



52" Side Discharge Mower

Model No. 78281—200000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

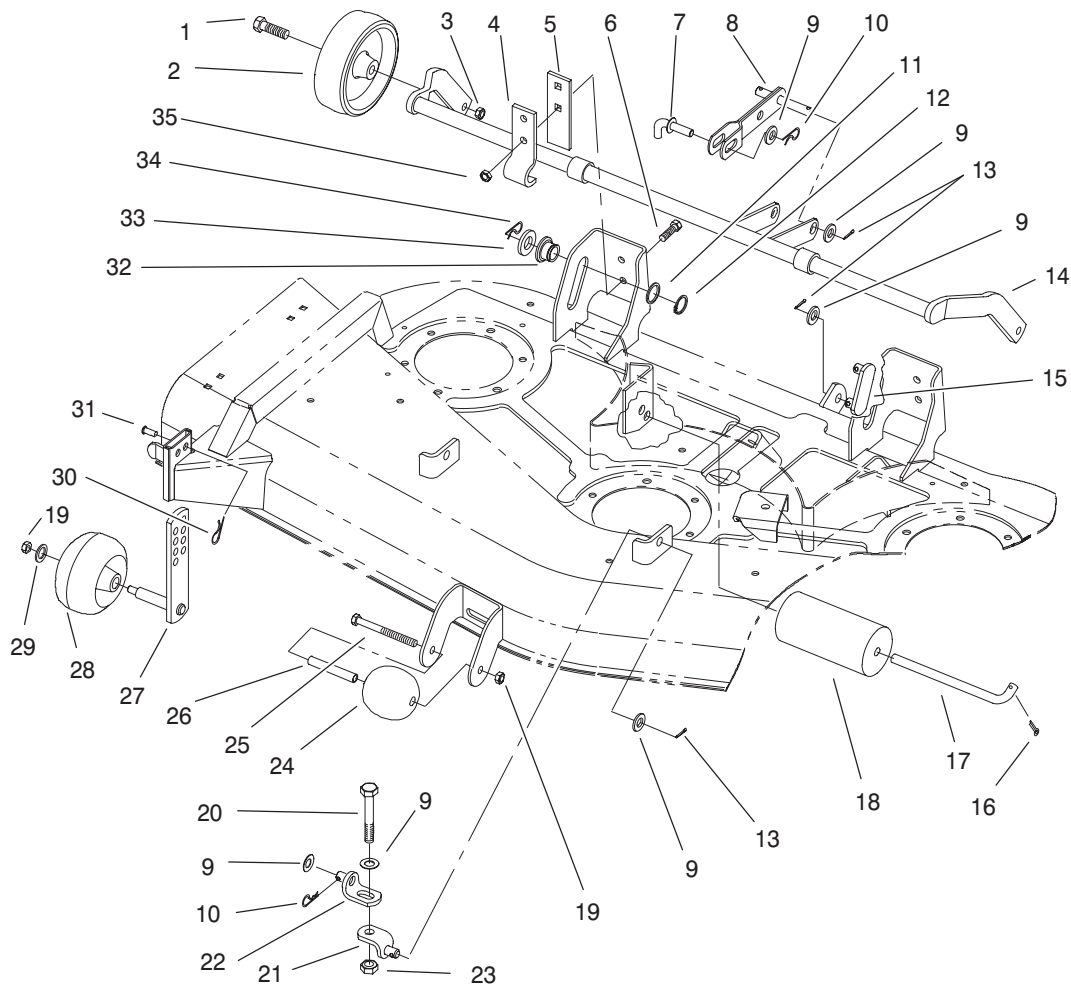
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

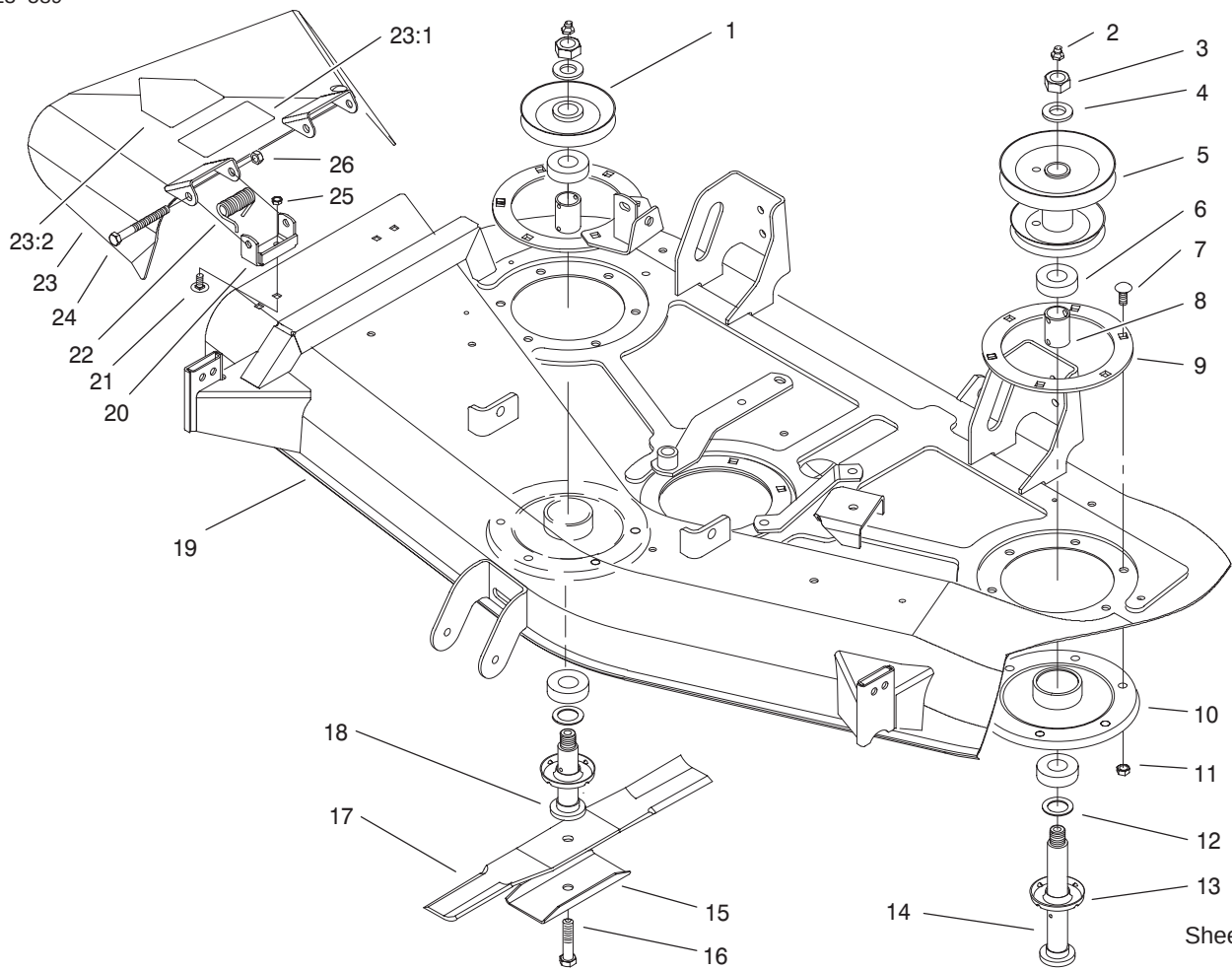
Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	INC	incorporated
ASM	assembly	LH	left hand
CARR	carriage	NI	nylon insert
DEG	degrees	PPH	Phillips pan head
FH	flat head	PTH	Phillips truss head
GA	gauge	PTO	power take off
HF	hex flange	RH	right hand
HH	hex head	SFH	slotted fillister head
HHF	hex head flange	SHH	slotted hex head
HLH	hex lag head	SQH	square head
HJ	hex jam	SHWH	slotted hex washer head
HOC	height-of-cut	SPH	slotted pan head
HS	hex socket	SRH	slotted round head
HSBH	hex socket button head	STD	standard
HSFH	hex socket flat head	TAP	self tapping
HSH	hex socket head	TTH	Torx truss head
HWH	hex washer head	WH	wing head
HWHTF	hex washer head thread forming		



Sheet No.:2
C-2937

Gage Wheels And Lift Brackets Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	92-1057	2	Bolt-Shoulder	27	68-2350	2	Wheel-Gage
2	92-6959	2	Wheel	28	68-2730	2	Wheel-Gage
3	32146-2	2	Nut-Lock, NI	29	3256-24	2	Washer-Flat
4	110838-03	2	Bar	30	9335054	2	Pin-Hair
5	110837-03	2	Bracket-Pivot	31	283-2	2	Pin-Clevis
6	323-7	4	Screw-HH	32	78-7340	2	Roller-Lift
7	100-8734	1	Link Pin ASM	33	3256-28	2	Washer-Flat
8	100-7503-03	1	Lift Arm ASM	34	9335074	2	Pin-Hair
9	3256-26	11	Washer-Flat	35	32128-21	4	Nut-HF
10	9335064	3	Pin-Hair				
11	9202394	2	Washer				
12	32151-29	2	Ring-External Snap				
13	3272-21	6	Pin-Cotter				
14	100-6073-03	1	Wheel Carrier ASM				
15	100-7501	1	Link Bracket-Rear				
16	3272-11	2	Pin-Cotter				
17	40-0340	2	Shaft-Roller, Rear				
18	36-1740	2	Roller-Deck				
19	3296-39	3	Nut-Lock, NI				
20	325-13	2	Screw-HH				
21	86-9240	2	Bracket-Lift, Lower				
22	86-9250	2	Bracket-Lift, Upper				
23	3218-5	2	Nut-Jam				
24	29-4820	1	Roller				
25	323-16	1	Screw-HH				
26	94-2500	1	Tube - Wheel Spacer				

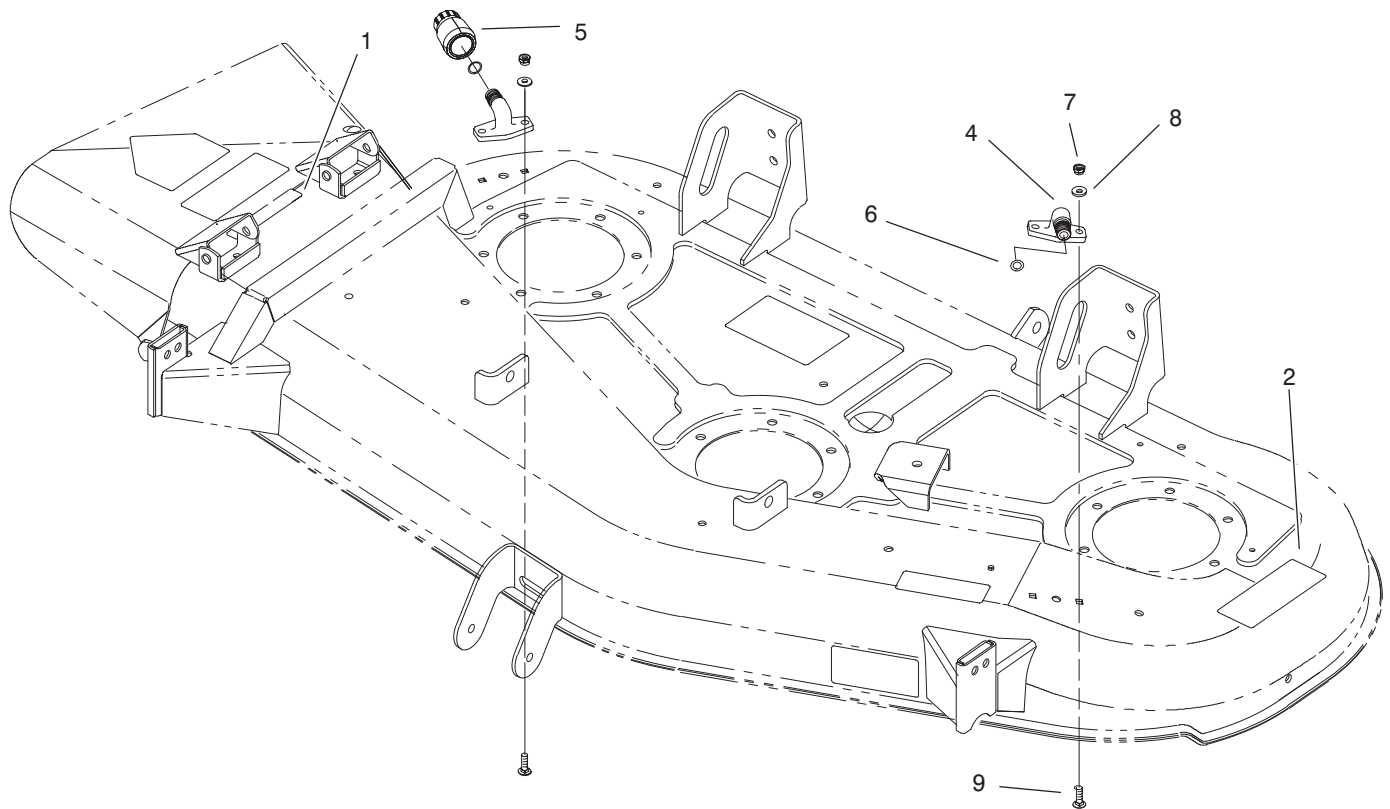


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Blades, Spindles, And Deflector Assembly

Ref. No.	Part No.	Qty.	Description
1	79-0620	2	Pulley
2	302-2	3	Fitting-Grease
3	3220-7	3	Nut-Jam
4	3256-28	3	Washer-Flat
5	94-4800	1	Pulley - Double
6	113514	6	Bearing
7	3231-22	14	Screw-CARR
8	79-1890	3	Spacer-Bearing
9	27-7680-03	3	Ring-Deck Support
10	79-2480-03	3	Housing-Spindle
11	32128-21	14	Nut-HF
12	88-7540	3	Washer - Backup
13	79-1920	3	Shield-Bearing
14	94-2523	1	Shaft - Spindle
15	92-9820	3	Stiffener - Blade
16	44-2200	3	Screw - Blade
17	27-0990	3	Blade
18	79-1900	2	Shaft-Spindle
19	99-8019	1	Deck ASM
20	29-5590-03	2	Bracket-Pivot
21	3230-18	4	Screw-CARR
22	40-6230	2	Spring
23	94-1580	1	Deflector ASM
23:1	92-7108	1	Decal - Danger
23:2	93-1122	1	Decal-Danger
24	3211-15	2	Screw-HH

Ref. No.	Part No.	Qty.	Description
25	3296-29	4	Nut-Lock, NI
26	3296-5	2	Nut-Lock, NI



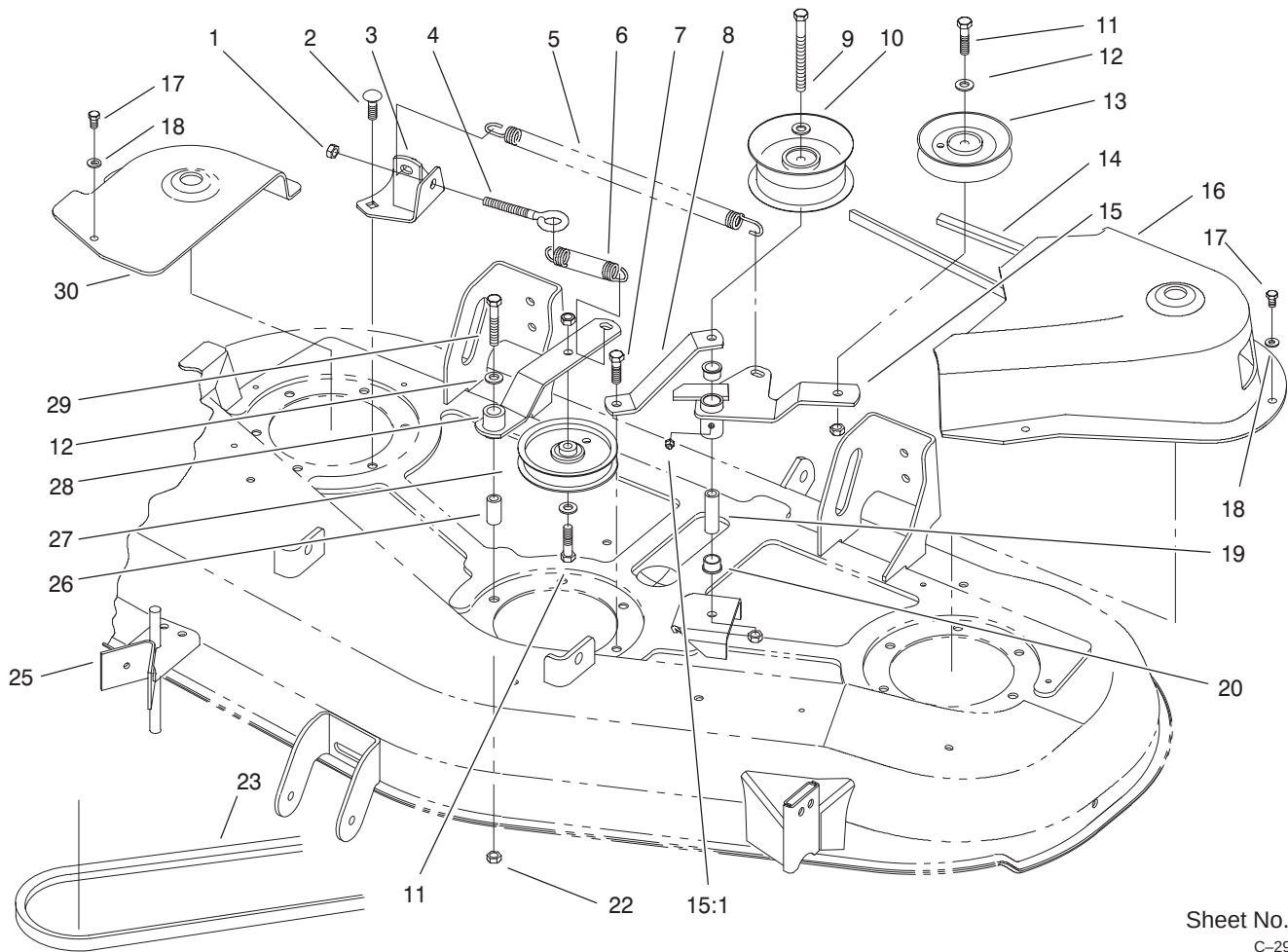
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Deck Assembly No. 99-8019

Ref. No.	Part No.	Qty.	Description
1	92-7109	1	Decal – Caution
2	92-7108	1	Decal – Danger
4	95-2747	2	Fitting–Washout
5	95-3270	1	Connector–Hose
6	46-6290	2	O–Ring
7	3296-16	4	Nut–Lock, NI
8	3256-1	4	Washer–Flat
9	3229-1	4	Screw–CARR

Ref. No.	Part No.	Qty.	Description



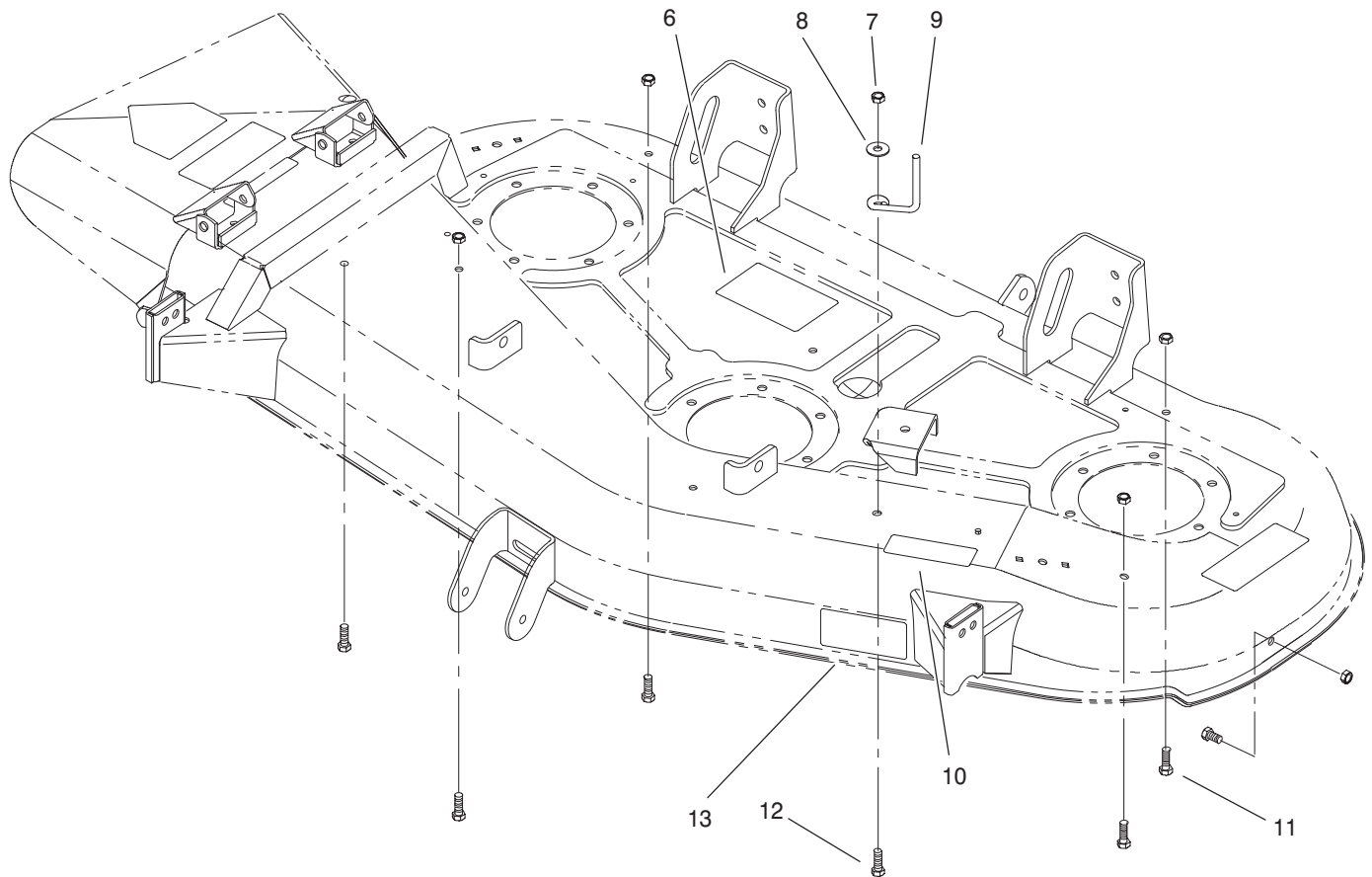
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Drive Pulleys And Belt Covers Assembly

Ref. No.	Part No.	Qty.	Description
1	3296-39	1	Nut-Lock, NI
2	3231-22	2	Screw-CARR
3	94-2546-03	1	Bracket-Spring
4	94-2547	1	Eyebolt
5	94-5385	1	Spring - Extension
6	51-3650	1	Spring - Extension
7	323-44	1	Screw-HH
8	94-4801-03	1	Strap-Support
9	323-16	1	Screw-HH
10	94-4935	1	Pulley - Idler
11	323-8	2	Screw-HH
12	3256-24	4	Washer-Flat
13	92-7099	1	Pulley - Idler
14	94-2501	1	V-Belt
15	95-7897	1	Idler Arm Assembly
15:1	302-5	1	Fitting-Lube
16	94-2522	1	Cover - Belt, LH
17	32144-4	6	Screw-HH
18	3256-22	6	Washer-Flat
19	79-2760	1	Spacer
20	109859	2	Bushing
22	32128-21	7	Nut-HF
23	94-2513	1	Belt - V
25	100-7540-03	1	Deck Upstop ASM
26	51-3640	1	Sleeve-Pivot, Idler
27	93-1622	1	Pulley-Idler

Ref. No.	Part No.	Qty.	Description
28	55-7640-03	1	Idler Arm
29	323-11	1	Screw-HH
30	94-2524	1	Cover - Belt, RH



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Belt Guide And Plug Bolts Assembly

Ref. No.	Part No.	Qty.	Description
6	94-4937	1	Decal – Belt Routing
7	3296-29	7	Nut-Lock, NI
8	3256-23	1	Washer- Flat
9	94-2535	1	Guide – Belt
10	94-2543	1	Decal – Belt Routing
11	322-2	6	Screw-HH
12	322-5	1	Screw-HH
13	93-7282	1	Decal-wheel Adj

Ref. No.	Part No.	Qty.	Description

