Installation Instructions

Installation

Loose Parts

Use the chart below to verify that all parts have been shipped.

Procedure	Description	Qty.	Use
1	No parts required	-	Prepare the machine.
	Canister bracket	1	
	Grommet (9/16 inch)	2	
	Carbon canister	1	
	Canister clamp	1	
	Bushing	1	
2	Elbow fitting	1	Connect the canister to the fuel tank.
_	Hose (10-1/2 inches)	1	
	Straight fitting (3/16 to 1/4 inch)	1	
	Hose (25 inches)	1	
	Hose clamp (13/32 inch)	2	
	Hose clamp (1/2 inch)	2	
3	Valve bracket	1	
	Grommet (1/2 inch)	4	
	Vacuum-control valve	1	
	Hose (10-1/2 inches)	2	
	Straight fitting (3/16 to 1/4 inch)	1	Connect the vacuum-control valve and
	Straight fitting (1/4 to 5/16 inch)	1	valve bracket.
	Hose (9 inches)	1	
	Hose clamp (13/32 inch)	2	
	Hose clamp (1/2 inch)	4	
	Cable tie	1	
4	Hose (10-1/2 inches)	1	
	Hose (9-1/2 inches)	1	
	T-fitting (1/2 x 1/2 x 5/16 inch)	1	
	T-fitting (1/4 x 1/4 x 1/4 inch)	1	Complete the installation.
	Hose clamp (1/2 inch)	4	
	Hose clamp (5/16 inch)	2	
	Hose clamp (13/16 inch)	2	
	Fuel cap	1	



Preparing the Machine

No Parts Required

Procedure

Note: Retain all removed parts for later installation unless otherwise noted.

- Park the machine on a level surface, shift the transmission into the NEUTRAL position (manual) or the PARK position (automatic) and engage the parking brake.
- 2. Shut off the engine, remove the key (if equipped), disconnect the battery, and allow the engine to cool.
- 3. Tilt the passenger seat forward and align the prop rod into the detent in the prop-rod-guide slot.
- 4. Drain the fuel tank; refer to your machine *Operator's Manual*.
- 5. Remove the 4 screws securing the cover and remove it (Figure 1).

Note: You may discard the cover.

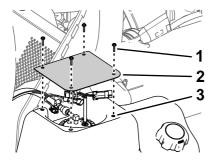


Figure 1

- 1. Screw (#10 x 3/4 inch)
- 3. Fuel tank

2. Cover

6. Under the cover, place the bushing as shown in Figure 2 and mark the center on the fuel tank.

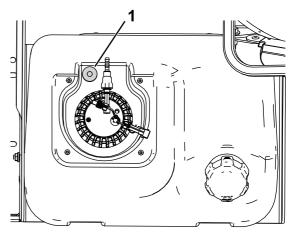


Figure 2

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- 1. Place the bushing here and mark the center.
- 7. Remove the fuel pump from the machine; refer to your machine *Operator's Manual*.
- 8. Insert a rag inside the tank through the opening for the fuel pump to catch any debris.
- 9. Drill a 17/32 inch diameter hole in top of the fuel tank at the location marked in step 6 and clean up the opening and remove the rag and any debris.

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Connecting the Canister to the Fuel Tank

Parts needed for this procedure:

1	Canister bracket
2	Grommet (9/16 inch)
1	Carbon canister
1	Canister clamp
1	Bushing
1	Elbow fitting
1	Hose (10-1/2 inches)
1	Straight fitting (3/16 to 1/4 inch)
1	Hose (25 inches)
2	Hose clamp (13/32 inch)
2	Hose clamp (1/2 inch)

Procedure

1. Assemble the carbon canister, canister clamp, and 2 grommets (9/16 inch) to the canister bracket (Figure 3)

Note: Ensure that the inlets on the canister face the front of the machine and point down.

- Route a 10-1/2 inch hose through the bracket to the center canister inlet marked TANK and secure it with a hose clamp (1/2 inch).
- 3. Route the 25 inch hose through the bracket to the outer canister inlet marked PURGE and secure it with a hose clamp (13/32 inch).
- 4. Install the bushing to the hole drilled in 1 Preparing the Machine (page 2).

5. Install the canister bracket assembly with the screws removed in 1 Preparing the Machine (page 2)

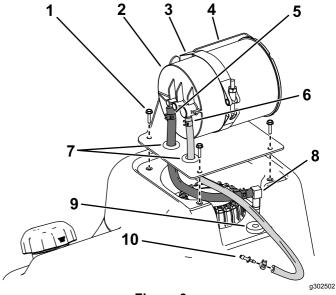


Figure 3

- 1. Use the previously removed screws.
- 2. Carbon canister
- 3. Canister clamp
- 4. Canister bracket
- Connect the 10-1/2 inch hose to the canister inlet marked TANK and secure it with a 1/2 inch hose clamp.
- Connect the 25 inch hose to the canister inlet marked PURGE and secure it with a 13/32 inch hose clamp.
- 7. Grommets (9/16 inch)
- 8. Elbow fitting
- 9. Bushing
- 10. Large end of straight fitting (3/16 to 1/4 inch)
- 6. Connect the free end of the 25 inch hose to the small end of a straight fitting (3/16 to 1/4 inch) with a hose clamp (13/32 inch).
- 7. Connect the free end of the 10-1/2 inch hose from the canister to the small end of the elbow fitting with a hose clamp (1/2 inch).
- 8. Connect the large end of the elbow fitting to the bushing.



Connecting the **Vacuum-Control Valve** and Valve Bracket

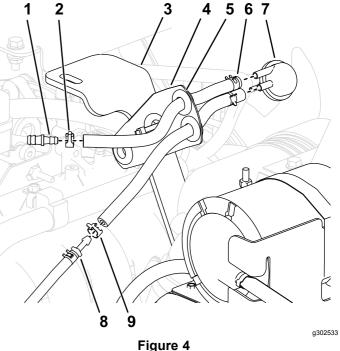
Parts needed for this procedure:

1	Valve bracket
4	Grommet (1/2 inch)
1	Vacuum-control valve
2	Hose (10-1/2 inches)
1	Straight fitting (3/16 to 1/4 inch)
1	Straight fitting (1/4 to 5/16 inch)
1	Hose (9 inches)
2	Hose clamp (13/32 inch)
4	Hose clamp (1/2 inch)
1	Cable tie

Procedure

- 1. Assemble 4 grommets (1/2 inch) to the valve bracket.
- Route 2 hoses (10-1/2 inches) through the 2-hole tab on the valve bracket to the 2 large inlets on the vacuum-control valve.
- Secure the hoses to the vacuum-control valve with hose clamps (1/2 inch).
- Connect the loose end of the lower hose on the vacuum-control valve to the straight fitting on the end of the 25 inch hose and secure it with a hose clamp (1/2 inch).

Connect the loose end of the upper hose on the vacuum-control valve to the small end of the straight fitting (1/4 to 5/16 inch) and secure it with a hose clamp (1/2 inch).



- (1/4 to 5/16 inch)
- 2. Hose clamp
- 3. Support bar extending from frame.
- Valve bracket
- 5. Grommet (1/2 inch)
- Small end of straight fitting 6. Connect 2 hoses (10-1/2 inches) to the vacuum control valve.
 - 7. Vacuum-control valve
 - 8. Connect lower hose on the vacuum-control valve to the straight fitting on the 25 inch hose.
 - 9. Hose clamp (1/2 inch).

- 6. Route the 9 inch hose through the 1-hole tab on the valve bracket to the remaining inlet on the vacuum-control valve.
- 7. Secure the 9 inch hose to the vacuum-control valve with a hose clamp (13/32).
- 8. Connect the loose end of the 9 inch hose to the small end of a straight fitting (3/16 to 1/4 inch) with a hose clamp (13/32 inch).
- 9. Secure the valve bracket assembly to the support bar that extends from the frame with a cable tie (Figure 5).

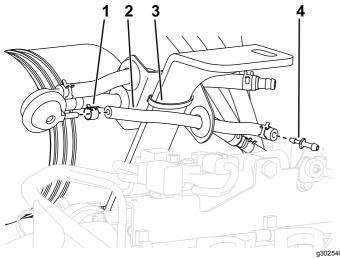


Figure 5

- 1. Hose clamp (13/32 inch)
- 2. 9 inch hose
- 3. Cable tie
- 4. Small end of straight fitting (3/16 to 1/4 inch)



Completing the Installation

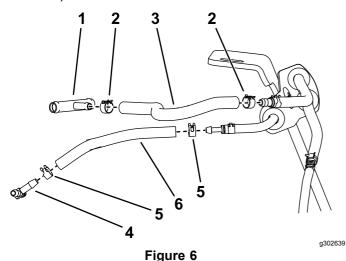
Parts needed for this procedure:

1	Hose (10-1/2 inches)
1	Hose (9-1/2 inches)
1	T-fitting (1/2 x 1/2 x 5/16 inch)
1	T-fitting (1/4 x 1/4 x 1/4 inch)
4	Hose clamp (1/2 inch)
2	Hose clamp (5/16 inch)
2	Hose clamp (13/16 inch)
1	Fuel cap

Procedure

- 1. Connect the 10-1/2 inch hose to the straight fitting on the 9 inch hose from the vacuum-control valve and secure it with a hose clamp (1/2 inch).
- 2. Connect the loose end of the 10-1/2 inch hose to the center branch of the 1/4 x 1/4 x 1/4 inch T-fitting and secure it with a hose clamp (1/2 inch).
- Connect the 9-1/2 inch hose to the straight fitting on the upper hose from the vacuum-control valve and secure it with a hose clamp (5/16 inch).

4. Connect the loose end of the 9-1/2 inch hose to the center branch of the 1/2 x 1/2 x 5/16 inch T-fitting and secure it with a hose clamp (5/16 inch).



- 1. 1/2 x 1/2 x 5/16 inch T-fitting
- 4. 1/4 x 1/4 x 1/4 inch T-fitting
- 2. Hose clamp (5/16 inch)
- 5. Hose clamp (1/2 inch)
- 3. 9-1/2 inch hose
- 6. 10-1/2 inch hose
- 5. Position the 1/4 x 1/4 x 1/4 inch T-fitting along the short PCV hose extending from the top of the engine and cut the hose where appropriate to install the T-fitting.

Note: Cut the PCV hose about 3 inches away from its connection to the engine.

6. Connect the 1/4 inch branches of the T-fitting to the cut ends of the PCV hose with hose clamps (1/2 inch) as shown in Figure 7.

7. Position the 1/2 x 1/2 x 5/16 inch T-fitting along the long vacuum hose extending from the top of the engine and cut the hose where appropriate to install the T-fitting.

Note: Cut the PCV hose about 10-1/2 inches away from its connection to the engine.

8. Connect the 1/2 inch branches of the T-fitting to the cut ends of the vacuum hose with hose clamps (13/16 inch) as shown in Figure 7.

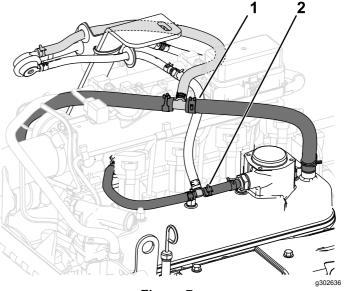


Figure 7

- 1. Connect the 1/2 inch branches of the T-fitting into the cut vacuum hose.
- 2. Connect the 1/4 inch branches of the T-fitting into the cut PCV hose.
- 9. Install the new fuel cap to the fuel tank.
- 10. Connect the battery and fill the fuel tank; refer to your machine *Operator's Manual*.

Notes:

