



Form No. 3421-383 Rev B

Count on it.

Parts Catalog

MB TX 2500

Tracked Mud Buggy

Model No. 68138HD—Serial No. 400000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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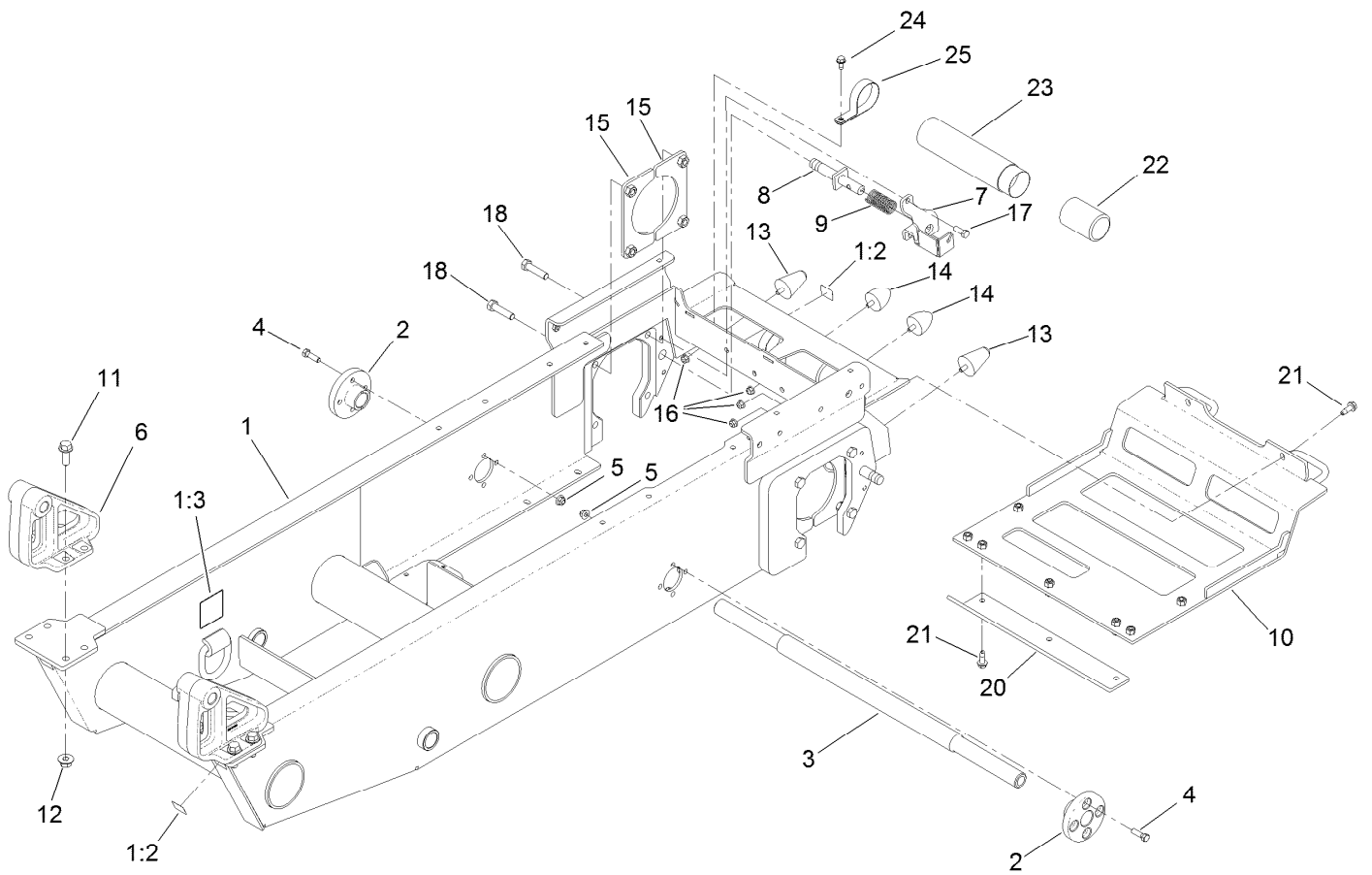
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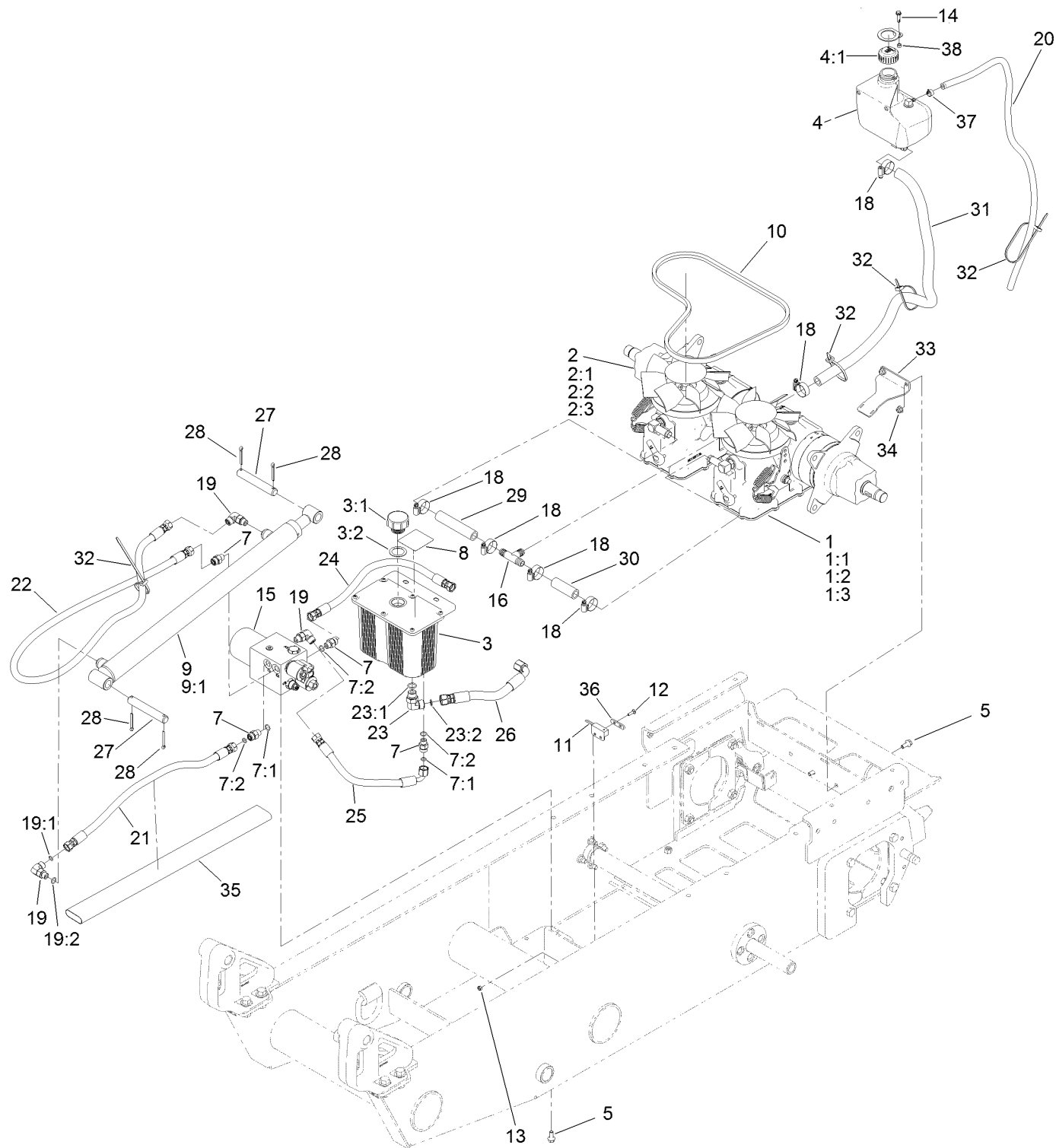
Frame Assembly



Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-4650	1	Frame ASM	12	32128-52	8	Nut-Lock, Flange
1:2	132-9051	2	Decal-Tiedown	13	114-1925	2	Bumper-Rubber
1:3	125-4967	2	Decal-Lift Here	14	114-1926	2	Bumper-Rubber
2	132-9075	2	Hub-Mount, Track	15	132-8936-03	4	Hydro Mounting Plate ASM
3	125-0425	1	Shaft-Track	16	104-8300	4	Nut-HF, NI
4	323-7	8	Screw-HH	17	323-6	4	Screw-HH
5	104-8301	8	Nut-HF, NI	18	325-8	8	Screw-HH
6	132-9025-03	2	Pivot-Dump	20	136-4611-03	1	Plate-Skid
7	130-5284-03	2	Bracket-Brake	21	105-6245	9	Screw-Tapping
8	132-8866	2	Shaft-Brake	22	104-7048	1	Cap-Housing
9	125-0344	2	Spring-Compression	23	104-7050	1	Tube-Manual
10	132-8992-03	1	Rear Skid Plate ASM	24	32144-70	2	Screw-HWHTF
11	130-6482	8	Screw-HHF	25	2412-133	2	Clamp-R

Hydraulic Pump Assembly

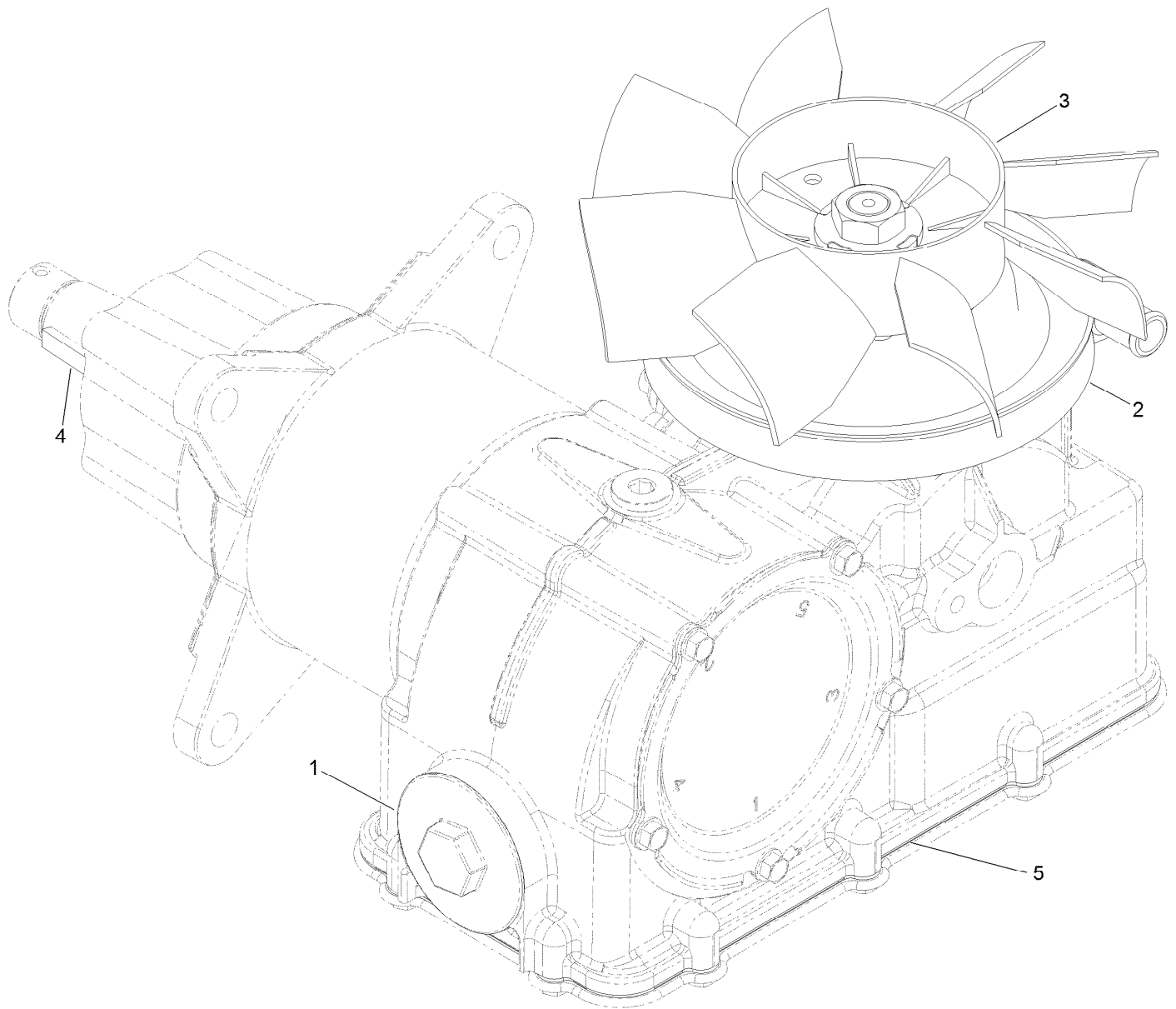


Hydraulic Pump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-8802	1	LH Hydro Transaxle ASM	18	2412-129	6	Clamp-Hose
1:1	137-3772	1	Filter	19	340-77	3	Fitting-Elbow, 90 DEG
1:2	137-3773	1	Pulley	19:1	237-22	1	O-Ring
1:3	137-3774	1	Fan (8.3 Inch)	19:2	237-42	1	O-Ring
2	132-8803	1	RH Hydro Transaxle ASM	20	132-7563	1	Hose-Breather, Transmission
2:1	137-3772	1	Filter	21	132-8941	1	Hose-Hydraulic
2:2	137-3773	1	Pulley	22	132-8942	1	Hose-Hydraulic
2:3	137-3774	1	Fan (8.3 Inch)	23	340-98	1	Fitting-Elbow, 90 DEG
3	109-0448	1	Tank-Hydraulic	23:1	237-79	1	O-Ring
3:1	103-1948	1	Cap-Reservoir, HYD	23:2	237-30	1	O-Ring
3:2	103-1949	1	Gasket-Cap	24	132-8948	1	Hose-Hydraulic
4	132-1135	1	Tank-HYD	25	132-8949	1	Hose-Hydraulic
4:1	133-8677	1	Cap-Vented	26	132-8950	1	Hose-Hydraulic
5	3234-47	5	Screw-HHF	27	105-7456	2	Pin-Pivot
7	340-2	4	Fitting-Straight	28	3272-23	4	Pin-Cotter
7:1	237-22	1	O-Ring	29	132-8933	1	Hose-HYD, Hydro
7:2	237-42	1	O-Ring	30	132-8934	1	Hose-HYD, Hydro
8	115-4212	1	Decal-Warning	31	132-8935	1	Hose-HYD, Hydro
9	132-8835	1	Cylinder-Hydraulic	32	3290-378	4	Tie-Cable
9:1	132-9084	1	Seal Kit ●	33	132-9032-03	1	Bracket-Hose Retainer
10	132-8858	1	Belt	34	104-8300	2	Nut-HF, NI
11	100-1270	1	Switch-Proximity	35	100-6127	1	Sleeve-Protective
12	3229-20	2	Screw-CARR	36	132-9092	1	Plate-Switch, Proximity
13	3296-2	2	Nut-Lock, NI	37	92-2379	1	Clamp-Hose
14	137-3711	1	Screw	38	126-0416	1	Spacer
15	132-8989	1	Hydraulic Manifold ASM				
16	132-5127	1	Tee				

● Not illustrated

LH Hydro Transaxle Assembly No. 132-8802

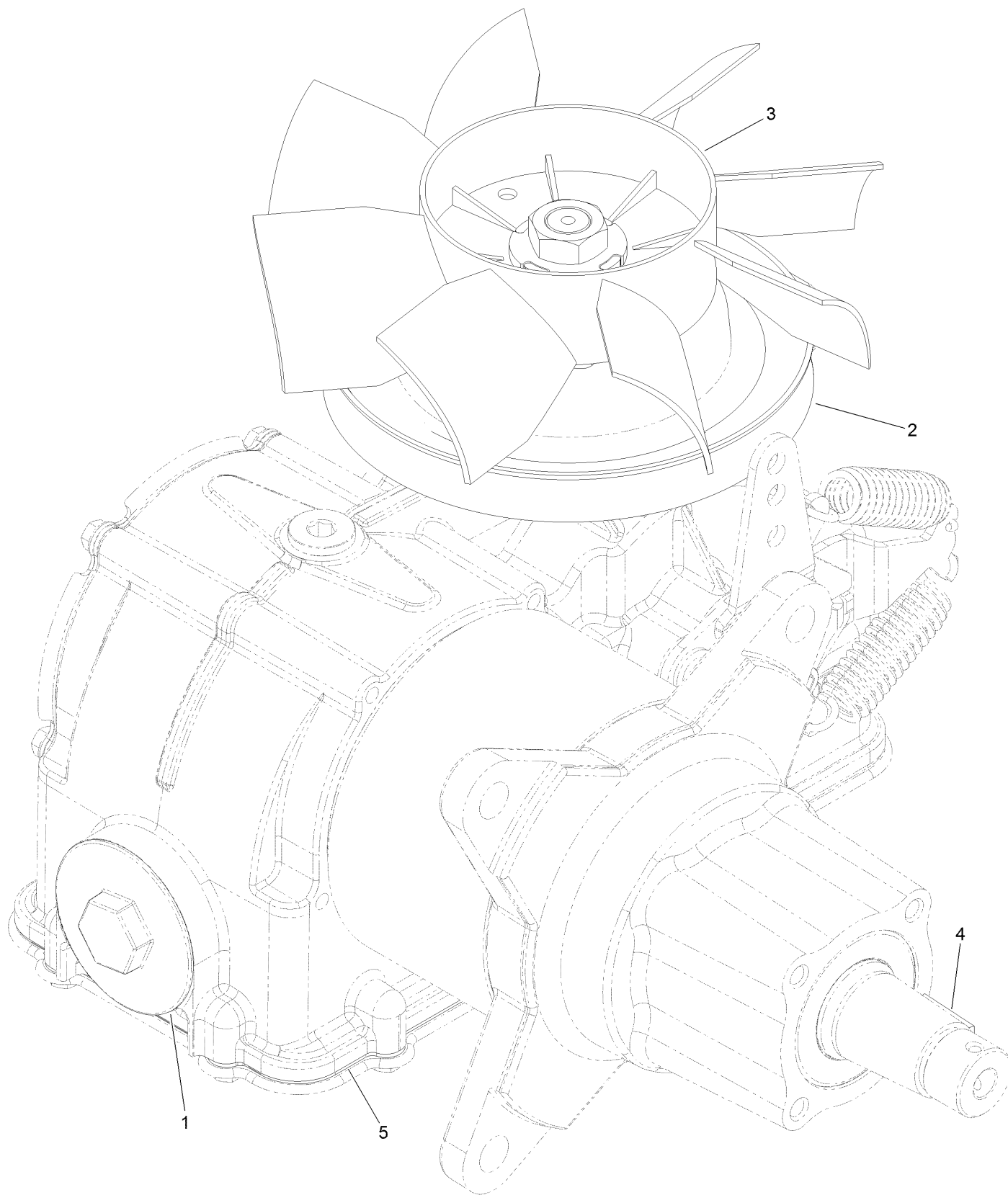


LH Hydro Transaxle Assembly No. 132-8802 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-3772	1	Filter
2	137-3773	1	Pulley
3	137-3774	1	Fan (8.3 Inch)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	3257-42	1	Key-Woodruff
5	140-1148	1	Gasket-Cover, Bottom

RH Hydro Transaxle Assembly No. 132-8803

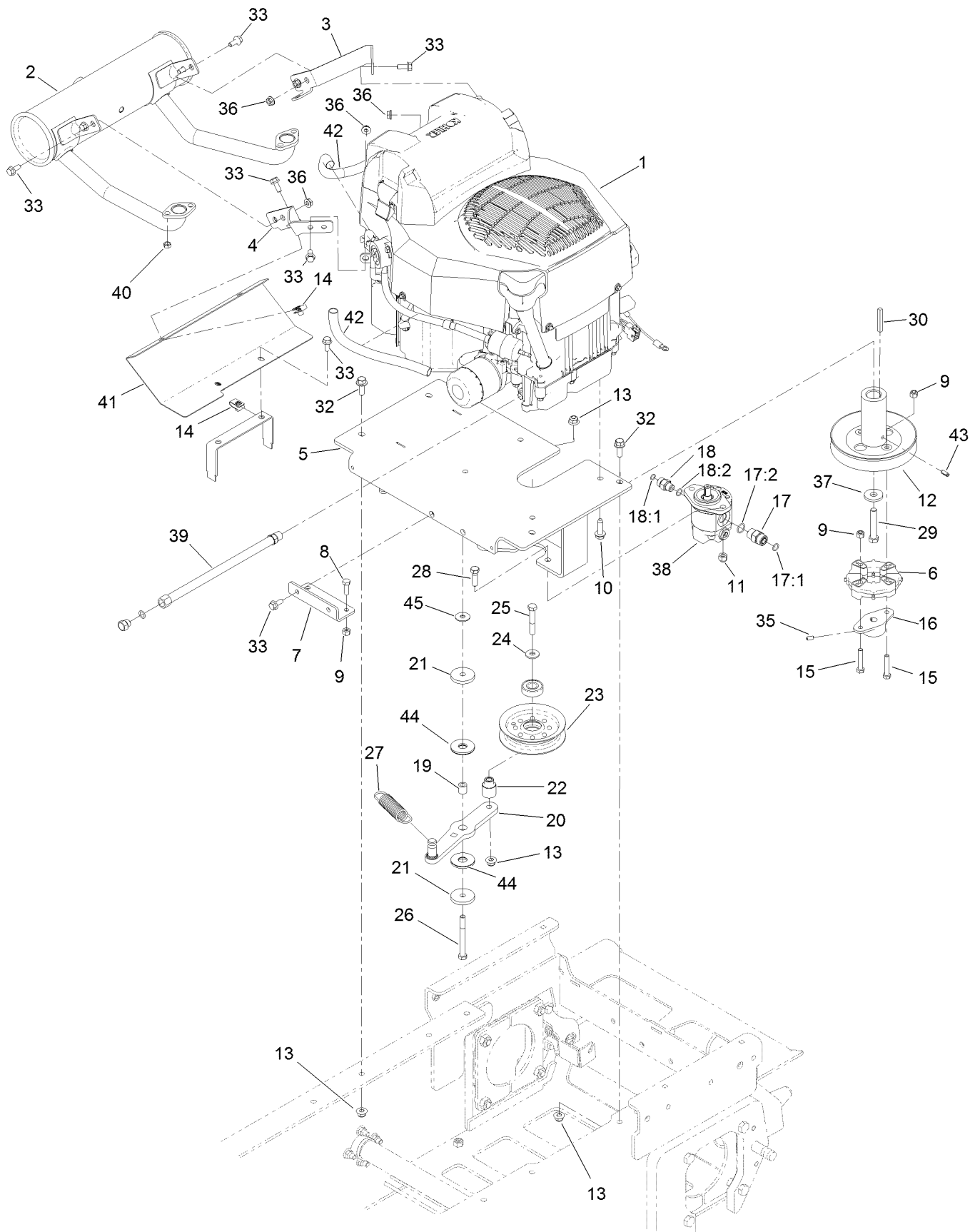


RH Hydro Transaxle Assembly No. 132-8803 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-3772	1	Filter
2	137-3773	1	Pulley
3	137-3774	1	Fan (8.3 Inch)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	3257-42	1	Key-Woodruff
5	140-1148	1	Gasket-Cover, Bottom

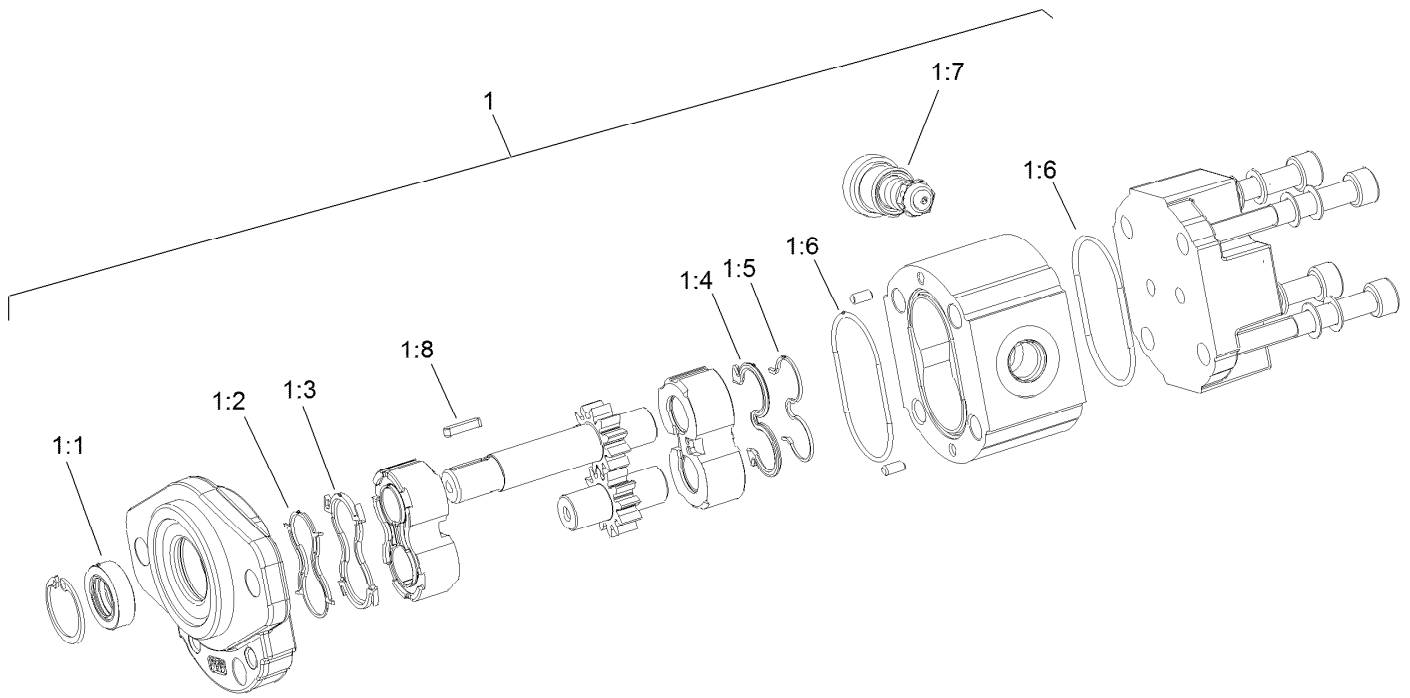
Engine Assembly



Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-4610	1	Engine-Kohler, Zt740	21	110-9981	2	Washer-Plain
2	132-8995	1	Muffler-Kohler	22	132-9080	1	Bushing-Idler
3	132-8916-03	1	Bracket-Muffler	23	116-3626	1	Pulley-Idler
4	132-8917-03	1	Bracket-Muffler	24	80-6990	1	Washer-Hardened
5	132-8907-03	1	Plate-Engine	25	323-12	1	Screw-HH
6	119-0652	1	Coupler-Rubber	26	323-15	1	Screw-HH
7	132-8940-03	1	Bracket-Tank, Hydro	27	132-1184	1	Spring-Extension
8	322-5	2	Screw-HH	28	323-7	2	Screw-HH
9	3296-29	6	Nut-Lock, NI	29	3212-10	1	Screw-HH
10	32144-109	4	Screw-Thd	30	103-4177	1	Key
11	3296-39	2	Nut-Lock, NI	32	3234-42	4	Screw-HHF
12	132-8938	1	Pulley-Engine	33	3234-47	14	Screw-HHF
13	104-8301	6	Nut-HF, NI	35	3245-9	2	Screw-Set, HSH
14	115-7721	4	Nut-Clip, U	36	32128-26	8	Nut-Flange
15	322-9	4	Screw-HH	37	110-6147	1	Washer-Flat
16	132-9033	1	Hub-Pump	38	132-8954	1	Pump-Gear
17	340-4	1	Fitting-Straight	39	117-1261	1	Hose-Drain, Oil
17:1	237-30	1	O-Ring	40	114-3549	4	Nut
17:2	237-79	1	O-Ring	41	132-9000-03	1	Shield-Manifold
18	340-2	1	Fitting-Straight	42	136-4617	2	Sleeve-Thermal
18:1	237-22	1	O-Ring	43	32121-134	1	Pin-Roll
18:2	237-42	1	O-Ring	44	114-0463	2	Washer-Friction, Composite
19	75-5270	1	Spacer-Knob, Seat	45	119-4150	1	Washer-Flat
20	132-9086-03	1	Arm-Idler				

Hydraulic Gear Pump Assembly No. 132-8954



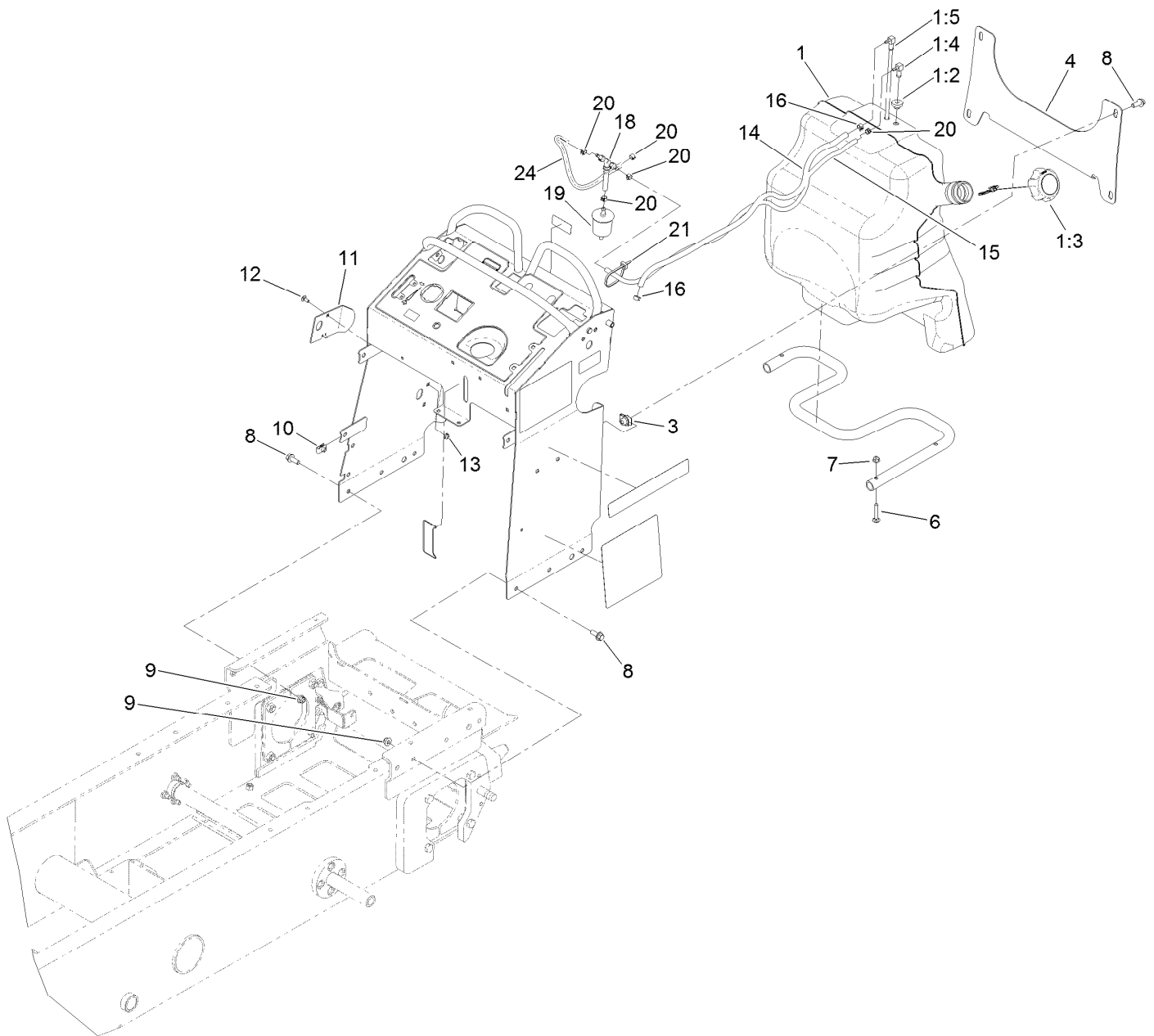
Hydraulic Gear Pump Assembly No. 132-8954 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-8969	1	Seal-Kit
1:1		1	Shaft Seal ●
1:2		1	Anti Extrusion ●
1:3		1	Upper Seal ●
1:4		1	Seal ●

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1:5		1	Anti Extrusion ●
1:6		2	O-Ring Seal ●
1:7		1	O-Ring Seal ●
1:8		1	Key ●

● Not serviced separately

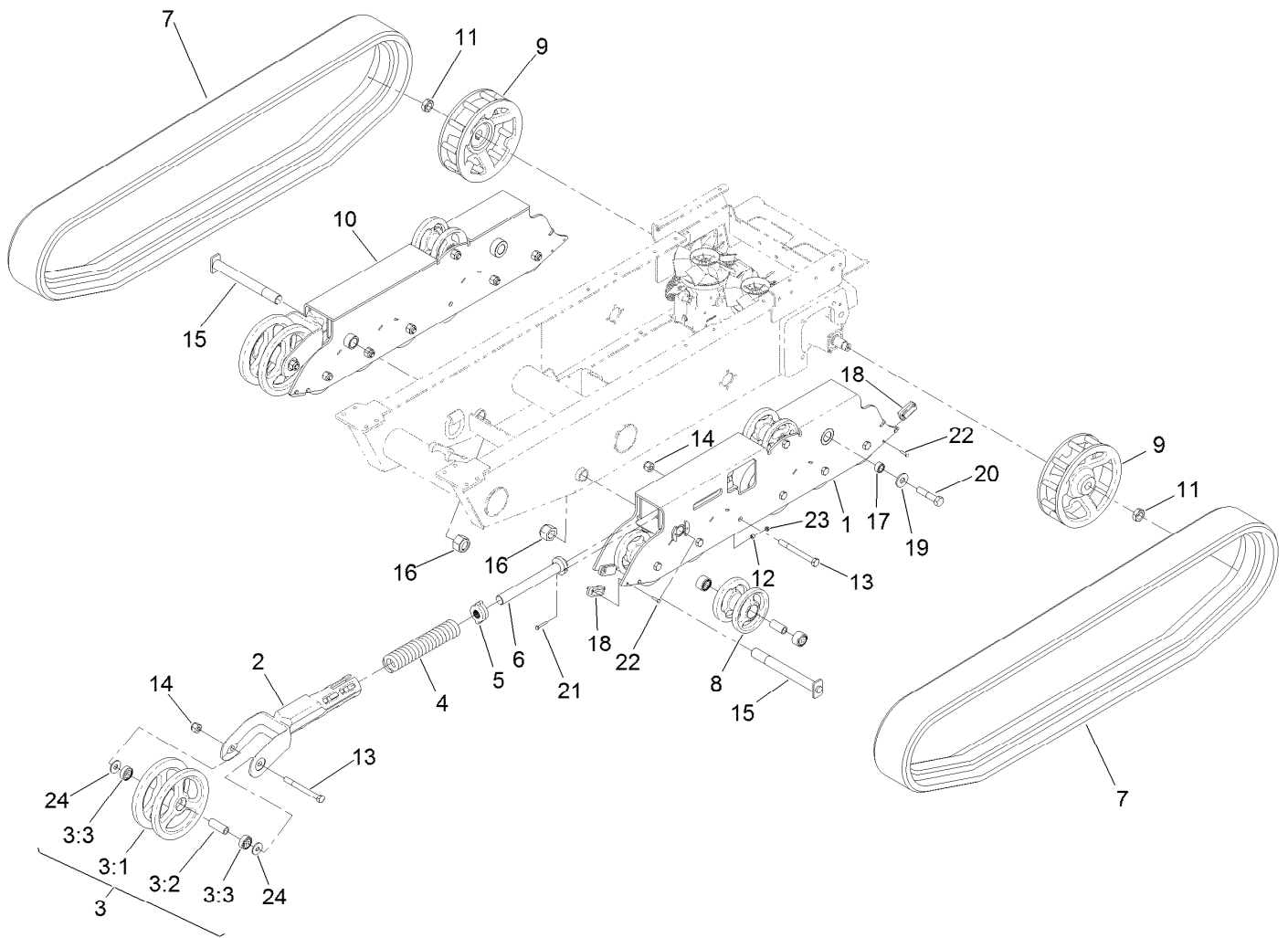
Fuel Tank and Tower Assembly



Fuel Tank and Tower Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-7560	1	Fuel Tank ASM	11	131-7455	1	Plate-Striker
1:2	46-6560	2	Bushing	12	3229-11	1	Screw-CARR
1:3	137-4127	1	Cap-Fuel	13	104-7201	1	Nut-HF
1:4	104-5228	1	Fitting-Elbow, 90 DEG	14	132-8929	1	Hose-Fuel
1:5	132-7559	1	Fuel Tube ASM	15	110-3958	1	Hose-Fuel
3	105-4886	4	Nut-Tinnerman	16	2412-98	2	Clamp-Hose
4	132-1145-03	1	Bracket-Cross	18	116-5464	1	Tee And Check
6	3230-5	3	Bolt-CARR	19	120-2235	1	Filter-Fuel
7	104-8300	3	Nut-HF, NI	20	2412-146	5	Clamp-Hose
8	3234-42	10	Screw-HHF	21	3290-378	1	Tie-Cable
9	104-8301	6	Nut-HF, NI	24	132-9046	1	Hose-Vent
10	115-7721	5	Nut-Clip, U				

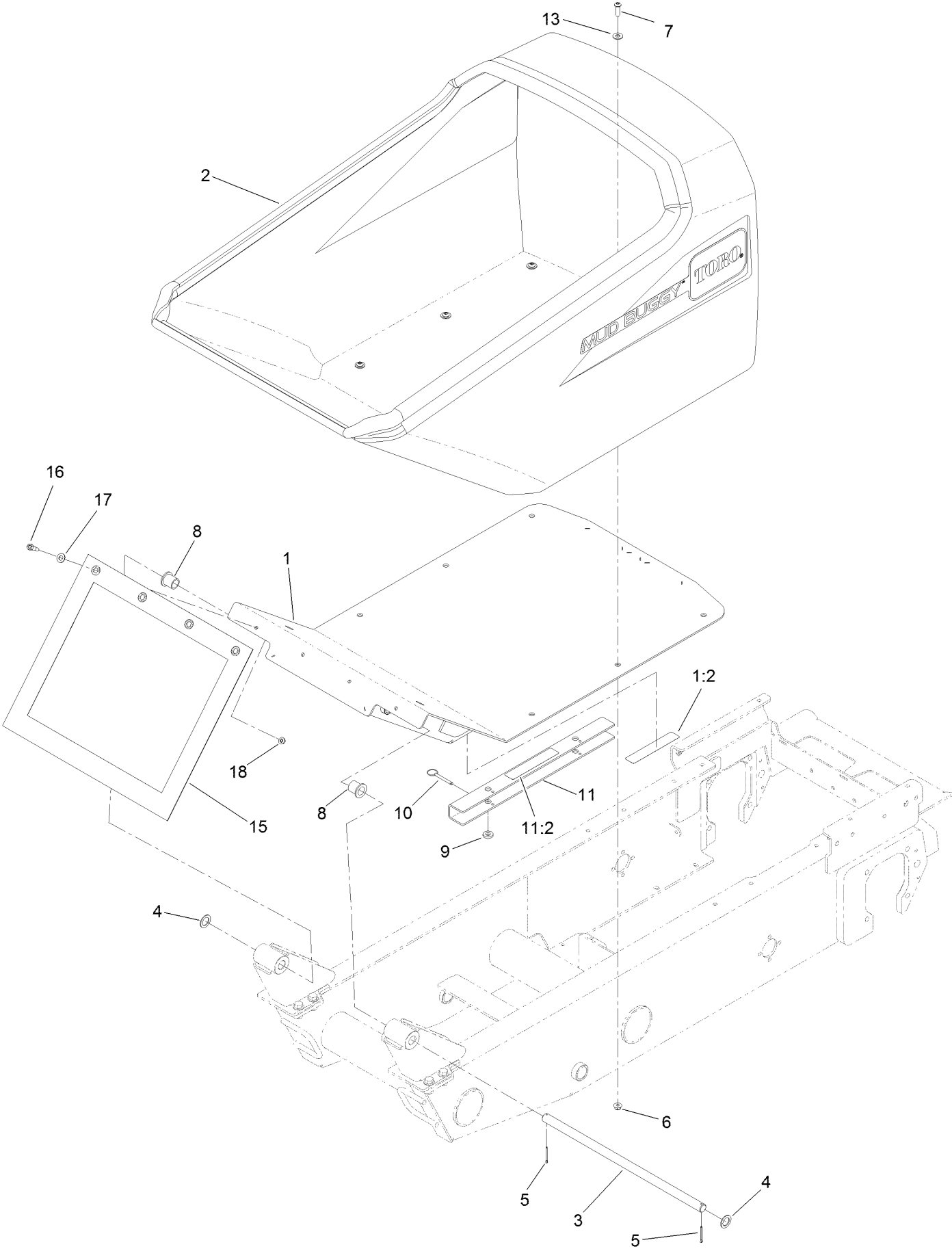
Track Assembly



Track Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-8813-03	1	Mount-Wheel, LH	12	98-4799	2	Spacer
2	108-4691-03	2	Arm-Tensioner	13	327-17	16	Screw-HH
3	104-5745	2	Tensioner Wheel ASM	14	3296-24	16	Nut-Hex
3:1	104-5747-03	1	Wheel-Tensioner	15	130-1050	2	Pin-Track
3:2	98-9835	1	Spacer-Wheel, Tensioner	16	125-0399	2	Nut-HH
3:3	120-5378	2	Bearing-Ball	17	132-8944	2	Spacer-Track, Outside Mount
4	95-3624	2	Spring-Compression	18	132-6053	8	Block-Track
5	108-4664	2	Block-Tensioner	19	99-2659	2	Washer
6	127-9563	2	Bolt-Tensioner	20	328-5	2	Screw-HH
7	137-8712	2	Track	21	321-37	2	Screw-HH
8	138-1368	14	Wheel ASM	22	321-6	16	Screw-HH
9	132-8893-03	2	Wheel-Drive	23	32128-32	2	Nut-HHF
10	132-8814-03	1	Mount-Wheel, RH	24	3256-7	4	Washer-Flat
11	26-3790	2	Nut-Lock				

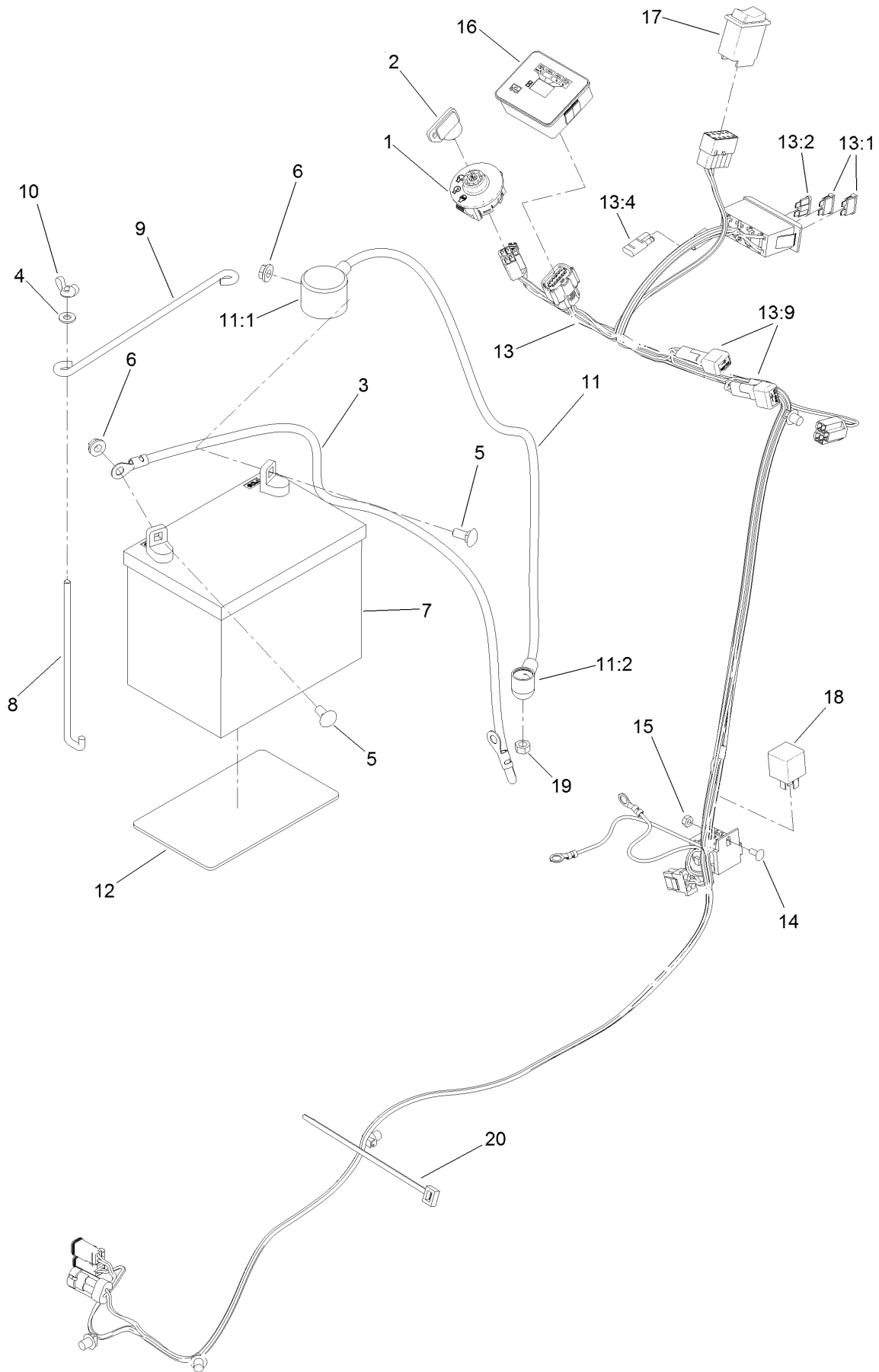
Hopper Assembly



Hopper Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-4649	1	Hopper Base ASM	9	83-1470	2	Washer-Neoprene
1:2	115-4858	1	Decal-Danger	10	108-0094	2	Pin-Cotterless
2	125-4806	1	Hopper-Mortar	11	130-5315	1	Arm-Locking
3	132-8854	1	Shaft-Pivot,Tub	11:2	115-4858	1	Decal-Danger
4	99-4958	2	Spacer	13	3256-4	6	Washer-Flat
5	3272-13	2	Pin-Cotter	15	132-9044	1	Shield-Splatter
6	104-8301	6	Nut-HF, NI	16	28-0540	4	Bolt-Shoulder
7	3274-63	6	Screw-HSBH	17	3256-25	4	Washer-Flat
8	1-303514	2	Bearing-Flanged	18	104-8300	4	Nut-HF, NI

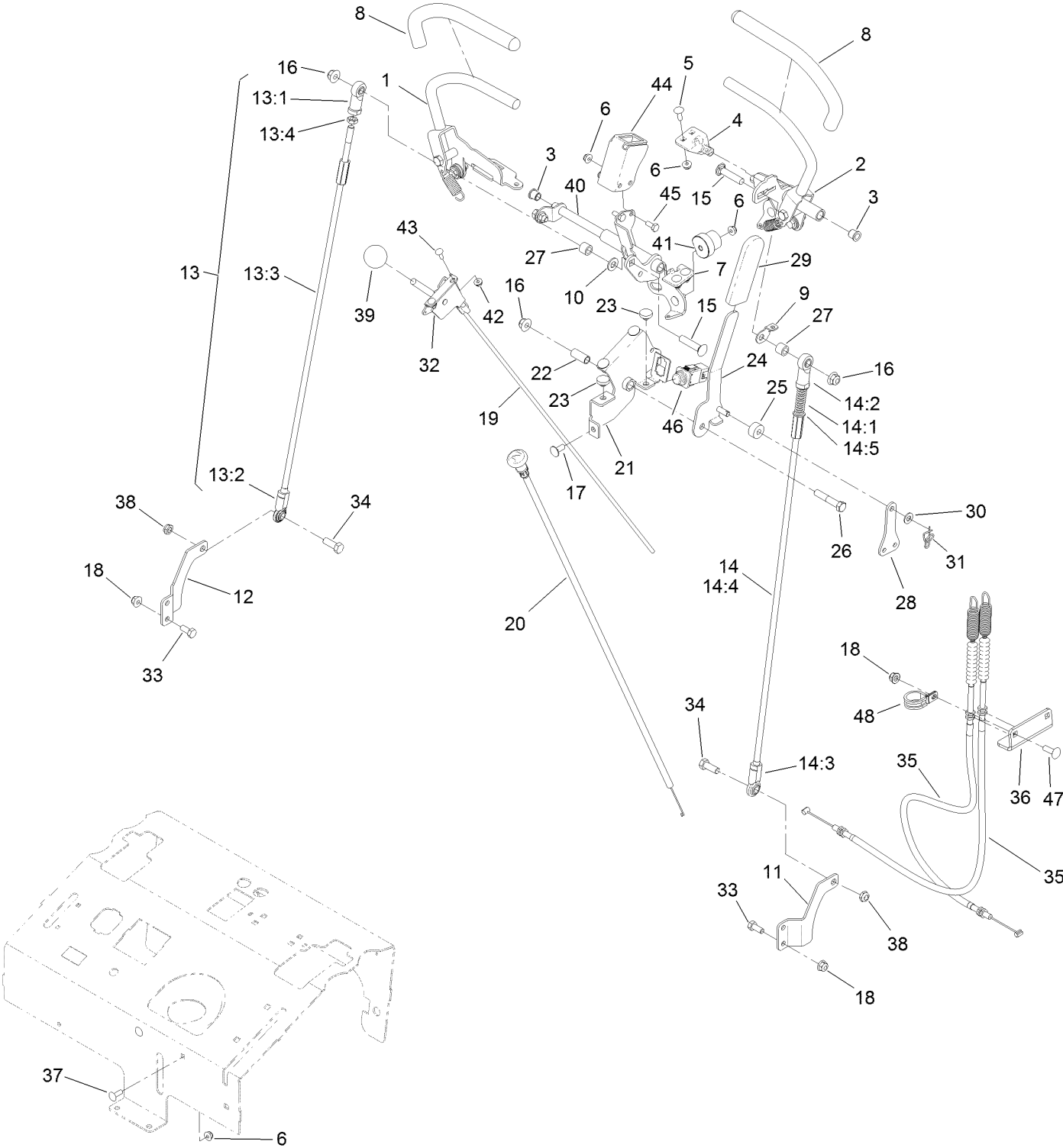
Electrical Harness Assembly



Electrical Harness Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-4101	1	Switch-Ignition	12	62-4300	1	Pad-Skid, Anti
2	63-8360	1	Key-Ignition	13	132-8870	1	Harness-Wire
3	117-7240	1	Cable-Battery, Negative	13:1	109355	2	Fuse-Blade, 15 Amp
4	3256-22	2	Washer-Flat	13:2	114241	1	Fuse-Blade, 7.5 Amp
5	3230-1	2	Bolt-CARR	13:4	116-0053	1	Cap-Plug
6	32128-20	2	Nut-HF	13:9	100-4918	2	Diode
7	99-7421	1	Battery	14	1-807513	1	Bolt-CARR
8	100-6435	2	Post-Battery	15	3296-2	1	Nut-Lock, NI
9	100-6434	1	Rod-Hold Down, Battery	16	132-8959	1	Module, Hour Meter
10	32103-22	2	Nut-Wing	17	AU113664	1	Switch-Rocker, 2 Pole
11	109-7630	1	Positive Battery Cable ASM	18	1-643275	1	Relay
11:1	109-2407	1	Insulator-Battery	19	33014-00	1	Nut-Hex
11:2	1-543393	1	Insulator-Solenoid	20	3290-378	1	Tie-Cable

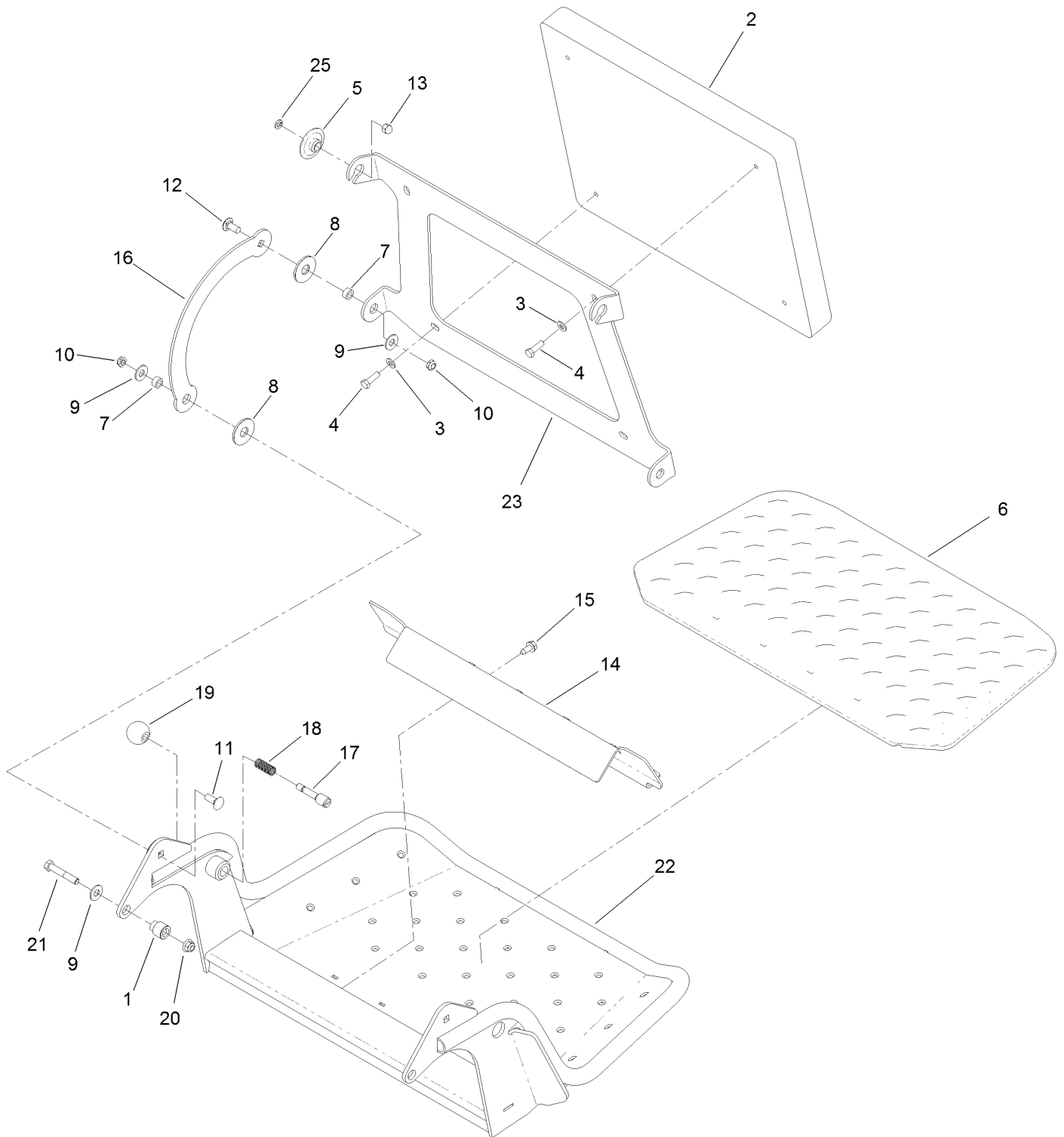
Control Assembly



Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-9048	1	RH Control Handle ASM	21	132-8919-03	1	Bracket-Brake, Pivot
2	132-9047	1	LH Control Handle ASM	22	131-3562	1	Bearing-Sleeve
3	103-9928	2	Bearing	23	1-513658	2	Bumper
4	120-3288	1	Tab-Pivot, LH	24	132-8920-03	1	Handle-Arm, Brake
5	3229-1	4	Bolt-CARR	25	132-9064	1	Bushing-Brake
6	104-7201	10	Nut-HF	26	323-10	1	Screw-HH
7	120-3287	1	Tab-Pivot, RH	27	93-9847	2	Spacer
8	119-0222	2	Grip	28	132-1188	1	Yoke-Cable
9	132-7538	1	Bracket-Adjustment, Speed	29	1-633268	1	Grip-Lever
10	3256-24	1	Washer-Flat	30	93-6079	1	Spacer-Nylon
11	131-5748-03	1	Bracket-Hydro, LH	31	112-1491	1	Pin-Cotter
12	131-5747-03	1	Bracket-Hydro, RH	32	110-5547	1	Lever-Control
13	132-9010	1	RH Control Rod ASM	33	322-3	5	Screw-HH
13:1	92-7008	1	End-Rod, Female	34	323-6	2	Screw-HH
13:2	103-1167	1	Joint-Ball End, LH	35	132-8921	2	Cable-Brake
13:3	132-7515	1	Rod-Control	36	132-8923-03	1	Bracket-Cable, Brake
13:4	3220-3	1	Nut-HJ	37	3229-25	2	Screw-CARR
14	132-9009	1	LH Control Rod ASM	38	3296-59	2	Nut-Lock, NI
14:1	1-603807	1	Spring-Return, Neutral	39	1-603175	1	Knob-Ball
14:2	92-7008	1	End-Rod, Female	40	132-9029-03	1	Pivot/Plate Switch ASM
14:3	103-1167	1	Joint-Ball End, LH	41	126-1499	2	Cam
14:4	132-7515	1	Rod-Control	42	32128-17	2	Nut-Lock, Flange
14:5	3256-45	2	Washer-Flat	43	1-807533	2	Bolt-CARR
15	3231-29	2	Screw-CARR	44	132-9027-03	1	Bracket-Switch
16	104-8301	3	Nut-HF, NI	45	321-3	2	Screw-HH
17	3230-23	3	Screw-CARR	46	100-1268	1	Switch-Plunger
18	104-8300	10	Nut-HF, NI	47	3230-22	2	Screw-CARR
19	115-1211	1	Cable-Control	48	2412-104	1	Clamp-R
20	132-9035	1	Cable-Choke				

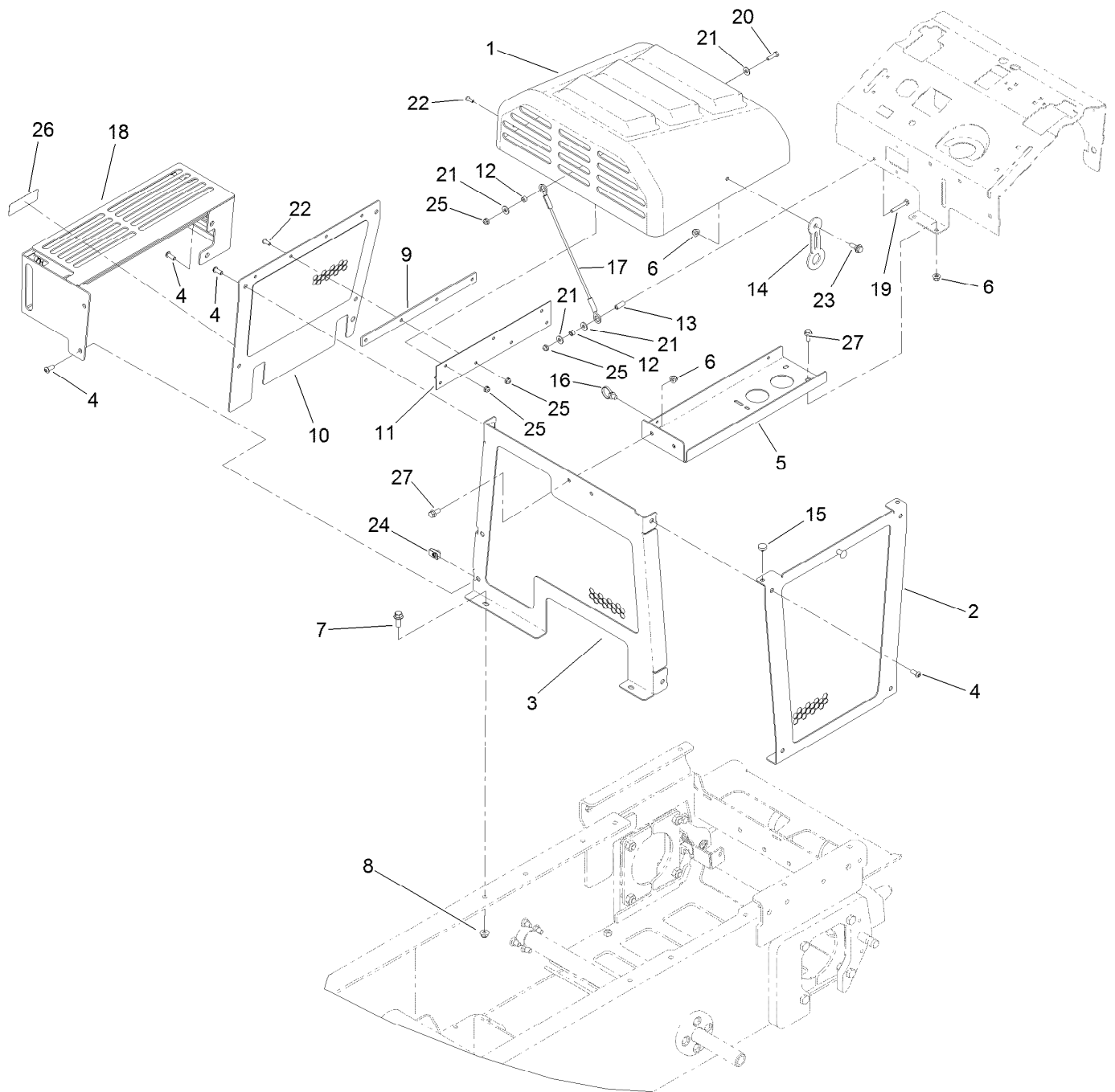
Platform Assembly



Platform Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-7583	2	Bushing-Flanged	13	131-4535	2	Nut-Acorn
2	117-9739	1	Pad-Cushion	14	136-5669-03	1	Clamp-Shield
3	3256-23	4	Washer-Plain	15	32144-70	2	Screw-HWHTF
4	121-7999	4	Screw-HH	16	114-1915-03	2	Link-Pad
5	116-2886	2	Slide-Bushing	17	119-8650	1	Pin-Latch
6	126-7157	1	Mat-Platform	18	114-5348	1	Spring
7	111044	4	Spacer	19	1-603175	1	Knob-Ball
8	114-0463	4	Washer-Friction, Composite	20	104-8301	2	Nut-HF, NI
9	3256-4	6	Washer-Flat	21	323-11	2	Screw-HH
10	3296-59	4	Nut-Lock, NI	22	120-8475-03	1	Platform ASM
11	3231-2	2	Bolt-CARR	23	120-8499-03	1	Hinge-Pad
12	3231-27	2	Screw-CARR	25	3253-4	2	Washer-Lock

Hood Assembly



Hood Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-8990	1	Hood	15	1-513658	2	Bumper
2	132-8886-01	1	Panel-Side, LH	16	32180-118	2	Clip-Tie
3	132-8887-01	1	Panel-Front	17	130-5726	1	Lanyard
4	3274-55	12	Screw-HSBH	18	136-4592-01	1	Guard-Muffler
5	132-8876-03	1	Platform-Battery	19	321-10	1	Screw-HH
6	104-8300	5	Nut-HF, NI	20	321-6	1	Screw-HH
7	3234-42	2	Screw-HHF	21	3256-2	4	Washer-Flat
8	104-8301	2	Nut-HF, NI	22	3274-31	7	Screw-HSBH
9	132-9050-03	1	Plate-Spacer, Hood	23	116-2670	1	Screw-Shoulder
10	132-3905-01	1	Panel-Side, Upper	24	115-7721	6	Nut-Clip, U
11	132-9021	1	Hinge-Hood	25	104-7201	9	Nut-HF
12	55-9370	2	Spacer-Blade, Rotor	26	133-5619	1	Decal-Arrester, Spark
13	87-4710	1	Spacer-Brake, Parking	27	3234-47	4	Screw-HHF
14	ST47182	1	Latch-Rubber				

Attachments and Accessories

For 68138HD MB TX 2500 Tracked Mud Buggy

Product Name	Model/Part
Light Kit.....	137-0558
Spark Arrestor	98-9099

Notes:



Count on it.