Form No. 3323–733

# Proline 13 HP

## Mid–Size Traction Unit

**Model No. 30194–200000001 and Up**

# Parts Catalog

### Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

#### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

#### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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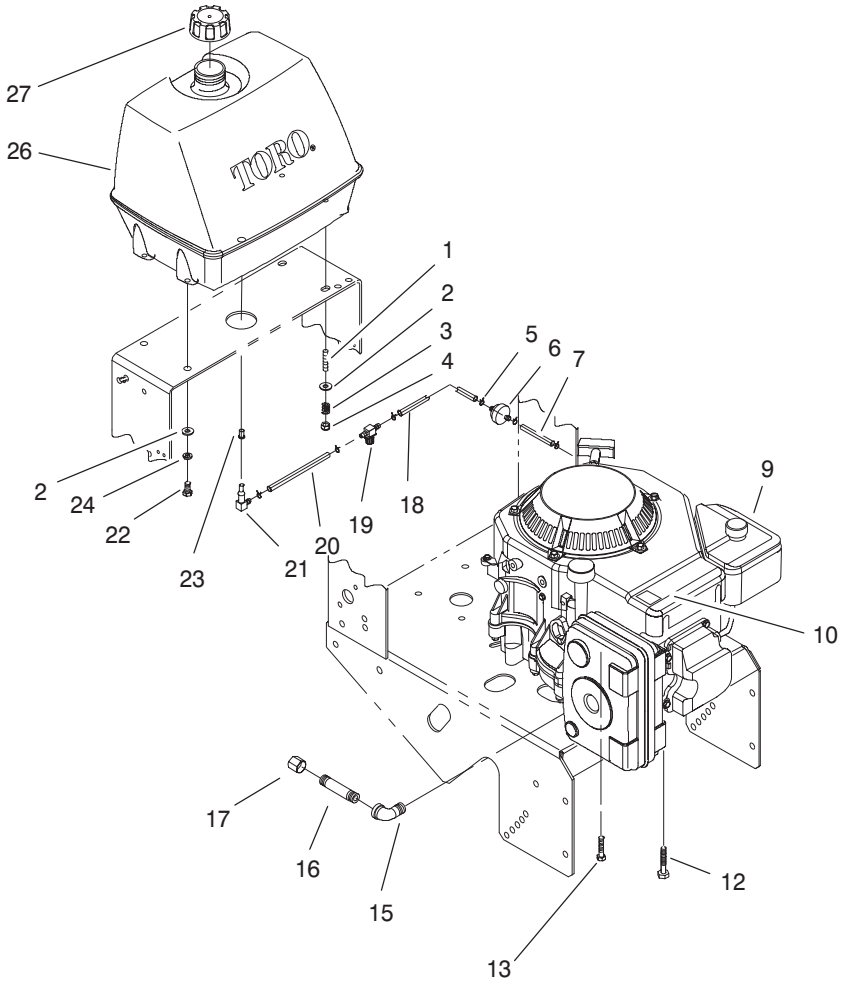

## Accessories

| Description | Model / Part No. |
|---|---|
| Recycler Kit | Model No. 30142 |
| Bagging Kit | Model No. 30198 |
| Low Sail Blade | Part No. E633485 |

## Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

| Abbreviation | Meaning |
|---|---|
| AR | as required |
| ASM | assembly |
| CARR | carriage |
| DEG | degrees |
| FH | flat head |
| GA | gauge |
| HF | hex flange |
| HH | hex head |
| HHF | hex head flange |
| HLH | hex lag head |
| HJ | hex jam |
| HOC | height-of-cut |
| HS | hex socket |
| HSBH | hex socket button head |
| HSFH | hex socket flat head |
| HSH | hex socket head |
| HWH | hex washer head |
| HWHTF | hex washer head thread forming |
| INC | incorporated |
| LH | left hand |
| NI | nylon insert |
| PPH | Phillips pan head |
| PTH | Phillips truss head |
| PTO | power take off |
| RH | right hand |
| SFH | slotted fillister head |
| SHH | slotted hex head |
| SQH | square head |
| SHWH | slotted hex washer head |
| SPH | slotted pan head |
| SRH | slotted round head |
| STD | standard |
| TAP | self tapping |
| TTH | Torx truss head |
| WH | wing head |

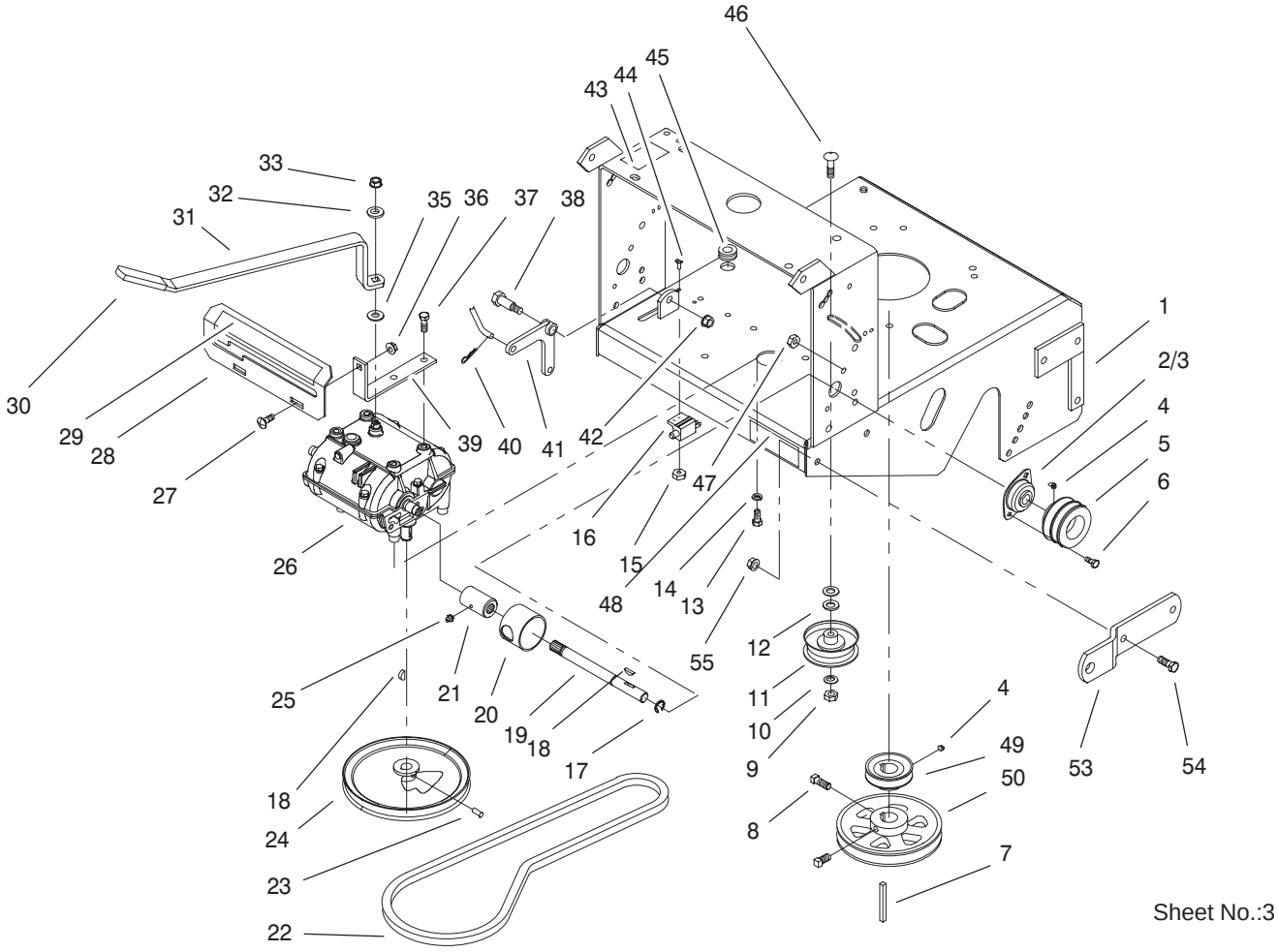



Sheet No.:2

# Engine & Fuel System Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | E633023 | 2 | Stud |
| 2 | 3256–23 | 4 | Washer–Flat |
| 3 | E633349 | 2 | Spring–Tank, Fuel |
| 4 | 3296–47 | 2 | Nut–Lock, NI |
| 5 | E303077 | 6 | Clamp – Gas Line |
| 6 | E303197 | 1 | Filter – Gas |
| 7 | E603954 | 1 | Fuel Line – 13.75 Hose |
| 9 | E323517 | 1 | Engine – 13.0 Kohler |
| 10 | 63–8440 | 1 | Decal – Hot Surface |
| 12 | 323–13 | 1 | Screw–HH |
| 13 | 33114–025 | 4 | Screw–HH |
| 15 | E303431 | 1 | Elbow–90° St Brass |
| 16 | E323326 | 1 | Nipple – 3/8 Npt Sch40 |
| 17 | E543233 | 1 | Nut–Cap |
| 18 | E603776 | 1 | Fuel Line – 2.5 Inch |
| 19 | E603770 | 1 | Valve – Gas |
| 20 | E603955 | 1 | Fuel Line – 6 Inch |
| 21 | E543277 | 1 | Elbow–Tank, Fuel |
| 22 | 322–3 | 2 | Screw–HH |
| 23 | E513645 | 1 | Bushing–Valve, Fuel |
| 24 | 3253–4 | 2 | Washer–Lock/Sp |
| 26 | E323551 | 1 | Tank – Fuel |
| 27 | E513508 | 1 | Cap – Tank, Fuel |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|

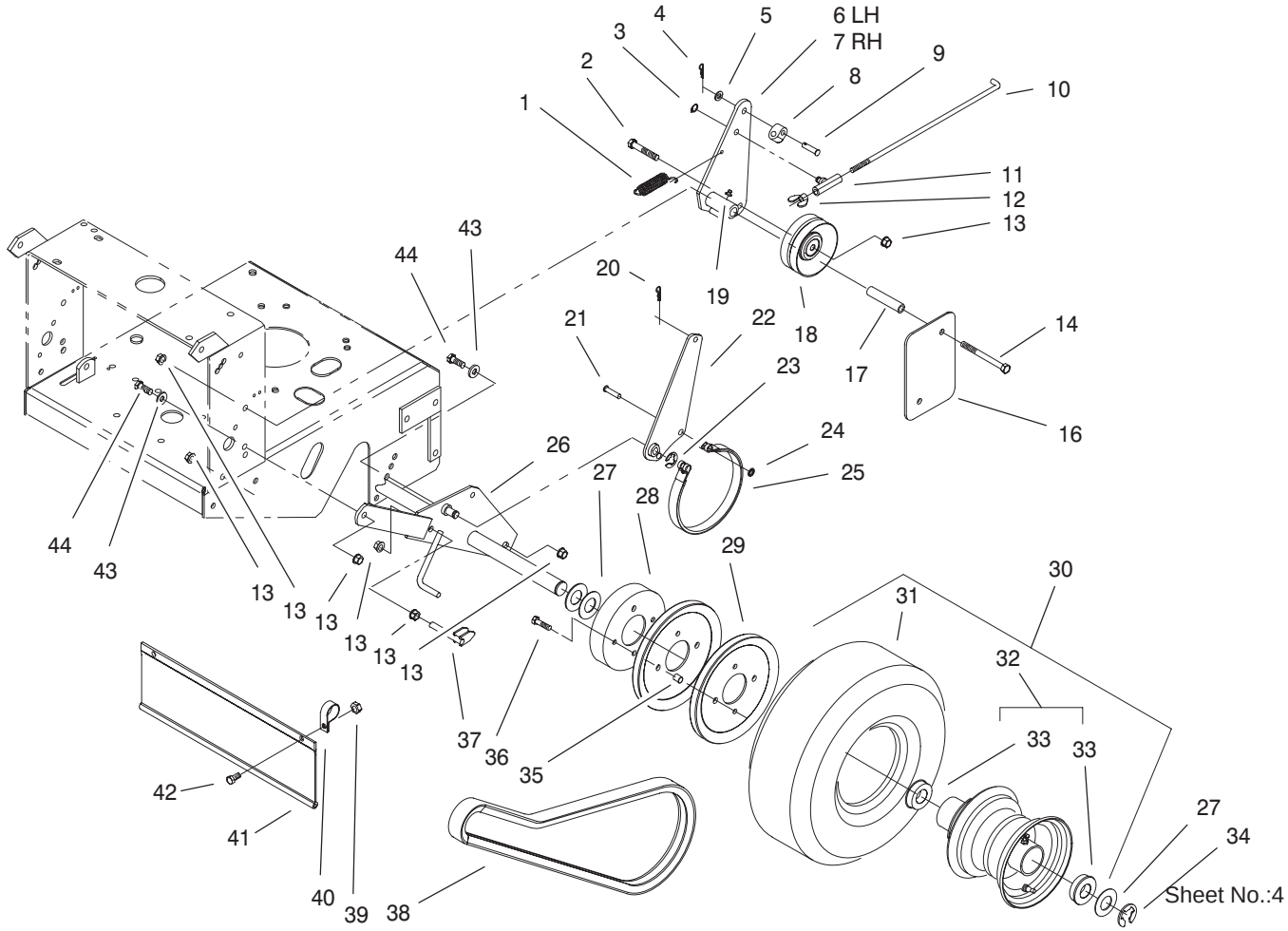



Sheet No.:3

# Transmission & Drive Pulley Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | E402112 | 1 | Rear Deck Weldment |
| 2 | E323252 | 2 | Bearing Trans Shaft |
| 3 | E323254 | 2 | Flange, Output |
| 4 | E803310 | 3 | Screw–Set |
| 5 | E323257 | 2 | Sheave,Wheel Drive |
| 6 | 321–3 | 4 | Screw–HH |
| 7 | E807264 | 1 | Key–Mach |
| 8 | 3242–4 | 2 | Screw–Set,SQH |
| 9 | 3296–39 | 1 | Nut–Lock, NI |
| 10 | 3256–24 | 1 | Washer–Flat |
| 11 | E323285 | 1 | Idler Pulley, Trans |
| 12 | 3256–5 | 2 | Washer–Flat |
| 13 | 322–3 | 4 | Screw–HH |
| 14 | 3253–4 | 4 | Washer–Lock/Sp |
| 15 | 3296–2 | 2 | Nut–Lock |
| 16 | E513152 | 1 | Switch–Seat |
| 17 | E808523 | 2 | Ring,Retng Ext Wlds |
| 18 | E807009 | 3 | Key–Woodruff |
| 19 | E323502 | 2 | Output Shaft, Trans |
| 20 | 51–4220 | 2 | Guard–Coupler |
| 21 | E323680 | 2 | Coupling |
| 22 | E323630 | 1 | Belt–Trans Drive |
| 23 | E803293 | 2 | Screw–Set |
| 24 | E323278 | 1 | Sheave, Trans Drive |
| 25 | 302–19 | 2 | Fitting – Grease |
| 26 | E323500 | 1 | Transmission |

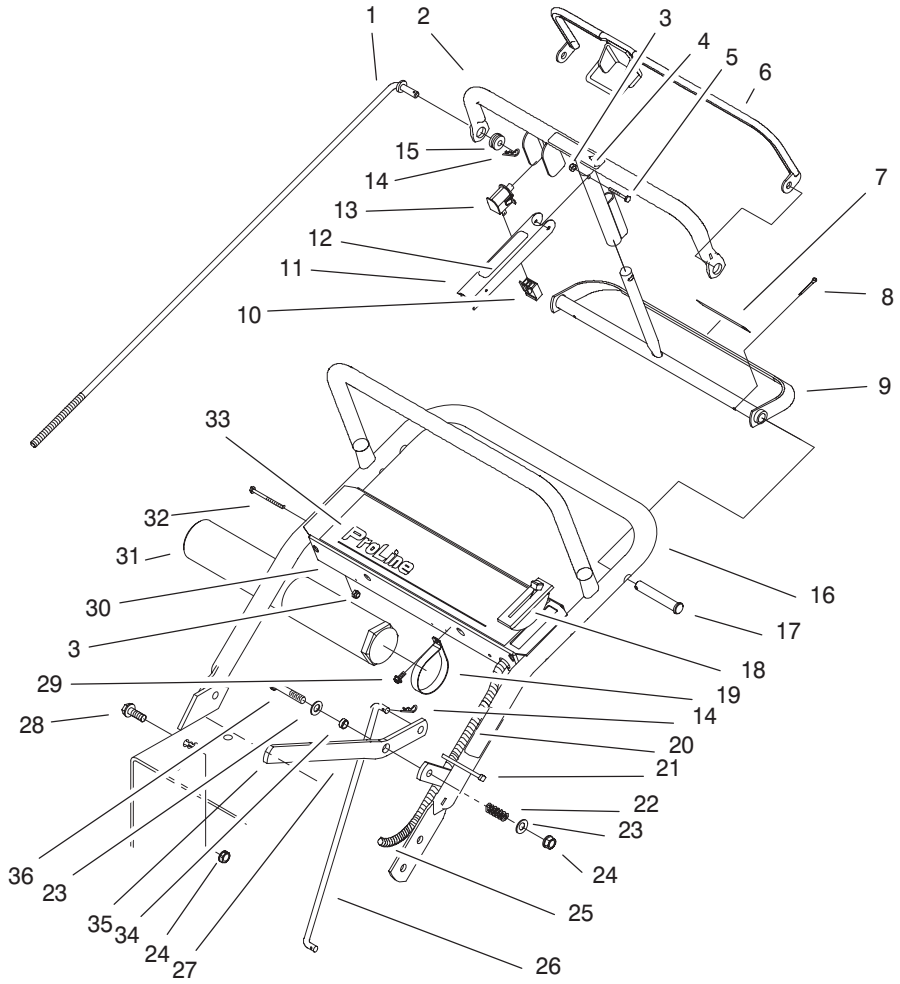
| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 27 | 3230–1 | 2 | Screw–CARR |
| 28 | E323387 | 1 | Shifter Plate |
| 29 | E323560 | 1 | Decal–Ground Speed |
| 30 | E303020 | 1 | Grip |
| 31 | E323570 | 1 | Lever–Shift |
| 32 | E303327 | 1 | Washer–Spring, Disc |
| 33 | 3296–6 | 1 | Nut–Lock, NI |
| 35 | E323379 | 1 | Washer, Shifter Lever |
| 36 | 32128–20 | 2 | Nut–HF |
| 37 | 32104–32 | 4 | Screw–HH |
| 38 | E603403 | 1 | Bolt–Shoulder |
| 39 | E323389 | 2 | Leg – Shifter Lever |
| 40 | 3290–307 | 1 | Hairpin |
| 41 | E303186 | 1 | Bell Crank |
| 42 | 3290–357 | 1 | Nut–Flange, Lock |
| 43 | 95–2814 | 1 | Decal – Fuel Shut Off |
| 44 | E803028 | 2 | Screw |
| 45 | E543296 | 1 | Grommet–Line, Fuel |
| 46 | E807511 | 1 | Bolt–Carriage |
| 47 | 3296–42 | 4 | Nut–Lock |
| 48 | E323562 | 1 | Decal – Caution |
| 49 | E323256 | 1 | Sheave,Trans Drive |
| 50 | E303555 | 1 | Pulley–Blade Drive |
| 53 | E323318 | 2 | Hitch – Bracket |
| 54 | 323–6 | 4 | Screw–HH |
| 55 | 3290–357 | 4 | Nut–Flange, Lock |




# Wheel Drive Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | E323574 | 2 | Spring–Extension |
| 2 | 323–10 | 2 | Screw–HH |
| 3 | E808522 | 2 | Ring,Klip |
| 4 | 3290–307 | 2 | Hairpin |
| 5 | 3256–23 | 2 | Washer–Flat |
| 6 | E322205 | 1 | LH Idler Arm ASM |
| 7 | E322206 | 1 | RH Idler Arm ASM |
| 8 | 74–0521 | 2 | Fitting–Rod |
| 9 | 283–6 | 2 | Pin–Clevis |
| 10 | E323296 | 2 | Brake Rod |
| 11 | E322125 | 2 | Swivel–Brake |
| 12 | E513959 | 2 | Wingnut–Nylok |
| 13 | 3290–357 | 14 | Nut–Flange, Lock |
| 14 | 323–16 | 4 | Screw–HH |
| 16 | E323632 | 2 | Shield, Whl Dr Pntd |
| 17 | E323694 | 4 | Idler |
| 18 | E323634 | 2 | Idler Pulley,Wheel Drive |
| 19 | 302–19 | 2 | Fitting – Grease |
| 20 | 3290–307 | 2 | Hairpin |
| 21 | E323307 | 4 | Pin, Clevis |
| 22 | E322209 | 2 | Brake Arm ASM,Welded |
| 23 | E808501 | 2 | Ring,Snap E |
| 24 | E803051 | 4 | Nut–Push |
| 25 | E323595 | 2 | Band–Brake |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 26 | E322212 | 1 | Axle ASM, Welded |
| 27 | E543436 | 8 | Spacer–18 GA |
| 27 | E523157 | 6 | Spacer–14 GA |
| 28 | E323261 | 2 | Drum–Brake |
| 29 | E323253 | 4 | Sheave |
| 30 | E323276 | 2 | Wheel/Tire ASM |
| 31 | E303125 | 2 | Tire |
| 32 | E323328 | 2 | Rim Only w/Bearings |
| 33 | E323329 | 4 | Bearing |
| 34 | E808519 | 2 | Ring,Snap E |
| 35 | E323260 | 8 | Spacer |
| 36 | E803054 | 8 | Bolt–Whiz Lock |
| 37 | E412358 | 2 | Scraper |
| 38 | E323631 | 2 | Belt–Driver |
| 39 | 3296–29 | 2 | Nut–Lock,NI |
| 40 | 2412–104 | 2 | R Clamp |
| 41 | E323607 | 1 | Shield–Trailing |
| 42 | 322–3 | 2 | Screw–HH |
| 43 | E303327 | 4 | Washer–Spring, Disc |
| 44 | 323–6 | 4 | Screw–HH |

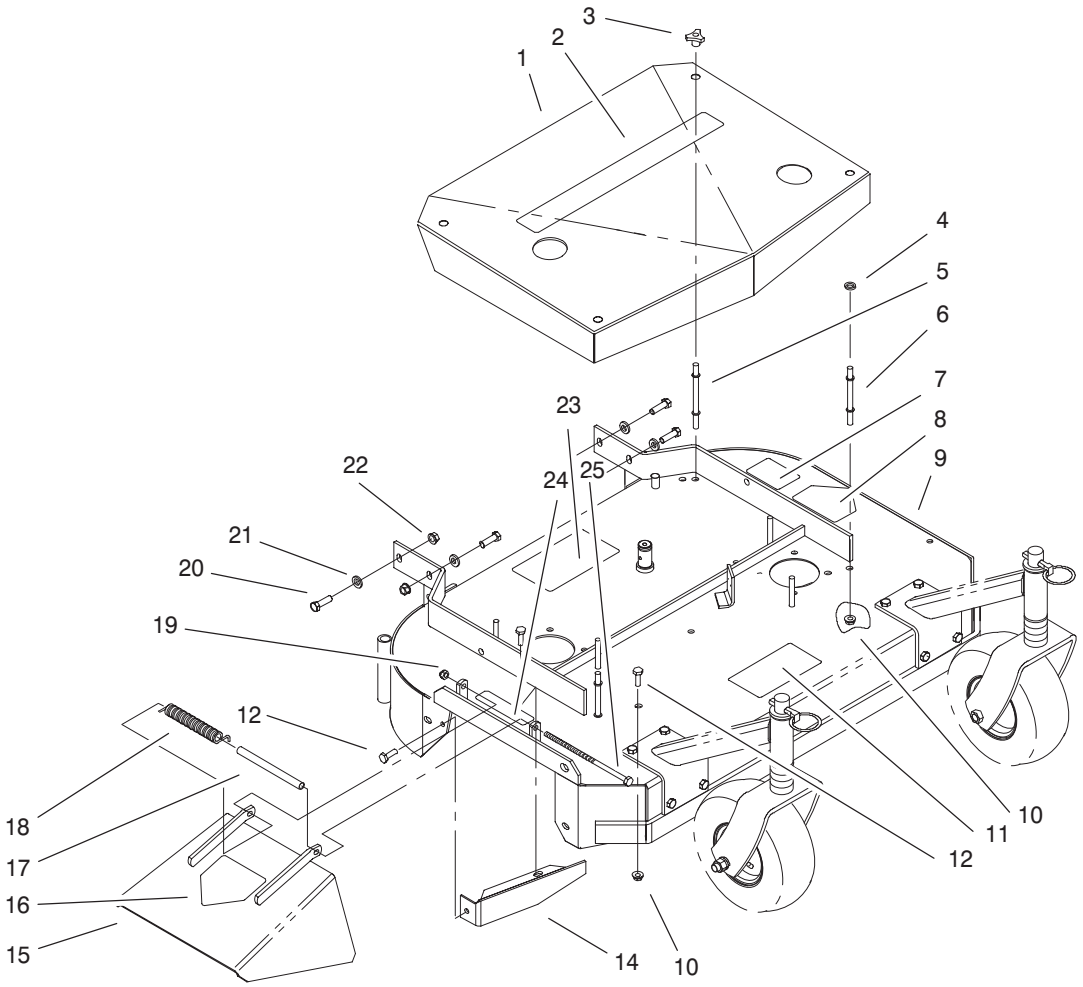



Sheet No.:5

# Upper Handle Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | E323569 | 2 | Rod–Control |
| 2 | E322215 | 1 | Control Bar |
| 3 | 3296–2 | 5 | Nut–Lock |
| 4 | 82–2290 | 1 | Decal – Control Bar |
| 5 | 32105–1 | 1 | Screw–Srh |
| 6 | E322208 | 1 | Bail ASM |
| 7 | 82–2280 | 1 | Decal–Reverse Handle |
| 8 | 3272–11 | 2 | Pin–Cotter |
| 9 | 99–8501 | 1 | Pivot–Control |
| 10 | 218–595 | 1 | Connector–Body |
| 11 | E323614 | 1 | Lever–Parking Brake |
| 12 | E323558 | 1 | Decal–Parking Brake |
| 13 | 740275 | 1 | Switch,Seat |
| 14 | 3290–307 | 3 | Hairpin |
| 15 | 237–141 | 2 | Grommet–Rubber |
| 16 | E322216 | 1 | Upper Handle ASM |
| 17 | 283–55 | 2 | Pin–Clevis |
| 18 | E323637 | 1 | Throttle Control |
| 19 | 2412–120 | 2 | R–Clamp |
| 20 | E323563 | 1 | Decal–Blade Engagement |
| 21 | 3290–378 | 1 | Tie–Cable |
| 22 | E303160 | 1 | Spring |
| 23 | 3256–24 | 2 | Washer–Flat |
| 24 | 3296–39 | 5 | Nut–Lock, NI |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 25 | 98–3258 | 1 | Wire Harness–Kohler |
| 26 | E323576 | 1 | Linkage–Blade Drive |
| 27 | E323573 | 1 | Lever–Blade Engagement |
| 28 | 323–6 | 4 | Screw–HH |
| 29 | 32104–76 | 2 | Screw–Acorn Slot |
| 30 | E304259 | 1 | Panel–Control w/Decal |
| 31 | 74–0720 | 1 | Tube–Manual |
| 32 | 32105–14 | 4 | Screw–Slotted Hd |
| 33 | E323564 | 1 | Decal–Panel |
| 34 | 99–8509 | 1 | Spacer |
| 35 | E303020 | 1 | Grip |
| 36 | 323–10 | 1 | Screw–HH |

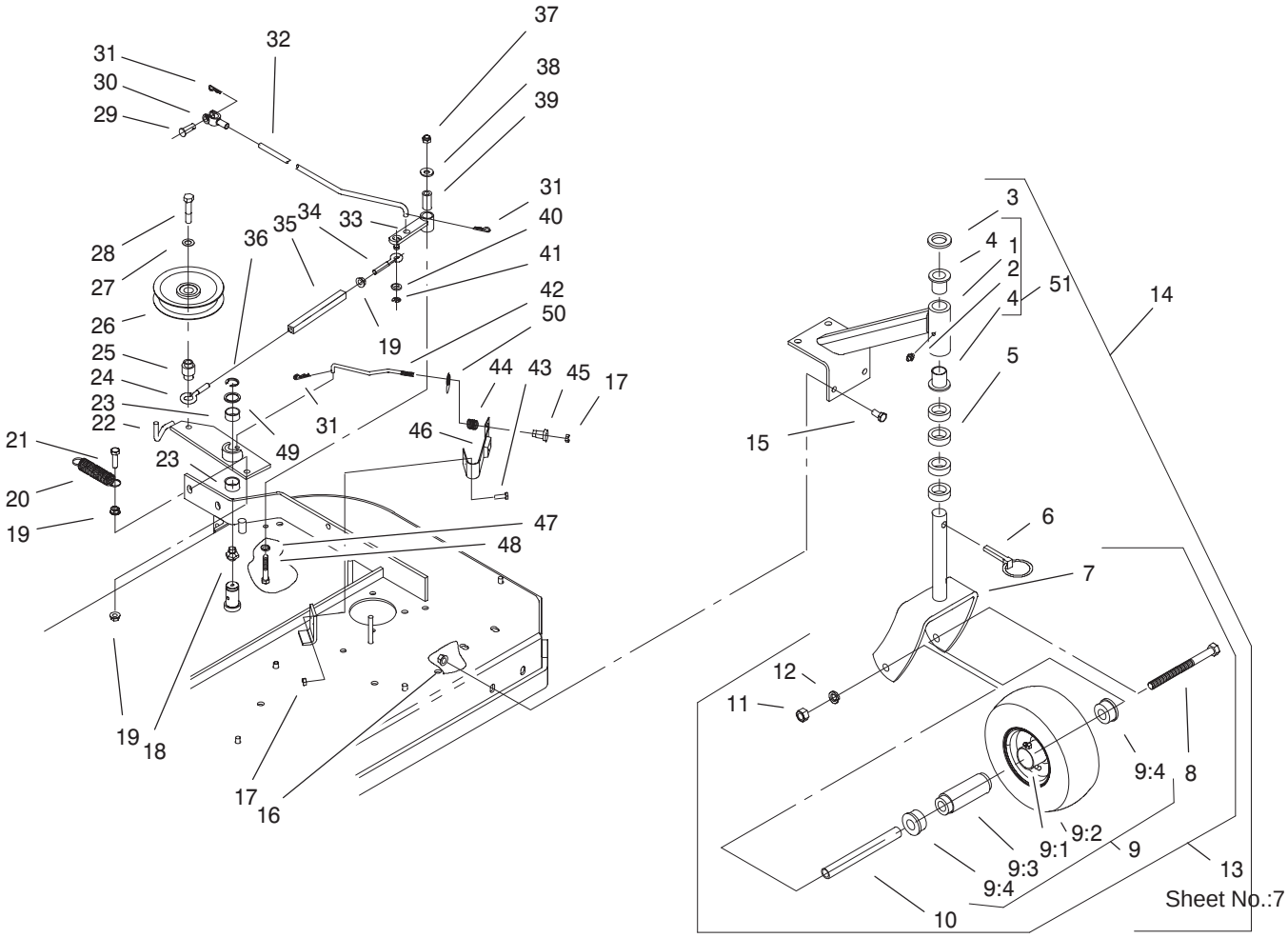



Sheet No.:6

# 36” Deck Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | E304258 | 1 | Belt Cover w/Decal |
| 2 | E323566 | 1 | Decal–Proline 36 |
| 3 | E323385 | 4 | Knob,Belt Cover |
| 4 | E323417 | 4 | Washer,Belt Cover Mount |
| 5 | E303536 | 2 | Stud–Belt Shield (Long) |
| 6 | E303537 | 2 | Stud–Belt Shield(Short) |
| 7 | E323659 | 1 | Torque Decal |
| 8 | 43–8480 | 1 | Decal–Danger |
| 9 | E304273 | 1 | 36” Deck w/Decals |
| 10 | 32128–20 | 12 | Nut–HF |
| 11 | 66–1340 | 1 | Decal–Danger |
| 12 | 322–2 | 8 | Screw–HH |
| 14 | E302189 | 1 | Baffle Weldment,Dogleg |
| 15 | E304256 | 1 | Discharge Chute w/Decal |
| 16 | 54–9220 | 1 | Decal–Danger |
| 17 | E323572 | 1 | Spacer |
| 18 | E323575 | 1 | Spring–Deflector |
| 19 | 3296–29 | 1 | Nut–Lock,NI |
| 20 | 323–8 | 6 | Screw–HH |
| 21 | E303327 | 6 | Washer–Spring, Disc |
| 22 | 3290–357 | 6 | Nut–Flange, Lock |

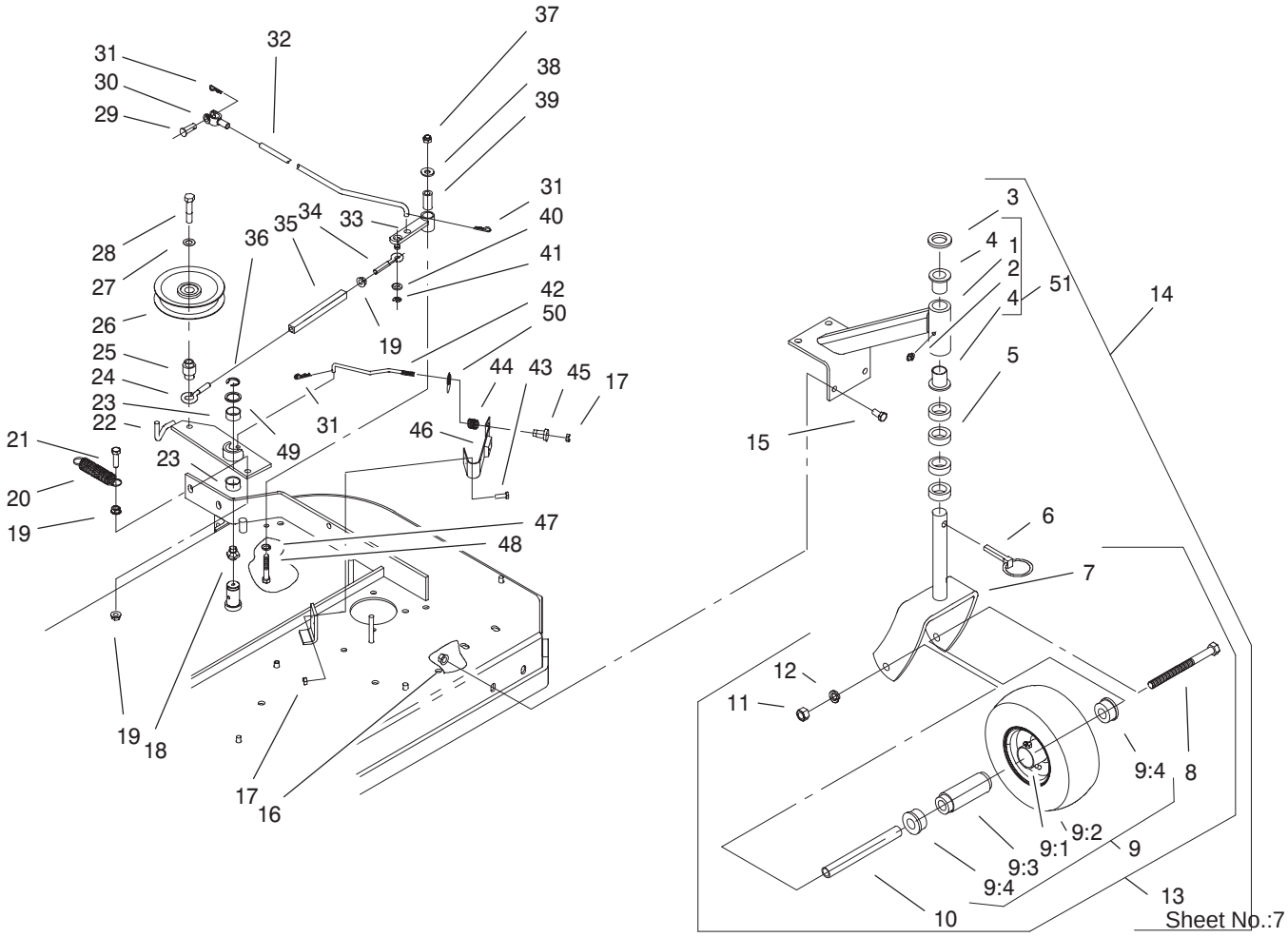
| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 23 | 98–3296 | 1 | Decal–Belt Routing |
| 24 | 67–5360 | 1 | Decal–Danger |
| 25 | E800289 | 1 | Screw–Cap HH |




# Front Castors & Blade Brake System Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | E302194 | 2 | Support Weldment,Caster |
| 2 | 302–52 | 2 | Grease Fitting 1/8–27 |
| 3 | E513338 | 2 | Wshr–Pltd |
| 4 | E303514 | 4 | Bearing–Flanged |
| 5 | E303314 | 8 | Spacer,10’ Caster |
| 6 | E809020 | 2 | Ring–Retaining |
| 7 | E322145 | 2 | Fork Wldmnt, Pntd |
| 8 | 325–20 | 2 | Screw–HH |
| 9 | E513648 | 2 | Wheel/Tire ASM |
| 9:1 | E513807 | 1 | Assmbly – Wheel Hub |
| 9:2 | E513808 | 1 | Tire–9 X 3.50–4 4 Ply |
| 9:3 | E513809 | 1 | Bearing |
| 9:4 | E513810 | 2 | Bushing |
| 10 | E513547 | 2 | Spacer,Front Caster |
| 11 | 3217–9 | 2 | Nut–Hex |
| 12 | 3253–7 | 2 | Washer–Lock/Sp |
| 13 | E322154 | 2 | Caster/Wheel Assy |
| 14 | E322153 | 2 | Caster/Mount ASM |
| 15 | 323–4 | 8 | Screw–HH |
| 16 | 3290–357 | 8 | Nut–Flange, Lock |
| 17 | 3296–42 | 3 | Nut–Lock |
| 18 | 302–19 | 1 | Fitting – Grease |
| 19 | 32128–20 | 3 | Nut–HF |
| 20 | E323071 | 1 | Spring |
| 21 | 322–6 | 1 | Screw–HH |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 22 | E324408 | 1 | Engagement Arm w/Bushings |
| 23 | E323729 | 2 | Bearing–Sleeve |
| 24 | E303348 | 1 | Eye Bolt, LH Thread |
| 25 | E303434 | 1 | Bushing |
| 26 | E603843 | 1 | Pulley–Idler |
| 27 | E303327 | 1 | Washer–Spring, Disc |
| 28 | 323–10 | 1 | Screw–HH |
| 29 | E808280 | 1 | Pin–Clevis |
| 30 | E303105 | 1 | Yoke–Adjustable |
| 31 | 3290–307 | 3 | Hairpin |
| 32 | E323303 | 1 | Linkage–Assist Arm,Pltd |
| 33 | E322235 | 1 | Assist Arm ASM (Welded) |
| 34 | E303238 | 1 | Eye Bolt,RH Thread |
| 35 | E303236 | 1 | Turnbuckle Body |
| 36 | 32151–103 | 1 | Ring–Snap |
| 37 | 3296–29 | 1 | Nut–Lock,NI |
| 38 | 3256–3 | 1 | Washer–Flat |
| 39 | E403179 | 1 | Tube–Pivot |
| 40 | 3256–23 | 1 | Washer–Flat |
| 41 | E808512 | 1 | E–Ring |
| 42 | E323715 | 1 | Rod–Brake |
| 43 | 321–4 | 2 | Screw–HH |
| 44 | E323747 | 1 | Spring–Compression |

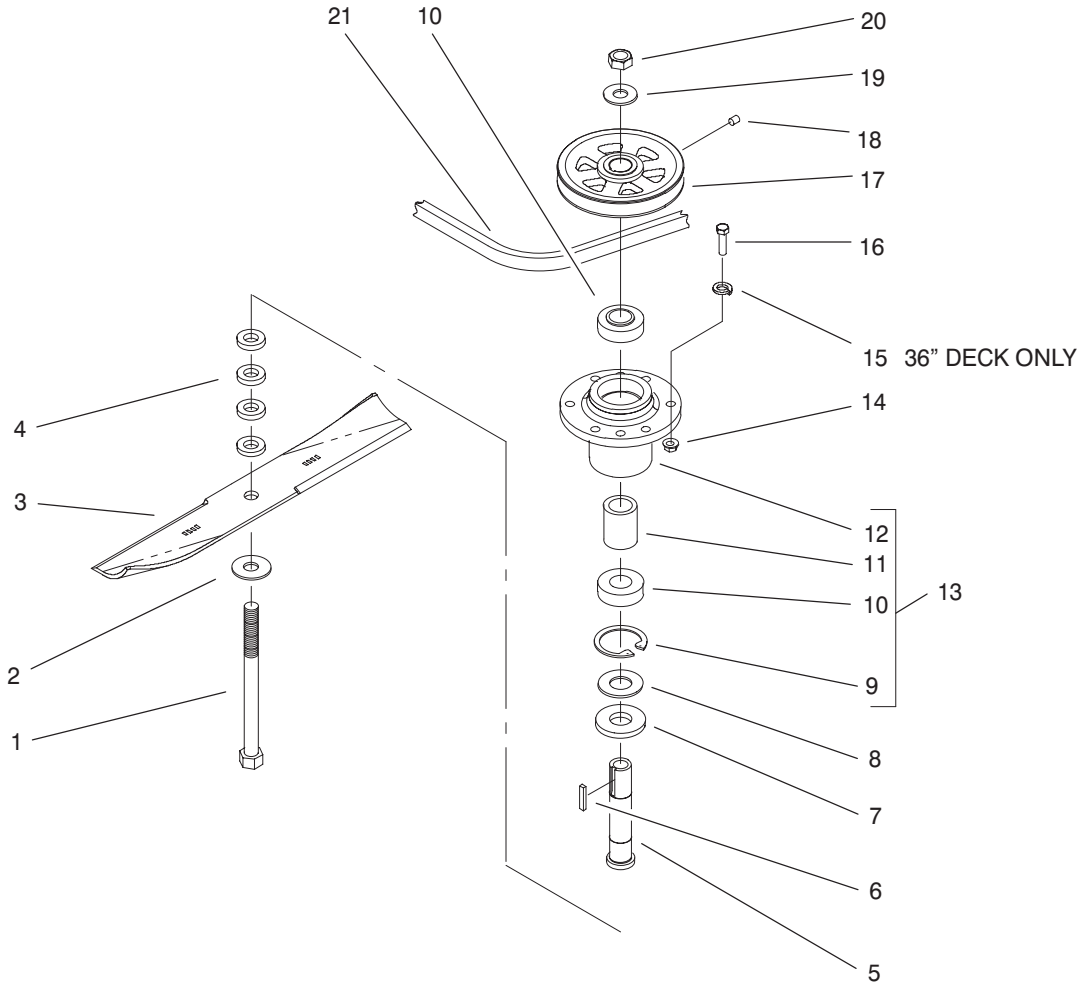



Sheet No.:7

# Front Castors & Blade Brake System Assembly (cont.)

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 45 | E323746 | 1 | Spacer–Flanged |
| 46 | E324372 | 1 | Pad/Spring Assy |
| 47 | E303334 | 1 | Washer–Disc Spring |
| 48 | 322–10 | 1 | Screw–HH |
| 49 | E303352 | 1 | Spindle Washer |
| 50 | E323748 | 1 | Ring–Push On |
| 51 | E302203 | 2 | Support – Caster Wheel |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|

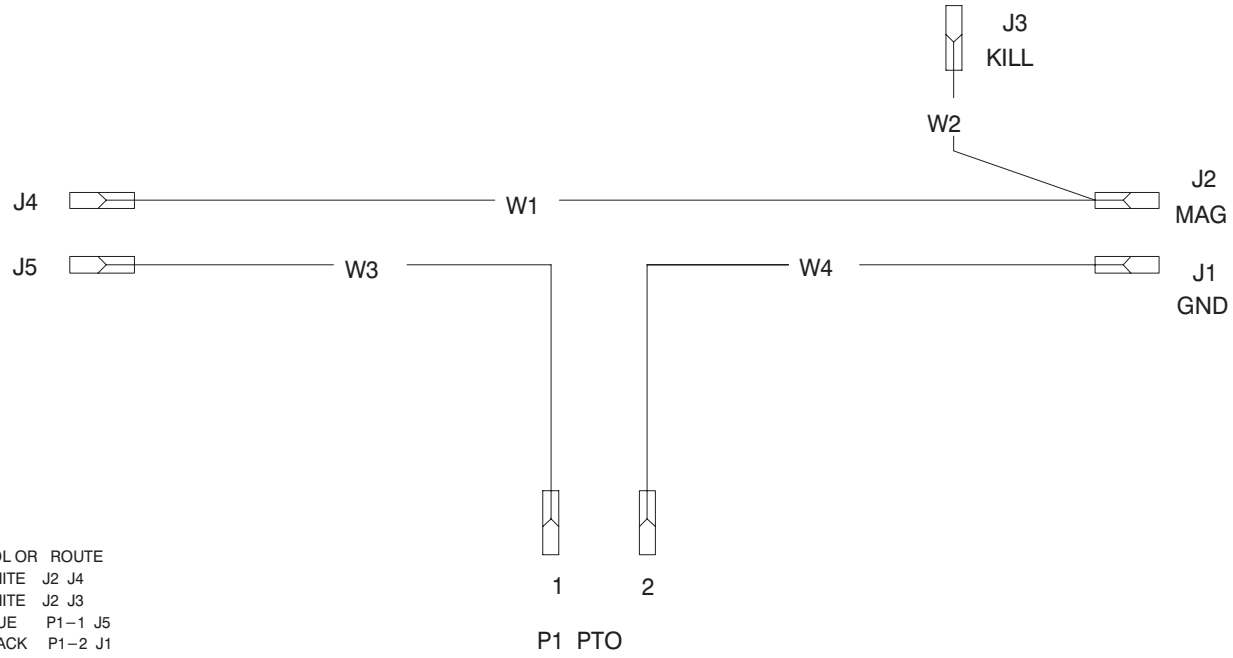



Sheet No.:8

# Spindle Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | E800861 | 2 | Screw–Cap HH |
| 2 | E513208 | 2 | Spring, Disk |
| 3 | E633482 | 2 | Blade,18” High Lift |
| 3 | E633485 | 2 | Blade–Low Lift |
| 4 | E323539 | 8 | Spacer, Blade Drive |
| 5 | E323529 | 2 | Tube Spindle Short |
| 6 | E807267 | 2 | Key–Mach Rctgl |
| 7 | E633573 | 2 | Guard,Brg–Bottom |
| 8 | E323533 | 2 | Spacer, Sheave/Brg |
| 9 | E808502 | 2 | Ring,Snap Wlds N5000–206 |
| 10 | E513016 | 4 | Bearing |
| 11 | E323528 | 2 | Spacer, Bearing |
| 12 | E323532 | 2 | Housing,Spindle Mach |
| 13 | E634619 | 2 | Assembly – Hsg/Bearing |
| 14 | 32128–20 | 8 | Nut–HF |
| 15 | E303334 | 8 | Washer–Disc Spring |
| 16 | 322–6 | 8 | Screw–HH |
| 17 | E403183 | 2 | Sheave |
| 18 | E803310 | 2 | Screw–Set |
| 19 | E323399 | 2 | Spacer |
| 20 | 3219–6 | 2 | Nut–Hex |
| 21 | E323737 | 1 | Belt |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|




WIRE LIST

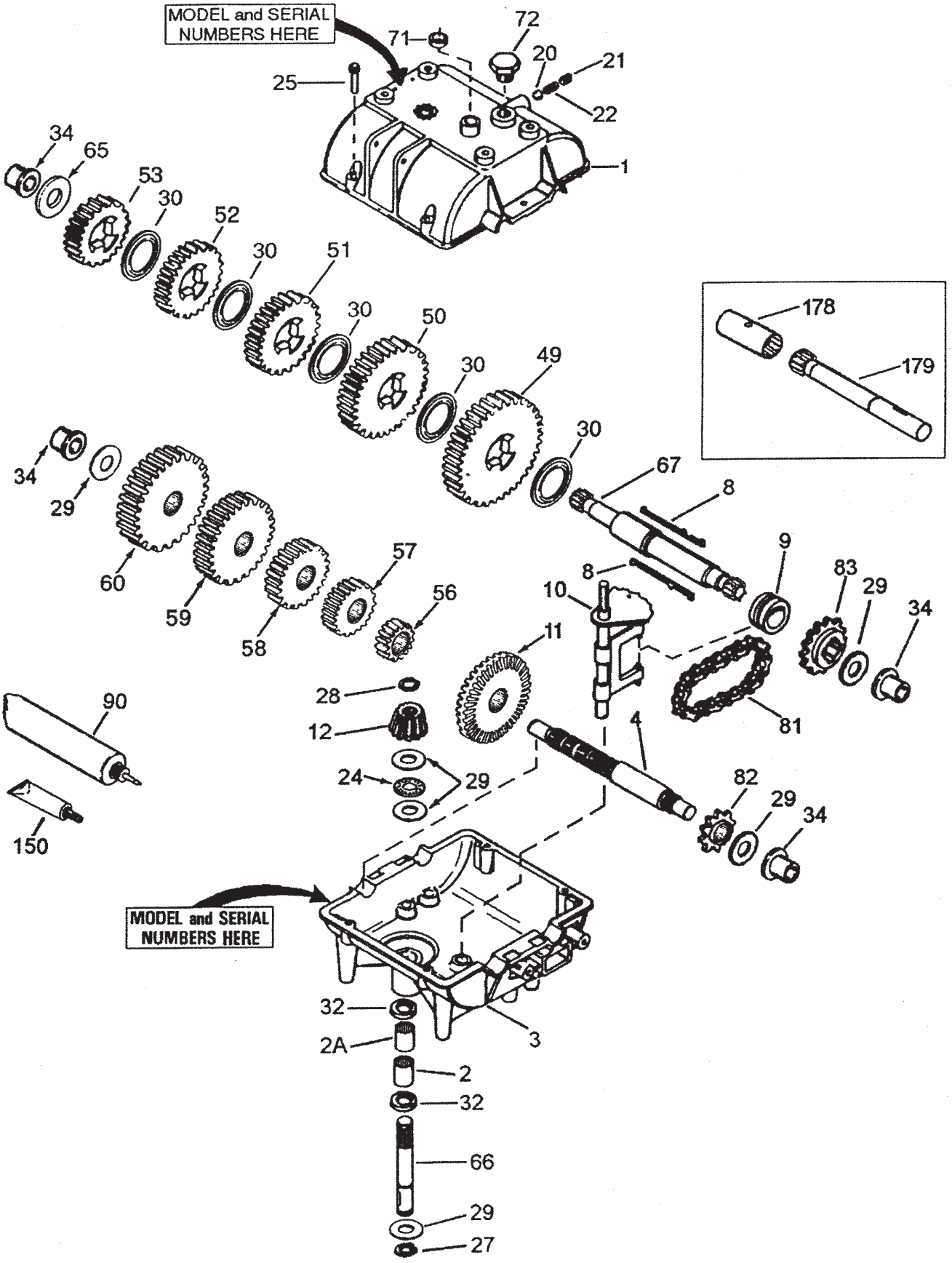
| DESIG. | AWG | COLOR | ROUTE |
|---|---|---|---|
| W1 | 16 | WHITE | J2 J4 |
| W2 | 16 | WHITE | J2 J3 |
| W3 | 16 | BLUE | P1–1 J5 |
| W4 | 16 | BLACK | P1–2 J1 |

# Wiring Schematic

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| | | | |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| | | | |

# PEERLESS TRANSMISSION MODEL 700–070A




T–XXXX

# PEERLESS TRANSMISSION MODEL 700–070A

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | 772083A | Transmission Cover | 1 |
| 2 | 780086A | Needle Bearing | 1 |
| 2A | 780142 | Needle Bearing | 1 |
| 3 | 770061A | Transmission Case | 1 |
| 4 | 776134 | Countershaft | 1 |
| 8 | 792089A | Shift Key | 4 |
| 9 | 784266 | Shift Collar | 1 |
| 10 | 784376 | Shift Rod & Fork | 1 |
| 11 | 778154 | Bevel Gear (42 Teeth) | 1 |
| 12 | 778176 | Bevel Pinion (14 Teeth– Steel) | 1 |
| 20 | 792077A | Ball 5/16" Dia. | 1 |
| 21 | 792078 | Set Screw | 1 |
| 22 | 792079 | Spring | 1 |
| 24 | 780071 | Thrust Bearing | 1 |
| 25 | 792073A | Screw | 6 |
| 27 | 792035 | Retaining Ring | 1 |
| 28 | 788040 | Retaining Ring | 1 |
| 29 | 780072 | Washer | 6 |
| 30 | 780108 | Washer | 5 |
| 32 | 792001 | O–Ring | 2 |
| 34 | 780105A | Flanged Bushing | 4 |
| 49 | 778146A | Spur Gear (37 Teeth) | 1 |
| 50 | 778125 | Spur Gear (35 Teeth) | 1 |
| 51 | 778239A | Spur Gear (32 Teeth–Steel) | 1 |
| 52 | 778124A | Spur Gear (30 Teeth) | 1 |
| 53 | 778123A | Spur Gear (25 Teeth) | 1 |
| 56 | 778145 | Spur Gear (12 Teeth–Steel) | 1 |
| 57 | 778151 | Spur Gear (15 Teeth) | 1 |
| 58 | 778240 | Spur Gear (18 Teeth–Steel) | 1 |
| 59 | 778126A | Spur Gear (20 Teeth) | 1 |
| 60 | 778127A | Spur Gear (25 Teeth) | 1 |
| 65 | 780139 | Washer | 1 |
| 66 | 776135 | Input Shaft (3–11/16" long) | 1 |
| 67 | 776402 | Shifter & Brake Shaft | 1 |
| 71 | 788069 | Square Cut Ring | 1 |
| 72 | 792074 | Threaded Plug | 1 |
| 81 | 786081 | Roller Chain (No. 41 Chain, 24 Links) | 1 |
| 82 | 786082 | Sprocket (9 Teeth) | 1 |
| 83 | 786083 | Sprocket (18 Teeth) | 1 |
| 90 | 788067B | Grease (32 oz. Bottle Bentonite Grease) | 1 |
| 150 | 510334 | Gasket Eliminator (Loctite #515) | 1 |
| 178 | 786176 | Coupling (Optional) | 1 |
| 179 | 776401 | Connector Shaft (Optional) | 1 |

# Maintenance Record

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