



Count on it.

Parts Catalog

Blower and Drive Kit

**52in E-Z Vac™ Bagger for Z400 and Z500
Series Z Master® Mowers**

Model No. 78537—Serial No. 400207674 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

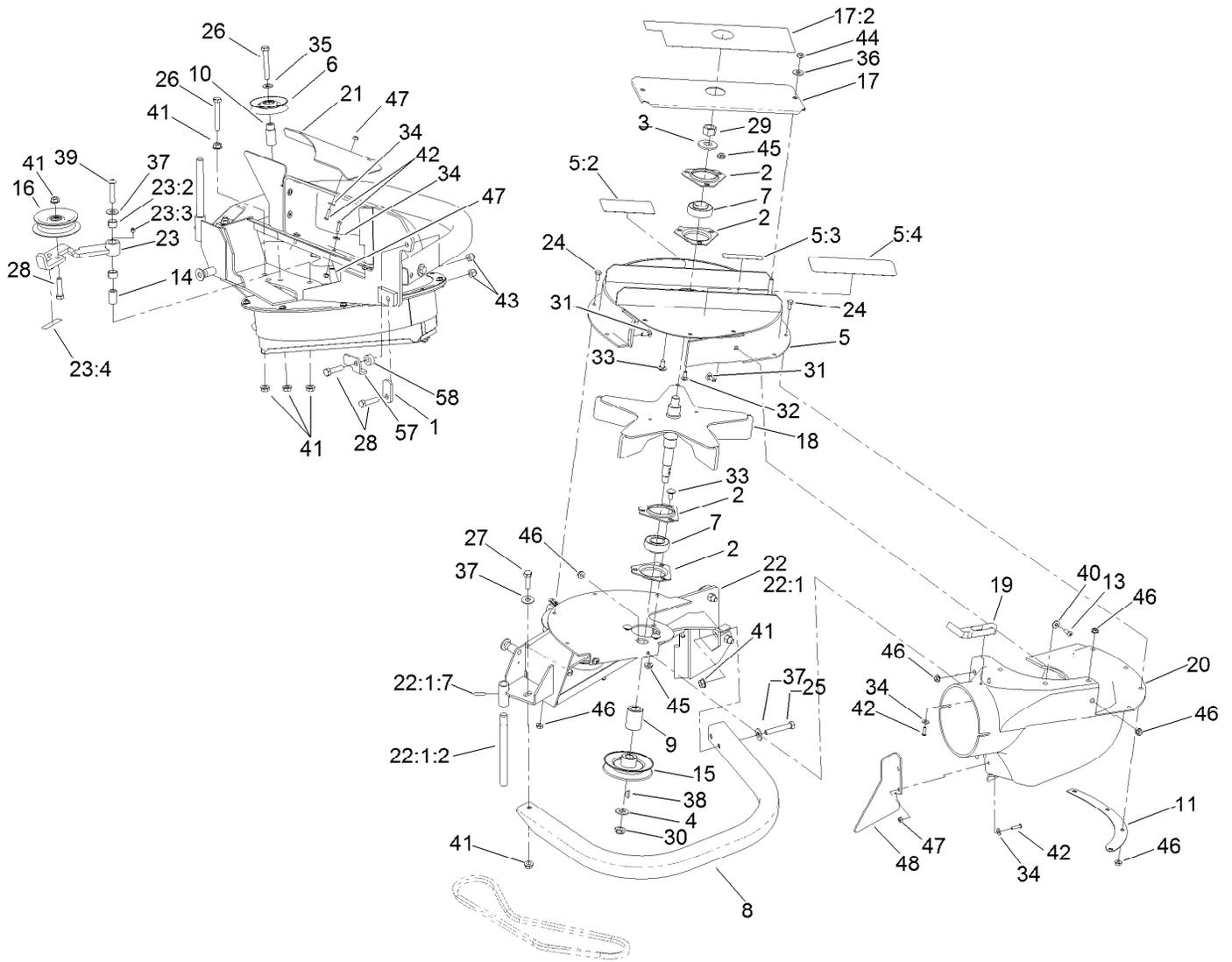
Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

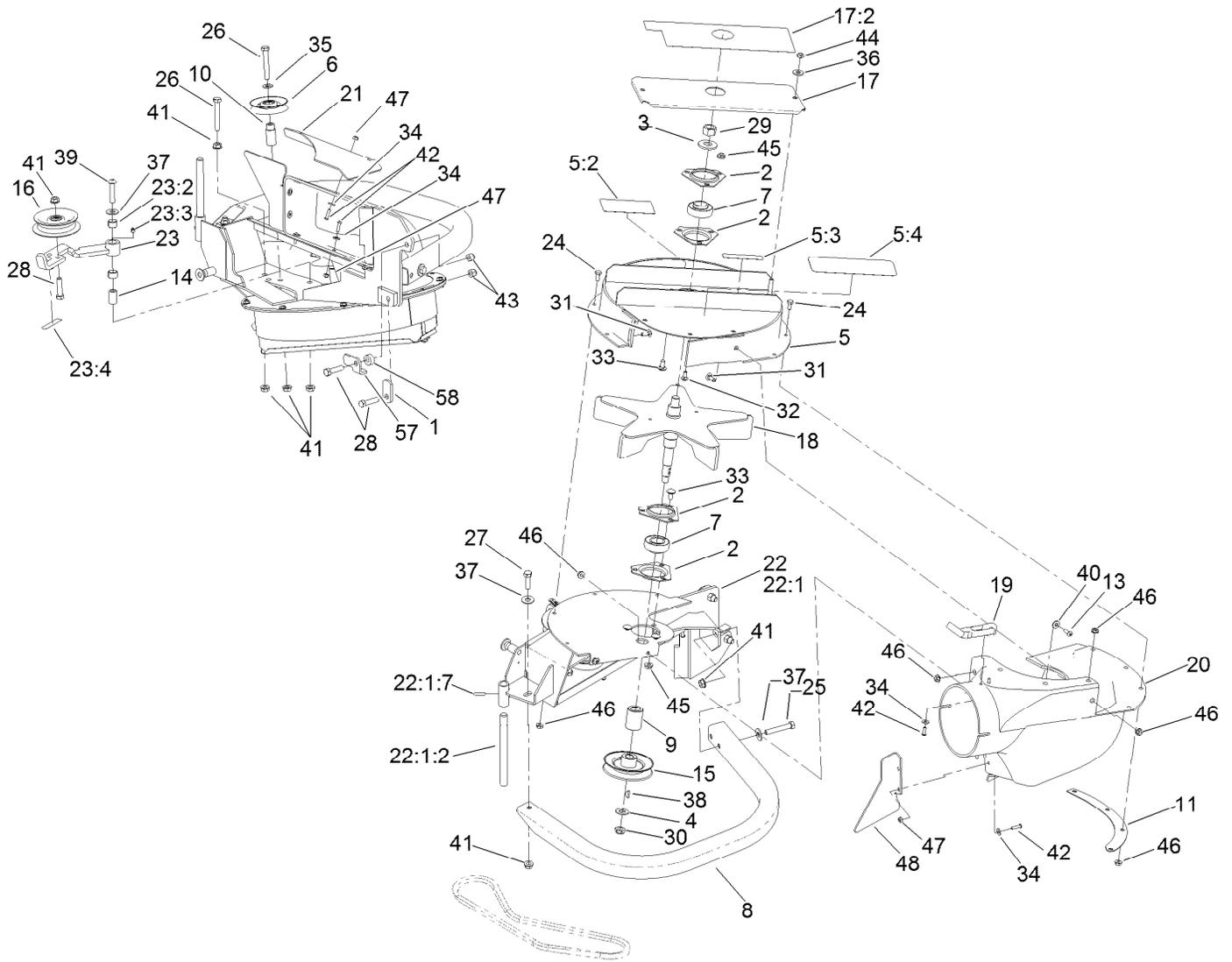
Blower Drive Assembly 4
Belt, Pulley and Cover Assembly..... 6



Blower Drive Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	1-353054	1	Latch-Catcher, Grass	17	112-1772	1	Bearing Cover ASM
2	1-513013	4	Housing-Flange	17:2	103-3508	1	Decal-Warning
3	1-513208	1	Washer-Spring	18	103-3815	1	Impeller
4	3256-26	1	Washer-Flat	19	103-4080	2	Latch-Rubber
5	112-1771	1	Upper Housing ASM	20	103-4171	1	Chute-Blower, Small
5:2	106-3339	1	Decal-Warning	21	112-1761-03	1	Plate-Bottom
5:3	98-5954	1	Decal-Cover, Missing	22	110-0334-03	1	Blower Mount ASM
5:4	112-1770	1	Decal	22:1		1	Blower-Mount ●
6	1-653322	1	Idler-Inside	22:1:2	1-353050	1	Shaft-Catcher, Grass
7	1-653346	2	Bearing	22:1:7	1-806323	1	Pin-Roll
8	109-1122-01	1	Bumper	23	110-3893	1	Idler Arm ASM
9	1-653365	1	Spacer	23:2	1-653600	2	Bushing
10	1-653366	1	Hub	23:3	302-19	1	Fitting-Grease
11	1-653596-03	1	Plate-Backing, Blower	23:4	1-653558	1	Decal-Warning
13	3274-69	2	Screw-HSBH	24	321-3	8	Screw-HH
14	103-0130	1	Bushing-Pivot, Idler	25	323-11	2	Screw-HH
15	112-2345	1	Pulley	26	323-12	2	Screw-HH
16	103-1103	1	Idler-Flat	27	323-7	1	Screw-HH

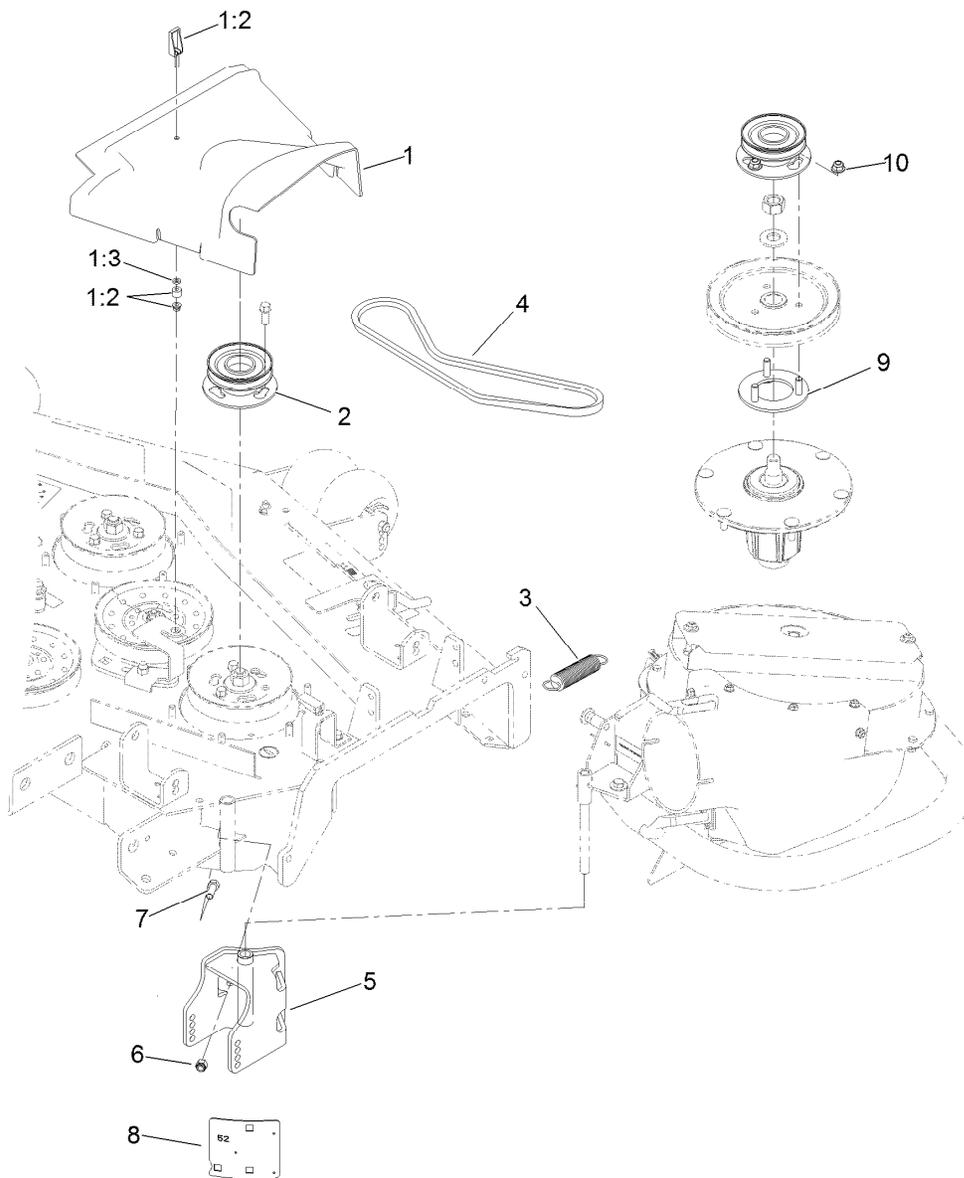
● Not serviced separately



Blower Drive Assembly (continued)

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
28	323-8	3	Screw-HH	40	3256-22	2	Washer-Flat
29	3219-6	1	Nut-Hex	41	3290-357	8	Nut-HHF, Whiz
30	3296-28	1	Nut-Lock, NI	42	3274-39	12	Screw-HSBH
31	3229-1	2	Bolt-CARR	43	3296-39	2	Nut-Lock, NI
32	3229-11	3	Screw-CARR	44	3296-47	2	Nut-Lock, NI
33	3230-18	6	Screw-CARR	45	32128-20	6	Nut-HF
34	3256-16	12	Washer-Flat	46	32128-33	15	Nut-HF
35	3256-24	1	Washer-Flat	47	3296-2	8	Nut-Lock, NI
36	3256-3	2	Washer-Flat	48	112-1762-03	1	Plate-Filler, Rear
37	3256-4	4	Washer-Flat	57	112-1787	1	Latch-Stop
38	3257-32	1	Key-Woodruff	58	104-8426	1	Spacer
39	3274-107	1	Screw-HSBH				

● Not serviced separately



Belt, Pulley and Cover Assembly

Ref.	Part Number	Qty.	Description
1	112-1754	1	Belt Cover ASM
1:2	74-5950	1	Latch-Swell
1:3	99-3058	1	Washer
2	112-8669-03	1	Pulley-Blower
3	1-603693	1	Spring-Extension
4	112-2343	1	Belt-V
5	110-3907-01	1	Blower-Hinge ASM
6	3296-39	3	Nut-Lock, NI
7	323-6	3	Screw-HH
8	112-2302	1	Template
9	140-4906	1	Pulley Mount ASM
10	104-8301	3	Nut-HF, NI

Notes:



Count on it.