Form No. 3323–748

Proline 37”

Recycler ® Cutting Unit

Model No. 30137–200000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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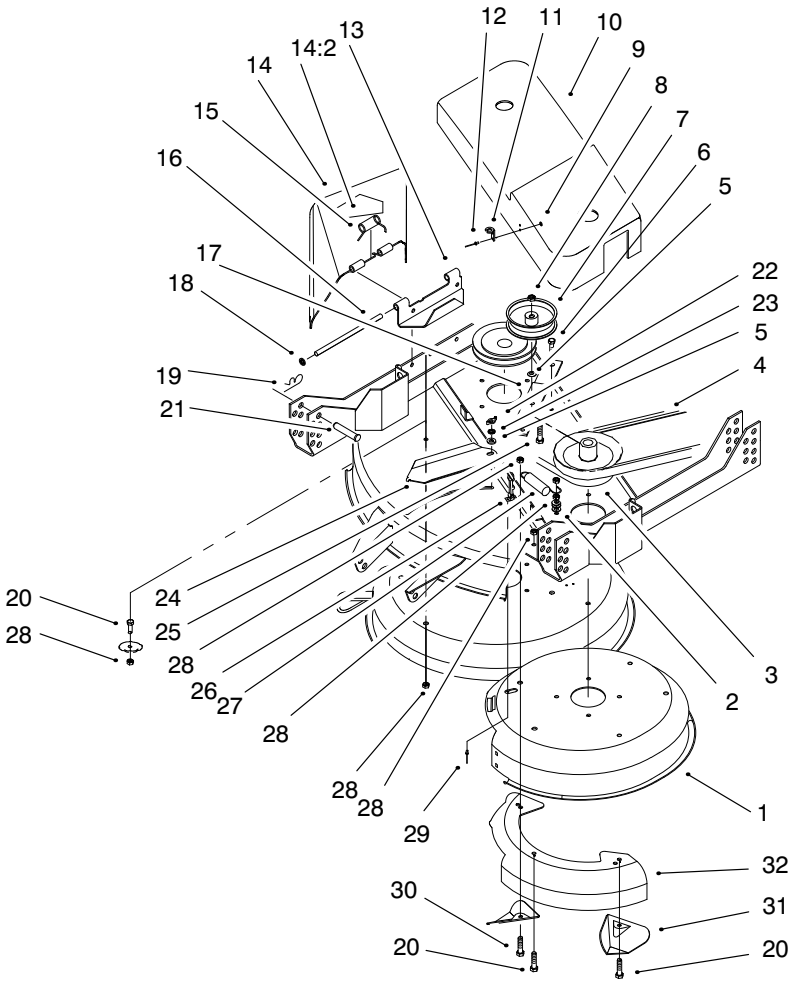
Accessories

Description	Model / Part No.	Description	Model / Part No.

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

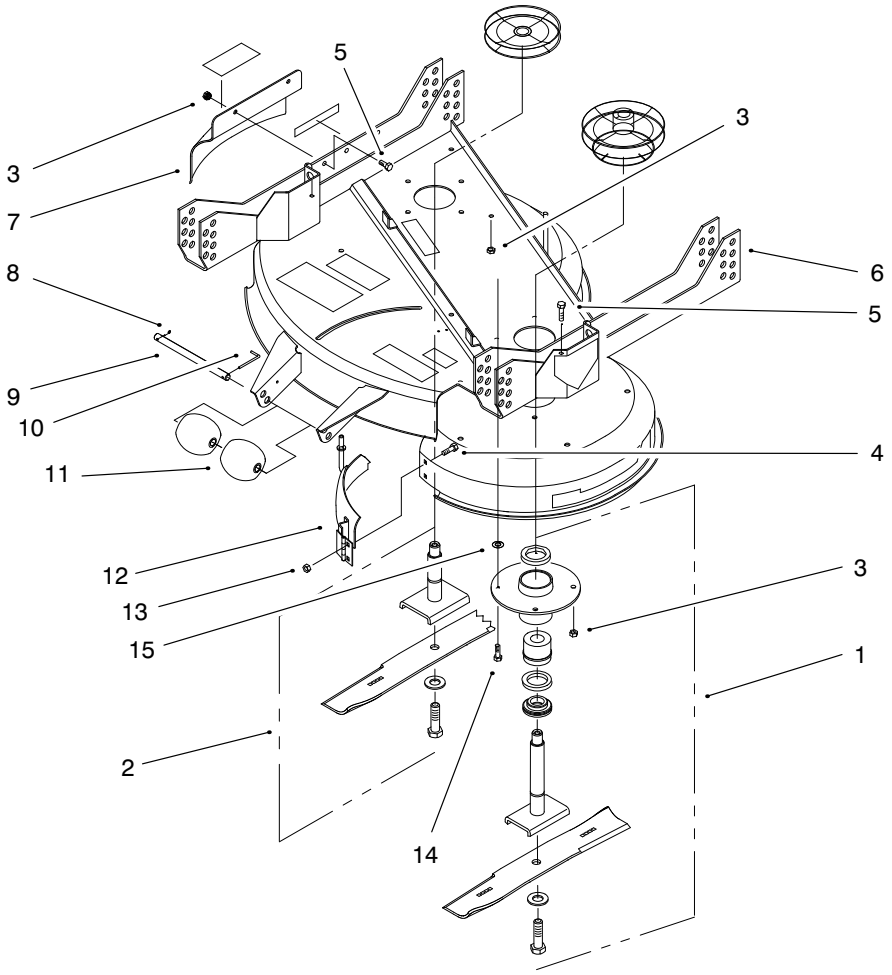
Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head



Sheet No.:2

Deck Assembly

Ref. No.	Part No.	Qty.	Description
1	99–8510	1	Deck Support w/ Decals
2	3256–23	3	Washer–Flat
3	84–4410	1	V–Belt – Deck
4	84–4390	1	V–Belt – Deck Drive
5	3256–24	2	Washer–Flat
6	19–1471	1	Screw–Shoulder
7	36–3220	1	Pulley–Idler
8	3296–39	1	Nut–Lock, NI
9	3269–10	4	Back Washer
10	84–4350	1	Pulley Cover
11	117343	2	Keeper–Latch
12	3290–415	4	Rivet
13	82–7530–01	1	Deflector Hinge
14	99–8511	1	Deflector w/ Decals
14:2	54–9220	1	Decal–Danger
15	40–6230	1	Spring
16	82–7540	1	Hinge Pin
17	84–4330–03	1	Idler Lever
18	32151–56	2	Ring–Retaining Ext
19	3290–355	4	Hairpin
20	322–5	10	Screw–HH
21	283–55	4	Pin–Clevis
22	32103–27	1	Nut–Wing
23	3255–8	1	Washer–Lock/Ext
24	84–4420–01	1	Slot Cover
25	323–9	1	Screw–HH
26	117344	2	Handle–Ass'y
27	54–1160	1	Deck Ext Spring
28	3296–29	13	Nut–Lock
29	3269–13	4	Rivet–Pop
30	322–7	1	Screw–HH
31	84–5761–03	7	Kicker Plt B
32	92–2937–01	1	Insert – Deck

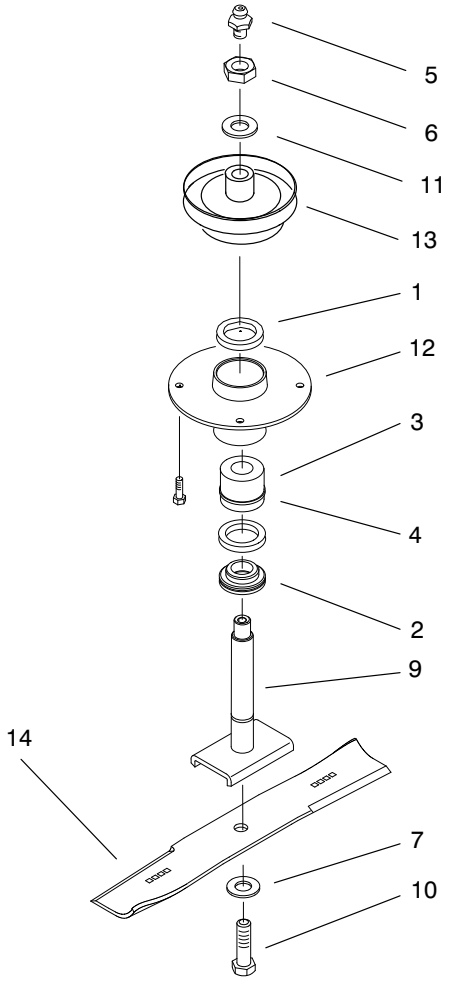


Sheet No.:3

Spindle Assembly

Ref. No.	Part No.	Qty.	Description
1	14–6259	1	37 Dr Spdl ASM–Rec*B
2	14–6269	1	37 Out/Spdl ASM–Rec*B
3	3296–29	11	Nut–Lock
4	3229–11	2	Screw–CARR
5	322–5	10	Screw–HH
6	92–3143–01	1	Deck Support Wa
7	86–9870–01	1	Disch Chute Cover Wa
8	3272–11	1	Pin–Cotter
9	40–6400	1	Shaft–Roller
10	57–0690	1	Pin–Special
11	29–4820	2	Roller
12	92–2932–01	1	Front Cover Wa
13	32149–2	2	Nut–Keps
14	322–7	1	Screw–HH
15	3256–24	1	Washer–Flat

Ref. No.	Part No.	Qty.	Description

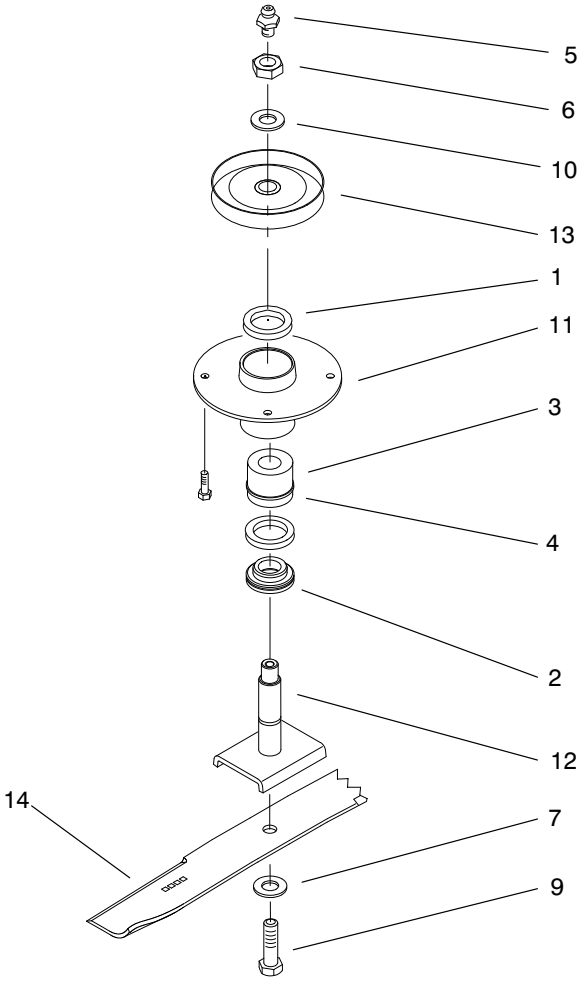


Sheet No.:A1

37” Drive Spindle Assembly

Ref. No.	Part No.	Qty.	Description
1	253–139	2	Seal–Oil
2	27–0950	1	Spacer–Bearing, Spindle
3	27–0960	1	Bearing ASM
4	27–5970	1	Spacer–Matched Set
5	302–2	1	Fitting–Grease
6	32146–20	1	Nut–Jam
7	3253–8	1	Washer–Lock/Sp
9	51–3552	1	Spdle Shaft Wa
10	51–4060	1	Blade Screw
11	92–5836	1	Washer–Pinion
12	82–5990	1	Spindle Housing
13	84–4360	1	Center Pulley Wa
14	93–0107	1	17” Blade

Ref. No.	Part No.	Qty.	Description

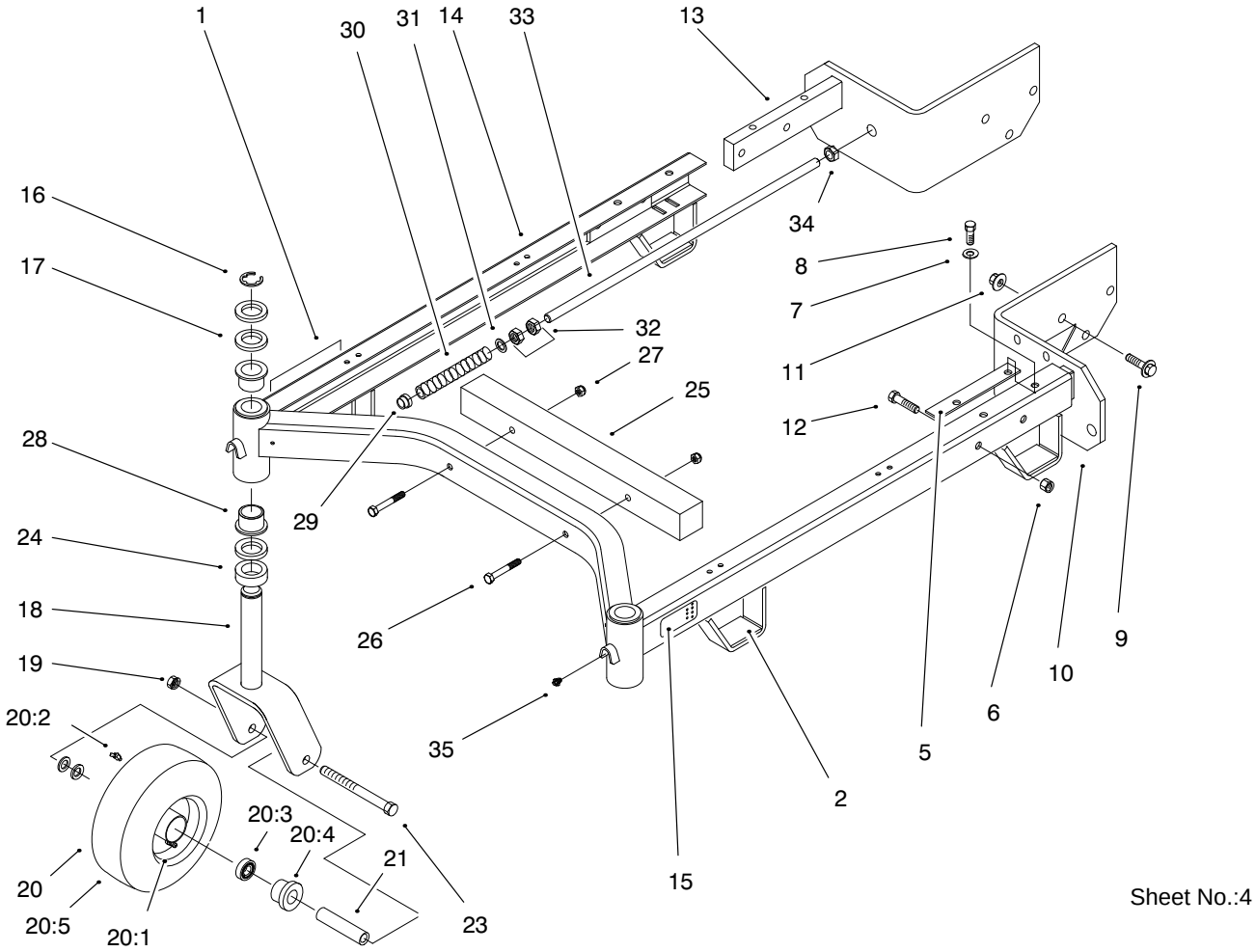


Sheet No.:A2

37” Outside Spindle Assembly

Ref. No.	Part No.	Qty.	Description
1	253–139	2	Seal–Oil
2	27–0950	1	Spacer–Bearing, Spindle
3	27–0960	1	Bearing ASM
4	27–5970	1	Spacer–Matched Set
5	302–2	1	Fitting–Grease
6	32146–20	1	Nut–Jam
7	3253–8	1	Washer–Lock/Sp
9	51–4060	1	Blade Screw
10	92–5836	1	Washer–Pinion
11	82–5990	1	Spindle Housing
12	84–4430	1	Spindle Shaft Wa
13	84–4440	1	Outside Pulley Wa
14	93–0106	1	21” Blade

Ref. No.	Part No.	Qty.	Description

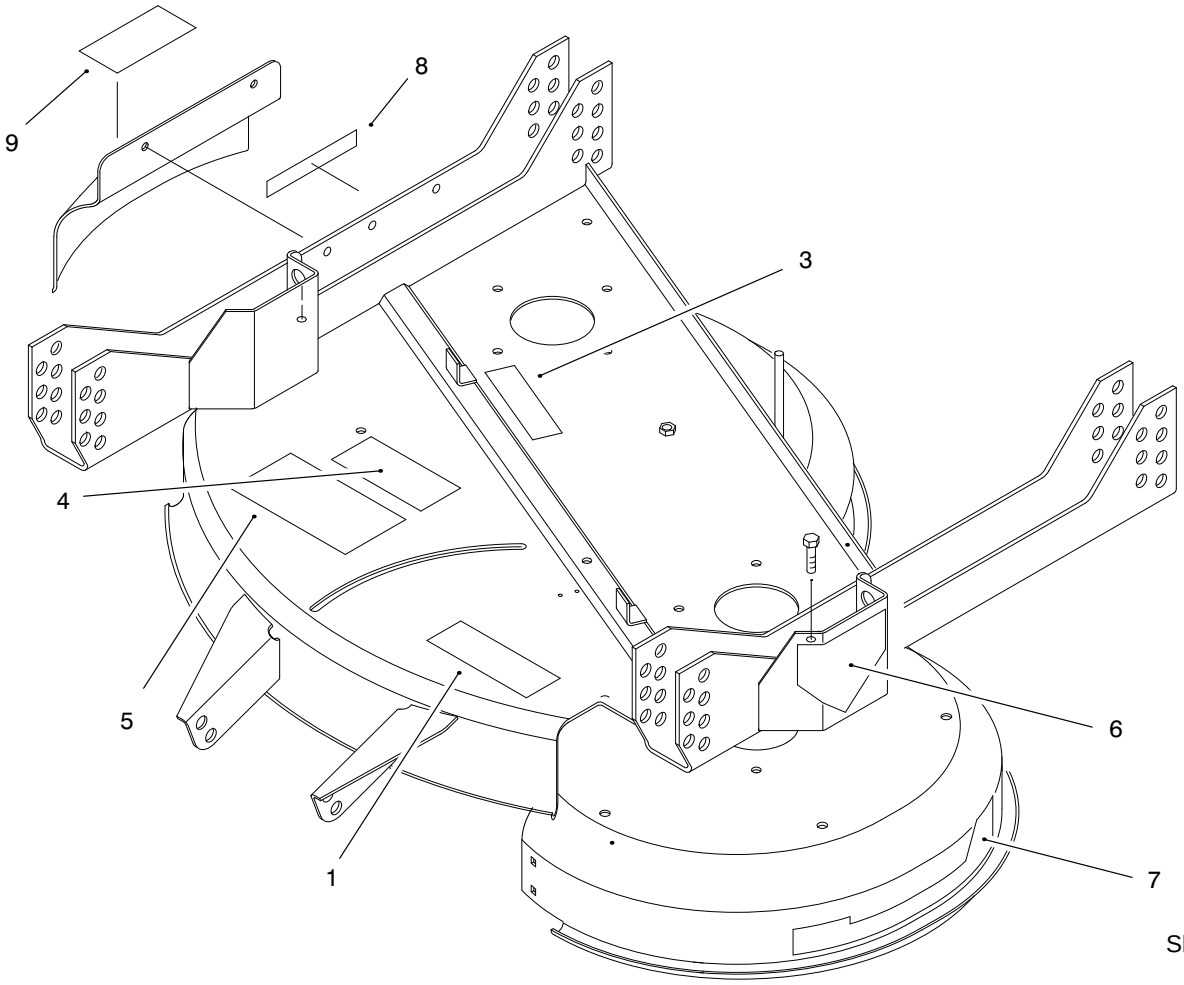


Sheet No.:4

Carrier Frame Assembly

Ref. No.	Part No.	Qty.	Description
1	85–7460	1	Decal – Right HOC
2	74–0340	4	Cushion–Rubber
5	62–6980	2	Carrier Shim
6	32152–2	4	Nut–Conelock
7	3256–24	5	Washer–Flat
8	3235–21	4	Screw w/Patch
9	3234–6	6	Capscrew–HH
10	86–7100–01	1	L/H Angle Brkt Wa
11	32128–23	6	Nut–Hex Flange
12	323–9	4	Screw–HH
13	86–7110–01	1	R/H Angle Brkt Wa
14	17–0549–01	1	37” CARR. Frame Wa.
15	85–7450	1	Decal – Left HOC
16	E809020	2	Pin–Qck
17	3–6781	8	Washer–Thrust
18	100–6455–01	2	Castor Fork Assy–Painted
19	32153–5	2	Nut–Lock
20	100–6451	2	Castor Wheel Assembly
20:1	232–27	1	Stem–Valve
20:2	302–11	1	Fitting–45° Lube
20:3	83–4740	1	Bearing
20:4	62–5580	2	Bearing–Outside
20:5	100–6452	1	Tire–Tubless
21	100–6453	2	Bushing–Spanner

Ref. No.	Part No.	Qty.	Description
23	325–19	2	Screw–HH
24	93–1166	2	Spacer – Castor
25	80–3340–01	1	Front Weight
26	322–12	2	Screw–HH
27	3296–29	2	Nut–Lock
28	94–1291	4	Bushing–Special
29	256–156	2	Bushing–Flange
30	74–0290	2	Spring
31	41–8440	2	Washer
32	3218–5	4	Nut–Jam
33	74–0310	2	Adjusting Shaft
34	3296–45	2	Nut–Lock NI
35	302–5	2	Fitting–Lube



Sheet No.:5

Decal Assembly

Ref. No.	Part No.	Qty.	Description
1	85–7080	1	Decal – Discharge Door
3	67–5360	1	Decal–Danger
4	68–8340	1	Decal–Torque, Blade Bolt
5	66–1340	1	Decal–Danger
6	43–8480	1	Decal–Danger
7	84–4340	1	Decal – 37”
8	68–3650	1	Decal–Deflector Danger
9	82–7490	1	Decal – Danger

Ref. No.	Part No.	Qty.	Description

Maintenance Record

Date								

Maintenance Record

Date								

Maintenance Record

Date								

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