Form No. 3323–802

42” Rear Discharge Cutting Unit

Model No. 78350—200000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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Accessories

Description	Model / Part No.	Description	Model / Part No.

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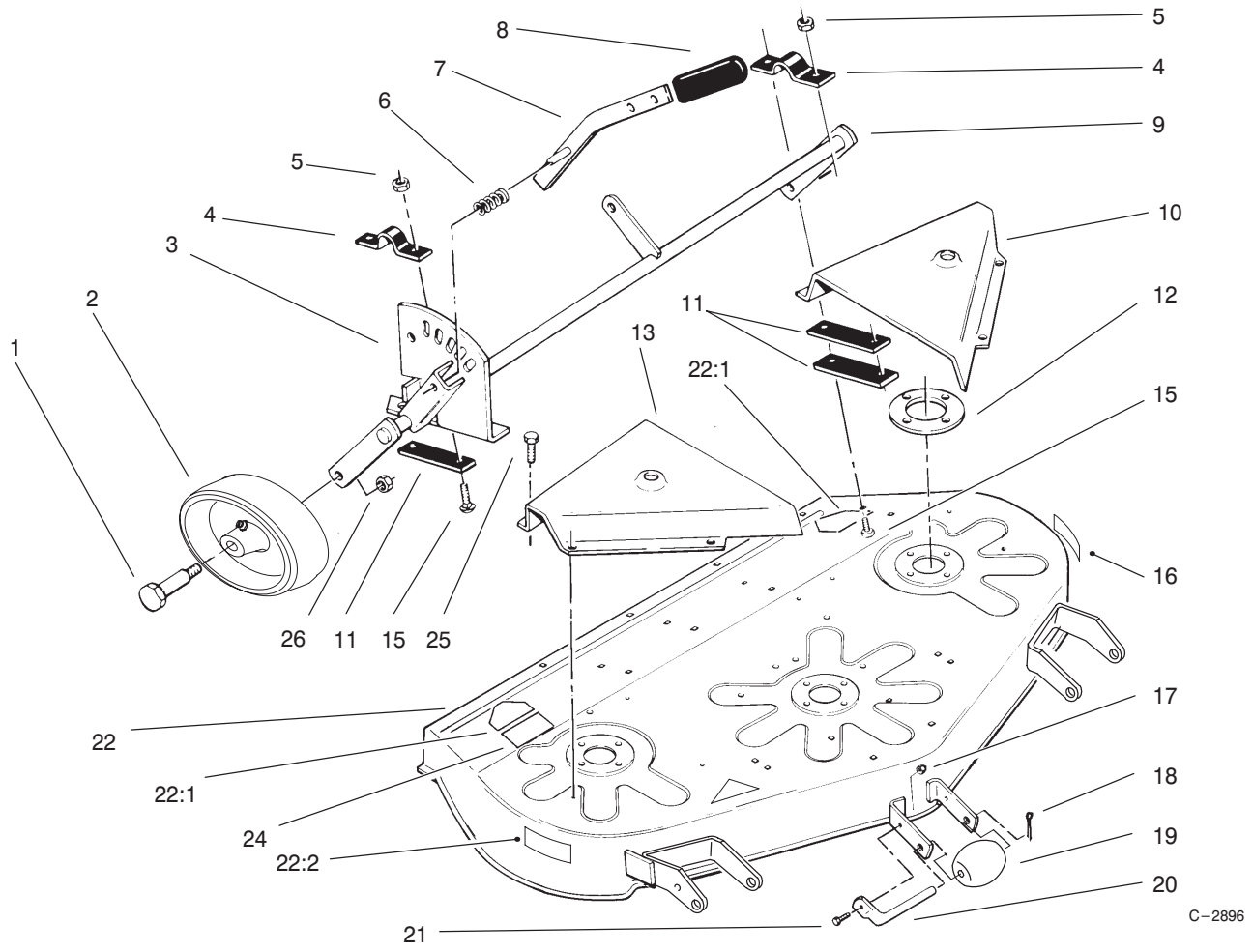
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

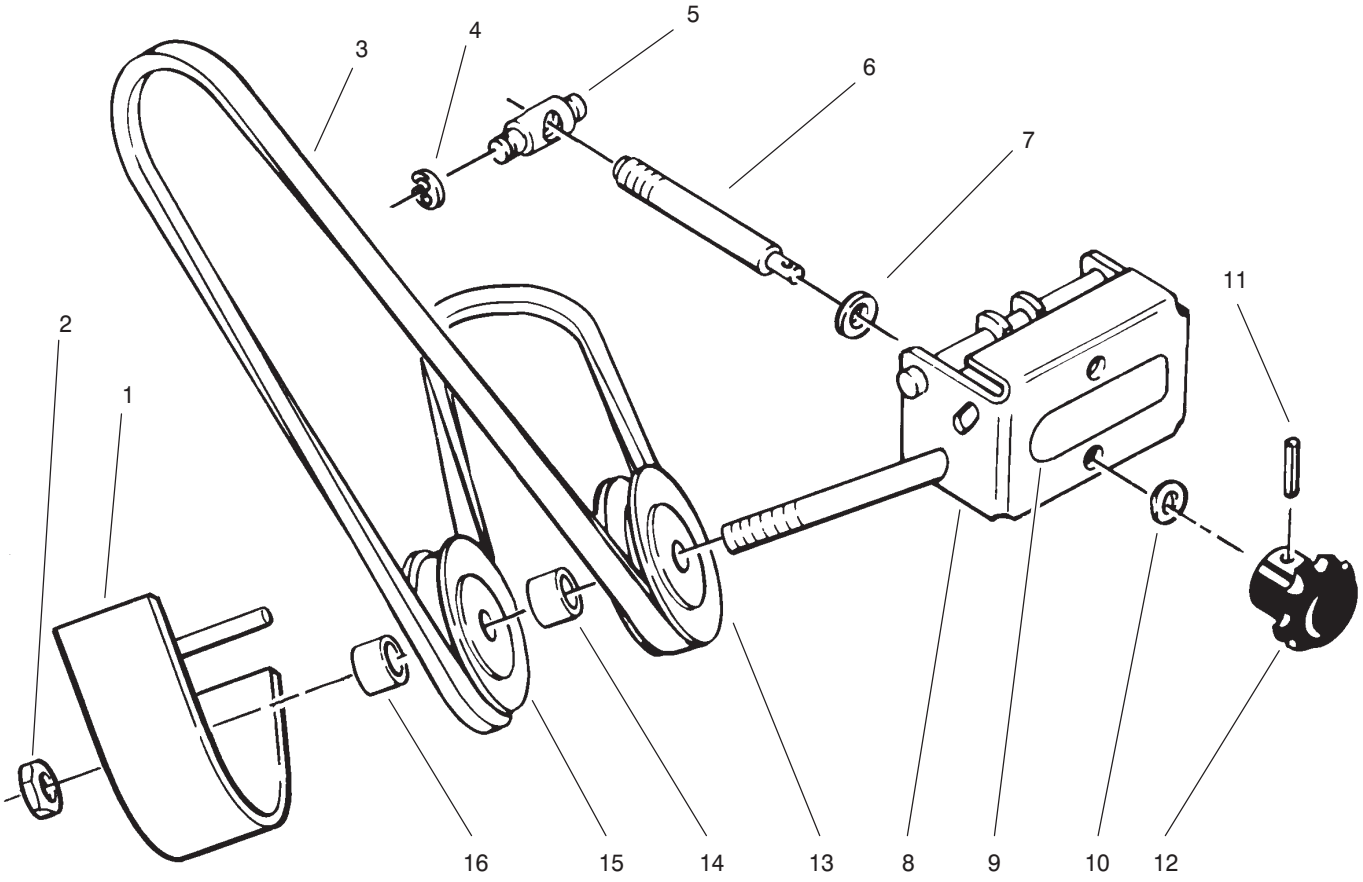
Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head



Deck And Cover Assembly

Ref. No.	Part No.	Qty.	Description
1	92–1057	2	Bolt – Shoulder
2	92–6959	2	Wheel
3	106392–01	1	Quadrant
4	110841–03	2	Clamp
5	3296–39	4	Nut – Lock, NI
6	101853	1	Spring
7	115213–01	1	Lever
8	103712	1	Grip
9	79–5360–01	1	Gauge – Wheel Support
10	106638–01	1	Cover – Belt LH
11	110840–03	3	Strap
12	106117	3	Plate – Spindle
13	106409–01	1	Cover – Belt RH
15	3231–25	4	Bolt – CARR
17	3296–42	3	Nut – Lock, NI
18	3272–21	3	Pin – Cotter
19	94–1599	3	Roller
20	110847–03	3	Shaft – Roller
21	321–4	3	Screw–HH
22	92–7292		Deck – Assembly
24	106748	1	Decal – HOC
25	9266714	8	Screw–HH
26	32146–2	2	Nut – Lock, NI

Ref. No.	Part No.	Qty.	Description

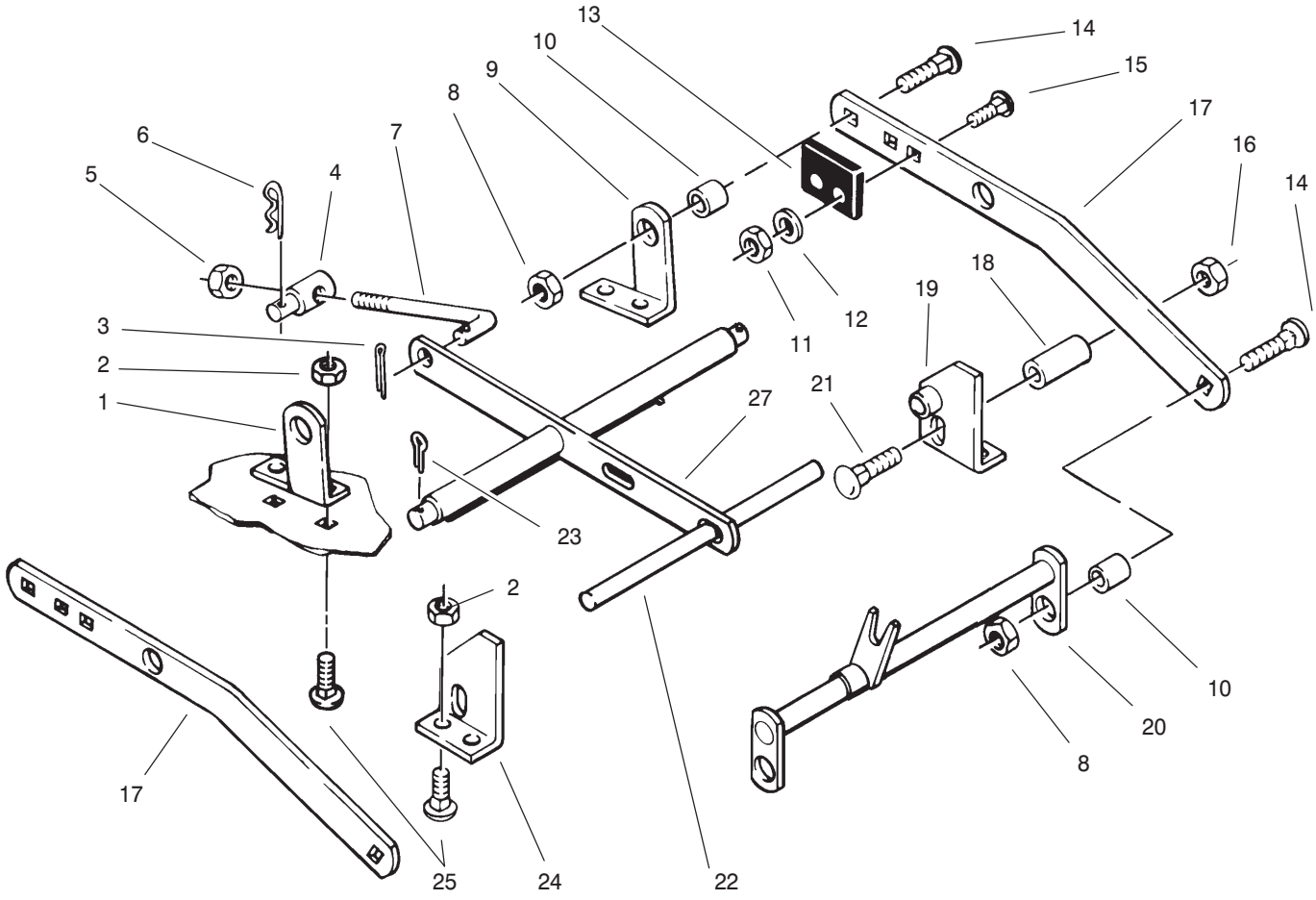


Deck Drive Belt Attachment

Ref. No.	Part No.	Qty.	Description
1	102582–01	1	Cover – Belt
2	9150076	1	Nut – Lock
3	108834	1	Drive – Belt
4	105797	2	E–Ring
5	101708	1	Trunnion–Double
6	101842	1	Rod – Adjustment
7	3256–24	1	Washer–Flat
8	101728–01	1	Support – Idler, Front
9	92–8747	1	Decal – Attach
10	108571	1	Washer – Spring
11	933156	1	Roll Pin – Spirol
12	101851	1	Knob – Adjustment
13	92–7103	1	Pulley – Idler
14	101734	1	Spacer – Inner
15	104975	1	Pulley – Idler, Flat
16	101757	1	Spacer – Outer
*	101657	1	Idler Assembly – Front (Incl. Ref. #1, 2, 4–8 & 10–16)

Ref. No.	Part No.	Qty.	Description

* Not Illustrated



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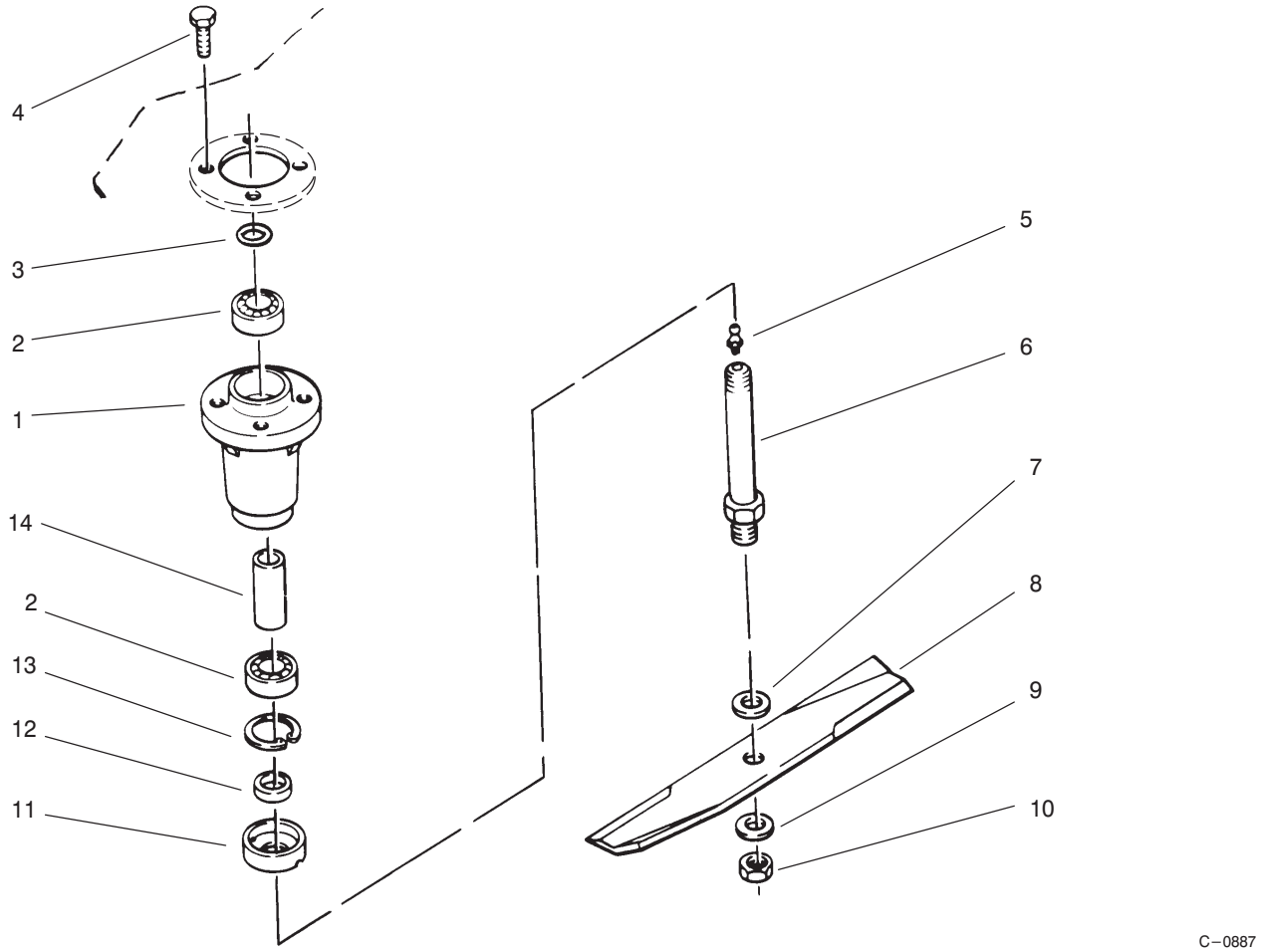
Suspension Assembly

Ref. No.	Part No.	Qty.	Description
1	107512–01	1	Bracket – Right Rear
2	3296–39	8	Nut – Lock, NI
3	3272–6	1	Pin – Cotter
4	6739	1	Stud – Lift
5	3296–39	1	Nut – Lock, NI
6	933504	1	Pin – Hair
7	101828	1	Rod – Leveler
8	102809	4	Nut–Lock, Flange
9	107511–01	1	Bracket – Left Rear
10	111044	4	Spacer
11	3296–29	4	Nut – Lock, NI
12	3256–3	4	Washer–Flat
13	102322	2	Bumper
14	3231–25	4	Screw – CARR
15	3230–3	4	Screw – CARR
16	3296–48	2	Nut–Lock, NI
17	101777–01	2	Bar – Draft
18	9793604	2	Spacer
19	102567–01	1	Bracket – Left Front
20	101758–01	1	Hitch
21	3232–3	2	Screw – CARR
22	102570–01	1	Shaft – Front
23	3272–12	2	Pin – Cotter
24	102566–01	1	Bracket – Right Front
25	3231–2	8	Screw – CARR
27	110268–01	1	Leveler

Ref. No.	Part No.	Qty.	Description

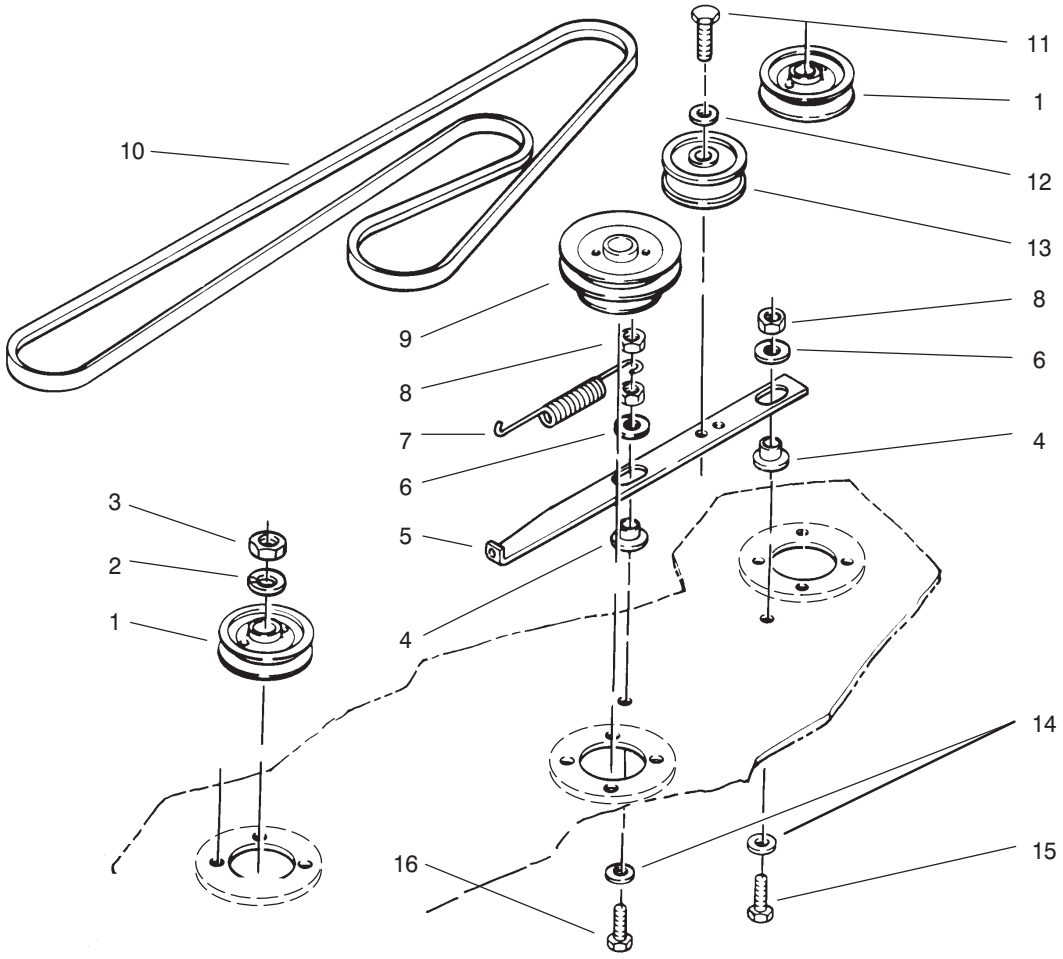


Spindle And Blade Assembly

Ref. No.	Part No.	Qty.	Description
1	114568	3	Housing – Spindle
2	109966	6	Bearing – Ball
3	971015	3	”O”Ring
4	9080326	12	Screw–HH
5	302–5	3	Zerk
6	112674	3	Shaft – Spindle
7	9202574	3	Washer
8	106635	1	Blade (Set of 3)
9	3256–28	3	Washer
10	3220–7	3	Nut –Jam
11	106067	3	Cup – Spindle
12	106068	3	Spacer – Blade
13	32120–42	3	Snap Ring – Internal
14	116085	3	Tube
*	110172	3	Spindle Assembly (Incl. Ref.#1–3, 5, 6 & 11–14)

Ref. No.	Part No.	Qty.	Description

* Not Illustrated



Deck Belt And Pulleys

Ref. No.	Part No.	Qty.	Description
1	109967	2	Pulley
2	3253–8	3	Washer – Lock
3	3220–6	3	Nut – Jam
4	107674	2	Spacer–Bushing
5	106120	1	Bar – Idler Support
6	107675	2	Washer
7	100071	1	Spring
8	3296–39	3	Nut – Lock, NI
9	110148	1	Pulley
10	106125	1	V–Belt
11	323–7	1	Screw–HH
12	3253–21	1	Washer –Lock
13	92–7101	1	Pulley – Idler, Flat
14	2844	2	Washer
15	323–7	2	Screw–HH
16	323–9	1	Screw–HH

Ref. No.	Part No.	Qty.	Description

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