Form No. 3323–801

36” Rear Discharge Cutting Unit

Model No. 78305—200000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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Accessories

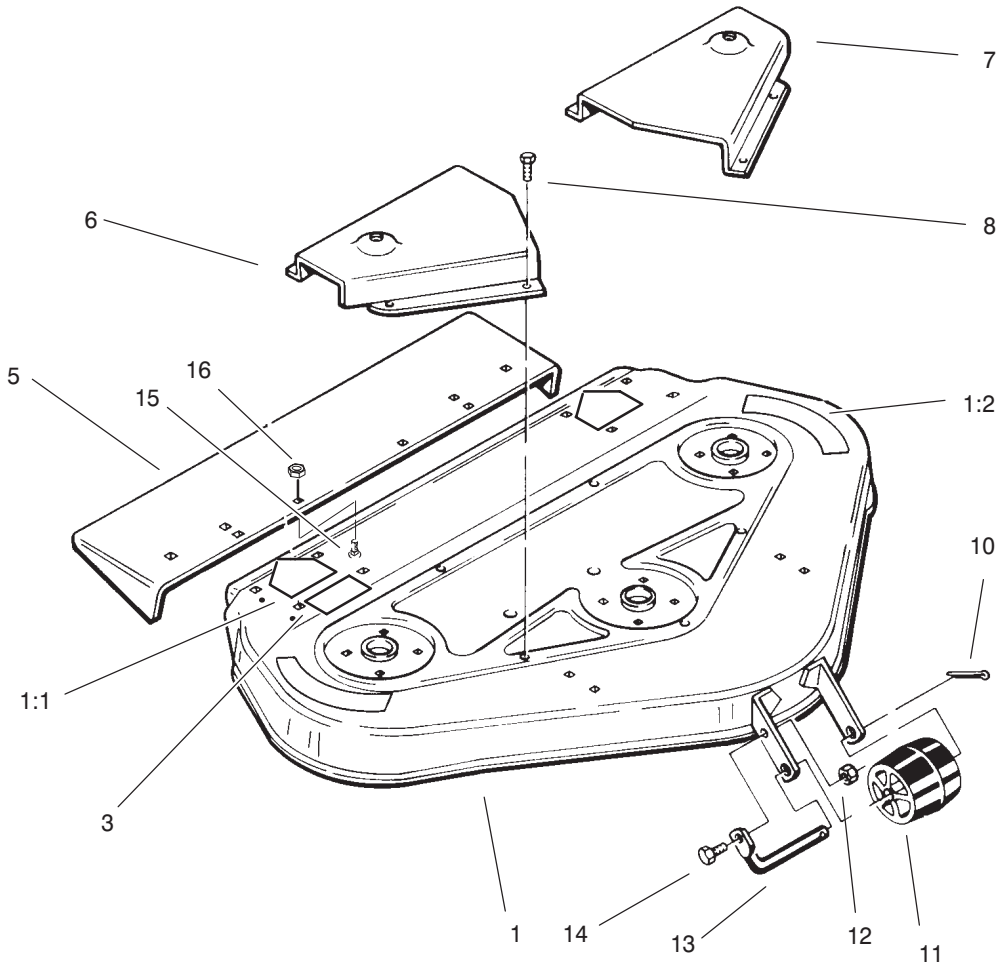
Description	Model / Part No.	Description	Model / Part No.

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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	INC	incorporated
ASM	assembly	LH	left hand
CARR	carriage	NI	nylon insert
DEG	degrees	PPH	Phillips pan head
FH	flat head	PTH	Phillips truss head
GA	gauge	PTO	power take off
HF	hex flange	RH	right hand
HH	hex head	SFH	slotted fillister head
HHF	hex head flange	SHH	slotted hex head
HLH	hex lag head	SQH	square head
HJ	hex jam	SHWH	slotted hex washer head
HOC	height-of-cut	SPH	slotted pan head
HS	hex socket	SRH	slotted round head
HSBH	hex socket button head	STD	standard
HSFH	hex socket flat head	TAP	self tapping
HSH	hex socket head	TTH	Torx truss head
HWH	hex washer head	WH	wing head
HWHTF	hex washer head thread forming		

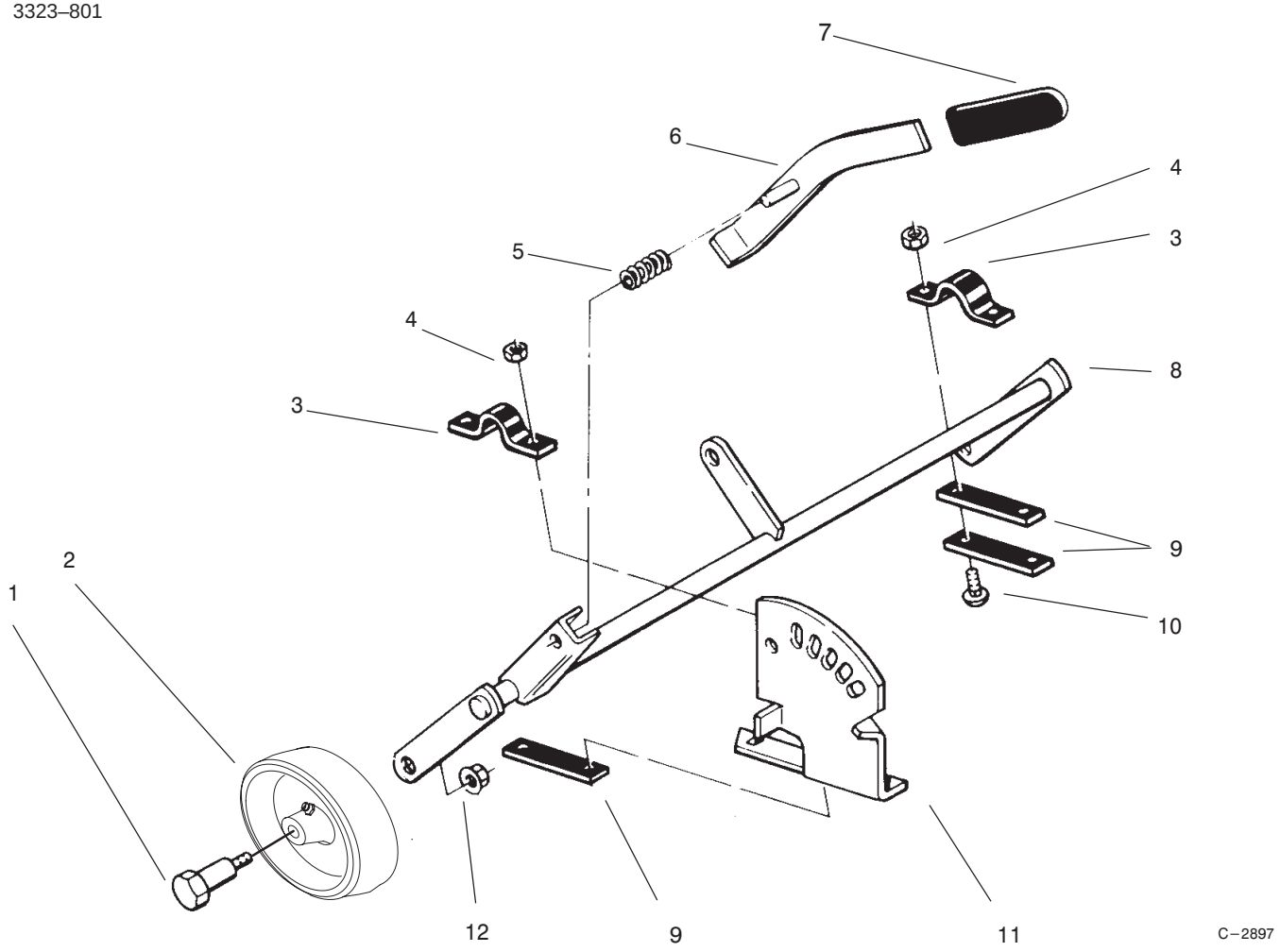


C–1384

Deck, Belt Covers And Deflector Assembly

Ref. No.	Part No.	Qty.	Description
1	92–5785	1	Deck Assembly
1:1	43–8480	2	Decal – Danger
1:2	92–7108	2	Decal – Danger
3	106748	1	Decal – Belt & HOC
5	106480–01	1	Extension – Chute
6	107450–01	1	Cover – Belt RH
7	107449–01	1	Cover – Belt
8	9134304	8	Bolt–HH
10	3272–21	1	Pin – Cotter
11	94–1599	1	Roller – Deck
12	3296–42	1	Nut–Lock, NI
13	110847–03	1	Shaft – Roller
14	321–4	1	Bolt–HH
15	3231–2	1	Screw – CARR
16	3296–39	1	Nut–Lock, NI

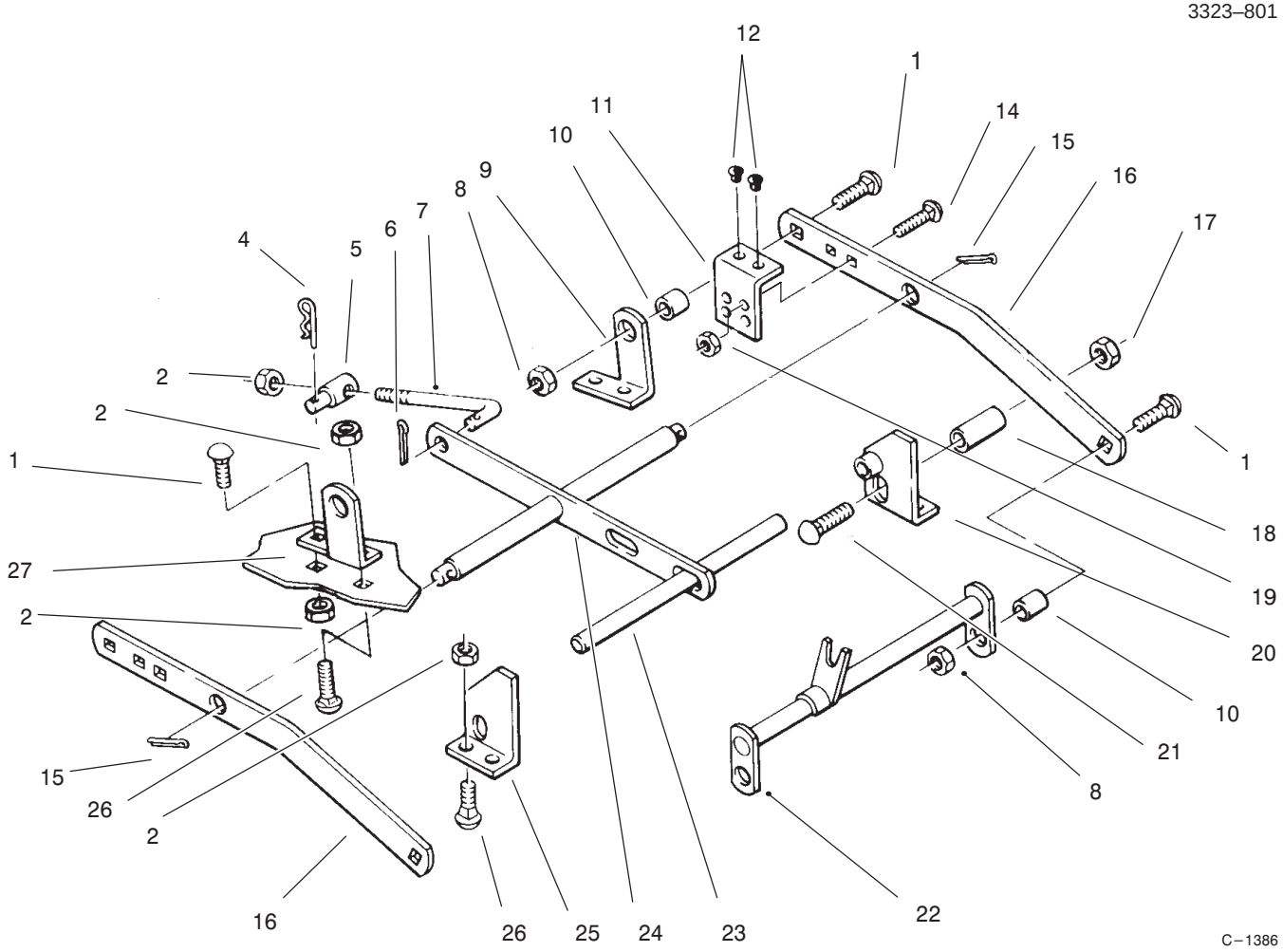
Ref. No.	Part No.	Qty.	Description



Height Of Cut Adjustment Lever Assembly

Ref. No.	Part No.	Qty.	Description
1	92–1057	2	Bolt – Shoulder
2	92–6959	2	Wheel
3	110841–03	2	Clamp
4	3296–39	4	Nut – Lock, NI
5	101853	1	Spring
6	102431–01	1	Lever
7	102597	1	Grip
8	107961–01	1	Support – Gage Wheel
9	110840–03	3	Strap
10	3231–25	4	Bolt – CARR
11	106392–01	1	Quadrant
12	32146–2	2	Nut–Lock, NI

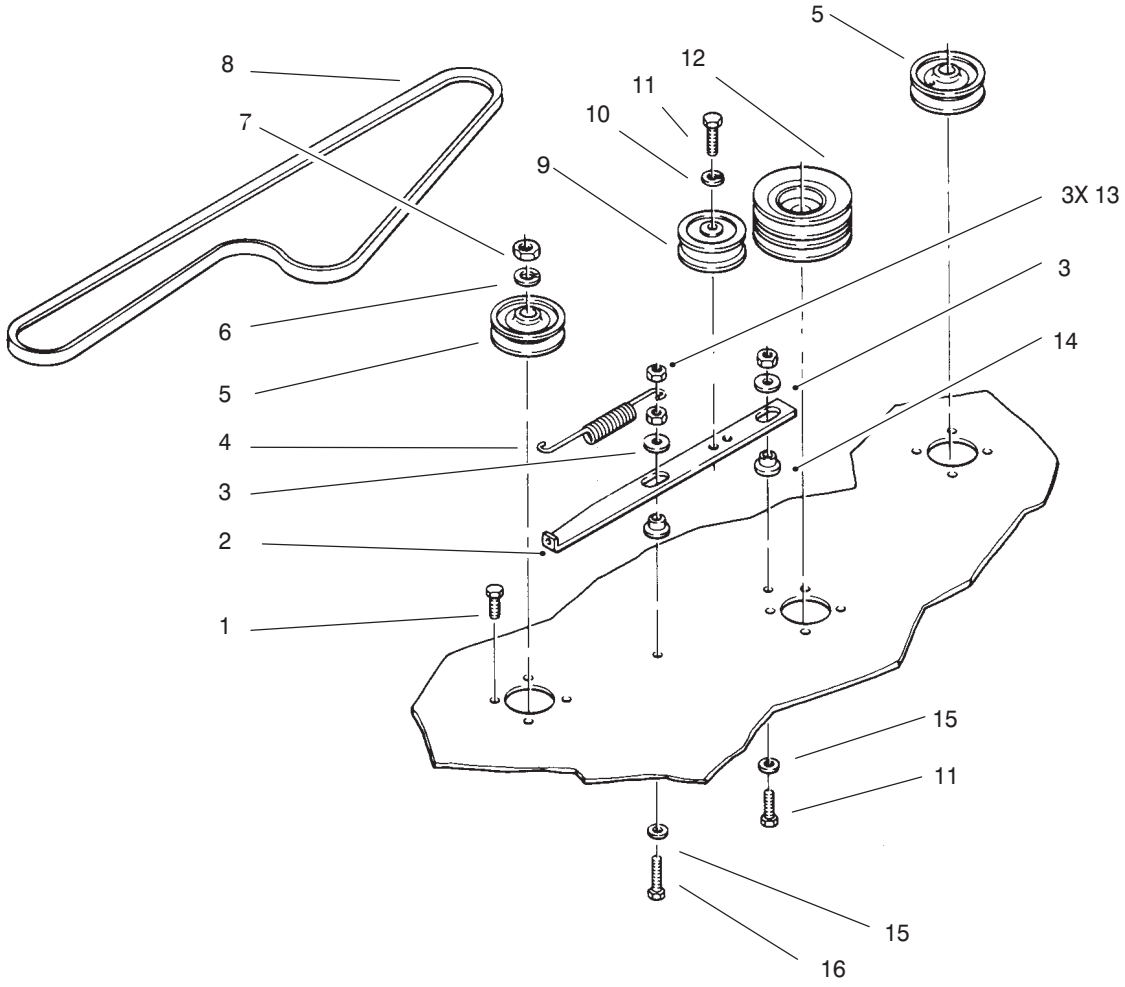
Ref. No.	Part No.	Qty.	Description



Deck Suspension Assembly

Ref. No.	Part No.	Qty.	Description
1	3231–25	8	Bolt – CARR
2	3296–39	9	Nut – Lock, NI
4	9335044	1	Pin – Hair
5	6739	1	Stud–Lift
6	3272–6	1	Pin – Cotter
7	101828	1	Rod – Adjust
8	102809	4	Nut–Lock, Flange
9	107511–01	1	Bracket – Rear, LH
10	111044	4	Spacer
11	109241–01	2	Bumper
12	103887	4	Bumper
14	3230–2	4	Bolt – CARR
15	3272–12	2	Pin – Cotter
16	101777–01	2	Bar – Draft
17	3296–48	2	Nut–Lock, NI
18	9793604	2	Spacer
19	3296–29	4	Nut – Lock, NI
20	102567–01	1	Bracket – Front, LH
21	3232–3	2	Bolt – CARR
22	101758–01	1	Hitch
23	102570–01	1	Shaft – Leveler
24	110268–01	1	Bar – Leveler
25	102566–01	1	Bracket – Front, RH
26	3231–2	6	Bolt – CARR
27	107512–01	1	Bracket – Rear, RH

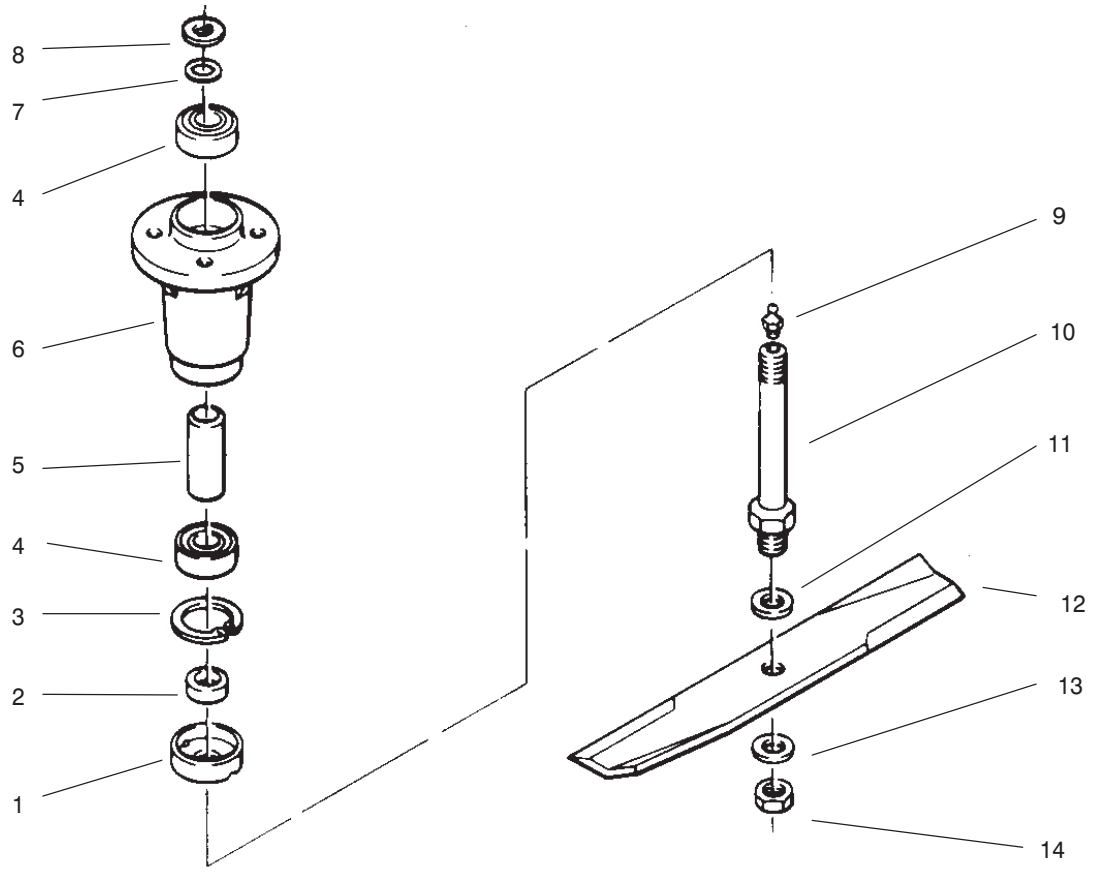
Ref. No.	Part No.	Qty.	Description



Spindle Drive And Idler Pulley Assembly

Ref. No.	Part No.	Qty.	Description
1	9080326	12	Screw–HH
2	106120	1	Bar – Idler Support
3	107675	2	Washer
4	100071	1	Spring
5	109967	2	Pulley
6	3253–8	3	Washer – Lock
7	3220–6	3	Nut
8	8411	1	V–Belt
9	112426	1	Pulley – Idler
10	3253–21	1	Washer – Lock
11	323–7	2	Screw–HH
12	109991	1	Pulley – Center
13	3296–39	3	Nut–Lock, NI
14	107674	2	Spacer – Bushing
15	2844	2	Washer
16	323–9	1	Screw–HH

Ref. No.	Part No.	Qty.	Description



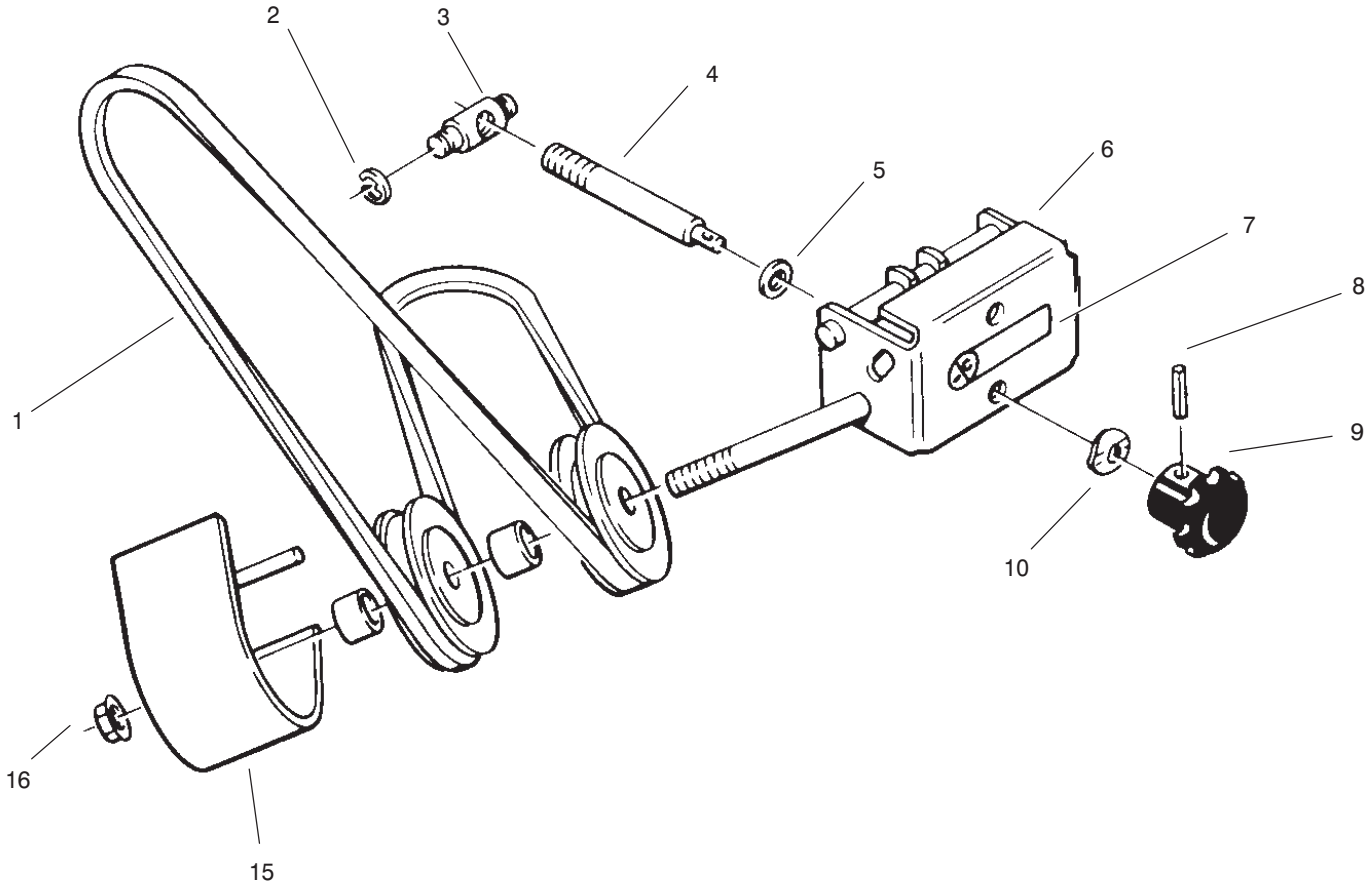
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Spindle And Blade Assembly

Ref. No.	Part No.	Qty.	Description
1	106067	1	Cup – Spindle
2	106068	1	Spacer – Blade
3	32120–42	1	Ring – Retaining
4	109966	2	Bearing – Ball
5	116115	1	Tube
6	114569	1	Housing – Spindle
7	971015	1	”O”Ring
8	9202154	1	Washer
9	302–5	1	Zerk
10	112673	1	Shaft – Spindle
11	9202574	3	Washer
12	107983	1	Blade – Set
13	3256–28	3	Washer–Flat
14	3220–7	3	Nut
*	109964	3	Spindle Assembly (Incl. Ref. #1–10)

Ref. No.	Part No.	Qty.	Description

*Not Illustrated



C–1389

Deck Drive Belt Attachment

Ref. No.	Part No.	Qty.	Description
1	102741	1	V–Belt
2	105797	2	E–Ring
3	101708	1	Trunnion–Double
4	101842	1	Rod–Adjustment
5	3256–24	1	Washer
6	101728–01	1	Support – Front
7	92–8747	1	Decal Attach–O–Matic
8	933156	1	Roll Pin – Spirol
9	101851	1	Knob – Adjustment
10	108571	1	Washer–Spring
11	92–7103	1	Pulley – ”V”Idler
12	101734	1	Spacer – Inner
13	104875	1	Pulley–Flat Idler
14	101757	1	Spacer–Outer
15	102582–01	1	Cover–Belt
16	9150076	1	Nut
*	101657	1	Front Idler Assembly (Incl. Ref#2–6 & 8–16)

Ref. No.	Part No.	Qty.	Description

*Not Illustrated

Maintenance Record

Date								

Maintenance Record

Date								

Maintenance Record

Date								


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