Form No. 3323–803

48” Side Discharge Mower

Model No. 78361—200000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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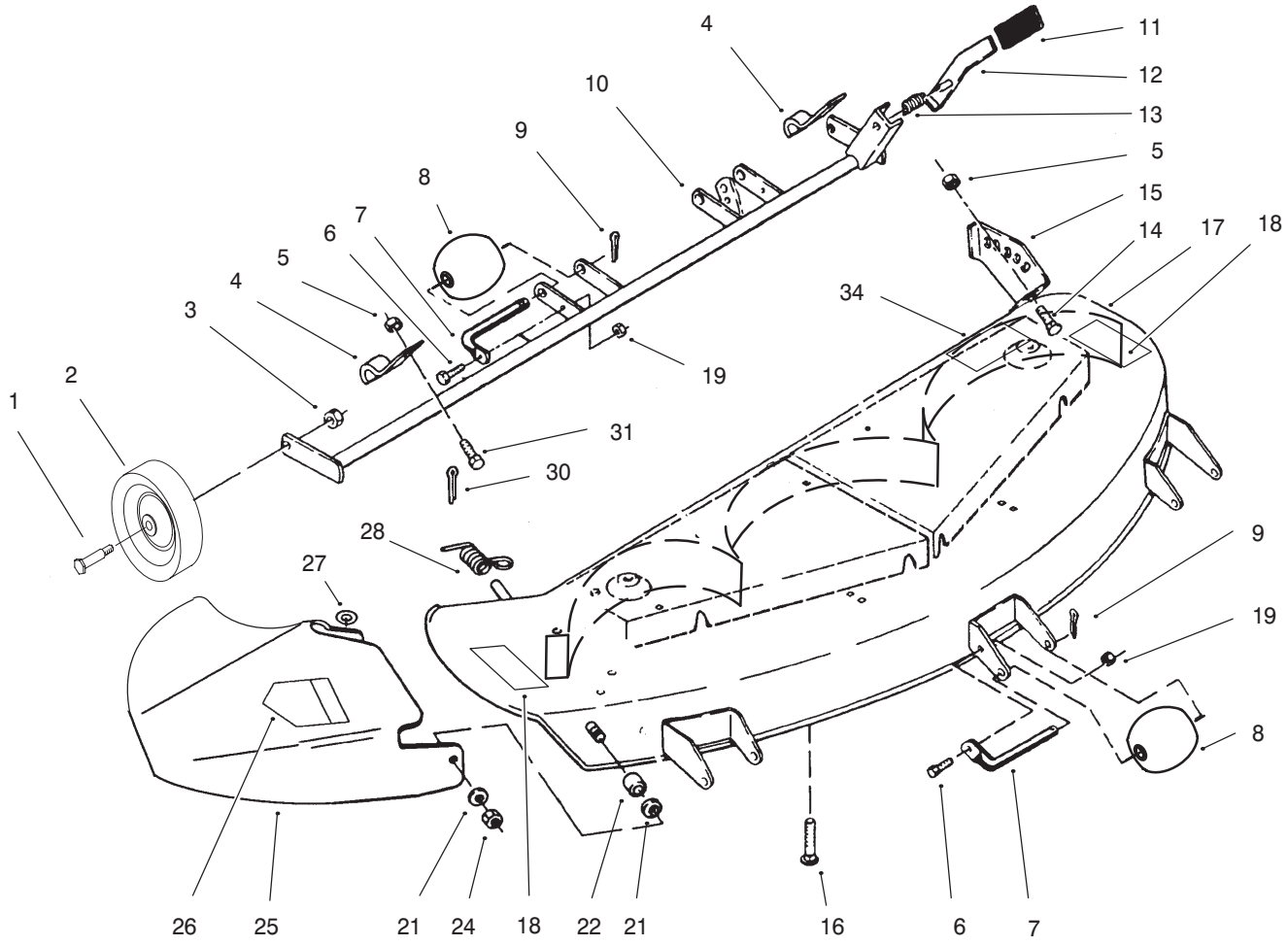
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

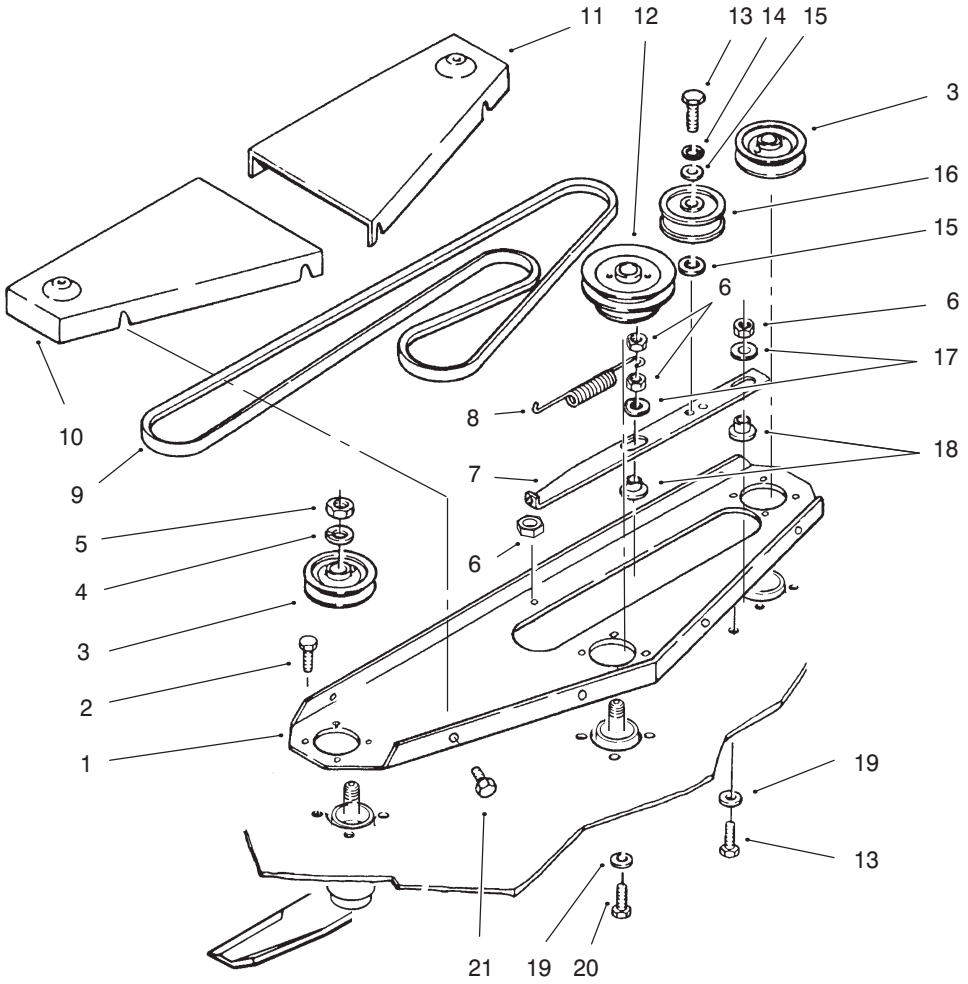
Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head



Deck Assembly

Ref. No.	Part No.	Qty.	Description
1	92–1057	2	Screw – Shoulder
2	92–6959	2	Wheel
3	32146–2	2	Nut – Lock, NI
4	110837–03	2	Clamp
5	3296–39	4	Nut – Lock, NI
6	321–4	5	Screw – HH
7	110847	5	Shaft – Roller
8	94–1599	5	Roller
9	3272–21	5	Pin – Cotter
10	98–1738–01	1	Support – Gage Wheel
11	103712	1	Grip
12	115213–01	1	Lever
13	101853	1	Spring – Compression
14	3274–80	2	Screw–HSBH
15	102654–01	1	Quadrant
16	3231–2	1	Screw – CARR
17	94–9769	1	Deck – Assembly
		1	(Incl. Ref. #18)
18	92–7108	2	Decal – Danger
19	3296–42	5	Nut – Lock
21	93–1633	2	Washer – Nylon
22	116080	1	Bushing
24	9152366	1	Nut – HJ
25	99–3708	1	Chute Assembly
			(Incl. Ref. #26)
26	93–1122	1	Decal – Danger

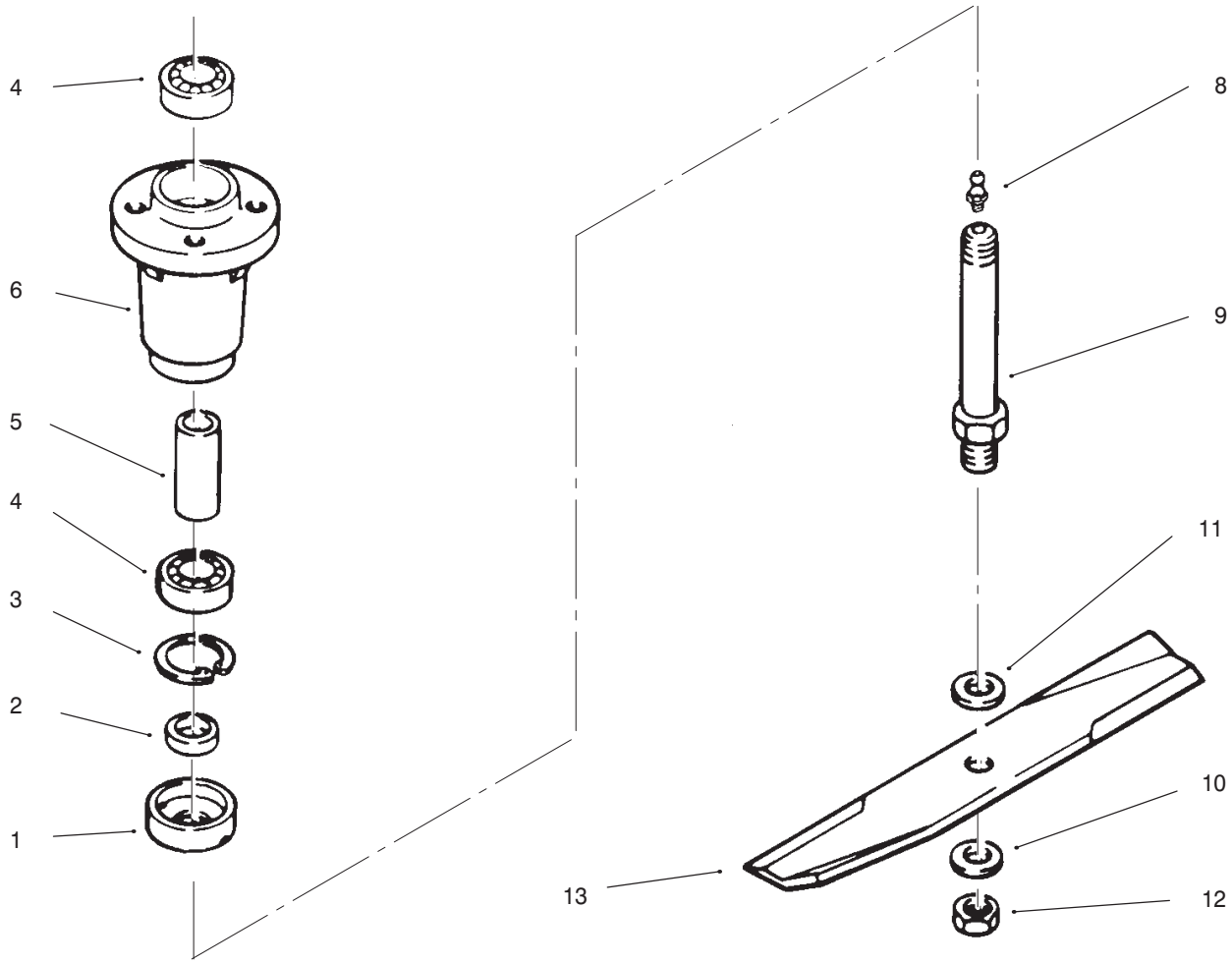
Ref. No.	Part No.	Qty.	Description
27	3256–26	1	Washer – Flat
28	93–1630	1	Spring – Compression
30	3272–10	1	Pin – Cotter
31	3231–25	4	Screw – CARR
34	106753	1	Decal – HOC & Belt Routing



Belt Assembly

Ref. No.	Part No.	Qty.	Description
1	94–1807–01	1	Plate – Reinforcement
2	9080326	12	Screw – HH
3	110146	2	Pulley – Drive
4	3253–8	3	Washer – Lock
5	3220–6	3	Nut – Jam
6	3296–39	4	Nut – Lock, NI
7	106120	1	Bar– Idler, Support
8	100071	1	Spring – Extension
9	1594	1	Belt – V
10	107026–01	1	Cover – Belt, R.H.
11	107027–01	1	Cover – Belt, L.H.
12	110147	1	Pulley – Center
13	323–7	2	Screw – HH
14	3253–21	1	Washer – Spring Lock
15	3256–24	2	Washer – Flat
16	93–1622	1	Pulley – Flat Idler
17	107675	2	Washer – Rubber
18	107674	2	Spacer – Bushing
19	2844	2	Washer – Flat
20	323–9	1	Screw – HH
21	46–8560	8	Screw – HHF

Ref. No.	Part No.	Qty.	Description

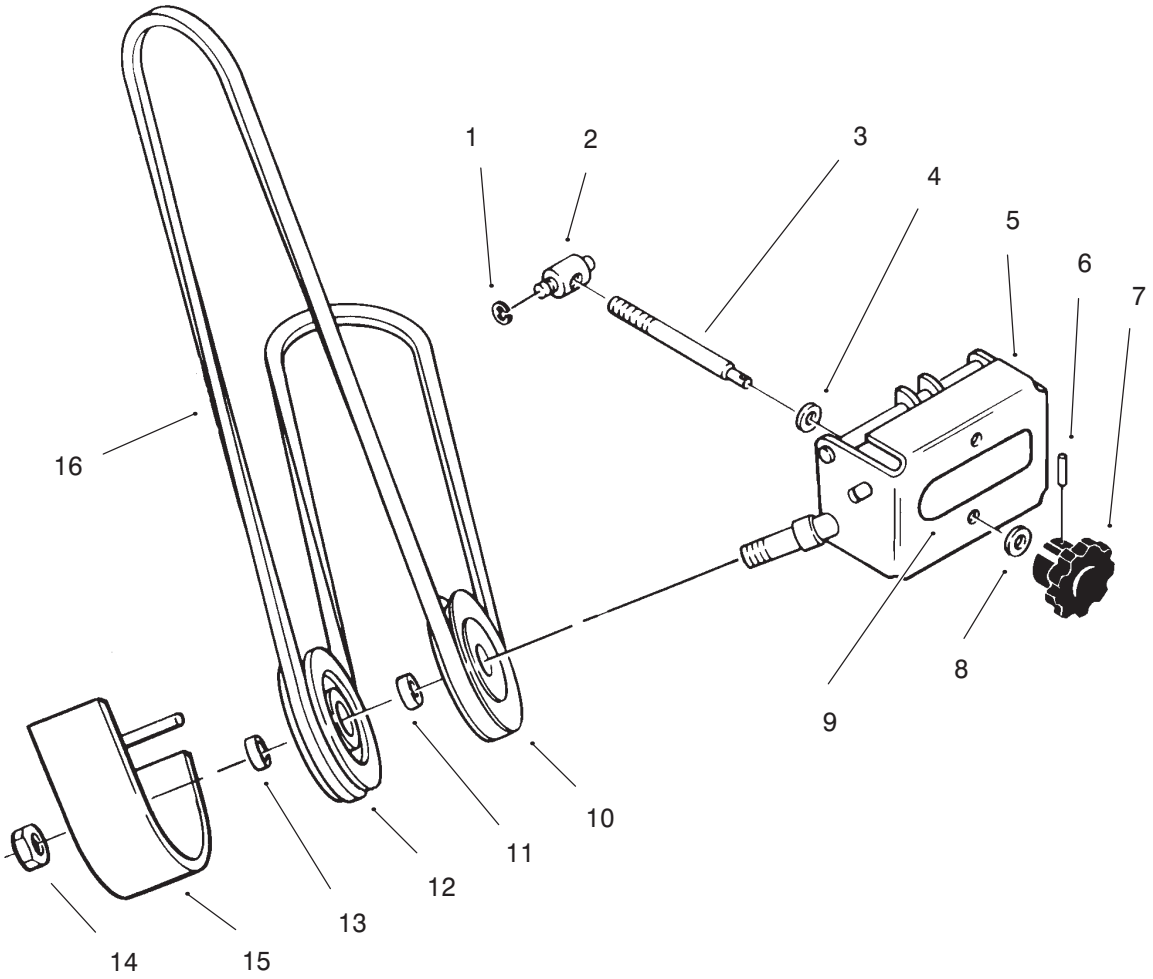


Spindle Assembly No. 110172

Ref. No.	Part No.	Qty.	Description
1	106067	3	Cup – Flat
2	106068	3	Spacer
3	32120–42	3	Ring – Retaining
4	109966	6	Bearing – Ball
5	116085	3	Tube
6	114568	3	Housing – Spindle
8	302–5	3	Fitting – Grease
9	112674	3	Shaft – Spindle
10	9202574	3	Washer – Flat
11	3256–28	3	Washer – Flat
12	3220–7	3	Nut – Jam
13	106637	1	Set – Blade
*	110172	3	Spindle Assembly (Inc. Ref.# 1–9)

Ref. No.	Part No.	Qty.	Description

*Not Illustrated

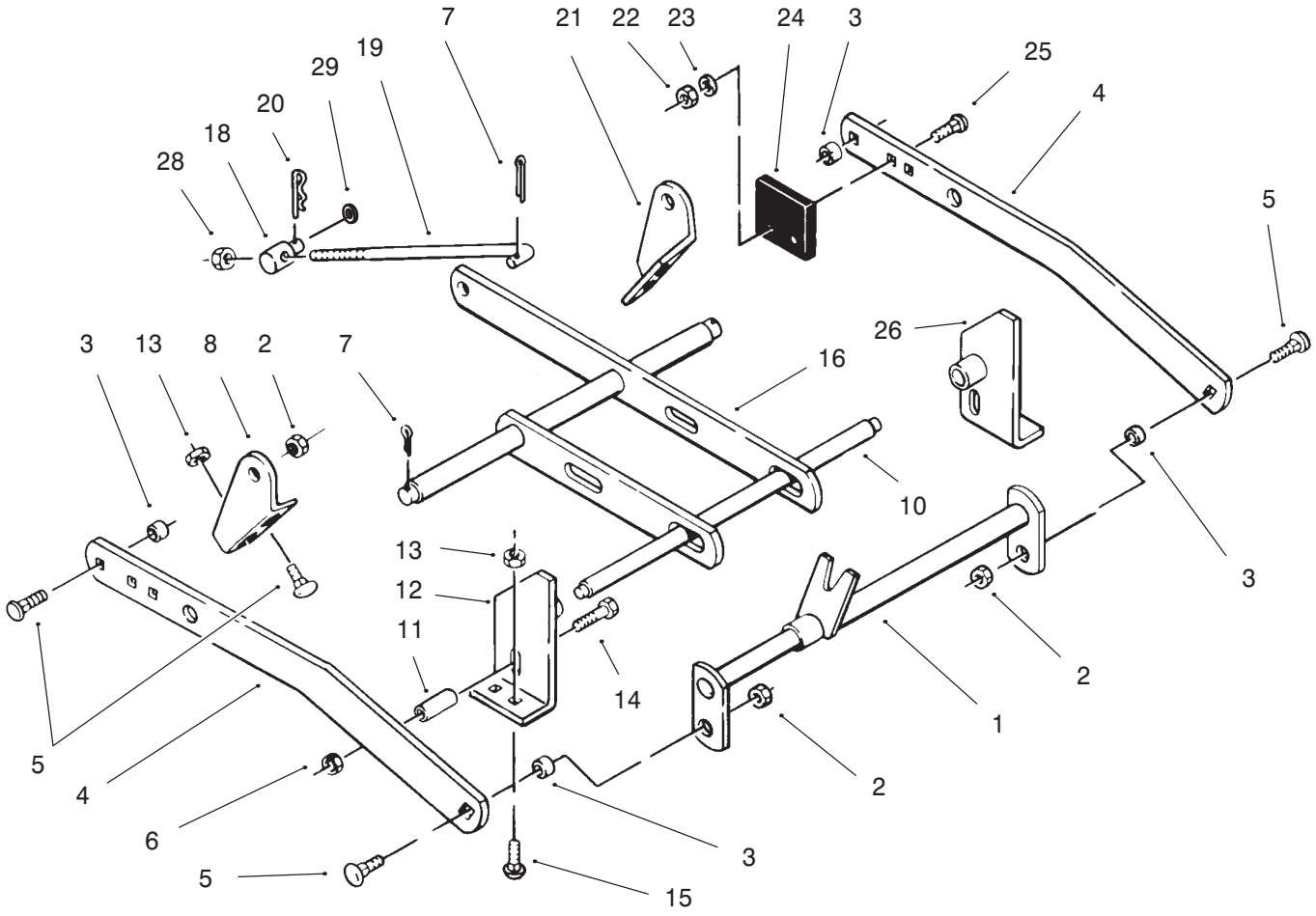


Idler Assembly No. 101657

Ref. No.	Part No.	Qty.	Description
1	105797	2	Ring – Retaining
2	101708	1	Trunnion
3	101842	1	Rod – Adjustment
4	3256–24	1	Washer – Flat
5	101728–01	1	Support – Idler
6	933156	1	Pin – Spiral
7	101851	1	Knob – Adjusting
8	108571	1	Washer – Spring Lock
9	92–8747	1	Decal – Attach–a–Matic
10	92–7103	1	Pulley – V–Idler
11	101734	1	Spacer
12	104975	1	Pulley – Flat Idler
13	101757	1	Spacer
14	9150076	1	Nut – Lock
15	102582–01	1	Cover – Belt
16	94–2501	1	Belt – Drive
*	101657	1	Front Idler Assembly (Inc. Ref. #1–8 & 10–15)

Ref. No.	Part No.	Qty.	Description

*Not Illustrated

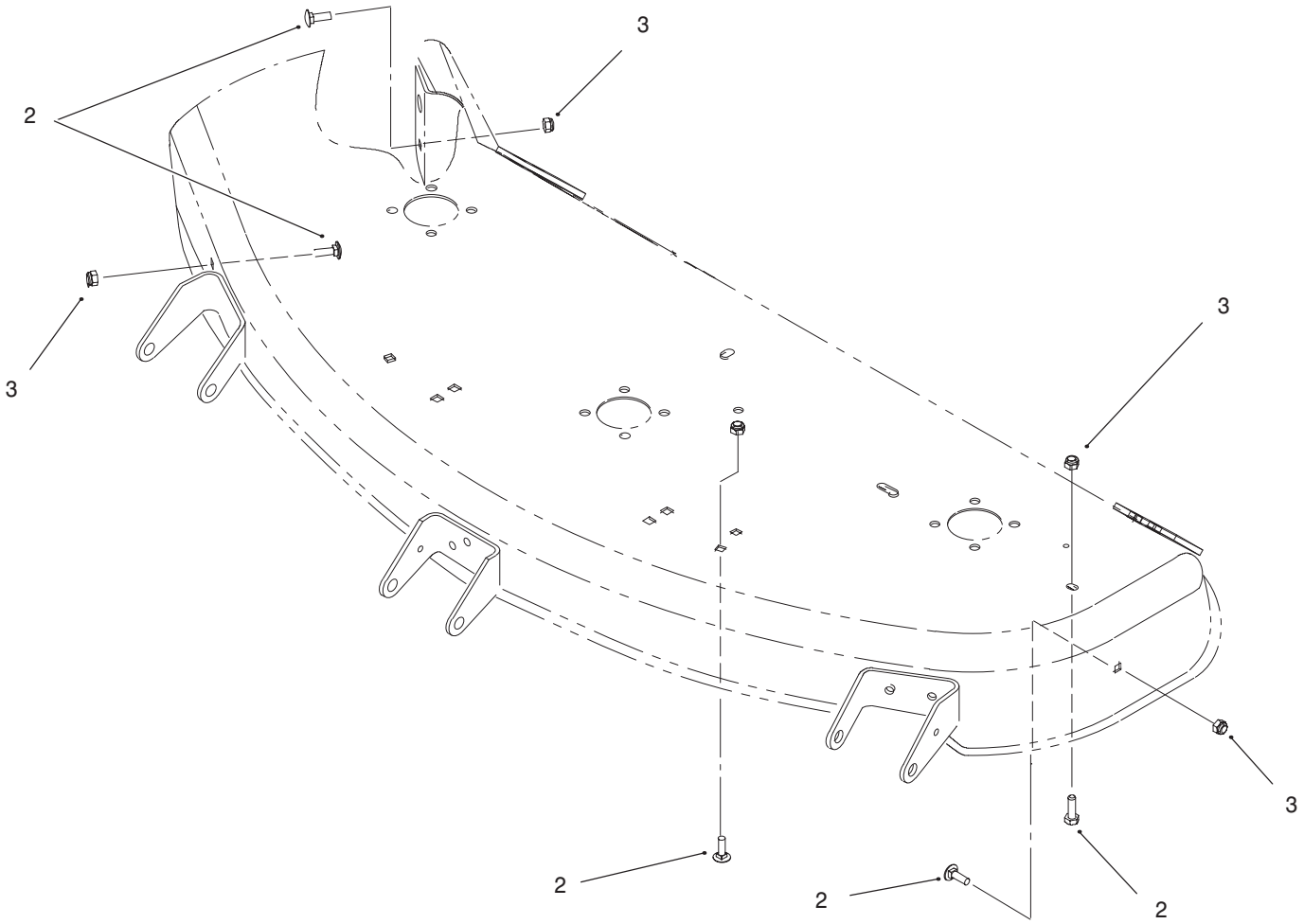


Lift Assembly

Ref. No.	Part No.	Qty.	Description
1	101758–01	1	Hitch
2	102809	4	Nut – HHF
3	111044	4	Spacer
4	101777–01	2	Bar – Draft
5	3231–25	8	Screw – CARR
6	3296–48	2	Nut – Lock, NI
7	3272–12	3	Pin – Cotter
8	101776–01	1	Bracket – R.H.
10	102570–01	1	Shaft – Leveler
11	9793604	2	Stop
12	102574–01	1	Bracket – R.H.
13	3296–39	8	Nut – Lock, NI
14	3232–3	2	Screw – CARR
15	3231–2	4	Screw – CARR
16	98–1734–01	1	Leveler
18	94–7802	1	Trunnion
19	98–1736	1	Rod – Adjusting
20	9335124	1	Pin – Hair
21	101775–01	1	Bracket – L.H.
22	3296–29	4	Nut – Lock, NI
23	3256–3	4	Washer – Flat
24	102322	2	Stop – Rubber
25	3230–3	4	Screw – CARR
26	102575–01	1	Bracket – L.H.
28	3296–23	1	Nut–Lock, NI
29	3256–26	1	Washer – Flat

Ref. No.	Part No.	Qty.	Description

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Miscellaneous Assembly

Ref. No.	Part No.	Qty.	Description
2	3230–18	4	Screw–CARR
3	3296–29	4	Nut–Lock, NI

Ref. No.	Part No.	Qty.	Description

Maintenance Record

Date								

Maintenance Record

Date								

Maintenance Record

Date								


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