Form No. 3323–804

42” Side Discharge Mower

Model No. 78345—200000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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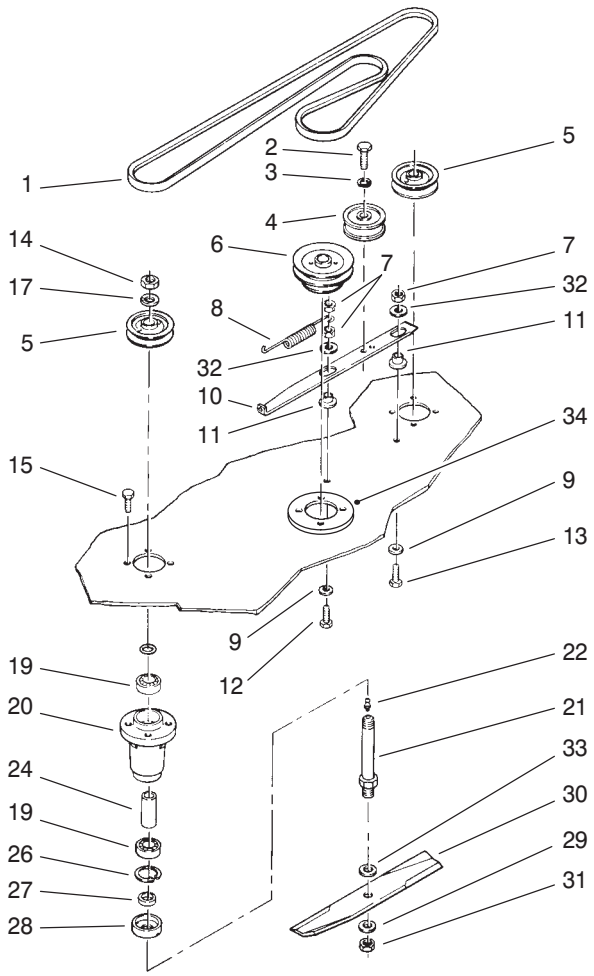
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head



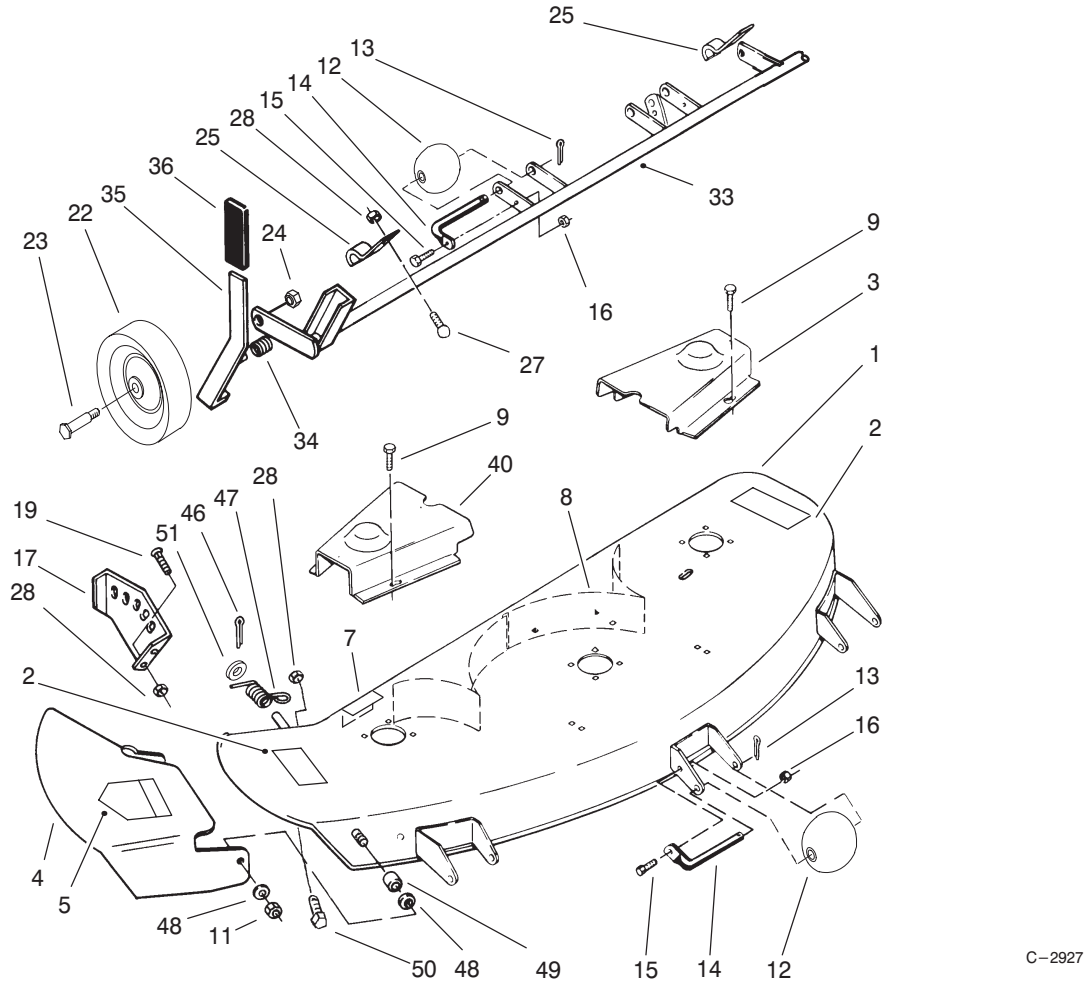
C–2926

Belt And Spindle Assembly

Ref. No.	Part No.	Qty.	Description
1	6738	1	Belt – Spindle
2	323–7	1	Screw–HH
3	3253–21	1	Washer – Lock
4	92–7101	1	Pulley – Flat Idler
5	109967	2	Pulley – Outside
6	110148	1	Pulley – Center
7	3296–39	3	Nut – Lock, NI
8	100071	1	Spring
9	2844	2	Washer – Special
10	106120	1	Bar– Idler, Support
11	107674	2	Spacer – Bushing
12	323–9	1	Screw–HH
13	323–7	1	Screw–HH
14	3220–6	3	Nut – Jam
15	9080326	12	Bolt – Eslok
17	3253–8	3	Washer – Lock
19	109966	6	Bearing – Ball
20	114568	3	Housing – Spindle
21	112674	3	Shaft – Spindle
22	302–5	3	Fitting – Grease
24	116085	3	Spacer
26	32120–42	3	Ring – Internal Snap
27	106068	3	Spacer – Blade
28	106067	3	Cup – Spindle
29	3256–28	3	Washer – Special
30	106636	1	Blade Kit

Ref. No.	Part No.	Qty.	Description
31	3220–7	3	Nut – Jam
32	107675	2	Washer – Special
33	9202574	3	Washer – Special
34	106117	1	Plate – Spindle
*	110172	3	Spindle Assembly (Incl. Ref.# 19–28)

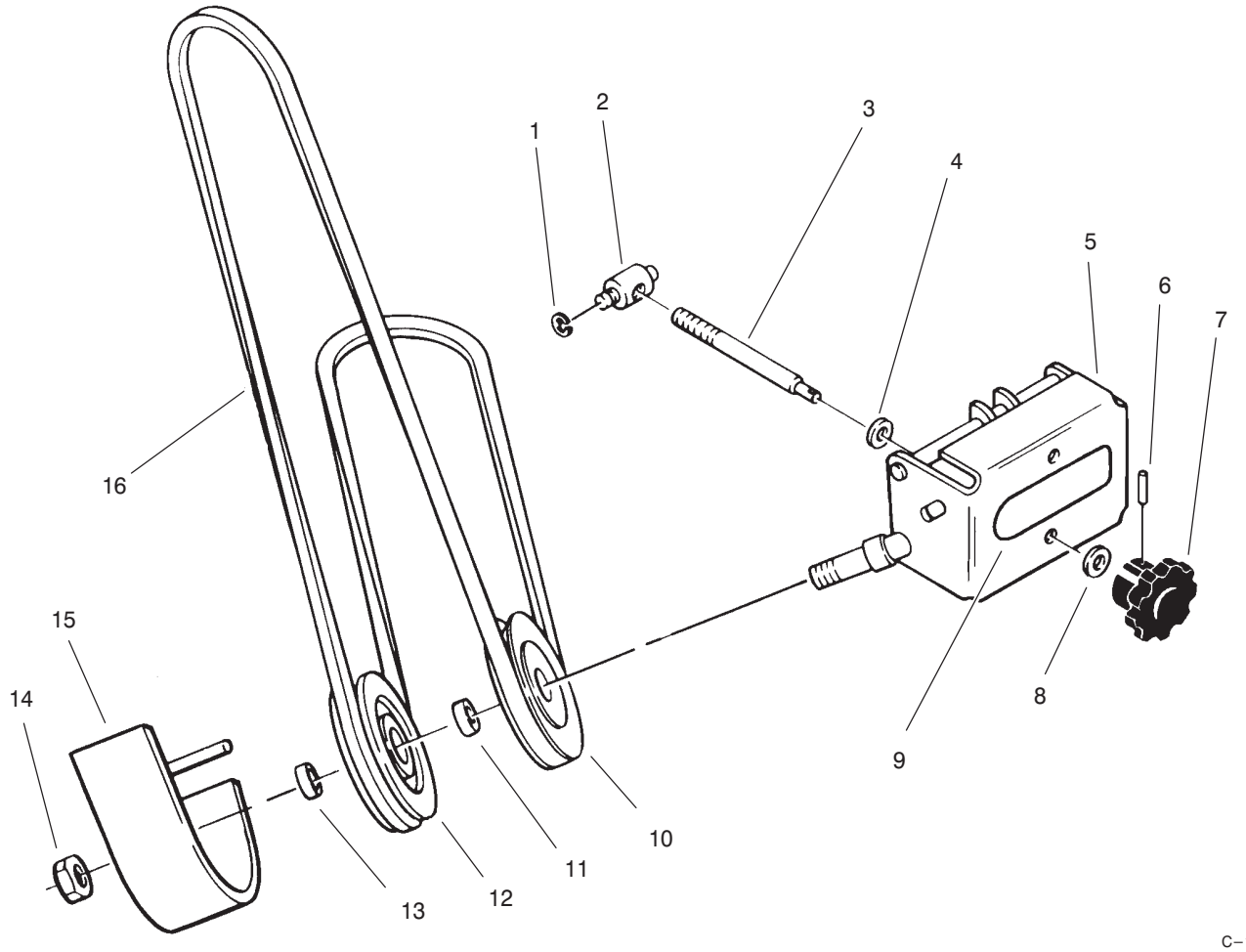
*Not Illustrated



Cutting Unit Assembly

Ref. No.	Part No.	Qty.	Description
1	88–2740		Deck – Assembly
		1	(Incl. Ref. #2 & 8)
2	92–7108	2	Decal – Danger
3	107029–01	1	Cover – Belt, LH
4	99–3708		Chute Assembly
		1	(Incl. Ref. #5)
5	93–1122	1	Decal – Danger
7	106748	1	Decal – Height & Belt
8	115062	1	Baffle – Deck, RH
	115063	1	Baffle – Deck, LH
9	9266714	8	Screw–HWH
11	9152366	1	Nut–HJ
12	94–1599	5	Roller
13	3272–21	5	Pin – Cotter
14	110847–03	5	Shaft – Roller
15	321–4	5	Screw–HH
16	3296–42	5	Nut – Lock
17	102654–01	1	Quadrant
19	3231–2	2	Bolt – CARR
22	92–6959	2	Wheel
23	92–1057	2	Bolt – Shoulder
24	32146–2	2	Nut – Eslok
25	110837–03	2	Bracket – Pivot
27	3231–25	4	Bolt – CARR
28	3296–39	7	Nut – Lock
33	98–1732–01	1	Support – Gage Wheel

Ref. No.	Part No.	Qty.	Description
34	101853	1	Spring
35	115229–01	1	Lever
36	103712	1	Grip
40	107028–01	1	Cover – Belt, RH
46	3272–10	1	Pin – Cotter
47	93–1631	1	Spring – Compression
48	93–1633	2	Washer – Nylon
49	116080	1	Bushing
50	323–34	1	Screw–HH
51	3256–26	1	Washer–Flat



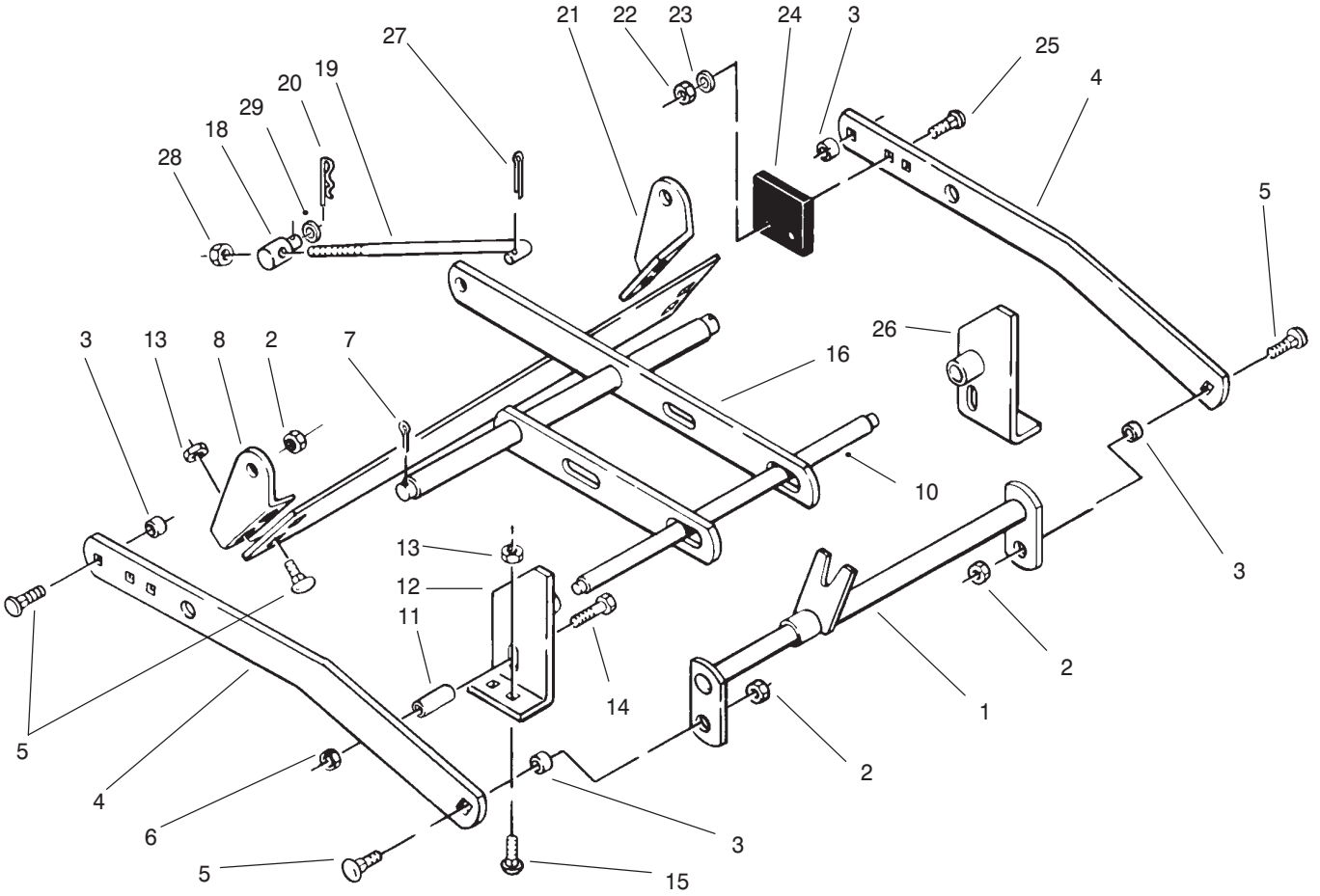
C–1850

Idler Assembly No. 101657

Ref. No.	Part No.	Qty.	Description
1	105797	2	E–Ring
2	101708	1	Trunnion
3	101842	1	Rod – Adjustment
4	3256–24	1	Washer
5	101728–01	1	Support – Front
6	933156	1	Pin – Spirol
7	101851	1	Knob – Adjusting
8	108571	1	Washer – Sp
9	92–8747	1	Decal – Attach–a–Matic
10	92–7103	1	Pulley – V–Idler
11	101734	1	Spacer – Inner
12	104975	1	Pulley – Flat Idler
13	101757	1	Spacer – Outer
14	9150076	1	Nut – Eslok
15	102582–01	1	Cover – Belt
16	94–2501	1	Belt – Drive
*	101657	1	Front Idler Assembly (Incl. Ref. #1–8 & 10–15)

Ref. No.	Part No.	Qty.	Description

*Not Illustrated



C–1849

Lift Assembly

Ref. No.	Part No.	Qty.	Description
1	101758–01	1	Hitch
2	102809	4	Nut–HF
3	111044	4	Spacer
4	101777–01	2	Bar – Draft
5	3231–25	8	Bolt – CARR
6	3296–48	2	Nut – Lock
7	3272–12	2	Pin – Cotter
8	102430–01	1	Bracket – RH, Rear
10	102570–01	1	Shaft – Front
11	9793604	2	Spacer – Transport Stop
12	102574–01	1	Bracket – RH, Front
13	3296–39	8	Nut – Lock, NI
14	3232–3	2	Screw, CARR
15	3231–2	4	Bolt – CARR
16	98–1734–01	1	Leveler
18	94–7802	1	Trunion
19	98–1736	1	Rod – Lift
20	9335124	1	Pin–Hair
21	102429–01	1	Bracket – LH, Rear
22	3296–29	4	Nut – Lock, NI
23	3256–3	4	Washer
24	102322	2	Bumper – Rubber
25	3230–3	4	Bolt – CARR
26	102575–01	1	Bracket – LH, Front
27	3272–12	1	Pin – Cotter

Ref. No.	Part No.	Qty.	Description
28	3296–23	1	Nut – Lock, NI
29	3256–26	1	Washer – Flat

Maintenance Record

Date								


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