



Form No. 3395-767 Rev C

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Parts Catalog

Pro Force® Debris Blower Mounting Kit

Groundsmaster® 3280-D Traction Unit

Model No. 30493



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

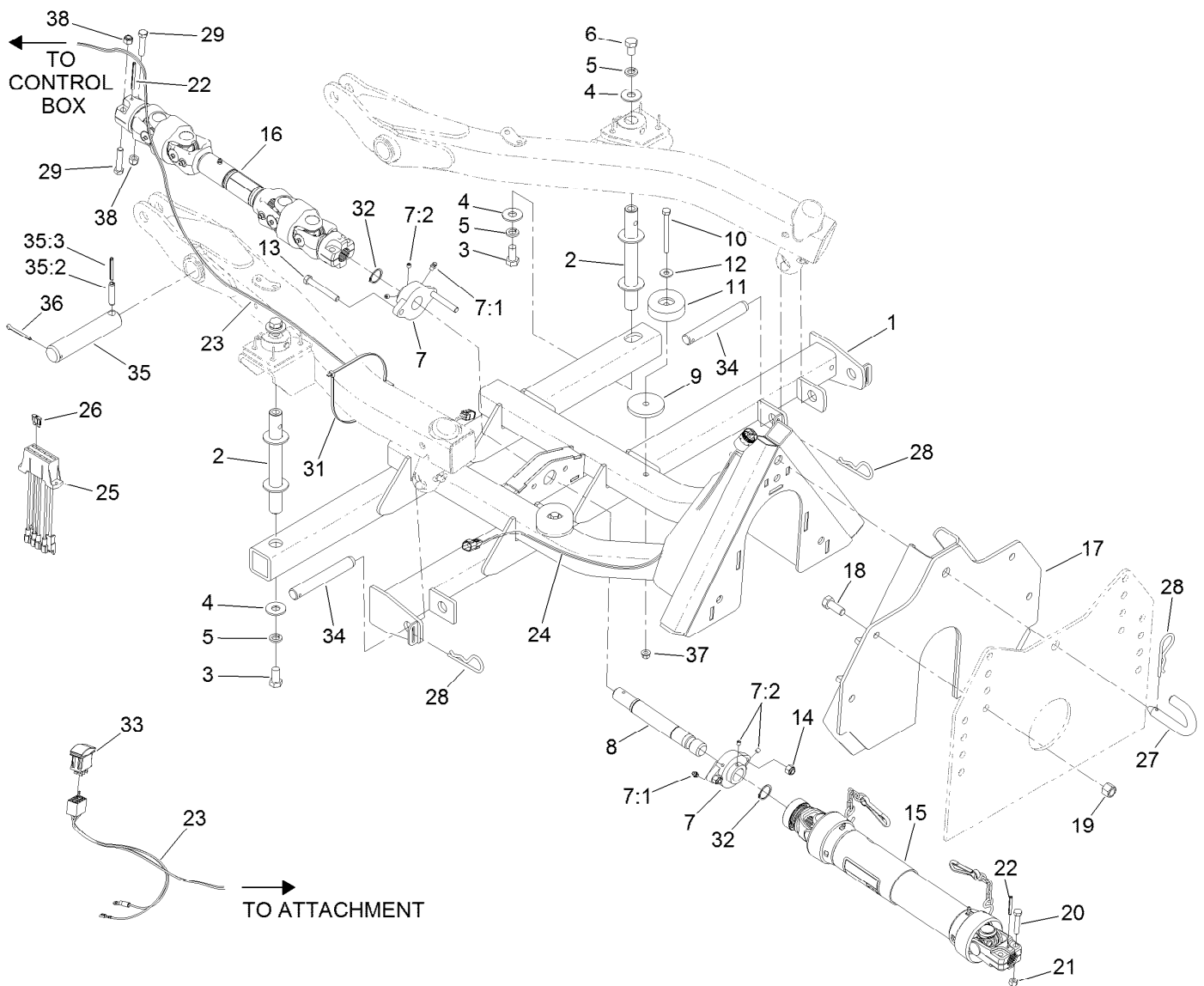
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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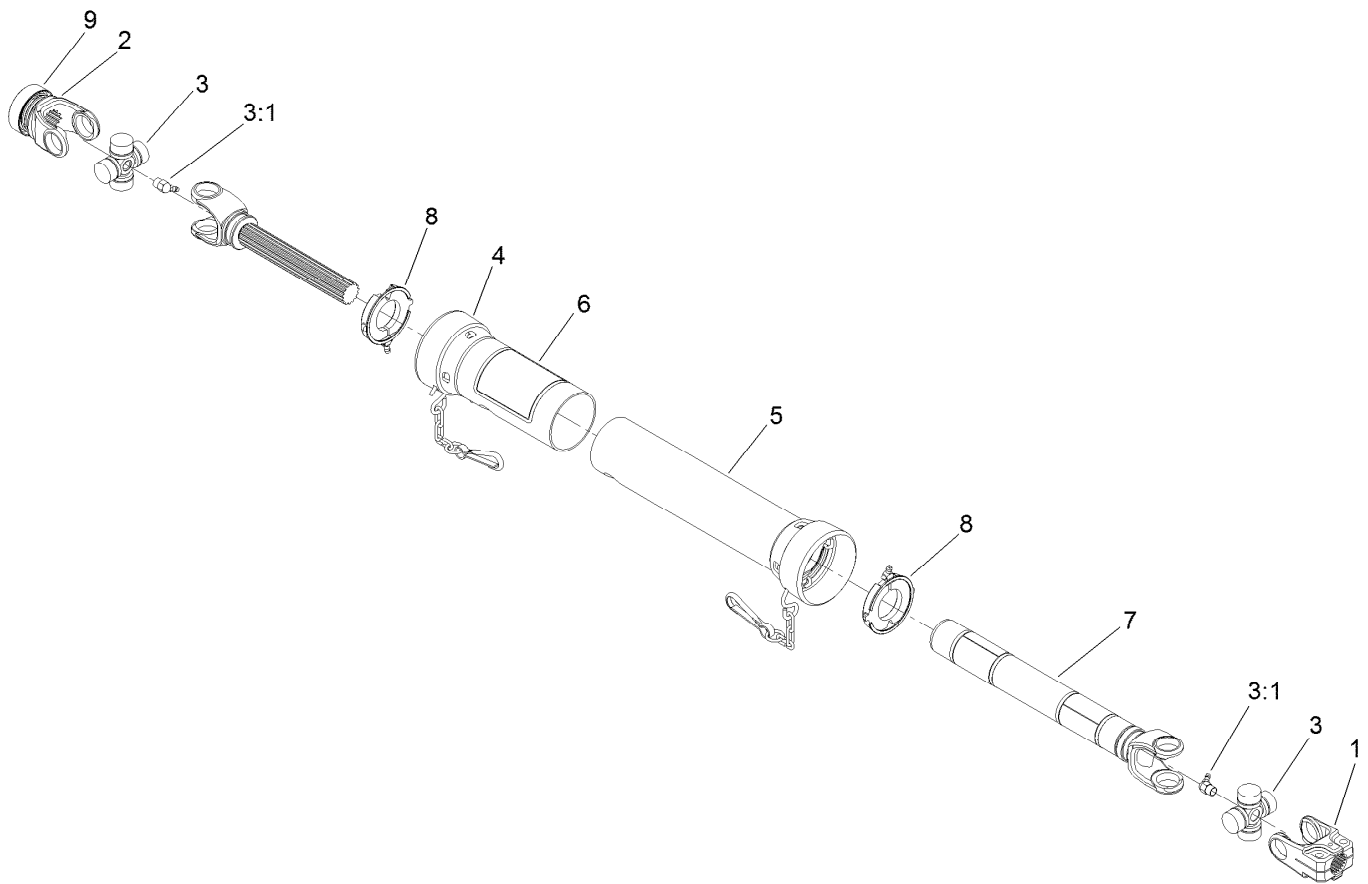
Drive Shaft Assembly No. 130-8580..... 5

CV Drive Shaft Assembly No. 130-8581 6



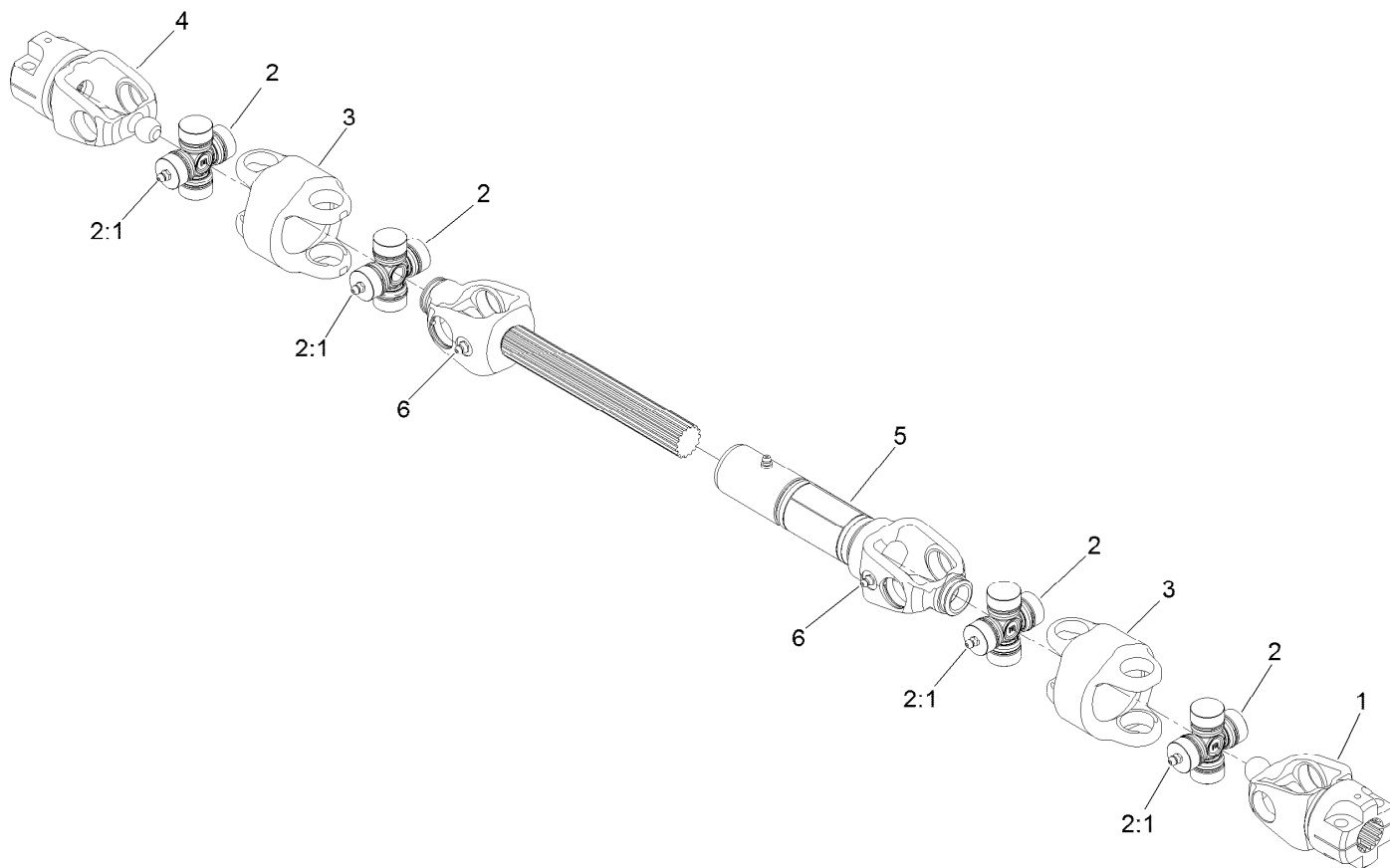
Frame Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	127-6261-03	1	Frame-Carrier	20	322-9	2	Screw-HH
2	110-8513	2	Support	21	3296-29	2	Nut-Lock, NI
3	325-4	2	Screw-HH	22	32121-34	3	Pin-Roll
4	3256-6	4	Washer-Flat	23	122-0450	1	Harness-Wire, Console
5	3253-7	4	Washer-Lock	24	122-0451	1	Harness-Wire, Blower
6	325-2	2	Screw-HH	25	92-2641	1	Block-Fuse
7	107-7851	2	Bearing-Flange, 2 Bolt	26	218-578	1	Fuse-Blade, 10 Amp
7:1	302-5	1	Fitting-Grease	27	110-9792	1	Pin-Lock
7:2	3245-35	2	Screw-Set, HSH	28	3290-256	3	Pin-Hair
8	107-2604	1	Shaft	29	323-52	4	Screw-HH
9	127-6272	2	Spacer	31	3290-379	10	Tie-Cable
10	322-20	2	Screw-HH	32	32151-29	2	Ring-Retaining
11	108-1605	2	Bumper-Recess	33	100-1535	1	Switch-Rocker, (On)-Off-(On)
12	3256-3	2	Washer-Flat	34	107-7904	2	Pin-Clevis
13	323-13	2	Screw-HH	35	98-2330	2	Pivot Pin ASM
14	3296-39	2	Nut-Lock, NI	35:2	32121-67	1	Pin-Spring
15	130-8580	1	Drive Shaft ASM	35:3	32121-61	1	Pin-Roll
16	130-8581	1	Cv Drive Shaft ASM	36	3272-24	2	Pin-Cotter
17	121-9922-03	1	Plate-Mounting	37	104-8300	2	Nut-HF, NI
18	325-5	4	Screw-HH	38	112-0236	4	Nut-Lock
19	3296-23	4	Nut-Lock, NI				



Drive Shaft Assembly No. 130-8580

Ref.	Part Number	Qty.	Description
1	54-9040	1	Yoke-End
2	103-9329	1	Yoke-Quick Disconnect
3	112-1687	2	Cross And Bearing Kit
3:1	62-3820	1	Fitting-Grease
4	125-4294	1	Outer Guard ASM (W/Decal)
5	130-4388	1	Inner Guard ASM
6	92-1581	1	Decal-Safety
7	92-1582	1	Decal-Safety
8	125-4296	2	Guard Repair Kit
9	125-4297	1	Spring-Lock Repair Kit



CV Drive Shaft Assembly No. 130-8581

Ref.	Part Number	Qty.	Description
1	131-9441	1	Yoke-Cv
2	131-9442	2	Cross And Bearing Kit
2:1	302-58	1	Fitting-Straight
3	131-9443	2	Cv Center Housing
4	131-9444	1	Yoke-Cv
5	92-1582	1	Decal-Safety
6	92-4181	2	Lube Fitting

Notes:



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