Form No. 3323–899

38” Side Discharge Cutting Unit

Model No. 78218–200000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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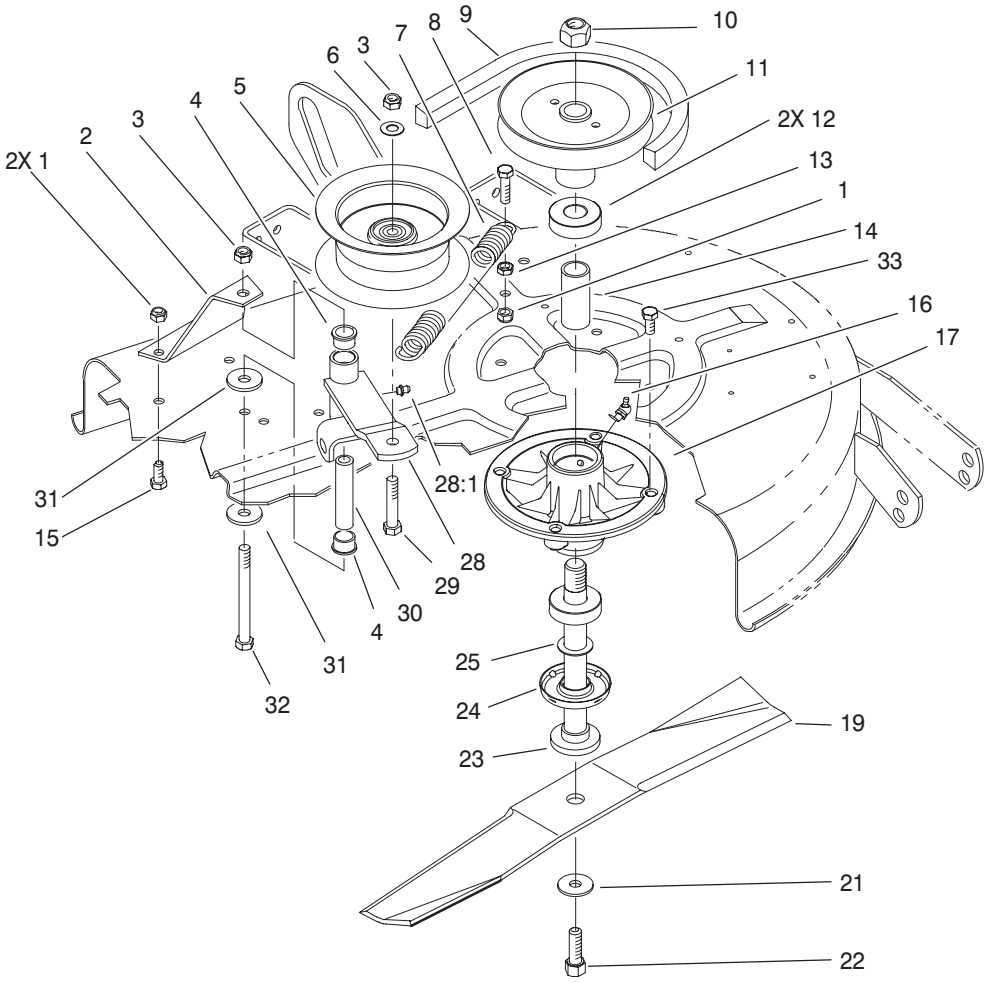
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head

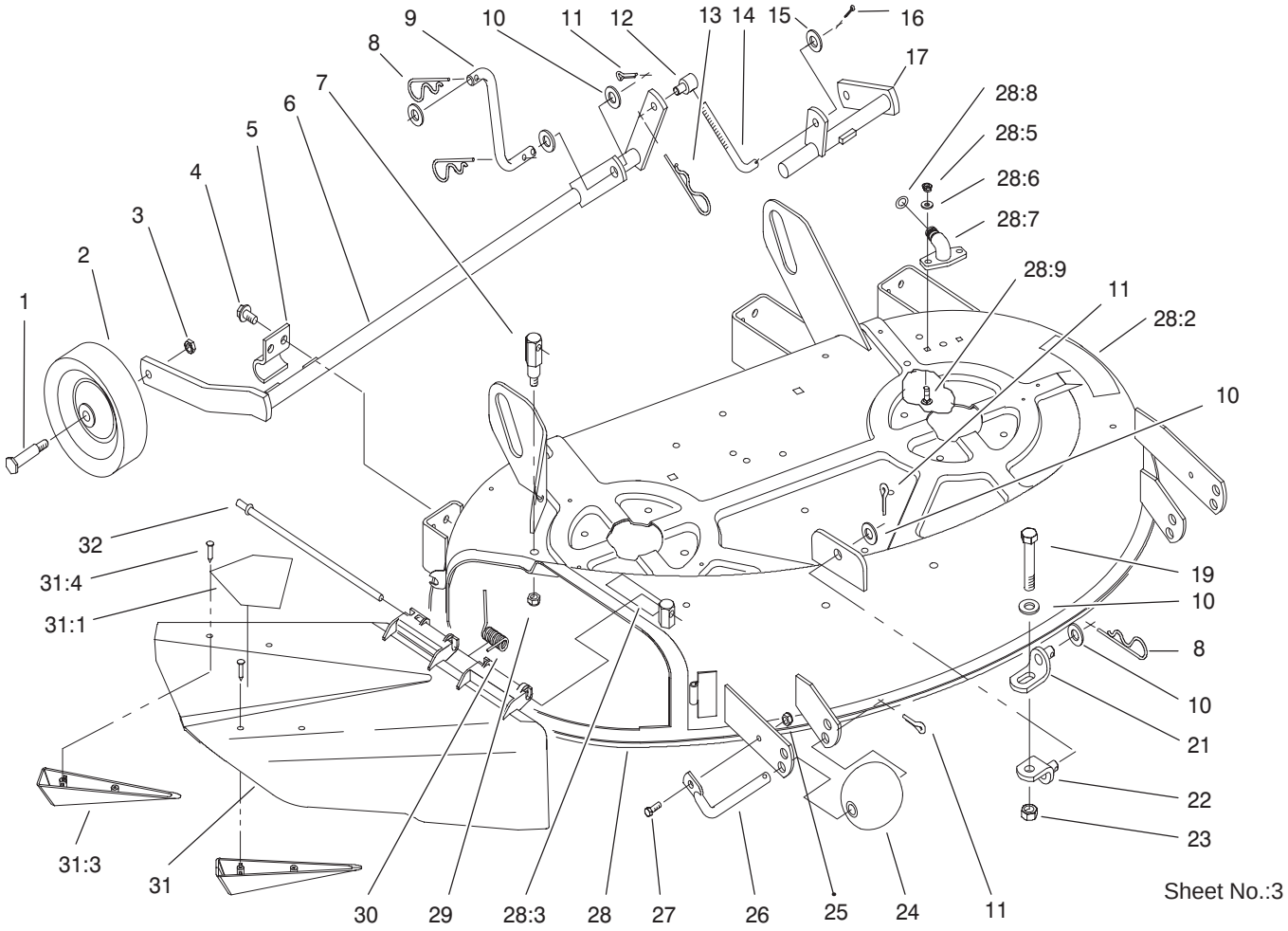


Sheet No.:2

Blade, Spindle And Pulley Assembly

Ref. No.	Part No.	Qty.	Description
1	3296–29	3	Nut–Lock, NI
2	78–8091–03	1	Brace
3	3296–39	2	Nut–Lock, NI
4	109859	2	Bushing
5	92–7082	1	Pulley – Idler
6	3256–24	1	Washer–Flat
7	78–6210	1	Spring–Extension
8	322–6	1	Screw–HH
9	92–7066	1	Belt – V
10	3219–6	2	Nut–Hex
11	100–3546	2	Pulley
12	109966	4	Bearing–Ball
13	3217–6	1	Nut–Hex
14	62–3661	2	Spacer–Bearing
15	322–3	2	Screw–HH
16	302–11	2	Fitting–Lube,45°
17	100–3547	2	Housing–Spindle
19	57–4700	2	Blade
21	112843	2	Washer
22	26–0671	2	Screw–Blade
23	100–3548	2	Shaft–Spindle
24	80–4370	2	Shield – Bearing
25	80–4380	2	Spacer
28	94–9795	1	Arm–Idler
28:1	302–5	1	Fitting–Lube
29	323–10	1	Screw–HH

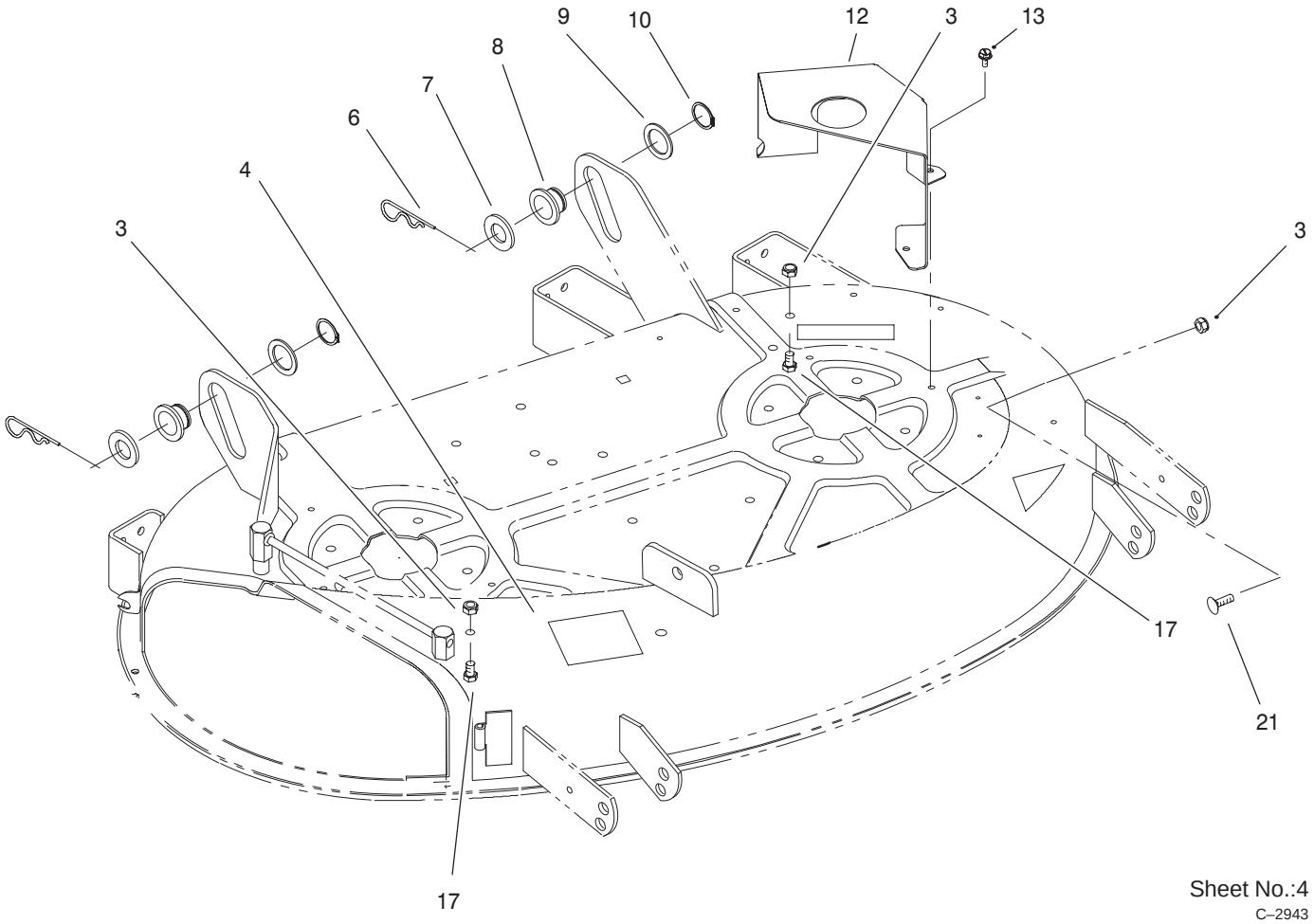
Ref. No.	Part No.	Qty.	Description
30	109950	1	Spacer
31	2844	2	Washer
32	323–16	1	Screw–HH
33	32144–41	8	Screw–Taptite



Cutting Unit Assembly

Ref. No.	Part No.	Qty.	Description
1	92–1057	2	Bolt–Shoulder
2	92–6959	2	Wheel
3	32146–2	2	Nut–Lock, NI
4	9267154	6	Screw
5	78–6400–03	3	Clamp
6	78–8011–03	1	Shaft – RH
7	92–7063	1	Pivot Post – Rear
8	9335064	3	Pin–Hair
9	78–8071	1	Link–Rear
10	3256–26	6	Washer–Flat
11	3272–21	4	Pin–Cotter
12	101161	1	Trunion
13	9335044	1	Pin–Hair
14	121010	1	Rod–Lift
15	3256–24	1	Washer–Flat
16	3272–6	1	Pin–Cotter
17	92–7073–03	1	Shaft – LH
19	325–13	1	Screw–HH
21	86–9240	1	Bracket–Lift, Lower
22	86–9250	1	Bracket–Lift, Upper
23	3218–5	1	Nut–Jam
24	29–4820	2	Roller
25	3296–42	2	Nut–Lock
26	118960–03	2	Shaft–Roller
27	321–4	2	Screw–HH
28	94–1579	1	Deck ASM

Ref. No.	Part No.	Qty.	Description
28:2	93–7009	1	Decal–Danger
28:3	93–7319	1	Decal – Danger
28:5	3296–16	2	Nut–Lock, NI
28:6	3256–1	2	Washer–Flat
28:7	95–2747	1	Fitting–Washout
28:8	46–6290	1	O–Ring
28:9	3229–1	2	Screw–CARR
29	3296–39	1	Nut–Lock, NI
30	57–6950	1	Spring
31	93–7695	1	Deflector ASM
31:1	93–7010	1	Decal – Danger
31:3	93–7696	2	Kicker
31:4	93–0231	4	Screw – PPH
32	57–4380	1	Rod–Hinge Deflector



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Covers Assembly

Ref. No.	Part No.	Qty.	Description
3	3296–29	3	Nut–Lock, NI
4	93–6679	1	Decal–Belt Routing
6	9335074	2	Pin–Hair
7	3256–28	2	Washer–Flat
8	78–7340	2	Roller–Lift
9	9202394	2	Washer
10	32151–29	2	Ring–External Snap
12	78–6840–03	2	Cover–Belt
13	32104–76	6	Screw–Slot, Acorn
17	322–1	2	Screw–HH
21	3230–18	1	Screw–CARR

Ref. No.	Part No.	Qty.	Description

Maintenance Record

Date								

Maintenance Record

Date								


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