Form No. 3436-422 Rev A

Bucket Mount Kit

Titan® Riding Mower

Model No. 140-2066

Installation Instructions

Installation

Loose Parts

Use the chart below to verify that all parts have been shipped.

Description	Qty.	Use
No parts required	–	Prepare the machine.
Bucket-support bracket	1	Install the bucket mount kit.
Upper bucket bracket	1	
Lower bucket bracket	1	
Rubber bumper	1	
Locking pin	1	
Carriage bolt (5/16 x 7/8 inch)	1	
Handle knob	1	
Flange-head bolt (5/16 x 3/4 inch)	2	
Flange nut (5/16 inch)	2	
Spring	1	

Preparing the Machine

1. Park the machine on a level surface.
2. Disengage the blade-control switch.
3. Engage the parking brake.
4. Move the motion-control levers outward to the NEUTRAL-LOCK position.
5. Shut off the engine and remove the key.

Installing the Bucket Mount Kit

1. Insert the rubber bumper into the bucket-support bracket (Figure 1).

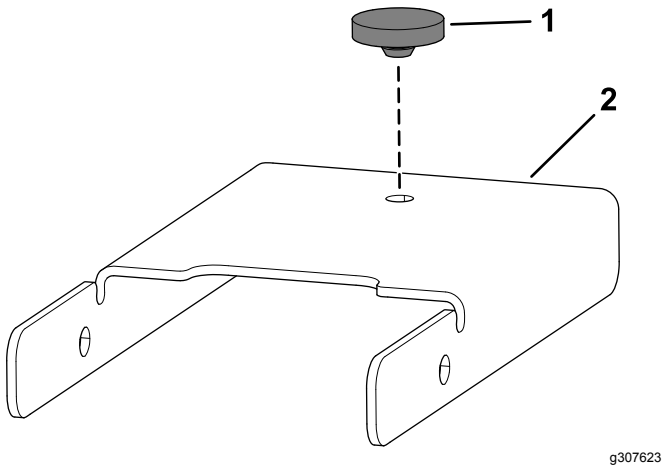


Figure 1

1. Rubber bumper
2. Bucket-support bracket

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3436-422 A

2. Secure the lower bucket bracket to the bucket-support bracket using the spring and locking pin (Figure 2).

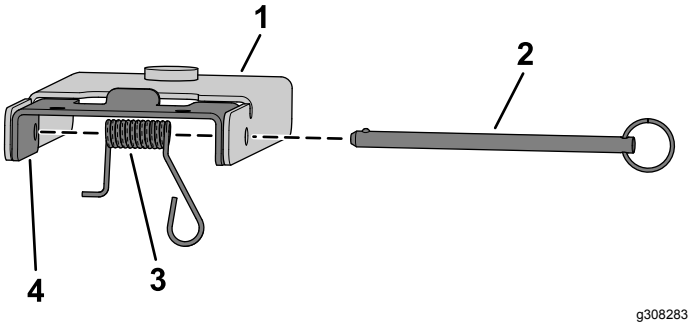


Figure 2

1. Bucket-support bracket
2. Locking pin
3. Spring
4. Lower bucket bracket

3. Secure the assembled lower bucket bracket and bucket-support bracket to the engine guard using 2 flange-head bolts (5/16 x 3/4 inch) and 2 flange nuts (5/16 inch) as shown in Figure 3.

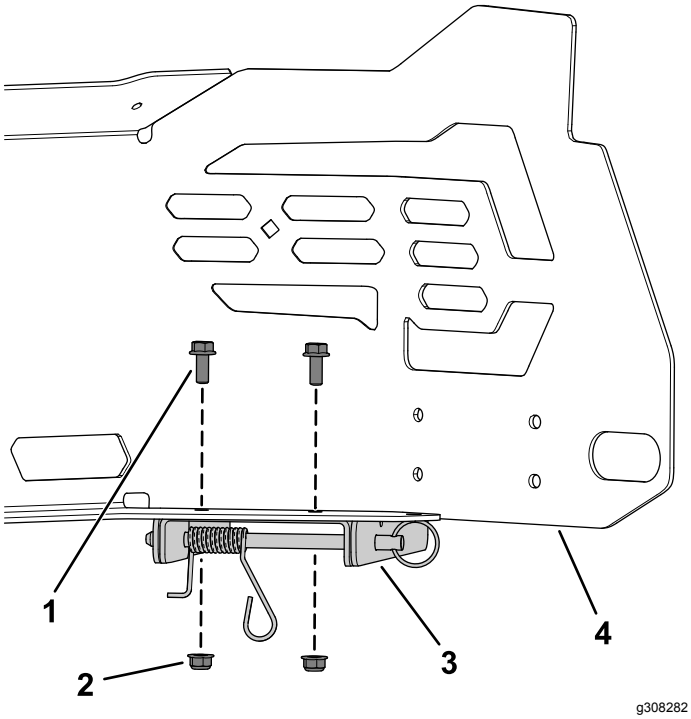


Figure 3

1. Flange-head bolt (5/16 x 3/4 inch)
2. Flange nut (5/16 inch)
3. Assembled bracket
4. Engine guard

4. Secure the upper bucket bracket to the engine guard using the carriage bolt (5/16 x 7/8 inch) and handle knob (Figure 4).

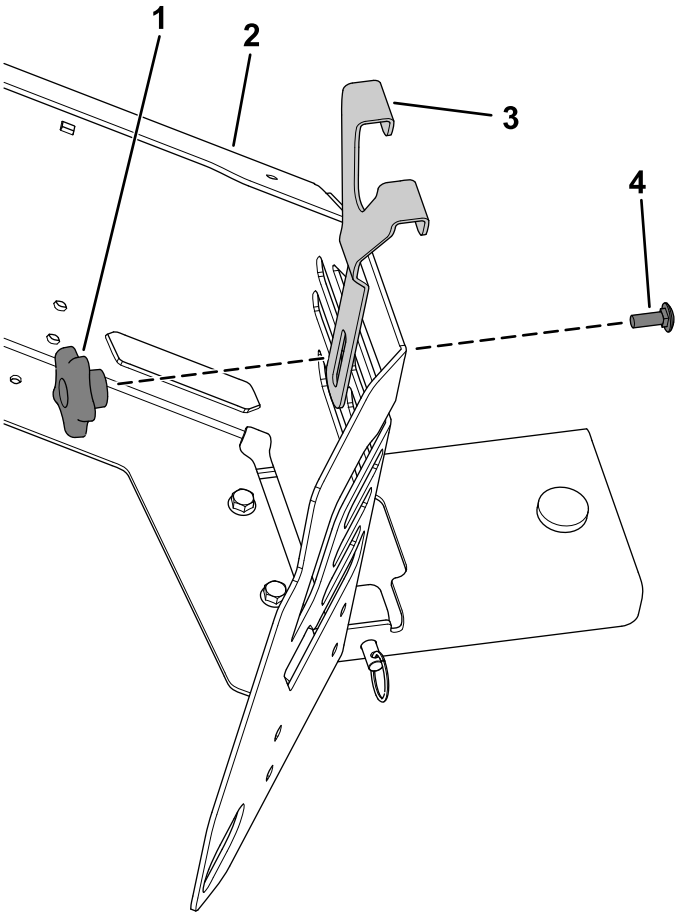


Figure 4

1. Handle knob
2. Engine guard
3. Upper bucket bracket
4. Carriage bolt (5/16 x 7/8 inch)