



# Greensmaster<sup>®</sup> 800

## Traction Unit & Cutting Unit

Model No. 04048 – 200000001 and Up

## Parts Catalog

### Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

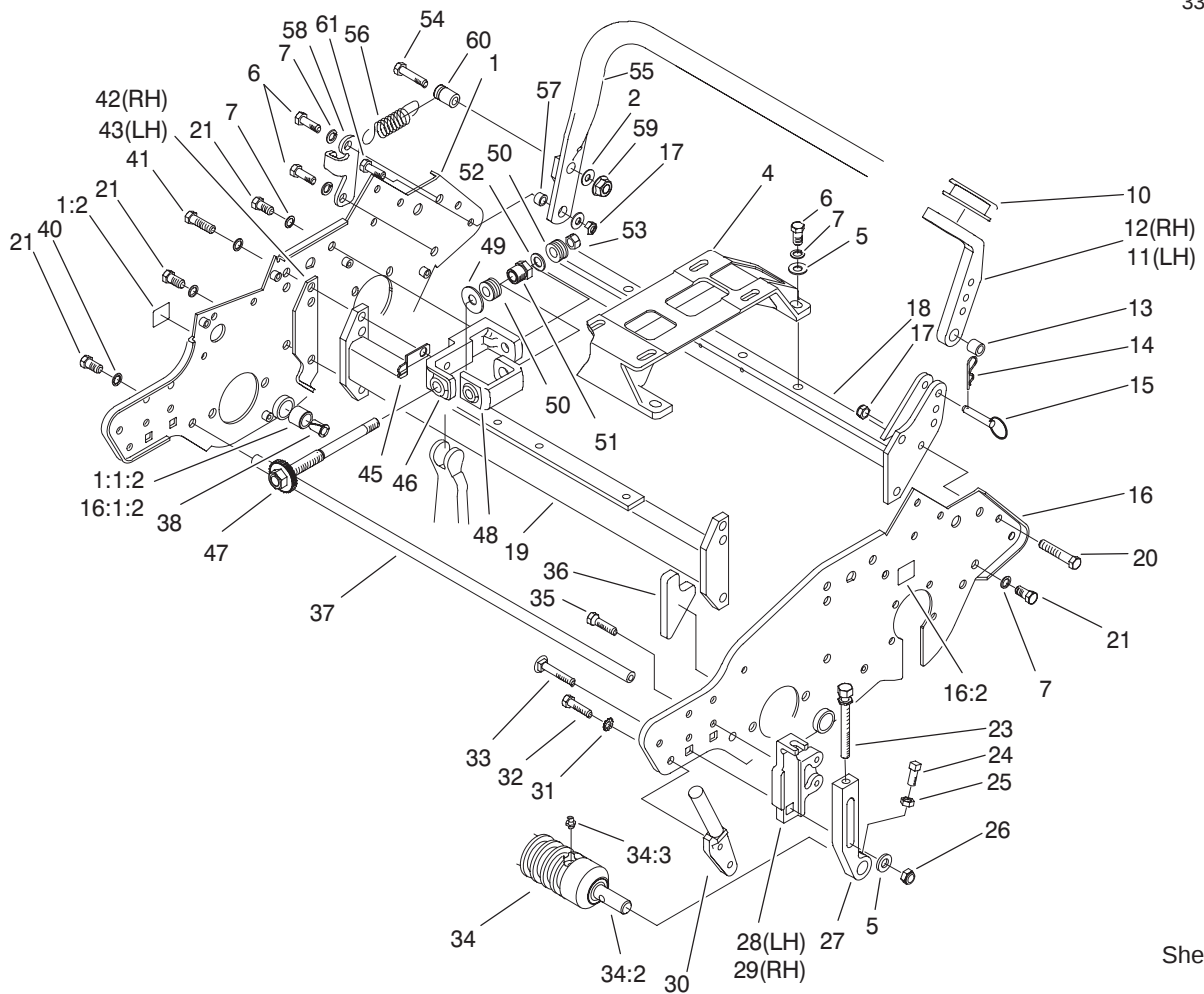
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## Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

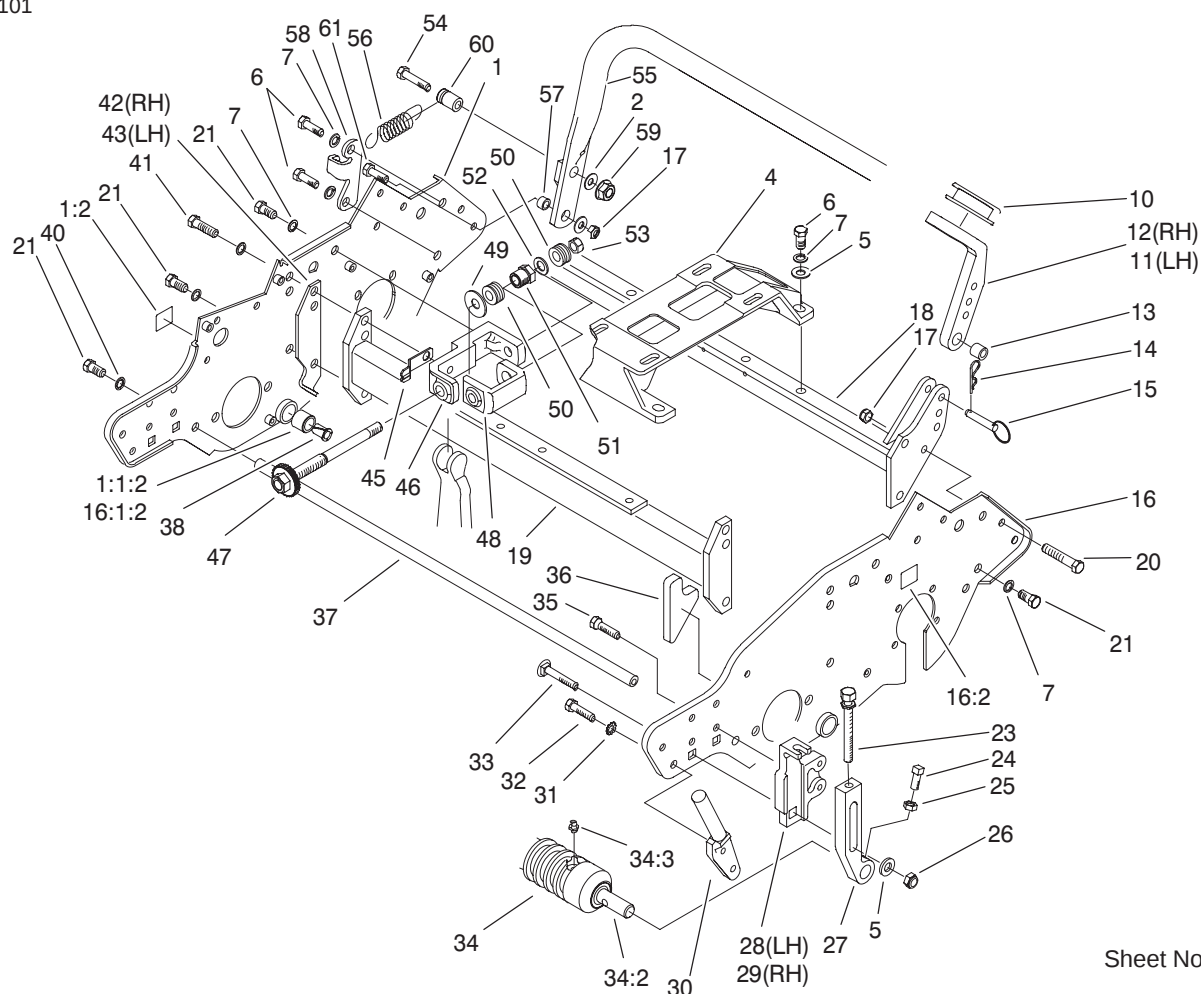
| Abbreviation | Meaning                           | Abbreviation | Meaning                 |
|--------------|-----------------------------------|--------------|-------------------------|
| AR .....     | as required                       | INC .....    | incorporated            |
| ASM .....    | assembly                          | LH .....     | left hand               |
| CARR .....   | carriage                          | NI .....     | nylon insert            |
| DEG .....    | degrees                           | PPH .....    | Phillips pan head       |
| FH .....     | flat head                         | PTH .....    | Phillips truss head     |
| GA .....     | gauge                             | PTO .....    | power take off          |
| HF .....     | hex flange                        | RH .....     | right hand              |
| HH .....     | hex head                          | SFH .....    | slotted fillister head  |
| HHF .....    | hex head flange                   | SHH .....    | slotted hex head        |
| HLH .....    | hex lag head                      | SQH .....    | square head             |
| HJ .....     | hex jam                           | SHWH .....   | slotted hex washer head |
| HOC .....    | height-of-cut                     | SPH .....    | slotted pan head        |
| HS .....     | hex socket                        | SRH .....    | slotted round head      |
| HSBH .....   | hex socket button head            | STD .....    | standard                |
| HSFH .....   | hex socket flat head              | TAP .....    | self tapping            |
| HSH .....    | hex socket head                   | TTH .....    | Torx truss head         |
| HWH .....    | hex washer head                   | WH .....     | wing head               |
| HWHTF .....  | hex washer head<br>thread forming |              |                         |



Sheet No.: 2

## Frame Assembly

| Ref. No. | Part No. | Qty. | Description                 | Ref. No. | Part No.   | Qty. | Description                 |
|----------|----------|------|-----------------------------|----------|------------|------|-----------------------------|
| 1        | 93-6093  | 1    | RH Side Plate ASM           | 16:2     | 93-9389    | 1    | Decal-Warning, Belt (Japan) |
| 1:1      |          | 1    | RH Sideplate/Bushing ASM    | 17       | 3296-29    | 4    | Nut-Lock, NI                |
| 1:1:2    | 63-9510  | 1    | Bushing                     | 18       | 98-5936-01 | 1    | Rear Frame Tube Wa          |
| 1:2      | 93-9356  | 2    | Decal-Warning, Belt         | 19       | 98-5937-01 | 1    | Front Frame Tube Wa         |
| 1:2      | 93-9389  | 2    | Decal-Warning, Belt (Japan) | 20       | 322-9      | 2    | Screw-HH                    |
| 2        | 3256-2   | 3    | Washer-Flat                 | 21       | 323-4      | 10   | Screw-HH                    |
| 4        | 88-7670  | 1    | Mount-Engine                | 23       | 93-6051    | 2    | Screw - HOC                 |
| 5        | 3256-24  | 6    | Washer-Flat                 | 24       | 3242-4     | 2    | Screw-Set, SQH              |
| 6        | 323-5    | 6    | Screw-HH                    | 25       | 3218-2     | 2    | Nut-Jam                     |
| 7        | 3253-21  | 16   | Washer-Lock                 | 26       | 32128-21   | 2    | Nut-HF                      |
| 10       | 65-7510  | 2    | Grommet-Handle              | 27       | 93-6090    | 2    | Arm - HOC                   |
| 11       | 93-6038  | 1    | Arm - Handle Support, LH    | 28       | 93-6049    | 1    | Bracket - HOC, LH           |
| 12       | 93-6037  | 1    | Arm - Handle Support, RH    | 29       | 93-6048    | 1    | Bracket - HOC, RH           |
| 13       | 93-6024  | 2    | Bushing - Handle Support    | 30       | 65-8570    | 2    | Rod-Mounting                |
| 14       | 3290-467 | 2    | Pin-Hair                    | 31       | 3255-8     | 4    | Washer-Lock/Ext             |
| 15       | 93-6029  | 2    | Pin-Clevis, Ring            | 32       | 322-2      | 4    | Screw-HH                    |
| 16       | 93-6094  | 1    | LH Side Plate ASM           | 33       | 3231-5     | 2    | Screw-CARR                  |
| 16:1     |          | 1    | LH Sideplate/Bushing ASM    | 34       | 99-6240    | 1    | Wiehle Roller ASM           |
| 16:1:2   | 63-9510  | 1    | Bushing                     | 34:2     | 52-3180    | 2    | Bearing-Front Roller        |
| 16:2     | 93-9356  | 1    | Decal-Warning, Belt         | 34:3     | 302-5      | 2    | Fitting-Lube                |
|          |          |      |                             | 35       | 92-8914    | 4    | Bolt - Tapered Face         |
|          |          |      |                             | 36       | 93-6064    | 1    | Seal-Grass Catcher          |
|          |          |      |                             | 37       | 98-5932    | 1    | Rod - Frame Support         |
|          |          |      |                             | 38       | 52-2890    | 2    | Bushing-Nylon               |
|          |          |      |                             | 40       | 3254-6     | 2    | Washer-Lock, Int.           |

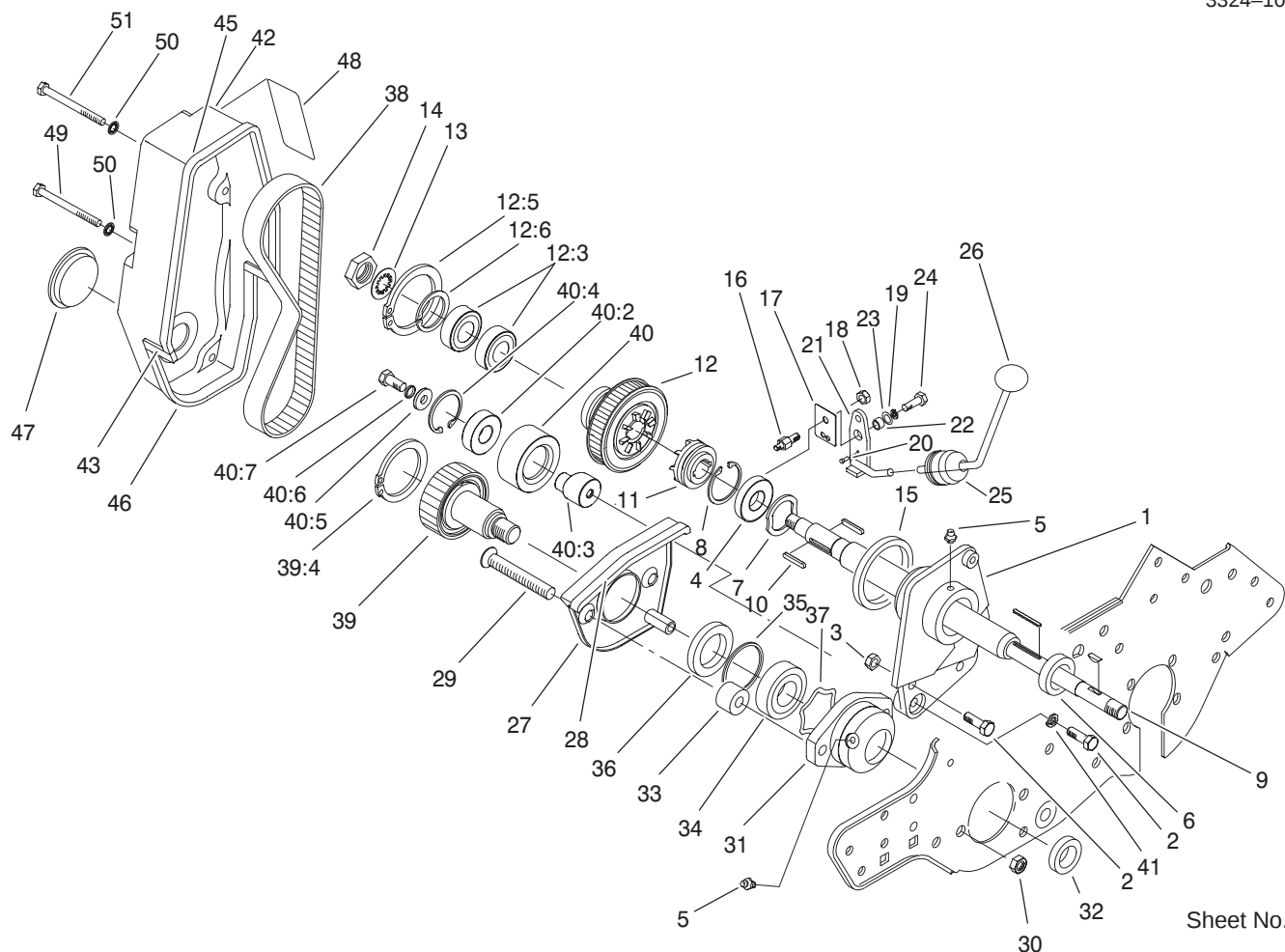


Sheet No.: 2

## Frame Assembly (Continued)

| Ref. No. | Part No.   | Qty. | Description                   |
|----------|------------|------|-------------------------------|
| 41       | 323-6      | 2    | Screw-HH                      |
| 42       | 88-7100    | 1    | Spacer-RH                     |
| 43       | 88-7090    | 1    | Spacer-LH                     |
| 45       | 94-5856    | 2    | Spring-Detent                 |
| 46       | 94-5854    | 2    | Frame - Adjuster,<br>Bedbar   |
| 47       | 94-5873    | 2    | Screw ASM                     |
| 48       | 98-5912    | 2    | Channel - Adjuster,<br>Bedbar |
| 49       | 94-5859    | 2    | Washer - Hardened             |
| 50       | 93-9043    | 32   | Washer- Belleville<br>Spring  |
| 51       | 98-5913    | 2    | Nut - Spring                  |
| 52       | 94-5858    | 2    | Washer                        |
| 53       | 3296-48    | 2    | Nut-Lock NI                   |
| 54       | 322-10     | 1    | Screw-HH                      |
| 55       | 98-5939-03 | 1    | Kickstand                     |
| 56       | 65-7880    | 1    | Spring - Extension            |
| 57       | 65-7910    | 2    | Spacer                        |
| 58       | 65-7890    | 1    | Bracket                       |
| 59       | 32128-25   | 1    | Nut-Flange                    |
| 60       | 65-7900    | 1    | Retainer-Spring               |
| 61       | 322-5      | 2    | Screw-HH                      |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
|          |          |      |             |



Sheet No.: 3

## Reel Drive Assembly

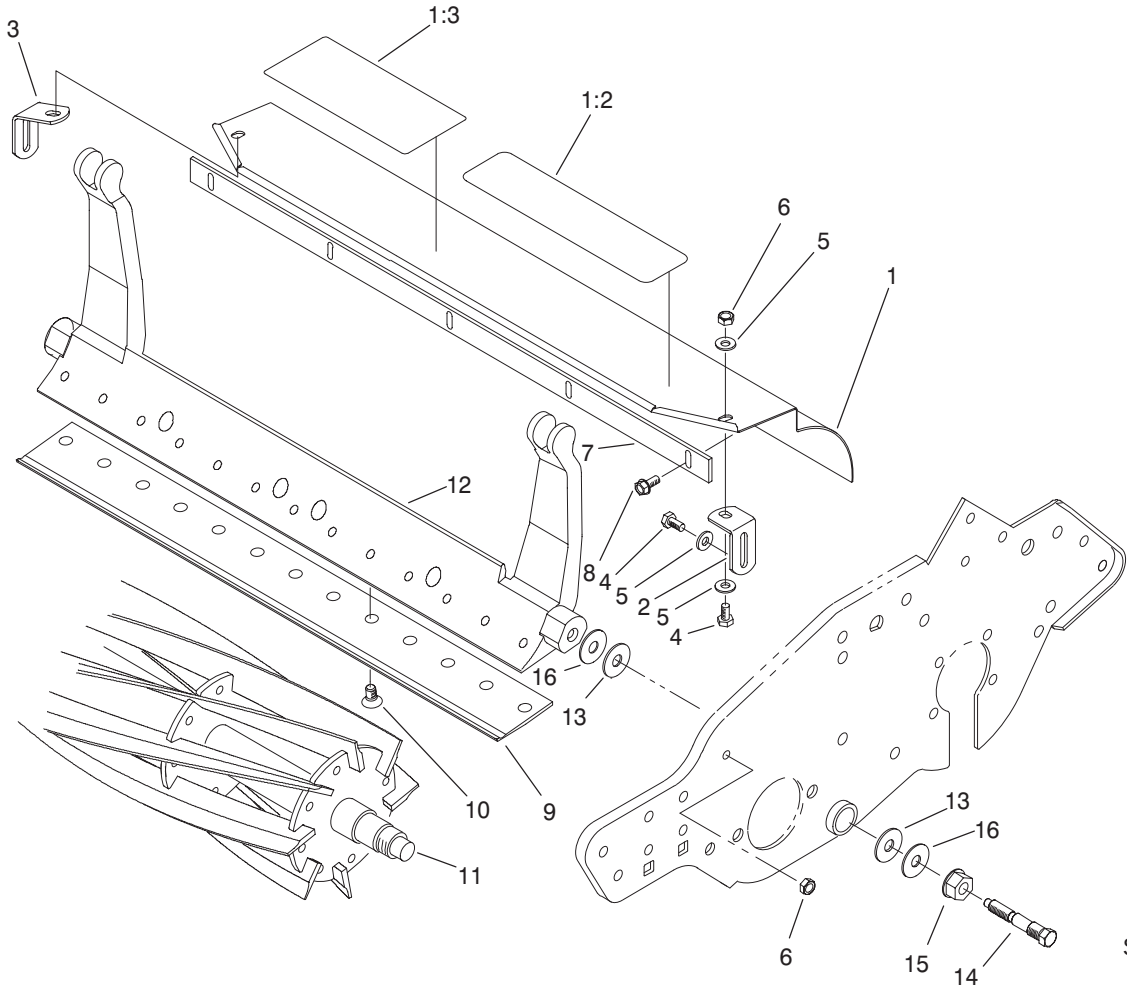
| Ref. No. | Part No. | Qty. | Description            |
|----------|----------|------|------------------------|
| 1        | 92-8013  | 1    | Housing-Clutch         |
| 2        | 322-5    | 3    | Screw-HH               |
| 3        | 3296-29  | 2    | Nut-Lock, NI           |
| 4        | 251-204  | 1    | Bearing-Ball           |
| 5        | 302-5    | 2    | Fitting-Lube           |
| 6        | 253-118  | 1    | Oil Seal               |
| 7        | 88-7720  | 1    | Spring-Wave            |
| 8        | 32120-11 | 1    | Ring-Retaining         |
| 9        | 98-5931  | 1    | Shaft - Power          |
| 10       | 88-7150  | 2    | Key-End Radius         |
| 11       | 65-6940  | 1    | Clutch - Jaw Slider    |
| 12       | 88-7830  | 1    | Clutch & Pulley ASM    |
| 12:3     | 251-336  | 2    | Bearing                |
| 12:5     | 32151-95 | 1    | Ring-Retaining         |
| 12:6     | 32151-89 | 1    | Ring-Retaining, Bowed  |
| 13       | 3254-4   | 1    | Washer-Lock/Int        |
| 14       | 3220-5   | 1    | Nut-Hex Jam            |
| 15       | 65-6970  | 1    | Seal - Felt            |
| 16       | 93-9014  | 1    | Pin - Clutch, Actuator |
| 17       | 65-6290  | 1    | Spring-Detent, Clutch  |
| 18       | 3296-42  | 1    | Nut-Lock               |
| 19       | 3253-3   | 1    | Washer-Lock/Sp         |
| 20       | 95-5731  | 1    | Screw-Drive            |
| 21       | 88-7170  | 1    | Lever-Clutch           |
| 22       | 88-7860  | 1    | Spacer -Clutch         |

| Ref. No. | Part No.   | Qty. | Description        |
|----------|------------|------|--------------------|
| 23       | 3290-414   | 1    | Belleville Washer  |
| 24       | 321-4      | 1    | Screw-HH           |
| 25       | 65-8960    | 1    | Boot-Clutch        |
| 26       | 233-69     | 1    | Knob               |
| 27       | 65-7190-01 | 1    | Cover-Groomer Arm  |
| 28       | 65-7131    | 1    | Seal Strip-Cover   |
| 29       | 3289-23    | 2    | Capscrew           |
| 30       | 3296-39    | 2    | Nut-Lock, NI       |
| 31       | 65-8640    | 1    | Housing - Bearing  |
| 32       | 253-96     | 1    | Oil Seal           |
| 33       | 65-8290    | 2    | Standoff-Cover     |
| 34       | 251-342    | 1    | Bearing-Ball       |
| 35       | 32151-92   | 1    | Ring-Retaining     |
| 36       | 253-163    | 1    | Seal               |
| 37       | 3290-485   | 1    | Washer - Wave      |
| 38       | 65-6200    | 1    | Belt               |
| 39       | 88-7840    | 1    | Pulley & Drive ASM |
| 39:4     | 32151-95   | 1    | Ring-Retaining     |
| 40       | 88-7850    | 1    | Idler Pulley ASM   |
| 40:2     | 38-7820    | 1    | Bearing-Ball       |
| 40:3     | 88-7190    | 1    | Spacer             |
| 40:4     | 32120-42   | 1    | Ring-Retaining     |
| 40:5     | 88-7200    | 1    | Washer-Flat        |
| 40:6     | 3253-4     | 1    | Washer             |
| 40:7     | 322-3      | 1    | Screw-HH           |
| 41       | 3253-4     | 1    | Washer             |

Exploded view diagram of a mechanical assembly, likely a pump or motor component. The diagram shows various parts numbered 1 through 51, along with sub-assemblies labeled 12:5, 12:6, 12:3, 40:4, 40:2, 40:7, 40:6, 40:5, 39:4, 40:3, 35, 37, 3, 36, 33, 34, 31, 32, 41, 2, 6, 9, 5, 16, 17, 21, 18, 23, 19, 24, 22, 20, 25, 26, 15, 12, 11, 8, 7, 10, 4, 27, 28, 29, 38, 14, 13, 48, 45, 42, 47, 49, 50, 51. The parts are arranged in an exploded view to show their relative positions and assembly sequence.

## Reel Drive Assembly (Continued)

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
|          |          |      |             |

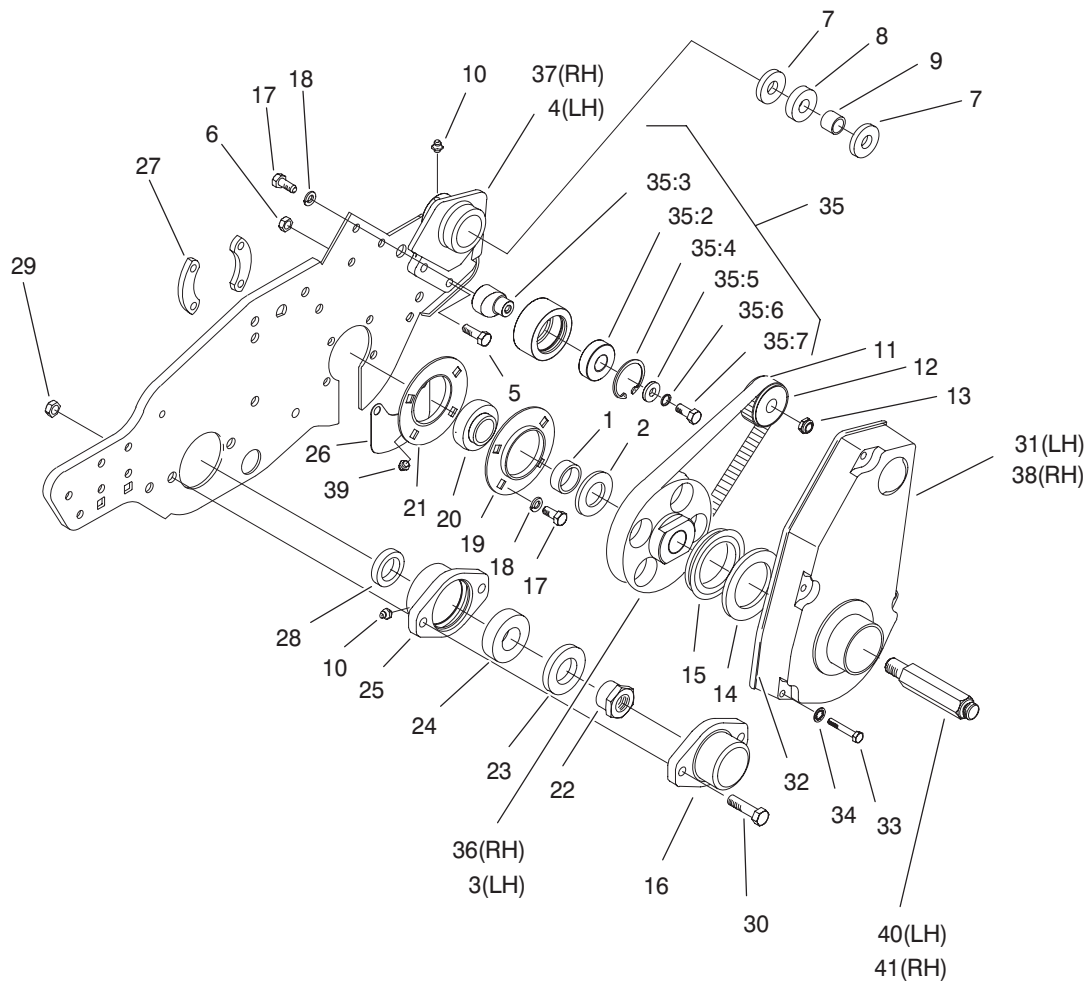


Sheet No.: 4

Reel Assembly

| Ref. No. | Part No. | Qty. | Description                |
|----------|----------|------|----------------------------|
| 1        |          | 1    | Grass Shield ASM           |
| 1:2      | 84-6560  | 1    | Decal-Warning (Japan)      |
| 1:2      | 93-8064  | 1    | Decal-Danger               |
| 1:3      | 93-6098  | 1    | Decal - Service            |
| 1:3      | 93-7285  | 1    | Decal-Service (Danish)     |
| 1:3      | 93-7286  | 1    | Decal-Service (Dutch)      |
| 1:3      | 93-7287  | 1    | Decal-Service (Finnish)    |
| 1:3      | 93-7288  | 1    | Decal-Service (Italian)    |
| 1:3      | 93-7289  | 1    | Decal-Service (Norwegian)  |
| 1:3      | 93-7290  | 1    | Decal-Service (Portuguese) |
| 1:3      | 93-7291  | 1    | Decal-Service (Swedish)    |
| 1:3      | 93-9391  | 1    | Decal-Service (French)     |
| 1:3      | 93-9392  | 1    | Decal-Service (Spanish)    |
| 1:3      | 93-9393  | 1    | Decal-Service (German)     |
| 1:3      | 93-9394  | 1    | Decal-Service (Japan)      |
| 2        | 65-6450  | 1    | Bracket - LH               |
| 3        | 65-6460  | 1    | Bracket - RH               |

| Ref. No. | Part No.   | Qty. | Description               |
|----------|------------|------|---------------------------|
| 4        | 321-3      | 4    | Screw-HH                  |
| 5        | 3256-22    | 6    | Washer-Flat               |
| 6        | 3296-42    | 4    | Nut-Lock                  |
| 7        | 98-5933    | 1    | Bar - Cut Off             |
| 8        | 32144-73   | 5    | Screw-HWH                 |
| 9        | 98-7260    | 1    | Tournament Bedknife-Gr800 |
| 9        | 98-7261    | 1    | Microcut Bedknife-Gr800   |
| 10       | 57-4910    | 11   | Screw                     |
| 11       | 98-5919    | 1    | 11 Blade Reel ASM-Service |
| 12       | 98-5906-01 | 1    | Bedbar                    |
| 12       | 98-5907-03 | 1    | Bedbar-Special            |
| 13       | 52-2900    | 4    | Washer                    |
| 14       | 65-6270    | 2    | Bolt - Bedbar             |
| 15       | 32128-48   | 2    | Nut-HHF                   |
| 16       | 52-2860    | 4    | Washer                    |

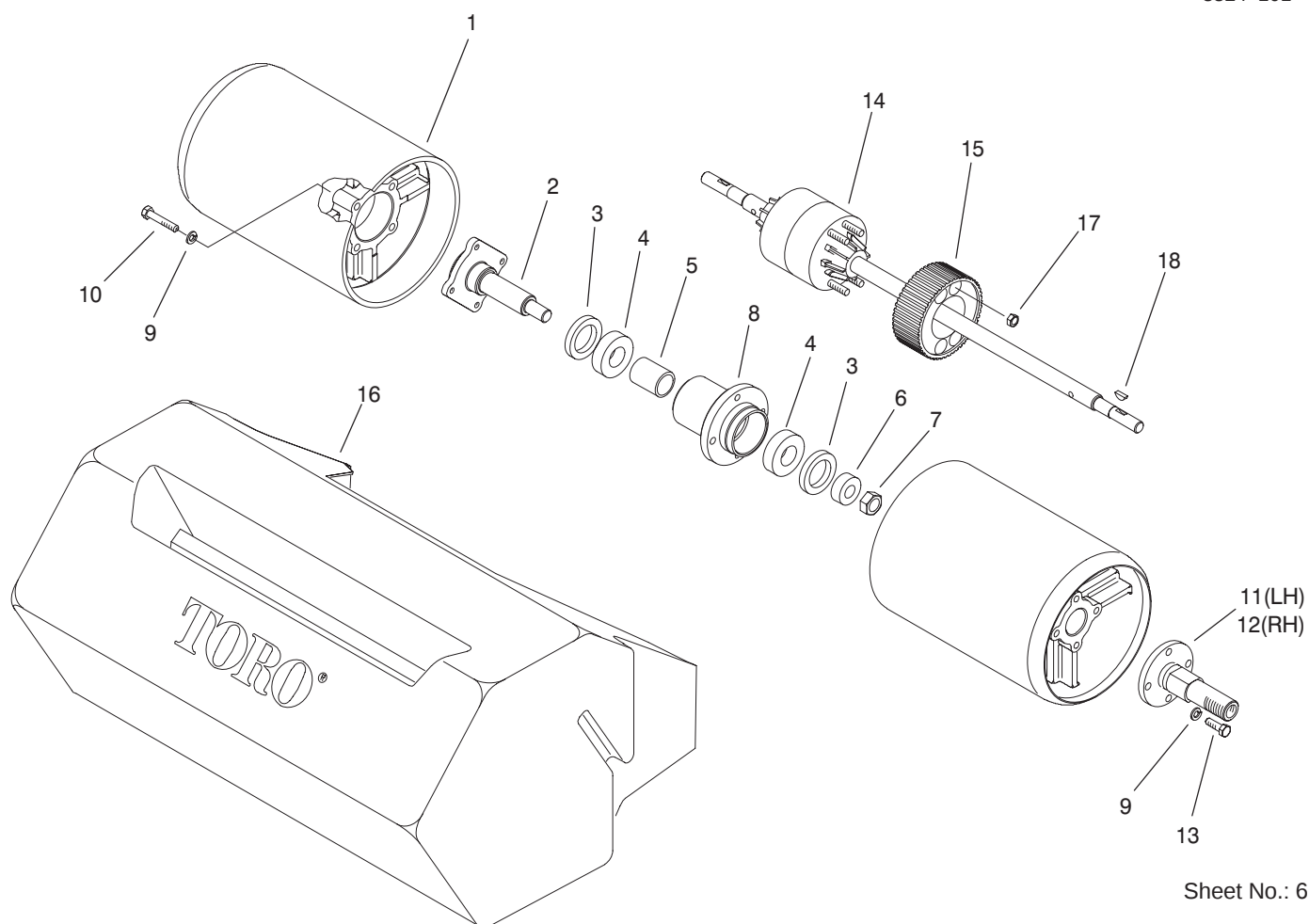


Sheet No.: 5

## Drum Drive Assembly

| Ref. No. | Part No.   | Qty. | Description           |
|----------|------------|------|-----------------------|
| 1        | 88-7530    | 2    | Spacer                |
| 2        | 88-7540    | 2    | Washer - Backup       |
| 3        | 94-9017    | 1    | Pulley - Drum, LH     |
| 4        | 88-7470    | 1    | Housing-LH            |
| 5        | 322-5      | 4    | Screw-HH              |
| 6        | 3296-29    | 4    | Nut-Lock, NI          |
| 7        | 253-160    | 4    | Seal - Grease         |
| 8        | 251-338    | 2    | Bearing               |
| 9        | 86-7130    | 2    | Spacer - Pulley       |
| 10       | 302-5      | 3    | Fitting-Lube          |
| 11       | 65-6210    | 2    | Belt                  |
| 12       | 65-6660    | 2    | Pulley                |
| 13       | 3296-57    | 2    | Nut-Lock NI           |
| 14       | 94-9018    | 2    | Washer - Plastic      |
| 15       | 253-161    | 2    | Seal-V-Ring           |
| 16       | 65-6220-01 | 1    | Cover - Reel End      |
| 17       | 322-3      | 10   | Screw-HH              |
| 18       | 3253-4     | 10   | Washer                |
| 19       | 65-6590    | 2    | Flangette             |
| 20       | 88-7880    | 2    | Bearing-Self Aligning |
| 21       | 95-0923    | 2    | Flangette             |
| 22       | 92-7302    | 1    | Nut - Bearing, Lock   |
| 23       | 253-163    | 1    | Seal                  |
| 24       | 251-342    | 1    | Bearing-Ball          |
| 25       | 65-8640    | 1    | Housing - Bearing     |
| 26       | 65-8720    | 2    | Closure - Side Plate  |

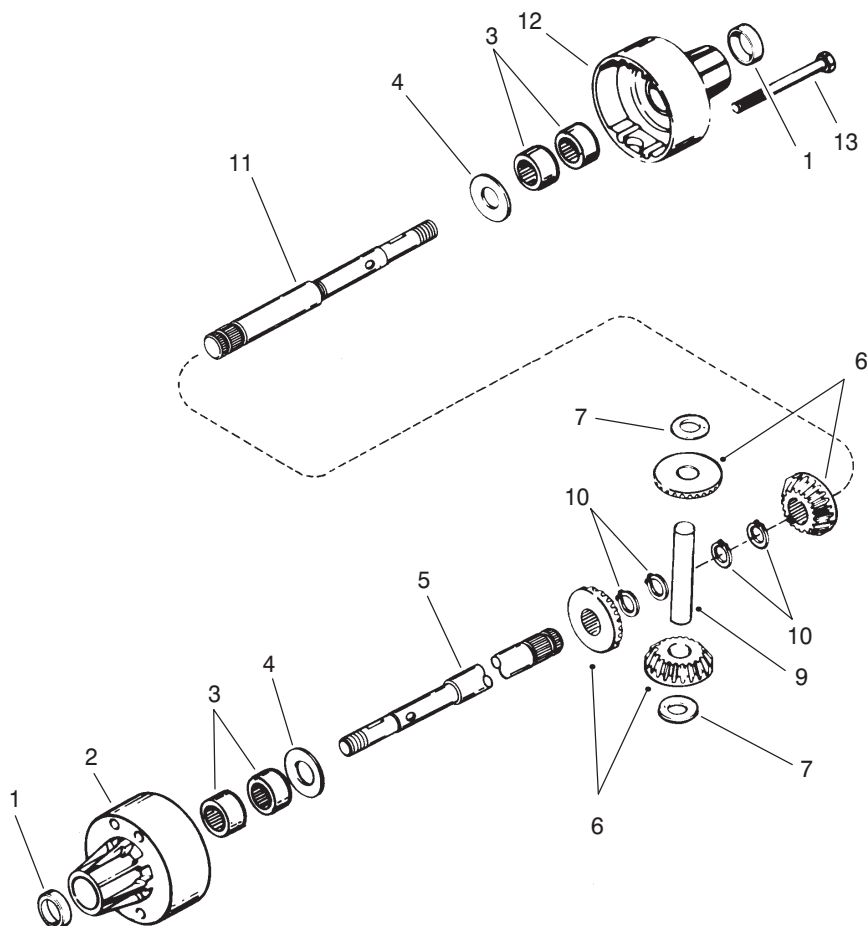
| Ref. No. | Part No.   | Qty. | Description             |
|----------|------------|------|-------------------------|
| 27       | 65-8730    | 4    | Clamp-Bearing           |
| 28       | 253-96     | 1    | Oil Seal                |
| 29       | 3296-39    | 2    | Nut-Lock, NI            |
| 30       | 323-7      | 2    | Screw-HH                |
| 31       | 88-7680-01 | 1    | Cover - Drum Belt LH    |
| 32       | 88-7810    | 2    | Seal Strip-Drum Cover   |
| 33       | 321-11     | 8    | Screw-HH                |
| 34       | 3254-8     | 8    | Washer-Lock - Int       |
| 35       | 88-7850    | 2    | Idler Pulley ASM        |
| 35:2     | 38-7820    | 1    | Bearing-Ball            |
| 35:3     | 88-7190    | 1    | Spacer                  |
| 35:4     | 32120-42   | 1    | Ring-Retaining          |
| 35:5     | 88-7200    | 1    | Washer-Flat             |
| 35:6     | 3253-4     | 1    | Washer                  |
| 35:7     | 322-3      | 1    | Screw-HH                |
| 36       | 94-9016    | 1    | Pulley - Drum, RH       |
| 37       | 88-7490    | 1    | Housing-RH,             |
| 38       | 88-7690-01 | 1    | Cover-Drum Belt RH      |
| 39       | 302-40     | 2    | Fitting-Grease          |
| 40       | 88-7580    | 1    | Shaft - Transport Wheel |
| 41       | 88-7590    | 1    | Shaft - Transport Wheel |



## Drum and Basket Assembly

| Ref. No. | Part No. | Qty. | Description               |
|----------|----------|------|---------------------------|
| 1        | 98-5924  | 2    | Drum                      |
| 2        | 94-5850  | 1    | Spindle – Drum            |
| 3        | 253-159  | 2    | Seal                      |
| 4        | 251-82   | 2    | Bearing–Ball              |
| 5        | 65-6520  | 1    | Spacer                    |
| 6        | 65-6530  | 1    | Spacer – Seal Ride        |
| 7        | 3296-33  | 1    | Nut–Lock, NI              |
| 8        | 94-5852  | 1    | Hub – Drum                |
| 9        | 3253-4   | 16   | Washer                    |
| 10       | 322-9    | 8    | Screw–HH                  |
| 11       | 88-7520  | 1    | Shaft – Drum<br>Extension |
| 12       | 88-7510  | 1    | Shaft – Drum<br>Extension |
| 13       | 322-5    | 8    | Screw–HH                  |
| 14       | 98-5910  | 1    | Differential              |
| 15       | 98-5909  | 1    | Pulley – Differential     |
| 16       | 98-5943  | 1    | Basket–Grass              |
| 17       | 3296-47  | 4    | Nut–Lock, NI              |
| 18       | 3257-30  | 2    | Key–Woodruff              |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
|          |          |      |             |



Sheet No.: A1

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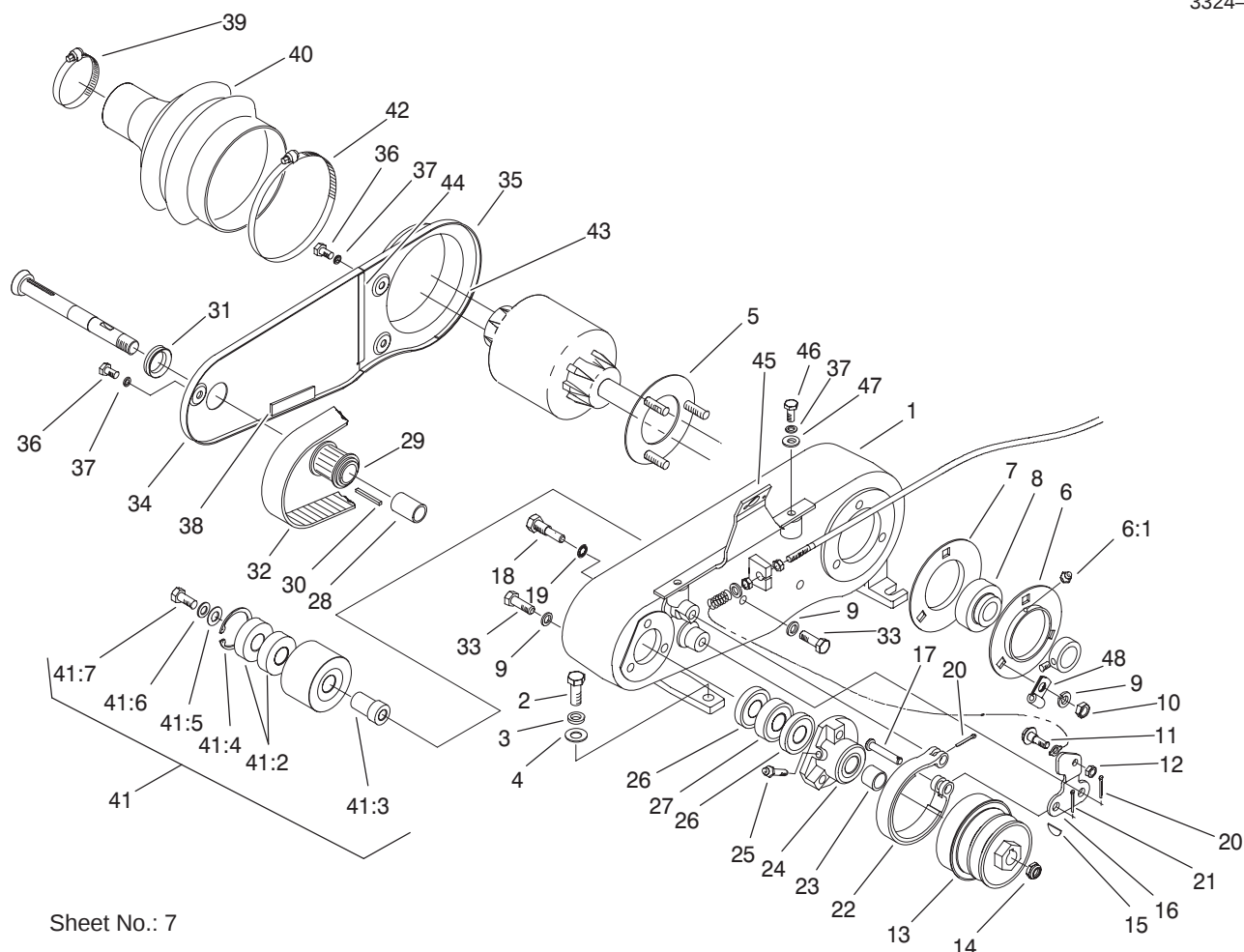
# Differential Assembly

## Peerless Model No. 100-135

| Ref. No. | Part No. | Qty. | Description           |
|----------|----------|------|-----------------------|
| 1        | 95-5737  | 2    | Oil Seal              |
| 2        | 98-7276  | 1    | Differential Carrier  |
| 3        | 95-5738  | 4    | Needle Bearing        |
| 4        | 95-5745  | 4    | Washer                |
| 5        | 98-7278  | 1    | Axle - Long           |
| 6        | 104-0503 | 1    | Differential Gear Set |
| 7        | 95-5744  | 2    | Flat Washer           |
| 9        | 95-5747  | 1    | Drive Pin             |
| 10       | 95-5746  | 4    | Retaining Ring        |
| 11       | 98-7279  | 1    | Axle - Short          |
| 12       | 98-7277  | 1    | Differential Carrier  |
| 13       | 98-7293  | 4    | Screw                 |
| *14      | 95-5734  | 1    | Betonite Grease       |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
|          |          |      |             |

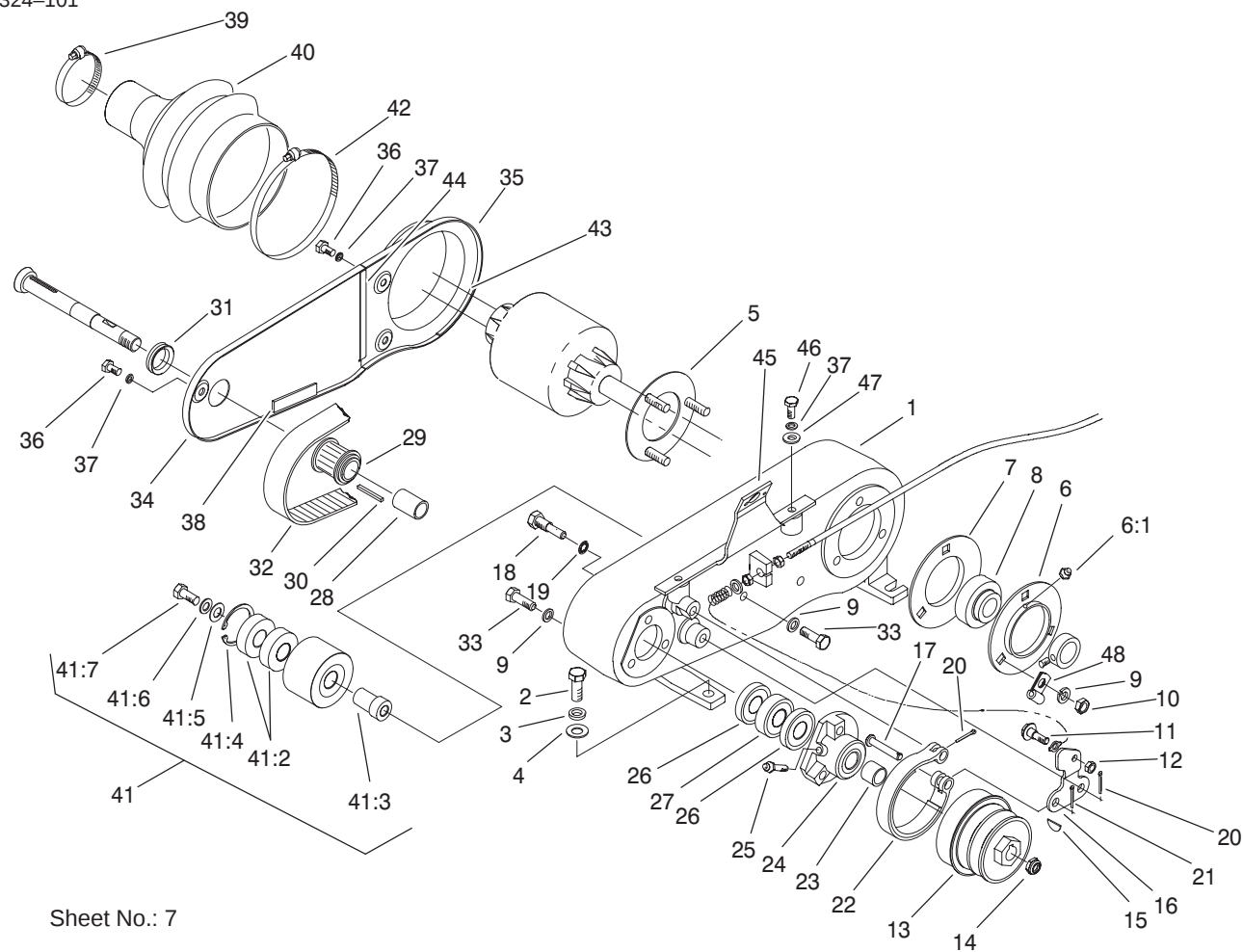
\* Not illustrated



Sheet No.: 7

## Countershaft Assembly

| Ref. No. | Part No. | Qty. | Description           | Ref. No. | Part No.   | Qty. | Description           |
|----------|----------|------|-----------------------|----------|------------|------|-----------------------|
| 1        | 88-7230  | 1    | Housing-Counter Shaft | 25       | 302-64     | 1    | Fitting - Grease      |
| 2        | 323-5    | 4    | Screw-HH              | 26       | 253-160    | 2    | Seal - Grease         |
| 3        | 3253-21  | 4    | Washer-Lock           | 27       | 251-338    | 1    | Bearing               |
| 4        | 3256-24  | 4    | Washer-Flat           | 28       | 86-7140    | 1    | Spacer                |
| 5        | 65-6720  | 1    | Plate - Screw         | 29       | 65-8910    | 1    | Pulley - Countershaft |
| 6        | 65-6700  | 1    | Flangette - Lube      | 30       | 65-6850    | 1    | Key - Square          |
| 6:1      | 302-65   | 1    | Zerk                  | 31       | 88-7710    | 1    | Seal-V Ring           |
| 7        | 65-6710  | 1    | Flangette             | 32       | 65-9080    | 1    | Belt                  |
| 8        | 251-343  | 1    | Bearing-Ball          | 33       | 322-5      | 4    | Screw-HH              |
| 9        | 3253-4   | 7    | Washer                | 34       | 88-7240-03 | 1    | Cover-Box, Front      |
| 10       | 3218-2   | 3    | Nut-Jam               | 35       | 88-7250-03 | 1    | Cover-Box, Rear       |
| 11       | 11-9030  | 1    | Screw-Shoulder        | 36       | 321-2      | 3    | Screw-HH              |
| 12       | 3296-42  | 1    | Nut-Lock              | 37       | 3253-3     | 5    | Washer-Lock/Sp        |
| 13       | 92-9212  | 1    | Pulley - Shaft Input  | 38       | 65-6901    | 1    | Seal Strip - Cover    |
| 14       | 3296-57  | 1    | Nut-Lock NI           | 39       | 2412-139   | 1    | Clamp-Hose            |
| 15       | 3257-30  | 1    | Key-Woodruff          | 40       | 98-5908    | 1    | Boot - Differential   |
| 16       | 65-8610  | 1    | Lever - Brake         | 41       | 88-7870    | 1    | Idler Pulley ASM      |
| 17       | 283-75   | 1    | Pin-Clevis            | 41:2     | 38-7820    | 2    | Bearing-Ball          |
| 18       | 65-6810  | 2    | Support - Brake       | 41:3     | 88-7380    | 1    | Spacer-Pulley         |
| 19       | 3254-6   | 2    | Washer-Lock, Int.     | 41:4     | 32120-42   | 1    | Ring-Retaining        |
| 20       | 3272-6   | 2    | Pin-Cotter            | 41:5     | 88-7200    | 1    | Washer-Flat           |
| 21       | 3272-8   | 1    | Cotter Pin            | 41:6     | 3253-4     | 1    | Washer                |
| 22       | 65-8700  | 1    | Band - Brake          | 41:7     | 322-3      | 1    | Screw-HH              |
| 23       | 86-7130  | 1    | Spacer - Pulley       | 42       | 2412-140   | 1    | Clamp-Hose            |
| 24       | 65-6760  | 1    | Housing - Bearing     | 43       | 65-6902    | 1    | Seal Strip - Cover    |
|          |          |      |                       | 44       | 65-6903    | 1    | Seal Strip - Cover    |

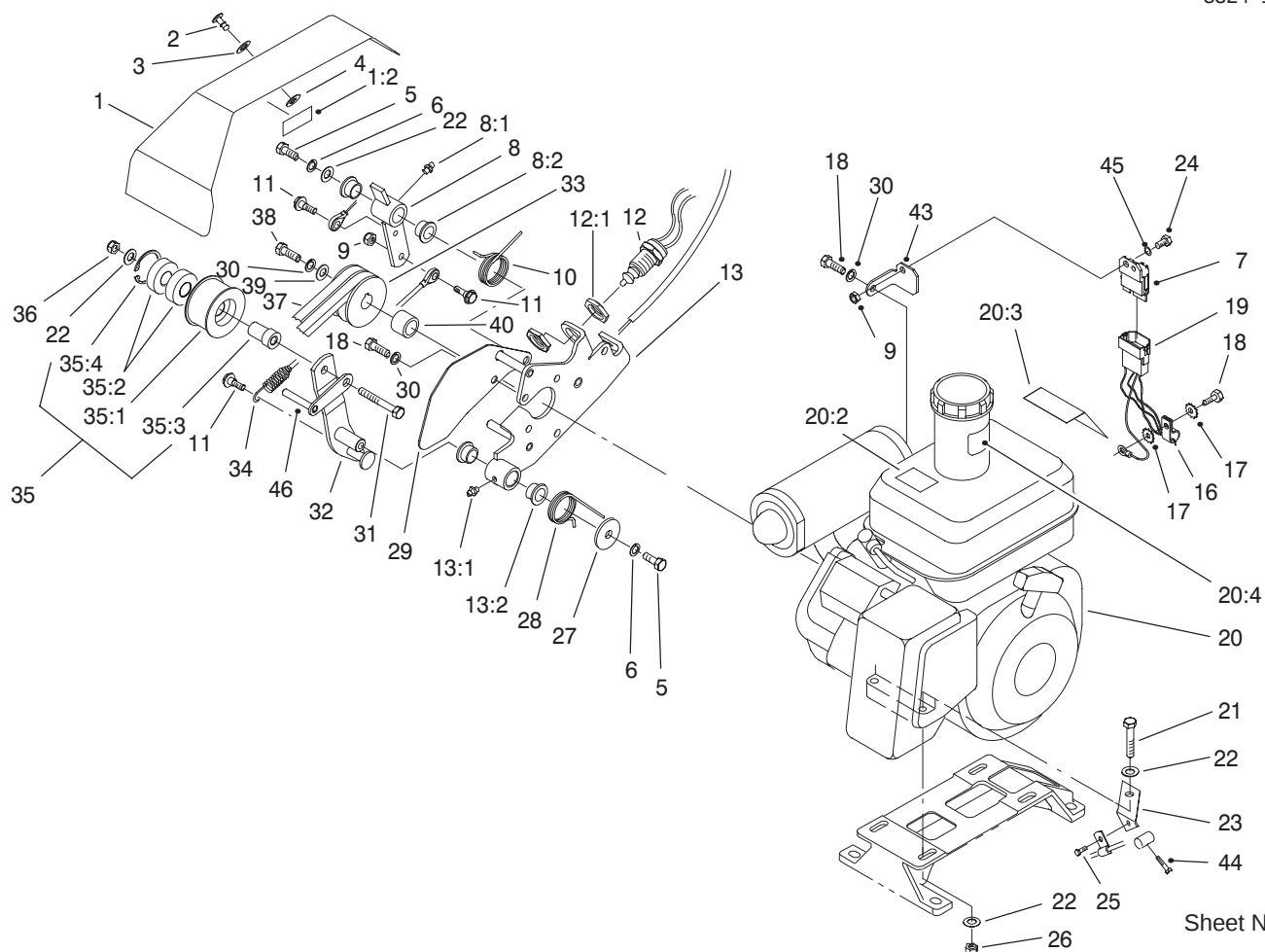


Sheet No.: 7

Countershaft Assembly (Continued)

| Ref. No. | Part No. | Qty. | Description         |
|----------|----------|------|---------------------|
| 45       | 93-1448  | 1    | Bracket ASM – Cover |
| 46       | 321-3    | 2    | Screw-HH            |
| 47       | 3256-22  | 2    | Washer-Flat         |
| 48       | 88-7970  | 2    | Clip                |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
|          |          |      |             |

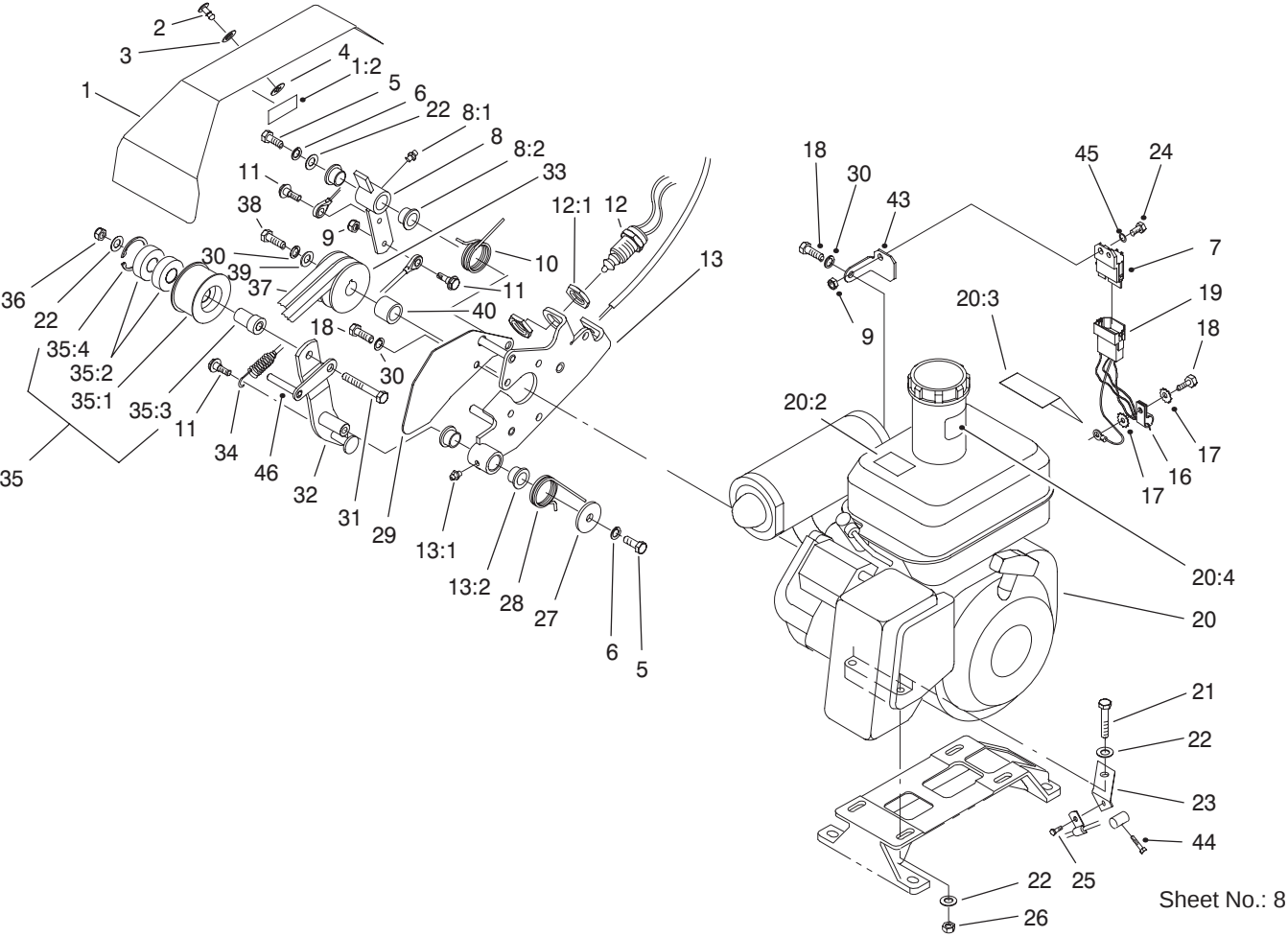


Sheet No.: 8

## Engine and Bellcrank Assembly

| Ref. No. | Part No.  | Qty. | Description           |
|----------|-----------|------|-----------------------|
| 1        | 94-9007   | 1    | Bellcrank Cover ASM   |
| 1:2      | 84-7280   | 1    | Decal-Danger (Japan)  |
| 1:2      | 93-7273   | 1    | Decal-Danger          |
| 2        | 93-6074   | 1    | Stud                  |
| 3        | 3256-2    | 1    | Washer-Flat           |
| 4        | 93-6073   | 1    | Retainer              |
| 5        | 323-4     | 2    | Screw-HH              |
| 6        | 3253-21   | 2    | Washer-Lock           |
| 7        | 94-5860   | 1    | Module - Interlock    |
| 8        | 93-6014   | 1    | Lever ASM             |
| 8:1      | 302-5     | 1    | Fitting-Lube          |
| 8:2      | 65-8770   | 2    | Bushing - Bellcrank   |
| 9        | 3296-42   | 4    | Nut-Lock              |
| 10       | 93-6011   | 1    | Spring-Torsion        |
| 11       | 11-9030   | 3    | Screw-Shoulder        |
| 12       | 87-5490   | 1    | Switch-Clutch         |
| 12:1     | 3218-20   | 2    | Nut-Jam               |
| 13       | 93-6015   | 1    | Clutch Bracket ASM    |
| 13:1     | 302-5     | 1    | Fitting-Lube          |
| 13:2     | 65-8770   | 2    | Bushing - Bellcrank   |
| 16       | 2412-93   | 1    | R-Clamp               |
| 17       | 3255-9    | 2    | Washer-Lock/Ext       |
| 18       | 33114-016 | 7    | Screw-HH              |
| 19       | 94-5862   | 1    | Wire Harness - Module |
| 20       | 104-0525  | 1    | Engine ASM            |

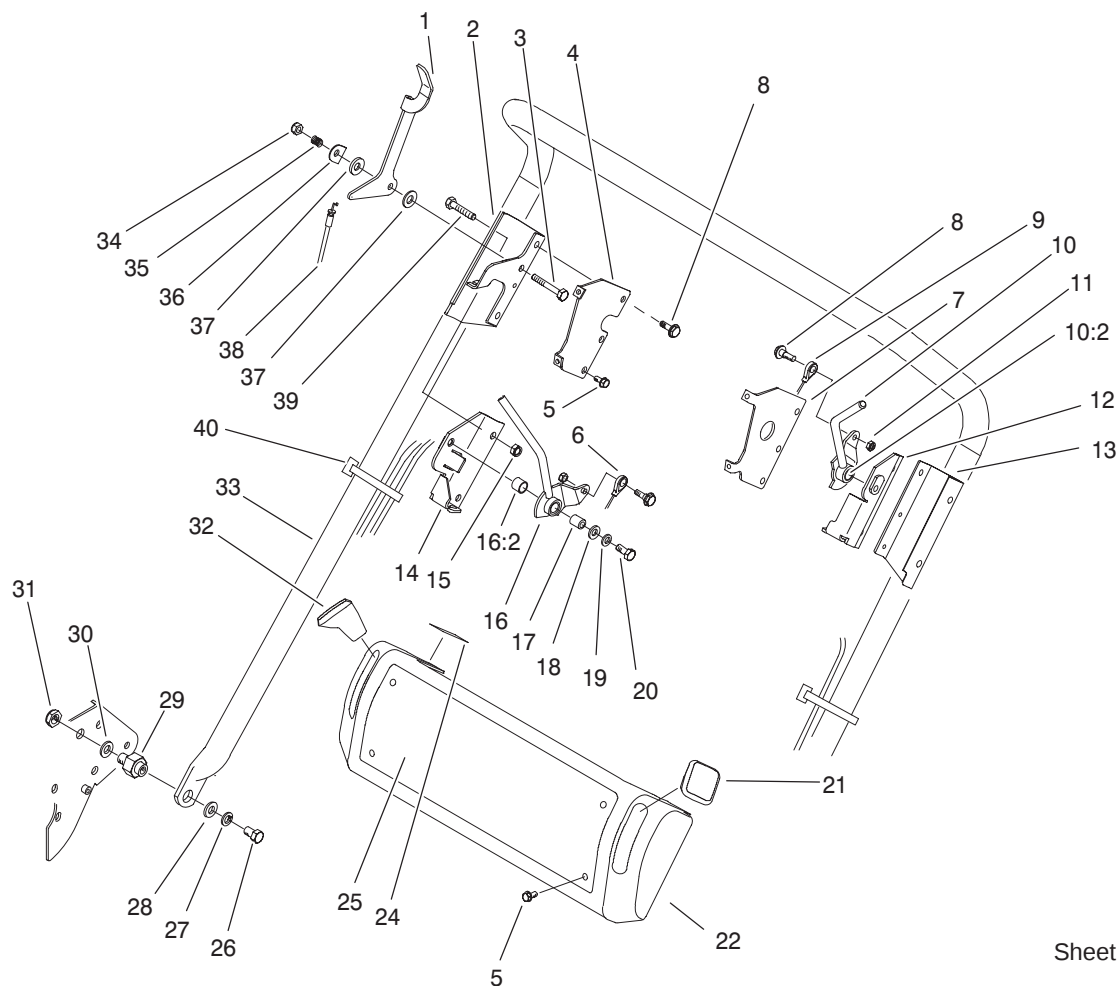
| Ref. No. | Part No.   | Qty. | Description                 |
|----------|------------|------|-----------------------------|
| 20:2     | 83-2560    | 1    | Decal-Hot Surface (Japan)   |
| 20:2     | 93-8069    | 1    | Decal-Surface, Hot          |
| 20:3     | 92-4813    | 1    | Decal-Danger (Japan)        |
| 20:3     | 93-7348    | 1    | Decal-Danger                |
| 20:4     | 93-9886    | 1    | Decal-Fuel                  |
| 21       | 322-9      | 4    | Screw-HH                    |
| 22       | 3256-56    | 10   | Washer-Flat                 |
| 23       | 88-7960    | 1    | Bracket - Throttle Cable    |
| 24       | 321-3      | 1    | Screw-HH                    |
| 25       | 32144-73   | 1    | Screw-HWH                   |
| 26       | 3296-29    | 4    | Nut-Lock, NI                |
| 27       | 93-6099    | 1    | Washer                      |
| 28       | 93-6012    | 1    | Spring-Torque, Clutch Lever |
| 29       | 93-6013-03 | 1    | Shield - Belt               |
| 30       | 3253-4     | 7    | Washer                      |
| 31       | 323-11     | 1    | Screw-HH                    |
| 32       | 93-6003-03 | 1    | Lever-Clutch                |
| 33       | 92-9216    | 1    | Pulley - Input Drive        |
| 34       | 93-9024    | 1    | Cable ASM - Link            |
| 35       | 98-7296    | 1    | Idler Pulley ASM            |
| 35:1     | 98-7297    | 1    | Pulley - Idler              |
| 35:2     | 38-7820    | 2    | Bearing-Ball                |
| 35:3     | 88-7350    | 1    | Bushing - Pulley            |



Engine and Bellcrank Assembly (Continued)

| Ref. No. | Part No.  | Qty. | Description          |
|----------|-----------|------|----------------------|
| 35:4     | 32120-42  | 1    | Ring-Retaining       |
| 36       | 3296-39   | 1    | Nut-Lock, NI         |
| 37       | 92-9218   | 1    | V-Belt (Matched Set) |
| 38       | 33114-025 | 1    | Screw-HH             |
| 39       | 65-8270   | 1    | Washer               |
| 40       | 65-8260   | 1    | Spacer-Engine Shaft  |
| 43       | 94-5861   | 1    | Bracket - Module     |
| 44       | 94-9015   | 1    | Screw - HH           |
| 45       | 3256-22   | 1    | Washer-Flat          |
| 46       | 95-0922   | 1    | Guide - Belt         |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
|          |          |      |             |
|          |          |      |             |
|          |          |      |             |
|          |          |      |             |
|          |          |      |             |
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|          |          |      |             |
|          |          |      |             |



Sheet No.: 9

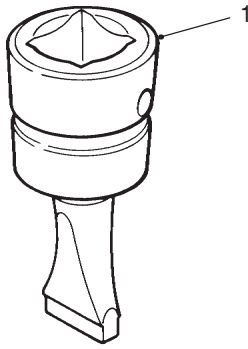
## Handle Assembly

| Ref. No. | Part No.   | Qty. | Description            | Ref. No. | Part No. | Qty. | Description               |
|----------|------------|------|------------------------|----------|----------|------|---------------------------|
| 1        | 93-6017    | 1    | Lever-Throttle         | 25       | 104-0510 | 1    | Decal-Console             |
| 2        | 95-0908-03 | 1    | Bracket - Skid Clutch  | 26       | 323-34   | 2    | Screw-HH                  |
| 3        | 321-8      | 1    | Screw-HH               | 27       | 3253-21  | 2    | Washer-Lock               |
| 4        | 93-6046-03 | 1    | Bracket - Console, RH  | 28       | 3256-24  | 2    | Washer-Flat               |
| 5        | 93-6083    | 10   | Screw-HWH              | 29       | 93-6000  | 2    | Pin Handle, Pivot         |
| 6        | 94-5870    | 1    | Cable ASM - Clutch     | 30       | 94-5868  | 2    | Washer                    |
| 7        | 93-6047-03 | 1    | Bracket - Console, LH  | 31       | 3296-28  | 2    | Nut-Lock NI               |
| 8        | 11-9030    | 2    | Screw-Shoulder         | 32       | 65-8970  | 1    | Shift Knob                |
| 9        | 94-5871    | 1    | Cable ASM - Brake      | 33       | 98-5925  | 1    | Handle                    |
| 10       | 93-6058    | 1    | Brake Lever ASM        | 34       | 3296-56  | 1    | Nut-Lock, NI              |
| 10:2     | 256-206    | 1    | Bushing                | 35       | 3-5787   | 1    | Spring-Compression        |
| 11       | 3296-42    | 2    | Nut-Lock               | 36       | 93-6016  | 1    | Washer-Retaining          |
| 12       | 93-6022    | 1    | Bracket-Brake          | 37       | 66-2921  | 2    | Washer-Friction, Throttle |
| 13       | 95-0907-03 | 1    | Bracket - Skid Brake   | 38       | 94-5869  | 1    | Cable - Throttle ASM      |
| 14       | 93-6019    | 1    | Bracket                | 39       | 322-9    | 4    | Screw-HH                  |
| 15       | 3296-29    | 4    | Nut-Lock, NI           | 40       | 3290-378 | 2    | Tie-Cable                 |
| 16       | 95-5715    | 1    | Clutch Lever ASM       |          |          |      |                           |
| 16:2     | 256-206    | 1    | Bushing                |          |          |      |                           |
| 17       | 88-7450    | 2    | Spacer - Control Lever |          |          |      |                           |
| 18       | 3256-23    | 2    | Washer-Flat            |          |          |      |                           |
| 19       | 3253-4     | 2    | Washer                 |          |          |      |                           |
| 20       | 3210-7     | 2    | Screw-HH               |          |          |      |                           |
| 21       | 65-8971    | 1    | Shift Knob             |          |          |      |                           |
| 22       | 93-6036    | 1    | Cover - Console        |          |          |      |                           |
| 24       | 93-6085    | 1    | Decal - Throttle       |          |          |      |                           |



# SPECIAL TOOLS

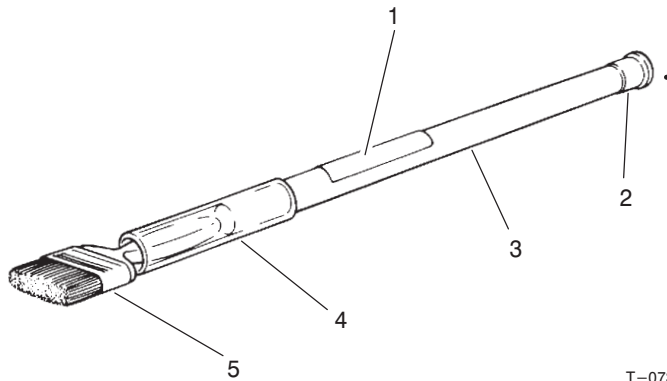
## BEDKNIFE SCREW TOOL NO. \*TOR510880



T-0729

| Ref. No. | Part No. | Description         | No. Used |
|----------|----------|---------------------|----------|
| 1        |          | Tool—Bedknife Screw | 1        |

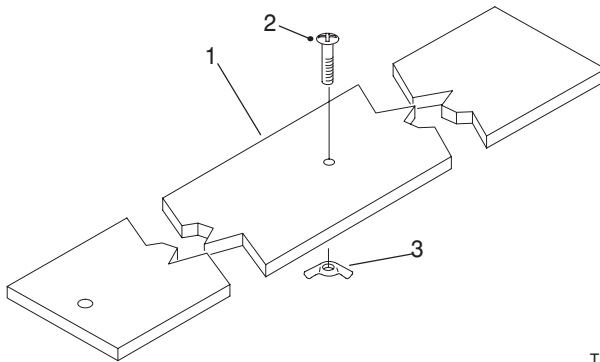
## BACKLAPPING BRUSH ASSEMBLY NO. \*TOR299100



T-0731

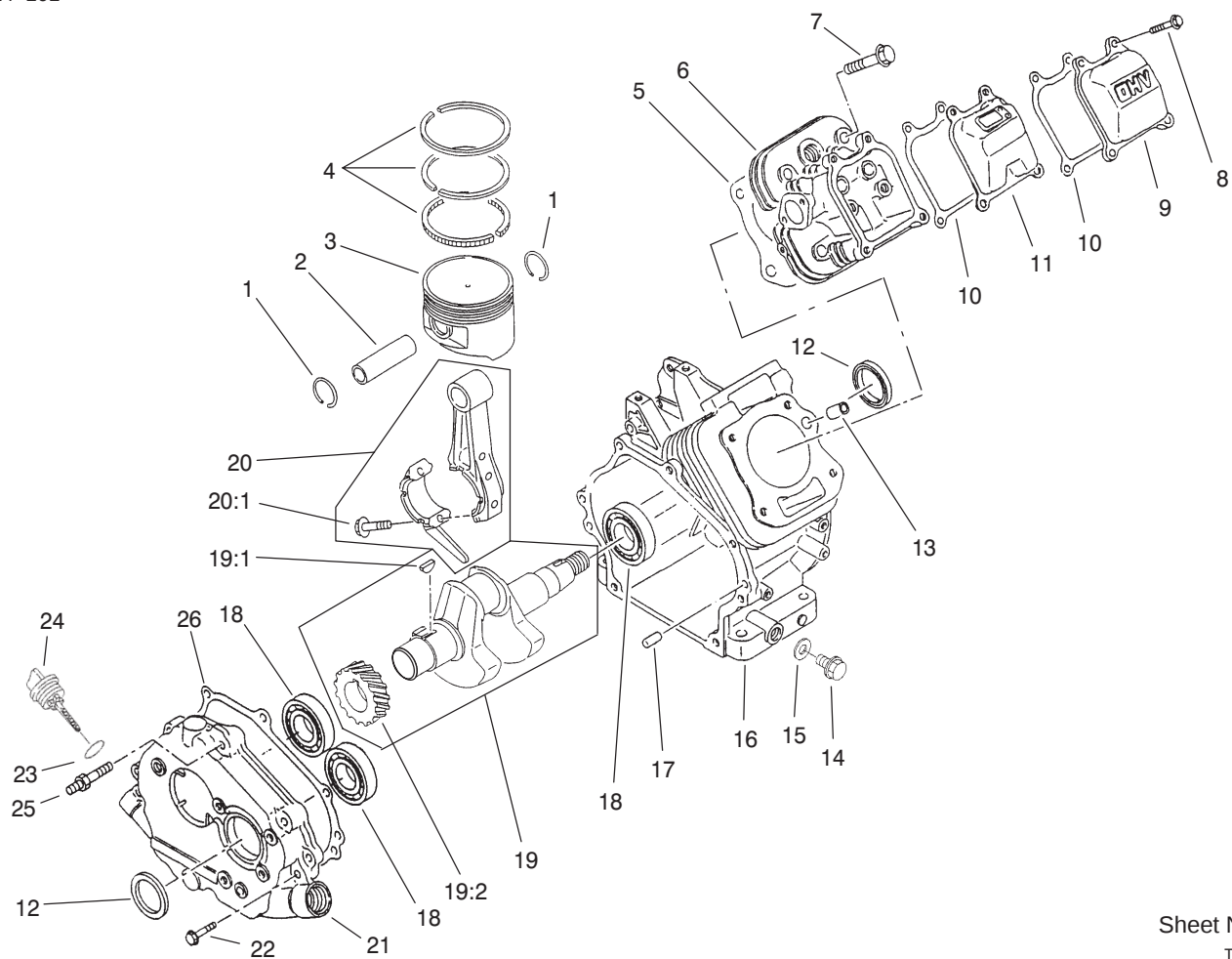
| Ref. No. | Part No. | Description | No. Used |
|----------|----------|-------------|----------|
| 1        | 12-9140  | Decal       | 1        |
| 2        | 2410-18  | Plug        | 1        |
| 3        | 29-9080  | Handle      | 1        |
| 4        | 29-9090  | Hose—Handle | 1        |
| 5        | 36-4310  | Brush       | 1        |

## HEIGHT-OF-CUT BAR ASSEMBLY NO. 94-9010



T-2416

| Ref. No. | Part No. | Description     | No. Used |
|----------|----------|-----------------|----------|
| 1        | 94-9011  | Bar             | 1        |
| 2        | 32122-36 | Screw—Truss Hd. | 1        |
| 3        | 32103-2  | Nut—Wing        | 1        |

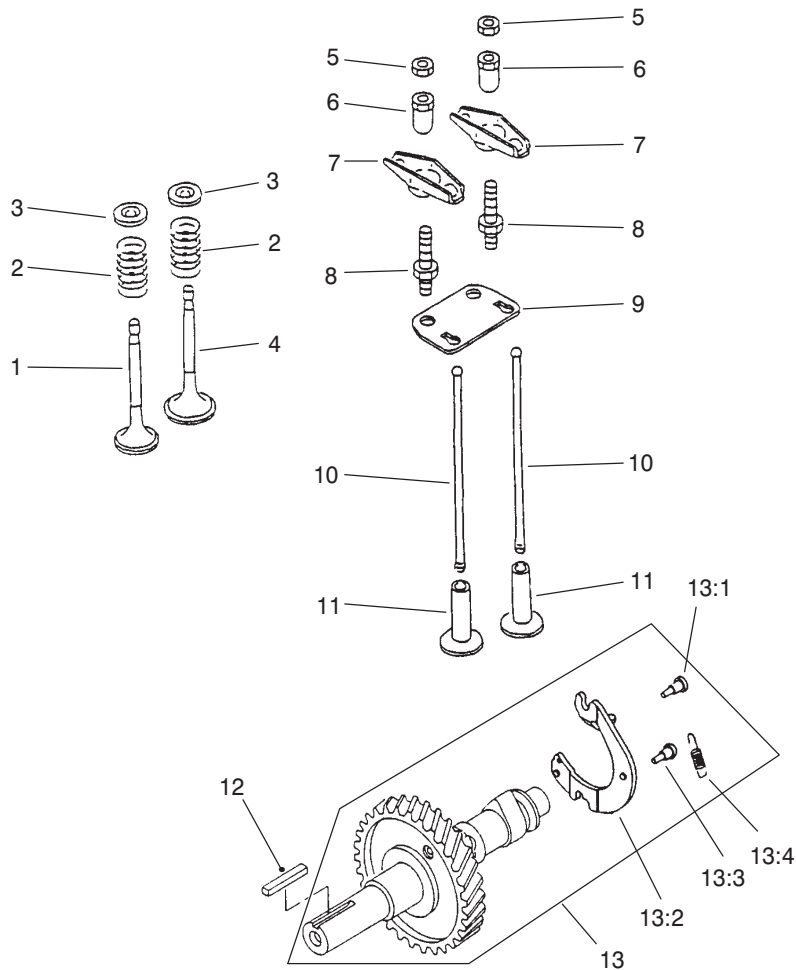


Sheet No.:50  
T-3472

Engine Crankcase Assembly

| Ref. No. | Part No. | Qty. | Description             |
|----------|----------|------|-------------------------|
| 1        | 93-8500  | 2    | Ring – Retaining        |
| 2        | 93-8501  | 1    | Pin – Piston            |
| 3        | 93-8502  | 1    | Piston                  |
| 3        | 94-6836  | 1    | Piston – 0.5 O/S        |
| 4        | 93-8503  | 1    | Piston Ring Set         |
| 4        | 94-6837  | 1    | Piston Ring Set – .05mm |
| 5        | 93-8504  | 1    | Gasket Head             |
| 6        | 93-8505  | 1    | Head-Cylinder           |
| 7        | 93-8506  | 4    | Bolt-Flanged            |
| 8        | 94-6838  | 4    | Bolt – Flanged          |
| 9        | 93-8508  | 1    | Case-Rocker             |
| 10       | 93-8509  | 2    | Gasket-Rocker           |
| 11       | 93-8510  | 1    | Breather                |
| 12       | 93-8511  | 2    | Seal-Oil                |
| 13       | 93-8512  | 2    | Pin                     |
| 14       | 93-8513  | 2    | Plug-Drain              |
| 15       | 93-8514  | 2    | Gasket-Drain Plug       |
| 16       | 93-8515  | 1    | Crankcase               |
| 17       | 93-8516  | 2    | Pin                     |
| 18       | 93-8517  | 2    | Bearing-Ball            |
| 19       | 93-8518  | 1    | Crankshaft ASM          |
| 19:1     | 93-8526  | 1    | Key                     |
| 19:2     | 94-9043  | 1    | Gear – Helical          |
| 20       | 93-8528  | 1    | Connecting Rod ASM      |
| 20:1     | 93-8527  | 2    | Bolt-Rod                |

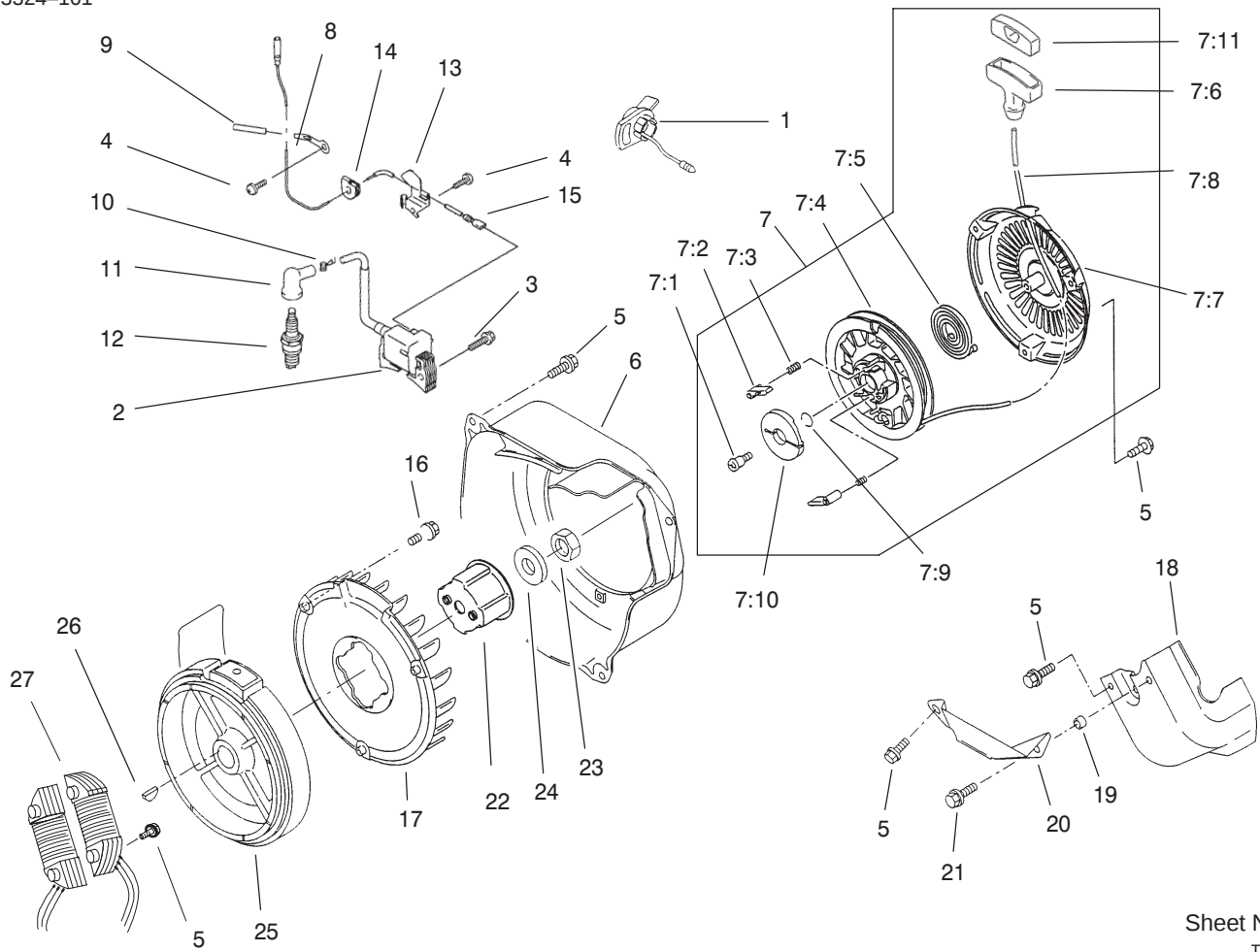
| Ref. No. | Part No. | Qty. | Description      |
|----------|----------|------|------------------|
| 21       | 93-8520  | 1    | Cover-Crankcase  |
| 22       | 93-8521  | 7    | Bolt-Flanged     |
| 23       | 94-9041  | 2    | Seal – O-Ring    |
| 24       | 93-8523  | 2    | Cap-Oil-Filter   |
| 25       | 93-8524  | 1    | Stud             |
| 26       | 93-8525  | 1    | Gasket-Crankcase |



Sheet No.:51  
T-3473

# Engine Camshaft and Valves Assembly

| Ref. No. | Part No. | Qty. | Description     | Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-----------------|----------|----------|------|-------------|
| 1        | 93-8529  | 1    | Valve-Exhaust   |          |          |      |             |
| 2        | 93-8530  | 2    | Spring-Valve    |          |          |      |             |
| 3        | 93-8531  | 2    | Retainer-Spring |          |          |      |             |
| 4        | 93-8532  | 1    | Valve-Intake    |          |          |      |             |
| 5        | 93-8533  | 2    | Nut             |          |          |      |             |
| 6        | 93-8534  | 2    | Nut             |          |          |      |             |
| 7        | 93-8535  | 2    | Arm-Rocker      |          |          |      |             |
| 8        | 93-8536  | 2    | Bolt            |          |          |      |             |
| 9        | 93-8537  | 1    | Guide           |          |          |      |             |
| 10       | 93-8538  | 2    | Rod-Push        |          |          |      |             |
| 11       | 93-8539  | 2    | Tappet          |          |          |      |             |
| 12       | 93-8545  | 1    | Key             |          |          |      |             |
| 13       | 93-8544  | 1    | Camshaft ASM    |          |          |      |             |
| 13:1     | 93-8540  | 1    | Pin             |          |          |      |             |
| 13:2     | 93-8543  | 1    | Decompressor    |          |          |      |             |
| 13:3     | 93-8542  | 1    | Pin             |          |          |      |             |
| 13:4     | 93-8541  | 1    | Spring          |          |          |      |             |



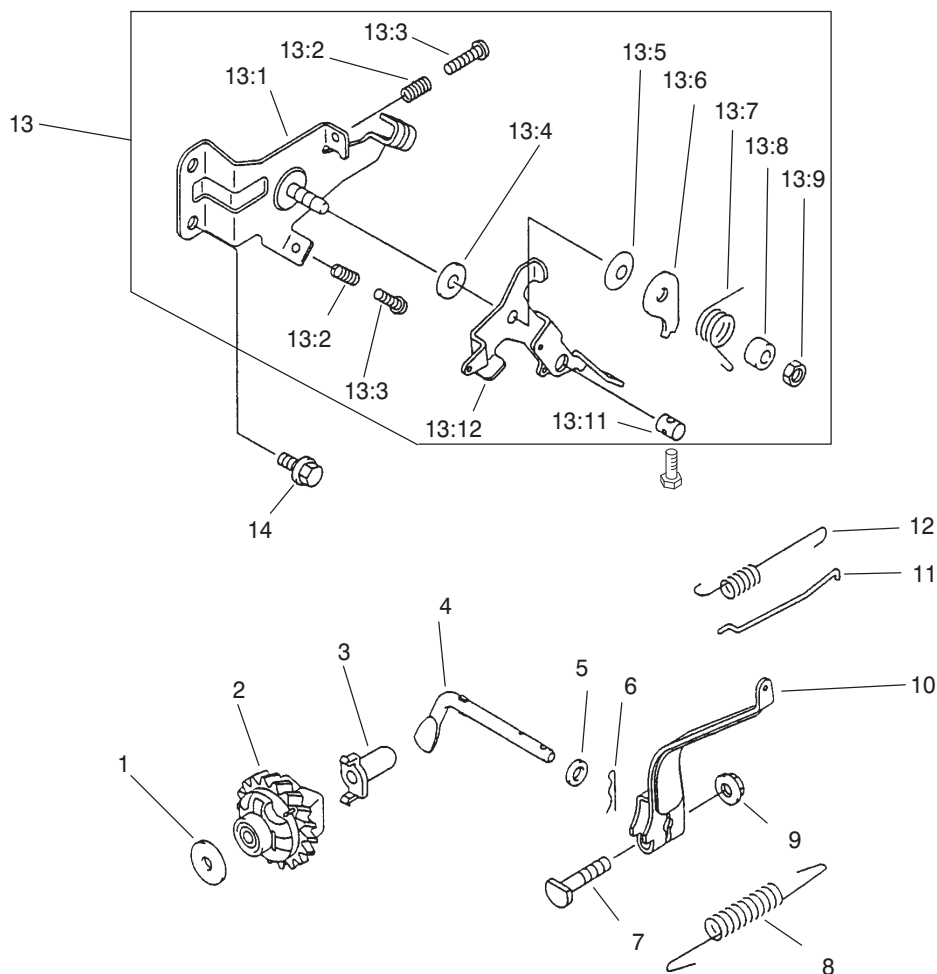
Sheet No.:52

T-3465

## Engine Ignition Assembly

| Ref. No. | Part No. | Qty. | Description           |
|----------|----------|------|-----------------------|
| 1        | 93-8546  | 1    | Switch                |
| 2        | 94-9031  | 1    | Ignition Coil ASM     |
| 3        | 93-8548  | 6    | Bolt-Flanged          |
| 4        | 93-8549  | 2    | Screw                 |
| 5        | 93-8550  | 10   | Bolt-Flanged          |
| 6        | 94-9047  | 1    | Housing - Fan         |
| 7        | 93-8552  | 1    | Recoil Starter ASM    |
| 7:1      | 93-8553  | 1    | Screw                 |
| 7:2      | 93-8554  | 2    | Pawl-Recoil           |
| 7:3      | 93-8555  | 2    | Spring-Return         |
| 7:4      | 93-8556  | 1    | Reel-Recoil           |
| 7:5      | 93-8557  | 1    | Spring                |
| 7:6      | 94-9045  | 1    | Grip - Recoil Starter |
| 7:7      | 94-9046  | 1    | Case - Recoil         |
| 7:8      | 93-8560  | 1    | Rope                  |
| 7:9      | 93-8561  | 1    | Ring-Retaining        |
| 7:10     | 93-8562  | 1    | Guide-Pawl            |
| 7:11     | 94-9044  | 1    | Cap - Grip            |
| 8        | 94-9039  | 1    | Clamp                 |
| 9        | 94-9040  | 1    | Tube                  |
| 10       | 94-9049  | 1    | Spring-Terminal       |
| 11       | 93-8585  | 1    | Cap-Spark Plug        |
| 12       | 93-8584  | 1    | Spark Plug            |
| 13       | 93-8583  | 1    | Clamp                 |
| 14       | 93-8582  | 1    | Grommet               |
| 15       | 94-9038  | 1    | Wire - Lead           |

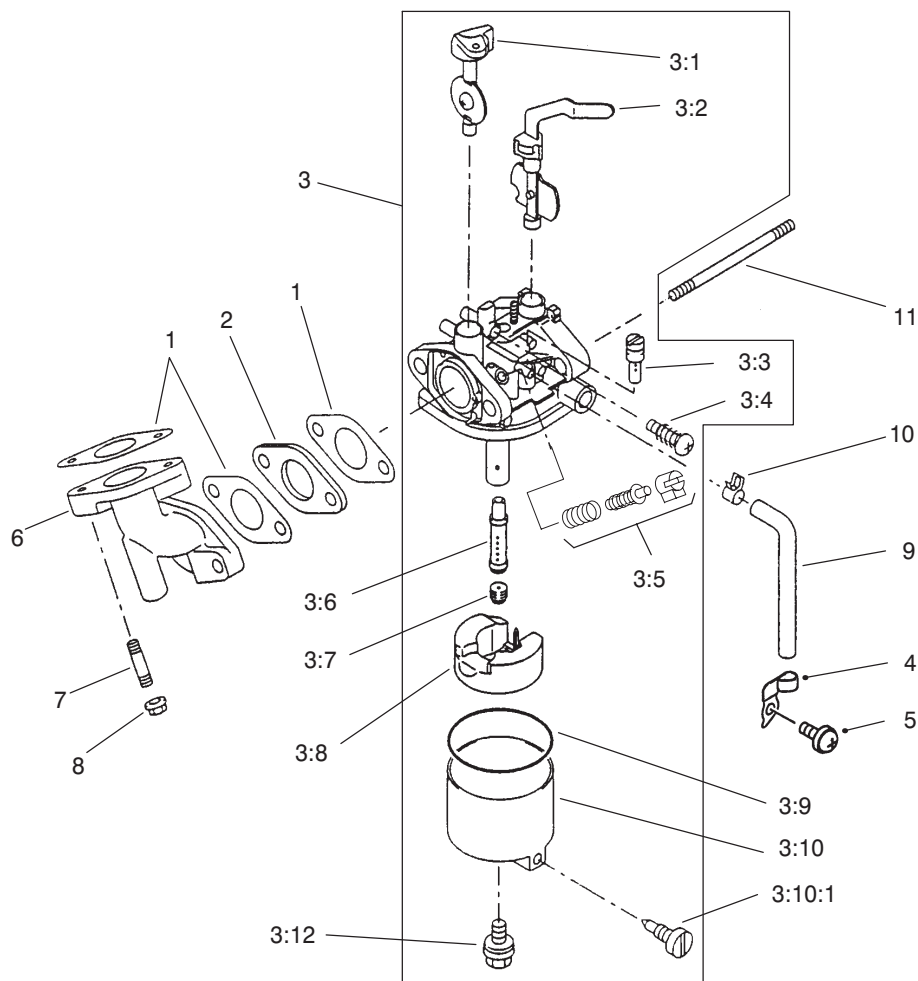
| Ref. No. | Part No. | Qty. | Description    |
|----------|----------|------|----------------|
| 16       | 94-6840  | 3    | Bolt - Flanged |
| 17       | 93-8572  | 1    | Fan            |
| 18       | 93-8563  | 1    | Shroud-Engine  |
| 19       | 93-8564  | 1    | Collar         |
| 20       | 93-8565  | 1    | Shroud-Engine  |
| 21       | 93-8566  | 1    | Bolt-Flanged   |
| 22       | 93-8567  | 1    | Pulley-Recoil  |
| 23       | 93-8568  | 1    | Nut            |
| 24       | 93-8569  | 1    | Washer         |
| 25       | 99-6237  | 1    | Flywheel ASM   |
| 26       | 93-8571  | 1    | Key            |
| 27       | 99-4267  | 1    | Coil-Lighting  |



Sheet No.:53  
T-3474

## Engine Governor Assembly

| Ref. No. | Part No. | Qty. | Description       | Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------------|----------|----------|------|-------------|
| 1        | 94-6842  | 1    | Washer            |          |          |      |             |
| 2        | 94-6841  | 1    | Governor ASM      |          |          |      |             |
| 3        | 93-8610  | 1    | Sleeve            |          |          |      |             |
| 4        | 93-8609  | 1    | Arm-Pivot         |          |          |      |             |
| 5        | 93-8608  | 1    | Washer            |          |          |      |             |
| 6        | 93-8607  | 1    | Pin-Snap          |          |          |      |             |
| 7        | 93-8606  | 1    | Bolt              |          |          |      |             |
| 8        | 94-9030  | 1    | Govenor Spring    |          |          |      |             |
| 9        | 93-8631  | 1    | Nut               |          |          |      |             |
| 10       | 93-8603  | 1    | Arm-Governor      |          |          |      |             |
| 11       | 93-8602  | 1    | Rod-Governor      |          |          |      |             |
| 12       | 93-8601  | 1    | Spring            |          |          |      |             |
| 13       | 93-8599  | 1    | Control Panel ASM |          |          |      |             |
| 13:1     | 93-8587  | 1    | Panel-Control     |          |          |      |             |
| 13:2     | 93-8588  | 2    | Spring            |          |          |      |             |
| 13:3     | 93-8589  | 2    | Bolt              |          |          |      |             |
| 13:4     | 93-8590  | 1    | Washer            |          |          |      |             |
| 13:5     | 93-8591  | 1    | Spring            |          |          |      |             |
| 13:6     | 93-8592  | 1    | Plate             |          |          |      |             |
| 13:7     | 93-8593  | 1    | Spring            |          |          |      |             |
| 13:8     | 93-8594  | 1    | Spacer            |          |          |      |             |
| 13:9     | 93-8595  | 1    | Nut               |          |          |      |             |
| 13:11    | 93-8597  | 1    | Nut               |          |          |      |             |
| 13:12    | 93-8598  | 1    | Lever             |          |          |      |             |
| 14       | 93-8600  | 2    | Bolt-Flanged      |          |          |      |             |



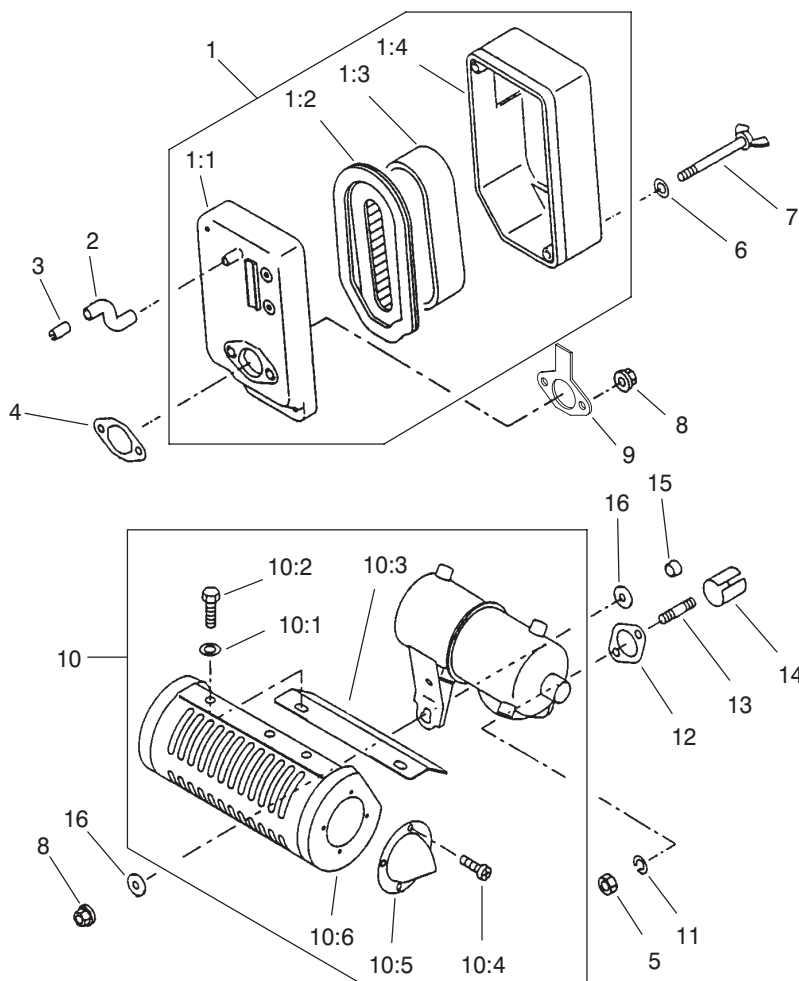
Sheet No.:54

T-3475

## Carburetor Assembly

| Ref. No. | Part No. | Qty. | Description             |
|----------|----------|------|-------------------------|
| 1        | 93-8613  | 3    | Gasket                  |
| 2        | 94-9048  | 1    | Insulator               |
| 3        | 94-9032  | 1    | Carburetor ASM          |
| 3:1      | 94-9033  | 1    | Throttle Valve ASM      |
| 3:2      | 93-8617  | 1    | Valve Choke             |
| 3:3      | 94-9037  | 1    | Jet – Pilot #40         |
| 3:4      | 93-8619  | 1    | Screw ASM               |
| 3:6      | 94-9035  | 1    | Nozzle – Main           |
| 3:7      | 94-9036  | 1    | Jet – Main #65          |
| 3:7      | 98-8735  | 2    | Jet Main No 62 High Alt |
| 3:7      | 98-8736  | 2    | Jet Main No 60 High Alt |
| 3:8      | 94-6844  | 1    | Float ASM               |
| 3:9      | 93-8624  | 1    | Gasket                  |
| 3:10     | 93-8625  | 1    | Float Chamber ASM       |
| 3:10:1   | 93-8626  | 1    | Screw ASM               |
| 3:12     | 93-8627  | 1    | Bolt                    |
| 4        | 94-6846  | 1    | Clamp                   |
| 5        | 94-6845  | 1    | Screw                   |
| 6        | 93-8633  | 1    | Pipe-Intake             |
| 7        | 93-8632  | 2    | Bolt-Stud               |
| 8        | 93-8631  | 2    | Nut                     |
| 9        | 93-8630  | 1    | Tube                    |
| 10       | 93-8629  | 1    | Clamp                   |
| 11       | 93-8628  | 2    | Bolt-Stud               |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
|          |          |      |             |

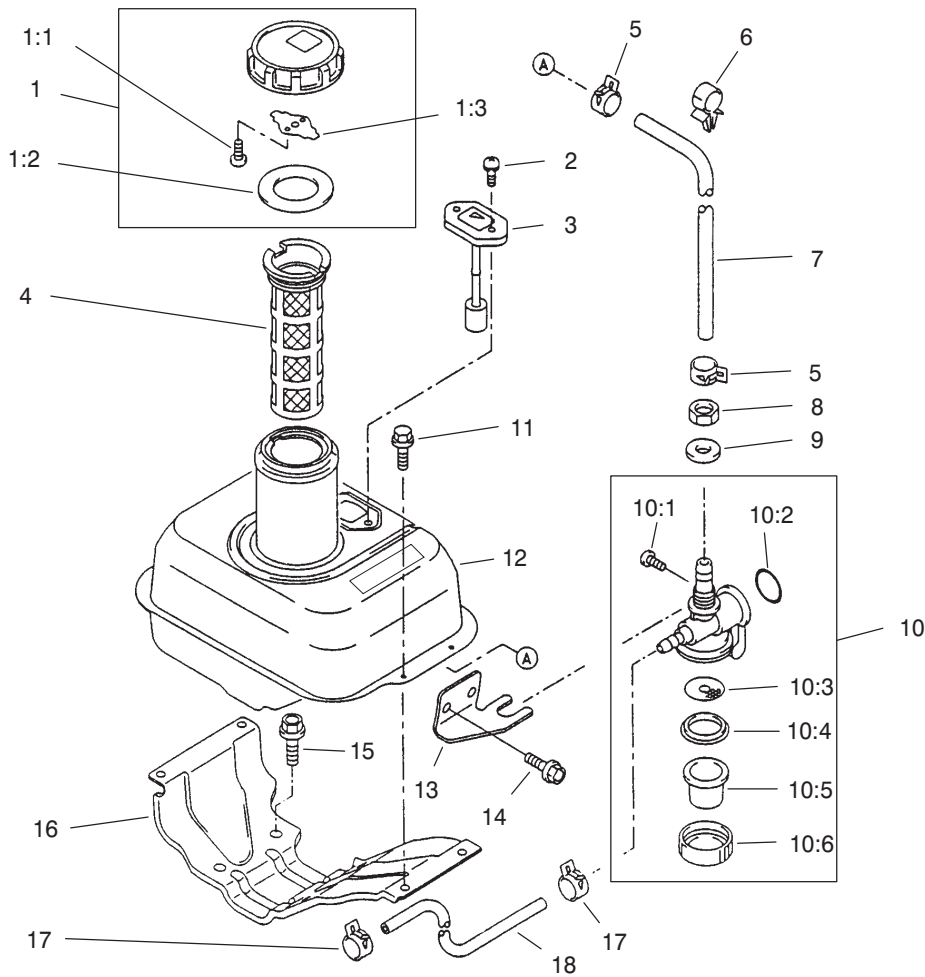


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## Engine Air Cleaner and Muffler Assembly

| Ref. No. | Part No. | Qty. | Description        | Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|--------------------|----------|----------|------|-------------|
| 1        | 93-8634  | 1    | Air Filter ASM     |          |          |      |             |
| 1:1      | 93-8635  | 1    | Case Filter ASM    |          |          |      |             |
| 1:2      | 93-8636  | 1    | Element-Air Filter |          |          |      |             |
| 1:3      | 93-8637  | 1    | Element-Air Filter |          |          |      |             |
| 1:4      | 93-8638  | 1    | Cap-Air Filter     |          |          |      |             |
| 2        | 93-8659  | 1    | Tube               |          |          |      |             |
| 3        | 93-8658  | 1    | Pipe               |          |          |      |             |
| 4        | 93-8657  | 1    | Gasket-Air Filter  |          |          |      |             |
| 5        | 93-8656  | 2    | Nut-Hex            |          |          |      |             |
| 6        | 93-8639  | 2    | Washer             |          |          |      |             |
| 7        | 93-8640  | 2    | Bolt               |          |          |      |             |
| 8        | 93-8631  | 3    | Nut                |          |          |      |             |
| 9        | 93-8642  | 1    | Plate-Air Filter   |          |          |      |             |
| 10       | 93-8643  | 1    | Muffler ASM        |          |          |      |             |
| 10:1     | 93-8645  | 4    | Washer             |          |          |      |             |
| 10:2     | 93-8644  | 4    | Bolt               |          |          |      |             |
| 10:3     | 93-8646  | 1    | Cover-Muffler      |          |          |      |             |
| 10:4     | 93-8647  | 4    | Screw              |          |          |      |             |
| 10:5     | 93-8648  | 1    | Pipe-Tail          |          |          |      |             |
| 10:6     | 93-8649  | 1    | Cover-Muffler      |          |          |      |             |
| 11       | 93-8655  | 2    | Washer-Spring      |          |          |      |             |
| 12       | 93-8654  | 1    | Gasket-Muffler     |          |          |      |             |
| 13       | 94-6848  | 2    | Bolt - Stud        |          |          |      |             |
| 14       | 93-8652  | 1    | Pipe-Exhaust       |          |          |      |             |
| 15       | 93-8651  | 1    | Collar             |          |          |      |             |
| 16       | 93-8650  | 2    | Washer             |          |          |      |             |

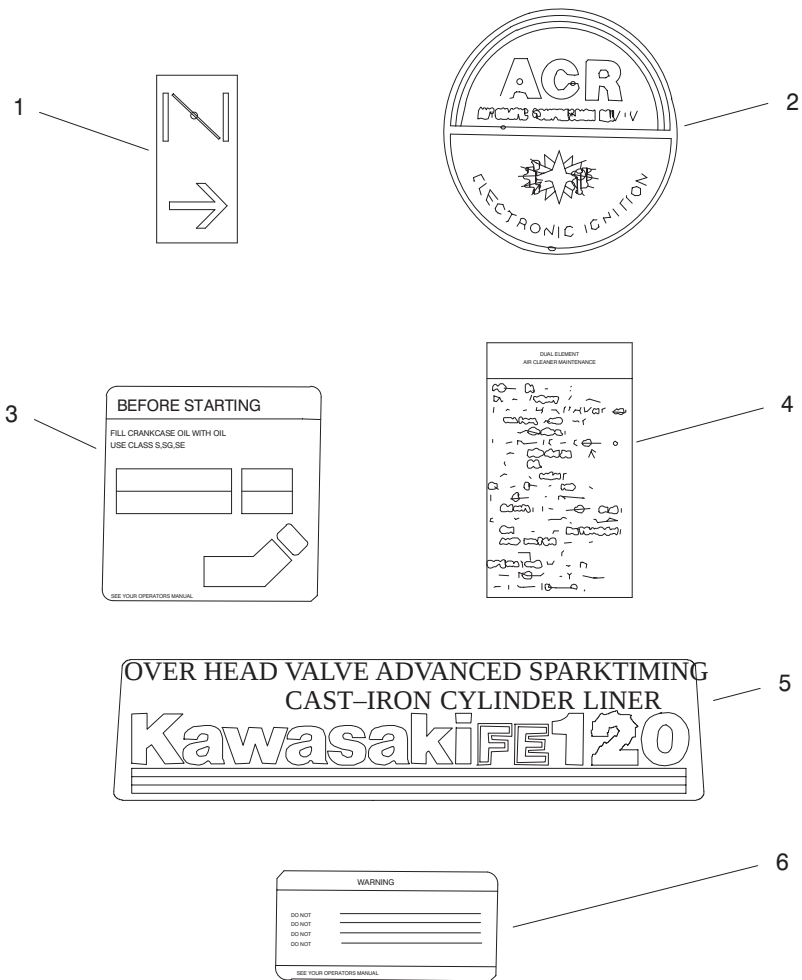


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### Engine Fuel Tank Assembly

| Ref. No. | Part No. | Qty. | Description    |
|----------|----------|------|----------------|
| 1        | 93-8660  | 1    | Fuel Cap ASM   |
| 1:1      | 93-8661  | 2    | Screw          |
| 1:2      | 93-8662  | 1    | Gasket         |
| 1:3      | 93-8663  | 1    | Spring         |
| 2        | 93-8686  | 2    | Screw          |
| 3        | 93-8685  | 1    | Gauge-Fuel     |
| 4        | 94-6826  | 1    | Filter - Fuel  |
| 5        | 93-8664  | 2    | Clamp          |
| 6        | 93-8665  | 1    | Clamp          |
| 7        | 93-8666  | 1    | Tube           |
| 8        | 94-9042  | 1    | Nut            |
| 9        | 93-8668  | 1    | Washer         |
| 10       | 93-8669  | 1    | TAP ASM        |
| 10:1     | 93-8670  | 1    | Screw          |
| 10:2     | 93-8671  | 1    | Seal-O-Ring    |
| 10:3     | 94-6849  | 1    | Filter - TAP   |
| 10:4     | 93-8673  | 1    | Gasket         |
| 10:5     | 93-8674  | 1    | Cup-TAP        |
| 10:6     | 93-8675  | 1    | Nut            |
| 11       | 93-8683  | 4    | Bolt           |
| 12       | 93-8682  | 1    | Tank-Fuel      |
| 13       | 93-8681  | 1    | Bracket        |
| 14       | 93-8680  | 2    | Bolt-Flanged   |
| 15       | 94-6825  | 4    | Bolt - Flanged |
| 16       | 93-8678  | 1    | Bracket-Tank   |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
| 17       | 93-8676  | 2    | Clamp       |
| 18       | 93-8677  | 1    | Tube        |



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## Decals

| Ref. No. | Part No. | Qty. | Description        |
|----------|----------|------|--------------------|
| 1        | 93-8687  | 1    | Decal-Choke        |
| 2        | 94-9027  | 1    | Label - Recoil     |
| 3        | 93-8689  | 1    | Decal-Instructions |
| 4        | 93-8690  | 1    | Decal-Maintenance  |
| 5        | 94-9028  | 1    | Label - Kawasaki   |
| 6        | 93-8692  | 1    | Decal-warning      |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
|          |          |      |             |

## Maintenance Record

[illegible]



