



## Groundsmaster® 325D

### 4WD Traction Unit

Model No. 30741-20000001 and Up

## Parts Catalog

### Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

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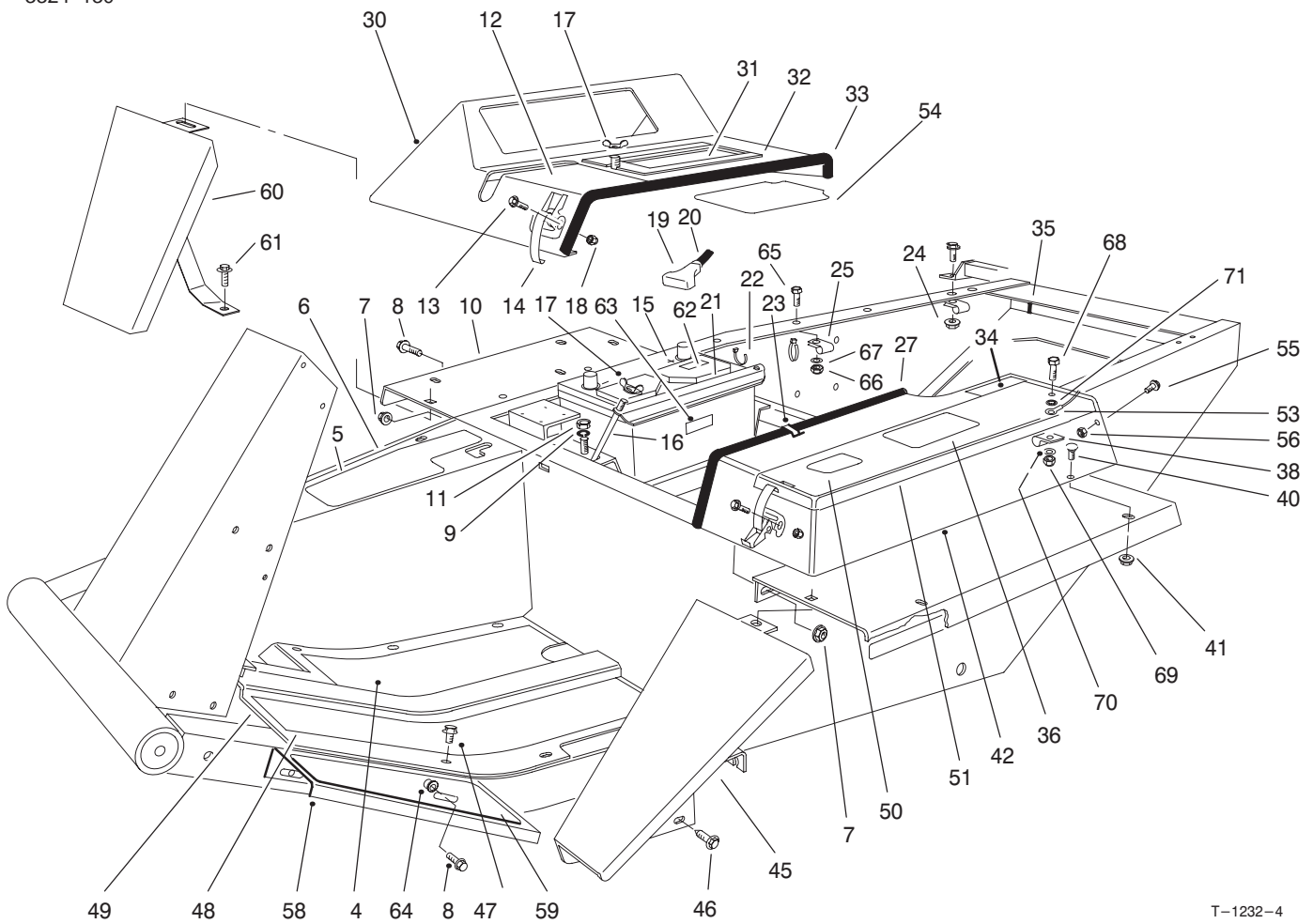
## Accessories

<b>Description</b>	<b>Model / Part No.</b>	<b>Description</b>	<b>Model / Part No.</b>
Debris Blower 2670 (w/o kit) . . . . .	44524	Snow Blower 150 . . . . .	44910
Debris Blower 2670 Kit . . . . .	44535		

## Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

<b>Abbreviation</b>	<b>Meaning</b>	<b>Abbreviation</b>	<b>Meaning</b>
AR .....	as required	INC .....	incorporated
ASM .....	assembly	LH .....	left hand
CARR .....	carriage	NI .....	nylon insert
DEG .....	degrees	PPH .....	Phillips pan head
FH .....	flat head	PTH .....	Phillips truss head
GA .....	gauge	PTO .....	power take off
HF .....	hex flange	RH .....	right hand
HH .....	hex head	SFH .....	slotted fillister head
HHF .....	hex head flange	SHH .....	slotted hex head
HLH .....	hex lag head	SQH .....	square head
HJ .....	hex jam	SHWH .....	slotted hex washer head
HOC .....	height-of-cut	SPH .....	slotted pan head
HS .....	hex socket	SRH .....	slotted round head
HSBH .....	hex socket button head	STD .....	standard
HSFH .....	hex socket flat head	TAP .....	self tapping
HSH .....	hex socket head	TTH .....	Torx truss head
HWH .....	hex washer head	WH .....	wing head
HWHTF .....	hex washer head thread forming		

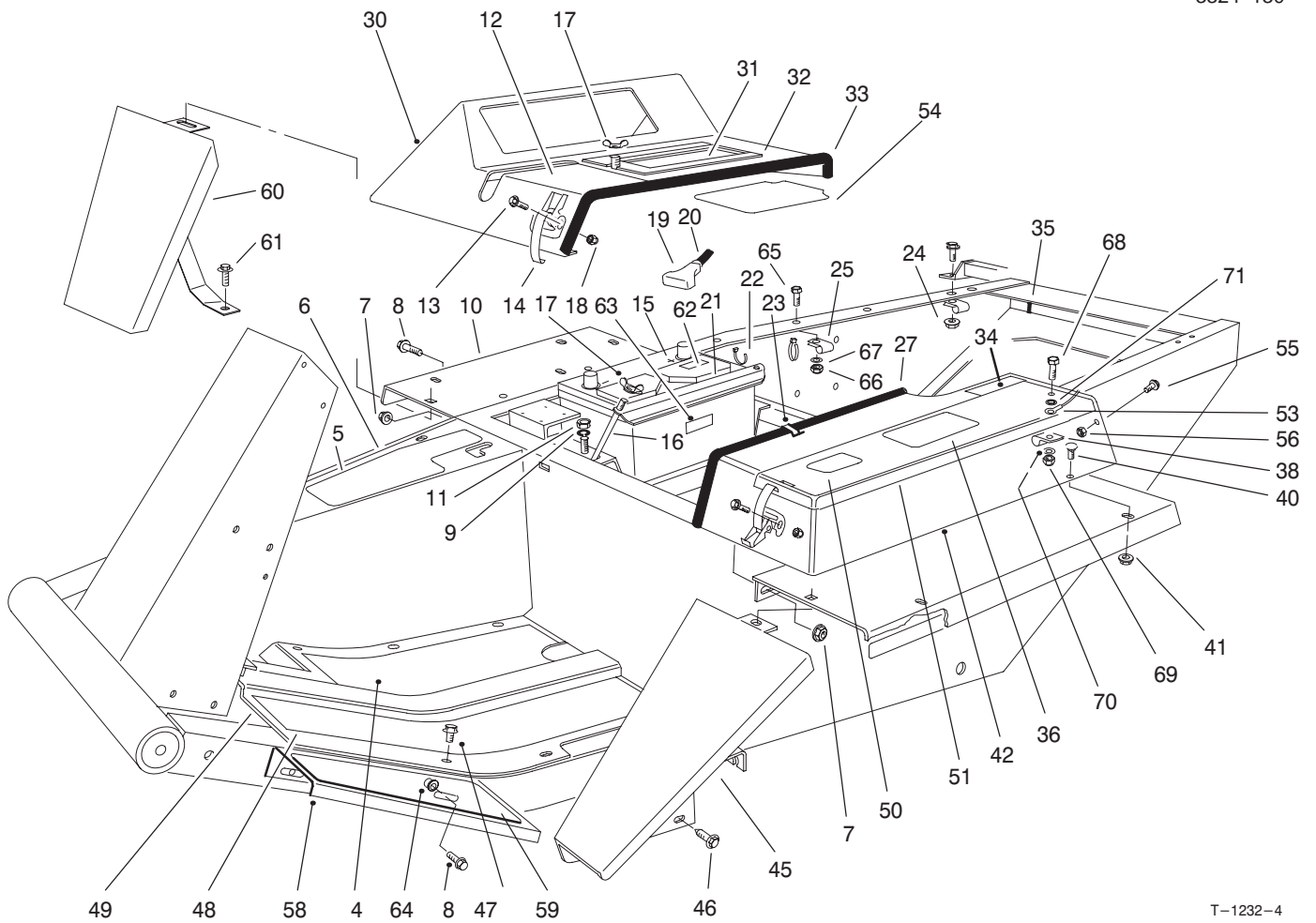


T-1232-4

## Main Frame Assembly

Ref. No.	Part No.	Qty.	Description
4	21-2770	1	Pad-Foot Rest RH
5	93-7832	1	Decal-Caution
6	21-2660	1	Footrest
7	32128-19	6	Nut-HFH
8	3234-12	5	Screw-HFH
9	3253-4	2	Washer-Lock
10	72-3690	2	Fender
11	3217-6	2	Nut-Hex.
12	93-7806	1	Decal-Power Take Off
13	3290-144	6	Screw-Machine
14	249-21	3	Clamp-Hook
15	63-9230	1	Battery-Type MF214-78, Dry
16	24-6390	2	Stud-Battery Hold Down
17	32103-2	3	Nut-Wing
18	3296-2	6	Nut-Lock
19	28-1280	1	Boot-Cable
20	70-1180	1	Cable-Battery Positive (Incl. Ref.#19)
21	24-6420	1	Hold Down-Battery
22	3290-378	2	Tie-Cable
23	2412-61	2	Clip-Tinnermann
24	3290-357	4	Nut-HFH
25	2412-4	3	Clamp
26	3234-11	4	Screw-HFH

Ref. No.	Part No.	Qty.	Description
27	37-9650	1	Trim
30	38-4550	1	Cover-Instruments
31	95-2746	1	Decal-Instructions Start.
32	24-9740	1	Cover-Access Battery
33	39-8020	1	Trim-Cover Instruments
34	93-6680	1	Decal-Fuel Diesel
35	43-4300	2	Trim-Frame Rear
36	93-7822	1	Decal-Refueling
37	322-5	1	Screw-HH



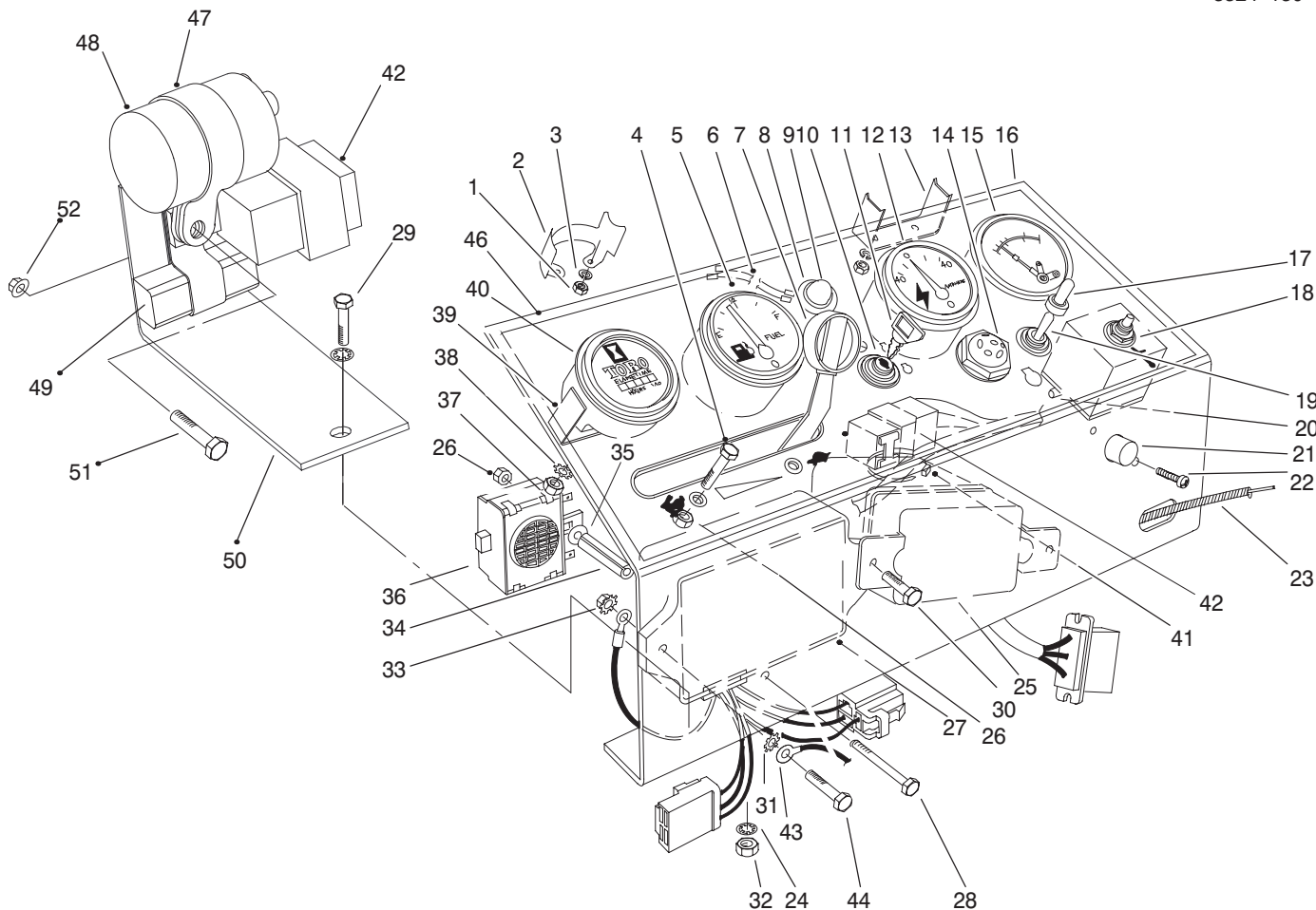
T-1232-4

## Main Frame Assembly (Continued)

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
38	98-3883	1	Clamp	65	322-8	2	Screw-HH
39	32128-20	1	Nut-HFH	66	3296-29	2	Nut-Lock
40	3229-1	6	Bolt-Carriage	67	3256-23	2	Washer-Flat
41	32128-33	6	Nut-HFH	68	323-7	1	Screw-HH
42	93-3183	1	Tool Box (Incl. Ref. #28)	69	3296-39	1	Nut-Lock
45	68-8610	1	Fender-Extension	70	3256-24	1	Washer-Flat
46	3234-14	2	Screw-HFH	71	3254-6	1	Washer-Lock
47	32144-10	11	Screw-TAP				
48	21-2760	1	Pad-Foot Rest LH				
49	88-0070	1	Plate-Floor				
50	93-7839	2	Decal-Caution				
51	93-3185	1	Asm-Cover (Incl. Ref. #36 & 50)				
52	3254-2	1	Washer-Lock				
53	18-2770	1	Cable-Ground				
54	92-7801	1	Shield-Cover, Battery				
55	3290-144	3	Screw-HH				
56	3296-2	3	Nut-Lock				
58	93-7410	1	Panel-Footrest				
59	66-3200	1	Tread-Foot, LH				
60	93-7626	1	Fender-RH				
61	3234-33	1	Screw-HFH				
62	93-7276	1	Decal-Danger				
63	93-6668	1	Decal-Charging				
†64	32148-9	1	Nut-Insert				

†Special Tool Required.





T-0408-5

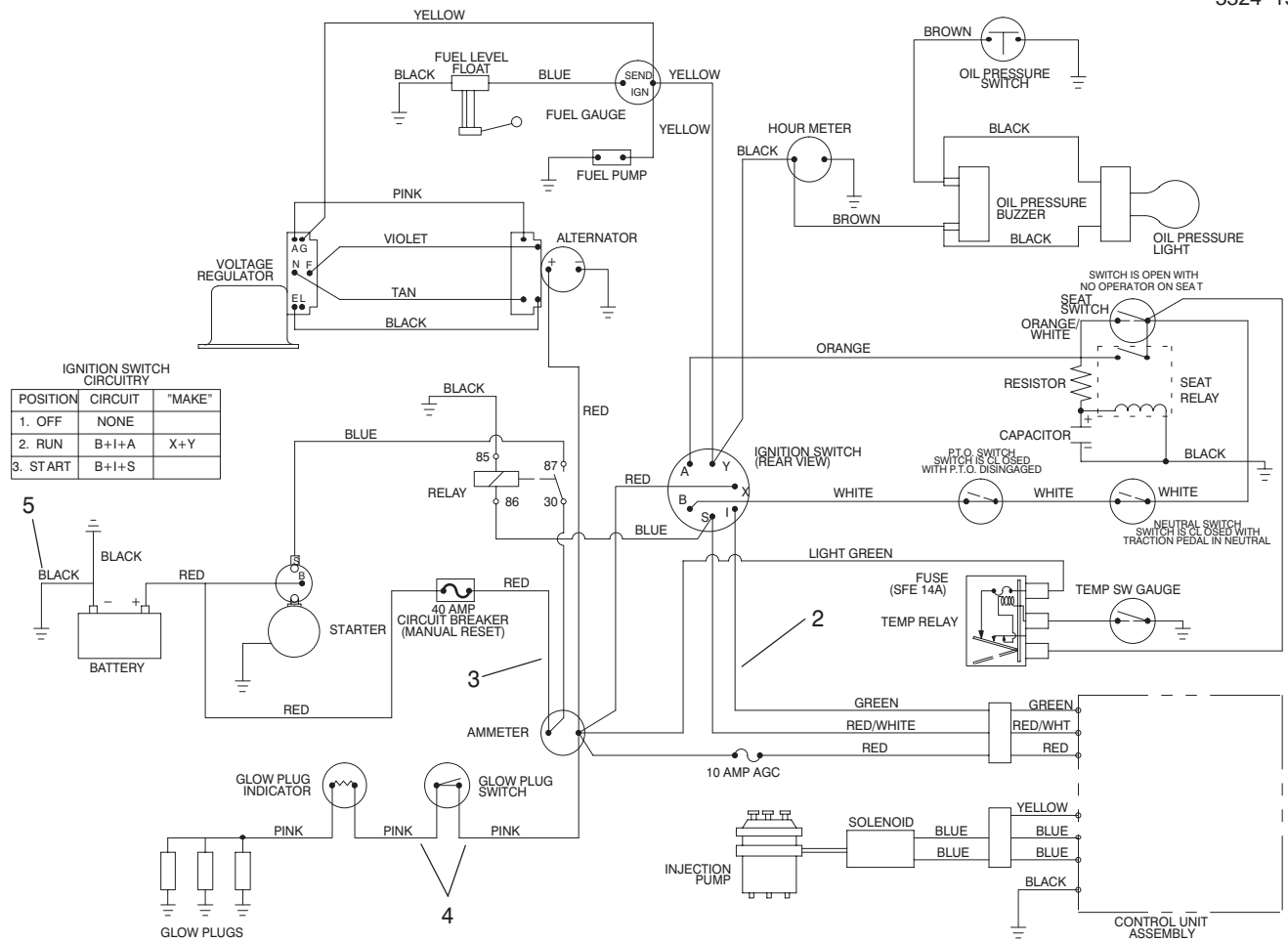
## Instrument Panel Assembly

Ref. No.	Part No.	Qty.	Description
1	3219-14	6	Nut
2	38-1670	2	Clamp Mounting
3	3253-17	6	Washer-Lock
4	3290-134	2	Screw-Hex. Hd. Mach.
5	38-1650	1	Fuel Gauge
			(Incl. Ref. #1-3)
6	44-2220	1	Wire Lead
7	233-35	2	Knob
8	44-2210	1	Warning Light
			(Inc. Ref. #9)
9	218-533	1	Lens
10	99-2319	1	Key Switch
			(Incl. Ref. #11)
11	63-8360	1	Key
12	38-1660	1	Ammeter
			(Inc. Ref. #1-3)
13	218-539	1	Clamp
14	42-9190	1	Glow Lamp
15	26-6750	1	Engine Temperature Gauge
			(Incl. Ref. #1, 3, & 13)
16	43-3970	1	Panel-Instrument
17	218-473	1	Toggle Switch Boot
18	26-6740	1	Temperature Reset Relay
19	6-1659	1	Toggle Switch

Ref. No.	Part No.	Qty.	Description
			(Inc. Ref. #17)
†20		1	Fuse-Temp. Relay
			14 Amp. SFE
21	43-4000	1	Circuit Breaker
22	3250-17	2	Screw-PH
23	43-3990	1	Throttle Control
			(Incl. Ref. #7)
24	3254-2	6	Washer-Lock, Int. Tooth
25	43-0410	1	Asm-Regulator
26	3296-12	3	Nut-Lock
27	43-1880	1	Asm-Control Unit
28	3290-424	1	Screw-Hex. Hd. Mach.
29	322-5	2	Screw-HH
30	321-4	2	Screw-HH
31	3255-7	3	Washer-Lock, Ext. Tooth
32	3217-6	2	Nut-Hex
33	32149-2	3	Nut-Lock
34	43-3820	1	Spacer
35	3256-14	1	Washer-Flat
36	22-7820	1	Asm-Buzzer
37	3217-25	1	Nut
38	3255-20	1	Washer-Lock
39		1	Bracket-Mounting

†Obtain Locally.



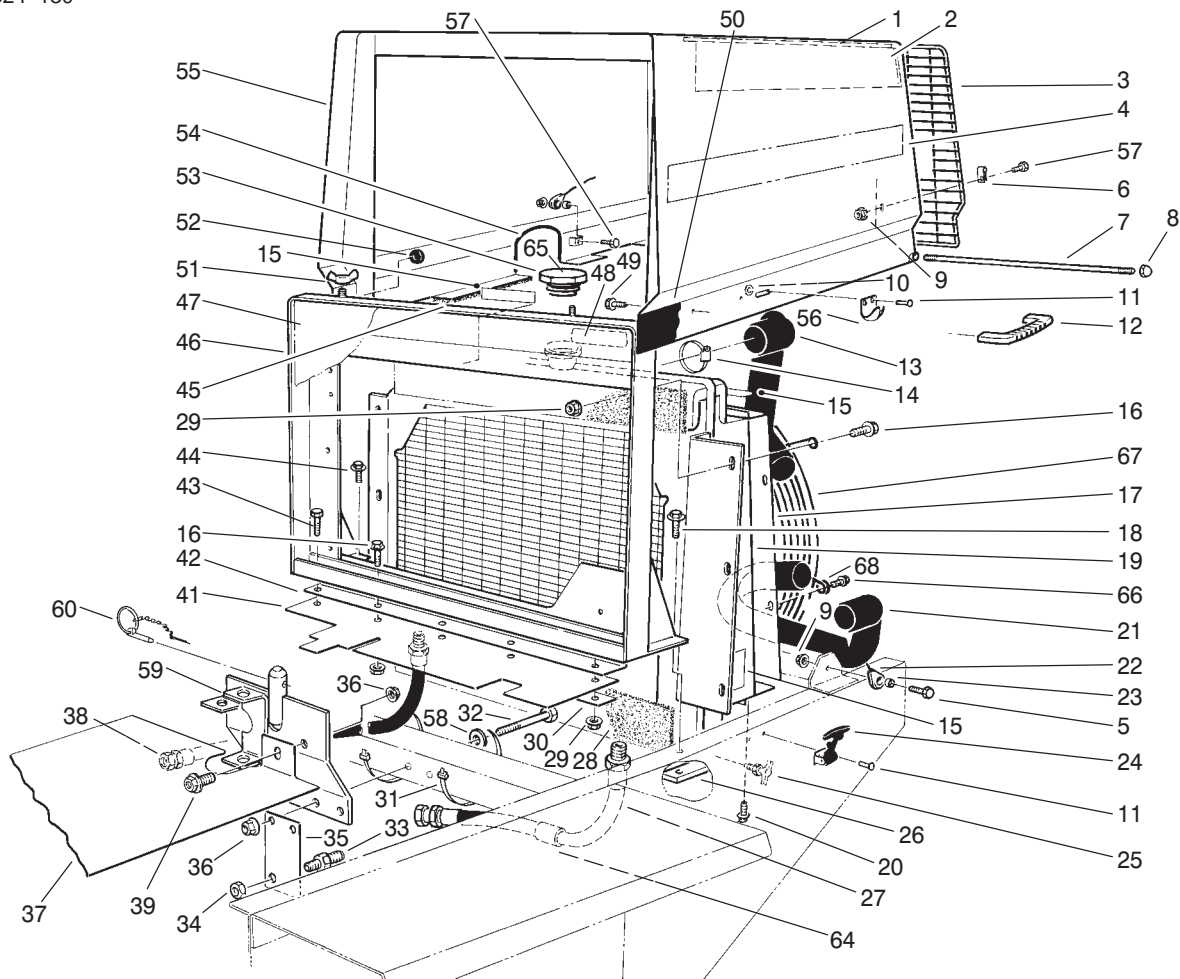


T-0409-5

## Electrical Schematic

Ref. No.	Part No.	Qty.	Description
2	100-9978	1	Asm-Wire Harness
3	43-4040	1	Asm-Wire
4	43-4010	2	Asm-Wire
5	70-1190	1	Ground Cable

Ref. No.	Part No.	Qty.	Description



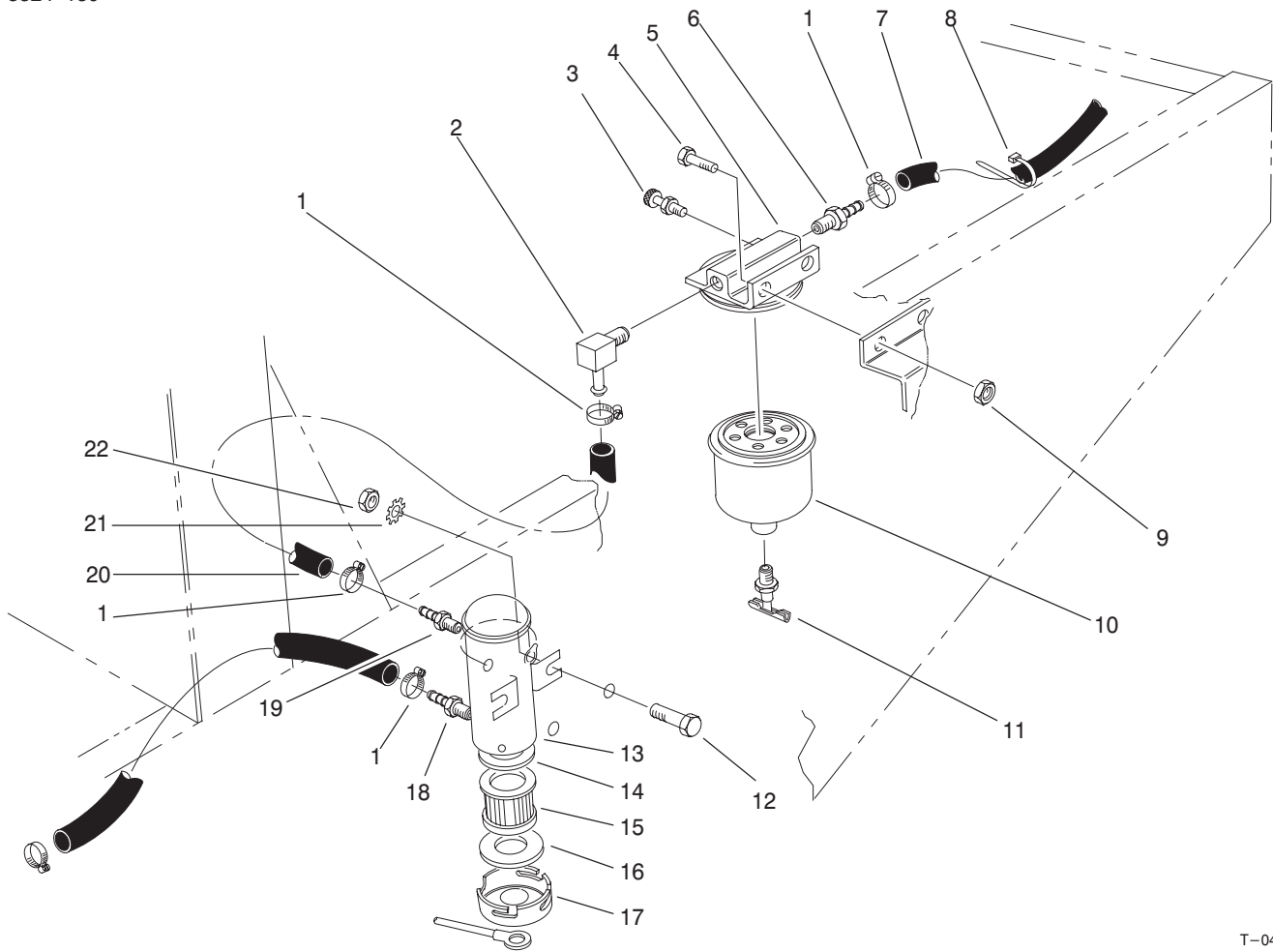
T-1185-3

## Radiator & Hood Assembly

Ref. No.	Part No.	Qty.	Description
1	77-5170	1	Foam-Top
2	77-5160	1	Foam-Side
3	67-9000	1	Screen-Rear
4	93-3188	2	Decal-Groundsmaster
5	321-4	2	Screw-HH
6	2412-127	4	Clamp
7	67-8840	1	Pin-Hinge
8	32111-8	2	Nut-Acorn
9	32128-32	8	Nut-HFH
10	3269-10	2	Washer-Backup
11	3290-55	4	Rivet
12	65-5100	1	Handle-Hood
13	43-3350	1	Hose-Upper Radiator
14	2412-3	4	Clamp-Hose
15	93-7272	3	Decal-Warning
16	3234-14	11	Screw-HFH
17	43-3330	1	Shroud-Radiator
18	3234-25	2	Screw-HFH
19	33-2570	1	Asm-Radiator
20	32104-116	4	Screw-Self Tapping
21	43-7020	1	Hose-Lower Radiator
22	77-3170	2	Stop-Cable Hood
23	77-5250	4	Spacer-Cable Hood
24	249-39	1	Latch-Draw Flexible
25	304-46	1	Drain Cock
26	38-4600	1	Bar-Frame LH

Ref. No.	Part No.	Qty.	Description
27	63-9010	1	Asm-Hose, Cooler/Pump
28	43-3320	2	Foam-Radiator
29	32128-20	11	Screw-HFH
30	67-8470	1	Strip-Retainer
31	3290-379	4	Tie-Cable
32	323-14	3	Screw-HH
33	340-71	2	Union-Bulkhead
34	340-70	2	Nut-Lock Bulkhead
35	68-9160	1	Bracket
36	32128-21	4	Nut-HFH
37	88-3390	1	Plate-Sealing
38	63-8960	1	Asm-Hose, Valve/Cooler
39	3234-11	2	Screw-HFH
41	67-8570	1	Strip-Sealing
42	43-3340	1	Plate-Sealing, Grille
43	322-6	1	Screw-HH
44	11-0590	2	Screw-Self Tapping
45	82-8950	2	Foam-Hood Flange
46	67-8870	1	Support-Radiator
47	67-9030	1	Grille
48	93-7821	1	Decal-Coolant Radiator
49	46-8091	2	Screw-HFH





T-0411

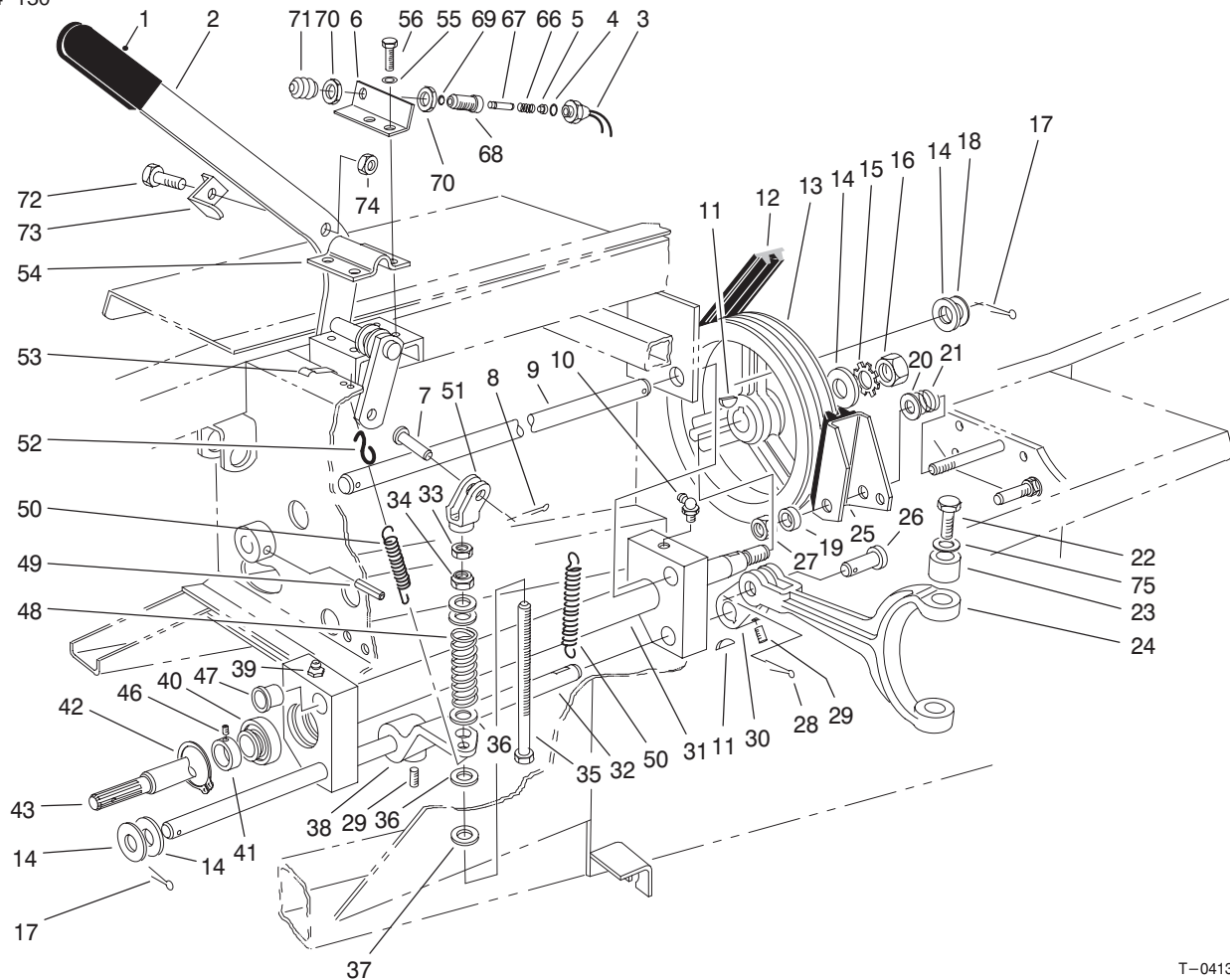
## Fuel Filter Assembly

Ref. No.	Part No.	Qty.	Description
1	2412-108	5	Hose Clamp
2	304-96	1	90# Hose Barb
3	63-8290	1	Vent
4	321-4	2	Screw-HH
5	63-8280	1	Asm-Head
6	353-975	1	Hose Barb
7	63-9720	1	Hose
8	3290-378	A/R	Cable Tie
9	32149-2	2	Nut
10	63-8300	1	Element-Fuel Filter (Incl. Ref. #11)
11	63-8310	1	Drain Valve
12	321-6	2	Screw-HH
13	53-8150	1	Asm-Pump, Fuel, Electric (Incl. Ref. #14-17)
14	43-2570	1	Gasket
15	43-2550	1	Filter
16	43-2560	1	Gasket
17	43-2580	1	Magnet
18	353-702	1	Hose Barb
19	304-73	1	Hose Barb
20	63-9650	1	Hose
21	3255-7	2	Washer-Lock
22	32149-2	2	Nut-Lock
*	95-3092	1	Kit-400 Hour Filter

Ref. No.	Part No.	Qty.	Description
			(Incl. Ref. #10 & 15)

\*Not Illustrated





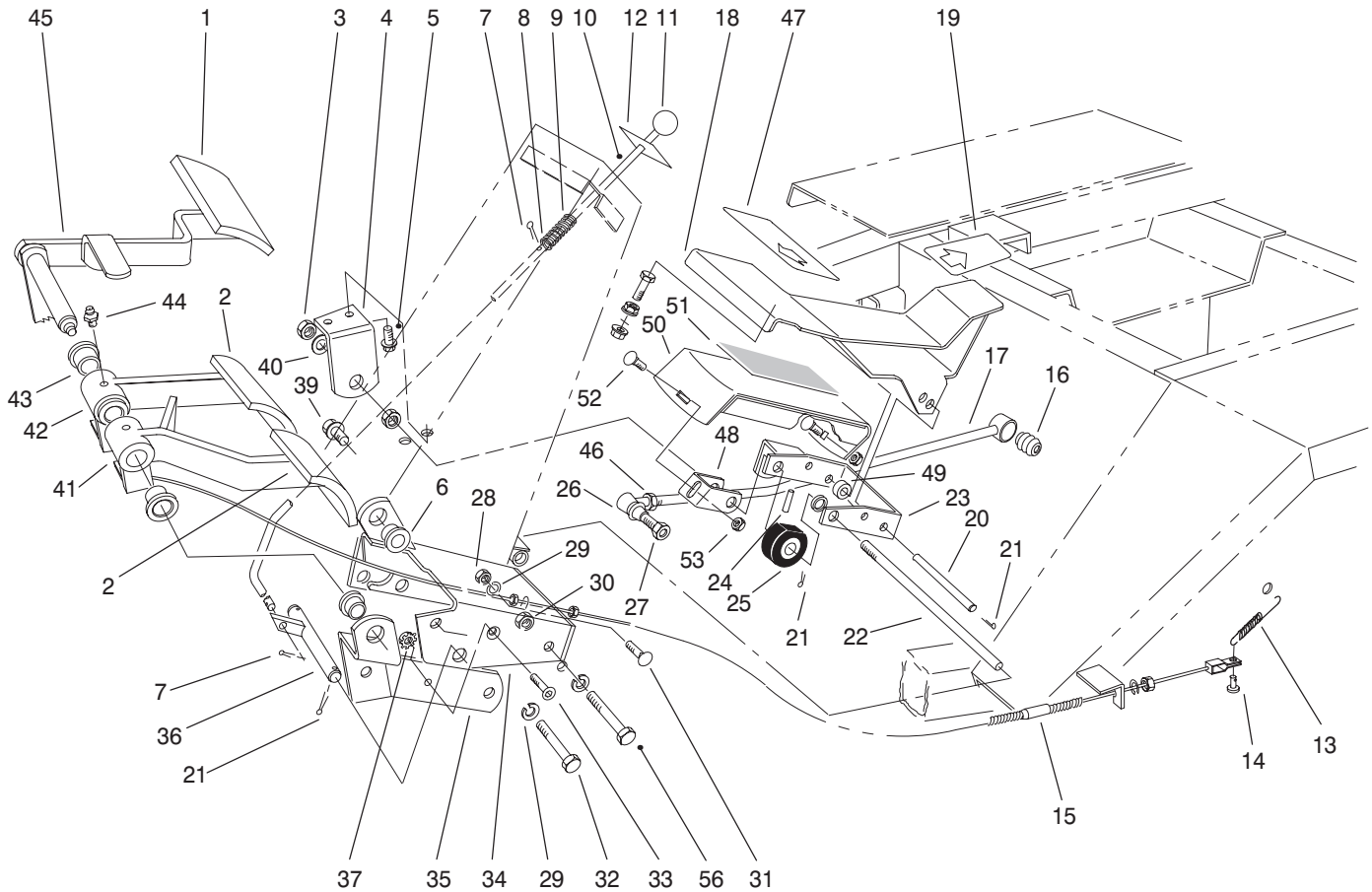
T-0413-3

## Power Take Off Assembly

Ref. No.	Part No.	Qty.	Description
1	21-1880	1	Grip Handle
2	84-8500	1	Lever-P.T.O.
3	72-4320	1	Switch-Ball
4	237-30	1	O-Ring
5	43-8610	1	Guide-Spring & Ball Seat
6	84-8520	1	Bracket-P.T.O. Switch
7	283-42	1	Clevis Pin
8	3272-10	1	Cotter Pin
9	43-3860	1	Shaft-Pivot P.T.O.
10	302-10	1	Fitting-Grease
11	3257-5	3	Key-Woodruff
12	53-9660	1	V-Belt Torque Team
13	21-0230	1	Pulley P.T.O.
14	3256-28	4	Washer-Flat
15	3254-7	1	Washer-Lock
16	3219-7	1	Nut-Hex.
17	3272-22	2	Cotter Pin
18	3-6498	A/R	Washer
19	3-8812	1	Spacer
20	3256-6	1	Washer-Flat
21	5-1747	1	Spring
22	92-5727	2	Screw-HH
23	92-5723	2	Bushing-P.T.O. Fork
24	92-4060	1	Fork P.T.O.
25	27-7370	1	Asm-Brake, P.T.O.

Ref. No.	Part No.	Qty.	Description
26	93-3769	1	Clevis Pin
27	3296-28	1	Nut-Lock
28	3272-11	1	Cotter Pin
29	3246-3	4	Set Screw
30	92-4058	1	Arm-P.T.O.
31	100-6599	1	Pivot P.T.O.
32	43-5550	1	Shaft-Actuator P.T.O.
33	3219-3	1	Nut-Hex.
34	3296-6	1	Nut-Lock
35	27-7900	1	Screw-Adjusting
36	3256-41	4	Washer-Flat
37	5-0652	1	Spacer
38	43-5570	1	Arm, Actuator-P.T.O.
39	302-2	1	Grease Fitting
40	251-252	2	Ball Bearing (Incl. Ref. #41)
41	251-234	2	Lock Collar (Incl. Ref. #46)
42	32120-22	2	Ring-Retaining
43	43-5540	1	Shaft P.T.O.
46	3245-1	2	Set Screw
47	256-113	4	Bushing-Flange
48	21-0400	1	Spring-Compression
49	32121-9	1	Pin-Roll





T-0415-7

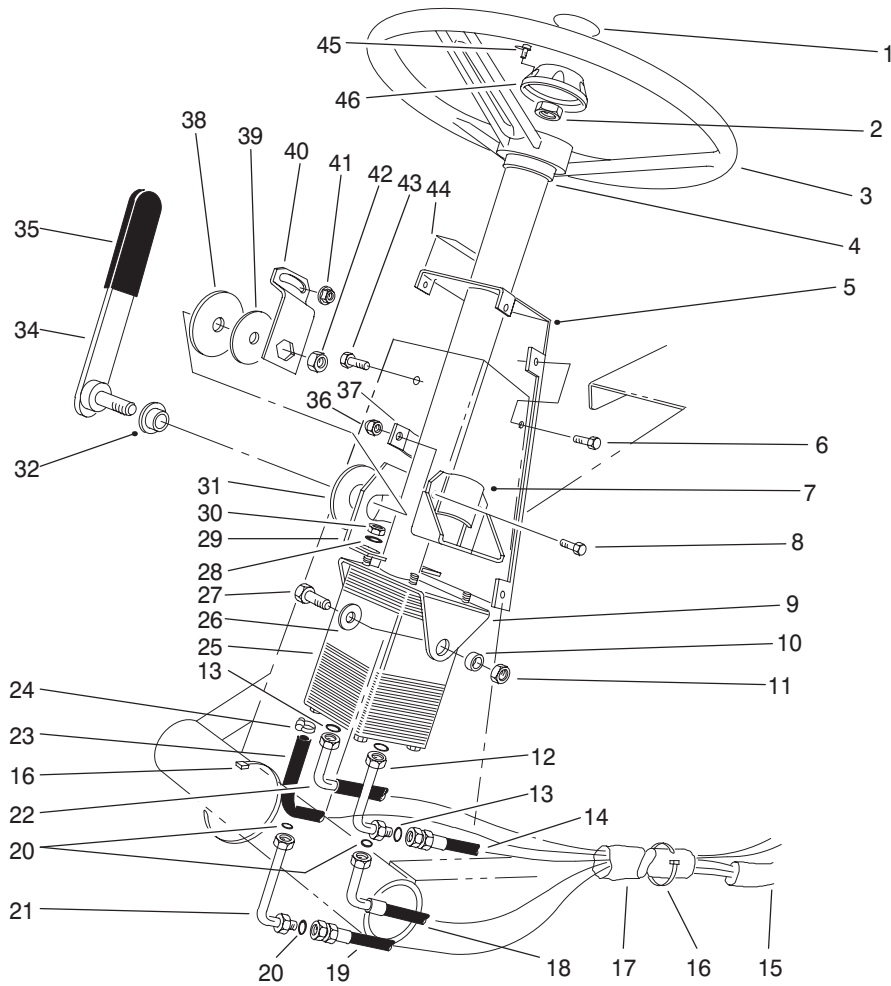
## Brake Pedal Assembly

Ref. No.	Part No.	Qty.	Description
1	93-8742	1	Pad-Brake
2	93-8743	2	Pad-Turn
3	3218-5	2	Nut-Jam
4	21-2850	1	Mount-RH Pedal
5	11-0590	2	Screw-Hex. Hd. Tapping
6	256-156	5	Bushing
7	3272-5	3	Pin-Cotter
8	3256-22	1	Washer-Flat
9	95-1821	1	Spring-Compression
10	82-8670	1	Rod-Brake Latch
11	233-17	1	Knob
12	93-7831	1	Decal-Parking Brake
13	3-7243	2	Spring-Extension
14	283-58	2	Pin-Clevis
15	21-3380	1	Cable-LH Brake
*	21-3370	1	Cable-RH Brake
16	23-2270	1	Bushing-Rubber
17	23-2240	1	Rod-Pump Control
18	94-3304	1	Pedal-Traction
19	94-3308	1	Pad-Pedal Rear
20	88-1640	1	Pin-Traction Pedal
21	3272-6	6	Pin-Cotter
22	88-1650	1	Shaft-Traction Pedal
23	88-1670	1	Bracket-Pivot (Incl. Ref. #6)

Ref. No.	Part No.	Qty.	Description
24	32121-6	1	Pin-Roll
25	28-5220	1	Wheel-Friction
26	21-0141	1	Socket, RH
27	3220-3	1	Asm-Nut-Jam
28	3217-7	2	Nut-Hex.
29	3253-21	4	Washer-Lock
30	32153-2	2	Nut-Lock
31	3231-21	2	Bolt-Carriage
32	323-13	1	Screw-HH
33	3274-47	1	Screw-Flat Hd. Socket
34	27-7590	1	Mount-Brake
35	27-9270	1	Mount-Brake Pivot Shaft
36	27-7640	1	Shaft-Brake Latch
37	32149-2	1	Nut-Lock
39	3234-11	3	Screw-HH
40	3256-26	1	Washer-Flat
41	27-7490	1	Pedal-LH Brake (Incl. Ref. #43)
42	27-7510	1	Pedal-RH Brake (Incl. Ref. #43)
43	256-10	4	Bushing
44	302-5	2	Fitting-Grease
45	27-8550	1	Pedal-Parking Brake
46	3220-5	1	Nut-Jam

\*Not Illustrated



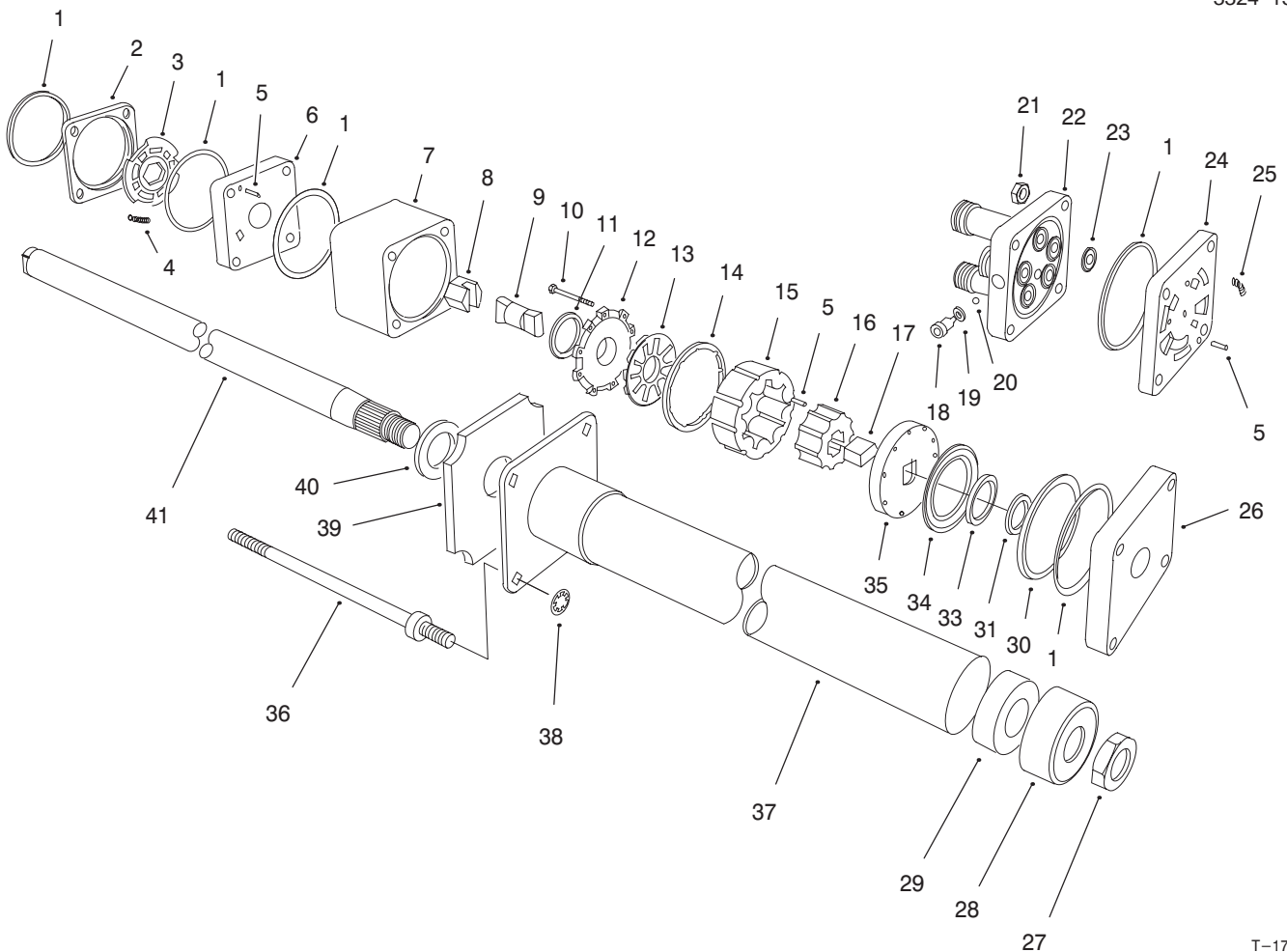


T-1187-3

## Power Steering Assembly

Ref. No.	Part No.	Qty.	Description
1	68-5370	1	Decal-Toro
2	66-9760	1	Nut-Hex.
3	75-0560	1	Asm-Steering Wheel (Incl. Ref. #45 & 46)
4	21-9260	1	Cover-Dust
5	82-8660	1	Cover-Tower
6	32144-10	6	Screw-HFH
7	67-8690	1	Support-Column
8	3234-17	2	Screw-HH
9	77-3120	1	Bracket-Mount Column
10	80-2960	2	Spacer-Tower
11	32153-2	2	Nut-Hex.
12	82-8760	1	Elbow
13	237-30	3	O-Ring
14	63-8970	1	Hose-Trans. to Steering
15	70-1390	1	Sleeve-Protective
16	3290-379	3	Tie-Cable
17	70-1380	1	Sleeve-Protective
18	68-9730	1	Hose-Steering to Cylinder
19	68-9720	1	Hose-Cylinder to Steering
20	237-22	3	O-Ring
21	82-8770	1	Elbow
22	63-8980	1	Hose-Aux. to Valve

Ref. No.	Part No.	Qty.	Description
23	63-8990	1	Hose
24	2412-36	2	Clamp
25	92-7308	1	Valve-Steering Power
26	3256-46	2	Washer-Flat
27	323-6	2	Screw-HH
28	3256-3	4	Washer-Flat
29	80-2940	1	Plate-Pivot
30	3296-20	4	Nut-Lock
31	31-0390	1	Disc-Friction
32	80-2980	1	Boss-Pin
34	93-1353	1	Handle-Steering Tilt
35	21-1880	1	Grip-Handle
36	3296-29	2	Nut-Lock
37	82-8650	1	Clamp-Half
38	82-9010	1	Disc-Friction
39	80-2930	1	Washer
40	80-2880	1	Bracket-Steering Tilt
41	32128-20	1	Nut-HFH
42	3218-7	1	Nut-Jam
43	322-4	1	Screw-HH
44	82-8940	1	Decal-Steering Tilt
45	32144-21	1	Screw-Pan Head
46	68-5140	1	Cap-Wheel Steering



T-1760

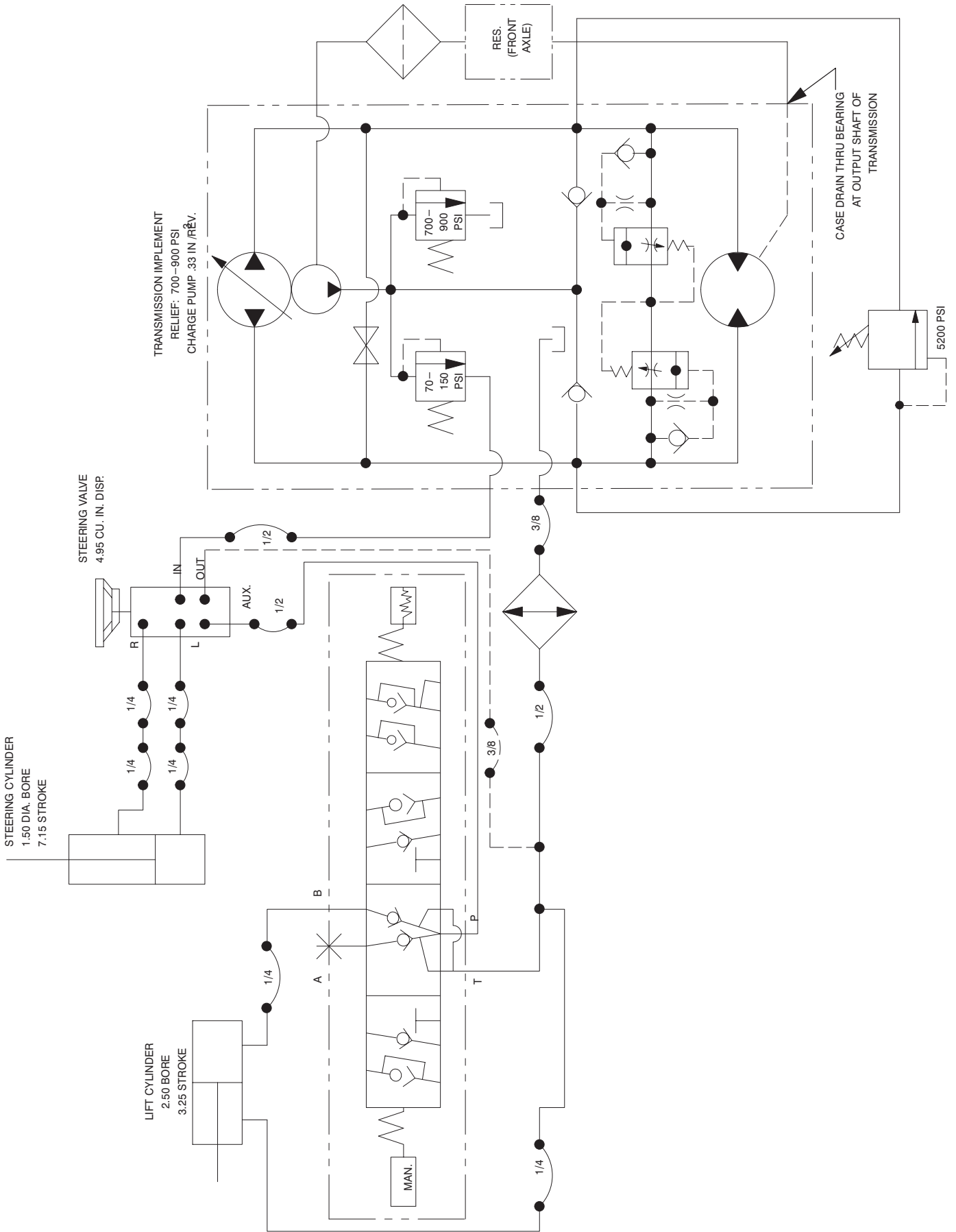
## Power Steering Valve Assembly No. 92-7308

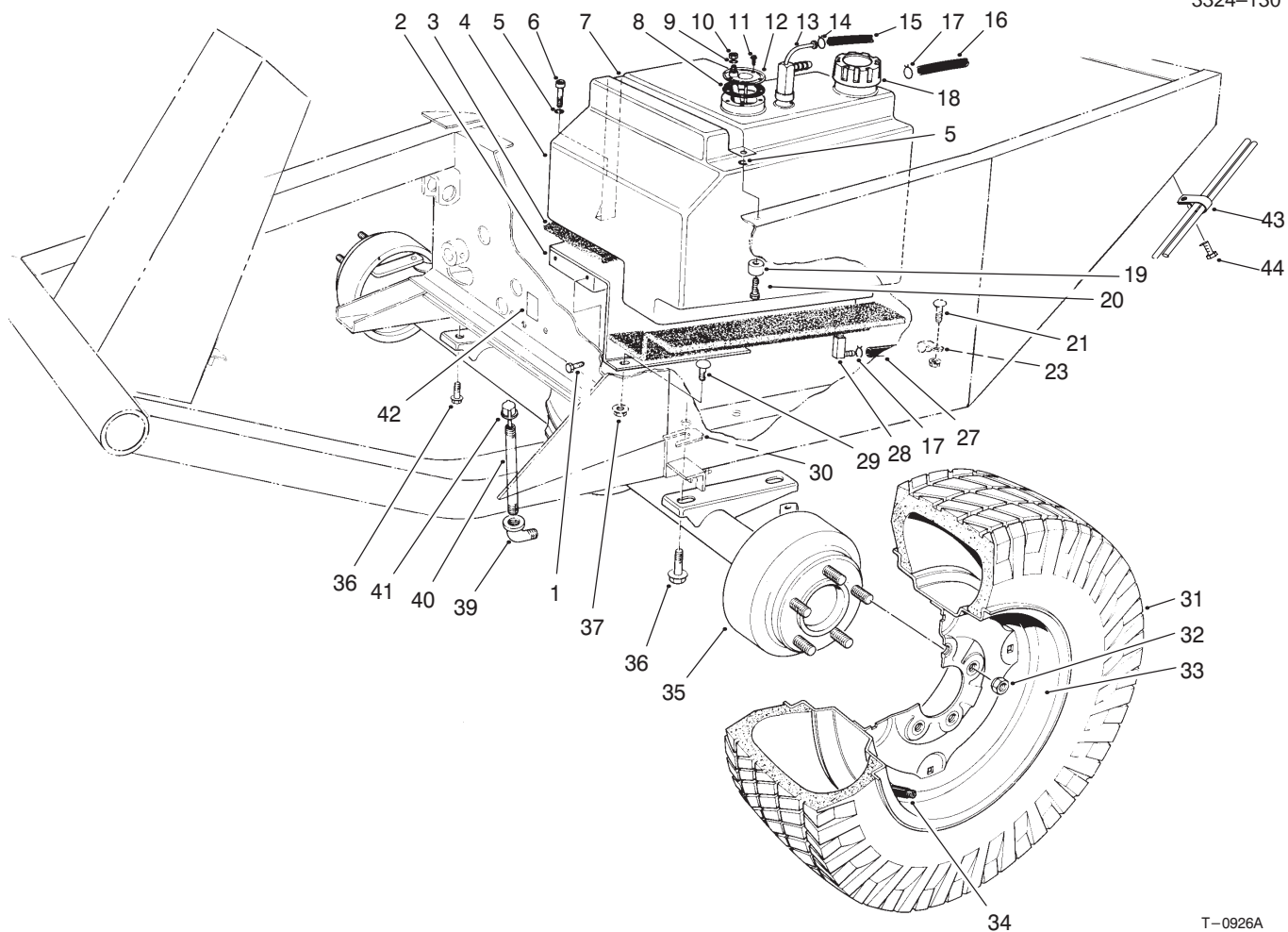
Ref. No.	Part No.	Qty.	Description
1		5	Ring-Seal
2		1	Ring-Valve
3		1	Plate-Valve
4		3	Spring
5		9	Pin-Alignmen
6		1	Manifold-Isolation
7		1	Ring-Metering
8		1	Asm-Hex Drive
9		1	Link-Drive
10		11	Screw-HS
11		1	Seal-Commutator
12		1	Cover-Commutator
13		1	Commutator
14		1	Ring-Commutator
15		1	Stator
16		1	Rotor
17		1	Spacer-Drive Link
18		1	Plug
19		1	O-Ring
20		1	Ball
21		4	Nut-Hex
22		1	Cover-Port
23		5	O-Ring
24		1	Manifold-Port
25		3	Spring
26		1	Plate-Upper Cover

Ref. No.	Part No.	Qty.	Description
27	3220-6	1	Nut
28	92-7315	1	Seal
29		1	Bearing
30			Spacer-Thrust Bearing
31		1	Spacer-Seal
33		1	Seal-Face
34		1	Bearing-Thrust
35		1	Plate-Drive
36	92-7310	4	Bolt-Special
37		1	Upper Cover & Jacket
38	92-7316	4	Nut-Push On
39	92-7317	1	Foam
40		1	Washer-Retaining
41		1	Shaft-Input
*	66-9970	1	Kit-Spring (Incl. Ref. #4 & 25)
*	66-9980	1	Kit-Seal (Incl. Ref. #1, 11, 19, 23, 31 & 33)
*	66-9990	1	Kit-Needle Roller (Incl. Ref. #5)
*	92-7314	1	Asm-Column (Incl. Ref. #27-29 & 37-41)

\*Not Illustrated

# Hydraulic Schematic





T-0926A

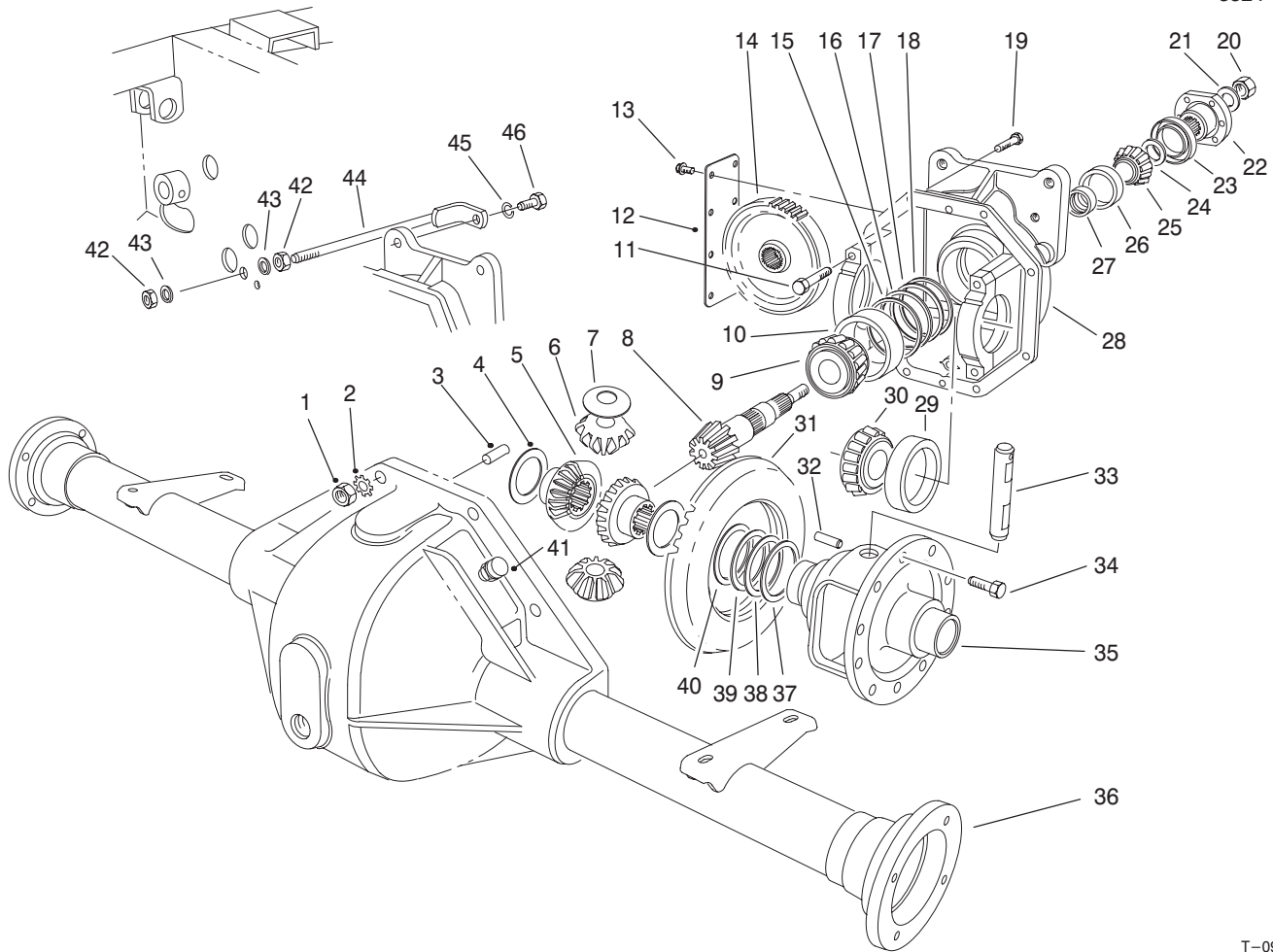
## Front Axle & Fuel Tank Assembly

Ref. No.	Part No.	Qty.	Description
1	3234-11	2	Screw-HFH
2	68-9760	1	Fuel Tank Base
3	21-3600	1	Foam-Tank Support
4	43-4150	1	Fuel Tank (Incl. Ref. #13 & 14)
5	3253-3	2	Washer-Lock
6	32104-96	1	Screw-HH
7	37-9550	1	Strap-Fuel Tank
8	62-7650	1	Gasket
9	3253-17	1	Washer-Lock
10	3219-14	1	Nut
11	32144-53	5	Screw-HFH
12	62-6840	1	Sender-Fuel Level
13	43-4160	1	Fitting-Return & Vent
14	2412-80	2	Clamp
15	100-6588	1	Hose-Return
16	43-5690	1	Hose-Vent, Fuel Tank
17	2412-6	2	Clamp
18	55-3572	1	Fuel Cap
19	22-7810	1	Spacer
20	321-6	1	Screw-HH
21	21-3610	1	Foam-Tank Support
23	2412-4	1	Clamp
27	63-9640	1	Hose-Fuel
28	43-4190	1	Asm-Fitting
29	3230-2	3	Bolt-Carriage

Ref. No.	Part No.	Qty.	Description
30	42-6080	A/R	Shim-Axle
31	231-138	2	Tire-6 Ply
*	231-95	2	Tire-23x10.5x12 (4 Ply) (Optional)
*	69-9880	2	Tire-23x10.5x12 (6 Ply) (Optional)
32	23-7270	10	Nut-Wheel
33	217-117	2	Rim
*	217-116	2	Rim-23x10.5x12 (Optional)
34	232-31	2	Valve Stem w/Cap
*	232-27	1	Valve Stem (For 23x10.5x12 Rim Opt.)

\*Not Illustrated



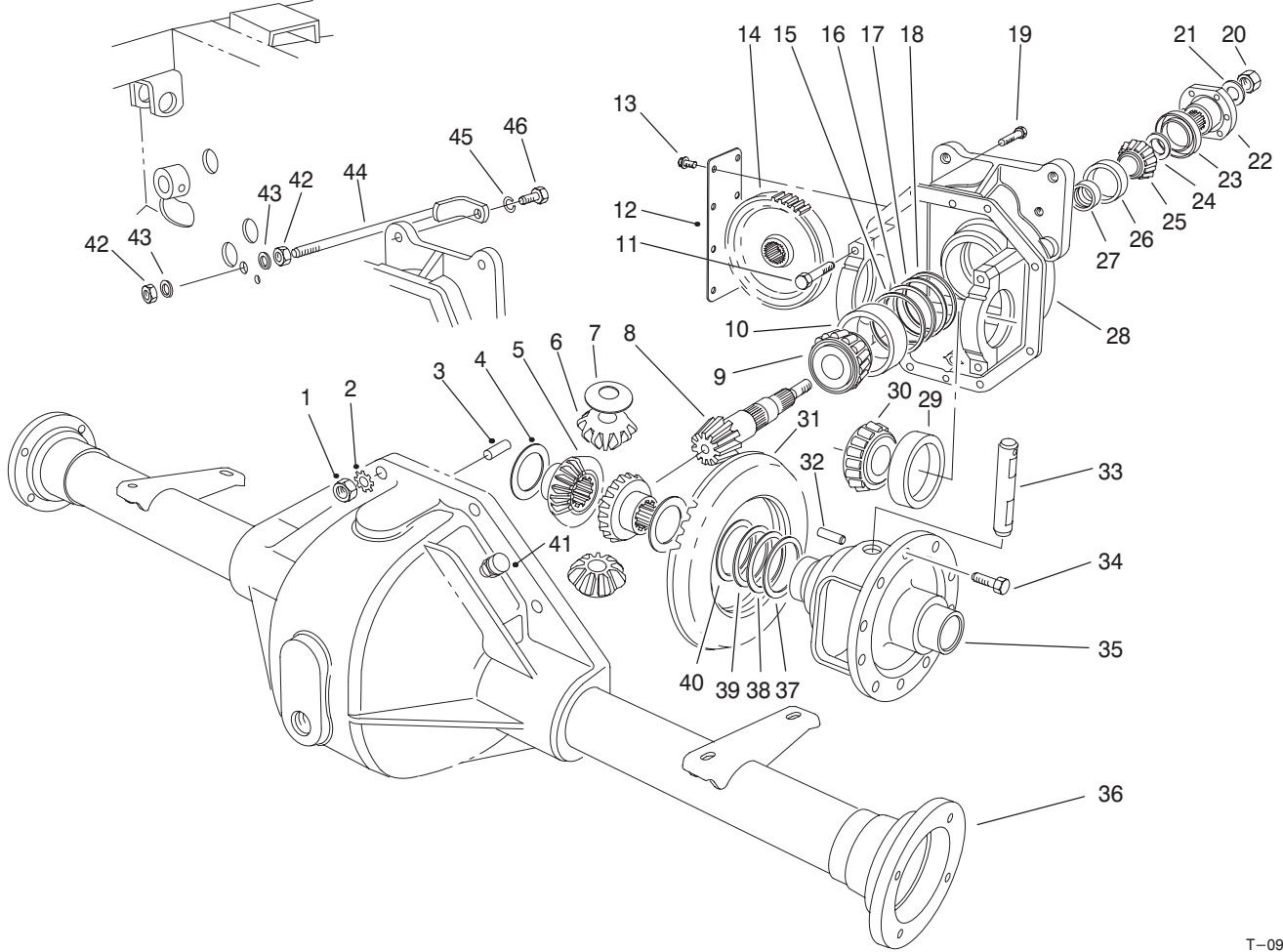


T-0905

## Front Axle Assembly No. 86-9630

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	3219-2	8	Nut	*	72-3572	A/R	Shim .098-Diff. Adjust.
2	3255-8	8	Washer-Lock	*24	72-3573	A/R	Shim .100-Diff. Adjust.
3	21-8270	2	Pin-Dowel	*	72-3574	A/R	Shim .102-Diff. Adjust.
4	21-7720	2	Washer-Thrust	*	72-3575	A/R	Shim .104-Diff. Adjust.
5	24-8790	2	Gear-Bevel, Diff. Side	*	72-3576	A/R	Shim .106-Diff. Adjust.
6	21-7690	2	Gear-Pinion	*	72-3577	A/R	Shim .108-Diff. Adjust.
7	21-7730	2	Washer-Thrust	*	72-3578	A/R	Shim .110-Diff. Adjust.
8		1	Pinion-Drive	*	72-3580	A/R	Shim .112-Diff. Adjust.
9	43-6760	1	Cone-Bearing, Tapered	*	72-3581	A/R	Shim .114-Diff. Adjust.
10	43-6750	1	Cup-Bearing, Tapered	*	72-3582	A/R	Shim .116-Diff. Adjust.
11	92-1773	4	Screw-HH	*	72-3583	A/R	Shim .118-Diff. Adjust.
12	21-7830	1	Cover-Gear	*	72-3584	A/R	Shim .120-Diff. Adjust.
13	12-5450	8	Screw-Thread Forming	*	72-3585	A/R	Shim .125-Diff. Adjust.
14	86-7230	1	Gear-Spur	*	72-3586	A/R	Shim .127-Diff. Adjust.
15	43-6710	A/R	Shim .003-Diff. Adjust.	*	72-3587	A/R	Shim .129-Diff. Adjust.
16	43-6711	A/R	Shim .005-Diff. Adjust.	*	72-3588	A/R	Shim .131-Diff. Adjust.
17	43-6712	A/R	Shim .010-Diff. Adjust.	*	72-3590	A/R	Shim .133-Diff. Adjust.
18	43-6713	A/R	Shim .030-Diff. Adjust.	*	72-3591	A/R	Shim .135-Diff. Adjust.
19	3210-7	8	Screw-HH	*	72-3592	A/R	Shim .137-Diff. Adjust.
20	71-4350	1	Nut	*	72-3593	A/R	Shim .139-Diff. Adjust.
21	71-4340	1	Washer	*	72-3594	A/R	Shim .141-Diff. Adjust.
22	68-7010	1	Flange	*	72-3595	A/R	Shim .143-Diff. Adjust.
23	71-4330	1	Seal	*	72-3596	A/R	Shim .145-Diff. Adjust.
24	72-3570	A/R	Shim .094-Diff. Adjust.	*	72-3597	A/R	Shim .147-Diff. Adjust.
*	72-3571	A/R	Shim .096-Diff. Adjust.				

\*Not Illustrated



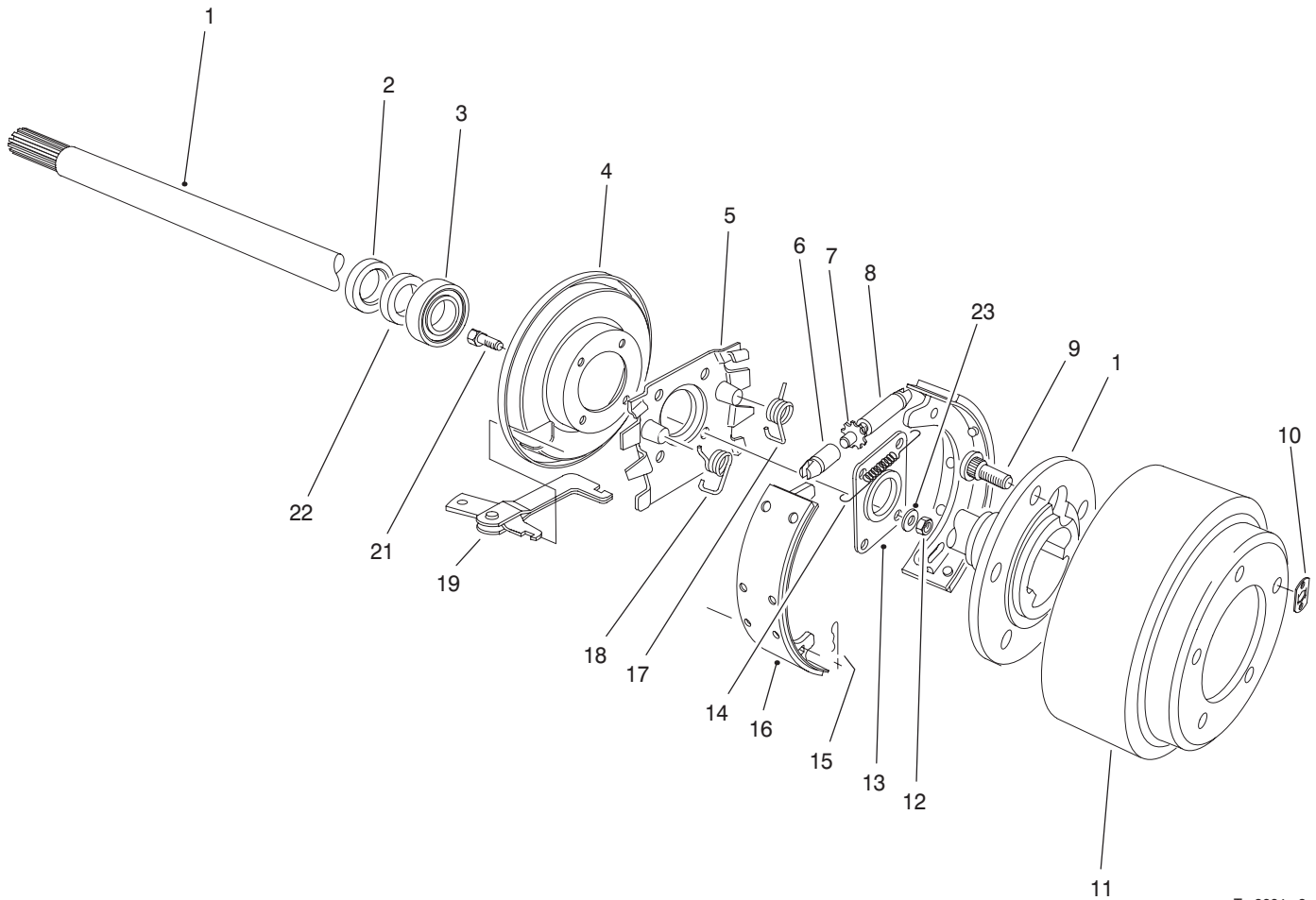
T-0905

### Front Axle Assembly No. 86-9630 (Continued)

Ref. No.	Part No.	Qty.	Description
*	72-3598	A/R	Shim .149-Diff. Adjust.
*	72-3600	A/R	Shim .151-Diff. Adjust.
25	254-91	1	Cone-Bearing
26	254-90	1	Cup-Bearing
27	21-8020	1	Spacer-Bearing, Pinion Ft.
28	86-9610	1	Asm-Carrier (Incl. Ref.#11)
29	254-66	2	Cup-Bearing, Tapered
30	254-65	2	Cone-Bearing, Tapered
31		1	Gear-Ring
32	32121-15	1	Pin-Roll
33	21-7700	1	Shaft-Pinion, Mate
34	21-7770	5	Screw-Gear, Drive
35	21-7670	1	Case-Differential
36	43-6840	1	Housing-Lower
37	21-8120	A/R	Shim .030-Diff. Adjust.
38	21-8110	A/R	Shim .010-Diff. Adjust.
39	21-8100	A/R	Shim .005-Diff. Adjust.
40	21-8090	A/R	Shim .003-Diff. Adjust.
41	72-9420	1	Asm-Vent
42	3217-9	2	Nut-Hex.
43	3256-6	2	Washer-Flat
44	24-9830	1	Support-Axle
45	3253-21	1	Washer-Lock

Ref. No.	Part No.	Qty.	Description
46	323-6	1	Screw-HH
*	92-1676	1	Asm-Gear & Pinion (Incl. Ref. #8 & 31)
*	92-4902	1	Asm-Upper Housing (Incl. Ref. #4-35 & 37-40)

\*Not Illustrated



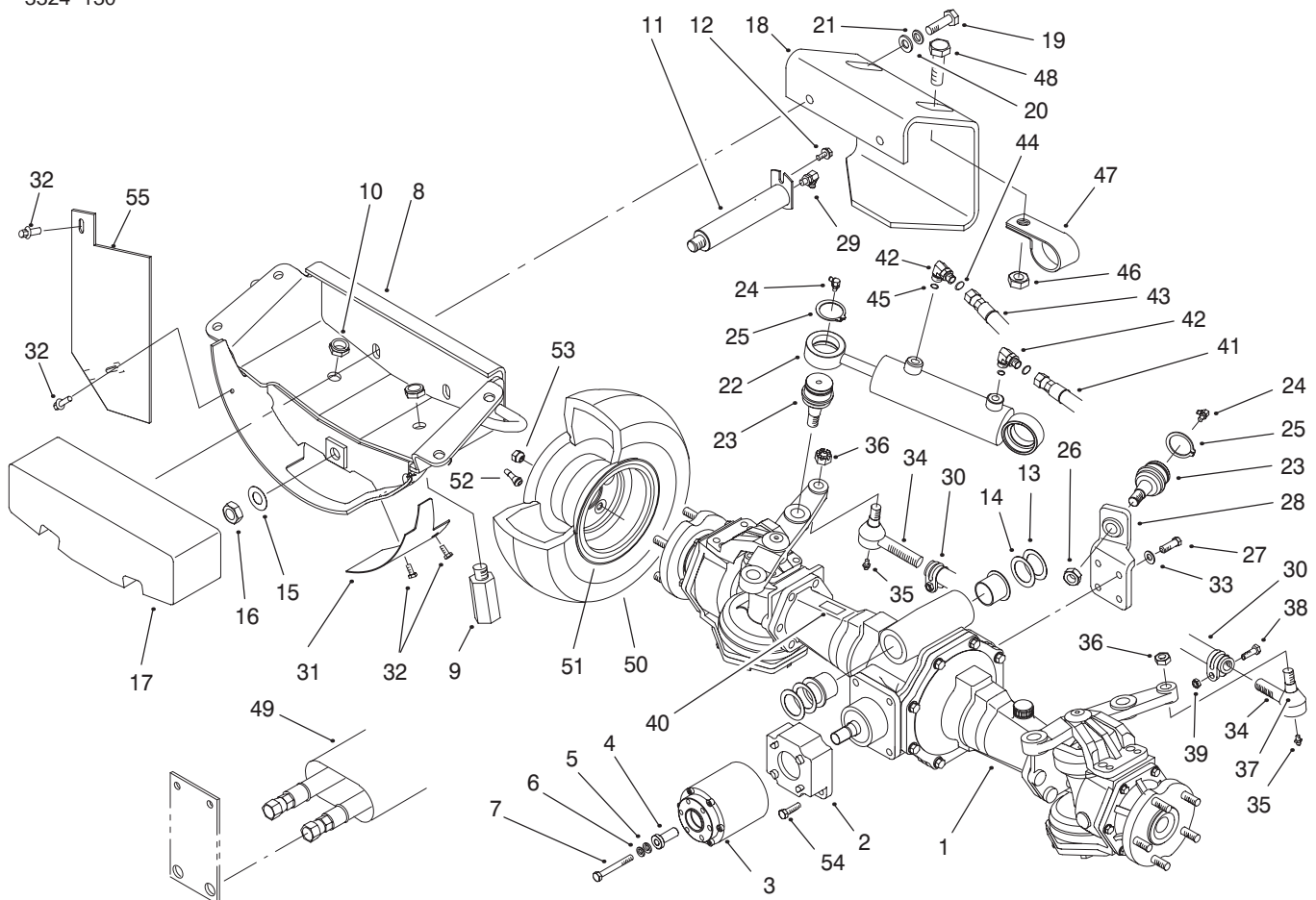
T-2664-2

## Brake Assembly

Ref. No.	Part No.	Qty.	Description
1	28-0650	2	Shaft-Flanged, Axle
2	92-1774	2	Seal-Oil
3	21-8180	2	Bearing
4	21-9450	2	Dust Shield
5	43-6810	2	Torque-Spider
6	21-9390	2	Socket-Adjusting Screw
7	21-9370	2	Screw-Adjusting
8	21-9380	2	Nut-Pivot
9	242-34	10	Stud-Flanged, Axle
10	21-8360	2	Clip-Retaining
11	28-0680	2	Brake Drum
12	94-6935	8	Nut-Lock
13	28-0670	2	Seal-Oil
14	21-9440	2	Spring-Adjusting Screw
15	21-9460	4	Retainer-Brake Lever
16	84-8600	1	Asm-Shoe & Lining (Set of 4)
17	21-9420	2	Spring-Shoe Return LH
18	21-9430	2	Spring-Shoe Return RH
19	24-9180	2	Strut & Lever Parking Brake
21	94-6934	8	Screw-HH

Ref. No.	Part No.	Qty.	Description
22	24-8840	2	Ring-Wheel Bearing
23	94-6936	8	Washer
*	92-8775	2	Kit-Gasket, Liquid

\*Not Illustrated



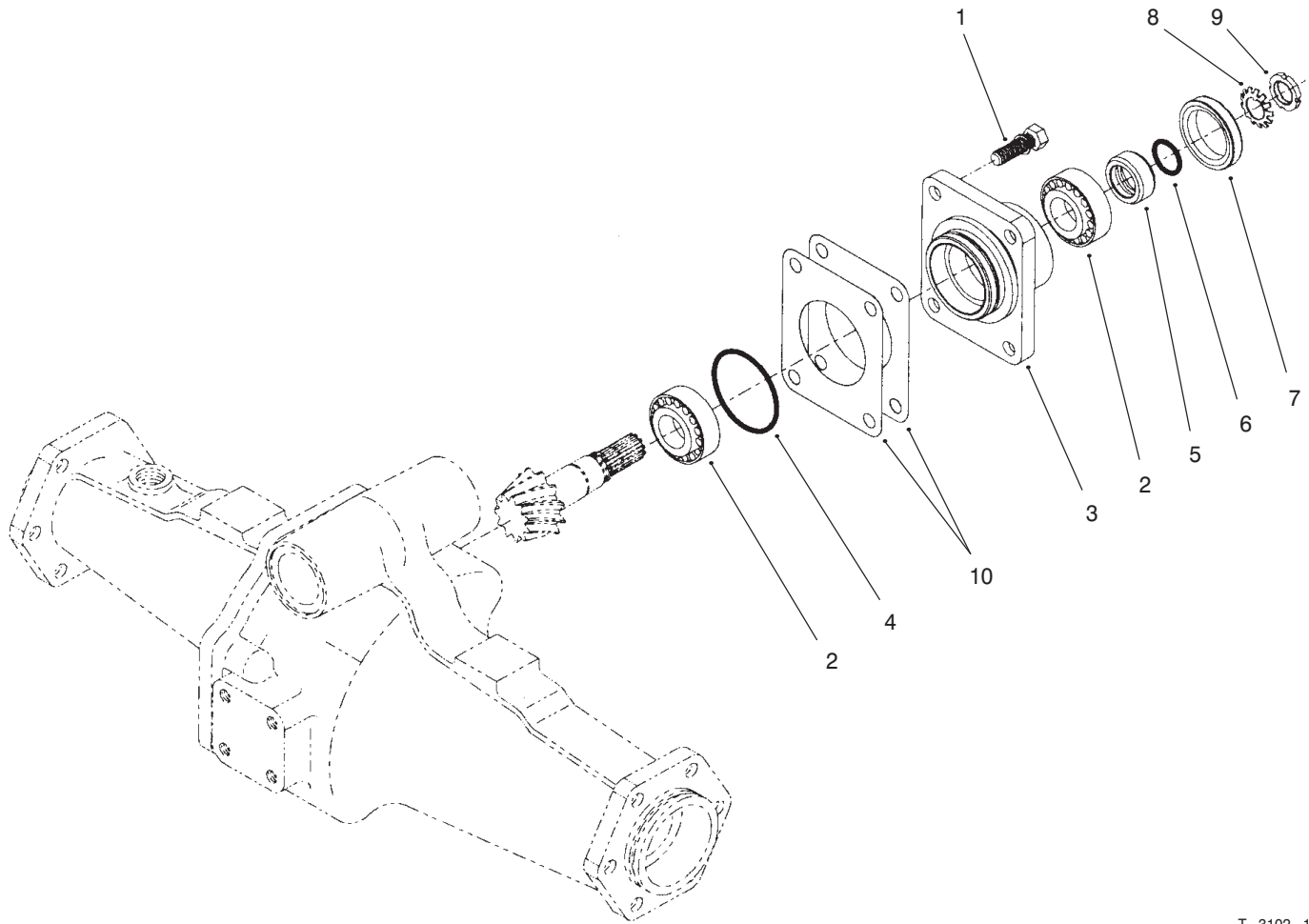
T-3110-2

## Rear Axle Assembly

Ref. No.	Part No.	Qty.	Description
1	95-7501	1	Asm-Drive Axle
2	98-3860	1	Adapter-Clutch
3	95-6296	1	Clutch-Bidirectional
4	99-8436	1	Spacer
5	33094-00	1	Washer-Flat
6	3253-4	1	Washer-Lock
7	33114-070	1	Screw-HH
8	100-6570-01	1	Axle Support
9	98-3863	2	Stop-Oscillation
10	3296-15	2	Nut-Hex.
11	99-8434-03	1	Rear Axle Pin
12	32144-14	1	Screw-HWH
13	99-8431	A/R	Washer-Thrust (Thin)
14	99-8432	A/R	Washer-Thrust (Thick)
15	71-4540	1	Washer-Thrust
16	32146-20	1	Nut-Lock Jam
17	98-3869	1	Weight-Rear
18	98-3880	1	Bumper
19	325-7	2	Screw-HH
20	3256-26	2	Washer-Flat
21	3253-7	2	Washer-Lock
22	99-2415	1	Cylinder-Hydraulic
23	92-5838	2	Ball Joint
24	302-11	2	Fitting-Grease 45#
25	32151-104	2	Ring-Retaining
26	3220-6	4	Nut-Jam

Ref. No.	Part No.	Qty.	Description
27	95-8812	4	Screw-HH
28	98-3862	1	Bracket-Cylinder Support
29	302-33	1	Fitting-Lube
30	99-2412	1	Asm-Tube & Clamp
31	99-2413	1	Cover-Guard, Flywheel
32	32144-10	4	Screw-HH
33	48-9220	4	Washer
34	71-4740	2	Tie Rod End
35	302-55	2	Fitting-Lube
36	3220-11	2	Nut-Jam
37	71-4760	2	Seal
38	323-9	2	Screw-HH
39	3296-39	2	Nut-Hex. Lock
40	70-2560	1	Decal-Lube
41	99-2407	1	Hose-Hydraulic
42	340-97	2	Fitting-Hydraulic 90# (Incl. Ref. #44 & 45)





T-3102-1

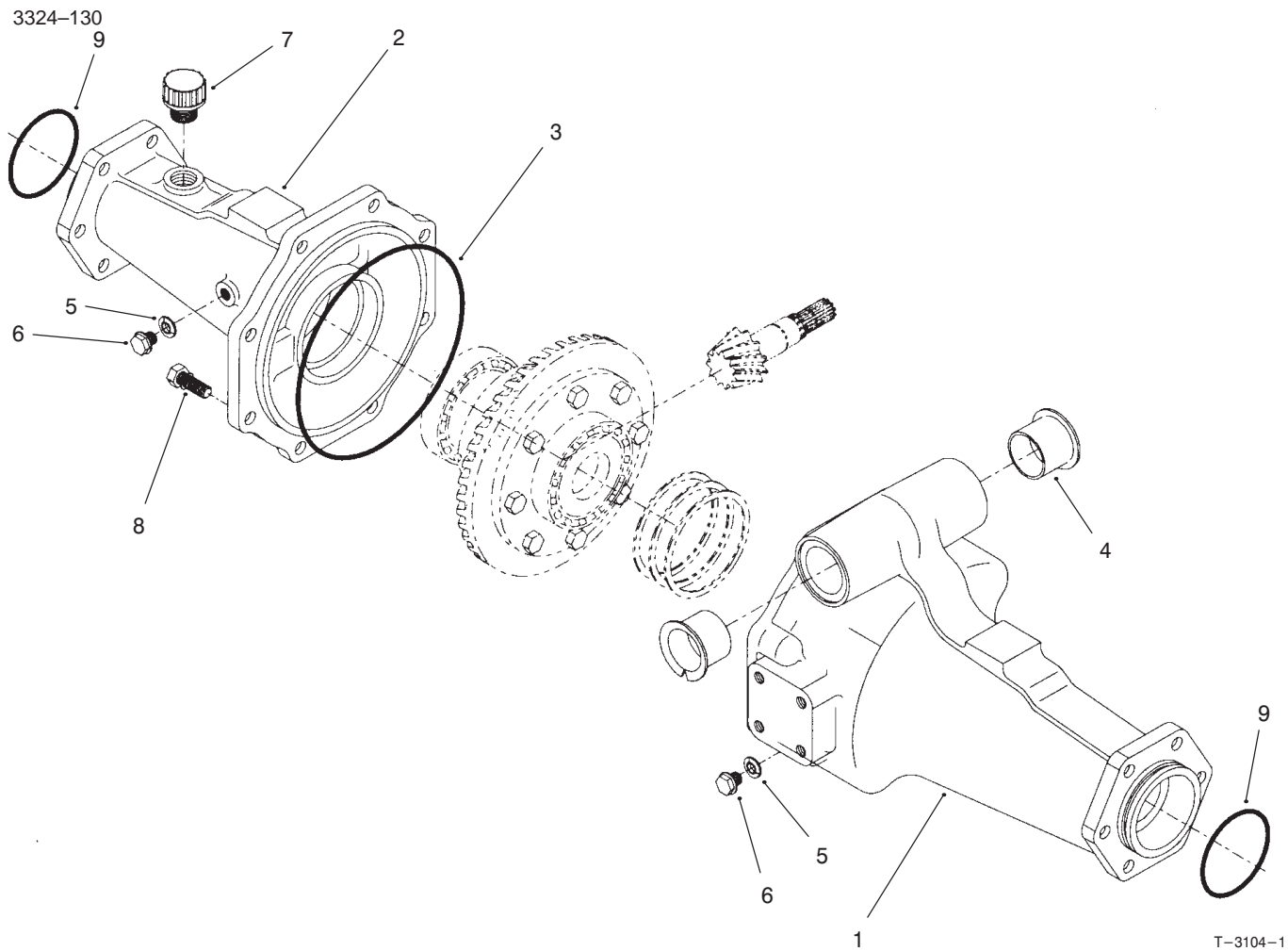
## Rear axle Assembly No. 95-7501 Bevel Pinion Shaft Assembly

Ref. No.	Part No.	Qty.	Description
1	99-7575	2	Bolt
2	99-7570	2	Bearing-Taper Roller
3	95-7535	1	Case-Bearing
4	99-7571	1	O-Ring
5	99-7572	1	Collar-Oil Seal
6	99-7573	1	O-Ring
7	99-7574	1	Seal-Oil
8	99-7559	1	Washer-Lock
9	99-7560	1	Nut-Lock
10	99-7550	2	Shim-0.1
*	99-7551	2	Shim-0.2

Ref. No.	Part No.	Qty.	Description

\*Not Illustrated



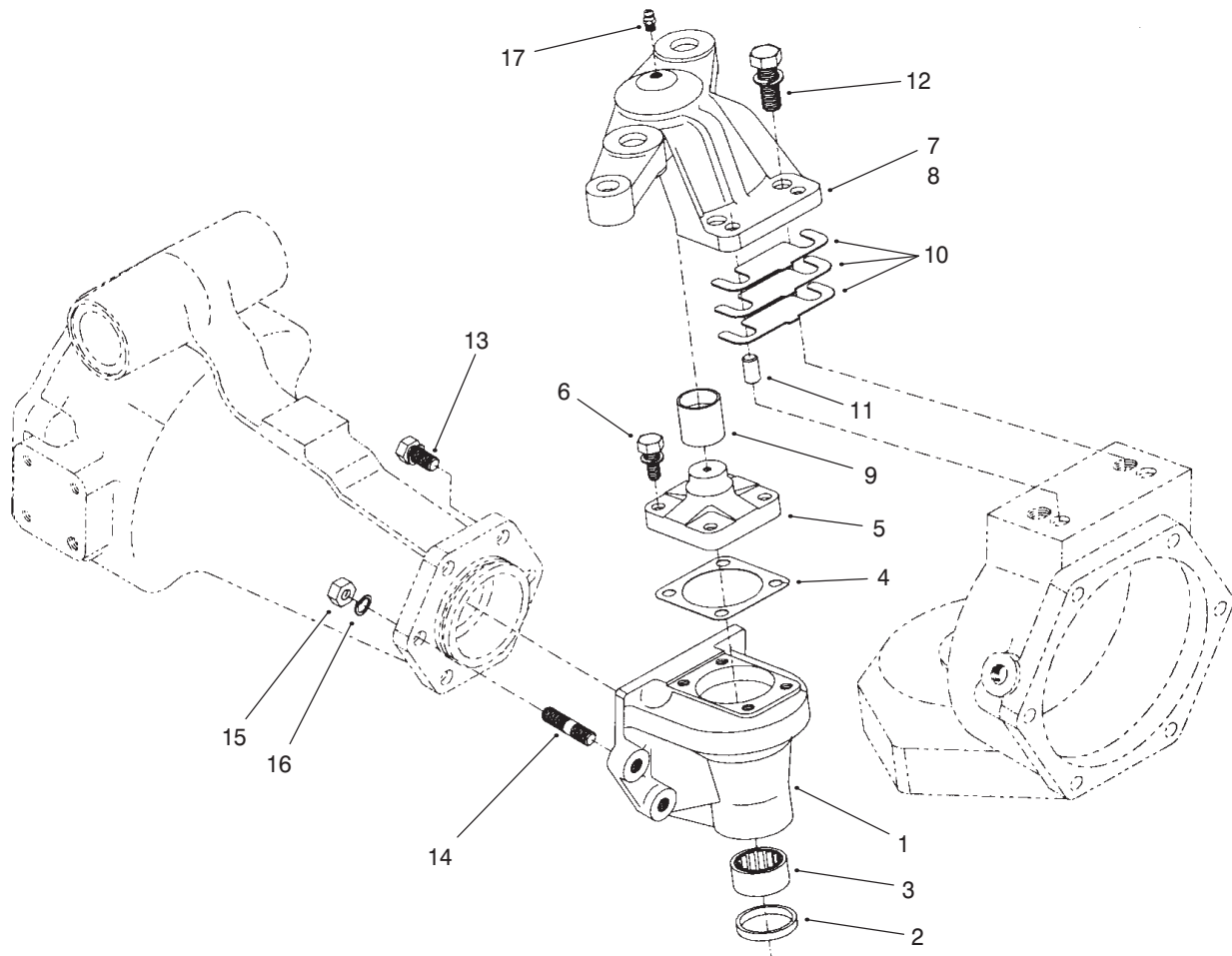


T-3104-1

## Rear Axle Assembly No. 95-7501 (Continued) Axle Support Assembly

Ref. No.	Part No.	Qty.	Description
1	95-7508	1	Support #1-Axle
2	95-7506	1	Support #2-Axle
3	95-7507	1	O-Ring
4	95-7537	2	Bushing-Flange
5	99-7589	2	Plug
6	99-7590	2	Washer-Seal
7	99-7591	1	Asm-Oil Plug
8	99-7592	8	Bolt
9	99-7593	2	O-Ring

Ref. No.	Part No.	Qty.	Description



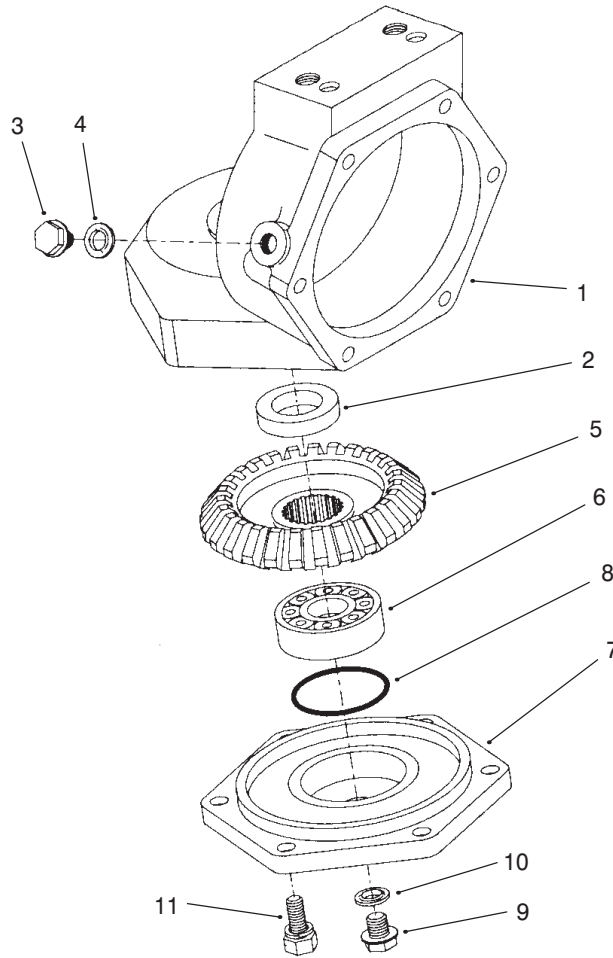
T-3105-1

## Rear Axle Assembly No. 95-7501 (Continued) Bevel Gear Case Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	95-7539	2	Case-Bevel Gear				
2	99-7594	2	Seal-Oil				
3	99-7595	2	Bearing-Needle				
4	95-7511	2	Gasket				
5	95-7510	2	Pin-Knuckle				
6	99-7596	8	Bolt				
7	95-7514	1	Support-Axle Case, LH				
8	95-7516	1	Support-Axle Case, RH				
9	99-7529	2	Bushing				
10	95-7547	2	Shim-0.1				
*	95-7548	2	Shim-0.2				
*	95-7549	2	Shim-0.4				
11	99-7597	4	Pin-Straight				
12	99-7598	4	Bolt				
13	99-7599	8	Bolt				
14	99-7525	4	Stud				
15	99-7526	4	Nut				
16	99-7527	4	Washer-Spring				
17	99-7528	2	Nipple-Grease				

\*Not Illustrated



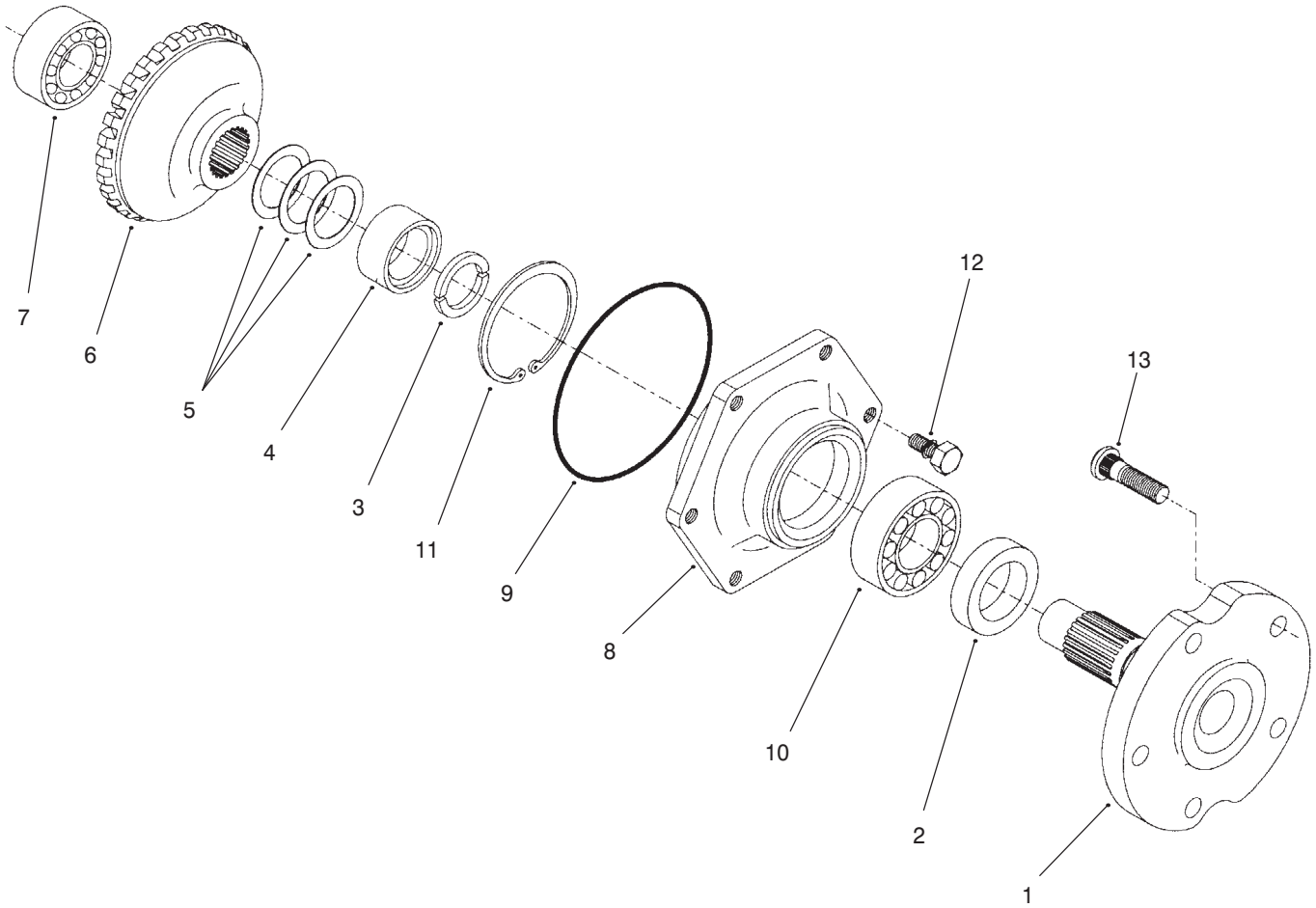


T-3107-1

## Rear Axle Assembly No. 95-7501 (Continued) Axle Case Assembly

Ref. No.	Part No.	Qty.	Description
1	95-7532	2	Case-Axle
2	99-7594	2	Seal-Oil
3	99-7535	2	Plug
4	99-7536	2	Washer-Seal
5	95-7528	2	Gear-27 Bevel
6	99-7532	2	Bearing-Taper Roller
7	95-7526	2	Cover-Axle
8	99-7537	2	O-Ring
9	99-7589	2	Plug
10	99-7590	2	Washer-Seal
11	99-7596	12	Bolt

Ref. No.	Part No.	Qty.	Description



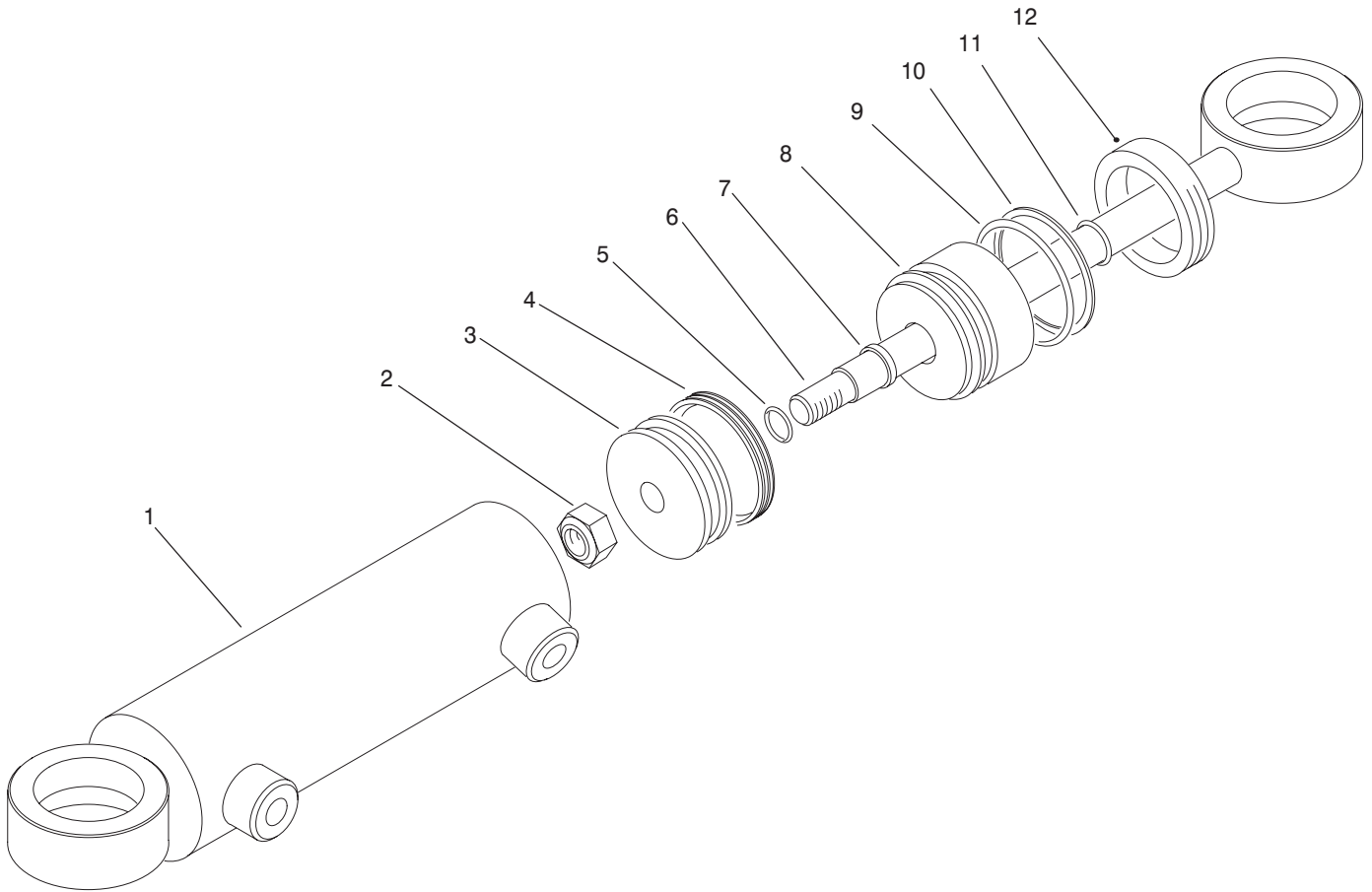
T-3108-1

## Rear Axle Assembly No. 95-7501 (Continued) Axle Assembly

Ref. No.	Part No.	Qty.	Description
1	95-7522	2	Axle
2	99-7564	2	Seal-Oil
3	95-7544	4	Clip
4	95-7523	2	Spacer
5	99-7555	2	Shim-0.3
*	99-7556	2	Shim-0.2
*	99-7557	2	Shim-0.5
6	95-7525	2	Gear-27 Bevel
7	99-7534	2	Bearing-Double Ball
8	95-7521	2	Cover-Axle
9	99-7538	2	O-Ring
10	99-7561	2	Bearing-Ball
11	99-7539	2	Clip
12	99-7596	12	Bolt
13	99-7563	10	Stud

Ref. No.	Part No.	Qty.	Description

\*Not Illustrated



T-3111-1

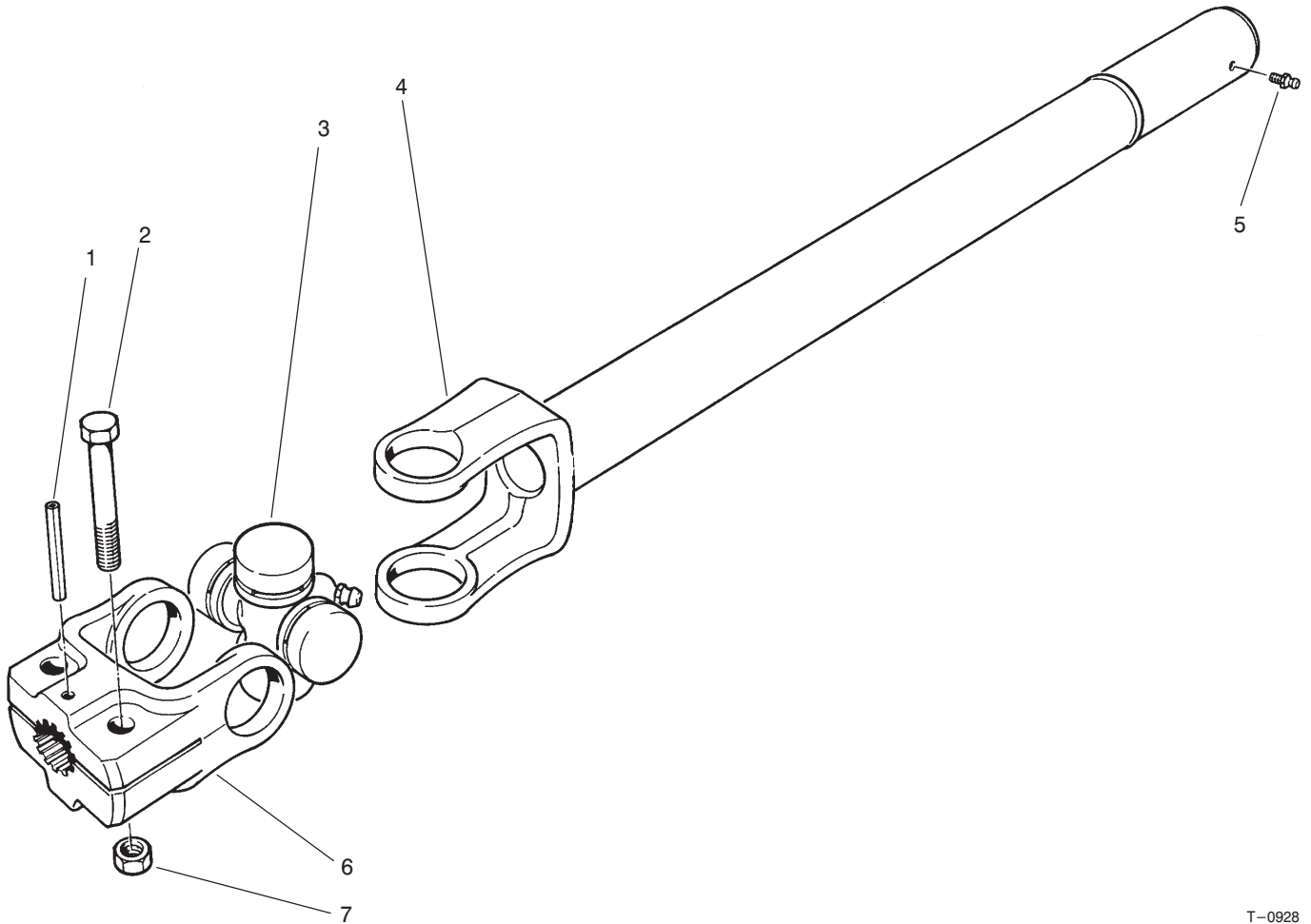
## Steering Cylinder No. 99-2415

Ref. No.	Part No.	Qty.	Description
†1		1	Asm-Barrel
2	32152-10	1	Nut-Lock
†3		1	Piston
†4		1	Uniring
†5		1	O-Ring
†6		1	Rod
†7		1	Seal-Rod
†8		1	Head
†9		1	O-Ring
†10		1	Seal-Backup
†11		1	Seal-Dust
†12		1	Collar-Internal
*	86-5390	1	Kit-Seal Repair (Incl. Ref. #4, 5, 7 & 9-11)

Ref. No.	Part No.	Qty.	Description

\*Not Illustrated  
†Not Serviced Separately



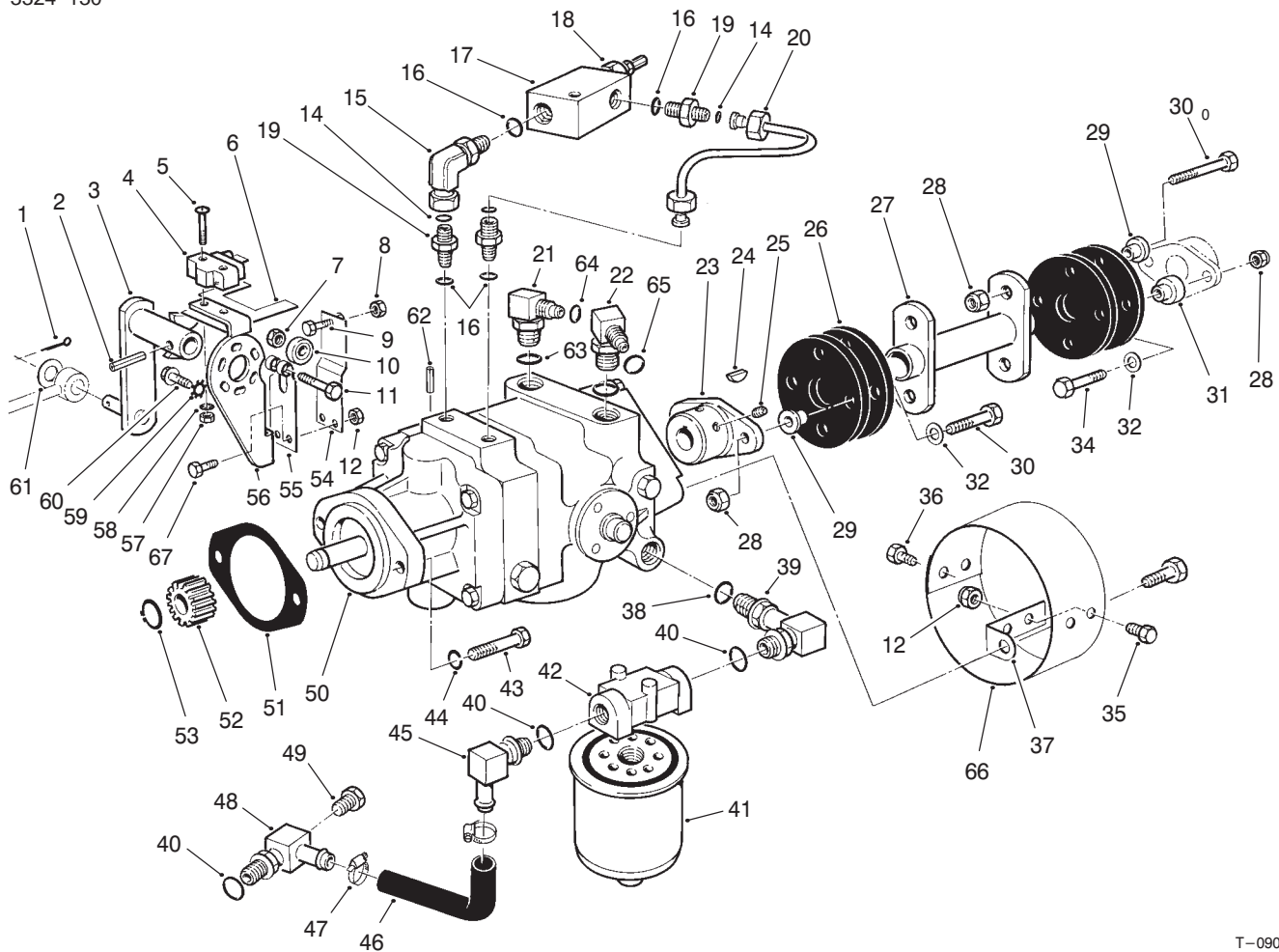


T-0928

## Drive Shaft Assembly No. 72-3741

Ref. No.	Part No.	Qty.	Description
1	32121-34	1	Pin-Roll
2	323-9	2	Screw-HH
3	54-9180	1	Kit-Joint, Universal
4	72-3461	1	Tube-Yoke, Half-Slip
5	302-58	1	Fitting-Grease
6	72-3450	1	Yoke-Flange, Split
7	32153-2	2	Nut-Lock

Ref. No.	Part No.	Qty.	Description



T-0909B

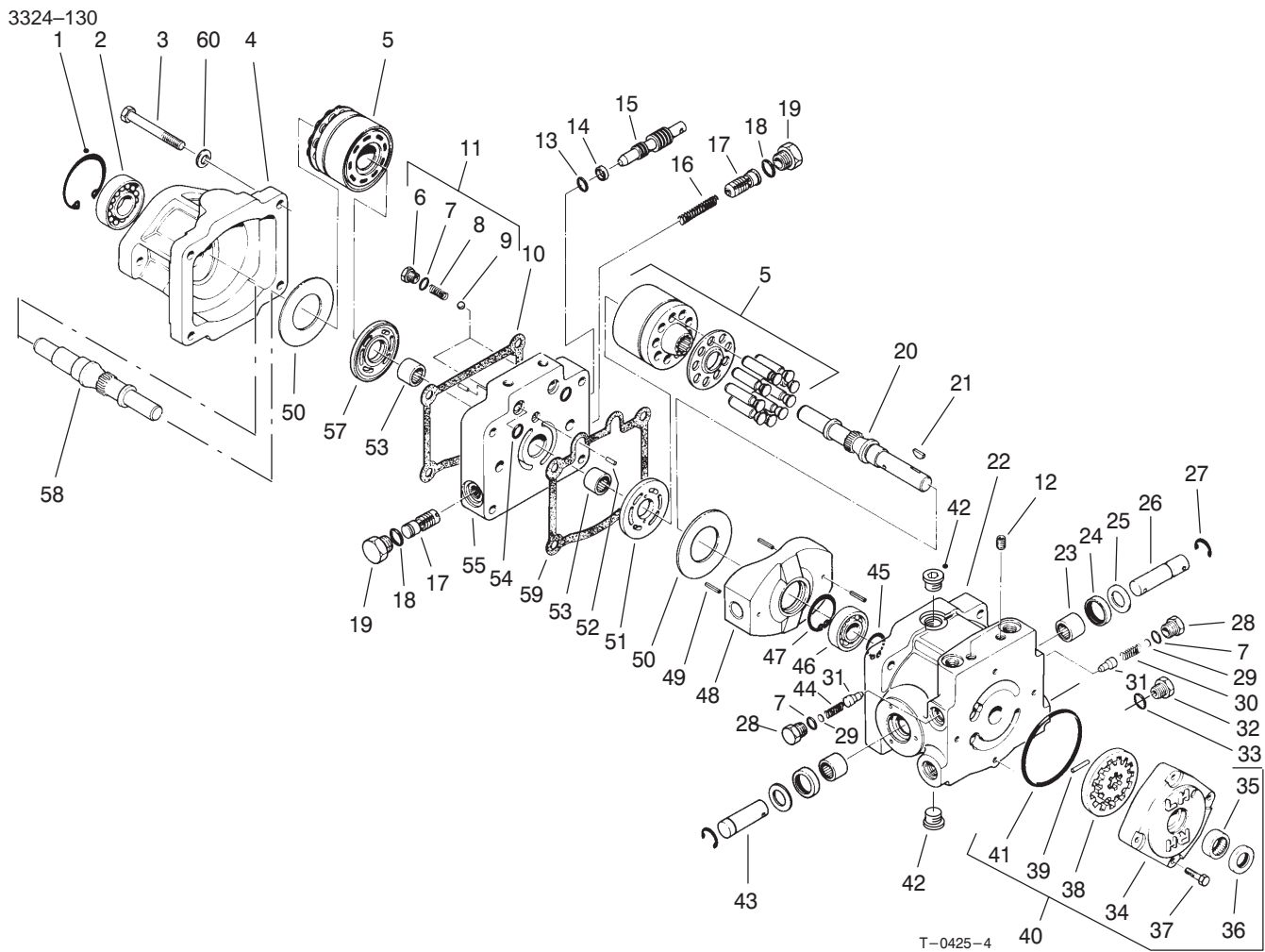
## Hydrostatic Transmission Assembly

Ref. No.	Part No.	Qty.	Description
1	3272-10	1	Pin-Cotter
2	32121-24	1	Pin-Roll
3	28-9570	1	Lever-Pump
4	29-6163	1	Switch-Micro
5	3249-11	2	Screw-Mach. Rd. Hd.
6	46-8810	1	Stop-Leaf, Spring
7	3296-29	1	Nut-Lock
8	3219-2	1	Nut-Hex
9	3210-7	1	Screw-HH
10	251-259	1	Bearing-Ball
11	322-17	1	Screw-HH
12	3296-42	6	Nut-Lock
14	237-21	3	O-Ring
15	340-143	1	Elbow-Swivel
16	237-78	4	O-Ring
17	72-3710	1	Body-Valve, Relief
18	72-3720	1	Cartridge-Valve, Relief
*	72-3730	1	Kit-Seal (Relief Valve)
*	72-3540	1	Valve-Relief Adj. (Incl. Ref.#17 & 18)
19	340-92	3	Adapter-Straight
20	72-3550	1	Asm-Tube
21	340-77	1	Elbow-Fitting
22	340-99	1	Elbow-Fitting
23	33-4380	1	Hub-Pump
24	3257-32	1	Key-Woodruff

Ref. No.	Part No.	Qty.	Description
25	3241-5	2	Screw-Set, Sq. Hd.
26	44-2230	4	Coupling-Rubber
27	71-4400	1	Coupling-Drive
28	32152-1	8	Nut-Lock
29	71-4411	6	Spacer-Coupling, Rubber
30	322-8	6	Screw-HH
31	71-4410	2	Spacer-Coupling, Rubber
32	3256-3	4	Washer-Flat
34	322-10	2	Screw-HH
35	321-2	2	Screw-HH
36	321-4	2	Screw-HH
37	54-9290	2	Bracket
38	237-80	1	O-Ring
39	68-8660	1	Elbow-Fitting
40	237-81	3	O-Ring
41	23-9740	1	Filter-Oil
42	68-8990	1	Head-Filter
43	323-7	2	Screw-HH
44	3253-21	2	Washer-Lock
45	353-987	1	Elbow-Fitting
46	68-9650	1	Hose-Axle
47	2412-34	2	Clamp-Hose
48	70-2620	1	Elbow-Fitting

\*Not Illustrated



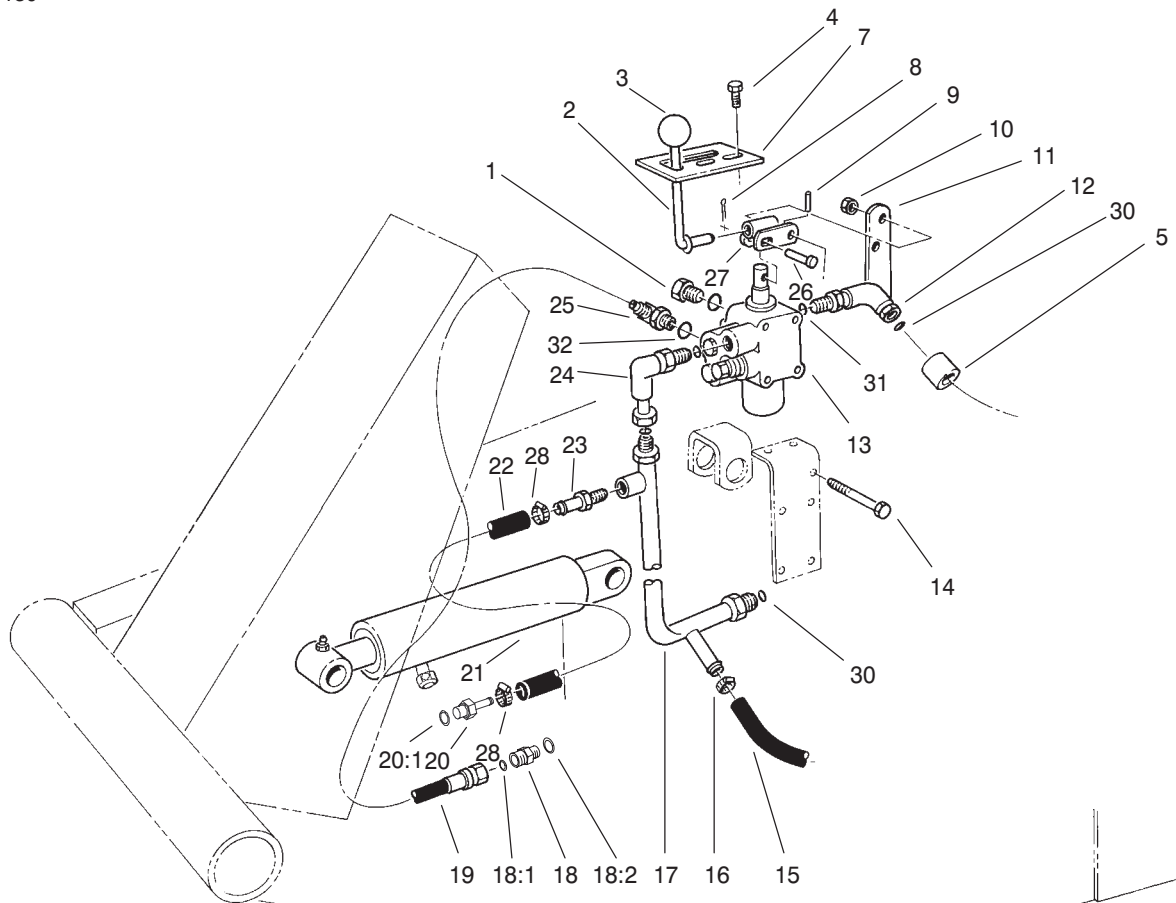


## Transmission Assembly No. 92-8947

Ref. No.	Part No.	Qty.	Description
1	32120-8	1	Ring-Retaining
2	72-3750	1	Bearing-Ball
3	323-56	4	Screw-HH
4	67-9080	1	Housing-Motor
5	48-1800	2	Kit-Cylinder Block
6	25-2650	2	Check Valve Plug
7	237-86	4	O-Ring
8	25-2640	2	Valve Spring
9	25-2490	2	Ball
10	67-9100	1	Gasket
11	99-5689	2	Kit-Check Valve (Incl. Ref. #6-9)
12	285-17	4	Pipe Plug
13	237-22	1	O-Ring
14	25-2630	1	Back-Up Ring
15	88-8220	1	By-Pass Valve
16	25-2610	1	Accel. Valve Spring
17	25-2410	2	Asm-Accel. Valve
18	76-1900	2	O-Ring
19	353-550	2	Plug-Hex. Hd.
20	67-8020	1	Pump Shaft
21	3257-32	1	Key-Woodruff
22	54-7890	1	Pump Housing (Incl. Ref. #12 & 23-25)
23	252-82	2	Bearing-Bearing

Ref. No.	Part No.	Qty.	Description
24	25-3210	2	Lip Seal
25	25-2510	2	Washer-Flat
26	25-2580	1	Trunnion Shaft
27	32151-46	2	Ring-Retaining
28	25-2460	2	Plug-Hex. Hd.
29	25-2470	2	Shim Pack
30	25-2570	1	Valve Spring
31	83-7260	2	Relief Valve Cone
32	353-551	1	Plug-Hex. Hd.
33	237-80	1	O-Ring
34	25-2550	1	Charge Pump Housing
35	67-8050	1	Bearing-Needle
36	93-4133	1	Lip Seal
37	322-4	4	Screw-HH
38	25-2680	1	Asm-Gerotor
39	25-2530	1	Headless Straight Pin
40	25-3190	1	Charge Pump (Incl. Ref. #34-39 & 41)
41	237-95	1	O-Ring
42	67-9090	2	Plug
43	25-2500	1	Trunnion Shaft
44	25-2480	1	Valve Spring
45	32120-15	1	Ring-Retaining
46	251-8	1	Bearing-Ball





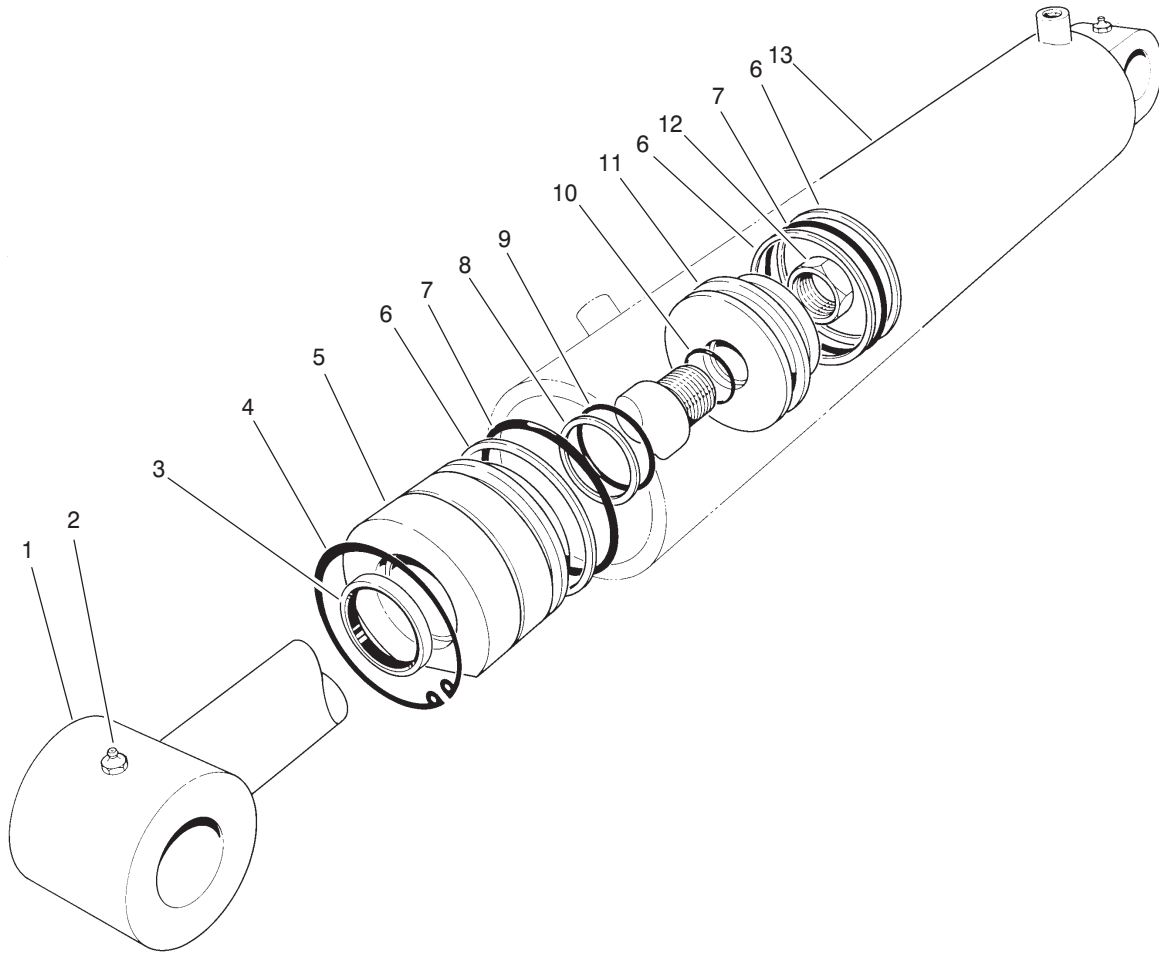
T-0426

## Valve & Cylinder Assembly

Ref. No.	Part No.	Qty.	Description
1	353-512	1	Plug
2	21-8620	1	Lever Valve
3	233-21	1	Knob
4	32144-10	2	Screw-HFH
5	38-3400	1	Guard-Rubber
7	21-8640	1	Latch-Valve Lever
8	3272-6	1	Pin-Cotter
9	32121-73	1	Pin-Slotted Spring
10	3296-42	5	Nut-Lock
11	21-9010	1	Pivot Mount-Valve Lever
12	340-99	1	Fitting-90# Elbow
13	43-1710	1	Asm-Valve
14	321-23	5	Screw-HH
15	63-8990	1	Hose
16	2412-36	1	Clamp Hose
17	63-9260	1	Manifold-Valve
18	340-2	1	Adapter
18:1	237-22	1	O-Ring
18:2	237-42	1	O-Ring
19	92-7833	1	Hose-(Valve to Cylinder)
20	95-8849	1	Fitting-Straight
20:1	237-78	1	O-Ring
21	100-6586	1	Cylinder-Hydraulic

Ref. No.	Part No.	Qty.	Description
*	100-6591	1	Cylinder-Hydraulic (Optional)
22	92-7834	1	Hose
23	304-73	1	Fitting-Straight Barb
24	340-110	1	Elbow-90#
25	340-97	1	Fitting-90#
26	283-17	1	Pin
27	21-8590	1	Link-Valve Lever
28	2412-108	2	Clamp-Hose
29	237-22	2	O-Ring
30	237-30	2	O-Ring
31	237-42	2	O-Ring
32	237-78	2	O-Ring

\*Not Illustrated



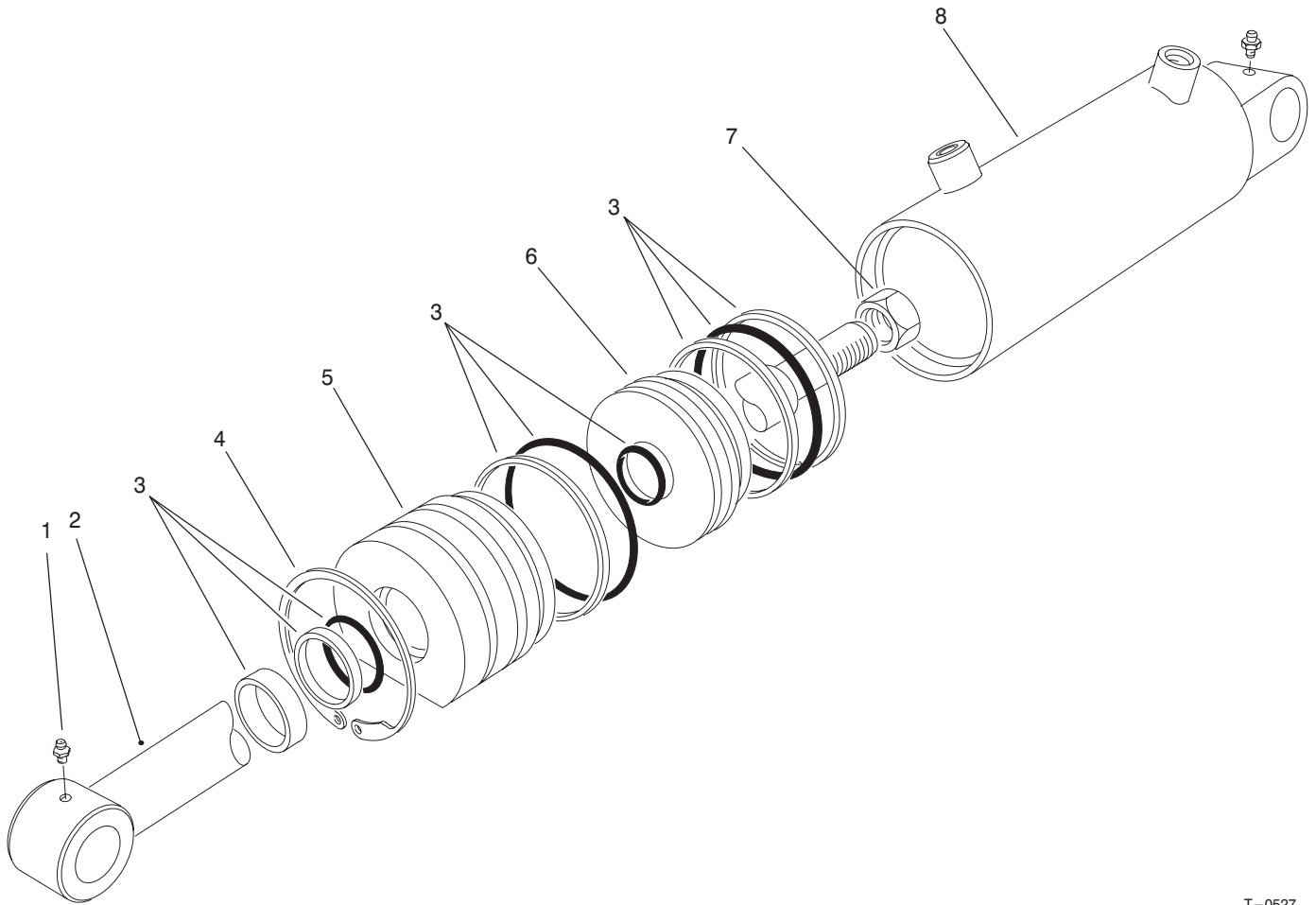
T-0859

## Hydraulic Lift Cylinder Assembly No. 100-6586 (2-1/2" Bore)

Ref. No.	Part No.	Qty.	Description
1	61-4980	1	Shaft-w/Clevis
2	302-55	2	Fitting-Grease
3		1	Seal-Dust
4	61-4990	1	Ring-Retaining
5	60-9780	1	Head
6		3	Ring-Backup
7		2	O-Ring
8		1	Ring-Backup
9		1	O-Ring
10		1	O-Ring
11	60-9770	1	Piston
12	60-9760	1	Nut
†13		1	Barrel
*	61-4960	1	Kit-Seal Repair (Incl. Ref. #3, 6-10)

Ref. No.	Part No.	Qty.	Description

\*Not Illustrated  
†Not Available Separately



T-0527

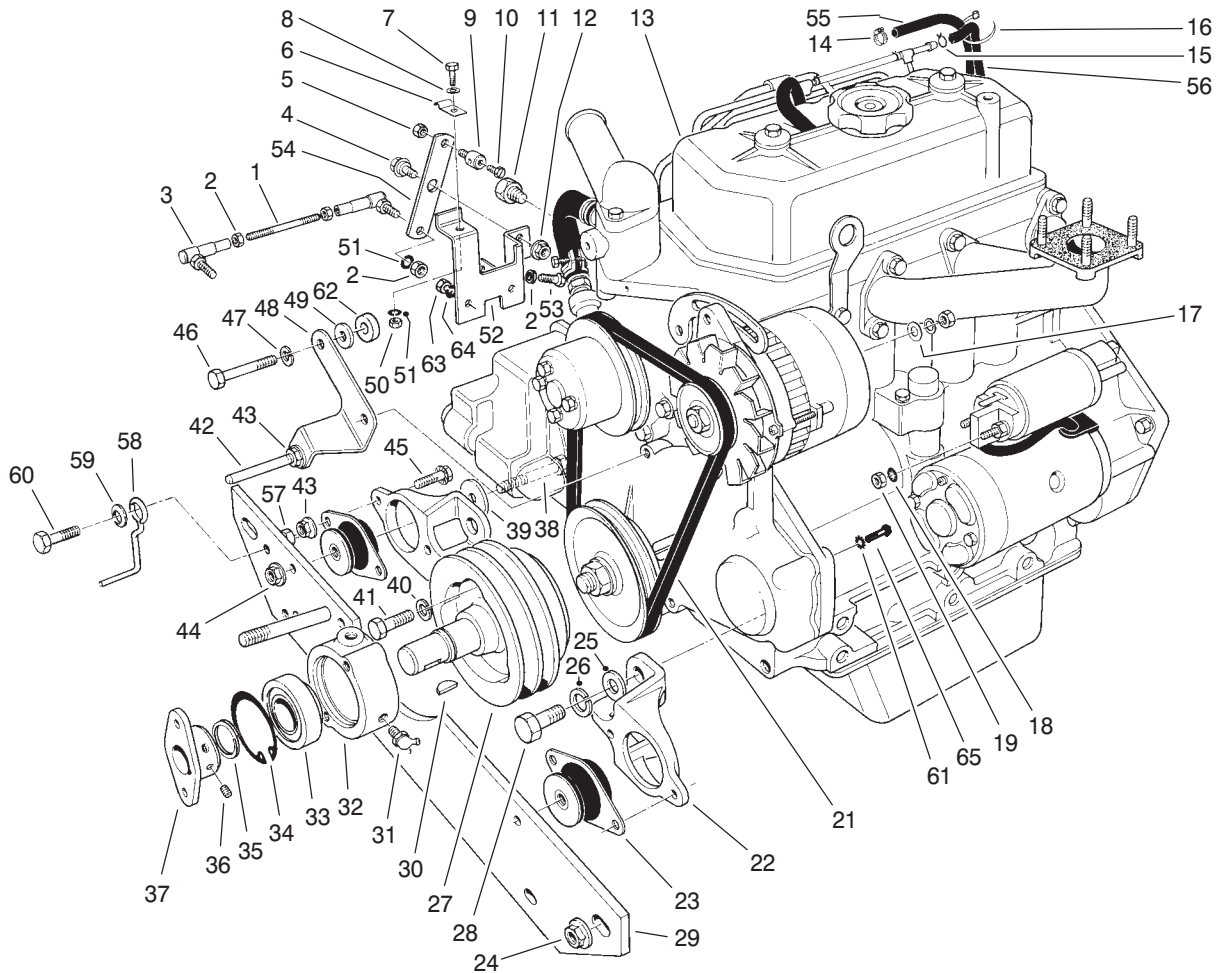
## Hydraulic Lift Cylinder Assembly No. 100-6591 (3" Bore)

Ref. No.	Part No.	Qty.	Description
1	302-55	2	Fitting-Grease
2	67-5480	1	Shaft
3	67-5500	1	Kit-Repair
4	67-5470	1	Ring-Retaining
5	67-5460	1	Head
6	67-5450	1	Piston
7	60-9760	1	Nut-Hex
†8		1	Barrel

Ref. No.	Part No.	Qty.	Description

†Not Available Separately



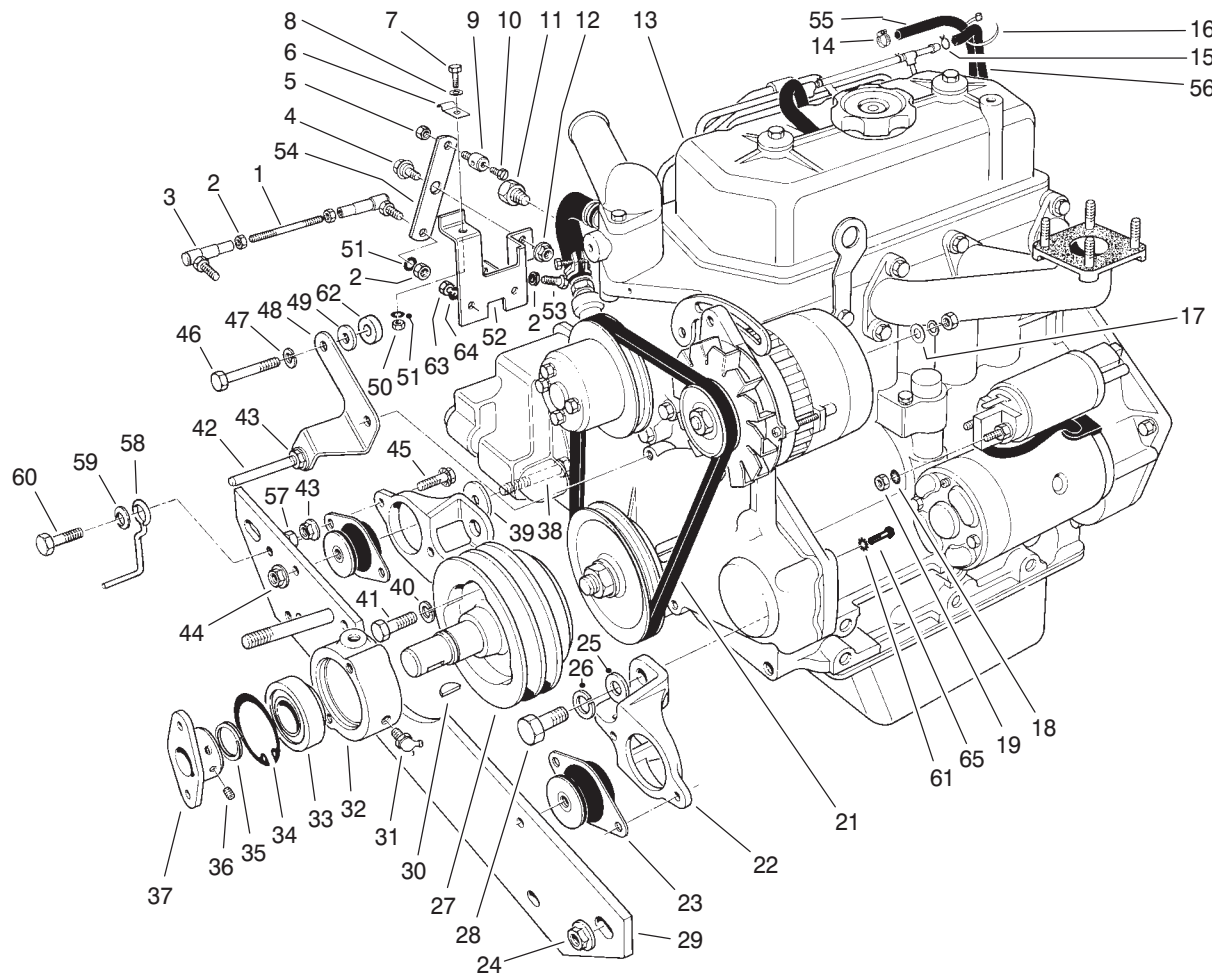


T-0429A

## Engine Assembly

Ref. No.	Part No.	Qty.	Description
1	43-3770	1	Link-Throttle
2	3219-1	5	Nut
3	18-1720	2	Asm-Ball Joint
4	37-8770	1	Bolt-Shoulder
5	3296-20	1	Nut-Lock
6	2412-31	1	Clamp-Bodine
7	321-4	1	Screw-HH
8	3256-22	1	Washer-Flat
9	43-3780	1	Swivel-Throttle Control
10	25-8640	1	Screw-Machine
11	43-1940	1	Adapter-Temp. Gauge
12	32152-1	1	Nut-HFH
13	94-9160	1	Engine
14	2412-108	1	Clamp-Worm Drive
15	2412-79	1	Clamp
16	3290-379	1	Cable Tie
17	5-3637	1	Washer
18	3254-2	2	Washer-Lock
19	33014-00	1	Nut-Hex.
21	42-9100	1	Belt-Fan
22	53-9710	2	Engine Mount
23	53-9680	2	Engine Mount-Rubber
24	32128-23	2	Nut-HFH
25	3256-64	4	Washer-Flat
26	43-5950	4	Washer-Lock
27	43-3510	1	Pulley-Engine

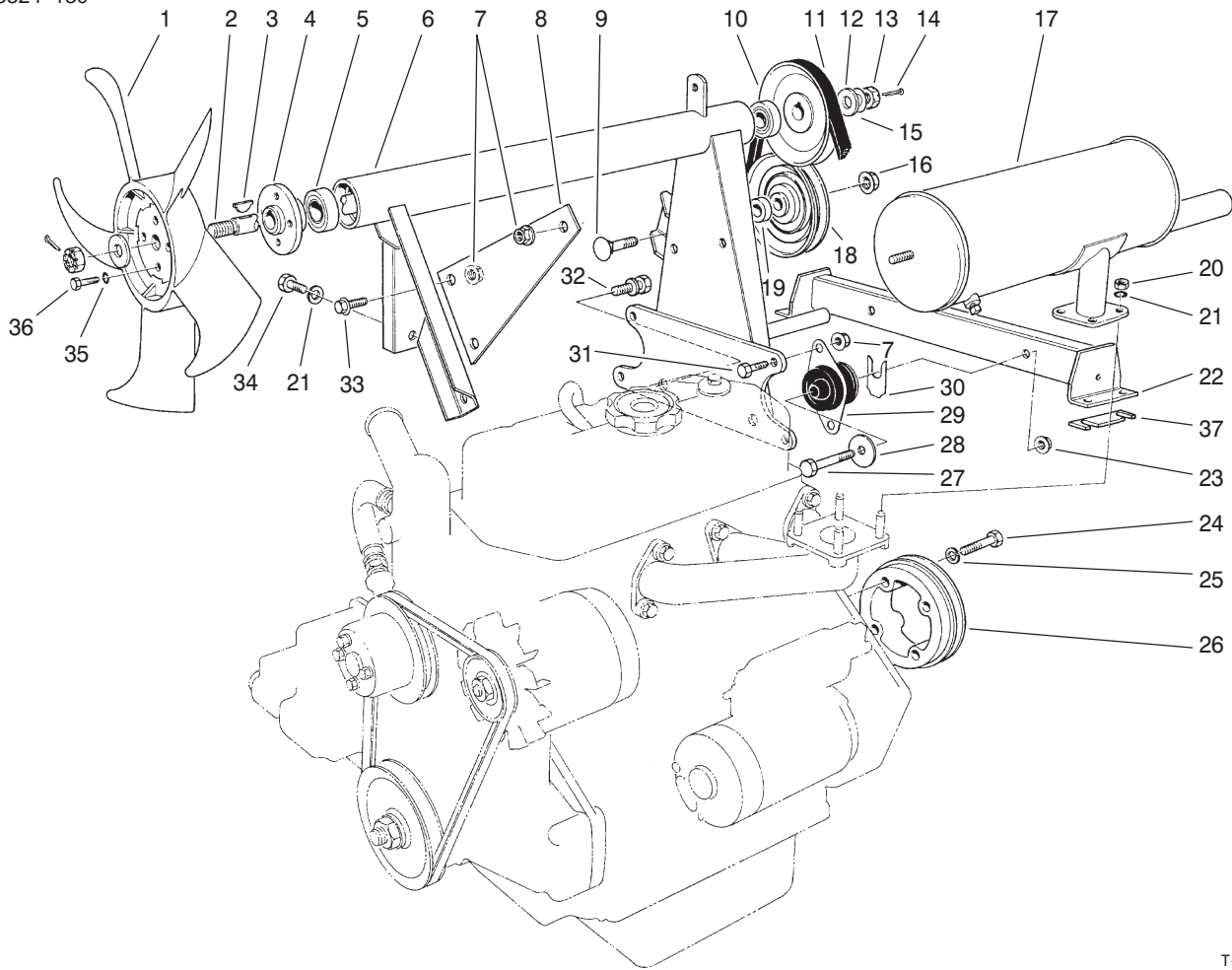
Ref. No.	Part No.	Qty.	Description
28	82-5050	4	Screw-HH
29	75-9900	1	Engine Support-Front
30	3257-33	1	Key-Woodruff
31	302-10	1	Fitting-Grease
32	43-3720	1	Collar-Bearing
33	251-252	1	Bearing-Ball
34	32120-22	1	Ring-Retaining Internal
35	32120-69	1	Ring-Retaining External
36	3241-5	2	Screw-Set Socket Head
37	27-1960	1	Hub-Engine
38	324-12	2	Screw-HH
39	53-9480	2	Washer
40	48-9590	3	Washer-Lock
41	43-3190	3	Screw-HH
42	21-1820	2	Stud-Belt Retainer
43	3290-357	7	Nut-HFH
44	32128-37	2	Nut-HFH
45	3234-11	4	Screw-HH
46	42-9510	2	Screw-HH
47	3253-4	2	Washer-Lock
48	43-3790	1	Bracket-Belt Guide
49	4-2390	2	Washer



T-0429A

## Engine Assembly (Continued)

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
50	3217-5	1	Nut				
51	3253-3	3	Washer-Lock				
52	43-3730	1	Bracket Throttle Control				
53	329-7	1	Screw-HH				
54	43-3760	1	Lever-Throttle				
55	47-7420	1	Hose				
56	43-4230	1	Hose				
57	32153-2	1	Nut-Lock				
58	63-1400	1	Belt Guide				
59	3290-224	1	Washer-Lock				
60	3234-18	1	Screw-HH				
61	3254-2	1	Washer-Lock				
62	5-0652	2	Spacer				
63	33113-020	2	Screw-HH				
64	43-5930	2	Washer-Lock				
65	66-3160	1	Screw				



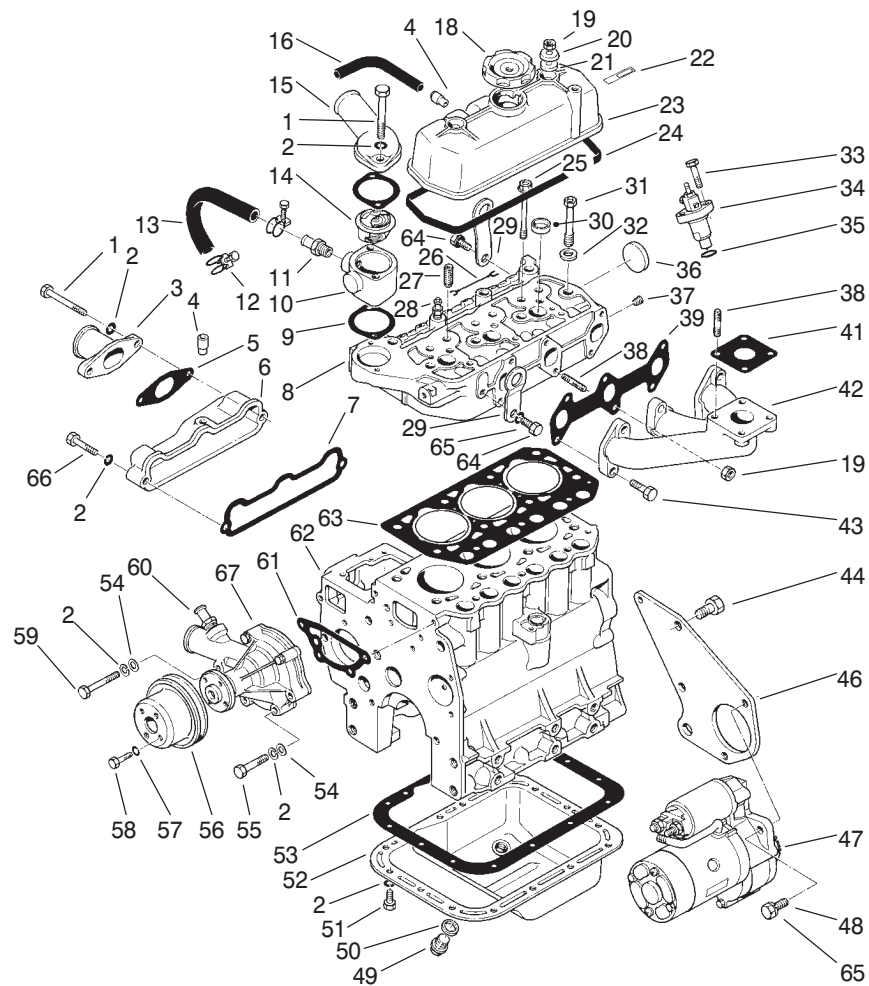
T-0430-4

## Engine Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
1	43-1911	1	Fan-Cooling
2	43-3690	1	Fan-Shaft
3	3257-30	2	Key-Woodruff
4	43-3700	1	Hub-Fan
5	38-7820	2	Bearing
6	53-9750	1	Fan Mount
7	3290-357	8	Nut-Lock, Flange
8	43-3870	1	Support-Muffler
9	3233-14	1	Bolt-Carriage
10	43-3880	1	Pulley
11	43-5910	1	V-Belt
12	29-8910	2	Washer
13	32136-3	2	Nut-Hex. Slotted
14	3272-16	2	Pin-Cotter
15	3-6803	A/R	Washer
16	32128-23	1	Nut-Lock, Flange
17	43-3850	1	Muffler
18	66-5310	1	Idler Pulley
19	66-5320	1	Spacer
20	42-9580	4	Nut
21	3253-4	5	Washer-Lock
22	77-3140	1	Engine Mount
23	32128-37	2	Nut-Lock, Flange
24	43-3200	4	Screw-HH
25	48-9590	4	Washer-Lock
26	43-3530	1	Pulley Flywheel

Ref. No.	Part No.	Qty.	Description
27	324-11	2	Screw-HH
28	53-9480	2	Washer
29	53-9680	2	Engine Mount-Rubber
30	42-6080	A/R	Shim
31	3234-11	4	Screw-HH
32	66-7030	2	Screw-Cap, w/Washer
33	3234-12	2	Screw-Lock, Flange
34	42-9230	1	Screw-HH
35	3253-3	4	Washer-Lock
36	321-3	4	Screw-HH
37	68-9110	A/R	Shim
*	68-9111	A/R	Shim
*	68-9112	A/R	Shim

\*Not Illustrated

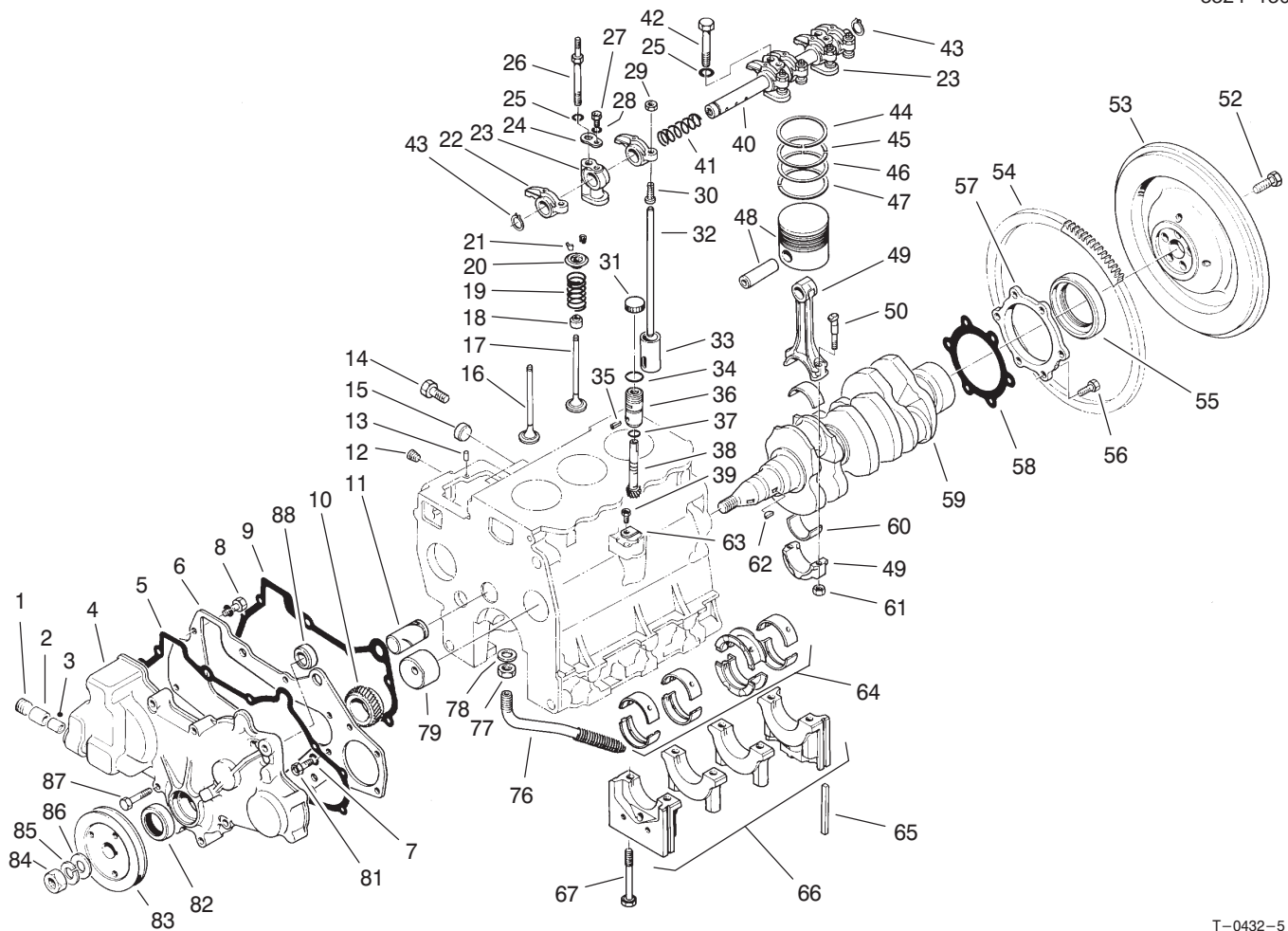


T-0431-3

## Engine Assembly (Continued)

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	42-9310	4	Screw-HH	26	42-9180	2	Wire-Glow Plug Lead
2	42-9850	24	Washer-Lock	27	42-7460	6	Guide-Valve
3	42-9150	1	Pipe Inlet	28	42-7480	3	Glow Plug
4	42-7510	2	Pipe	29	42-7440	2	Hanger-Engine
5	42-9160	1	Gasket-Inlet Pipe	30	42-7080	3	Cap-Sealing
6	42-9120	1	Asm-Intake Manifold	31	42-9320	8	Bolt-Cylinder Head
7	42-9140	1	Gasket-Intake Manifold	32	42-9790	8	Washer-Head Bolt
8	93-1369	1	Asm-Head, Cylinder	33	42-9390	6	Bolt
9	42-7550	2	Gasket	34	44-8070	3	Asm-Nozzle & Holder
10	43-1790	1	Fitting-Thermostat	35	42-8120	3	Gasket-Nozzle Holder
11	42-7740	1	Nipple-Hose	36	42-7090	1	Cap-Sealing
12	43-3140	2	Clamp-Hose	37	67-2570	1	Plug-Taper 1/8
13	43-3130	1	Hose-Water (Incl. Ref. #12)	38	42-9570	5	Stud
14	93-3524	1	Thermostat	39	42-9170	1	Gasket-Exhaust Manifold
15	42-7540	1	Fitting-Water Outlet	41	42-9110	1	Gasket
16	93-3685	1	Pipe-Air Breather	42	43-1870	1	Manifold-Exhaust
18	42-7420	1	Cap-Oil Filter	43	42-9520	5	Screw-HH
19	42-9580	3	Nut	44	42-9240	3	Screw-HH
20	42-9800	2	Washer	46	43-1770	1	Plate-Rear
21	42-7490	2	Seal-Oil	47	46-7610	1	Asm-Starter
22	42-7530	1	Label-Engine No.	48	43-0090	2	Screw-HH
23	42-7500	1	Asm-Cover, Rocker	49	42-9260	1	Plug-Oil Drain
24	42-7520	1	Gasket-Rocker Cover	50	42-7290	1	Gasket-Oil Drain Plug
25	93-3180	3	Bolt-Cylinder Head	51	42-9230	15	Screw-HH





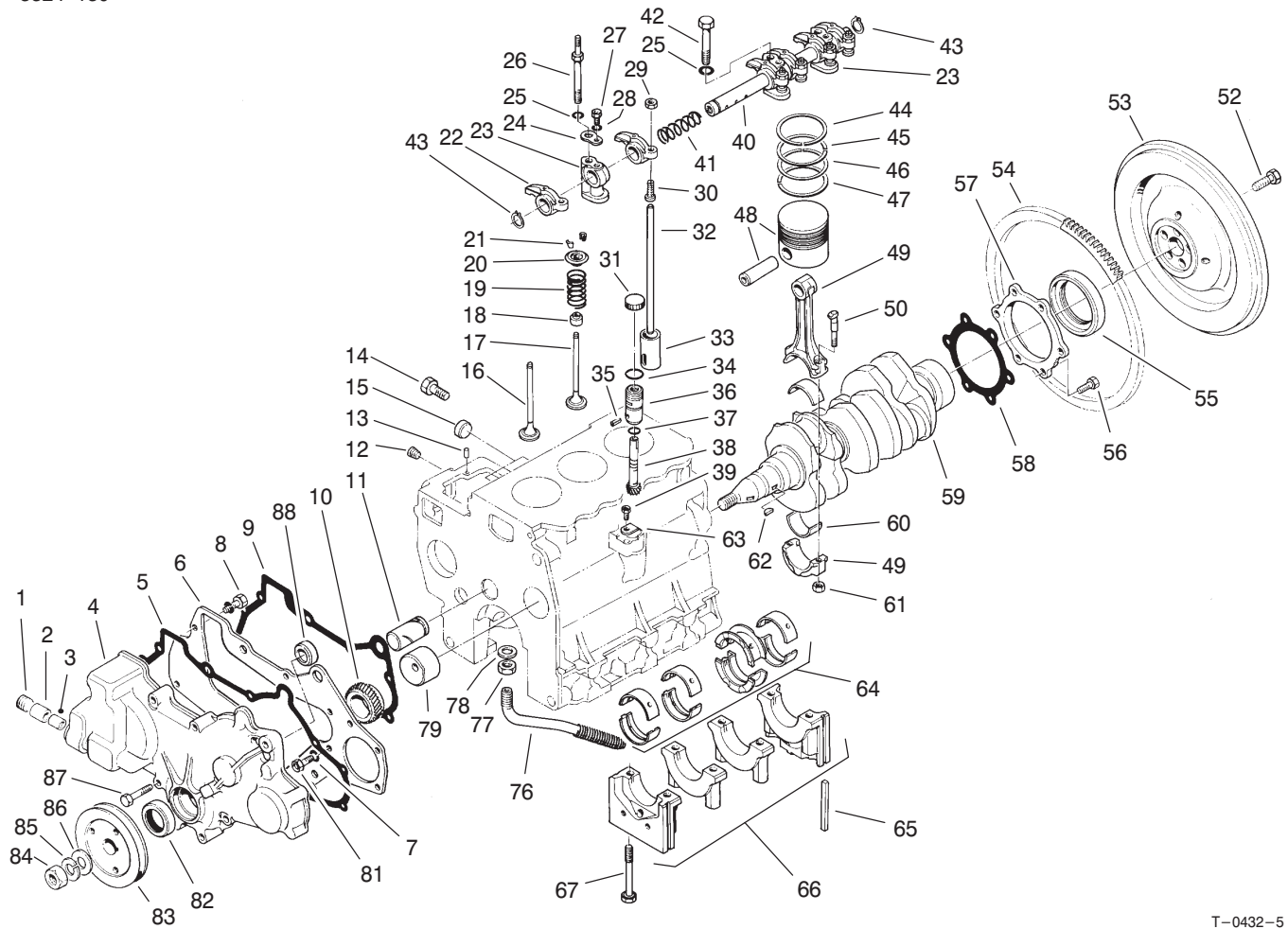
T-0432-5

## Engine Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
1	42-7400	1	Plug-Taper
2	42-7320	1	Bearing-Needle
3	42-7310	1	Bearing-Needle
4	93-3689	1	Case-Gear
5	42-7340	1	Gasket-Gear Case
6	62-3740	1	Plate-Front
7	42-9850	5	Washer-Lock
8	67-2340	2	Screw-HWH
9	42-7150	1	Gasket-Front Plate
10	42-7700	1	Gear-Crankshaft
11	42-7110	1	Shaft-Idler
12	67-2390	3	Plug-Taper
13	56-0220	2	Pin-Dowel
14	42-9250	4	Screw-HH
15	42-7080	2	Cap-Sealing
16	93-1351	3	Valve-Intake
17	93-1352	3	Valve-Exhaust
18	92-1961	6	Seal-Valve Stem
19	42-7880	6	Spring-Valve
20	42-7850	6	Retainer-Valve Spring
21	42-7860	12	Lock-Spring Retainer
22	42-7940	6	Arm-Rocker
23	42-7970	3	Stay-Rocker
24	42-7950	2	Washer-Seat
25	48-9590	3	Washer-Spring
26	42-9360	2	Bolt

Ref. No.	Part No.	Qty.	Description
27	42-9350	2	Screw-HH
28	43-5930	2	Washer-Lock
29	42-9620	6	Nut-Jam
30	42-7980	6	Screw-Adjusting
31	93-3688	1	Cap-Shipping
32	42-7920	6	Rod-Push
33	42-7890	6	Tappet
34	42-9010	1	O-Ring
35	42-8970	1	Pin-Spring
36	42-8980	1	Sleeve-Gear
37	42-8990	1	O-Ring
†38		1	Gear-Driven
39	42-9440	1	Screw-HH
40	42-7960	1	Asm-Shaft Rocker
41	42-7930	1	Spring-Rocker Shaft L.H.
42	42-9370	1	Screw-HH
43	42-7990	2	Ring-Snap
44	72-4200	3	Ring-Set-Piston Std.
45	72-4210	3	Ring Set-Piston 0.25 (.010 in.) 0.5.
46	72-4220	3	Ring Set-Piston 0.50 (.020 in.) 0.5.
47	72-4230	3	Ring Set-Piston 0.75 (.030 in.) 0.5.

†Not Available Separately



T-0432-5

## Engine Assembly (Continued)

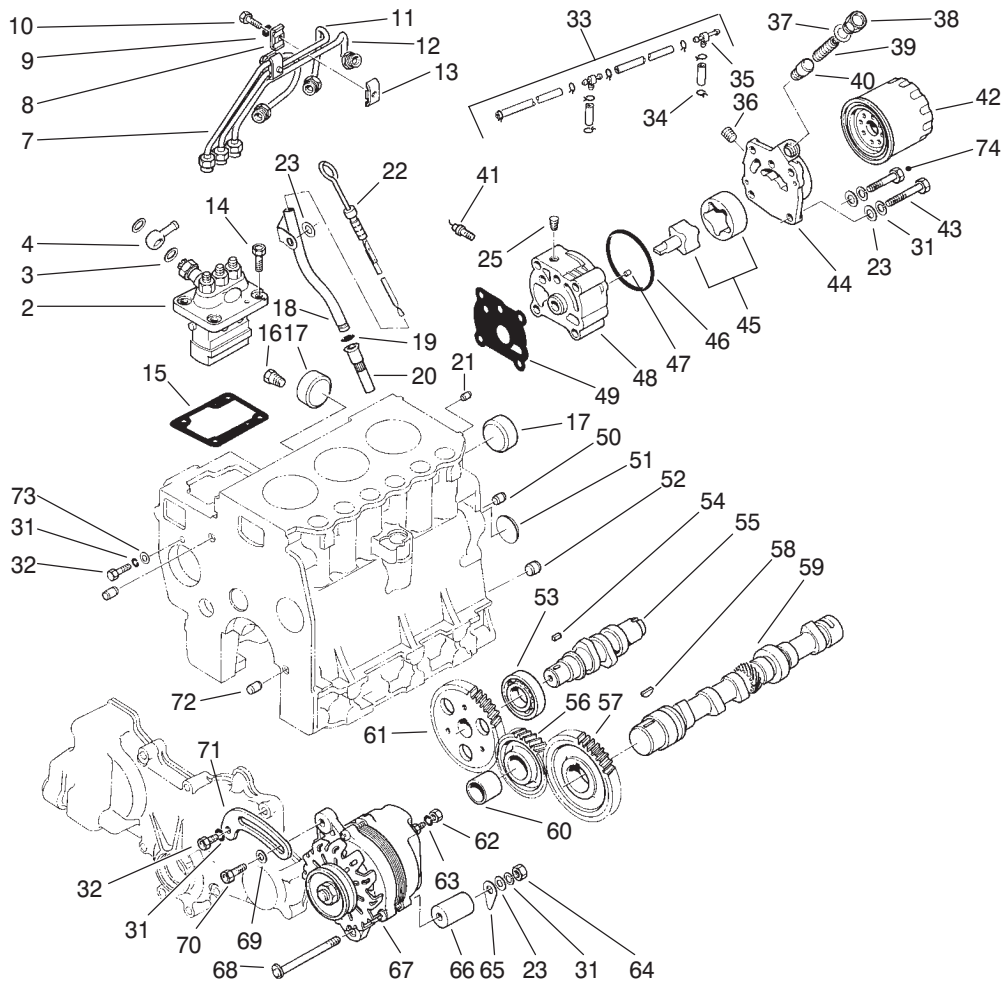
Ref. No.	Part No.	Qty.	Description
48	72-4240	3	Piston & Piston Pin Std.
*	72-4250	3	Piston & Piston Pin 0.25 (.010 in.) 0.5.
*	72-4260	3	Piston & Piston Pin 0.50 (.020 in.) 0.5.
*	72-4270	3	Piston & Piston Pin 0.75 (.030 in.) 0.5.
49	42-7650	3	Asm-Connecting Rod
50	67-2860	6	Bolt-Connecting Rod
52	54-8670	5	Bolt-Flywheel
53	43-1800	1	Flywheel (Incl. Ref. #54)
54	43-1810	1	Gear-Ring
55	42-7060	1	Seal-Oil
56	42-9220	6	Screw-HH
57	42-7120	1	Case-Oil Seal
58	42-7130	1	Gasket-Oil Seal
59	42-7710	1	Crankshaft
60	42-7660	3	Bearing Set Connecting Rod Std.
*	42-7670	3	Bearing Set Connecting Rod 0.25 (.010 in.) U.S.
*	42-7680	3	Bearing Set Connecting Rod

Ref. No.	Part No.	Qty.	Description
*60	42-7690	3	0.50 (.020 in.) U.S. Bearing Set
			Connecting Rod 0.75 (.030 in.) U.S.
61	42-9590	6	Nut-Connecting Rod
62	42-7730	2	Key-Woodruff
63	42-9020	1	Plate-Locking
64	93-3387	1	Bearing Set Crankshaft Std.
*	42-7240	1	Bearing Set-Crankshaft 0.25 (.010 in.) U.S.
*	93-3388	1	Bearing Set-Crankshaft 0.50 (.020 in.) U.S.
*	42-7260	1	Bearing Set-Crankshaft 0.75 (.030 in.) U.S.
65	42-7040	4	Seal-Side
†66		1	Asm-Bearing Cap
67	42-9210	8	Bolt-Bearing Cap
76	48-2010	1	Asm-Screen, Oil
77	48-1990	1	Nut-Jam
78	48-1980	1	Gasket
79	42-7100	1	Bushing-Camshaft

\*Not Illustrated

†Not Available





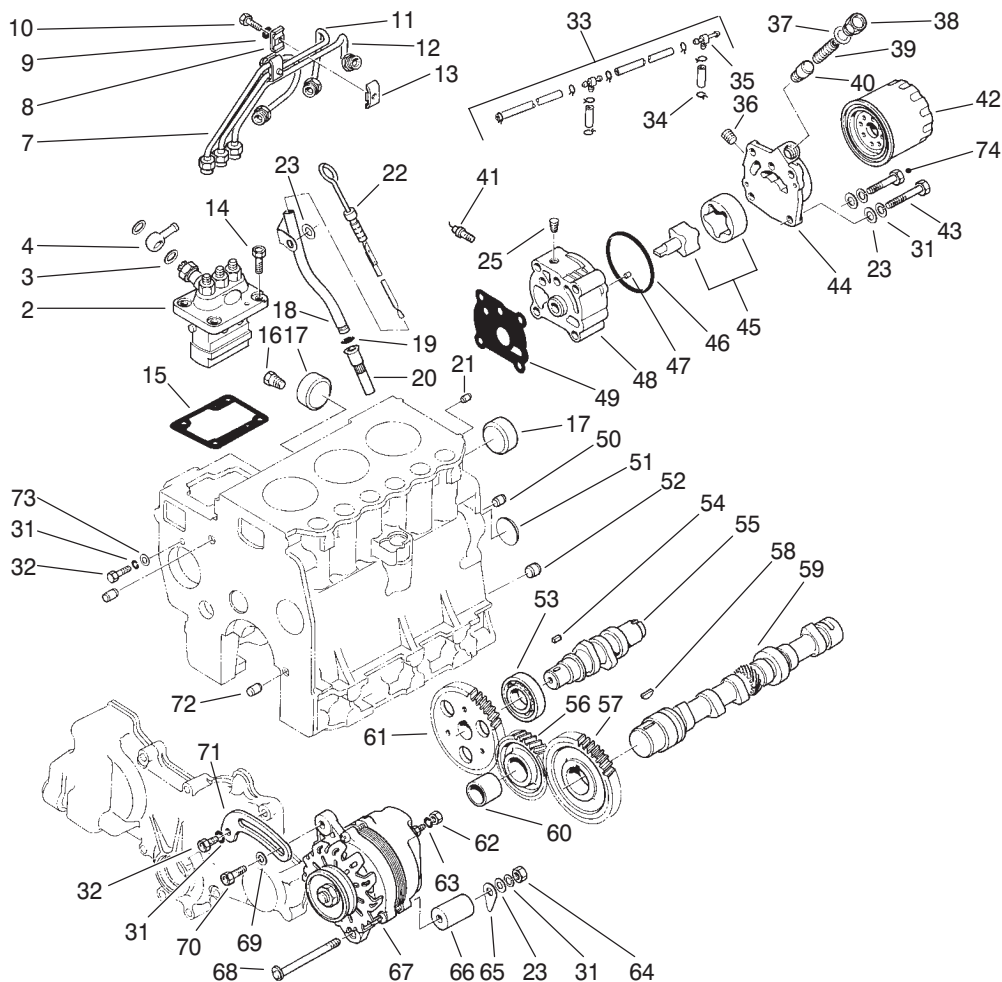
T-0433-3

## Engine Assembly (Continued)

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
†2		1	Asm-Pump, Fuel Injection	18	42-7050	1	Guide-Oil Level Gauge
3	42-9830	2	Washer-Seal	19	43-2710	1	O-Ring
4	42-8100	1	Collar-Union	20	72-6950	1	Retainer-Oil Level Guide
7	42-8130	1	Asm-Pipe, Fuel Injection (No. 1)	21	42-7160	1	Pin-Dowel
8	56-0750	2	Clamp	22	42-7270	1	Asm-Gauge, Oil Level
9	43-5930	1	Washer-Lock	23	42-9660	6	Washer-Flat
10	43-2600	2	Screw-HH	25	67-2570	1	Plug-Taper
11	42-8140	1	Asm-Pipe, Fuel Injection (No. 2)	31	42-9850	7	Washer-Lock
12	42-8150	1	Asm-Pipe, Fuel Injection (No.3)	32	42-9230	2	Screw-HH
13	56-0760	2	Clamp	33	42-8180	1	Asm-Fuel Return Pipe
†14	66-3160	3	Screw-HH	34	2412-79	8	Clamp-Hose
15	42-8010	A/R	Shim-0.2 (.008 in.)	35	42-8190	2	Joint
*	42-8020	A/R	Shim-0.3 (.012 in.)	36	67-2390	1	Plug-Taper
15	42-8030	A/R	Shim-0.4 (.016 in.)	37	42-7290	1	Gasket
*	42-8040	A/R	Shim-0.5 (.020 in.)	38	67-2520	1	Plug
*	42-8050	A/R	Shim-0.6 (.024 in.)	39	42-8930	1	Spring-Relief
*	42-8060	A/R	Shim-0.7 (.028 in.)	40	67-2500	1	Plunger-Relief
*	42-8070	A/R	Shim-0.8 (.032 in.)	41	56-1310	1	Asm-Oil Pressure Switch
*	42-8080	A/R	Shim-0.9 (.036 in.)	42	67-4330	1	Asm-Filter, Oil
*	42-8090	A/R	Shim-1.0 (.039 in.)	43	42-9480	3	Screw-HH
16	281-1	1	Plug-Taper	44	42-8920	1	Cover-Oil Pump
17	42-7090	2	Cap-Sealing	45	42-8910	1	Asm-Rotor, Oil Pump
				46	42-8940	1	O-Ring

\*Not Illustrated

†Item must be serviced by a Mitsubishi Authorized Toro Dealer/Distributor.



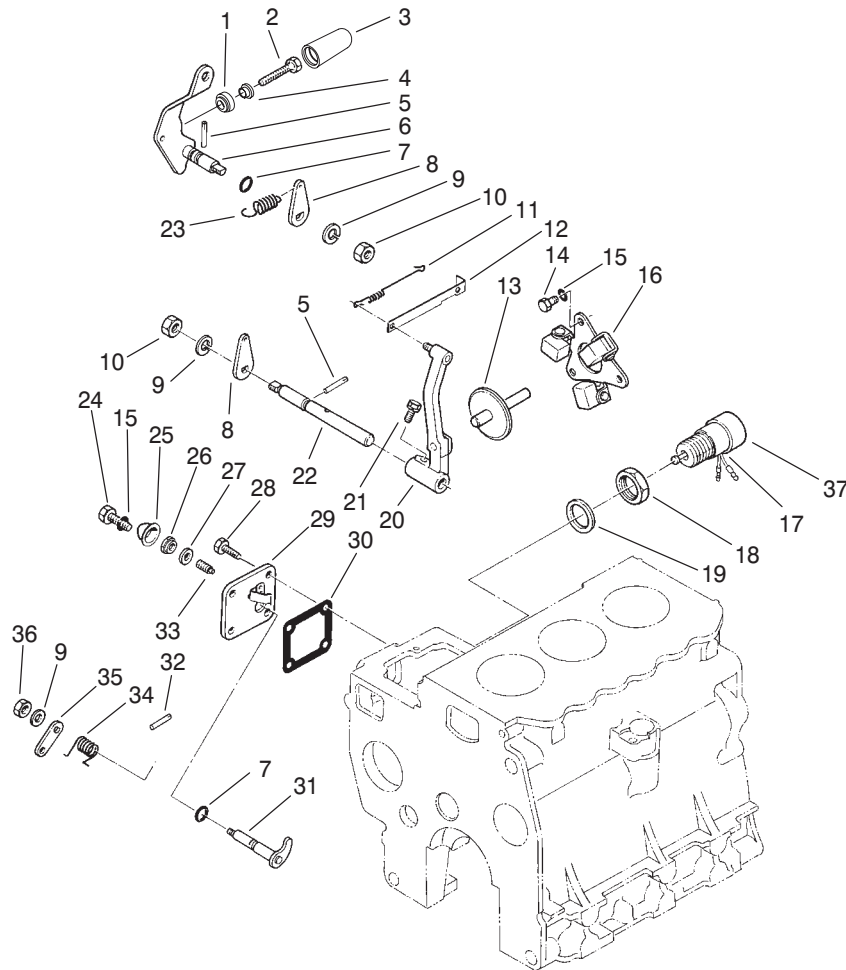
T-0433-3

### Engine Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
47	93-3657	2	Pin-Dowel
48	42-8900	1	Body-Oil Pump
49	42-8950	1	Gasket-Oil Pump Body
50	42-7180	2	Bushing-Knock
51	42-7170	1	Plug-Expansion
52	42-7200	1	Bushing-Knock
53	93-3409	1	Bearing-Ball
54	42-7840	1	Key-Sunk
55	42-7810	1	Shaft-Injection Pump Cam
56	42-7790	1	Asm-Idler Gear (Incl. Ref. #60)
57	42-7780	1	Gear-Camshaft
58	42-7730	1	Key-Woodruff
59	72-4280	1	Camshaft
60		1	Bushing-Idler Gear
61	42-7830	1	Gear-Injection Pump Cam
62	43-5970	1	Nut
63	43-5920	1	Washer-Lock
64	42-9580	1	Nut
65	43-0370	A/R	Shim
66	43-0380	1	Spacer
67	43-0390	1	Alternator (Model AH2035M4)
68	43-1900	1	Screw-HH

Ref. No.	Part No.	Qty.	Description
69	54-8660	1	Washer
70	67-4660	1	Screw-HFH
71	43-0400	1	Brace-Alternator
72	42-7190	2	Bushing-Knock
73	42-9820	1	Washer
74	56-2120	1	Screw-HH
*	42-8850	1	Asm-Oil Pump (Incl. Ref. 36-40 & 44-48)
*	95-3092	1	Kit-400 Hour Filter (Incl. Ref. #42)

\*Not Illustrated

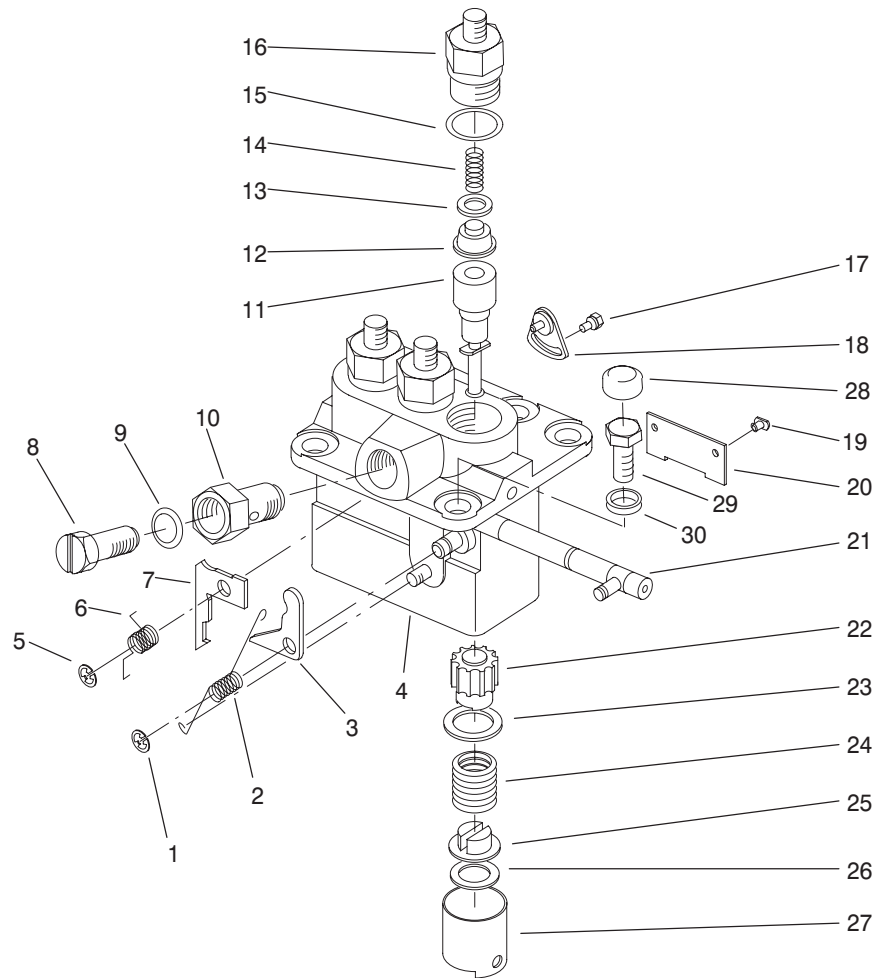


T-2434-4

## Engine Assembly (Continued)

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
†1		1	C-Ring, High Speed Set	25	43-2820	1	Sealing Cap
†2		1	Bolt-High Speed Set	26	43-5960	1	Nut-Special
†3		1	Cover-High Speed Set	27	43-3120	1	Washer-Seal
†4		1	Nut-High Speed Set	28	67-2560	3	Screw-HH
5	42-8810	2	Pin-Grooved	29	42-8790	1	Asm-Cover (Incl. Ref. #25, 27 & 33)
6	42-8780	1	Asm-Speed Control Lever	30	42-8800	1	Gasket Cover
7	42-8830	2	O-Ring	31	44-8090	1	Asm-Lever, Stop
8	42-8770	2	Lever-Governor Spring	32	42-8810	1	Pin-Grooved
9	42-9850	2	Washer-Lock	33	43-3160	1	Screw-Adjusting
10	42-9580	2	Nut-Jam	34	44-8100	1	Spring Return
11	42-8740	1	Spring-Tie Rod	35	43-2770	1	Lever-Stop
12	42-8750	1	Tie Rod	36	42-9640	1	Nut-Jam
13	42-8720	1	Asm-Sliding Shaft	37	62-6940	1	Cap
14	42-9430	3	Screw-HH				
15	43-5930	4	Washer-Lock				
16	67-4040	1	Asm-Weight, Governor				
17	43-2730	1	Solenoid-Tubular				
18	43-2750	1	Nut				
19	43-2740	1	Gasket				
20	42-8730	1	Asm-Governor Lever				
21	42-9450	1	Asm-Bolt/Washer				
22	42-8760	1	Governor Shaft				
23	42-8820	1	Governor Spring				
24	43-2800	1	Screw-HH				

†Item must be serviced by a Mitsubishi Authorized Toro Dealer/Distributor.



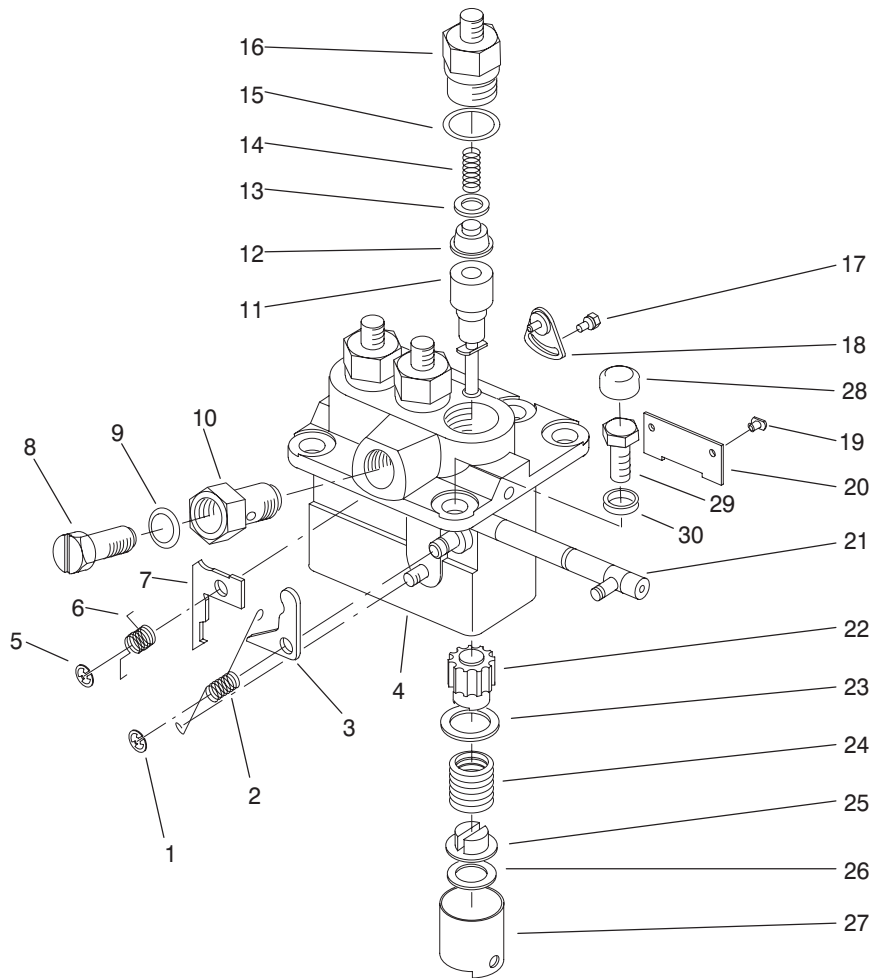
T-2435-2

## Fuel Injection Pump Assembly

Ref. No.	Part No.	Qty.	Description
1	70-4240	1	E-Ring
2	43-3110	1	Spring-Ungleich Set
3	95-1566	A/R	Plate-Ungleich Set 17.0 (.669 in.) Mark 6
*	95-1567	A/R	Plate-Ungleich Set 16.9 (.665 in.) Mark 7
*	95-1568	A/R	Plate-Ungleich Set 16.8 (.661 in.) Mark 8
*	95-1569	A/R	Plate-Ungleich Set 16.7 (.657 in.) Mark 9
*	95-1570	A/R	Plate-Ungleich Set 16.6 (.654 in.) Mark 10
*	95-1571	A/R	Plate-Ungleich Set 16.85 (.663 in.) Mark 11
*	95-1572	A/R	Plate-Ungleich Set 16.75 (.659 in.) Mark 12
4		1	Asm-Pump Housing
5	54-8780	1	E-Ring
6	42-8460	1	Spring Return
7	54-8700	A/R	Plate-Smoke Set 2.3 (.091 in.) Mark 60
*	43-3010	A/R	Plate-Smoke Set 2.4 (.095 in.) Mark 61
*	56-0950	A/R	Plate-Smoke Set 2.5 (.098 in.) Mark 62
7	43-3020	A/R	Plate-Smoke Set

Ref. No.	Part No.	Qty.	Description
*	95-1573	A/R	2.6 (.102 in.) Mark 63 Plate-Smoke Set
*	95-1574	A/R	1.2 (.047 in.) Mark 49 Plate-Smoke Set
*	95-1576	A/R	1.3 (.051 in.) Mark 50 Plate-Smoke Set
*	56-0900	A/R	1.4 (.055 in.) Mark 51 Plate-Smoke Set
*	56-0990	A/R	1.5 (.059 in.) Mark 52 Plate-Smoke Set
*	56-0910	A/R	1.6 (.063 in.) Mark 53 Plate-Smoke Set
*	56-1000	A/R	1.7 (.067 in.) Mark 54 Plate-Smoke Set
*	56-0920	A/R	1.8 (.071 in.) Mark 55 Plate-Smoke Set
*	56-1010	A/R	1.9 (.075 in.) Mark 56 Plate-Smoke Set
*	56-0930	A/R	2.0 (.079 in.) Mark 57 Plate-Smoke Set
*	43-3000	A/R	2.1 (.083 in.) Mark 58 Plate-Smoke Set
8	42-8370	1	2.2 (.087 in.) Mark 59 Screw-Air Breather

\*Not Illustrated



T-2435-2

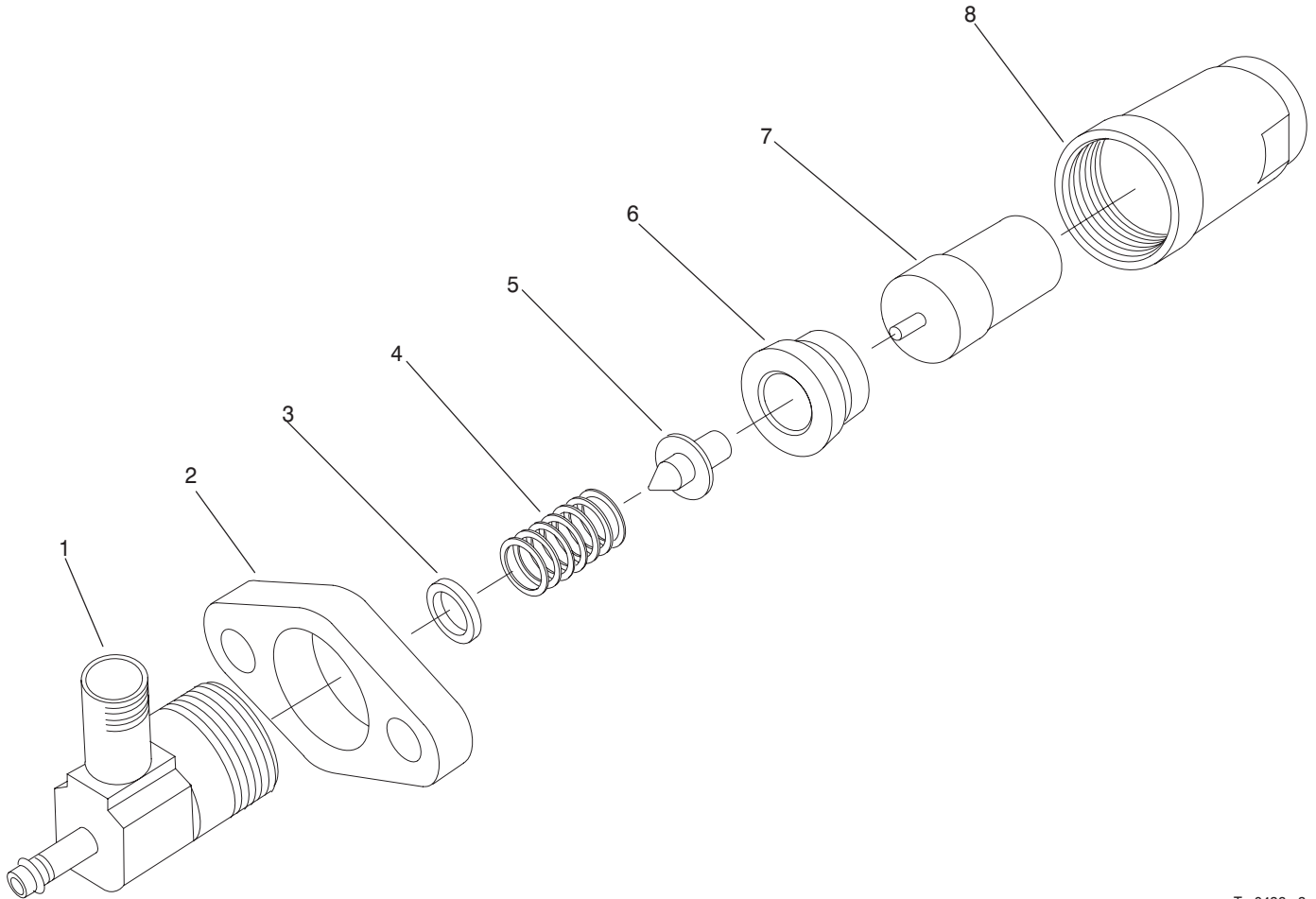
## Fuel Injection Pump Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
9	42-9770	1	Washer
10	42-8380	1	Screw-Hollow
11	42-8260	3	Asm-Element
12	42-8250	3	Asm-Delivery Valve
13	42-8240	3	Gasket-Delivery Valve
14	42-8230	3	Spring-Delivery Valve
15	42-8330	3	O-Ring
16	42-8220	3	Holder-Delivery Valve
17	43-3150	2	Asm-Bolt/Washer
18	42-8360	2	Asm-Plate, Adjusting
19	42-8340	3	Pin-Tappet Guide
20	42-8350	1	Plate
21	42-8310	1	Asm-Rack, Control
22	42-8270	3	Sleeve-Plunger Control
23	42-8280	3	Seat-Spring, Upper
24	42-8290	3	Spring-Pump Plunger
25	42-8320	3	Seat-Spring, Lower
26	70-3970	A/R	Shim-Plate 0.6 (.0241 in.)
*	70-4070	A/R	Shim-Plate 0.2 (.008 in.)
26	70-4080	A/R	Shim-Plate 0.3 (.0121 in.)
*	70-4090	A/R	Shim-Plate 0.4 (.016 in.)

Ref. No.	Part No.	Qty.	Description
*	70-4100	A/R	Shim-Plate 0.5 (.020 in.)
*	42-8440	A/R	Shim-Plate 0.25 (.010 in.)
*	42-8450	A/R	Shim-Plate 0.35 (.014 in.)
*	43-6240	A/R	Shim-Plate 0.45 (.018 in.)
*	54-8680	A/R	Shim-Plate 0.55 (.022 in.)
*	54-8690	A/R	Shim-Plate 0.65 (.026 in.)
27	42-8300	3	Asm-Tappet
†28		1	Cover
†29		1	Screw-HH
†30		1	C-Ring

\*Not Illustrated

†Item must be serviced by a Mitsubishi Authorized Toro Dealer/Distributor.



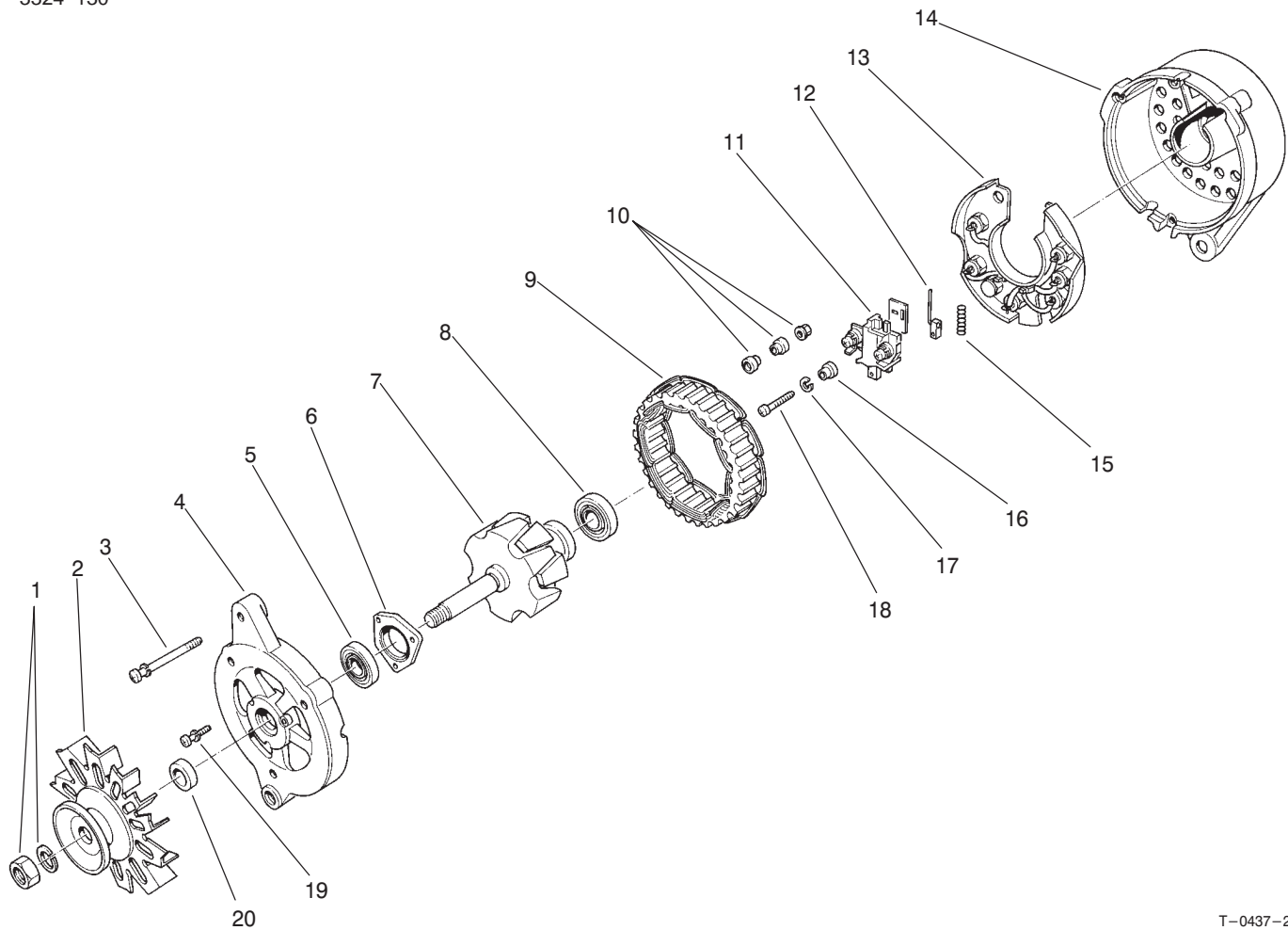
T-0436-3

## Nozzle & Holder Assembly No. 44-8070

Ref. No.	Part No.	Qty.	Description
1	44-8080	3	Body
2	42-8670	3	Flange
3	42-9680	A/R	Washer 1.3 (.051 in.)
*	42-9690	A/R	Washer 1.35 (.053 in.)
*	42-9700	A/R	Washer 1.4 (.055 in.)
*	42-9710	A/R	Washer 0.9 (.035 in.)
*	42-9720	A/R	Washer 1.0 (.039 in.)
*3	42-9730	A/R	Washer 1.1 (.043 in.)
*	42-9740	A/R	Washer 1.2 (.047 in.)
*	42-9750	A/R	Washer 0.1 (.004 in.)
4	51-7500	3	Spring-Pressure
5	93-3181	3	Pin-Pressure
6	51-7520	3	Piece-Distance
7	42-8680	3	Asm-Nozzle
8	42-8650	3	Nut-Retaining

Ref. No.	Part No.	Qty.	Description

\*Not Illustrated

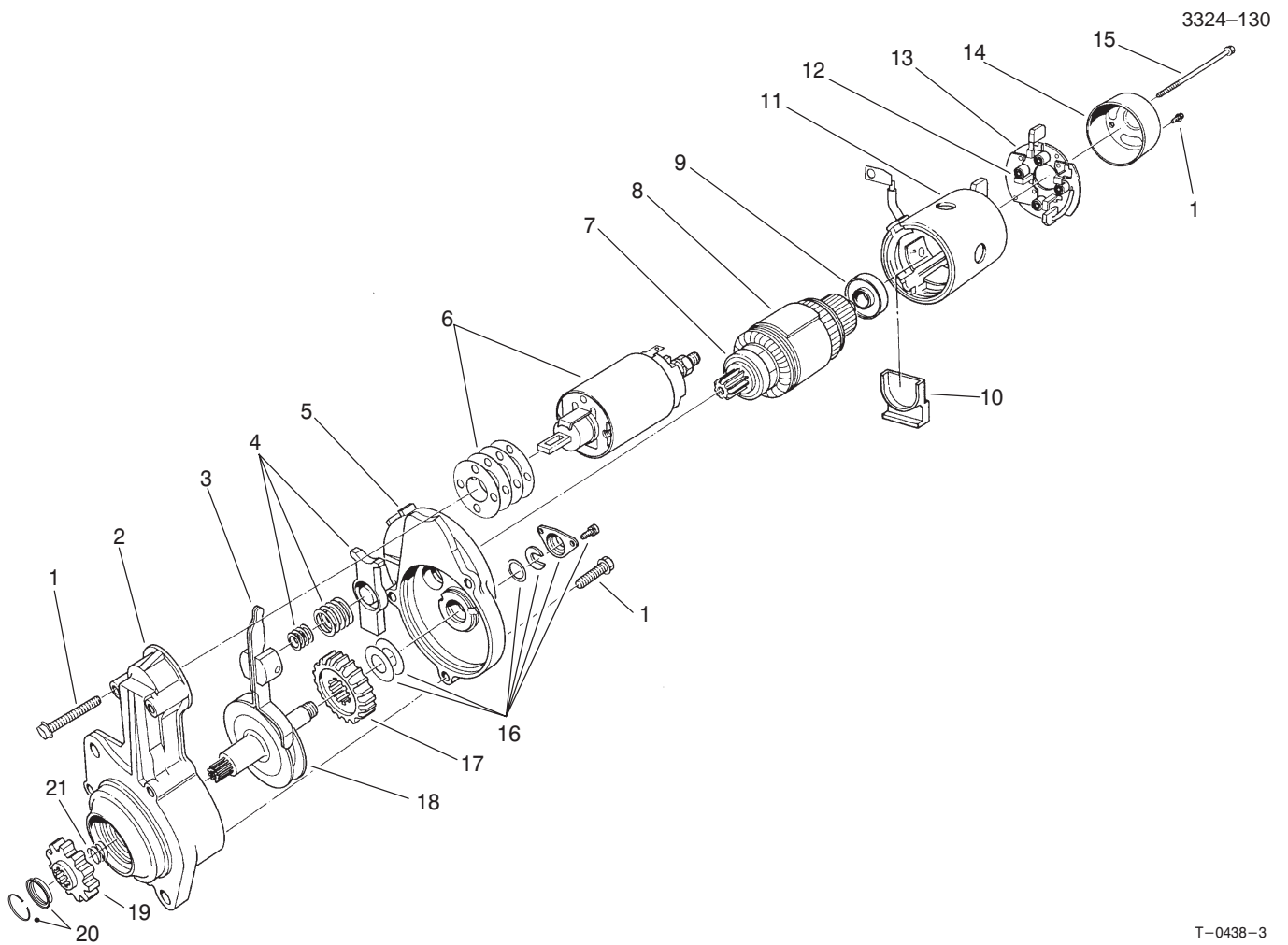


T-0437-2

## Alternator Assembly No. 43-0390

Ref. No.	Part No.	Qty.	Description
1	51-7850	1	Nut Set
2	43-0420	1	Asm-Pulley (Incl. Ref. #20)
3	43-0120	1	Screw-Set
4	43-0430	1	Asm-Bracket, Front (Incl. Ref. #5-6 & 19)
5	70-3320	1	Bearing-Front
6	70-3320	1	Plate-Bearing Retainer
7	51-7910	1	Asm-Rotor (Incl. Ref. #8)
8	51-7920	1	Bearing-Rear
9	43-0470	1	Stator
10	43-0080	1	Nut-Set
11	43-0490	1	Asm-Holder, Brush (Incl. Ref. #12 & 15)
12	43-0500	2	Brush
13	43-0520	1	Asm-Rectifier
14	43-0480	1	Asm-Rear Bracket (Incl. Ref. #10-13 & 5-18)
15	70-2810	1	Spring-Brush
16	43-2720	1	Mold
17	43-5920	1	Washer-Lock
18	93-3654	1	Screw
19	51-7890	1	Screw-Set

Ref. No.	Part No.	Qty.	Description
20		1	Collar-Shaft



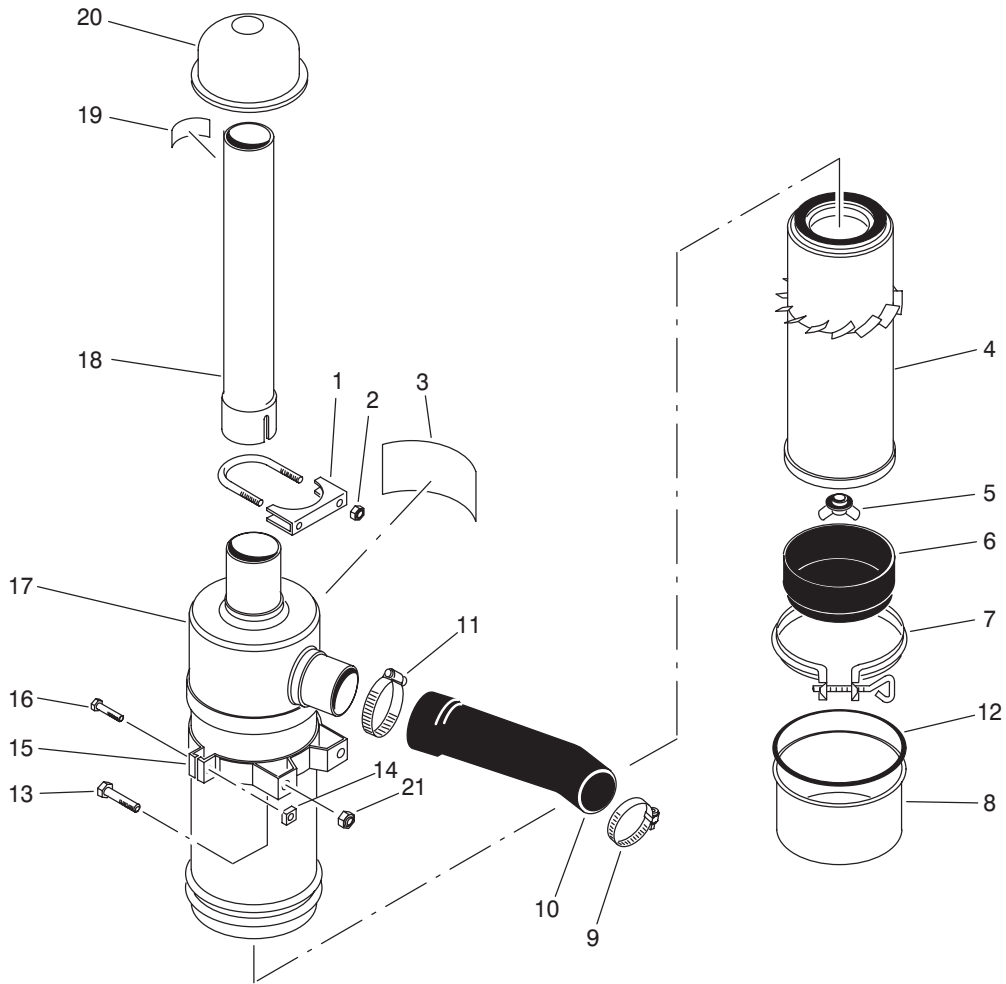
T-0438-3

## Starter Assembly No. 46-7610

Ref. No.	Part No.	Qty.	Description
1	93-3655	1	Screw-Set
2	46-7630	1	Asm-Bracket, Front
3	46-7640	1	Asm-Lever
4	43-0190	1	Spring Set
5	46-7650	1	Asm-Bracket, Center
6	46-7660	1	Asm-Switch
7	46-7680	1	Bearing-Front
8	46-7670	1	Armature Set (Incl. Ref. #7 & 9)
9	60-5400	1	Bearing-Rear
10	46-8050	1	Packing
11	46-7780	1	Asm-Yoke
12	51-7820	4	Spring-Brush
13	51-7810	1	Asm-Brush Holder (Incl. Ref. #12)
14	51-7830	1	Bracket-Rear
15	93-3687	1	Bolt Set
16	51-7780	1	Cover Set
17	46-7760	1	Gear
18	46-7750	1	Asm-Shaft, Pinion
19	46-7720	1	Pinion Set (Incl. Ref. #20 & 21)
20	51-7740	1	Stopper
21		1	Spring
*	46-7740	1	Gear Set (Incl. Ref. #17 & 18)

Ref. No.	Part No.	Qty.	Description
*	46-7710	1	Asm-Shaft, Clutch (Inc. Ref. #16-20)

\*Not Illustrated



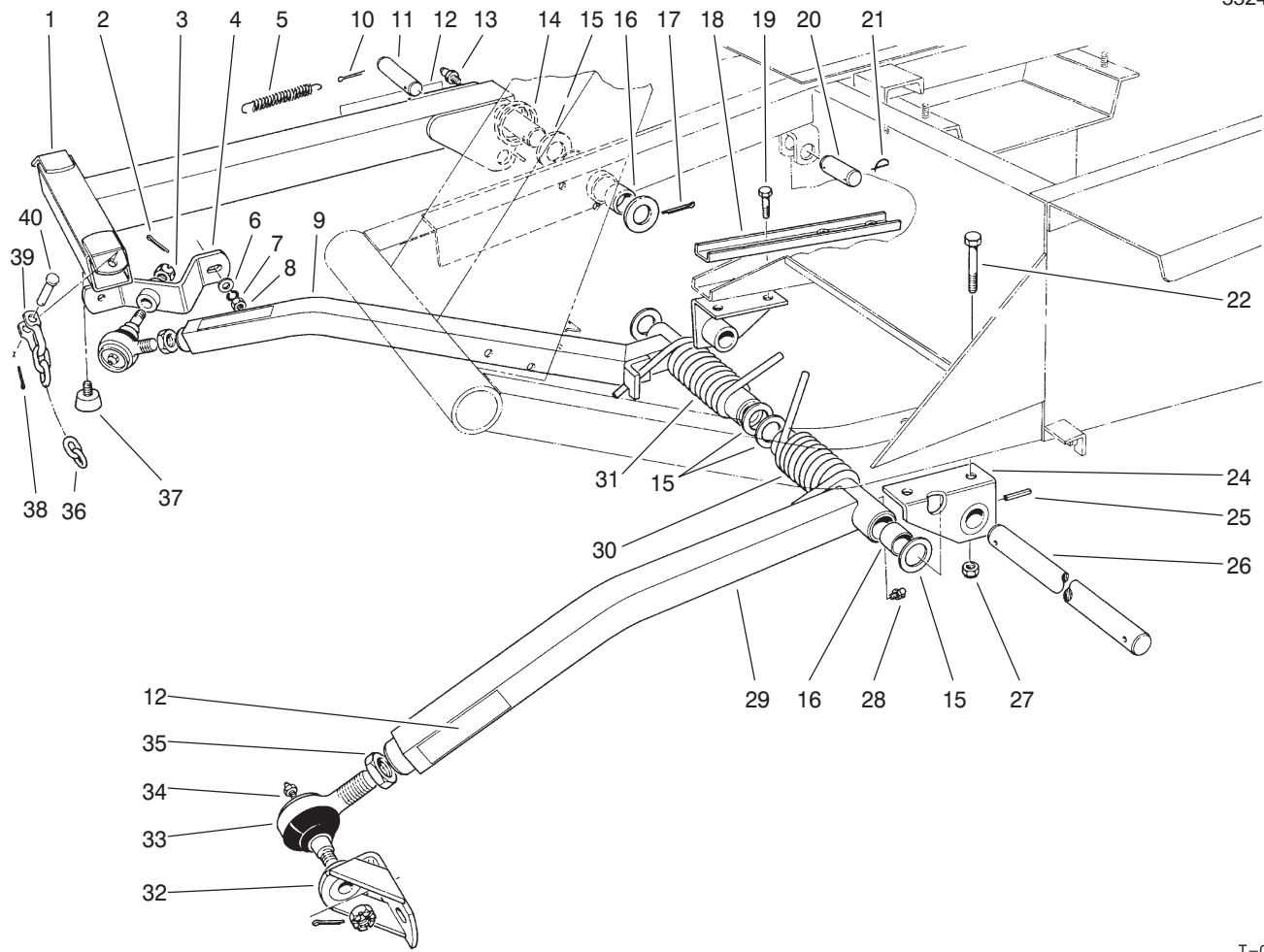
T-0439-1

## Air Cleaner Assembly

Ref. No.	Part No.	Qty.	Description
1	20-4840	1	Muffler Clamp (Incl. Ref. #2)
2	3217-6	2	Nut
3	27-7160	1	Decal-Instructions
4	27-7110	1	Asm-Element
5	27-7120	1	Asm-Nut & Gasket
6	27-7140	1	Skirt-Baffle
7	27-7130	1	Asm-Clamp
8	27-7150	1	Asm-Cup
9	2412-3	1	Hose-Clamp
10	80-0060	1	Hose-Air Cleaner
11	2412-42	1	Hose Clamp
12	80-3330	1	Gasket
13	322-3	4	Screw-HH
14	32107-11	2	Nut
15	27-7170	2	Asm-Band (Incl. Ref. #14 & 16)
16	3258-19	2	Screw-Mach. Rd. Hd.
17	27-7100	1	Asm-Air Cleaner (Incl. Ref. #3-8)
18	43-3810	1	Tube-Air Cleaner
19	83-9150	1	Decal-Starting Fluid
20	27-7180	1	Asm-Cap, Air Inlet
21	32128-20	4	Nut-Flange
*	95-3092	1	Kit-400 Hour Filter

Ref. No.	Part No.	Qty.	Description
			(Incl. Ref. #4)

\*Not Illustrated



T-0440-5

## Push Arm Assembly

Ref. No.	Part No.	Qty.	Description
1	66-6370	1	Lift Arm
2	3272-11	2	Pin-Cotter
3	32136-2	2	Nut
4	21-3020	1	Ball Joint Mount R.H.
5	21-1830	1	Spring Tension
6	3256-25	1	Washer-Flat
7	3253-6	2	Washer-Lock
8	3217-8	2	Nut-Full
9	66-7150	1	Push Arm R.H. (Incl. Ref. #16 & 28)
10	3272-24	1	Cotter Pin
11	24-9510	1	Pin
12	55-4300	3	Warning Decal
13	302-5	1	Fitting-Grease
14	46-8840	1	Spring-Lift Arm
15	5-1754	6	Washer
16	256-126	6	Bushing
17	3272-33	1	Pin-Cotter
18	23-1950	1	Support-Reinforcement
19	324-4	2	Screw-HH
20	3-7292	1	Pin
21	5-3126	3	Pin-Spring
22	324-11	2	Screw-HH
24	21-2860	2	Push Arm Bracket
25	32121-84	2	Pin-Roll

Ref. No.	Part No.	Qty.	Description
26	21-2990	1	Shaft-Pivot
27	32128-42	4	Nut-Flange
28	302-33	2	Fitting-Grease
29	21-2960	1	Push Arm L.H. (Incl. Ref. #16 & 28)
30	21-2900	1	Spring-Torsion L.H.
31	21-2890	1	Spring-Torsion R.H.
32	21-3050	1	Ball Joint Mount L.H.
33	86-8100	2	Asm-Ball Joint
34	302-5	2	Fitting-Grease
35	21-3000	2	Nut-Jam
36	3-1365	3	Chain-Lift
37	67-9800	1	Bumper
38	3272-10	3	Pin-Cotter
39	5-2942	3	Shackle
40	283-10	3	Pin









