



Form No. 3437-185 Rev A

Count on it.

Parts Catalog

60in Side Discharge Mower Groundsmaster® 7200 Series Traction Unit

Model No. 30456—Serial No. 405700000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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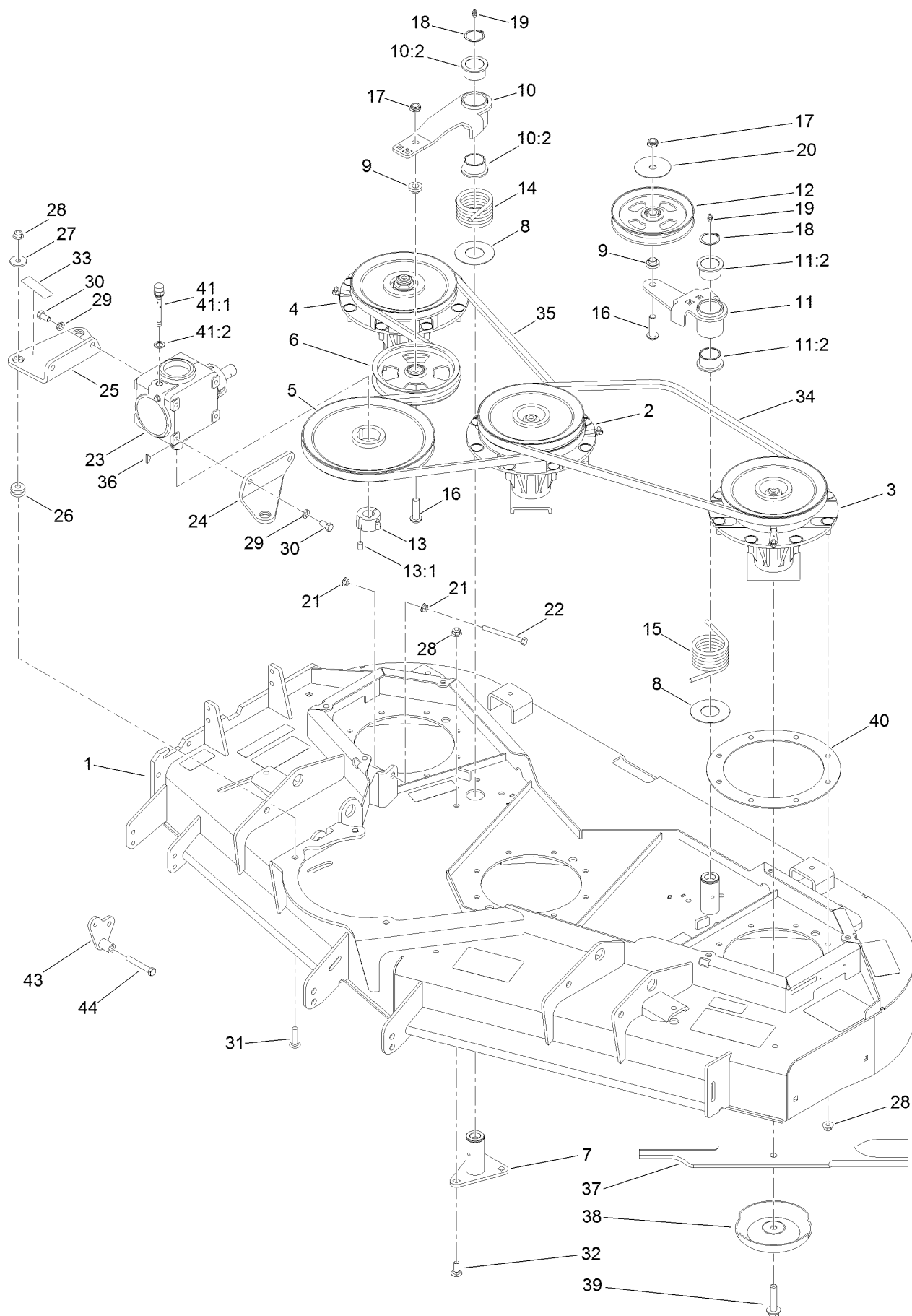
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Spindle, Belt and Pulley Assembly

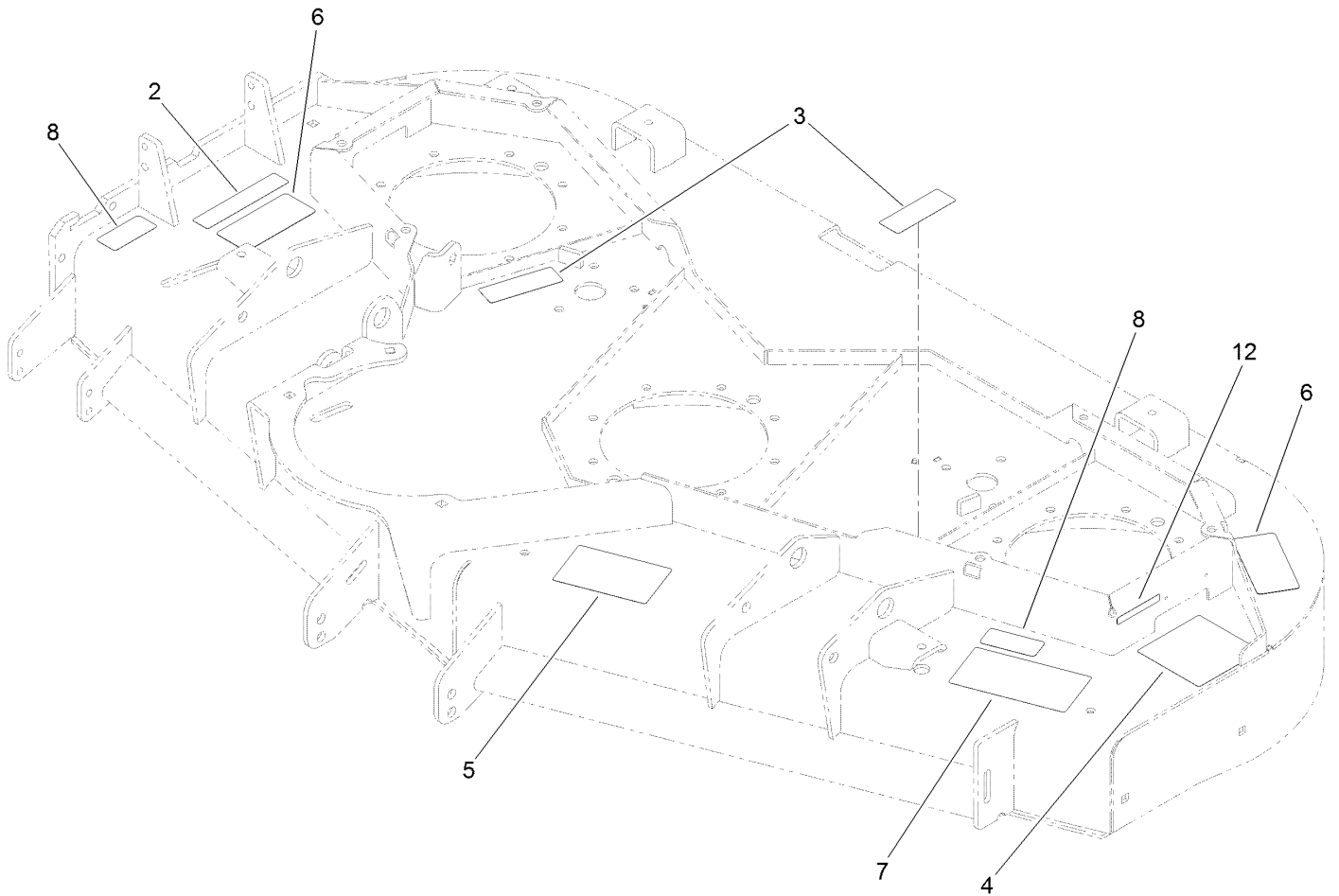


Spindle, Belt and Pulley Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-6467	1	Deck ASM	25	115-1389-03	1	Mount-Gearbox, RH
2	139-1033	1	Double Driven Spindle ASM	26	63-9750	3	Mount
3	139-1032	1	High Driven Spindle ASM	27	63-8410	3	Washer
4	138-1930	1	Low Driven Spindle ASM	28	104-8301	33	Nut-HF, NI
5	108-1952	1	Pulley	29	3253-21	4	Washer-Lock
6	132-9421	1	Pulley-Idler, Flat	30	323-4	4	Screw-HH
7	115-1387	2	Idler Post ASM	31	3231-26	3	Screw-CARR
8	108-1926	2	Washer	32	3231-2	6	Bolt-CARR
9	108-1924	2	Spacer-Idler	33	93-6697	1	Decal-Lube
10	108-1930	1	Idler Arm ASM	34	67-6920	1	V-Belt
10:2	93-4510	2	Bushing-Caster	35	105-0887	1	Belt-Drive, PTO
11	140-7079	1	Idler Arm ASM	36	3257-5	1	Key-Woodruff
11:2	93-4510	2	Bushing-Caster	37	110-4701	3	Blade-Rotary, Standard (20.5)
12	140-5847	1	Pulley-Idler	37	110-4702-03	3	Blade-Rotary, High Flow (20.5) ●
13	23-1640	1	Bushing-Taperlock	37	110-4703-03	3	Blade-Rotary, Atomic (20.5) ●
13:1	3247-4	2	Screw-Set	38	72-9361	3	Cup-Scalp, Anti
14	108-1921	1	Spring-Torsion	39	92-5816	3	Bolt-Blade
15	112-7395	1	Spring-Torsion	40	120-6603-0P	3	Ring-Doubler
16	108-1993	2	Screw-HSBH	41	131-6076	1	Breather Plug ASM
17	3296-45	2	Nut-Hex	41:1	130-8661	1	Plug-Breather
18	32120-84	2	Ring-Snap, External	41:2	130-4899	1	Washer
19	302-5	2	Fitting-Grease	43	136-4467	1	Traction Linkage ASM
20	100-3102	1	Washer-Flat	44	323-12	1	Screw-HH
21	32128-26	2	Nut-Flange				
22	322-22	1	Screw-HH				
23	130-8659	1	Gearbox ASM				
24	115-1388-03	1	Mount-Gearbox, LH				

● Optional Equipment

Deck and Decal Assembly No. 127-6467

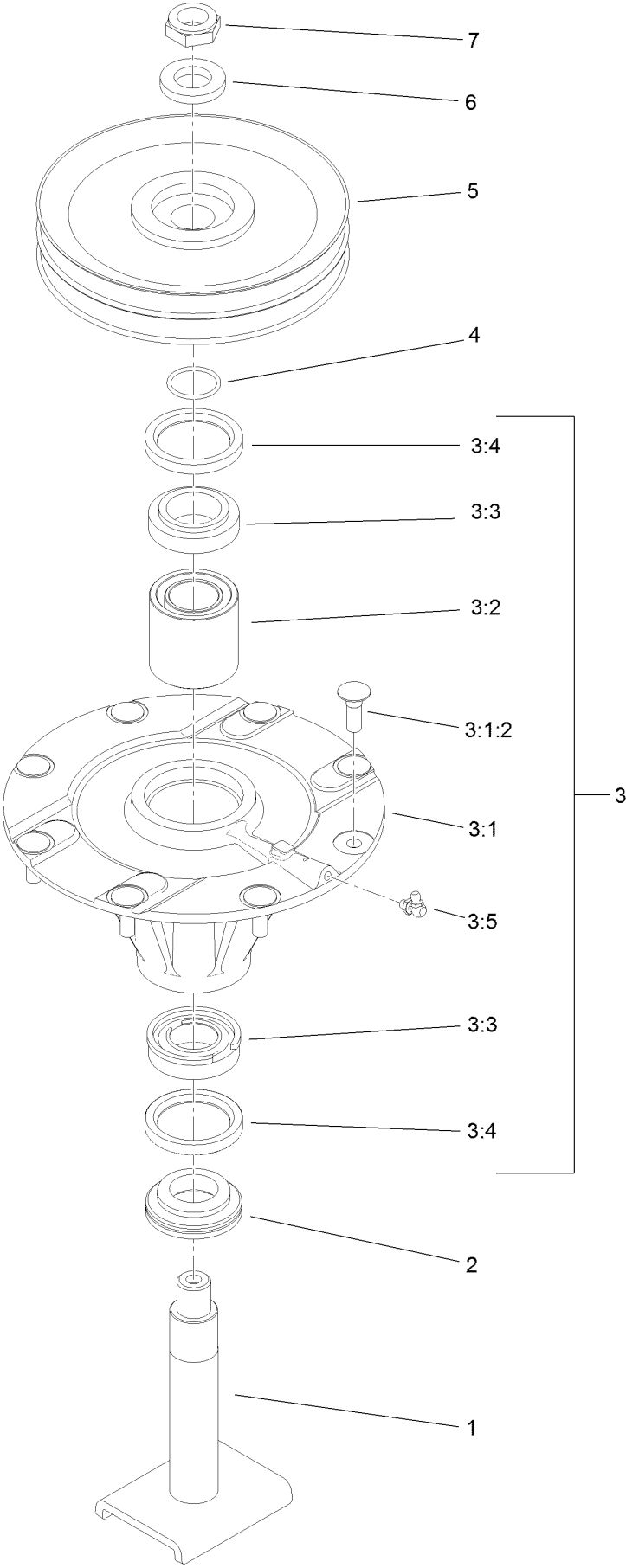


Deck and Decal Assembly No. 127-6467 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	107-2916	1	Decal-Warning
3	117-4979	2	Decal-Warning
4	120-6604	1	Decal-Danger
5	108-1990	1	Decal

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	93-7818	2	Decal-Torque, Blade Bolt
7	107-2908	1	Decal-Danger, Combination
8	93-6696	2	Decal-Warning
12	133-8061	1	Decal-Warning

Double Driven Spindle Assembly No. 139-1033



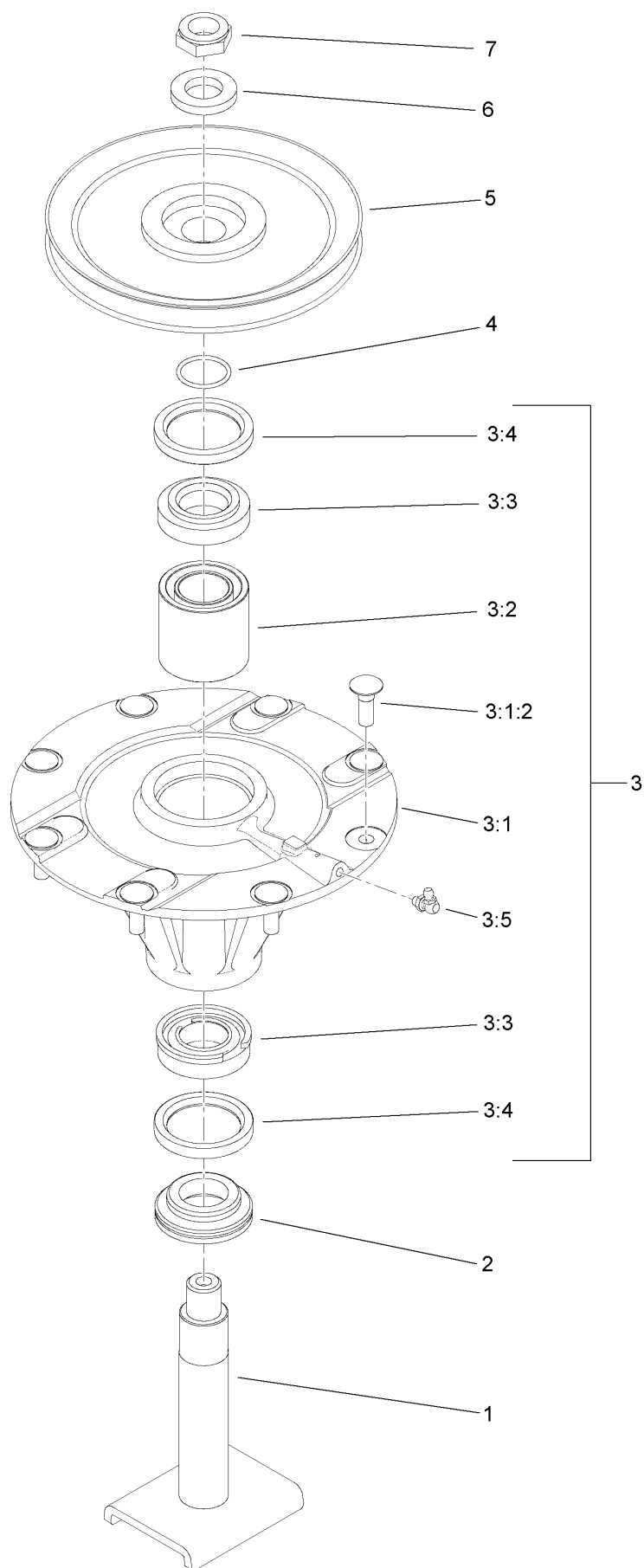
Double Driven Spindle Assembly No. 139-1033 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-1042	1	Spindle-Shaft
2	138-6416	1	Spacer-Spindle, Shaft
3	119-4777	1	Spindle ASM
3:1		1	Spindle ASM ●
3:1:2	114-8195	8	Bolt-Neck, Ribbed
3:2	108-1954	1	Bearing Spacer Set
3:3	110-8297	1	Bearing ASM

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3:4	253-154	2	Seal-Oil
3:5	302-60	1	Fitting-Grease
4	106-7159	1	O-Ring
5	104-3547	1	Pulley-Driven, Double
6	120-5576	1	Washer-Hardened
7	3296-60	1	Nut-Lock, NI

● Not serviced separately

High Driven Spindle Assembly No. 139-1032

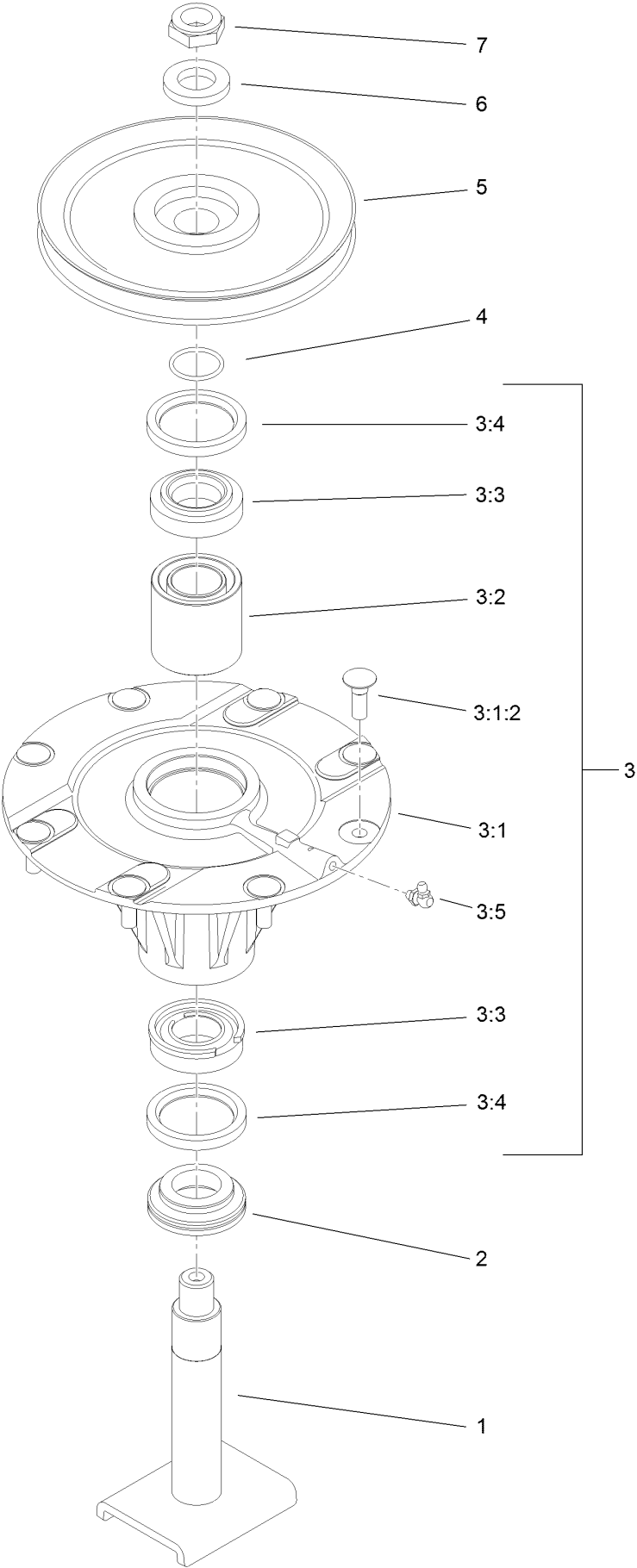


High Driven Spindle Assembly No. 139-1032 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-1042	1	Spindle-Shaft	3:4	253-154	2	Seal-Oil
2	138-6416	1	Spacer-Spindle, Shaft	3:5	302-60	1	Fitting-Grease
3	119-4777	1	Spindle ASM	4	106-7159	1	O-Ring
3:1		1	Spindle ASM ●	5	104-3548	1	Pulley-Driven, High
3:1:2	114-8195	8	Bolt-Neck, Ribbed	6	120-5576	1	Washer-Hardened
3:2	108-1954	1	Bearing Spacer Set	7	3296-60	1	Nut-Lock, NI
3:3	110-8297	1	Bearing ASM				

● Not serviced separately

Low Driven Spindle Assembly No. 138-1930

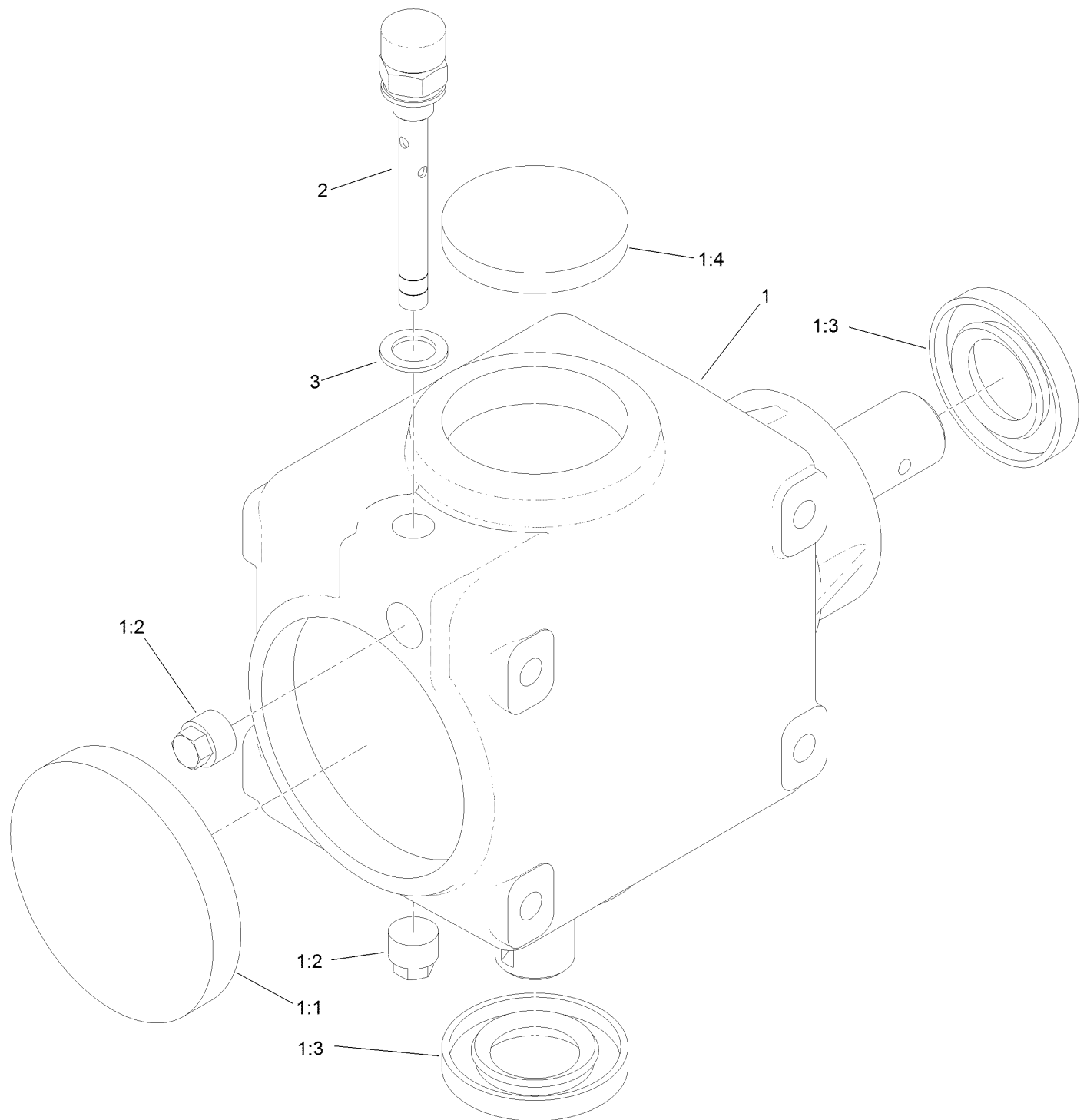


Low Driven Spindle Assembly No. 138-1930 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-1042	1	Spindle-Shaft	3:4	253-154	2	Seal-Oil
2	138-6416	1	Spacer-Spindle, Shaft	3:5	302-60	1	Fitting-Grease
3	119-4777	1	Spindle ASM	4	106-7159	1	O-Ring
3:1		1	Spindle ASM ●	5	104-3546	1	Pulley-Driven, Low
3:1:2	114-8195	8	Bolt-Neck, Ribbed	6	120-5576	1	Washer-Hardened
3:2	108-1954	1	Bearing Spacer Set	7	3296-60	1	Nut-Lock, NI
3:3	110-8297	1	Bearing ASM				

● Not serviced separately

Gearbox Assembly No. 130-8659



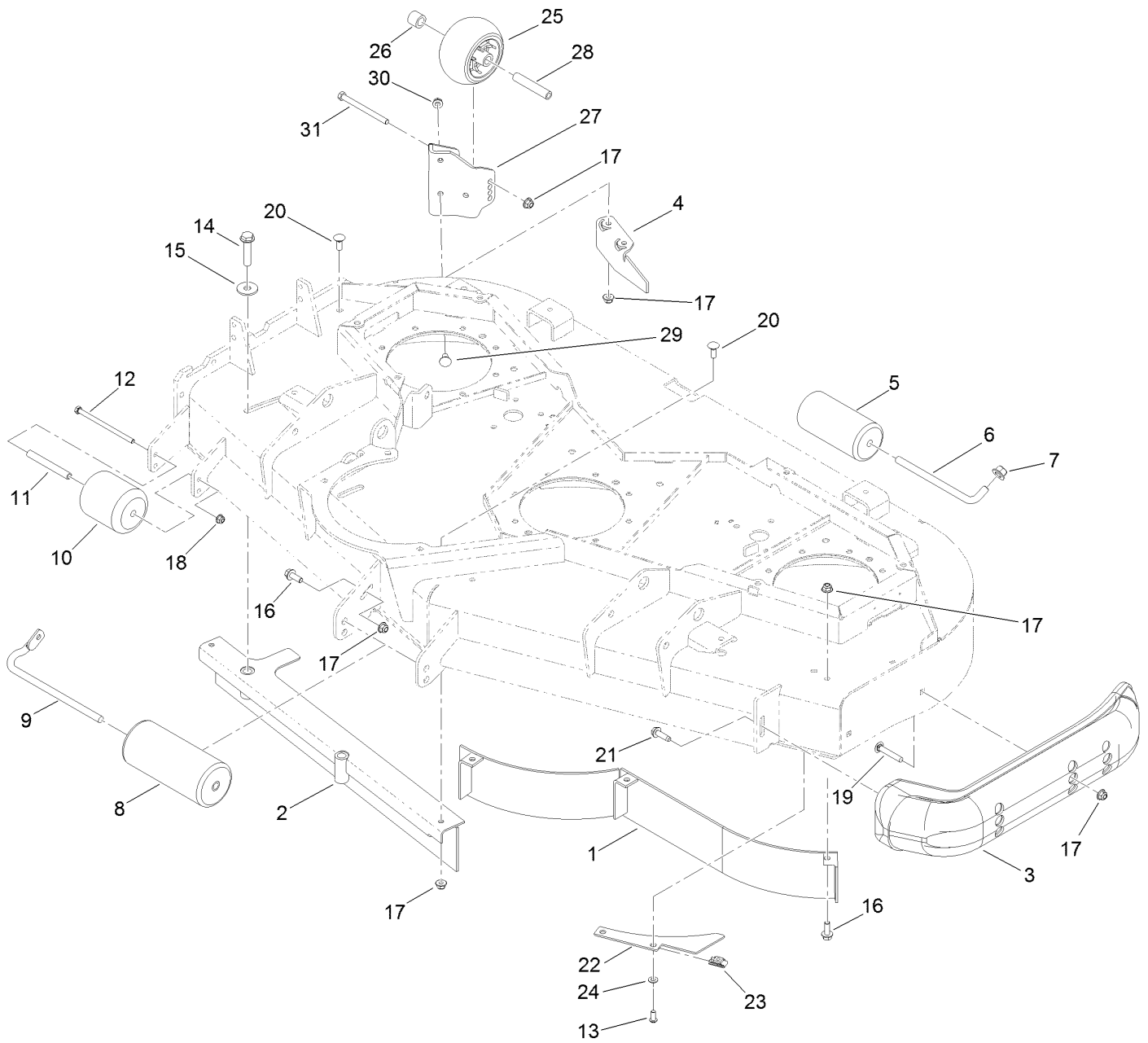
Gearbox Assembly No. 130-8659 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Gearbox ASM ●
1:1	107-2932	1	Cap-Oil
1:2	107-2933	2	Plug
1:3	117-9247	2	Seal

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1:4	107-2935	1	Cap-Oil
2	130-8661	1	Plug-Breather
3	130-4899	1	Washer

● Not serviced separately

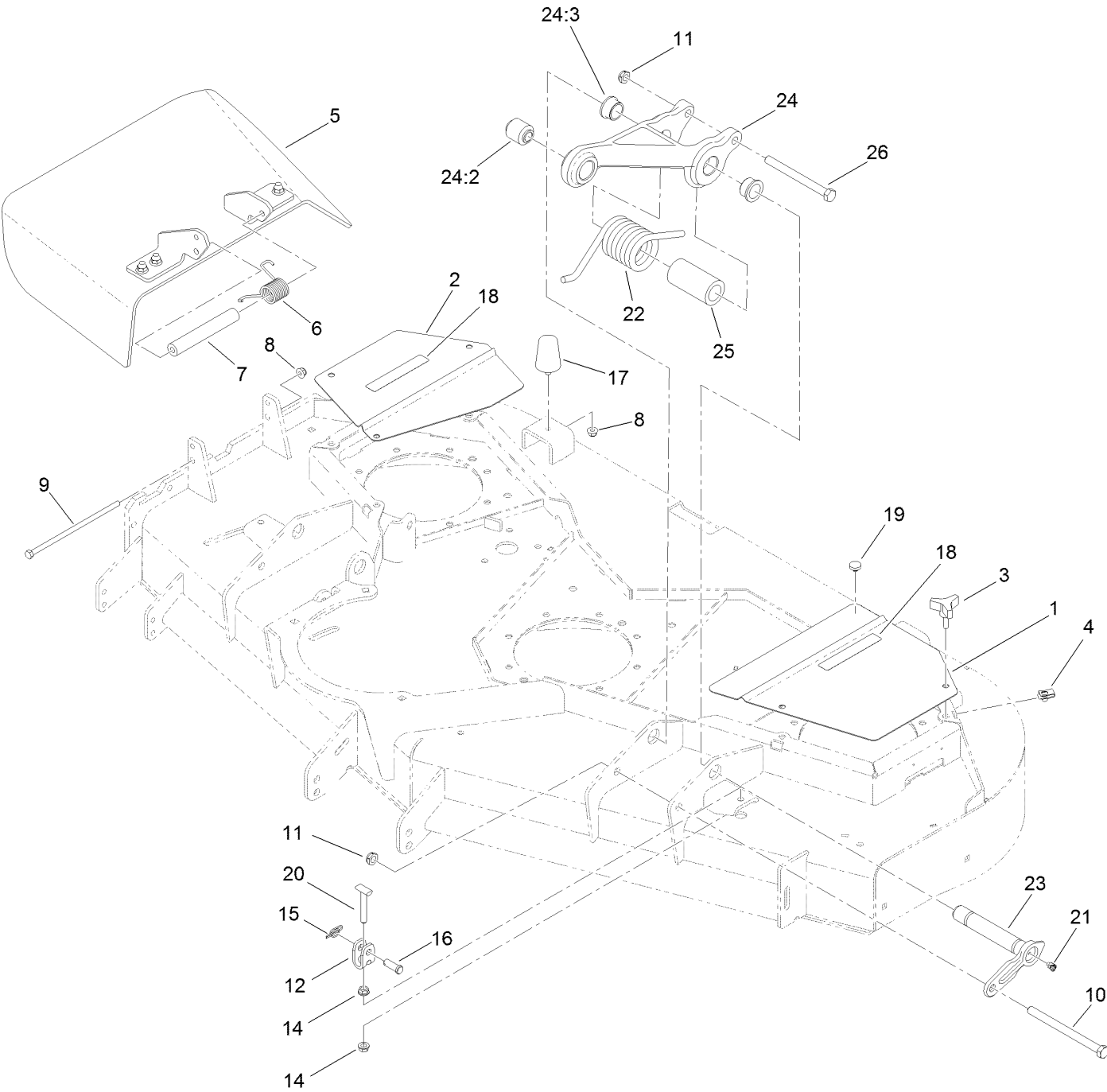
Deck Baffle and Roller Assembly



Deck Baffle and Roller Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	105-7657-0P	1	Baffle	17	104-8301	10	Nut-HF, NI
2	127-4858-0P	1	Baffle	18	104-8300	1	Nut-HF, NI
3	112-1479	1	Skid-Bumper, Deck	19	3231-33	2	Screw-CARR
4	130-8744-0P	1	Baffle-Discharge	20	3231-2	3	Bolt-CARR
5	36-1740	2	Roller-Deck	21	9136144	1	Screw-HWHTF
6	110-9683	2	Shaft-Rear Roller	22	115-1421	1	Plate-Turbo
7	99-5107	2	Nut-Lock	23	112-3306	2	Nut
8	68-6710	1	Roller	24	3256-23	2	Washer-Plain
9	68-6840	1	Shaft-Roller	25	1-603299	1	Roller-Scalp, Anti
10	93-4803	1	Roller-Deck	26	98-7913	1	Tube-Spacer
11	105-4549	1	Spacer-Roller	27	106-7355-01	1	Mount-Wheel, RH
12	322-49	1	Bolt-HH	28	98-7912	1	Tube-Spanner
13	3274-104	2	Screw-HSBH	29	3231-27	3	Screw-CARR
14	3234-46	2	Screw-HHF	30	3290-357	3	Nut-HHF, Whiz
15	105-7697	2	Washer-Plastic	31	323-23	1	Screw-HH
16	3234-42	4	Screw-HHF				

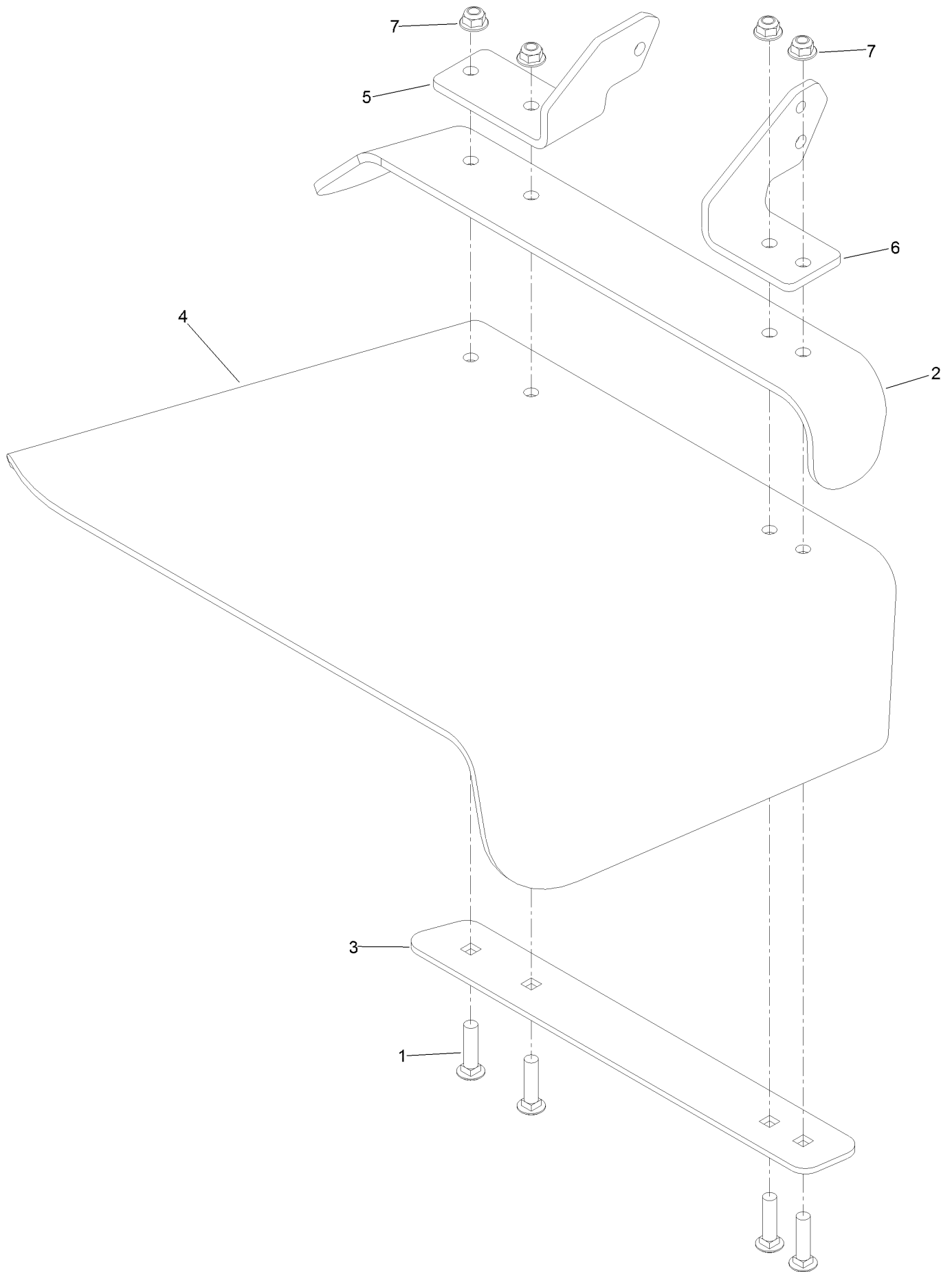
Deck Cover Assembly



Deck Cover Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	117-5525-03	1	Cover-Deck, LH	16	700601	4	Pin-Clevis
2	115-1394-03	1	Cover-Deck, RH	17	110-5070	2	Bumper
3	106-2240	5	Knob	18	93-6687	2	Decal-No Step
4	112-3306	5	Nut	19	1-513658	1	Bumper
5	108-2792	1	Rubber Deflector ASM	20	125-9450	4	T-Bar
6	108-4052	1	Spring-Torsion	21	302-11	4	Fitting-Lube, 45 DEG
7	105-4622	1	Spacer	22	112-9520	2	Spring-Torsion
8	104-8300	3	Nut-HF, NI	23	120-5570	2	Pin-Retainer
9	112-9557	1	Screw-HH	24	112-1625	2	Pull Link ASM
10	325-33	2	Screw-HH	24:2	107-2328	1	Bushing
11	3296-45	4	Nut-Hex	24:3	114-5680	2	Bushing-Flange
12	115-1429	4	Yoke-Clevis	25	110-9845	2	Spacer-Plain
14	3290-357	8	Nut-HHF, Whiz	26	325-22	2	Screw-HH
15	112-1491	4	Pin-Cotter				

Rubber Deflector Assembly No. 108-2792



Rubber Deflector Assembly No. 108-2792 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-HF, NI

Notes:

Notes:



Count on it.