



Form No. 3437-187 Rev A

Count on it.

Parts Catalog

72in Side Discharge Mower Groundsmaster® 360 Series and 7200 Series Traction Unit

Model No. 30481—Serial No. 405700000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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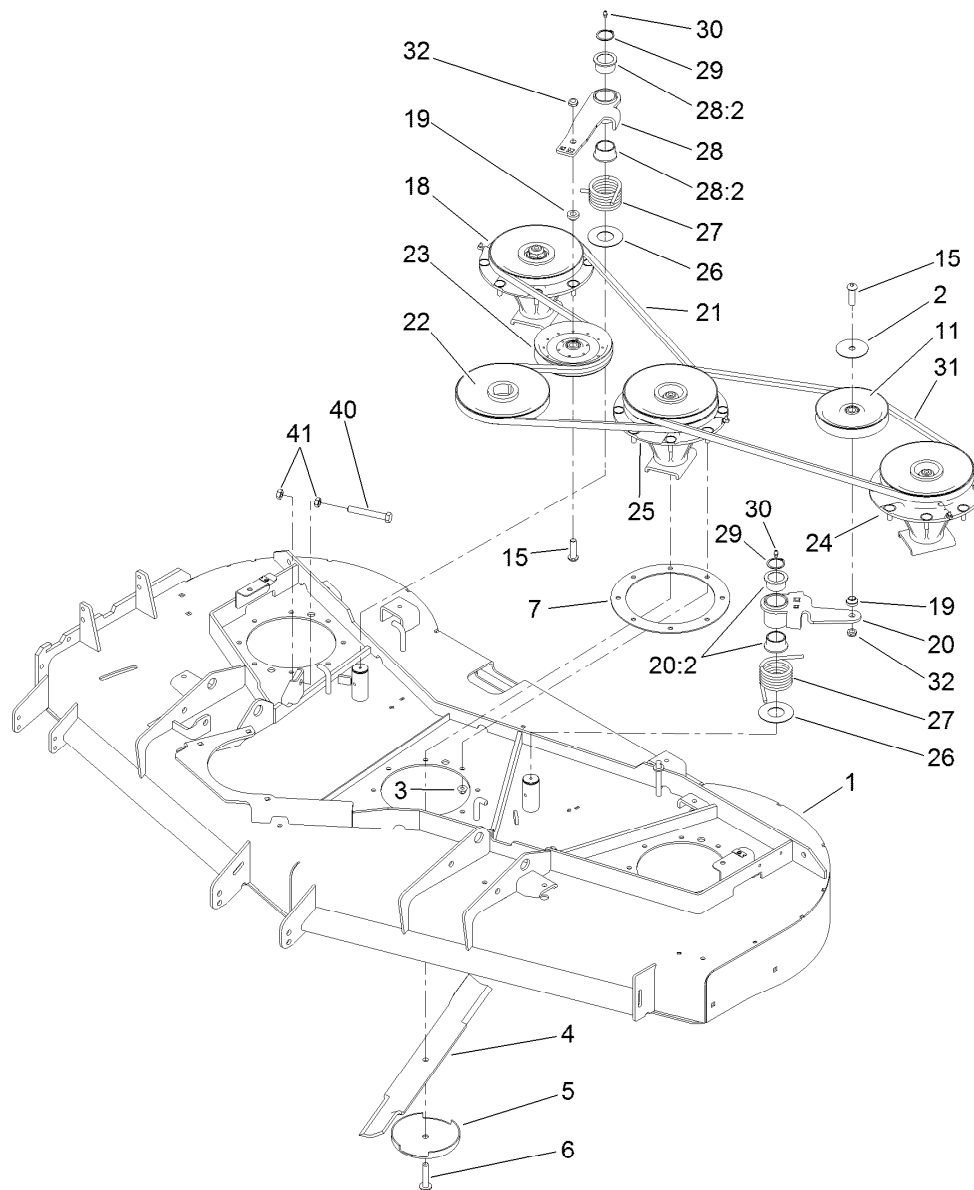
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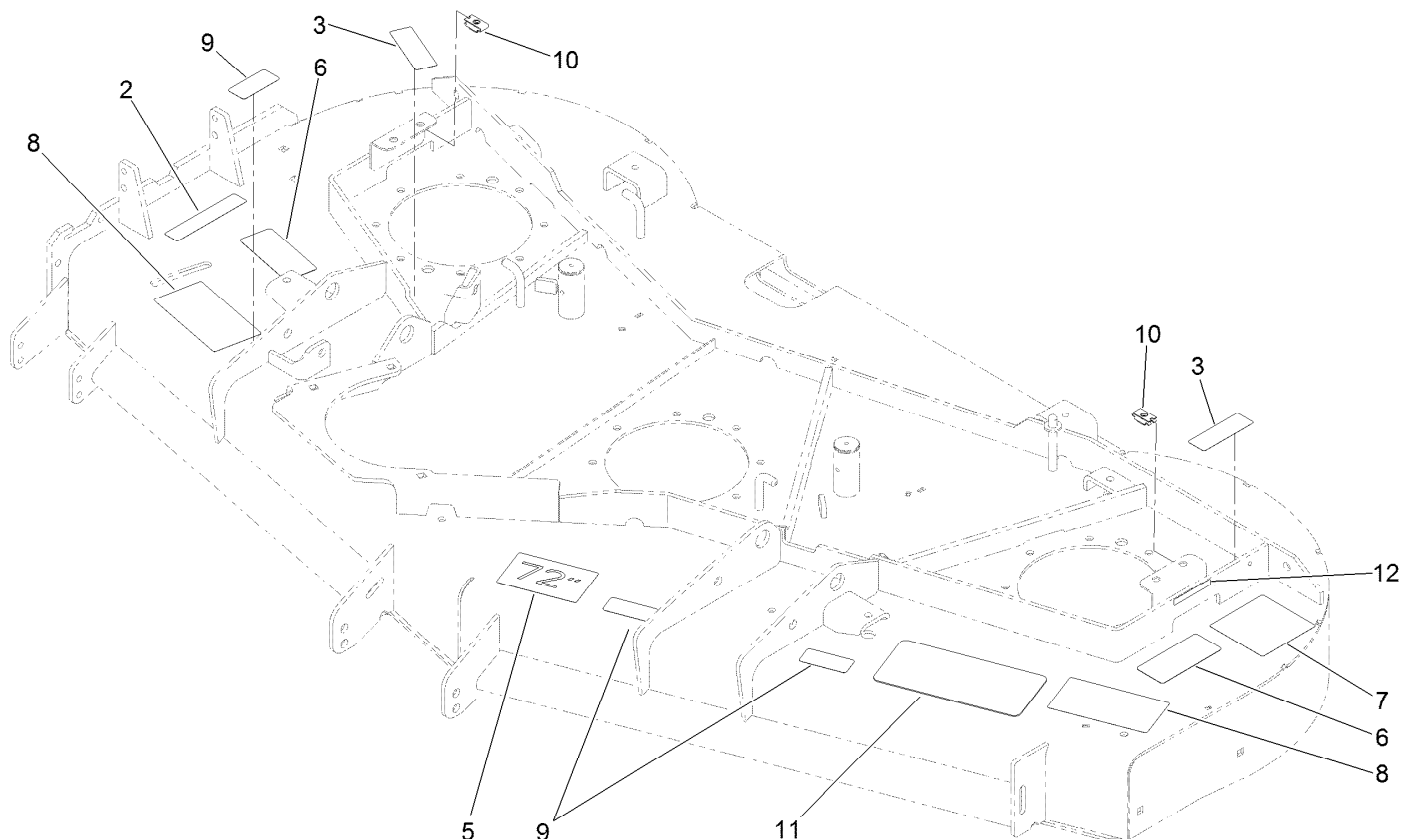
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Deck, Spindle, Blade, Belt and Pulley Assembly

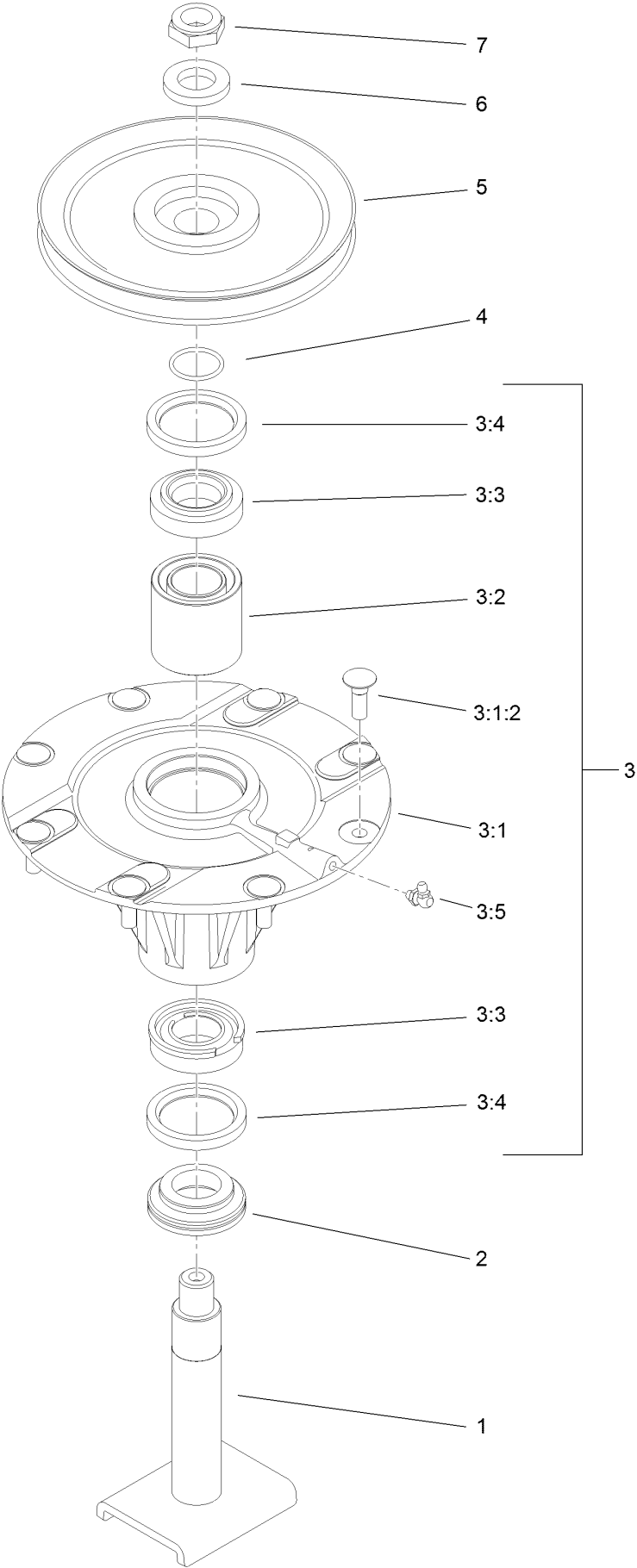
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	127-6481	1	Deck ASM	21	110-9590	1	Belt-V
2	100-3102	1	Washer-Flat	22	107-4767	1	Pulley
3	104-8301	24	Nut-HF, NI	23	132-9421	1	Pulley-Idler, Flat
4	110-0621-03	3	Blade-Medium Flow	24	139-1032	1	High Driven Spindle ASM
4	110-0622-03	3	Blade-Rotary, High Flow	25	139-1033	1	Double Driven Spindle ASM
4	110-0624-03	3	Blade-Rotary, Atomic	26	108-1926	2	Washer
5	72-9361	3	Cup-Scalp, Anti	27	108-1921	2	Spring-Torsion
6	92-5816	3	Bolt-Blade	28	108-1930	1	Idler Arm ASM
7	120-6603-03	3	Ring-Doubler	28:2	93-4510	2	Bushing-Caster
11	01-268-0160	1	Pulley-Idler	29	32120-84	2	Ring-Snap, External
15	108-1993	2	Screw-HSBH	30	302-5	2	Fitting-Grease
18	138-1930	1	Low Driven Spindle ASM	31	110-9591	1	Belt-V
19	108-1924	2	Spacer-Idler	32	3296-45	2	Nut-Hex
20	117-9176	1	Idler Arm ASM	40	325-14	1	Screw-HH
20:2	93-4510	2	Bushing-Caster	41	3218-5	2	Nut-Jam



Deck Decal Assembly No. 127-6481

Ref.	Part Number	Qty.	Description
2	107-2916	1	Decal-Warning
3	117-4979	2	Decal-Warning
5	57-0280	1	Decal
6	93-7818	2	Decal-Torque, Blade Bolt
7	120-6604	1	Decal-Danger
8	107-2908	2	Decal-Danger, Combination
9	93-6696	3	Decal-Warning
10	110-3510	2	Nut-Retainer
11	110-0988	1	Tread-Floor, Side
12	133-8061	1	Decal-Warning

Low Driven Spindle Assembly No. 138-1930

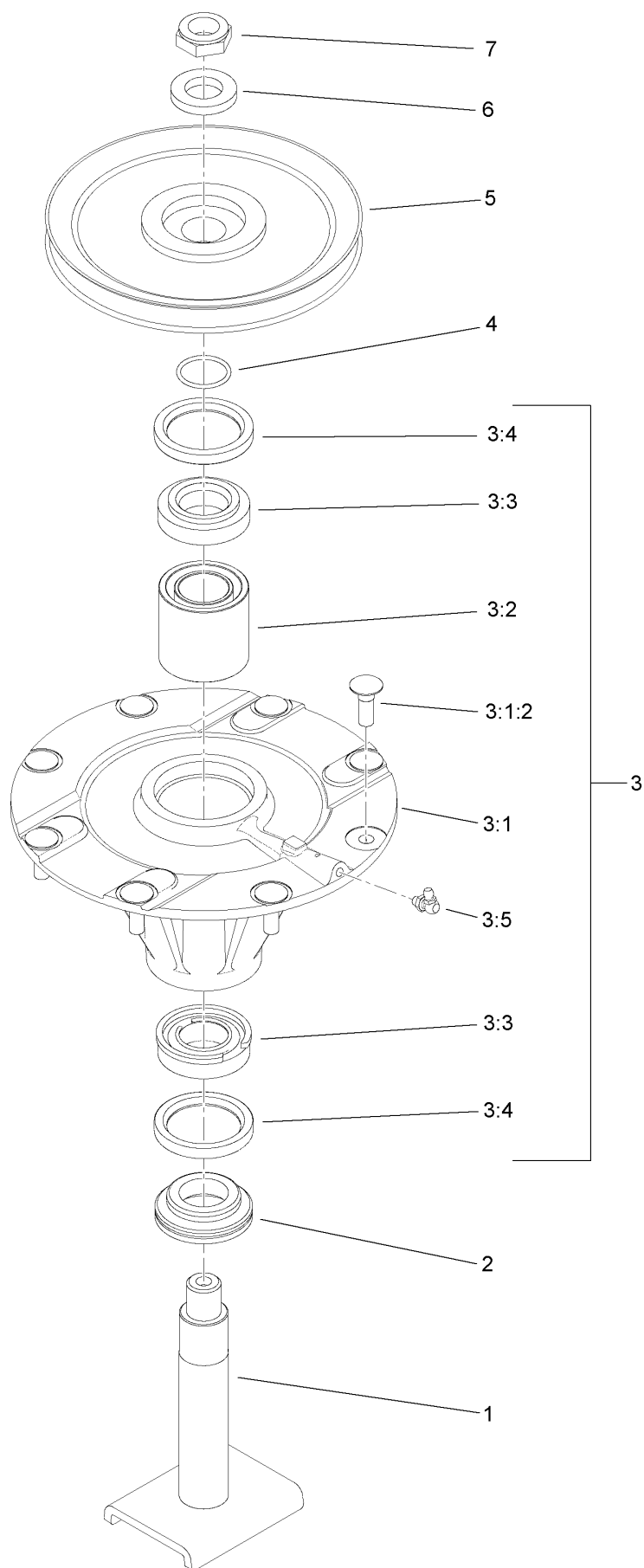


Low Driven Spindle Assembly No. 138-1930 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-1042	1	Spindle-Shaft	3:4	253-154	2	Seal-Oil
2	138-6416	1	Spacer-Spindle, Shaft	3:5	302-60	1	Fitting-Grease
3	119-4777	1	Spindle ASM	4	106-7159	1	O-Ring
3:1		1	Spindle ASM ●	5	104-3546	1	Pulley-Driven, Low
3:1:2	114-8195	8	Bolt-Neck, Ribbed	6	120-5576	1	Washer-Hardened
3:2	108-1954	1	Bearing Spacer Set	7	3296-60	1	Nut-Lock, NI
3:3	110-8297	1	Bearing ASM				

● Not serviced separately

High Driven Spindle Assembly No. 139-1032

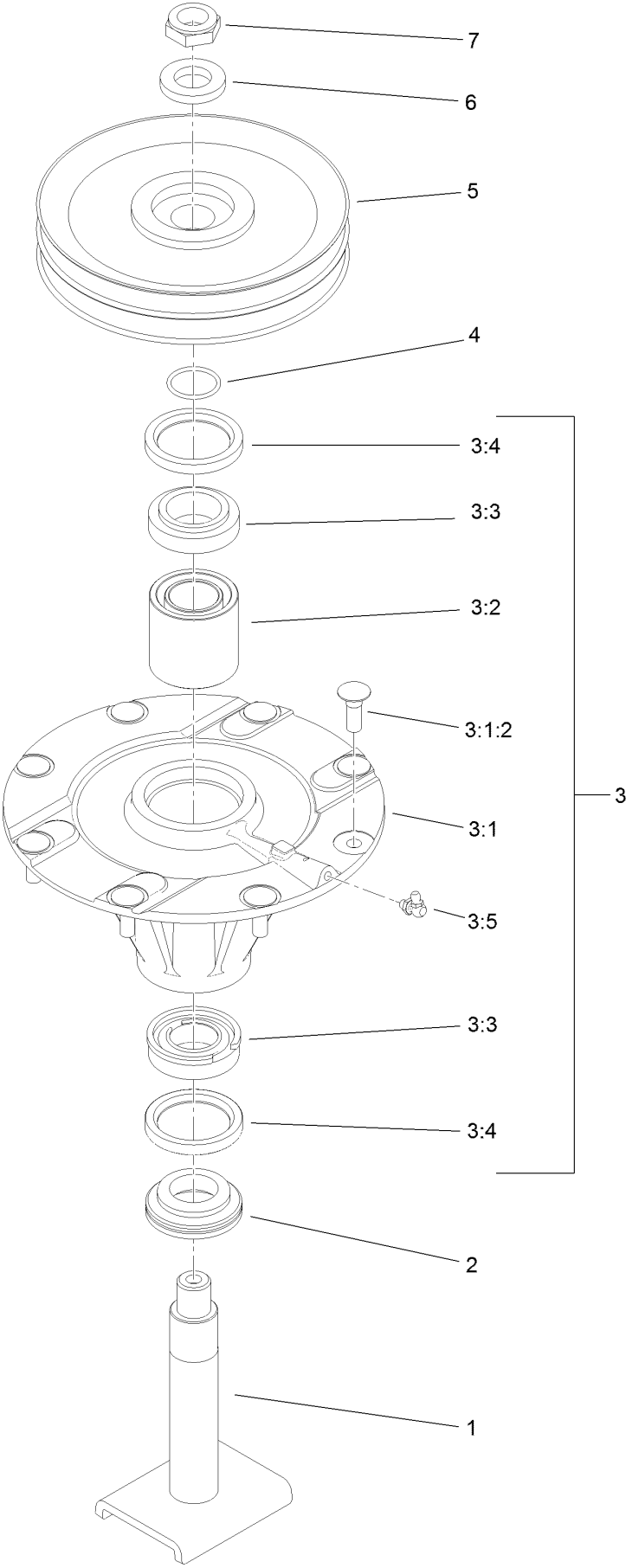


High Driven Spindle Assembly No. 139-1032 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-1042	1	Spindle-Shaft	3:4	253-154	2	Seal-Oil
2	138-6416	1	Spacer-Spindle, Shaft	3:5	302-60	1	Fitting-Grease
3	119-4777	1	Spindle ASM	4	106-7159	1	O-Ring
3:1		1	Spindle ASM ●	5	104-3548	1	Pulley-Driven, High
3:1:2	114-8195	8	Bolt-Neck, Ribbed	6	120-5576	1	Washer-Hardened
3:2	108-1954	1	Bearing Spacer Set	7	3296-60	1	Nut-Lock, NI
3:3	110-8297	1	Bearing ASM				

● Not serviced separately

Double Driven Spindle Assembly No. 139-1033

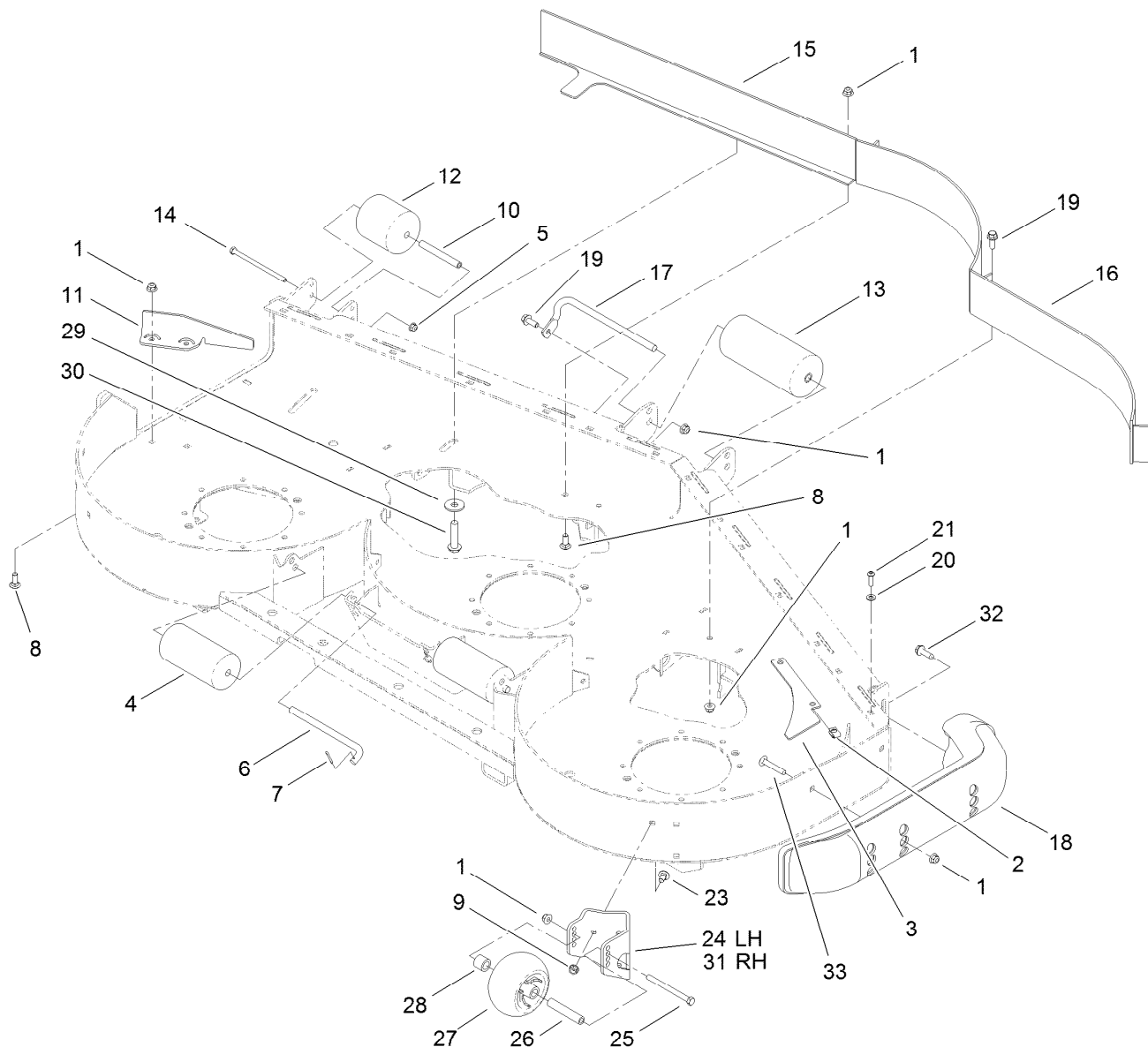


Double Driven Spindle Assembly No. 139-1033 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-1042	1	Spindle-Shaft
2	138-6416	1	Spacer-Spindle, Shaft
3	119-4777	1	Spindle ASM
3:1		1	Spindle ASM ●
3:1:2	114-8195	8	Bolt-Neck, Ribbed
3:2	108-1954	1	Bearing Spacer Set
3:3	110-8297	1	Bearing ASM

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3:4	253-154	2	Seal-Oil
3:5	302-60	1	Fitting-Grease
4	106-7159	1	O-Ring
5	104-3547	1	Pulley-Driven, Double
6	120-5576	1	Washer-Hardened
7	3296-60	1	Nut-Lock, NI

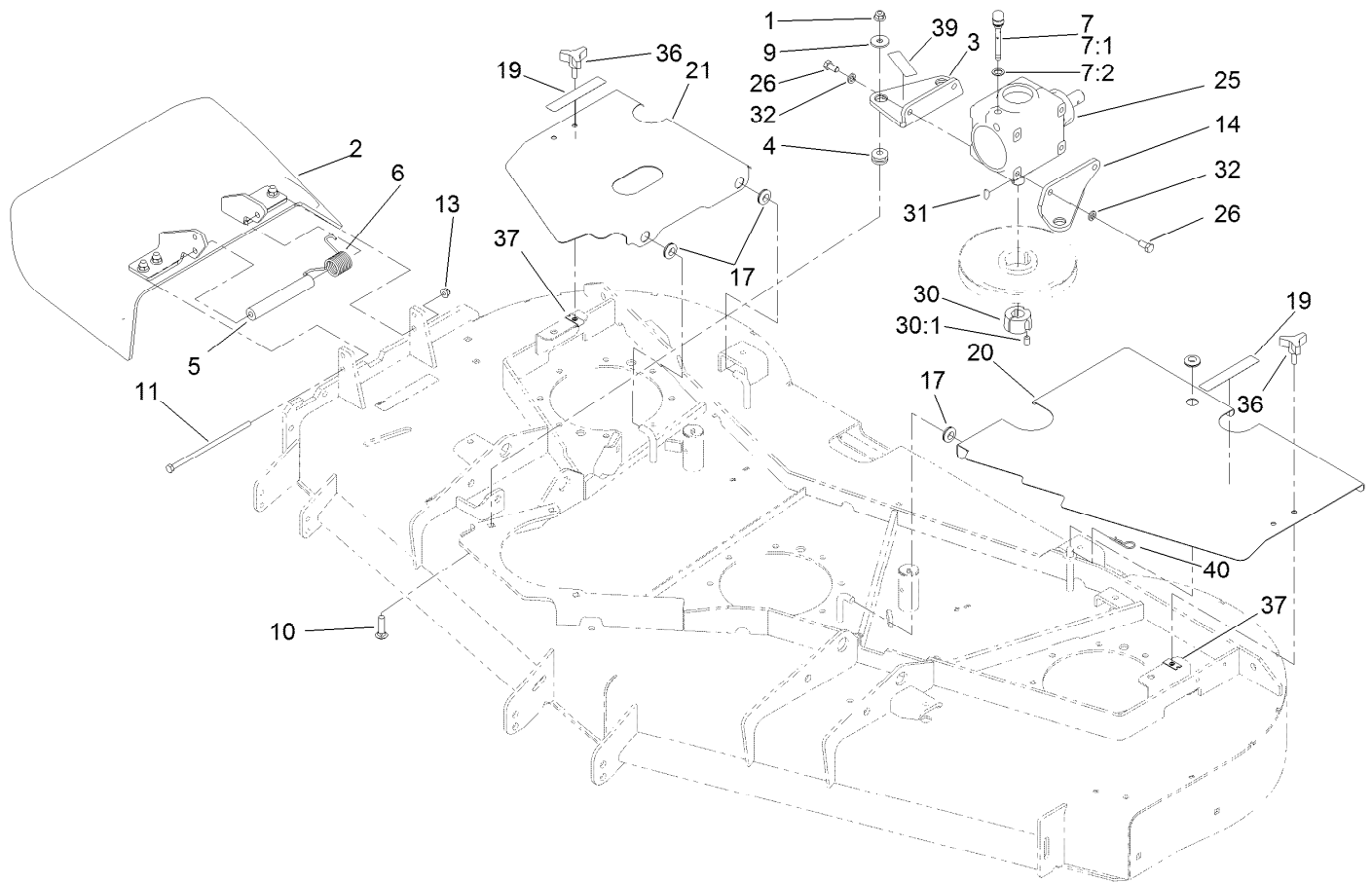
● Not serviced separately



Roller and Baffle Assembly

Ref.	Part Number	Qty.	Description
1	104-8301	11	Nut-HF, NI
2	112-3306	2	Nut
3	115-1396	1	Plate-Turbo
4	36-1740	2	Roller-Deck
5	104-8300	1	Nut-HF, NI
6	40-0340	2	Shaft-Roller, Rear
7	3272-11	2	Pin-Cotter
8	3231-2	3	Bolt-CARR
9	3290-357	6	Nut-HHF, Whiz
10	105-4549	1	Spacer-Roller
11	130-8744-01	1	Baffle-Discharge
12	93-4803	1	Roller-Deck
13	68-6710	1	Roller
14	322-49	1	Bolt-HH
15	127-4858-01	1	Baffle ASM
16	105-7730-01	1	Baffle

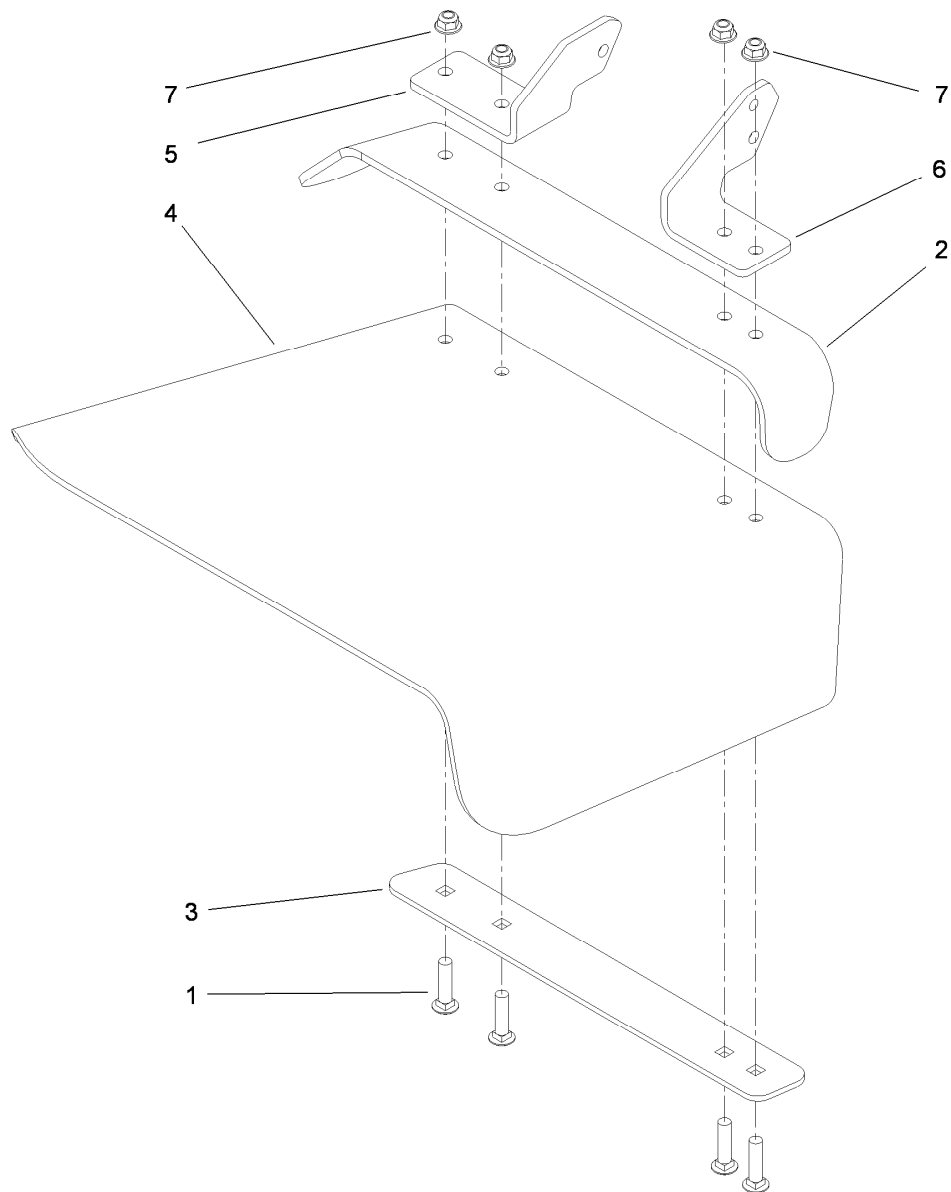
Ref.	Part Number	Qty.	Description
17	68-6840	1	Shaft-Roller
18	112-1479	1	Skid-Bumper, Deck
19	3234-42	4	Screw-HHF
20	3256-23	2	Washer-Plain
21	3274-104	2	Screw-HSBH
23	3231-27	6	Screw-CARR
24	106-7354-01	1	Mount-Wheel, LH
25	323-23	2	Screw-HH
26	98-7912	2	Tube-Spanner
27	1-603299	2	Roller-Scalp, Anti
28	98-7913	2	Tube-Spacer
29	105-7697	2	Washer-Plastic
30	3234-46	2	Screw-HHF
31	106-7355-01	1	Mount-Wheel, RH
32	9136144	1	Screw-HWHTF
33	3231-33	2	Screw-CARR



Belt Cover, Gearbox and Baffle Assembly

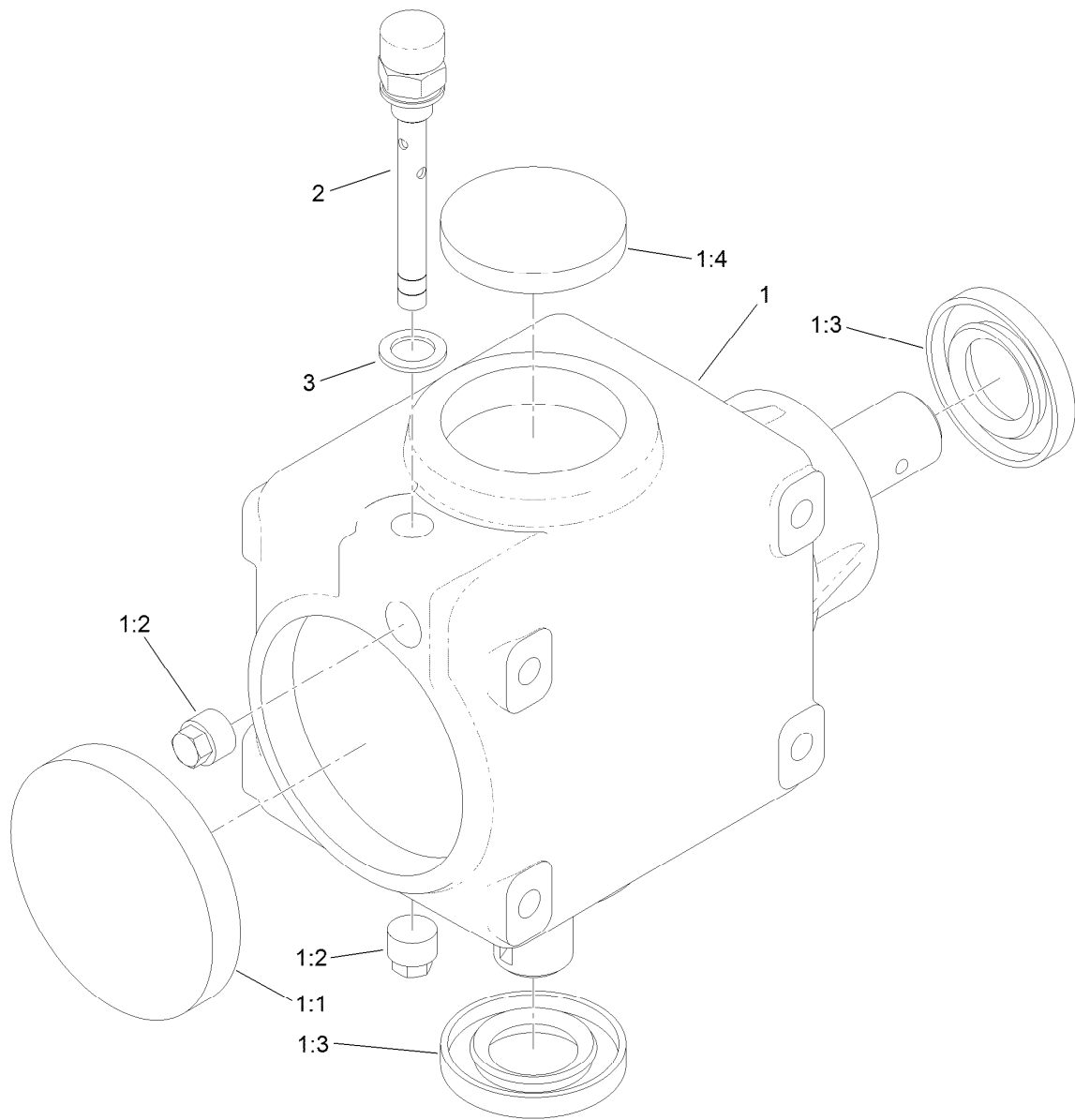
Ref.	Part Number	Qty.	Description
1	104-8301	3	Nut-HF, NI
2	108-2792	1	Rubber Deflector ASM
3	110-6385-03	1	Bracket-Gearbox, RH
4	63-9750	3	Mount
5	105-4622	1	Spacer
6	108-4052	1	Spring-Torsion
7	131-6076	1	Breather Plug ASM
7:1	130-8661	1	Plug-Breather
7:2	130-4899	1	Washer
9	63-8410	3	Washer
10	3231-26	3	Screw-CARR
11	112-9557	1	Screw-HH
13	104-8300	1	Nut-HF, NI
14	110-6384-03	1	Bracket-Gearbox, LH

Ref.	Part Number	Qty.	Description
17	112-9559	4	Grommet
19	93-6687	2	Decal-No Step
20	112-1455-03	1	Cover-Deck, LH
21	112-1456-03	1	Cover-Deck, RH
25	130-8659	1	Gearbox ASM
26	323-4	4	Screw-HH
30	23-1640	1	Bushing-Taperlock
30:1	3247-4	2	Screw-Set
31	3257-5	1	Key-Woodruff
32	3253-21	4	Washer-Lock
36	106-2240	2	Knob
37	110-3510	2	Nut-Retainer
39	93-6697	1	Decal-Lube
40	9335054	1	Pin-Hair



Rubber Deflector Assembly No. 108-2792

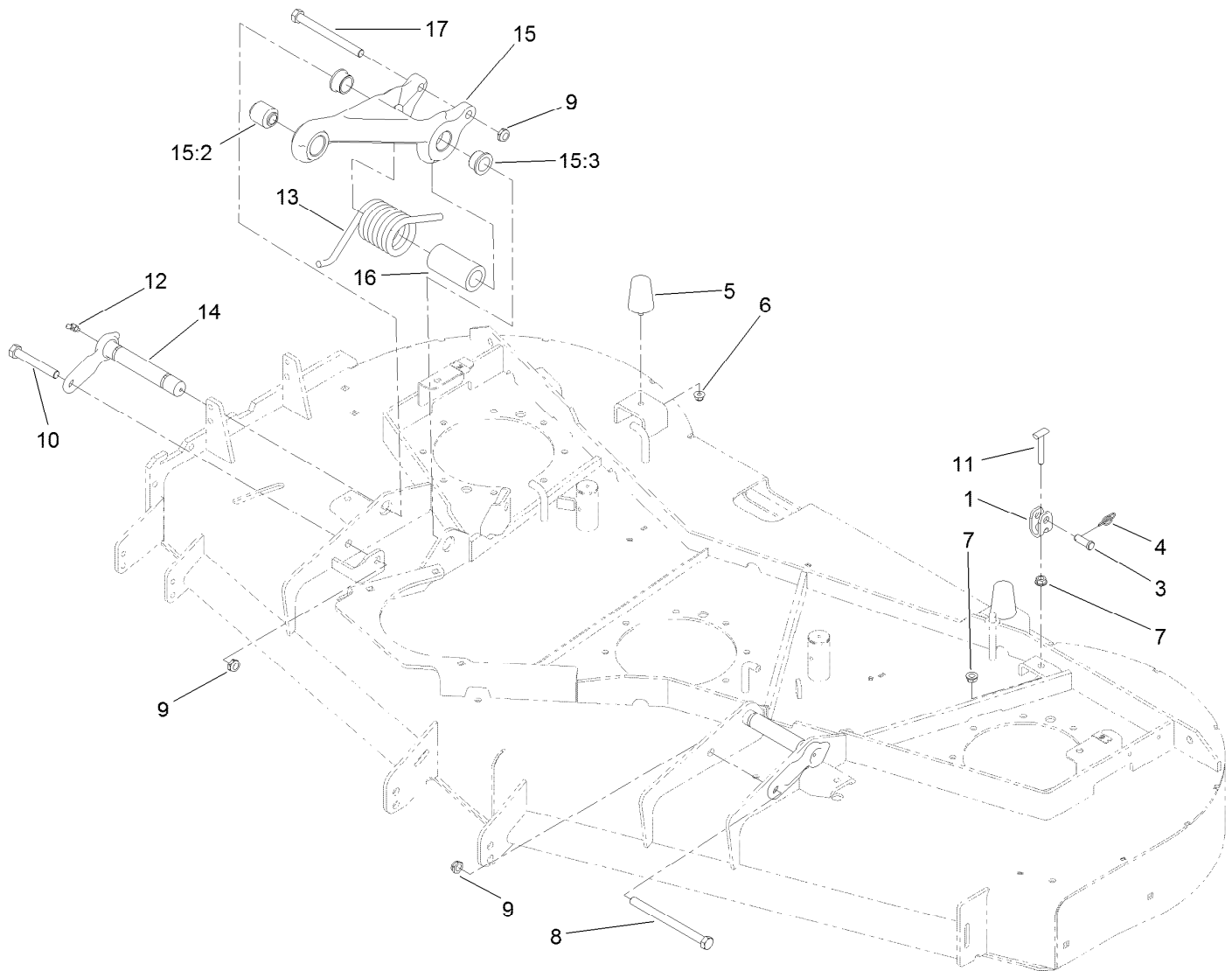
Ref.	Part Number	Qty.	Description
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-HF, NI



Gearbox Assembly No. 130-8659

Ref.	Part Number	Qty.	Description
1		1	Gearbox ASM ●
1:1	107-2932	1	Cap-Oil
1:2	107-2933	2	Plug
1:3	117-9247	2	Seal
1:4	107-2935	1	Cap-Oil
2	130-8661	1	Plug-Breather
3	130-4899	1	Washer

● Not serviced separately



Adjustment Link and Bumper Assembly

Ref.	Part Number	Qty.	Description
1	115-1429	4	Yoke-Clevis
3	700601	4	Pin-Clevis
4	112-1491	4	Pin-Cotter
5	110-5070	2	Bumper
6	104-8300	2	Nut-HF, NI
7	3290-357	8	Nut-HHF, Whiz
8	325-33	1	Screw-HH
9	3296-45	4	Nut-Hex
10	325-14	1	Screw-HH

Ref.	Part Number	Qty.	Description
11	125-9450	4	T-Bar
12	302-11	4	Fitting-Lube, 45 DEG
13	110-9828	2	Spring-Torsion
14	120-5570	2	Pin-Retainer
15	112-1625	2	Pull Link ASM
15:2	107-2328	1	Bushing
15:3	114-5680	2	Bushing-Flange
16	110-9845	2	Spacer-Plain
17	325-22	2	Screw-HH

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Count on it.