Form No. 3324-237

Debris Blower

Sand Pro®

Model No. 08857—210000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

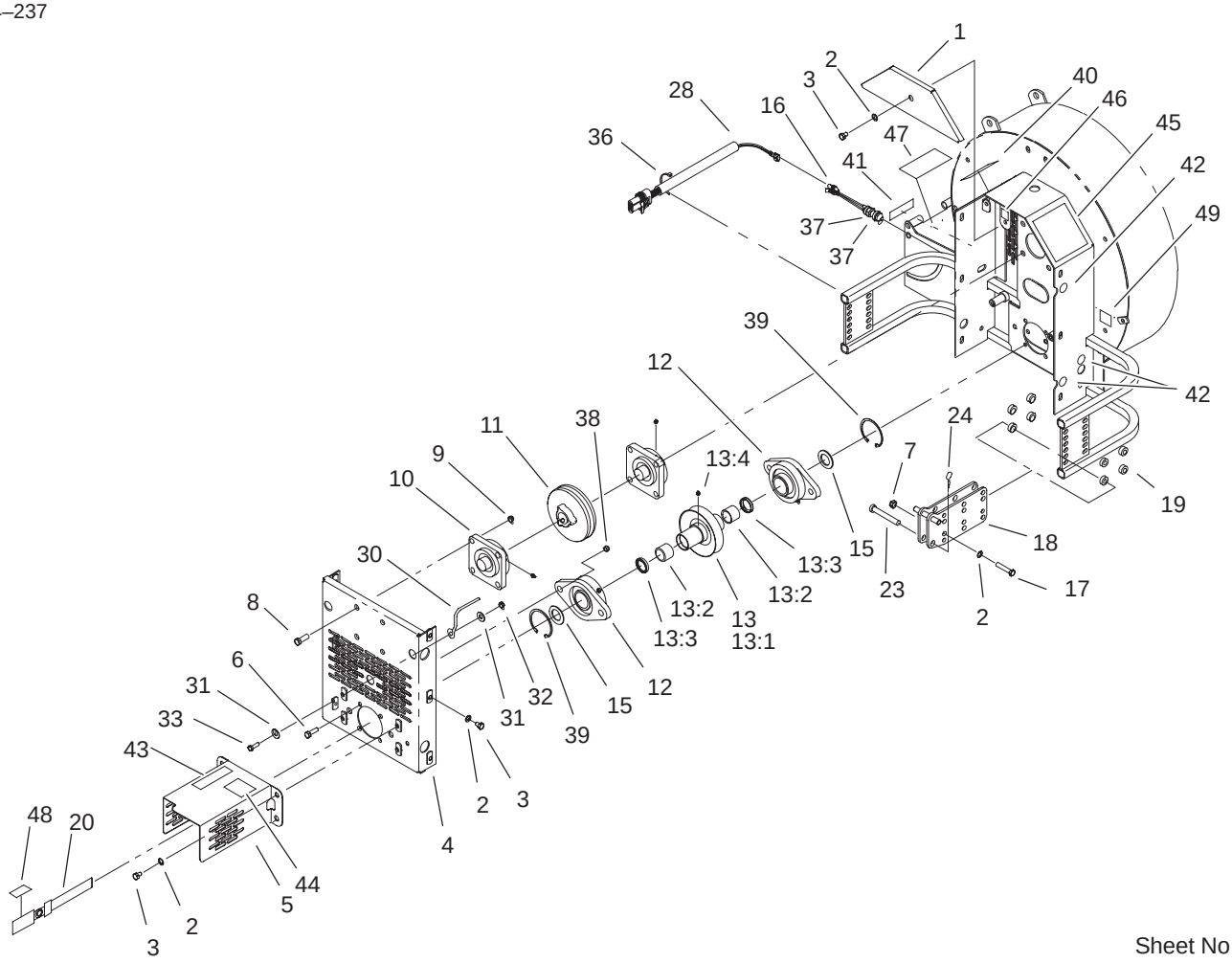
Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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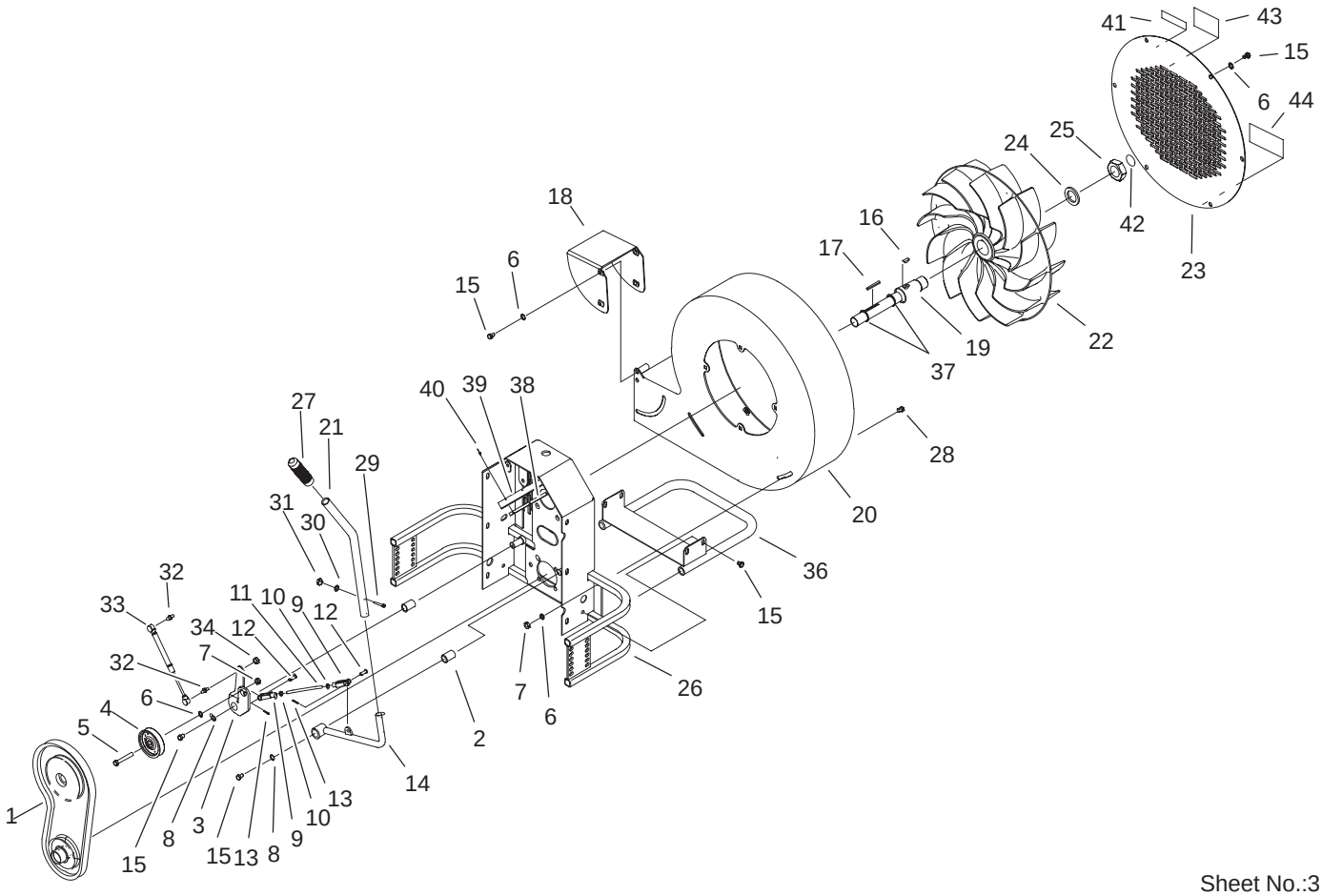


Sheet No.:2

Blower, Fan and Frame Assembly

Ref. No.	Part No.	Qty.	Description
1	98–1155–01	1	Cover
2	3256–24	19	Washer–Flat
3	323–2	11	Screw–HH
4	98–1171–01	1	Rear Bracket ASM
5	98–1112–01	1	Cover–PTO
6	325–6	4	Screw–HH
7	32146–2	8	Nut–Lock, NI
8	324–6	8	Screw–HH
9	3296–48	8	Nut–Lock NI
10	94–8987	2	Bearing
11	98–3139	1	Pulley
12	98–8659	2	Bearing ASM
13	104–0250	1	Clutch ASM
13:1	98–8680	1	Pulley–Clutch
13:2	71–4580	2	Bearing
13:3	98–1176	2	Seal–Grease
13:4	302–5	1	Fitting–Grease
15	98–3138	2	Washer – Thrust
16	94–3429	1	Switch–Ball
17	323–47	8	Screw–HH
18	98–1167	2	Hitch
19	98–1162	16	Spacer – Standoff
20	98–1180	1	Shaft – Drive (Short)
23	283–78	2	Pin–Clevis
24	3290–355	2	Pin–Hair
28	98–1183	1	Harness

Ref. No.	Part No.	Qty.	Description
30	52–4780	2	Rod–Belt
31	3256–74	4	Washer–Flat
32	3296–69	2	Nut–Lock NI
33	322–5	2	Screw–HH
36	3290–378	1	Tie–Cable
37	3256–69	2	Washer–Flat
38	3296–23	4	Nut–Lock, NI
39	32151–87	2	Ring–Retaining
40	98–3116	1	Decal–Engage Disengage
41	98–3112	1	Decal – Caution
42	58–6520	5	Decal–Grease
43	98–3113	1	Decal – Caution
44	98–3137	1	Decal – Grease
45	98–3110	1	Decal – Caution, Ce
46	98–3114	1	Decal–Warning, Ce
47	93–6674	1	Decal – Warning
48	98–3115	1	Decal – Danger
49	93–7252	1	Decal–International



Sheet No.:3

Pulley, Bracket and Cover Assembly

Ref. No.	Part No.	Qty.	Description
1	98–1179	1	V–Belt
2	256–185	2	Bushing
3	98–1117	1	Plate–Pivot
4	36–3220	1	Pulley–Idler
5	323–19	1	Screw–HH
6	3256–24	22	Washer–Flat
7	32146–2	7	Nut–Lock, NI
8	3256–35	2	Washer–Flat
9	282–2	2	Yoke
10	3220–2	2	Nut
11	98–1132	1	Link – Connect
12	283–1	2	Pin–Yoke
13	3272–10	2	Pin–Cotter
14	98–1113	1	Lever–Clutch
15	323–2	14	Screw–HH
16	3257–42	1	Key–Woodruff
17	5–1718	1	Key–Clutch
18	98–1140–01	1	Chute – Fan
19	98–1154	1	Shaft – Fan
20	98–1134–01	1	Scroll–Fan
21	98–1116–01	1	Lever–Clutch
22	94–8950	1	Fan
23	98–1139–01	1	Screen–Front
24	77–0950	1	Washer–Castor
25	3218–17	1	Nut–Jam
26	98–8650–01	1	Frame

Ref. No.	Part No.	Qty.	Description
27	95–0886	1	Grip
28	98–8666	6	Bolt – Elevator
29	321–13	2	Screw–HH
30	3256–72	2	Washer–Flat
31	32146–17	2	Nut–Lock
32	98–3104	2	Stud–Ball
33	98–3103	1	Strut
34	3218–2	2	Nut–Jam
36	98–8657–01	1	Bar–Skid
37	32120–33	2	Ring–Retaining
38	98–3143	2	Shield – Rubber
39	98–3144	2	Bracket – Strip
40	3269–8	6	Rivet
41	93–9083	1	Decal–Caution
42	98–3111	1	Decal–Rotating
43	67–1300	1	Decal–Toro
44	98–7213	1	Decal–Cyclone 1000


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