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# Parts Catalog

## Universal Groomer Drive Kit

Reelmaster® 18-inch or 22-inch EdgeSeries  
Cutting Units with 5-inch Reel

Model No. 03763—Serial No. 318000001 and Up



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# Contents

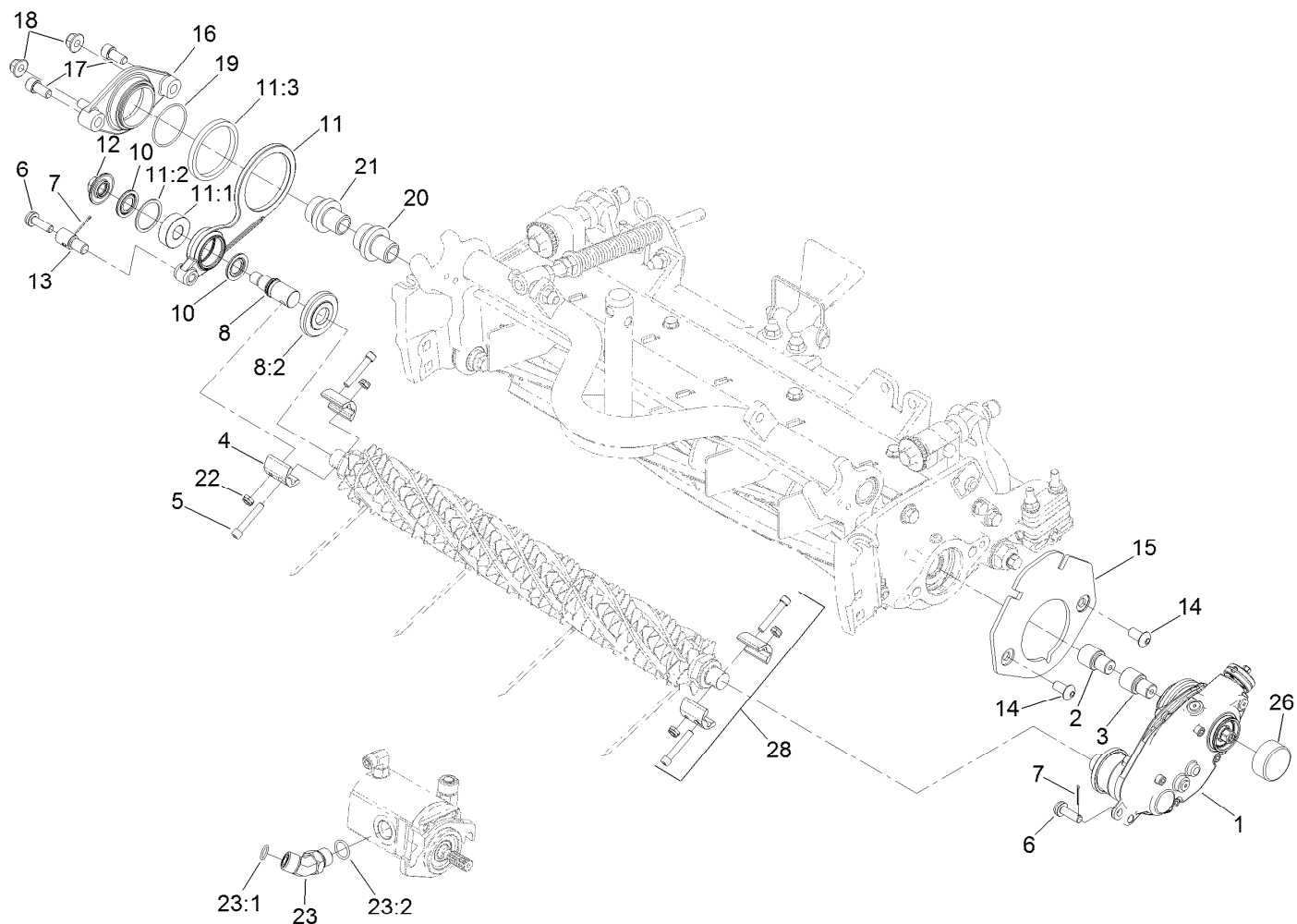
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5 Inch Groomer Drive Box Assembly No. 137-0950 ..... 5

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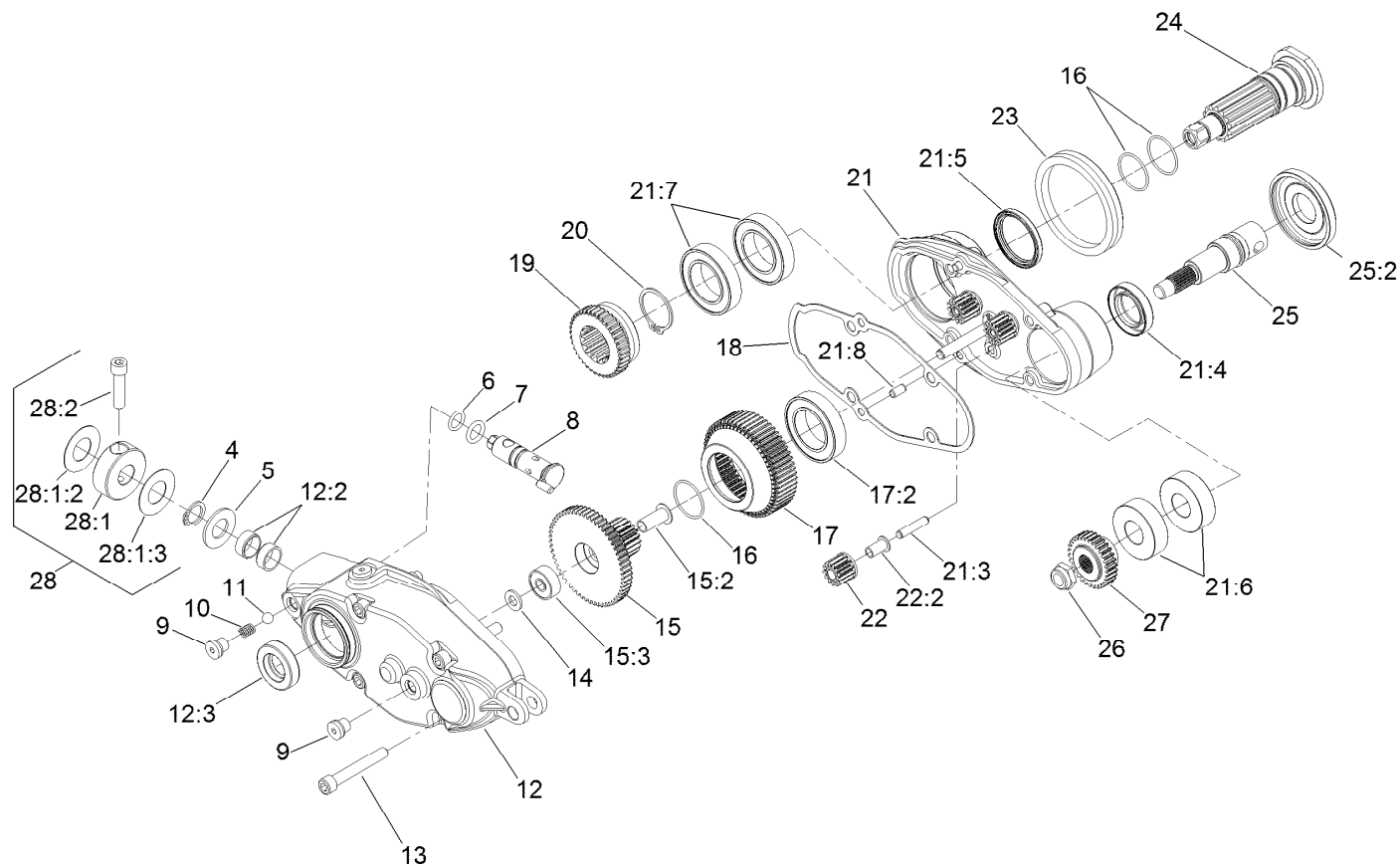


RM3550/55 Front Center Cutting Unit Only

## Groomer Assembly

| Ref. | Part Number | Qty. | Description                  |
|------|-------------|------|------------------------------|
| 1    | 137-0950    | 5    | 5 Inch Groomer Drive Box ASM |
| 2    | 137-0822    | 2    | Adapter-Fairway, RH          |
| 3    | 137-0823    | 3    | Adapter-Fairway, LH          |
| 4    | 137-0814    | 20   | Clamp-Shaft                  |
| 5    | 108-0854    | 20   | Screw-HSH                    |
| 6    | 137-0881    | 10   | Pin-Adjuster                 |
| 7    | 132-0707    | 10   | Pin-Cotter                   |
| 8    | 137-0964    | 5    | Stub Shaft ASM               |
| 8:2  | 133-9109    | 1    | Shield                       |
| 10   | 115-6923    | 10   | Shield-Bearing, Flocked      |
| 11   | 132-4687    | 5    | Groomer Idler ASM            |
| 11:1 | 115-6869    | 1    | Bearing-Ball, Stainless      |
| 11:2 | 120-2893    | 1    | Ring-Retaining, Spiral       |
| 11:3 | 104-4729    | 1    | Bushing                      |
| 12   | 120-2888    | 5    | Nut-Flange                   |
| 13   | 137-0880    | 5    | Pin-Spring                   |

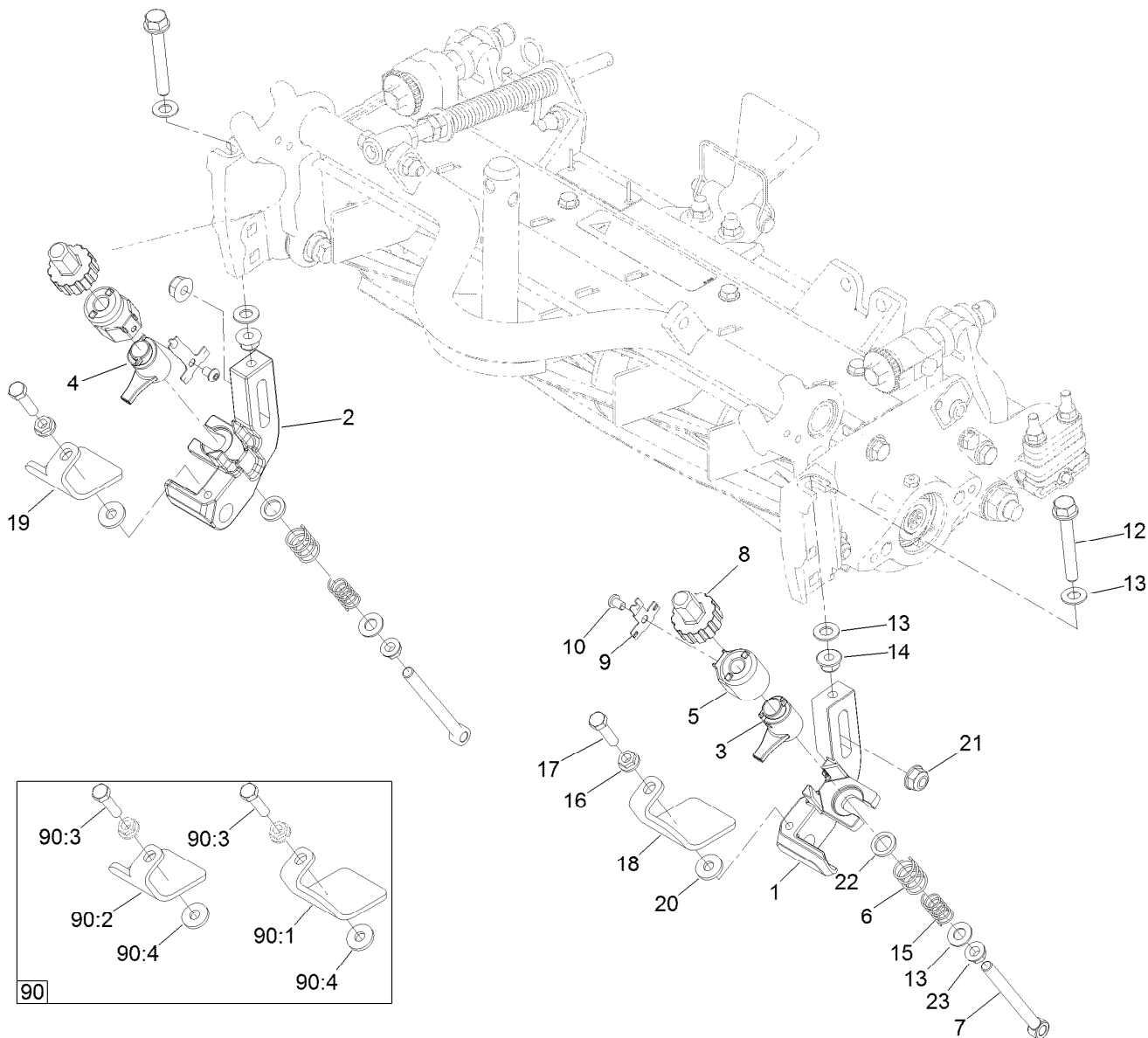
| Ref. | Part Number | Qty. | Description                  |
|------|-------------|------|------------------------------|
| 14   | 3274-80     | 10   | Screw-HH                     |
| 15   | 132-0713-03 | 5    | Bracket-Weight               |
| 16   | 108-4166    | 5    | Pivot-Hub                    |
| 17   | 131-8573    | 10   | Screw-HSH                    |
| 18   | 104-8301    | 10   | Nut-HF, NI                   |
| 19   | 112-6968    | 5    | O-Ring                       |
| 20   | 121-6950    | 3    | Insert-Threaded Extended, RH |
| 21   | 121-6951    | 2    | Insert-Threaded Extended, LH |
| 22   | 3296-56     | 20   | Nut-Lock, NI                 |
| 23   | 340-101     | 1    | Fitting-HYD, 45 DEG          |
| 23:1 | 237-30      | 1    | O-Ring                       |
| 23:2 | 237-79      | 1    | O-Ring                       |
| 26   | 137-0902    | 5    | Cap-Round                    |
| 28   | 137-0887    | 1    | Kit-Clamp, Groomer Cartridge |



## 5 Inch Groomer Drive Box Assembly No. 137-0950

| Ref. | Part Number | Qty. | Description            |
|------|-------------|------|------------------------|
| 4    | 32151-61    | 1    | Ring-Retaining         |
| 5    | 47-2910     | 1    | Washer-Thrust          |
| 6    | 237-22      | 1    | O-Ring                 |
| 7    | 131-1879    | 1    | O-Ring Seal            |
| 8    | 120-2881    | 1    | Shaft-Actuator, Clutch |
| 9    | 131-1825    | 4    | Plug-ORB               |
| 10   | 105-2443    | 1    | Spring-Detent          |
| 11   | 105-2442    | 1    | Ball-Detent            |
| 12   | 137-0951    | 1    | 5In Cover ASM          |
| 12:2 | 121-4738    | 2    | Bushing-Straight       |
| 12:3 | 137-0812    | 1    | Seal-Oil               |
| 13   | 119-4035    | 4    | Screw-HSH              |
| 14   | 120-2886    | 1    | Washer-Thrust          |
| 15   | 137-0960    | 1    | Gear-Sun ASM           |
| 15:2 | 120-2921    | 1    | Bushing-Flange         |
| 15:3 | 117-8772    | 1    | Bearing-Ball           |
| 16   | 132-0726    | 3    | O-Ring                 |
| 17   | 137-0961    | 1    | Gear-Ring ASM          |
| 17:2 | 133-8286    | 1    | Bearing                |
| 18   | 120-2874    | 1    | Gasket                 |
| 19   | 120-2932    | 1    | Gear-Driver            |

| Ref.   | Part Number | Qty. | Description                 |
|--------|-------------|------|-----------------------------|
| 20     | 120-2878    | 1    | Ring-Retaining, EXT         |
| 21     | 131-1887    | 1    | 5In Groomer Housing ASM     |
| 21:3   | 120-2885    | 3    | Pin-Planet                  |
| 21:4   | 131-1829    | 1    | Seal-Oil                    |
| 21:5   | 133-4596    | 1    | Seal-Oil                    |
| 21:6   | 115-6869    | 2    | Bearing-Ball, Stainless     |
| 21:7   | 132-0745    | 2    | Bearing                     |
| 21:8   | 121-9249    | 2    | Pin-Dowel                   |
| 22     | 137-0962    | 3    | Planet Gear ASM             |
| 22:2   | 120-2919    | 1    | Bushing-Flange              |
| 23     | 120-2876    | 1    | Seal-V Ring                 |
| 24     | 137-0966    | 1    | Shaft-Drive                 |
| 25     | 137-0963    | 1    | Driven Shaft ASM            |
| 25:2   | 133-9109    | 1    | Shield                      |
| 26     | 121-4600    | 1    | Nut-Hex                     |
| 27     | 120-2942    | 1    | Gear-Driven                 |
| 28     | 137-0959    | 1    | Kit-Knob, Groomer Direction |
| 28:1   | 137-0958    | 1    | Clutch Knob ASM             |
| 28:1:2 | 132-0719    | 1    | Decal-Clutch, Drive (RH)    |
| 28:1:3 | 132-0727    | 1    | Decal-Clutch, Drive (LH)    |
| 28:2   | 137-0956    | 1    | Screw-HSH                   |

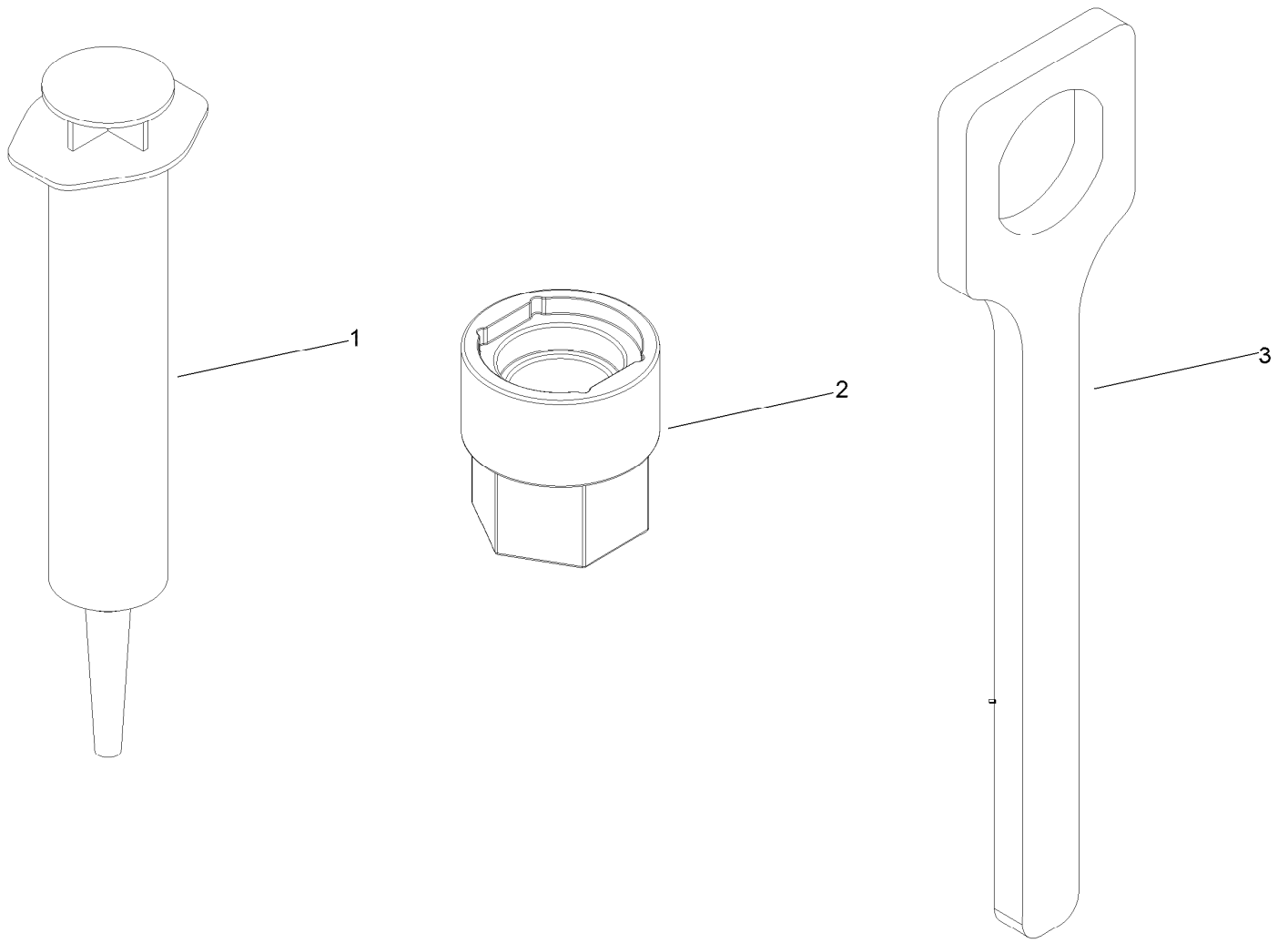


## Height of Groom Assembly

| Ref. | Part Number | Qty. | Description                       |
|------|-------------|------|-----------------------------------|
| 1    | 137-0851    | 5    | Bracket-HOC, Groomer Fairway (LH) |
| 2    | 137-0850    | 5    | Bracket-HOC, Groomer Fairway (RH) |
| 3    | 133-9106    | 5    | Up-Quick, LH                      |
| 4    | 133-9101    | 5    | Up-Quick, RH                      |
| 5    | 133-9103    | 10   | Cover-Up, Quick                   |
| 6    | 120-2938    | 10   | Spring-Compression                |
| 7    | 137-0827    | 10   | Eye Bolt                          |
| 8    | 137-0828    | 10   | Nut-Adjuster                      |
| 9    | 137-0816    | 10   | Spring-Detent                     |
| 10   | 131-1883    | 10   | Screw-HSBH                        |
| 12   | 133-7572    | 10   | Screw-HOC                         |
| 13   | 48-9220     | 30   | Washer-Plain                      |
| 14   | 104-8301    | 10   | Nut-HF, NI                        |

| Ref. | Part Number | Qty. | Description                            |
|------|-------------|------|----------------------------------------|
| 15   | 120-2939    | 10   | Spring-Compression                     |
| 16   | 32128-20    | 10   | Nut-HF                                 |
| 17   | 119-3626    | 10   | Screw-HH                               |
| 18   | 133-9145-03 | 5    | Bumper-Groomer, LH                     |
| 19   | 133-9146-03 | 5    | Bumper-Groomer, RH                     |
| 20   | 4-2390      | 10   | Washer-Flat                            |
| 21   | 133-7570    | 10   | Nut-Flange, NI                         |
| 22   | 62-7120     | 10   | Washer                                 |
| 23   | 3290-357    | 2    | Nut-HHF, Whiz                          |
| 90   | 133-9171    | 1    | Fairway Skid Kit (Universal Groomer) ● |
| 90:1 | 133-9145-03 | 1    | Bumper-Groomer, LH                     |
| 90:2 | 133-9146-03 | 1    | Bumper-Groomer, RH                     |
| 90:3 | 119-3626    | 2    | Screw-HH                               |
| 90:4 | 4-2390      | 2    | Washer-Flat                            |

● Optional Equipment



## Tools Assembly

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         |
|-------------|--------------------|-------------|----------------------------|
| 1           | 137-0872           | 1           | Tool-Syringe               |
| 2           | 137-0920           | 1           | Tool-Drive Shaft Removal ● |
| 3           | 137-0921           | 1           | Tool-Adapter, Wrench ●     |

● Optional Equipment

# Attachments and Accessories

## For 03763 Universal Groomer Drive Kit Reelmaster 18-inch or 22-inch EdgeSeries Cutting Units with 5-inch Reel

| Product Name                                                                                                                           | Model/Part |
|----------------------------------------------------------------------------------------------------------------------------------------|------------|
| Weight Kit (For Universal Groomer Only and Hydraulic Reel Motors).....                                                                 | 03417      |
| Weight Kit for Units with 5 Inch Electric Reel or 7 Inch Electric or Hydraulic Reel and Universal Groomer Only .....                   | 03418      |
| Weight Kit for Units with 5 Inch Electric Reel or 7 Inch Electric or Hydraulic Reel and Universal Groomer with Rear Roller Brush ..... | 03419      |
| Rear Roller Brush Kit (For Universal Groomer) (18In).....                                                                              | 03657      |
| Rear Roller Brush Kit (For Universal Groomer) (22in) .....                                                                             | 03658      |
| Universal Groomer Cartridge (18in).....                                                                                                | 03764      |
| Universal Groomer Cartridge (22in).....                                                                                                | 03765      |
| Grooming Brush (18In) .....                                                                                                            | 03766      |
| Grooming Brush (22In) .....                                                                                                            | 03767      |
| Broomer Kit (18In) .....                                                                                                               | 132-7115   |
| Broomer Kit (22In) .....                                                                                                               | 132-7125   |

**Notes:**

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