Form No. 3420-542 Rev D

TORO®

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Parts Catalog

Universal Groomer Drive Kit

Reelmaster® 18-inch or 22-inch EdgeSeries Cutting Units with 5-inch Reel

Model No. 03763—Serial No. 318000001 and Up

Register at www.Toro.com.
Original Instructions (EN)

CE

3420-542 D

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

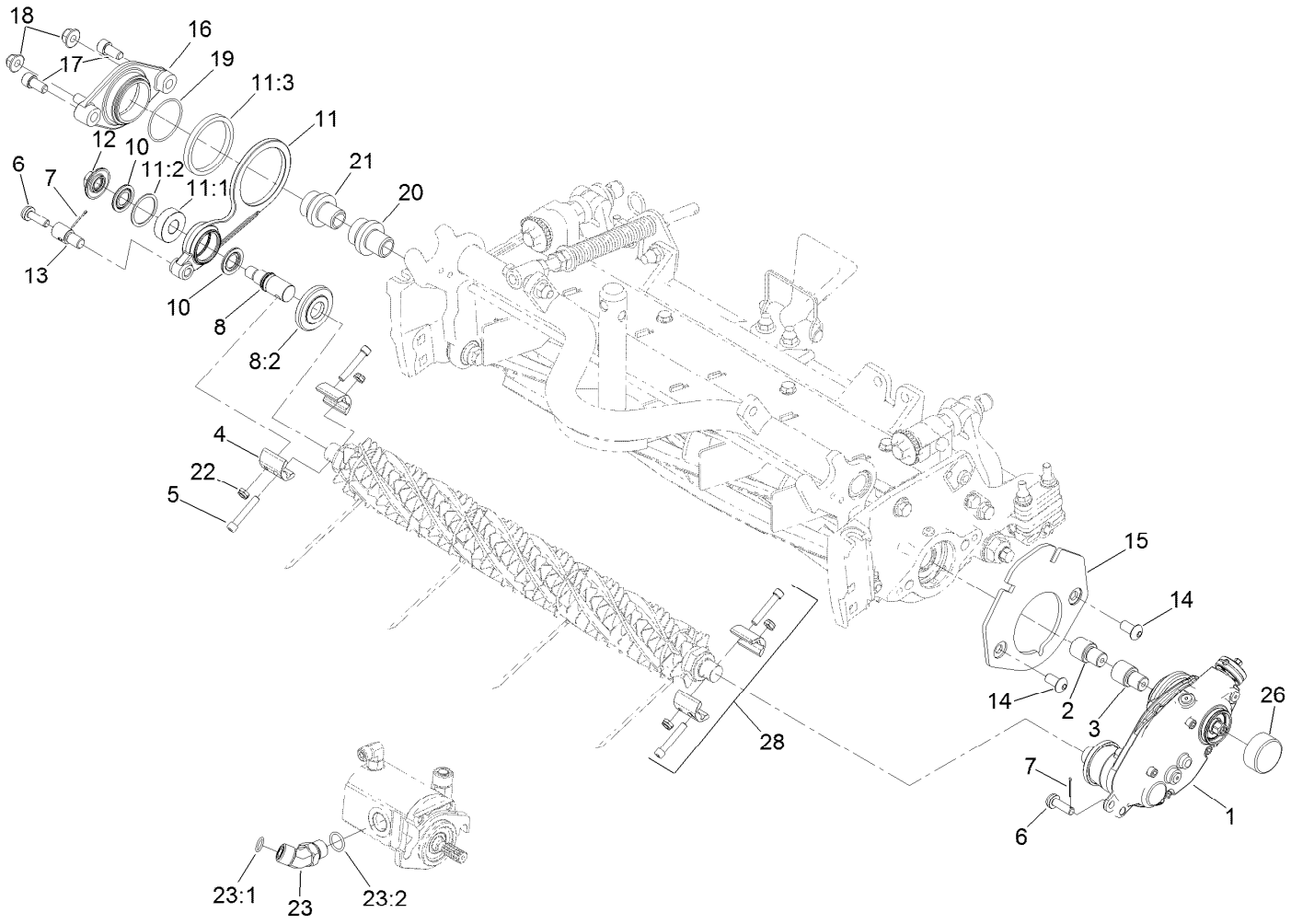
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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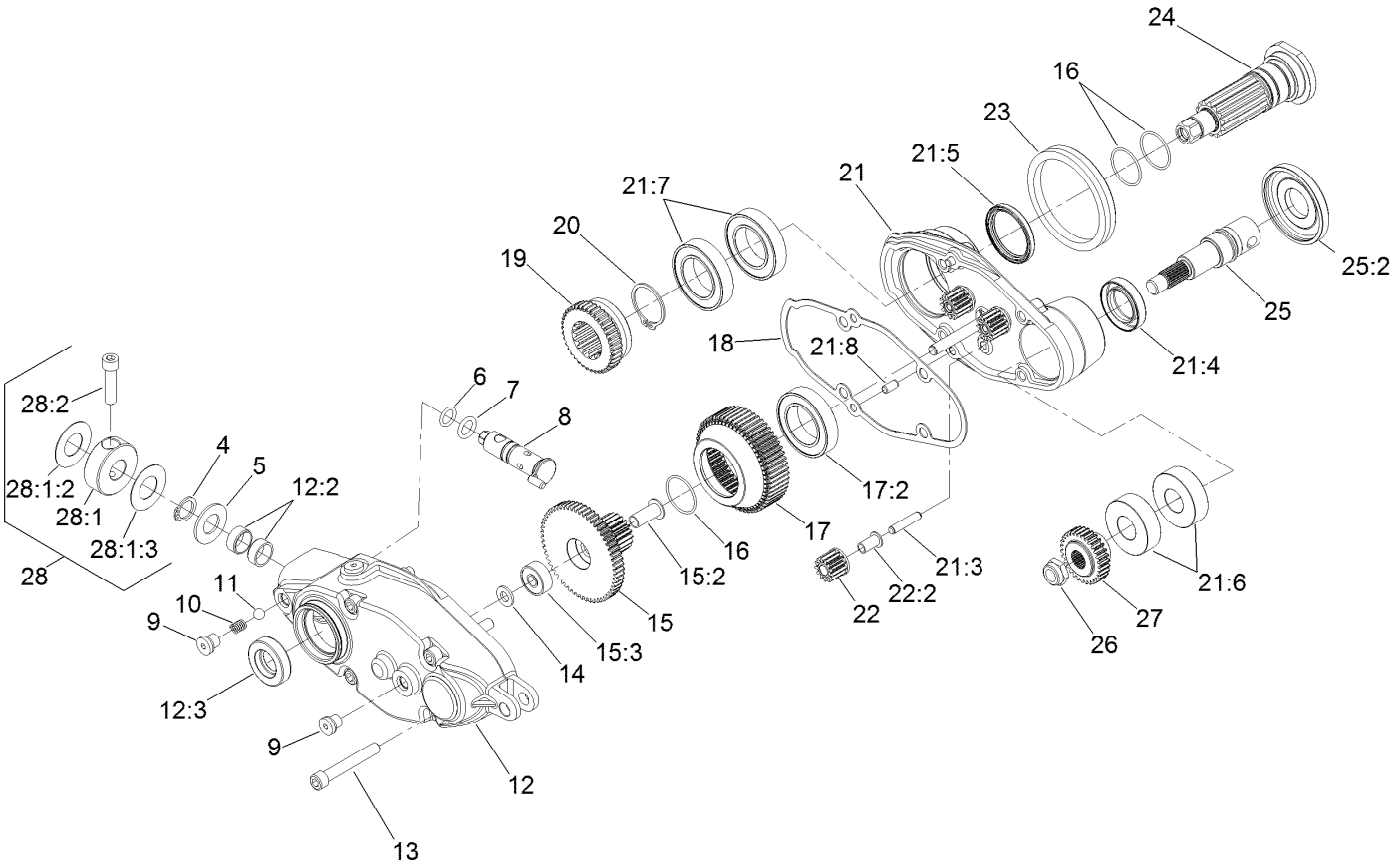


RM3550/55 Front Center Cutting Unit Only

Groomer Assembly

Ref.	Part Number	Qty.	Description
1	137-0950	5	5 Inch Groomer Drive Box ASM
2	137-0822	2	Adapter-Fairway, RH
3	137-0823	3	Adapter-Fairway, LH
4	137-0814	20	Clamp-Shaft
5	108-0854	20	Screw-HSH
6	137-0881	10	Pin-Adjuster
7	132-0707	10	Pin-Cotter
8	137-0964	5	Stub Shaft ASM
8:2	133-9109	1	Shield
10	115-6923	10	Shield-Bearing, Flocked
11	132-4687	5	Groomer Idler ASM
11:1	115-6869	1	Bearing-Ball, Stainless
11:2	120-2893	1	Ring-Retaining, Spiral
11:3	104-4729	1	Bushing
12	120-2888	5	Nut-Flange
13	137-0880	5	Pin-Spring

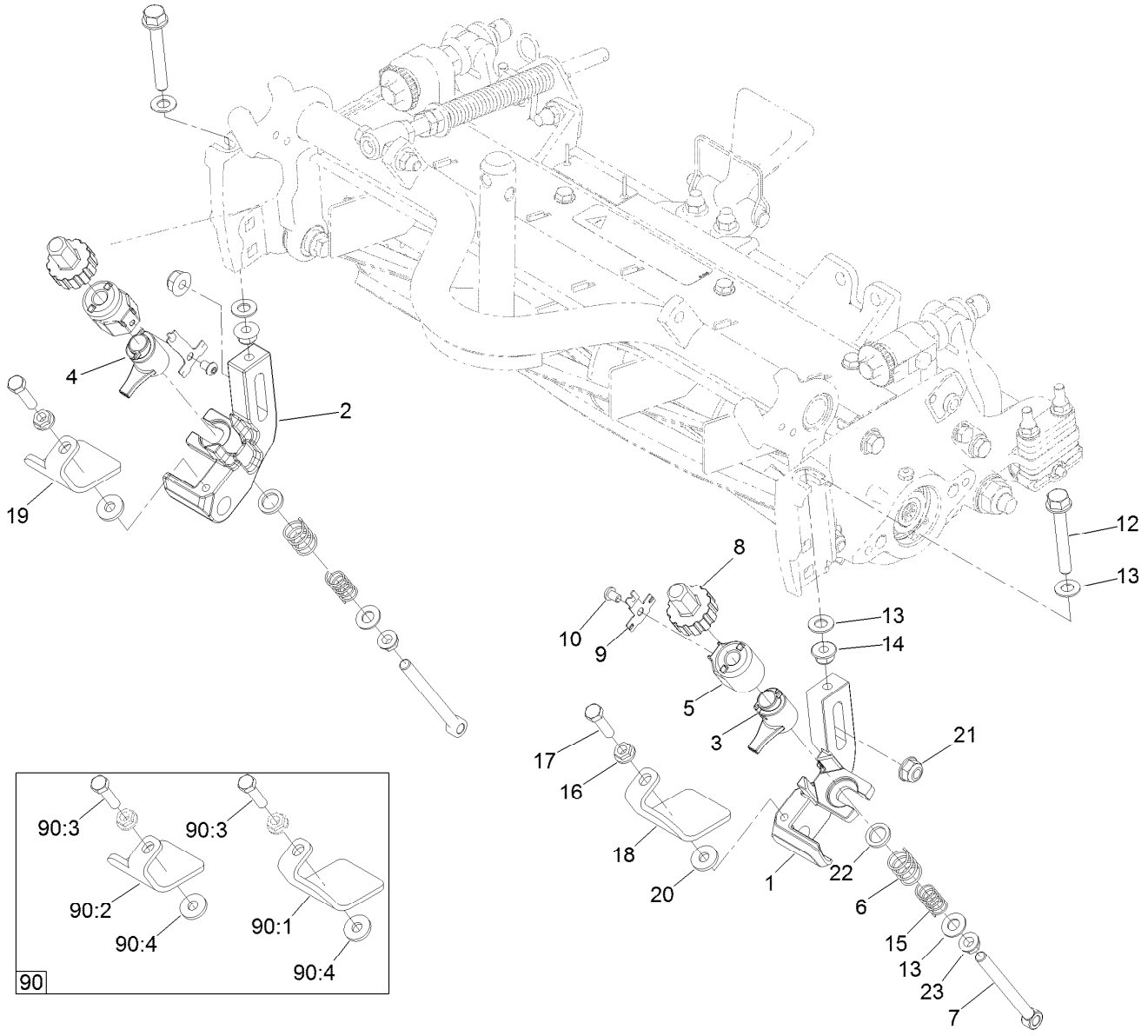
Ref.	Part Number	Qty.	Description
14	3274-80	10	Screw-HH
15	132-0713-03	5	Bracket-Weight
16	108-4166	5	Pivot-Hub
17	131-8573	10	Screw-HSH
18	104-8301	10	Nut-HF, NI
19	112-6968	5	O-Ring
20	121-6950	3	Insert-Threaded Extended, RH
21	121-6951	2	Insert-Threaded Extended, LH
22	3296-56	20	Nut-Lock, NI
23	340-101	1	Fitting-HYD, 45 DEG
23:1	237-30	1	O-Ring
23:2	237-79	1	O-Ring
26	137-0902	5	Cap-Round
28	137-0887	1	Kit-Clamp, Groomer Cartridge



5 Inch Groomer Drive Box Assembly No. 137-0950

Ref.	Part Number	Qty.	Description
4	32151-61	1	Ring-Retaining
5	47-2910	1	Washer-Thrust
6	237-22	1	O-Ring
7	131-1879	1	O-Ring Seal
8	120-2881	1	Shaft-Actuator, Clutch
9	131-1825	4	Plug-ORB
10	105-2443	1	Spring-Detent
11	105-2442	1	Ball-Detent
12	137-0951	1	5In Cover ASM
12:2	121-4738	2	Bushing-Straight
12:3	137-0812	1	Seal-Oil
13	119-4035	4	Screw-HSH
14	120-2886	1	Washer-Thrust
15	137-0960	1	Gear-Sun ASM
15:2	120-2921	1	Bushing-Flange
15:3	117-8772	1	Bearing-Ball
16	132-0726	3	O-Ring
17	137-0961	1	Gear-Ring ASM
17:2	133-8286	1	Bearing
18	120-2874	1	Gasket
19	120-2932	1	Gear-Driver

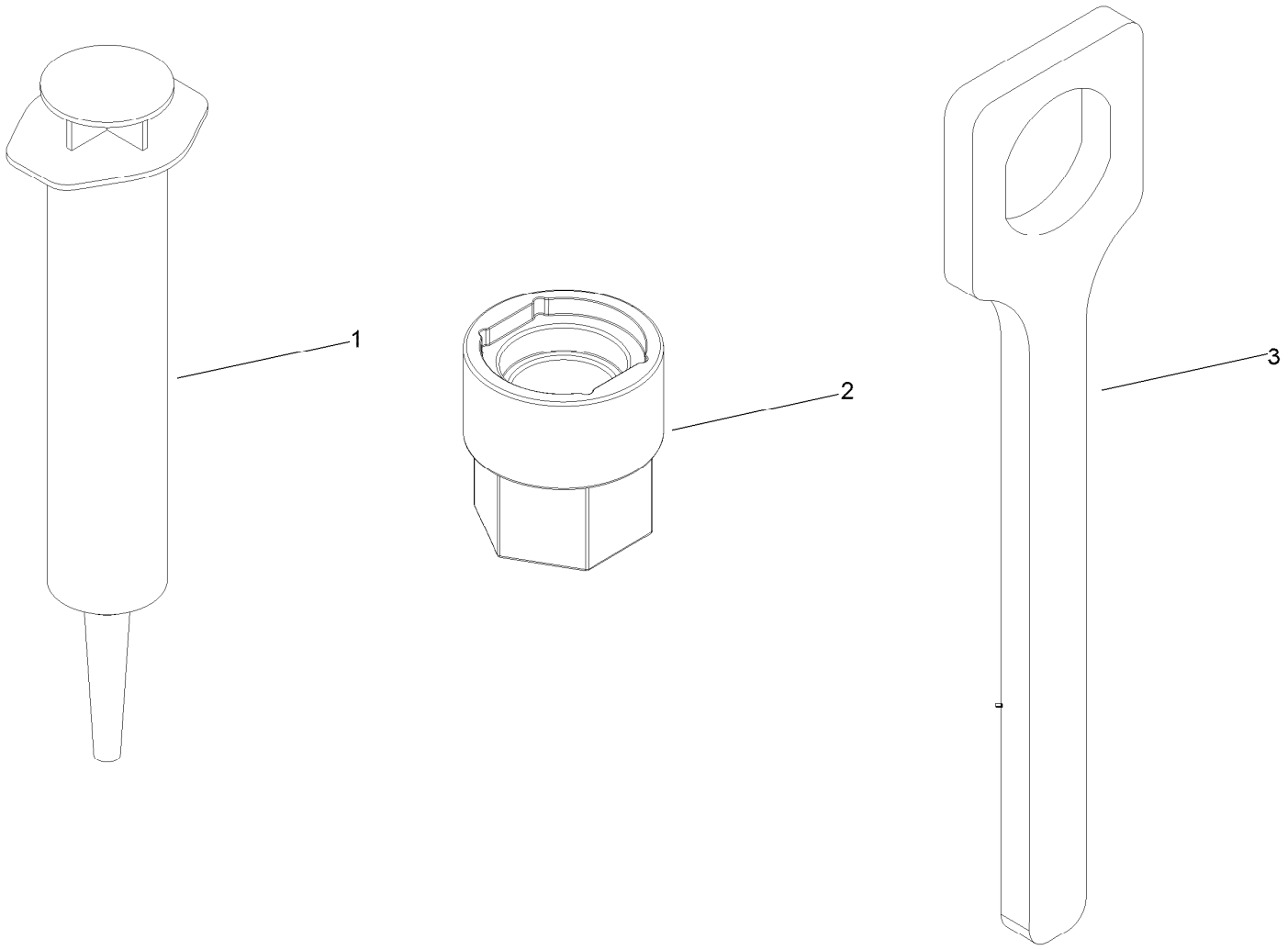
Ref.	Part Number	Qty.	Description
20	120-2878	1	Ring-Retaining, EXT
21	131-1887	1	5In Groomer Housing ASM
21:3	120-2885	3	Pin-Planet
21:4	131-1829	1	Seal-Oil
21:5	133-4596	1	Seal-Oil
21:6	115-6869	2	Bearing-Ball, Stainless
21:7	132-0745	2	Bearing
21:8	121-9249	2	Pin-Dowel
22	137-0962	3	Planet Gear ASM
22:2	120-2919	1	Bushing-Flange
23	120-2876	1	Seal-V Ring
24	137-0966	1	Shaft-Drive
25	137-0963	1	Driven Shaft ASM
25:2	133-9109	1	Shield
26	121-4600	1	Nut-Hex
27	120-2942	1	Gear-Driven
28	137-0959	1	Kit-Knob, Groomer Direction
28:1	137-0958	1	Clutch Knob ASM
28:1:2	132-0719	1	Decal-Clutch, Drive (RH)
28:1:3	132-0727	1	Decal-Clutch, Drive (LH)
28:2	137-0956	1	Screw-HSH



Height of Groom Assembly

Ref.	Part Number	Qty.	Description
1	137-0851	5	Bracket-HOC, Groomer Fairway (LH)
2	137-0850	5	Bracket-HOC, Groomer Fairway (RH)
3	133-9106	5	Up-Quick, LH
4	133-9101	5	Up-Quick, RH
5	133-9103	10	Cover-Up, Quick
6	120-2938	10	Spring-Compression
7	137-0827	10	Eye Bolt
8	137-0828	10	Nut-Adjuster
9	137-0816	10	Spring-Detent
10	131-1883	10	Screw-HSBH
12	133-7572	10	Screw-HOC
13	48-9220	30	Washer-Plain
14	104-8301	10	Nut-HF, NI
15	120-2939	10	Spring-Compression
16	32128-20	10	Nut-HF
17	119-3626	10	Screw-HH
18	133-9145-03	5	Bumper-Groomer, LH
19	133-9146-03	5	Bumper-Groomer, RH
20	4-2390	10	Washer-Flat
21	133-7570	10	Nut-Flange, NI
22	62-7120	10	Washer
23	3290-357	2	Nut-HHF, Whiz
90	133-9171	1	Fairway Skid Kit (Universal Groomer) ●
90:1	133-9145-03	1	Bumper-Groomer, LH
90:2	133-9146-03	1	Bumper-Groomer, RH
90:3	119-3626	2	Screw-HH
90:4	4-2390	2	Washer-Flat

● Optional Equipment



Tools Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	137-0872	1	Tool-Syringe
2	137-0920	1	Tool-Drive Shaft Removal ●
3	137-0921	1	Tool-Adapter, Wrench ●

● Optional Equipment

Attachments and Accessories

For 03763 Universal Groomer Drive Kit Reelmaster 18-inch or 22-inch EdgeSeries Cutting Units with 5-inch Reel

Product Name	Model/Part
Weight Kit (For Universal Groomer Only and Hydraulic Reel Motors)	03417
Weight Kit for Units with 5 Inch Electric Reel or 7 Inch Electric or Hydraulic Reel and Universal Groomer Only	03418
Weight Kit for Units with 5 Inch Electric Reel or 7 Inch Electric or Hydraulic Reel and Universal Groomer with Rear Roller Brush	03419
Rear Roller Brush Kit (For Universal Groomer) (18In)	03657
Rear Roller Brush Kit (For Universal Groomer) (22in)	03658
Universal Groomer Cartridge (18in)	03764
Universal Groomer Cartridge (22in)	03765
Grooming Brush (18In)	03766
Grooming Brush (22In)	03767
Broomer Kit (18In)	132-7115
Broomer Kit (22In)	132-7125

Notes:

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Count on it.