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Parts Catalog

Universal Groomer Drive Kit

**Reelmaster® 22-inch or 27-inch EdgeSeries
Cutting Units with 7-inch Reel**

Model No. 03768—Serial No. 318000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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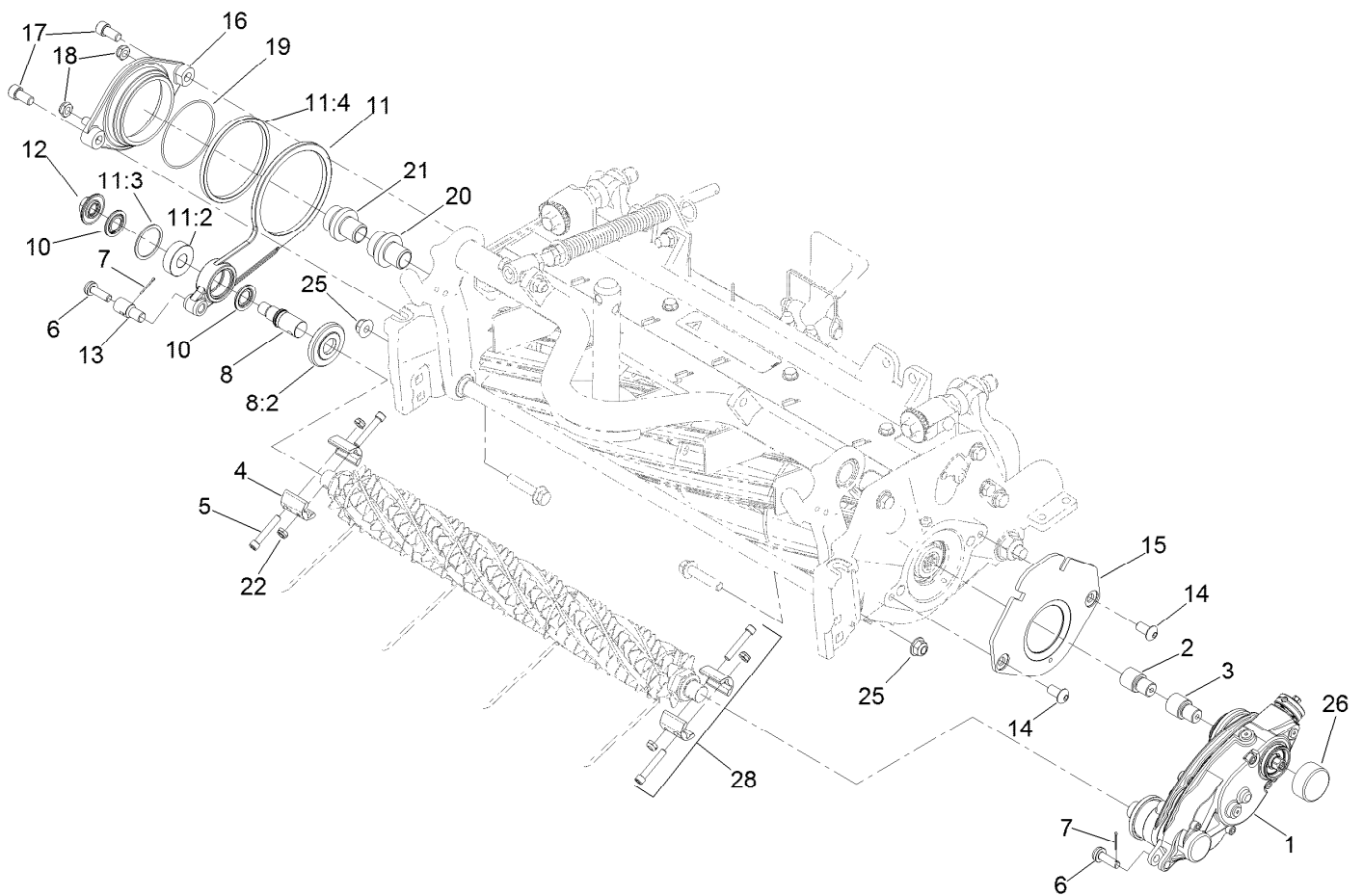
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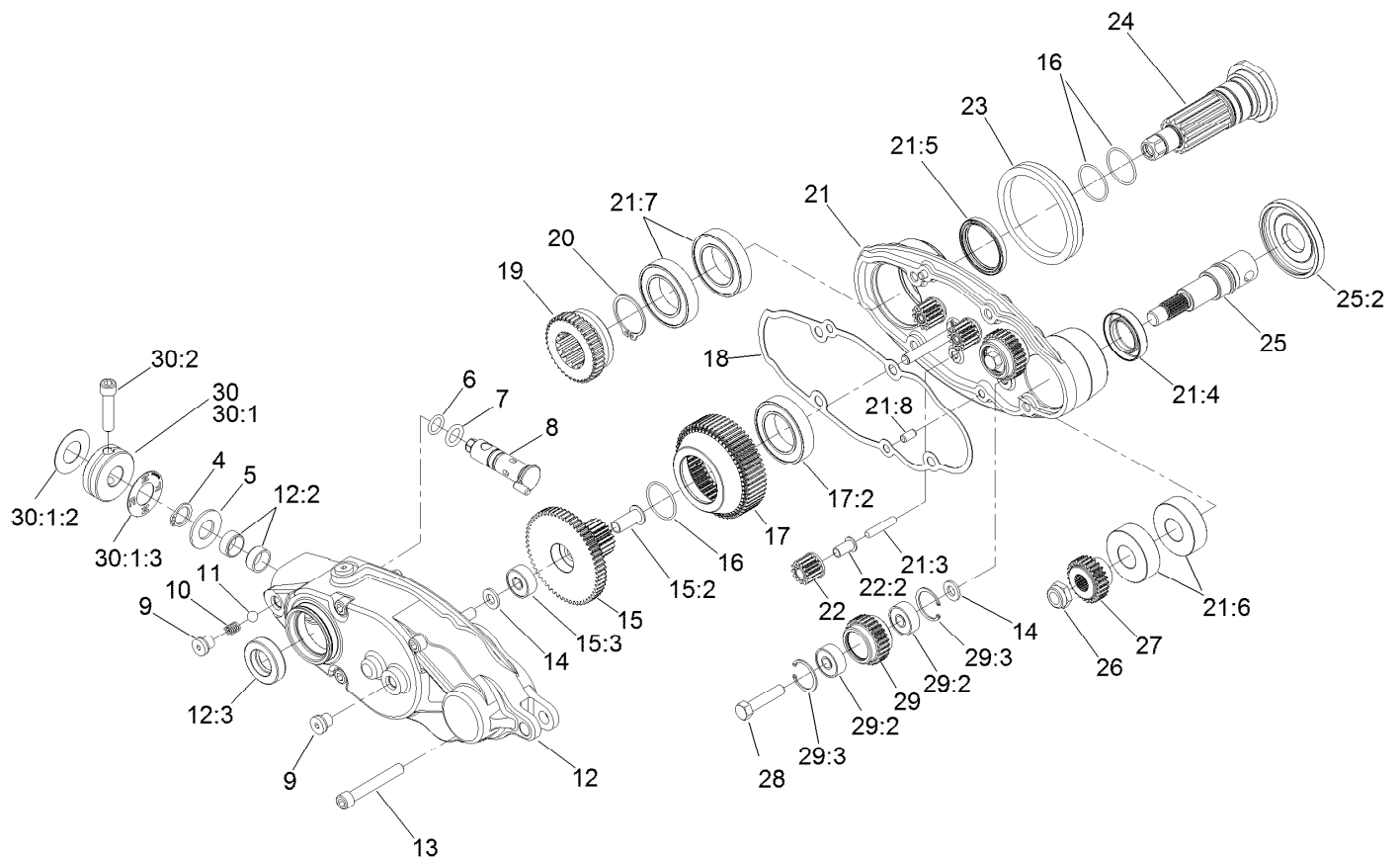
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Groomer Assembly

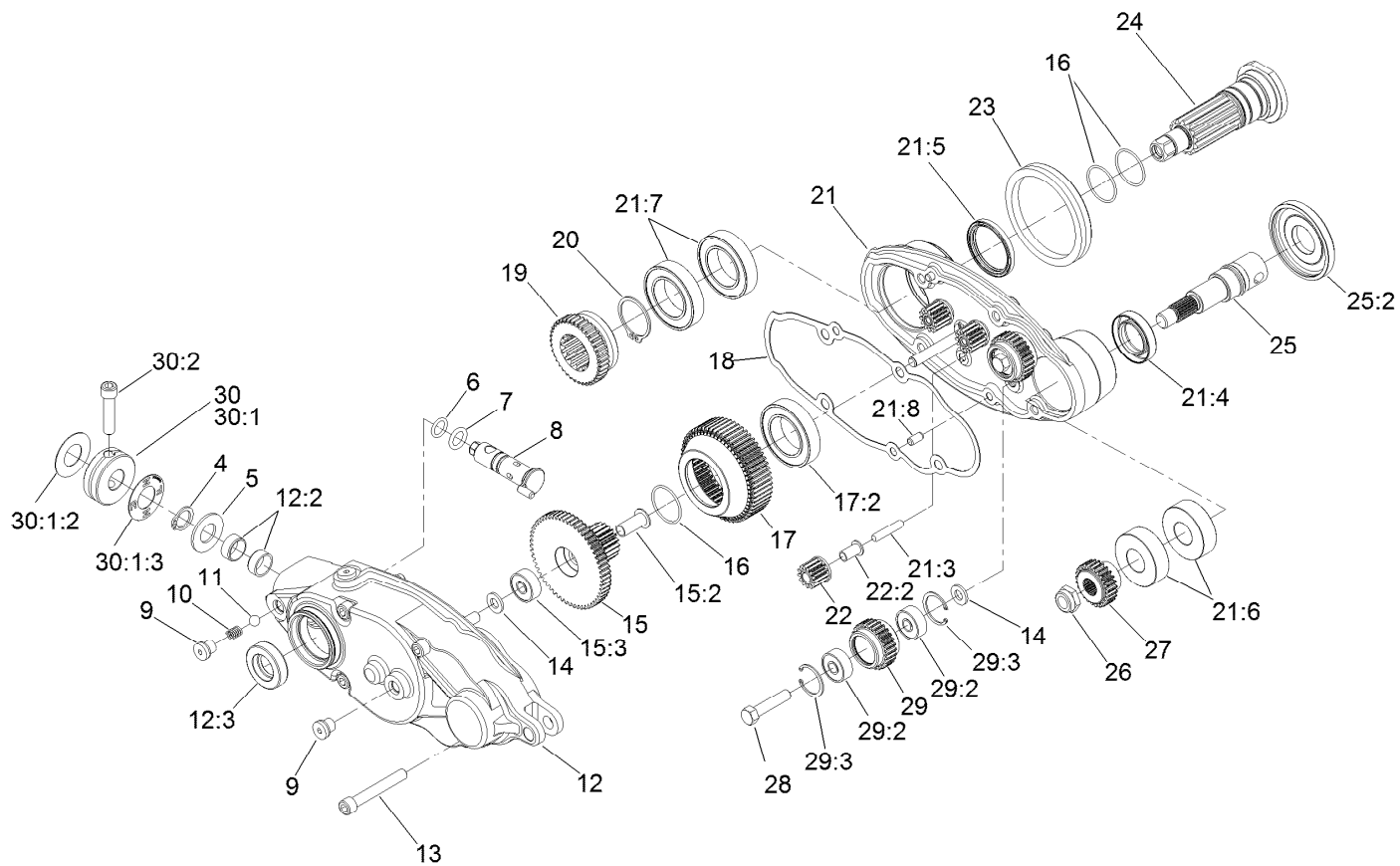
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	137-0970	5	7In Groomer Drive Box ASM	14	3274-80	10	Screw-HH
2	137-0822	2	Adapter-Fairway, RH	15	132-0714-03	5	Bracket-Weight, 7 Inch Fairway
3	137-0823	3	Adapter-Fairway, LH	16	108-4236	5	Hub-Pivot, Non Drive
4	137-0814	20	Clamp-Shaft	17	131-8573	10	Screw-HSH
5	108-0854	20	Screw-HSH	18	3296-59	10	Nut-Lock, NI
6	137-0881	10	Pin-Adjuster	19	112-6967	5	O-Ring
7	132-0707	10	Pin-Cotter	20	130-4100	3	Insert-Threaded, Extended (RH)
8	137-0964	5	Stub Shaft ASM	21	130-4101	2	Insert-Threaded, Extended (LH)
8:2	133-9109	1	Shield	22	3296-56	20	Nut-Lock, NI
10	115-6923	10	Shield-Bearing, Flocked	25	104-8301	10	Nut-HF, NI
11	131-1804	5	Idler Assembly	26	137-0902	5	Cap-Round
11:2	115-6869	1	Bearing-Ball, Stainless	28	137-0887	1	Kit-Clamp, Groomer Cartridge
11:3	120-2893	1	Ring-Retaining, Spiral				
11:4	132-0705	1	Bushing-Straight				
12	120-2888	5	Nut-Flange				
13	137-0880	5	Pin-Spring				



Groomer Drive Box Assembly No. 137-0970

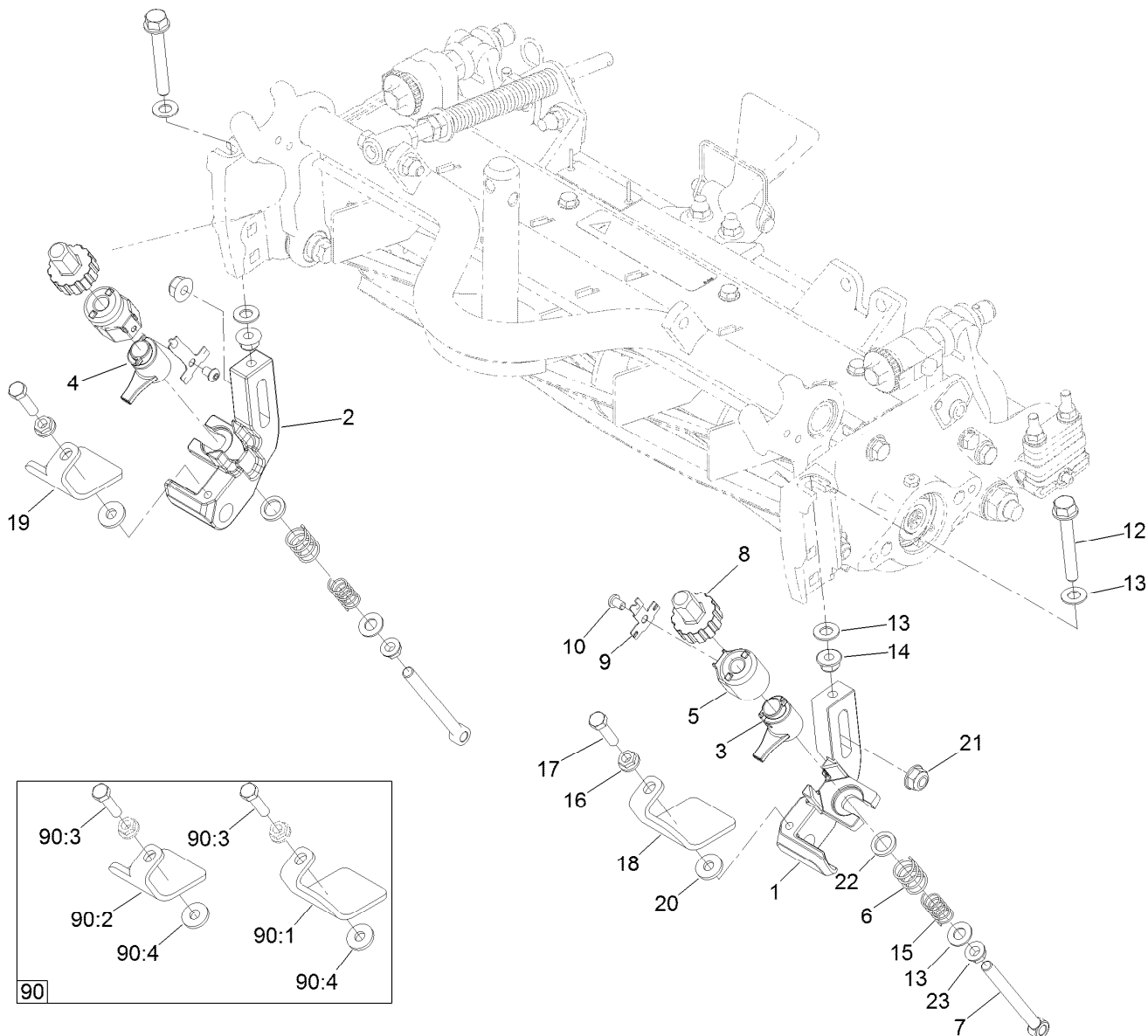
Ref.	Part Number	Qty.	Description
4	32151-61	1	Ring-Retaining
5	47-2910	1	Washer-Thrust
6	237-22	1	O-Ring
7	131-1879	1	O-Ring Seal
8	120-2881	1	Shaft-Actuator, Clutch
9	131-1825	4	Plug-ORB
10	105-2443	1	Spring-Detent
11	105-2442	1	Ball-Detent
12	137-0971	1	7In Groomer Cover ASM
12:2	121-4738	2	Bushing-Straight
12:3	137-0812	1	Seal-Oil
13	119-4035	4	Screw-HSH
14	120-2886	3	Washer-Thrust
15	137-0960	1	Gear-Sun ASM
15:2	120-2921	1	Bushing-Flange
15:3	117-8772	1	Bearing-Ball
16	132-0726	3	O-Ring
17	137-0961	1	Gear-Ring ASM
17:2	133-8286	1	Bearing

Ref.	Part Number	Qty.	Description
18	120-2899	1	Gasket-Housing, 7 Inch
19	120-2932	1	Gear-Driver
20	120-2878	1	Ring-Retaining, EXT
21	131-1897	1	7 Inch Housing ASM
21:3	120-2885	3	Pin-Planet
21:4	131-1829	1	Seal-Oil
21:5	133-4596	1	Seal-Oil
21:6	115-6869	2	Bearing-Ball, Stainless
21:7	132-0745	2	Bearing
21:8	121-9249	2	Pin-Dowel
22	137-0962	3	Planet Gear ASM
22:2	120-2919	1	Bushing-Flange
23	120-2876	1	Seal-V Ring
24	137-0966	1	Shaft-Drive
25	137-0963	1	Driven Shaft ASM
25:2	133-9109	1	Shield
26	121-4600	1	Nut-Hex
27	132-0712	1	Gear-Driven 25 Tooth
28	120-2857	2	Pin-Bearing



Groomer Drive Box Assembly No. 137-0970 (continued)

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
29	137-0972	2	Gear-Spur ASM	30:1	137-0958	1	Clutch Knob ASM
29:2	117-8772	2	Bearing-Ball	30:1:2	132-0719	1	Decal-Clutch, Drive (RH)
29:3	93-7972	2	Ring-Retaining, Internal	30:1:3	132-0727	1	Decal-Clutch, Drive (LH)
30	137-0959	1	Kit-Knob, Groomer Direction	30:2	137-0956	1	Screw-HSH

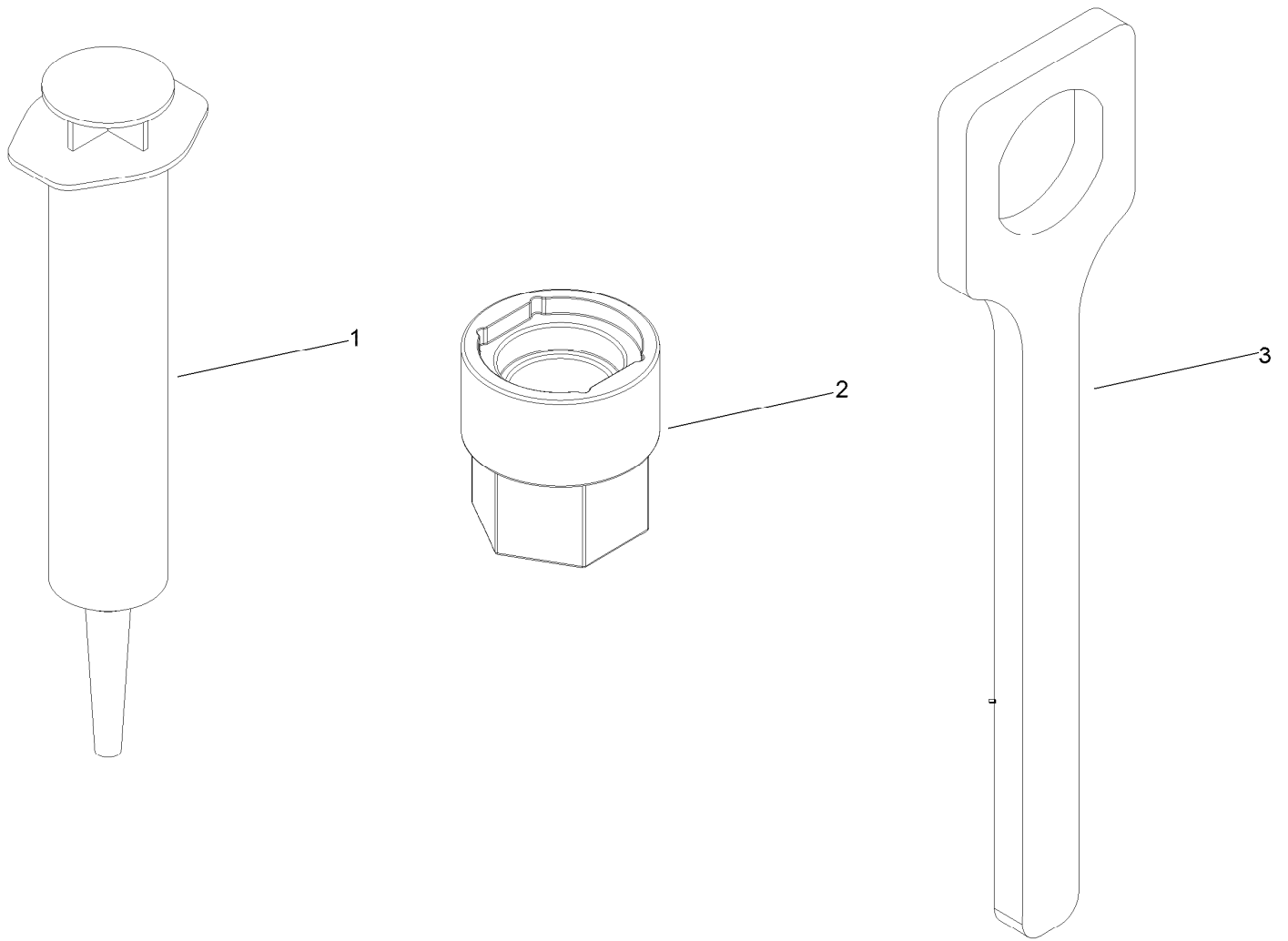


Height of Groom Assembly

Ref.	Part Number	Qty.	Description
1	137-0851	5	Bracket-HOC, Groomer Fairway (LH)
2	137-0850	5	Bracket-HOC, Groomer Fairway (RH)
3	133-9106	5	Up-Quick, LH
4	133-9101	5	Up-Quick, RH
5	133-9103	10	Cover-Up, Quick
6	120-2938	10	Spring-Compression
7	137-0827	10	Eye Bolt
8	137-0828	10	Nut-Adjuster
9	137-0816	10	Spring-Detent
10	131-1883	10	Screw-HSBH
12	133-7572	10	Screw-HOC
13	48-9220	30	Washer-Plain
14	104-8301	10	Nut-HF, NI

Ref.	Part Number	Qty.	Description
15	120-2939	10	Spring-Compression
16	32128-20	10	Nut-HF
17	119-3626	10	Screw-HH
18	133-9145-03	5	Bumper-Groomer, LH
19	133-9146-03	5	Bumper-Groomer, RH
20	4-2390	10	Washer-Flat
21	133-7570	10	Nut-Flange, NI
22	62-7120	10	Washer
23	3290-357	2	Nut-HHF, Whiz
90	133-9171	1	Fairway Skid Kit (Universal Groomer) ●
90:1	133-9145-03	1	Bumper-Groomer, LH
90:2	133-9146-03	1	Bumper-Groomer, RH
90:3	119-3626	2	Screw-HH
90:4	4-2390	2	Washer-Flat

● Optional Equipment



Tools Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-0872	1	Tool-Syringe
2	137-0920	1	Tool-Drive Shaft Removal ●
3	137-0921	1	Tool-Adapter, Wrench ●

● Optional equipment

Attachments and Accessories

For 03768 Universal Groomer Drive Kit Reelmaster 22-inch or 27-inch EdgeSeries Cutting Units with 7-inch Reel

Product Name	Model/Part
Universal Groomer Cartridge (27in).....	03241
Rear Roller Brush Kit with 7in Reel and Universal Groomer (27in)	03242
Weight Kit for Units with 5 Inch Electric Reel or 7 Inch Electric or Hydraulic Reel and Universal Groomer Only	03418
Weight Kit for Units with 5 Inch Electric Reel or 7 Inch Electric or Hydraulic Reel and Universal Groomer with Rear Roller Brush	03419
Rear Roller Brush Kit for Units with 7in Reel and Universal Groomer (22in)	03659
Universal Groomer Cartridge (22in).....	03765
Grooming Brush (22In)	03767
Broomer Kit (22In)	132-7125
Broomer Kit (27in).....	133-8222

Notes:

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