



Count on it.

Form No. 3438-222 Rev A

Parts Catalog

Pro Force® Debris Blower

Model No. 44552TE—Serial No. 405800000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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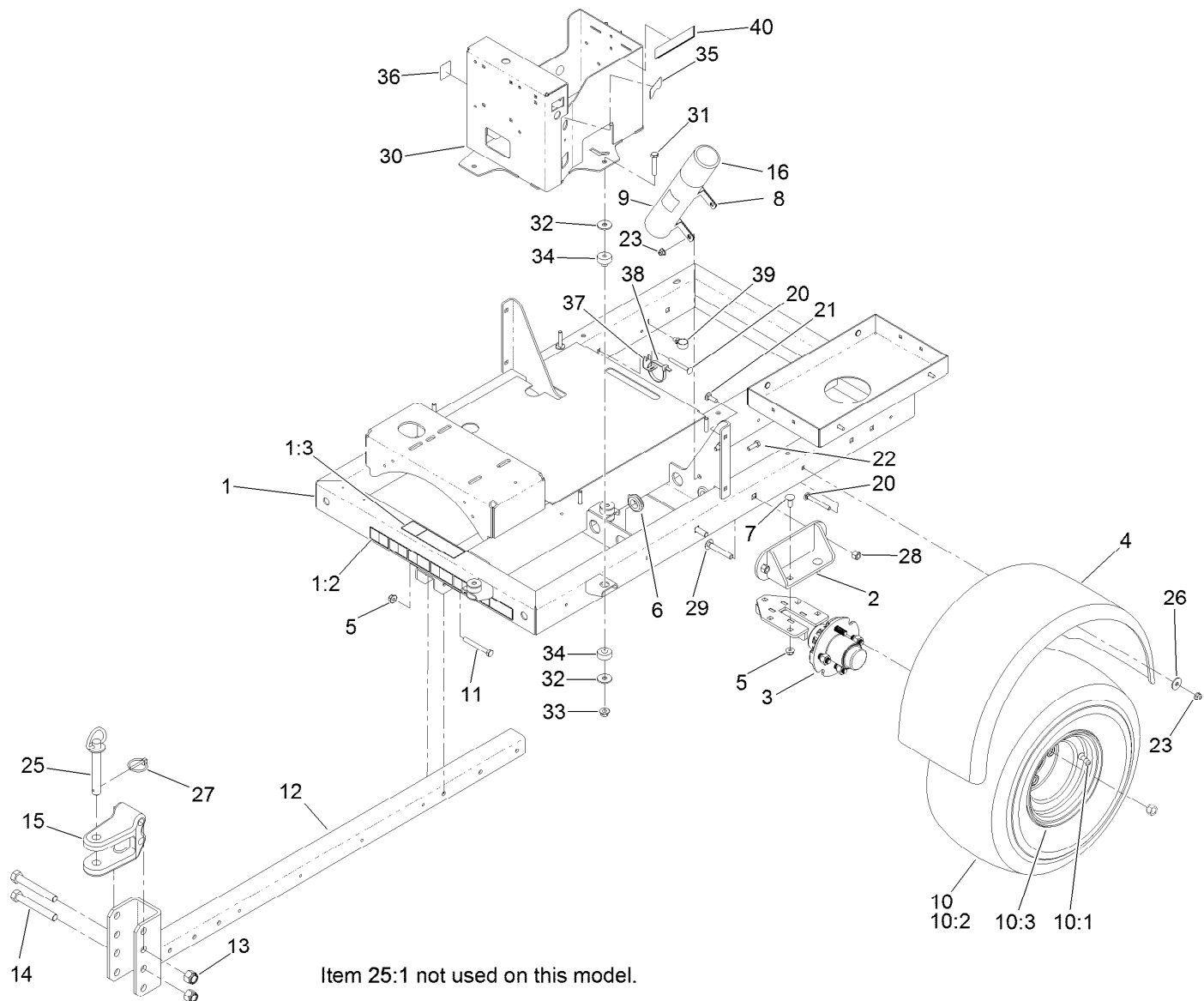
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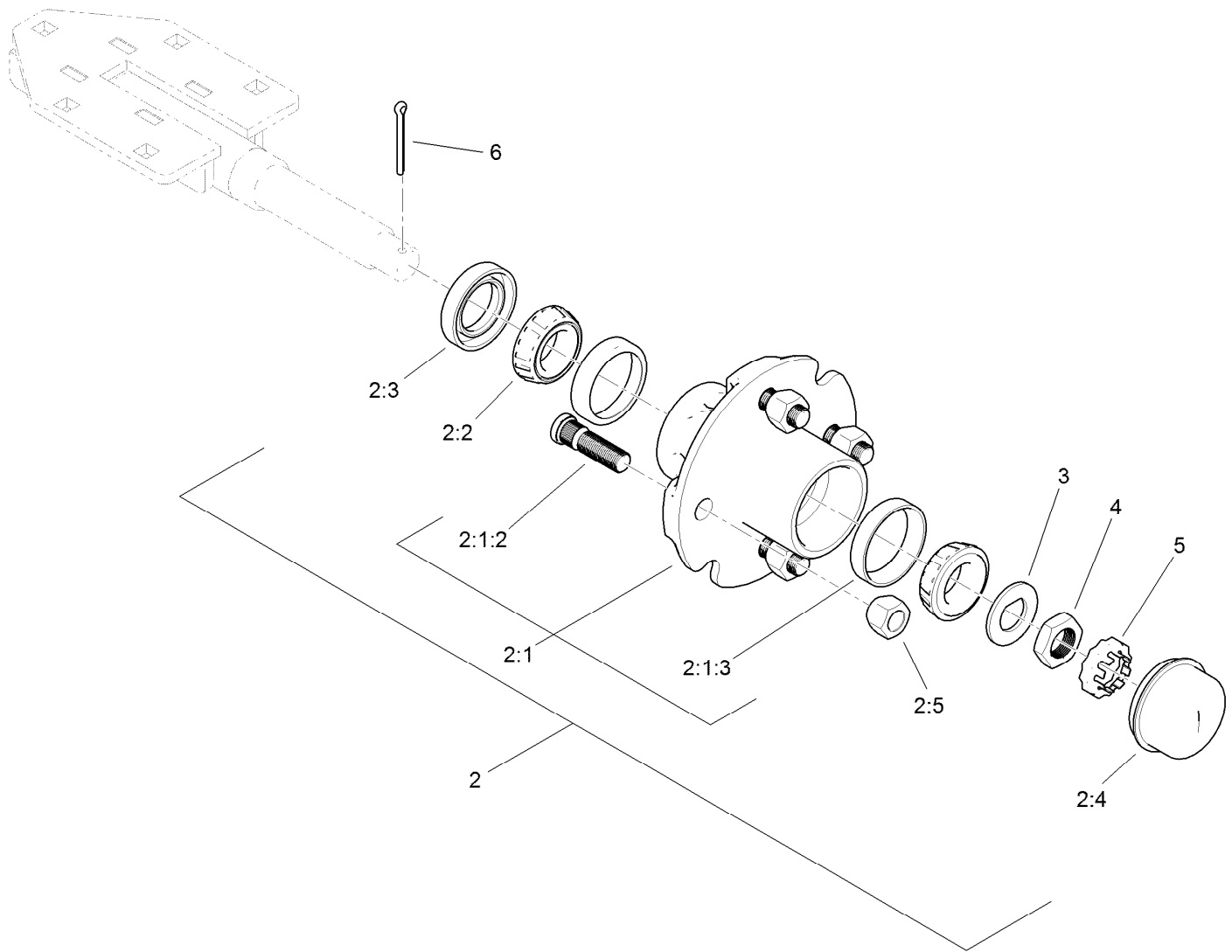
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Frame, Wheel, Axle and Hitch Assembly

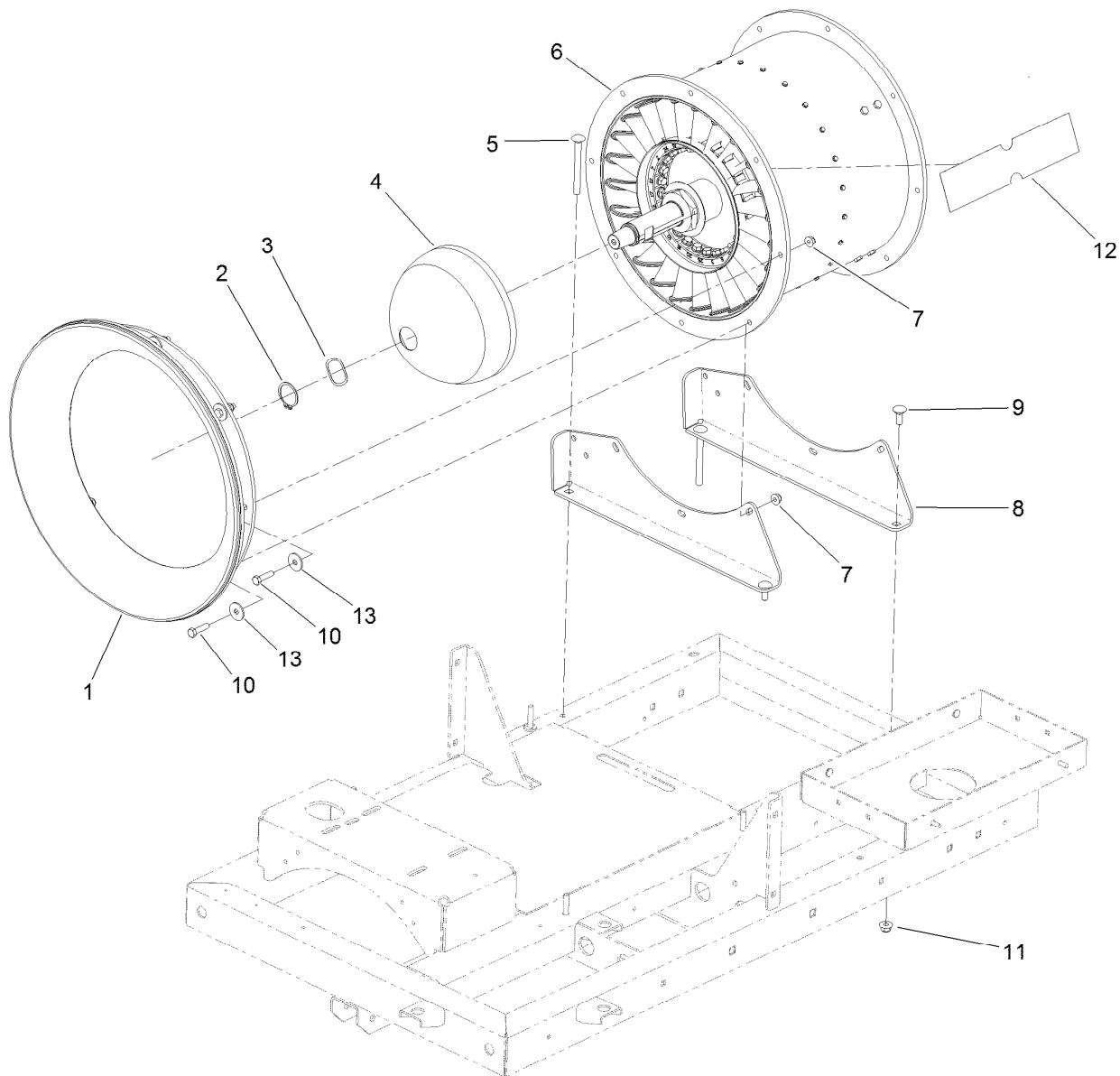
Ref.	Part Number	Qty.	Description
1	130-8510	1	Frame ASM
1:2	115-5105	1	Decal-Warning
1:3	115-5113	1	Decal-Protection, Eye And Ear
2	119-2958-01	2	Mount-Axle
3	117-8255	2	Hub And Axle ASM
4	112-6852	2	Fender
5	104-8301	8	Nut-HF, NI
6	1-543286	2	Grommet
7	3231-2	6	Bolt-CARR
8	2412-133	2	Clamp-R
9	104-7050	1	Tube-Manual
10	98-8691	2	Wheel ASM
10:1	232-27	1	Stem-Valve
10:2	99-4506	1	Tire
10:3	99-4507	1	Rim
11	323-14	2	Screw-HH
12	112-6942-01	1	Hitch
13	3296-53	2	Nut-Lock, NI
14	327-23	2	Screw-HH
15	131-4381-01	1	Hitch-Clevis
16	104-7048	1	Cap-Housing

Ref.	Part Number	Qty.	Description
20	3230-9	4	Screw-CARR
21	3230-2	4	Bolt-CARR
22	322-5	2	Screw-HH
23	104-8300	10	Nut-HF, NI
25	13-6200	1	Pin-Hitch, Pointed
25:1	3290-343	1	Pin-Hair
26	3256-82	8	Washer-Flat
27	92-1298	1	Pin-Lynch
28	3296-48	4	Nut-Hex
29	3232-17	4	Screw-CARR
30	125-6055-01	1	Tower-Control, Wa
31	323-10	3	Screw-HH
32	93-8806	6	Washer-Hardened
33	32128-19	3	Nut-HF Lock, Large Flg
34	121-2870	3	Mount-2 Piece
35	119-6165	1	Decal-Ignition
36	131-6766	1	Decal-Fuses
37	131-6703	1	Bracket-Hold Down, Electrical
38	3334-945	1	Tie-Cable
39	32180-030	1	Clip-Tie
40	133-8062	1	Decal-Arrestor, Spark



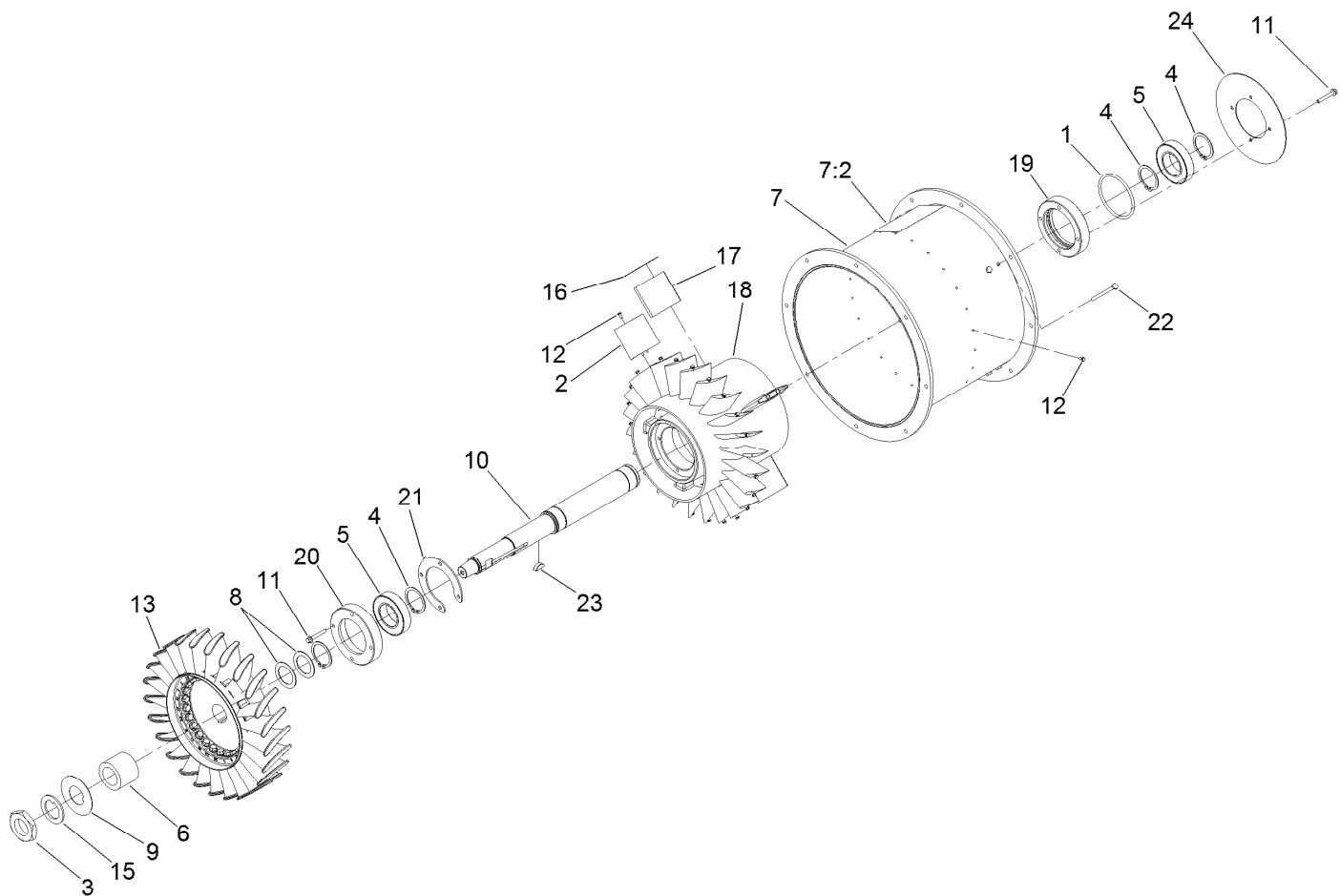
Hub and Axle Assembly No. 117-8255

Ref.	Part Number	Qty.	Description
2	117-5115	2	Hub And Bearing ASM
2:1	117-8251	1	Hub ASM
2:1:2	114-3918	4	Stud-Wheel
2:1:3	254-72	2	Bearing-Cup, Tapered
2:2	254-94	2	Bearing-Cone, Tapered
2:3	112-1690	1	Seal-Oil
2:4	241-119	1	Cap-Dust
2:5	242-50	4	Nut-Lug
3	117-8259	1	Washer-Spindle
4	117-8260	1	Nut
5	93-0307	1	Nut-Lock, Retainer
6	3272-18	1	Pin-Cotter



Turbine Mounting Assembly

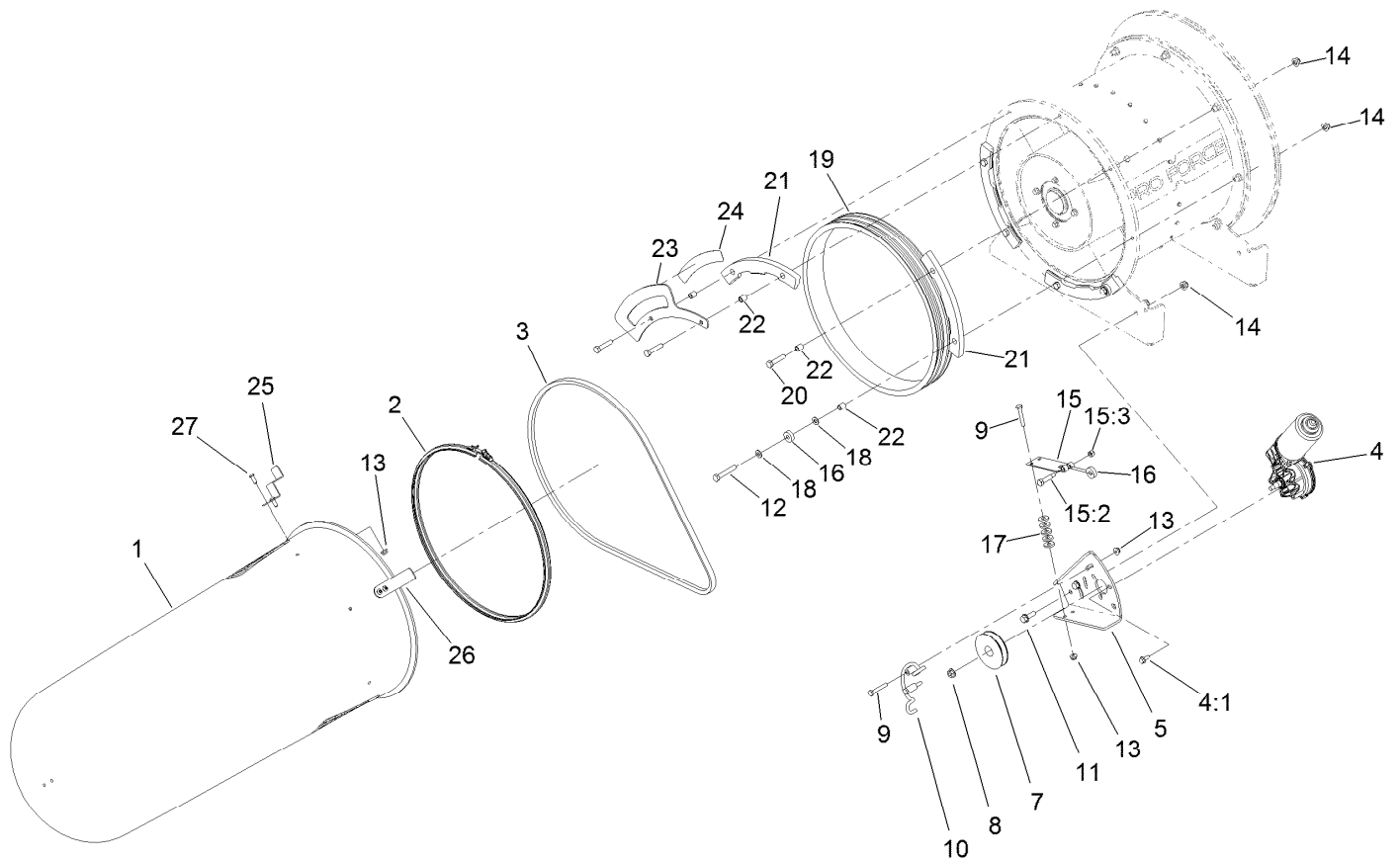
Ref.	Part Number	Qty.	Description
1	117-8329	1	Bell-Inlet
2	112-1952	1	Ring-Snap, EXT
3	93-4632	1	Washer-Wavey
4	131-9440	1	Cap-Front
5	3231-24	2	Screw-CARR
6	125-4260	1	Turbine ASM
7	104-8300	8	Nut-HF, NI
8	112-6851-01	2	Mount-Fan
9	3231-22	2	Screw-CARR
10	322-6	8	Screw-HH
11	104-8301	4	Nut-HF, NI
12	115-5102	2	Decal
13	5-4460	8	Washer-Pivot



Turbine Assembly No. 125-4260

Ref.	Part Number	Qty.	Description
1	92-9533	1	O-Ring
2	112-1871	24	Vane-Stator
3	112-1899	1	Nut
4	112-1951	4	Ring-Snap, EXT
5	112-6764	2	Bearing-Ball
6	114-2164	1	Spacer
7	115-5128	1	Housing ASM
7:2	115-5106	2	Decal-Danger
8	115-5131	2	Washer
9	115-9005	1	Washer-Tab
10	115-9075	1	Shaft-Fan
11	125-4287	8	Screw-HHF

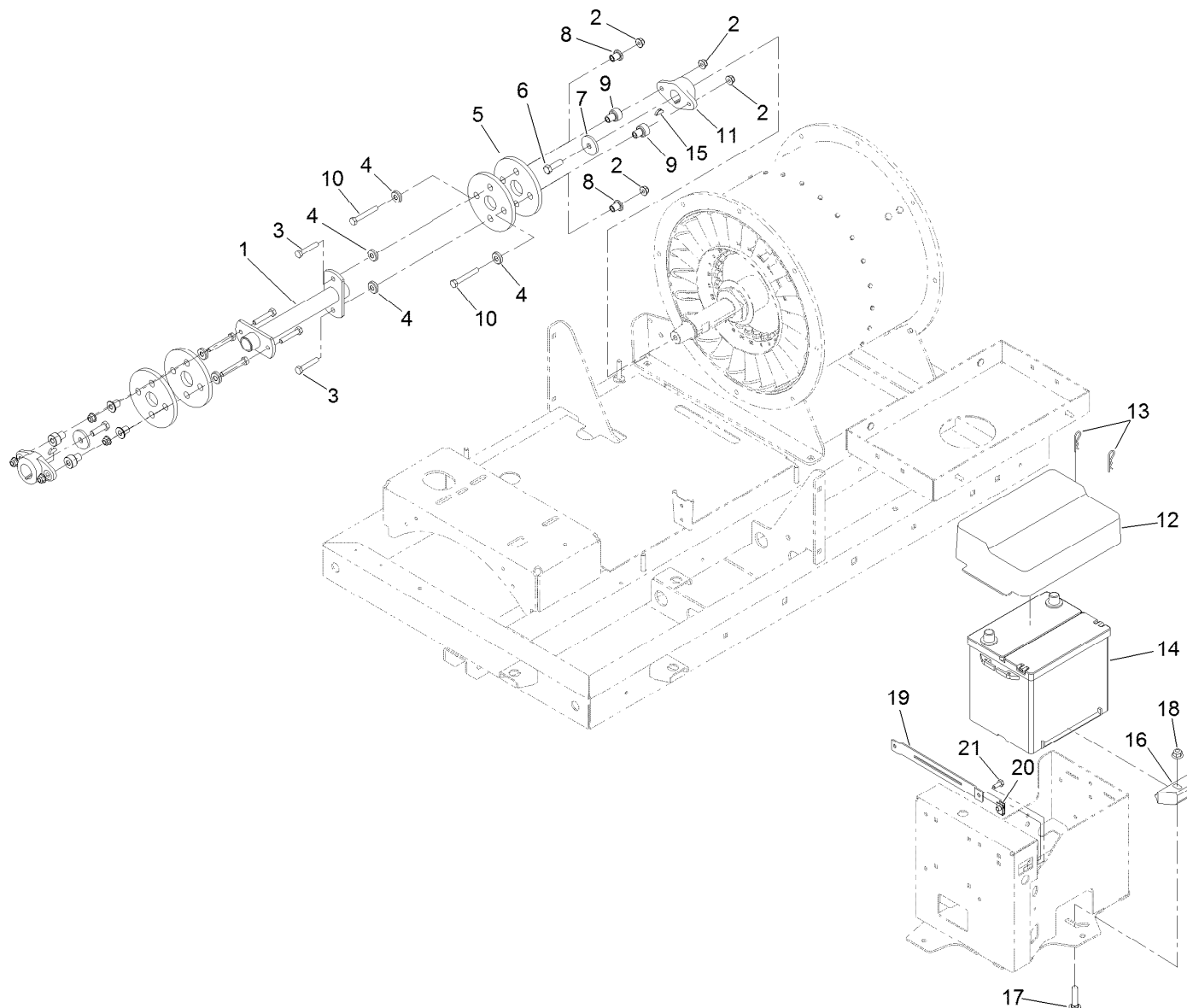
Ref.	Part Number	Qty.	Description
12	117-8303	24	Screw-HHF
13	117-8356	1	Rotor
15	119-6202	1	Washer-Tab
16	119-6207	2	Spacer-Fin
17	119-6444	4	Mount-Fin
18	120-5920	1	Inner Housing
19	120-6042	1	End-Oring
20	120-6061	1	Bearing-Cap
21	120-6063	1	End-Cap
22	321-19	8	Screw-HH
23	3257-42	1	Key-Woodruff
24	130-0871-03	1	Plate-Center



Nozzle Drive Assembly

Ref.	Part Number	Qty.	Description
1	119-6287	1	Nozzle
2	112-6899	1	Clamp-Nozzle
3	112-1853	1	Belt-V
4	130-8551	1	Motor-Reversible
4:1	114-8414	3	Screw-HHF
5	115-5149-01	1	Bracket-Motor
7	115-5147	1	Pulley
8	98-0668	1	Nut
9	321-37	4	Screw-HH
10	112-6924	1	Guard-Belt, Drive
11	3234-29	2	Screw-HHF
12	322-10	2	Screw-HH
13	104-7201	8	Nut-HF
14	104-8300	10	Nut-HF, NI
15	110-9650	1	Leaf Spring ASM

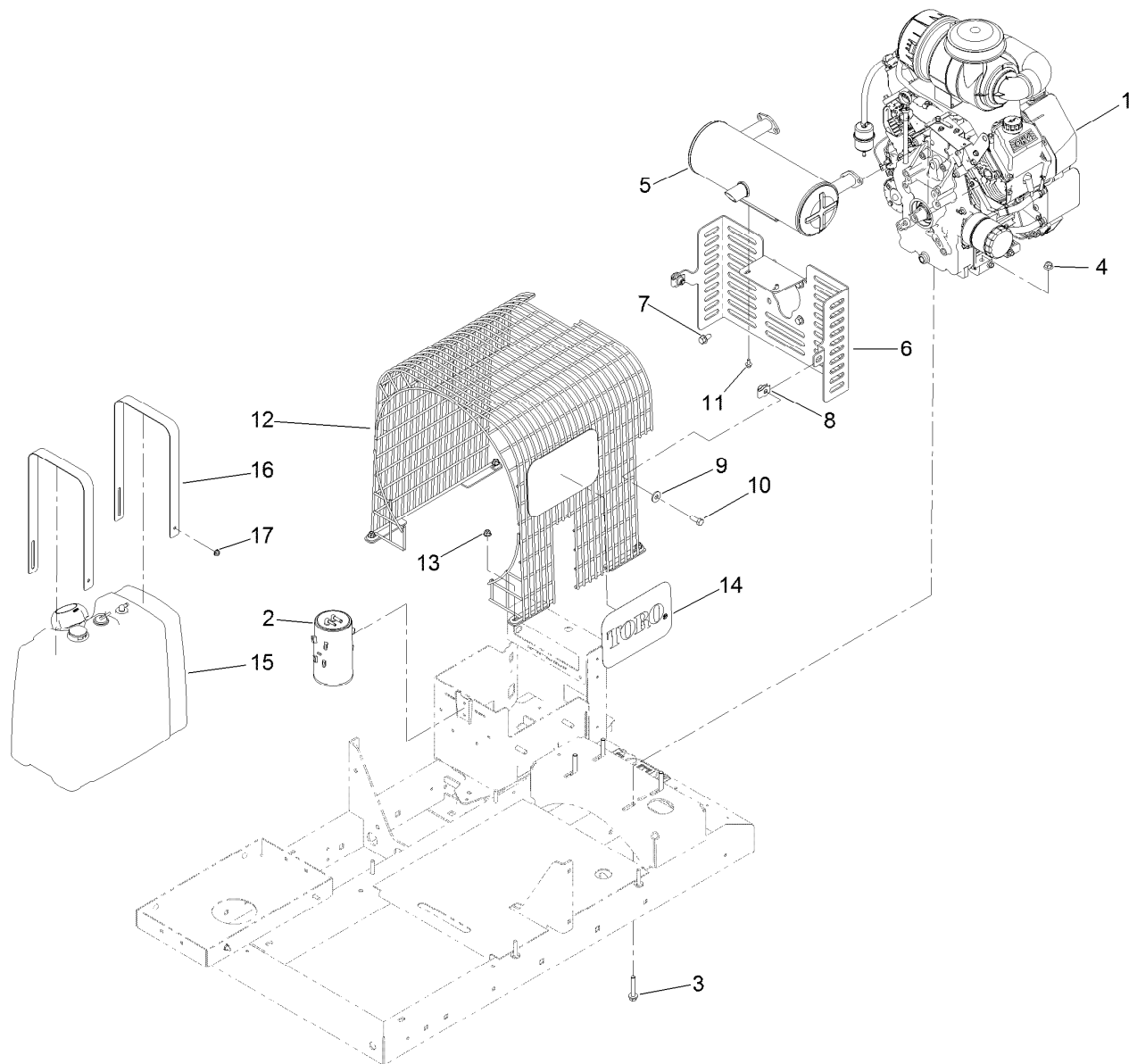
Ref.	Part Number	Qty.	Description
15:2	36-2250	1	Bolt-Shoulder
15:3	3296-42	1	Nut-Lock, NI
16	251-259	3	Bearing-Ball
17	88-7200	10	Washer-Flat
18	3256-74	4	Washer-Flat
19	112-1874	1	Pulley-Nozzle
20	322-7	6	Screw-HH
21	114-9868	4	Guide-Nozzle
22	93-6859	8	Spacer
23	140-2221-03	1	Gauge-Rotation
24	140-2247	1	Decal-Position, Chute
25	140-6685-07	1	Indicator
26	140-2220-01	1	Indicator
27	119-6906	4	Screw-HSBH



Battery and Drive Shaft Assembly

Ref.	Part Number	Qty.	Description
1	115-5124-03	1	Shaft-Drive
2	104-8300	8	Nut-HF, NI
3	322-39	4	Screw-HH
4	131-6761	8	Washer
5	115-5129	4	Coupling-Rubber
6	323-7	2	Screw-HH
7	114-2120	2	Washer
8	131-6763	4	Spacer-Coupling, Rubber
9	131-6762	4	Spacer-Coupling, Rubber
10	322-32	4	Screw-HH
11	114-2122	2	Hub-Engine

Ref.	Part Number	Qty.	Description
12	130-8569	1	Cover-Battery
13	3290-467	2	Pin-Hair
14	106-5187	1	Battery-Dry
15	3257-5	2	Key-Woodruff
16	138-6335	1	Retainer-Battery
17	3231-5	1	Screw-CARR
18	104-8301	1	Nut-HF, NI
19	130-0932-01	1	Bracket-Cover
20	107069	2	Clip
21	321-4	2	Screw-HH



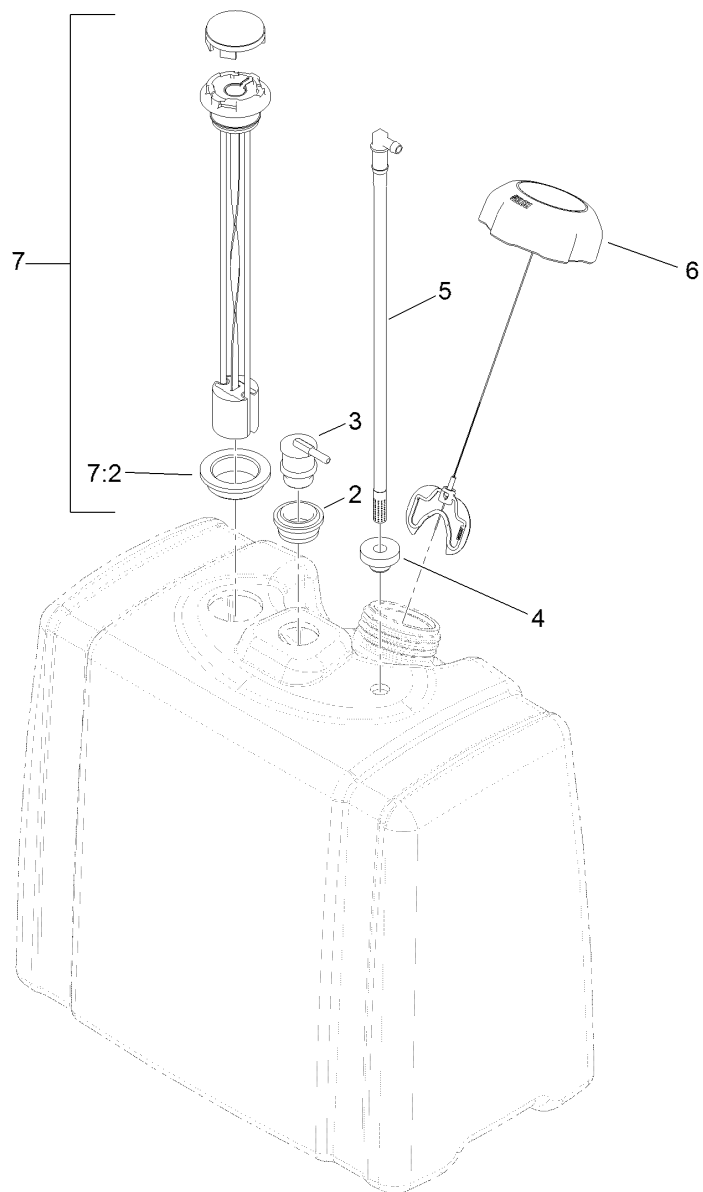
Engine, Muffler and Fuel Tank Assembly

Ref.	Part Number	Qty.	Description
1		1	Engine-Kohler, Ch740-3331 ● ■
2	127-8685	1	Canister-Carbon
3	66-9302	4	Screw-HHF, Whiz
4	104-8301	4	Nut-HF, NI
5	112-6862	1	Muffler
6	119-6171-03	1	Mount-Muffler
7	110-1718	4	Screw-HHF
8	105-4886	2	Nut-Tinnerman

Ref.	Part Number	Qty.	Description
9	80-6990	2	Washer-Hardened
10	323-6	2	Screw-HH
11	33103-012	2	Screw-HHF
12	112-6876	1	Grill-Top
13	104-8300	4	Nut-HF, NI
14	92-1242	2	Decal
15	115-9048	1	Fuel Tank ASM
16	119-6285	2	Strap-Hold Down, Tank
17	104-7201	4	Nut-HF

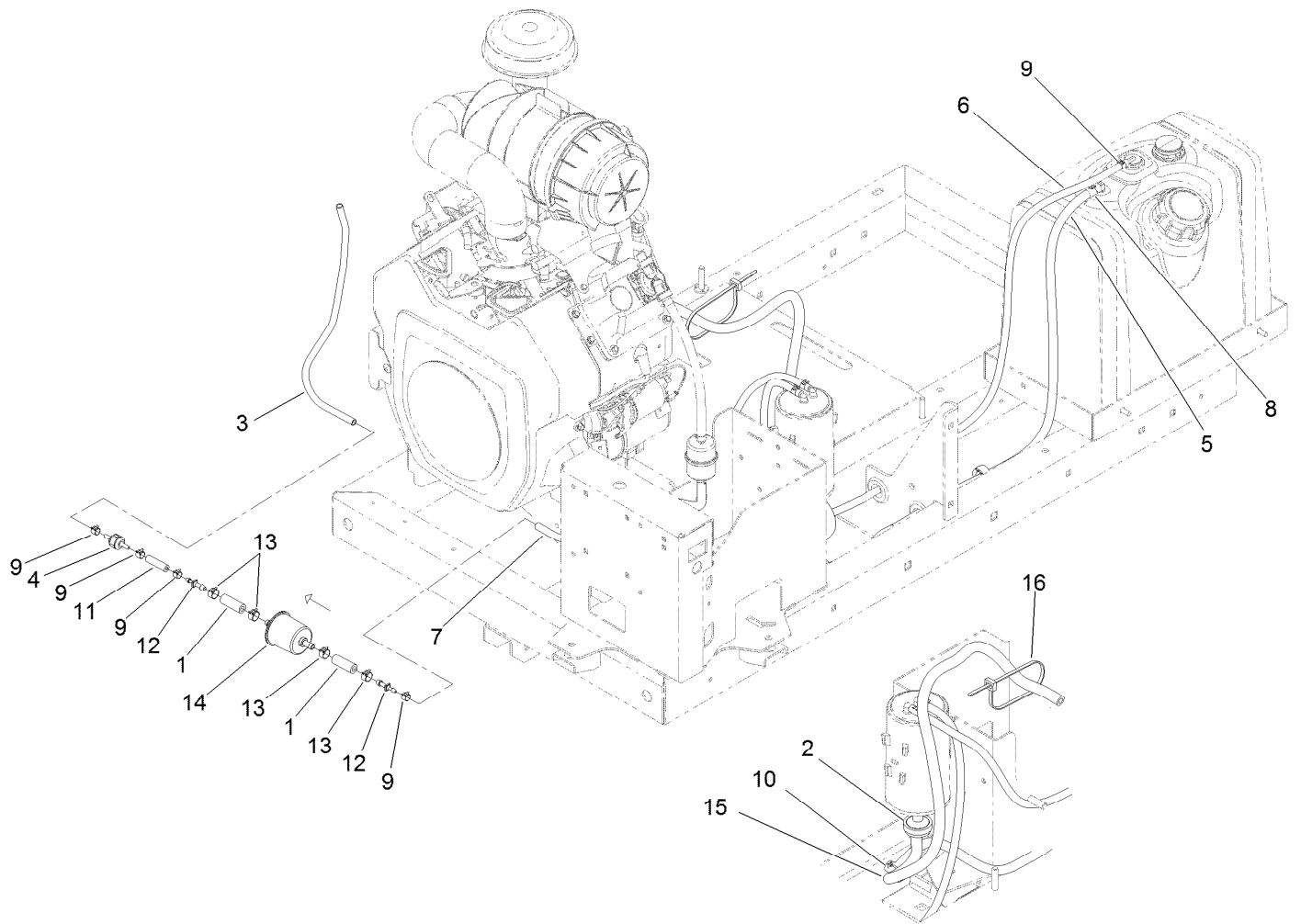
● Not serviced separately

■ Obtain parts from www.kohlerplus.com



Fuel Tank Assembly No. 115-9048

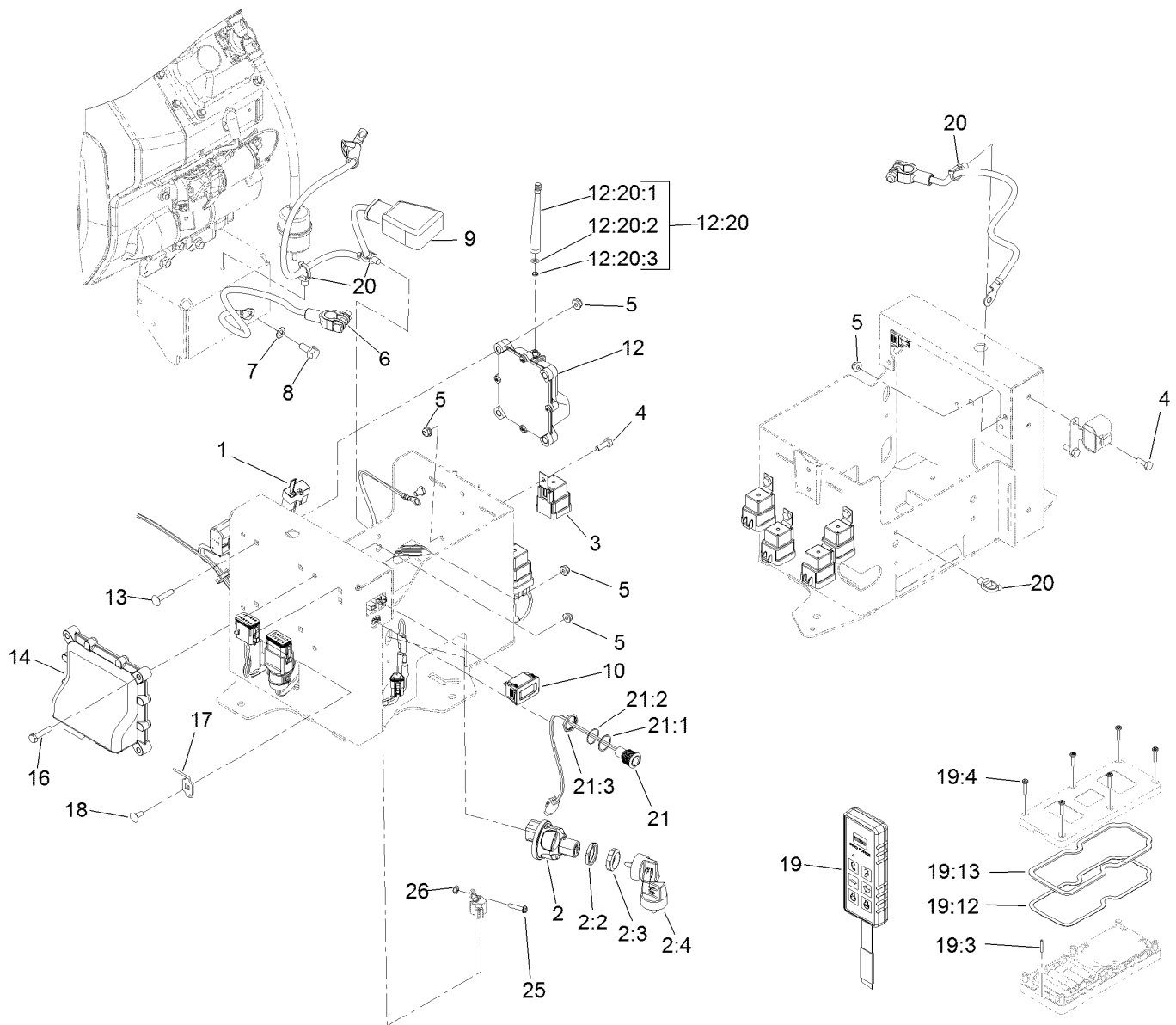
Ref.	Part Number	Qty.	Description
2	114-0284	1	Grommet
3	114-0285	1	Valve-Rollover
4	46-6560	1	Bushing
5	115-9044	1	Pipe-Stand
6	137-4127	1	Cap-Fuel
7	119-0509	1	Gauge ASM
7:2	119-0508	1	Seal



Fuel Delivery Assembly

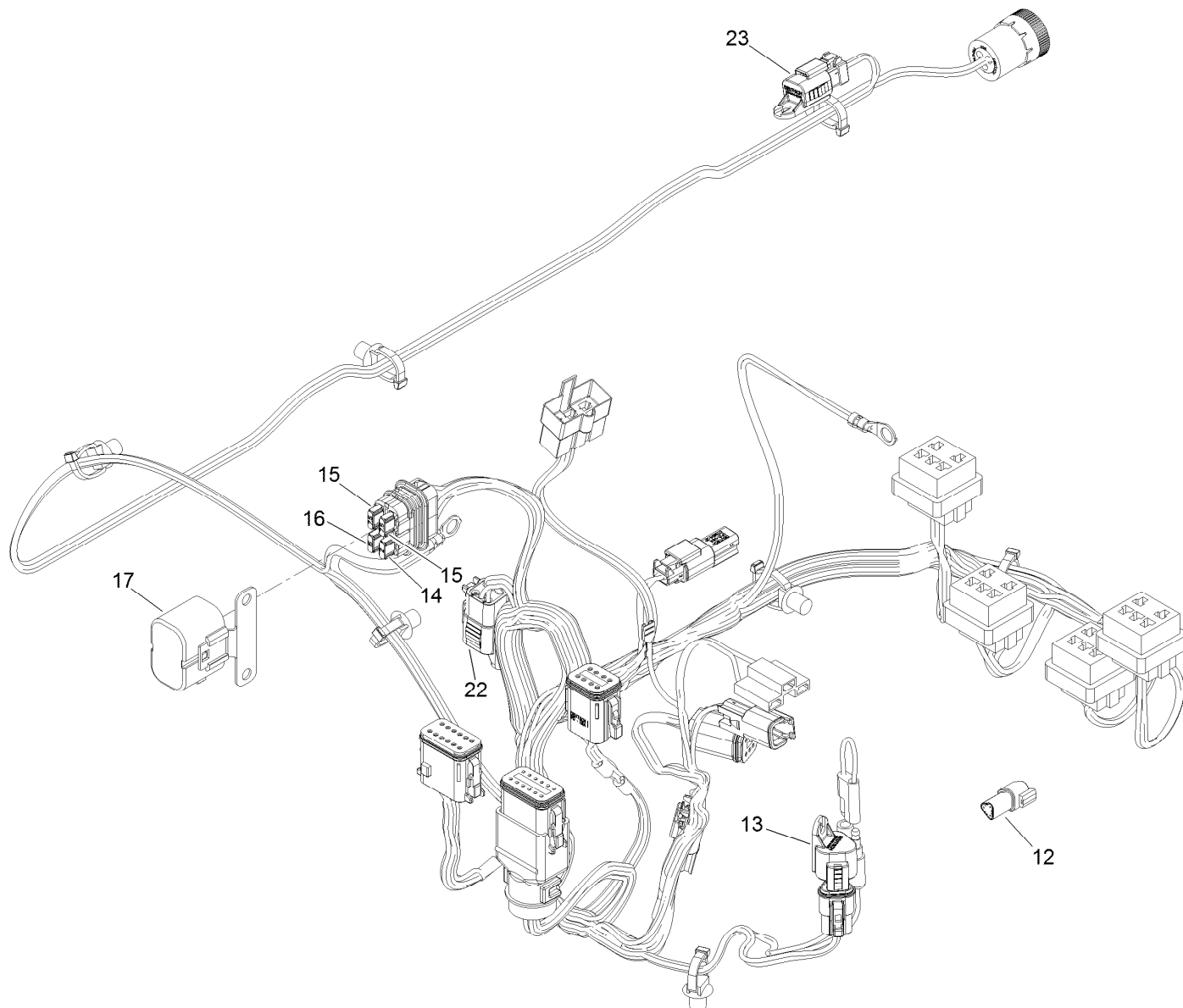
Ref.	Part Number	Qty.	Description
1	106-5317	3	Hose-Fuel
2	115-7854	1	Filter-Fuel, Inline
3	119-8150	1	Hose-Fuel
4	133-8499	1	Valve-Check, Vacuum
5	107-9298	1	Hose-Fuel
6	119-6073	1	Hose-Fuel
7	110-3254	1	Hose-Fuel
8	2412-98	2	Clamp-Hose

Ref.	Part Number	Qty.	Description
9	2412-80	5	Clamp-Hose
10	32180-030	6	Clip-Tie
11	119-8561	1	Hose-Fuel
12	106-8150	2	Fitting-Straight
13	92-2379	4	Clamp-Hose
14	120-2235	1	Filter-Fuel
15	110-4109	1	Hose-Fuel
16	3290-378	1	Tie-Cable



Electrical System Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	122-1747	1	Harness-Wire, Proforce Blower Rf2Can	13	3229-3	4	Screw-CARR
2	121-5159	1	Ignition Switch ASM	14	125-1360	1	Controller
2:2	121-5160	1	Nut-Hex	16	321-8	4	Screw-HH
2:3	121-5161	1	Nut-Face	17	121-2761	1	Mount-Transmitter
2:4	121-5162	1	Set-Key, Ignition	18	3229-11	1	Screw-CARR
3	99-7430	4	Relay-Mini	19	125-1270	1	Remote ASM
4	321-4	6	Screw-HH	19:3	121-2906	1	Pin-Lanyard
5	104-7201	15	Nut-HF	19:4	121-2908	6	Screw-PPH
6	125-5966	1	Cable-Battery, Negative	19:12	125-1294	1	Backer-Gasket
7	3255-8	1	Washer-Lock	19:13	125-1295	1	Gasket (HH-Small)
8	33104-020	1	Screw-HHF	20	32180-030	3	Clip-Tie
9	122-0629	1	Cable-Battery, Positive	21	122-0630	1	Red LED Indicator Lamp ASM
10	120-2244	1	Hourmeter	21:1	122-0634	1	Gasket-LED
12	132-9600	1	Controller	21:2	122-0633	1	Washer-Locking
12:20	140-6605	1	Antenna Service Kit	21:3	122-0632	1	Nut-Fixing
12:20:1	125-1567	1	Antenna	25	106-9169	1	Screw-HWH
12:20:2	127-2323	1	O-Ring	26	3296-12	1	Nut-Lock, NI
12:20:3	127-2506	1	Spacer				



Wire Harness Assembly No. 122-1747

Ref.	Part Number	Qty.	Description
12	32180-043	2	Resistor-120 Ohm
13	32180-089	1	Cap-Plug, 3 Way
14	121-8861	1	Fuse-Mini Blade, 2 Amp
15	121-8865	2	Fuse-Mini Blade, 7.5 Amp
16	121-8867	1	Fuse-Mini Blade, 15 Amp
17	32180-179	1	Cover-Bussman
22	32180-156	1	Cap-Plug, 6 Way
23	32180-091	1	Cap-Dust, 2 Way

Attachments and Accessories

For 44552TE Pro Force Debris Blower

Product Name	Model/Part
Tapered Nozzle Kit.....	119-6280
Rectangular Nozzle Kit	119-6281
Alignment Tool Asm	137-6616
Safety Chain Kit	139-3179
10 Gallon Kit, Pro Force Debris Blower	130-4371
Chute Position Indicator Kit.....	140-2257
Spark Arrestor Screen	94-8157



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