



1638XL

Lawn Tractor

Model No. 77102–200000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

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Accessories

Description	Model / Part No.
Easy Empty Bagging	Model No. 79116 or 79117
Twin Bag Bagger Kit	Model No. 79101 or 79103
Recycler Kit (Std This Model)	Model No. 79170
Hi–Sail Bagging Blade	Part No. 57–4700
Tire Chains	Part No. 11–0430

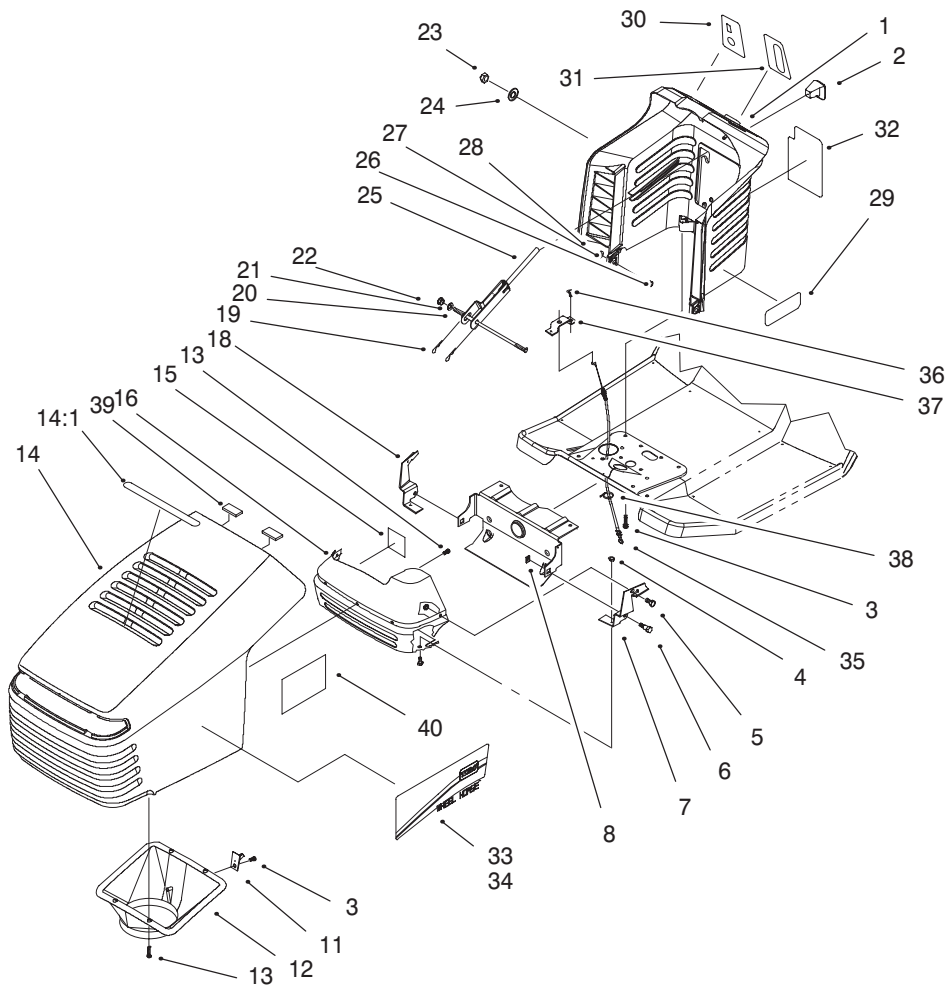
Description	Model / Part No.
Headlight Kit (Std. This Model)	Model No. 79180
42" Snowblade Kit	Model No. 79150
Wheel Weight Kit	Model No. 59159
Anti–Scalp Kit	Model No. 79182
Exhaust Deflector Kit	Part No. 94–6872

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming

Abbreviation	Meaning
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head

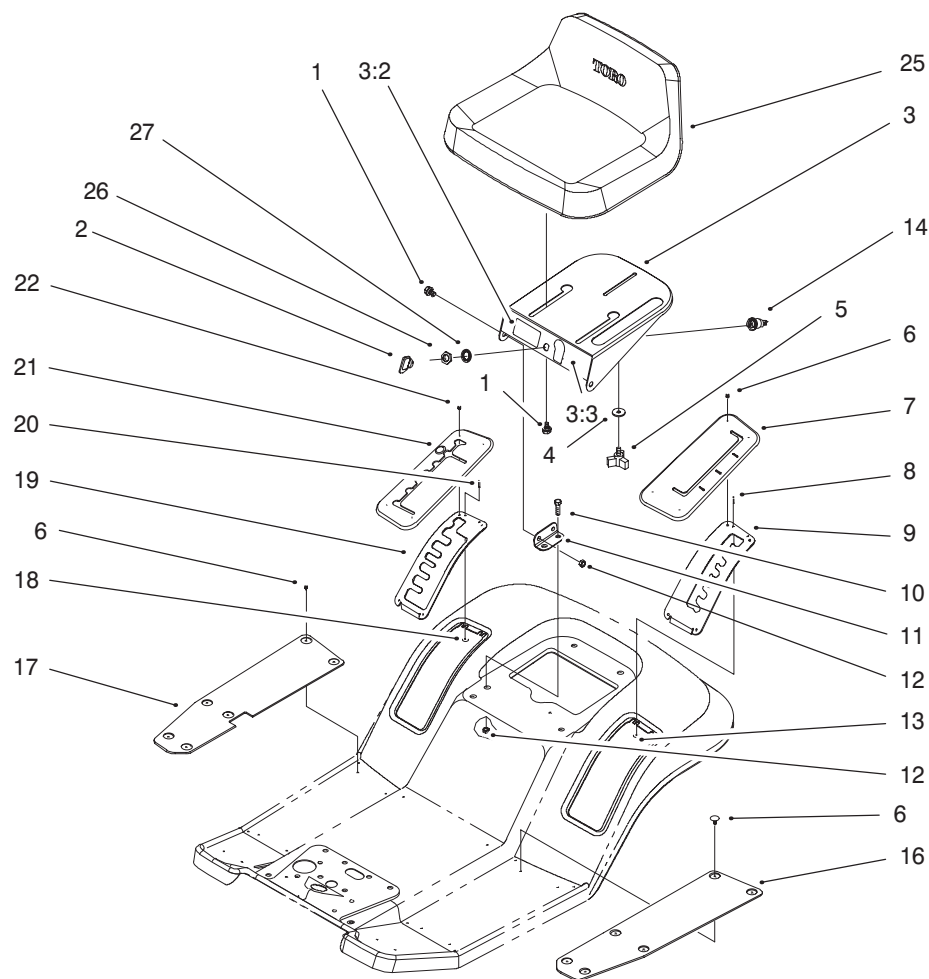


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Hood & Tower Assembly

Ref. No.	Part No.	Qty.	Description
1	99-1947	1	Tower-Steering
2	94-5565	1	Knob - Shift
3	46-8091	3	Screw-HWH
4	3296-42	4	Nut-Lock
5	321-2	4	Screw-HH
6	28-0540	2	Bolt-Shoulder
7	88-6050-03	1	Bracket-LH Hinge
8	3290-496	2	Nut-Retainer
11	94-1984	1	Latch - Pin
12	93-3891	1	Duct - Hood Air
13	46-8090	7	Screw-Plastite
14	92-8650	1	Hood-V-Chassis
14:1	92-5748	1	Decal-Air Duct Toro
15	92-5782	3	Foil Tape
16	93-3864-03	1	Shield - Heat
18	88-6040-03	1	Bracket-RH Hinge
19	3290-307	2	Pin-Hair
20	100-7401	1	Rod-Tower Pivot
21	3256-24	2	Washer-Flat
22	3218-3	2	Nut-Jam
23	100-7402	2	Nut-Cap
24	100-7403	2	Washer-Flat
25	88-5190-03	1	Deck Engage Lev Wa
26	3296-29	2	Nut-Lock, NI
27	3256-23	2	Washer-Flat

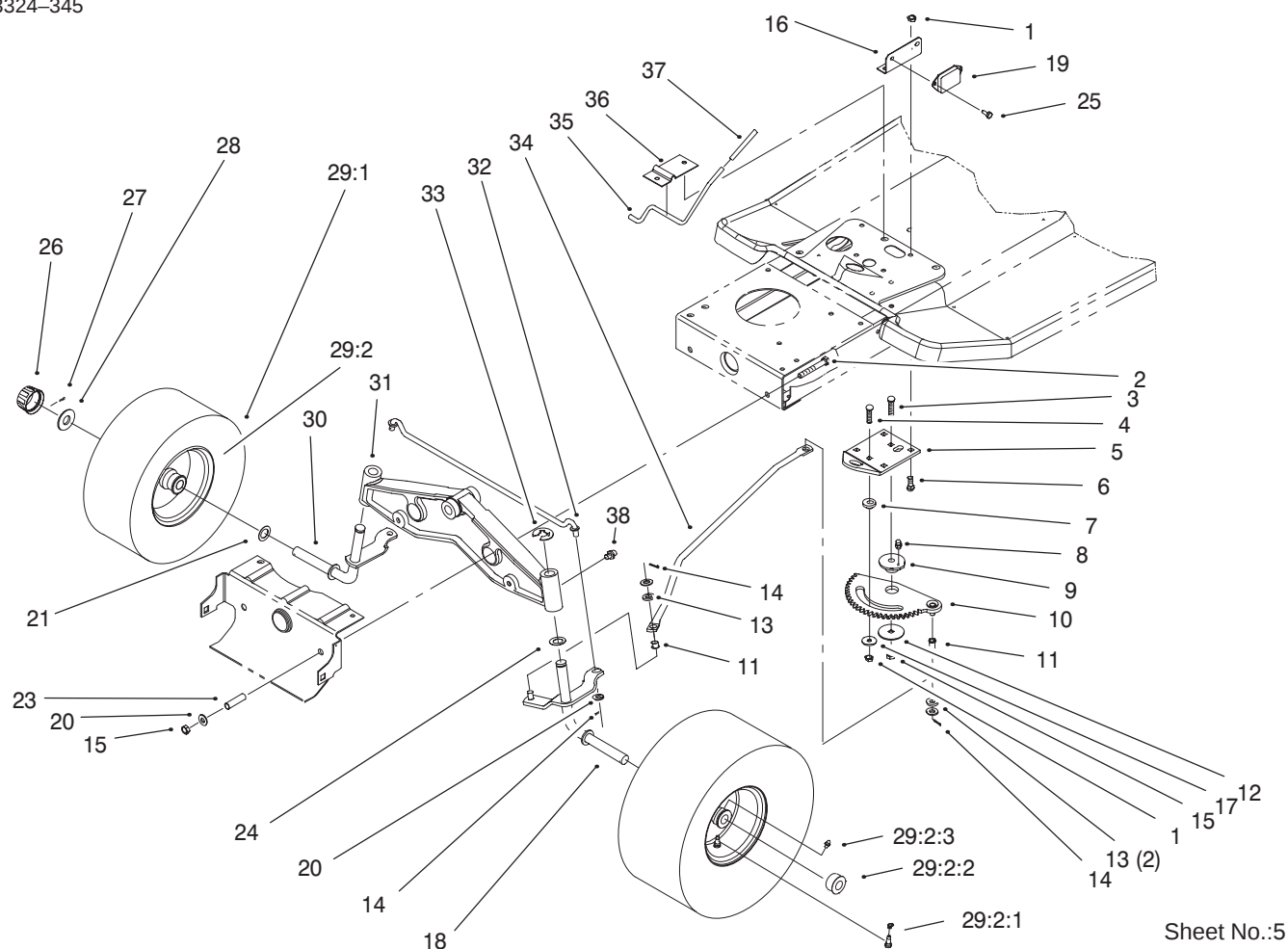
Ref. No.	Part No.	Qty.	Description
28	322-3	2	Screw-HH
29	100-6247	2	Decal-1638 XI
30	99-8139	1	Decal-Ignition/Lights
31	92-2461	1	Decal - Throttle
32	92-2462	1	Decal - Deck Engage
33	95-0808	1	Decal - Hood Left
34	95-0807	1	Decal - Hood Right
35	99-6837	1	Cable ASM-Deck, 38"
36	9266714	2	Screw-HWH
37	93-3849	1	Brkt-Upper Cable
38	614249	1	Tie Strap
39	94-1980	2	Foam - Hood
40	100-7441	1	Decal-Maintenance, 7 102



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Rear Body & Seat Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	37-8770	4	Bolt-Shoulder				
2	63-8360	1	Key-Ignition				
3	99-5830	1	Support ASM-Seat				
3:2	99-2985	1	Decal-Danger				
3:3	99-5339	1	Decal-Nmir Switch				
4	5-4460	1	Washer-Pivot				
5	92-9674	1	Knob				
6	3290-479	16	Fastener-Panel				
7	88-5170	1	Cover - HOC				
8	3290-282	2	Rivet-Pop, Steel				
9	88-5030-03	1	Gate-HOC				
10	322-3	4	Screw-HH				
11	88-4820-03	2	Bracket-Seat Hinge				
12	3296-29	6	Nut-Lock, NI				
13	3269-26	2	Washer-Flat				
14	46-5780	1	Switch-Starter				
16	88-5240	1	Mat-LH Foot				
17	88-5220	1	Mat-RH Foot				
18	3269-26	2	Washer-Flat				
19	88-5020-03	1	Plate-Shift Gate				
20	3290-282	2	Rivet-Pop, Steel				
21	88-5160	1	Cover-Shift Gate				
22	3290-479	4	Fastener-Panel				
25	88-3950	1	Seat - Medium Back				
26	218-461	1	Nut-HH				
27	3254-5	1	Washer-Lock/Int				



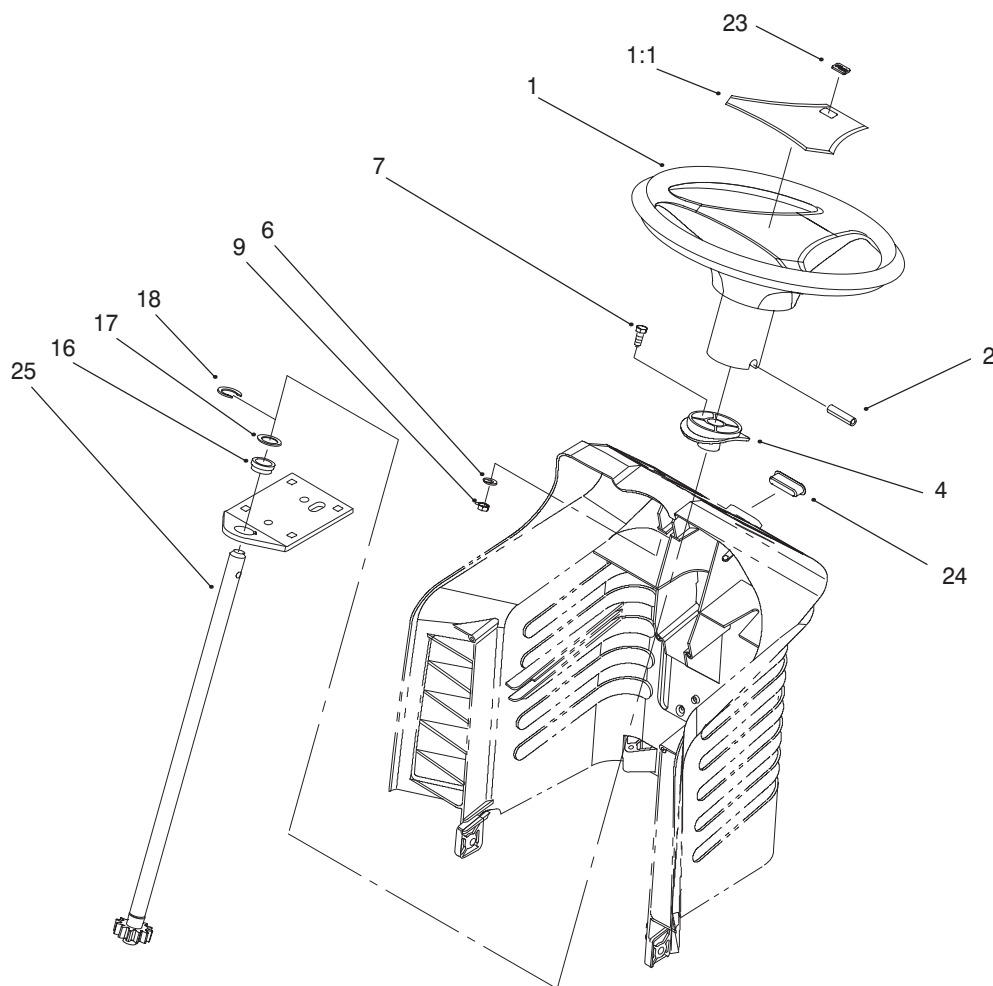
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Steering Components Assembly

Ref. No.	Part No.	Qty.	Description
1	3296-29	5	Nut-Lock, NI
2	323-13	2	Screw-HH
3	3231-4	1	Screw-CARR
4	3230-3	1	Screw-CARR
5	88-5130-03	1	Bracket-Steering Rack
6	3230-2	4	Screw-CARR
7	88-5010	1	Spacer - Steering Rack
8	302-26	1	Zerk
9	88-4670	1	Bushing - Eccentric
10	88-5200	1	Steering Rack Wa
11	52-2891	2	Bushing-Steering Link
12	111419	1	Bearing-Washer
13	3256-25	4	Washer-Flat
14	3272-10	4	Pin-Cotter
15	3296-39	3	Nut-Lock, NI
16	99-2956-03	1	Bracket-Module
17	5-4460	1	Washer-Pivot
18	92-7890-03	1	LH Spindle Wa
19	99-3700	1	Module-Nmir
20	3256-24	4	Washer-Flat
21	3-6498	4	Washer-Thrust
23	88-5470	2	Spacer-Front Axle
24	3-6498	2	Washer-Thrust
25	9266714	2	Screw-HWH

Ref. No.	Part No.	Qty.	Description
26	61-9780	2	Cap-Hub
27	3272-12	2	Pin-Cotter
28	28-2480	2	Washer
29:1	99-2988	1	Tire
29:2	88-4370	1	15" Rim ASM
29:2:1	232-27	1	Stem-Valve
29:2:2	88-4400	2	Bearing - Wheel
29:2:3	302-5	1	Fitting - Lube
*	232-39	1	Tube
30	92-7889-03	1	RH Spindle Wa
31	99-6844-03	1	Axle-Front
32	88-5380	1	Tie Rod - Steering
33	32151-48	2	E-Ring
34	88-4830	1	Link-Drag
35	88-5510	1	Rod-Parking Brake
36	88-5520-03	1	Bracket-Parking Brake
37	88-0890	1	Grip-Bag Handle
38	302-5	2	Fitting - Lube

* Not illustrated

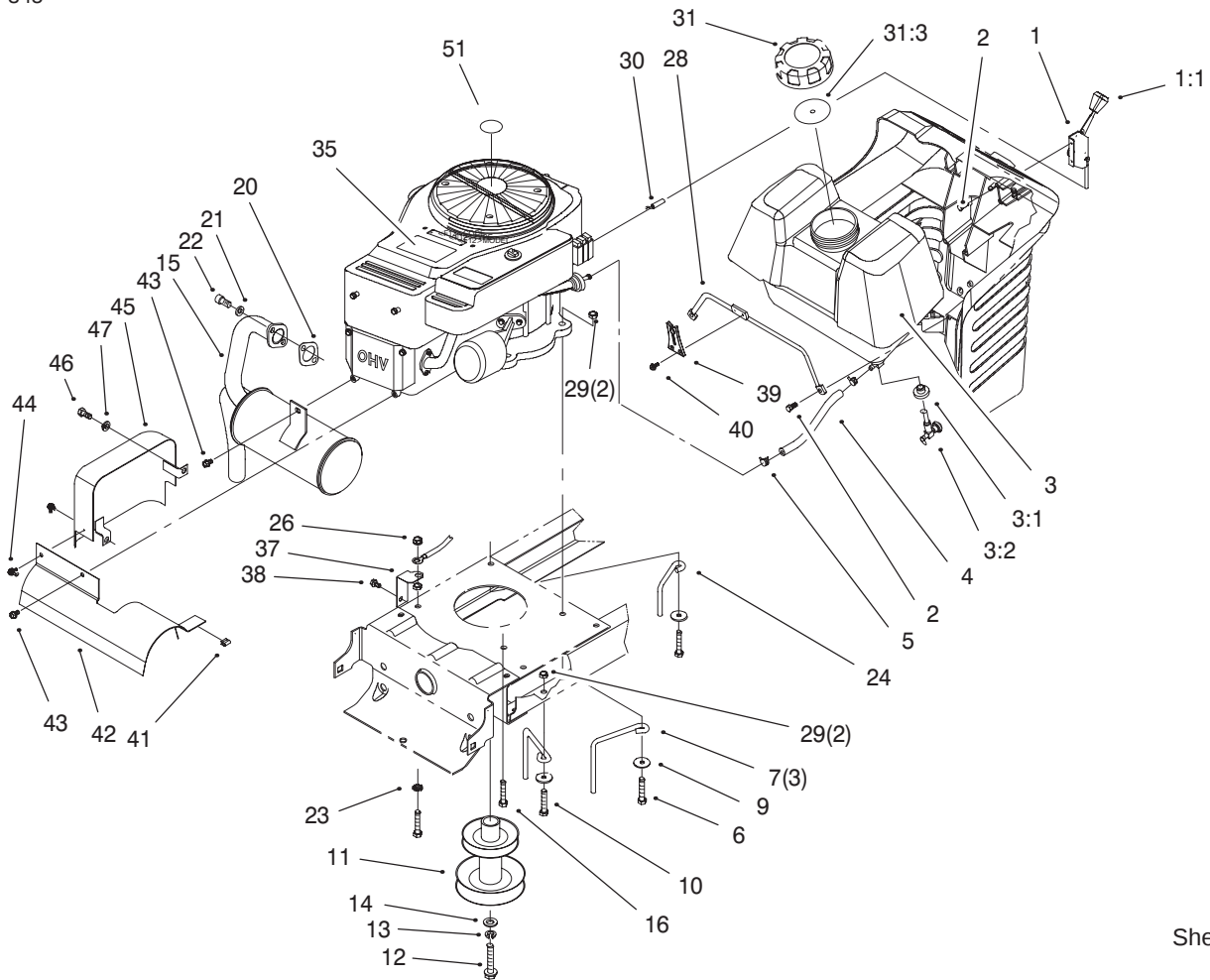


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Fixed Steering Assembly

Ref. No.	Part No.	Qty.	Description
1	98-1467	1	Wheel – Steering
1:1	98-1468	1	Cover – Wheel, Steering
2	32121-111	1	Pin-Roll
4	88-4190	1	Bushing – Sliding
6	3256-22	2	Washer-Flat
7	321-4	2	Screw-HH
9	3296-42	2	Nut-Lock
16	88-5150	1	Bearing-Flange
17	3-6498	1	Washer-Thrust
18	32151-48	1	E-Ring
23	98-1459	1	Decal-Toro
24	88-4150	1	Plug
25	88-6380	1	Long Steering Shaft Wa

Ref. No.	Part No.	Qty.	Description

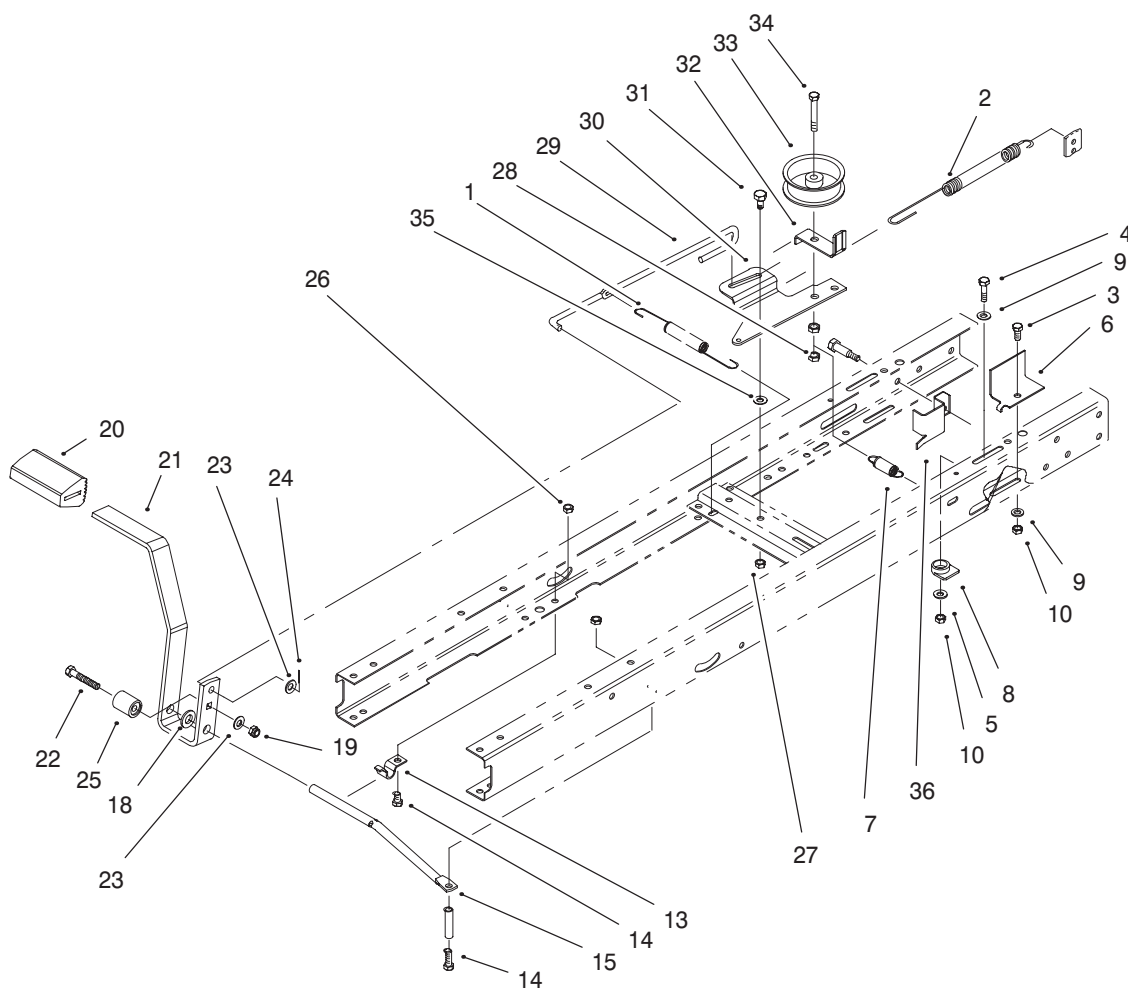


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Engine Systems Components Assembly

Ref. No.	Part No.	Qty.	Description
1	88-4340	1	Control-Throttle
1:1	66-0120	1	Knob
2	27-0220	4	Screw-Special
3	88-3880	1	Gas Tank ASM
3:1	104047	1	Bushing
3:2	104048	1	Valve-Fuel
4	47-2963	1	Hose-Gas
5	2412-98	2	Clamp
6	322-9	3	Screw-HH
7	93-3854	3	Guide - Belt Engine
9	5-4460	4	Washer-Pivot
10	322-5	2	Screw-HH
11	94-1963	1	ASM - Engine Pulley
12	62-3760	1	Screw-HH
13	3253-22	1	Washer-Lock/Sp
14	3256-25	1	Washer-Flat
15	94-1953	1	Muffler - Exhaust
16	9267154	1	Screw
20	88-4410	1	Gasket-Muffler
21	3253-4	2	Washer
22	3274-10	2	Screw-HSH
23	3255-8	1	Washer-Lock/Ext
24	93-3855	1	Guide - Belt RH
26	32149-1	2	Nut-Keps
28	94-1952	1	Rod - Gas Tank
29	3296-29	4	Nut-Lock, NI

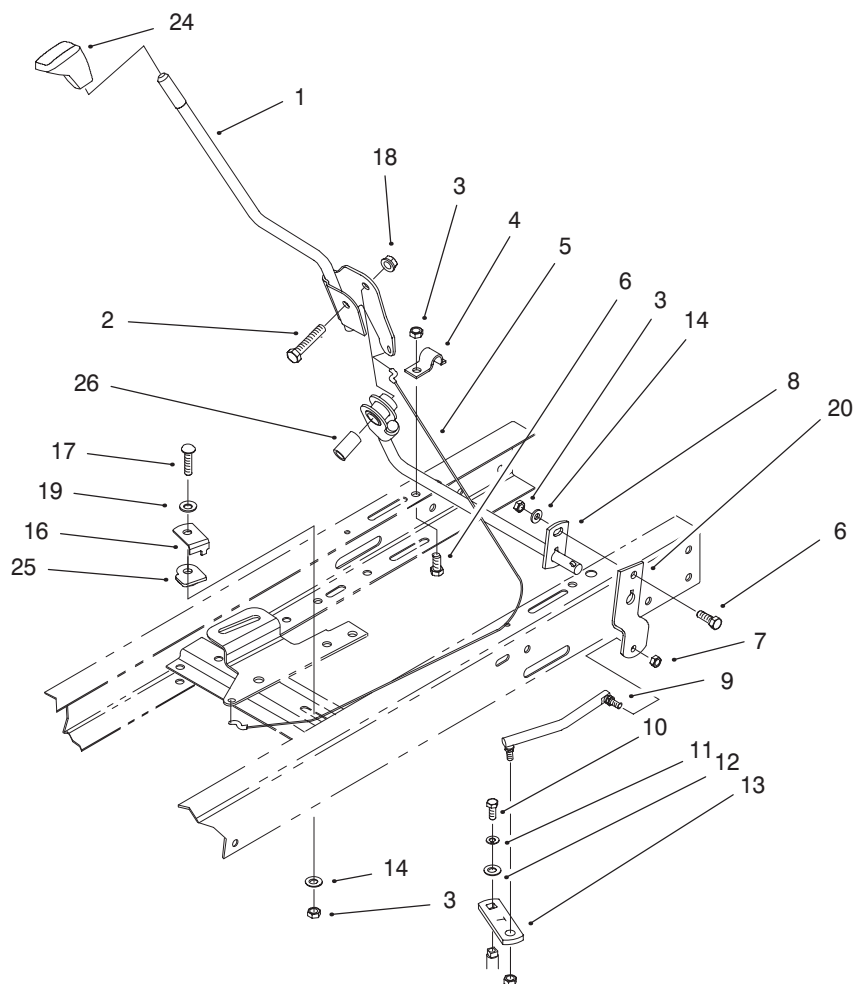
Ref. No.	Part No.	Qty.	Description
30	88-4350	1	Cable-Throttle
31	88-3980	1	Gas Cap Assembly
31:3	88-4010	1	Gasket-Gas Cap
35	100-6249	1	Decal - Engine
37	93-3809	1	Bracket- Ground
38	9266714	1	Screw-HWH
39	94-1951	1	Latch - Hood
40	32144-112	2	Screw-Forming, Thread
41	93-3882	1	Clip - Tinnerman, U
42	93-3880-03	1	Shield-Muffler
43	9266714	2	Screw-HWH
44	32104-76	2	Screw-Slot, Acorn
45	93-8450-03	1	Wa - Exhaust Shield
46	322-3	1	Screw-HH
47	3253-4	1	Washer
51	99-6842	1	Decal-Logo



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Traction Clutching Components Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	27-8890	1	Spring-Return	31	37-8770	1	Bolt-Shoulder
2	94-4294	1	Spring - Brake	32	88-5560	1	Guide-Idler Belt
3	322-3	1	Screw-HH	33	88-5680	1	Pulley-Idler
4	322-6	1	Screw-HH	34	323-11	1	Screw-HH
5	5-4460	1	Washer-Pivot	35	5-4460	1	Washer-Pivot
6	94-5433	1	Bracket - Belt Guide	36	94-4926	1	Bracket - Belt Guide
7	88-6330	1	Spring - Extension				
8	84-5610	1	Guide-Cable				
9	3256-23	2	Washer-Flat				
10	3296-29	2	Nut-Lock, NI				
13	88-4810	1	Clamp-Shift Pivot				
14	322-3	2	Screw-HH				
15	88-5500	1	Rod-Pedal Pivot				
18	3256-26	1	Washer-Flat				
19	3296-47	1	Nut-Lock, NI				
20	65-2920	1	Pad-Pedal				
21	88-5000-03	1	Pedal-Clutch/Brake				
22	322-9	1	Screw-HH				
23	3256-23	2	Washer-Flat				
24	3272-10	1	Pin-Cotter				
25	99-6836	1	Spacer-Switch				
26	3296-29	2	Nut-Lock, NI				
27	3296-29	1	Nut-Lock, NI				
28	3296-59	2	Nut-Lock, NI				
29	88-5270	1	Rod-Clutch/Brake				
30	88-6070	1	Arm-Idler				

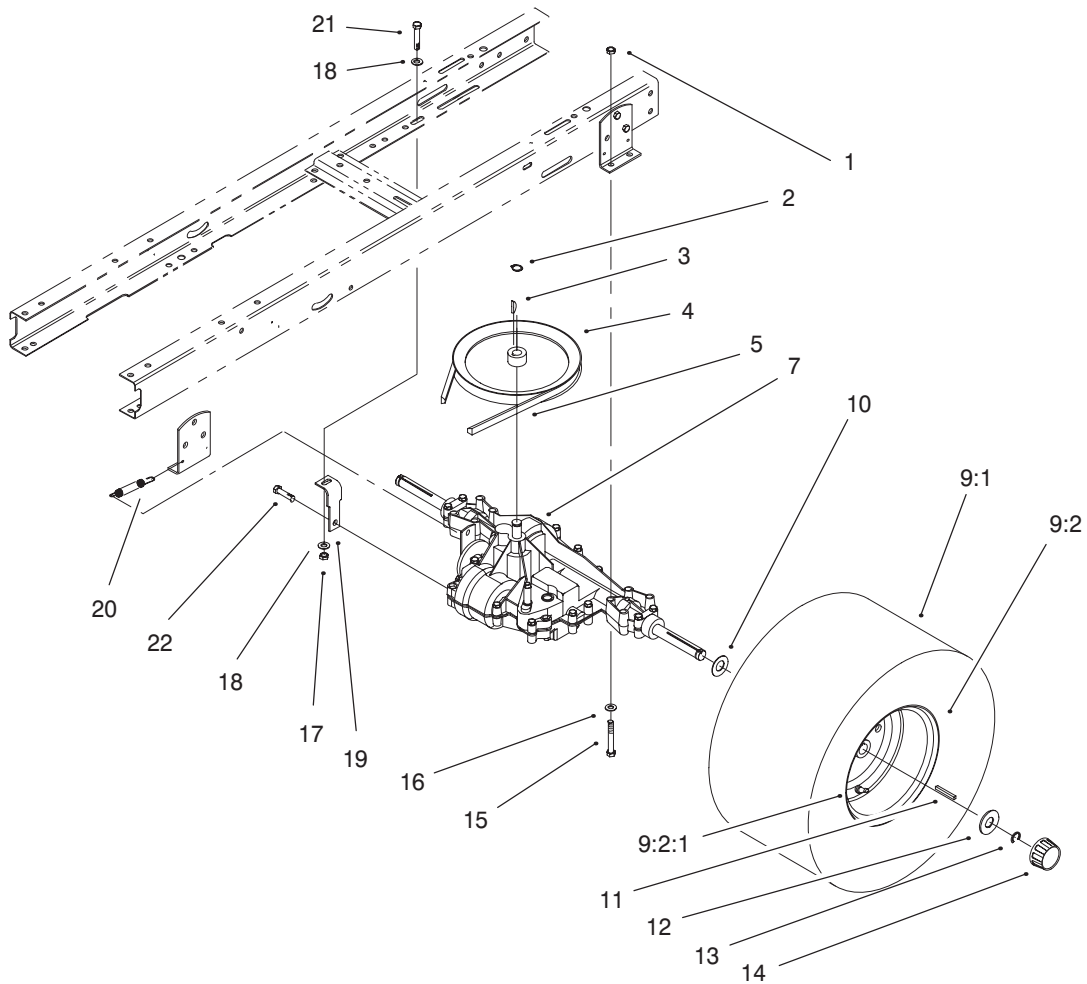


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Shifting Components Assembly

Ref. No.	Part No.	Qty.	Description
1	94-1991-03	1	Wa-Shift Lever
2	323-10	1	Screw-HH
3	3296-29	4	Nut-Lock, NI
4	88-4810	2	Clamp-Shift Pivot
5	55-9321	1	Cable-Clutch
6	322-3	3	Screw-HH
7	3296-3	2	Nut-Lock NI
8	94-1993-10	1	Wa-Shift Pivot
9	94-5431	1	Link - Shift
10	329-23	1	Screw-HH
11	3253-3	1	Washer-Lock/Sp
12	7-5461	1	Spacer
13	88-5340	1	Lever-Shift
14	3256-23	2	Washer-Flat
16	88-5930	1	Keeper-Cable
17	3230-3	1	Screw-CARR
18	3296-39	1	Nut-Lock, NI
19	3256-25	1	Washer-Flat
20	94-1968	1	Lever-Shift Pivot
24	94-5565	1	Knob - Shift
25	84-5610	1	Guide-Cable
26	94-1997	1	Bushing - Shift Lever

Ref. No.	Part No.	Qty.	Description

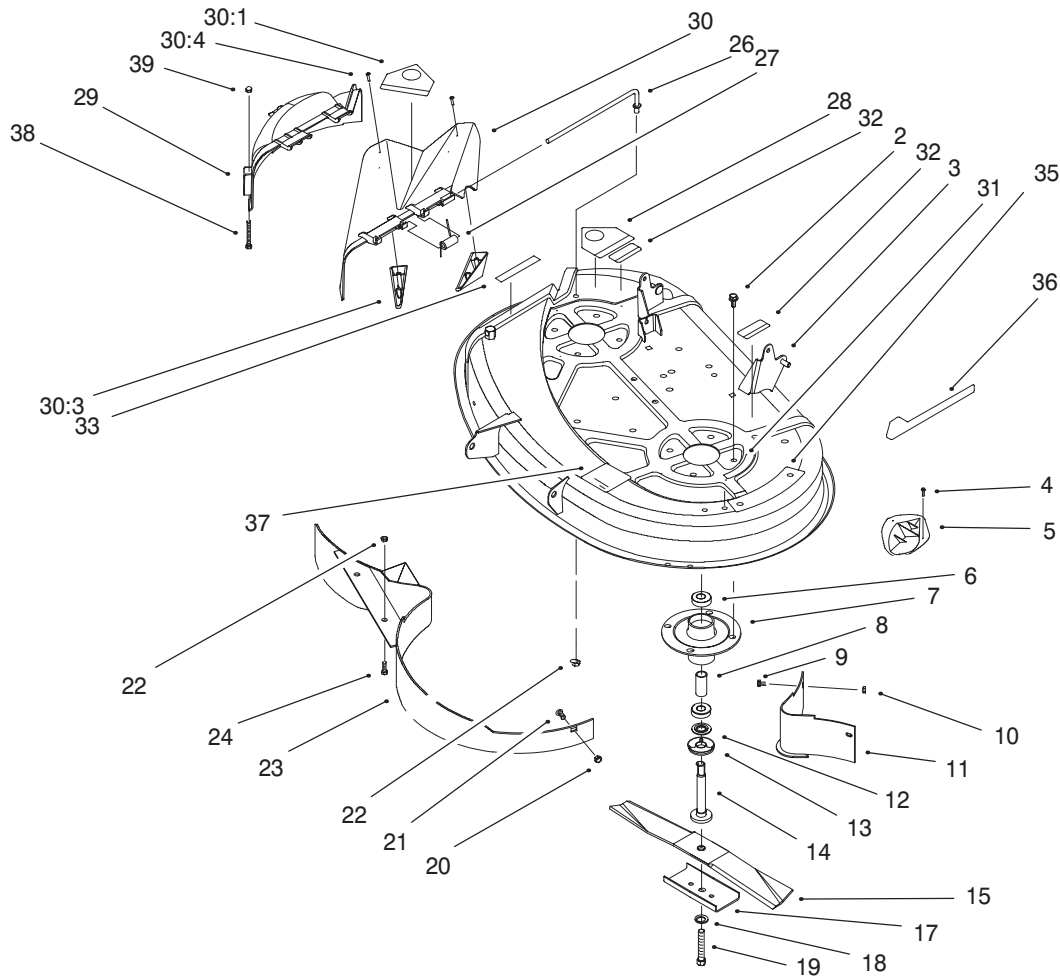


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5 Speed Transaxle Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	3296-29	4	Nut-Lock, NI				
2	32120-64	1	Ring-External Snap				
3	3257-23	1	Key-Woodruff				
4	88-4840	1	Pulley - Transmission				
5	88-6270	1	V-Belt				
7	94-6022	1	Transaxle				
9:1	99-2996	1	Tire				
9:2	88-4390	1	Rim ASM				
9:2:1	232-27	1	Stem-Valve				
*	232-41	1	Tube				
10	3-6498	2	Washer-Thrust				
11	7-0036	2	Key				
12	28-2480	2	Washer				
13	32151-48	2	E-Ring				
14	61-9780	2	Cap-Hub				
15	322-12	4	Screw-HH				
16	3256-23	4	Washer-Flat				
17	3296-29	2	Nut-Lock, NI				
18	3256-23	4	Washer-Flat				
19	94-1969	2	Strap - Torque				
20	26-6701	1	Spring-Brake Return				
21	322-3	2	Screw-HH				
22	32144-14	2	Screw-HWH				

* Not illustrated

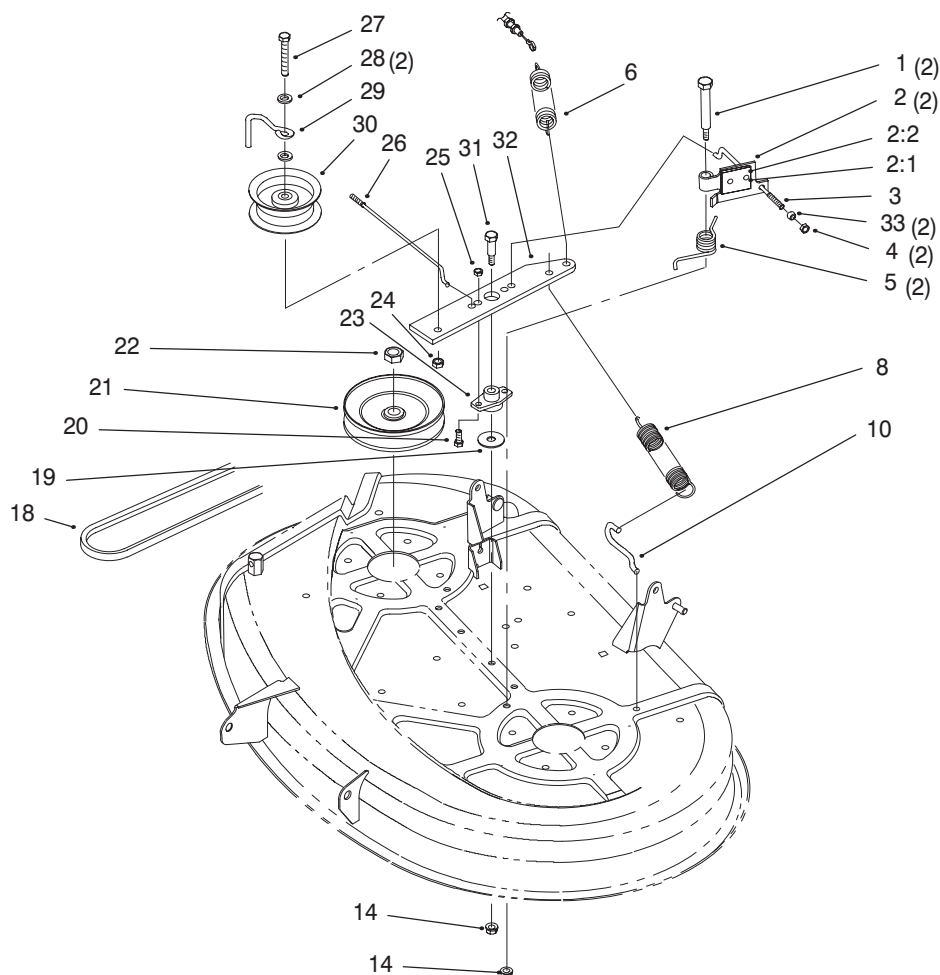


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38" Deck Components Assembly

Ref. No.	Part No.	Qty.	Description
2	32144-41	8	Screw-Taptite
3	99-5846	1	Deck ASM-Service
4	32144-111	8	Screw-PPH
5	76-2160	4	Kicker Plate
6	38-7820	4	Bearing-Ball
7	88-4510	2	Spindle
8	62-3661	2	Spacer-Bearing
9	321-4	2	Screw-HH
10	3296-42	2	Nut-Lock
11	79-1640-03	1	Baffle Wa
12	80-4380	2	Spacer
13	80-4360	2	Shield-Bearing
14	80-4341	2	Spindle Shaft
15	79-3061	2	Blade-19.32 Rec
17	80-0510-03	2	Blade Stiffener
18	3290-465	2	Washer-Belleville
19	26-0671	2	Screw-Blade
20	3296-29	1	Nut-Lock, NI
21	3230-1	1	Screw-CARR
22	3296-39	3	Nut-Lock, NI
23	79-1600-03	1	Baffle Wa
24	323-5	2	Screw-HH
26	95-1661	1	Rod - Pivot
27	57-6950	1	Spring
28	93-1122	1	Decal-Danger
29	88-4430	1	Recycler Cover

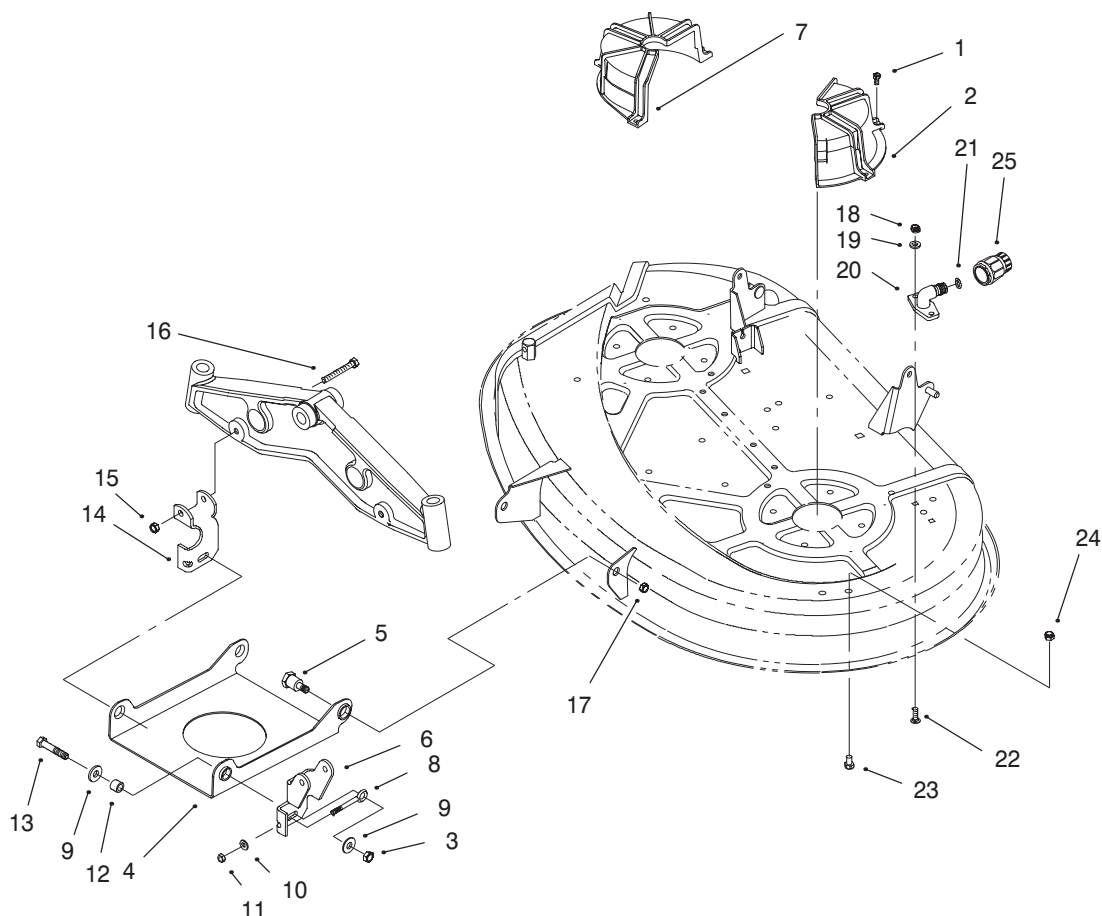
Ref. No.	Part No.	Qty.	Description
30	100-6201	1	Deflector ASM
30:1	93-1122	1	Decal-Danger
30:3	93-7696	2	Kicker
30:4	93-0231	4	Screw - PPH
31	68-3660	1	Decal-Shield Danger
32	55-4300	2	Decal
33	68-3650	1	Decal-Deflector Danger
35	79-3140	1	Decal-Danger
36	100-6203	1	Decal-Recycler 38"
37	93-6679	1	Decal-Belt Routing
38	321-15	2	Screw-HH
39	32111-7	2	Nut-Cap



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38" Deck Blade Drive & Braking Components Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	88-4590	2	Bolt-Shoulder	32	88-4870-03	1	Arm Idler Deck
2	88-6100	2	Brake ASM	33	67-0710	2	Ball-Swivel Stop
2:1	3290-282	2	Rivet-Pop, Steel				
2:2	56-9830	1	Pad-Brake				
3	88-5550	1	LH Deck Brake Rod				
4	3296-42	2	Nut-Lock				
5	88-5910	2	Torsion Spring				
6	88-6130	1	Spring-Deck Engagement				
8	92-8934	1	Spring - Extension				
10	88-5970	1	Hook Return Spring				
14	3296-58	3	Nut-Lock NI				
18	88-6250	1	V-Belt				
19	3256-68	1	Washer-Flat				
20	322-5	2	Screw-HH				
21	88-5330	2	Pully-Deck				
22	3219-6	2	Nut-Hex				
23	88-4980	1	Bushing Idler Arm				
24	3296-39	1	Nut-Lock, NI				
25	3296-29	2	Nut-Lock, NI				
26	88-5540	1	RH Deck Brake Rod				
27	323-12	1	Screw-HH				
28	3256-24	2	Washer-Flat				
29	88-5070	1	Guide-Idler, Belt				
30	88-5630	1	Pulley-Idler, Flat				
31	7-0030	1	Bolt-Shoulder				

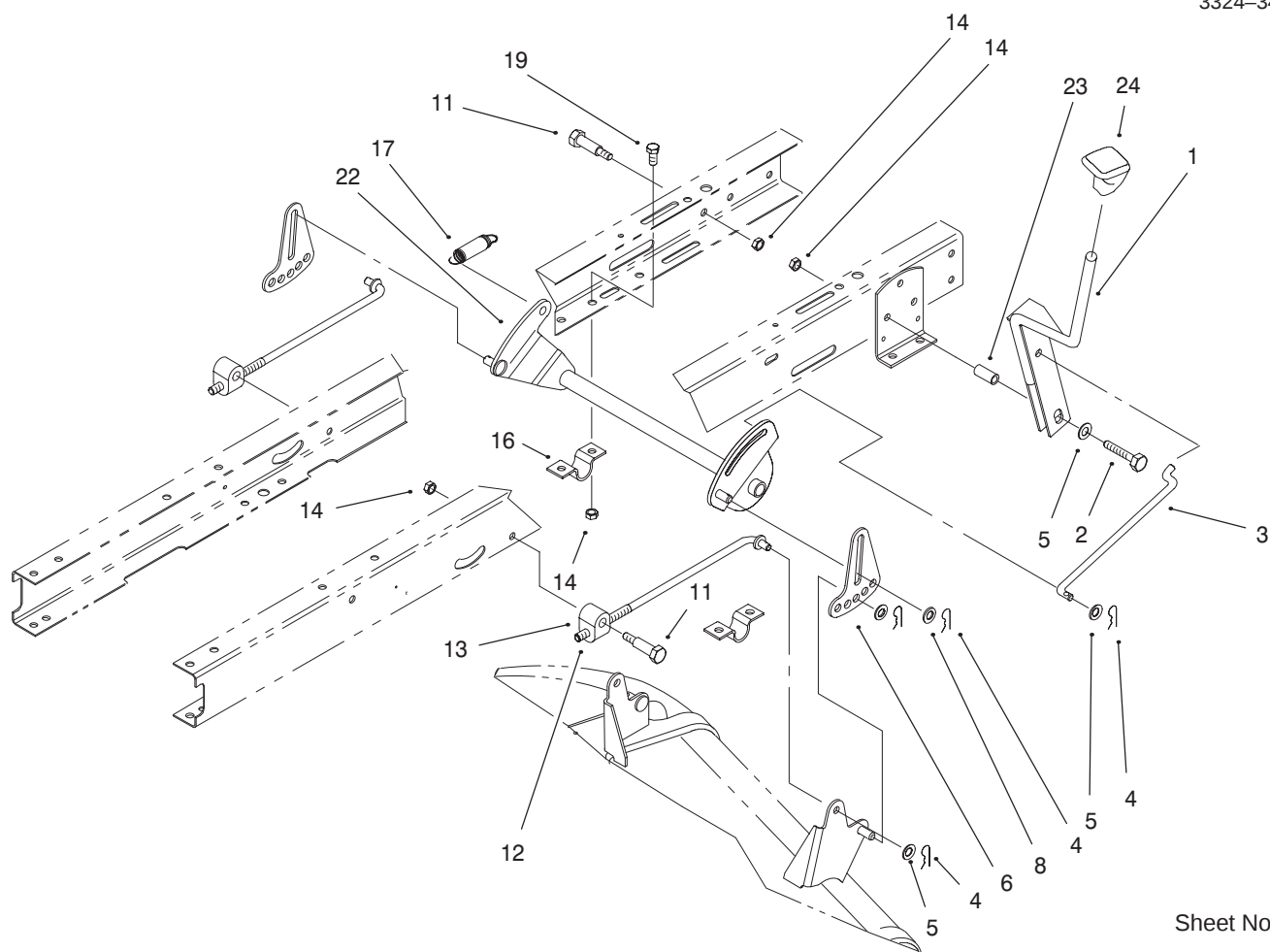


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38" Deck Engagement Components Assembly

Ref. No.	Part No.	Qty.	Description
1	32104-76	5	Screw-Slot, Acorn
2	88-4030	1	LH Deck Belt Guide
3	3296-39	2	Nut-Lock, NI
4	93-3881-03	1	Pan-Front Deck, Suspension
5	94-5823	2	Bolt-Shoulder
6	94-1971-03	1	Brkt - LH Deck Susp
7	88-4020	1	RH Deck Belt Guide
8	61-9980	2	Screw-Adjusting
9	80-6990	4	Washer-Hardened
10	3256-22	2	Washer-Flat
11	3296-42	2	Nut-Lock
12	93-9847	2	Spacer
13	323-9	2	Screw-HH
14	94-1970-03	1	Brkt-RH Deck Susp
15	3296-29	2	Nut-Lock, NI
16	322-12	2	Screw-HH
17	3296-23	2	Nut-Lock, NI
18	3296-16	2	Nut-Lock, NI
19	3256-1	2	Washer-Flat
20	95-2747	1	Fitting-Washout
21	46-6290	1	O-Ring
22	3229-1	2	Screw-CARR
23	322-1	2	Screw-HH
24	3296-29	2	Nut-Lock, NI
25	95-3270	1	Connector-Hose

Ref. No.	Part No.	Qty.	Description

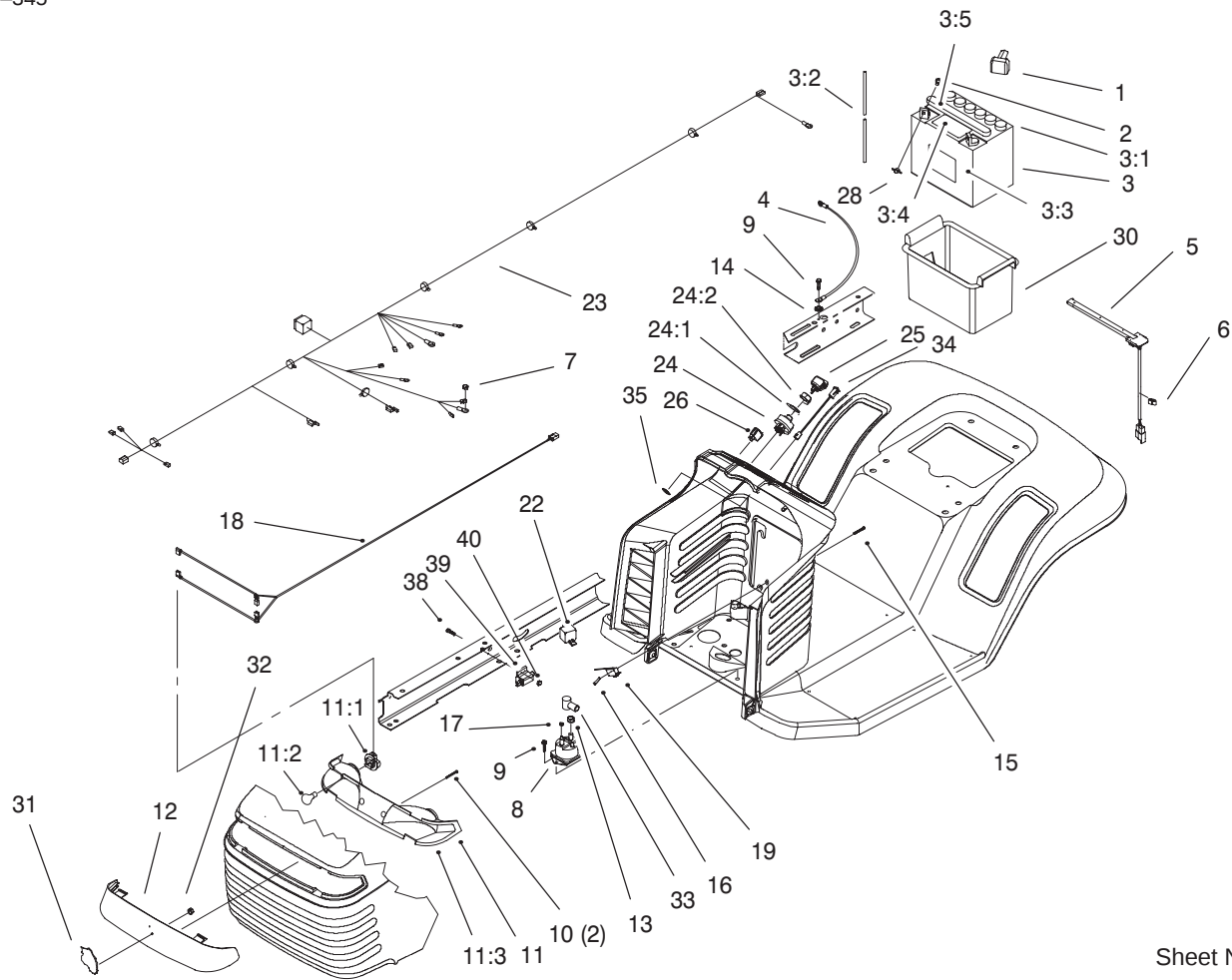


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Height of Cut Components Assembly

Ref. No.	Part No.	Qty.	Description
1	93-3822-03	1	Lever Wa
2	322-39	1	Screw-HH
3	88-5900	1	Link-HOC
4	3290-307	7	Pin-Hair
5	3256-24	4	Washer-Flat
6	88-5570-03	2	Link-HOC Adjusting
8	80-6990	4	Washer-Hardened
11	7-0030	3	Bolt-Shoulder
12	88-5450	2	Rod-Hanger Rear
13	88-4230	2	Trunnion-HOC
14	3296-29	8	Nut-Lock, NI
16	88-4730	2	Clamp-HOC Pivot
17	88-6460	1	Spring - Extension
19	322-3	4	Screw-HH
22	88-5110-03	1	Pivot Wa
23	65-7210	1	Spacer
24	94-5565	1	Knob - Shift

Ref. No.	Part No.	Qty.	Description

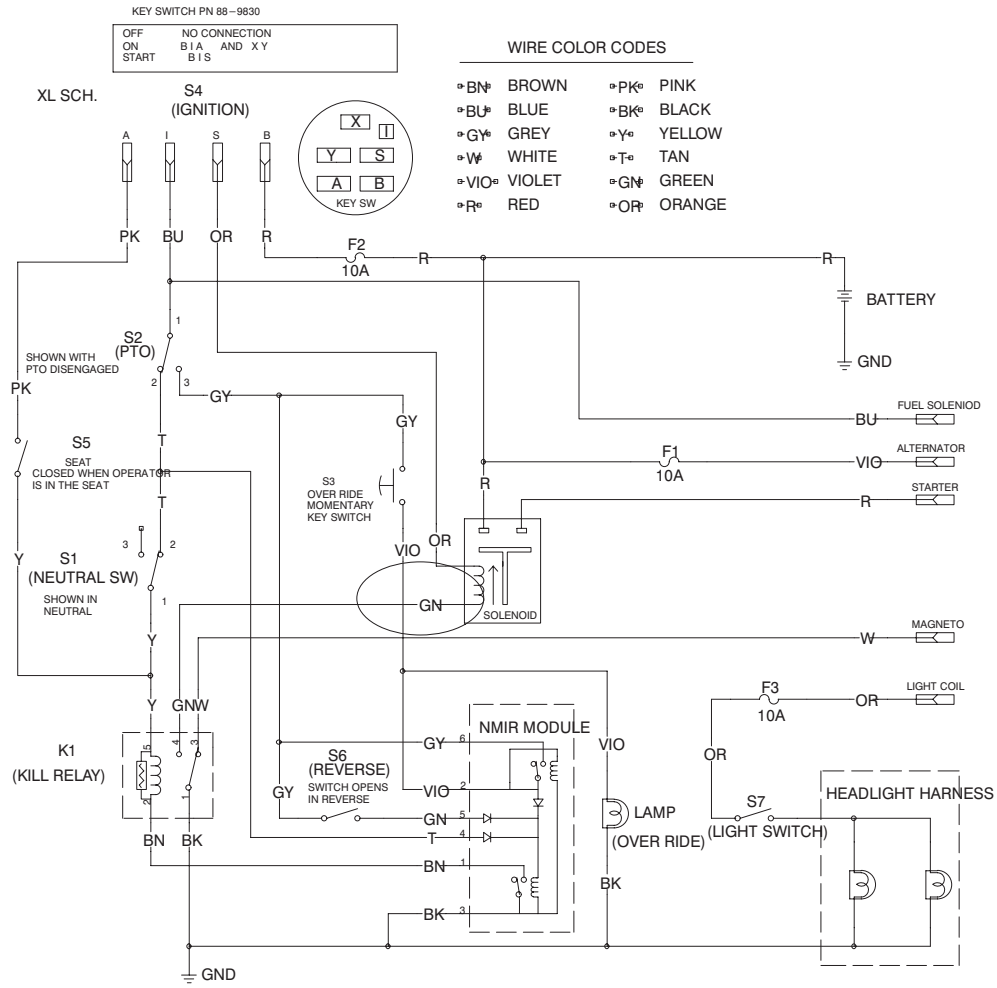


Sheet No.:20

Electrical Components Assembly

Ref. No.	Part No.	Qty.	Description
1	28-8080	1	Boot-Terminal
2	321-4	2	Screw-HH
3	80-2600	1	Battery
3:1	218-560	6	Cap-Battery
3:2	56-2540	1	Tube-Batt
			Drain/80-2600
3:3	93-6668	1	Decal - Battery
3:4	93-7276	1	Decal - Danger
3:5	93-9354	1	Decal - Danger
4	44-8110	1	Wire ASM
5	38-1420	1	Switch-Seat
6	702366	1	Clip-Wire Retainer
7	32149-2	1	Nut-Keps
8	28-4210	1	Solenoid
9	9266714	3	Screw-HWH
10	32144-32	2	Screw
11	88-3970	1	Reflector & Lamp ASM
11:1	111686	2	Socket-Light
11:2	7228	2	Bulb -No. 1156
11:3	93-8741	1	Reflector
12	88-3960	1	Lens-Headlight
13	32149-1	2	Nut-Keps
14	3255-7	2	Washer-Lock/Ext
15	93-0539	2	Screw-HH
16	3290-354	1	Nut-Speed
17	32149-8	2	Keps Nut

Ref. No.	Part No.	Qty.	Description
18	99-1935	1	Harness-Headlight
19	88-9932	1	Switch-Micro
22	98-7249	1	Relay-Speedometer
23	99-6841	1	Harness-Wire, Gear
24	88-9830	1	Switch-Ignition
24:1	3254-5	1	Washer-Lock/Int
24:2	218-461	1	Nut-HH
25	63-8360	1	Key-Ignition
26	92-8875	1	Switch - Rocker
28	32103-22	2	Nut-Wing
30	88-4040	1	Box-Battery
31	80-2240	1	Emblem-Grille
			Whlhorse
32	3290-299	1	Clip
33	94-5362	1	Boot - Terminal
			Insulator
34	95-7652	1	Light - Indicator
35	99-6059	1	Clip-Retainer
38	3274-14	2	Screw-HSH
39	65-7410	1	Switch - Single Pole
40	3296-2	2	Nut-Lock



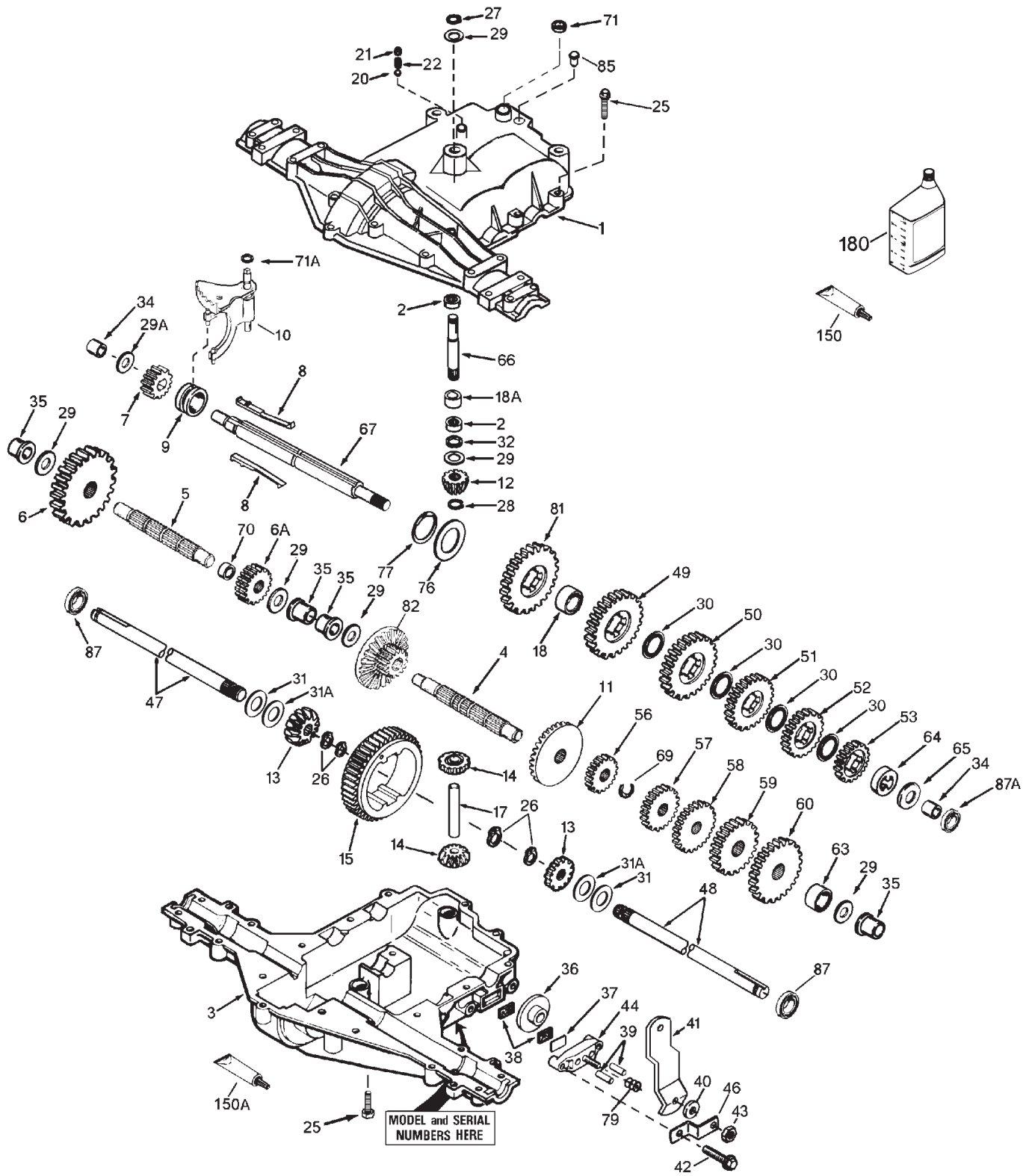
Sheet No.:21

Wire Schematic

Ref. No.	Part No.	Qty.	Description
	218-578	3	Fuse-10a

Ref. No.	Part No.	Qty.	Description

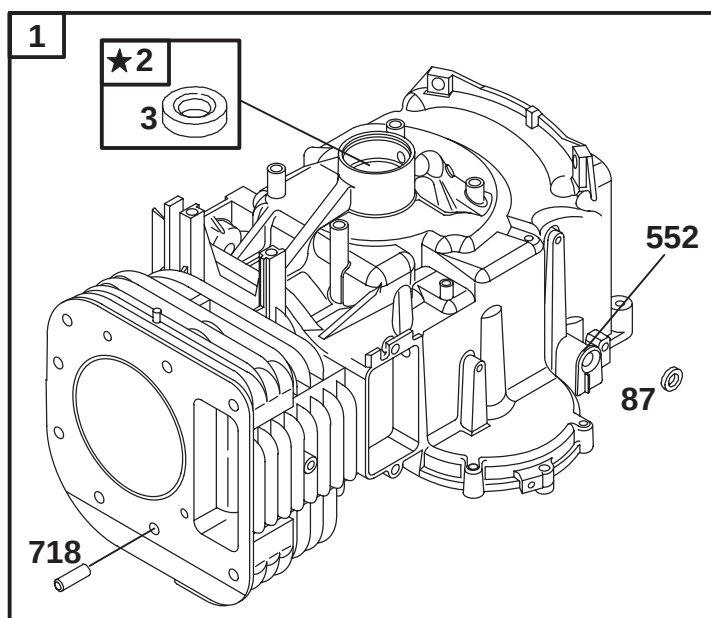
PEERLESS TRANSAXLE MODEL MST 205-509



PEERLESS TRANSAXLE MODEL MST 205–509

Ref. No.	Part No.	Description	No. Used
1	772137	Transaxle Cover	1
2	780086A	Needle Bearing	2
3	770123	Transaxle Case	1
4	776395	Countershaft	1
5	776397	Output Shaft	1
6	778331	Spur Gear (38 teeth)	1
6A	778332	Spur Gear (15 teeth–steel)	1
7	778330	Spur Gear (11 teeth–steel)	1
8	792136A	Shift Key	2
9	784352	Shift Collar	1
10	784378	Shift Rod & Fork	1
11	778334	Bevel Gear (30 teeth)	1
12	778309	Input Bevel Pinion (13 teeth)	1
13	778327	Bevel Gear (16 teeth–steel)	2
14	778327	Bevel Gear (16 teeth–steel) (Incl. 14)	2
15	778312A	Ring Gear (43 teeth)	1
17	786139	Drive Pin	1
18	786102	Spacer	1
18A	786175	Spacer	1
20	792077	Ball 5/16" dia	1
21	792078	Set Screw	1
22	792079	Spring	1
25	792073	Screw	18
26	792125	Retaining Ring (pkg of 2)	4
27	792035	Retaining Ring	1
28	788040	Retaining Ring	1
29	780072	Washer	6
29A	780160	Washer	1
30	780108	Washer	4
31	780001	Washer (.056 wide) (USE AS NEEDED)	2
31A	780195	Flat Washer (.062 wide)	2
32	788083	Oil Seal	1
34	780194	Bushing	2
35	780193	Flanged Bushing	4
36	790075	Brake Disk	1
37	790007	Brake Pad Plate	1
38	799021	Brake Pad (pkg of 2)	2

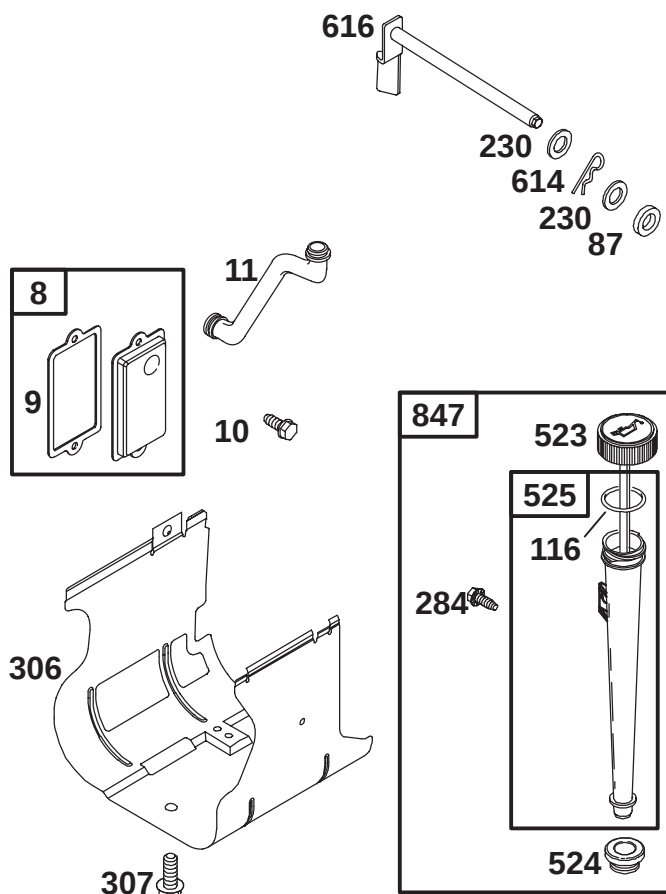
Ref. No.	Part No.	Description	No. Used
39	786026	Dowel Pin	2
40	792076A	Flat Washer	1
41	790080	Brake Lever	1
42	792073	Screw	2
43	792075	Locknut	1
44	790025	Brake Pad Holder	1
46	786086	Brake Lever Bracket	1
47	774690	Axle (11–15/16" long)	1
48	774691	Axle (16–1/2" long)	1
49	778356	Spur Gear (29 teeth–steel)	1
50	778354	Spur Gear (23 teeth–steel)	1
51	778344	Spur Gear (20 teeth)	1
52	778350	Spur Gear (16 teeth–steel)	1
53	778346	Spur Gear (15 teeth–steel)	1
56	778355	Spur Gear (11 teeth–steel)	1
57	778353	Spur Gear (17 teeth–steel)	1
58	778343	Spur Gear (20 teeth)	1
59	778349	Spur Gear (24 teeth–steel)	1
60	778345	Spur Gear (25 teeth)	1
63	786071	Countershaft Spacer	1
64	786072	Brake Shaft Spacer	1
65	780189	Washer	1
66	776394	Input Shaft	1
67	776396	Shifter & Brake Shaft	1
69	792170	Retaining Ring	1
70	786172	Spacer	1
71	788069	Square Cut Ring	1
71A	788092	"O" Ring	1
76	780090	Washer	1
77	788078A	Inverted Retaining Ring	1
79	792144	Spring	1
81	778338	Spur Gear (27 teeth)	1
82	778333	Bevel & Spur Gear (30 & 13 teeth)	1
85	792154	Pipe Plug	1
87	788088	Oil Seal	2
87A	788089	Oil Seal	1
150	788093	Liquid Gasket RTV Silicone	1
150A	788094	Liquid Gasket Loctite #242	1
180	730229A	Gear Oil 80W90	1



1058 OWNER'S MANUAL

★ **REQUIRES SPECIAL TOOLS TO INSTALL. SEE REPAIR INSTRUCTION MANUAL.**

Assemblies include all parts shown in frames.



ENGINE BRIGGS & STRATTON MODEL 28Q777-0690-E1

Ref. No.	Part No.	Description	No. Used
1	496412	Cylinder Assembly	1
2	399265	Bearing-Cylinder	1
★3	391086	Seal-Oil	1
8	495735	Breather Assembly	1
★9	27803	Gasket-Valve Cover	1
10	94621	Screw-Sem	1
11	281246	Tube-Breather	1
★87	491323	Seal-Governor	1
★116	270920	Seal-Oil Fill Cap	1
230	94927	Washer-Governor Lever	1
284	94903	Screw-Hex. Head	1
306	225020	Shield-Cylinder	1

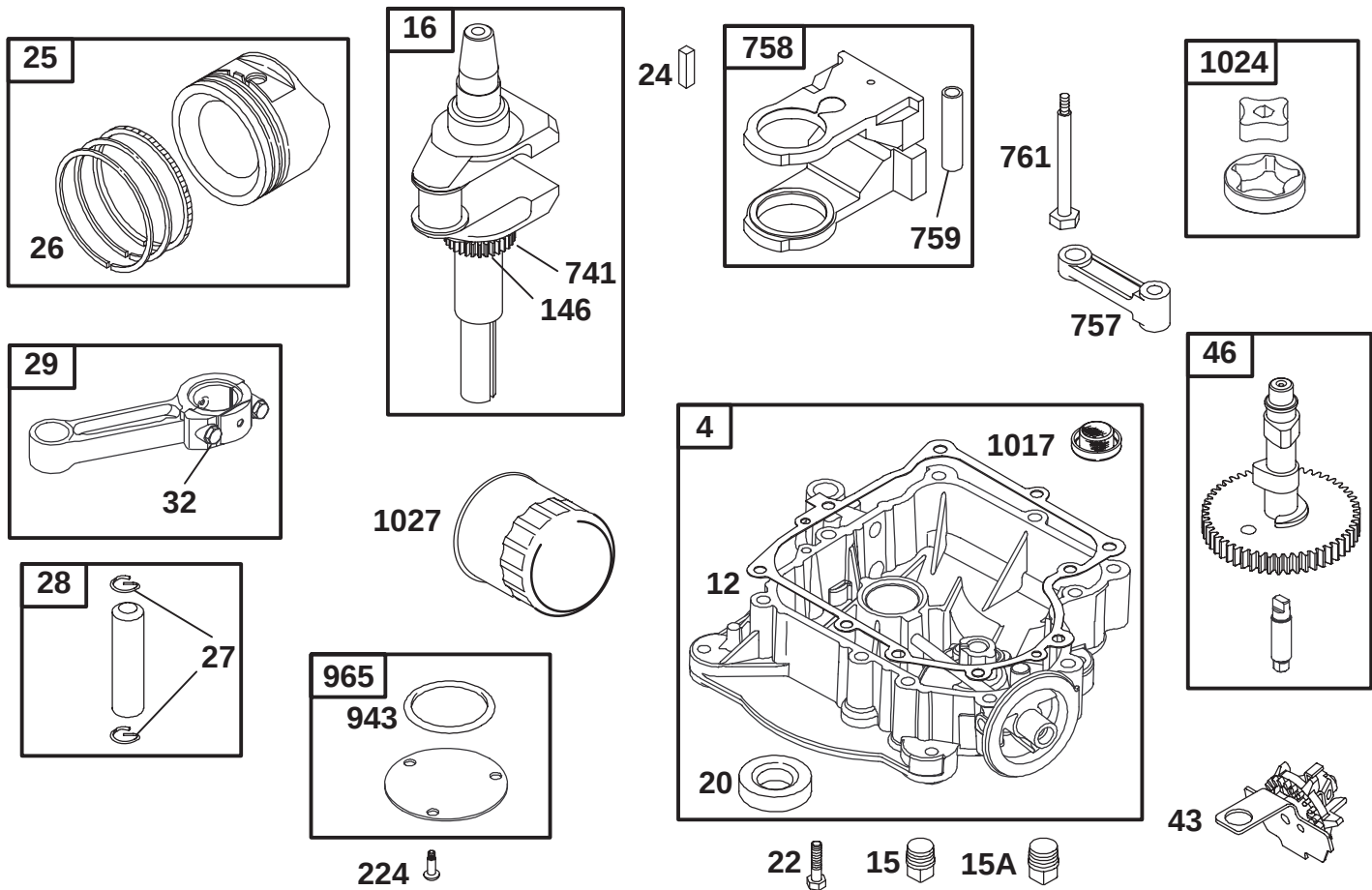
Ref. No.	Part No.	Description	No. Used
307	94930	Screw-Self Tap	1
523	495230	Cap-Oil Fill	1
★524	281370	Seal-Fill Tube	1
525	496113	Tube-Oil Fill	1
552	491986	Bushing-Gov. Crank	1
		Note: Includes Seal, Ref. No. 87	1
614	93306	Pin-Cotter	1
616	495157	Crank-Governor	1
718	230192	Pin-Dowel	1
847	496415	Fill Group-Oil	1
1058	273683	Owner's Manual	1

★ Included in Gasket Set-Part No. 495993.

△ Included in Valve Overhaul Kit-Part No. 495992.

● Included in Carburetor Kit-Part No. 499233.

◆ Included in Carburetor Gasket Set-Part No. 690192.



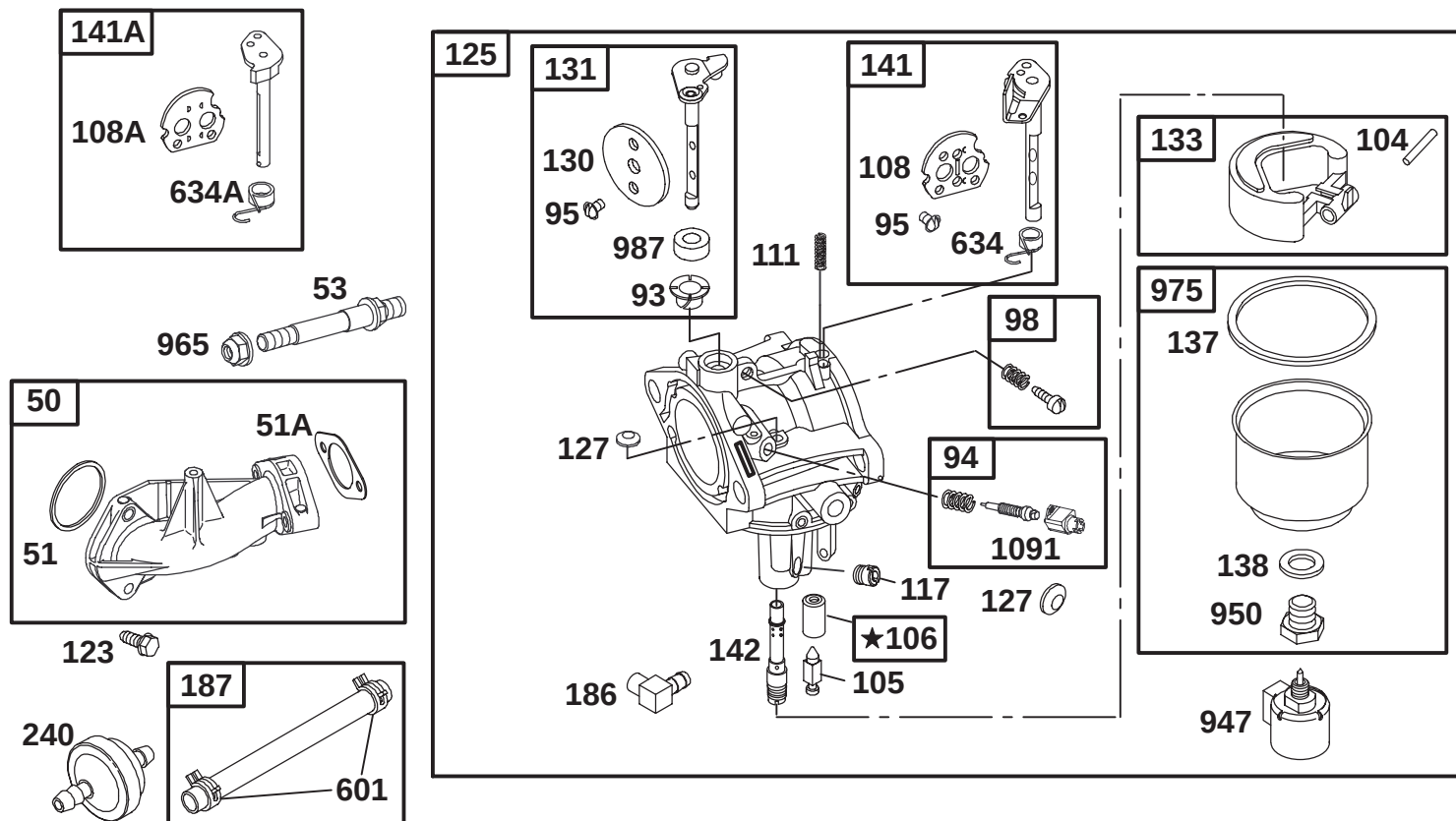
ENGINE BRIGGS & STRATTON MODEL 28Q777-0690-E1

Ref. No.	Part No.	Description	No. Used
4	693582	Base—Engine	1
★12	271916	Gasket—Crankcase (.015" Thick, Std.)	1
★	271997	Gasket—Crankcase (.005" Thick)	1
★	271996	Gasket—Crankcase (.009" Thick)	1
15	94239	Plug—Oil Drain	1
15A	91488	Plug—Oil Pressure Switch	1
16	690136	Crankshaft	1
★20	291675	Seal—Oil	1
22	692125	Screw—Sem	1
24	222698	Key—Flywheel	1
25	499284	Piston Assembly (Standard)	1
	499288	Piston Assy. (.010" O.S.)	1
	499292	Piston Assy. (.020" O.S.)	1
	499296	Piston Assy. (.030" O.S.)	1
26	495854	Ring Set (Standard)	1
	495852	Ring Set (.010" O.S.)	1
	495851	Ring Set (.020" O.S.)	1

Ref. No.	Part No.	Description	No. Used
	495855	Ring Set (.030" O.S.)	1
27	263129	Lock—Piston Pin	1
28	498319	Pin—Piston (Standard)	1
	498320	Pin—Piston (.005" O.S.)	1
29	692419	Rod—Connecting (Standard)	1
32	692852	Screw—Conn. Rod	1
43	490815	Governor/Oil Slinger	1
46	693450	Camshaft	1
146	94196	Key—Timing Gear	1
224	691033	Screw—Torx® Hex.	1
741	262932	Gear—Timing	1
757	213998	Link—Counterweight	1
758	499994	Counterweight Assy.	1
759	230787	Pin—Counterweight	1
761	94593	Screw—Counterweight	1
943	280801	Seal—O-Ring	1
965	499613	Cover—Pump	1
1017	491722	Screen—Oil Pump	1
1024	499054	Pump—Oil	1
1027	492932	Filter—Oil	1

★ Included in Gasket Set—Part No. 495993.
 Δ Included in Valve Overhaul Kit—Part No. 495992.

● Included in Carburetor Kit—Part No. 499233.
 ◆ Included in Carburetor Gasket Set—Part No. 690192.



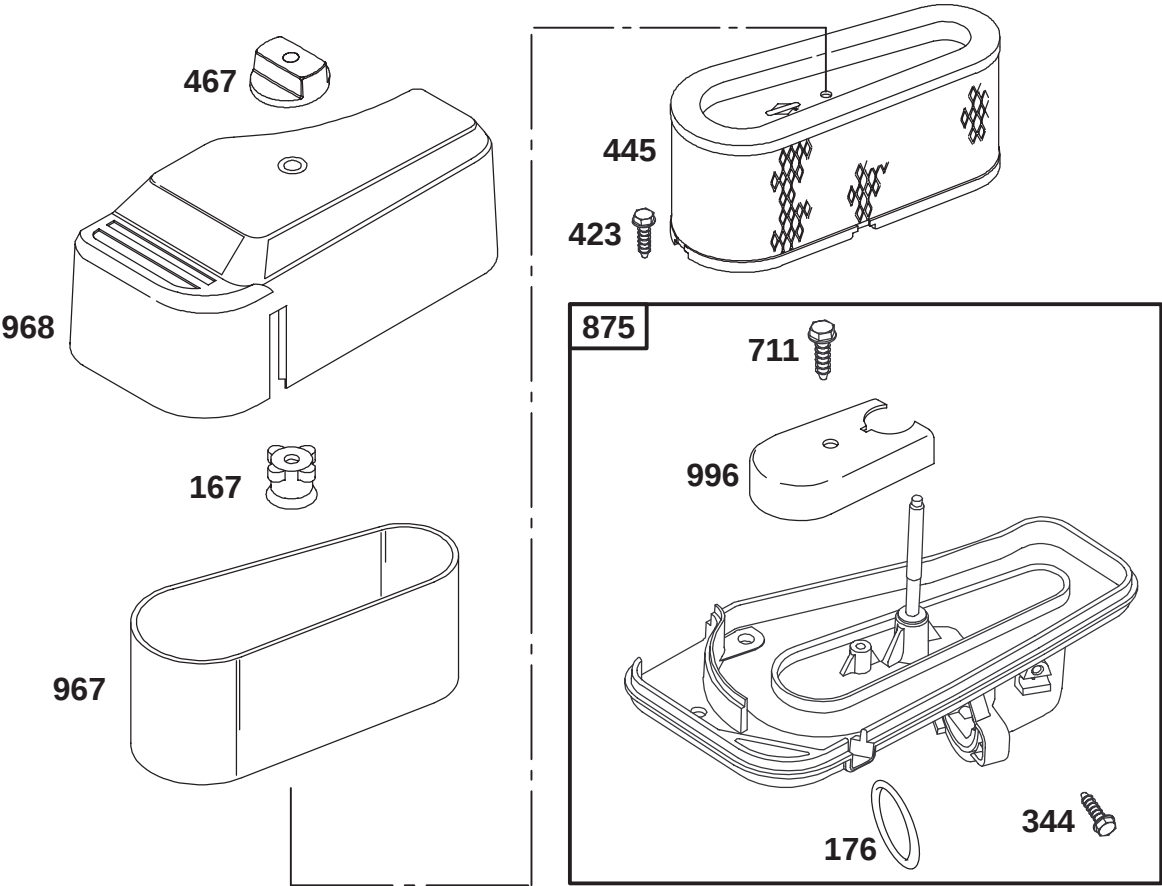
★ **REQUIRES SPECIAL TOOLS TO INSTALL. SEE REPAIR INSTRUCTION MANUAL.** Assemblies include all parts shown in frames.

ENGINE BRIGGS & STRATTON MODEL 28Q777-0690-E1

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
50	690193	Manifold-Intake	1	131	494379	Shaft-Throttle	1
51	692138	Gasket-Carburetor Manifold	1	133	494381	Float-Carburetor	1
●51A	273650	Gasket-Carburetor	1	◆137	281165	Gasket-Float Bowl	1
53	690227	Stud-Carb. Mtg.	1	◆138	281164	Washer-Float Bowl	1
●93	281346	Bushing-Throttle Shaft	1	141	495097	Shaft-Choke (Manual)	1
94	498030	Valve-Idle Adjust	1	141A	495931	Shaft-Choke (Remote)	1
●95	94098	Screw-Round Head	1	●142	232117	Nozzle-Carburetor	1
98	495800	Screw-Idle Adjust	1	186	493496	Elbow-Fuel Pipe	1
●104	231789	Pin-Float Hinge	1	187	298049	Line-Fuel (Cut to Length)	1
●105	231855	Valve-Inlet Needle	1	240	394358	Filter-Fuel	1
●106	231854	Seat-Inlet	1	601	93053	Clamp-Hose	1
108	224558	Valve-Choke (Manual)	1	●634	494453	Seal-Spring Assembly	1
108A	224540	Valve-Choke (Remote)	1	●634A	494455	Seal-Spring Assembly	1
111	262715	Spring-Friction	1	947	497672	Solenoid	1
●117	232118	Jet-Main (Standard)	1	950	94642	Screw-Fuel Bowl	1
	232119	Jet-Main (High Altitude)	1	965	94010	Nut-Hex.	1
123	95160	Screw-Elbow Mtg.	1	975	495933	Bowl-Float	1
125	499153	Carburetor	1	●987	281166	Seal-Throttle Shaft	1
●127		Plug-Welch (Sold in Kit Only)	1	1091	281364	Cap-Limiter	1
130	224539	Valve-Throttle	1				

★ Included in Gasket Set-Part No. 495993.
 △ Included in Valve Overhaul Kit-Part No. 495992.

● Included in Carburetor Kit-Part No. 499116.
 ◆ Included in Carburetor Gasket Set-Part No. 690192.



Assemblies include all parts shown in frames.

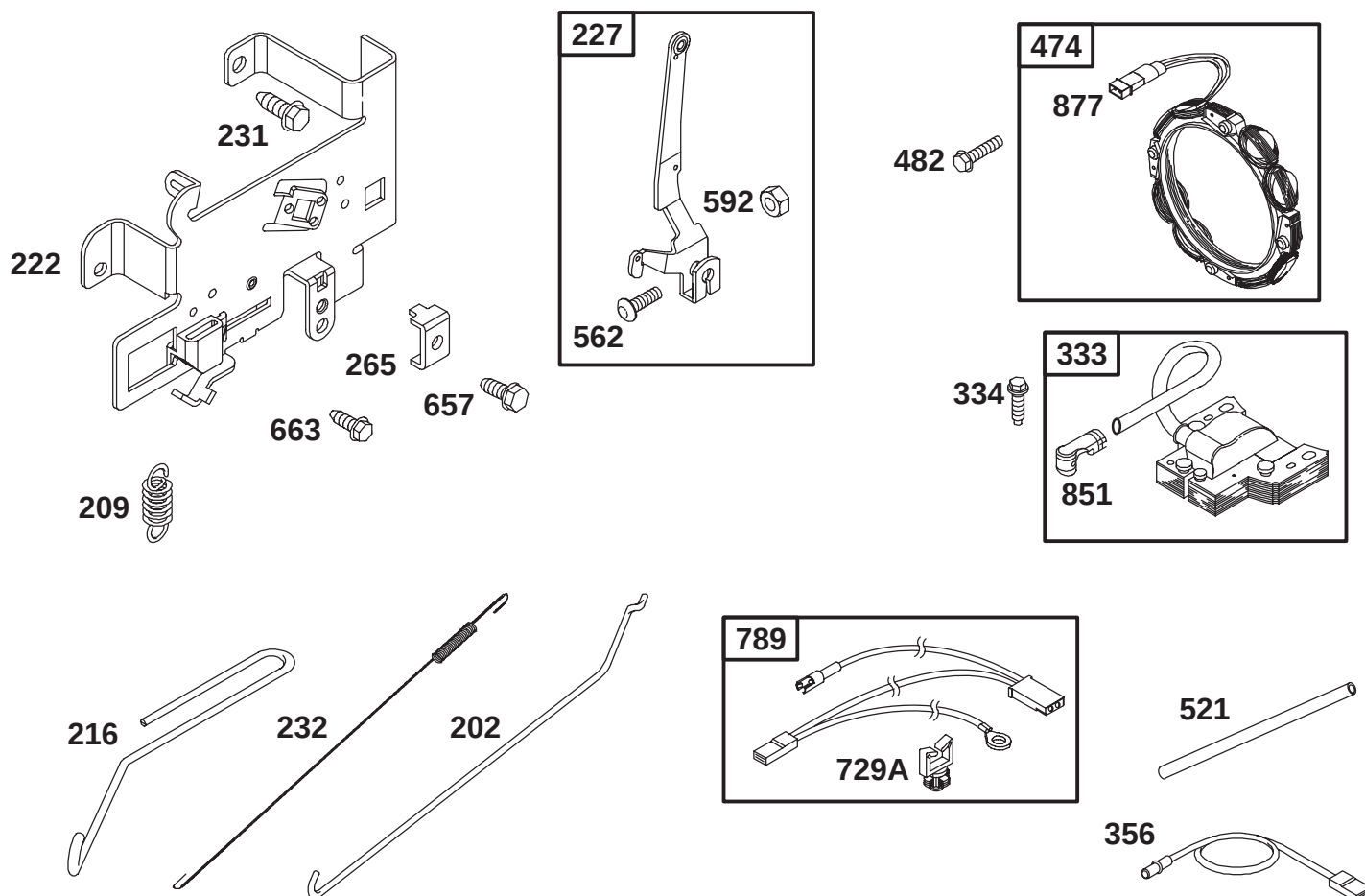
ENGINE BRIGGS & STRATTON MODEL 28Q777-0690-E1

Ref. No.	Part No.	Description	No. Used
167	281051	Seal-Air Cleaner Stud	1
★176	281106	Gasket-Air Cleaner	1
344	693675	Screw-Torx® Hex.	1
423	692129	Screw-Torx® Hex.	1
445	496894	Filter-Air	1
467	493903	Knob-Air Cleaner	1

Ref. No.	Part No.	Description	No. Used
711	94704	Screw-Hex. Hd.	1
875	693686	Body-Air Cleaner	1
967	272403	Filter-Air	1
968	281365	Cover-Air Cleaner	1
996	690678	Shield-Carburetor	1

★ Included in Gasket Set-Part No. 495993.
△ Included in Valve Overhaul Kit-Part No. 495992.

● Included in Carburetor Kit-Part No. 499233.
◆ Included in Carburetor Gasket Set-Part No. 690192.



Assemblies include all parts shown in frames.

ENGINE BRIGGS & STRATTON MODEL 28Q777–0690–E1

Ref. No.	Part No.	Description	No. Used
202	262767	Link—Governor	1
209	692208	Spring—Governor	1
216	262766	Link—Choke	1
222	495611	Plate—Gov. Control	1
227	493935	Lever Assy.—Governor	1
231	94929	Screw	1
232	262785	Spring—Governor Link	1
265	221535	Clamp—Casing	1
333	495859	Armature—Magnet	1
334	94731	Screw—Sem	1
356	494705	Wire—Ground	1
474	393474	Alternator	1

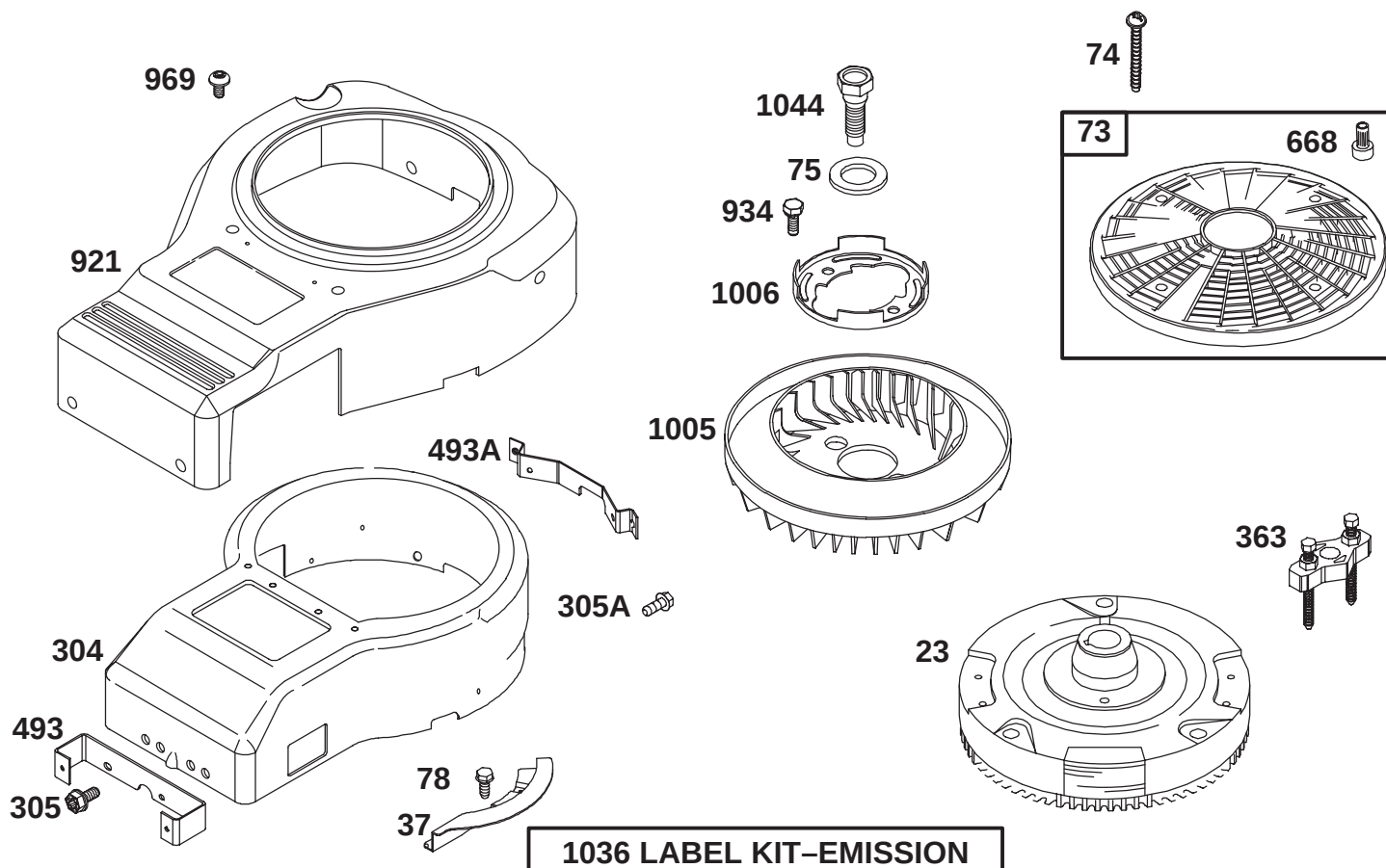
Ref. No.	Part No.	Description	No. Used
482	93621	Screw—Sem	1
521	272699	Shield—Cable	1
562	94907	Bolt—Governor Lever	1
592	231978	Nut—Hex.	1
657	94906	Screw—Sem	1
663	94929	Screw—Hex. Hd.	1
729A	281390	Clip—Lead Wire	1
789	692037	Harness—Wiring	1
851	224110	Terminal—Ignition Cable	1
877	393456	Wire—Alternator	1

★ Included in Gasket Set—Part No. 495993.

△ Included in Valve Overhaul Kit—Part No. 495992.

● Included in Carburetor Kit—Part No. 499233.

◆ Included in Carburetor Gasket Set—Part No. 690192.



Assemblies include all parts shown in frames.

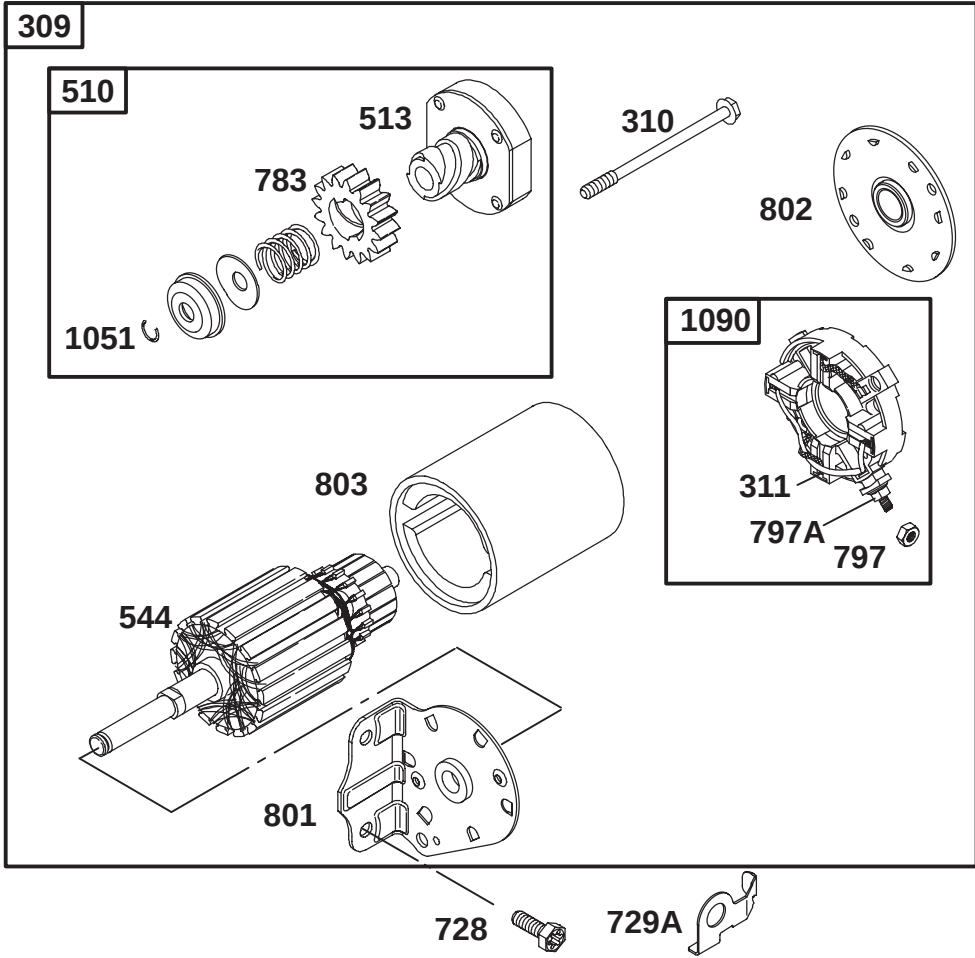
ENGINE BRIGGS & STRATTON MODEL 28Q777–0690–E1

Ref. No.	Part No.	Description	No. Used
23	693557	Flywheel	1
37	224502	Guard–Flywheel	1
73	494439	Screen–Rotating	1
74	94821	Screw–Sem	1
75	224061	Washer	1
78	94896	Screw–Hex. Head	1
304	225017	Housing–Blower	1
305	690960	Screw–Hex. Head	1
305A	692127	Screw–Torx® Hex.	1
363	19203	Puller–Flywheel	1
493	224968	Bracket–Mounting	1

Ref. No.	Part No.	Description	No. Used
493A	224969	Bracket–Mounting	1
668	280848	Spacer	1
921	225016	Cover–Blower Housing	1
934	94627	Screw–Sem	1
969	94822	Screw–Torx®	1
1005	281400	Fan–Flywheel	1
1006	224413	Retainer–Fan	1
1036	499364	Label Kit–Emission	1
1044	94673	Screw (Flywheel)	1

★ Included in Gasket Set–Part No. 495993.
 △ Included in Valve Overhaul Kit–Part No. 495992.

● Included in Carburetor Kit–Part No. 499233.
 ◆ Included in Carburetor Gasket Set–Part No. 690192.



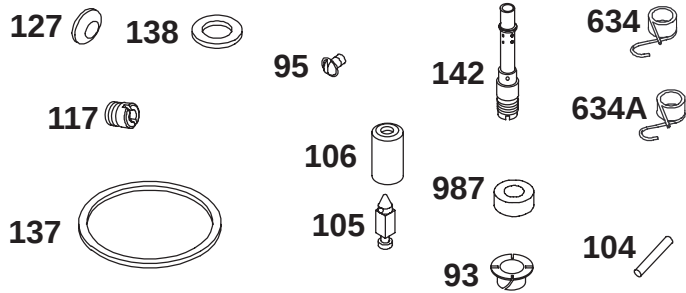
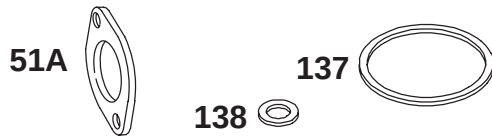
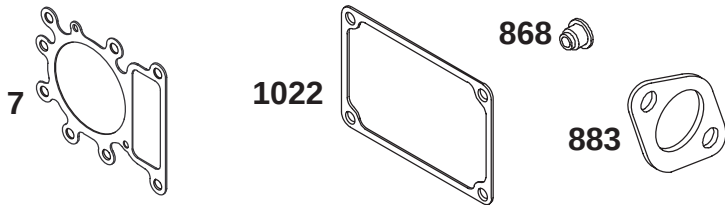
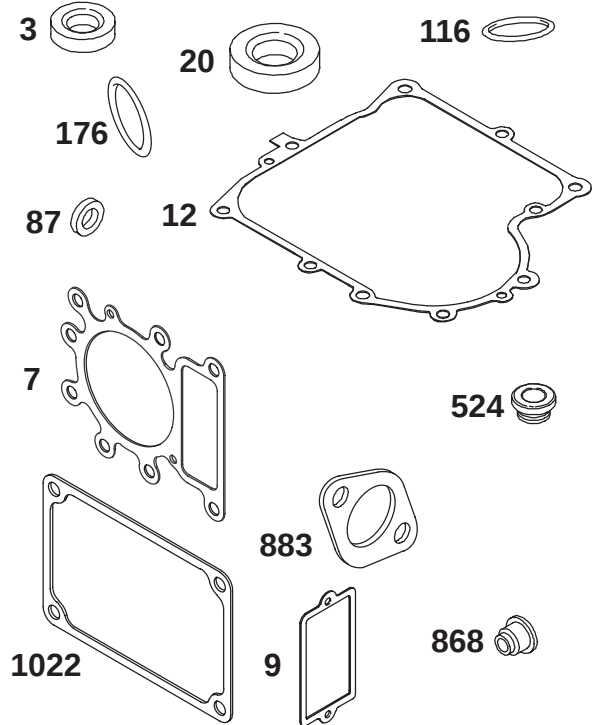
ENGINE BRIGGS & STRATTON MODEL 28Q777-0690-E1

Ref. No.	Part No.	Description	No. Used
309	693551	Motor-Starter	1
310	94003	Screw (Starter Motor)	1
311	497608	Brush Set	1
510	693699	Drive-Starter	1
513	398003	Clutch-Drive	1
544	497603	Armature-Starter	1
728	94951	Screw (Starter Motor Mounting)	1
729A	225170	Clip-Wire	1

Ref. No.	Part No.	Description	No. Used
783	693713	Starter-Pinion (Steel)	1
797	92278	Nut (Starter Terminal)	1
797A	693167	Nut (Starter Terminal)	1
801	497626	Cap-Drive	1
802	497607	Cap-End	1
803	693757	Housing-Starter	1
1051	263080	Ring-Retainer	1
1090	497605	Retainer-Brush	1

★ Included in Gasket Set-Part No. 495993.
 ▲ Included in Valve Overhaul Kit-Part No. 495992.

● Included in Carburetor Kit-Part No. 499233.
 ◆ Included in Carburetor Gasket Set-Part No. 690192.

121 CARBURETOR KIT**977 CARBURETOR GASKET SET****1033 VALVE OVERHAUL KIT****358 GASKET SET**

Assemblies include all parts shown in frames.

ENGINE BRIGGS & STRATTON MODEL 28Q777-0690-E1

Ref. No.	Part No.	Description	No. Used
★3	391086	Seal—Oil	1
△★7	273280	Gasket—Cylinder Head	1
★9	27803	Gasket—Valve Cover	1
★12	271916	Gasket—Crankcase (.015" Thick)	1
★	271997	Gasket—Crankcase (.005" Thick)	1
★	271996	Gasket—Crankcase (.009" Thick)	1
★20	291675	Seal—Oil	1
●51A	273650	Gasket—Carburetor	1
★87	491323	Seal—Governor	1
●93	281346	Bushing—Throttle Shaft	1
●95	94098	Screw—Throttle	1
●104	231789	Pin—Float Hinge	1
●105	231855	Valve—Inlet Needle	1
●106	231854	Seat—Inlet	1
★116	270920	Seal—O-Ring	1
●117	232118	Jet—Main	1

Ref. No.	Part No.	Description	No. Used
121	499233	Carburetor Kit	1
●127		Plug—Welch (Sold in Kit Only).	1
●◆137	281165	Gasket—Float Bowl	1
●◆138	281164	Washer—Float Bowl	1
●142	232117	Nozzle—Carburetor	1
★176	281106	Gasket—Air Cleaner	1
358	495993	Gasket Set	1
★524	281370	Seal—Fill Tube	1
●634	494453	Seal—Spring Assembly	1
●634A	494455	Seal—Spring Assembly	1
△★868	494435	Seal—Valve	1
△★883	272293	Gasket—Exhaust	1
977	690192	Carburetor Gasket Set	1
●987	281166	Seal—Throttle Shaft	1
△★1022	272475	Gasket—Rocker Cover	1
1033	495992	Kit—Valve Overhaul	1

★ Included in Gasket Set—Part No. 495993.
 △ Included in Valve Overhaul Kit—Part No. 495992.

● Included in Carburetor Kit—Part No. 499233.
 ◆ Included in Carburetor Gasket Set—Part No. 690192.

Maintenance Record

[illegible]

