



## Dethatching Reel

### Reelmaster<sup>®</sup> 4000D

Model No. 03730—210000001 and Up

Model No. 03732—210000001 and Up

## Parts Catalog

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### Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

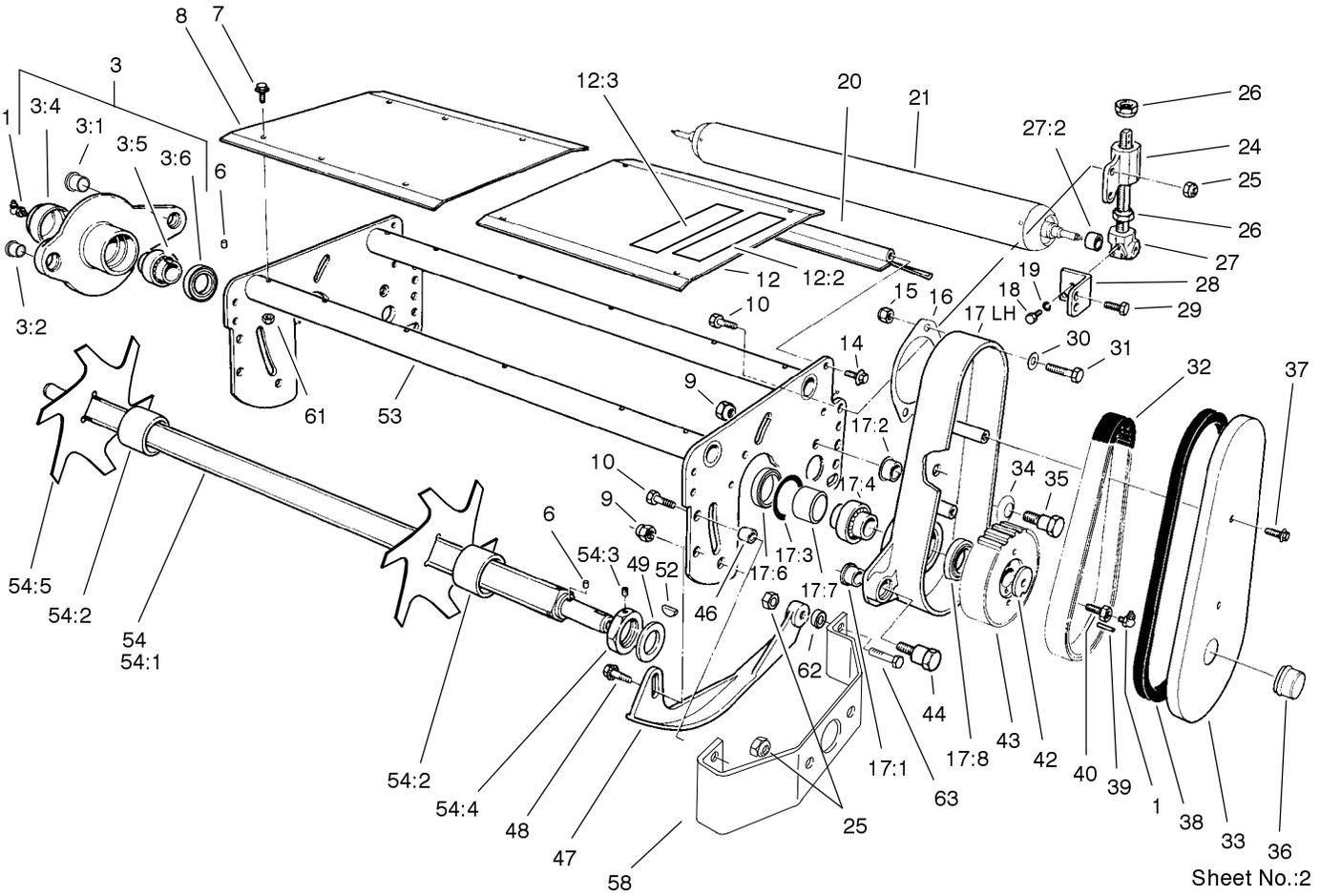
For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.



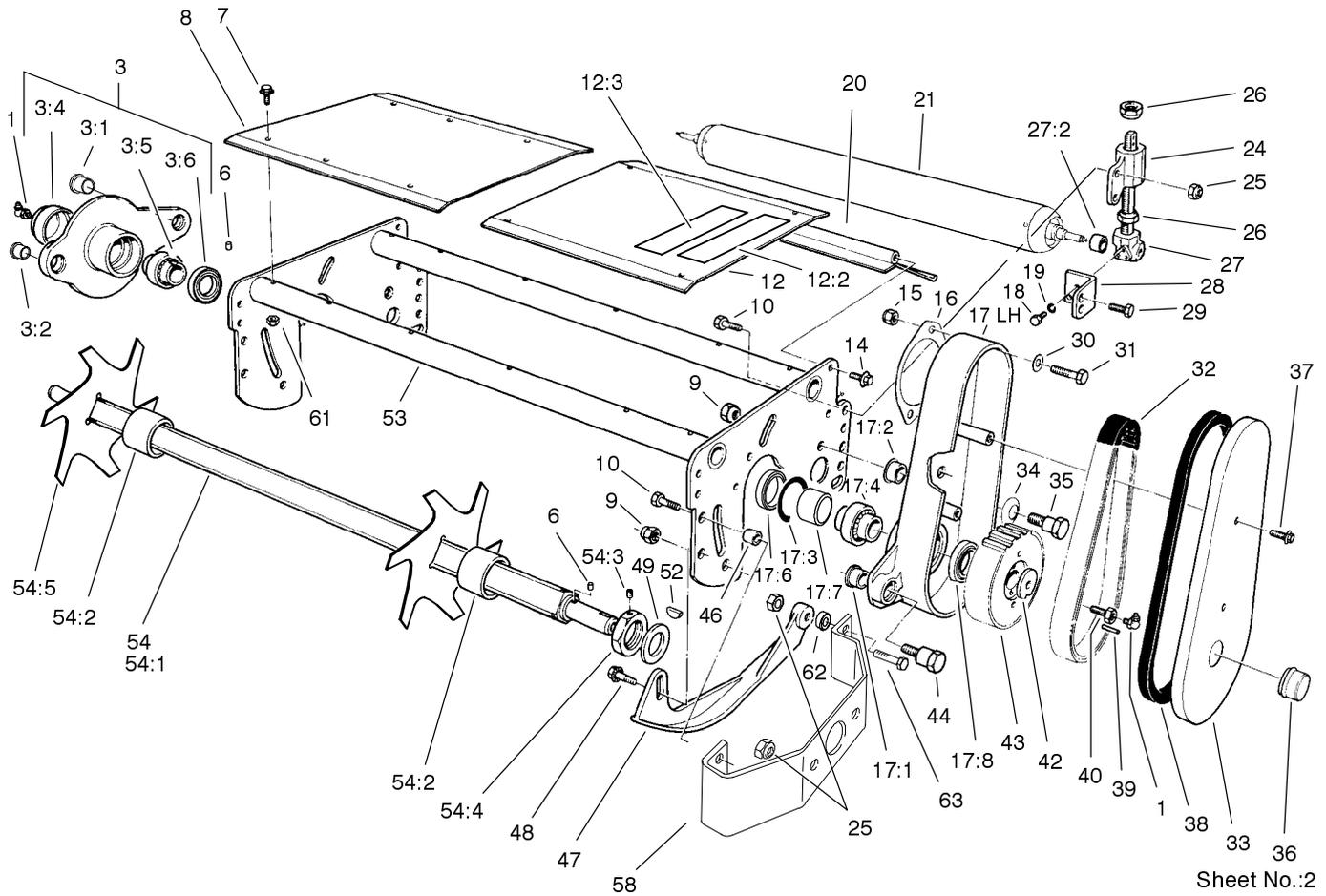
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## Reel Assembly

Ref. No.	Part No.	Qty.	Description
1	302-60	2	Fitting-Lube
☆3		1	Housing & Bearing ASM
3:1	256-113	1	Bushing-Flange
3:2	256-252	1	Bearing-Flange
3:4	59-5560	1	Cap-Dust
3:5	59-6140	1	Bearing
3:6	93-1414	1	Seal-Grease
6	48-8880	2	Pin-Dowel
7	3234-34	8	Flange
8	59-5830-01	1	Cover-Frame
9	3296-28	4	Nut-Lock NI
10	325-7	6	Screw-HH
12	100-9993	1	Front Cover ASM
12:2	67-7960	1	Decal-Danger
12:2	93-6688	1	Decal-Danger, Europe
12:3	93-7814	1	Decal-Danger, Europe
12:3	85-6410	1	Decal-Danger
14	3234-12	2	Screw-HHF
15	3296-48	2	Nut-Lock NI
16	48-9050	1	Shield-Plate, Drive
☆*17		1	RH & Center Housing ASM (Only on Model 03732)

Ref. No.	Part No.	Qty.	Description
☆17		1	LH Housing ASM (Only on Model 03730)
17:1	256-113	1	Bushing-Flange
17:2	256-252	1	Bearing-Flange
17:3	32151-71	1	Ring-Retaining
17:4	59-6140	1	Bearing
17:6	92-9250	1	Seal-Grease
17:7	92-9251	1	Sleeve-Wear
17:8	93-1414	1	Seal-Grease
18	322-2	6	Screw-HH
19	3253-4	6	Washer-Lock
20	75-7680-01	1	Deflector-Grass
21	59-5630	1	Roller ASM
24	59-5770-01	2	Housing-Adj
25	3296-25	10	Nut-Lock NI
26	59-5820	4	Nut-Cone
27	84-6160	2	Collar & Bushing ASM
27:2	59-5780	1	Roller Bushing ASM
28	59-6010-01	1	Bracket-Skid, LH
*28	59-6000-01	1	Bracket-Skid, RH
29	325-6	2	Screw-HH
30	3256-25	1	Washer-Flat
31	324-6	2	Screw-HH
32	47-7160	1	Belt
33	48-9081-01	1	Cover-Drive Housing, LH (only on: 03730)

☆ Not serviced  
\* Not illustrated



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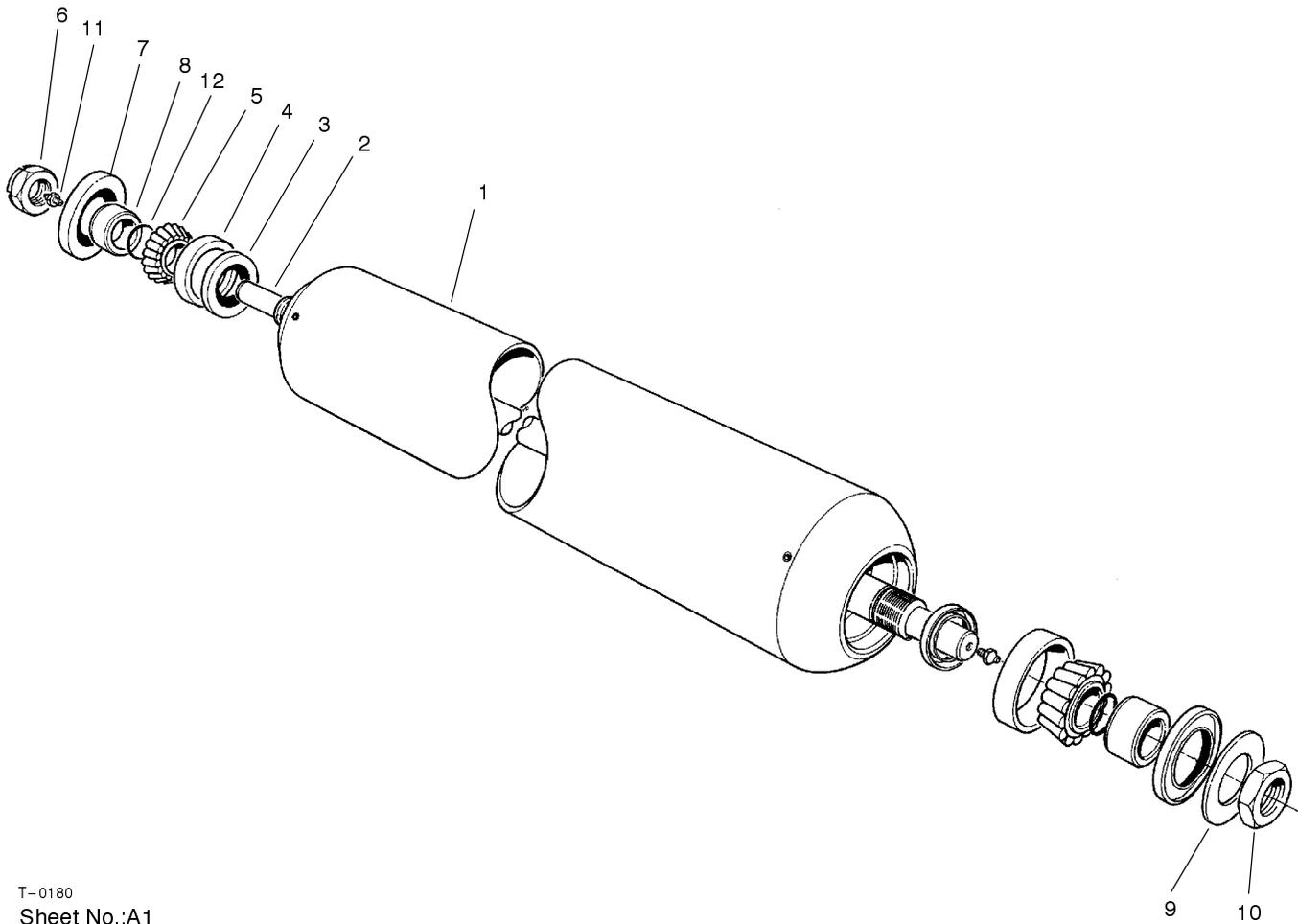
## Reel Assembly

Ref. No.	Part No.	Qty.	Description
*33	48-9071-01	1	Cover-Drive Housing, RH (only on: 03732)
34	3290-440	2	Washer-Belleville
35	48-9020	2	Bolt-Shoulder
36	59-7490	1	Plug-Fitting, Grease
37	3234-14	2	Screw-HHF
38	47-7170	1	Gasket-Cover
39	32121-50	1	Pin-Spring
40	59-6190	1	Capscrew-Shaft, Reel
42	59-6150	1	Washer-Pulley
43	47-7140	1	Pulley-Driven
44	59-6340	2	Shoulder Bolt
46	59-6030	4	Spacer
*47	84-0820-01	1	Skid-Casting, RH
47	84-0810-01	1	Skid-Casting, LH
48	3234-27	2	Screw-Flange
49	38-7330	2	Shield Washer
52	3257-3	1	Key-Woodruff
53	59-6250-01	1	Frame Wa
☆54		1	Thatcher Shaft ASM
54:1	59-6290	1	Shaft & Stop
54:2	59-6321	20	Spacer
54:3	3246-17	1	Setscrew-HSH
54:4	59-6330	1	Nut
54:5	82-3070-03	20	Blade-Thatcher
58	72-0470-01	2	Guard

Ref. No.	Part No.	Qty.	Description
61	3296-42	8	Nut-Lock NI
62	84-0880	2	Spacer-Skid
63	325-9	2	Screw-HH

- ☆ Not serviced
- \* Not illustrated

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## Rear Roller Assembly No. 59-5630

Ref. No.	Part No.	Qty.	Description
1	104-4623-01	1	Tube & End Cap ASM
2	66-5640	1	Shaft
3	253-122	2	Seal-Oil
4	254-79	2	Bearing-Roller, Cup
5	254-78	2	Bearing-Cone
6	3296-15	1	Nut-Lock NI
7	253-165	2	Oil Seal
8	59-5690	2	Sleeve-Wear
9	66-5620	2	Washer
10	3220-7	1	Nut-Jam
11	302-5	2	Fitting-Grease
12	237-54	2	O-Ring

Ref. No.	Part No.	Qty.	Description