



44" Vacuum Bagger

Wheel Horse® Lawn Tractors, XL Series

Model No. 79104—200000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

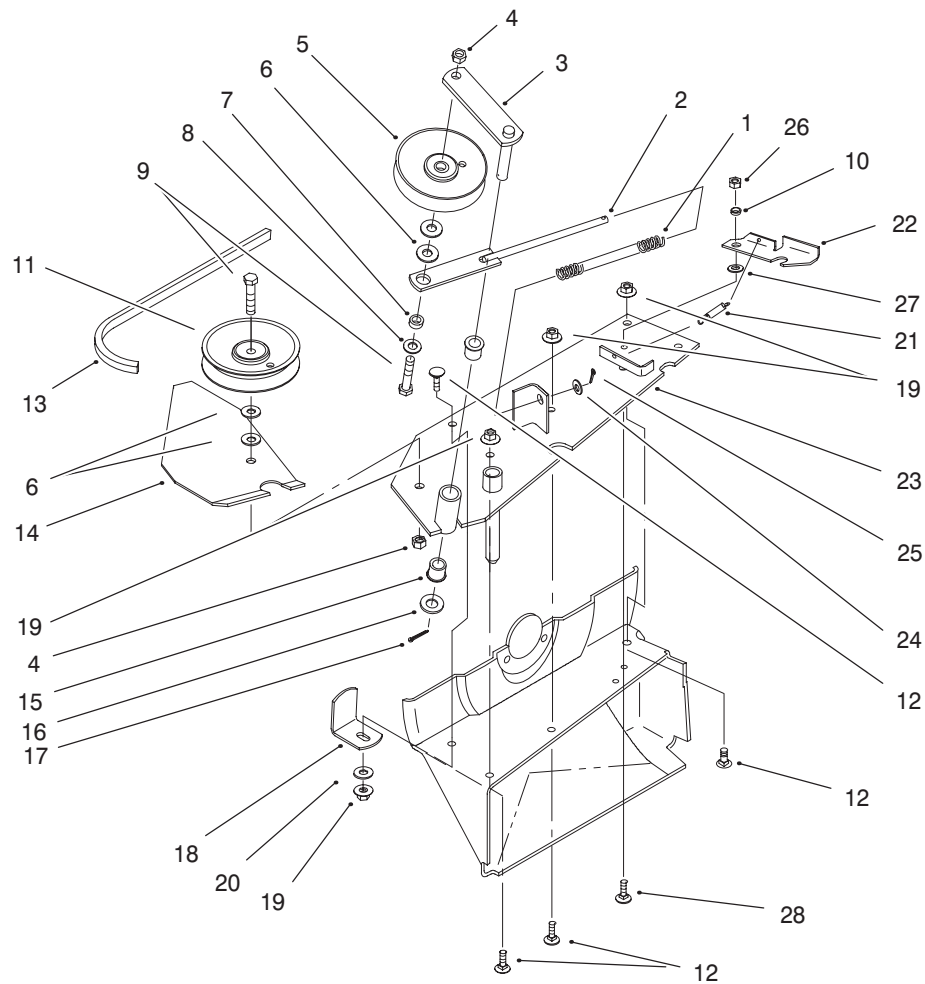
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

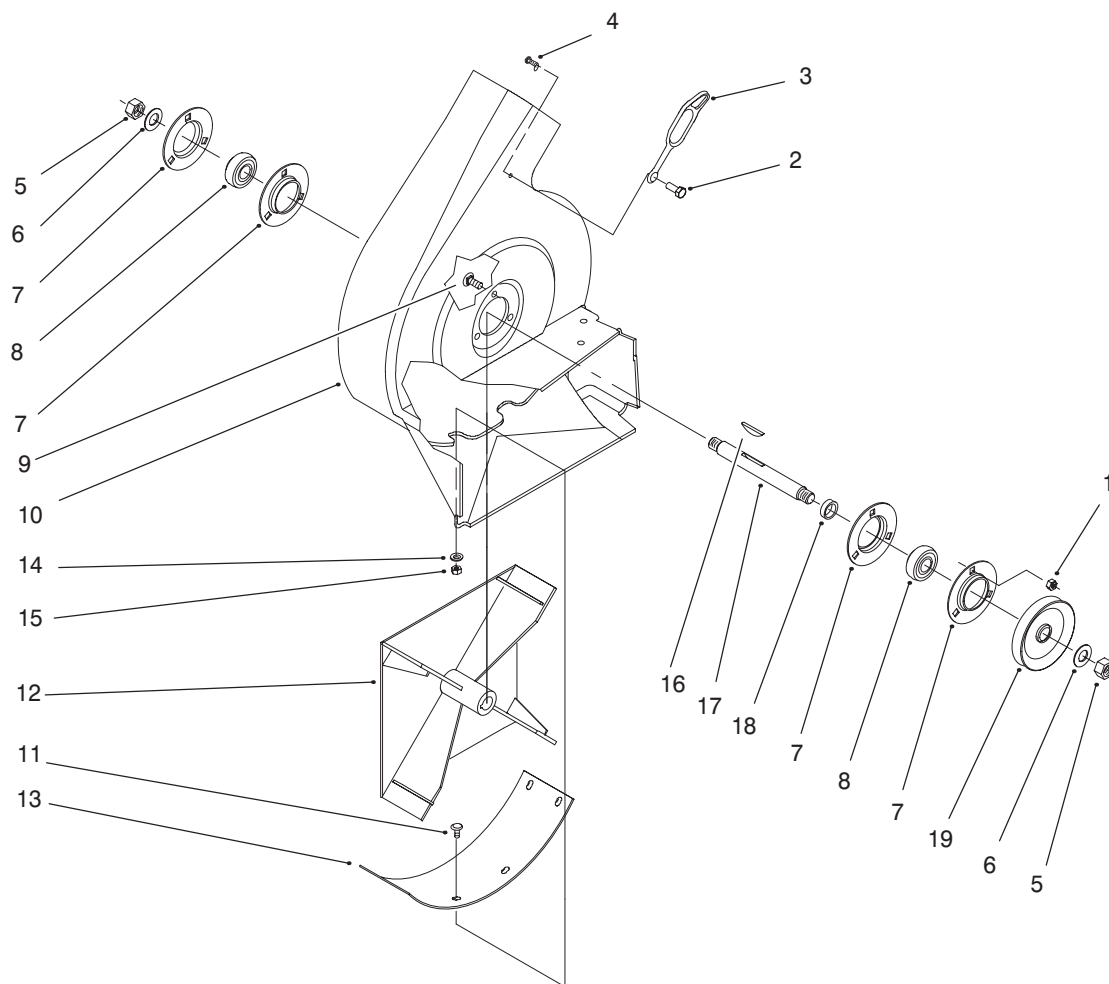
Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	INC	incorporated
ASM	assembly	LH	left hand
CARR	carriage	NI	nylon insert
DEG	degrees	PPH	Phillips pan head
FH	flat head	PTH	Phillips truss head
GA	gauge	PTO	power take off
HF	hex flange	RH	right hand
HH	hex head	SFH	slotted fillister head
HHF	hex head flange	SHH	slotted hex head
HLH	hex lag head	SQH	square head
HJ	hex jam	SHWH	slotted hex washer head
HOC	height-of-cut	SPH	slotted pan head
HS	hex socket	SRH	slotted round head
HSBH	hex socket button head	STD	standard
HSFH	hex socket flat head	TAP	self tapping
HSH	hex socket head	TTH	Torx truss head
HWH	hex washer head	WH	wing head
HWHTF	hex washer head thread forming		



Sheet No.:2

Drive Components Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	79-7110	1	Spring-Compression	26	3296-29	1	Nut-Lock, NI
2	79-2020	1	Spring-Rod	27	98-3499	1	Washer - Flat
3	79-1970-03	1	Idler Arm ASM	28	3230-2	1	Screw-CARR
4	3296-39	2	Nut-Lock, NI				
5	92-7099	1	Pulley-Idler				
6	3256-4	4	Washer-Flat				
7	107213	1	Spacer				
8	3256-24	1	Washer-Flat				
9	323-10	2	Screw-HH				
10	93-8013	1	Bushing				
11	93-1622	1	Pulley-Idler				
12	3230-16	4	Screw-HH				
13	93-8007	1	V-Belt				
14	79-7280-03	1	Support-Shield, Belt				
15	100284	2	Bushing				
16	3256-26	1	Washer-Flat				
17	3272-7	1	Pin-Cotter				
18	79-7440	1	Bracket-Support, Housing				
19	32128-20	4	Nut-HF				
20	3256-3	1	Washer-Flat				
21	79-7390	1	Spring-Extension				
22	93-8012-03	1	Latch-Blower				
23	93-8016-03	1	Mounting-Blower				
24	3256-23	1	Washer-Flat				
25	3272-10	1	Pin-Cotter				

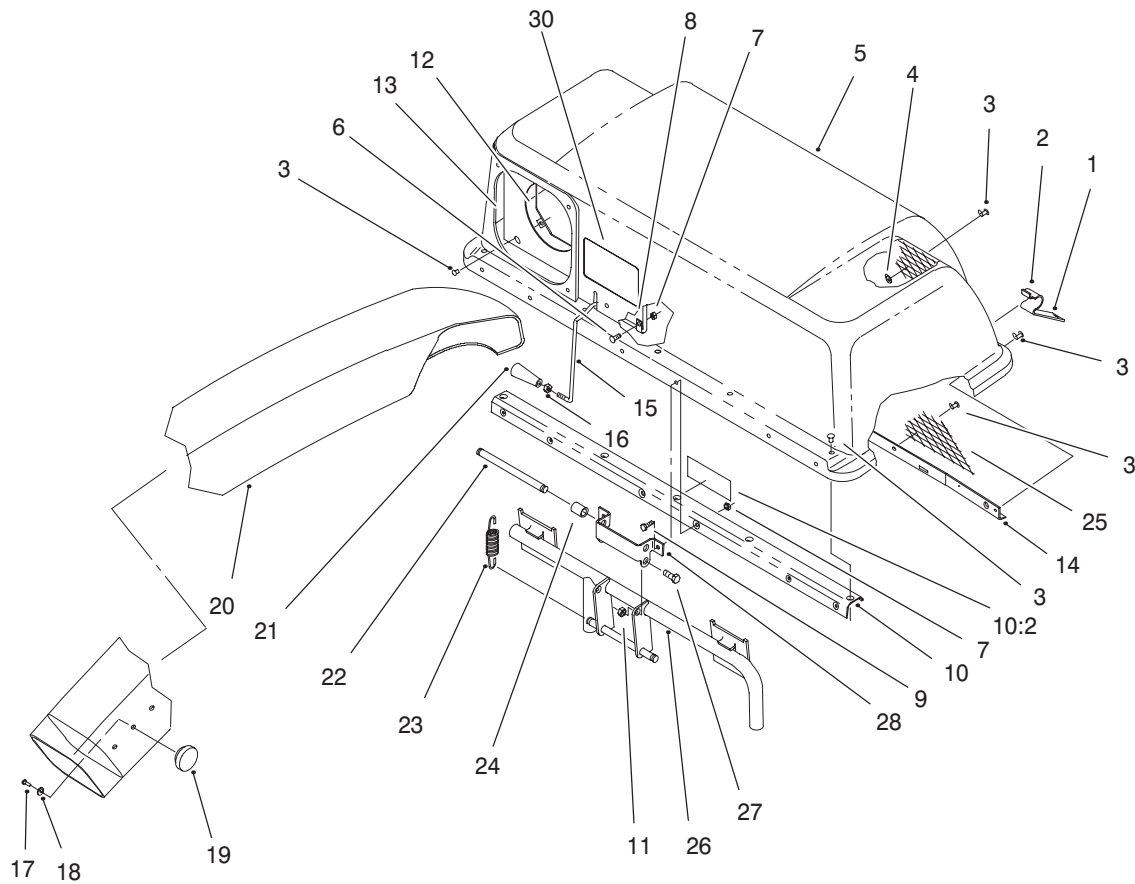


Sheet No.:3

Blower Housing Assembly

Ref. No.	Part No.	Qty.	Description
1	32128-20	6	Nut-HF
2	3290-479	1	Fastener-Panel
3	82-5690	1	Retainer-Duct
4	22-9741	1	Spacer-Interlock
5	3220-6	2	Nut-Jam
6	3253-8	2	Washer-Lock/Sp
7	251-341	4	Flange
8	251-288	2	Bearing-Ball
9	3230-16	6	Screw-HH
10	94-4378	1	Housing - Blower
11	3229-22	6	Screw-CARR
12	79-4300-03	1	Impeller
13	79-7170-03	1	Cover-Blower, Bottom
14	3256-22	6	Washer-Flat
15	3296-56	6	Nut-Lock, NI
16	3257-40	1	Key-Hi-Pro
17	79-1470	1	Shaft-Blower
18	7038	1	Spacer
19	79-1460	1	Pulley-Blower

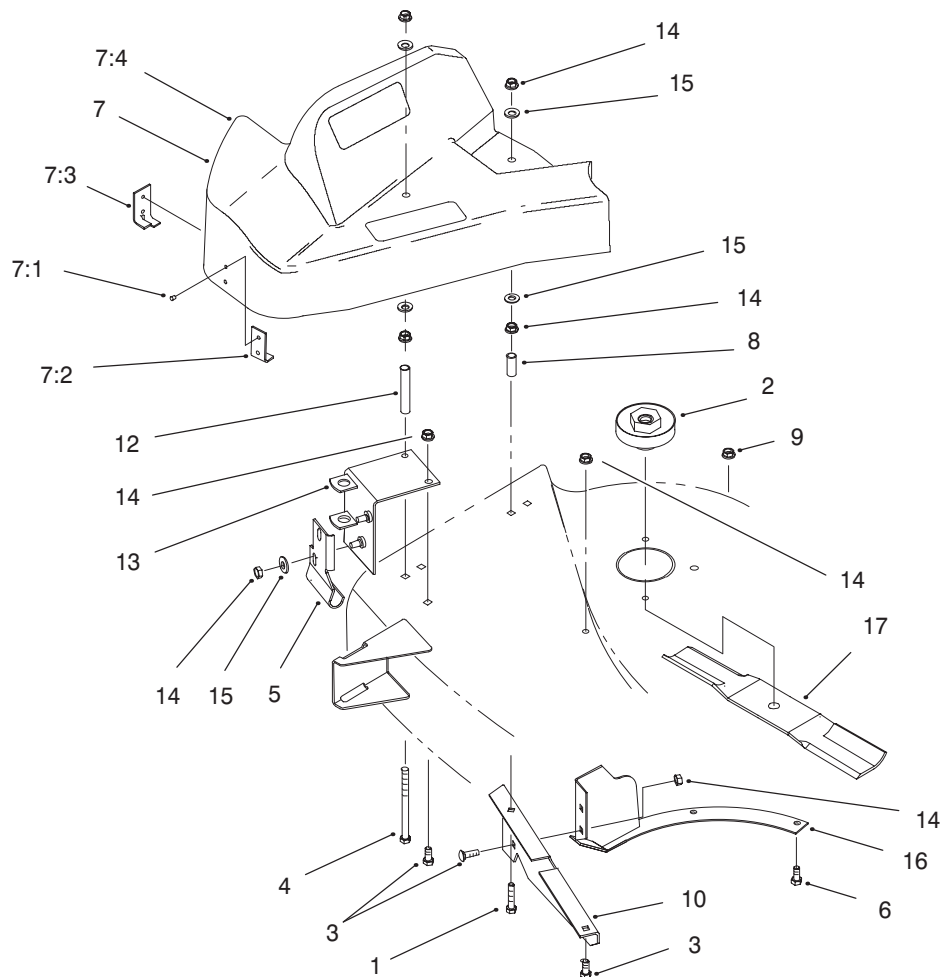
Ref. No.	Part No.	Qty.	Description



Sheet No.:4

Top Bag Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	115880	2	Grip	26	114955-03	1	Frame ASM
2	115481-03	2	Latch-Bagger, Top	27	323-6	2	Screw-HH
3	114439	24	Rivet-Pop	28	114961-03	1	Hinge-Bag, Top
4	9202704	4	Washer	30	93-7329	1	Decal - Easy Twin
5	92-1734	1	Top-Bagger				
6	321-4	2	Screw-HH				
7	3296-42	4	Nut-Lock				
8	2412-91	2	Clamp				
9	321-4	2	Screw-HH				
10	94-4379	1	Bag Stiffener ASM				
10:2	93-7320	1	Decal - Caution				
11	3296-39	2	Nut-Lock, NI				
12	114966	1	Clamp-Seal				
13	117239	1	Seal-Chute				
14	92-1736-03	1	Support-Screen				
15	114969	1	Feeler-Fill, Bag				
16	3218-1	1	Nut-Jam				
17	32144-8	1	Screw-HH				
18	3256-49	1	Washer-Flat				
19	233-68	1	Knob				
20	100-6150	1	Chute-Discharge				
21	118320	1	Handle-Tapered				
22	114960	1	Pin-Spring				
23	114962	2	Spring-Extension				
24	9790944	2	Spacer				
25	114967	1	Screen-Bagger				

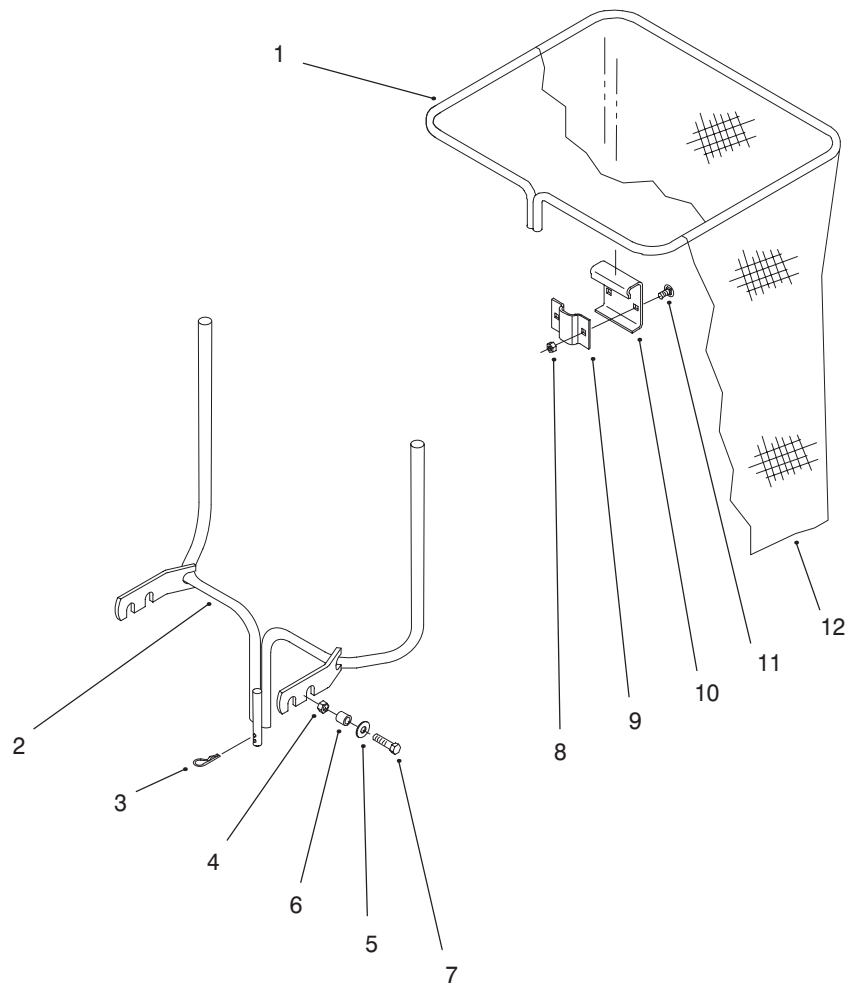


Sheet No.:5

44" Deck Components Assembly

Ref. No.	Part No.	Qty.	Description
1	3230-8	1	Screw-CARR
2	93-8008	1	Pulley
3	3230-16	4	Screw-HH
4	100-4184	1	Screw-CARR
5	93-9344-03	1	Bracket-Pivot
6	321-4	2	Screw-HH
7	94-4380	1	Belt Shield ASM
7:1	79-0470	4	Poprivet
7:2	88-1870	1	Bracket-Support, Shield
7:3	93-8022	1	Bracket-Support, Shield
7:4	94-4381	1	Shield - Belt
8	93-8009	1	Tube-Latch
9	3296-42	2	Nut-Lock
10	100-4188-03	1	Baffle-Rear
12	93-8023	1	Tube-Spacer
13	93-8020-03	1	Pivot-Bracket
14	3296-29	10	Nut-Lock, NI
15	3256-23	6	Washer-Flat
16	100-4189-03	1	Ring-Bagging, RH
17	55-4940-03	3	Blade-Sail, High

Ref. No.	Part No.	Qty.	Description



Sheet No.:6

Bag and Frame Assembly

Ref. No.	Part No.	Qty.	Description
1	114972-03	2	Frame-Bag
2	93-8015-03	1	Bracket-Bagger
3	9335064	1	Pin-Hair
4	3296-39	2	Nut-Lock, NI
5	9202204	2	Washer
6	105474	2	Spacer
7	323-10	2	Screw-HH
8	3296-29	4	Nut-Lock, NI
9	114974-03	2	Clamp
10	114973-03	2	Hanger-Bag
11	3230-1	4	Screw-CARR
12	93-1623	2	Bag-Depth, 26"

Ref. No.	Part No.	Qty.	Description

Maintenance Record

[illegible]

