



**Count on it.**

# Parts Catalog

## Heavy Duty Backhoe 125 RT600 Traction Unit

Model No. 25432—Serial No. 400000000 and Up

Model No. 25432E—Serial No. 400000000 and Up



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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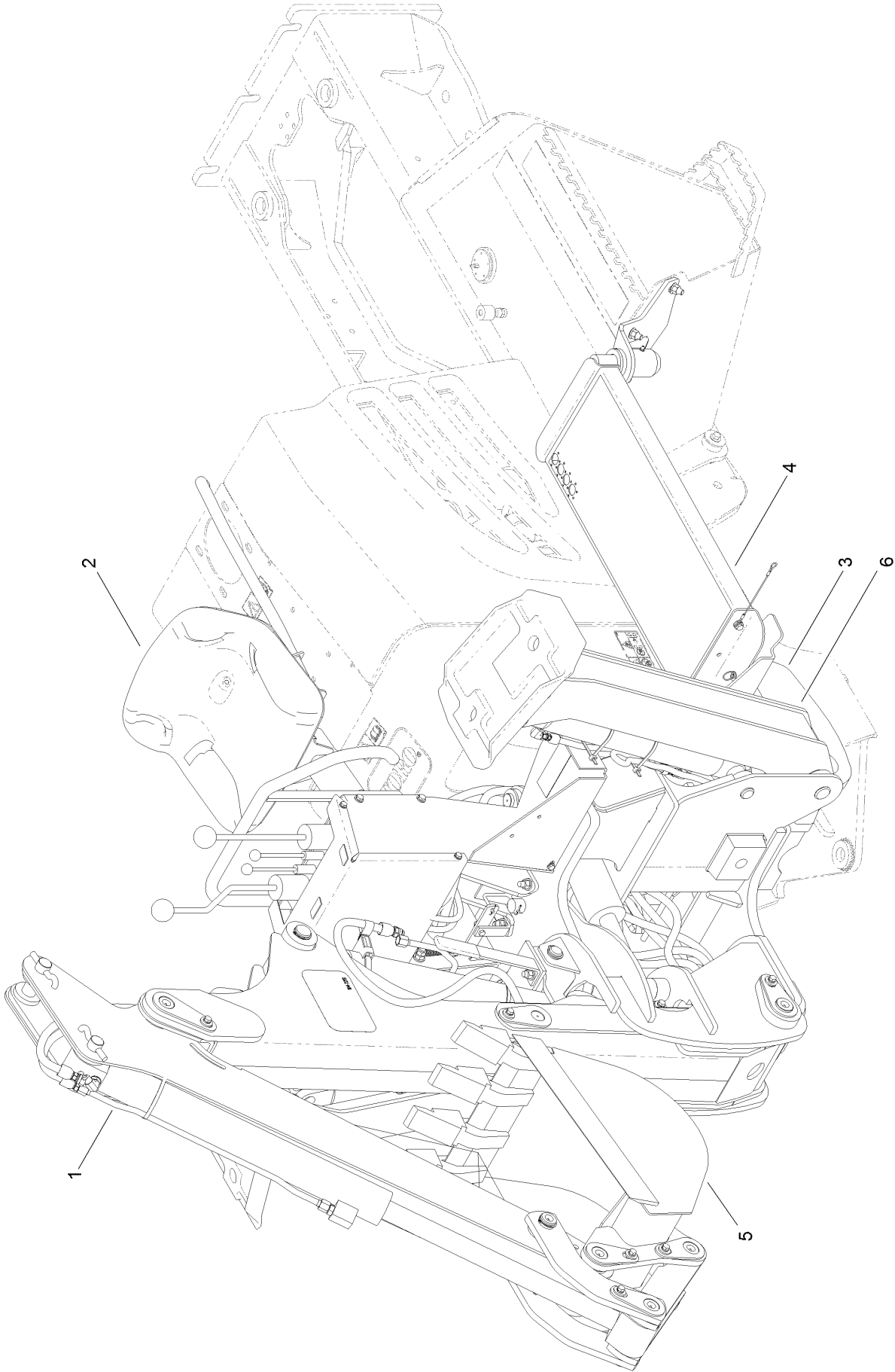
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# Backhoe Assembly

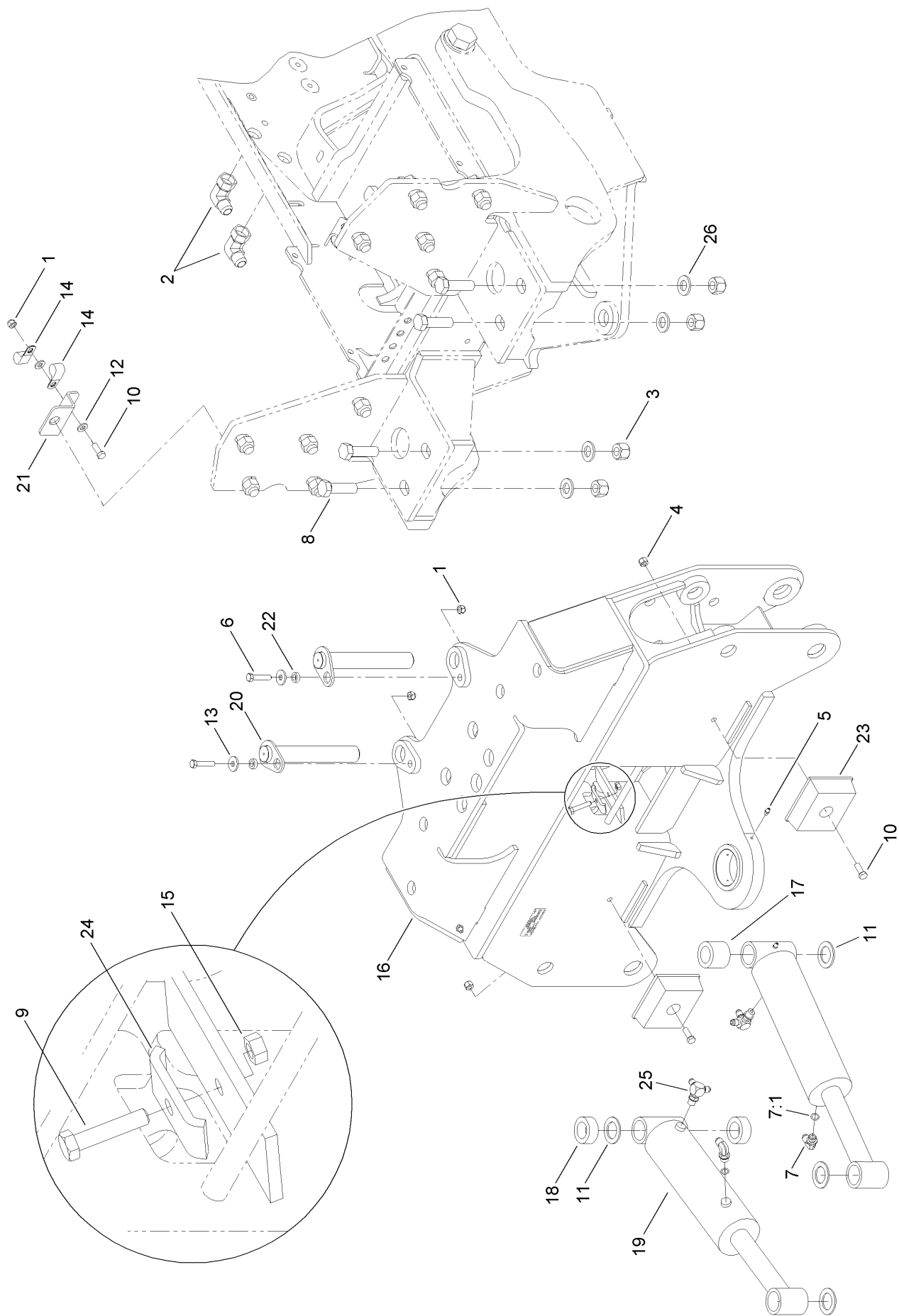


## Backhoe Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         |
|-------------|--------------------|-------------|--------------------------|-------------|--------------------|-------------|----------------------------|
| 1           |                    | 1           | Backhoe ASM ●            | 4           |                    | 1           | Walkway Kit ●              |
| 2           |                    | 1           | Attach-Seat/Bucket Kit ● | 5           | AUH674116-03       | 1           | Bucket-Trenching, 18In     |
| 3           |                    | 1           | Attach Kit ●             | 6           |                    | 1           | Stabilizer-Wing Type Kit ● |

● Not serviced separately

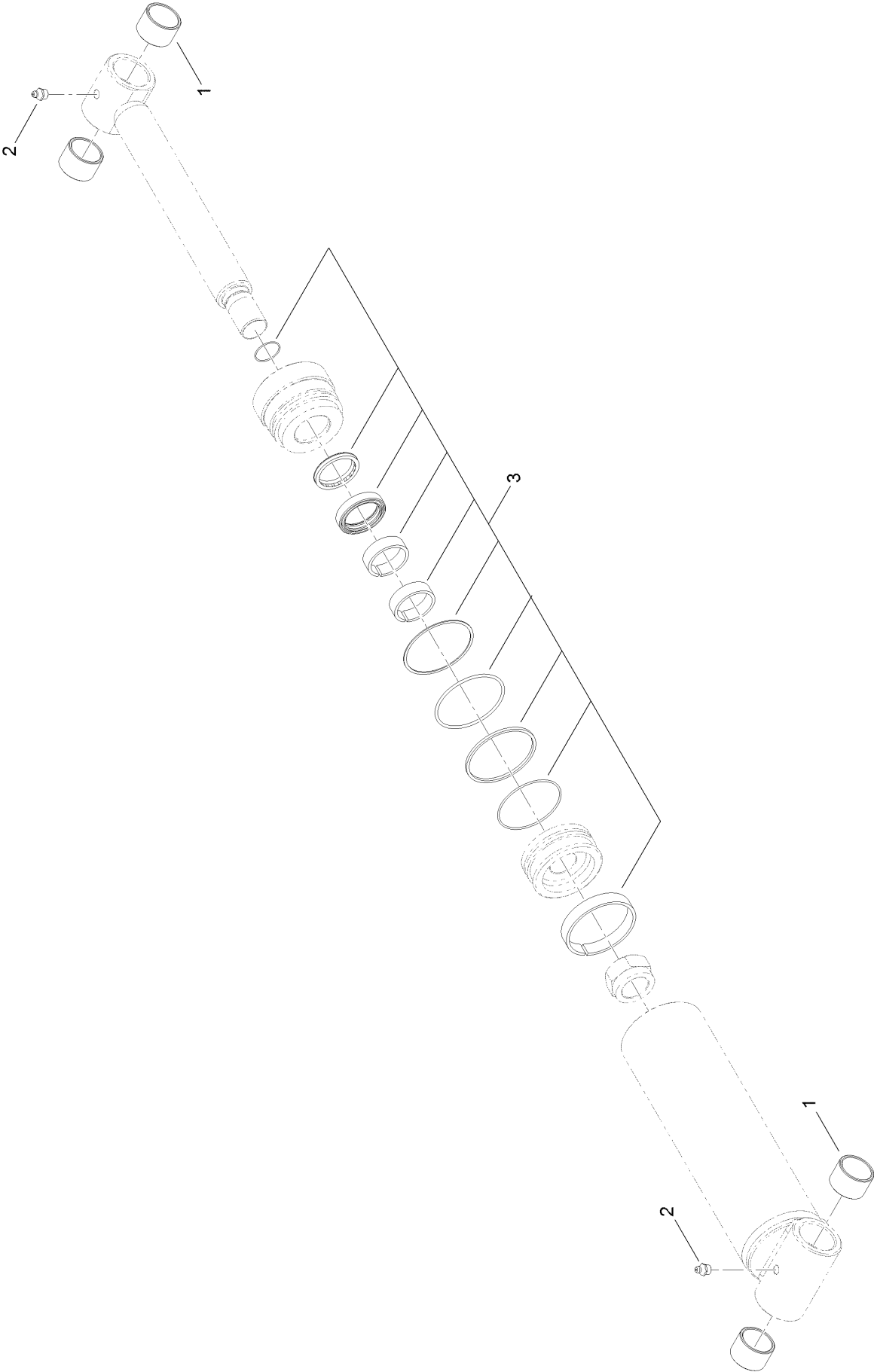
# Backhoe Frame and Cylinder Mounting Assembly



## Backhoe Frame and Cylinder Mounting Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|------------------------|
| 1           | 97-1204            | 3           | Nut-Hex               | 14          | 2412-4             | 2           | Clamp-R                |
| 2           | AU218-5231         | 2           | Fitting-Elbow, 90     | 15          | 32152-1            | 2           | Nut-Lock, Cone         |
| 3           | AU230-42112        | 4           | Nut-Hex               | 16          | AU101281-03        | 1           | Frame-Backhoe          |
| 4           | AU230-4216         | 2           | Nut                   | 17          | AU102603           | 1           | Boss-Pin (40Mm)        |
| 5           | 302-2              | 5           | Fitting-Grease        | 18          | AU102604           | 2           | Boss-Pin (20.5Mm)      |
| 6           | 323-52             | 2           | Screw-HH              | 19          | AU103336           | 2           | HYD Cylinder ASM       |
| 7           | 353-374            | 2           | Fitting-Elbow, 90 DEG | 20          | AU111339           | 2           | Pin-Pivot W/ Flag      |
| 7:1         | 237-42             | 1           | O-Ring                | 21          | AU116460-03        | 1           | Bracket-Mounting, Tube |
| 8           | AU426-1240         | 4           | Bolt                  | 22          | AU349192A1         | 2           | Spacer                 |
| 9           | 5-1470             | 2           | Screw-HH              | 23          | 136-3998           | 2           | Bumper-Rubber          |
| 10          | AU426-616          | 3           | Screw-HH              | 24          | AUH434900          | 2           | Clamp-Tube             |
| 11          | AU495-81203        | 4           | Washer                | 25          | AUL104616          | 2           | Fitting                |
| 12          | AU496-21041        | 2           | Washer-Flat           | 26          | AUH426817          | 4           | Washer-Flat            |
| 13          | 93-8806            | 2           | Washer-Hardened       |             |                    |             |                        |

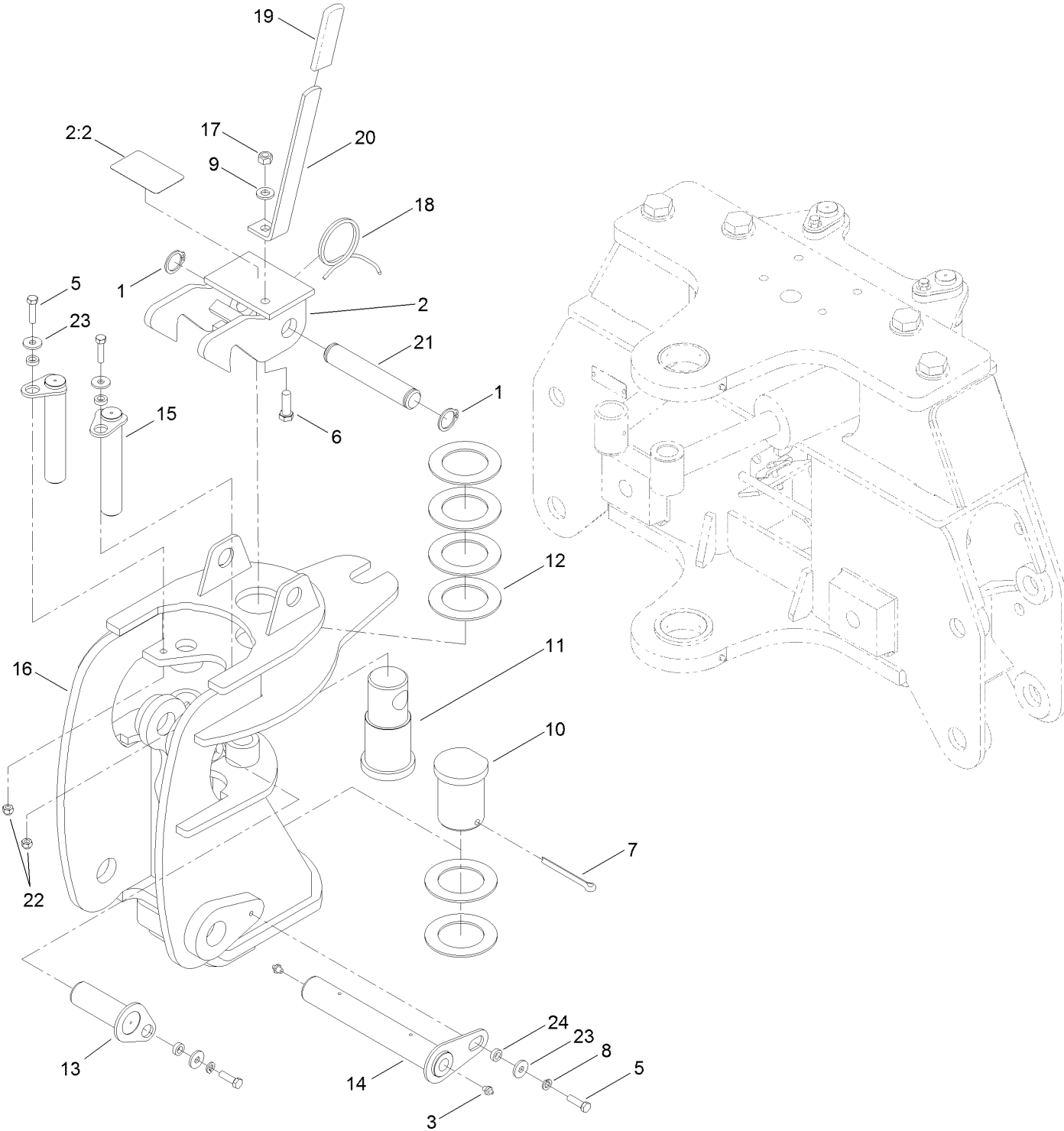
Hydraulic Cylinder Assembly No. AU103336



## Hydraulic Cylinder Assembly No. AU103336 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        |
|-------------|--------------------|-------------|---------------------------|
| 1           | AU103337           | 4           | Bushing-Rod End, Cylinder |
| 2           | 302-2              | 2           | Fitting-Grease            |
| 3           | AU103444           | 1           | Seal Kit                  |

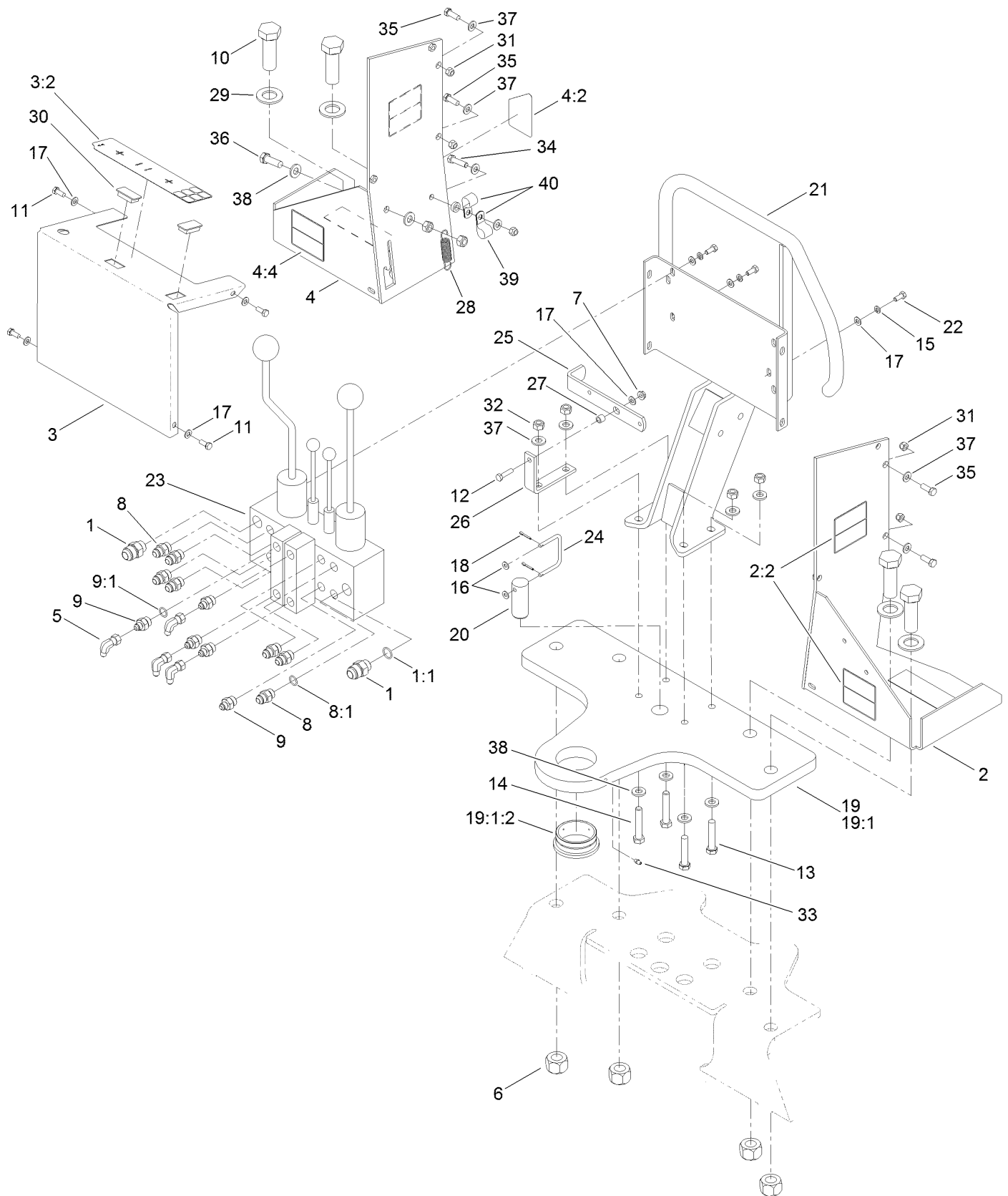
# Pivot Frame Assembly



## Pivot Frame Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------------|-------------|--------------------|-------------|--------------------|
| 1           | 32151-77           | 2           | Ring-Retaining, External | 13          | AU111293           | 1           | Pin-Boom Cylinder  |
| 2           | 127-1269           | 1           | Boom Lock Latch ASM      | 14          | AU111363           | 1           | Pin-Boom Pivot     |
| 2:2         | 125-8476           | 1           | Decal-Operator Presence  | 15          | AU111425           | 2           | Pin-Pivot W/Flag   |
| 3           | 302-2              | 2           | Fitting-Grease           | 16          | AU112321-03        | 1           | Frame-Pivot        |
| 5           | 323-43             | 4           | Screw-HH                 | 17          | 97-1206            | 1           | Locknut            |
| 6           | AU426-824          | 1           | Screw-HH                 | 18          | AU353055A1         | 1           | Spring-Torsion     |
| 7           | AU432-2456         | 1           | Pin-Cotter               | 19          | AUH33332           | 1           | Grip-Handle        |
| 8           | 3253-21            | 2           | Washer-Lock              | 20          | AUH436021-03       | 1           | Handle             |
| 9           | AU496-21053        | 1           | Washer-Flat              | 21          | AUH436746          | 1           | Pin-Pivot          |
| 10          | AU101367           | 1           | Pin-Pivot, Lower         | 22          | 97-1204            | 2           | Nut-Hex            |
| 11          | AU101377           | 1           | Pin-Pivot, Upper         | 23          | 93-8806            | 4           | Washer-Hardened    |
| 12          | AU101543           | 6           | Washer-Thrust Pivot      | 24          | AU349192A1         | 4           | Spacer             |

# Top Pivot Plate, Guard and Valve Assembly



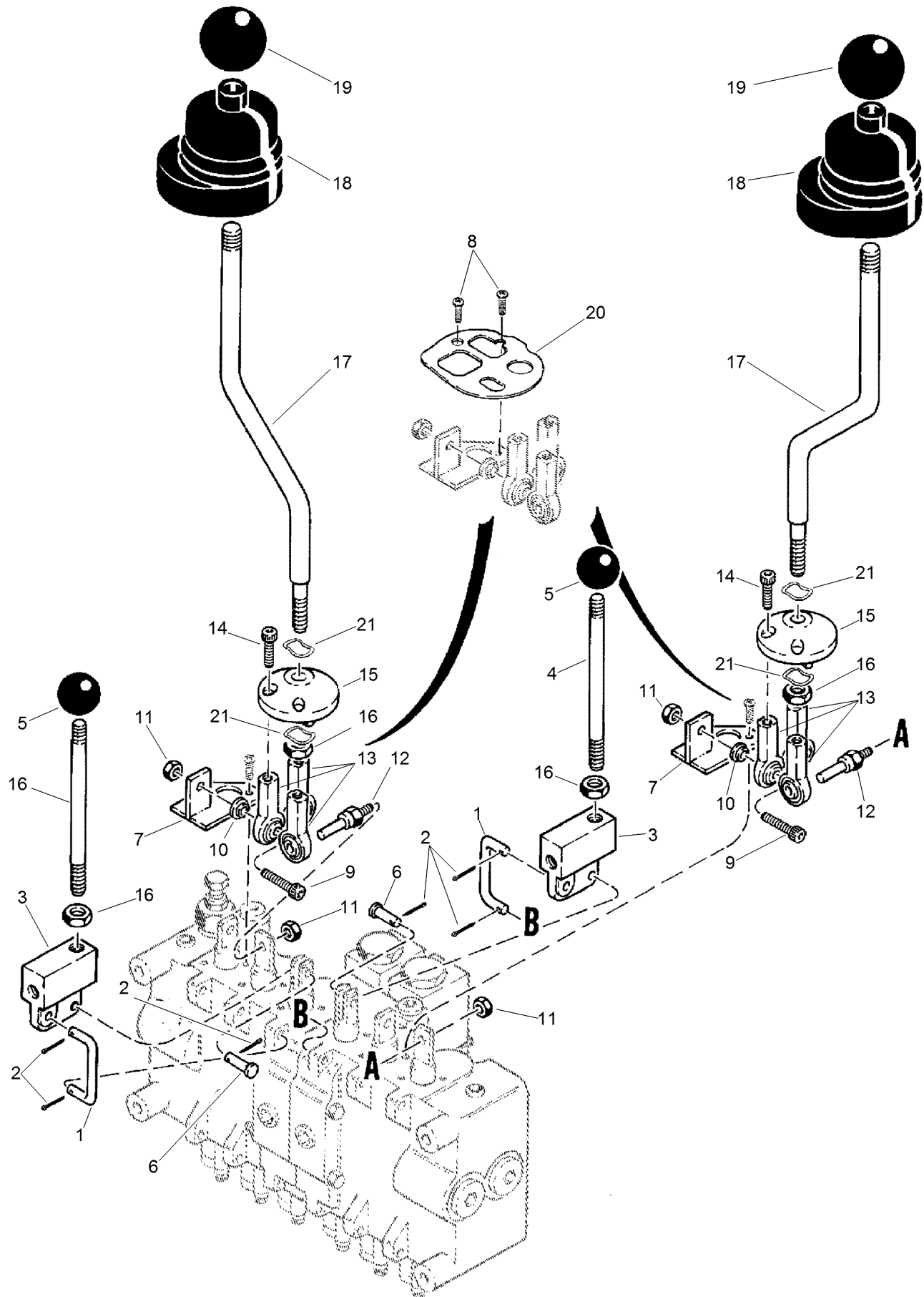
## Top Pivot Plate, Guard and Valve Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>          | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|-----------------------------|-------------|--------------------|-------------|-----------------------|
| 1           | 01-201-3290        | 2           | Fitting-Straight            | 18          | 3272-10            | 2           | Pin-Cotter            |
| 1:1         | 237-80             | 1           | O-Ring                      | 19          | AU101287-03        | 1           | Top Pivot Plate ASM   |
| 2           | 127-1266           | 1           | LH Foot Guard And Decal ASM | 19:1        |                    | 1           | Plate-Top Pivot ●     |
| 2:2         | 125-6690           | 2           | Decal-Danger, Crushing      | 19:1:2      | AUH434397          | 1           | Bushing-King Post     |
| 3           | 127-1267           | 1           | Valve Cover And Decal ASM   | 20          | AU101473           | 1           | Pin-Control Lever     |
| 3:2         | 125-8474           | 1           | Decal-Operation, Bucket     | 21          | AU102257-03        | 1           | Console-Seat Mount    |
| 4           | 127-1268           | 1           | RH Foot Guard And Decal ASM | 22          | AU428-512          | 3           | Screw-HH              |
| 4:2         | 125-8477           | 1           | Decal-Swing Lock            | 23          | AU87400034         | 1           | HYD Control Valve ASM |
| 4:4         | 125-6690           | 2           | Decal-Danger, Crushing      | 24          | AUH438351          | 1           | Link-C                |
| 5           | AU218-980          | 4           | Fitting-Swivel, 90 DEG      | 25          | AUH438352-03       | 1           | Handle                |
| 6           | AU230-42116        | 4           | Nut-Hex                     | 26          | AUH438354-03       | 1           | Angle                 |
| 7           | 32128-20           | 1           | Nut-HF                      | 27          | AUH93971           | 1           | Bushing               |
| 8           | 353-388            | 7           | Fitting-Straight            | 28          | AUD124939          | 1           | Spring                |
| 8:1         | 237-79             | 1           | O-Ring                      | 29          | AUH426833          | 4           | Washer                |
| 9           | AU218-5058         | 5           | Connector                   | 30          | 99-7420            | 2           | Plug-Hole             |
| 9:1         | 237-79             | 1           | O-Ring                      | 31          | 97-1204            | 5           | Nut-Hex               |
| 10          | AU426-1648         | 4           | Bolt                        | 32          | 97-1206            | 6           | Locknut               |
| 11          | AU426-512          | 4           | Bolt                        | 33          | 302-2              | 1           | Fitting-Grease        |
| 12          | 322-47             | 1           | Screw-HH                    | 34          | 323-43             | 1           | Screw-HH              |
| 13          | AU426-840          | 2           | Screw-HH                    | 35          | AU426-616          | 4           | Screw-HH              |
| 14          | 325-34             | 2           | Screw-HH                    | 36          | AU426-824          | 1           | Screw-HH              |
| 15          | 3253-4             | 3           | Washer-Lock                 | 37          | AU496-21041        | 6           | Washer-Flat           |
| 16          | AU495-11028        | 2           | Washer-Flat                 | 38          | AU496-21053        | 10          | Washer-Flat           |
| 17          | 94-6936            | 8           | Washer-Hardened             | 39          | 2412-4             | 2           | Clamp-R               |
|             |                    |             |                             | 40          | AU349192A1         | 1           | Spacer                |

● Not serviced separately

# Backhoe Control Valve No. AU87400034

## Controls Section



# Backhoe Control Valve No. AU87400034

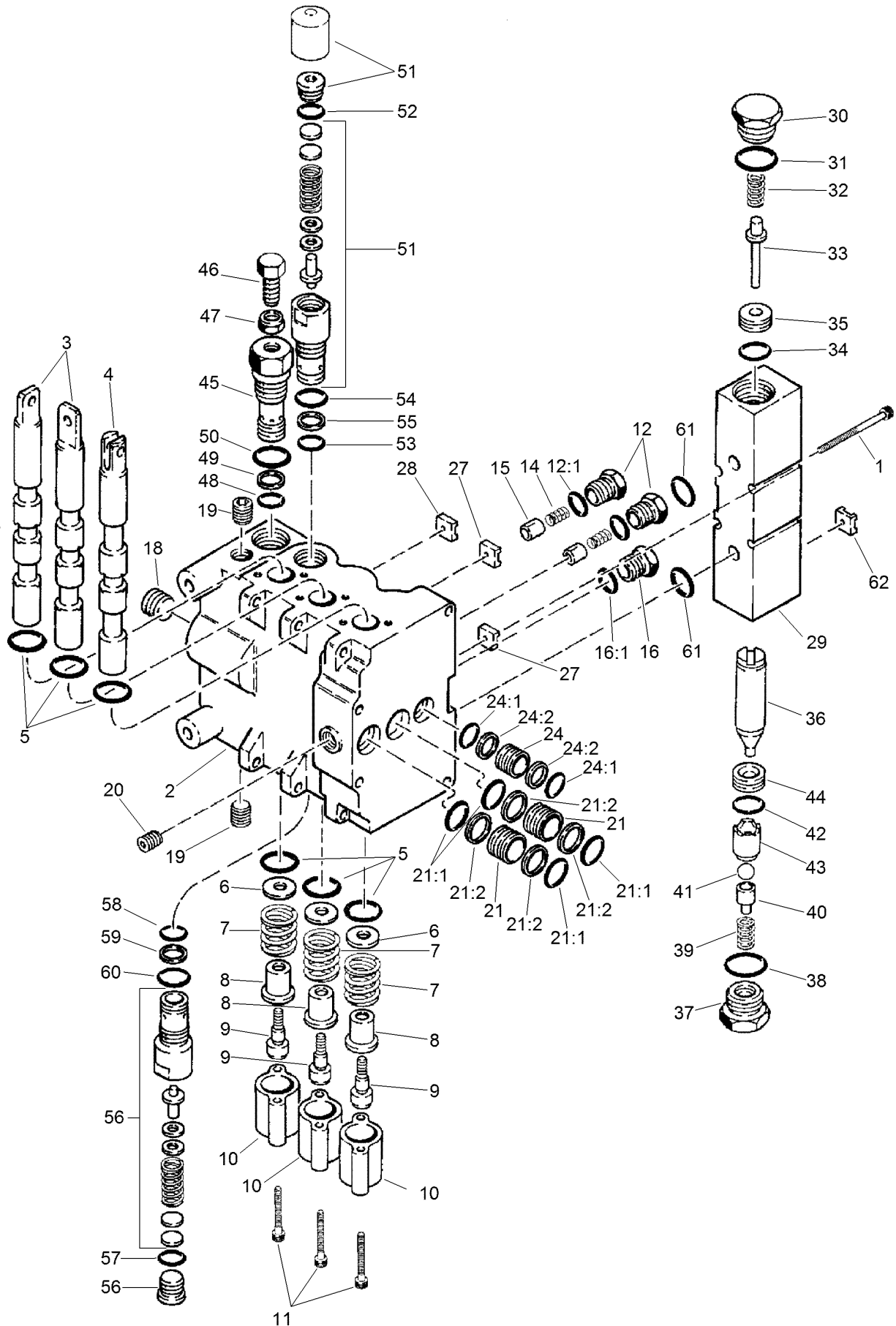
## Controls Section (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | AUH438042          | 2           | Hook-C             |
| 2           | 3272-2             | 6           | Pin-Cotter         |
| 3           | AUH438043          | 2           | Block              |
| 4           | AU100406A1         | 2           | Rod                |
| 5           | AUH152207          | 2           | Knob               |
| 6           | AU427-4077         | 2           | Pin-Clevis         |
| 7           | AUH438950          | 2           | Bracket            |
| 8           | AU62-31010         | 4           | Screw              |
| 9           | AU62-32516         | 4           | Screw              |
| 10          | AUH438035          | 4           | Spacer             |
| 11          | AUH438943          | 6           | Nut-Jam            |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 12          | AUH438038          | 2           | Stud               |
| 13          | AUH438025          | 6           | End-Rod            |
| 14          | AU62-32512         | 6           | Screw              |
| 15          | AUH438944          | 2           | Adapter            |
| 16          | 106-8248           | 4           | Nut-Jam            |
| 17          | AUH438022          | 2           | Handle             |
| 18          | AUH438946          | 2           | Boot               |
| 19          | AUA23885           | 2           | Ball               |
| 20          | AUH438951          | 2           | Plate              |
| 21          | AUH438956          | 4           | Washer             |

# Backhoe Control Valve No. AU87400034

## Inlet Section



# Backhoe Control Valve No. AU87400034

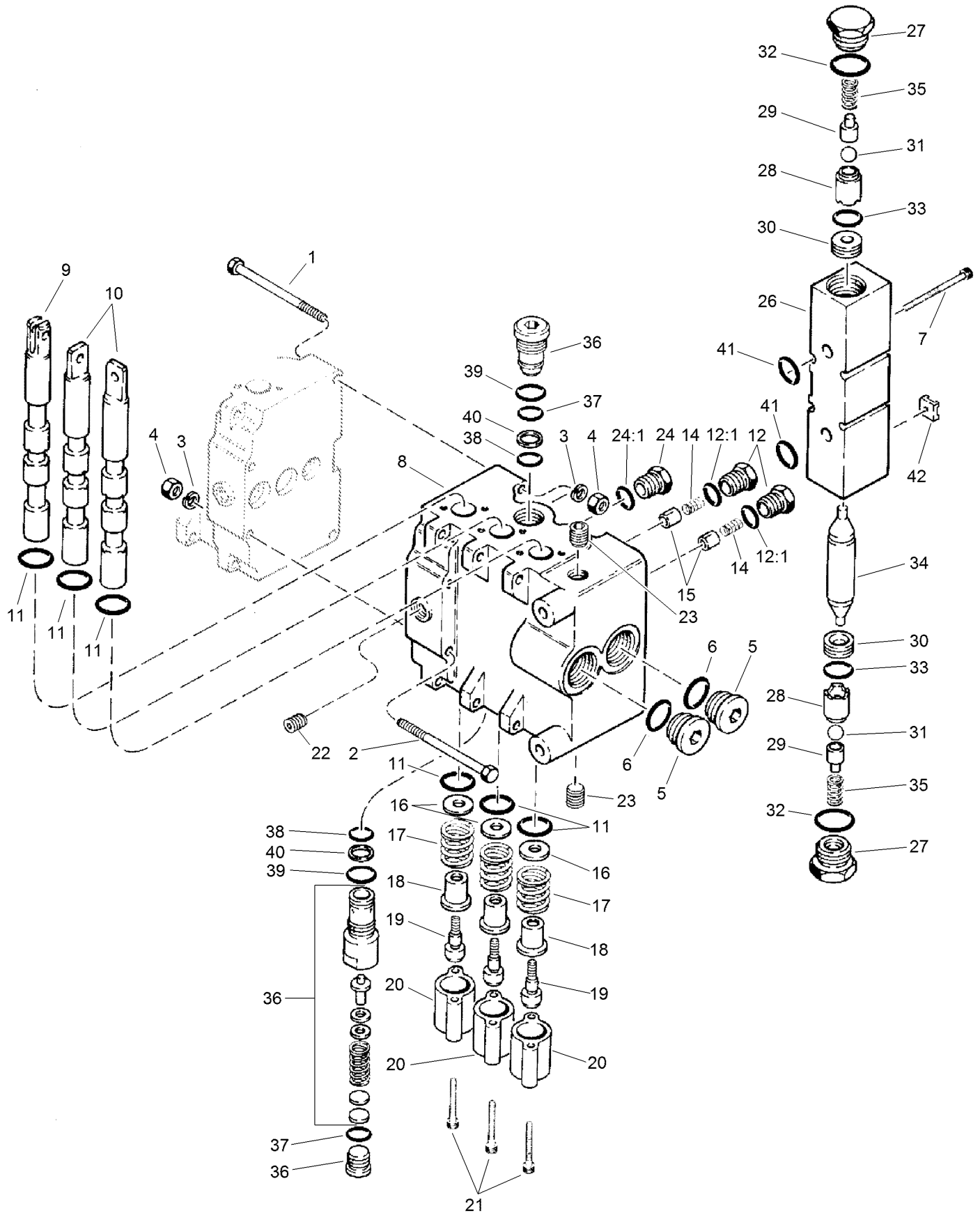
## Inlet Section (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|--------------------|
| 1           | AU62-31040         | 4           | Screw                 | 32          | AU113747A1         | 1           | Spring             |
| 2           |                    | 1           | Body-Valve ●          | 33          | AUH438334          | 1           | Poppet             |
| 3           |                    | 2           | Spool-Control, Dual ● | 34          | AU238-6016         | 1           | O-Ring             |
| 4           |                    | 1           | Spool-Stabilizer ●    | 35          | AU113750A1         | 1           | Seat-Pilot         |
| 5           |                    | 6           | O-Ring ●              | 36          | AU113749A1         | 1           | Plunger            |
| 6           | AU495-11034        | 1           | Washer-Flat           | 37          | AUH438031          | 1           | Plug               |
| 7           | AUN9539            | 1           | Spring-Return         | 38          | AU237-6010         | 1           | O-Ring             |
| 8           |                    | 1           | Spacer-Spring ●       | 39          | AU102712A1         | 1           | Spring             |
| 9           |                    | 1           | Bolt-Shoulder ●       | 40          | AUH438032          | 1           | Sleeve             |
| 10          |                    | 1           | Cap-End ●             | 41          | AU113748A1         | 1           | Ball-Steel         |
| 11          | AU62-31024         | 2           | Screw                 | 42          | AU238-6016         | 1           | O-Ring             |
| 12          | AUH438231          | 1           | Plug ASM              | 43          | AUH438033          | 1           | Retainer           |
| 12:1        | AU237-6006         | 1           | O-Ring                | 44          | AU113746A1         | 1           | Seat-Pilot         |
| 14          |                    | 1           | Spring-Poppet ●       | 45          |                    | 1           | Valve-Relief ●     |
| 15          |                    | 1           | Poppet-Check, Load ●  | 46          | AUH438229          | 1           | Bolt               |
| 16          | AUH438231          | 1           | Plug ASM              | 47          | AUH438228          | 1           | Nut                |
| 16:1        | AU237-6006         | 1           | O-Ring                | 48          | AU238-6015         | 1           | O-Ring             |
| 18          | AU217-436          | 1           | Plug-Hex Socket, Pipe | 49          | AUH438044          | 1           | Ring-Backup        |
| 19          | AU217-433          | 2           | Plug                  | 50          | AU238-6017         | 1           | O-Ring             |
| 20          |                    | 1           | Plug-Seal ●           | 51          |                    | 1           | Valve-Relief ●     |
| 21          | AUH438028          | 2           | Tube                  | 52          | AU237-6006         | 1           | O-Ring             |
| 21:1        | AUS6380            | 2           | O-Ring                | 53          | AU238-6014         | 1           | O-Ring             |
| 21:2        | AUA34493           | 2           | Ring-Backup           | 54          | AU237-6008         | 1           | O-Ring             |
| 24          | AUH438029          | 1           | Tube                  | 55          |                    | 1           | Ring-Backup ●      |
| 24:1        | AU238-6015         | 2           | O-Ring                | 56          |                    | 1           | Valve-Relief ●     |
| 24:2        | AUH438044          | 2           | Ring-Backup           | 57          | AU237-6006         | 1           | O-Ring             |
| 27          | AU100403A1         | 2           | Plate                 | 58          | AU238-6014         | 1           | O-Ring             |
| 28          | AUH438041          | 1           | Plate                 | 59          |                    | 1           | Ring-Backup ●      |
| 29          |                    | 1           | Body-Check, Pilot ●   | 60          | AU237-6008         | 1           | O-Ring             |
| 30          | AU113751A1         | 1           | Plug                  | 61          | AU238-6113         | 2           | O-Ring             |
| 31          | AU237-6010         | 1           | O-Ring                | 62          | AUH438941          | 1           | Orifice            |

● Not serviced separately

# Backhoe Control Valve No. AU87400034

## Outlet Section



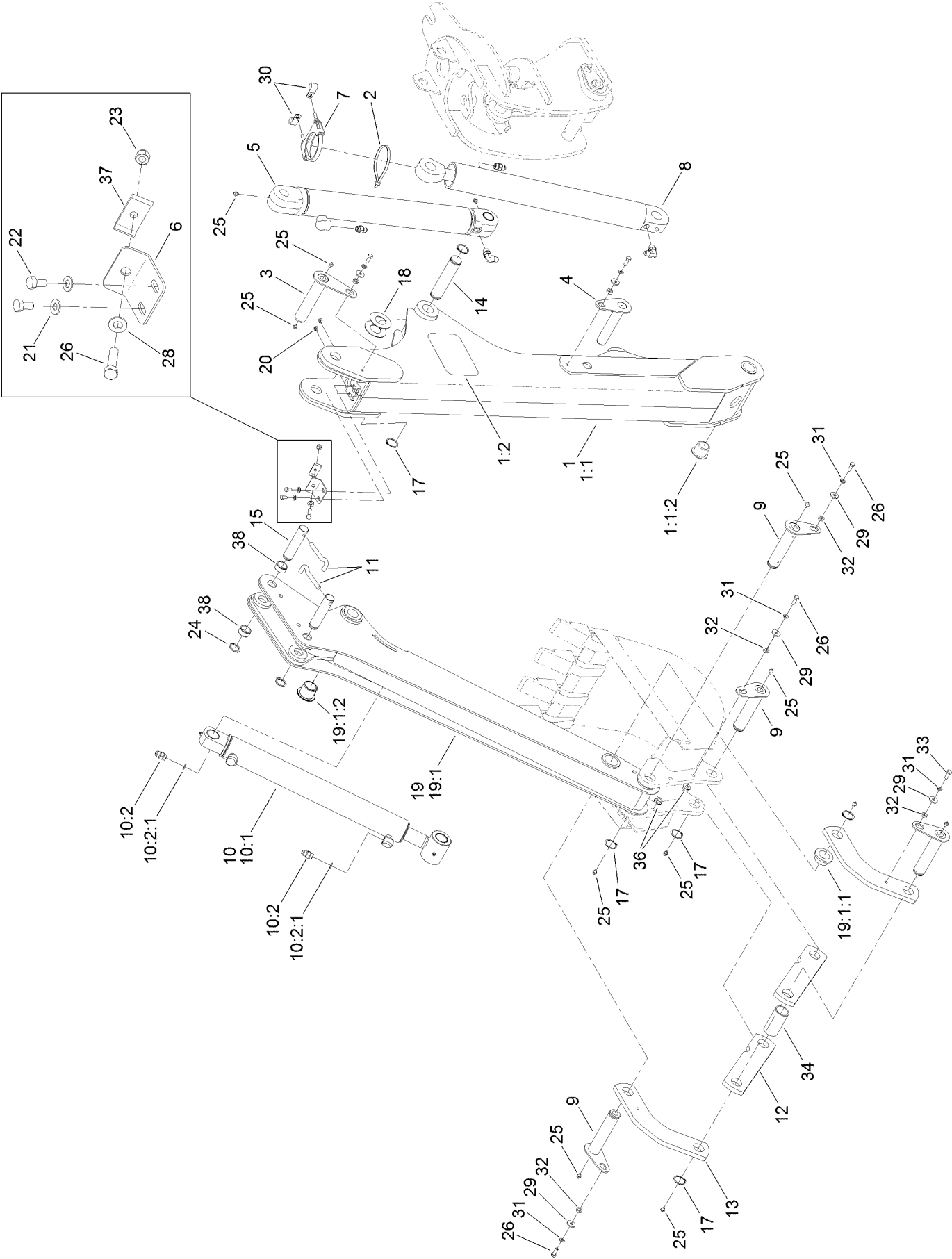
# Backhoe Control Valve No. AU87400034

## Outlet Section (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     |
|-------------|--------------------|-------------|------------------------|-------------|--------------------|-------------|------------------------|
| 1           | AU414-448          | 2           | Screw-Cap              | 22          | AUH438960          | 1           | Plug-Seal              |
| 2           | AU414-436          | 2           | Screw-HH               | 23          | AU221-841          | 2           | Plug                   |
| 3           | AU495-11028        | 4           | Washer-Flat            | 24          | AUH438231          | 1           | Plug ASM               |
| 4           | AU425-114          | 4           | Nut                    | 24:1        | AU237-6006         | 1           | O-Ring                 |
| 5           | AU218-5211         | 2           | Plug-Socket Head       | 26          |                    | 1           | Body-Check, Pilot ●    |
| 6           | AU237-6010         | 1           | O-Ring                 | 27          |                    | 2           | Plug-Check, Pilot ●    |
| 7           | AU62-31040         | 4           | Screw                  | 28          |                    | 2           | Sleeve-Check, Pilot ●  |
| 8           |                    | 1           | Body-Section, Outlet ● | 29          |                    | 2           | Retainer-Ball ●        |
| 9           |                    | 1           | Spool-Stabilizer ●     | 30          |                    | 2           | Seat-Check, Pilot ●    |
| 10          |                    | 2           | Spool-Control, Dual ●  | 31          |                    | 2           | Ball-Check, Pilot ●    |
| 11          | AUH438030          | 6           | O-Ring                 | 32          | AU237-6010         | 2           | O-Ring                 |
| 12          | AUH438231          | 1           | Plug ASM               | 33          |                    | 2           | O-Ring ●               |
| 12:1        | AU237-6006         | 1           | O-Ring                 | 34          |                    | 1           | Plunger-Check, Pilot ● |
| 14          |                    | 1           | Spring-Poppet ●        | 35          |                    | 2           | Spring-Check, Pilot ●  |
| 15          |                    | 1           | Poppet-Check, Load ●   | 36          |                    | 1           | Valve-Relief ●         |
| 16          | AU495-11034        | 1           | Washer-Flat            | 37          | AU237-6006         | 1           | O-Ring                 |
| 17          | AUN9539            | 1           | Spring-Return          | 38          | AU238-6014         | 1           | O-Ring                 |
| 18          |                    | 1           | Spacer-Spring ●        | 39          | AU237-6008         | 1           | O-Ring                 |
| 19          |                    | 1           | Bolt-Shoulder ●        | 40          |                    | 1           | Ring-Backup ●          |
| 20          |                    | 1           | Cap-End ●              | 41          | AU238-6113         | 2           | O-Ring                 |
| 21          | AU62-31024         | 2           | Screw                  | 42          | AUH438941          | 1           | Orifice                |

● Not serviced separately

# Boom Assembly

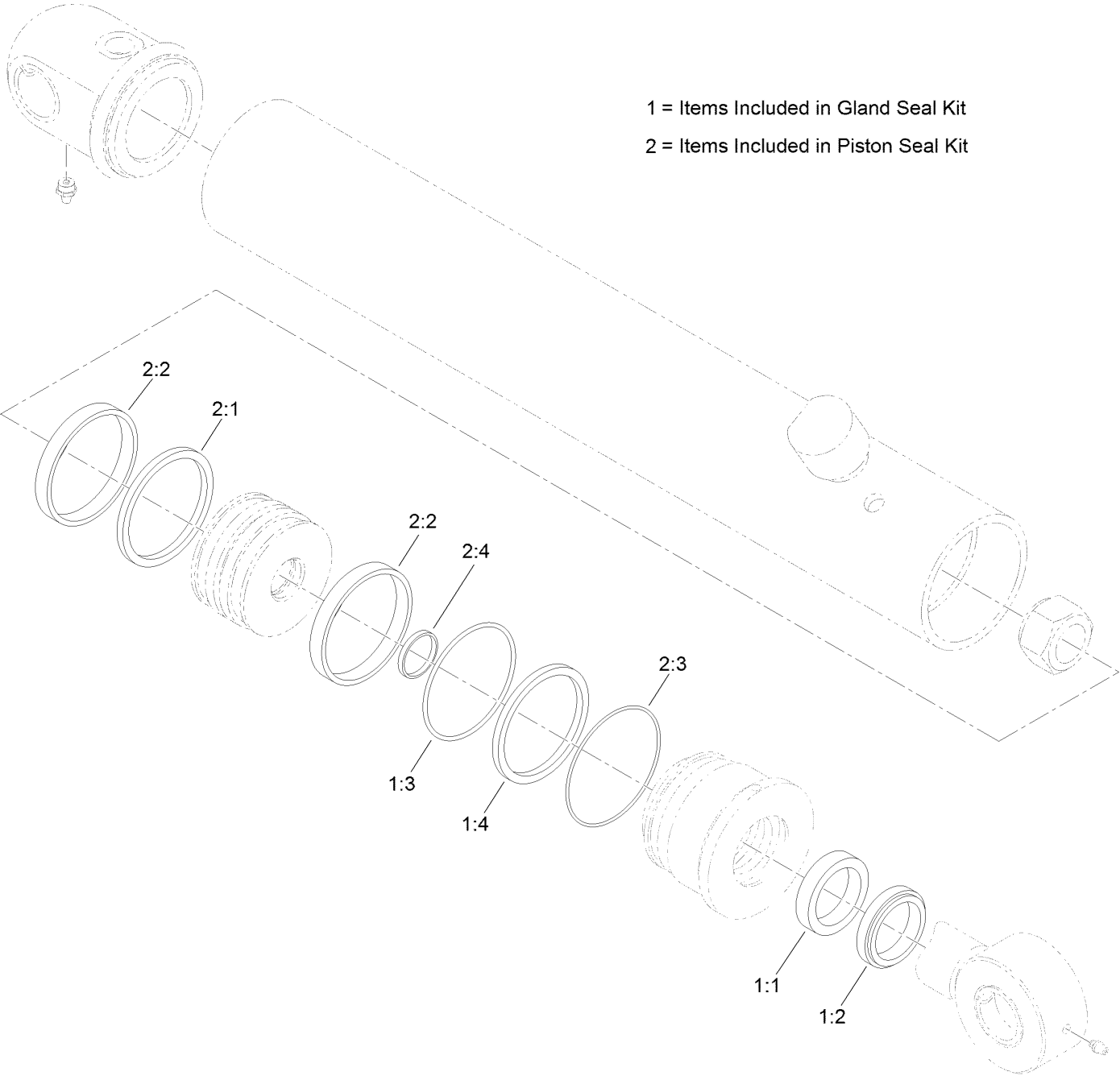


## Boom Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>          | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|-----------------------------|-------------|--------------------|-------------|--------------------------|
| 1           | 127-1265           | 1           | Boom ASM                    | 18          | AUH426437          | 2           | Washer                   |
| 1:1         |                    | 1           | Boom ●                      | 19          | AUH674676-03       | 1           | Dipper ASM               |
| 1:1:2       | AUH437317          | 2           | Bushing-Pivot, Boom         | 19:1        |                    | 1           | Dipper ●                 |
| 1:2         | 104-7213           | 2           | Decal                       | 19:1:1      | AUH433624          | 4           | Bushing-Pivot, Bucket    |
| 2           | 3334-945           | 1           | Tie-Cable                   | 19:1:2      | AUH437301          | 2           | Bushing                  |
| 3           | AU111270           | 1           | Pin-Retaining               | 20          | 119-4054           | 2           | Nut-Square               |
| 4           | AU111271           | 1           | Pin-Dipper Cylinder To Boom | 21          | 3256-23            | 2           | Washer-Plain             |
| 5           | AU123706           | 1           | HYD Cylinder ASM (Dipper)   | 22          | 322-2              | 2           | Screw-HH                 |
| 6           | AU253977A1-03      | 1           | Bracket                     | 23          | 97-1204            | 1           | Nut-Hex                  |
| 7           | AU304650A1         | 1           | Clamp                       | 24          | 32151-77           | 2           | Ring-Retaining, External |
| 8           | 131-2559           | 1           | HYD Cylinder ASM            | 25          | 302-2              | 12          | Fitting-Grease           |
| 9           | AU349180A1         | 4           | Pin                         | 26          | 323-43             | 3           | Screw-HH                 |
| 10          | 136-7660           | 1           | Cylinder ASM                | 28          | AU496-21041        | 1           | Washer-Flat              |
| 10:1        | 131-2560           | 1           | HYD Cylinder ASM (Bucket)   | 29          | 93-8806            | 6           | Washer-Hardened          |
| 10:2        | 353-388            | 2           | Fitting-Straight            | 30          | 2412-4             | 2           | Clamp-R                  |
| 10:2:1      | 237-79             | 1           | O-Ring                      | 31          | 3253-21            | 6           | Washer-Lock              |
| 11          | AUH433937          | 2           | Pin-Retainer                | 32          | AU349192A1         | 6           | Spacer                   |
| 12          | AUH437313-03       | 2           | Link-Straight               | 33          | AU426-616          | 4           | Screw-HH                 |
| 13          | AUH437315-03       | 2           | Link-Curved                 | 34          | AUH437316          | 1           | Spacer-Bucket Links      |
| 14          | AUH437348          | 1           | Pin                         | 36          | 104-8301           | 2           | Nut-HF, NI               |
| 15          | AUH437349          | 2           | Pin                         | 37          | AUH434900          | 1           | Clamp-Tube               |
| 17          | AUD25279           | 6           | Ring                        | 38          | AU30634            | 2           | Bushing                  |

● Not serviced separately

# Hydraulic Cylinder Assembly No. AU123706



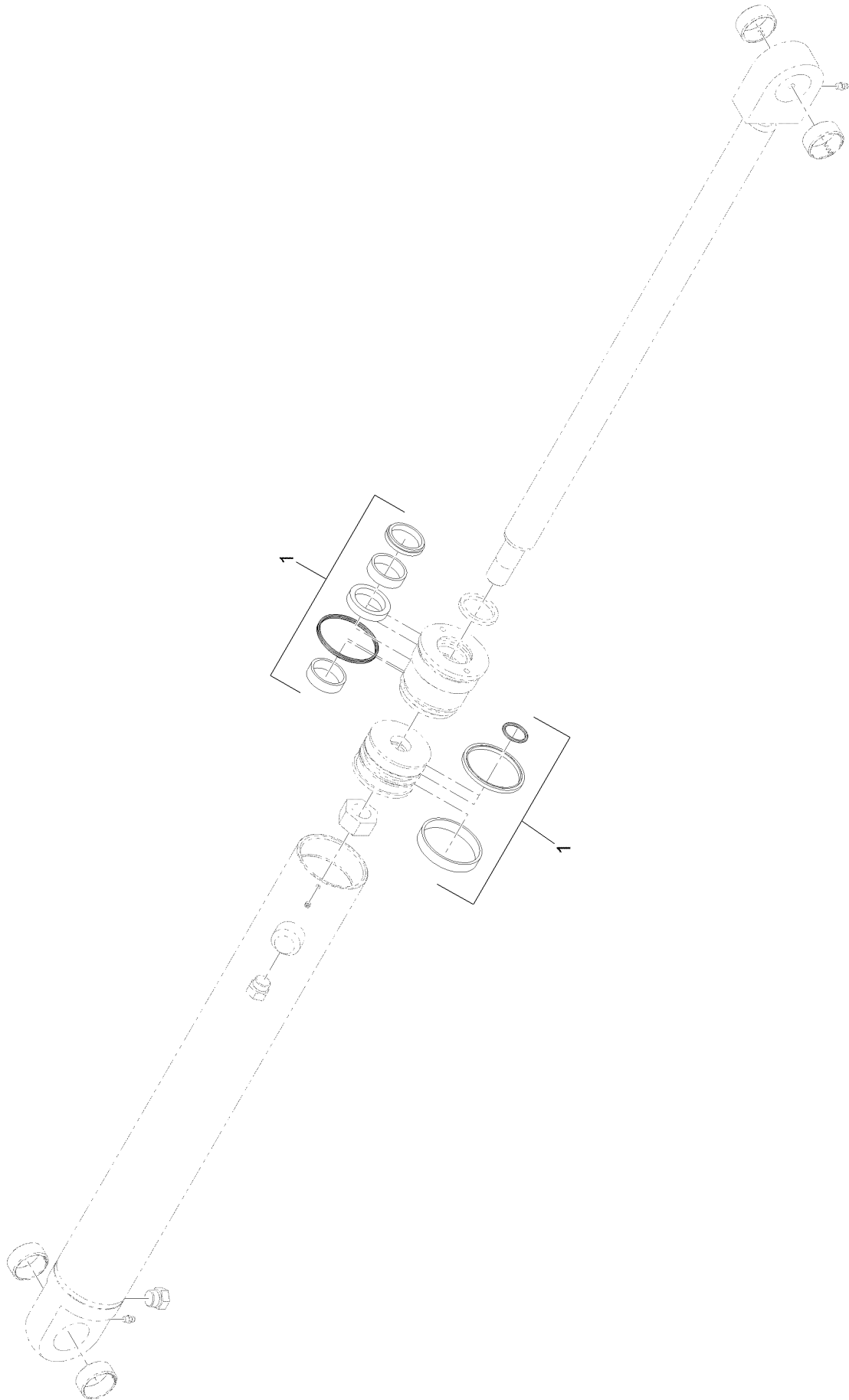
# Hydraulic Cylinder Assembly No. AU123706 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 131-0165           | 1           | Gland Seal Kit     |
| 1:1         | AU123149           | 1           | Seal-Rod           |
| 1:2         | AU123148           | 1           | Seal-Wiper         |
| 1:3         |                    | 1           | O-Ring ●           |
| 1:4         |                    | 1           | Ring-Backup ●      |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 2           | 131-0166           | 1           | Piston Seal Kit    |
| 2:1         |                    | 1           | Seal-Piston ●      |
| 2:2         |                    | 2           | Ring-Wear ●        |
| 2:3         |                    | 1           | O-Ring ●           |
| 2:4         |                    | 1           | O-Ring ●           |

● Not serviced separately

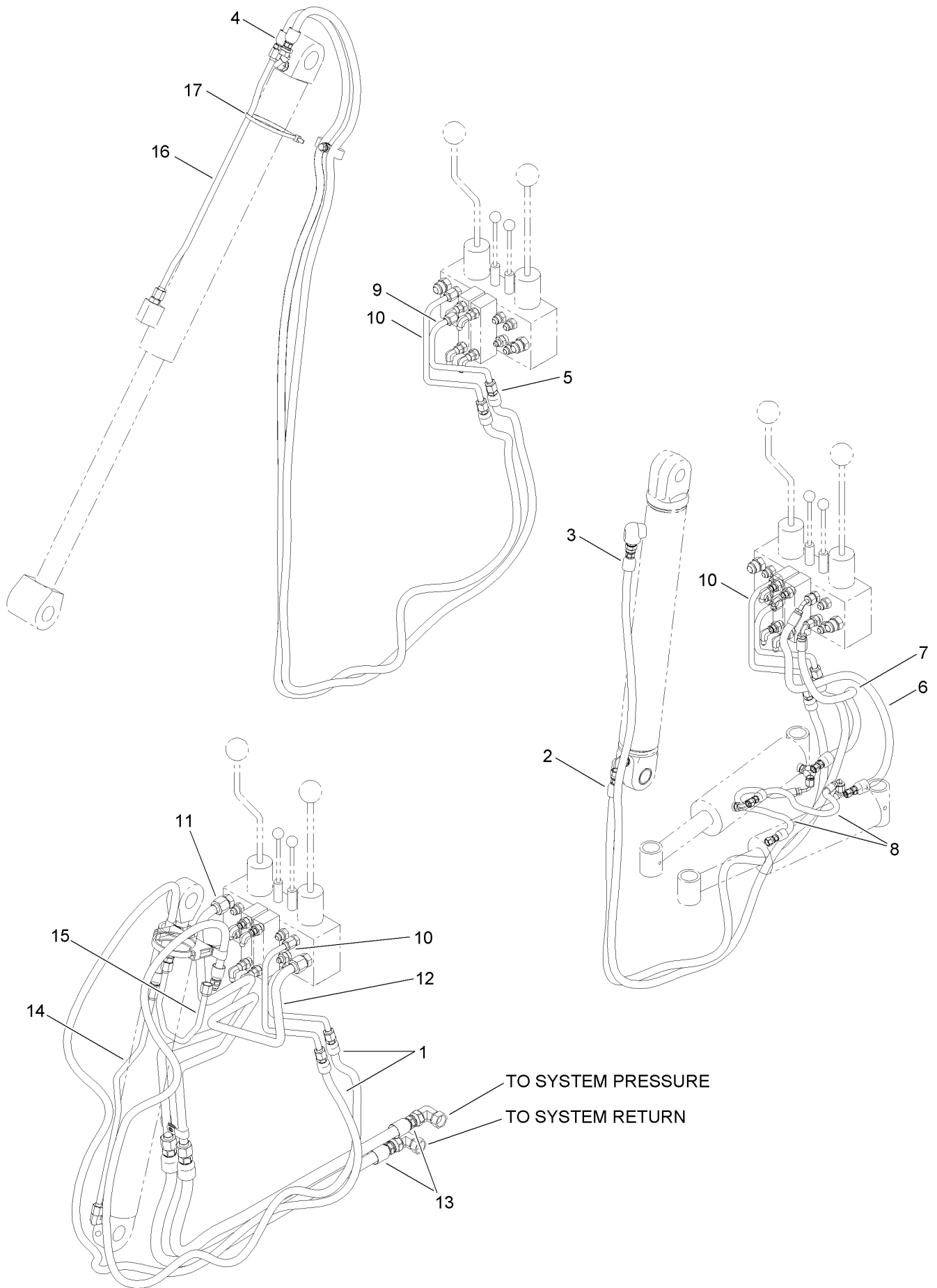
# Hydraulic Cylinder Assembly No. 131-2559



# Hydraulic Cylinder Assembly No. 131-2559 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 136-4299           | 1           | Cylinder Seal Kit  |

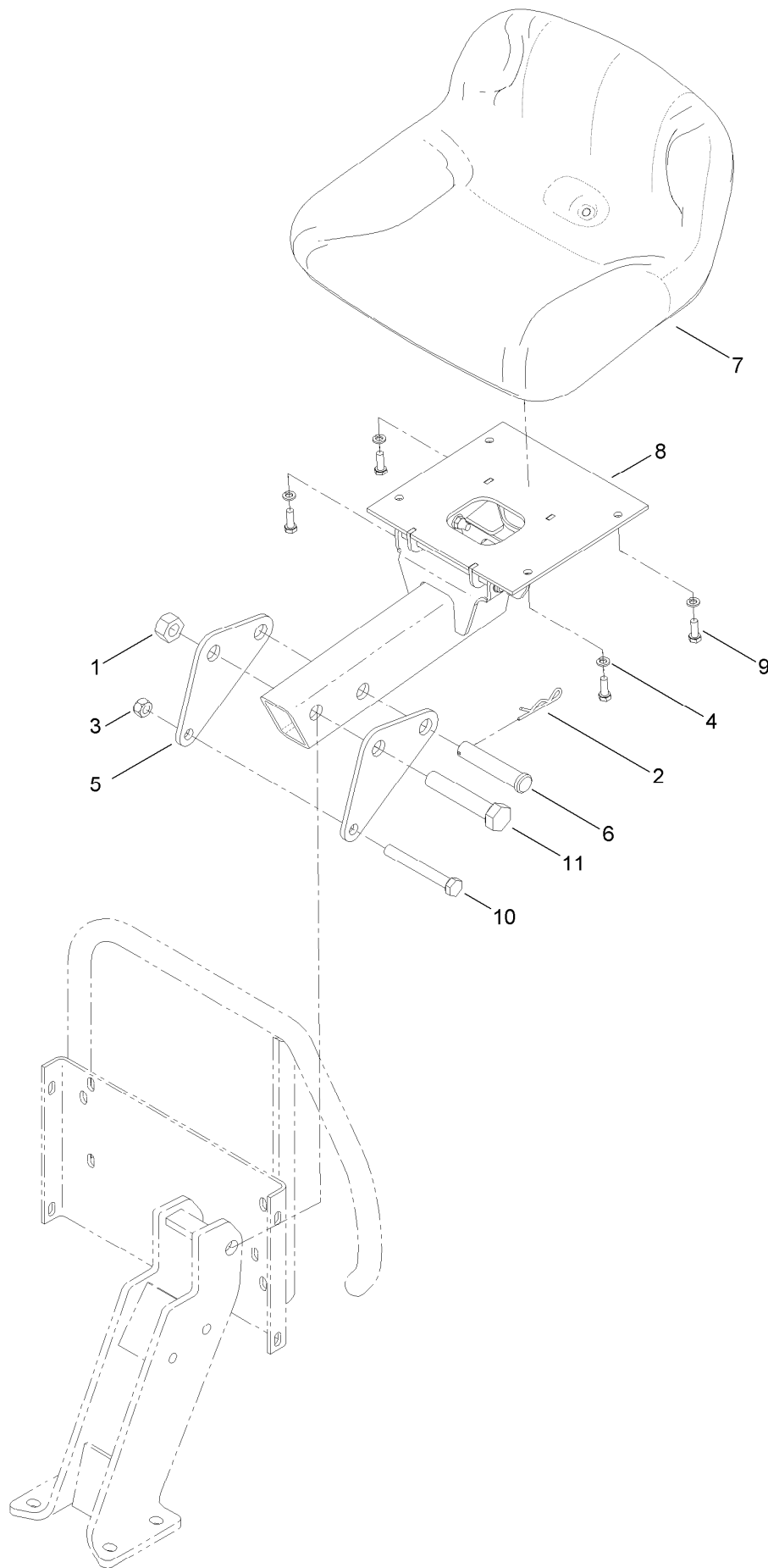
# Hydraulic Hose Assembly



## Hydraulic Hose Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|------------------------|-------------|--------------------|-------------|--------------------------|
| 1           | 127-1051           | 2           | Hose ASM               | 10          | 127-1252           | 3           | Tube ASM, Valve Top      |
| 2           | 127-1052           | 1           | Hose ASM               | 11          | 127-1253           | 1           | Tube ASM, Backhoe Return |
| 3           | 127-1053           | 1           | Hose ASM               | 12          | 127-1254           | 1           | Tube ASM, Backhoe Supply |
| 4           | 127-1889           | 1           | Hose ASM               | 13          | 127-1255           | 2           | Hose ASM                 |
| 5           | 127-1888           | 1           | Hose ASM               | 14          | 127-1257           | 1           | Tube ASM, Cylinder       |
| 6           | 127-1247           | 1           | Hose ASM               | 15          | 127-1258           | 1           | Tube ASM, Cylinder       |
| 7           | 127-1248           | 1           | Hose ASM               | 16          | 127-1259           | 1           | Tube ASM, Bucket         |
| 8           | 127-1249           | 2           | Hose ASM-HYD           | 17          | 3334-945           | 1           | Tie-Cable                |
| 9           | 127-1251           | 3           | Tube ASM, Valve Bottom |             |                    |             |                          |

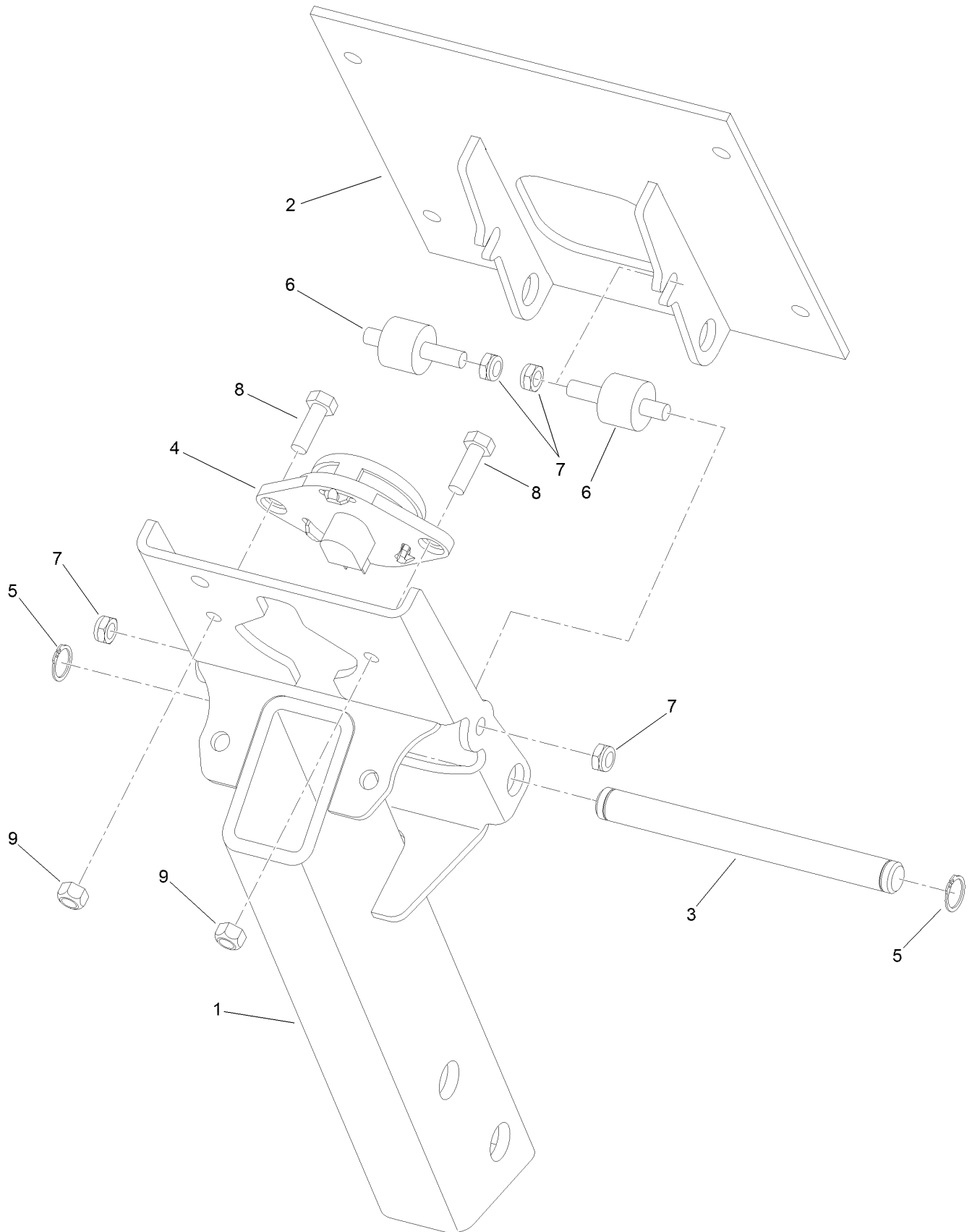
# Seat and Post Assembly



## Seat and Post Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   |
|-------------|--------------------|-------------|----------------------|-------------|--------------------|-------------|----------------------|
| 1           | 120-7252           | 1           | Nut-Lock             | 7           | AU116536           | 1           | Seat-Black, Low-Back |
| 2           | AU136-164          | 1           | Pin-Hair Cotter, Int | 8           | AU128531           | 1           | Seat Post Kit        |
| 3           | AU230-4218         | 1           | Nut-Hex              | 9           | AU426-514          | 4           | Bolt                 |
| 4           | 3253-4             | 4           | Washer-Lock          | 10          | AU426-864          | 1           | Screw-HH             |
| 5           | AU102292-03        | 2           | Plate-Seat Mounting  | 11          | AU426-1264         | 1           | Bolt                 |
| 6           | AU102336           | 1           | Pin-Mount, Seat      |             |                    |             |                      |

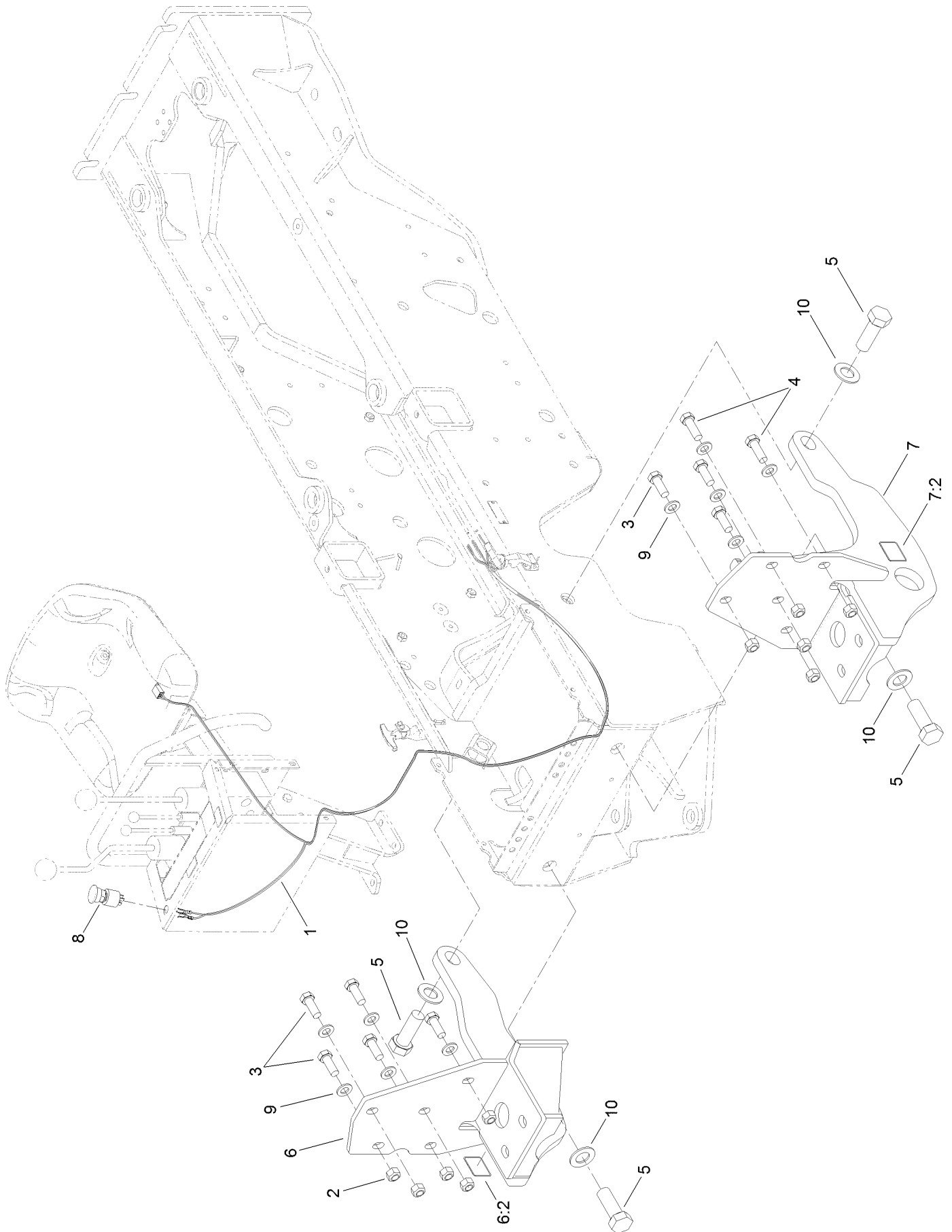
# Seat Post Kit Assembly No. AU128531



## Seat Post Kit Assembly No. AU128531 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|---------------------|-------------|--------------------|-------------|--------------------|
| 1           | AU128532-03        | 1           | Post-Seat           | 6           | AUH359216          | 2           | Mount-Radiator     |
| 2           | AU128546-03        | 1           | Pan-Seat            | 7           | 3296-47            | 4           | Nut-Lock, NI       |
| 3           | AUH434680          | 1           | Pin-Pivot           | 8           | 33114-025          | 2           | Screw-HH           |
| 4           | 112-6566           | 1           | Switch-Seat         | 9           | 33024-00           | 2           | Nut-Lock, NI       |
| 5           | 32120-64           | 2           | Ring-Snap, External |             |                    |             |                    |

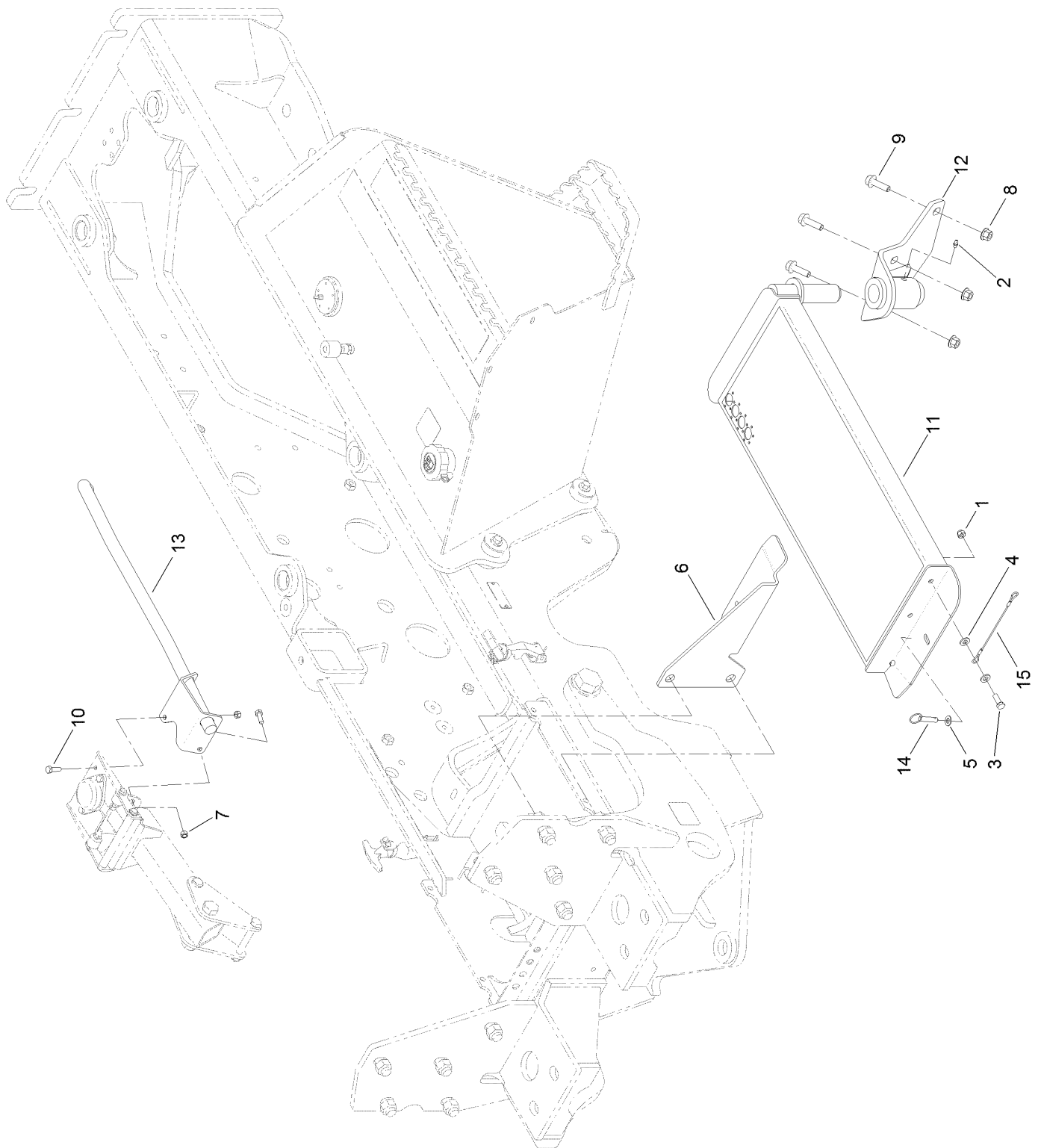
# Right and Left Mounting Assembly



## Right and Left Mounting Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      |
|-------------|--------------------|-------------|-------------------------|-------------|--------------------|-------------|-------------------------|
| 1           | 122-0155           | 1           | Harness-Wire            | 6:2         | 125-6694           | 1           | Decal-Tie Down          |
| 2           | 120-7252           | 10          | Nut-Lock                | 7           | 127-1271           | 1           | LH Mounting Bracket ASM |
| 3           | AU426-1232         | 8           | Bolt                    | 7:2         | 125-6694           | 1           | Decal-Tie Down          |
| 4           | AU426-1236         | 2           | Screw-HH                | 8           | AU445945A1         | 1           | Button-E-Stop           |
| 5           | AU426-2056         | 4           | Bolt                    | 9           | AUH426817          | 10          | Washer-Flat             |
| 6           | 127-1270           | 1           | RH Mounting Bracket ASM | 10          | AUH426858          | 4           | Washer                  |

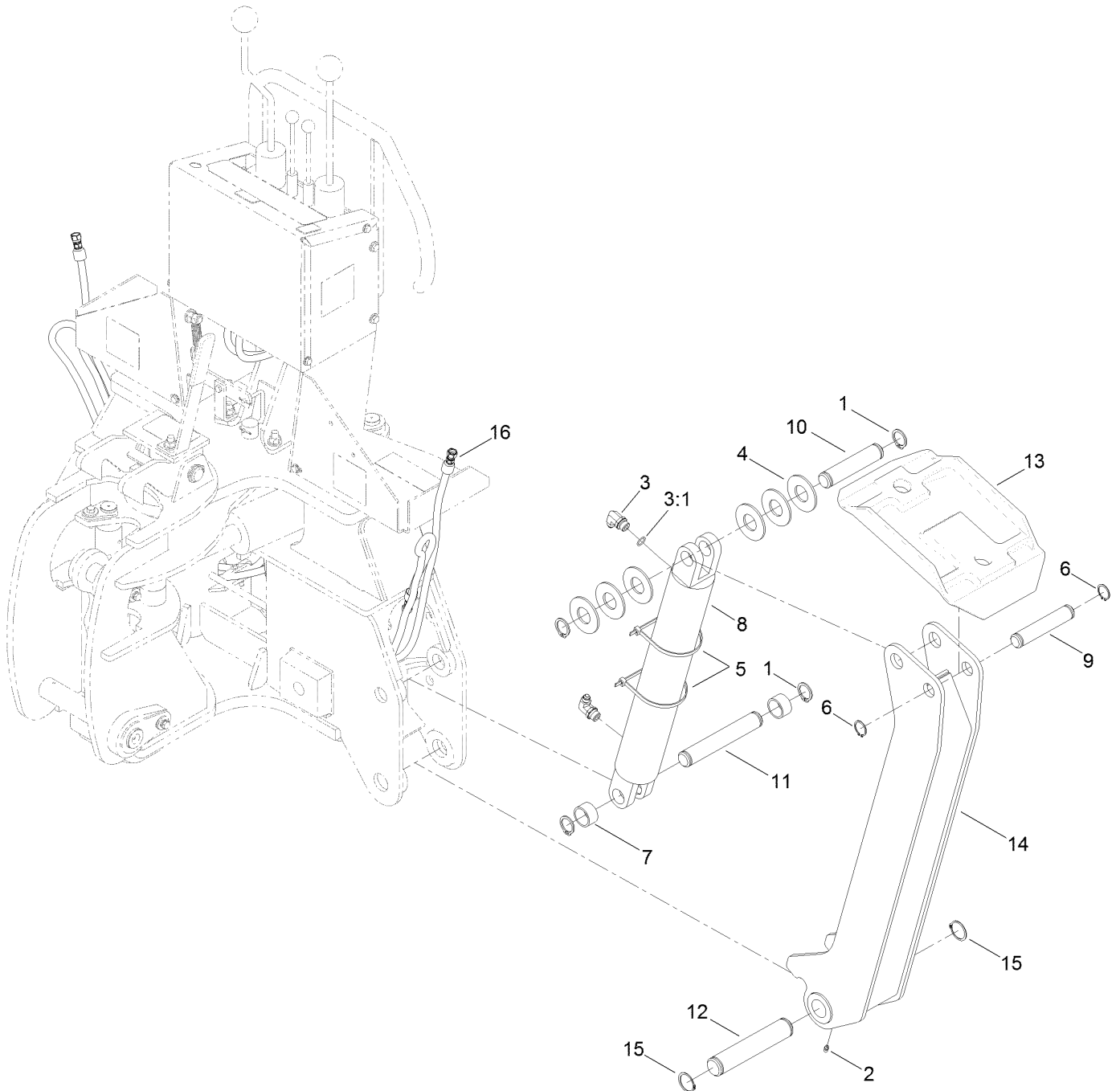
# Handrail and Walkway Assembly



## Handrail and Walkway Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        |
|-------------|--------------------|-------------|--------------------------|-------------|--------------------|-------------|---------------------------|
| 1           | 97-1204            | 1           | Nut-Hex                  | 9           | AU100830           | 3           | Screw                     |
| 2           | 302-57             | 1           | Fitting-Grease           | 10          | 33114-025          | 2           | Screw-HH                  |
| 3           | AU426-616          | 1           | Screw-HH                 | 11          | AU125300-03        | 1           | Walkway-Backhoe           |
| 4           | AU496-21041        | 2           | Washer-Flat              | 12          | 127-1274-03        | 1           | Mounting-Bracket, Walkway |
| 5           | 3256-24            | 1           | Washer-Flat              | 13          | AU128738-03        | 1           | Handrail-Backhoe          |
| 6           | AU116558A1-03      | 1           | Bracket-Support, Walkway | 14          | AUD94535           | 1           | Pin-Cotterless            |
| 7           | 33024-00           | 2           | Nut-Lock, NI             | 15          | AUL78786           | 1           | Retainer-Rope, Wire       |
| 8           | 115-1115           | 3           | Nut-Lock, HHF            |             |                    |             |                           |

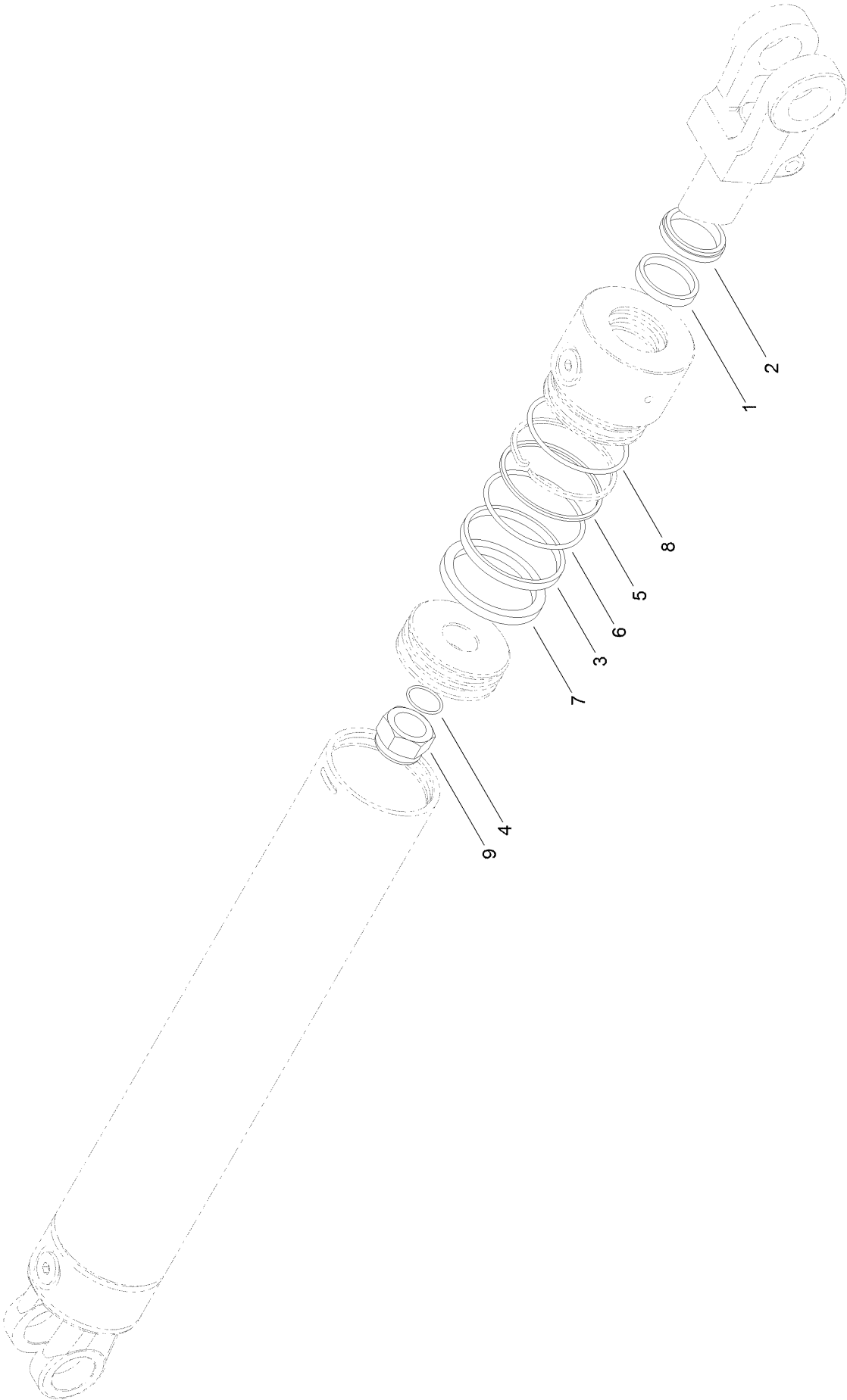
# Stabilizer Assembly



## Stabilizer Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                |
|-------------|--------------------|-------------|--------------------------|-------------|--------------------|-------------|-----------------------------------|
| 1           | 32151-77           | 8           | Ring-Retaining, External | 10          | AUH434380          | 2           | Pin-Stabilizer (Cylinder Rod End) |
| 2           | 302-57             | 2           | Fitting-Grease           | 11          | AUH434381          | 2           | Pin-Stabilizer Cylinder To Arm    |
| 3           | 353-537            | 4           | Fitting-Elbow, 90 DEG    | 12          | AUH434382          | 2           | Pin-Stabilizer Arm                |
| 3:1         | 237-79             | 1           | O-Ring                   | 13          | AUH434430-03       | 2           | Pad-Stabilizer                    |
| 4           | AU495-21138        | 12          | Washer-Flat (Hardened)   | 14          | AUH674650-03       | 2           | Stabilizer                        |
| 5           | 3334-945           | 4           | Tie-Cable                | 15          | AUD25279           | 4           | Ring                              |
| 6           | 100-6785           | 4           | Ring-Retaining           | 16          | 127-1250           | 4           | Hose ASM                          |
| 7           | AU103502A1         | 4           | Bushing                  |             |                    |             |                                   |
| 8           | AU123115           | 2           | HYD Cylinder ASM         |             |                    |             |                                   |
| 9           | AUH434379          | 2           | Pin (Stabilizer Pad End) |             |                    |             |                                   |

Hydraulic Cylinder Assembly No. AU123115



## Hydraulic Cylinder Assembly No. AU123115 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | AU123149           | 1           | Seal-Rod           |
| 2           | AU123148           | 1           | Seal-Wiper         |
| 3           | AU123147           | 1           | Seal-Piston        |
| 4           | AU123146           | 1           | O-Ring             |
| 5           | AU123145           | 1           | Ring-Backup        |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|---------------------|
| 6           | AU123144           | 1           | O-Ring              |
| 7           | AU123143           | 1           | Ring-Wear, Piston   |
| 8           | AU123142           | 1           | O-Ring              |
| 9           | AU122531           | 1           | Nut-Cylinder Piston |

# Attachments and Accessories

## For 25432 Heavy Duty Backhoe 125 RT600 Traction Unit

| Product Name                                    | Model/Part   |
|-------------------------------------------------|--------------|
| Backhoe Drive Release Kit (Tow Valve Kit) ..... | 25433        |
| Backhoe Drive Release Kit (Tow Valve Kit) ..... | 25433E       |
| Bucket-Trenching, 18in.....                     | AUH674116-03 |

**Notes:**

**Notes:**

**Notes:**



**Count on it.**