



Form No. 3438-874 Rev A

Count on it.

Parts Catalog

Flex-Force Power System™ 60V MAX

21in Recycler® Lawn Mower

Model No. 20367—Serial No. 407009443 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Housing and Chute Assembly 4

Bag Assembly 6

Motor and Blade Assembly 8

Motor Module Assembly No. 138-6660 Lower Shroud Assembly..... 10

Motor Module Assembly No. 139-6660 Upper Shroud Assembly..... 12

Front Wheel and Height-of-Cut Assembly 14

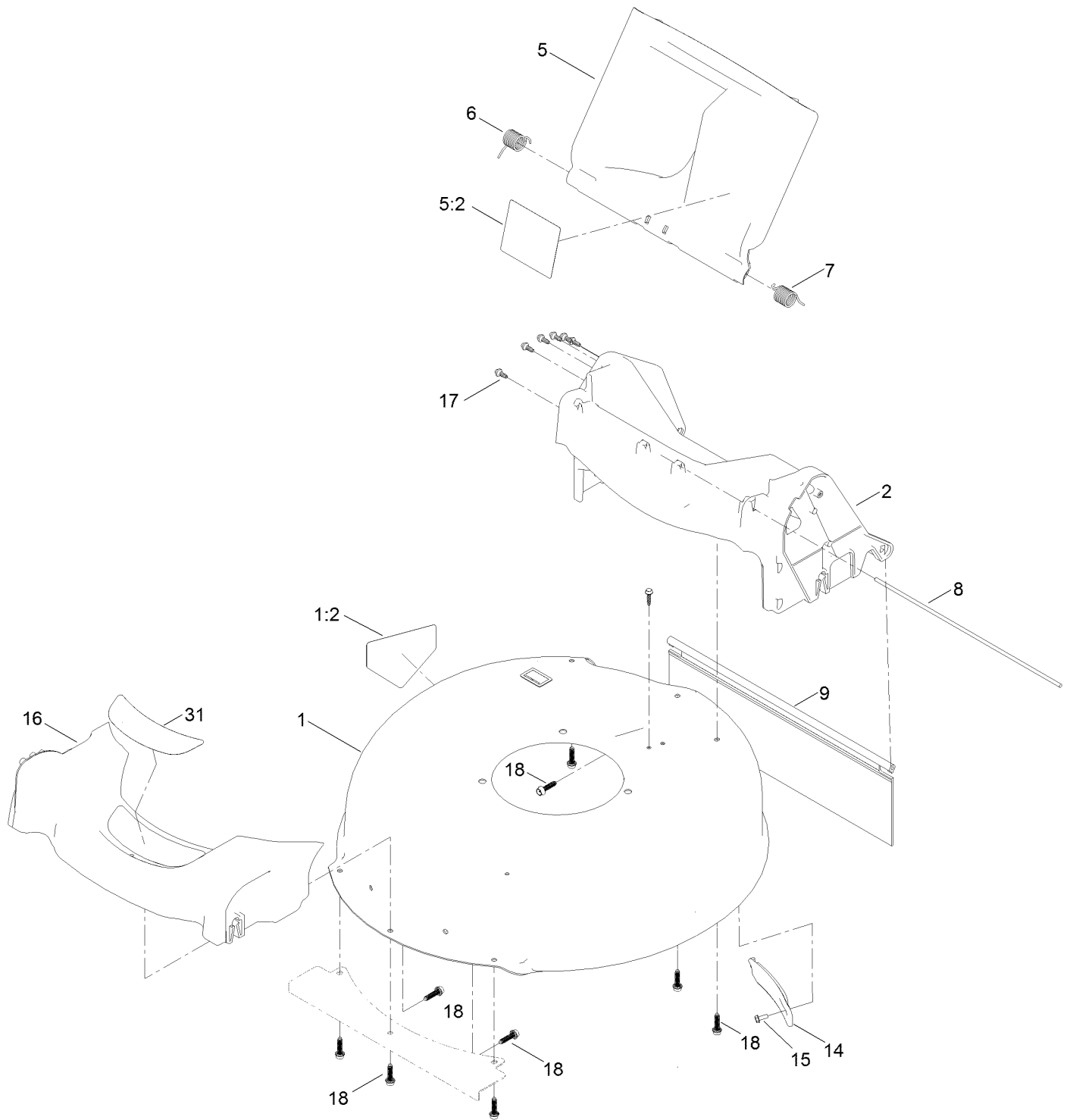
Rear Wheel and Height-of-Cut Assembly..... 16

Lower Handle Assembly 18

Upper Handle Assembly 20

Attachments and Accessories 22

Housing and Chute Assembly

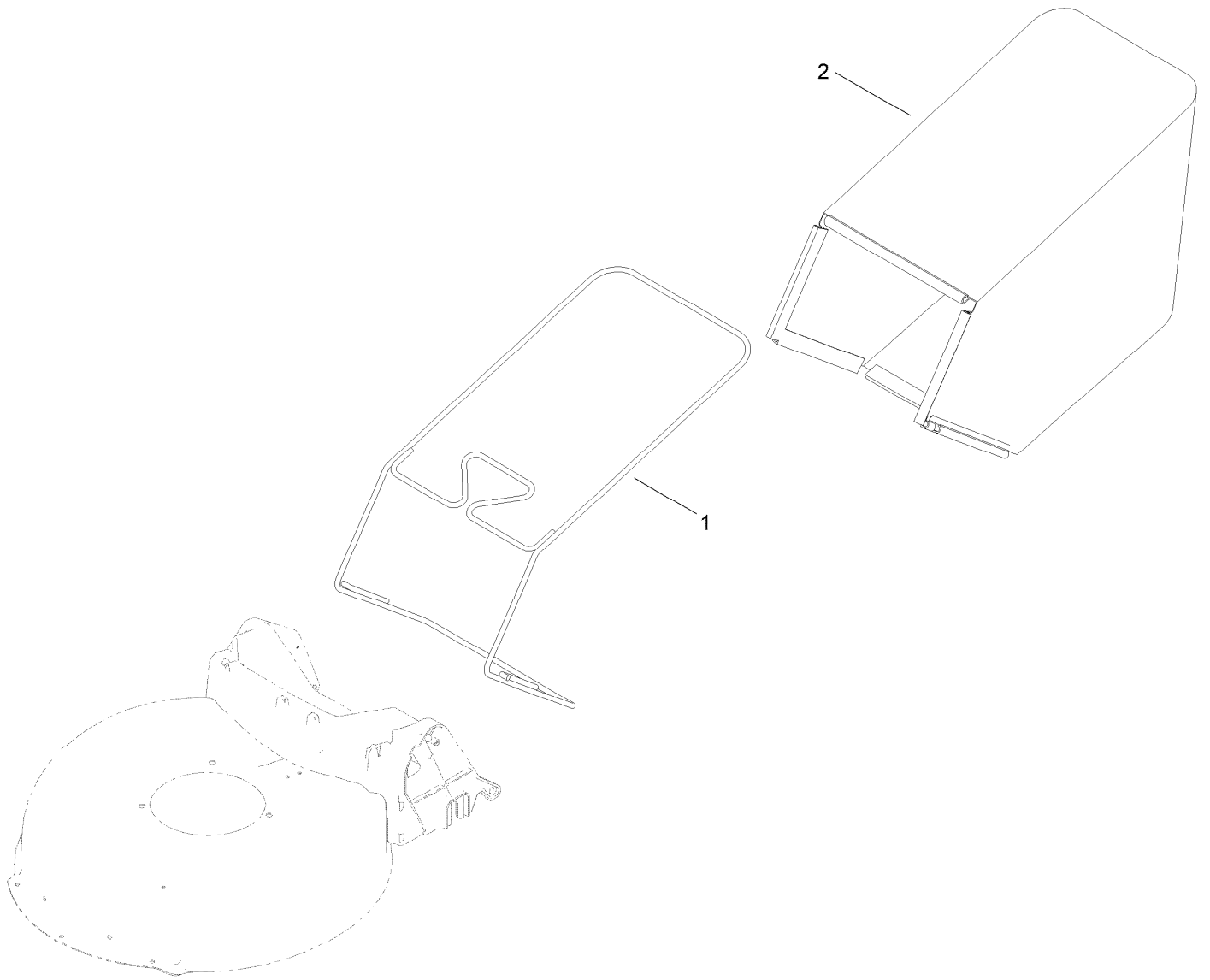


Housing and Chute Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-5906	1	Housing ASM
1:2	94-8072	1	Decal-Danger
2	130-6657	1	Chute ASM
5	140-3830	1	Rear Deflector ASM (60V)
5:2	140-3811	1	Decal-Wpm Warning, 60V
6	127-6807	1	Spring-Torsion
7	138-5378	1	Spring-Torsion
8	127-0698	1	Rod-Door

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
9	127-0724	1	Shield-Trailing
14	132-4518	1	Cover-Belt
15	32144-1	1	Screw-Taptite
16	127-0677	1	Bumper
17	130-2355	6	Stud
18	130-6658	9	Screw-Flange, Plastic
31	136-5905	1	Decal-Deck

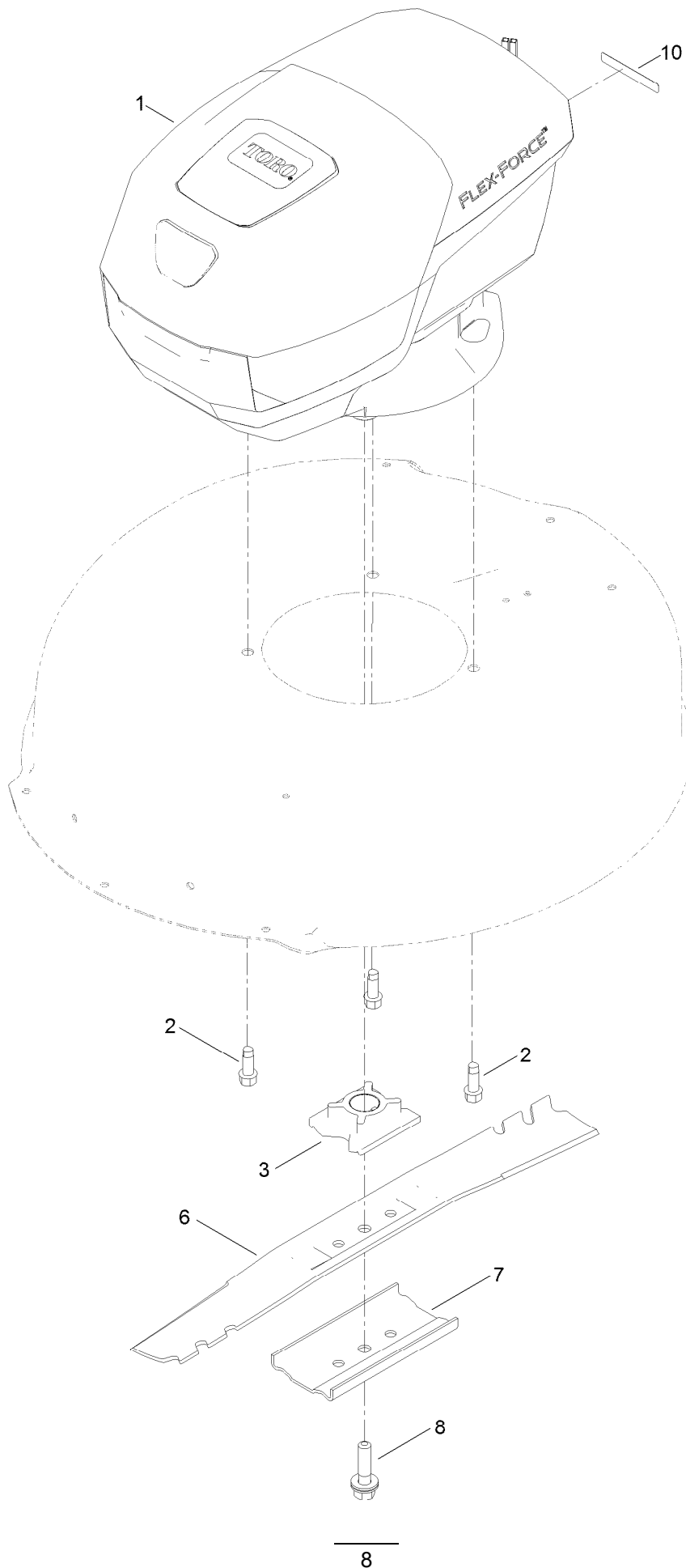
Bag Assembly



Bag Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	131-9697-03	1	Frame-Bag
2	140-3791	1	Grass Bag ASM

Motor and Blade Assembly



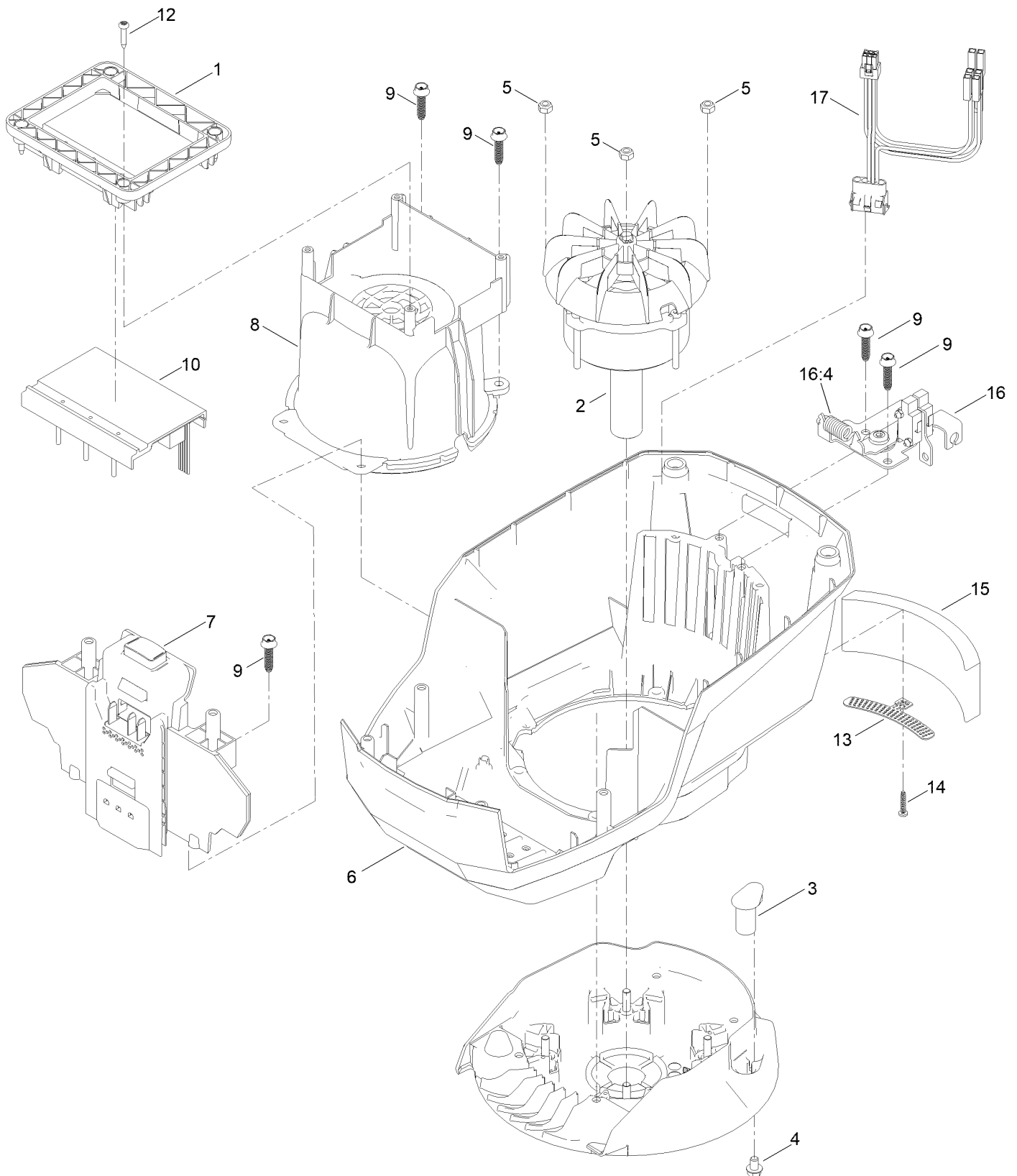
Motor and Blade Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	138-6660	1	Module-Motor
2	95-1726	3	Screw-Taptite
3	104-1007	1	Retainer-Blade
6	140-1274-03	1	Blade-21In (Mulch, Hs)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	108-3766-03	1	Support-Blade
8	125-2466	1	Bolt-Blade
10	133-8061	1	Decal-Warning

Motor Module Assembly No. 138-6660

Lower Shroud Assembly



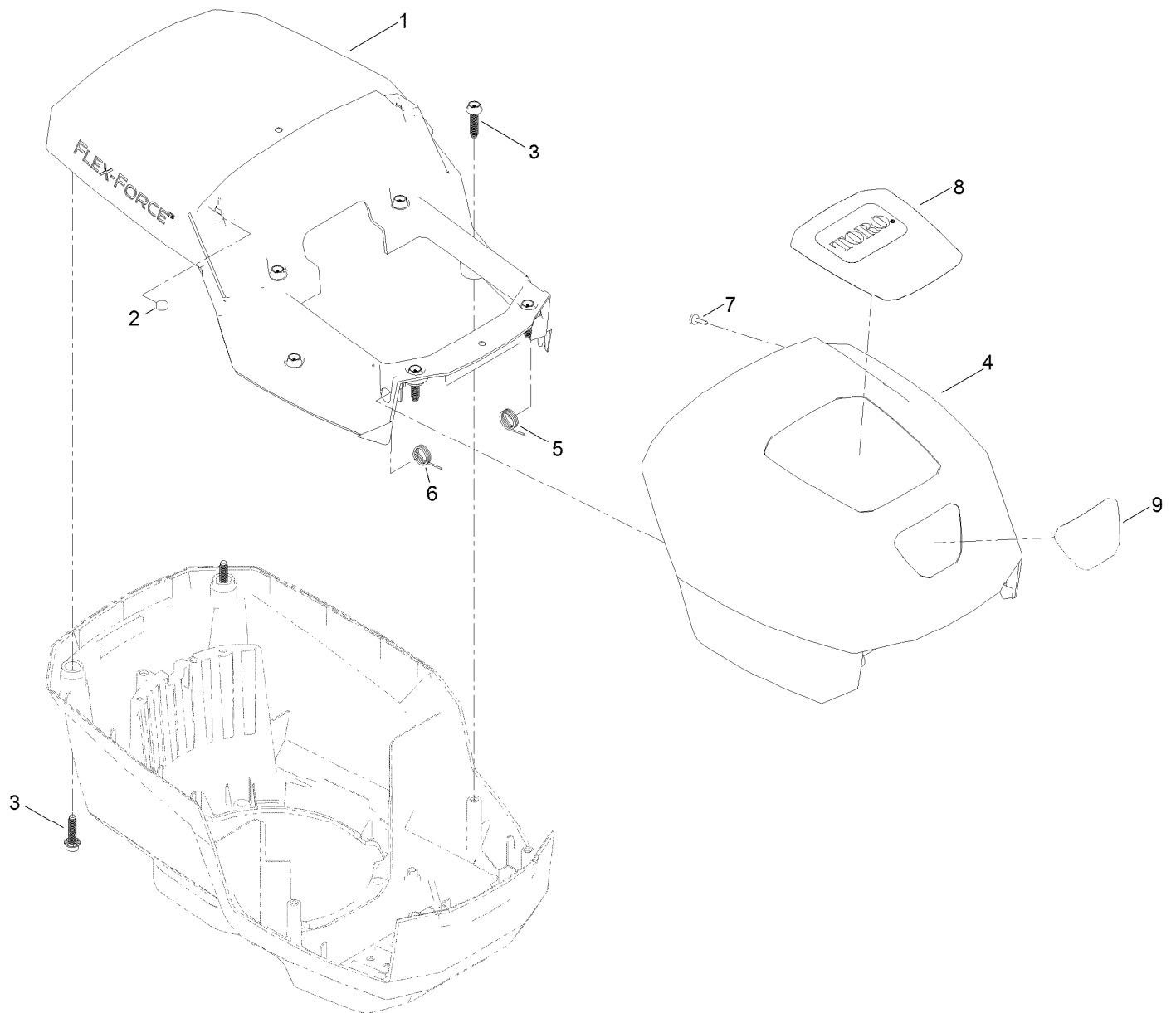
Motor Module Assembly No. 138-6660

Lower Shroud Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-6628	1	Base-Mount, Motor	10	138-6662	1	Controller-Motor, 60 Volt
2	138-6661	1	Motor, 60 Volt	12	139-6642	4	Screw
3	131-9732	3	Insert-Mount, Motor	13	139-6635	1	Bracket-Foam
4	137-4795	3	Screw	14	138-3273	1	Screw-Plastic, PPH
5	115-7373	4	Nut-Lock	15	139-6636	1	Foam
6	139-6631	1	Shroud-Lower	16	133-1918	1	Bail Switch ASM
7	139-6632	1	Battery Reciever ASM	16:4	104-6478	1	Spring-Extension
8	139-6633	1	Shroud-Motor	17	139-6637	1	Harness-Wire
9	130-6658	6	Screw-Flange, Plastic				

Motor Module Assembly No. 139-6660

Upper Shroud Assembly



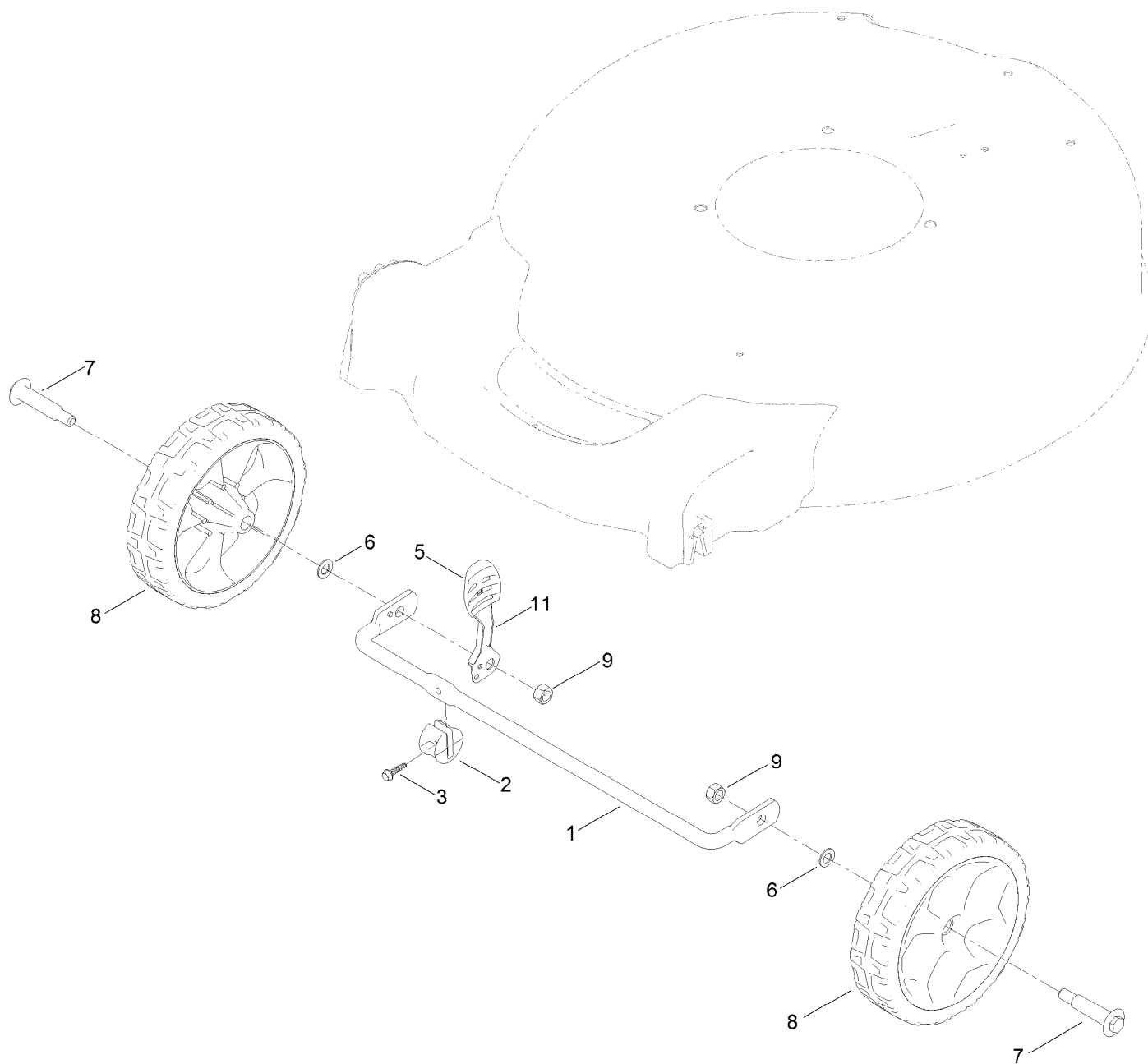
Motor Module Assembly No. 139-6660

Upper Shroud Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-6638	1	Shroud-Upper
2	114-5896	2	Magnet
3	130-6658	8	Screw-Flange, Plastic
4	139-6639	1	Hood
5	139-6640	1	Spring-LH

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	139-6641	1	Spring-RH
7	95-4234	2	Screw-PPH
8	136-9118	1	Decal-Hood, Top
9	136-9119	1	Decal-Hood, Front

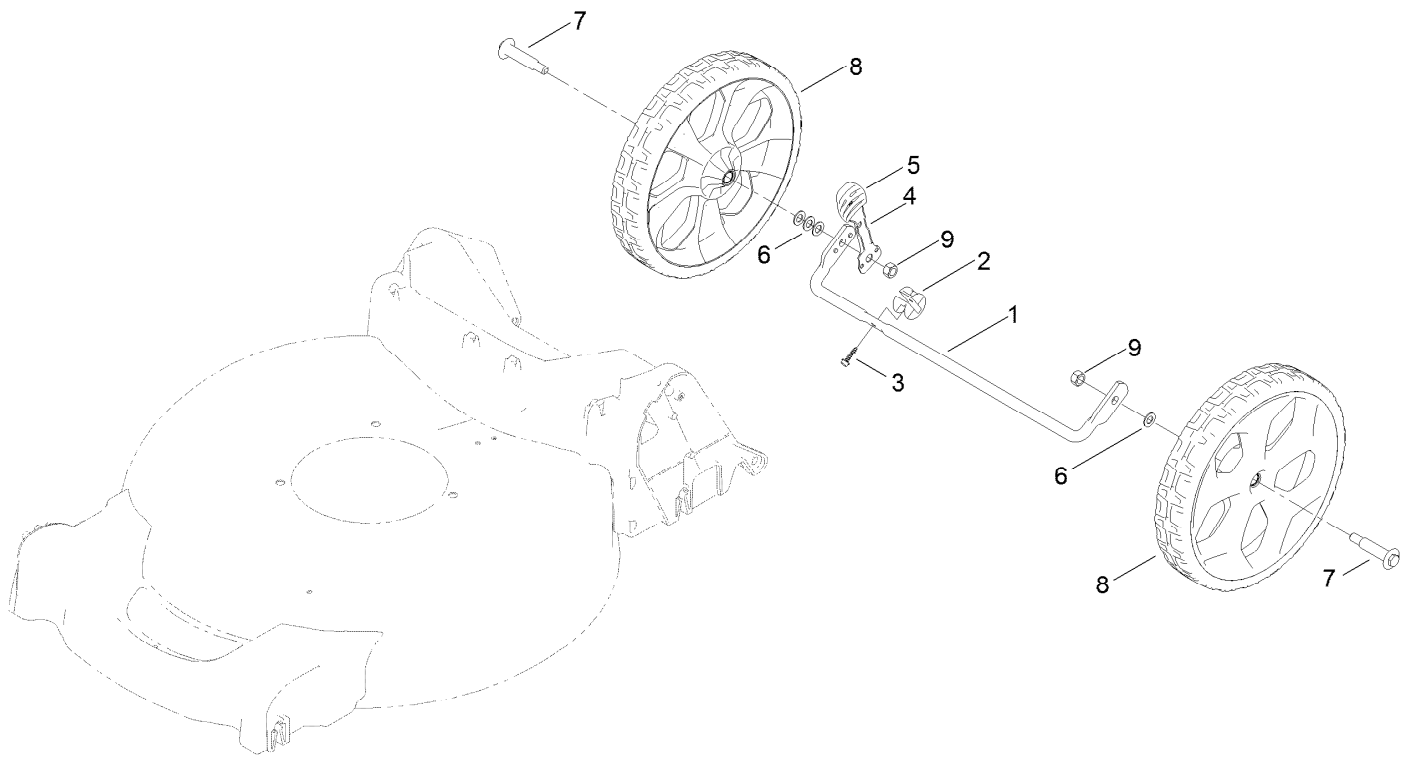
Front Wheel and Height-of-Cut Assembly



Front Wheel and Height-of-Cut Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-0668-03	1	Axle-Front	7	92-1057	2	Bolt-Shoulder
2	127-6800	1	Stop-Axle	8	127-0683	2	7 Inch Wheel ASM
3	127-6831	1	Screw-HWH	9	603773	2	Locknut
5	105-3042	1	Knob-Lever, HOC	11	133-8154	1	Arm-Spring
6	40-1940	2	Washer				

Rear Wheel and Height-of-Cut Assembly

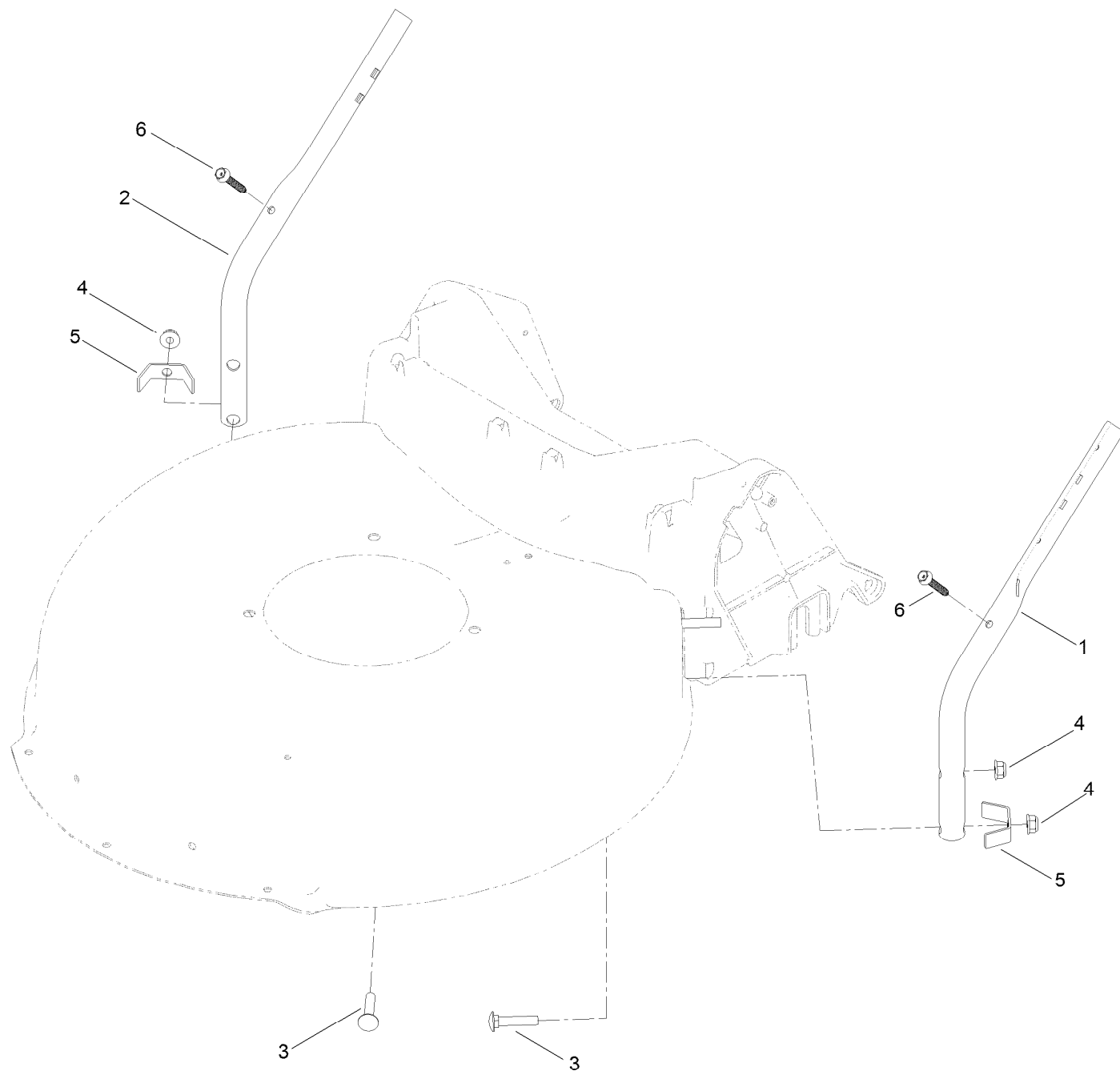


Rear Wheel and Height-of-Cut Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-0669-03	1	Axle-Rear
2	127-6800	1	Stop-Axle
3	127-6831	1	Screw-HWH
4	127-0697	1	Arm-Spring, Rear
5	105-3042	1	Knob-Lever, HOC

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	40-1940	4	Washer
7	92-1057	2	Bolt-Shoulder
8	127-0686	2	11 Inch Wheel ASM
9	603773	2	Locknut

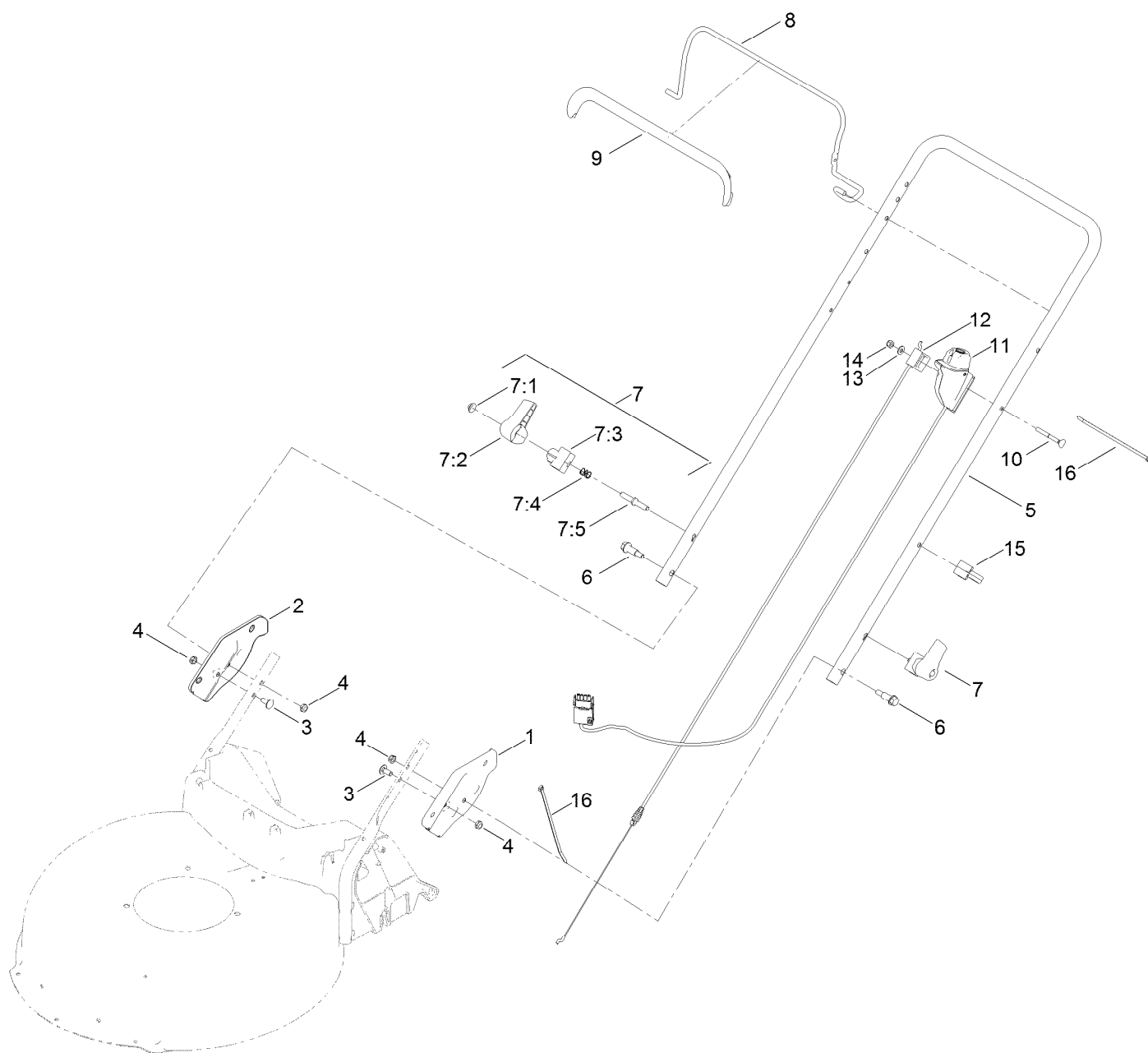
Lower Handle Assembly



Lower Handle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-5923-05	1	Handle-Lower, LH	4	130-6655	4	Nut-Flange, NI
2	136-5924-05	1	Handle-Lower, RH	5	127-0699	2	Bracket-Chute
3	130-6654	4	Bolt-CARR	6	130-6659	2	Screw-Flange, Serrated

Upper Handle Assembly



Upper Handle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	138-6634-05	1	Plate-Handle, Weldment LH
2	138-6635-05	1	Plate-Handle, Weldment RH
3	137-3061	2	Bolt-CARR
4	137-3089	4	Nut-Hex
5	131-4569-05	1	Handle
6	130-2344	2	Bolt-Shoulder
7	138-3249	2	Quick Release ASM
7:1	32112-11	1	Nut-Push
7:2	138-3248	1	Lever-Release
7:3	138-3253	1	Anchor-Spring
7:4	115-2858	1	Spring-Compression

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7:5	138-3243	1	Rod-Release
8	138-3269-03	1	Bail-Brake
9	127-6847	1	Cover-Bail
10	92-2270	1	Screw-Handle
11	133-8140	1	Starter Switch ASM
12	137-9169	1	Cable-Brake, HP
13	3256-1	1	Washer-Flat
14	3296-73	1	Nut-Lock, NI
15	114-7988	1	Guide-Cable
16	614249	2	Tie-Cable

Attachments and Accessories

For 20367 Flex-Force Power System 60V MAX 21in Recycler Lawn Mower

Product Name	Model/Part
Side-Discharge Deflector, 2013 and After 21in Steel Deck Mower	136-7060
Lawn Striping Kit with 22in Roller.....	20601
Bag-Walk Behind (Toro).....	490-7318
60V LI-ION, Battery 4.0 AH	88640
60V LI-ION Battery 6.0 AH.....	88660
60V LI-ION Battery 7.5 AH.....	88675
60V Battery Charger 2 AMP	88602
60V Cordless Trimmer (Bare Tool).....	51830T
60V Cordless Blower (Bare Tool)	51820T

Notes:



Count on it.