Form No. 3438-876 Rev A

Rear Discharge Completion Kit

Base 72in Mower for Groundsmaster® 360 Multi-Purpose Machine

Model No. 30549

Installation Instructions

Installation

Loose Parts

Use the chart below to verify that all parts have been shipped.

Procedure	Description	Qty.	Use
1	No parts required	–	Prepare the machine.
2	Carriage bolt (5/16 x 3/4 inch)	26	Install the baffles.
	Flange nut (5/16 inch)	26	
	Left baffle	1	
	Center baffle	1	
	Right baffle	1	
	Rear shield	1	
	Blade	3	
	Anti-scalp cup	3	
	Blade bolt	3	

1

Preparing the Machine

No Parts Required

Preparing the Machine

1. Park the machine on a level surface.
2. Shift to the NEUTRAL position.
3. Lower all attachments (if equipped).
4. Engage the parking brake.
5. Shut off the engine and remove the key.
6. Disconnect the battery; refer to your machine *Operator's Manual*.

© 2020—The Toro® Company
8111 Lyndale Avenue South
Bloomington, MN 55420

Register at www.Toro.com.

CE

Original Instructions (EN)
Printed in the USA
All Rights Reserved

3438-876 A

2

Installing the Baffles

Parts needed for this procedure:

26	Carriage bolt (5/16 x 3/4 inch)
26	Flange nut (5/16 inch)
1	Left baffle
1	Center baffle
1	Right baffle
1	Rear shield
3	Blade
3	Anti-scalp cup
3	Blade bolt

Procedure

⚠ DANGER

Mechanical or hydraulic jacks may fail to support the machine and cause a serious injury.

- **Use jack stands to support the raised machine.**
- **Use only mechanical or hydraulic jacks to lift the machine.**

1. Raise the front of the machine and support it with jack stands.
2. Remove the existing blades.
3. Loosely install the new baffles under the mower deck with the 26 carriage bolts (5/16 x 3/4 inch) and 26 flange nuts (5/16 inch); refer to Figure 1.

   Note: Position the bolt heads inside the mower deck except for the right side bolts (Figure 1).
4. Loosely install the rear shield to the rear of the mower deck with carriage bolts and flange nuts (Figure 1).

   Note: Position the bolt heads inside the mower deck except for the left side bolts (Figure 1).

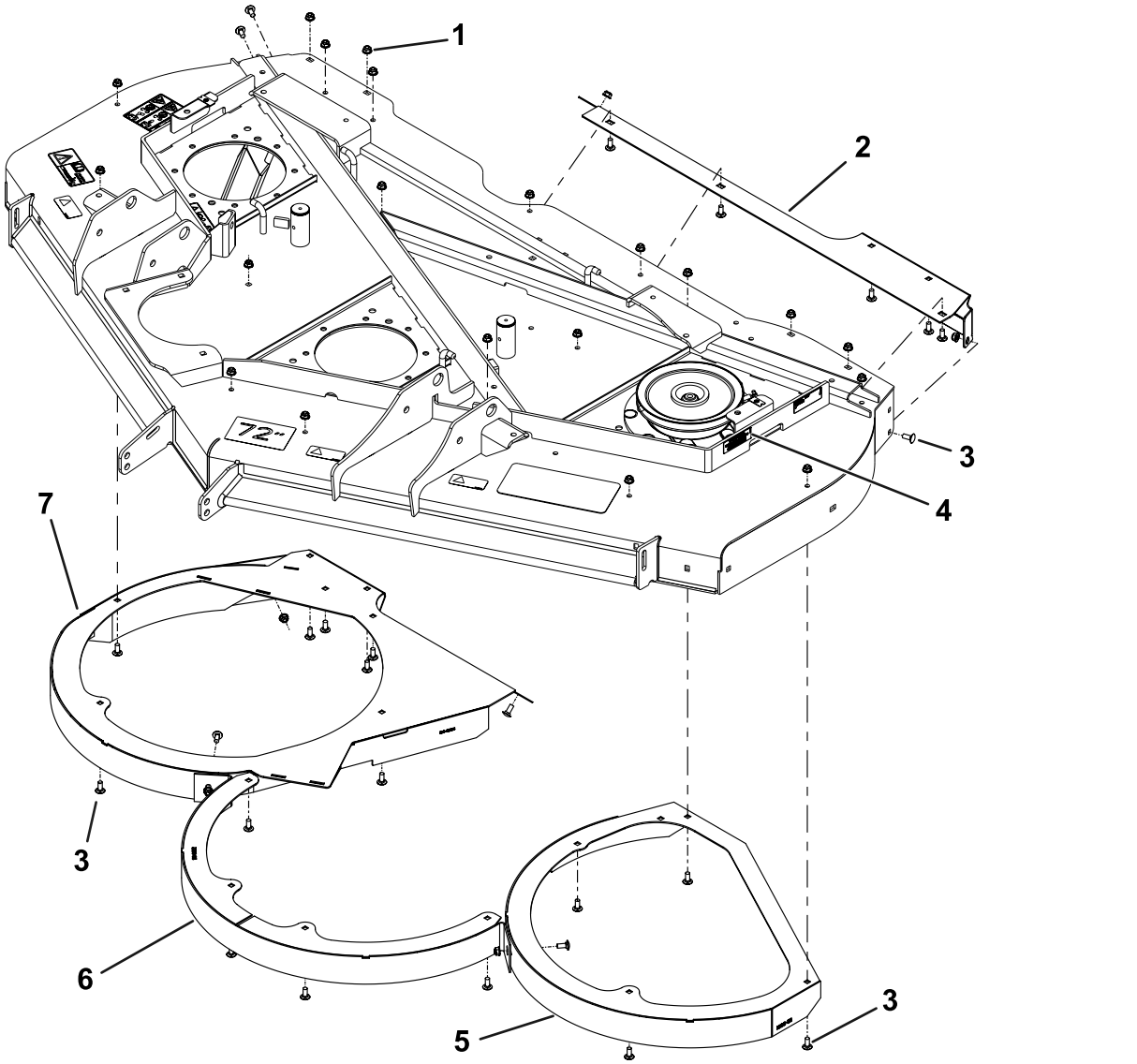


Figure 1

1. Flange nut (5/16 inch)
2. Rear shield
3. Carriage bolt (5/16 x 3/4 inch)
4. Decal
5. Left baffle
6. Center baffle
7. Right baffle

5. Install the blades, anti-scalp cups, and blade bolts (Figure 2). Tighten the blade bolts to 115 to 149 N·m (85 to 110 ft-lb).

   Important: **Ensure the curved part of the blade is pointing toward the inside of the mower deck.**

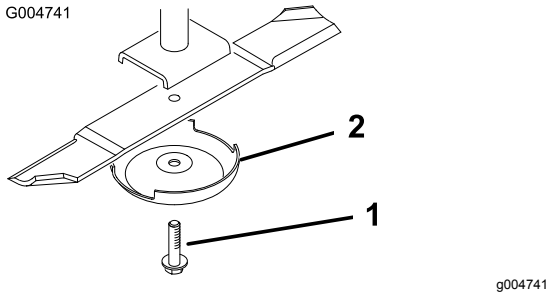


Figure 2

1. Blade bolt
2. Anti-scalp cup

6. Rotate the blades to ensure that there is no interference.
7. Tighten all the nuts and bolts.
8. Raise the front of the machine up, remove the jack stands, and lower the machine.
9. Connect the battery; refer to your machine *Operator's Manual*.