



Count on it.

Form No. 3439-312 Rev A

Parts Catalog

CT2240 Compact Triple 4-Wheel Drive

Turf Mower

Model No. 30654—Serial No. 405600000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

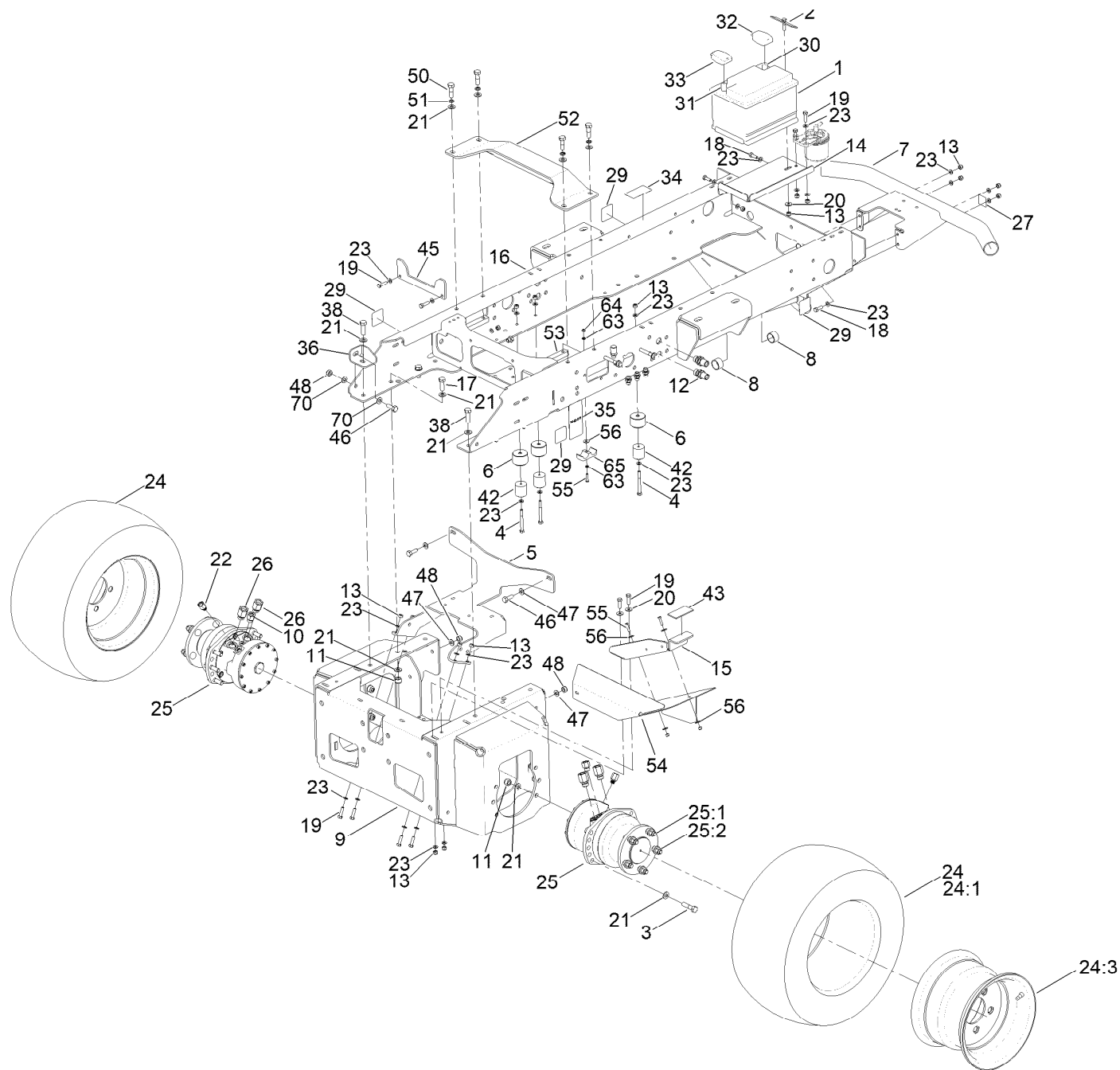
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Main Frame, Chassis, Front Wheel and Battery Assembly

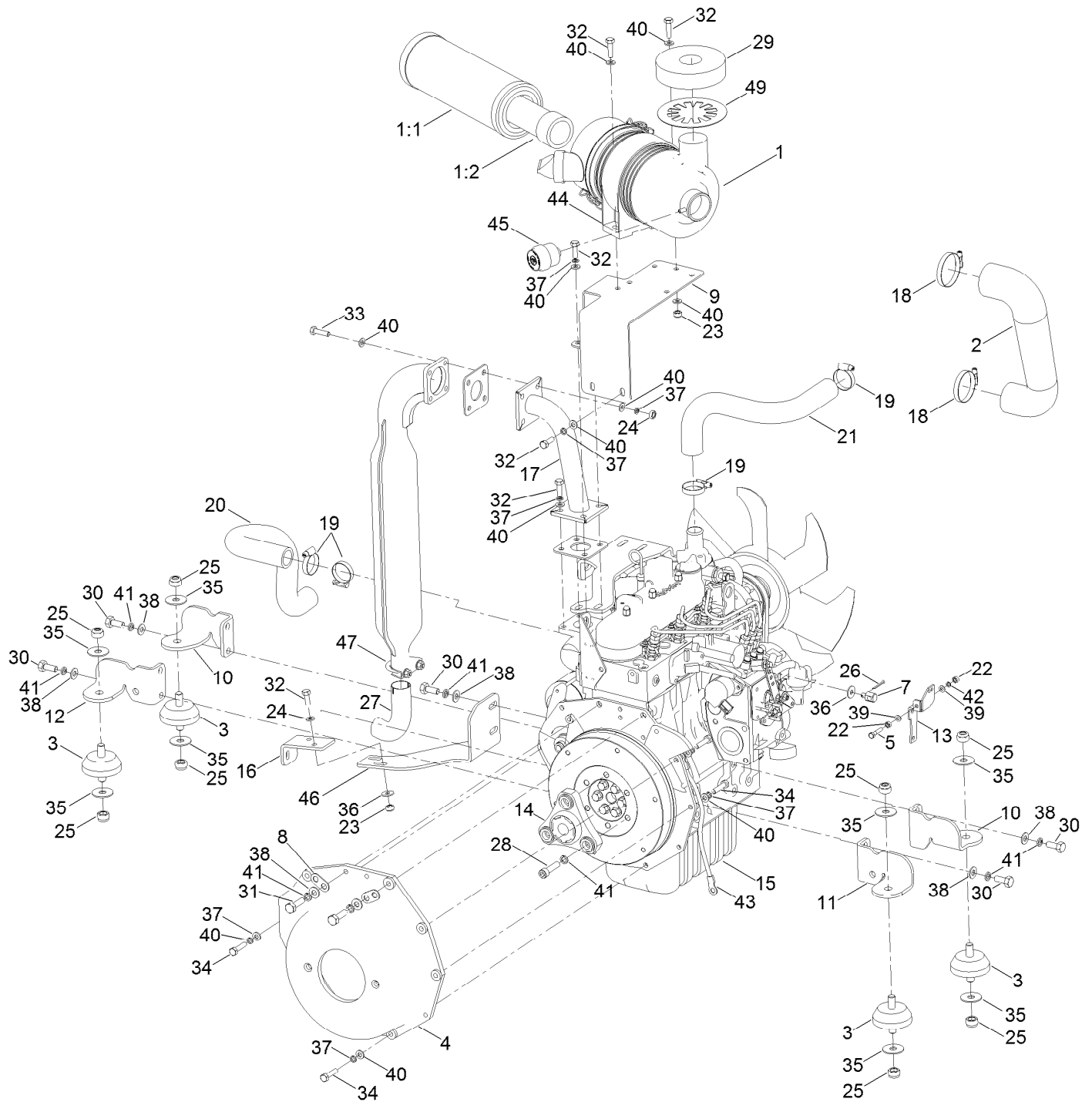


Main Frame, Chassis, Front Wheel and Battery Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	70-09-015	1	Battery	25:2	74-07-016	5	Nut
2	70-01-340	1	Retainer-Battery	25:99	134-3982	1	Kit-Seal ●
3	09552	12	Screw-HH	26	111-3529	4	Adaptor
4	ZBH1H080U	4	Bolt	27	70-13-072	1	Decal
5	111-6791-03	1	Bracket-Manifold, Cutter	29	950832	4	Decal
6	111-5305	4	Bump-Stop	30	70-09-171	1	Terminal-Positive
7	111-3110-03	1	Bumper-Rear	31	70-09-172	1	Terminal-Negative
8	65-07-051	2	Bushing	32	111-3690	1	Cable-Battery, Positive
9	111-7284-03	1	Chassis-Front	33	70-09-170	1	Cable-Battery, Negative
10	111-3509	2	Adaptor	34	950889	1	Decal-Warning
11	ZNN1L000U	18	Nut-Nyloc	35	111-3901	1	Decal-Transmission, Oil
12	09-06-216	2	Adaptor-Bulkhead	36	111-7092-03	2	Bracket-Chassis, Universal
13	09441	21	Nut-Hex, NI	38	ZDH1L040U	2	Screw-HH
14	111-2599-03	1	Plate-Mount, Battery	42	61-07-003	4	Buffer-Rubber
15	111-3217-03	1	Support-Platform, Front (LH)	43	HY910808	1	Strip-Neoprene
16	111-7788-03	1	Chassis-Rear W/A	45	111-5538-03	1	Location-Plate
17	ZDH1L035U	4	Screw-HH	46	09392	4	Screw-HH
18	03162	6	Screw-HH	47	09479	4	Washer-Plain
19	09369	10	Screw-HH	48	ZNN1J000U	4	Nut-Hex, NI
20	09267	3	Washer-Plain	50	63-11-010	4	Bolt-HH
21	HY09485	40	Washer-Plain	51	09599	4	Washer-Lock
22	111-3538	2	Adaptor	52	111-7065-03	1	Brace
23	ZWP1H000U	36	Washer-Plain	53	111-7094	2	Brace-Chassis
24	111-6881	2	Wheel ASM	54	111-7335-03	1	Plate, Grass-Deflector
24:1	65-07-109	1	Tire	55	09364	3	Screw-HH
24:2	65-07-110	1	Tube-Inner ●	56	09262	5	Washer
24:3	111-6882	1	Wheel Rim	63	09472	2	Washer-Plain
25	134-3969	2	Motor-Wheel, Front	64	09438	1	Nut-Nyloc
25:1	111-7059	5	Stud-Wheel	65	56-7974	1	Clamp-Tube
				70	ZWQ1J000U	4	Washer-Plain

● Not illustrated

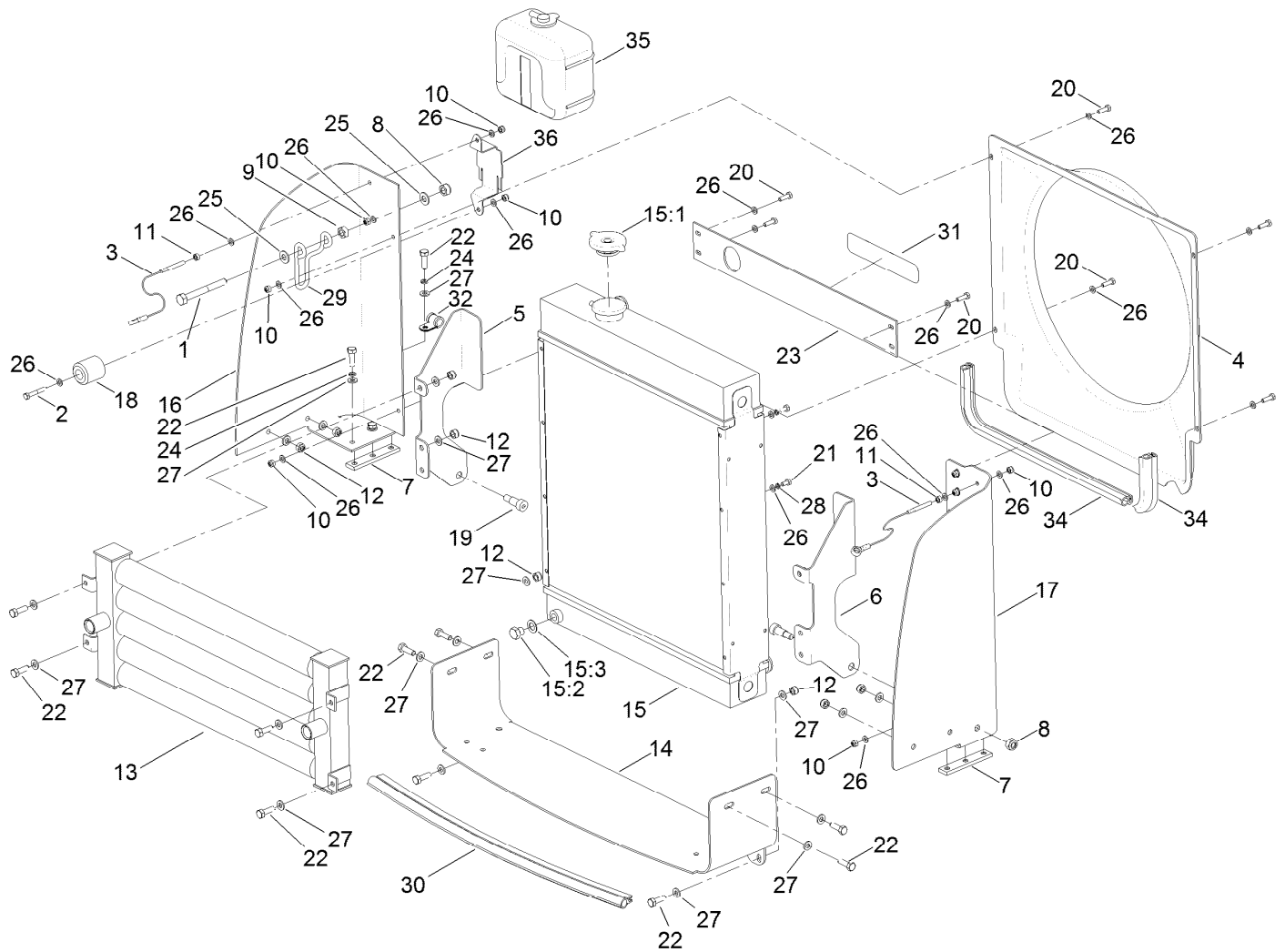
Engine and Mounting Assembly



Engine and Mounting Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	111-3805	1	Air Filter ASM	24	ZNH1H000U	4	Nut-Hex
1:1	111-3808	1	Filter-Element, Main	25	09231	8	Nut-Hex
1:2	111-3809	1	Filter-Element, Safety	26	70-11-005	1	Pin-Split
2	111-3554	1	Intake-Hose, Air	27	940213	1	Tail Pipe-Exhaust
3	910816	4	Isomount-Engine	28	111-3806	3	Screw-HSH
4	922851	1	Housing-Bell	29	111-3555	1	Seal-Air Intake
5	09547	1	Screw-HH	30	50-11-005	10	Screw-HH
7	111-3298	1	Pivot-Throttle, Boss	31	111-0597	2	Screw-HH
8	74-01-327	2	Bracket-Loom, Tie	32	03162	12	Screw-HH
9	111-3036-03	1	Bracket-Air Cleaner	33	09369	4	Screw-HH
10	111-3043-03	2	Bracket-Mount, Engine	34	ZDH1H035U	8	Screw-HH
11	111-3238-03	1	Bracket-Engine Mount, Front (LH)	35	09283	8	Washer
12	111-3239-03	1	Bracket-Engine Mount, Front (RH)	36	09267	3	Washer-Plain
13	111-3299-03	1	Bracket-Throttle	37	03469	18	Washer-Spring
14	111-2556	1	Coupling	38	ZWQ1J000U	12	Washer-Plain
15	134-2575	1	Engine-Kubota, D1105 E4B	39	ZWP1F000U	2	Washer-Plain
16	111-9825-03	1	Bracket-Exhaust, Lower	40	ZWP1H000U	24	Washer-Plain
17	111-3038	1	Flange-Exhaust	41	09480	15	Washer-Lock
18	910936	2	Clip-Jubilee	42	09474	1	Washer-Spring
19	924438	4	Clamp-Hose	43	70-09-023	1	Cable-Earth
20	111-2567	1	Hose-Radiator, Bottom	44	111-3807	1	Bracket-Mounting, Air Filter
21	910921	1	Hose-Top	45	953870	1	Indicator-Filter Blockage
22	09437	2	Nut	46	111-9824-03	1	Bracket-Exhaust, Lower
23	09441	4	Nut-Hex, NI	47	111-9717	1	Clamp-Exhaust
				49	111-6937-03	1	Washer-Pad, Intake Air

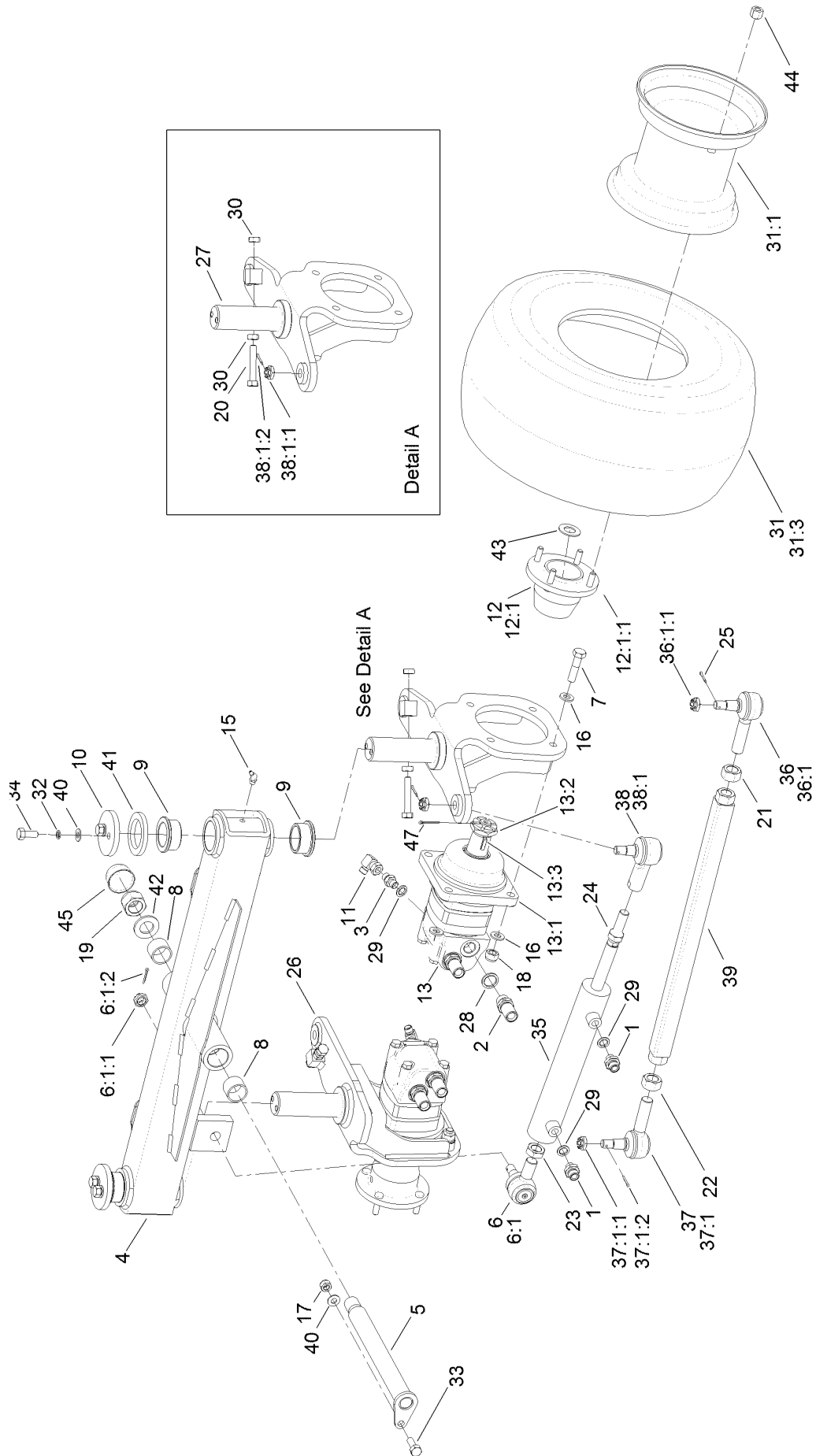
Radiator and Shroud Assembly



Radiator and Shroud Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	ZBH1J090U	1	Screw-HH	17	111-3007-03	1	Bracket-Radiator, RH
2	ZBH1F040U	2	Screw-HH	18	61-07-003	2	Buffer-Rubber
3	924825	2	Cable-Stay, Cover	19	ZIS1J020S	2	Bolt-Shoulder, Socket Head
4	111-3301	1	Cowl-Fan	20	09363	8	Screw-HH
5	111-3010-03	1	Hinge-Oil Cooler, LH	21	09361	6	Screw-HH
6	111-3011-03	1	Hinge-Oil Cooler, RH	22	03162	16	Screw-HH
7	111-3281	2	Bar-Nut	23	111-3008-03	1	Seal-Top
8	ZNN1J000U	3	Nut-Hex, NI	24	03469	6	Washer-Spring
9	09449	1	Nut	25	ZWQ1J000U	2	Washer-Plain
10	09438	12	Nut-Nyloc	26	09472	30	Washer-Plain
11	09437	2	Nut	27	ZWP1H000U	24	Washer-Plain
12	09441	10	Nut-Hex, NI	28	09474	6	Washer-Spring
13	70-06-171	1	Cooler-Oil	29	104-5429	1	Clamp-Form, Wire
14	111-3009-03	1	Plate-Seal, Lower	30	994808	3	Excluder-Draught
15	111-5193	1	Radiator ASM	31	111-3902	1	Decal-Engine, Fan/Radiator
15:1	111-0698	1	Cap-Radiator	32	111-6082	1	Clamp-Cable
15:2	30-06-200	1	Plug-HYD	34	111-7053	1	Seal-Bubble, Side
15:3	200134	1	Washer	35	111-7452	1	Tank-Reserve, Coolant
16	111-3006-03	1	Bracket-Radiator, LH	36	108-9930-03	1	Bracket-Bottle

Rear Axle Assembly



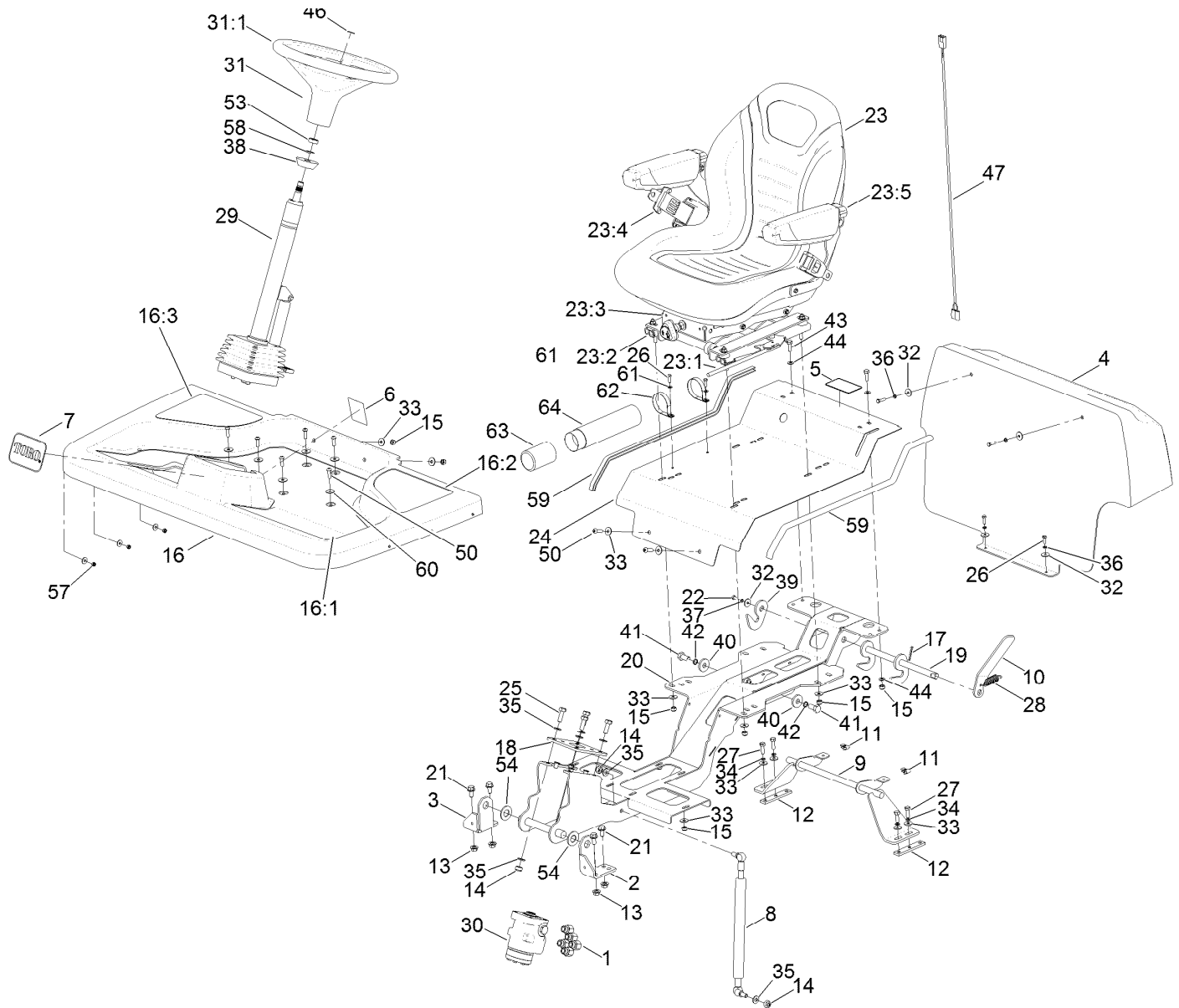
Rear Axle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	50-06-009	2	Adaptor-BSP	28	10-06-032	4	Seal-Dowty
2	09-06-216	4	Adaptor-Bulkhead	29	10-06-030	4	Seal-Dowty
3	10-06-085	2	Adaptor	30	09449	4	Nut
4	111-4995-03	1	Axle-Rear	31	111-6880	2	Wheel ASM
5	111-3265	1	Pin-Axle	31:1	111-6877	1	Rim-Wheel
6	111-6578-03	1	Joint-Ball	31:2	72-07-068	1	Tube-Inner ●
6:1		1	Ball Joint ● ■	31:3	922804	1	Tyre, 18X9.50-8 (6 Ply)
6:1:1	111-5116	1	Nut-Castle	32	09480	4	Washer-Lock
6:1:2	09306	1	Pin-Split	33	09392	1	Screw-HH
7	09552	8	Screw-HH	34	09395	4	Screw-HH
8	70-05-031	2	Bushing	35	111-9940	1	Steering Cylinder ASM
9	111-3681	4	Bushing-Flanged, Oilite	35:99	111-9939	1	Seal Kit ●
10	70-01-197	2	Cap-Washer	36	71-4740-03	1	RH Tie Rod End ASM
11	31-06-004	2	Elbow-Compact	36:1		1	End-Rod, Tie (RH) ■
12	111-5176-03	2	Wheel Hub ASM	36:1:1	105-7941	1	Nut-Hex, Slotted
12:1		1	Hub-Wheel ■	36:1:2	105-7835	1	Seal ●
12:1:1	65-07-019	4	Stud-Wheel ●	36:1:3	302-5	1	Fitting-Grease ●
13	111-9745	2	HYD Motor ASM	37	2411-46-03	1	LH Tie Rod ASM
13:1	111-9864	1	Seal Kit	37:1		1	End-Rod, Tie (LH) ■
13:2	70-06-081	1	Castle-Nut	37:1:1	302-5	1	Fitting-Grease
13:3	70-06-089	1	Key	37:1:2	105-7835	1	Seal
15	63-07-027	3	Zerk-Grease, BSP (90 DEG)	37:1:3	105-7941	1	Nut-Hex, Slotted ●
16	HY09485	16	Washer-Plain	38	111-5087-03	1	Joint-Ball
17	ZNN1J000U	1	Nut-Hex, NI	38:1		1	Joint-Ball ● ■
18	09650	8	Nut-Hex, Nyloc	38:1:1	111-5116	1	Nut-Castle ●
19	ZNN1X000U	1	Nut-Hex, Nyloc	38:1:2	09306	1	Pin-Split ●
20	ZDH1J060U	2	Setscrew-HH	39	111-7924-03	1	Rod-Tie
21	84-5300	1	Nut-Jam	40	ZWQ1J000U	5	Washer-Plain
22	110-5337	1	Nut-Jam	41	70-07-149	2	Washer-Felt
23	09828	1	Nut	42	09555	1	Washer
24	09827	1	Nut - Jam	43	ZWP1T000U	2	Washer-Plain
25	70-11-005	2	Pin-Split	44	65-07-009	8	Nut-Wheel, Dome
26	111-4982-03	1	RH Rear Yoke ASM	45	10-11-100	1	Cap-Nut
27	111-4983-03	1	LH Rear Yoke ASM	47	70-11-004	2	Pin-Split

● Not illustrated

■ Not serviced separately

Steering Column, Seat and Platform Assembly

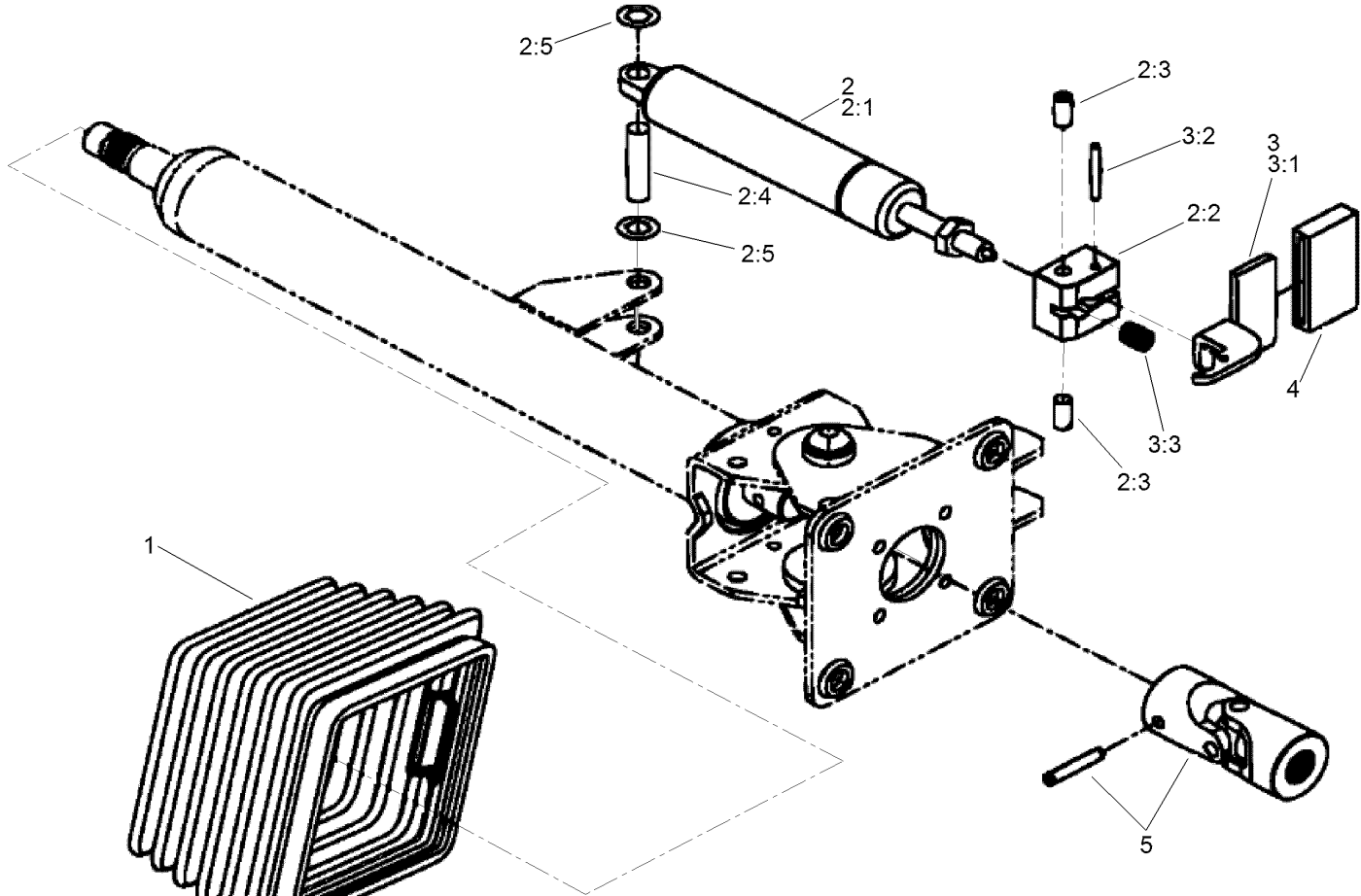


Steering Column, Seat and Platform Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	111-3509	5	Adaptor	27	03162	4	Screw-HH
2	111-3243-03	1	Bracket-Platform Pivot, LH	28	70-07-063	1	Spring-Extension
3	111-2665-03	1	Bracket-Platform Pivot, RH	29	111-6756	1	Steering Column ASM
4	111-3293	1	Bulkhead	30	111-7464	1	Valve-Control, Steering
5	111-3566	1	Decal-Latch, Platform	30:99	130-8358	1	Seal Kit ●
6	111-3562	1	Decal	30:99	94-4095	1	Centering Spring Kit ●
7	67-1300	1	Decal	31	98-1471	1	Wheel-Steering
8	111-9857	1	Gas Strut	31:1	98-1468	1	Cover-Wheel, Steering
9	111-3140-03	1	Bar-Latch	32	09263	5	Washer
10	111-3269-03	1	Lever-Latch, Platform	33	09267	20	Washer-Plain
11	410076	2	Nut	34	03469	4	Washer-Spring
12	111-3281	2	Bar-Nut	35	ZWQ1J000U	10	Washer-Plain
13	63-11-015	4	Nut-Hex	36	09474	4	Washer-Spring
14	ZNN1J000U	6	Nut-Hex, NI	37	09474	1	Washer-Spring
15	09441	16	Nut-Hex, NI	38	93-5429	1	Collar-Foam
16	111-9744	1	Operator Platform ASM	39	111-3268	1	Latch-Plate, Platform
16:1	111-3506	1	Mat-Floor	40	63-01-115	2	Washer
16:2	111-3507	1	Mat-Side, LH	41	09571	2	Screw-HH
16:3	111-3508	1	Mat-Side, RH	42	09599	2	Washer-Lock
17	70-11-004	1	Pin-Split	43	03162	2	Screw-HH
18	111-2899-03	1	Plate-Mount, Pump (Steering)	44	ZWP1H000U	4	Washer-Plain
19	111-3266	1	Latch-Platform	46	98-1459	1	Decal
20	111-9565-03	1	Support-Platform	47	111-6186	1	Cable-Seat, Beacon
21	63-11-018	4	Screw-Durloc	50	ZHS1H025U	8	Screw-HSBH
22	09362	1	Screw-HH	53	09827	1	Nut - Jam
23	111-3500	1	Seat ASM (W/Seat Belt)	54	09499	2	Washer
23:1	111-3498	1	Adjuster-Rail, Seat	57	09438	2	Nut-Nyloc
23:2	111-3499	1	Rail-Adjuster, Slave	58	HY4200	1	Washer-Spring
23:3	111-3501	1	Suspension-Seat	59	50-08-001	2	Edging-Rubber
23:4	111-3502	1	Seat Belt ASM	60	09270	6	Washer-Plain
23:5	111-3511	1	Arm Rest Kit	61	09472	4	Washer-Plain
23:6	111-3674	1	Switch-Seat ●	62	107-1865	2	R-Clamp
24	111-3069-03	1	Pan-Seat	63	104-7048	1	Cap-Housing
25	09392	4	Screw-HH	64	104-7050	1	Tube-Manual
26	09363	4	Screw-HH	99	994808	1	Excluder-Draught ●

● Not illustrated

Steering Column Assembly No. 111-6756



Steering Column Assembly No. 111-6756 (continued)

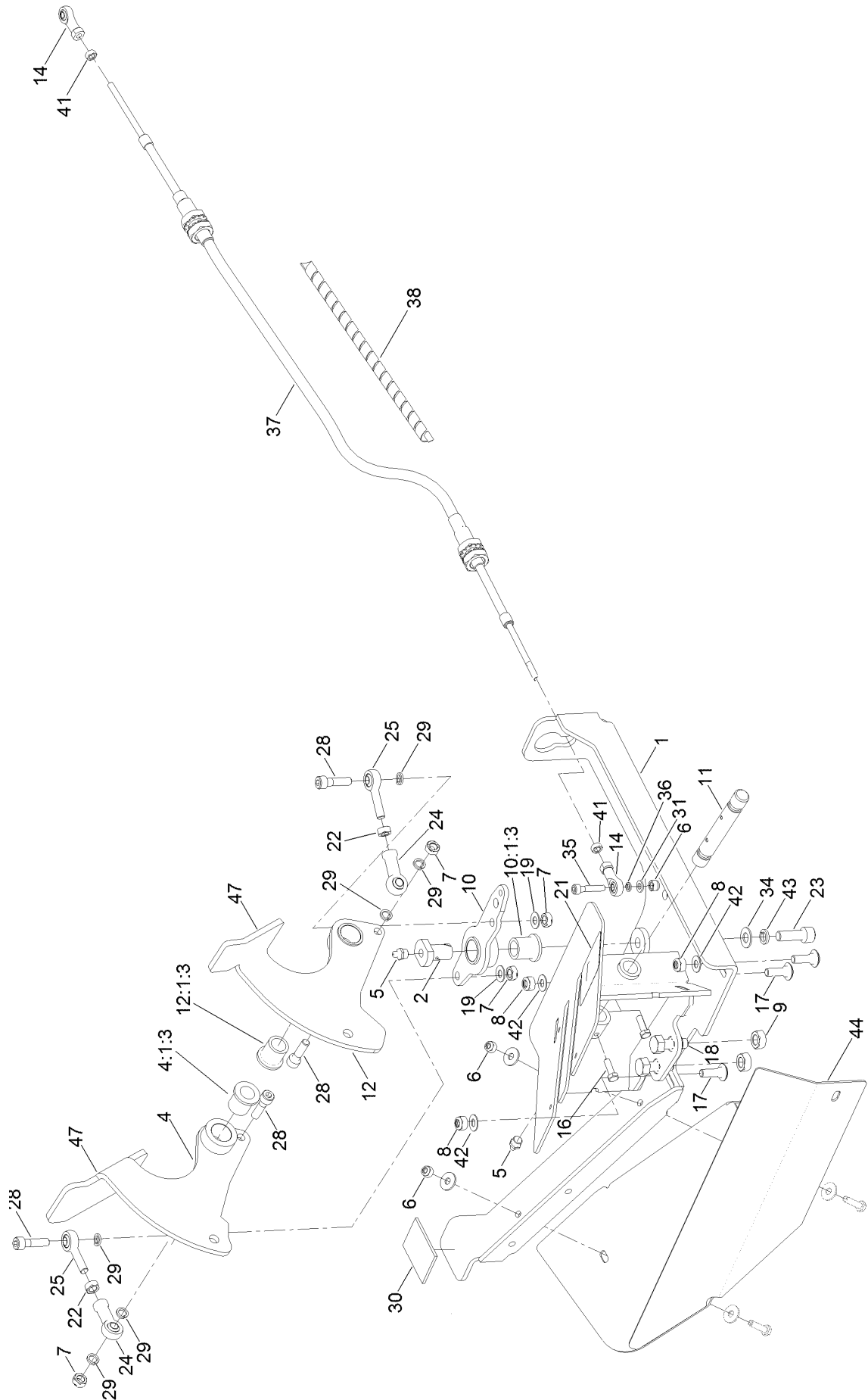
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	110-6462	1	Bellows-Rubber
2	110-6463	1	Cylinder Service Kit
2:1		1	Cylinder-Gas ■
2:2		1	Block-Pedal ■
2:3		2	Bolt ■
2:4		1	Pin ■
2:5		2	Washer-Lock ■

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	110-6464	1	Pedal Service Kit
3:1		1	Pedal ■
3:2		1	Pin ■
3:3		1	Spring ■
4	110-6465	1	Cover-Pedal ●
5	111-7314	1	Universal Joint Kit ●

● Not illustrated

■ Not serviced separately

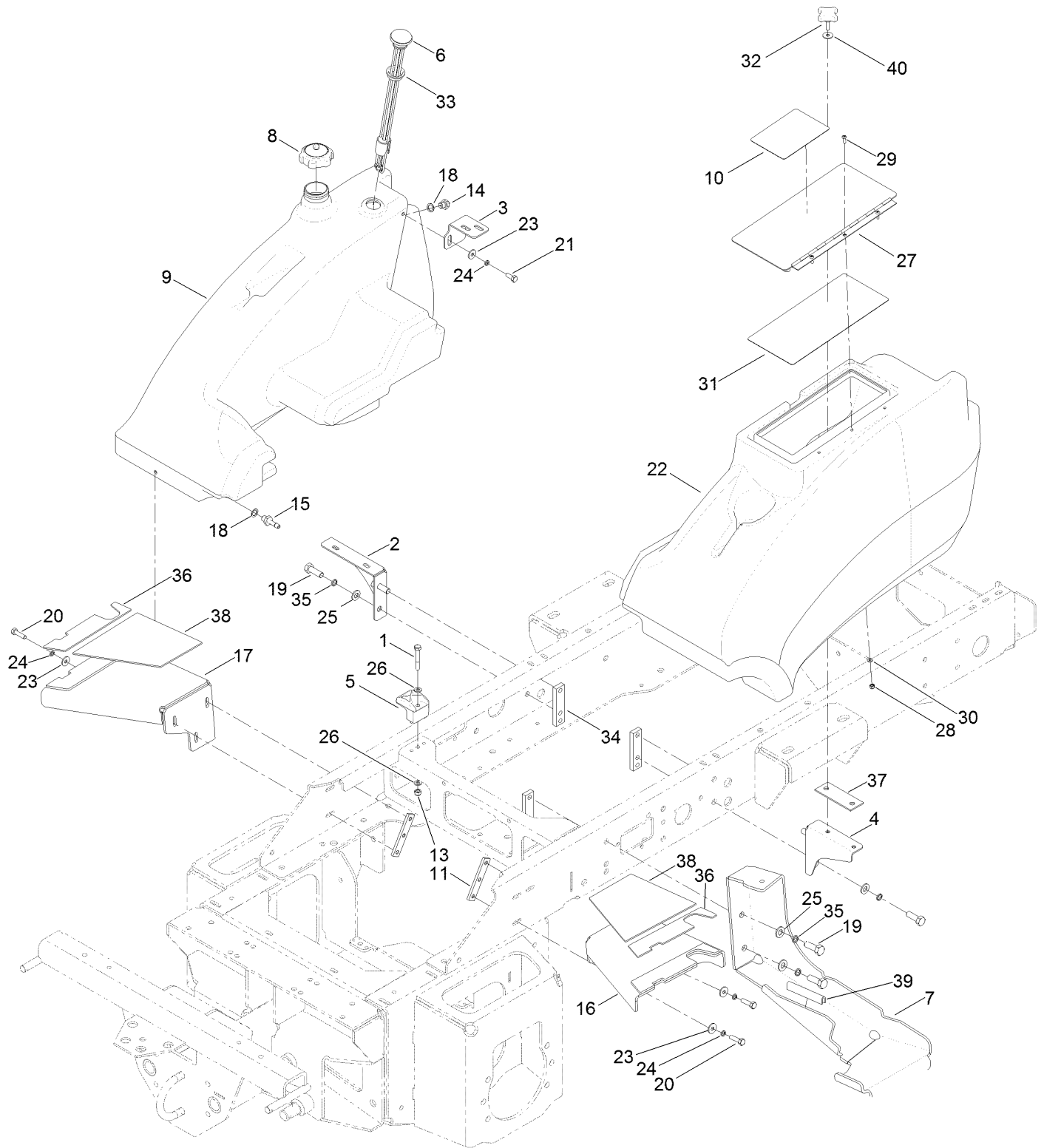
Pedal Control Assembly



Pedal Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	111-7175-03	1	Pedal-Mounting	21	111-3567	1	Decal-Pedal, Operation
2	111-7122	1	Boss-Pedal, Link	22	ZNH1H000U	2	Nut-Hex
4	111-9243-03	1	Forward Pedal ASM	23	ZCS1J030U	1	Screw-HSH
4:1:3	953868	1	Bushing-Flange, Oilite	24	111-2896	2	Rod-End, Female
5	10-11-017	2	Fitting-Straight	25	111-6147	2	Rod End
6	09544	1	Nut-Nyloc	28	ZCS1H030U	4	Screw-Cap
7	ZNB1H000U	4	Nut	29	111-6948	6	Washer-Spring
8	09441	3	Nut-Hex, NI	30	HY910808	1	Strip-Neoprene
9	09449	2	Nut	31	09472	1	Washer-Plain
10	111-7068-03	1	Pedal Link ASM	34	09479	1	Washer-Plain
10:1:3	953868	1	Bushing-Flange, Oilite	35	111-4586	1	Screw-HSH
11	111-1310	1	Pin-Control, Pedal	36	09474	1	Washer-Spring
12	111-9244-03	1	Reverse Pedal ASM	37	111-7267	1	Cable-Transmission
12:1:3	953868	1	Bushing-Flange, Oilite	38	111-6133	1	Guard-Spiral
14	111-4579	2	Rod End-Female/Female	41	09437	2	Nut
16	09363	2	Screw-HH	42	09267	3	Washer-Plain
17	09373	3	Bolt-Coach	43	09480	1	Washer-Lock
18	09392	2	Screw-HH	44	111-7336-03	1	Plate-Grass, Deflector (RH)
19	09475	2	Washer	47	70-07-067	1	Tape-Slip, Anti

Fuel Tank and Storage Pod Assembly



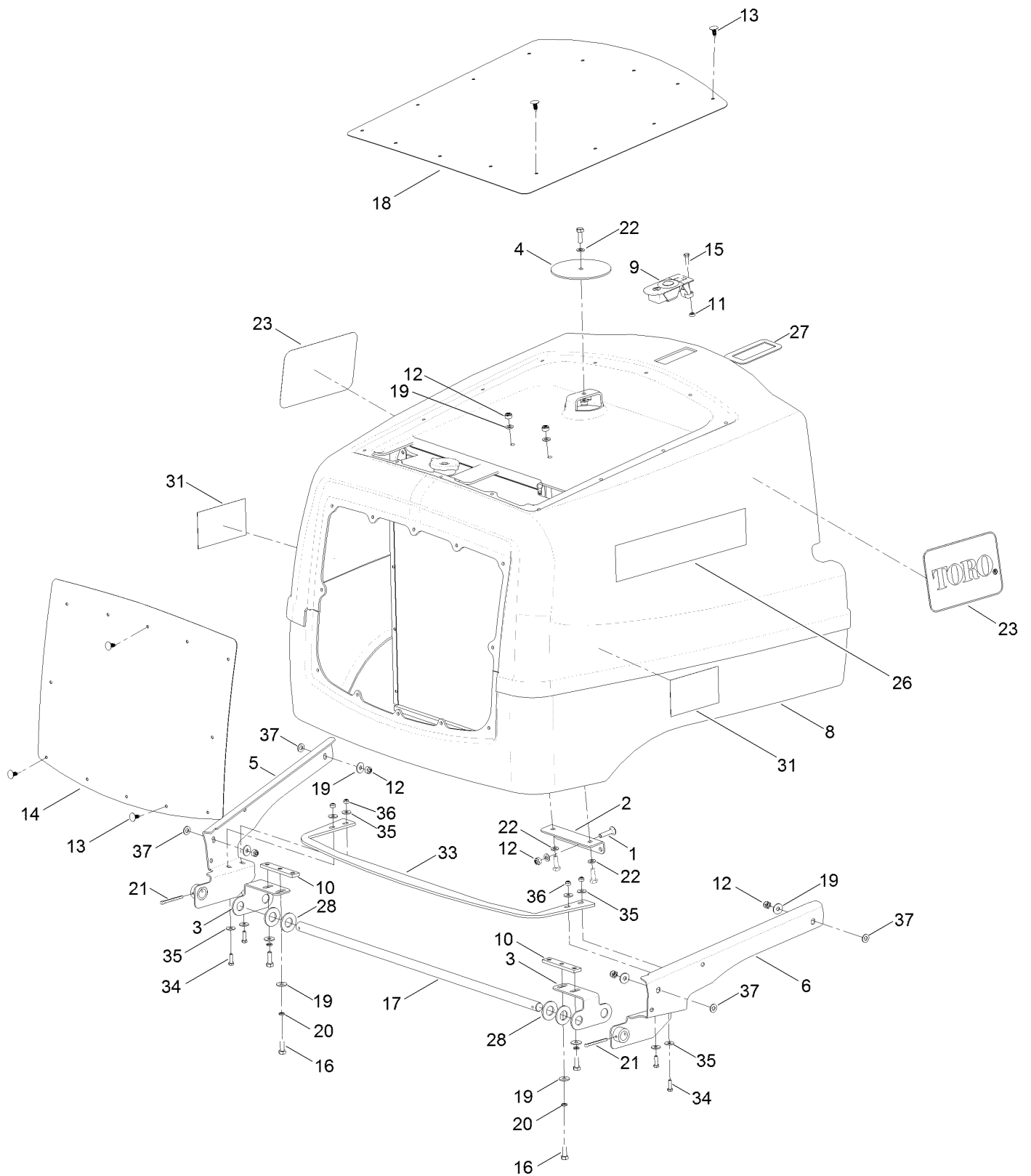
Fuel Tank and Storage Pod Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	09565	1	Screw-HH	24	03469	6	Washer-Spring
2	111-3452-03	1	Bracket-Fuel Tank	25	HY09485	6	Washer-Plain
3	111-3453-03	1	Bracket-Fuel Tank, Upper	26	ZWP1H000U	2	Washer-Plain
4	111-3424-03	1	Bracket-Pod, Storage	27	111-7242-03	1	Cover-Storage
5	107-4543	1	Clamp	27:1		1	Cover Assembly Storage Pod ●■
6	104-5603	1	Gauge-Level, Fuel	27:1:4	134-2164	1	Plug-Lid, Storage ●
7	111-5364-01	1	Bracket-Step	28	09430	3	Nut-Nyloc
8	111-3531	1	Cap-Fuel	29	111-3381	3	Screw-HSBH
9	111-3294	1	Tank-Fuel	30	09470	3	Washer
10	111-8098	1	Decal-Warning, Inclines	31	111-7249	1	Decal-Maintenance
11	111-3281	2	Bar-Nut	32	111-3666	3	Handwheel
13	09441	1	Nut-Hex, NI	33	95-8972	1	Grommet
14	910352	1	Pipe-Return, Fuel	34	111-4490	3	Bar-Nut
15	910351	1	Pipe-Suction, Fuel	35	09599	6	Washer-Lock
16	111-9042-03	1	Support-Platform	36	111-9044	2	Pad-Support, Outer
17	111-9041-03	1	Support-Platform	37	111-5388	1	Pad-Rubber, Storage Pod
18	111-3925	2	Washer-Fiber	38	111-9043	2	Pad-Support, Inner
19	ZDH1L035U	6	Screw-HH	39	50-08-001	1	Edging-Rubber
20	09369	4	Screw-HH	40	111-7658	3	Washer
21	09368	2	Screw-HH	99	70-07-067	1	Tape-Slip, Anti ●
22	111-3295	1	Pod-Storage				
23	09267	6	Washer-Plain				

● Not illustrated

■ Not serviced separately

Hood Assembly

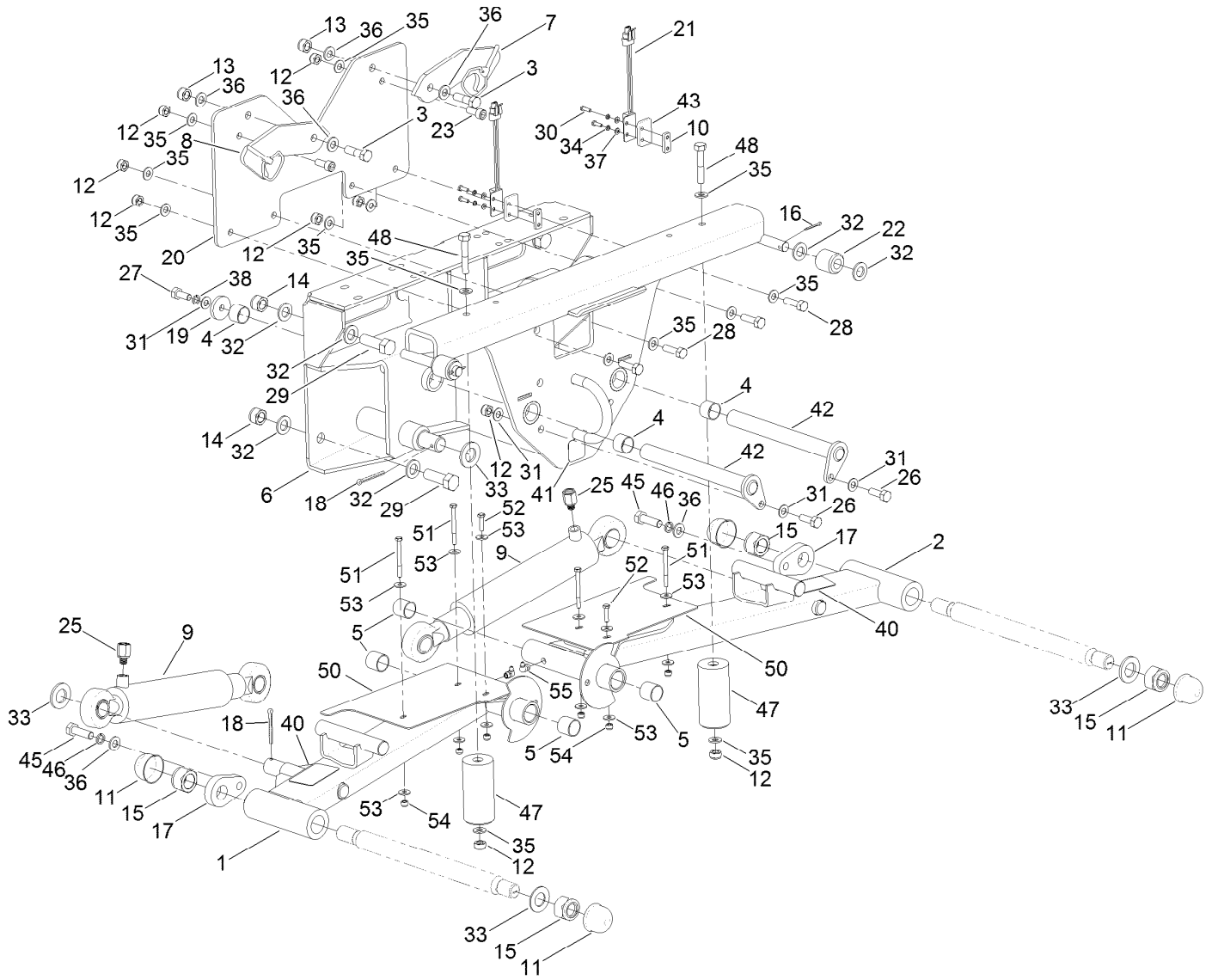


Hood Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	09369	1	Screw-HH	18	111-6918-03	1	Screen-Top
2	111-2111-03	1	Bracket-Engine, Cover	19	09267	11	Washer-Plain
3	111-7483-03	2	Bracket, Hinge-Shaft	20	03469	4	Washer-Spring
4	111-3557-03	1	Cover-Air, Intake	21	74-11-003	2	Pin-Split
5	111-3490-03	1	Hinge-Cover, Engine (LH)	22	ZWP1H000U	4	Washer-Plain
6	111-3491-03	1	Hinge-Cover, Engine (RH)	23	111-3728	2	Decal
8	111-6920	1	Cover-Engine	26	111-7311	2	Decal
9	950831	1	Latch-Sealed, Lever	27	111-4158-03	1	Plate-Support, Latch
10	111-3281	2	Bar-Nut	28	09499	4	Washer
11	09437	1	Nut	31	94-8099	2	Decal
12	09441	8	Nut-Hex, NI	33	111-8236-03	1	Plate-Tie, Cover
13	117-2382	26	Plug-Plastic	34	09363	4	Screw-HH
14	111-6919-03	1	Screen-Rear	35	09262	8	Washer
15	09364	1	Screw-HH	36	09438	4	Nut-Nyloc
16	03162	4	Screw-HH	37	09475	4	Washer
17	111-7482	1	Shaft-Hinge, Cover	99	111-7488	5	Seal-Cover, Screen ●

● Not illustrated

Front Lift Arm Assembly

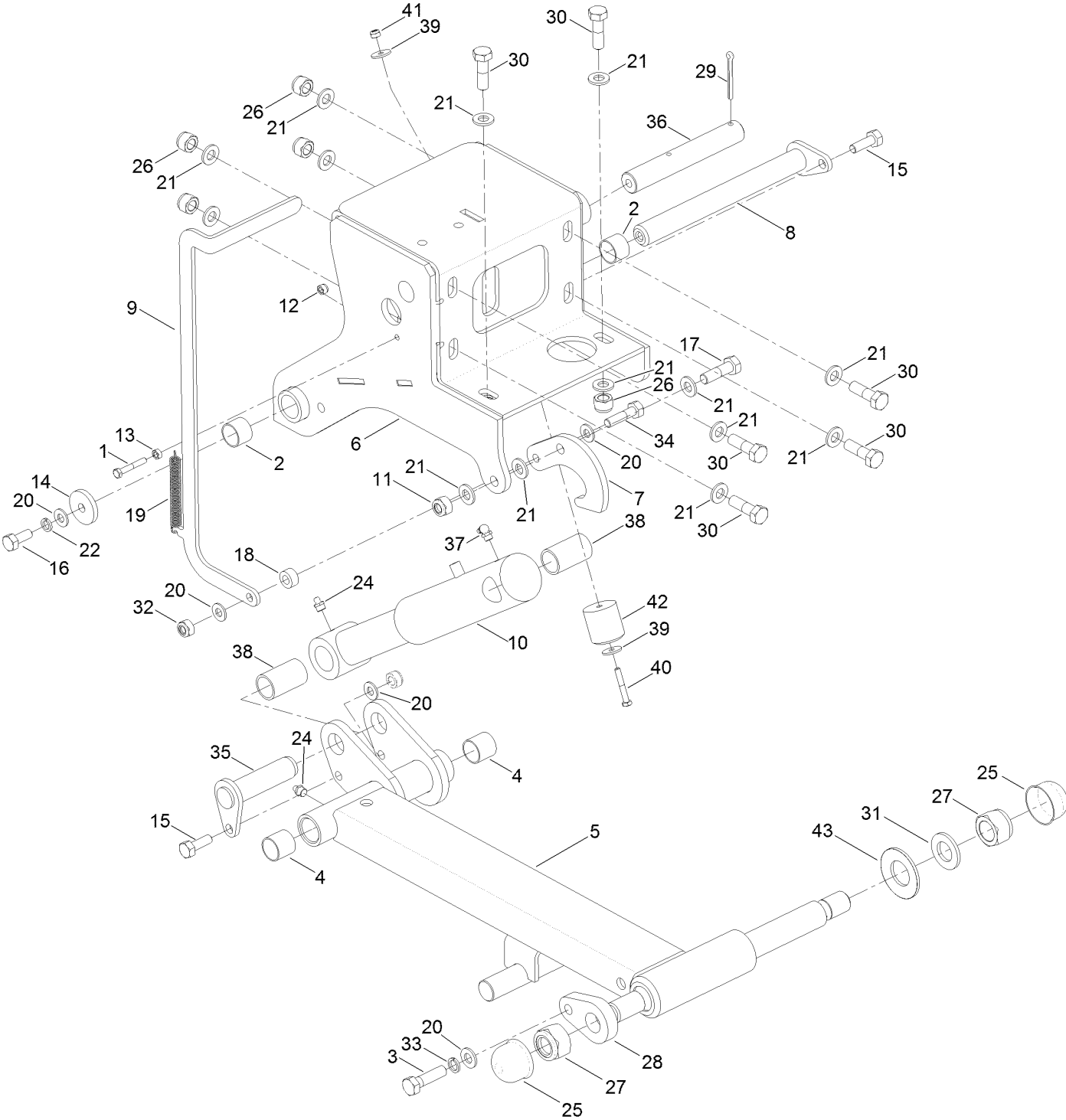


Front Lift Arm Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	111-1390-03	1	Arm-Front, RH	27	09395	2	Screw-HH
2	111-4100-03	1	Arm-Front, LH	28	ZDH1J035U	4	Screw-HH
3	63-11-010	2	Bolt-HH	29	ZDH1P050U	8	Screw-HH
4	74-07-028	4	Bushing	30	ZDH1E016U	4	Screw-HH
5	876066	4	Bushing	31	09479	6	Washer-Plain
6	111-8096-03	1	Frame-Pivot, Arm	32	09491	20	Washer-Plain
7	111-7922-01	1	Plate-Latch, LH	33	09555	6	Washer
8	111-7921-01	1	Plate-Latch, RH	34	09644	4	Washer-Spring
9	111-1998	2	HYD Lift Cylinder ASM	35	ZWQ1J000U	14	Washer-Plain
9:1	111-2561	2	Fitting-Grease ●	36	HY09485	6	Washer-Plain
9:2	111-3471	1	Seal Kit ●	37	09470	4	Washer
10	111-3336	2	Bar-Switch, Proximity	38	09480	2	Washer-Lock
11	10-11-100	4	Cap-Nut	40	70-13-077	2	Decal-Danger
12	ZNN1J000U	10	Nut-Hex, NI	41	70-13-072	1	Decal
13	09650	2	Nut-Hex, Nyloc	42	111-3248	2	Pin-Pivot, Front Arm
14	09456	8	Nut	43	111-3676	2	Spacer-Switch, Proximity
15	ZNN1X000U	4	Nut-Hex, Nyloc	45	ZDH1L040U	2	Screw-HH
16	70-11-005	2	Pin-Split	46	09599	2	Washer-Lock
17	63-01-185W	2	Retainer-Pin	47	111-4157	2	Stop-Bump
18	74-11-003	4	Pin-Split	48	09397	2	Bolt
19	111-3366	2	Plate-Retaining, Bush	50	111-6822-03	2	Deflector-Arm, Mounted
20	111-7240-03	1	Plate-Mount, Latch	51	09703	4	Bolt-HH
21	105-0023	2	Switch-Proximity	52	09364	2	Screw-HH
22	922112	2	Roller	53	09262	12	Washer
23	ZCS1J025U	2	Screw-HSH	54	09544	6	Nut-Nyloc
25	111-3538	2	Adaptor	55	63-07-027	2	Zerk-Grease, BSP (90 DEG)
26	09392	2	Screw-HH				

● Not illustrated

Center Arm Assembly

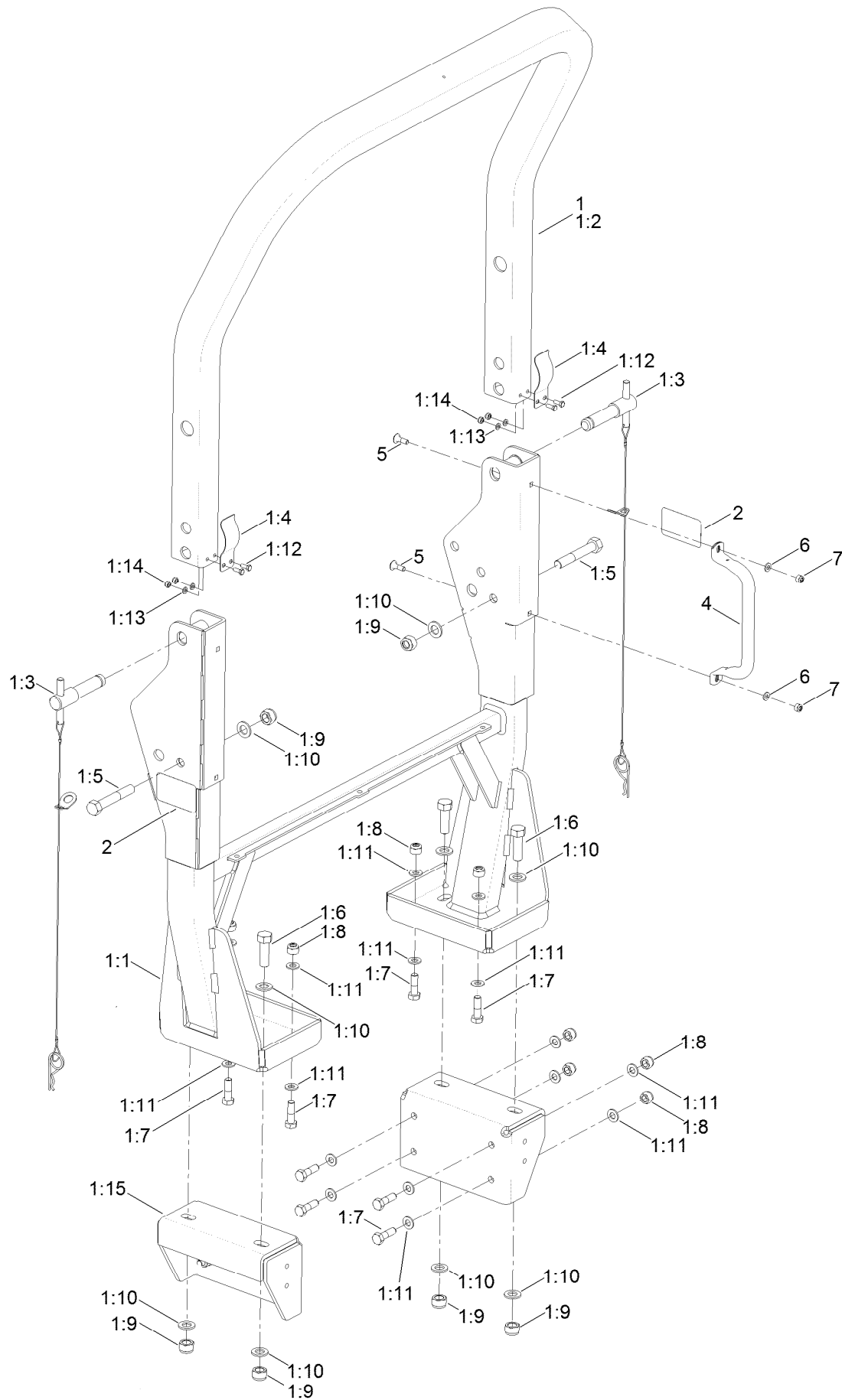


Center Arm Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	ZBH1F040U	1	Screw-HH	22	09480	1	Washer-Lock
2	74-07-028	2	Bushing	24	10-11-017	1	Fitting-Straight
3	ZBH1L045U	1	Screw-HH	25	10-11-100	2	Cap-Nut
4	876066	2	Bushing	26	ZNN1L000U	6	Nut-Nyloc
5	111-5158-03	1	Center Arm ASM	27	ZNN1X000U	2	Nut-Hex, Nyloc
6	111-5190-03	1	Center Arm Mount ASM	28	63-01-185W	1	Retainer-Pin
7	111-3099-01	1	Latch-Head, Center	29	74-11-003	2	Pin-Split
8	111-3248	1	Pin-Pivot, Front Arm	30	09415	6	Screw-HH
9	111-3122-01	1	Handle-Head, Center	31	09555	3	Washer
10	910109W	1	Cylinder-Lift	32	ZNN1J000U	3	Nut-Hex, NI
10:99	50-06-013	1	Seal Kit ●	33	09599	1	Washer-Lock
11	09650	1	Nut-Hex, Nyloc	34	09611	1	Bolt-HH
12	09544	1	Nut-Nyloc	35	74-05-108	1	Pin-Wing, Arm
13	09437	1	Nut	36	111-5212	1	Pin-Plain
14	111-3366	1	Plate-Retaining, Bush	37	63-07-027	2	Zerk-Grease, BSP (90 DEG)
15	09392	2	Screw-HH	38	25-07-007	2	Bushing-Tension
16	09395	1	Screw-HH	39	09263	2	Washer
17	ZDH1L035U	1	Screw-HH	40	ZBH1F040U	1	Screw-HH
18	111-3457	1	Spacer-Latch, Center Head	41	09438	1	Nut-Nyloc
19	111-3329	1	Spring-Latch, Center Head	42	61-07-003	1	Buffer-Rubber
20	ZWQ1J000U	7	Washer-Plain	43	767815	1	Washer-Belleville
21	HY09485	17	Washer-Plain				

● Not illustrated

Roll-Over Protection System Assembly

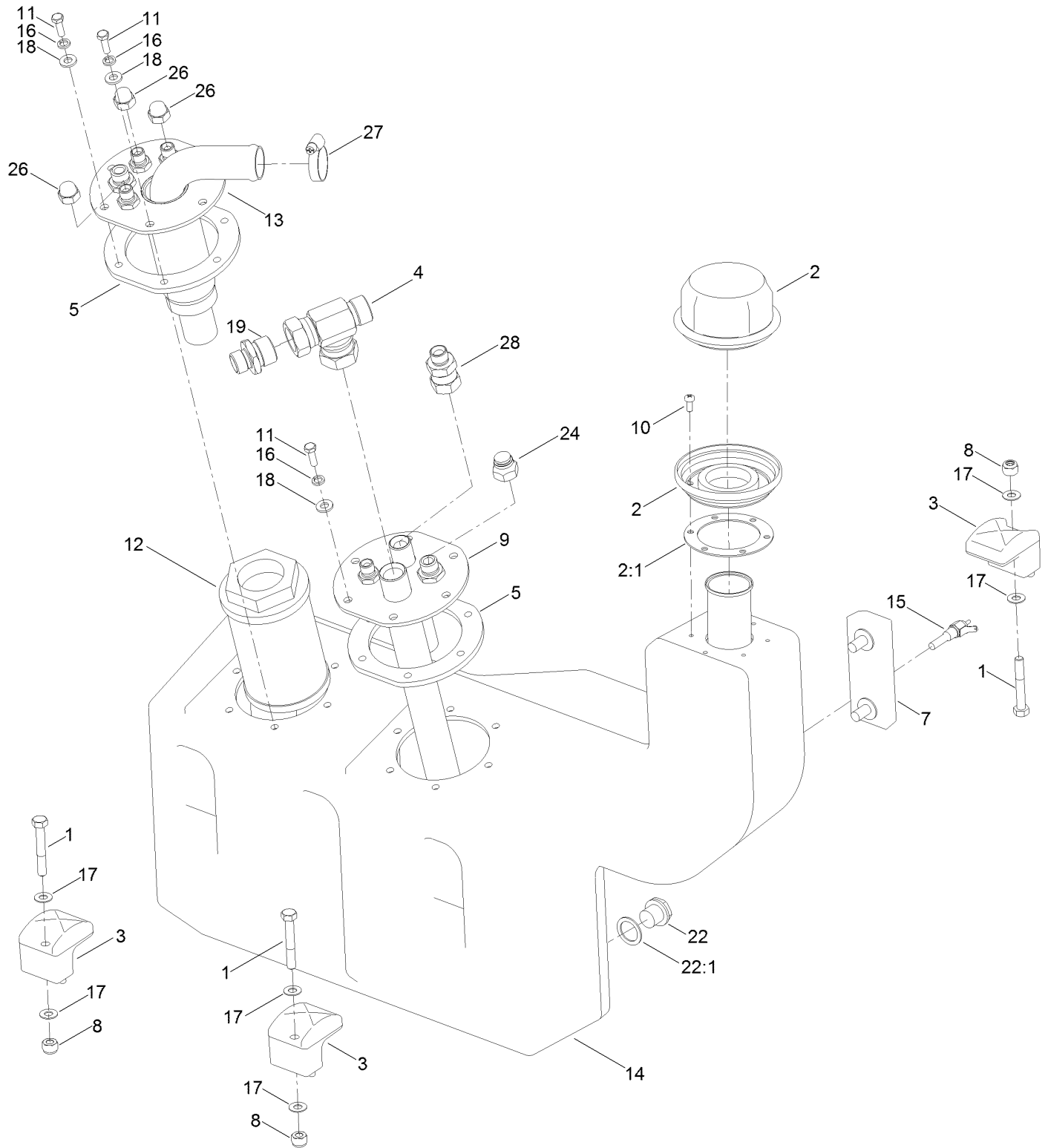


Roll-Over Protection System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	ROPS ASM ●	1:11	HY09485	24	Washer-Plain
1:1	111-9047-03	1	ROPS-Lower	1:12	09362	4	Screw-HH
1:2	111-8040-03	1	ROPS-Upper	1:13	09472	4	Washer-Plain
1:3	111-9280	2	Pin Assembly	1:14	09438	4	Nut-Nyloc
1:4	110-5696	2	Spring-Leaf	1:15	111-9065-03	2	Bracket-Chassis, ROPS
1:5	ZBH1P100U	2	Bolt	2	111-0773	2	Decal
1:6	ZDH1P050U	4	Screw-HH	4	134-2022-03	1	Handle-ROPS
1:7	63-11-010	12	Bolt-HH	5	09373	2	Bolt-Coach
1:8	111-9291	12	Nut-Hex, Nyloc	6	ZWP1H000U	2	Washer-Plain
1:9	09456	6	Nut	7	09441	2	Nut-Hex, NI
1:10	09491	10	Washer-Plain				

● Not serviced separately

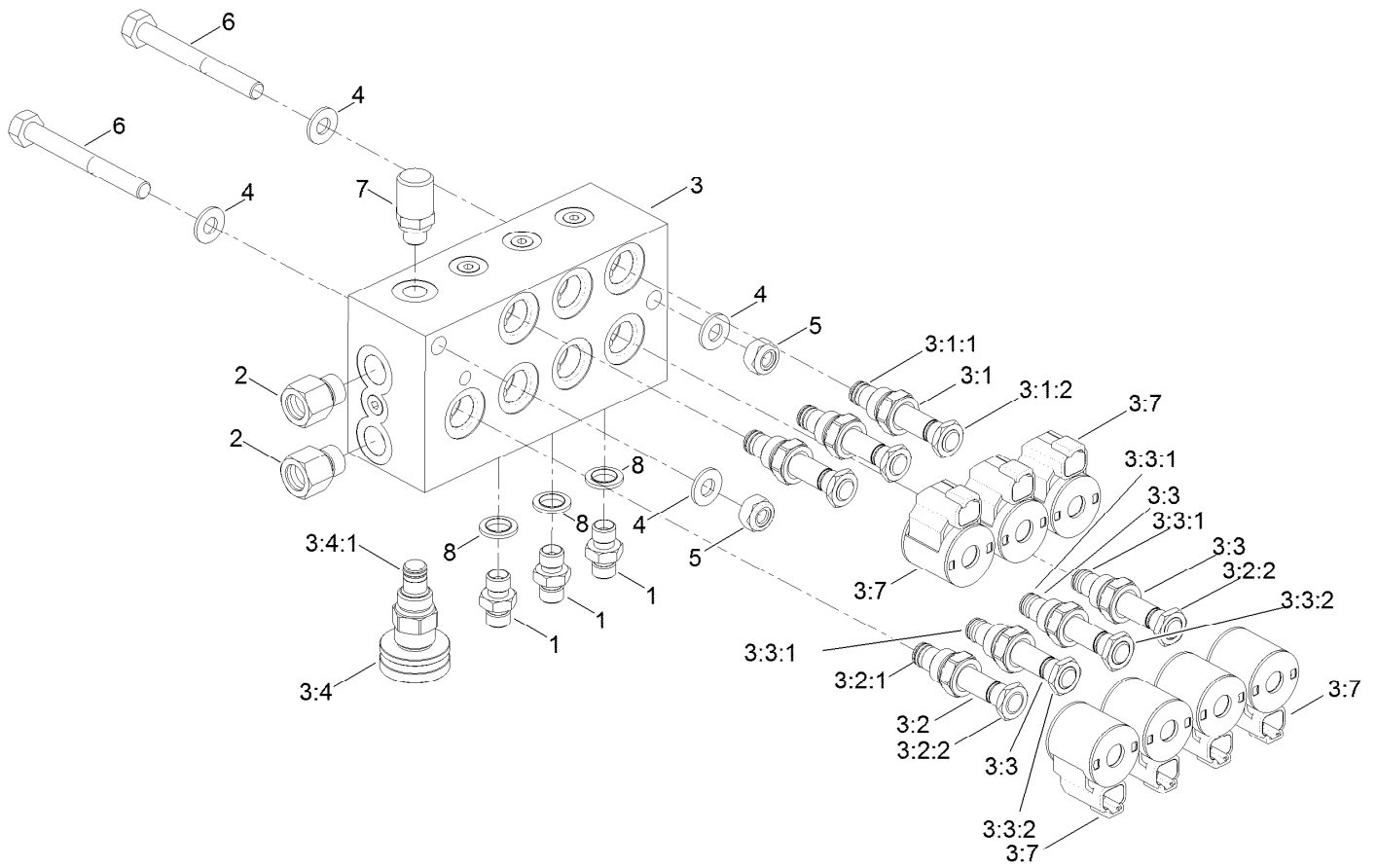
Hydraulic Oil Tank Assembly



Hydraulic Oil Tank Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	09565	3	Screw-HH	14	111-9528	1	Tank-Oil, Hydraulic
2	HY910601	1	Cap-Breather, Filler	15	940852	1	Switch-Temperature
2:1	910648	1	Cap-Gasket, Filler	16	09474	12	Washer-Spring
3	107-4543	3	Clamp	17	09475	6	Washer
4	60-06-009	1	Adaptor-Tee	18	09472	12	Washer-Plain
5	111-9531	2	Gasket-Flange	19	09-06-201	1	Adaptor
7	65-06-018	1	Gauge-Level, Oil	22	20-06-207	1	Plug-Magnetic
8	09442	3	Nut	22:1	111-7925	1	Washer-Fiber
9	111-9533-03	1	Flange-Return	24	111-4972	1	Cap-BSP
10	09634	6	Screw-PPH, HD	26	66-06-003	1	Cap-BSP
11	09363	12	Screw-HH	27	10-11-034	1	Clamp-Hose, Hi-Torque
12	10-06-025	1	Filter-Suction	28	09-06-217	1	Adaptor
13	111-9532	1	Flange-Suction				

Lift Manifold Assembly



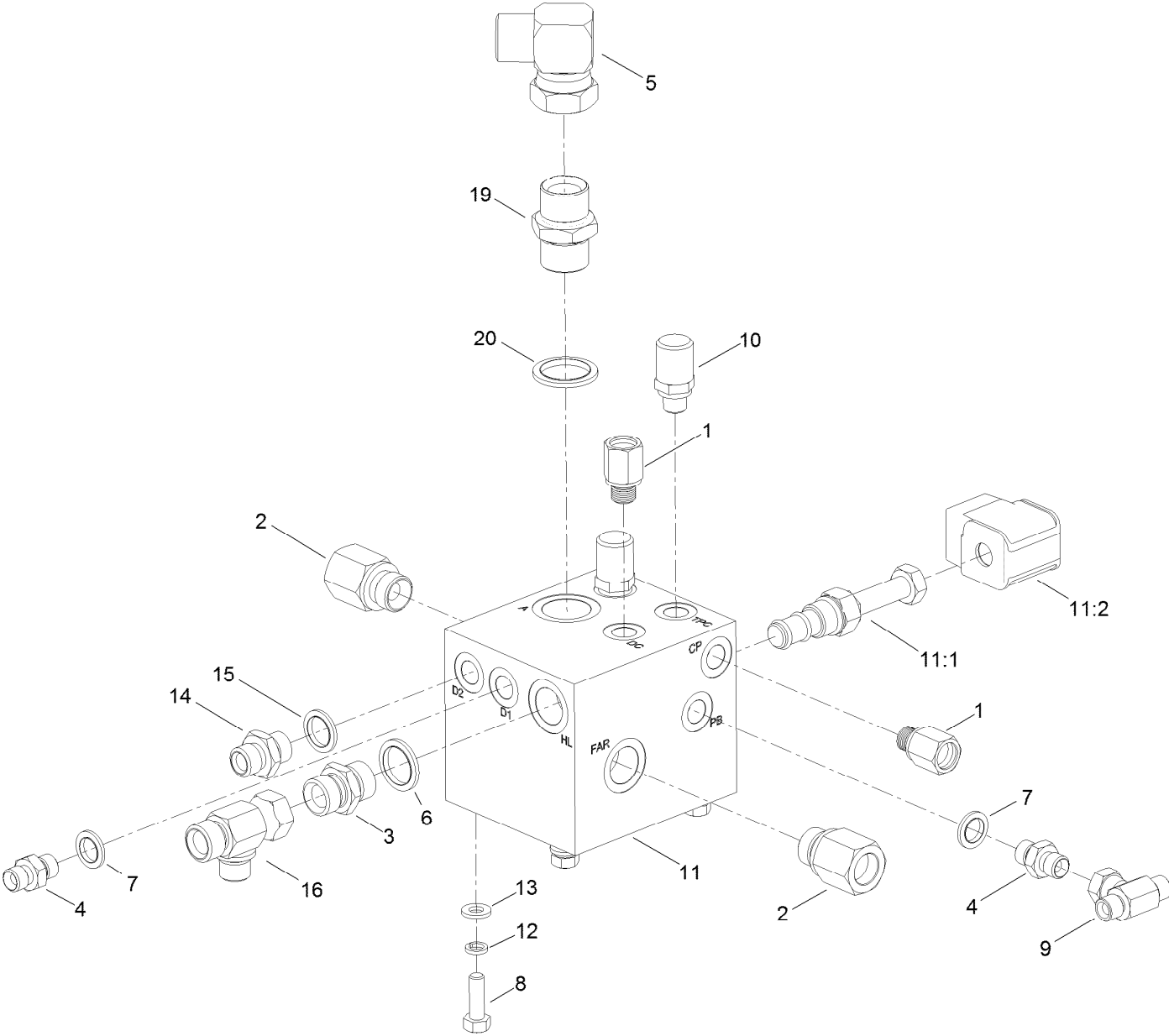
Lift Manifold Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	10-06-085	3	Adaptor
2	111-3509	2	Adaptor
3	111-8419	1	Manifold-Control, Lift
3:1	111-9623	3	Valve-Solenoid
3:1:1	107-7527	1	Seal Kit
3:1:2	110-2634	1	Nut-Coil
3:2	111-9624	1	Valve-Solenoid
3:2:1	105-9156	1	Seal Kit
3:2:2	107-7812	1	Nut-Solenoid
3:3	112-9206	3	Solenoid Valve ASM
3:3:1	105-9156	1	Seal Kit

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3:3:2	110-2634	1	Nut-Coil
3:4	111-5513	1	Valve-Needle, Weight
3:4:1	107-7527	1	Seal Kit
3:5	111-9625	3	Orifice-Flow, Control ●
3:6	106-1025	4	Plug-HYD ●
3:7	112-0197	7	E Coil-12V DC
4	ZWQ1J000U	4	Washer-Plain
5	ZNN1J000U	2	Nut-Hex, NI
6	ZBH1J090U	2	Screw-HH
7	910615	1	Point-BSPP
8	10-06-030	3	Seal-Dowty

● Not illustrated

Hydraulic Transimission Manifold Assembly

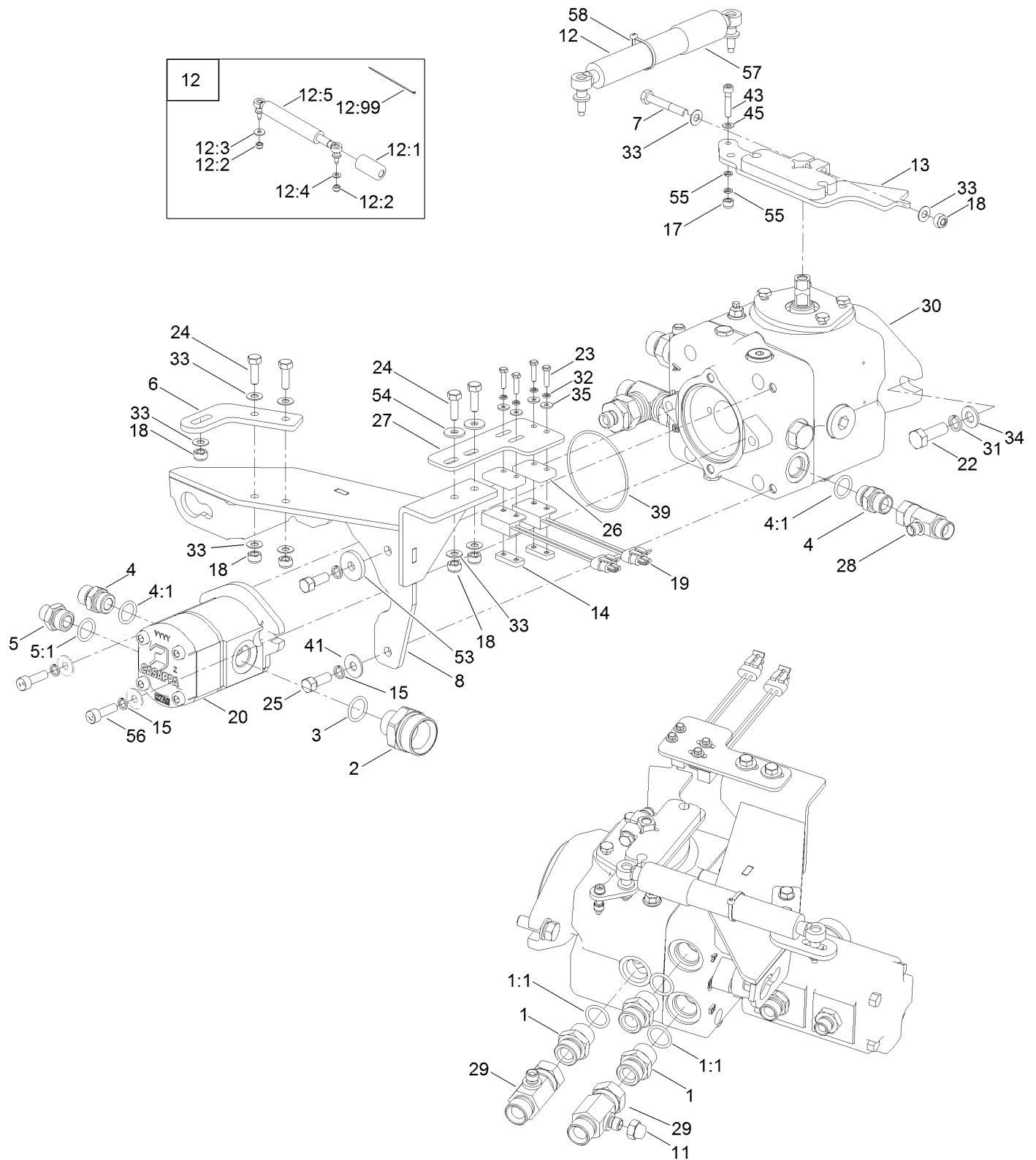


Hydraulic Transimission Manifold Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	111-3538	2	Adaptor	11:1	111-3533	1	Valve-Solenoid
2	111-3529	2	Adaptor	11:1:1	134-0258	1	Seal Kit ●
3	10-06-078	1	Adaptor-BSPP	11:2	910627	1	Coil-Solenoid
4	10-06-085	2	Adaptor	12	03469	4	Washer-Spring
5	111-4443	1	Elbow-BSP	13	ZWP1H000U	4	Washer-Plain
6	10-06-032	1	Seal-Dowty	14	10-06-042	1	Adaptor-BSPP
7	10-06-030	2	Seal-Dowty	15	10-06-031	1	Seal-Dowty
8	03162	4	Screw-HH	16	953732	1	Tee-BSP
9	60-06-011	1	Tee-BSP	19	10-06-044	1	Adaptor-BSP
10	910615	2	Point-BSPP	20	10-06-033	1	Seal-Dowty
11	111-2555	1	Manifold-Transmission				

● Not illustrated

Transmission and Tandem Pump Assembly



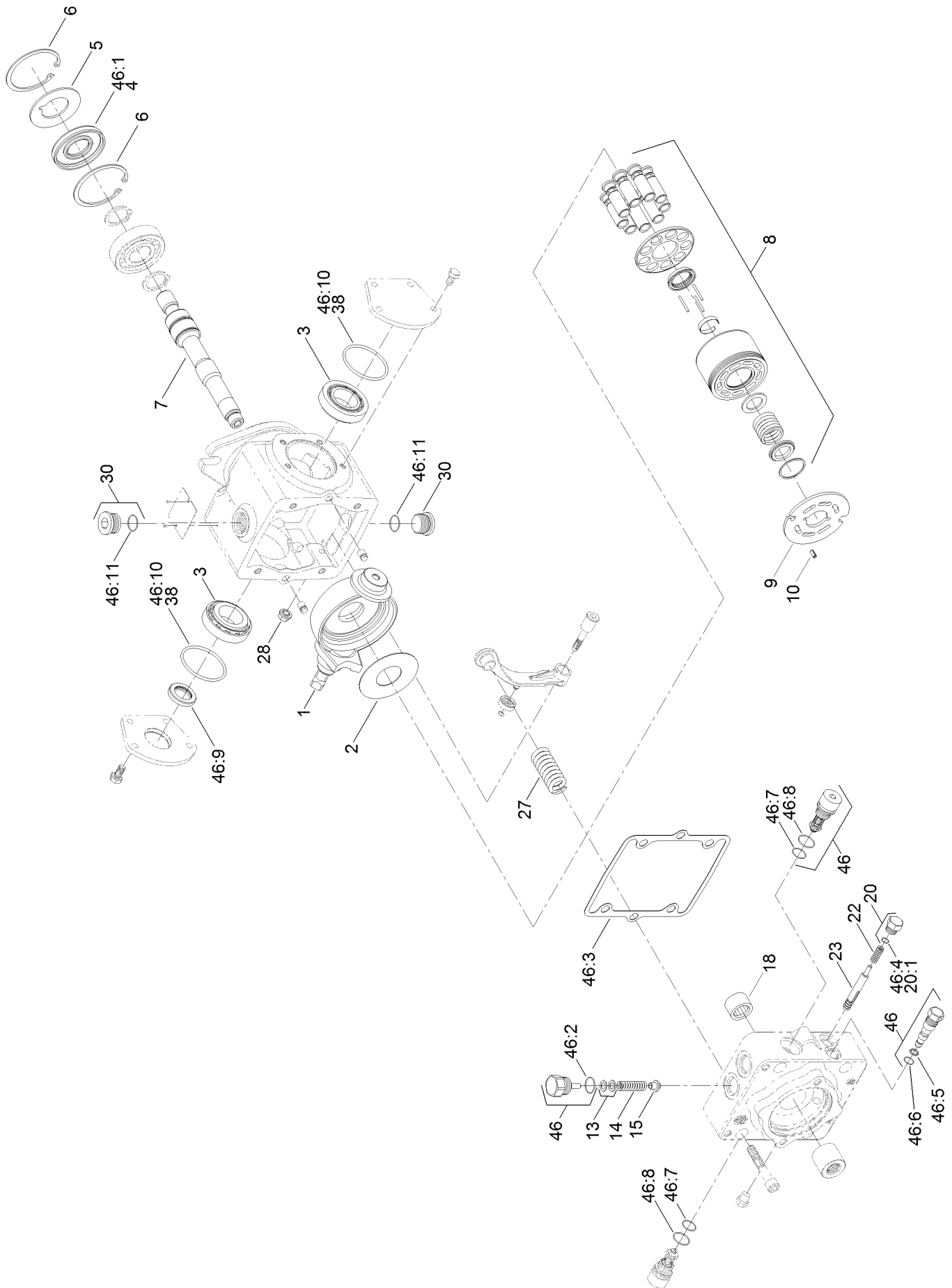
HYD FITTINGS VARIATION - 30654

Transmission and Tandem Pump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	70-06-050	3	Adaptor-Boss	20:99	134-2157	1	Seal Kit ●
1:1	70-06-168	1	Seal-O Ring	22	ZDH1L035U	2	Screw-HH
2	134-0023	1	Adaptor M/M	23	ZDH1E020U	4	Screw-HH
3	70-06-168	1	Seal-O Ring	24	03162	4	Screw-HH
4	63-06-104	2	Adaptor-BSP	25	HY103653	2	Screw-HH
4:1	63-06-111	1	Seal-O Ring	26	111-3676	2	Spacer-Switch, Proximity
5	70-06-053	1	Adaptor-Boss	27	111-3260-03	1	Adjuster-Switches
5:1	63-06-111	1	Seal-O Ring	28	74-06-019	1	Adaptor-Tee
6	111-6853-03	1	Adjuster-Damper	29	111-3639	2	Tee-BSP
7	09565	1	Screw-HH	30	111-6774	1	Pump-Transmission
8	111-6456-03	1	Bracket-Control, Pump	31	09599	2	Washer-Lock
11	66-06-003	1	Cap-BSP	32	09644	4	Washer-Spring
12	111-9548	1	Damper Kit	33	09475	10	Washer
12:1	111-9774	1	Sleeve-Rubber	34	HY09485	2	Washer-Plain
12:2	09441	2	Nut-Hex, NI	35	09257	4	Washer
12:3	09267	1	Washer-Plain	39	70-06-028	1	O-Ring
12:4	09475	1	Washer	41	HY03355	3	Washer-Plated
12:5	111-8425	1	Damper	43	111-4586	1	Screw-HSH
12:99	74-07-020	1	Tie-Cable	45	ZWP1F000U	1	Washer-Plain
13	111-6814	1	Lever-Control, Pump	53	65-01-559	1	Washer-Space
14	111-3336	2	Bar-Switch, Proximity	54	09267	2	Washer-Plain
15	09273	4	Washer-Spring	55	09474	2	Washer-Spring
17	09544	1	Nut-Nyloc	56	111-9168	2	Screw-Sh
18	09441	7	Nut-Hex, NI	57	111-9774	1	Sleeve-Rubber
19	105-0023	2	Switch-Proximity	58	HY3966	1	Tie-Cable
20	111-7444	1	Gear Pump ASM				

● Not illustrated

Hydraulic Pump Assembly No. 111-6774



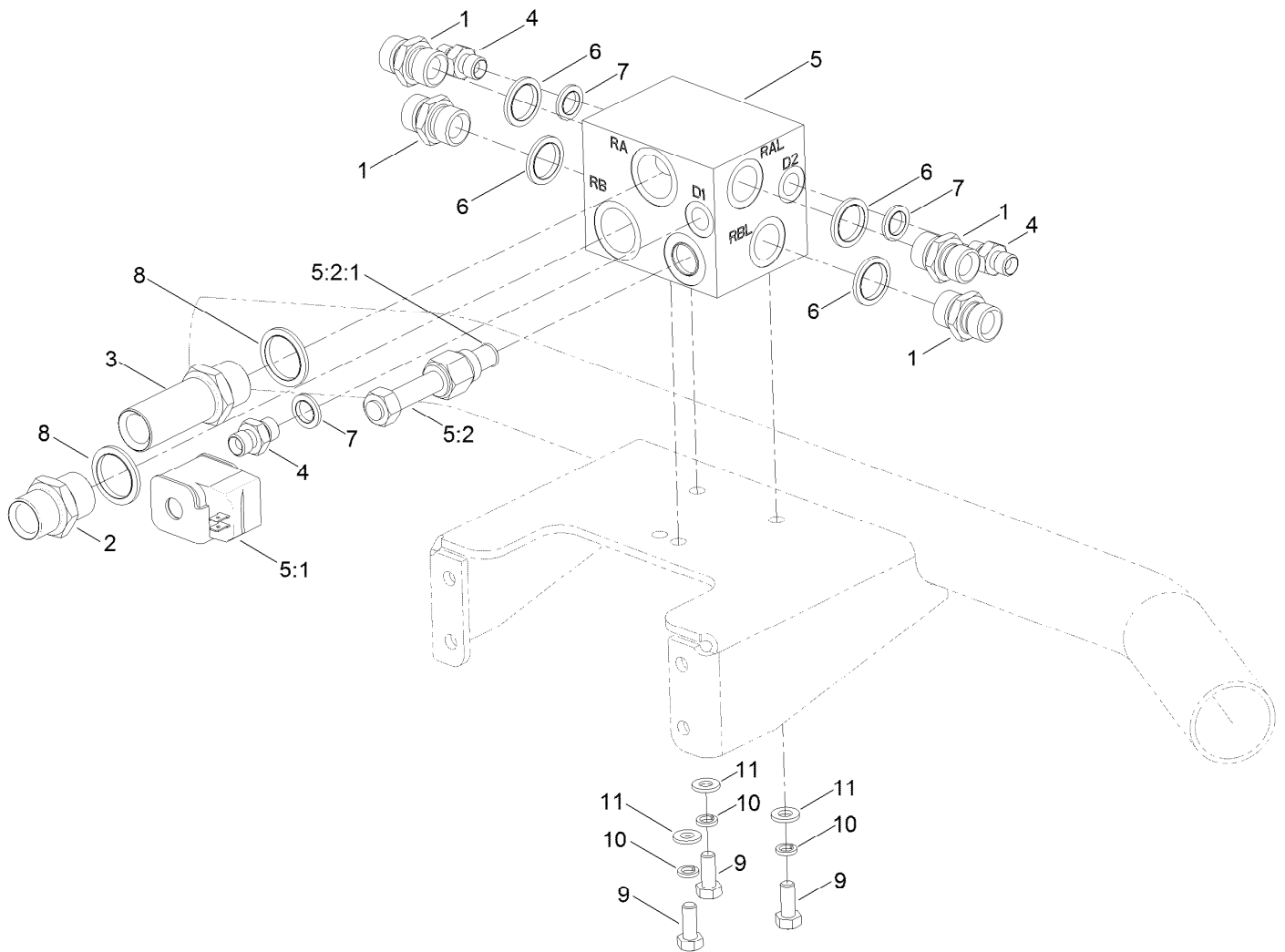
Hydraulic Pump Assembly No. 111-6774 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-8092	1	Swashplate	23	110-6492	1	Spool-Loop, Flush
2	75-0400	1	Plate-Thrust	27	110-6495	1	Spring-Return, Neutral
3	110-6483	2	Bearing Kit	28	110-6496	1	Nut-Seal
4	110-6471	1	Seal-Lip	30	69-3130	2	Plug
5	95-4400	1	Washer-Backup	30:1		1	O-Ring ■●
6	69-3200	2	Ring-Retaining	38	84-0430	2	O-Ring
7	111-9640	1	Shaft-Auxiliary	46	110-6481	1	Seal Kit
8	110-6472	1	Cylinder Block Kit ASM	46:1	110-6471	1	Seal-Lip
9	110-6473	1	Plate-Valve (Clockwise)	46:2	28-3570	1	O-Ring
10	131-3800	1	Pin-Slotted	46:3	110-6476	1	Gasket-Cap, End
13	111-4908	1	Shim Kit ASM	46:4	131-8631	2	O-Ring
14	111-4918	1	Spring-Charge, Prv	46:5	25-2630	1	Ring-Back Up
15	110-6475	1	Poppet	46:6	110-6498	1	O-Ring
18	110-6489	4	Screw	46:7	75-0240	2	O-Ring
20	94-9415	1	Plug ASM	46:8	84-0560	2	O-Ring
20:1		1	O-Ring ■	46:9	110-6478	1	Seal-Lip
22	111-4917	1	Spring-Valve, Loop (Flushing)	46:10	84-0430	2	O-Ring
				46:11	131-8614	2	O-Ring

● Not illustrated

■ Not serviced separately

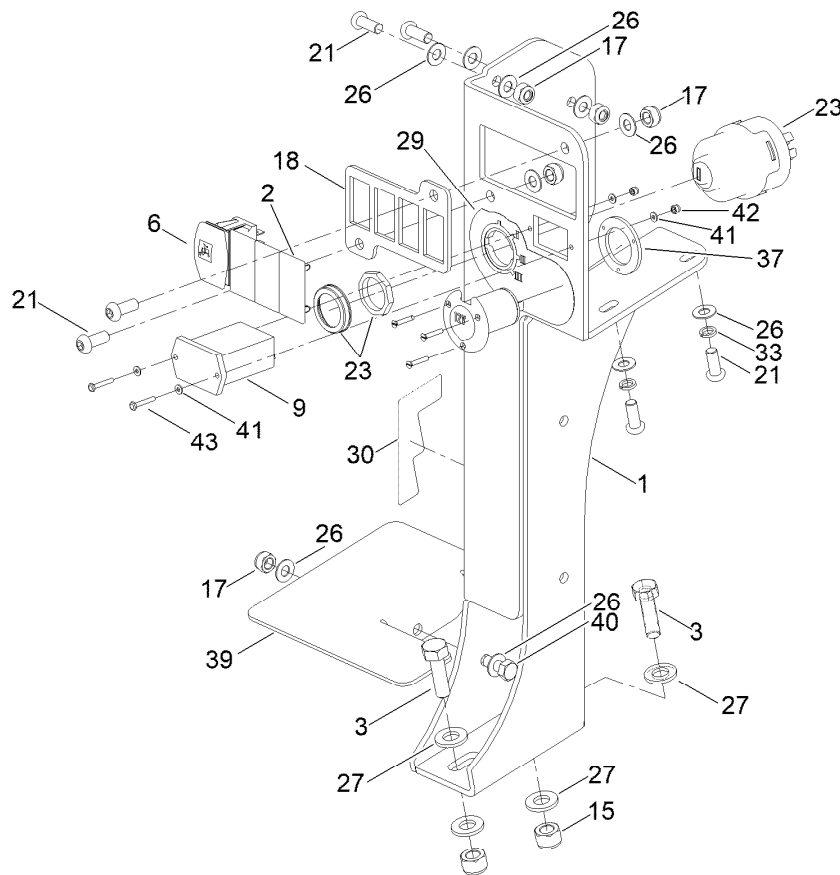
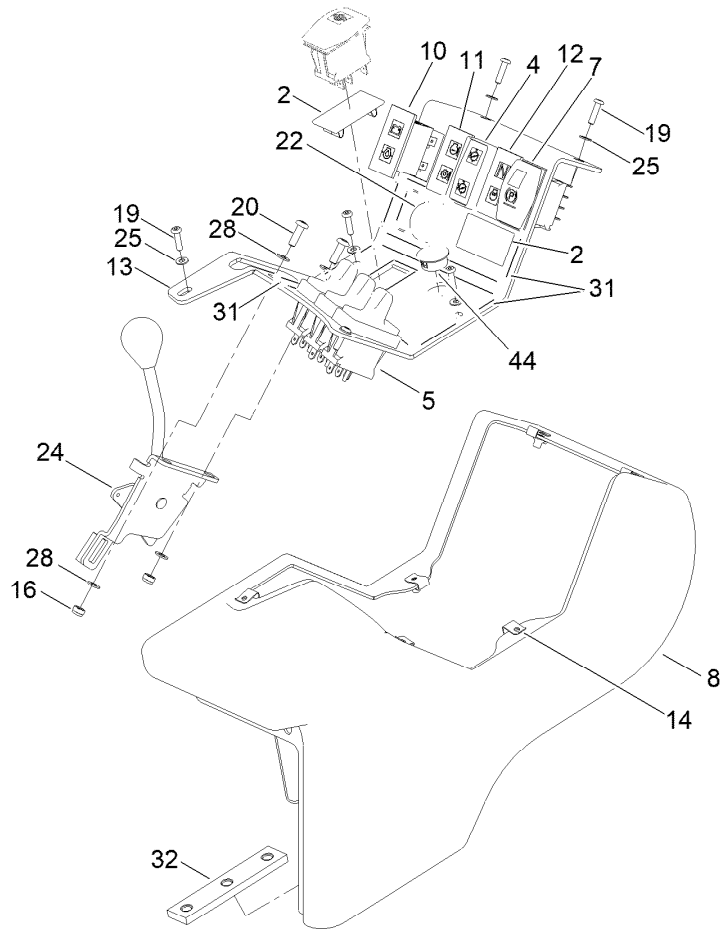
Rear Transmission Block Assembly



Rear Transmission Block Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	10-06-078	4	Adaptor-BSPP	5:2:1	910642	1	Seal Kit
2	10-06-044	1	Adaptor-BSP	6	10-06-032	4	Seal-Dowty
3	111-7494	1	Adaptor-BSP	7	10-06-030	3	Seal-Dowty
4	10-06-085	3	Adaptor	8	10-06-033	2	Seal-Dowty
5	924687	1	Manifold-Transmission, Rear	9	09368	3	Screw-HH
5:1	910627	1	Coil-Solenoid	10	03469	3	Washer-Spring
5:2	924688	1	Valve-Solenoid	11	ZWP1H000U	3	Washer-Plain

Control Panel Assembly

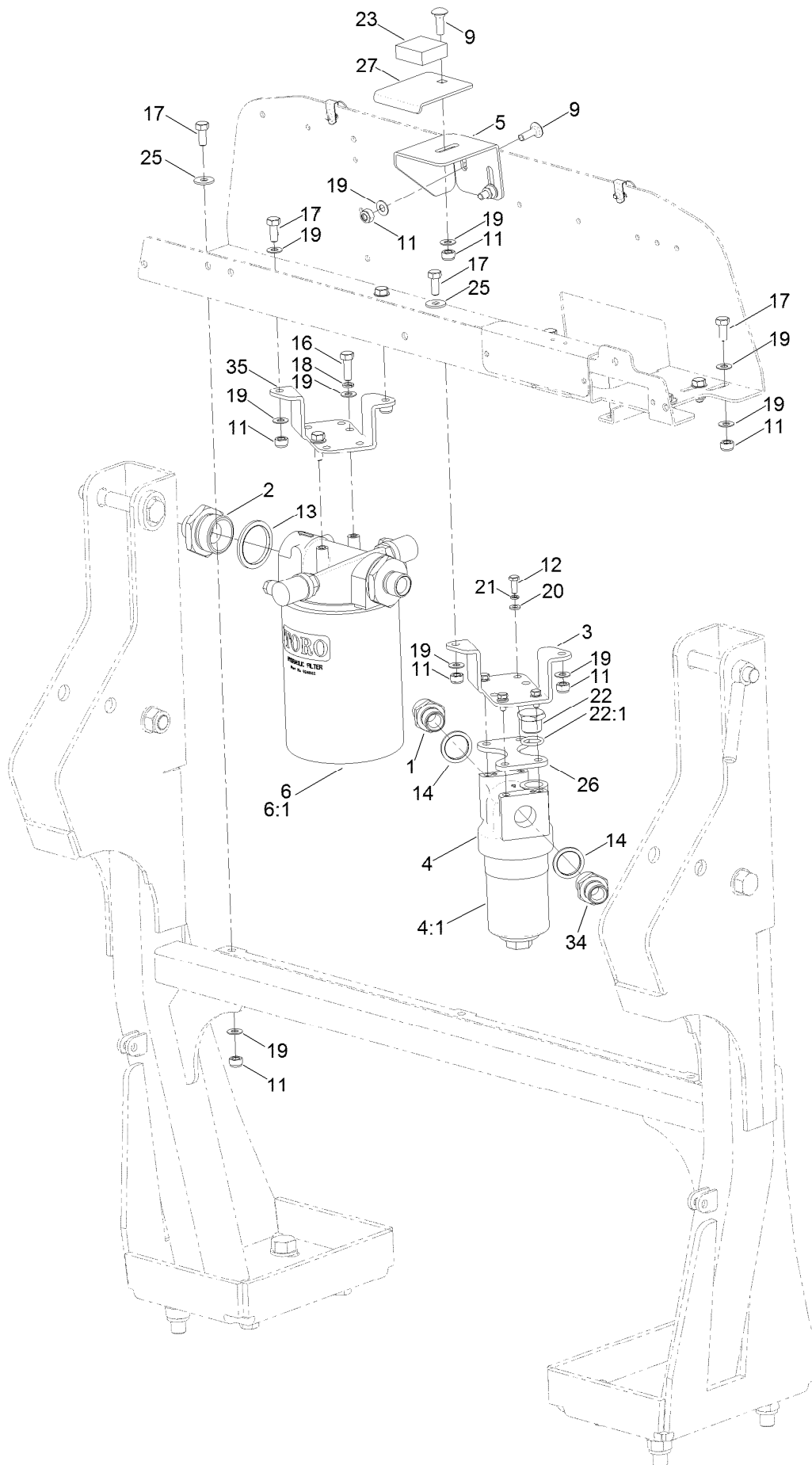


Control Panel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	111-8496-03	1	Control Arm ASM	22	924618	1	Switch-Horn, Push
2	111-2337	5	Blank-Switch	23	74-09-009	1	Switch-Ignition
3	09394	2	Bolt	23:1	74-09-017	1	Key-Ignition ●
4	111-2253	1	Switch-Cutters	23:2	74-09-010	1	Switch-Cover ●
5	111-2956	3	Switch-Lift	24	111-7090	1	Cable-Throttle
6	111-2451	1	Switch-Limited	25	09658	6	Washer
7	111-2254	1	Switch-Parking Brake, On-None-On	26	09475	10	Washer
8	111-3004	1	Pod-Control	27	HY09485	4	Washer-Plain
9	75-6820	1	Hourmeter	28	09470	4	Washer
10	111-2333	1	Indicator-Illuminated	29	111-3344	1	Decal-Switch, Ignition
11	111-2334	1	Indicator-Illuminated	30	111-3658	1	Decal-Latch, Cutterhead
12	111-3026	1	Indicator-Illuminated	31	134-1807	1	Decal-Lift Switches & Engine Control
13	111-2963-03	1	Instrument-Panel	32	111-3281	1	Bar-Nut
14	111-3079	6	U-Nut	33	03469	2	Washer-Spring
15	09447	2	Nut	39	111-5239-03	1	Plate-Filler
16	09430	2	Nut-Nyloc	40	09368	1	Screw-HH
17	09441	5	Nut-Hex, NI	41	HY09697	4	Washer-Plain
18	111-8494-03	1	Plate-Switch	42	HY09698	2	Nut-Nyloc
19	111-3473	6	Screw-Button	43	09696	2	Setscrew
20	111-3381	2	Screw-HSBH	44	130-8439	1	Plug-Dome
21	ZHS1H020U	6	Screw-HSBH	99	98-9321	1	Ring-Key ●

● Not illustrated

Filter Assembly

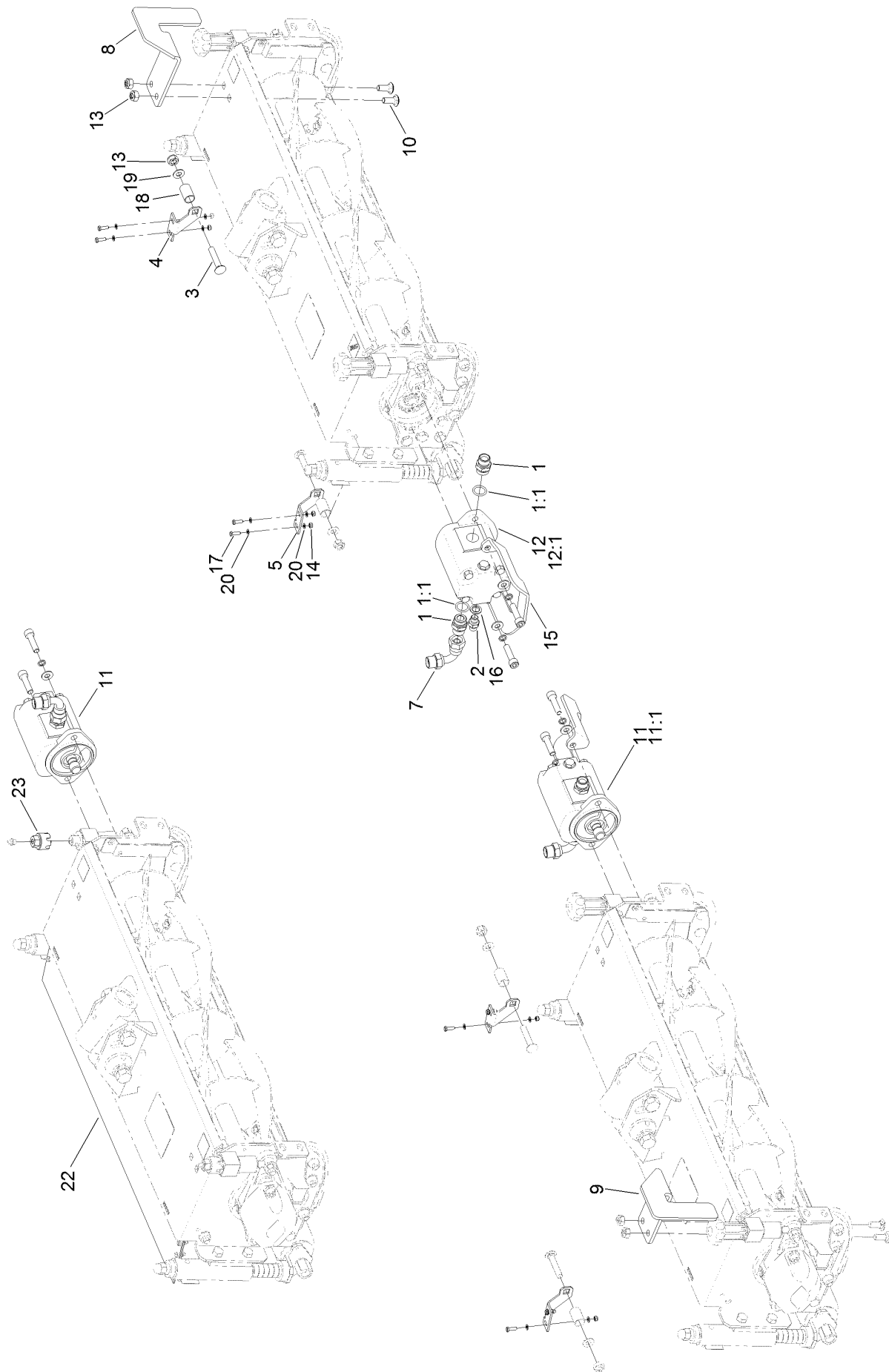


Filter Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	09-06-201	1	Adaptor	16	03162	2	Screw-HH
2	25-06-050	2	Adaptor	17	09368	7	Screw-HH
3	111-3485-03	1	Bracket-Filter, Oil	18	03469	2	Washer-Spring
4	924708	1	Pressure Filter ASM	19	09475	18	Washer
4:1	924709	1	Element-Filter, Pressure	20	09472	4	Washer-Plain
4:2	924710	1	Indicator-Filter, Pressure ●	21	09474	4	Washer-Spring
5	111-6095-03	1	Plate-Latch, Bulkhead	22	111-3926	1	Plug
6	111-7508	1	Return Filter ASM	22:1	63-06-111	1	Seal-O Ring
6:1	924692	1	Element-Filter	23	488023	1	Pad-Foam, Short
9	09373	3	Bolt-Coach	25	09267	3	Washer-Plain
11	09441	12	Nut-Hex, NI	26	111-4843-03	1	Spacer-Oil Filter
12	09362	4	Screw-HH	27	111-6096-03	1	Plate-Latch, Bonnet
13	10-06-035	2	Seal-Dowty	34	994626	1	Adaptor-BSPP
14	10-06-033	2	Seal-Dowty	35	134-0449-03	1	Bracket-Filter

● Not illustrated

Cutter Component Assembly

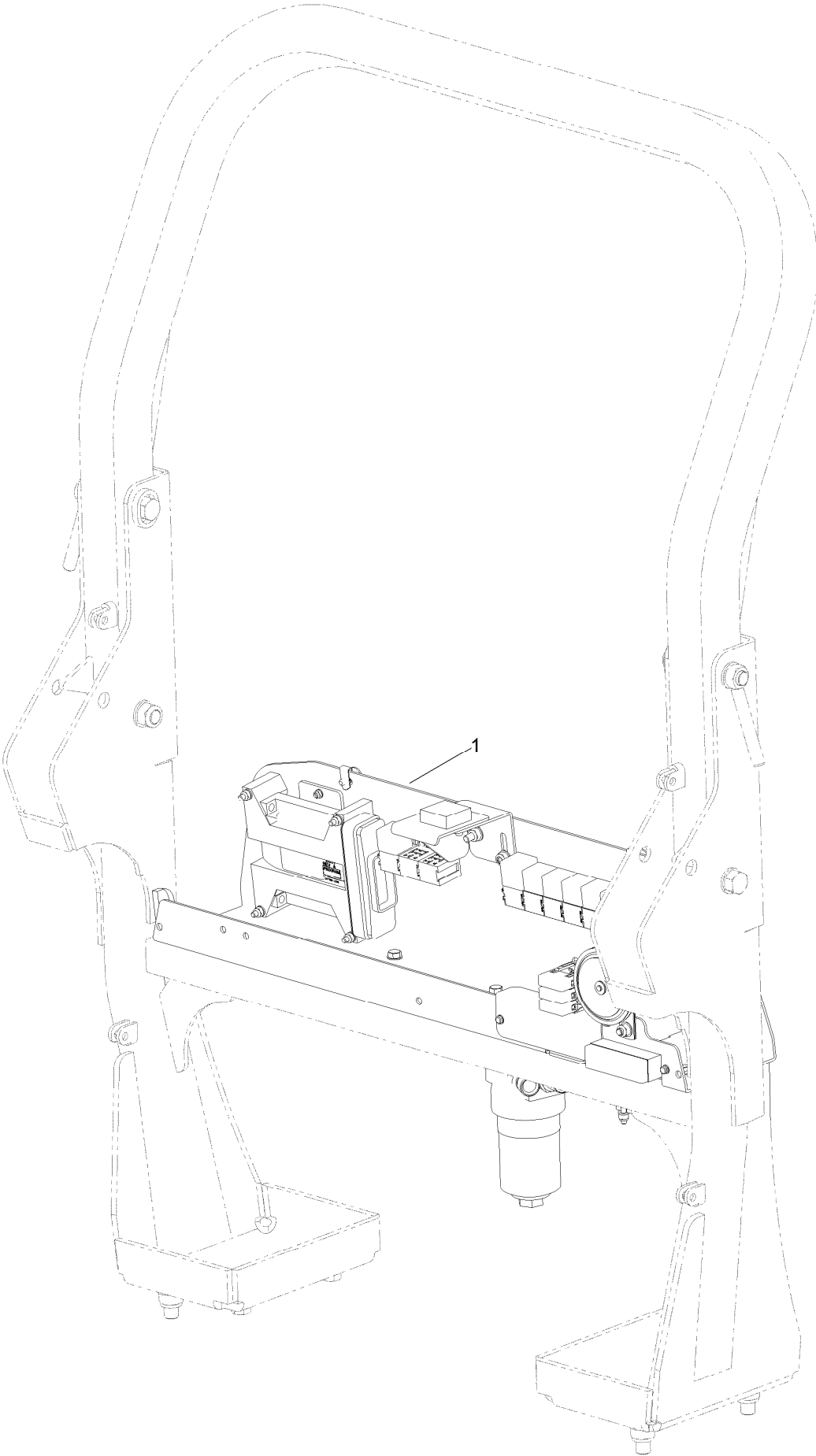


Cutter Component Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	63-06-104	6	Adaptor-BSP	13	ZNN1J000U	10	Nut-Hex, NI
1:1	63-06-111	1	Seal-O Ring	14	09430	12	Nut-Nyloc
2	10-06-085	3	Adaptor	15	111-7462-03	2	Guard-Motor
3	ZBK1J055U	6	Bolt-CARR	16	10-06-030	3	Seal-Dowty
4	876041	3	Bracket-Deflector, LH	17	ZDH1E016U	12	Screw-HH
5	876042	3	Bracket-Deflector, RH	18	876049	6	Spacer-Deflector
7	25-06-066	3	Elbow-BSP	19	09479	30	Washer-Plain
8	876086W	1	Guard-HOC, LH	20	09470	24	Washer
9	876087W	1	Guard-HOC, RH	21	HY922101	1	Spanner-Adjuster, Cutterhead ●
10	15-11-003	4	Bolt-CARR	22	111-0177	3	Deflector Cab ASM Kit
11	111-7445	2	HYD CW Motor ASM	22:10	09320	5	Rivet ●
11:1	111-8146	1	Seal Kit	22:20	111-0174-03	1	Deflector Cab ●
11:2	107-7821	1	Valve-Anticavitation ●	22:30	111-0175-03	1	Deflector Steel Strip ●
12	111-7446	1	HYD CCW Motor ASM	22:40	111-0176	1	Deflector Rubber ●
12:1	111-8146	1	Seal Kit	23	111-3927	2	Boss-Adjuster
12:2	107-7821	1	Valve-Anticavitation ●				

● Not illustrated

Loom Kit

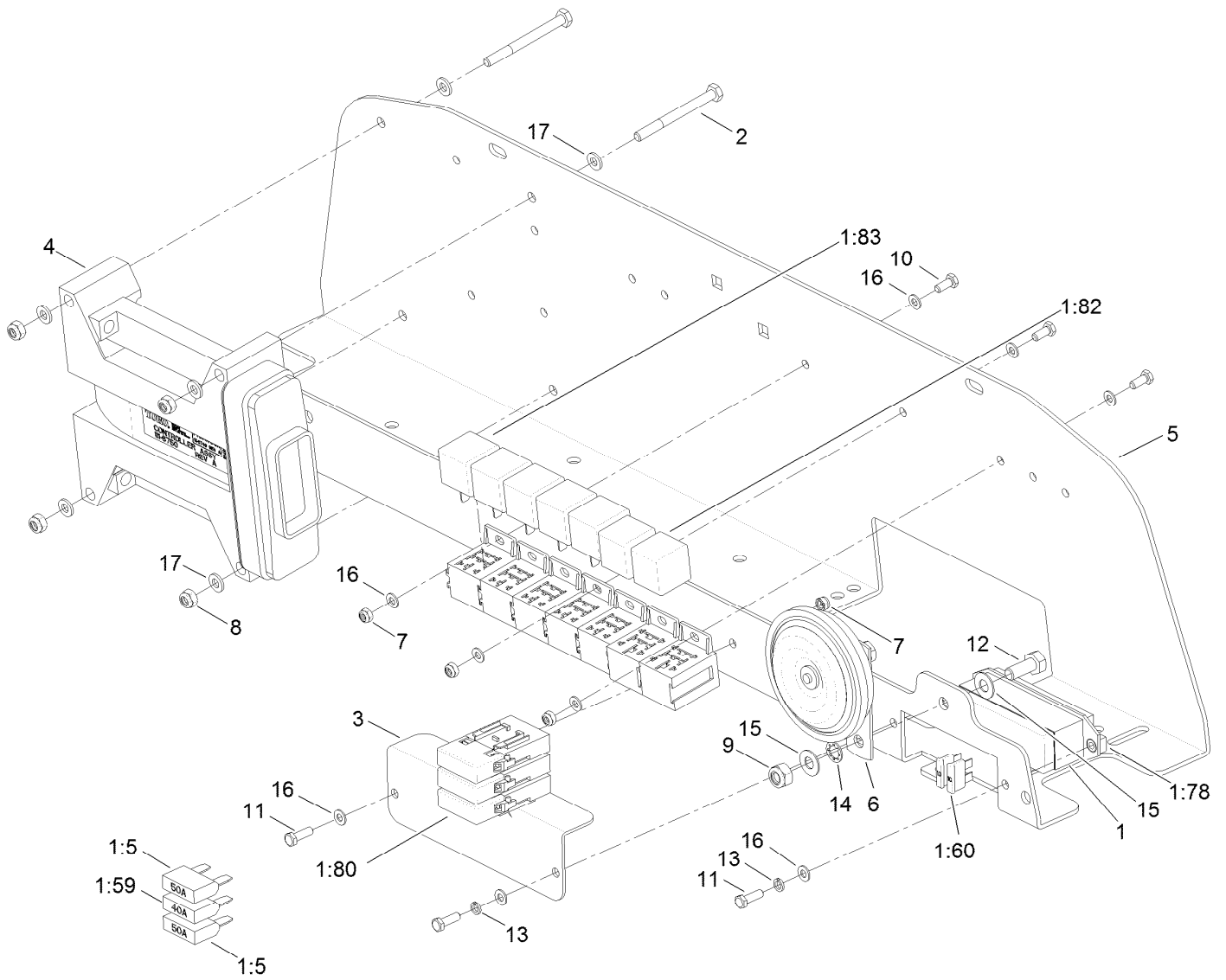


Loom Kit (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	111-7282	1	Kit-Loom
99	HY3966	30	Tie-Cable ●

● Not illustrated

Electrical Assembly

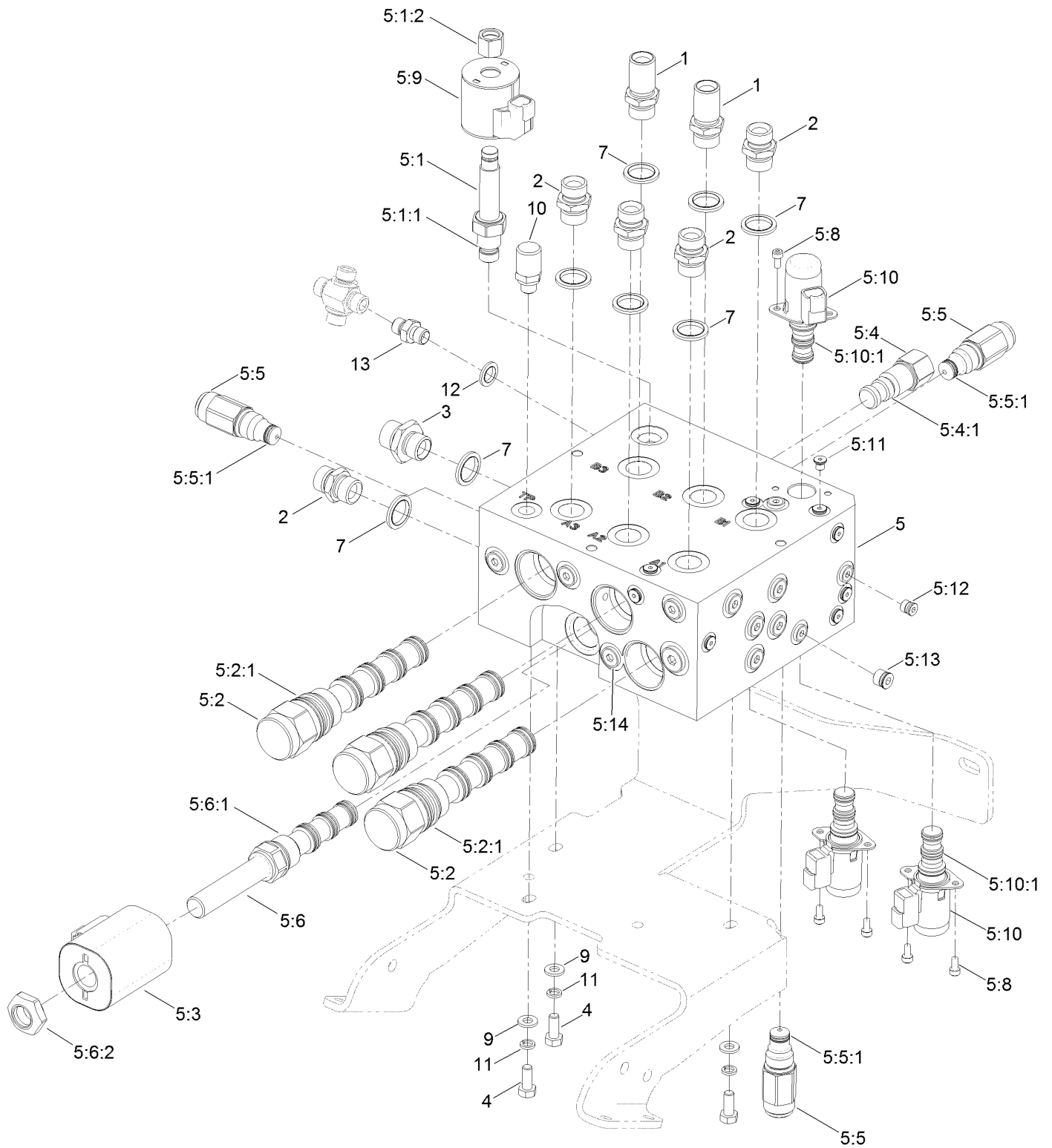


Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	111-9115	1	Harness-Main	5	134-0435-03	1	Plate-Base, Electrical
1:5	995714	2	Fuse-50A	6	70-09-108	1	Horn ASM
1:34	111-0348	2	Diode ●	7	09430	4	Nut-Nyloc
1:59	111-2898	1	Fuse-40A	8	09438	4	Nut-Nyloc
1:60	70-09-026	3	Fuse-10A	9	09441	1	Nut-Hex, NI
1:76	111-0360	6	Base-Relay ●	10	ZDH1E012U	3	Screw-HH
1:77	111-0361	2	Base-Relay, 70A ●	11	ZDH1E016U	3	Screw-HH
1:78	70-09-096	1	Box-Fuse	12	09368	1	Screw-HH
1:79	111-0303	1	Bracket-Maxifuse ●	13	09644	2	Washer-Spring
1:80	111-0302	3	Cover	14	09476	2	Washer-Shakeproof
1:81	111-0283	3	Holder-Maxifuse ●	15	09475	2	Washer
1:82	924625	2	Relay-70A	16	09470	10	Washer
1:83	111-0336	5	Relay-30A	17	09472	8	Washer-Plain
2	09703	4	Bolt-HH	99	950868	2	Diode Assembly
3	111-4842-03	1	Bracket-Fuse	99	111-6745	1	Harness-Manifold, Cutters ●
4	111-8006	1	Controller ASM				

● Not illustrated

Cutter Control Manifold Assembly



Cutter Control Manifold Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	09-06-216	2	Adaptor-Bulkhead	5:6:1	111-6836	1	Seal Kit
2	10-06-078	5	Adaptor-BSPP	5:6:2	111-6840	1	Coil-Nut
3	950726	1	Adaptor-BSP	5:8	115-8733	6	Screw-HSH
4	09368	3	Screw-HH	5:9	119-4619	1	Coil-Solenoid
5	111-6597	1	Cutters Manifold ASM	5:10	125-7554	3	Valve-Solenoid
5:1	111-6825	1	Pressure-Proportional, Relief Valve	5:10:1	125-7561	1	Seal Kit ●
5:1:1	111-6826	1	Seal Kit ●	5:11	106-1024	14	Plug-Leak, Zero
5:1:2	130-8180	1	Nut-Coil (9/16-24 Unef-2B)	5:12	106-1025	5	Plug-HYD
5:2	111-6829	3	Valve-Spool, Piloted	5:13	106-1026	14	Plug-HYD
5:2:1	111-6830	1	Seal Kit ●	5:14	106-1027	2	Plug
5:3	111-6831	1	Coil-12V	7	10-06-032	8	Seal-Dowty
5:4	111-6832	1	Logic Element-Vented	9	ZWP1H000U	3	Washer-Plain
5:4:1	111-6827	1	Seal Kit ●	10	910615	1	Point-BSPP
5:5	111-6833	3	Relief Valve	11	03469	3	Washer-Spring
5:5:1	111-6828	1	Seal Kit	12	10-06-030	1	Seal-Dowty
5:6	111-6835	1	Valve-Solenoid	13	10-06-085	1	Adaptor

● Not illustrated

Attachments and Accessories

For 30654 CT2240 Compact Triple 4-Wheel Drive Turf Mower

Product Name	Model/Part
Mk.3 200mm 4-Blade LH-Helix Cutter Unit	02805
Road Light Kit (with Brake Lights)	02916
Mk.3 200mm 6-Blade LH-Helix Cutter Unit	02806
Mk.3 200mm 8-Blade LH-Helix Cutter Unit	02807
12 Volt Accessory Port Kit.....	02902
Mk.3 200mm 10-Blade LH-Helix Cutter Unit	02808
LSD Lock Kit.....	02904
Flashing Beacon Kit.....	02920
Deluxe Seat Kit.....	02909
Blower Carrier Kit.....	02921
Kevlar Tyres Kit.....	02912
TÜV Kit - Speed Decal 20kph	02980
Tüv Kit - Deck Cover 3-Gang	02982
TÜV Kit - German Vehicle Serial Plate	02983
Fuse-In Line.....	111-5101
Warning Triangle	111-4250
Floating Cutting Unit Kit, 3-Plex Mower.....	02820
Smooth Roller 200mm (8in) Cutting Unit.....	02822
Grooved Roller 200mm (8in) Cutting Unit	02823

Notes:

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Count on it.