



Count on it.

Parts Catalog

Z Master® Riding Mower with 60in TURBO FORCE® Side Discharge Mower

Model No. 74945CP—Serial No. 312000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

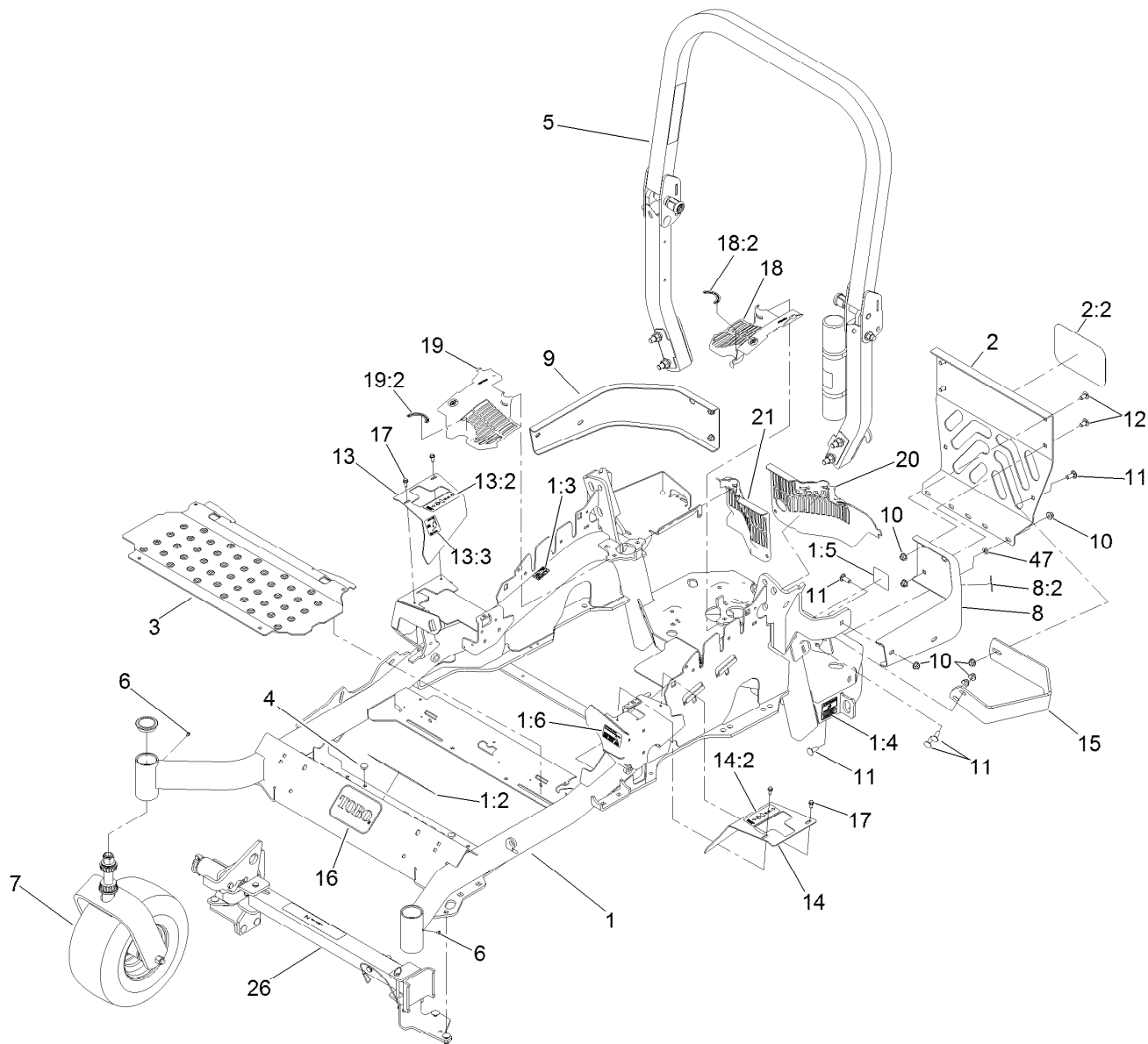
Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

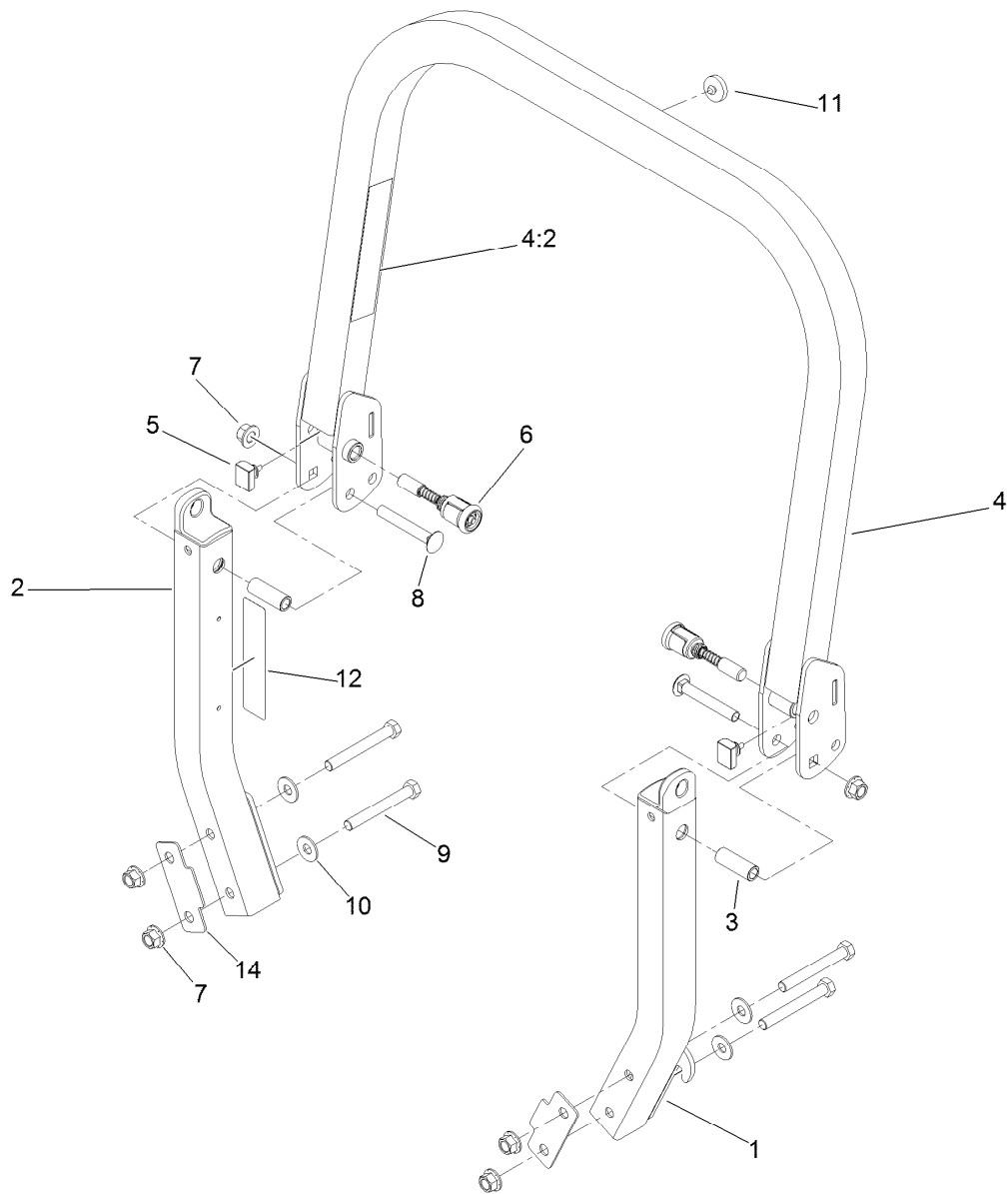
Frame, Caster and Z Stand Assembly	4
Roll-Over Protection System Assembly No. 116-0232.....	5
Caster Wheel and Fork Assembly	6
Z Stand Assembly	7
Hydraulic Pump, Idler and Belt Assembly.....	8
Pump Idler Assembly No. 116-1255	9
LH Hydro Assembly No. 116-6413	10
RH Hydro Assembly No. 116-6414	11
Rear Wheel and Park Brake Assembly.....	12
Parking Brake Handle Assembly No. 116-6861	13
Fuel Tank Mounting Assembly	14
Fuel Tank Assembly No. 116-3979	15
Seat Mounting Assembly	16
Seat Assembly No. 116-3998.....	17
Motion Control Assembly	18
Fender, Console and Control Assembly	19
LH Console Assembly No. 115-7401	20
RH Console Assembly No. 115-7400	21
Electrical Assembly	22
Deck Lift Assembly.....	23
Height-of-Cut Assembly No. 109-7438.....	25
Engine, Muffler and Clutch Assembly	26
Deck Assembly.....	27
Deck Decal Assembly No. 114-5815.....	29
Idler Assembly	30
Spindle Assembly No. 117-3840	31
Rubber Deflector Assembly No. 108-2792.....	32



Frame, Caster and Z Stand Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-5902	1	Mainframe ASM	13	116-5899	1	RH Motion Control Cover ASM
1:2	116-3303	1	Decal-Slope	13:2	109-7232	1	Decal-Motion Control
1:3	103-2076	2	Decal-Caution	13:3	116-5944	1	Decal-Park Brake
1:4	116-0205	2	Decal-Belt Drive	14	116-0580	1	LH Motion Control Cover ASM
1:5	116-4858	1	Decal-Spark Arrester	14:2	109-7232	1	Decal-Motion Control
1:6	116-1654	1	Decal-Fuel Fill	15	116-0043-03	1	Guard-Muffler
2	115-7410	1	Rear Guard ASM	16	68-3640	1	Decal
2:2	67-7320	1	Decal	17	32144-10	4	Screw-HWH
3	116-0024-01	1	Floorpan	18	116-0170	1	LH Hydro Guard ASM
4	1-513658	2	Bumper	18:2	116-0157	1	Decal-Hydro Oil
5	116-0232	1	ROPS ASM	19	116-0171	1	RH Hydro Guard ASM
6	1-811010	2	Plug	19:2	116-0157	1	Decal-Hydro Oil
7		2	Caster Wheel ASM ●	20	109-9057	1	Guard-Hydro, Rear (LH)
8	109-9869	1	Bumper-Rear, LH	21	109-9058	1	Guard-Hydro, Rear (RH)
8:2	103-2076	1	Decal-Caution	26		1	Z Stand ASM ●
9	116-0057-03	1	Bumper-RH	47	107-3154	2	Nut-Push
10	104-8301	11	Nut-HF, NI				
11	3231-22	7	Screw-CARR				
12	3231-21	4	Screw-CARR				

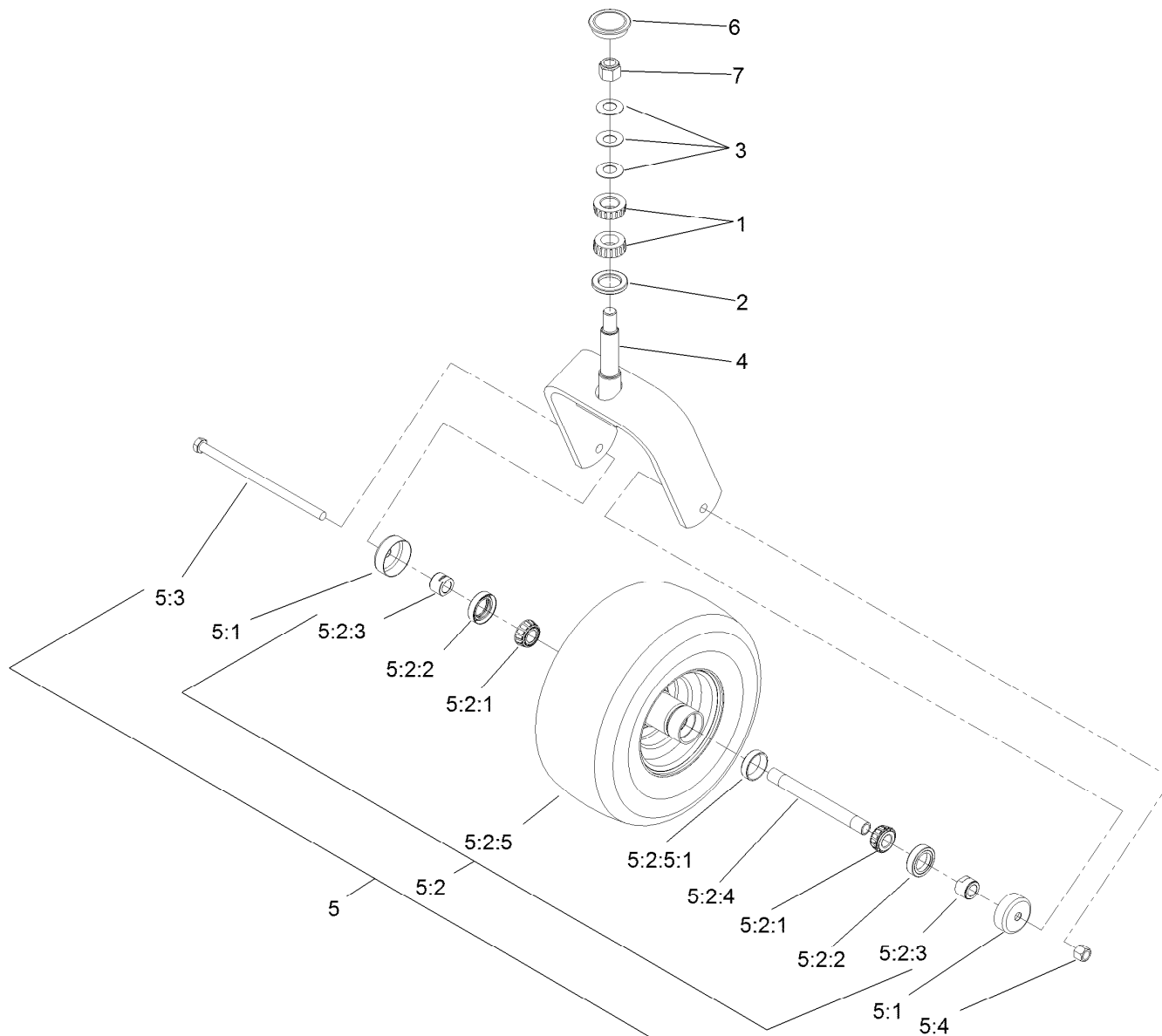
● Not serviced separately



Roll-Over Protection System Assembly No. 116-0232

Ref.	Part Number	Qty.	Description
1		1	Leg-ROPS, LH ●
2		1	Leg-ROPS, RH ●
3	109-6653	2	Spacer
4		1	Upper ROPS ASM ●
4:2	107-3069	1	Decal-Warning
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Pin-Spring
7	99-5107	6	Nut-Lock
8	3233-10	2	Screw-CARR
9	325-17	4	Screw-HH
10	109-9505	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
12	117-0346	1	Decal-Caution, Fuel Vent
14	116-0960	2	Spacer

● Not serviced separately



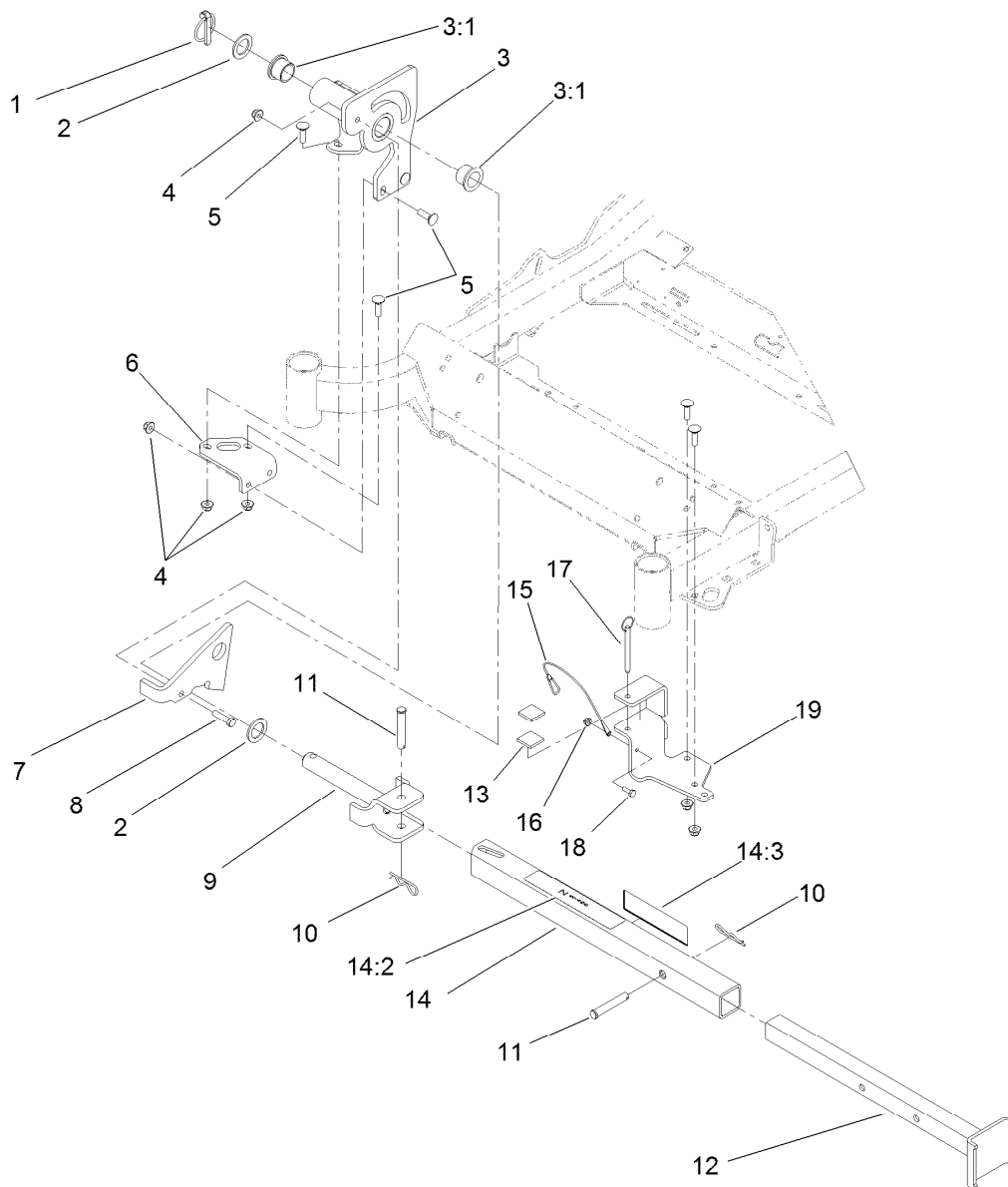
Caster Wheel and Fork Assembly

Ref.	Part Number	Qty.	Description
1	1-543509	2	Bearing-Roller, Tapered
2	1-543511	1	Seal-Grease
3	1-633508	3	Washer-Bellville
4	103-1474-01	1	Caster-Fork
5	109-9127	1	Wheel & Tire ASM
5:1	103-2768	2	Guard-Seal
5:2		1	Wheel And Tire ASM ●
5:2:1	1-633585	2	Bearing-Cone, Taper
5:2:2	103-0063	2	Seal-Caster

Ref.	Part Number	Qty.	Description
5:2:3	103-3051	2	Spacer-Nut ■
5:2:4	103-5156	1	Axle-Caster
5:2:5	109-9124	1	Wheel And Tire ASM
5:2:5:1	1-633584	1	Bearing-Cup
5:3	325-39	1	Screw-HH
5:4	3296-23	1	Nut-Lock, NI
6	103-4882	1	Cap-Grease
7	3296-51	1	Nut-Lock, NI

● Not serviced separately

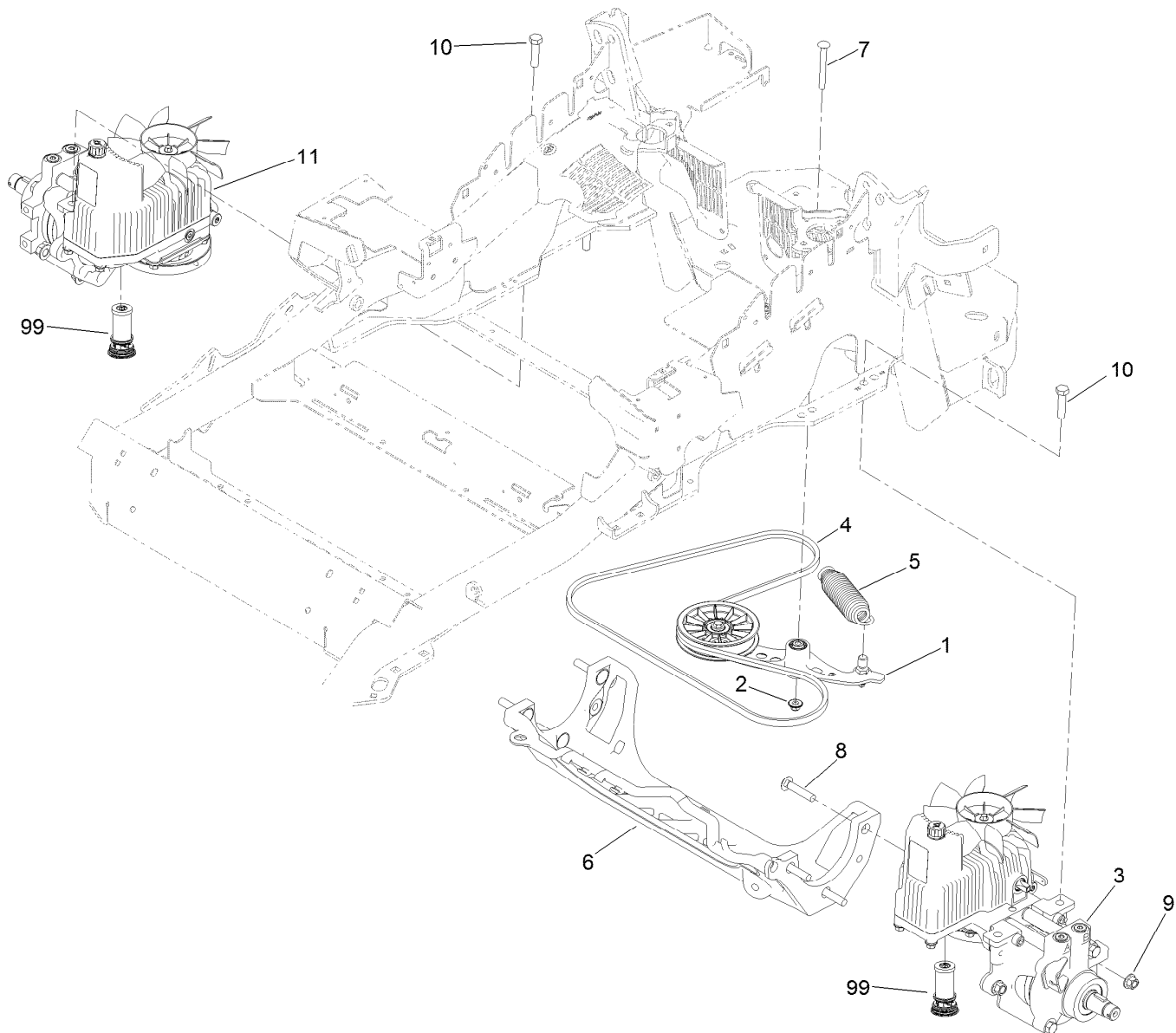
■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Z Stand Assembly

Ref.	Part Number	Qty.	Description
1	283-71	1	Pin-Lynch
2	3-6781	2	Washer-Thrust
3	115-3635	1	Z Stand Pivot ASM
3:1	94-1291	2	Bushing
4	104-8301	8	Nut-HF, NI
5	3231-25	7	Bolt-CARR
6	115-3619-01	1	Bracket-Mount, Pivot
7	100-9686-01	1	Bracket-Latch
8	323-8	1	Screw-HH
9	100-9692-01	1	Pin-Pivot
10	3290-355	2	Pin-Hair

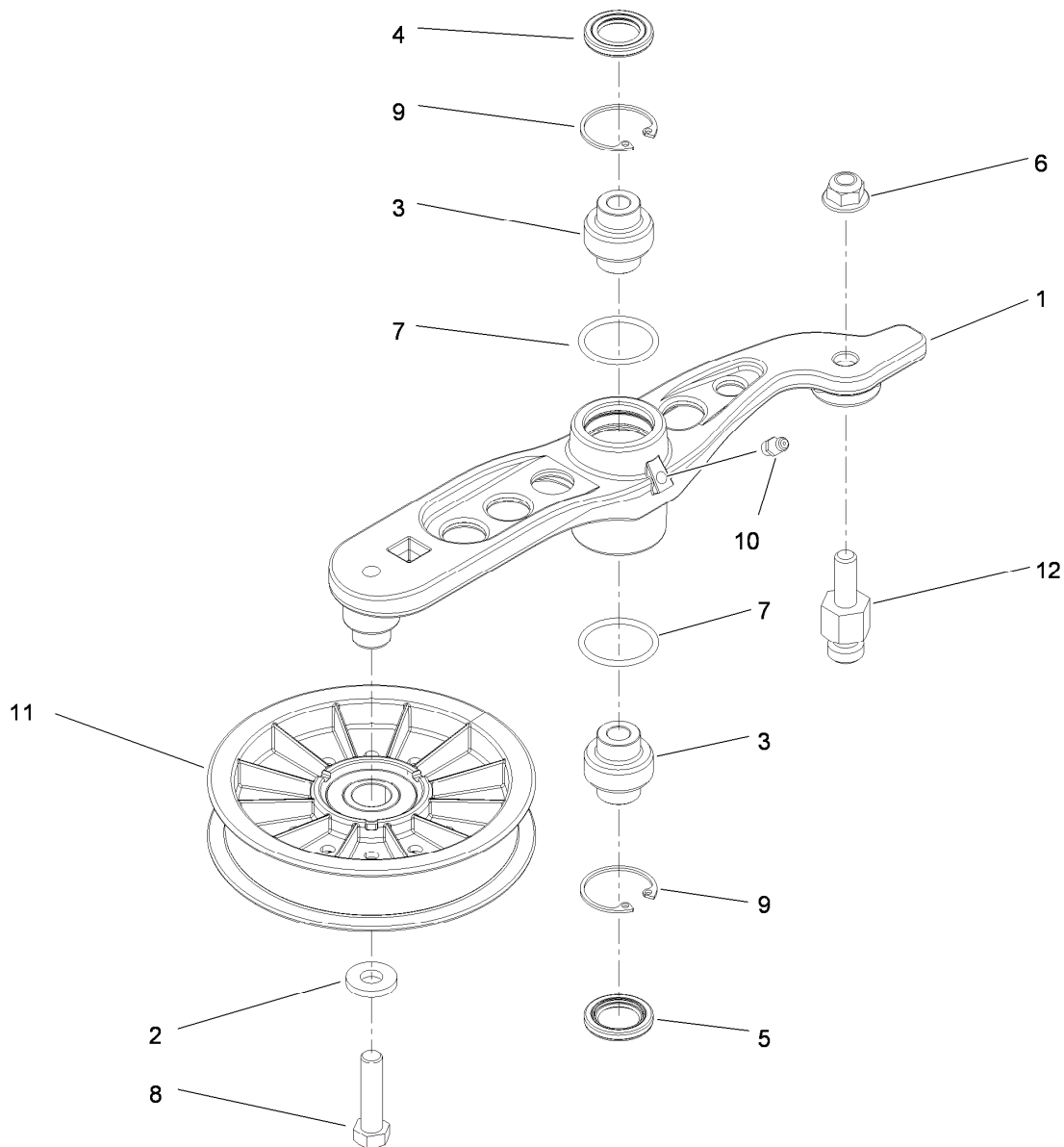
Ref.	Part Number	Qty.	Description
11	283-55	2	Pin-Clevis
12	115-3631-01	1	Tube-Inner
13	115-3613	2	Cushion-Rubber
14	115-3634	1	Outer Tube ASM
14:2	106-7464	1	Decal-Z Stand
14:3	107-3969	1	Decal-Warning
15	100-9385	1	Lanyard-Nylon
16	104-7201	1	Nut-HF
17	105-1647	1	Pin-Hitch, Cotterless
18	321-4	1	Screw-HH
19	115-3625-01	1	Cradle-Z Stand



Hydraulic Pump, Idler and Belt Assembly

Ref.	Part Number	Qty.	Description
1	116-1255	1	Pump Idler ASM
2	109-6658	1	Nut-Flange, NI
3	116-6413	1	LH Hydro ASM (12Cc W/Shock)
4	109-3388	1	Belt
5	116-0133	1	Extension-Spring
6	109-9375	1	Cradle-Hydro
7	116-1502	1	Bolt-Shoulder, Carriage
8	3233-34	6	Screw-CARR
9	99-5107	6	Nut-Lock
10	325-8	4	Screw-HH
11	116-6414	1	RH Hydro ASM (12Cc W/Shock)
99	114-4713	1	Hypr-Oil 500 (Quart) ●
99	114-4714	1	Hypr-Oil 500 (Gallon) ●
99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
99	117-0390	1	Filter-Hydro

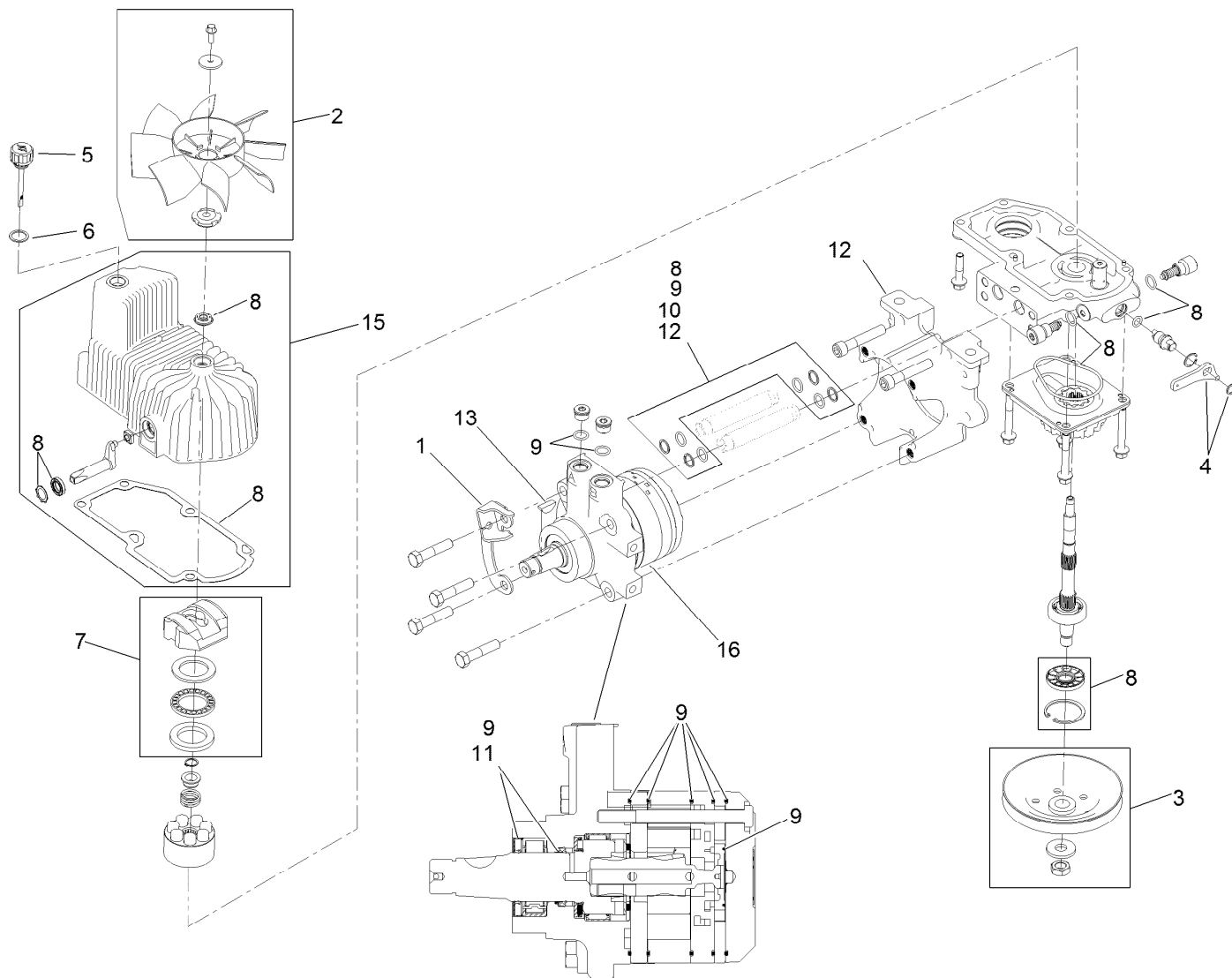
● Not illustrated



Pump Idler Assembly No. 116-1255

Ref.	Part Number	Qty.	Description
1		1	Arm-Pump, Idler ●
2	43-0940	1	Spacer
3	103-3504	2	Bearing-Spherical
4	103-3505	1	Seal-Lip, Double
5	103-3506	1	Seal-Lip, Single
6	109-6658	1	Nut-Flange, NI
7	106-7159	2	O-Ring
8	323-8	1	Screw-HH
9	32120-10	2	Ring-Snap
10	302-19	1	Fitting-Grease
11	109-8076	1	Pulley-Idler
12	116-3467	1	Pin-Spring, Anchor

● Not serviced separately

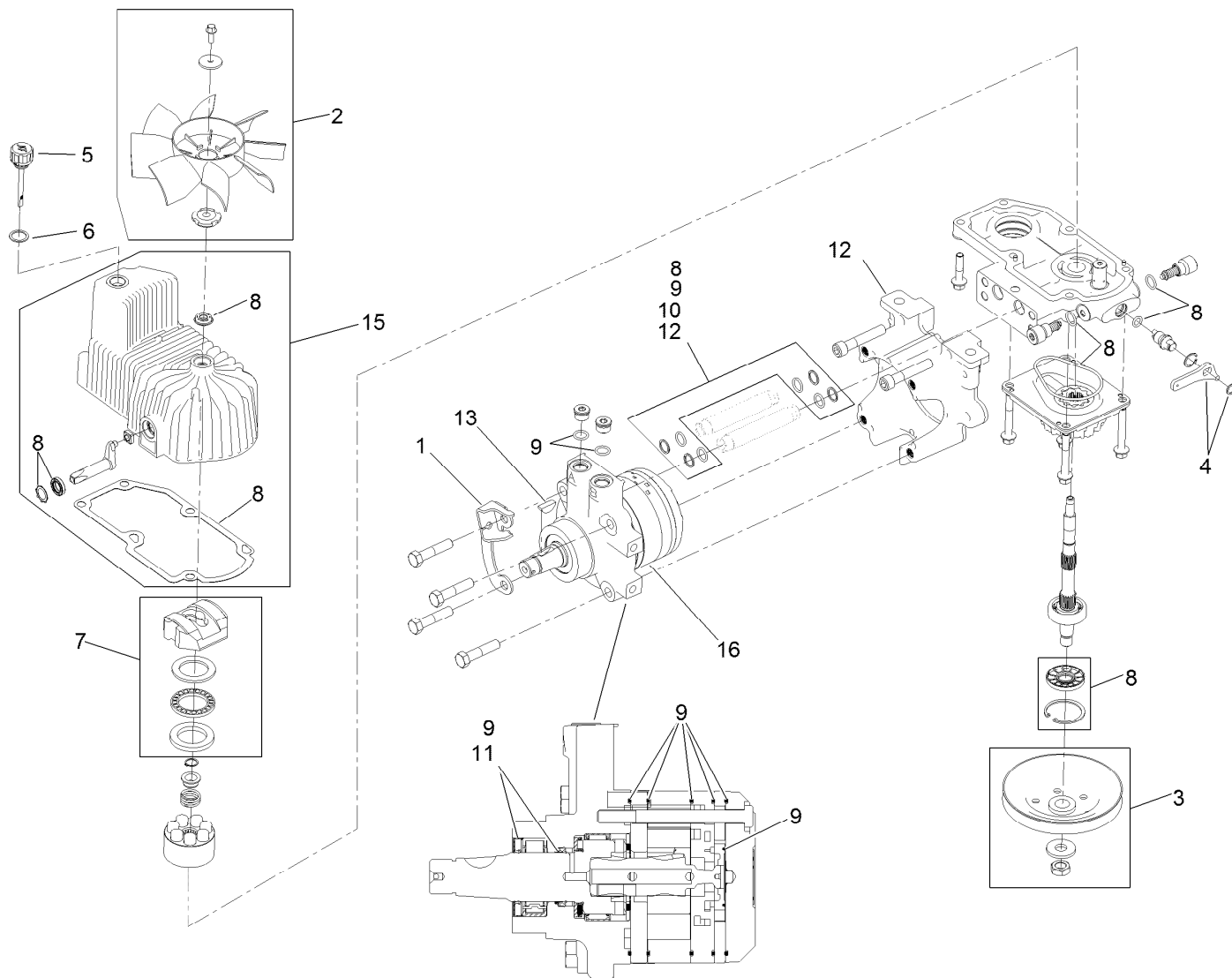


LH Hydro Assembly No. 116-6413

Ref.	Part Number	Qty.	Description
1	116-6859	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle
5	116-0236	1	Dipstick
6	116-0237	1	Gasket
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit
9	116-1369	1	Motor Seal Kit

Ref.	Part Number	Qty.	Description
10	116-1370	1	Tube Seal Kit
11	116-1371	1	Output Shaft Seal Kit
12	116-5469	1	Cup-Nose
13	3257-42	1	Key-Woodruff
15	116-3287	1	Housing-Hydro, LH
16	116-2985	1	HYD Motor, 240Cc LH Unsealed
99	116-1373	1	Flow Test Kit ●

● Not illustrated

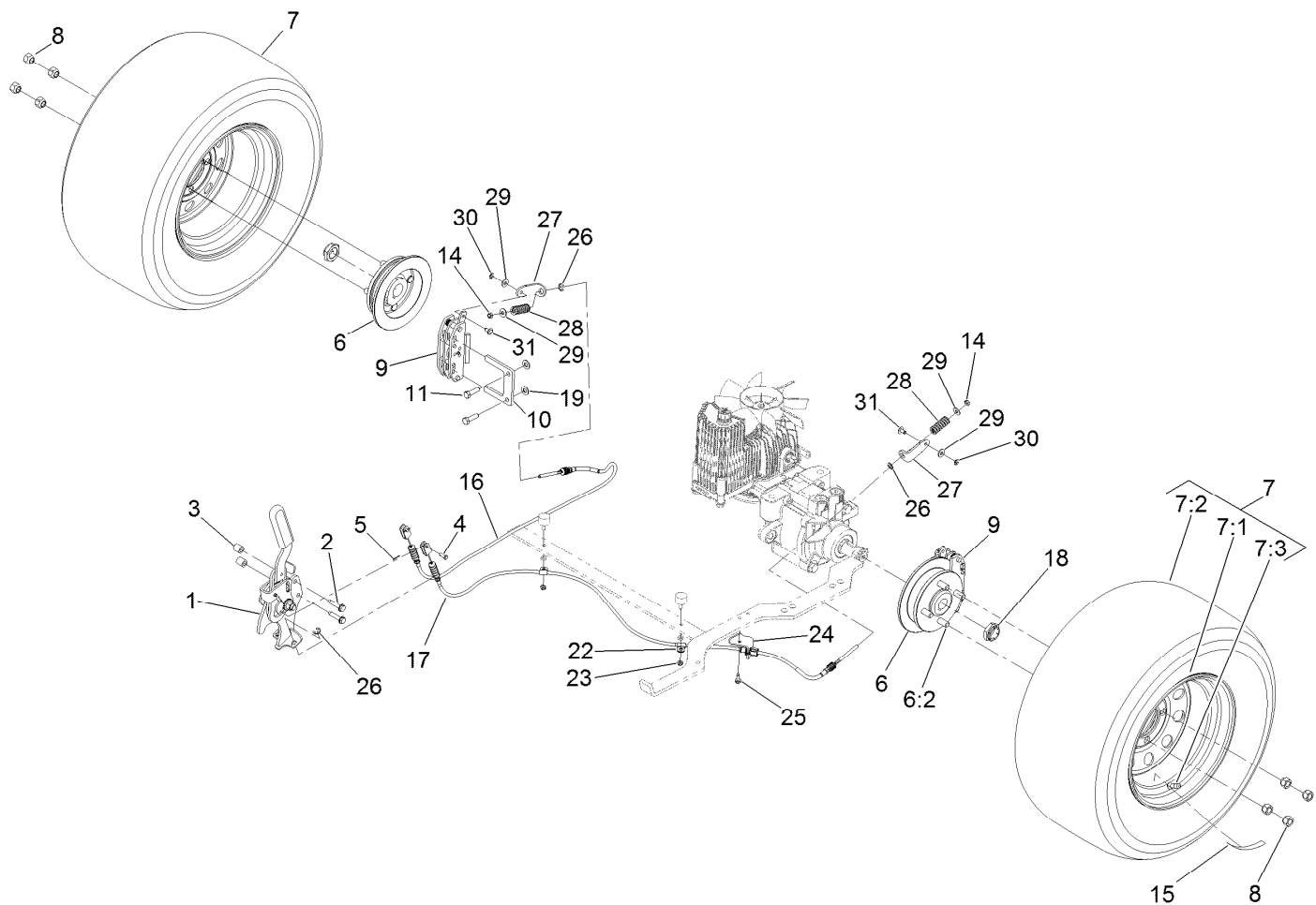


RH Hydro Assembly No. 116-6414

Ref.	Part Number	Qty.	Description
1	116-6859	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle
5	116-0236	1	Dipstick
6	116-0237	1	Gasket
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit

Ref.	Part Number	Qty.	Description
9	116-1369	1	Motor Seal Kit
10	116-1370	1	Tube Seal Kit
11	116-1371	1	Output Shaft Seal Kit
12	116-5469	1	Cup-Nose
13	3257-42	1	Key-Woodruff
15	116-3288	1	Housing-Hydro, RH
16	116-5466	1	Motor-Hydraulic RH 240Cc
99	116-1373	1	Flow Test Kit ●

● Not illustrated



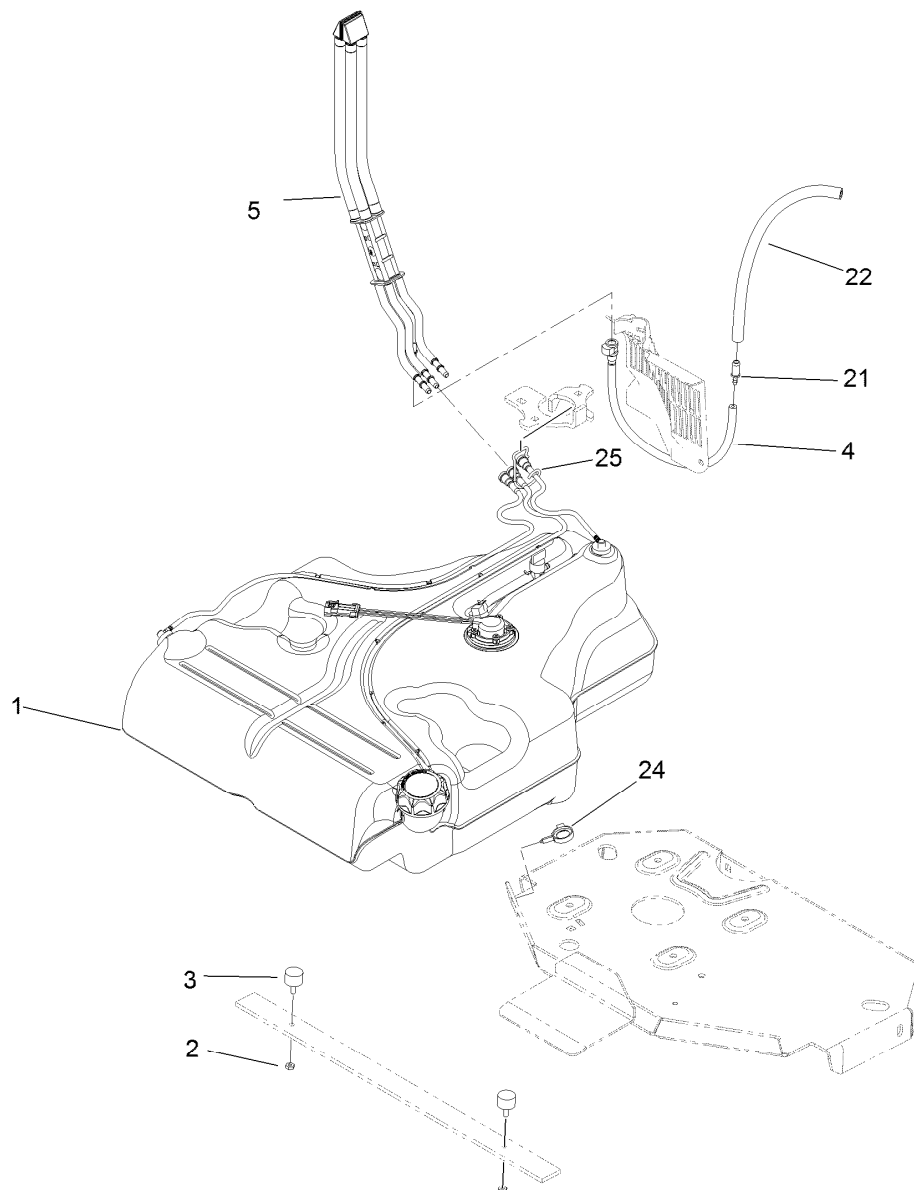
Rear Wheel and Park Brake Assembly

Ref.	Part Number	Qty.	Description
1	116-6861	1	Brake Handle ASM
2	32144-57	2	Screw
3	82-6840	2	Spacer
4	60-1730	2	Pin-Clevis
5	3272-1	2	Pin-Cotter
6	116-1746	2	Wheel Hub ASM
6:2	116-1696	4	Stud-Wheel
7	115-3588	2	Wheel And Tire ASM
7:1	109-2871	1	Rim
7:2	1-633993	1	Tire
7:3	232-27	1	Stem-Valve
8	242-50	8	Nut-Lug
9	109-2889	2	Caliper-Brake
10	109-0958	2	Plate-Mount, Brake
11	92-5727	4	Screw-Lock, Patch
14	3296-13	2	Nut-Lock, NI

Ref.	Part Number	Qty.	Description
15	116-2643	2	Decal-Wheel Nut Torque
16	116-6364	1	Cable-Park Brake, RH
17	116-6365	1	Cable-Park Brake, LH
18	116-1399	2	Locknut
19	3256-24	4	Washer-Flat
22	88-7970	2	Clip
23	3296-56	2	Nut-Lock, NI
24	116-6397	1	Bracket-Cable
25	32144-10	1	Screw-HWH
26	32120-18	4	E-Ring
27	116-6182	2	Bracket-Brake, L
28	116-6347	2	Spring-Die
29	3256-22	4	Washer-Flat
30	32151-86	2	E-Ring
31	116-6348	2	Pin-Brake

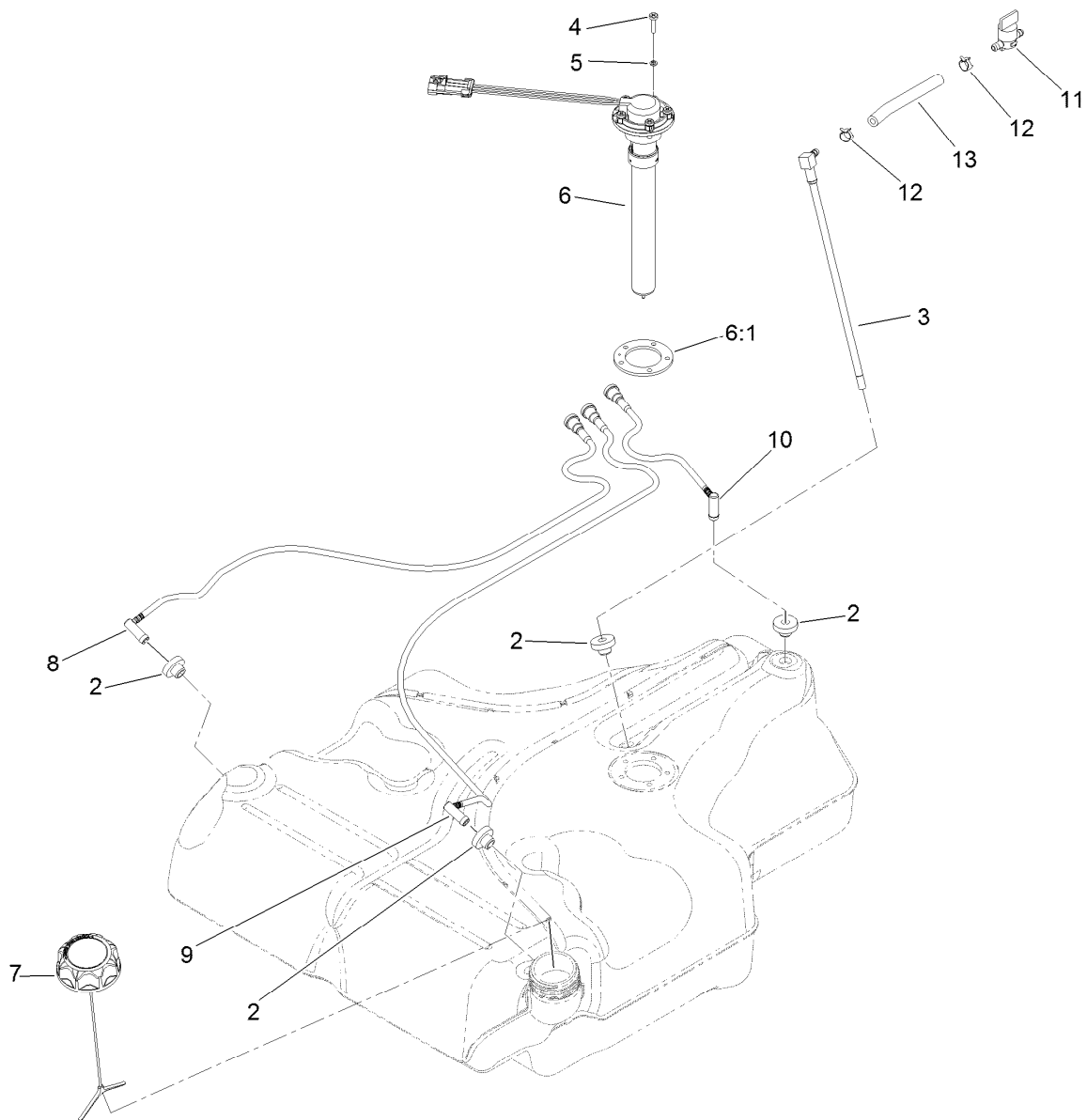


Ref.	Part Number	Qty.	Description
5:4	116-6846	1	Roller-Brake
5:5	116-6852	1	Bearing-Sleeve
5:6	1-633268	1	Grip-Lever
5:7	32144-10	1	Screw-HWH
5:8	116-6876	2	Screw-Shoulder
5:9	104-7201	2	Nut-HF
6	109-8054	2	Bushing-Flange
7	3256-26	1	Washer-Flat



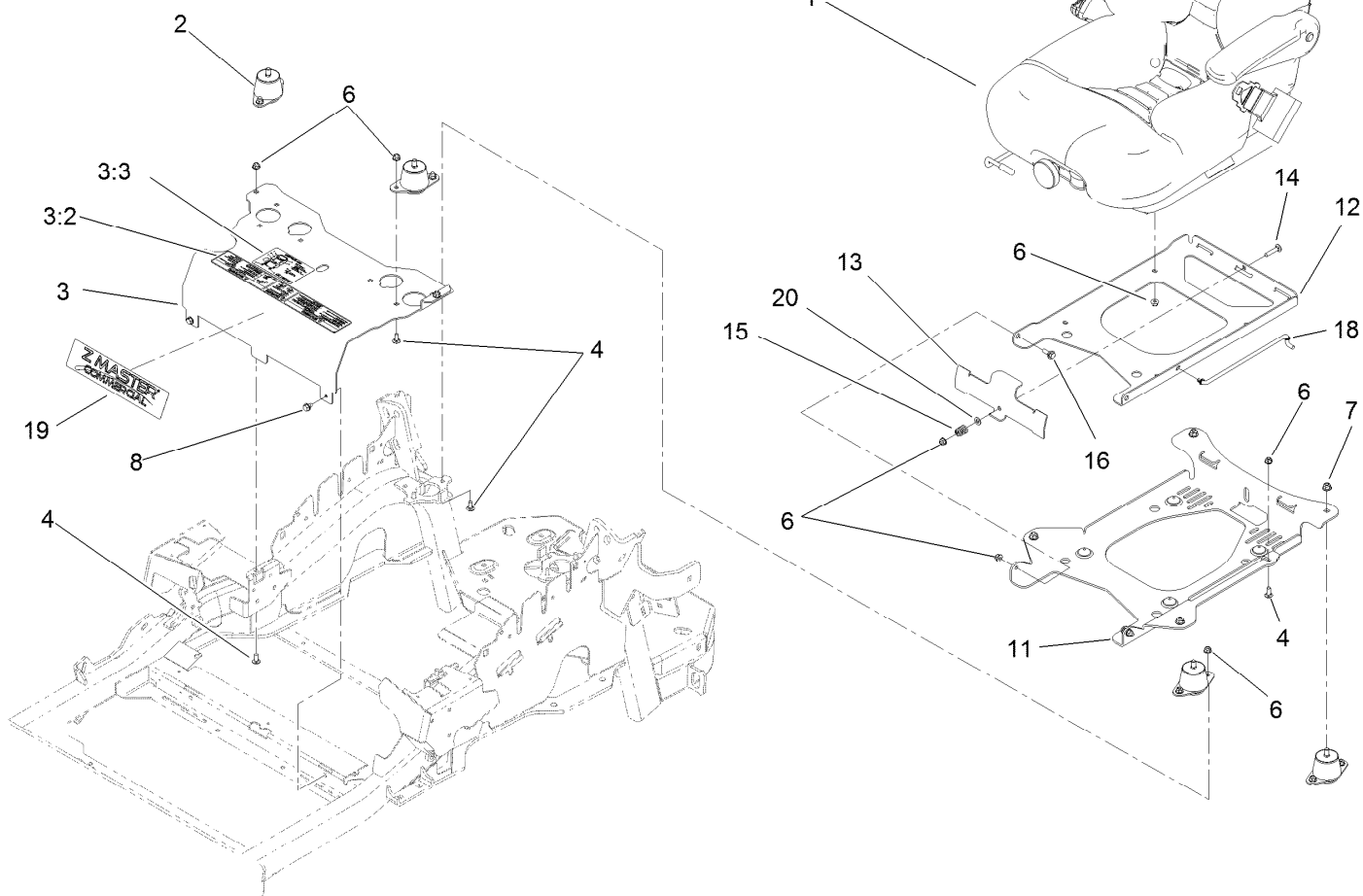
Fuel Tank Mounting Assembly

Ref.	Part Number	Qty.	Description
1	116-3979	1	Fuel Tank ASM
2	3218-1	2	Nut-Jam
3	116-6380	2	Bumper-Rubber (W/ Stud)
4	116-3977	1	Hose ASM
5	109-9491	1	Fuel Manifold Vent ASM
21	98-2952	1	Fitting-Straight
22	116-5087	1	Hose-Fuel
24	105-1853	1	Clamp-Hose
25	116-6005	1	Retainer-Line, Vapor



Fuel Tank Assembly No. 116-3979

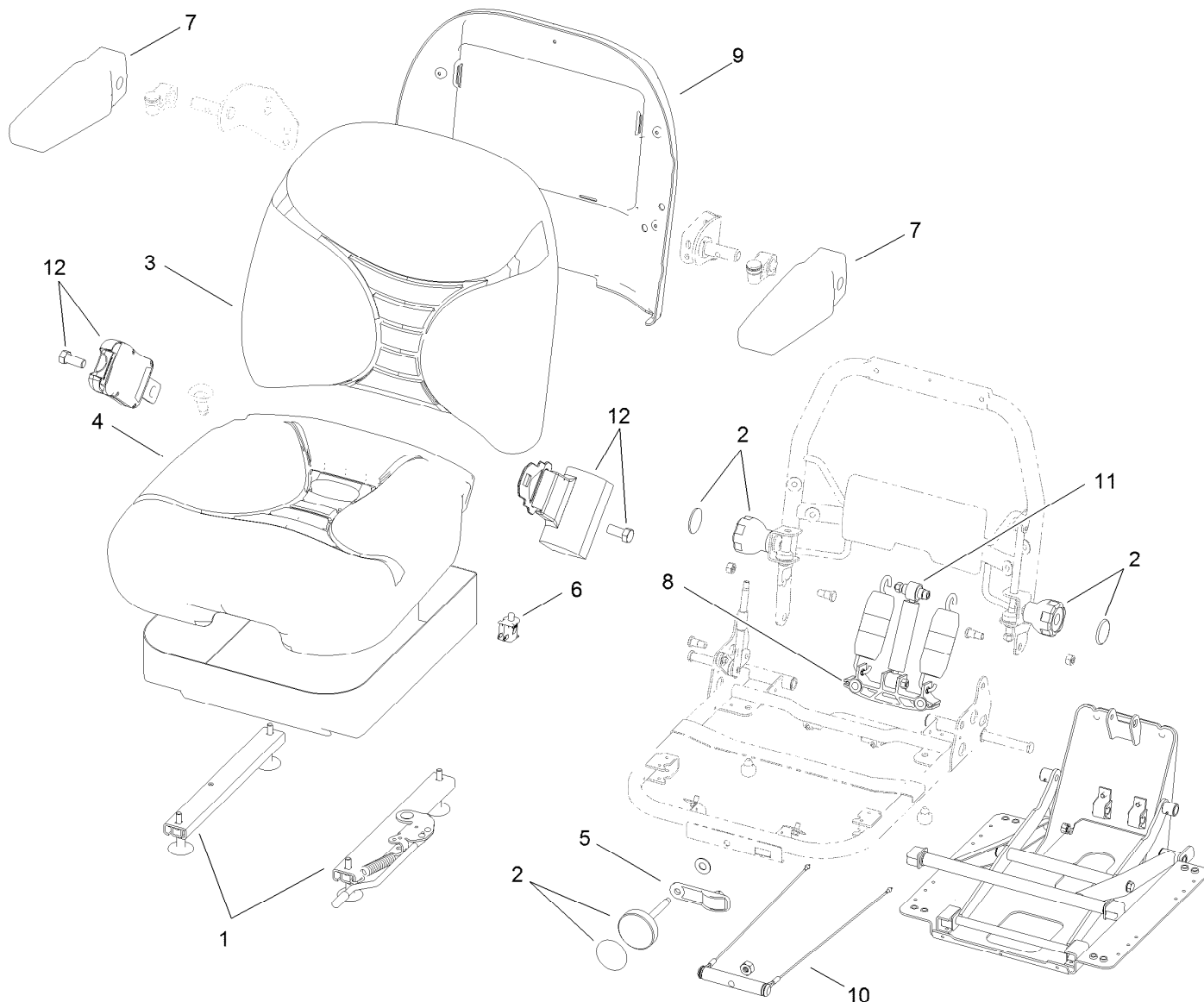
Ref.	Part Number	Qty.	Description
2	46-6560	4	Bushing
3	116-2459	1	Fuel Line Kit (With Grommet)
4	9107944	5	Screw-Pan
5	3253-17	5	Washer-Lock
6	116-0003	1	Sender-Level, Fuel
6:1	109-9620	1	Gasket-Sender, Fuel
7	116-1704	1	Cap-Fuel, Ratcheting
8	116-2460	1	RH Vent Line Kit (With Grommet)
9	116-2461	1	LH Vent Line Kit (With Grommet)
10	116-2462	1	Rear Vent Line Kit (With Grommet)
11	1-603770	1	Valve-Fuel
12	2412-98	2	Clamp-Hose
13	109-0650	1	Hose-Fuel



Seat Mounting Assembly

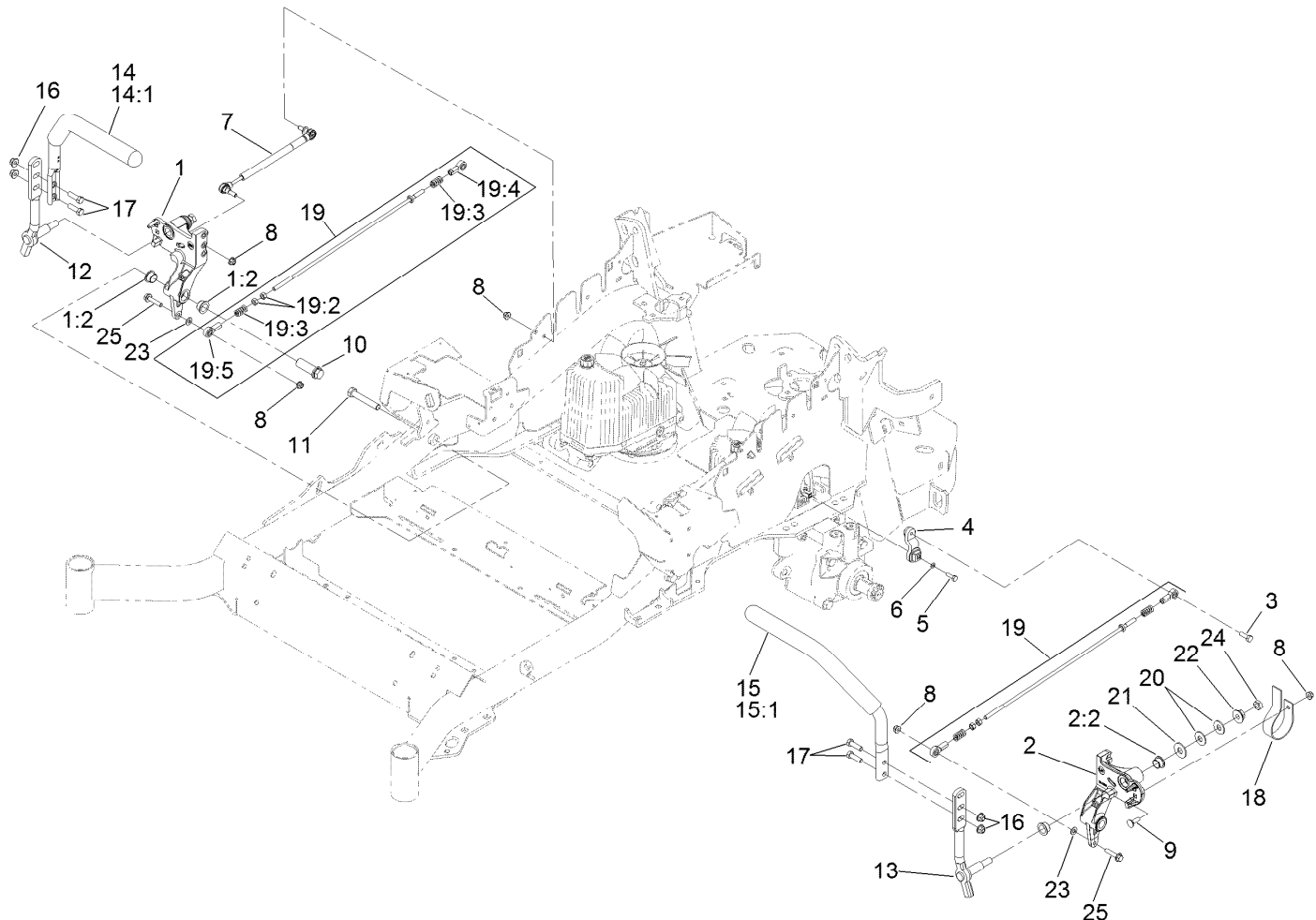
Ref.	Part Number	Qty.	Description
1	116-3998	1	Suspension Seat ASM
2	109-9034	4	Isolator-Seat
3	116-2323	1	Mount-Seat
3:2	109-7069	1	Decal-Console
3:3	116-0211	1	Decal-Service Aid
4	3230-23	11	Screw-CARR
6	104-8300	18	Nut-HF, NI
7	104-8301	4	Nut-HF, NI
8	9266934	2	Screw

Ref.	Part Number	Qty.	Description
11	116-3860-03	1	Plate-Tilt, Seat Support
12	116-3859-03	1	Plate-Frame, Seat
13	109-9881-03	1	Plate-Latch, Seat
14	3230-4	1	Bolt-CARR
15	107-3017	1	Spring-Compression
16	116-1297	2	Screw-Shoulder
18	116-0070	1	Rod-Prop
19	120-5893	1	Decal
20	3256-23	1	Washer-Plain



Seat Assembly No. 116-3998

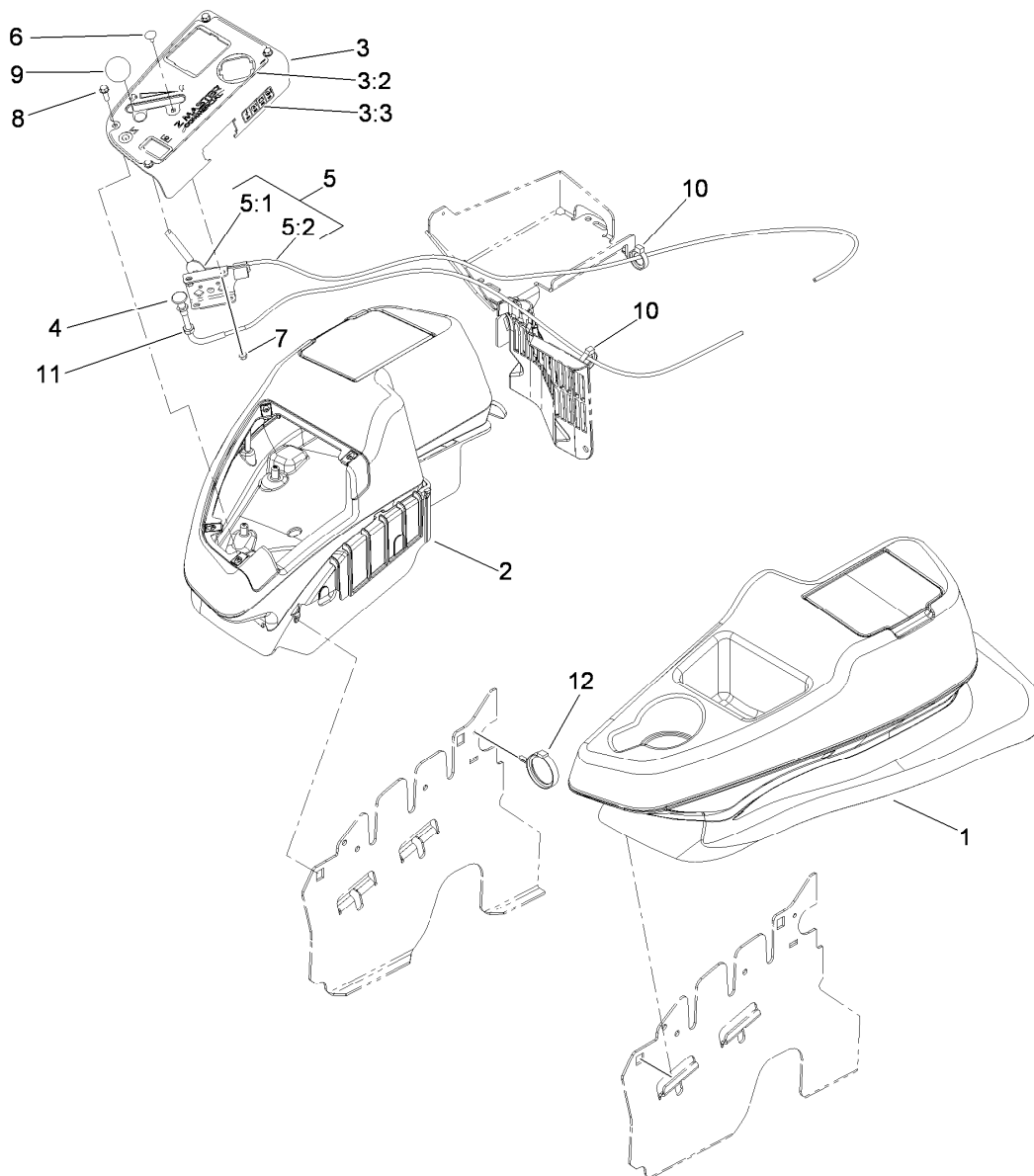
Ref.	Part Number	Qty.	Description
1	116-0333	1	Seat Track Kit
2	107-1881	1	Knob Kit
3	107-1882	1	Back Cushion Kit
4	107-1883	1	Bottom Cushion Kit
5	107-1885	1	Weight Indicator Kit
6	82-2190	1	Switch-Bail
7	107-1887	1	Pad-Armrest
8	109-3343	1	Spring And Saddle Kit
9	109-3344	1	Back Panel Kit
10	109-3345	1	Weight Adjust Kit
11	116-0998	1	Shock Absorber Kit
12	116-0751	1	Seat Belt Kit (Short)



Motion Control Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-0880	1	RH Motion Control And Bushing ASM	14	109-6591	1	RH Steering Handle ASM
1:2	109-8054	4	Bushing-Flange	14:1	106-9987	1	Grip-Control, Motion
2	116-0881	1	LH Motion Control And Bushing ASM	15	109-6592	1	LH Steering Handle ASM
2:2	109-8054	4	Bushing-Flange	15:1	106-9987	1	Grip-Control, Motion
3	116-0648	2	Screw-HH, Thread Locking ●	16	104-8301	4	Nut-HF, NI
4	109-4581	2	Arm-Control, Pump	17	323-7	4	Screw-HH
5	9080046	2	Screw-HH ●	18	109-5575	2	Spring-Leaf
6	1-303435	2	Washer-Spring	19	109-8106	2	Front Pump Linkage ASM
7	116-0027	2	Damper-Control, Motion	19:2	3219-2	2	Nut-Hex
8	104-8300	8	Nut-HF, NI	19:3	1-323245	2	Spring-Compression
9	3230-2	2	Bolt-CARR	19:4	1-633152	1	Balljoint-LH
10	109-5891	2	Hub-Threaded	19:5	1-543017	1	Balljoint-RH
11	325-12	2	Screw-HH	20	109-9505	4	Washer-Spring
12	116-0039	1	Lever-Control Motion, RH	21	3256-6	2	Washer-Flat
13	116-0040	1	Lever-Control Motion, LH	22	32128-56	2	Nut-HF
				23	3256-23	2	Washer-Plain
				24	3218-5	2	Nut-Jam
				25	115-1794	2	Screw-HHF

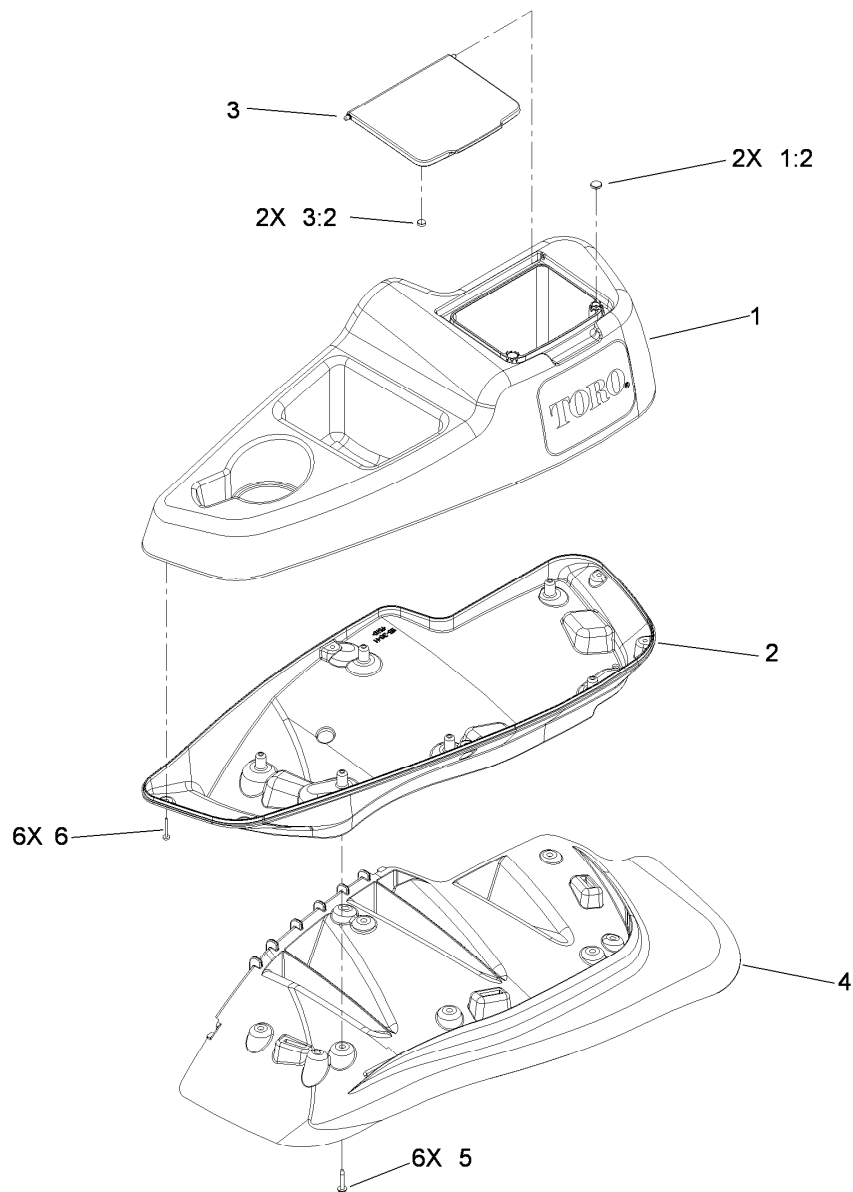
● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Fender, Console and Control Assembly

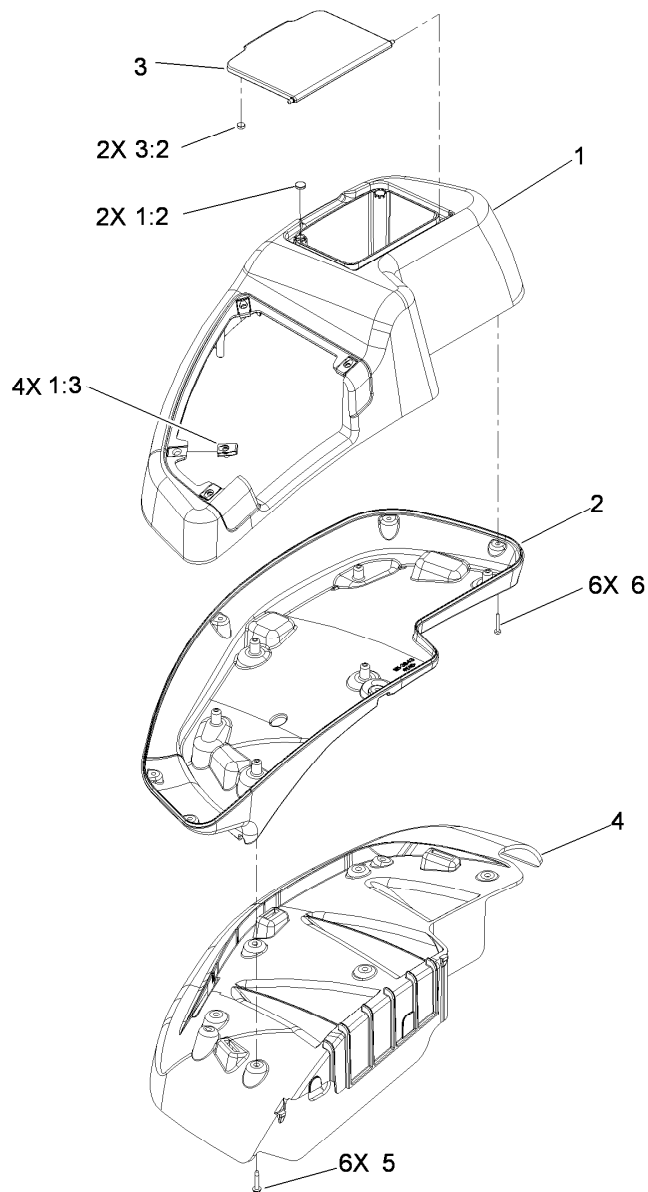
Ref.	Part Number	Qty.	Description
1	115-7401	1	LH Console ASM
2	115-7400	1	RH Console ASM
3	114-9836	1	Control Panel ASM
3:2	120-5897	1	Decal-Panel, Control
3:3	114-4466	1	Decal-Fuses
4	115-2753	1	Control-Choke
5	110-5727	1	Throttle Control ASM
5:1	112-2334	1	Lever-Throttle

Ref.	Part Number	Qty.	Description
5:2	110-5728	1	Cable-Throttle
6	1-807513	2	Bolt-CARR
7	3296-2	2	Nut-Lock, NI
8	32105-15	4	Screw-HWH
9	1-603175	1	Knob-Ball
10	105-1853	1	Clamp-Hose
11	3220-3	1	Nut-HJ
12	117-7817	1	Clamp-Harness



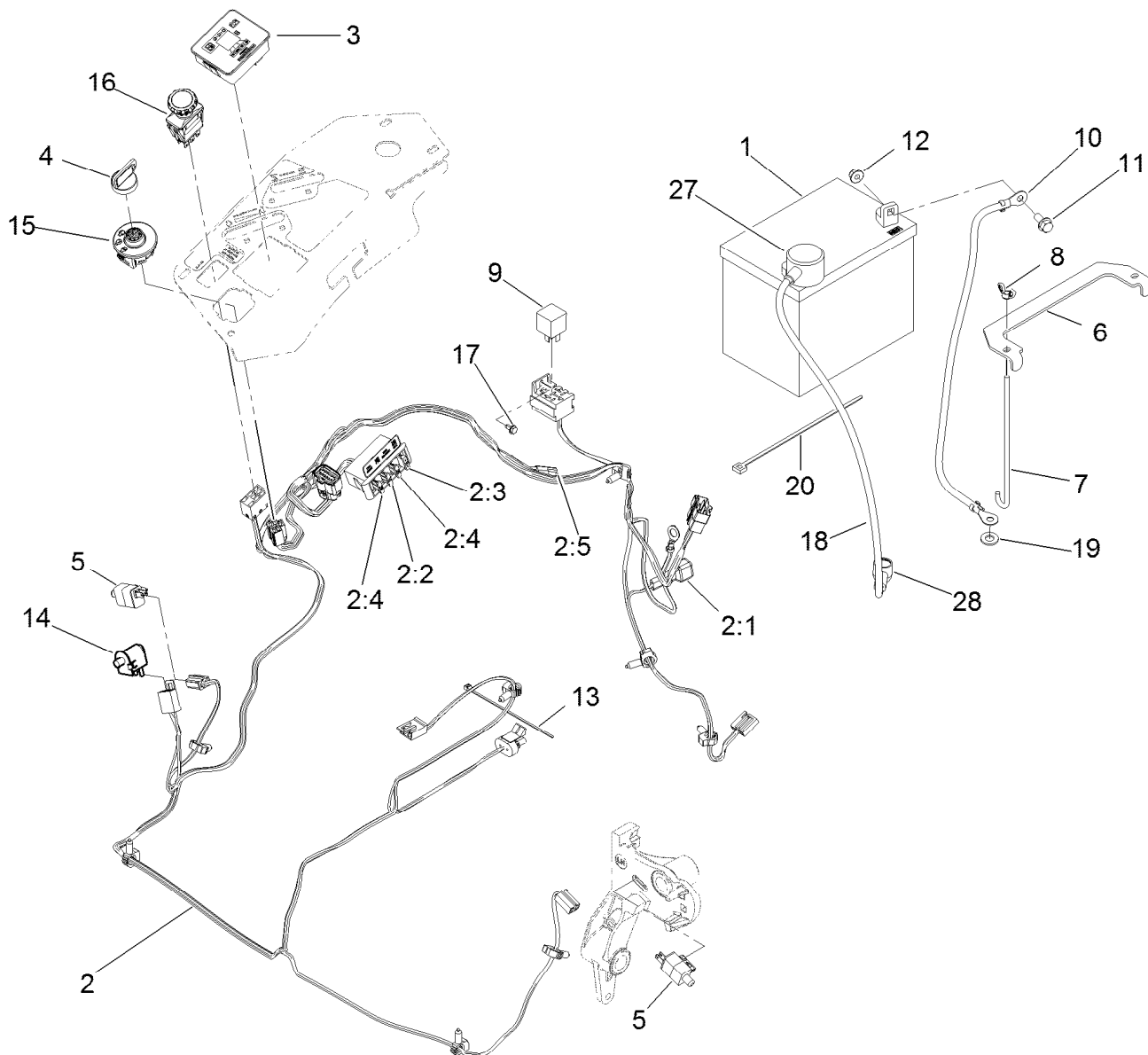
LH Console Assembly No. 115-7401

Ref.	Part Number	Qty.	Description
1	114-1539	1	LH Wide Console Top ASM
1:2	117-0883	2	Puck
2	115-3641	1	Console-Lower, LH Wide
3	114-1537	1	Wide Lid ASM
3:2	114-5896	2	Magnet
4	109-9085	1	Fender-Wide, LH
5	32144-89	6	Screw-Thread Forming
6	117-0347	6	Screw-PPH



RH Console Assembly No. 115-7400

Ref.	Part Number	Qty.	Description
1	114-1538	1	RH Wide Top Console ASM
1:2	117-0883	2	Puck
1:3	107069	4	Clip
2	115-3643	1	Console-Lower, RH Wide
3	114-1537	1	Wide Lid ASM
3:2	114-5896	2	Magnet
4	109-9083	1	Fender-Wide, RH
5	32144-89	6	Screw-Thread Forming
6	117-0347	6	Screw-PPH

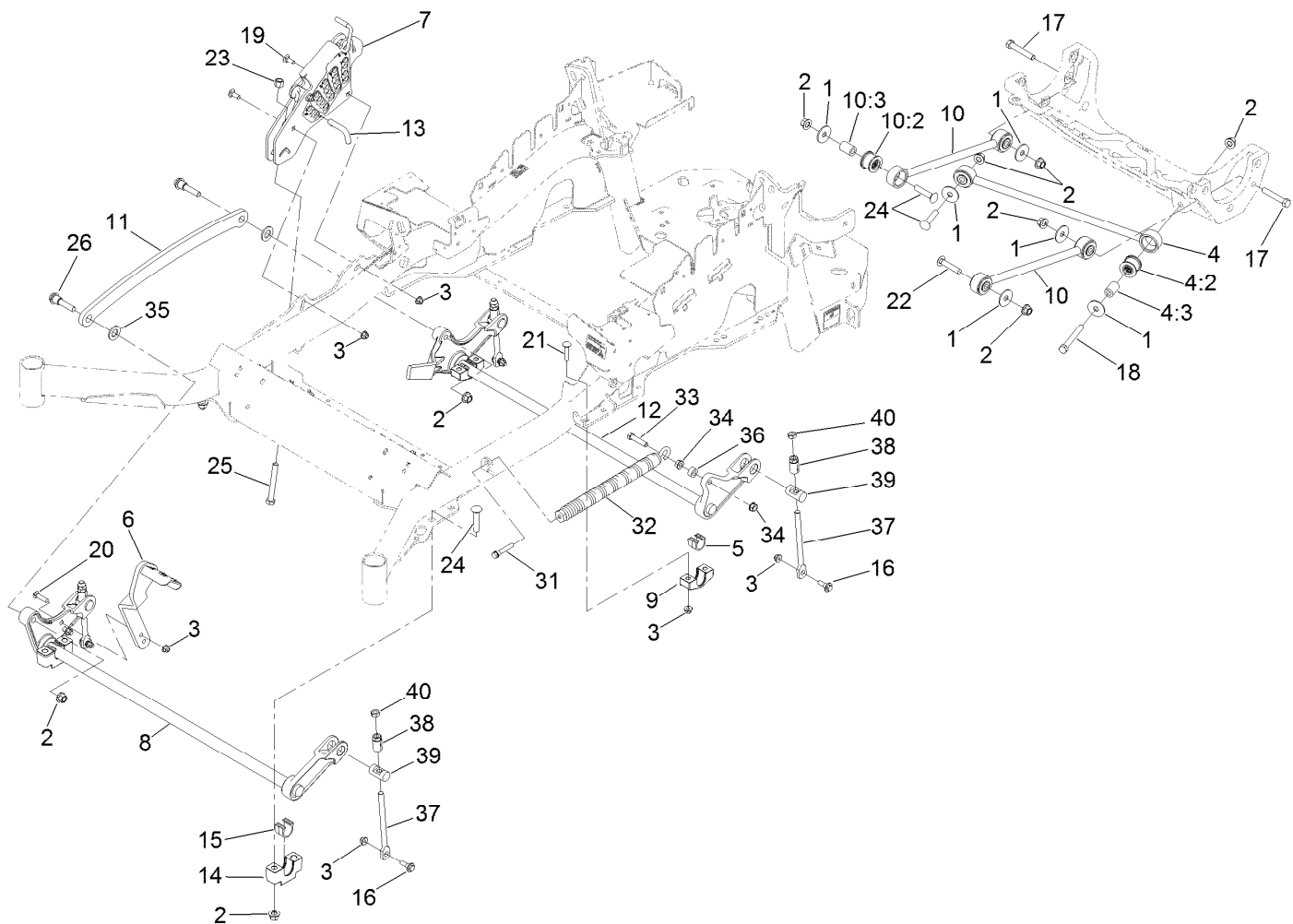


Electrical Assembly

Ref.	Part Number	Qty.	Description
1	104-2491	1	Battery
2	116-6009	1	Harness-Wire, Main ●
2:1	103-3895	1	Diode
2:2	218-578	1	Fuse-Blade, 10 Amp
2:3	109355	1	Fuse-Blade, 15 Amp
2:4	109102	2	Fuse-Blade, 25 Amp
2:5	116-0053	1	Cap-Plug
3	117-3882	1	Fuel/Hour Meter ASM
4	63-8360	1	Key-Ignition
5	110-6765	2	Switch
6	116-0042-03	1	Strap-Tie Down, Battery
7	1-633651	2	Bolt-Holddown
8	1-543792	2	Wingnut
9	1-643275	1	Relay

Ref.	Part Number	Qty.	Description
10	114-1218	1	Cable-Battery, Negative
11	3234-5	2	Screw-HHF
12	104-8300	2	Nut-HF, NI
13	1-303287	3	Tie-Cable
14	82-2190	1	Switch-Bail
15	117-2221	1	Switch-Ignition
16	116-0124	1	Switch-PTO, 10 Amp
17	104-2065	1	Screw-HWH
18	115-3864	1	Cable-Battery, Positive
19	3256-24	1	Washer-Flat
20	1-303335	1	Tie-Plastic
27	109-2407	1	Insulator-Battery
28	1-543393	1	Insulator-Solenoid

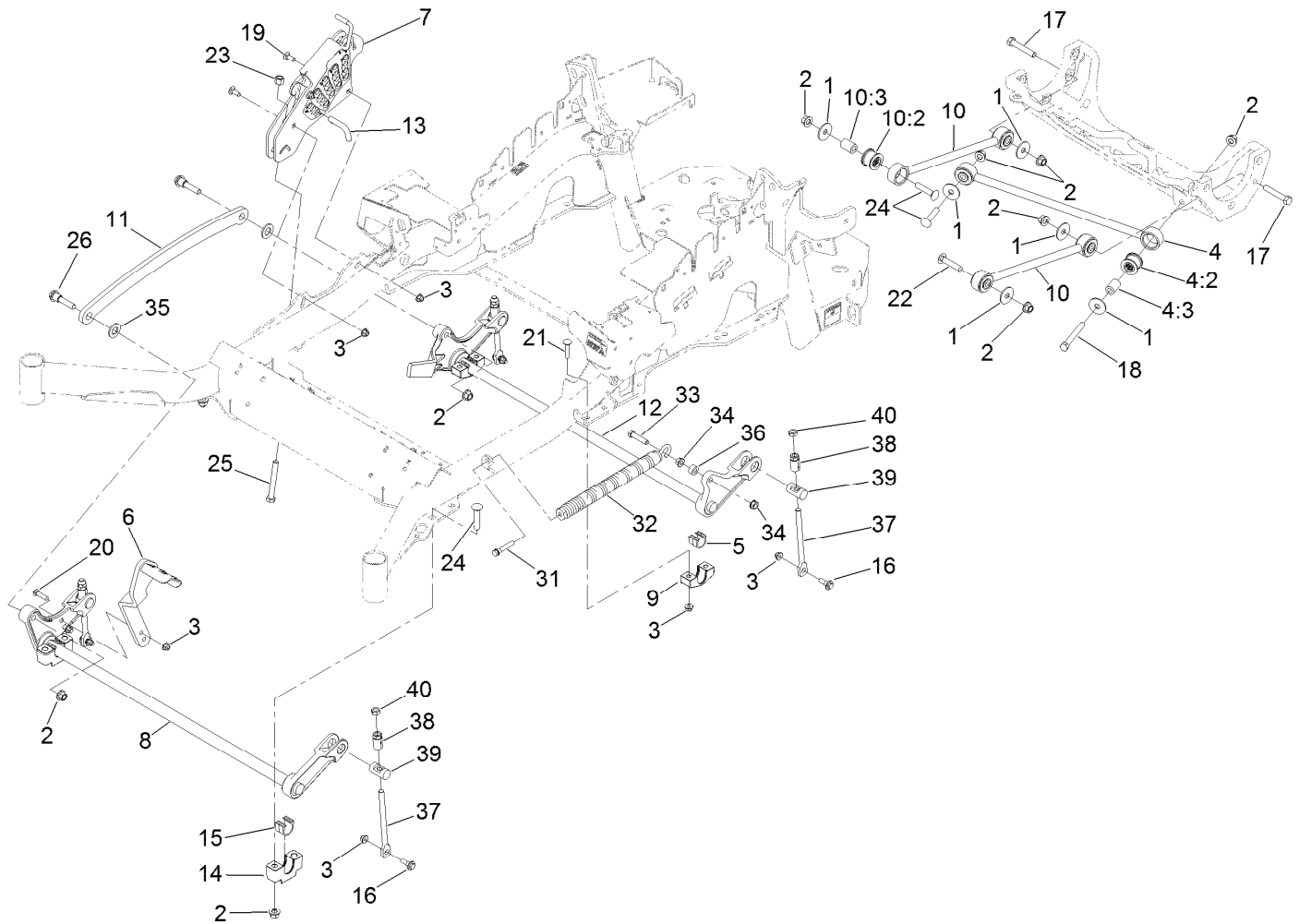
● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.



Deck Lift Assembly

Ref.	Part Number	Qty.	Description
1	86-1990	6	Washer-Thrust
2	99-5107	12	Nut-Lock
3	104-8301	12	Nut-HF, NI
4	109-5013	1	Panhard Rod ASM
4:2	109-5009	2	Bushing-Suspension, Rubber
4:3	109-5010	2	Spacer
5	109-7173	2	Bearing-Cross Shaft, Rear
6	116-1919-01	1	Lever-Foot
7	109-7438	1	HOC ASM
8	116-1771-03	1	Deck Lift-Front
9	116-0818-03	2	Support-Cross Shaft, Rear Bearing
10	109-7952	2	Deck Strut ASM
10:2	109-5009	2	Bushing-Suspension, Rubber
10:3	109-5010	2	Spacer
11	116-0797-03	1	Link-Lift, Deck
12	116-2645-03	1	Lift-Deck, Rear
13	116-5584	1	Pin-HOC

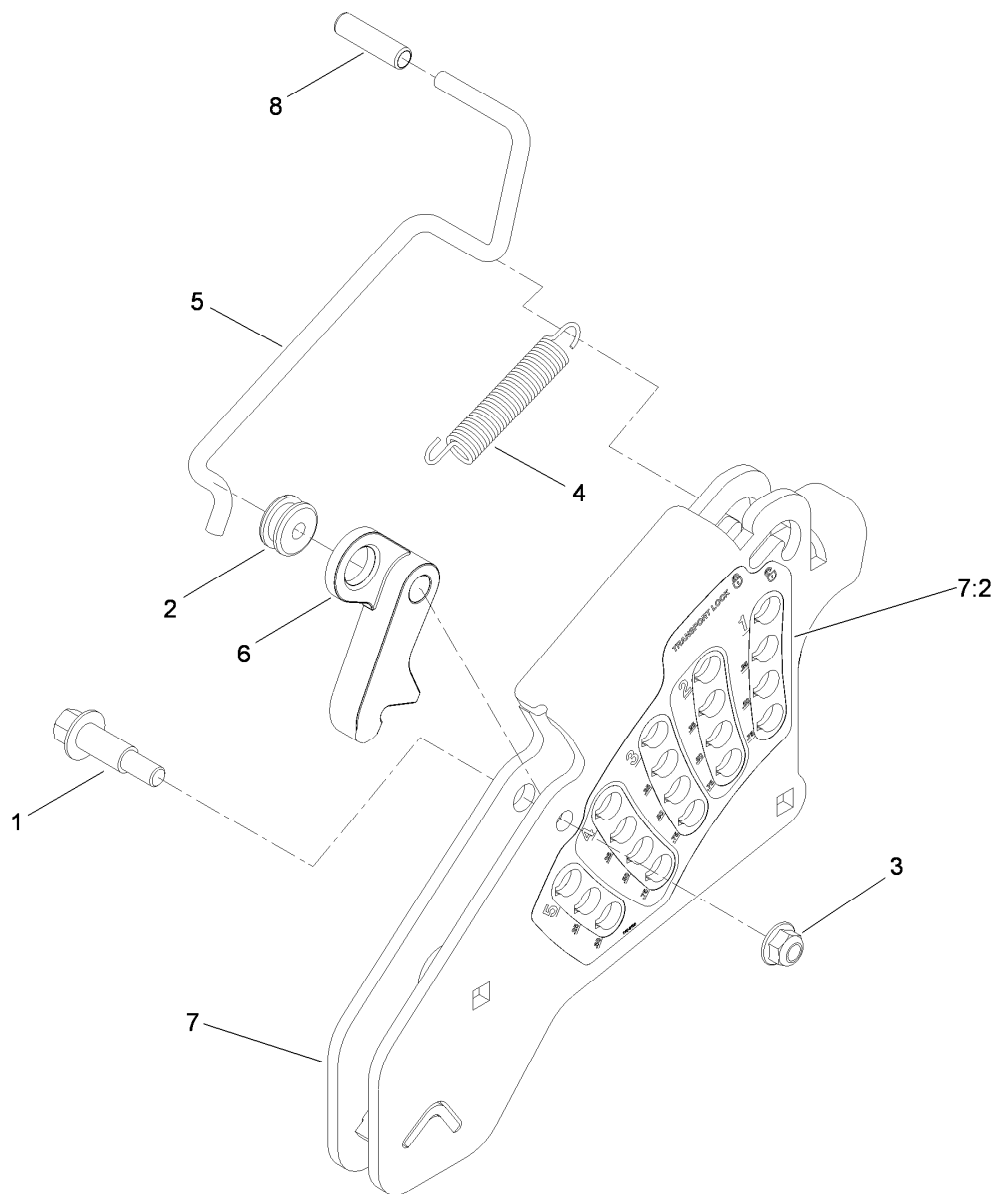
Ref.	Part Number	Qty.	Description
14	109-9409	2	Support-Bearing, Cross Shaft (Front)
15	109-9410	2	Bearing-Cross Shaft, Front
16	109-9840	4	Screw-Shoulder, HHF
17	325-12	2	Screw-HH
18	325-17	1	Screw-HH
19	3231-2	2	Bolt-CARR
20	3231-4	2	Screw-CARR
21	3231-5	4	Screw-CARR
22	3233-34	3	Screw-CARR
23	3296-23	1	Nut-Lock, NI
24	116-1700	4	Bolt-CARR
25	116-0559	1	Bolt-TAP
26	116-2022	2	Screw-HHF, Shoulder
31	92-7674	1	Bolt-Shoulder
32	116-0000	1	Spring-Extension
33	109-9065	1	Screw-HH
34	32128-37	2	Nut-HF
35	3256-28	2	Washer-Flat
36	116-2695	1	Spacer
37	109-8007	4	Link-Adjuster, Deck Lift



Deck Lift Assembly (continued)

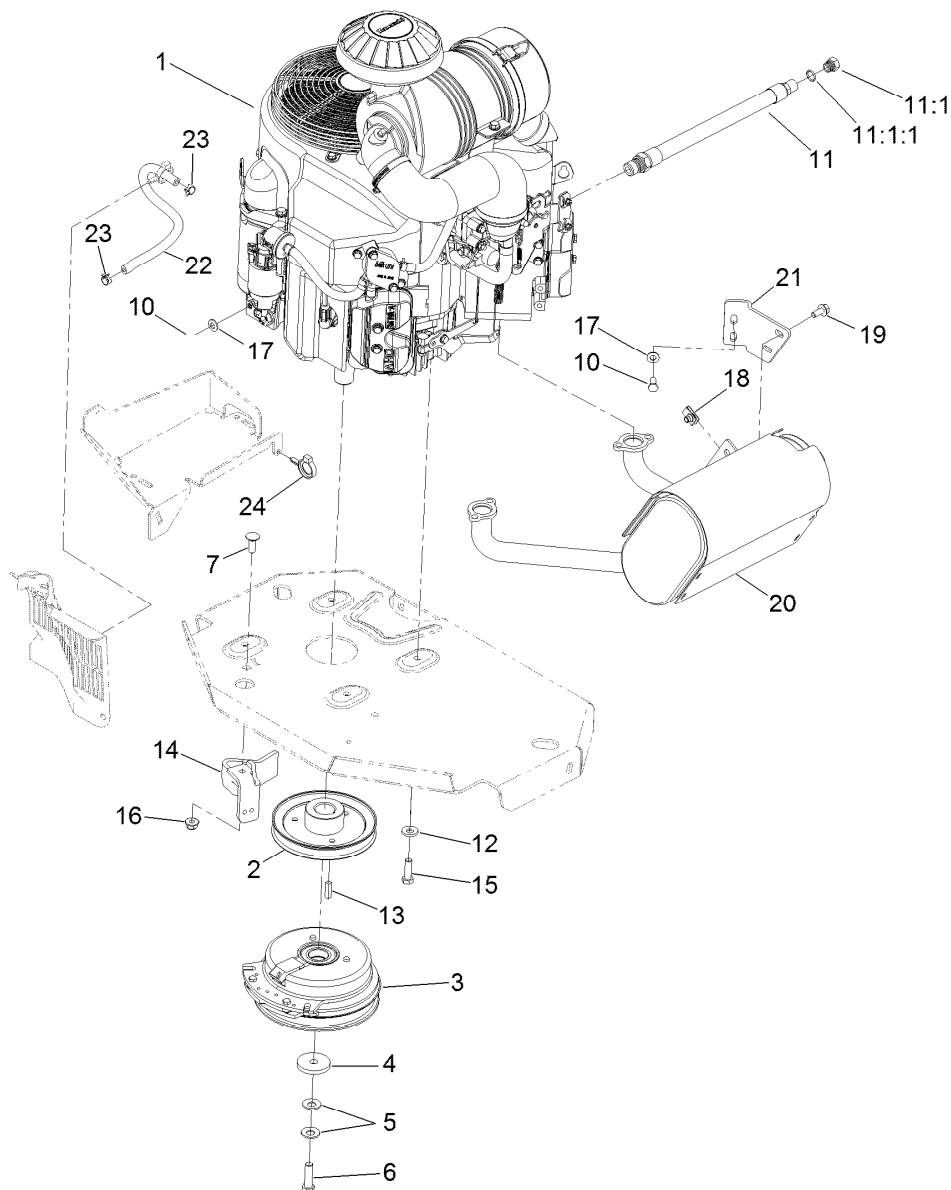
Ref.	Part Number	Qty.	Description
38	109-7840	4	Adjuster-Lift, Deck

Ref.	Part Number	Qty.	Description
39	109-8353	4	Trunnion
40	3218-5	4	Nut-Jam



Height-of-Cut Assembly No. 109-7438

Ref.	Part Number	Qty.	Description
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	104-8301	1	Nut-HF, NI
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport
6	116-0118	1	Pawl-Transport, HOC
7	109-7335	1	HOC Plate ASM
7:2	116-0752	1	Decal-HOC
8	109-8250	1	Grip-Lever



Engine, Muffler and Clutch Assembly

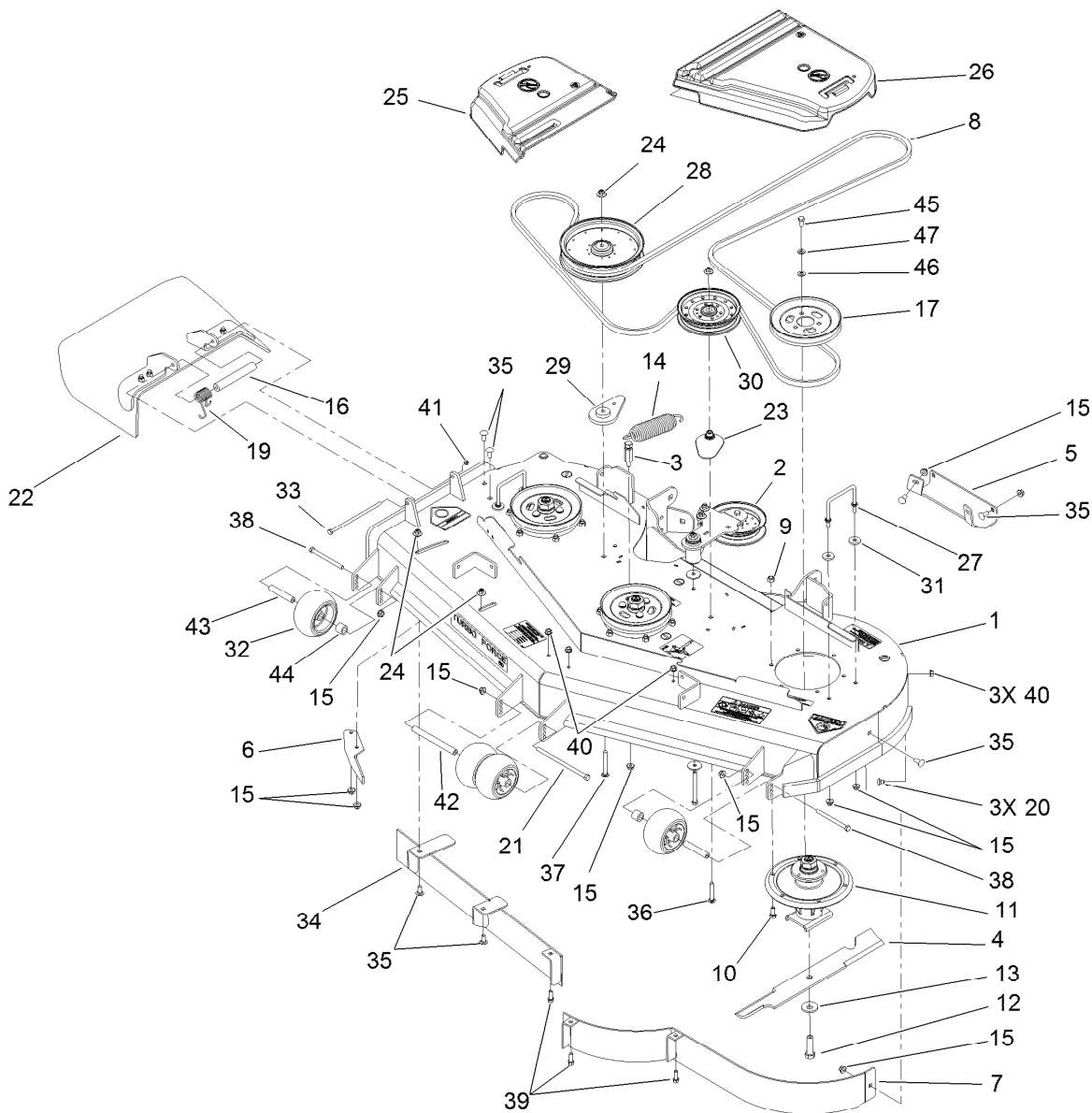
Ref.	Part Number	Qty.	Description
1		1	Engine-Kawasaki, Fx801V-S04-R ●■
2	109-9905	1	Sheave
3	116-1620	1	Clutch Kit
4	109-6919	1	Washer-Clutch
5	1-603610	2	Washer-Spring
6	109-9761	1	Screw-HH, W/Loctite ▲
7	3231-22	1	Screw-CARR
10	33114-020	3	Screw-HH
11	116-4924	1	Engine Oil Drain Hose ASM
11:1	353-508	1	Plug-HH
11:1:1	237-42	1	O-Ring
12	98-5975	4	Washer-Belleville

Ref.	Part Number	Qty.	Description
13	1-807259	1	Key
14	116-2612-01	1	Clutch-Anchor
15	323-7	4	Screw-HH
16	104-8301	1	Nut-HF, NI
17	1-303334	3	Washer-Spring
18	94-2413	2	Nut-U
19	3234-5	2	Screw-HHF
20	116-1712	1	Muffler
21	116-0203	1	Bracket-Muffler
22	109-0296	1	Hose-Fuel
23	2412-98	2	Clamp-Hose
24	105-1853	1	Clamp-Hose

● Not serviced separately

▲ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

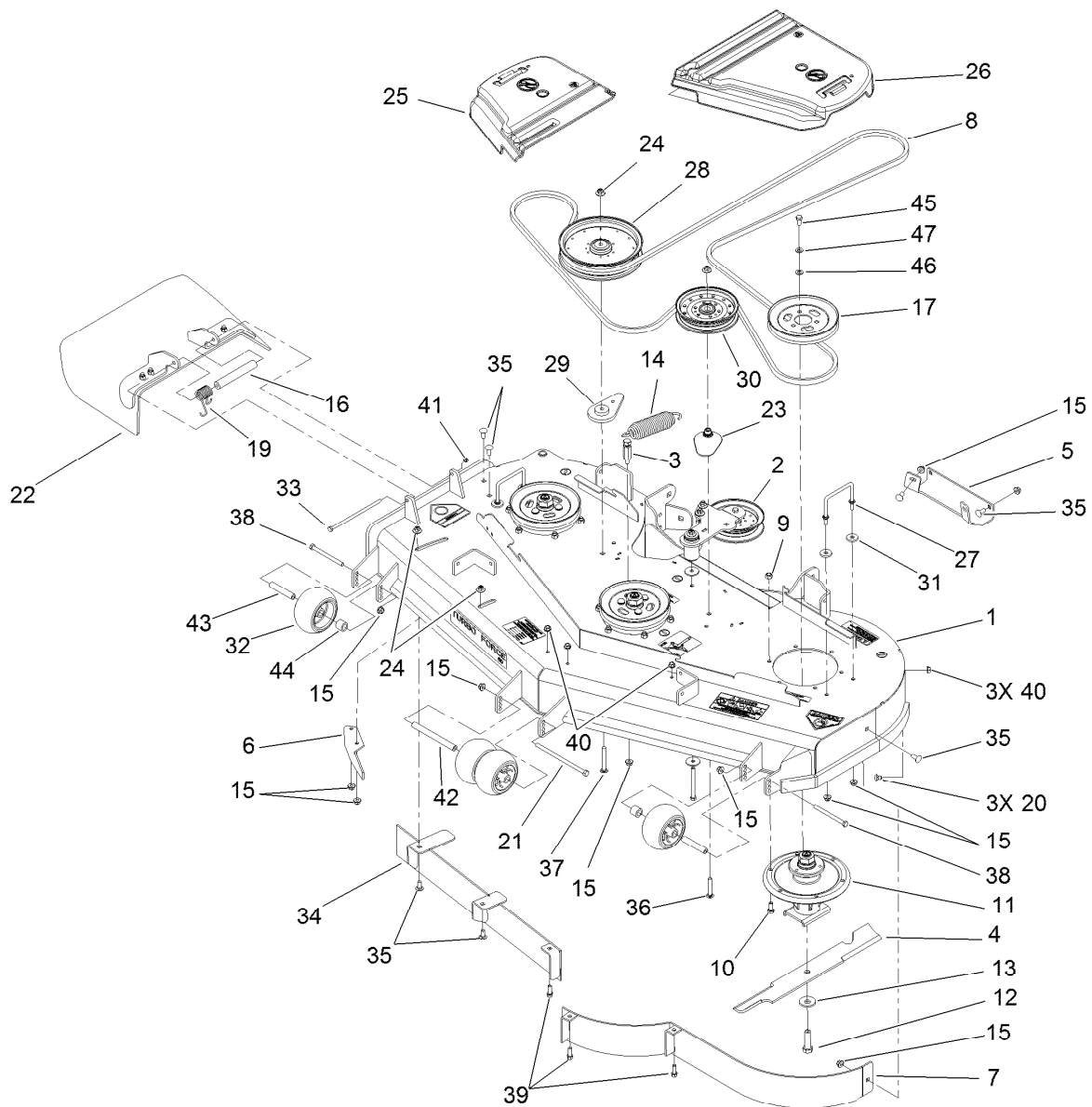
■ Obtain parts from www.kawpower.com



Deck Assembly

Ref.	Part Number	Qty.	Description
1	114-5815	1	Deck Decal ASM
2	114-5875	1	Idler Arm ASM
3	114-5867	1	Anchor-Spring, Tall
4	105-7718-03	3	Blade-Hi Flow
5	105-8792-01	1	Plate-Skid
6	106-3216-01	1	Baffle-Discharge
7	114-5842-01	1	Baffle
8	114-5858	1	Belt-V
9	33025-00	18	Nut-Lock, NI
10	33115-025	18	Screw-HH
11	117-3840	3	Spindle ASM
12	51-4060	3	Screw-Blade
13	103-0865	3	Washer-Blade Bolt, Heavy
14	116-0133	1	Extension-Spring
15	104-8301	15	Nut-HF, NI
16	105-4622	1	Spacer
17	105-7734	3	Pulley
19	108-4052	1	Spring-Torsion
20	108-5387	3	Screw-CARR
21	108-5388	1	Screw-HH
22	108-2792	1	Rubber Deflector ASM

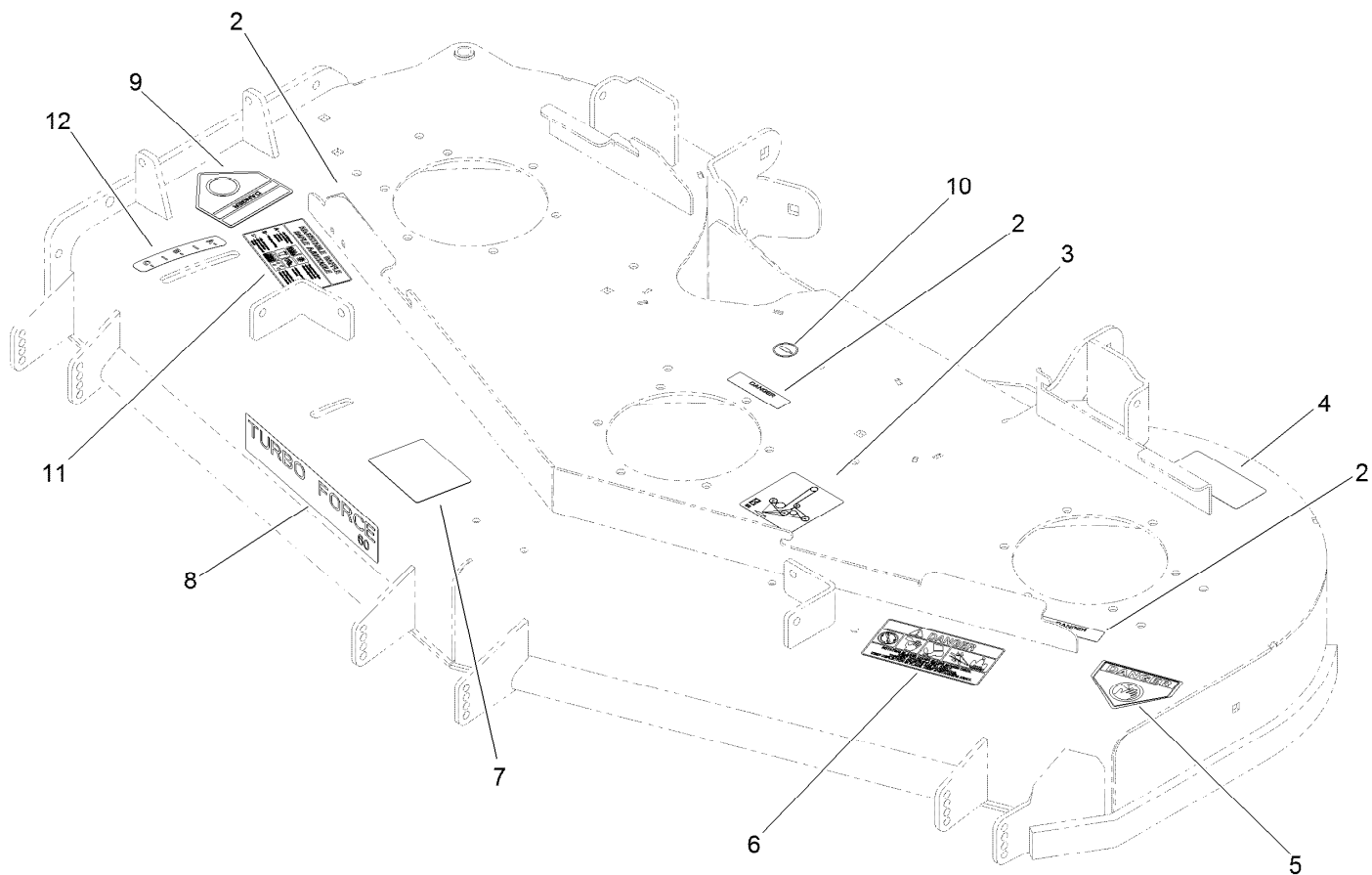
Ref.	Part Number	Qty.	Description
23	109-2872	1	Spacer-Pulley
24	109-6658	4	Nut-Flange, NI
25	116-0094	1	Cover-Belt, RH
26	109-6938	1	Cover-Belt, LH
27	109-6982	2	Wireform-Cover
28	109-8590	1	Pulley-Idler
29	109-9416	1	Spacer-Idler
30	116-4670	1	Pulley-Idler, Flat
31	1-373034	4	Washer
32	1-603299	4	Roller-Scalp, Anti
33	322-50	1	Screw-HH
34	115-7465-01	1	Baffle
35	3231-27	9	Screw-CARR
36	3231-40	1	Bolt-CARR
37	3231-42	1	Screw-CARR
38	323-23	2	Screw-HH
39	92-1624	3	Screw-HWH
40	3290-357	6	Nut-HHF, Whiz
41	3296-47	1	Nut-Lock, NI
42	98-5967	1	Spacer-Wheel
43	98-7912	2	Tube-Spanner



Deck Assembly (continued)

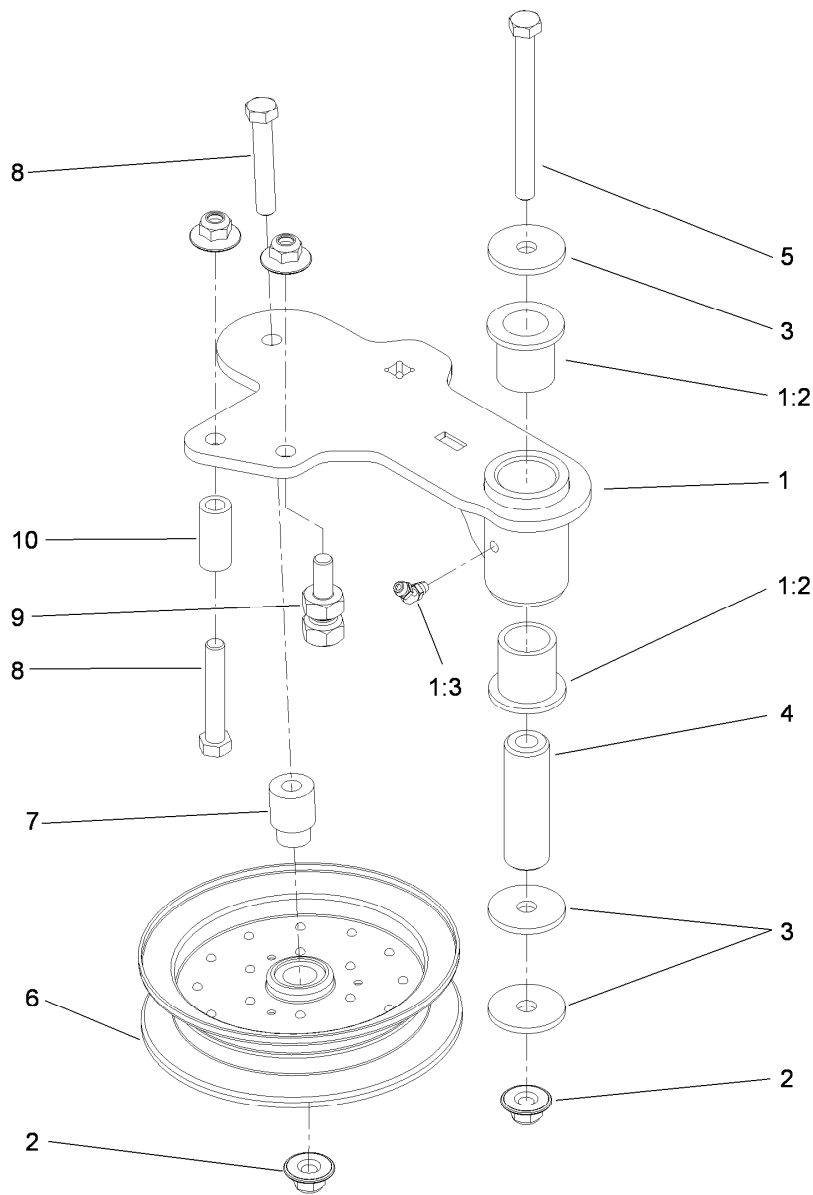
Ref.	Part Number	Qty.	Description
44	98-7913	2	Tube-Spacer
45	323-4	9	Screw-HH

Ref.	Part Number	Qty.	Description
46	3256-24	9	Washer-Flat
47	3290-455	9	Washer-Belleville



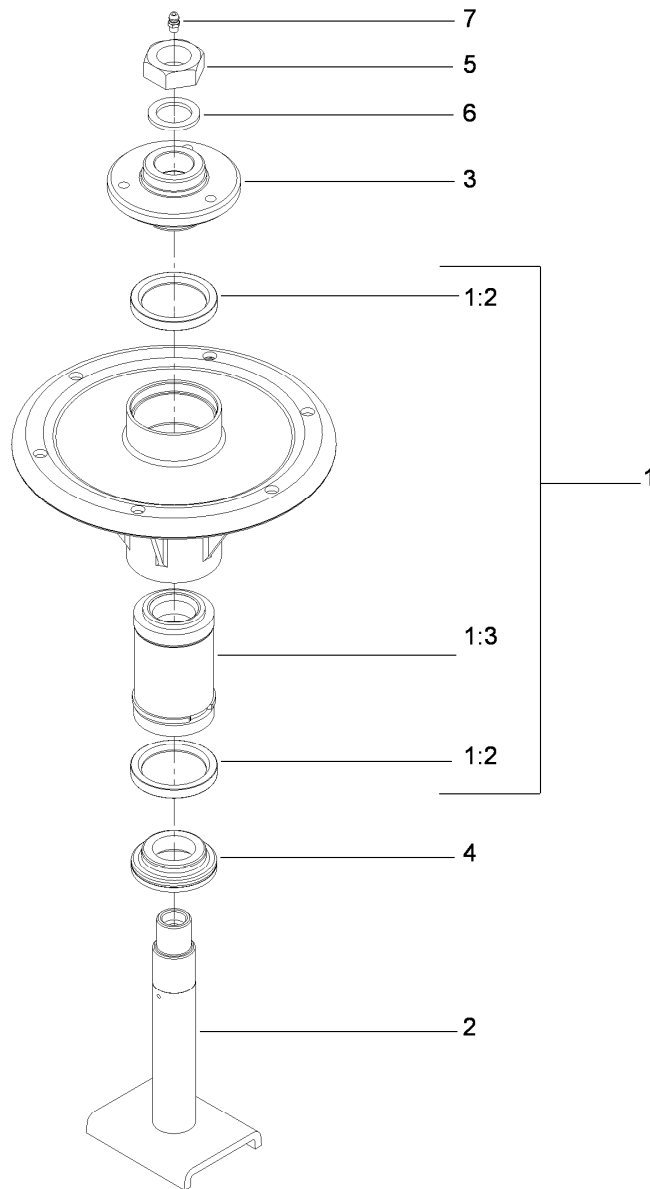
Deck Decal Assembly No. 114-5815

Ref.	Part Number	Qty.	Description
2	98-5954	3	Decal-Cover, Missing
3	115-7445	1	Decal-Routing, Deck Belt
4	68-8340	1	Decal-Torque
5	1-403005	1	Decal-Danger
6	66-1340	1	Decal-Danger, Thrown Object
7	105-7798	1	Decal-Scalp, Anti
8	107-1619	1	Decal
9	54-9220	1	Decal-Danger
10	58-6520	1	Decal-Grease
11	110-2068	1	Decal-Adjustment, Baffle
12	110-2067	1	Decal-Setting, Baffle



Idler Assembly

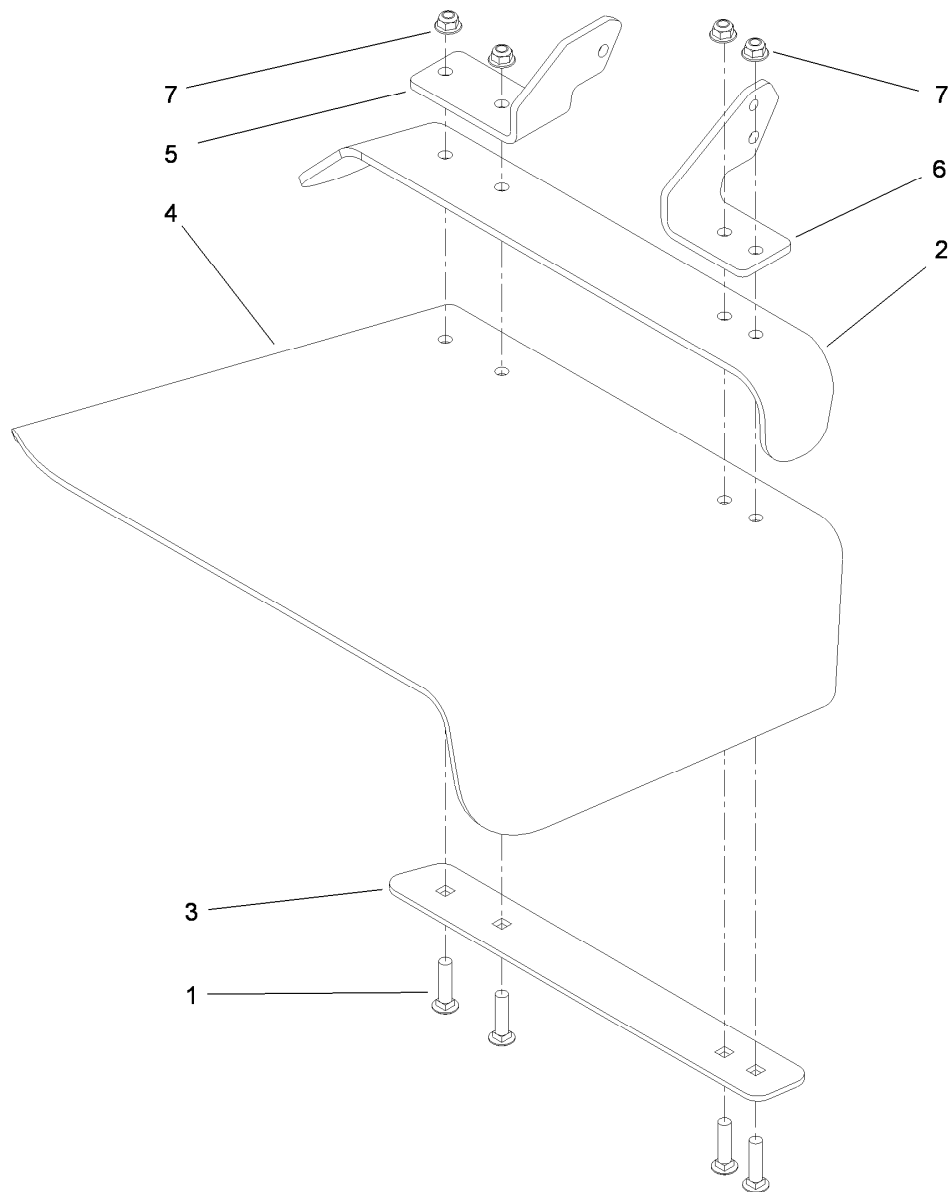
Ref.	Part Number	Qty.	Description
1	114-5870	1	Idler Arm ASM
1:2	1-303514	2	Bearing-Flanged
1:3	1481	1	Fitting-Grease
2	109-6658	4	Nut-Flange, NI
3	1-213069	3	Washer
4	114-5848	1	Spacer-Plain
5	98-5961	1	Screw-HH
6	116-4668	1	Idler-Pulley, Flanged
7	112-4212	1	Mount-Pulley
8	323-11	2	Screw-HH
9	114-5866	1	Anchor-Spring, Short
10	104-0151	1	Spacer



Spindle Assembly No. 117-3840

Ref.	Part Number	Qty.	Description
1		1	Spindle Bearing ASM ●
1:2	253-154	2	Seal-Oil
1:3	71-2530	1	Bearing/Spacer Kit
2	117-3841	1	Spindle Shaft ASM
3	114-1161	1	Hub-Spline
4	69-6950	1	Spacer-Shaft, Spindle
5	3296-49	1	Nut-Lock, NI
6	3-8514	1	Washer-Thrust
7	302-57	1	Fitting-Grease

● Not serviced separately



Rubber Deflector Assembly No. 108-2792

Ref.	Part Number	Qty.	Description
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-HF, NI

Notes:

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Notes:



Count on it.