



Count on it.

Parts Catalog

Z Master® Riding Mower with 48in TURBO FORCE® Side Discharge Mower

Model No. 74901—Serial No. 312000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

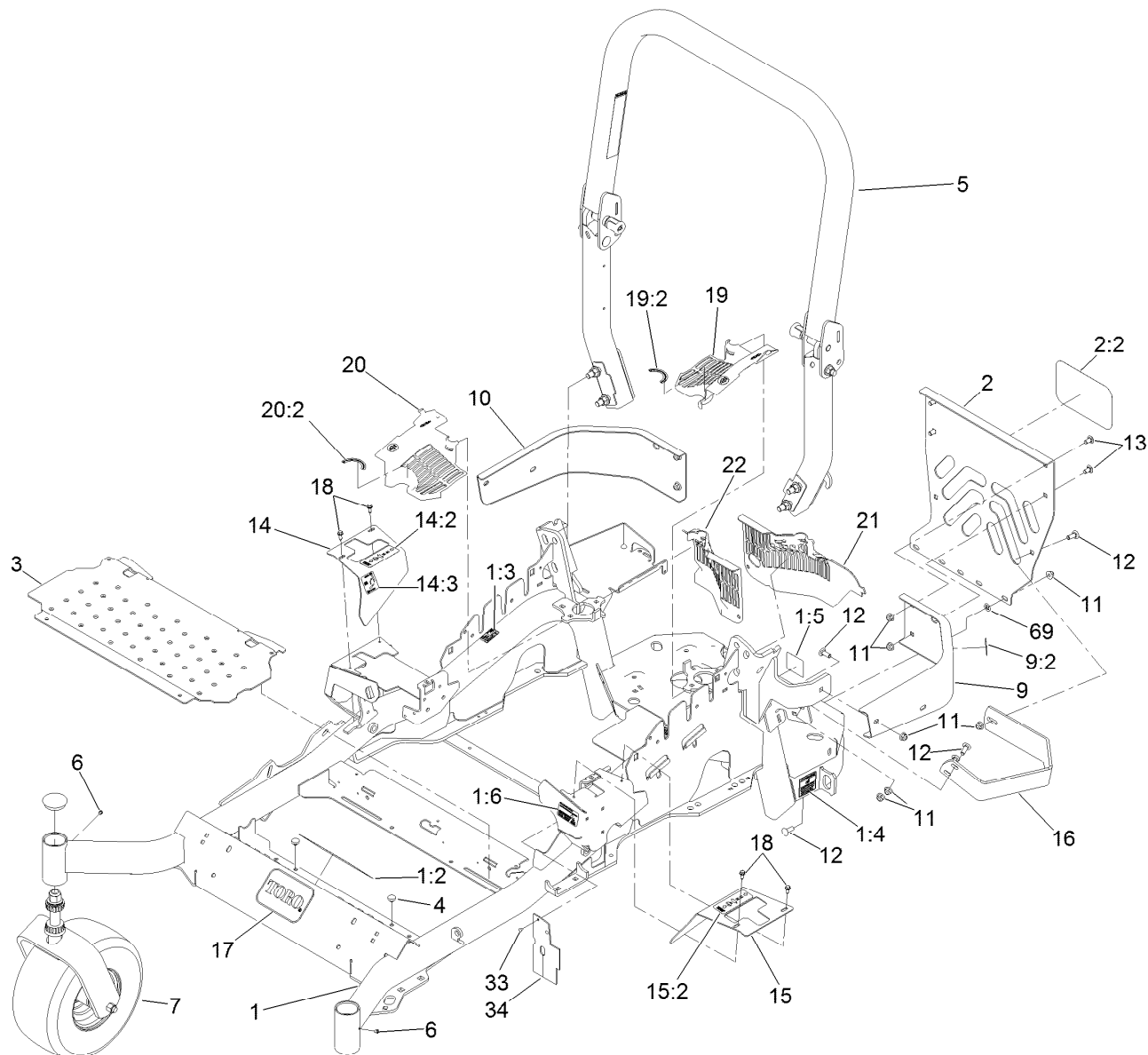
Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Frame and Caster Wheel Assembly	4
Roll-Over Protection System Assembly No. 116-0231	5
Caster Wheel and Fork Assembly	6
Hydraulic Pump, Idler and Belt Assembly	7
Pump Idler Assembly No. 116-1255	8
LH Hydro Assembly No. 116-6411	9
RH Hydro Assembly No. 116-6412	10
Rear Wheel and Park Brake Assembly	11
Parking Brake Handle Assembly No. 116-6861	12
Fuel Tank Mounting Assembly	13
Fuel Tank Assembly No. 116-3979	14
Seat Mounting Assembly	15
Seat Assembly No. 116-0035	16
Motion Control Assembly	17
Fender, Console and Control Assembly	18
LH Console Assembly No. 115-7403	19
RH Console Assembly No. 115-7402	20
Electrical Assembly	21
Decklift Assembly	22
Height-of-Cut Assembly No. 109-7438	24
Engine, Clutch and Muffler Assembly	25
Deck Assembly	26
Deck Decal Assembly No. 114-5805	27
Idler Assembly	28
Spindle Assembly No. 119-8560	29
Rubber Deflector Assembly No. 108-2792	30
Attachments and Accessories	31

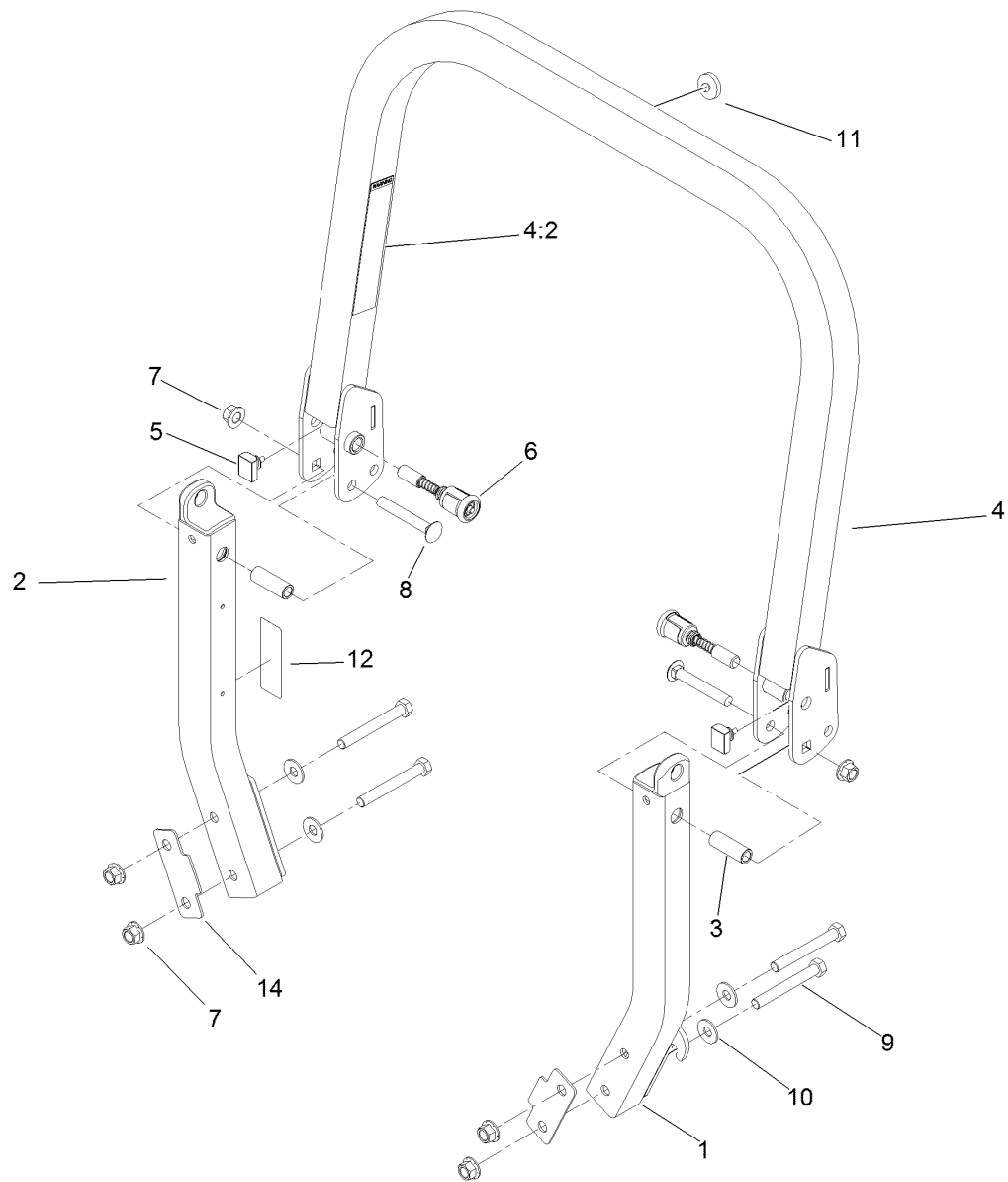


Frame and Caster Wheel Assembly

Ref.	Part Number	Qty.	Description
1	116-5900	1	Mainframe ASM
1:2	116-3303	1	Decal-Slope
1:3	103-2076	2	Decal-Caution
1:4	116-0205	2	Decal-Belt Drive
1:5	116-4858	1	Decal-Spark Arrester
1:6	116-1654	1	Decal-Fuel Fill
2	115-7410	1	Rear Guard ASM
2:2	67-7320	1	Decal
3	116-0024-01	1	Floorpan
4	1-513658	2	Bumper
5	116-0231	1	ROPS ASM
6	1-811010	2	Plug
7		2	Front Caster ASM ●
9	116-0180	1	LH Bumper ASM
9:2	103-2076	1	Decal-Caution
10	116-0057-03	1	Bumper-RH
11	104-8301	11	Nut-HF, NI
12	3231-22	7	Screw-CARR
13	3231-21	4	Screw-CARR

Ref.	Part Number	Qty.	Description
14	116-5899	1	RH Motion Control Cover ASM
14:2	109-7232	1	Decal-Motion Control
14:3	116-5944	1	Decal-Park Brake
15	116-0580	1	LH Motion Control Cover ASM
15:2	109-7232	1	Decal-Motion Control
16	116-0043-03	1	Guard-Muffler
17	68-3640	1	Decal
18	32144-10	4	Screw-HWH
19	116-0170	1	LH Hydro Guard ASM
19:2	116-0157	1	Decal-Hydro Oil
20	116-0171	1	RH Hydro Guard ASM
20:2	116-0157	1	Decal-Hydro Oil
21	109-9057	1	Guard-Hydro, Rear (LH)
22	109-9058	1	Guard-Hydro, Rear (RH)
33	1-803035	2	Rivet-Pop
34	116-2362	1	Deflector-Air Flow
69	107-3154	2	Nut-Push

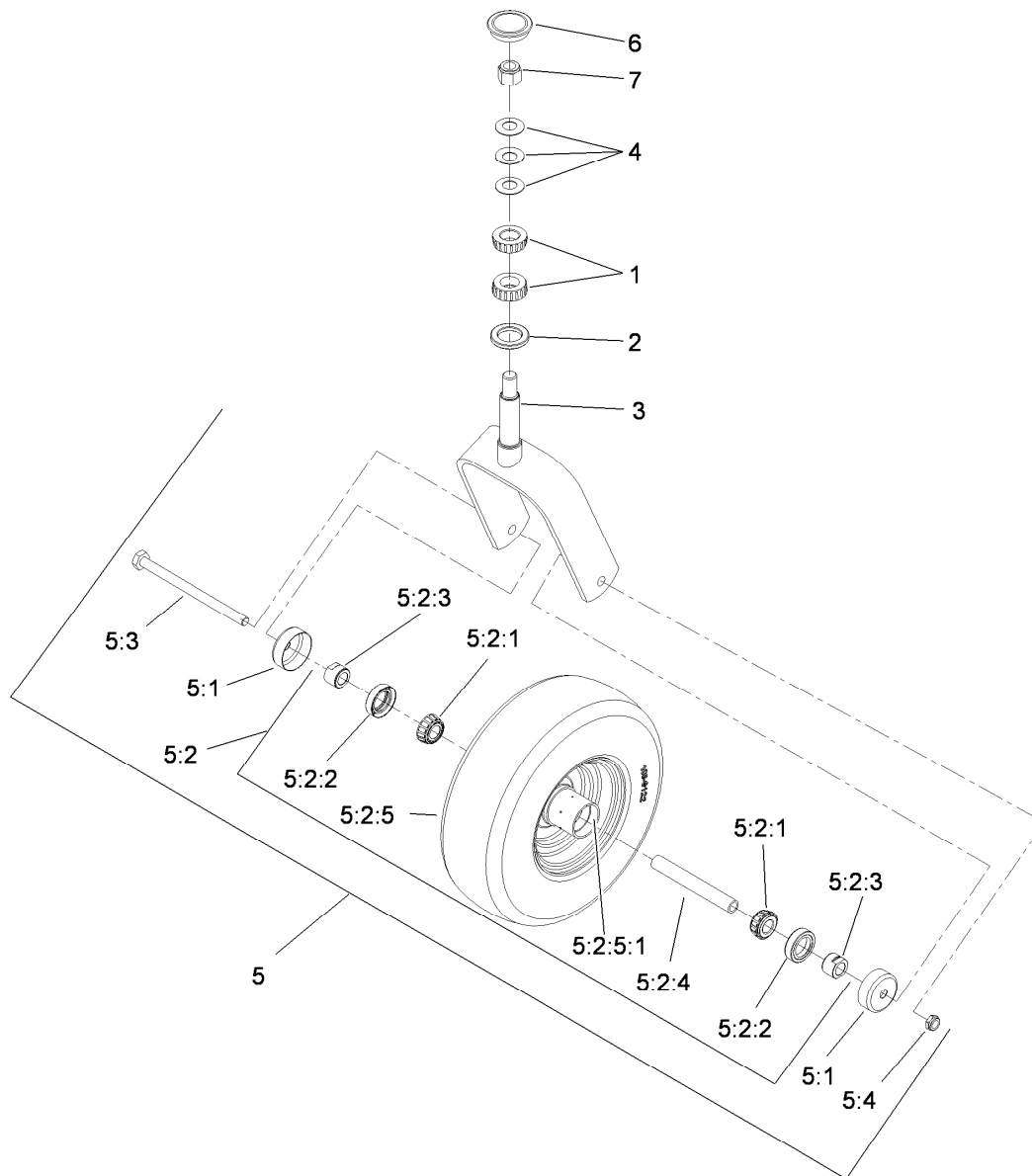
● Not serviced separately



Roll-Over Protection System Assembly No. 116-0231

Ref.	Part Number	Qty.	Description
1		1	Leg-ROPS, LH ●
2		1	Leg-ROPS, RH ●
3	109-6653	2	Spacer
4		1	Upper ROPS ASM ●
4:2	107-2102	1	Decal-Warning, Folding ROPS
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Pin-Spring
7	99-5107	6	Nut-Lock
8	3233-10	2	Screw-CARR
9	325-17	4	Screw-HH
10	109-9505	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
12	116-0090	1	Decal-Caution
14	116-0960	2	Spacer

● Not serviced separately



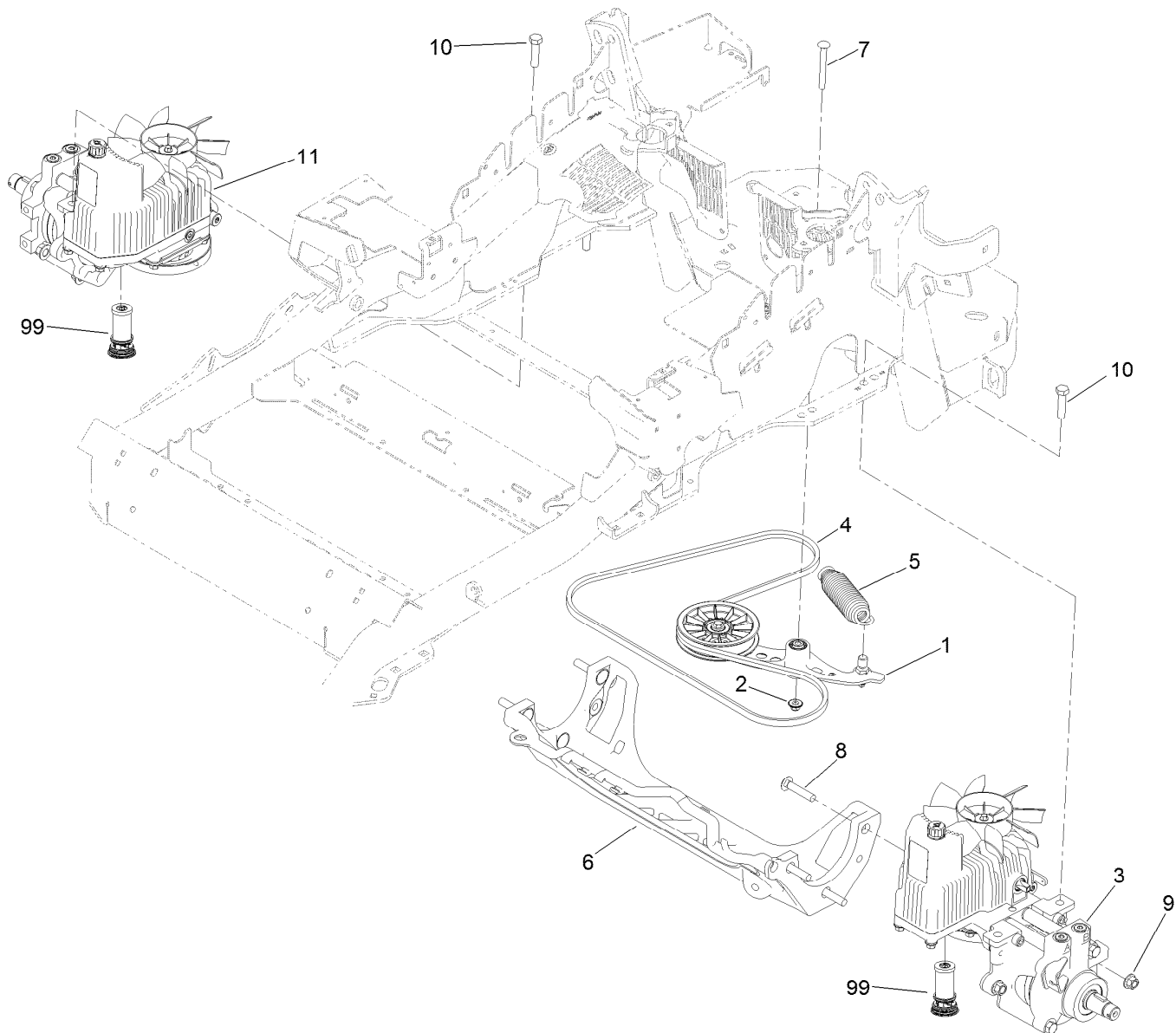
Caster Wheel and Fork Assembly

Ref.	Part Number	Qty.	Description
1	1-543509	2	Bearing-Roller, Tapered
2	1-543511	1	Seal-Grease
3	109-9422-01	1	Fork-Caster
4	1-633508	3	Washer-Bellville
5	109-9126	1	Wheel & Tire ASM
5:1	103-2768	2	Guard-Seal
5:2		1	Wheel And Tire ASM ●
5:2:1	1-633585	2	Bearing-Cone, Taper
5:2:2	103-0063	2	Seal-Caster

Ref.	Part Number	Qty.	Description
5:2:3	103-3051	2	Spacer-Nut ■
5:2:4	103-3155	1	Axle-Caster
5:2:5		1	Wheel And Tire ASM ●
5:2:5:1	1-633584	1	Bearing-Cup
5:3	325-42	1	Screw-HH
5:4	3296-23	1	Nut-Lock, NI
6	103-4882	1	Cap-Grease
7	3296-51	1	Nut-Lock, NI

● Not serviced separately

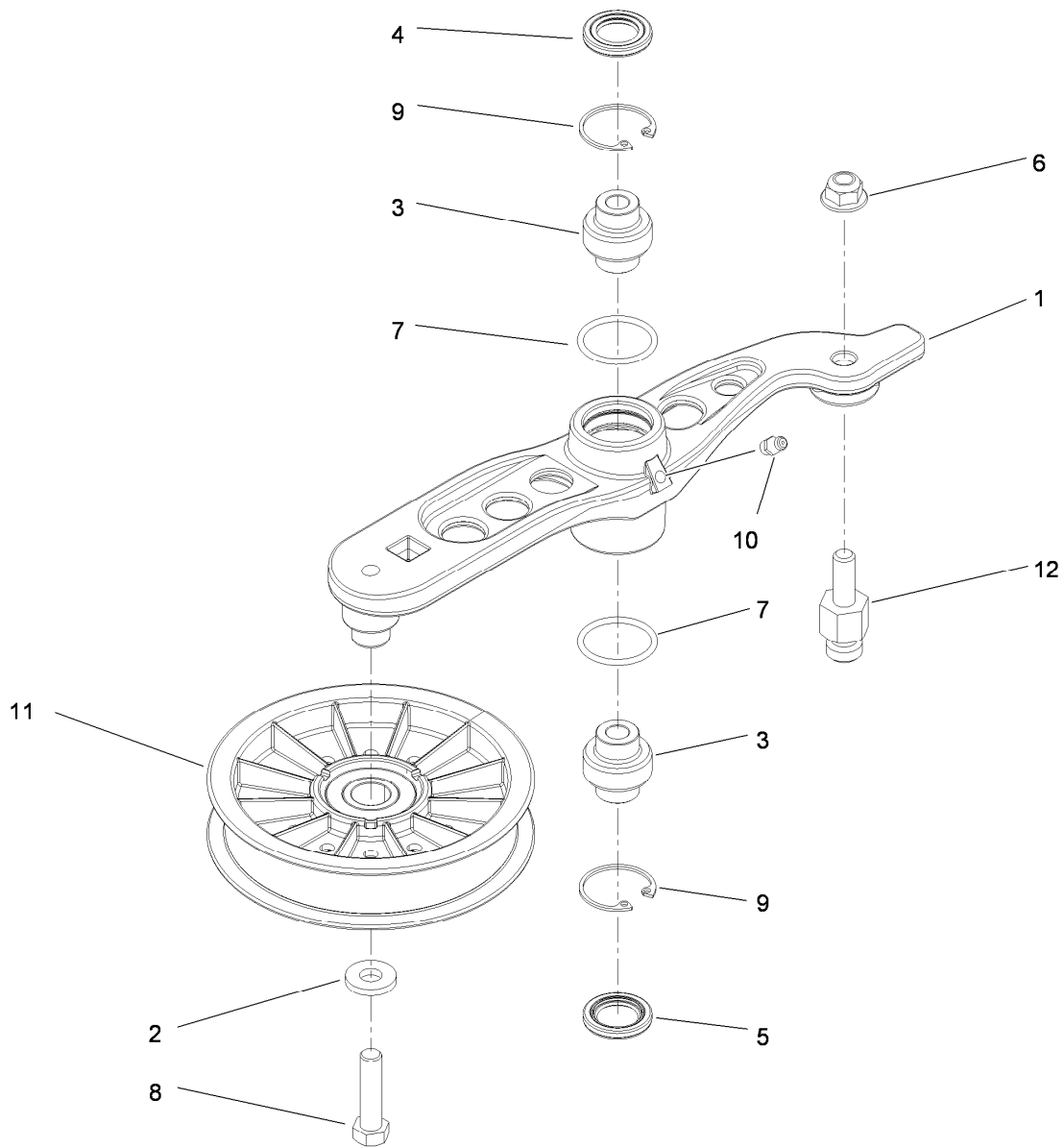
■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Hydraulic Pump, Idler and Belt Assembly

Ref.	Part Number	Qty.	Description
1	116-1255	1	Pump Idler ASM
2	109-6658	1	Nut-Flange, NI
3	116-6411	1	LH Hydro ASM (12Cc W/Check)
4	109-3388	1	Belt
5	116-0133	1	Extension-Spring
6	109-9375	1	Cradle-Hydro
7	116-1502	1	Bolt-Shoulder, Carriage
8	3233-34	6	Screw-CARR
9	99-5107	6	Nut-Lock
10	325-8	4	Screw-HH
11	116-6412	1	RH Hydro ASM (12Cc W/Check)
99	114-4713	1	Hypr-Oil 500 (Quart) ●
99	114-4714	1	Hypr-Oil 500 (Gallon) ●
99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
99	117-0390	1	Filter-Hydro

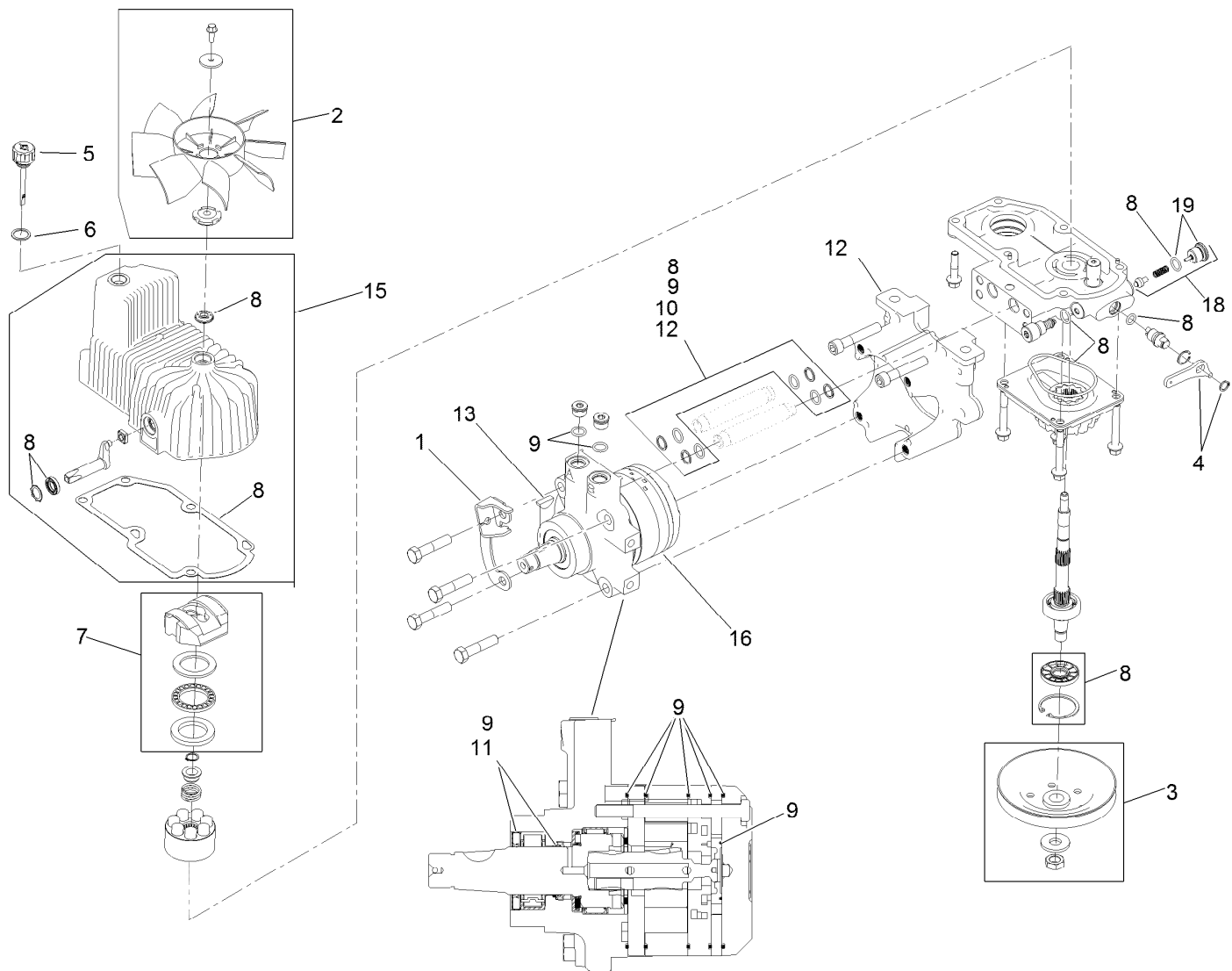
● Not illustrated



Pump Idler Assembly No. 116-1255

Ref.	Part Number	Qty.	Description
1		1	Arm-Pump, Idler ●
2	43-0940	1	Spacer
3	103-3504	2	Bearing-Spherical
4	103-3505	1	Seal-Lip, Double
5	103-3506	1	Seal-Lip, Single
6	109-6658	1	Nut-Flange, NI
7	106-7159	2	O-Ring
8	323-8	1	Screw-HH
9	32120-10	2	Ring-Snap
10	302-19	1	Fitting-Grease
11	109-8076	1	Pulley-Idler
12	116-3467	1	Pin-Spring, Anchor

● Not serviced separately

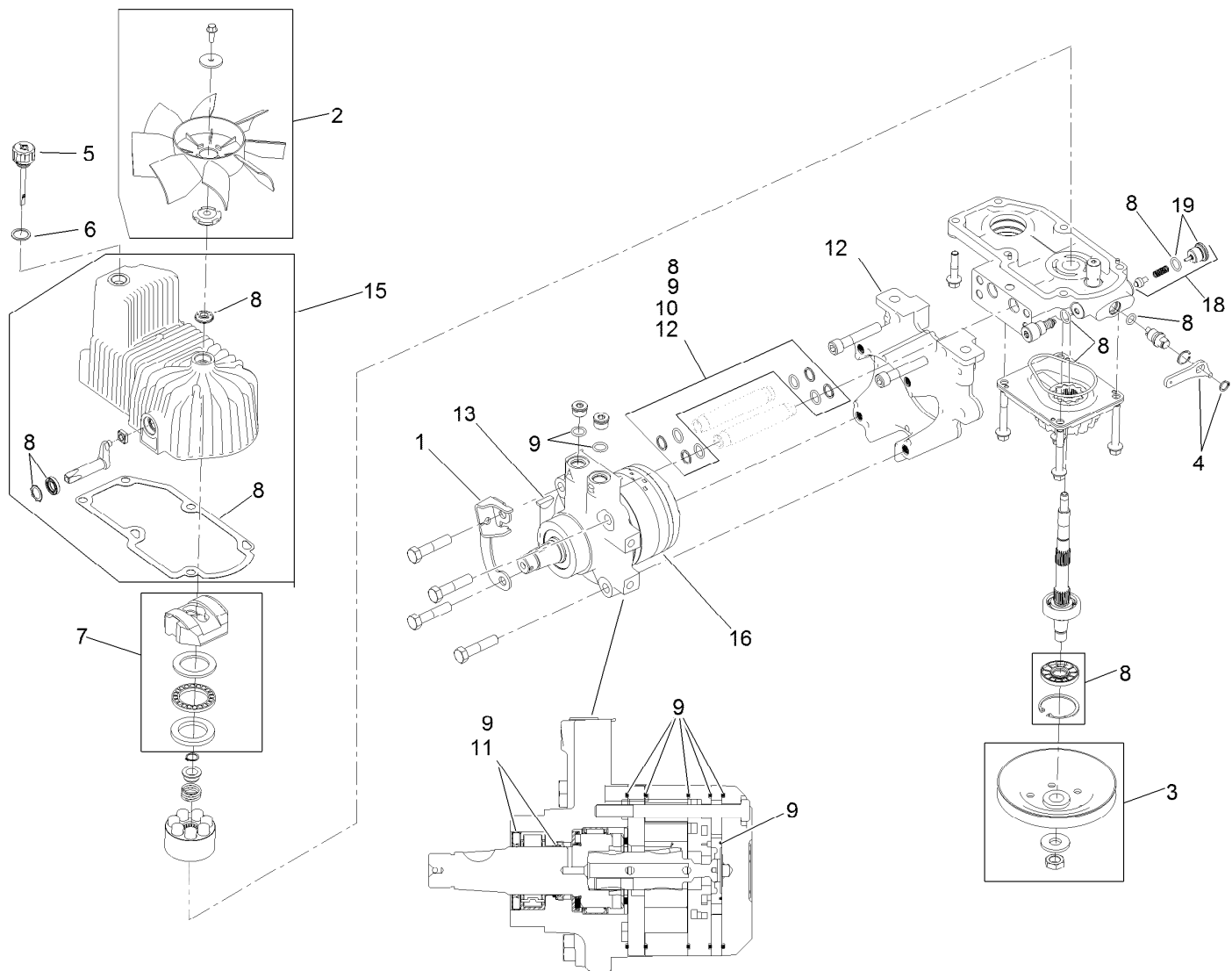


LH Hydro Assembly No. 116-6411

Ref.	Part Number	Qty.	Description
1	116-6859	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle
5	116-0236	1	Dipstick
6	116-0237	1	Gasket
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit
9	116-1369	1	Motor Seal Kit
10	116-1370	1	Tube Seal Kit

Ref.	Part Number	Qty.	Description
11	116-1371	1	Output Shaft Seal Kit
12	116-5469	1	Cup-Nose
13	3257-42	1	Key-Woodruff
15	116-3287	1	Housing-Hydro, LH
16	116-2985	1	HYD Motor, 240Cc LH Unsealed
18	116-1630	1	Check Valve ASM
19	116-1631	1	Plug-Check (W/O-Ring)
99	116-1373	1	Flow Test Kit ●

● Not illustrated

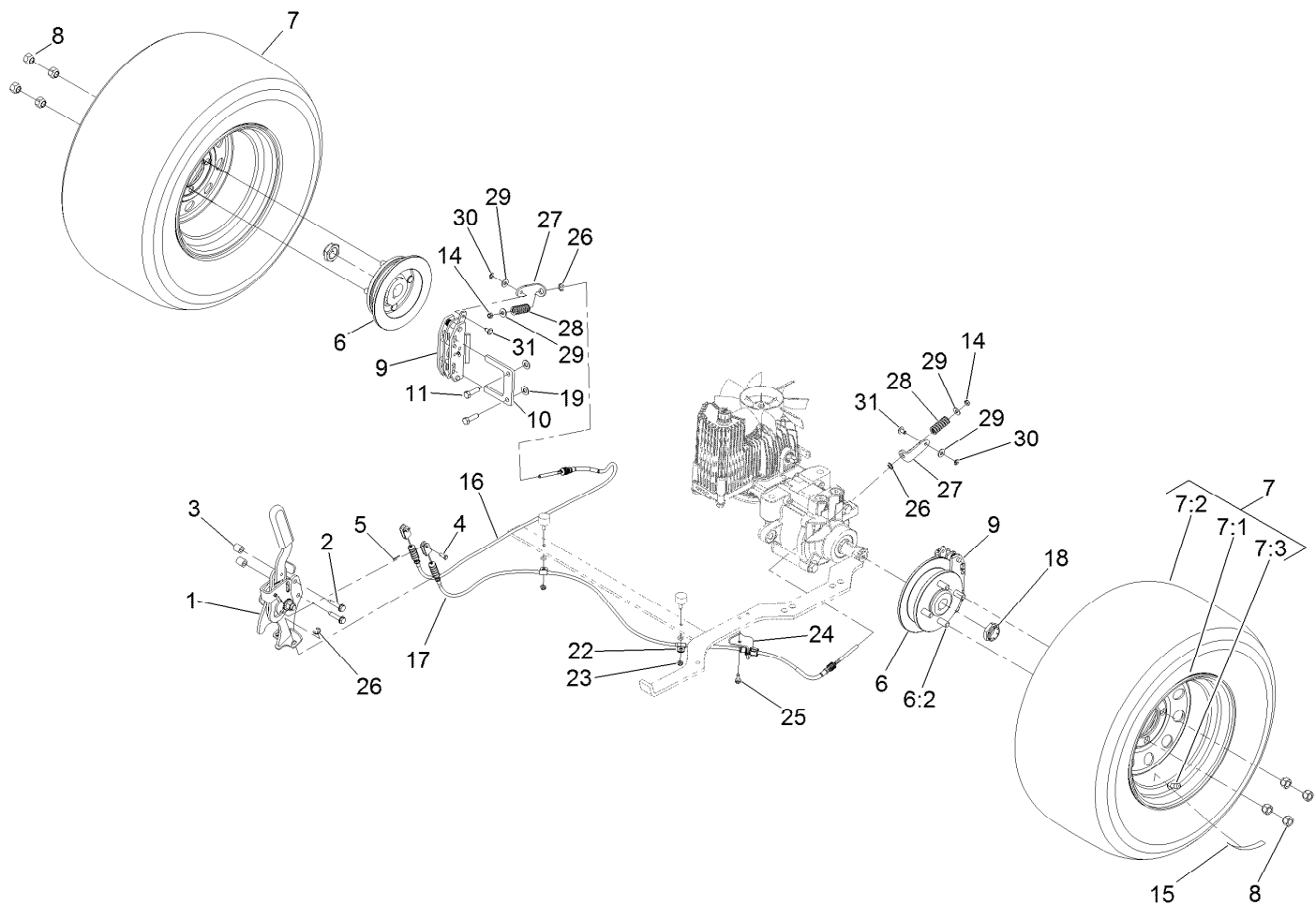


RH Hydro Assembly No. 116-6412

Ref.	Part Number	Qty.	Description
1	116-6859	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle
5	116-0236	1	Dipstick
6	116-0237	1	Gasket
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit
9	116-1369	1	Motor Seal Kit
10	116-1370	1	Tube Seal Kit

Ref.	Part Number	Qty.	Description
11	116-1371	1	Output Shaft Seal Kit
12	116-5469	1	Cup-Nose
13	3257-42	1	Key-Woodruff
15	116-3288	1	Housing-Hydro, RH
16	116-2984	1	Motor-HYD, 240Cc RH, Unsealed
18	116-1630	1	Check Valve ASM
19	116-1631	1	Plug-Check (W/O-Ring)
99	116-1373	1	Flow Test Kit ●

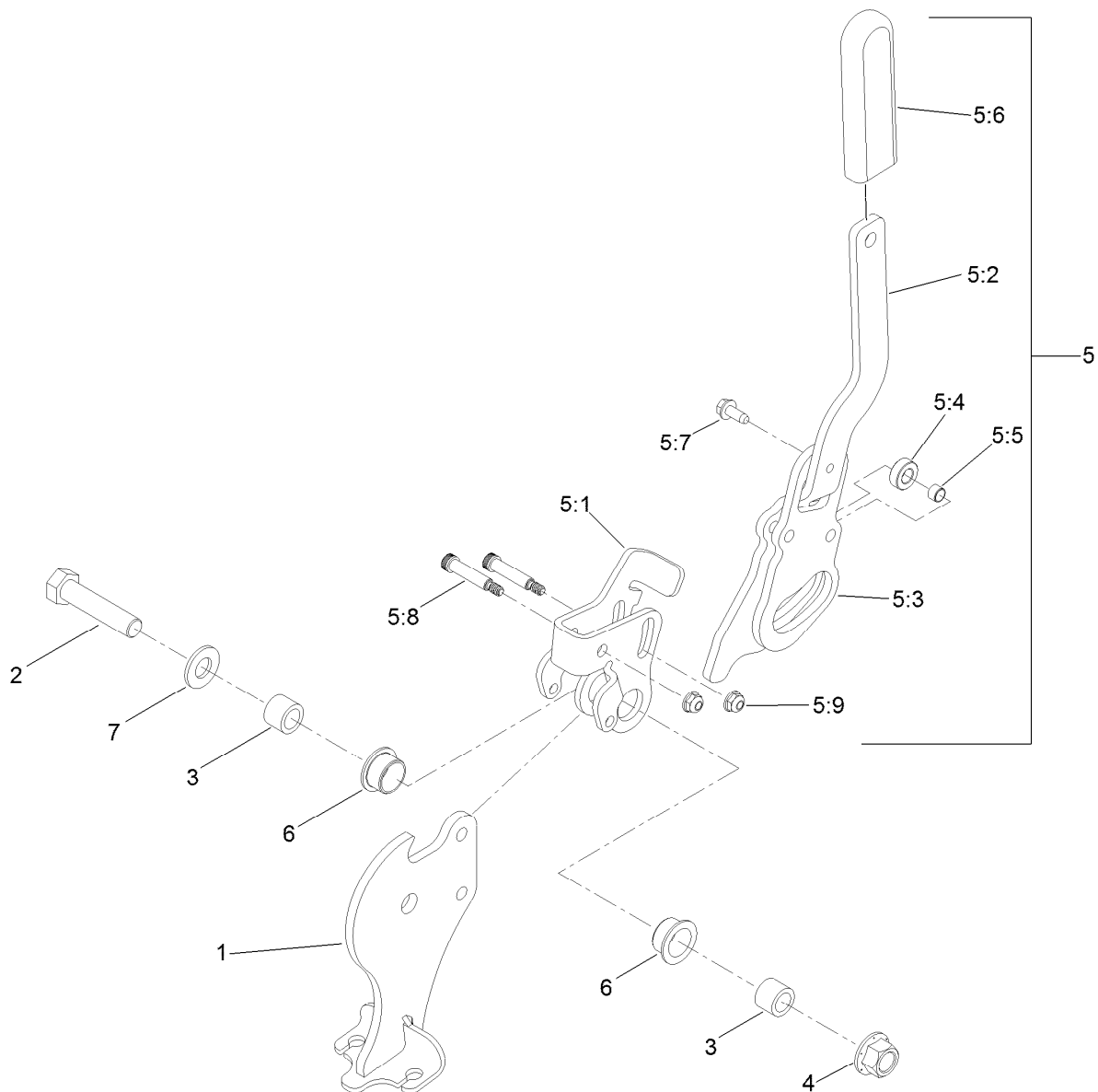
● Not illustrated



Rear Wheel and Park Brake Assembly

Ref.	Part Number	Qty.	Description
1	116-6861	1	Brake Handle ASM
2	32144-57	2	Screw
3	82-6840	2	Spacer
4	60-1730	2	Pin-Clevis
5	3272-1	2	Pin-Cotter
6	116-1746	2	Wheel Hub ASM
6:2	116-1696	4	Stud-Wheel
7	115-3590	2	Wheel And Tire ASM
7:1	109-3645	1	Rim ASM
7:2	1-653160	1	Tire
7:3	232-27	1	Stem-Valve
8	242-50	8	Nut-Lug
9	109-2889	2	Caliper-Brake
10	109-0958	2	Plate-Mount, Brake
11	92-5727	4	Screw-Lock, Patch
14	3296-13	2	Nut-Lock, NI

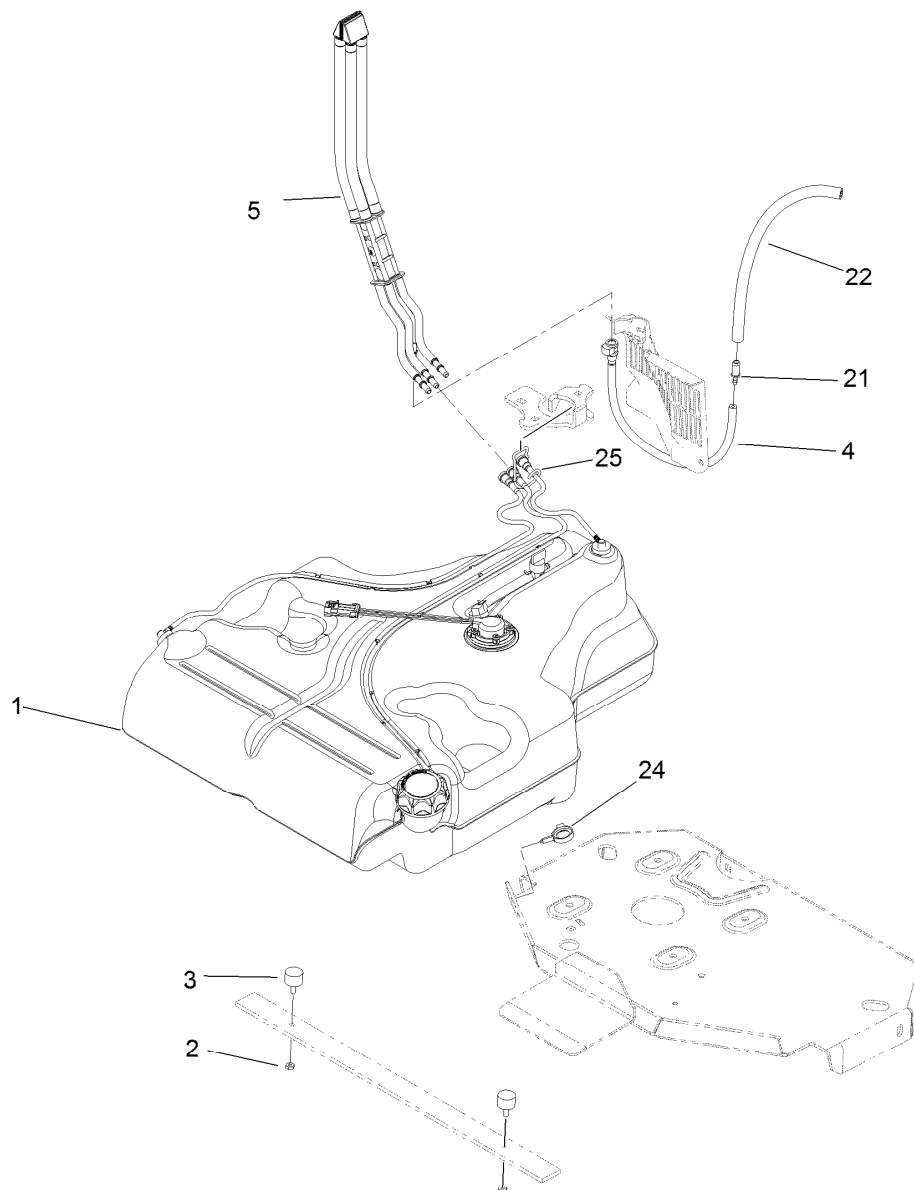
Ref.	Part Number	Qty.	Description
15	116-2643	2	Decal-Wheel Nut Torque
16	116-6364	1	Cable-Park Brake, RH
17	116-6365	1	Cable-Park Brake, LH
18	116-1399	2	Locknut
19	3256-24	4	Washer-Flat
22	88-7970	2	Clip
23	3296-56	2	Nut-Lock, NI
24	116-6397	1	Bracket-Cable
25	32144-10	1	Screw-HWH
26	32120-18	4	E-Ring
27	116-6182	2	Bracket-Brake, L
28	116-6347	2	Spring-Die
29	3256-22	4	Washer-Flat
30	32151-86	2	E-Ring
31	116-6348	2	Pin-Brake



Parking Brake Handle Assembly No. 116-6861

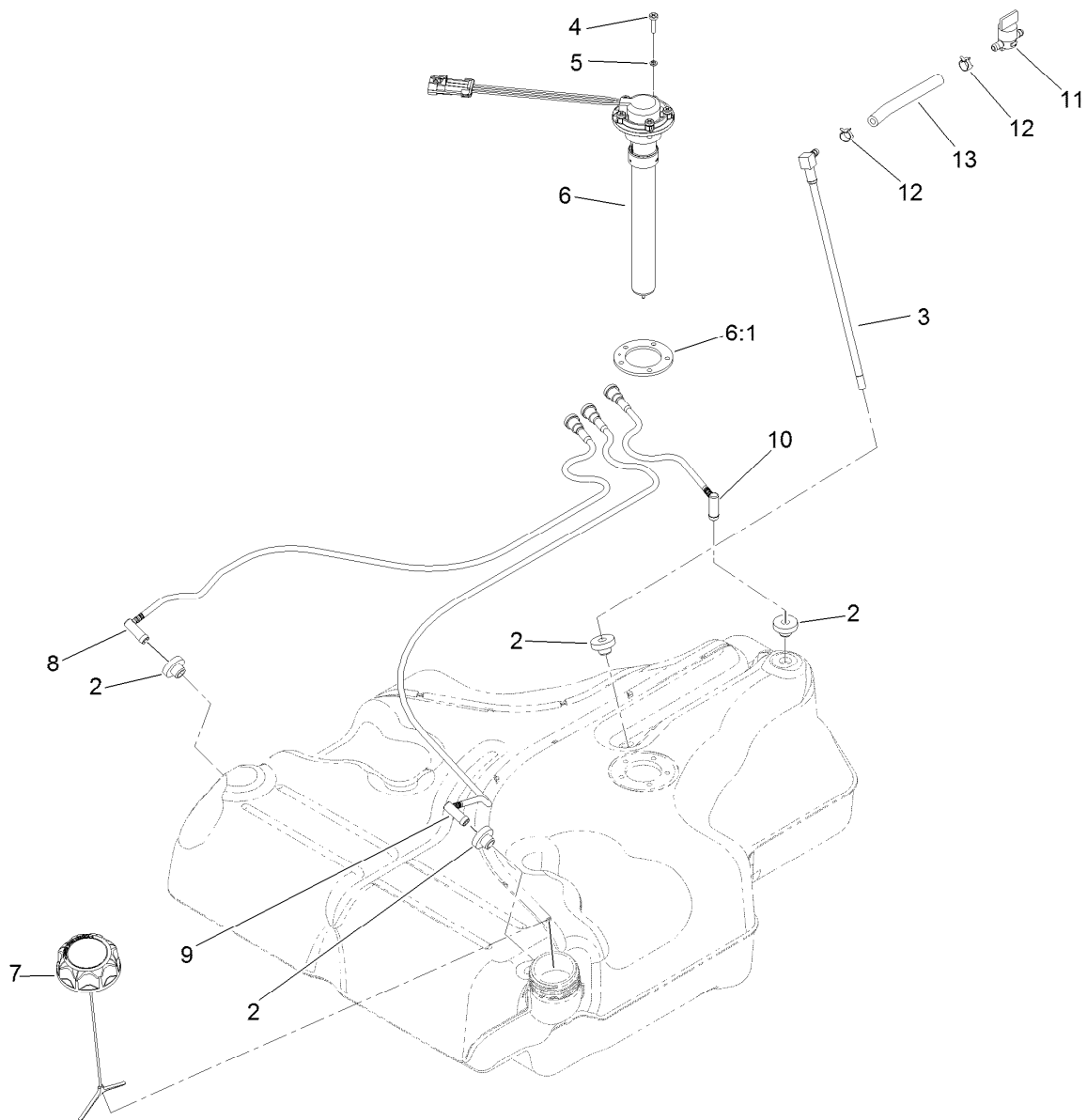
Ref.	Part Number	Qty.	Description
1	116-6855	1	Brake Pivot ASM
2	325-9	1	Screw-HH
3	116-5384	2	Spacer
4	99-5107	1	Nut-Lock
5	116-6860	1	Handle ASM
5:1	116-6856	1	Bellcrank-Brake
5:2	116-6857	1	Handle-Brake
5:3	116-6858	1	Plate-Handle

Ref.	Part Number	Qty.	Description
5:4	116-6846	1	Roller-Brake
5:5	116-6852	1	Bearing-Sleeve
5:6	1-633268	1	Grip-Lever
5:7	32144-10	1	Screw-HWH
5:8	116-6876	2	Screw-Shoulder
5:9	104-7201	2	Nut-HF
6	109-8054	2	Bushing-Flange
7	3256-26	1	Washer-Flat



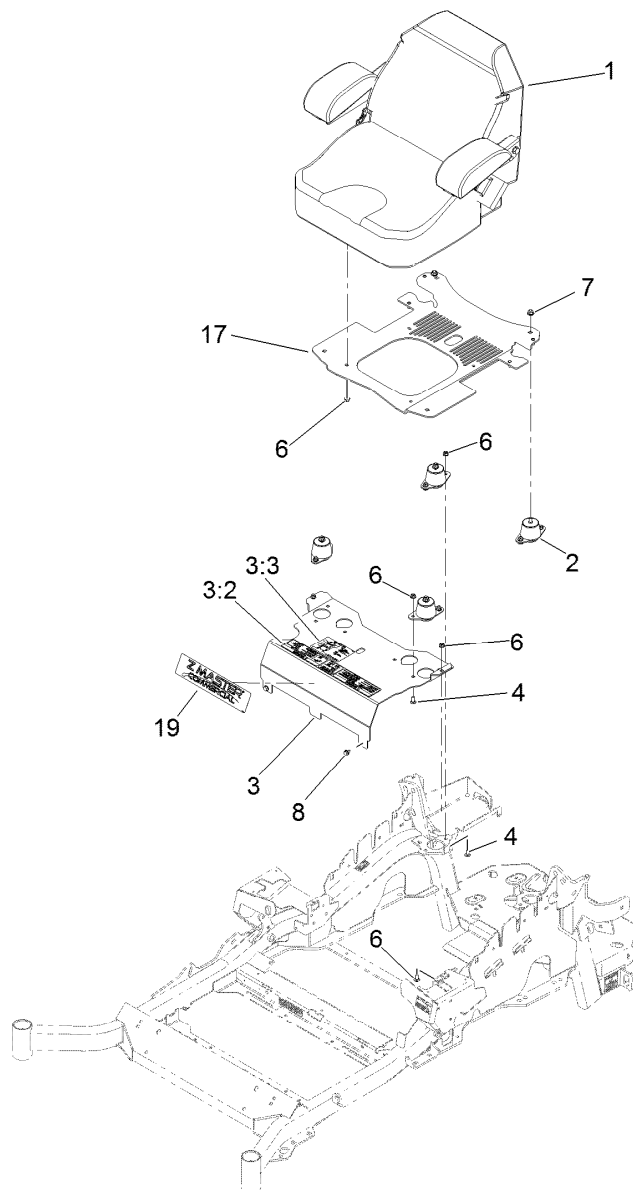
Fuel Tank Mounting Assembly

Ref.	Part Number	Qty.	Description
1	116-3979	1	Fuel Tank ASM
2	3218-1	2	Nut-Jam
3	116-6380	2	Bumper-Rubber (W/ Stud)
4	116-3977	1	Hose ASM
5	109-9491	1	Fuel Manifold Vent ASM
21	98-2952	1	Fitting-Straight
22	116-5087	1	Hose-Fuel
24	105-1853	1	Clamp-Hose
25	116-6005	1	Retainer-Line, Vapor



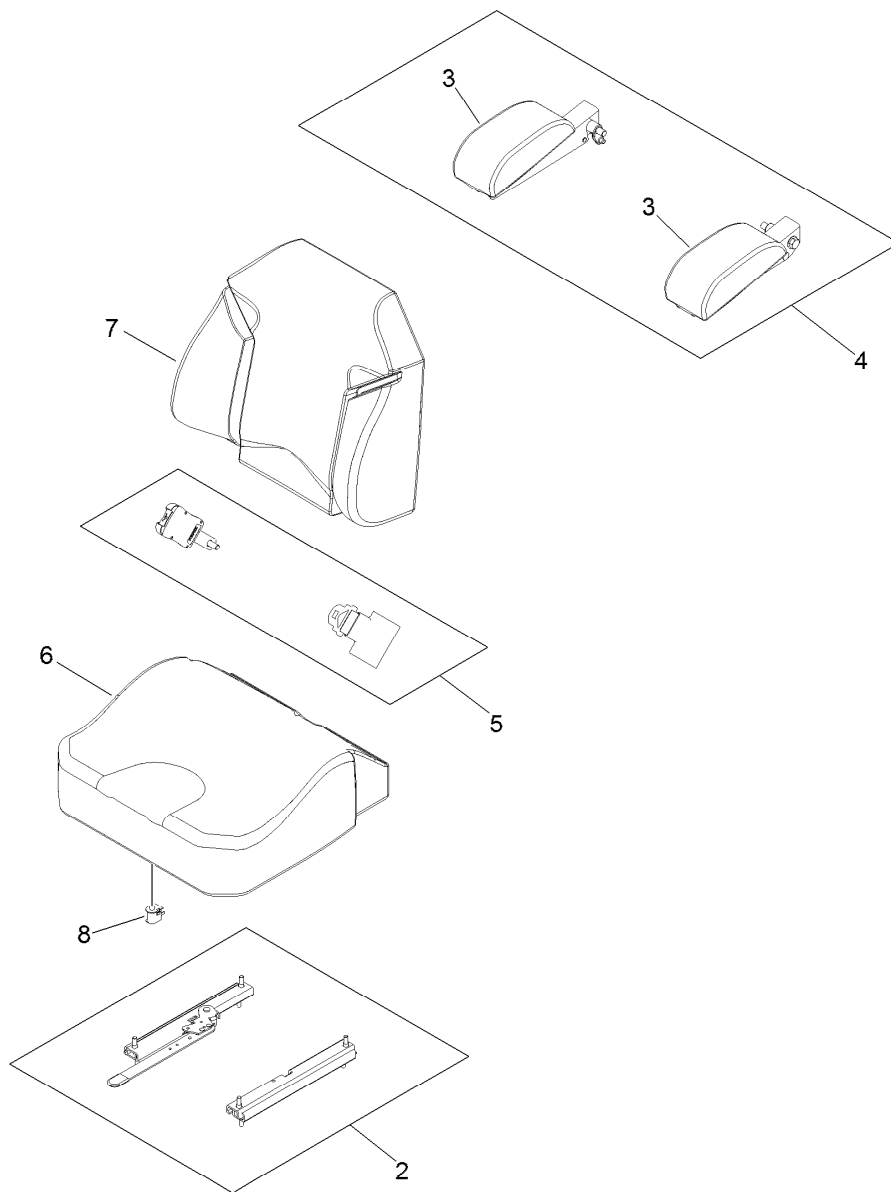
Fuel Tank Assembly No. 116-3979

Ref.	Part Number	Qty.	Description
2	46-6560	4	Bushing
3	116-2459	1	Fuel Line Kit (With Grommet)
4	9107944	5	Screw-Pan
5	3253-17	5	Washer-Lock
6	116-0003	1	Sender-Level, Fuel
6:1	109-9620	1	Gasket-Sender, Fuel
7	116-1704	1	Cap-Fuel, Ratcheting
8	116-2460	1	RH Vent Line Kit (With Grommet)
9	116-2461	1	LH Vent Line Kit (With Grommet)
10	116-2462	1	Rear Vent Line Kit (With Grommet)
11	1-603770	1	Valve-Fuel
12	2412-98	2	Clamp-Hose
13	109-0650	1	Hose-Fuel



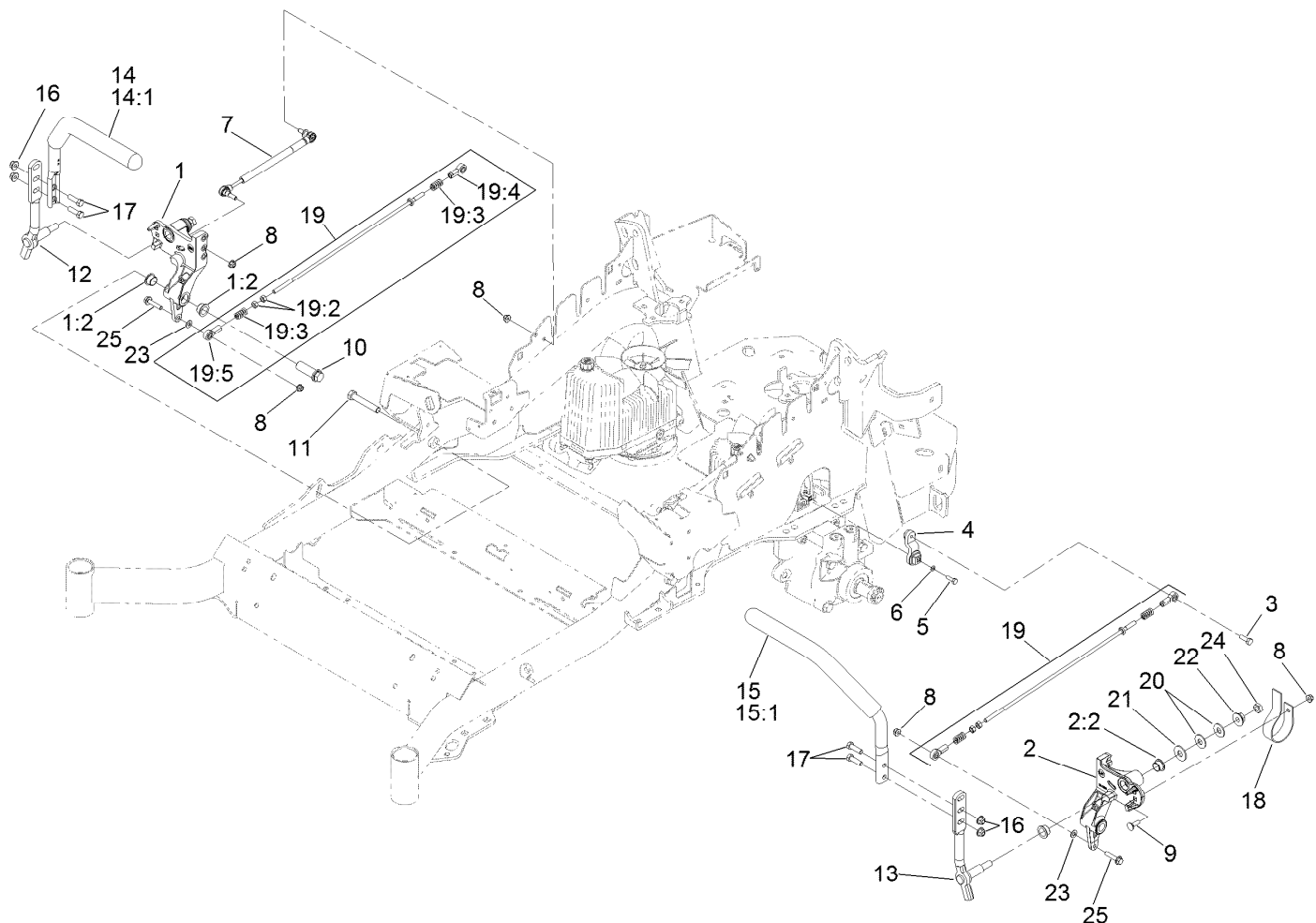
Seat Mounting Assembly

Ref.	Part Number	Qty.	Description
1	116-0035	1	Seat-Standard
2	109-9034	4	Isolator-Seat
3	116-2323	1	Mount-Seat
3:2	109-7069	1	Decal-Console
3:3	116-0211	1	Decal-Service Aid
4	3230-23	10	Screw-CARR
6	104-8300	18	Nut-HF, NI
7	104-8301	4	Nut-HF, NI
8	9266934	2	Screw
17	117-0910	1	Seat Base ASM
19	120-5893	1	Decal



Seat Assembly No. 116-0035

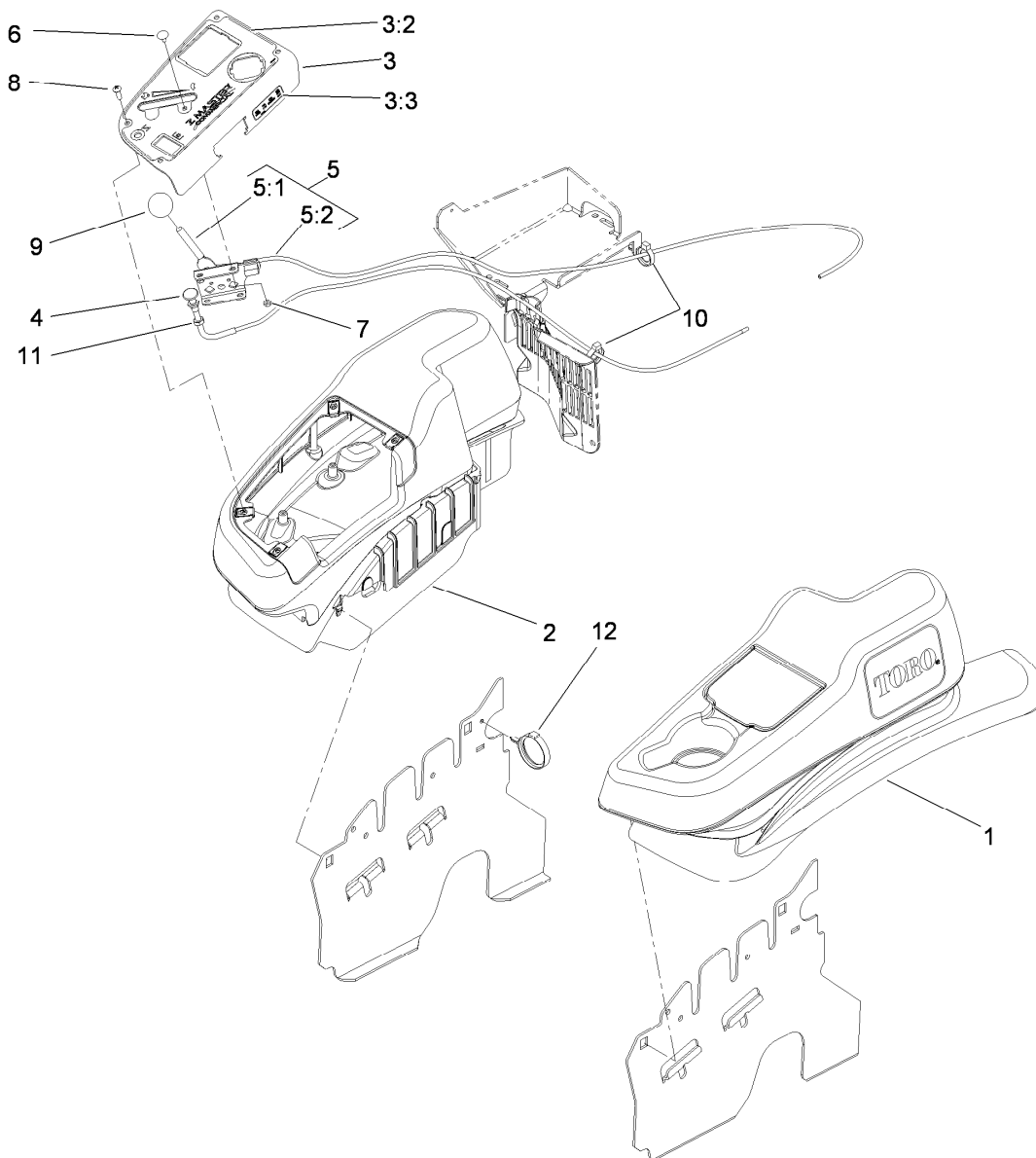
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	109-9801	1	Seat Track Set
3	109-9802	1	Arm Rest Pad Set
4	109-9803	1	Arm Rest Set
5	109-9805	1	Seat Belt Kit
6	109-9806	1	Cover-Cushion
7	109-9808	1	Cover-Back
8	82-2190	1	Switch-Bail



Motion Control Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-0880	1	RH Motion Control And Bushing ASM	14	109-6591	1	RH Steering Handle ASM
1:2	109-8054	4	Bushing-Flange	14:1	106-9987	1	Grip-Control, Motion
2	116-0881	1	LH Motion Control And Bushing ASM	15	109-6592	1	LH Steering Handle ASM
2:2	109-8054	4	Bushing-Flange	15:1	106-9987	1	Grip-Control, Motion
3	116-0648	2	Screw-HH, Thread Locking	16	104-8301	4	Nut-HF, NI
4	109-4581	2	Arm-Control, Pump	17	323-7	4	Screw-HH
5	9080046	2	Screw-HH ●	18	109-5575	2	Spring-Leaf
6	1-303435	2	Washer-Spring	19	109-8107	2	Pump Linkage Rear ASM
7	116-0027	2	Damper-Control, Motion	19:2	3219-2	2	Nut-Hex
8	104-8300	8	Nut-HF, NI	19:3	1-323245	2	Spring-Compression
9	3230-2	2	Bolt-CARR	19:4	1-633152	1	Balljoint-LH
10	109-5891	2	Hub-Threaded	19:5	1-543017	1	Balljoint-RH
11	325-12	2	Screw-HH	20	109-9505	4	Washer-Spring
12	116-0039	1	Lever-Control Motion, RH	21	3256-6	2	Washer-Flat
13	116-0040	1	Lever-Control Motion, LH	22	32128-56	2	Nut-HF
				23	3256-23	2	Washer-Plain
				24	3218-5	2	Nut-Jam
				25	115-1794	2	Screw-HHF

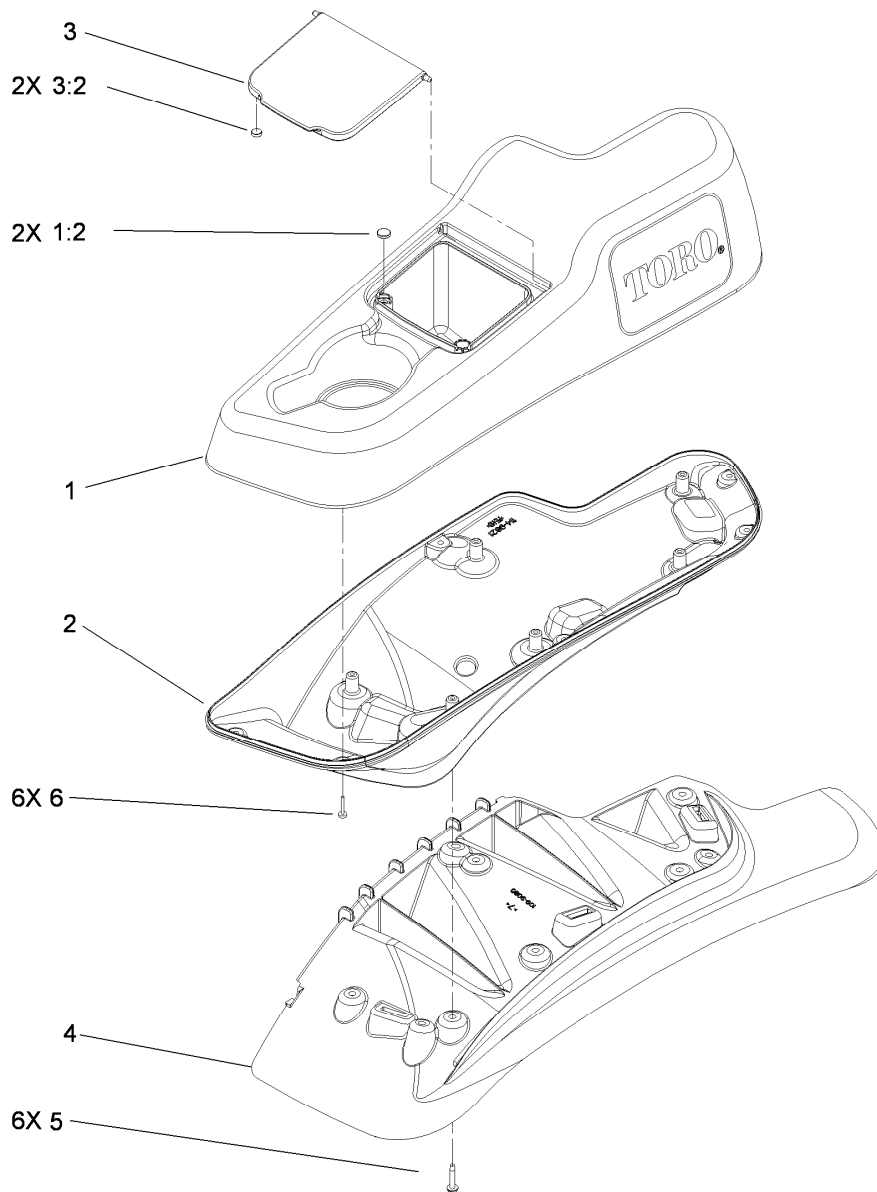
● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Fender, Console and Control Assembly

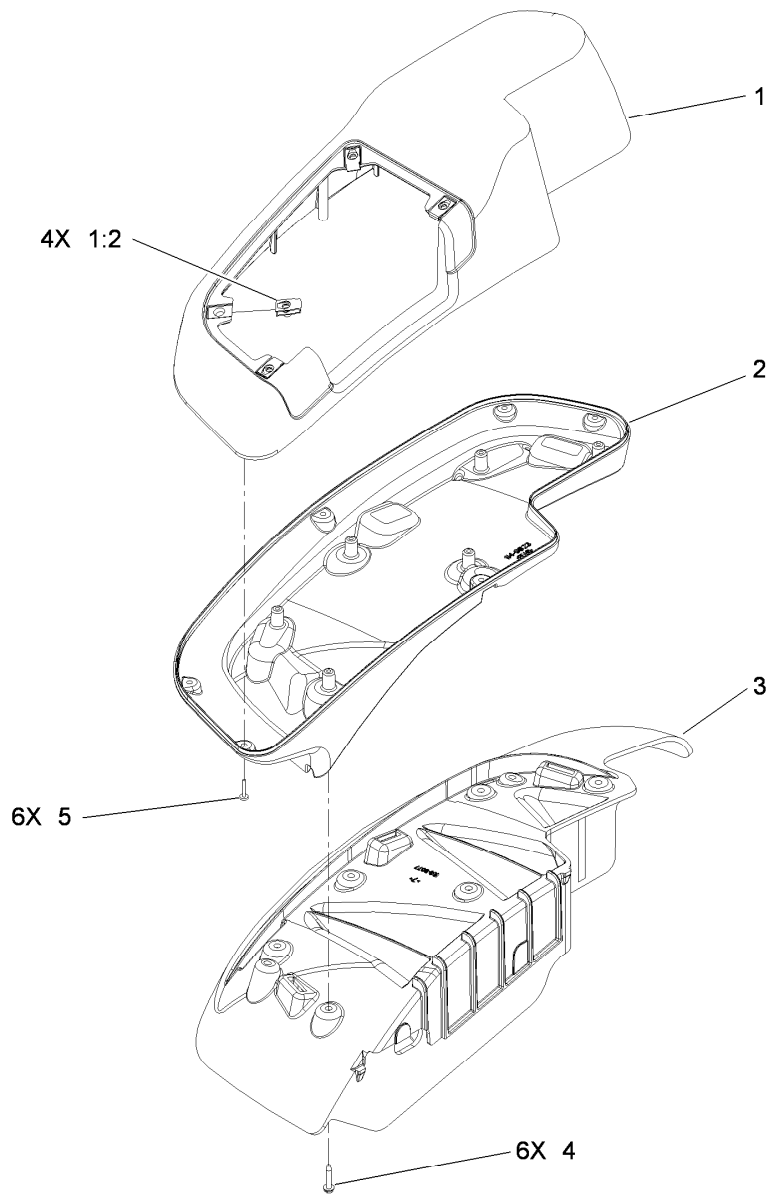
Ref.	Part Number	Qty.	Description
1	115-7403	1	LH Narrow Fender/Console ASM
2	115-7402	1	RH Narrow Fender/Console ASM
3	114-9837	1	Control Panel ASM
3:2	120-5898	1	Decal-Control Panel
3:3	114-4466	1	Decal-Fuses
4	115-2756	1	Choke Control ASM
5	115-2752	1	Throttle Control ASM

Ref.	Part Number	Qty.	Description
5:1	112-2334	1	Lever-Throttle
5:2	115-3868	1	Cable-Throttle
6	1-807513	2	Bolt-CARR
7	3296-2	2	Nut-Lock, NI
8	32105-15	4	Screw-HWH
9	1-603175	1	Knob-Ball
10	105-1853	2	Clamp-Hose
11	3220-3	1	Nut-HJ
12	117-7817	1	Clamp-Harness



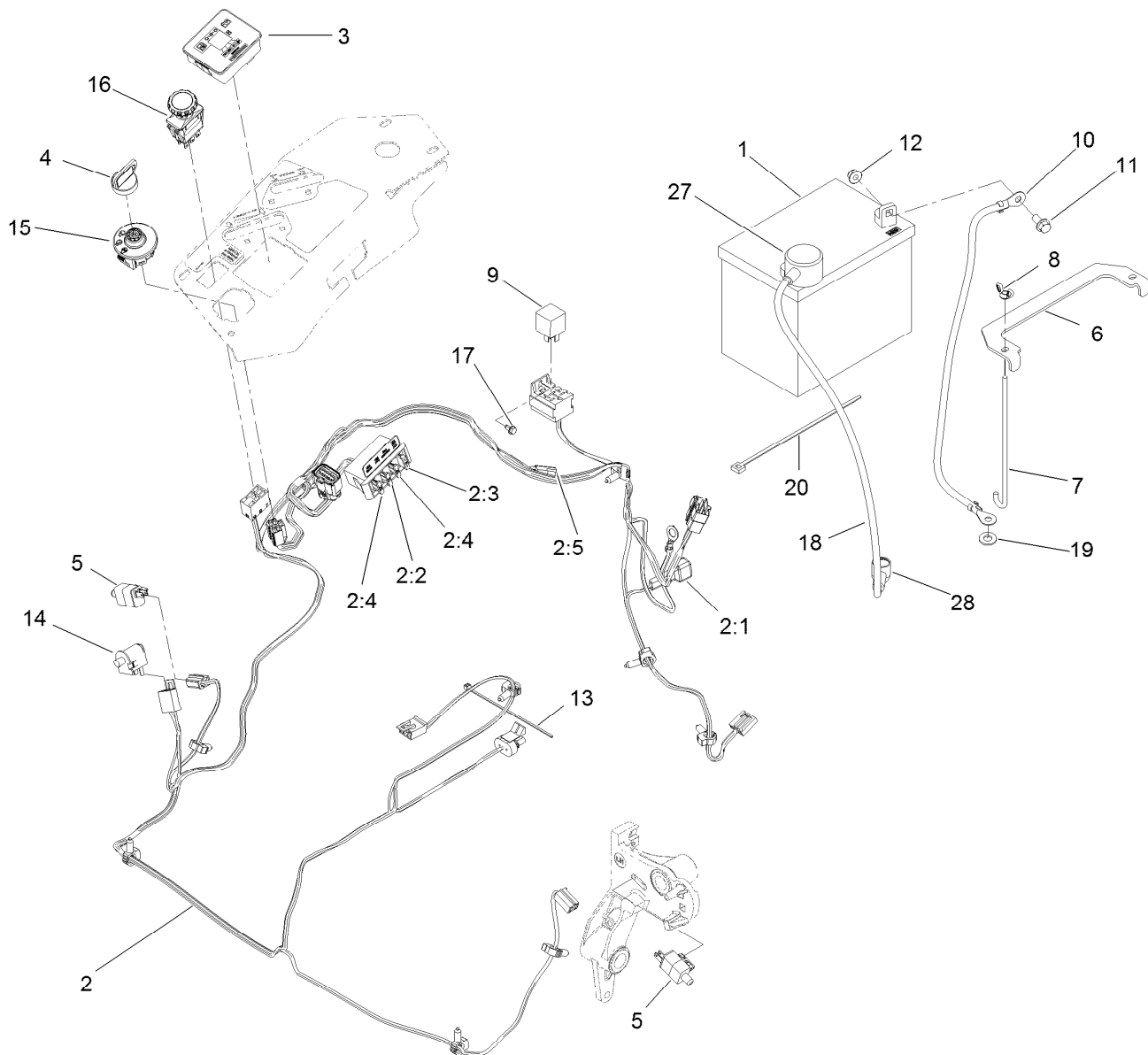
LH Console Assembly No. 115-7403

Ref.	Part Number	Qty.	Description
1	114-1541	1	LH Console Top ASM
1:2	117-0883	2	Puck
2	114-9821	1	LH Lower Console ASM
3	114-1536	1	Lid ASM
3:2	114-5896	2	Magnet
4	109-9080	1	Fender-LH
5	32144-89	6	Screw-Thread Forming
6	117-0347	6	Screw-PPH



RH Console Assembly No. 115-7402

Ref.	Part Number	Qty.	Description
1	114-1542	1	RH Console Top ASM
1:2	107069	4	Clip
2	114-9823	1	Console-Narrow, RH
3	109-9077	1	Fender-Narrow, RH
4	32144-89	6	Screw-Thread Forming
5	117-0347	6	Screw-PPH

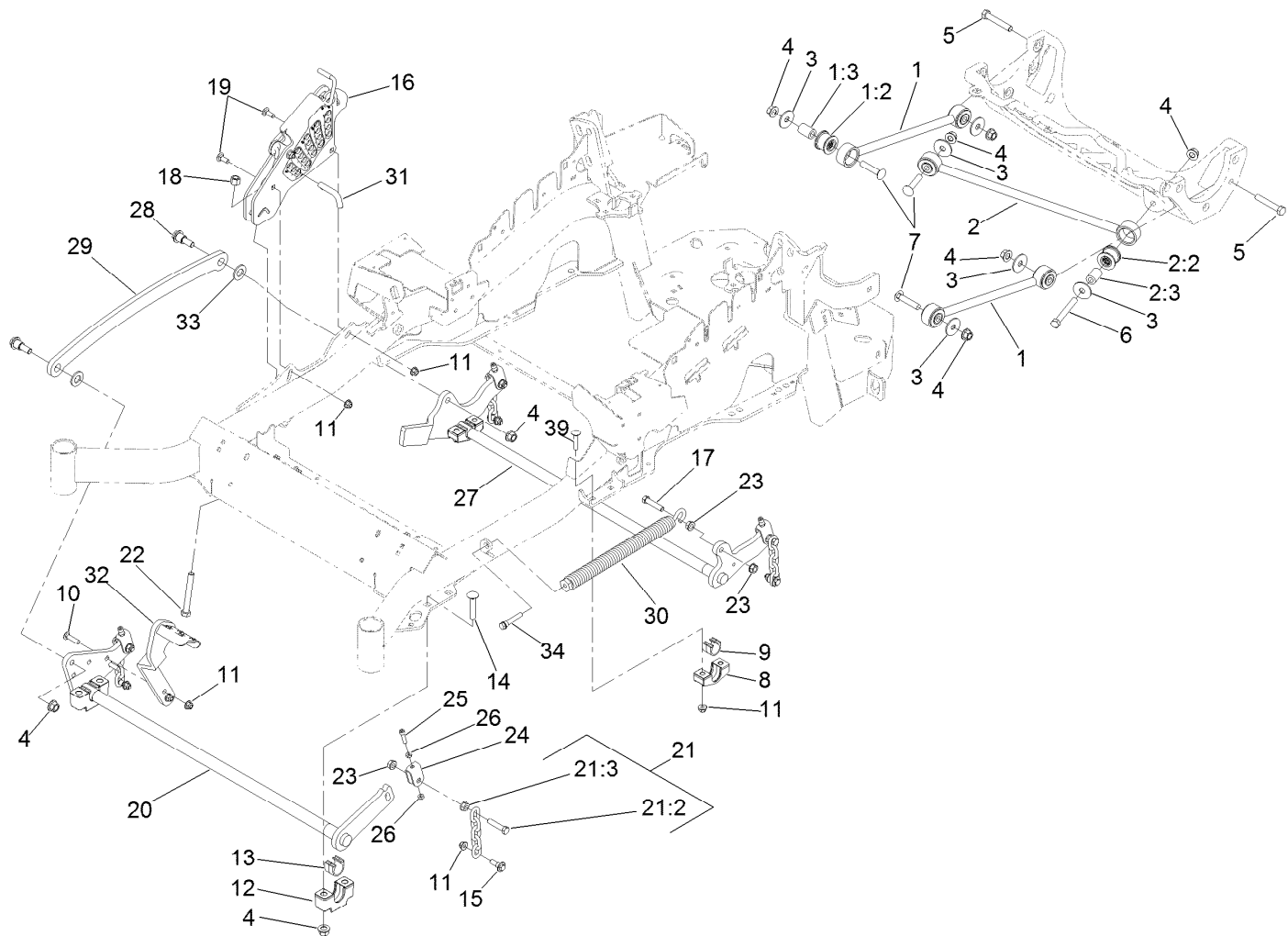


Electrical Assembly

Ref.	Part Number	Qty.	Description
1	104-2491	1	Battery
2	116-6009	1	Harness-Wire, Main ●
2:1	103-3895	1	Diode
2:2	218-578	1	Fuse-Blade, 10 Amp
2:3	109355	1	Fuse-Blade, 15 Amp
2:4	109102	2	Fuse-Blade, 25 Amp
2:5	116-0053	1	Cap-Plug
3	117-3882	1	Fuel/Hour Meter ASM
4	63-8360	1	Key-Ignition
5	110-6765	2	Switch
6	116-0042-03	1	Strap-Tie Down, Battery
7	1-633651	2	Bolt-Holddown
8	1-543792	2	Wingnut
9	1-643275	1	Relay

Ref.	Part Number	Qty.	Description
10	114-1218	1	Cable-Battery, Negative
11	3234-5	2	Screw-HHF
12	104-8300	2	Nut-HF, NI
13	1-303287	3	Tie-Cable
14	82-2190	1	Switch-Bail
15	117-2221	1	Switch-Ignition
16	116-0124	1	Switch-PTO, 10 Amp
17	104-2065	1	Screw-HWH
18	115-3864	1	Cable-Battery, Positive
19	3256-24	1	Washer-Flat
20	1-303335	1	Tie-Plastic
27	109-2407	1	Insulator-Battery
28	1-543393	1	Insulator-Solenoid

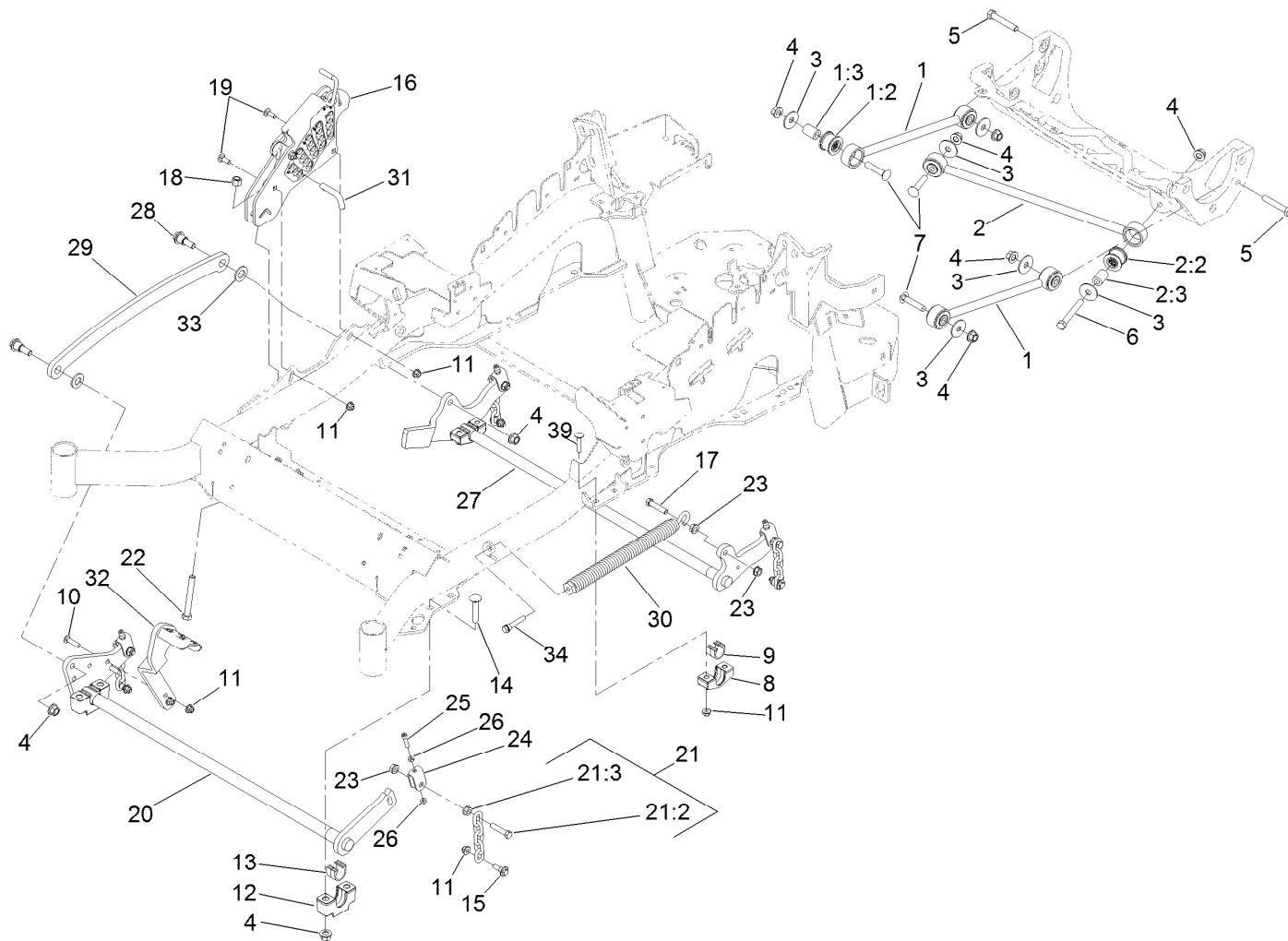
● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.



Decklift Assembly

Ref.	Part Number	Qty.	Description
1	109-7952	2	Deck Strut ASM
1:2	109-5009	2	Bushing-Suspension, Rubber
1:3	109-5010	2	Spacer
2	109-5013	1	Panhard Rod ASM
2:2	109-5009	2	Bushing-Suspension, Rubber
2:3	109-5010	2	Spacer
3	86-1990	6	Washer-Thrust
4	99-5107	12	Nut-Lock
5	325-12	2	Screw-HH
6	325-17	1	Screw-HH
7	3233-34	3	Screw-CARR
8	116-0818-03	2	Support-Cross Shaft, Rear Bearing
9	109-7173	2	Bearing-Cross Shaft, Rear
10	3231-4	2	Screw-CARR
11	104-8301	12	Nut-HF, NI
12	109-9409	2	Support-Bearing, Cross Shaft (Front)
13	109-9410	2	Bearing-Cross Shaft, Front

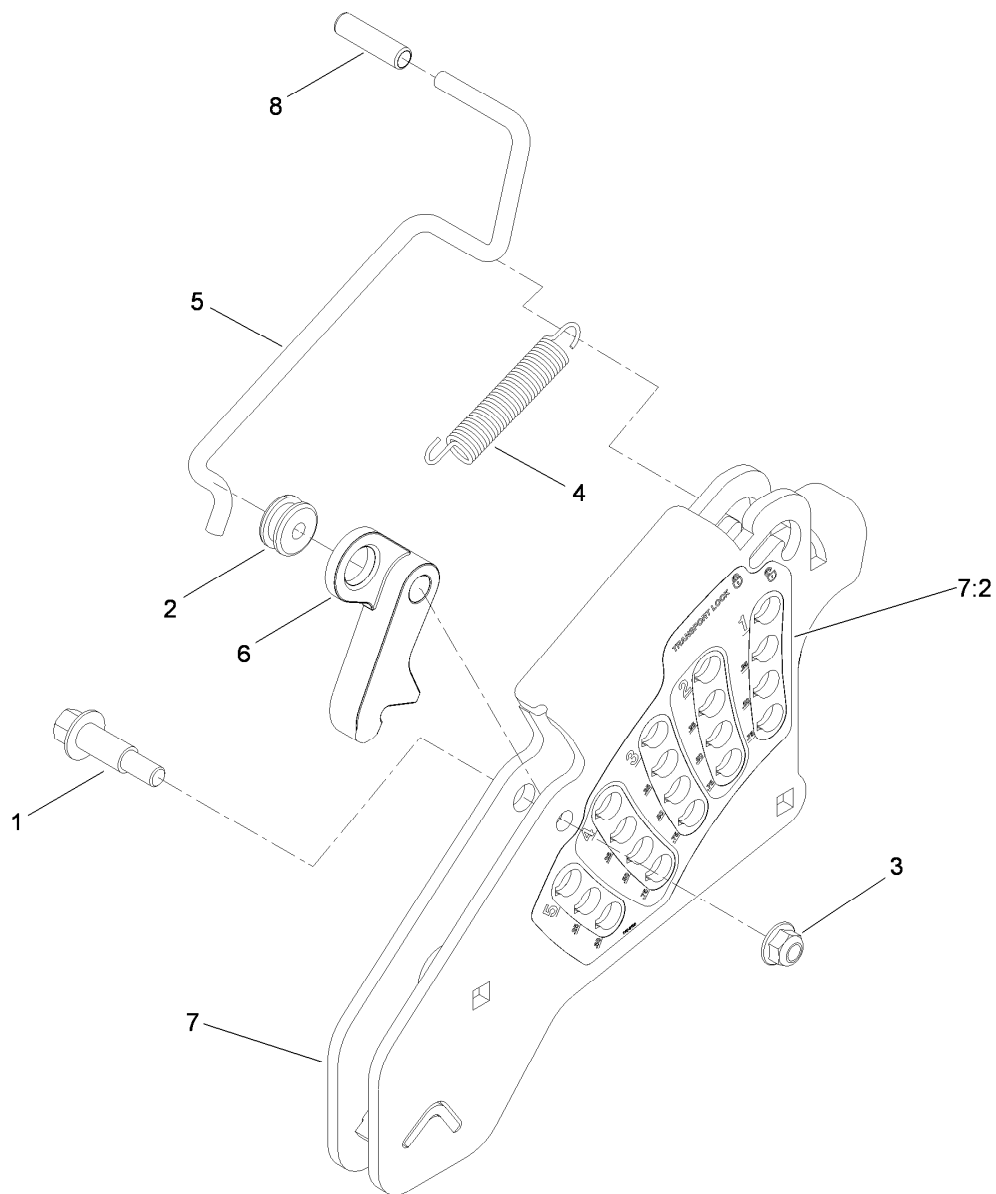
Ref.	Part Number	Qty.	Description
14	116-1700	4	Bolt-CARR
15	109-9840	4	Screw-Shoulder, HHF
16	109-7438	1	HOC ASM
17	109-9065	1	Screw-HH
18	3296-23	1	Nut-Lock, NI
19	3231-2	2	Bolt-CARR
20	116-2217-03	1	Cross Shaft-Front
21	116-0756	4	Deck Lift Chain ASM
21:2	109-9065	1	Screw-HH
21:3	32128-37	1	Nut-HF
22	116-0559	1	Bolt-TAP
23	32128-37	6	Nut-HF
24	109-9066	4	Yoke-Adjust, Deck
25	3274-18	4	Screw-HSH
26	3218-2	8	Nut-Jam
27	116-0459-03	1	Lift-Deck, Rear
28	116-0780	2	Screw-Shoulder, HHF
29	116-0797-03	1	Link-Lift, Deck
30	116-0886	1	Spring-Extension
31	116-5584	1	Pin-HOC
32	116-1919-01	1	Lever-Foot



Decklift Assembly (continued)

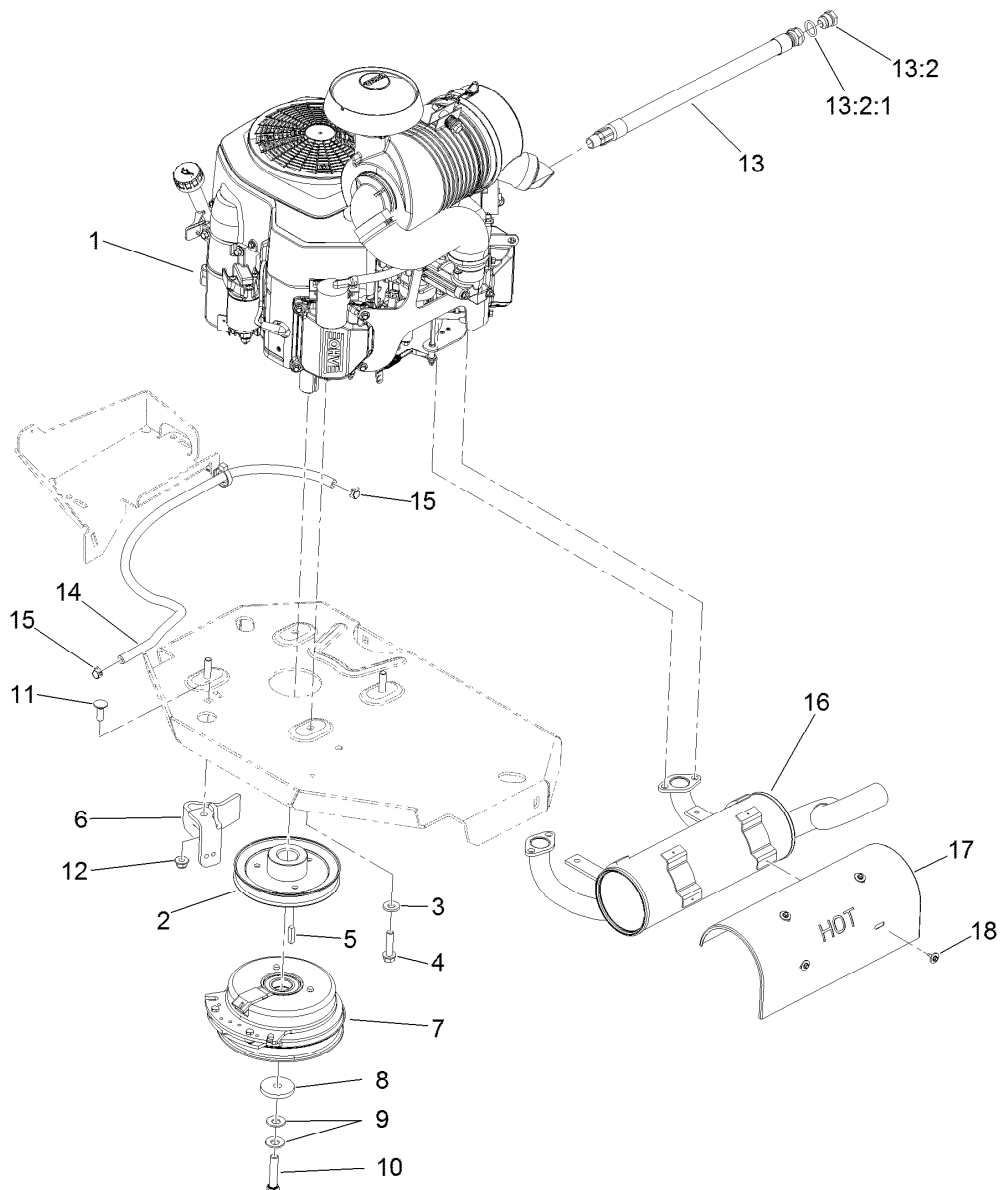
Ref.	Part Number	Qty.	Description
33	3256-28	2	Washer-Flat

Ref.	Part Number	Qty.	Description
34	92-7674	1	Bolt-Shoulder
39	3231-5	4	Screw-CARR



Height-of-Cut Assembly No. 109-7438

Ref.	Part Number	Qty.	Description
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	104-8301	1	Nut-HF, NI
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport
6	116-0118	1	Pawl-Transport, HOC
7	109-7335	1	HOC Plate ASM
7:2	116-0752	1	Decal-HOC
8	109-8250	1	Grip-Lever



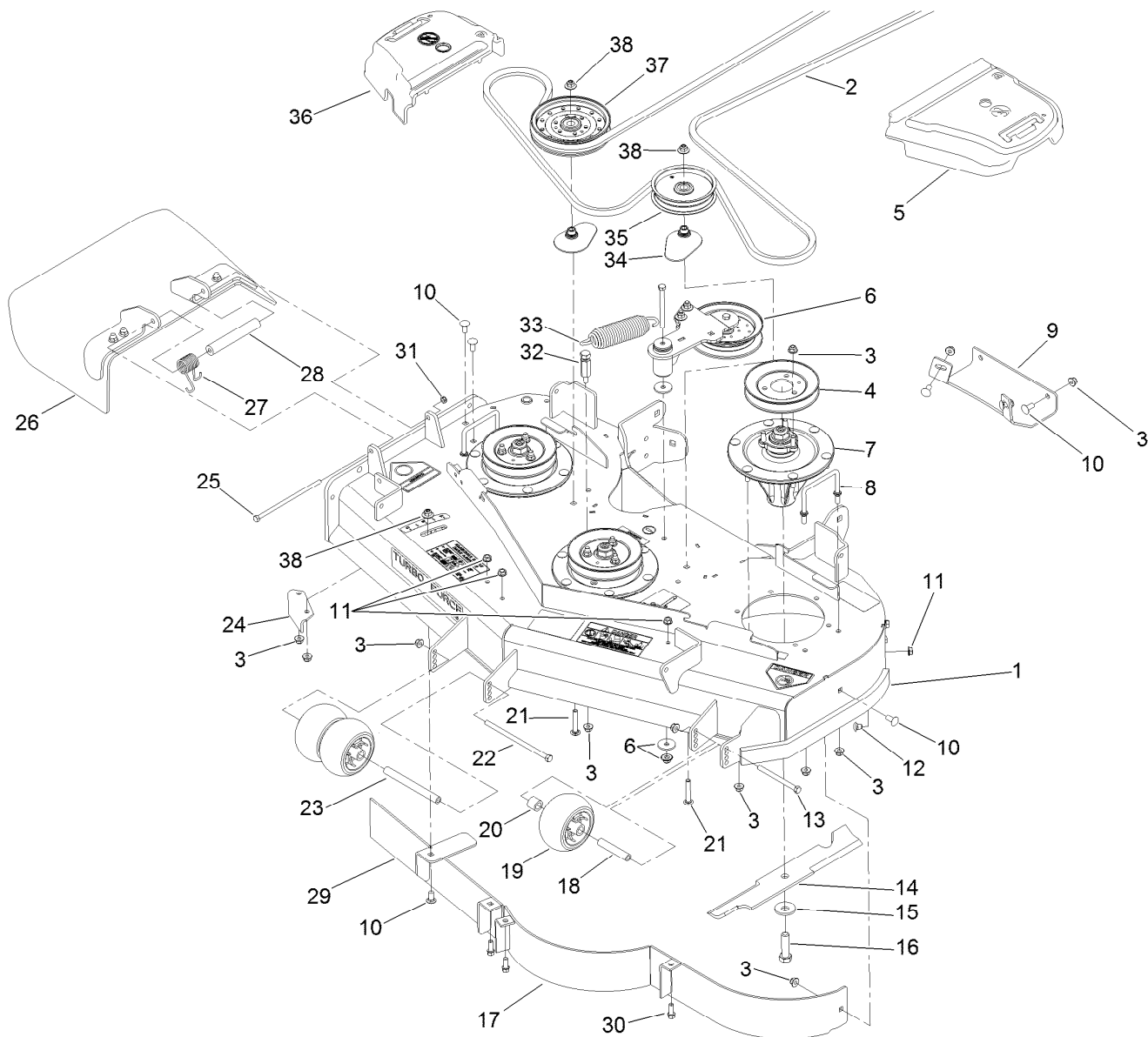
Engine, Clutch and Muffler Assembly

Ref.	Part Number	Qty.	Description
1		1	Engine-Kohler Cv680 HD AC W/Port ●■
2	109-9905	1	Sheave
3	98-5975	4	Washer-Belleville
4	32144-102	4	Screw-HWH
5	1-807259	1	Key
6	116-2612-01	1	Clutch-Anchor
7	116-1620	1	Clutch Kit
8	109-6919	1	Washer-Clutch
9	1-603610	2	Washer-Spring
10	109-9762	1	Screw-HH W/Loctite

Ref.	Part Number	Qty.	Description
11	3231-22	1	Screw-CARR
12	104-8301	1	Nut-HF, NI
13	116-5316	1	Oil Drain Hose ASM
13:2	353-508	1	Plug-HH
13:2:1	237-42	1	O-Ring
14	109-0286	1	Hose-Fuel
15	2412-98	2	Clamp-Hose
16	117-6151	1	Muffler
17	117-6152	1	Guard-Muffler
18	116-1103	4	Screw-HH, Thread Forming

● Not serviced separately

■ Obtain parts from www.kohlerplus.com

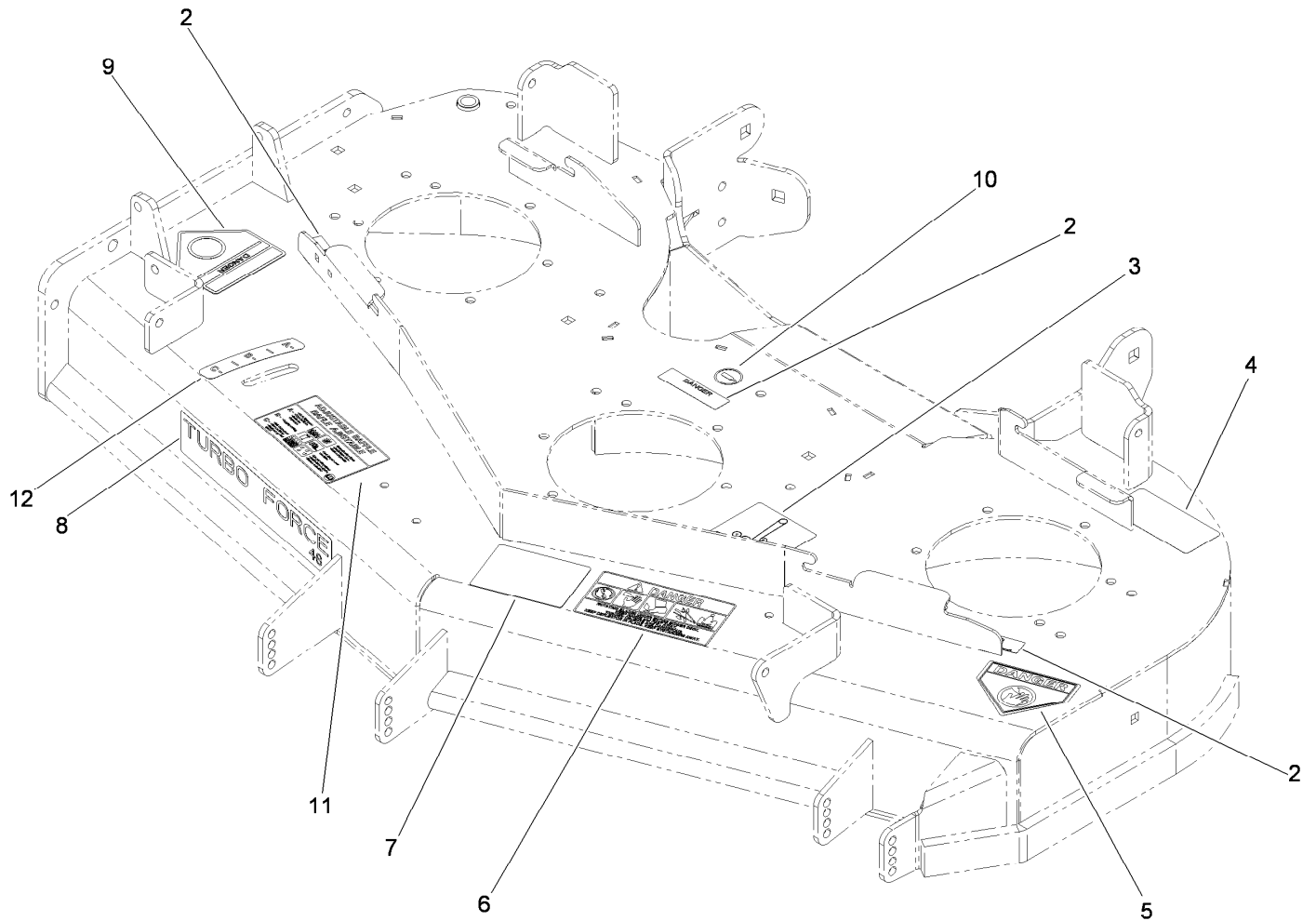


Deck Assembly

Ref.	Part Number	Qty.	Description
1	114-5805	1	Deck Decal ASM
2	115-7407	1	Belt-V
3	104-8301	41	Nut-HF, NI
4	115-7440	3	Pulley
5	109-6936	1	Cover-Belt, LH
6		1	Idler Arm ASM ●
7	119-8560	3	Spindle ASM
8	109-6982	2	Wireform-Cover
9	112-4230-01	1	Plate-Skid
10	3231-27	8	Screw-CARR
11	3290-357	6	Nut-HHF, Whiz
12	108-5387	3	Screw-CARR
13	323-23	1	Screw-HH
14	107-3192-03	3	Blade-16.5 Inch (High Flow)
15	103-0865	3	Washer-Blade Bolt, Heavy
16	51-4060	3	Screw-Blade
17	114-5862-01	1	Baffle
18	98-7912	1	Tube-Spanner
19	1-603299	3	Roller-Scalp, Anti

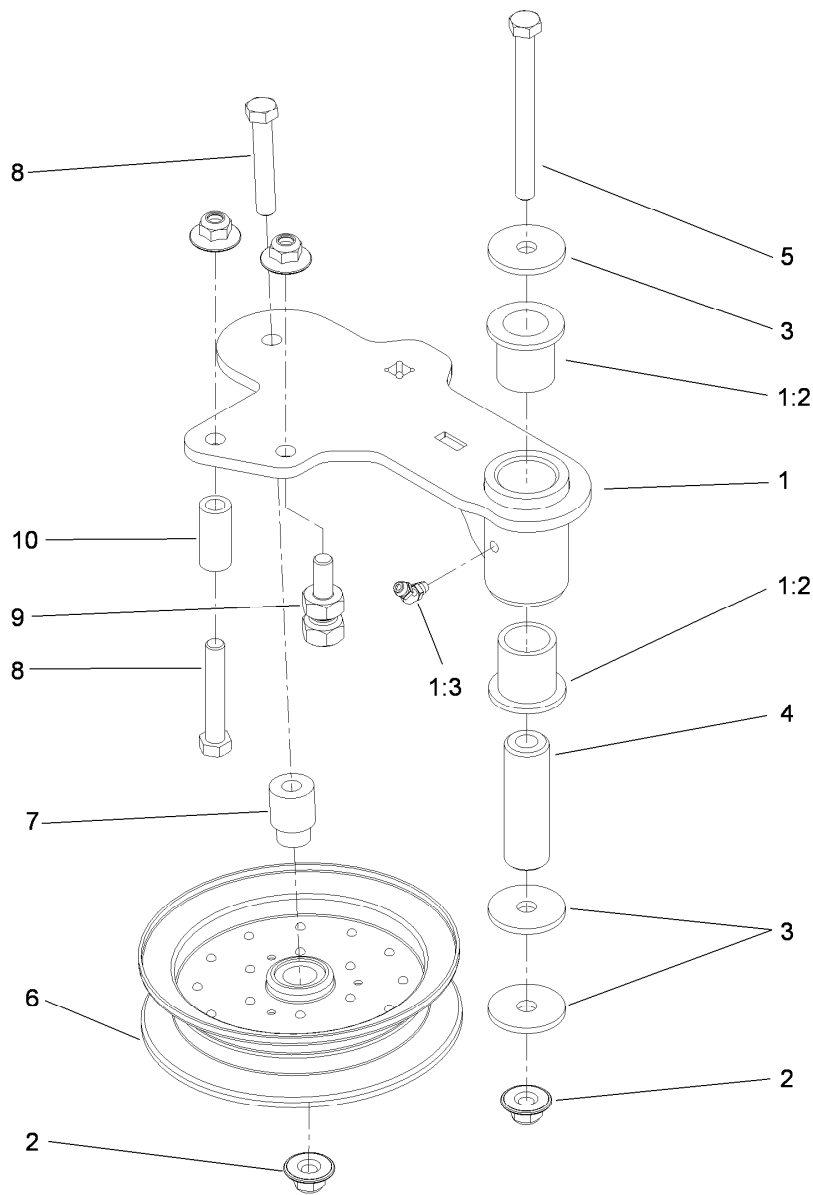
Ref.	Part Number	Qty.	Description
20	98-7913	1	Tube-Spacer
21	3231-40	2	Bolt-CARR
22	108-5388	1	Screw-HH
23	98-5967	1	Spacer-Wheel
24	107-8541-01	1	Baffle-Discharge
25	322-50	1	Screw-HH
26	108-2792	1	Rubber Deflector ASM
27	108-4052	1	Spring-Torsion
28	105-4622	1	Spacer
29	115-7455-01	1	Baffle ASM
30	92-1624	3	Screw-HWH
31	3296-47	1	Nut-Lock, NI
32	114-5867	1	Anchor-Spring, Tall
33	116-0133	1	Extension-Spring
34	109-2872	2	Spacer-Pulley
35	1-613098	1	Pulley-Idler
36	109-6935	1	Cover-Belt, RH
37	116-4670	1	Pulley-Idler, Flat
38	109-6658	3	Nut-Flange, NI

● Not serviced separately



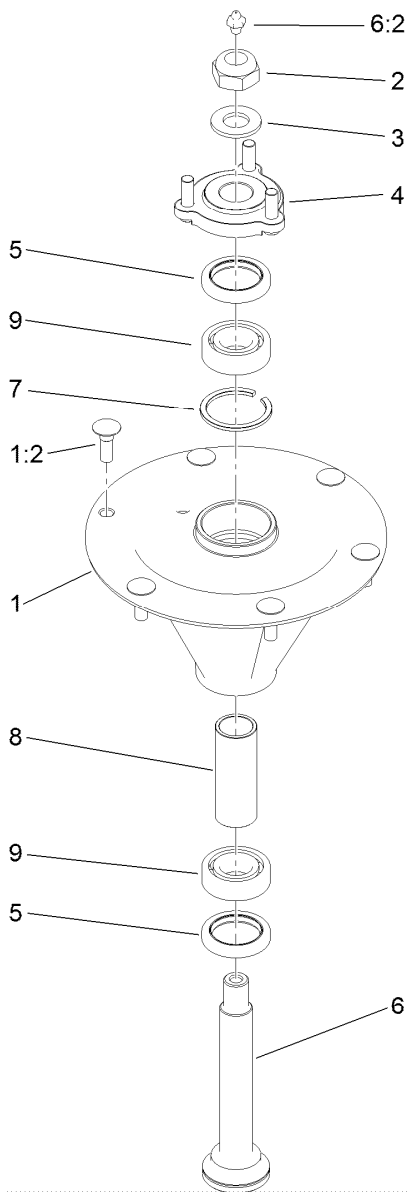
Deck Decal Assembly No. 114-5805

Ref.	Part Number	Qty.	Description
2	98-5954	3	Decal-Cover, Missing
3	115-7445	1	Decal-Routing, Deck Belt
4	68-8340	1	Decal-Torque
5	1-403005	1	Decal-Danger
6	66-1340	1	Decal-Danger, Thrown Object
7	105-7798	1	Decal-Scalp, Anti
8	107-1690	1	Decal
9	54-9220	1	Decal-Danger
10	58-6520	1	Decal-Grease
11	110-2068	1	Decal-Adjustment, Baffle
12	110-2067	1	Decal-Setting, Baffle



Idler Assembly

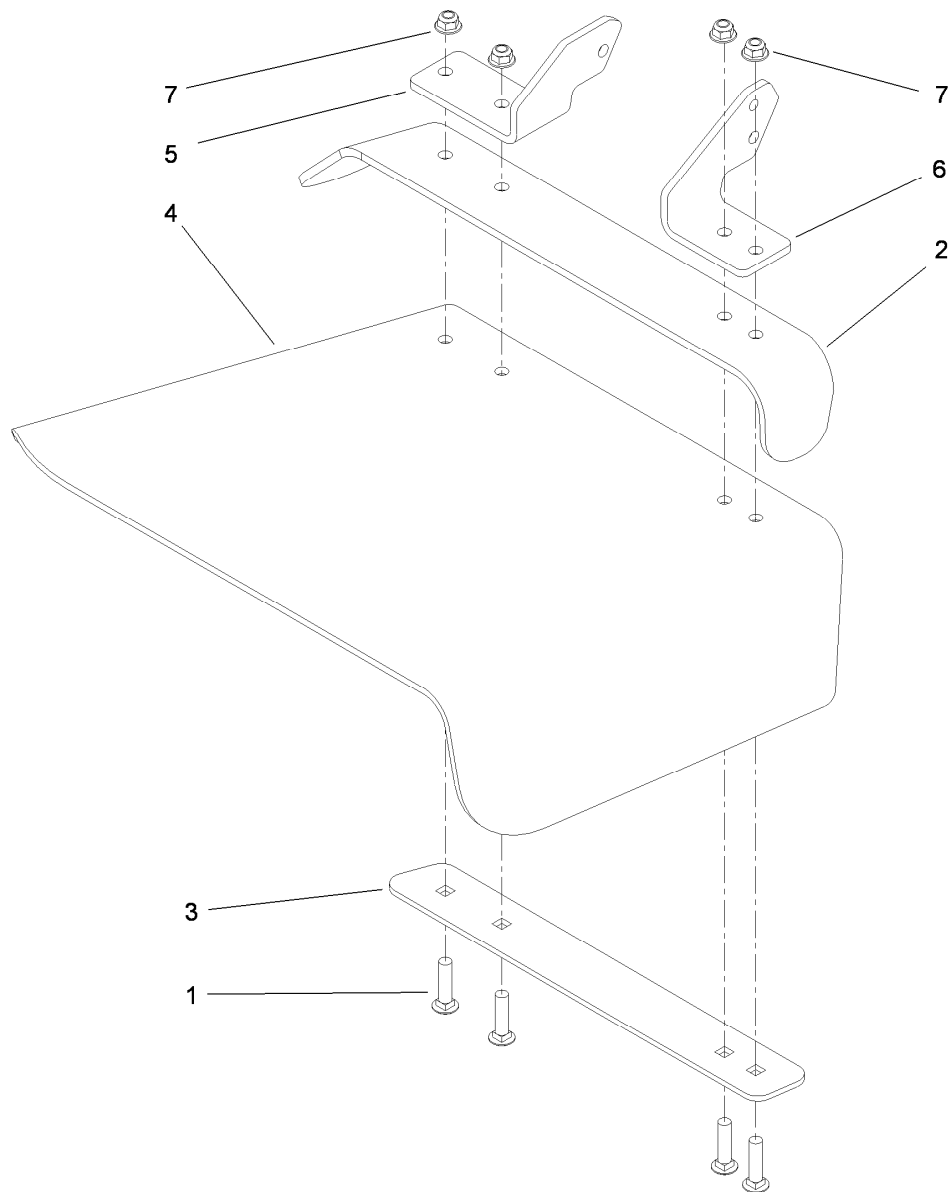
Ref.	Part Number	Qty.	Description
1	114-5870	1	Idler Arm ASM
1:2	1-303514	2	Bearing-Flanged
1:3	1481	1	Fitting-Grease
2	109-6658	4	Nut-Flange, NI
3	1-213069	3	Washer
4	114-5848	1	Spacer-Plain
5	98-5961	1	Screw-HH
6	116-4668	1	Idler-Pulley, Flanged
7	112-4212	1	Mount-Pulley
8	323-11	2	Screw-HH
9	114-5866	1	Anchor-Spring, Short
10	104-0151	1	Spacer



Spindle Assembly No. 119-8560

Ref.	Part Number	Qty.	Description
1		1	Spindle Housing And Studs ASM ●
1:2	114-8195	6	Bolt-Neck, Ribbed
2	3296-67	1	Nut-Lock, NI
3	92-5836	1	Washer
4	117-6172	1	Spindle Hub ASM
5	253-133	2	Seal-Oil
6	119-8527	1	Shaft-Spindle
6:2	302-2	1	Fitting-Grease
7	119-8532	1	Snap Ring
8	117-6184	1	Spacer
9	119-8558	2	Bearing-Noseal

● Not serviced separately



Rubber Deflector Assembly No. 108-2792

Ref.	Part Number	Qty.	Description
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-HF, NI

Attachments and Accessories

For 74901 Z Master Riding Mower with 48in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Blade-Hi Flow, 16.5in.....	107-3192-03
Blade-Low Flow, 16.5in.....	107-3193-03
Blade-Mid Flow, 16.5in	107-3194-03
Blade-Atomic, 16.5in	107-3195-03
Blade-Recycling, 16.5in.....	107-3196-03
Hitch Kit	109-9487
Blade-Hi Flow, 16.5in (6 Pack).....	110-0414
Blade-Lo Flow, 16.5in (6 Pack)	110-0415
Blade-Recycler, 16.5in (6 Pack).....	110-0416
Blade-Atomic, 16.5in (6 Pack)	110-0417
Blade-Mid Flow, 16.5in (6 Pack)	110-0418
Hypr-Oil 500 (quart)	114-4713
Hypr-Oil 500 (gallon).....	114-4714
Hypr-Oil 500-5 (5 gallon).....	114-4715
Bimini Folding Shade Assembly	115-4510
Recycler Kit	115-7466
Roller Striper Kit.....	115-7470
Light Kit.....	116-1154
Z Stand Kit.....	117-0350
Operator Controlled Discharge Chute Kit.....	117-3600
Deluxe Suspension Seat Kit	117-6174
Toro Deluxe Rider Cover.....	490-7319
Spark Arrestor Screen	75-6880
Blower and Drive Kit	78551
E-Z Vac Twin Bagging System.....	78562
E-Z Vac DFS Collection System	78566
Filter Minder Gauge	99-4664
Trash Holder Kit.....	TC26



Count on it.