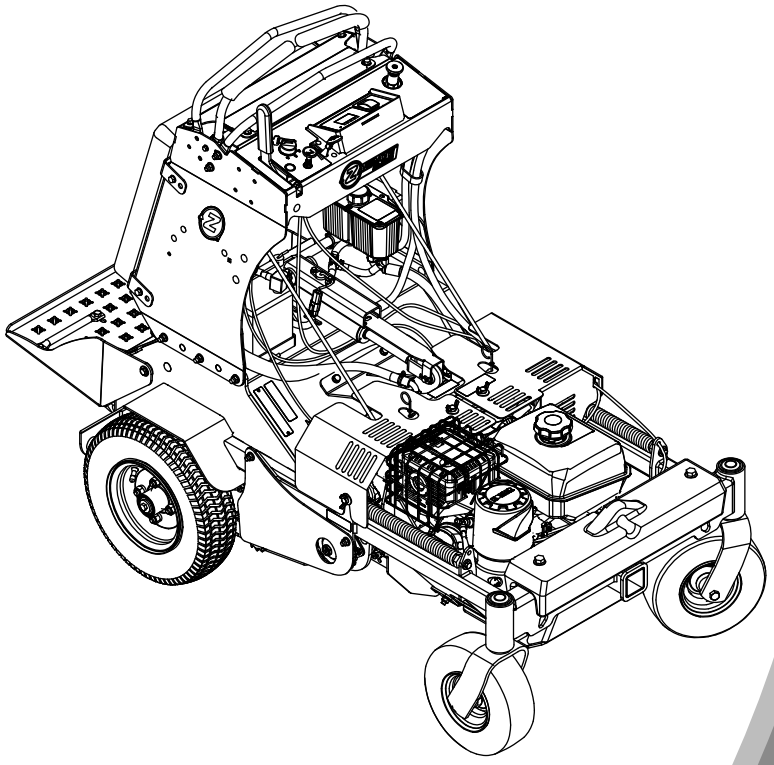
TURF EQUIPMENT™

Z-AERATE™

24 INCH MODEL

Model No. ZA3624—Serial No. 408644346 and Up

Picture below may not reflect actual product.



Parts Manual

Part No. 4505-301 Rev. A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

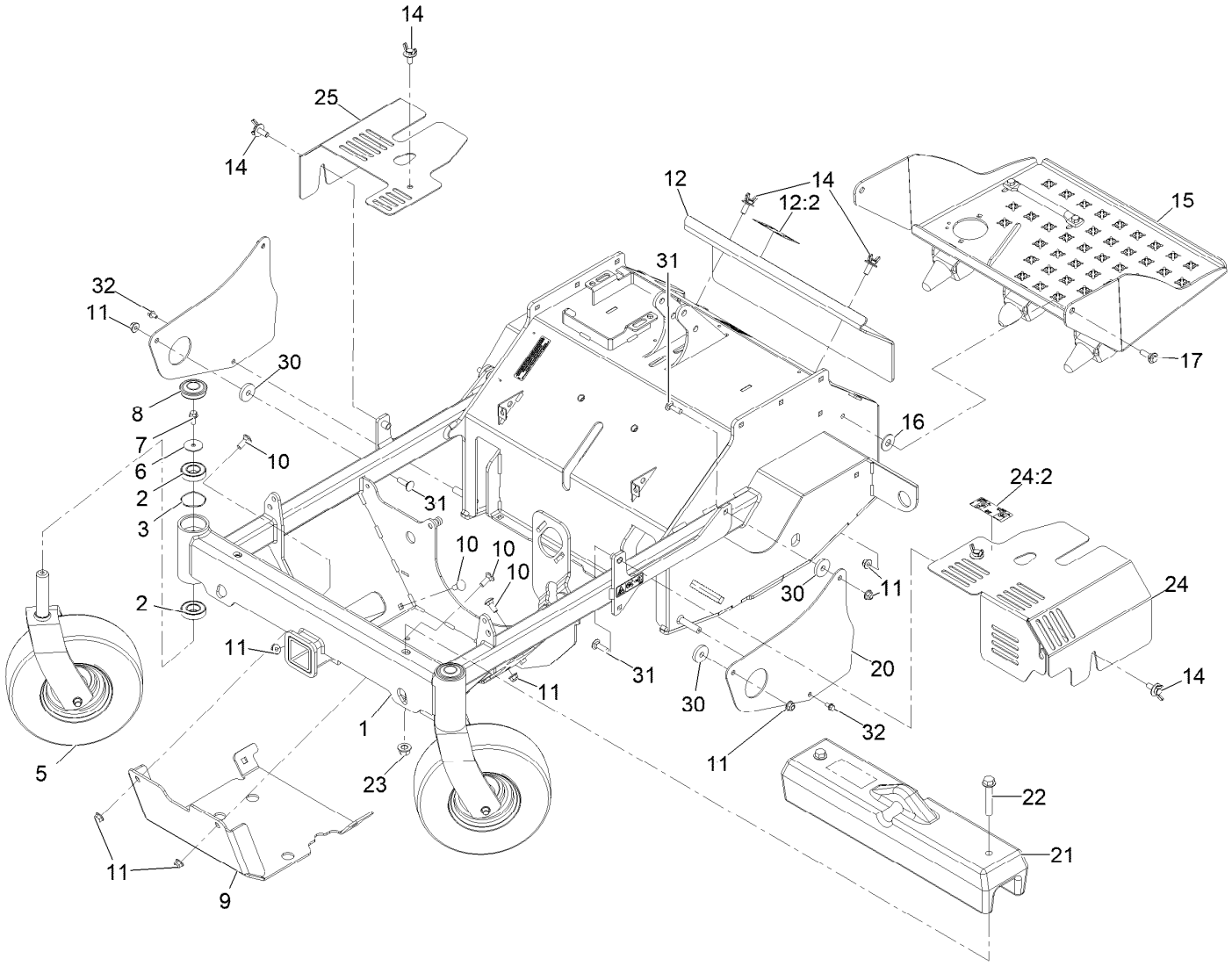
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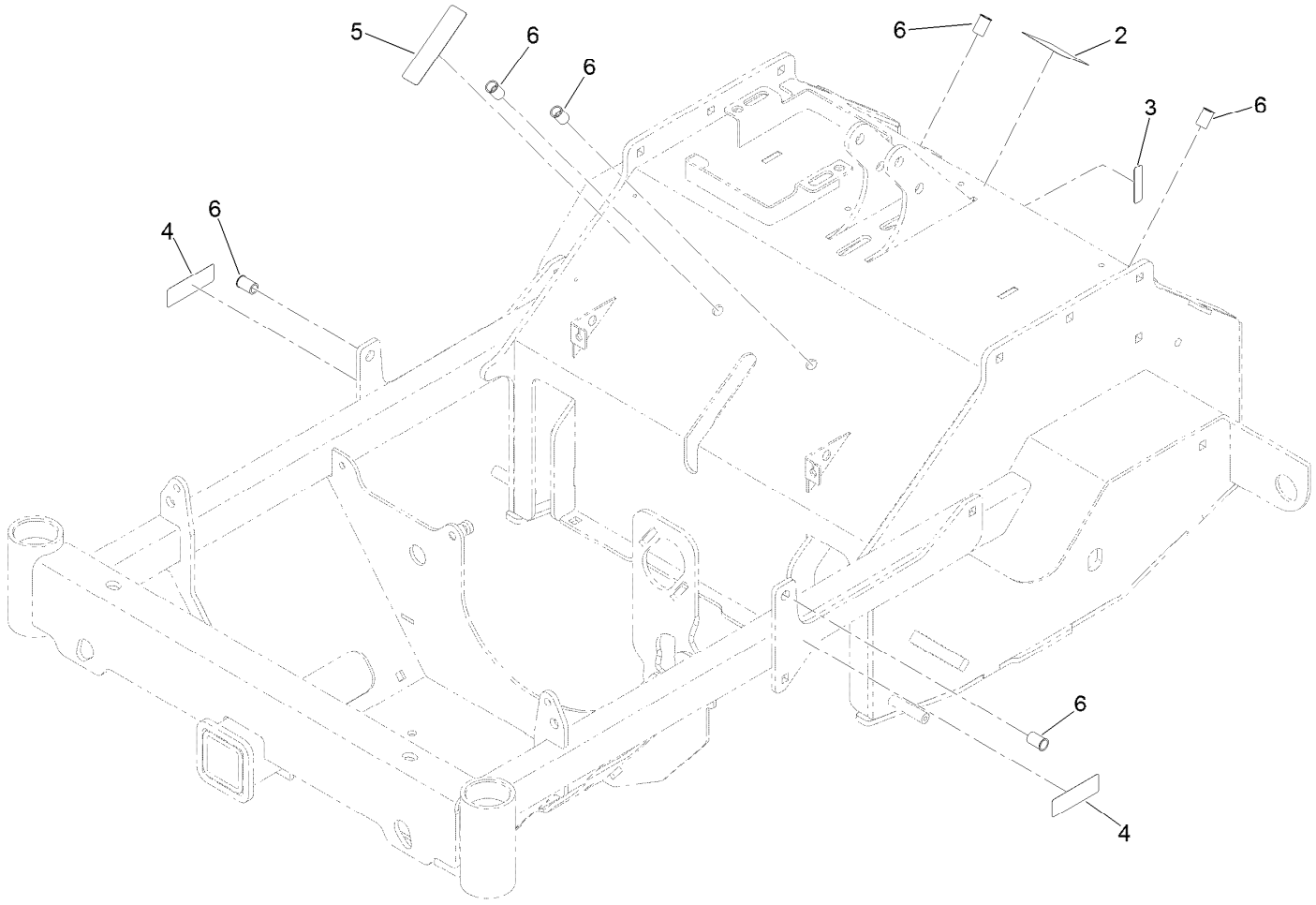
Main Frame Assembly



Main Frame Assembly (continued)

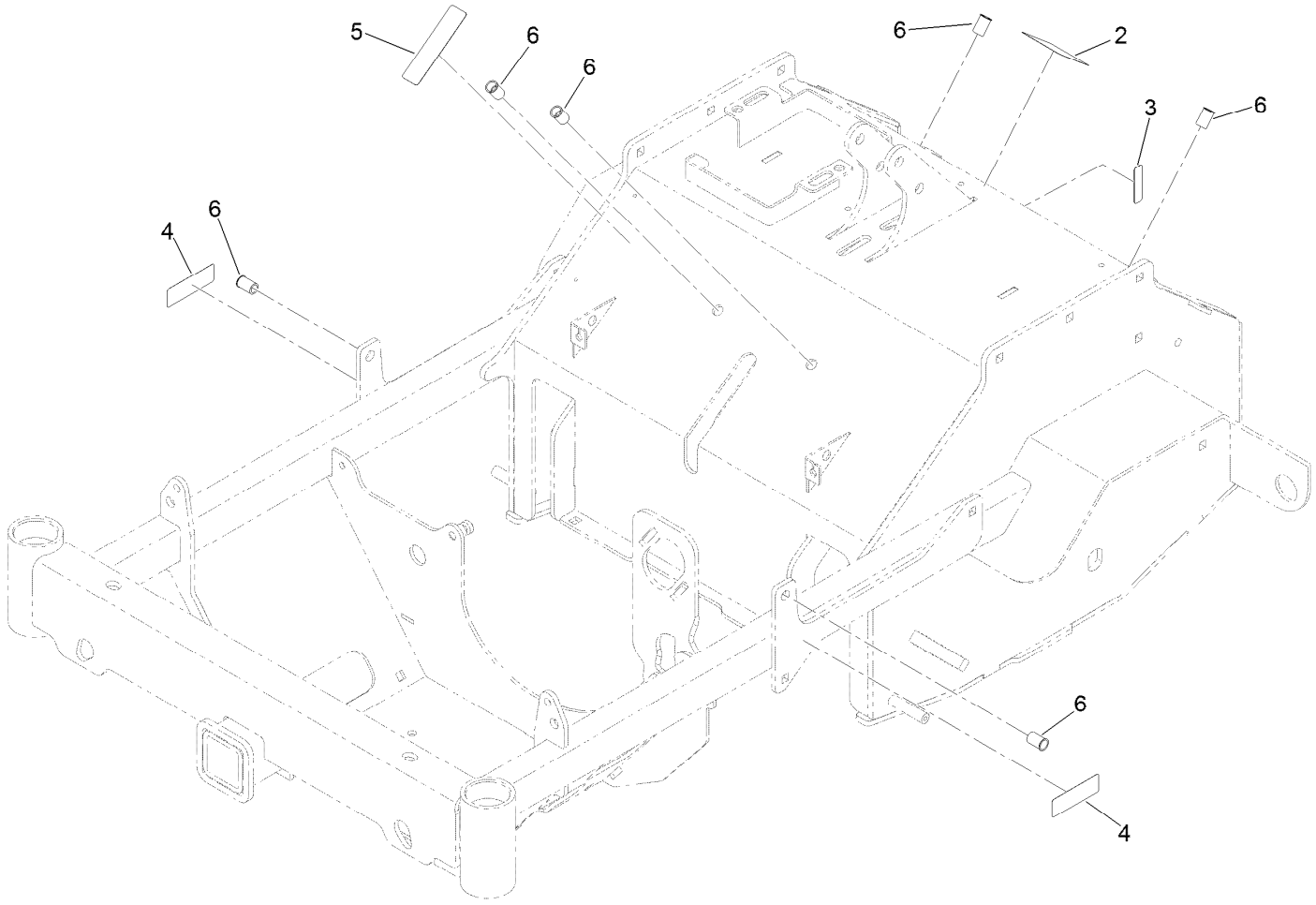
Ref.	Part Number	Qty.	Description
1	142-4432	1	Main Frame ASM
2	109-3678	4	Bearing-Ball
3	126-5897	2	Spring
5		2	Front Caster ASM ●
6	3256-68	2	Washer-Flat
7	3234-5	2	Screw-HH Flg 5/16-18 X 3/4
8	116-4348	2	Cap-Grease
9	126-8726-03	1	Guard-Engine
10	3231-2	4	Bolt-Carriage 3/8-16 X 1
11	104-8301	10	Nut-Nyloc 3/8-16 Flg
12	142-4435	1	Access Cover ASM
12:2	121-6163	1	Decal-Operation, Tine Ground (CE)
14	135-4629	6	Screw-Sems (3/8-16 X 1)
15	126-9135	1	Platform ASM
16	3256-6	2	Washer
17	614672	2	Screw-Shoulder 3/8-16 X 1.295
20	135-5138-01	2	Guard-Chain
21	142-4436	1	Weight-Front
22	3234-40	2	Screw-HF
23	99-5107	2	Nut-Lock 1/2-13
24	135-3270	1	Hydro-Cover
24:2	135-3183	1	Decal-Release, Drive
25	135-0822-03	1	Cover-Hydro
30	1-543610	4	Washer
31	3231-25	4	Bolt-Carriage 3/8-16 X 1 1/4
32	3234-13	2	Screw-HH Flg 1/4-20 X 1/2

● Not serviced separately



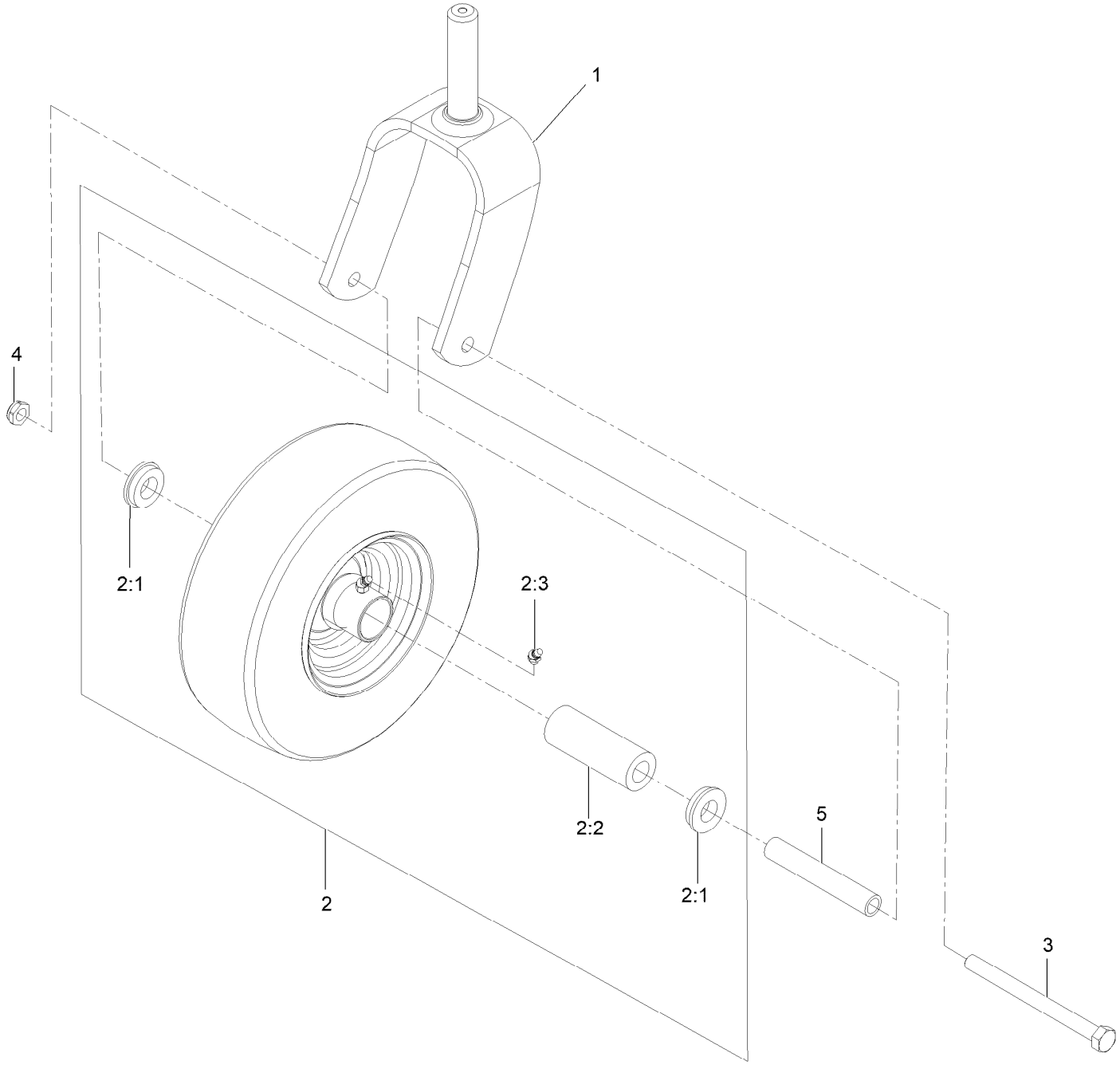
Main Frame Assembly No. 135-5236

Ref.	*Part Number*	*Qty.*	*Description*
2	121-6150	1	Decal-Warning
3	120-9570	1	Decal-Warning
4	121-6161	2	Decal-Danger
5	133-8062	1	Decal-Arrestor, Spark
6	32148-10	6	Nut-Clinch



Main Frame Assembly No. 135-5236 (continued)

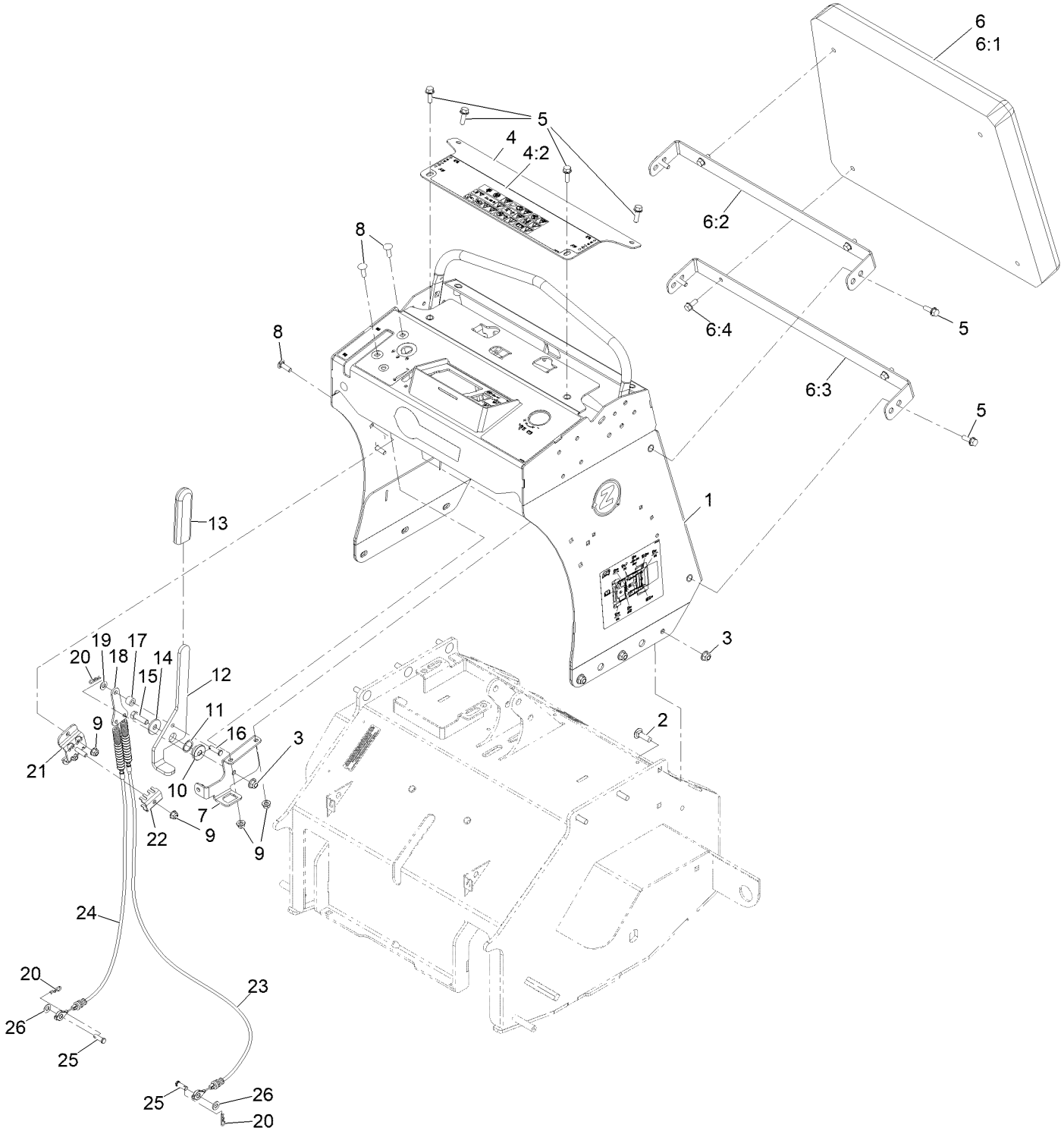
Caster Wheel Assembly



Caster Wheel Assembly (continued)

Ref.	Part Number	Qty.	Description
1	135-1354-01	1	Fork-Caster
2	142-4434	1	Wheel And Tire ASM
2:1	1-513810	2	Bushing
2:2	1-513809	1	Bearing
2:3	302-61	1	Fitting-Grease
3	325-20	1	Screw-HH 1/2-13 X 6
4	3296-45	1	Nut-Nyloc 1/2-13 Thin
5	1-513547	1	Spacer

Tower Assembly

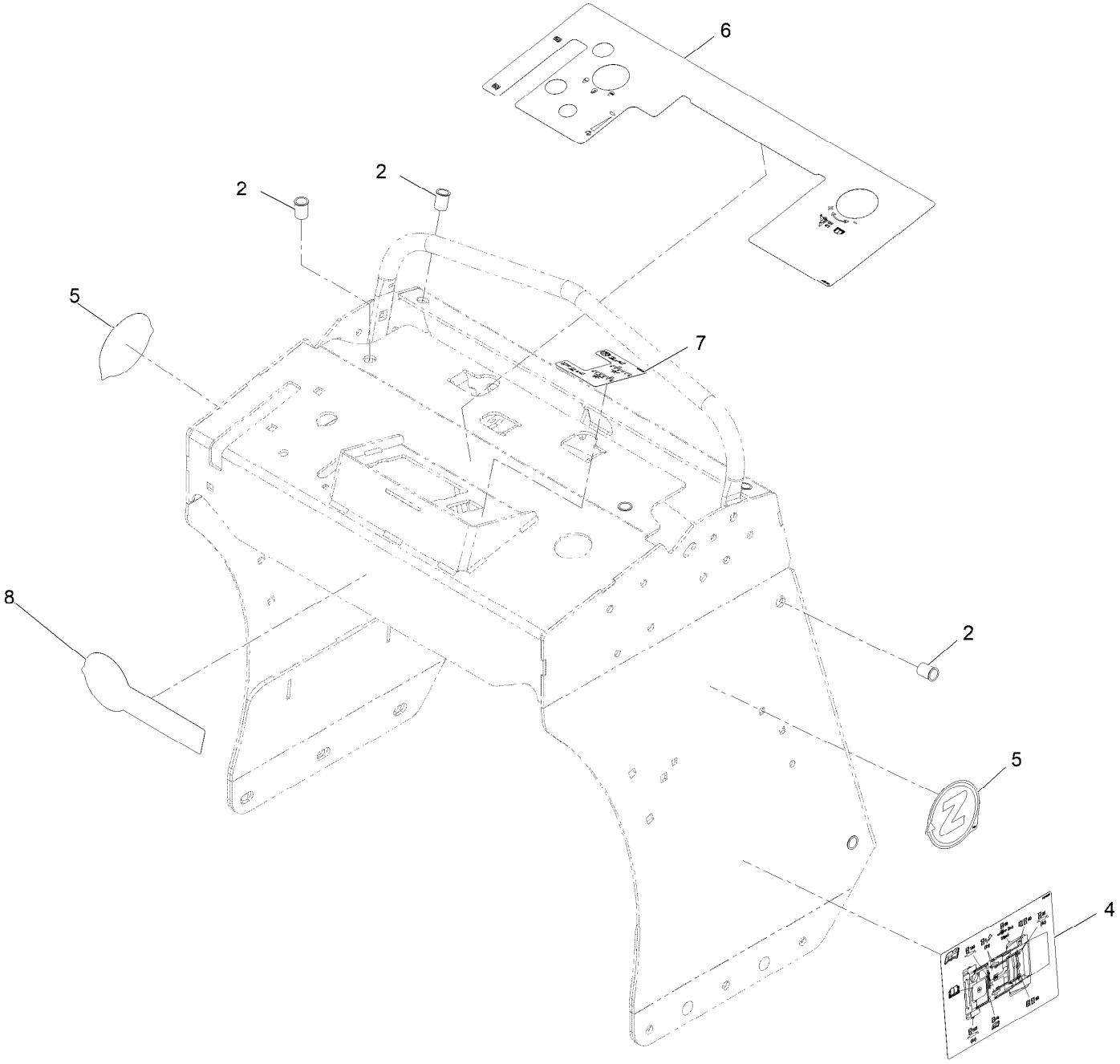


Tower Assembly (continued)

Ref.	Part Number	Qty.	Description
1	142-4437	1	Control Tower ASM
2	3231-25	6	Bolt-Carriage 3/8-16 X 1 1/4
3	104-8301	7	Nut-Nyloc 3/8-16 Flg
4	135-1695	1	Control Panel ASM
4:2	135-2014	1	Decal-Warning
5	3234-29	8	Screw-HH Flg 5/16-18 X 1
6		1	Cushion ASM ●
6:1	135-1693	1	Cushion-Grey
6:2	135-1712-03	1	Bracket-Pad, Upper
6:3	135-1713-03	1	Bracket-Pad, Lower
6:4	98-9940	4	Screw-HHF
7	135-1714-03	1	Bracket-Pivot, Brake
8	3230-22	5	Bolt-Carriage 5/16-18 X 1 Sp
9	104-8300	6	Nut-Nyloc 5/16-18 Flg
10	126-5989	1	Pivot-Flange
11	119-4164	1	Washer-Wave
12	135-1715	1	Handle-Brake
13	1-633268	1	Grip-Lever
14	2844	1	Washer
15	323-7	1	Screw-HH 3/8-16 X 1 1/4
16	283-61	1	Pin-Yoke
17	114-8549	1	Bushing
18	132-1188	1	Yoke-Cable
19	93-6079	1	Spacer-Nylon
20	3290-307	3	Pin-Cotter
21	132-7582	1	Mount-Cable, Brake
22	132-1187	1	Clamp-Cable
23	135-0081	1	Cable-Brake, LH
24	135-0082	1	Cable-Brake, RH
25	283-75	2	Pin-Clevis 5/16 X 3/4
26	3256-23	2	Washer-5/16 SAE

● Not serviced separately

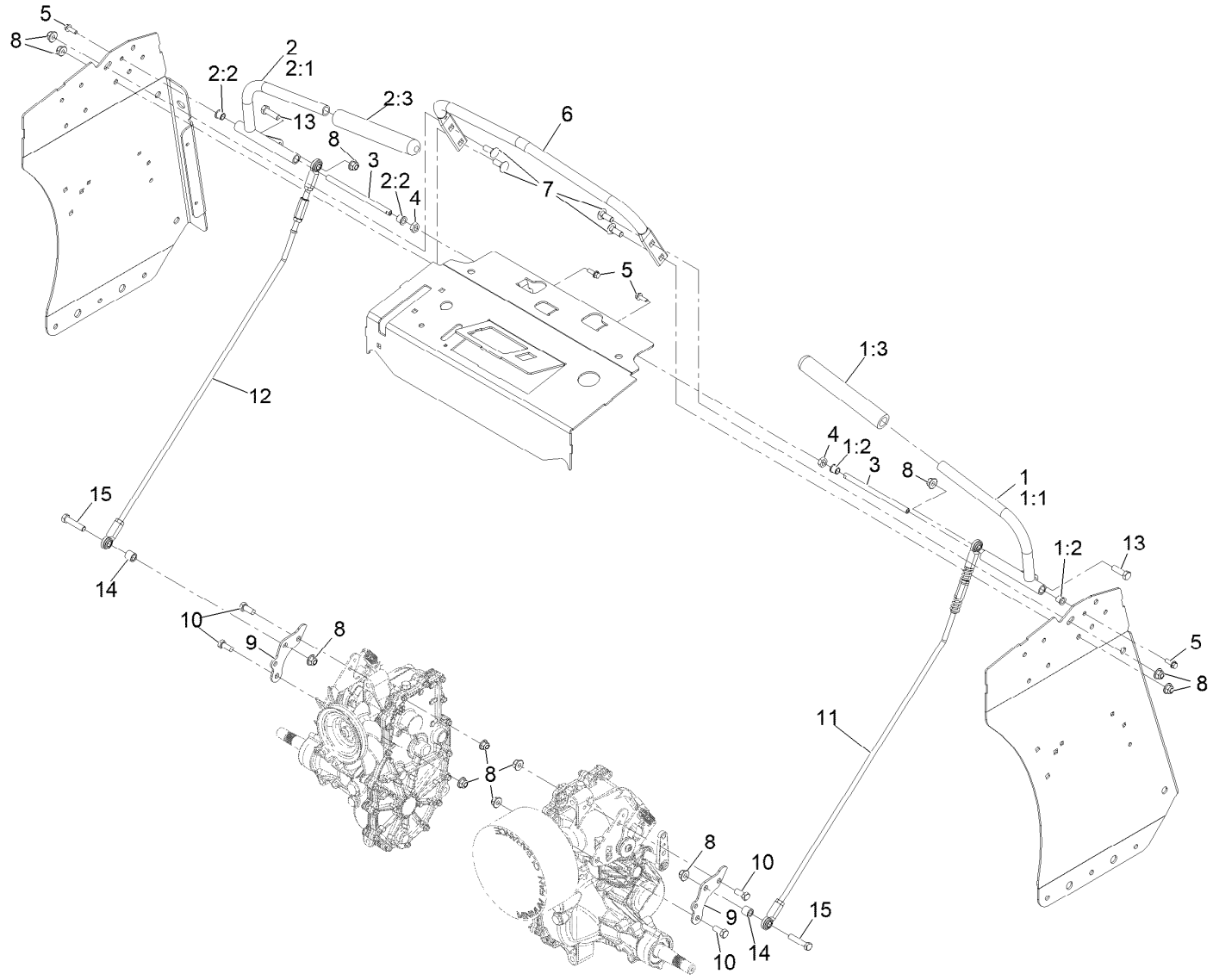
Tower Assembly W/Decals



Tower Assembly W/Decals (continued)

Ref.	Part Number	Qty.	Description
2	32148-7	8	Nut-Clinch
4	135-3685	1	Decal-Aid, Service
5	142-3051	2	Decal-Z-Logo
6	135-2013	1	Decal-Panel, Control
7	135-2016	1	Decal-Control, Tine
8	142-5676	1	Decal-Z-Aerate 24 Logo

Motion Controls

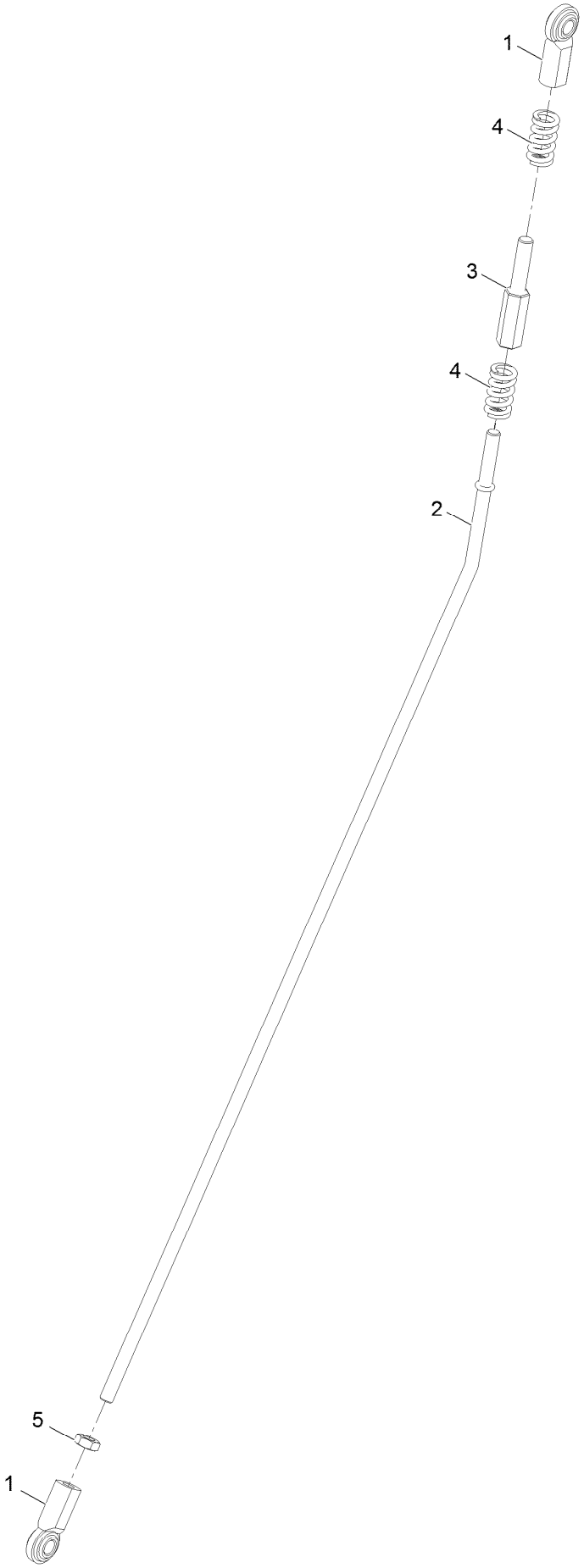


Motion Controls (continued)

Ref.	Part Number	Qty.	Description
1		1	LH Motion Handle ASM ●
1:1	135-1575-03	1	Handle-Control, LH
1:2	103-9928	2	Bearing
1:3	103-8153	1	Grip-Lever, Control
2		1	RH Motion Handle ASM ●
2:1	135-1576-03	1	Handle-Control, RH
2:2	103-9928	2	Bearing
2:3	103-8153	1	Grip-Lever, Control
3	116-4978	2	Shaft-Pivot, Motion Control
4	116-4198	2	Spacer-Shaft, Drive Lever
5	117-8304	4	Screw-Hex Flange 1/4-20 X 3/4
6	135-1557-01	1	Bar-Reference
7	3231-2	4	Bolt-Carriage 3/8-16 X 1
8	104-8301	12	Nut-Nyloc 3/8-16 Flg
9	135-0305	2	Arm-Motion
10	323-5	4	Screw-HH 3/8-16 X 7/8
11		1	LH Motion Linkage ASM ●
12		1	RH Motion Linkage ASM ●
13	323-7	2	Screw-HH 3/8-16 X 1 1/4
14	126-9682	2	Spacer
15	323-9	2	Screw-HH 3/8-16 X 1 3/4

● Not serviced separately

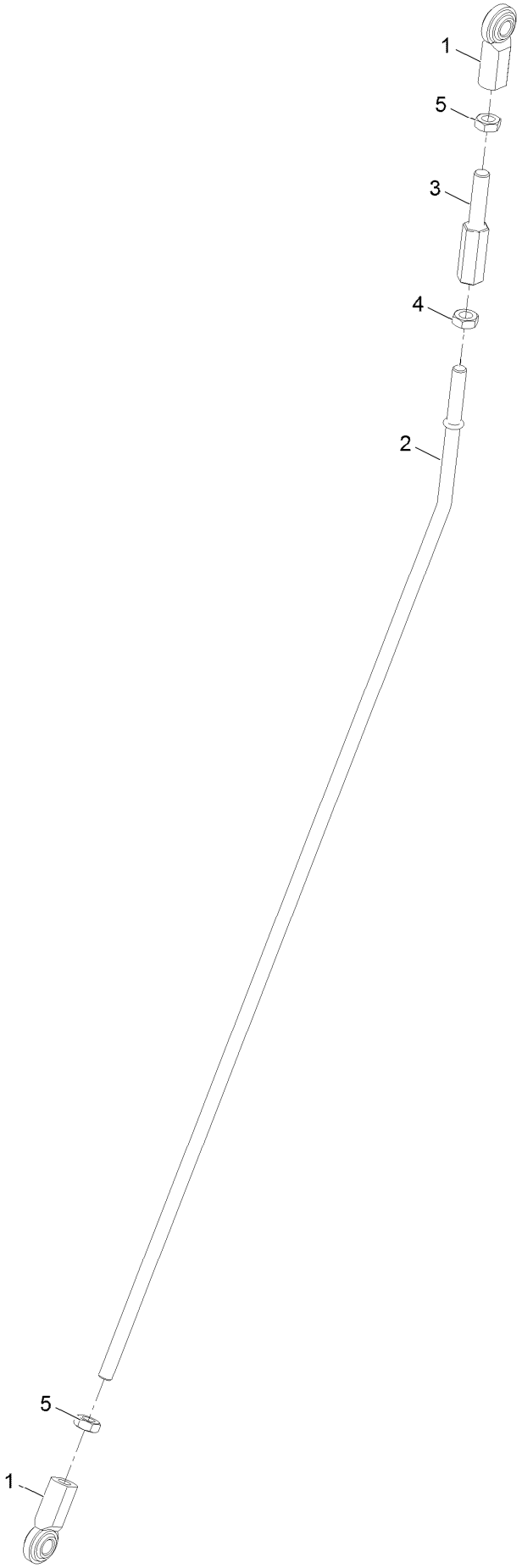
LH Motion Control Linkage Assembly



LH Motion Control Linkage Assembly (continued)

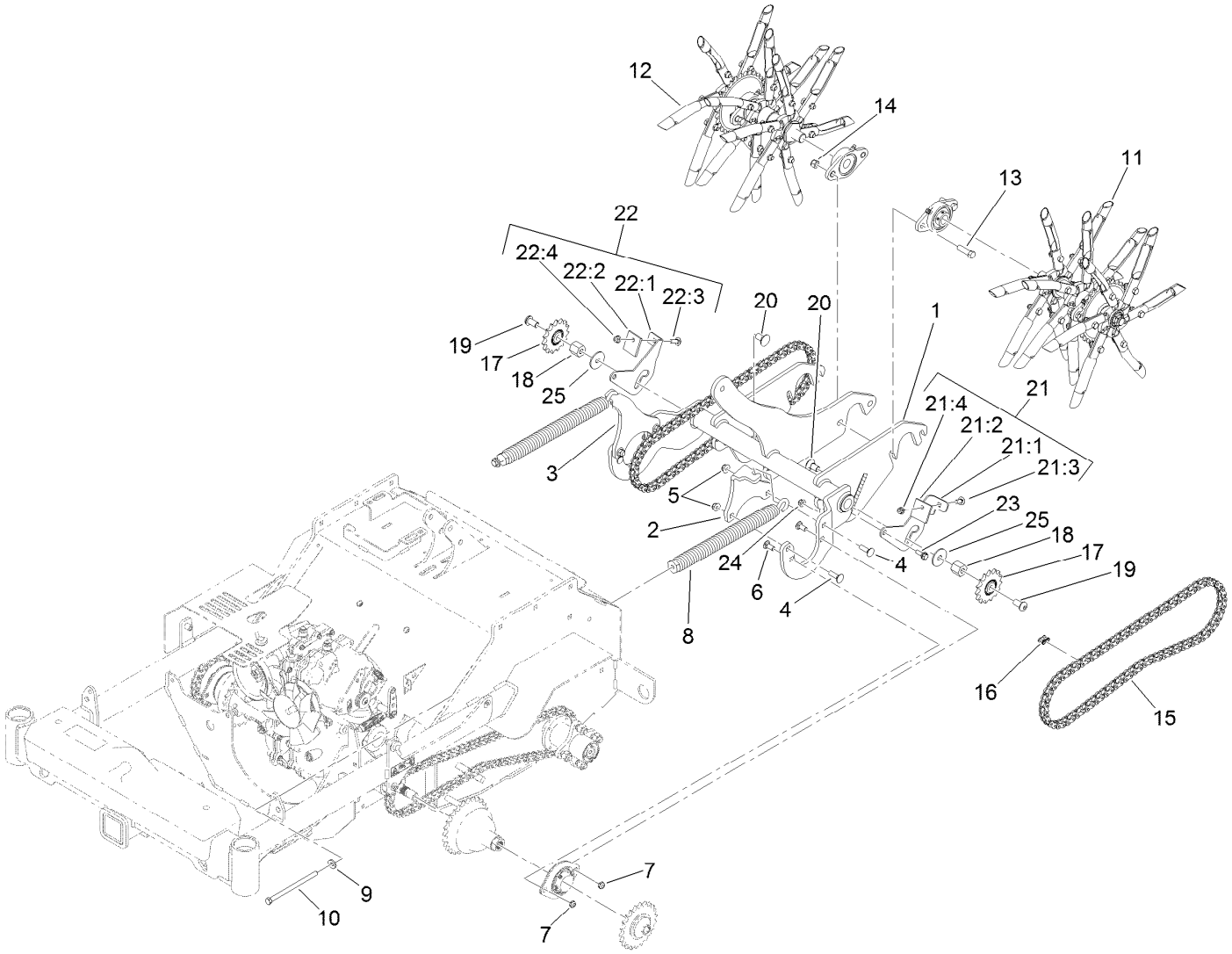
Ref.	Part Number	Qty.	Description
1	103-0608	2	Balljoint
2	135-1579	1	Linkage-Motion
3	116-4755	1	Rod-Adjustment
4	116-7560	2	Spring-Compression
5	3220-3	1	Nut-Jam 3/8-24

RH Motion Control Linkage Assembly



RH Motion Control Linkage Assembly (continued)

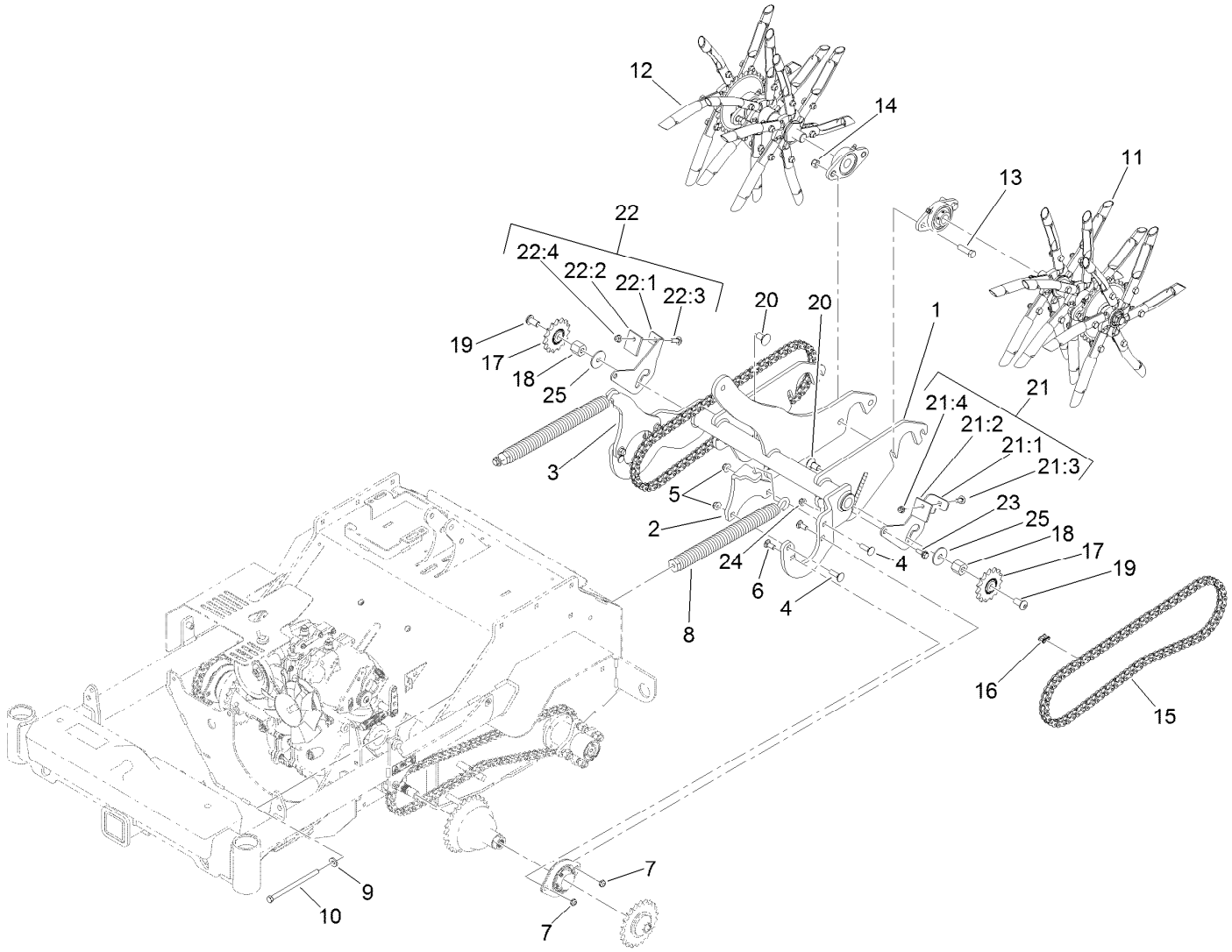
Ref.	Part Number	Qty.	Description
1	103-0608	2	Balljoint
2	135-1579	1	Linkage-Motion
3	116-4755	1	Rod-Adjustment
4	3220-16	1	Nut-Jam 3/8-24 LH
5	3220-3	2	Nut-Jam 3/8-24



Tine Assembly

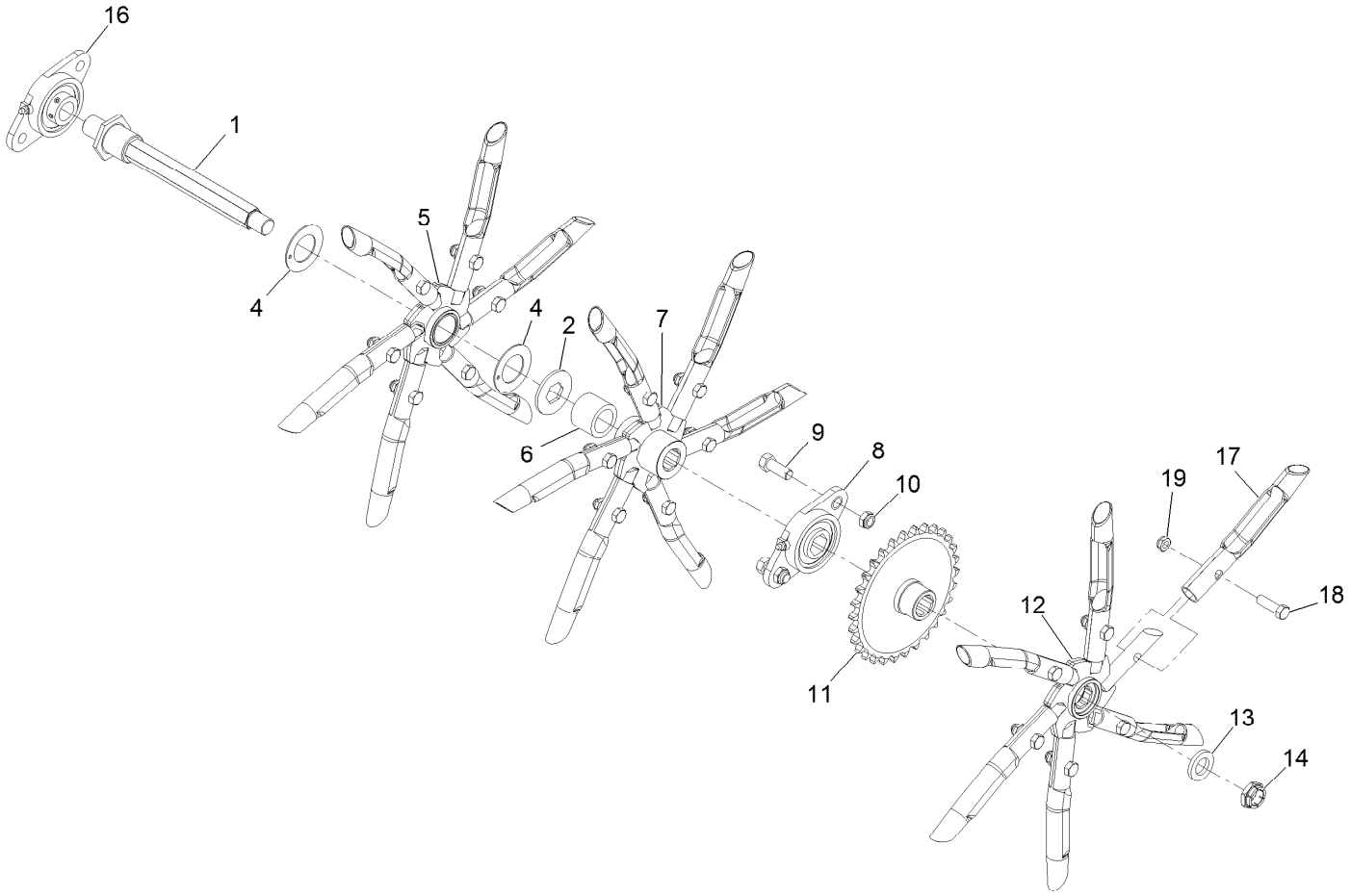
Ref.	Part Number	Qty.	Description
1	135-0810-03	1	Lift-Tine
2	135-1060-03	1	Arm-Spring, LH
3	135-1061-03	1	Arm-Spring, RH
4	3231-25	4	Bolt-CARR
5	104-8301	4	Nut-HF, NI
6	3231-12	4	Bolt-CARR
7	3296-59	4	Nut-Lock, NI
8	116-0000	2	Spring-Extension
9	98-5975	2	Washer-Belleville
10	323-58	2	Bolt-TAP, HH
11	126-9550	1	LH Tine Wheel ASM
12	126-9551	1	RH Tine Wheel ASM
13	324-6	2	Screw-HH
14	126-9780	2	Nut-Lock
15	135-1100	2	Chain-Roller
16	116-6897	2	Link-Connecting
17	126-9108	2	Sprocket-Idler, 15T
18	135-2242	2	Spacer

Ref.	Part Number	Qty.	Description
19	99-8446	2	Screw- Pan Socket Head
20	3233-9	2	Screw-CARR
21	135-2405	1	LH Debris Deflector ASM
21:1	135-2325	1	Bracket-Deflector, Debris (LH)
21:2	135-2403	1	Deflector-Debris
21:3	3230-10	1	Bolt-CARR
21:4	104-8300	1	Nut-HF, NI
22	135-2404	1	RH Debris Deflector ASM
22:1	135-2406	1	Bracket-Deflector, Debris (RH)
22:2	135-2403	1	Deflector-Debris
22:3	3230-10	1	Bolt-CARR
22:4	104-8300	1	Nut-HF, NI
23	27-0410	2	Screw-Shoulder
24	104-8300	2	Nut-HF, NI
25	120-3856	2	Washer-Flat



Tine Assembly (continued)

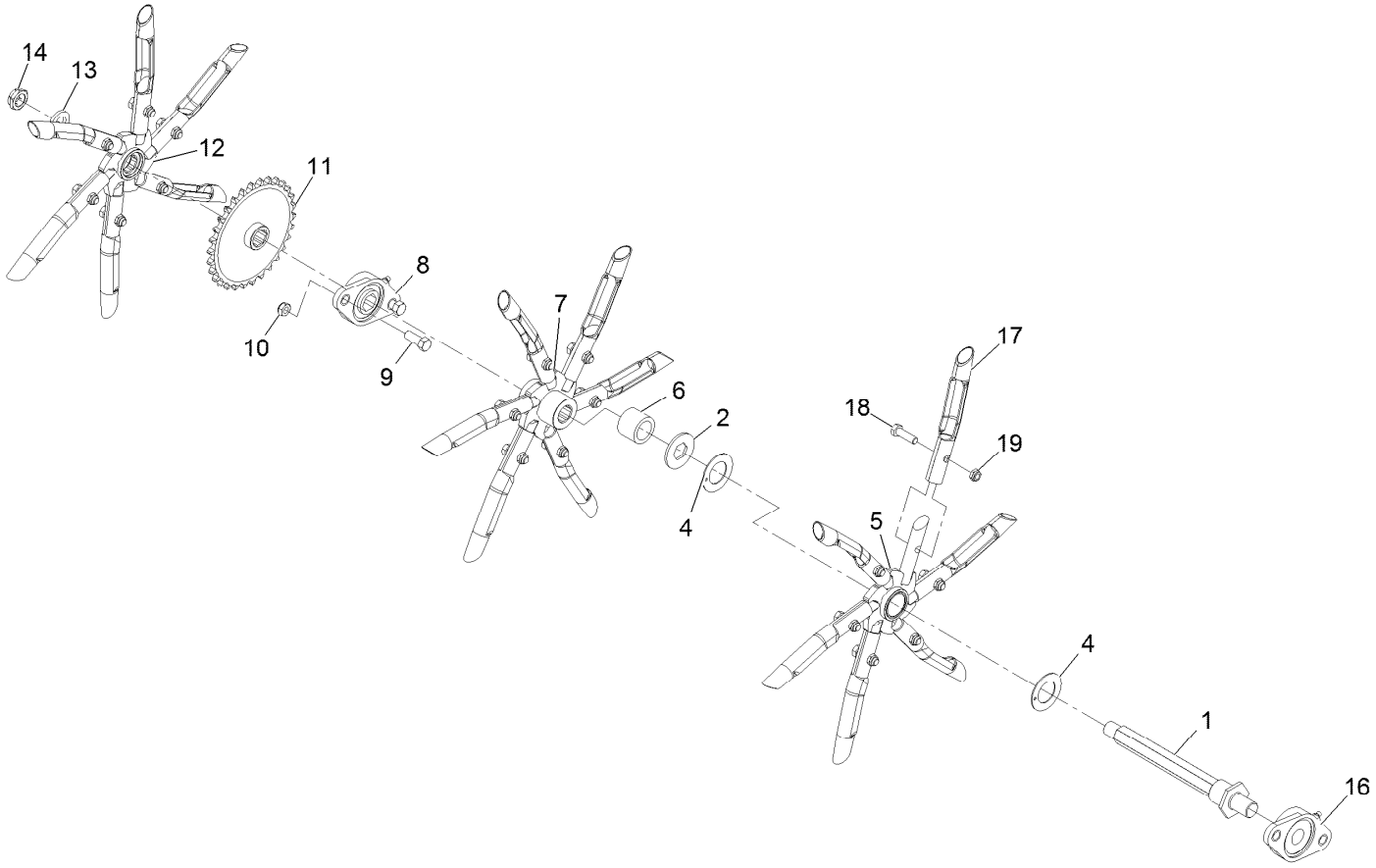
LH Tine Wheel Assembly



LH Tine Wheel Assembly (continued)

Ref.	Part Number	Qty.	Description
1	135-2980	1	Tine Shaft ASM
2	135-2977	1	Keeper-Tine, Floating
4	126-9619	2	Washer-Thrust
5	126-9540	1	Floating Spyder ASM
6	126-9715	1	Spacer-Tine
7	126-9625	1	Driven Spyder ASM
8	126-9705	1	Bearing-Hex Bore
9	126-9822	2	Screw-HH
10	126-9780	2	Nut-Lock
11	126-9624	1	Sprocket ASM
12	126-9630	1	Driven Spyder ASM
13	135-0502	1	Washer-Spacer
14	135-1528	1	Nut-Lock
16	126-9704	1	Bearing-Round Bore
17	126-2143	18	Tine-Coring (3/4 Inch)
18	323-7	18	Screw-HH 3/8-16 X 1 1/4
19	3296-59	18	Nut-Nyloc 3/8-16 Thin

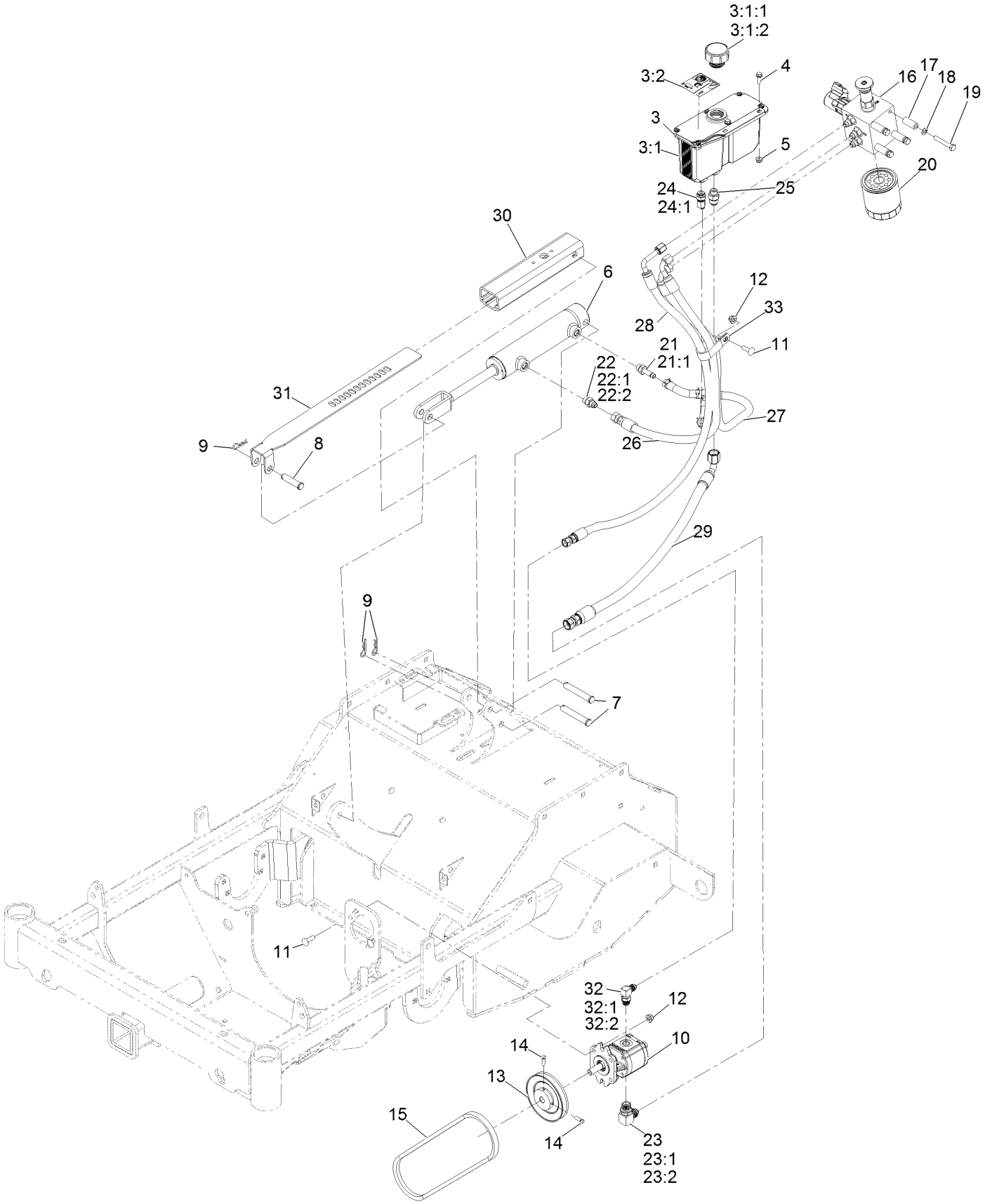
RH Tine Wheel Assembly



RH Tine Wheel Assembly (continued)

Ref.	Part Number	Qty.	Description
1	135-2980	1	Tine Shaft ASM
2	135-2977	1	Keeper-Tine, Floating
4	126-9619	2	Washer-Thrust
5	126-9540	1	Floating Spyder ASM
6	126-9715	1	Spacer-Tine
7	126-9625	1	Driven Spyder ASM
8	126-9705	1	Bearing-Hex Bore
9	126-9822	2	Screw-HH
10	126-9780	2	Nut-Lock
11	126-9624	1	Sprocket ASM
12	126-9630	1	Driven Spyder ASM
13	135-0502	1	Washer-Spacer
14	135-1528	1	Nut-Lock
16	126-9704	1	Bearing-Round Bore
17	126-2143	18	Tine-Coring (3/4 Inch)
18	323-7	18	Screw-HH 3/8-16 X 1 1/4
19	3296-59	18	Nut-Nyloc 3/8-16 Thin

Auxiliary Hydraulic Assembly

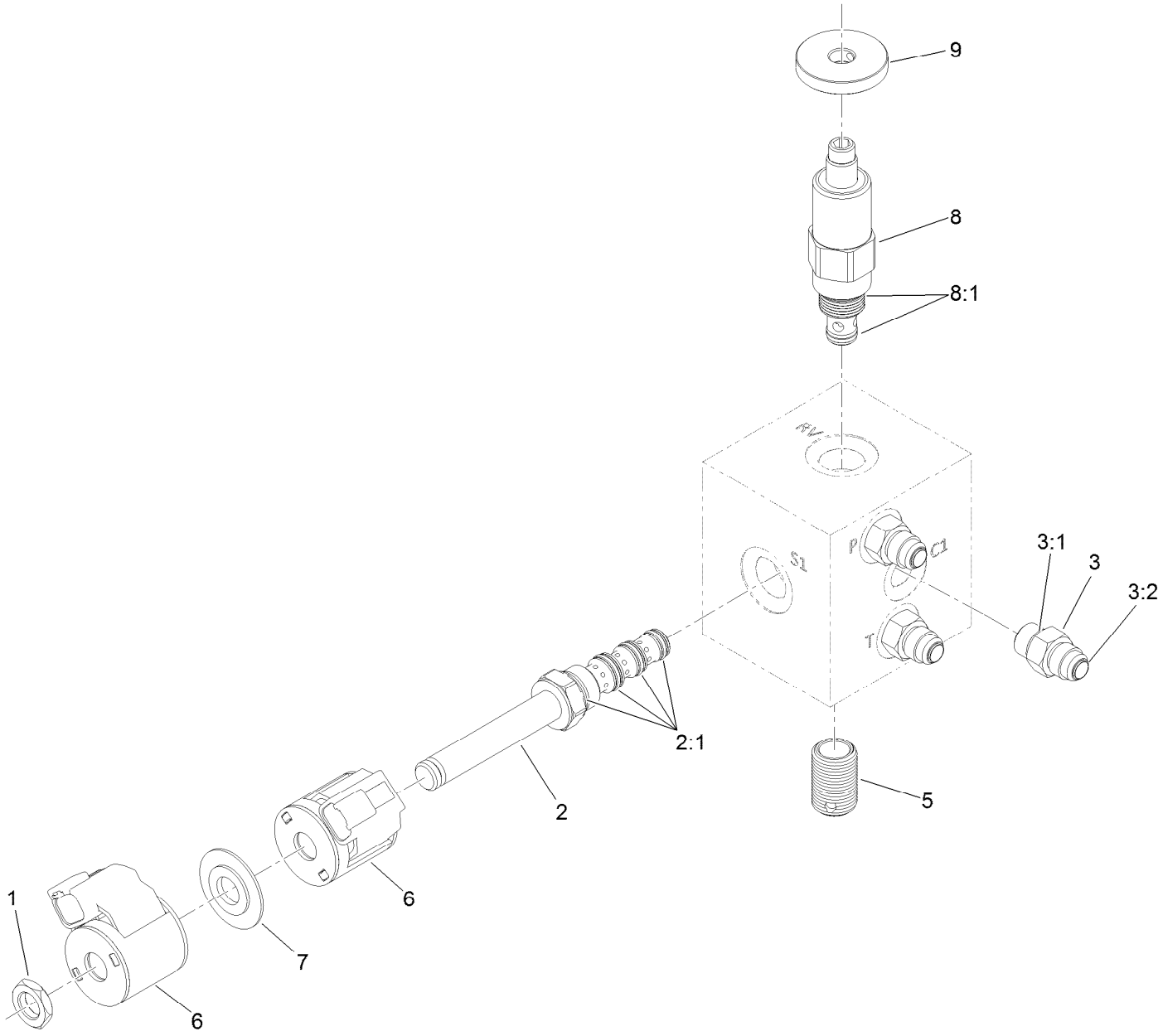


Auxiliary Hydraulic Assembly (continued)

Ref.	Part Number	Qty.	Description
3	116-2066	1	Reservoir ASM
3:1		1	Reservoir-HYD ●
3:1:1	103-1948	1	Cap-Reservoir, HYD
3:1:2	103-1949	1	Gasket-Cap
3:2	115-4212	1	Decal-Warning
4	32105-15	2	Screw-Machine 1/4-20 X 3/4
5	104-7201	2	Nut-Nyloc 1/4-20 Flg
6	126-9861	1	Cylinder-Hydraulic
7	283-55	2	Pin-Clevis
8	42195	1	Pin-Clevis
9	3290-467	3	Pin-Hair
10	126-9796	1	Pump-Hydraulic
11	3230-22	3	Bolt-Carriage 5/16-18 X 1 Sp
12	104-8300	3	Nut-Nyloc 5/16-18 Flg
13	116-6667	1	Pulley
14	3241-6	2	Screw-SQH
15	126-9803	1	Belt-V
16	126-9321	1	Manifold ASM
17	103-0384	4	Spacer
18	3253-4	4	Washer-Lock 5/16
19	322-10	4	Screw-HH 5/16-18 X 2
20	109-4180	1	Element, Oil Filter
21	103-1912	1	Adapter-Straight
21:1	237-42	1	O-Ring
22	103-2156	1	Adapter-Straight
22:1	1-603921	1	O-Ring-SAE #6
22:2	103-1020	1	O-Ring-37 Flare #6
23	103-2153	1	Elbow-90°
23:1	1-603920	1	O-Ring-SAE #8
23:2	1-603992	1	O-Ring-37 Flare #8
24	103-1807	1	Fitting-Barbed, 45 DEG
24:1	237-42	1	O-Ring
25	126-9952	1	Fitting-STR
26	126-9468	1	Hydraulic Hose ASM
27	126-9469	1	Hydraulic Hose ASM
28	126-9470	1	Hydraulic Hose ASM
29	126-9471	1	Hydraulic Hose ASM
30	135-1224	1	Housing-Depth Control
31	135-1385	1	Bracket-Depth Control
32	103-2155	1	Adapter-90°
32:1	1-603921	1	O-Ring-SAE #6
32:2	103-1020	1	O-Ring-37 Flare #6
33	2412-137	1	Clamp-R, Double

● Not serviced separately

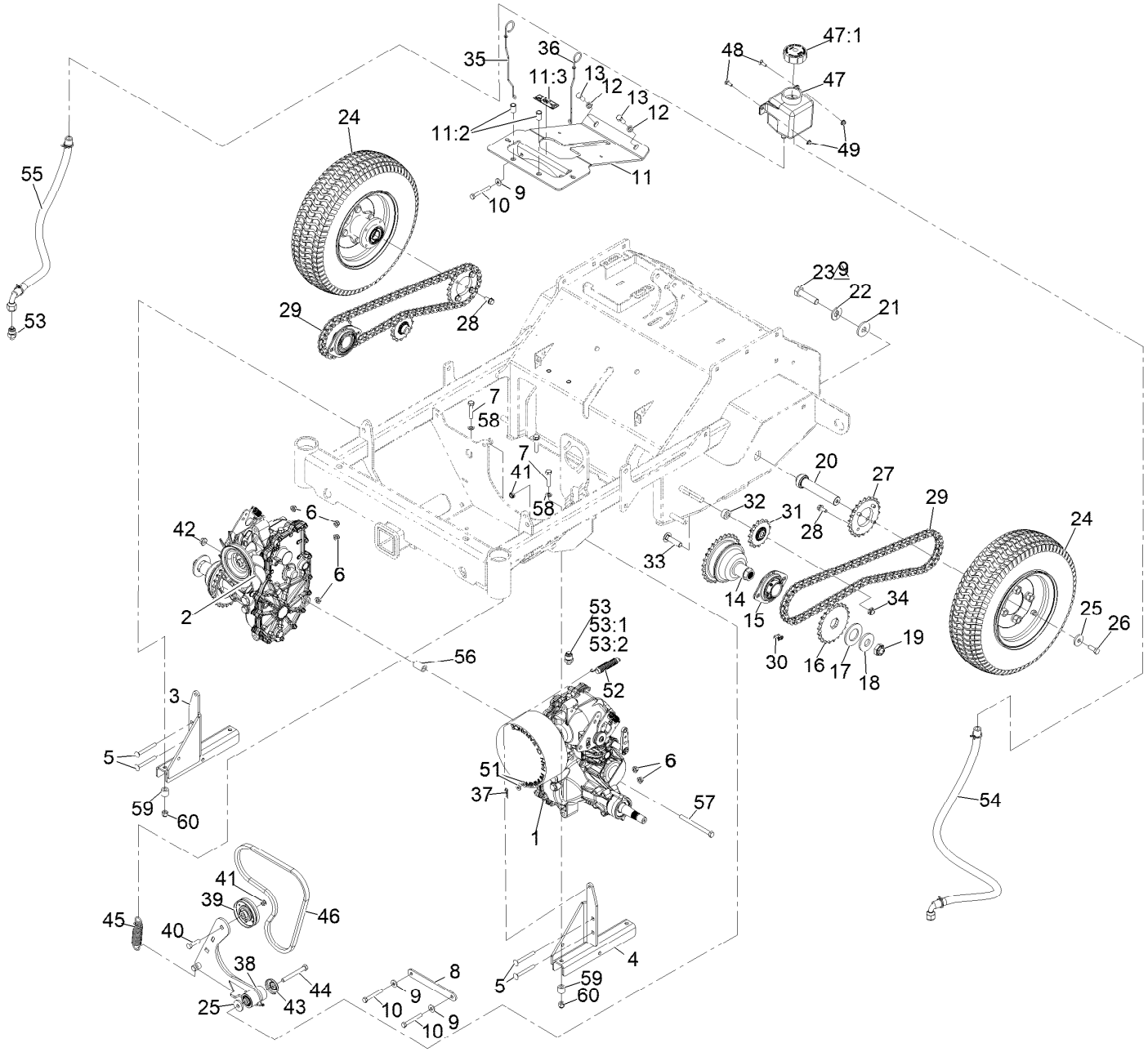
Manifold Assembly No. 126-9321



Manifold Assembly No. 126-9321 (continued)

Ref.	Part Number	Qty.	Description
1	110-2634	1	Nut-Coil
2	126-9379	1	Valve-Solenoid
2:1	112-6520	1	Seal Kit
3	103-2156	3	Fitting-Straight
3:1	1-603921	1	O-Ring
3:2	103-1020	1	O-Ring
5	127-3885	1	Nipple-Filter
6	112-0197	2	E Coil-12V DC
7	120-2586	1	Spacer-Coil
8	135-1855	1	Valve-Relief, Poppet Type
8:1	126-9388	1	Seal Kit
9	116-9396	1	Knob (1.5 DIA)

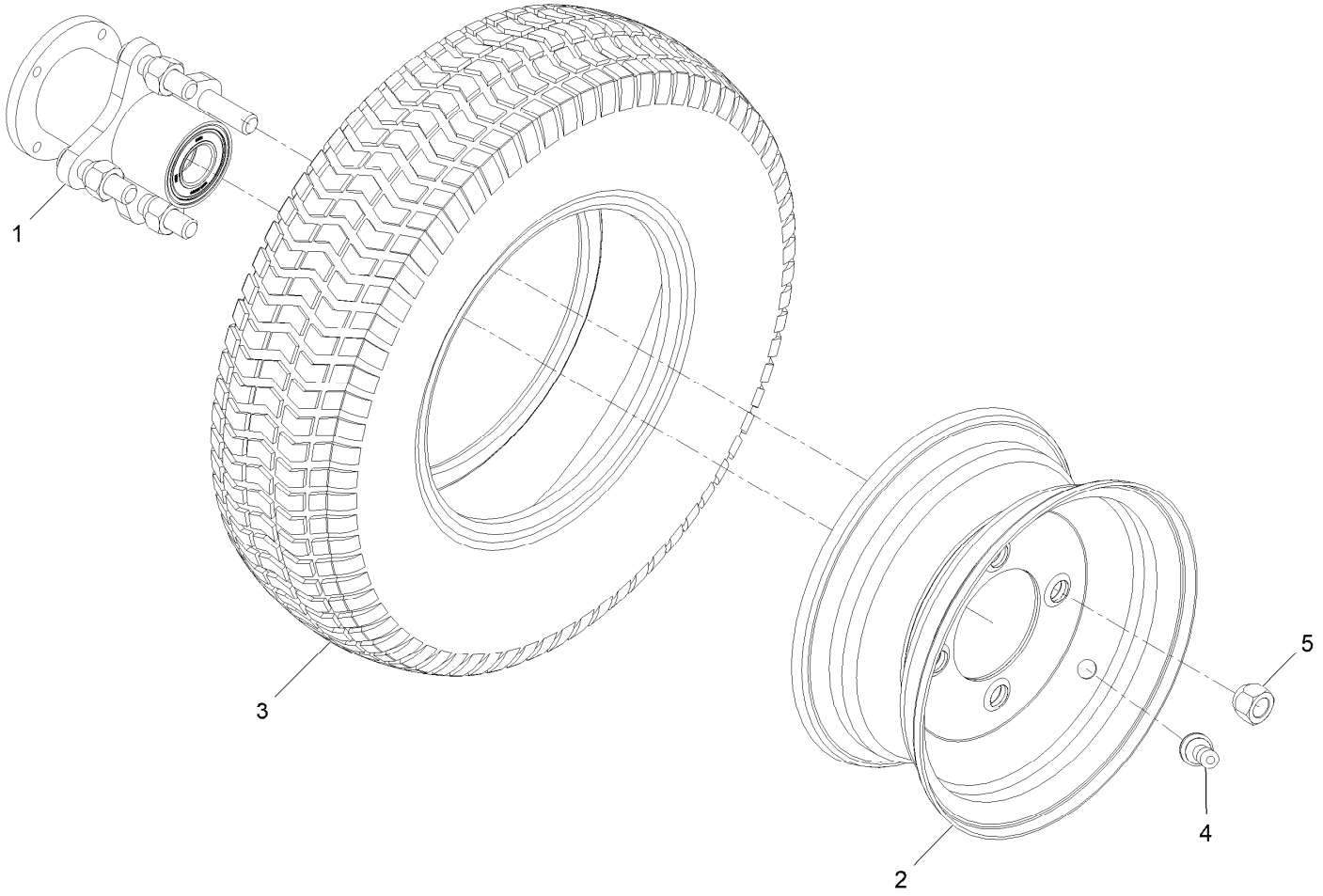
Ground Drive Assembly



Ground Drive Assembly (continued)

Ref.	Part Number	Qty.	Description
1	126-9064	1	Hydro-Zt3100, LH
2	126-9065	1	Hydro-Zt3100, RH
3	135-2004-03	1	Mount-Hydro, RH
4	135-2006-03	1	Mount-Hydro, LH
5	3230-9	4	Bolt-Carriage 5/16-18 X 2 3/4
6	104-8300	8	Nut-Nyloc 5/16-18 Flg
7	323-52	4	Screw-HH 3/8-16 X 1 3/4
8	126-9092-03	1	Crossmember-Transmission
9	1-303334	4	Washer-Spring Disc 5/16
10	132-3838	4	Screw-HH
11	135-2497	1	Support-Cover
11:2	32148-10	2	Nut-Clinch
11:3	121-6161	1	Decal-Danger
12	3253-21	2	Washer-Lock 3/8
13	323-6	2	Screw-HH 3/8-16 X 1
14	135-0537	2	Hub-Bell
15	135-1056	2	Bearing-Flanged
16	135-0347	2	Sprocket
17	135-0360	2	Washer-Spacer
18	26-1990	2	Washer-Belleville
19	116-2839	2	Nut-Lock
20	135-1895	2	Axle-Wheel, Drive
21	135-1894	2	Washer-Spacer
22	125-1736	2	Washer-Belleville
23	327-7	2	Screw-HH
24	142-4438	2	Wheel And Tire ASM
25	53-6380	3	Washer-Flat
26	3235-22	2	Screw-HH, Lock
27	126-9075	2	Sprocket
28	98-9940	8	Screw-HHF
29	135-1100	2	Chain-Roller
30	116-6897	2	Link-Connecting
31	126-9108	2	Sprocket-Idler, 15T
32	126-9498	2	Spacer
33	3233-4	2	Screw-CARR
34	3296-45	2	Nut-Nyloc 1/2-13 Thin
35	135-0683	1	Rod-Bypass, LH
36	135-0685	1	Rod-Bypass, RH
37	3290-307	2	Pin-Cotter
38	126-9116	1	Idler Arm ASM
39	116-9715	1	Pulley-Idler
40	323-29	1	Screw-HH 3/8-16 X 1 3/8
41	3296-59	2	Nut-Nyloc 3/8-16 Thin
42	104-8301	1	Nut-Nyloc 3/8-16 Flg
43	103-2916	1	Guard-Top
44	323-20	1	Screw-HH 3/8-16 X 3-1/4
45	1-603402	1	Spring-Extension
46	126-9834	1	Belt-V, Cogged
47	109-2250	1	Tank-HYD
47:1	109-3320	1	Cap-Reservoir, HYD
48	3229-1	2	Bolt-Carriage 1/4-20 X 3/4
49	104-7201	2	Nut-Nyloc 1/4-20 Flg
51	119-8952	4	Washer
52	109-7124	2	Spring-Extension
53	135-3138	2	Fitting-Straight
53:1	237-78	1	O-Ring
53:2	1-603992	1	O-Ring-37 Flare #8
54	135-0061	1	Hose ASM
55	135-0062	1	Hose ASM
56	135-0124	1	Spacer
57	323-23	1	Screw-HH 3/8-16 X 4-1/2
58	106-5592	4	Spacer-Brake, Parking
59	98-8895	4	Spacer
60	112-0236	4	Nut-Lock

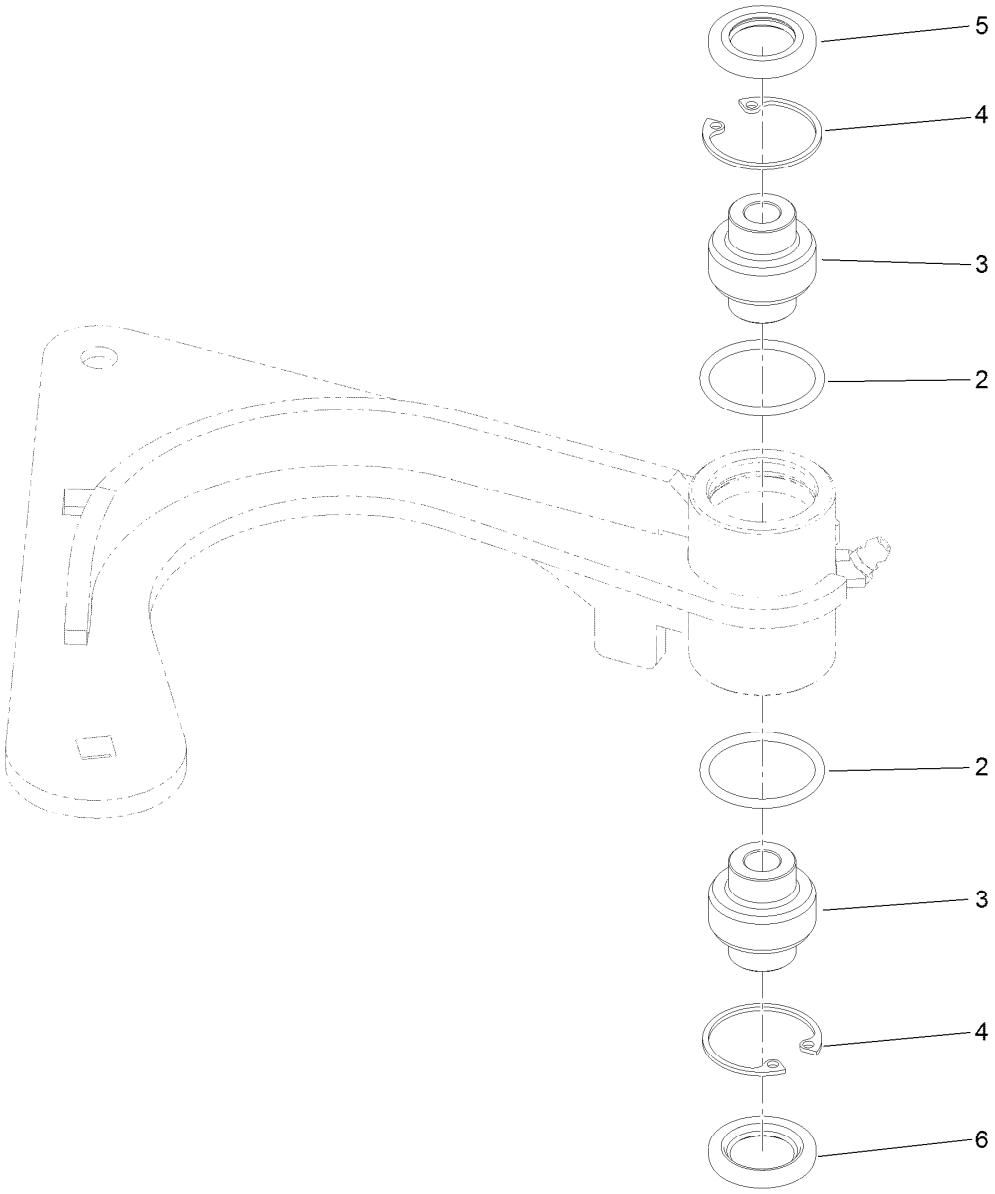
Wheel and Tire Assembly



Wheel and Tire Assembly (continued)

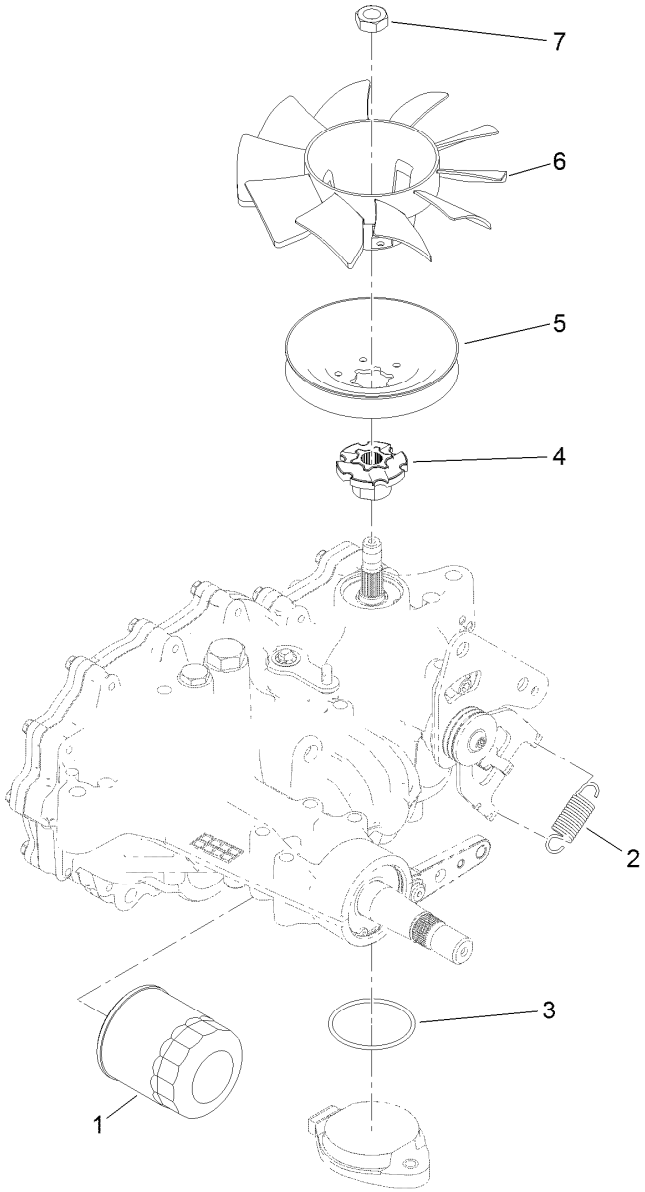
Ref.	Part Number	Qty.	Description
1		1	Wheel Hub ASM ●
2		1	Rim ●
3		1	Tire ●
4	232-27	1	Stem-Valve
5	242-50	4	Nut-Lug

● Not serviced separately



Idler Arm Assembly No. 126-9116

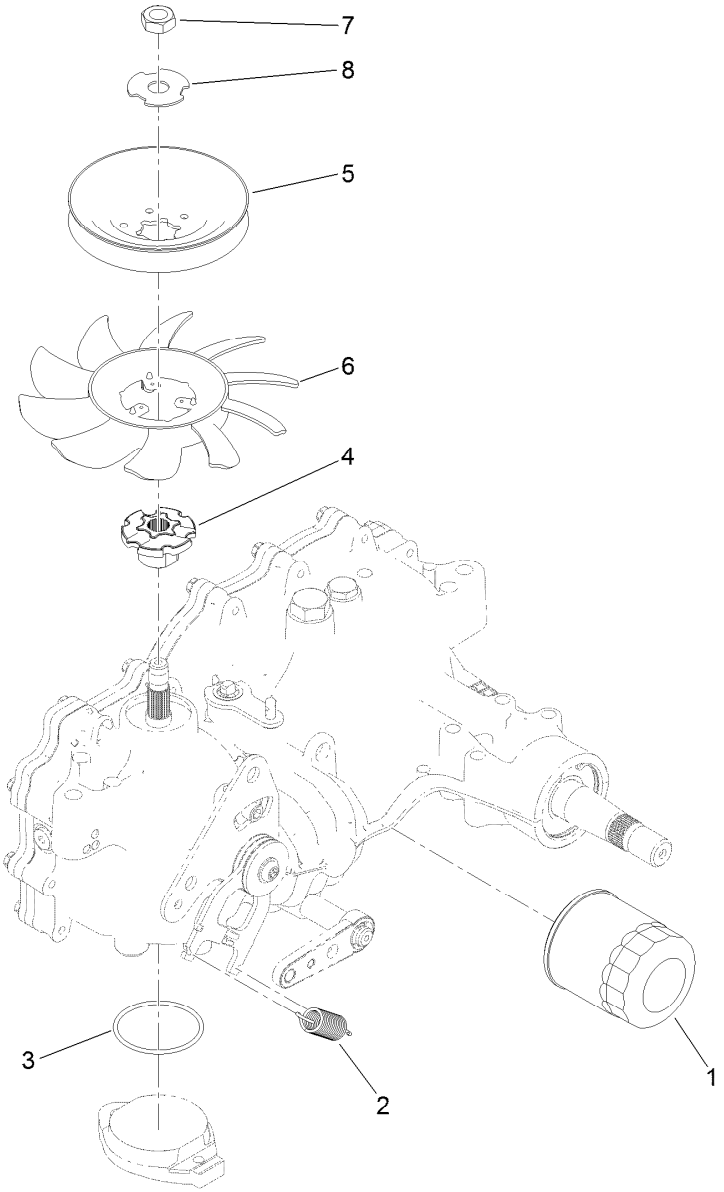
Ref.	*Part Number*	*Qty.*	*Description*
2	106-7159	2	O-Ring
3	103-3504	2	Bearing-Spherical
4	32120-10	2	Ring-Snap
5	103-3505	1	Seal-Lip, Double
6	103-3506	1	Seal-Lip, Single



LH Transaxle Assembly No. 126-9064

Ref.	*Part Number*	*Qty.*	*Description*
1	109-3321	1	Element-Oil Filter, HYD
2	135-3931	1	Spring-Extension
3	109-3540	1	O Ring-Seal
4	116-9705	1	Hub-Pulley
5	116-9707	1	Pulley
6	126-0291	1	Fan-7.0 Inch (10 Blade)
7	116-9714	1	Nut-HJ
99	135-3604	1	Brake Shaft Seal Kit ●

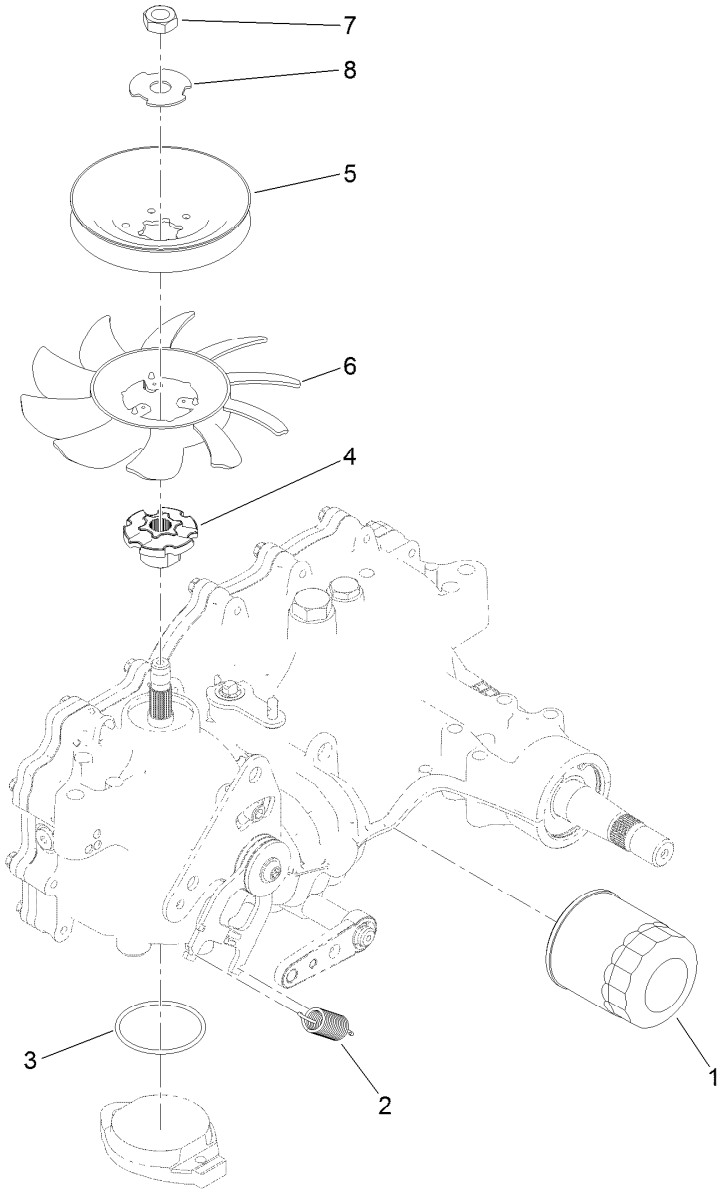
● Not illustrated



RH Transaxle Assembly No. 126-9065

Ref.	*Part Number*	*Qty.*	*Description*
1	109-3321	1	Element-Oil Filter, HYD
2	135-3931	1	Spring-Extension
3	109-3540	1	O Ring-Seal
4	116-9705	1	Hub-Pulley
5	116-9707	1	Pulley
6	116-9706	1	Fan
7	116-9714	1	Nut-HJ
8	116-9708	1	Washer-Slotted
99	135-3604	1	Brake Shaft Seal Kit ●

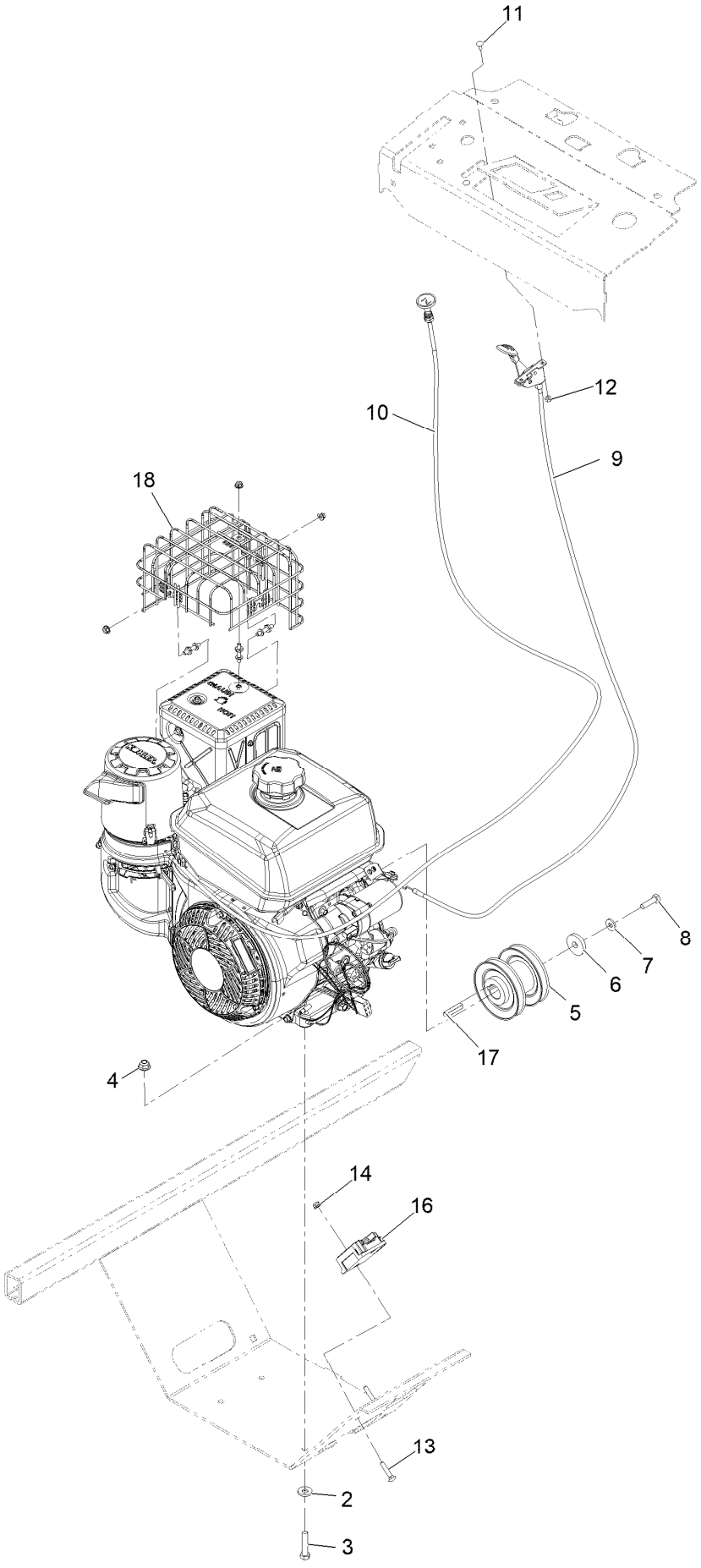
● Not illustrated



RH Transaxle Assembly No. 126-9065 (continued)

● Not illustrated

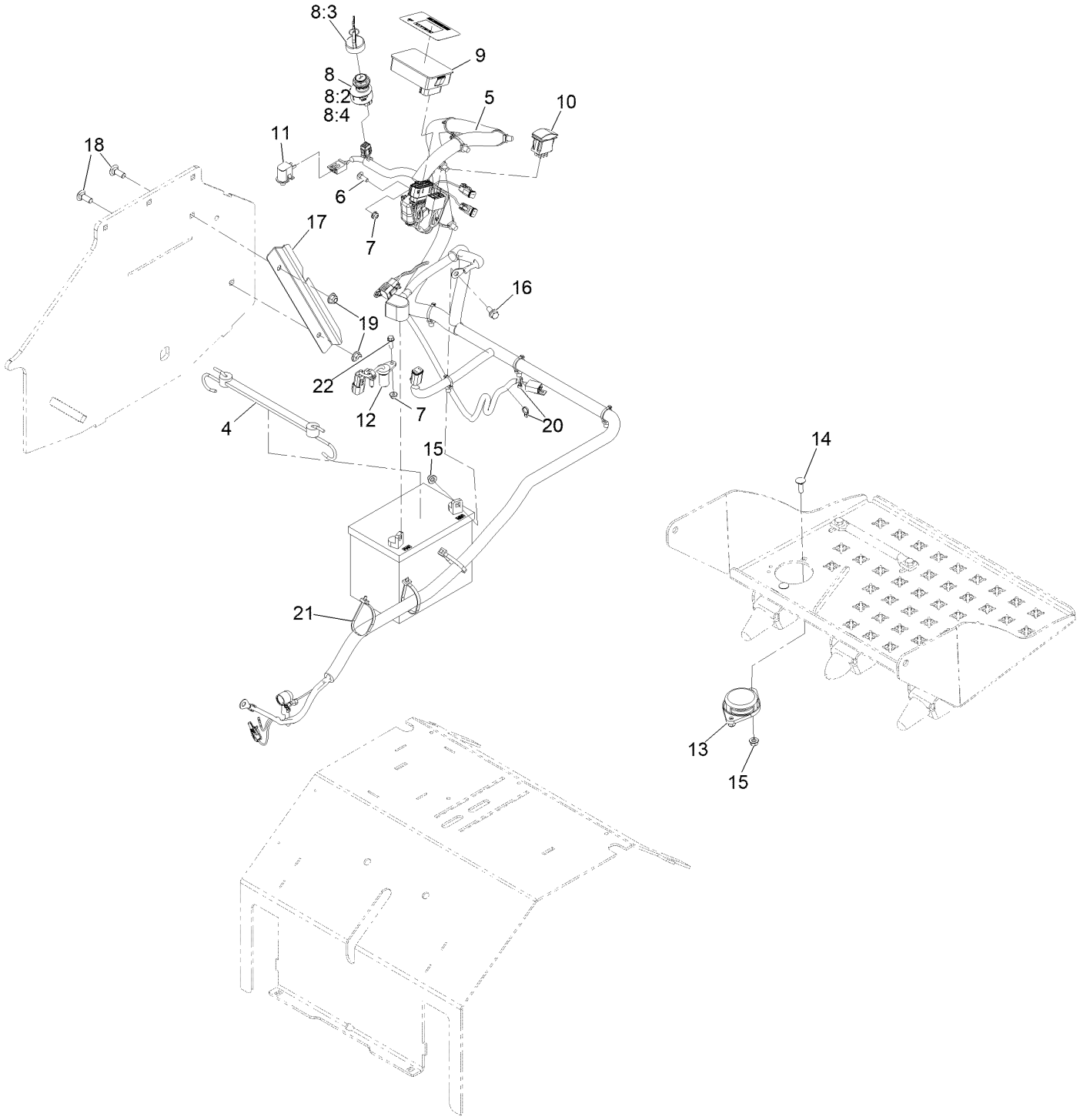
Engine Assembly



Engine Assembly (continued)

Ref.	Part Number	Qty.	Description
2	98-5975	4	Washer-Spring Disc 3/8
3	323-9	4	Screw-HH 3/8-16 X 1 3/4
4	104-8301	4	Nut-Nyloc 3/8-16 Flg
5	126-9142	1	Pulley
6	1-543610	1	Washer
7	1-303334	1	Washer-Spring Disc 5/16
8	33114-030	1	Screw-HH M8-1.25 X 30Mm
9	109-3958	1	Control-Throttle
10	135-2133	1	Cable-Choke, Push/Pull
11	1-807513	2	Bolt-Carriage #10-24 X 1/2
12	3296-2	2	Nut-Nyloc #10-24
13	3229-3	2	Bolt-Carriage 1/4-20 X 1 1/4
14	104-7201	2	Nut-Nyloc 1/4-20 Flg
16	126-9904	1	Regulator
17	135-3980	1	Key-Square, 7Mm
18	135-3366	1	Kit-Muffler Birdcage

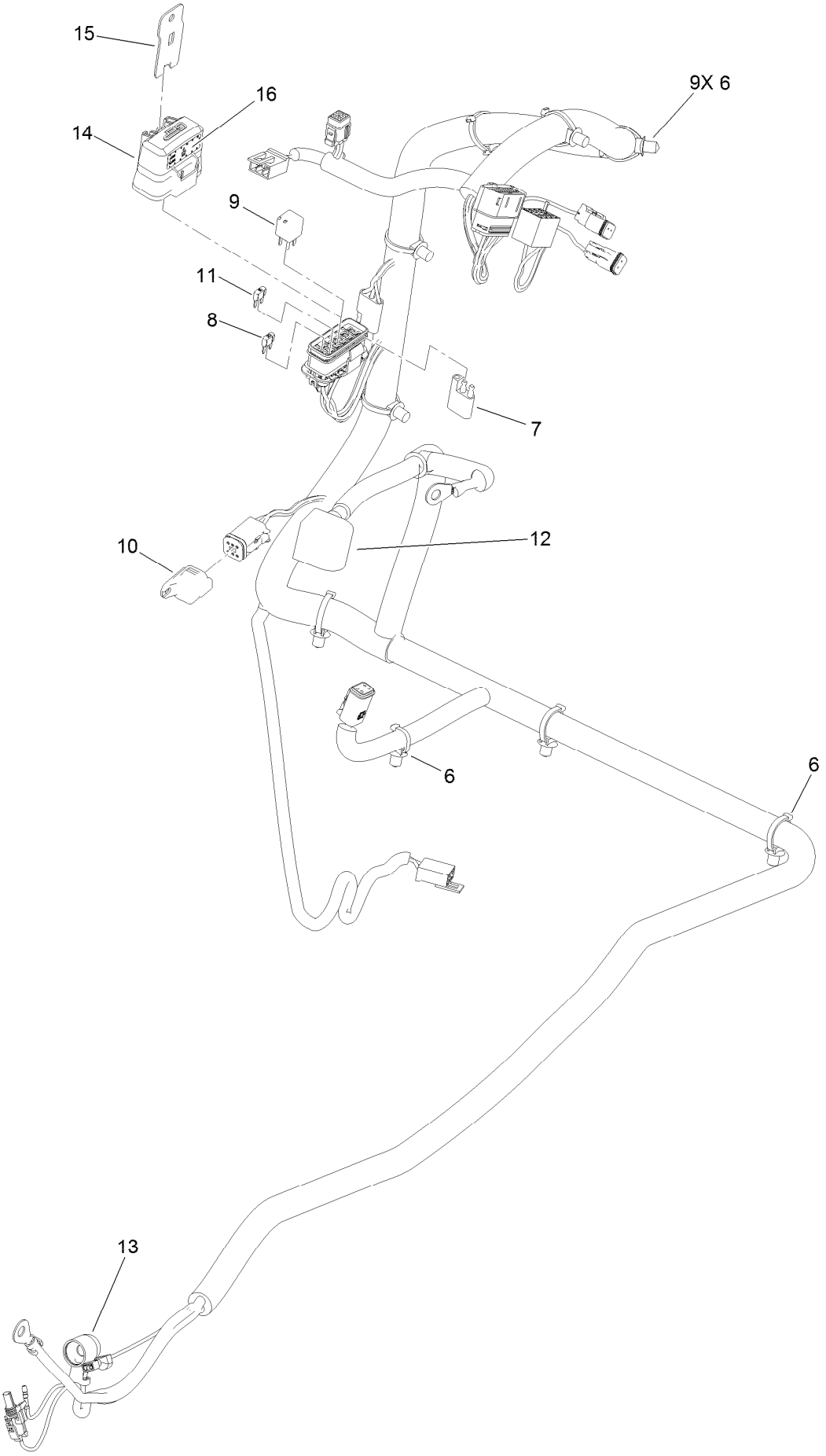
Electrical Assembly



Electrical Assembly (continued)

Ref.	Part Number	Qty.	Description
4	104-2466	1	Holddown-Battery
5	126-9535	1	Harness-Wire
6	3229-1	1	Bolt-Carriage 1/4-20 X 3/4
7	104-7201	2	Nut-Nyloc 1/4-20 Flg
8	126-6285	1	Ignition Switch ASM
8:2	108-8660	1	Nut-Mounting
8:3	106-5270	1	Ignition Key Set
8:4	108-8659	1	Washer-Backup
9	135-2500	1	Hour Meter ASM
10	100-1535	1	Switch-Rocker, (On)-Off-(On)
11	82-2190	1	Switch
12	135-0101	1	Sensor-Quadrature
13	92-6282	1	Switch-Seat
14	3230-2	2	Bolt-Carriage 5/16-18 X 1
15	104-8300	4	Nut-Nyloc 5/16-18 Flg
16	3234-5	2	Screw-HH Flg 5/16-18 X 3/4
17	126-9701-03	1	Guard-Harness
18	3231-2	2	Bolt-Carriage 3/8-16 X 1
19	104-8301	2	Nut-Nyloc 3/8-16 Flg
20	1-303287	2	Tie-Cable 5 1/2 (Small)
21	3290-378	3	Tie-Cable
22	32105-15	1	Screw-Machine 1/4-20 X 3/4

Wire Harness Assembly No. 126-9535



Wire Harness Assembly No. 126-9535 (continued)

Ref.	Part Number	Qty.	Description
6	32180-030	9	Clip-Tie
7	32180-197	1	Cap-Plug
8	121-8868	1	Fuse-Mini Blade, 20 Amp
9	126-3991	1	Relay-Micro
10	32180-156	1	Cap-Plug, 6 Way
11	121-8867	1	Fuse-Mini Blade, 15 Amp
12	126-8876	1	Insulator-Battery
13	1-543393	1	Insulator-Solenoid
14	32180-176	1	Cover-Block, Fuse
15	32180-177	1	Clip-Mounting
16	126-7875	1	Decal-Fuse

Notes:

Notes:

Notes:

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