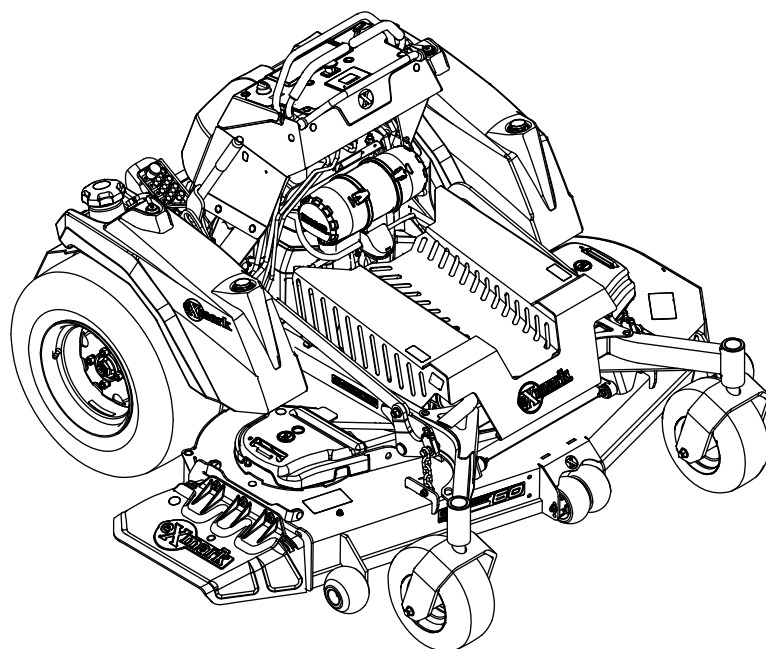




STARIS S-SERIES

Model No. STS730GKA52400—Serial No. 408644346 and Up

Picture below may not reflect actual product.



Parts Manual

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

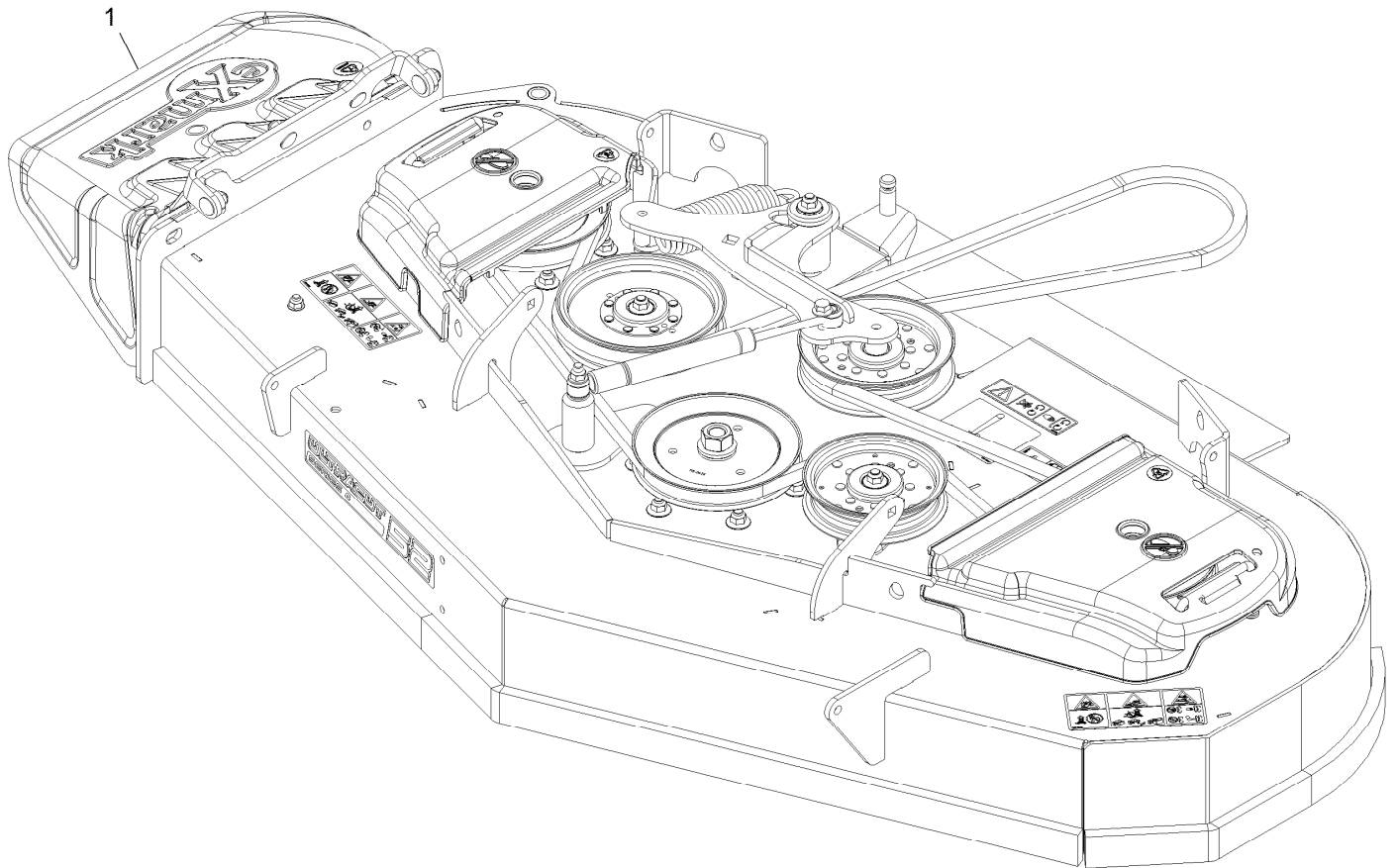


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

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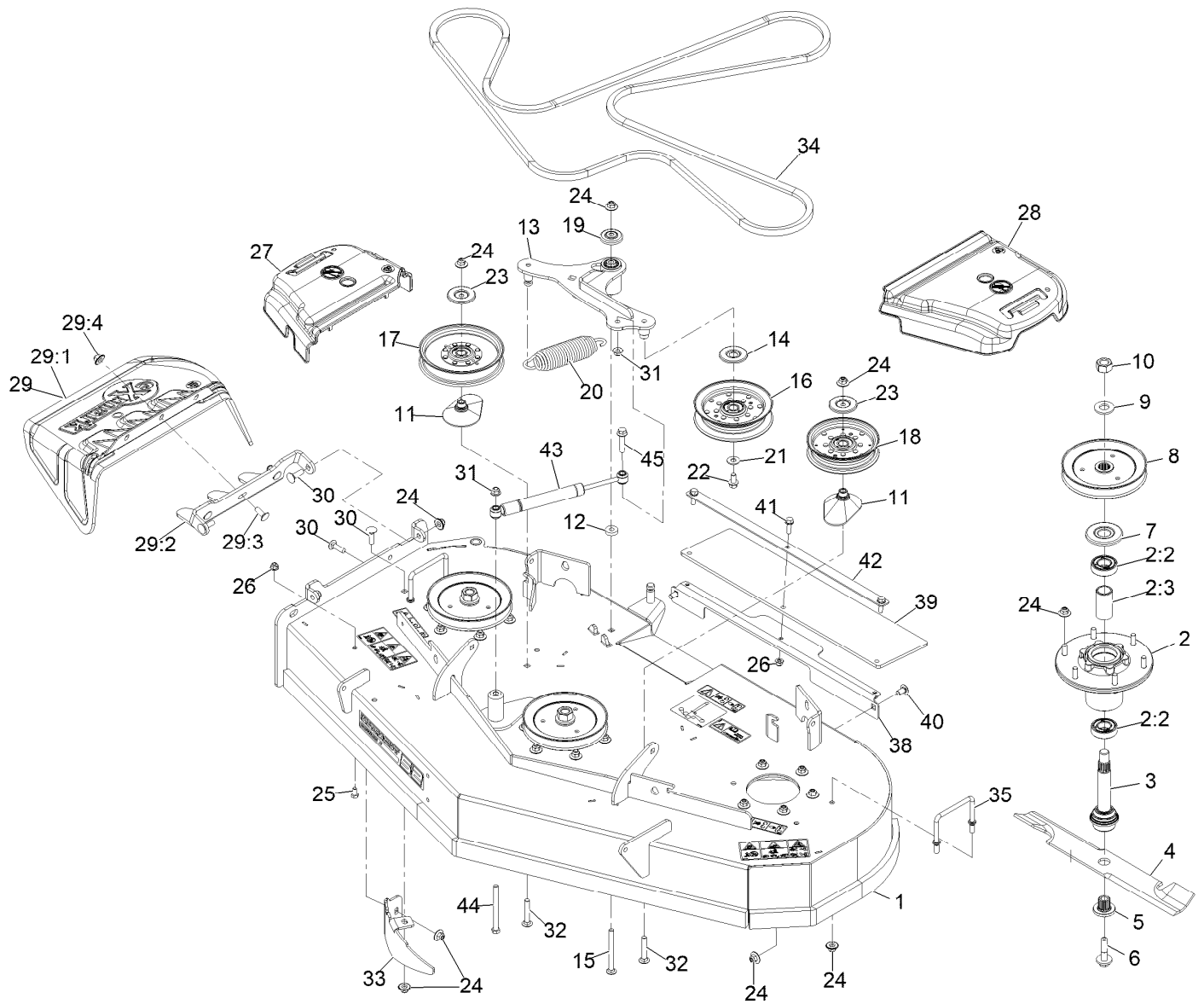
Complete Deck Assembly



Complete Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-6669	1	ASM, Complete Deck, 524

Deck Assembly



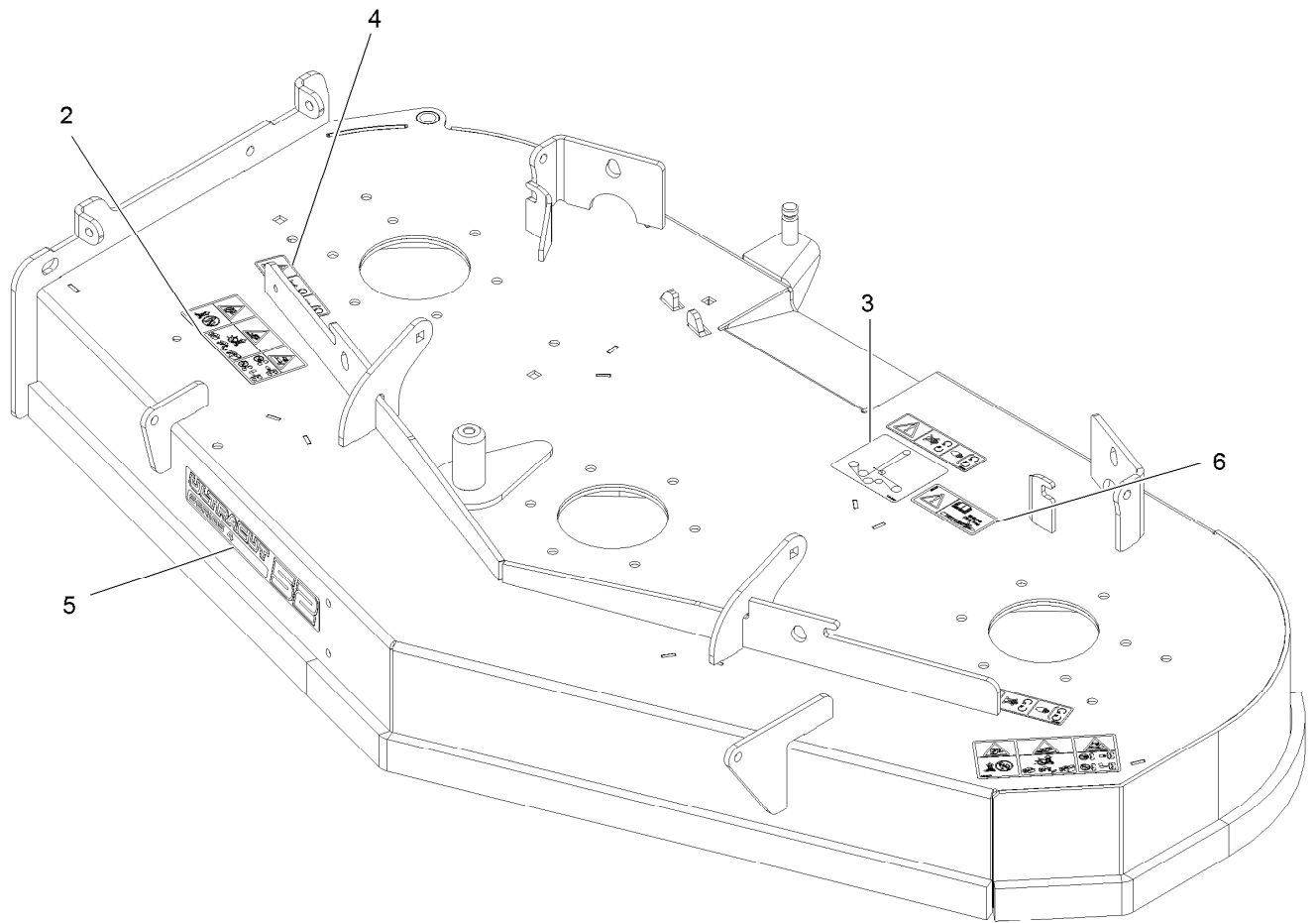
Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-1908	1	ASM, Deck W/ Decals, 52"	22	110-1718	1	Screw-Hex Flange 3/8-16 X 3/4
2	116-3344	3	ASM-Cutter Hsg With Bearings	23	126-8043	2	Shield-Dust
2:2	116-0720	2	Bearing-Ball	24	109-6658	31	Nut-Nyloc 3/8-16 Flg
2:3	116-3312	1	Spacer-Bearing	25	322-2	1	Screw-HH 5/16-18 X 5/8
3	116-3341	3	ASM-Spindle And Seal	26	104-8300	4	Nut-Nyloc 5/16-18 Flg
4	116-5175	3	Blade-Extreme 2, 18.00" ●	27	109-6935	1	Cover-Belt, RH
4	103-6402	3	Blade-Notched	28	109-6936	1	Cover-Belt, LH
4	103-6392	3	Blade, Mulching ■	29	109-7188	1	ASM,Discharge Chute
4	103-6387	3	Blade, Low Lift ●	29:1	109-2738	1	Chute, Discharge
4	103-6382	3	Blade, Solid ●	29:2	109-8675-01	1	Bracket,Discharge Chute
5	103-3037	3	Bushing, Splined	29:3	3231-22	3	Bolt-Carriage 3/8-16 X 1
6	109-9220	3	Screw-Sems 1/2-20 X 2.19	29:4	109-6658	3	Nut-Nyloc 3/8-16 Flg
7	116-1286	3	Guard,Bearing Top .989	30	3231-25	4	Bolt-Carriage 3/8-16 X 1 1/4
8	116-0675	3	Sheave,Blade Drive 6.50	31	104-8301	2	Nut-HF, NI
9	103-2802	3	Washer-Spring Disc 3/4	32	3231-7	2	Bolt-Carriage 3/8-16 X 2 1/4
10	116-7306	3	Nut-Hex	33	116-5814-01	1	Baffle-Dogleg, Lz-Vt52
11	109-2872	2	Spacer-Pulley	34	135-5078	1	Belt, 5V
12	62-6660	1	Spacer	35	109-6982	2	Wireform-Cover
13	135-7394	1	ASM-Deck Idler	38	135-6287-03	1	Brkt, Heat Deflector
14	126-9195	1	Shield-Guard, Dust	39	135-6358	1	Shield, Heat
15	3231-37	1	Bolt-Carriage 3/8-16 X 4	40	3231-21	2	Bolt-Carriage 3/8-16 X 3/4
16	126-9196	1	Idler-Pulley, Flat	41	3234-29	3	Screw-HH Flg 5/16-18 X 1
17	126-9189	1	Idler-Pulley, Flat 6.00X1.00	42	135-7122-03	1	Brkt-Heat Deflector, Top
18	126-9187	1	Pulley-Idler, Flat	43	135-7252	1	Damper
19	103-2916	1	Guard-Top	44	323-17	1	Screw-HH 3/8-16 X 4 1/4
20	116-6317	1	Spring-Extension	45	3234-19	1	Screw-HHF 3/8-16 X 1 3/4
21	3256-4	1	Washer-3/8 Std				

● Optional Equipment

■ Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.

Deck W/Decals Assembly

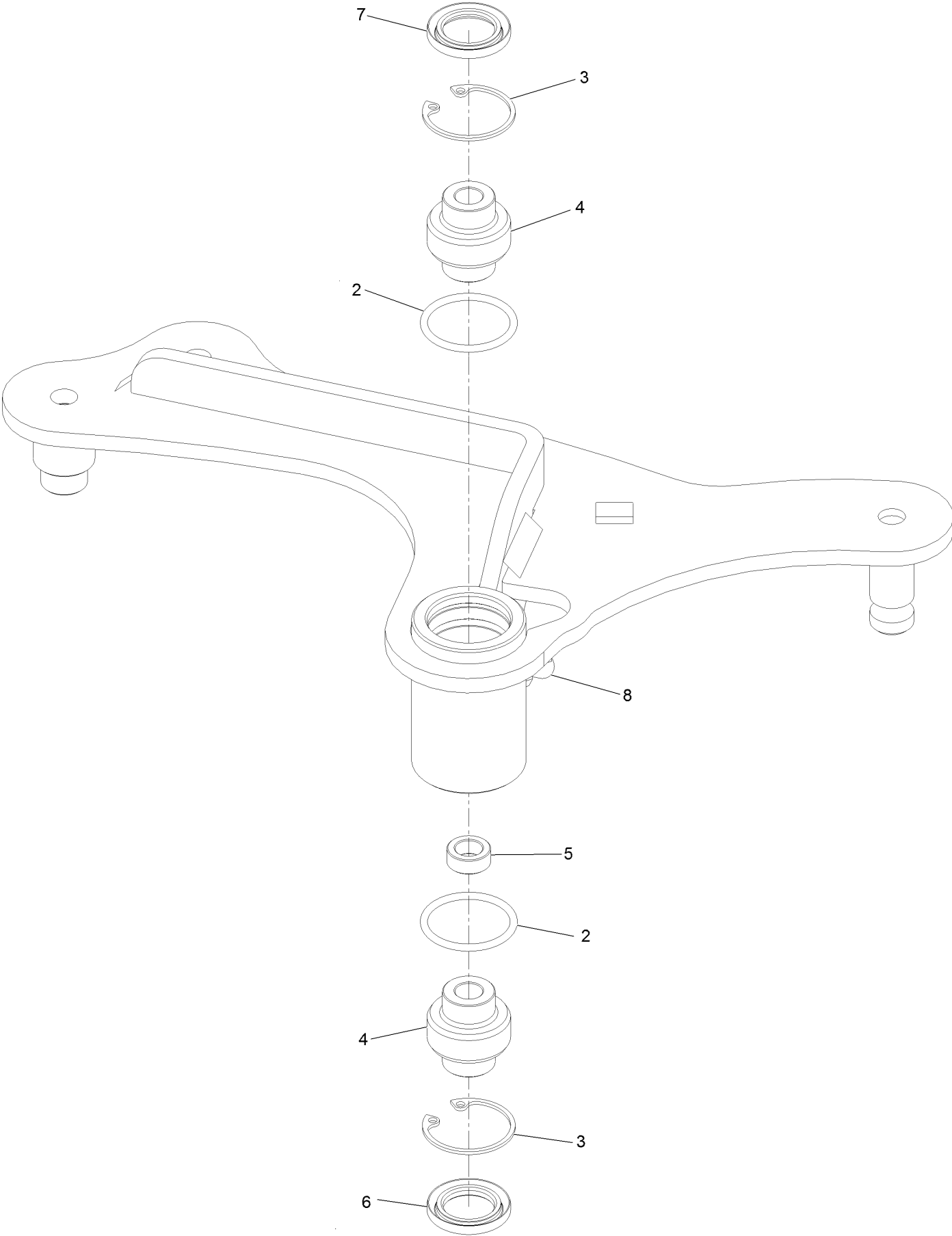


Deck W/Decals Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	135-5210	2	Decal-Warning Thrown Obj
3	116-8727	1	Decal-Belt Routing
4	112-9028	3	Decal-Cover, Missing

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	126-6588	1	Decal, 524
6	116-8283	1	Decal-Torque, Bolt

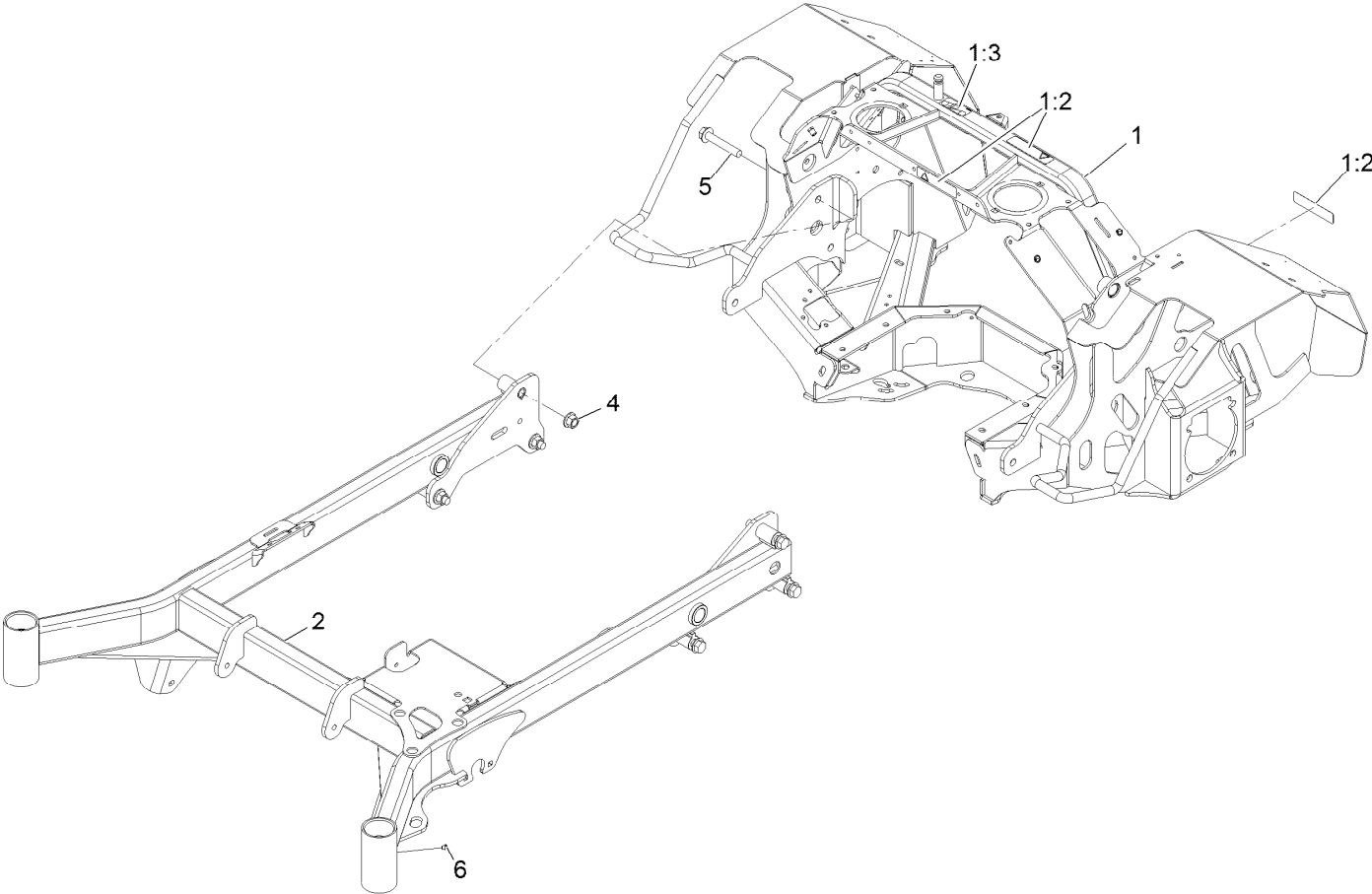
Deck Idler Assembly



Deck Idler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	106-7159	2	O-Ring	6	103-3505	1	Seal-Lip, Double
3	32120-10	2	Ring-Retaining	7	103-3506	1	Seal-Single Lip
4	103-3504	2	Bearing-Spherical	8	302-40	1	Zerk-90° 1/4-28
5	103-5677	1	Spacer				

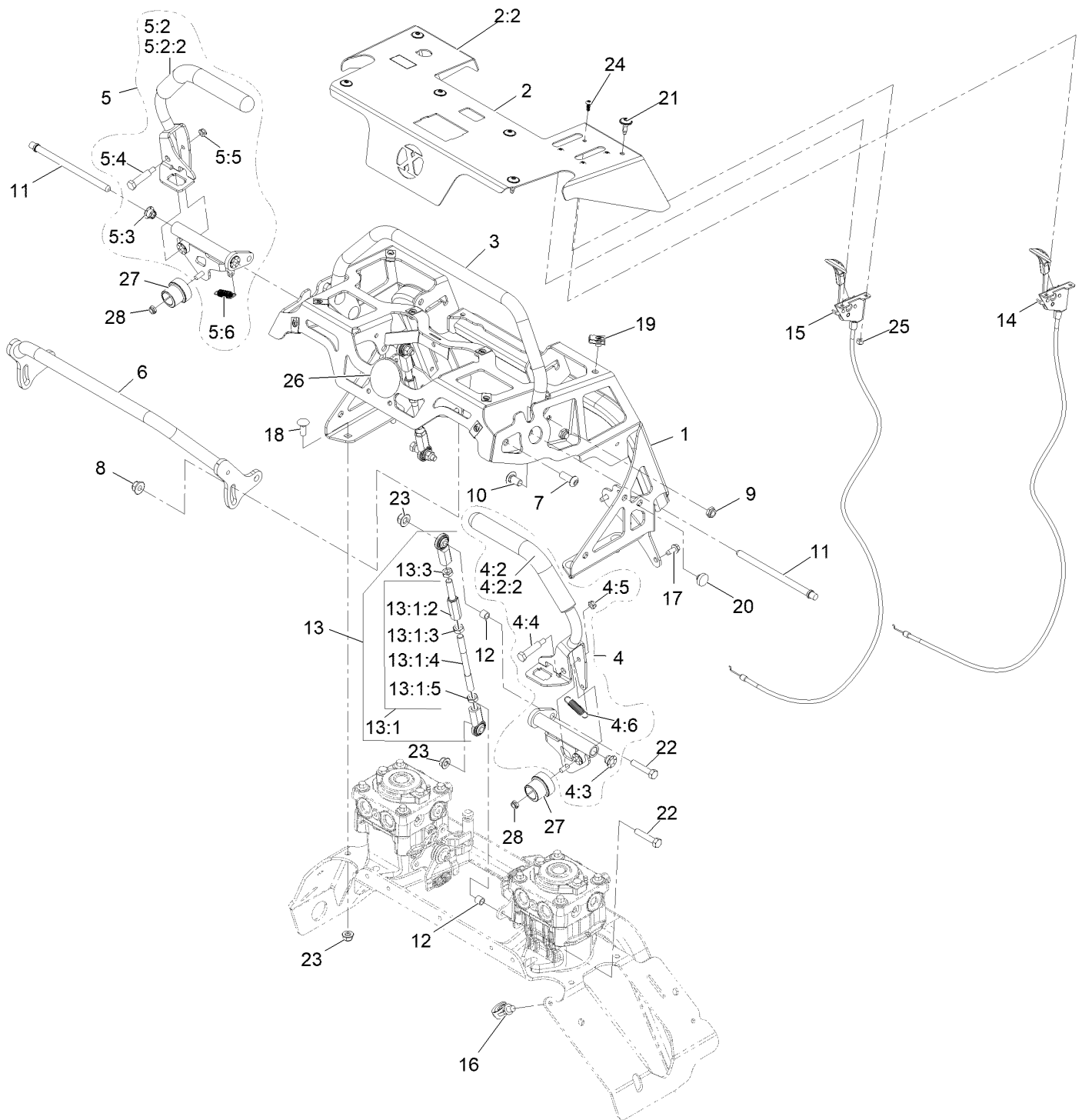
Main Frame Assembly



Main Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-2409	1	ASM, Rear Frame W/ Decals	2	135-1176-01	1	Weld, Front Frame, 48/52
1:2	98-1977	3	Decal-Warning	4	99-5107	6	Nut-Lock 1/2-13
1:3	135-2267	1	Decal-Belt Routing HYD	5	3234-40	6	Screw-HF
				6	1-811010	2	Plug

Controls Assembly

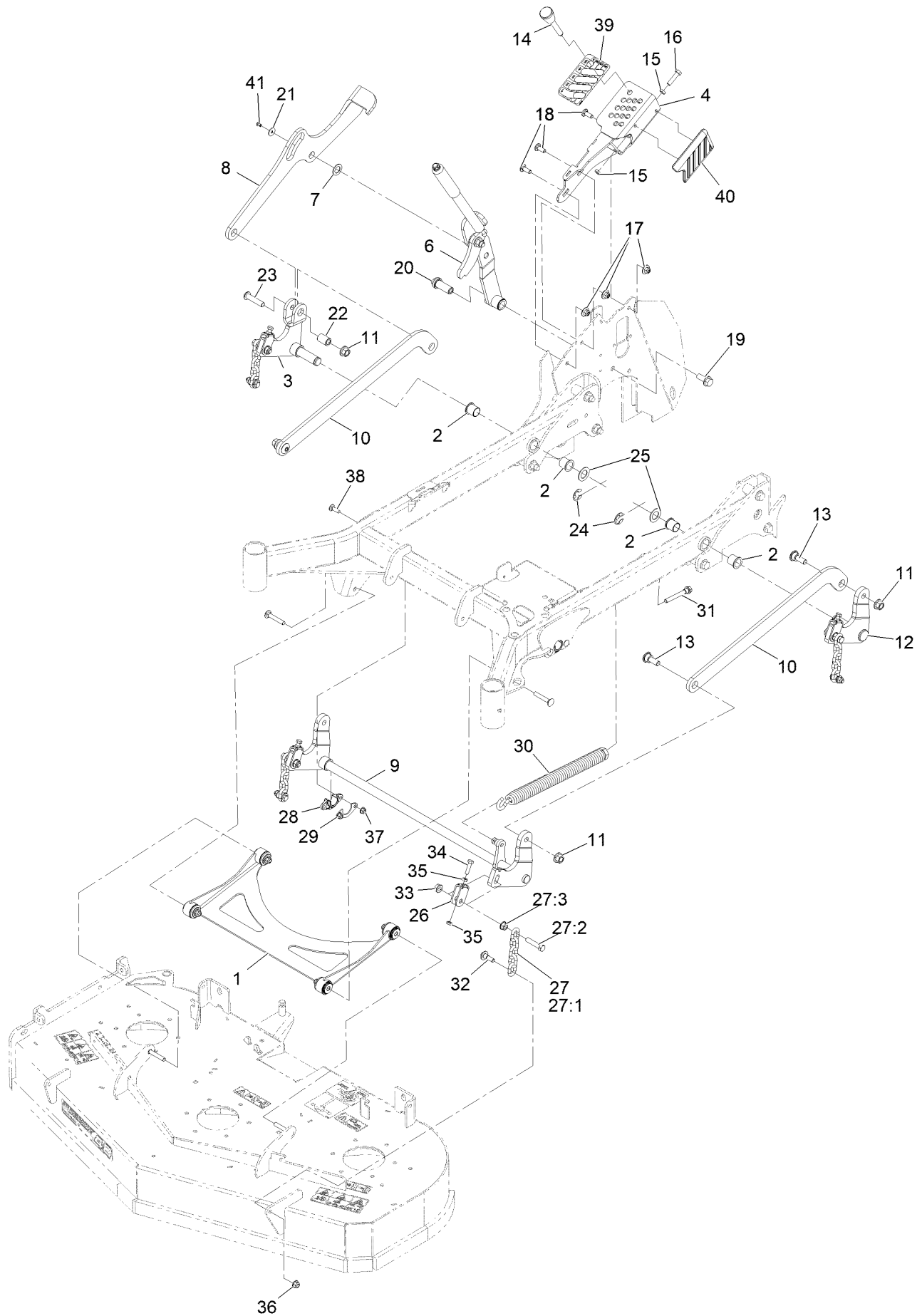


Controls Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4142	1	ASM, Control Tower W/ Decal	9	3296-59	4	Nut-Nyloc 3/8-16 Thin
2	135-2579	1	ASM, Control Panel W/ Decals	10	3231-21	4	Bolt-Carriage 3/8-16 X 3/4
2:2	135-6773	1	Decal-Control Panel Non-EFI	11	135-1277	2	Pin, Pivot
3	135-3430-05	1	Weld, Rear Ref Bar	12	1-633545	4	Spacer
4	135-1304	1	ASM, Motion Control, Lt	13	135-7116	2	ASM, Linkage
4:2	135-2546	1	ASM, Lt Control Lever W/ Grip	13:1		1	ASM, Motion Control Link ●
4:2:2	135-3301	1	Grip, Drive Lever	13:1:2	116-4755	1	Rod-Adjustment
4:3	135-6412	4	Bearing, Igus	13:1:3	3220-16	1	Nut-Jam 3/8-24 LH
4:4	121-1229	1	Bolt-Shoulder	13:1:4	135-1291	1	Link, Motion Control
4:5	3296-56	1	Nut-Nyloc 1/4-20 Thin	13:1:5	3220-3	1	Nut-Jam 3/8-24
4:6	114-0249	1	Spring-Extension	13:3	3220-3	1	Nut-Jam 3/8-24
5	135-1305	1	ASM, Motion Control, Rt	14	135-2168	1	Control, Choke
5:2	135-2547	1	ASM, Rt Control Lever W/ Grip	15	135-2169	1	Control, Throttle
5:2:2	135-3301	1	Grip, Drive Lever	16	32180-030	1	Clip-Tie
5:3	135-6412	4	Bearing, Igus	17	32144-10	4	Screw-HWH 1/4-20 X .62
5:4	121-1229	1	Bolt-Shoulder	18	3230-16	4	Bolt-Carriage 5/16-18 X 7/8
5:5	3296-56	1	Nut-Nyloc 1/4-20 Thin	19	107069	8	Nut-Retainer-Panel 1/4-20
5:6	114-0249	1	Spring-Extension	20	1-513658	2	Bumper
6	135-3432-05	1	Weld, Front Ref Bar	21	135-3494	6	Screw, Torx
7	3274-94	2	Screw-Button Head 3/8-16 X 1	22	322-8	4	Screw-HH
8	104-8301	2	Nut-Nyloc 3/8-16 Flg	23	104-8300	8	Nut-Nyloc 5/16-18 Flg
				24	135-3176	4	Screw, BHCS
				25	3296-2	4	Nut-Nyloc #10-24
				26	135-2281	1	Decal-Cover
				27	126-1499	2	Cam
				28	3296-56	2	Nut-Nyloc 1/4-20 Thin

● Not serviced separately

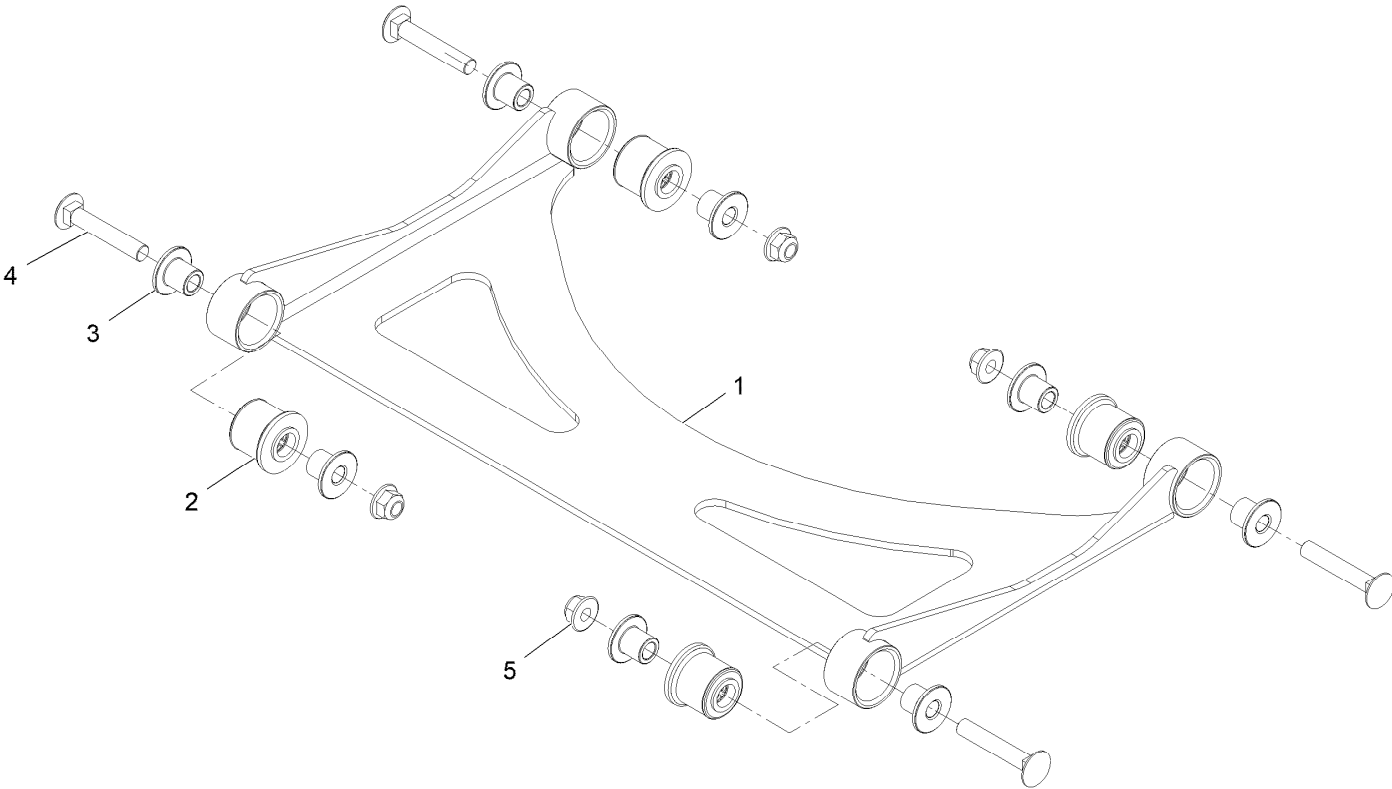
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-4364	1	ASM, Deck Strut	24	32151-103	2	E-Ring
2	135-1248	4	Bushing, Igus	25	119-2332	2	Washer-Flat
3	135-4586-03	1	Weld, Bellcrank, Rt	26	109-9066	4	Yoke-Adjust, Deck
4	142-2300-03	1	Weld, HOC Index	27	116-0756	4	Deck Lift Chain ASM
6	142-6677	1	ASM- Lever HOC	27:1	1-633447	1	Chain-Lift, Deck
7	119-7640	1	Washer-Thrust	27:2	109-9065	1	Screw-HH 7/16-14 X 2
8	142-3040-03	1	Strap, HOC Index	27:3	32128-37	1	Nut-Whizlock 7/16-14
9	135-4585-03	1	Weld, HOC Cross Shaft	28	115-5065	2	Bushing-Flange
10	135-1253-03	2	Strap, HOC Lift	29	116-2887	2	Gusset-Lift, Deck
11	99-5107	4	Nut-Lock 1/2-13	30	116-0886	1	Spring-Extension
12	135-4587-03	1	Weld, Bellcrank	31	92-7674	1	Screw-Shcs 3/8-16 X 2.212
13	135-1259	3	Bolt, Shoulder	32	109-9840	4	Screw-Hex Flange 3/8-16 X .80
14	126-5401	1	Pin-HOC	33	32128-37	4	Nut-Whizlock 7/16-14
15	3218-3	2	Nut-Jam 3/8-16	34	322-47	4	Screw-HH 5/16-18 X 1 1/4
16	323-50	1	Bolt-HH	35	3218-2	8	Nut-Jam 5/16-18
17	109-6658	3	Nut-Nyloc 3/8-16 Flg	36	104-8301	4	Nut-Nyloc 3/8-16 Flg
18	3231-22	3	Bolt-Carriage 3/8-16 X 1	37	104-8300	4	Nut-Nyloc 5/16-18 Flg
19	3234-38	1	Screw-HHF 1/2-13 X 1 1/4	38	3230-2	4	Bolt-Carriage 5/16-18 X 1
20	142-2181	1	Pivot, HOC Lever	39	135-2280	1	Decal-Height Of Cut
21	3256-67	1	Washer	40	135-5337	1	Pad, Knee
22	135-3944	1	Spacer, HOC	41	142-2216	1	Screw, 1/4-20 X 3/8 PH Torx
23	135-3945	1	Screw-HSBH				

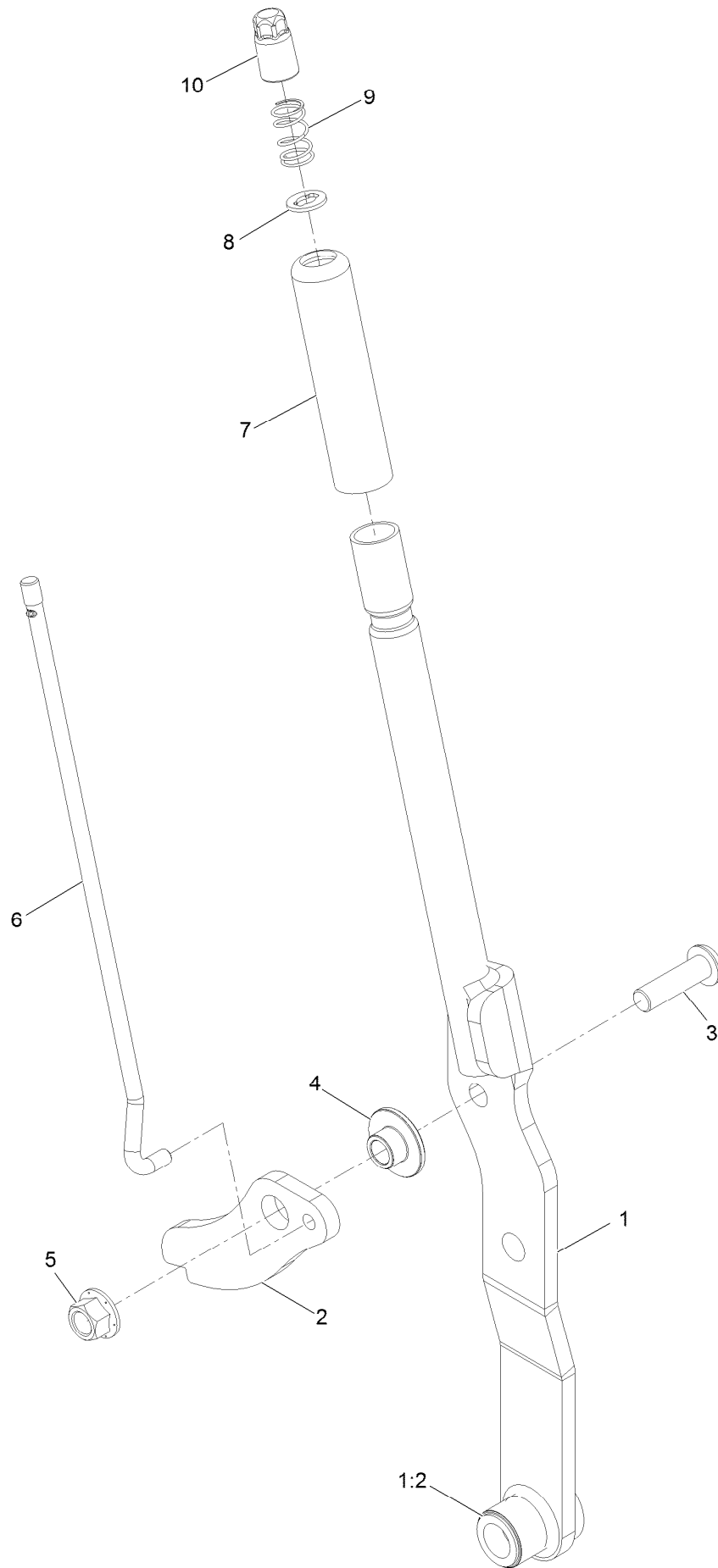
Deck Strut Assembly



Deck Strut Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-4363-03	1	Weld, Deck Strut	4	3231-7	4	Bolt-Carriage 3/8-16 X 2 1/4
2	137-4108	4	Bushing-Rubber	5	104-8301	4	Nut-Nyloc 3/8-16 Flg
3	142-4319	8	Spacer, Strut				

Height of Cut Lever Assembly

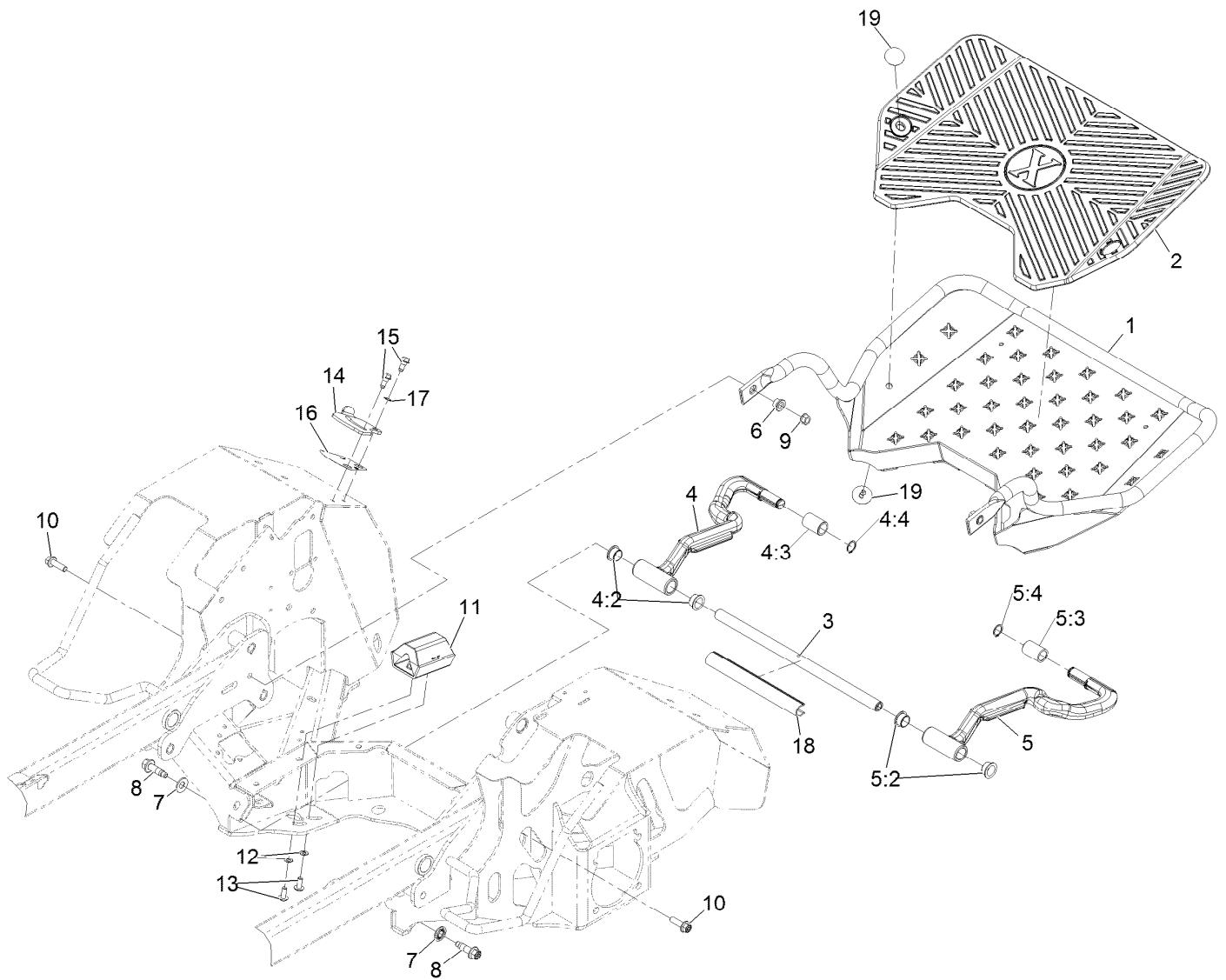


Height of Cut Lever Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	ASM, HOC Lever ●	5	99-5107	1	Nut-Lock 1/2-13
1	135-7939	1	ASM, HOC Lever W/ Bushings	6	135-1260	1	Linc, HOC
1:2	109-8054	2	Bushing-Flanged	7	115-3592	1	Grip
2	135-1209	1	Arm, Transport Lock	8	114-1207	1	Washer-Special
3	108-1993	1	Screw-HSBH	9	114-8187	1	Spring-Compression
4	135-3954	1	Spacer	10	135-7809	1	Button, Push

● Not serviced separately

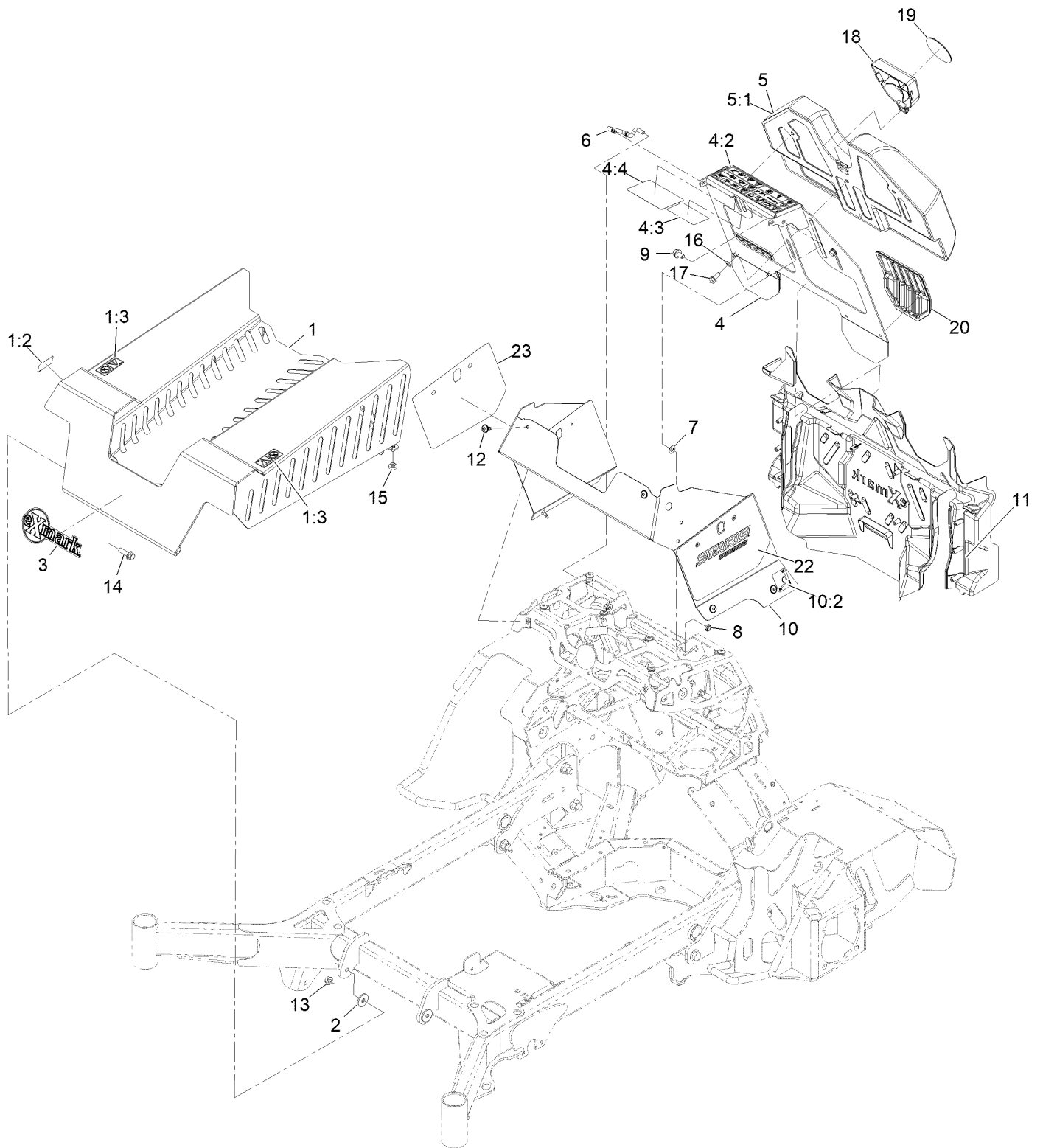
Platform Assembly



Platform Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-2748-05	1	Weld, Platform	9	32128-21	2	Nut-3/8-16 Flanged Side
2	142-3129	1	Mat, Platform				Lock
3	135-1336	1	Shaft, Cross	10	135-4712	2	Screw, HHF
4	135-2237	1	ASM, Rt Arm W/ Bushings	11	135-3993	2	Bumper
4:2	109-8054	2	Bushing-Flanged	12	3255-8	4	Washer-Lock 5/16
4:3	135-6438	1	Bushing, Sleeve				(Ext-Tooth)
4:4	32120-72	1	Ring-Snap	13	126-6268	4	Screw-Truss HD 5/16-18 X
5	135-2236	1	ASM, Lt Arm W/ Bushings				3/4 Torx Plus
5:2	109-8054	2	Bushing-Flanged	14	142-2492-03	1	Latch, Platform
5:3	135-6438	1	Bushing, Sleeve	15	126-4424	2	Screw-Shoulder
5:4	32120-72	1	Ring-Snap	16	135-5206	1	Decal-Latch Lock
6	109-8788	2	Bushing-Flanged	17	142-2432	1	Washer, Wave
7	1-603610	2	Washer-Spring Disc 7/16	18	135-7563	1	Keeper
8	135-7001	2	Screw-HHF	19	142-3247	4	Rivet-Ratchet

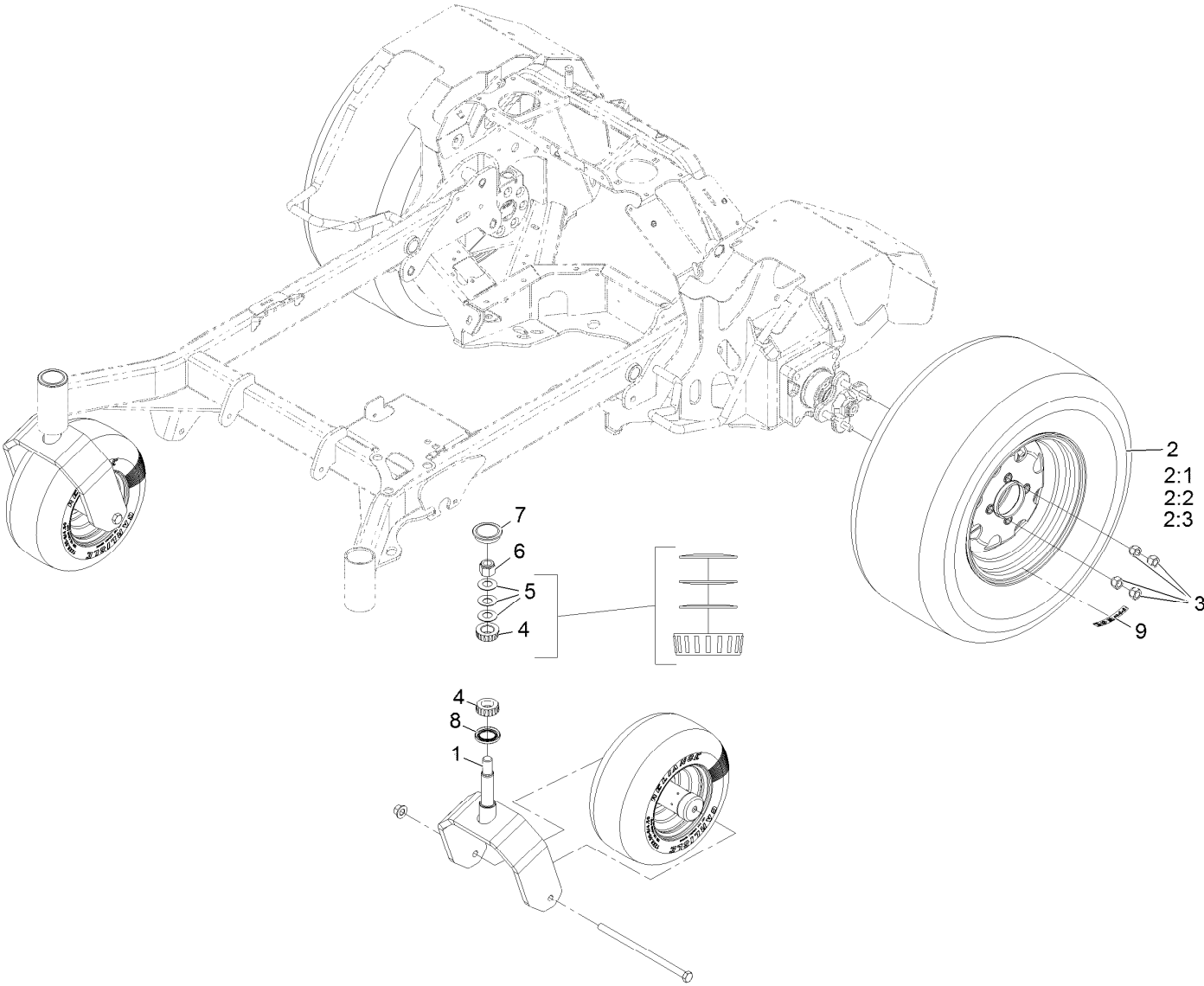
Guarding Assembly



Guarding Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-2163	1	ASM, Front Cover W/ Decals	10	135-2164	1	ASM, Tower Skin W/ Decals
1:2	106-5517	1	Decal-Warning	10:2	116-5988	1	Decal-Park Brake, CE
1:3	119-6807	2	Decal-Warning	11	142-2752	1	Panel, Heat Deflector
2	107675	2	Washer	12	135-3494	6	Screw, Torx
3	126-6877	1	Decal, Exmark Logo	13	32128-21	2	Nut-3/8-16 Flanged Side Lock
4	135-2162	1	ASM, Pad Backing W/ Decals	14	119-4061	2	Screw-HHF 3/8-16 X 1 1/4
4:2	135-2412	1	Decal-Warning	15	1-513658	2	Bumper
4:3	116-8253	1	Decal-Drive Release	16	3290-475	3	Washer-Belleville
4:4	135-2266	1	Decal-Service Aid	17	100-1668	3	Screw-HHF
5	135-1320	1	Pad, Thigh	18	135-2596	1	Insert, Pad
5:1	135-6556	1	Cover, Pad	19	135-2714	1	Decal-X Logo Badge 3 In
6	135-1611	1	Rod, Prop	20	135-5107	2	Pad, Knee
7	131-8667	2	Washer-Thrust	22	135-6809	1	Decal-Staris Logo Lt
8	3296-59	2	Nut-Nyloc 3/8-16 Thin	23	135-6810	1	Decal-Staris Logo Rt
9	3234-9	2	Screw-HHF				

Drive Wheel Assembly

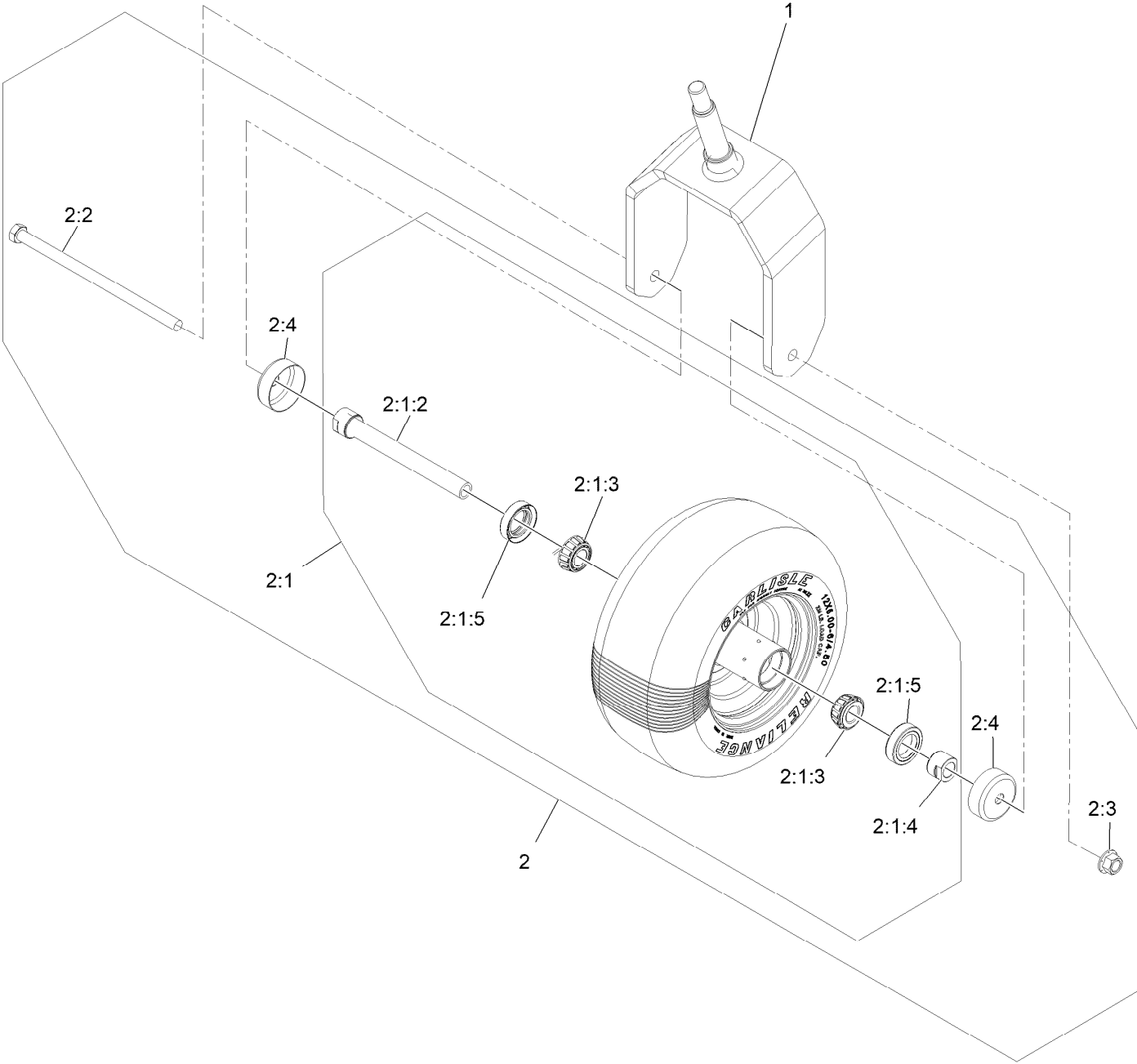


Drive Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		2	ASM, Caster, 12X6-6 ●	5	1-633508	6	Washer-Bellville
2	135-2215	2	ASM, Wheel And Tire	6	3296-51	2	Nut-Lock, NI
2:1	135-2216	1	Tire, 23 X 9.50-12	7	103-4882	2	Cap-Grease
2:2	135-2170	1	Rim, 12 X 7	8	116-5647	2	Seal-Grease
2:3	232-27	1	Stem-Valve	9	126-2055	2	Decal-Torque, Wheel Hub
3	242-50	8	Nut-Lug				Lug
4	1-543509	4	Bearing-Roller, Tapered				

● Not serviced separately

Caster Wheel Assembly

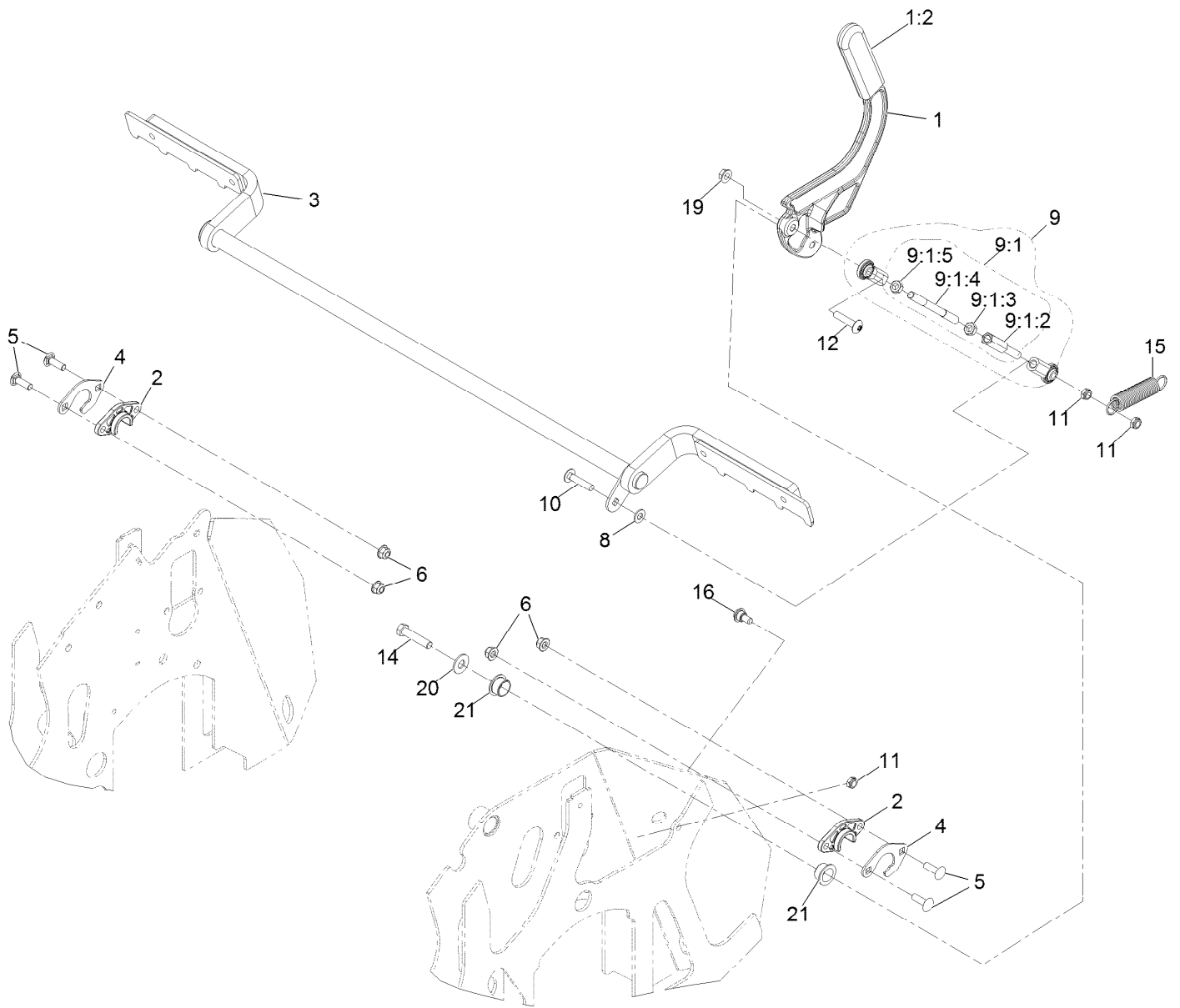


Caster Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-4254-01	1	Weld, Caster Fork	2:1:4	103-3051	1	Spacer-Nut
2	135-2148	1	ASM, Caster W/ Axle	2:1:5	103-0063	2	Seal-Double Lip
2:1		1	ASM, Caster W/ Bearings ●	2:2	325-39	1	Screw-HH 1/2-13 X 9 1/2
2:1:2	126-5361	1	Axle Caster ASM	2:3	99-5107	1	Nut-Lock 1/2-13
2:1:3	1-633585	2	Bearing-Cone Tapered Roller	2:4	103-2768	2	Guard-Seal

● Not serviced separately

Park Brake Assembly

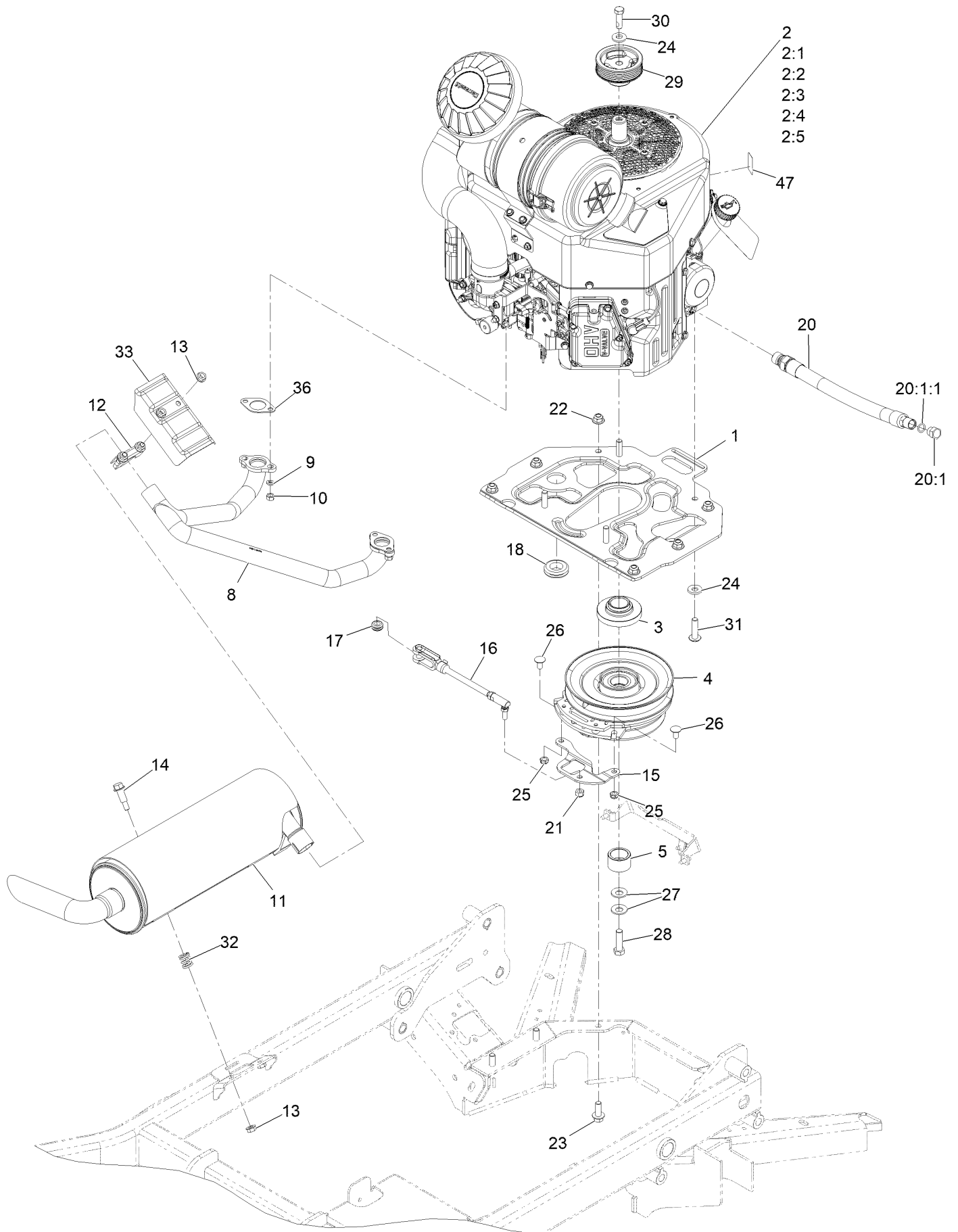


Park Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-2413	1	ASM, Brake Lever W/ Grip	9:1:5	3220-3	1	Nut-Jam 3/8-24
1:2	1-633268	1	Grip-Lever	10	3230-4	1	Bolt-Carriage 5/16-18 X 1 1/2
2	115-5065	2	Bushing-Flange	11	3296-47	3	Nut-Nyloc 5/16-18 Thin
3	142-3739-03	1	Weld-Brake Shaft	12	126-7439	1	Screw-Truss HD 5-16-18 X 1 1/2 Torx Plus
4	135-7867	2	Support, Bearing	14	323-52	1	Screw-HH 3/8-16 X 1 3/4
5	3230-22	4	Bolt-Carriage 5/16-18 X 1 Sp	15	1-323161	1	Spring
6	104-8300	4	Nut-Nyloc 5/16-18 Flg	16	120-9471	1	Screw-Shoulder Bh 5/16-18 X 1/2 Tf Torx
8	3256-23	1	Washer-5/16 SAE	19	32128-25	1	Nut-Hex 5/16-18 Side Lock
9	135-7116	1	ASM, Linkage	20	3256-4	1	Washer-3/8 Std
9:1		1	ASM, Motion Control Link ●	21	135-7091	2	Bushing, Igus
9:1:2	116-4755	1	Rod-Adjustment				
9:1:3	3220-16	1	Nut-Jam 3/8-24 LH				
9:1:4	135-1291	1	Link, Motion Control				

● Not serviced separately

Engine Assembly



Engine Assembly (continued)

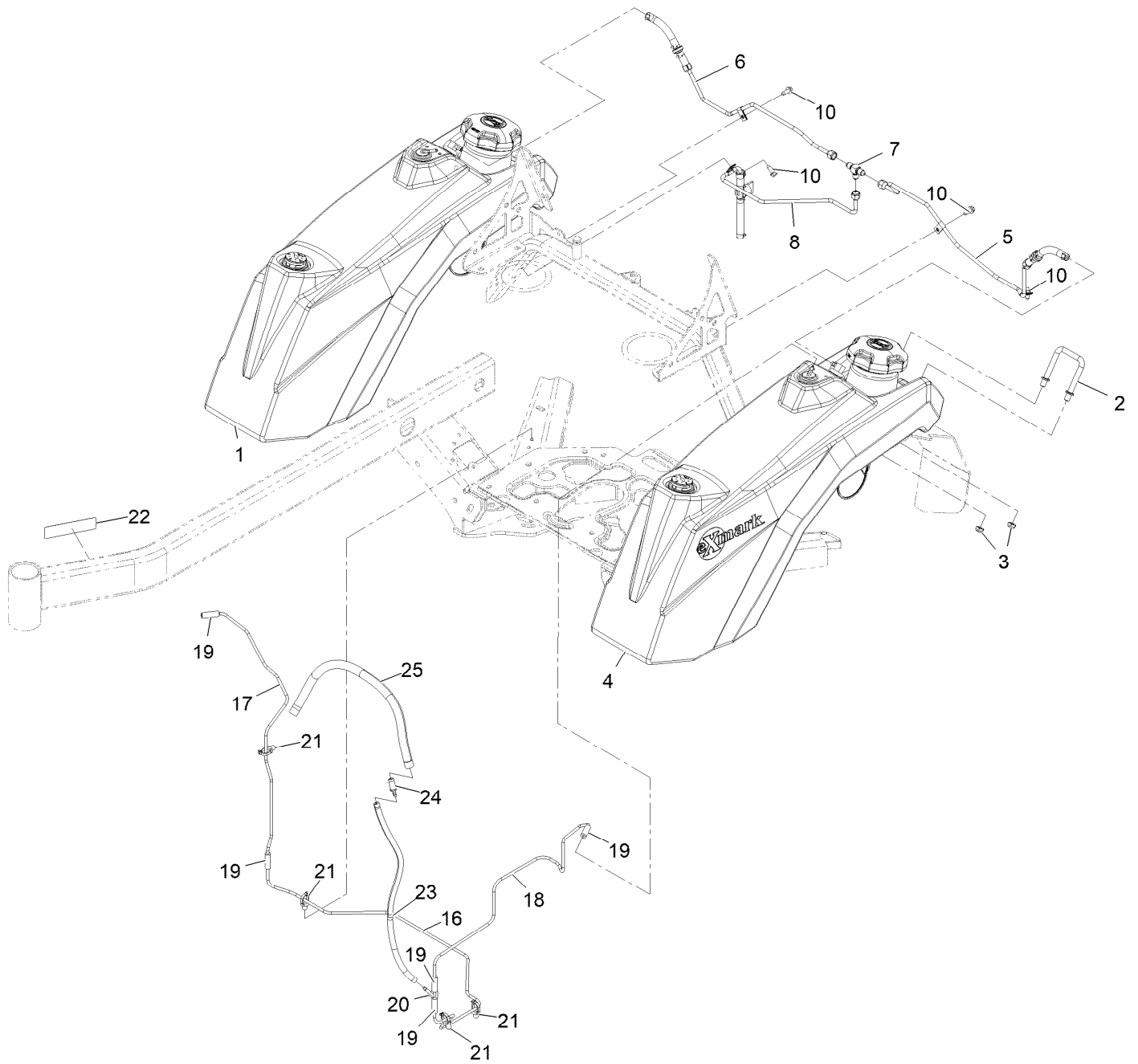
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-1615-03	1	Plate, Engine	16	126-0620	1	ASM, Clutch Anchor
2		1	Engine, Kawasaki Fx730 ■▲	17	237-136	1	Grommet
2:1	135-0334	1	Kawasaki 49065-7007	18	1-543286	1	Grommet
			Engine Oil Filter	20	116-4924	1	Engine Oil Drain Hose ASM
2:2	135-2743	1	Kawasaki 49019-0031 Fuel	20:1	353-508	1	Plug-HH ●
			Filter	20:1:1	237-42	1	O-Ring
2:3	135-2740	1	Kawasaki 92070-7004	21	3296-4	1	Nut-Lock
			Plug-Spark Bpr4ES	22	104-8301	6	Nut-HF, NI
2:4	135-6726	1	Kawasaki 11013-7045	23	3234-42	6	Screw-HHF
			Pre-Filter	24	98-5975	5	Washer-Belleville
2:5	135-6727	1	Kawasaki 11013-7044 Air	25	3296-47	2	Nut-Lock, NI
			Filter	26	3230-18	2	Screw-CARR
3	142-3593	1	Spacer, Clutch 1.13	27	1-603610	2	Washer-Spring
4	142-3587	1	Clutch	28	109-9761	1	Screw-HH
5	135-1308	1	Spacer, Clutch	29	135-1198	1	Pulley, Crank
8	135-5094	1	Header, Kawaswaki	30	135-7890	1	Screw-HH, Patch,
9	114-3550	4	Washer-Lock	31	126-0983	4	Screw-BHTF
10	114-3549	4	Nut	32	135-6667	2	Spring, Compression
11	142-3577	1	Muffler, 5"	33	135-7527	1	Shield, Heat
12	104-4090	1	Clamp-Muffler	36	1-653313	2	Gasket-Exhaust
13	32128-25	4	Nut-HF	47	135-6844	1	Decal-10W-50 Oil
14	130-2344	2	Bolt-Shoulder				
15	135-1589	1	Strap, Clutch				

● Torque to 24-26 ft-lb

▲ Obtain parts from www.kawpower.com

■ Not serviced separately

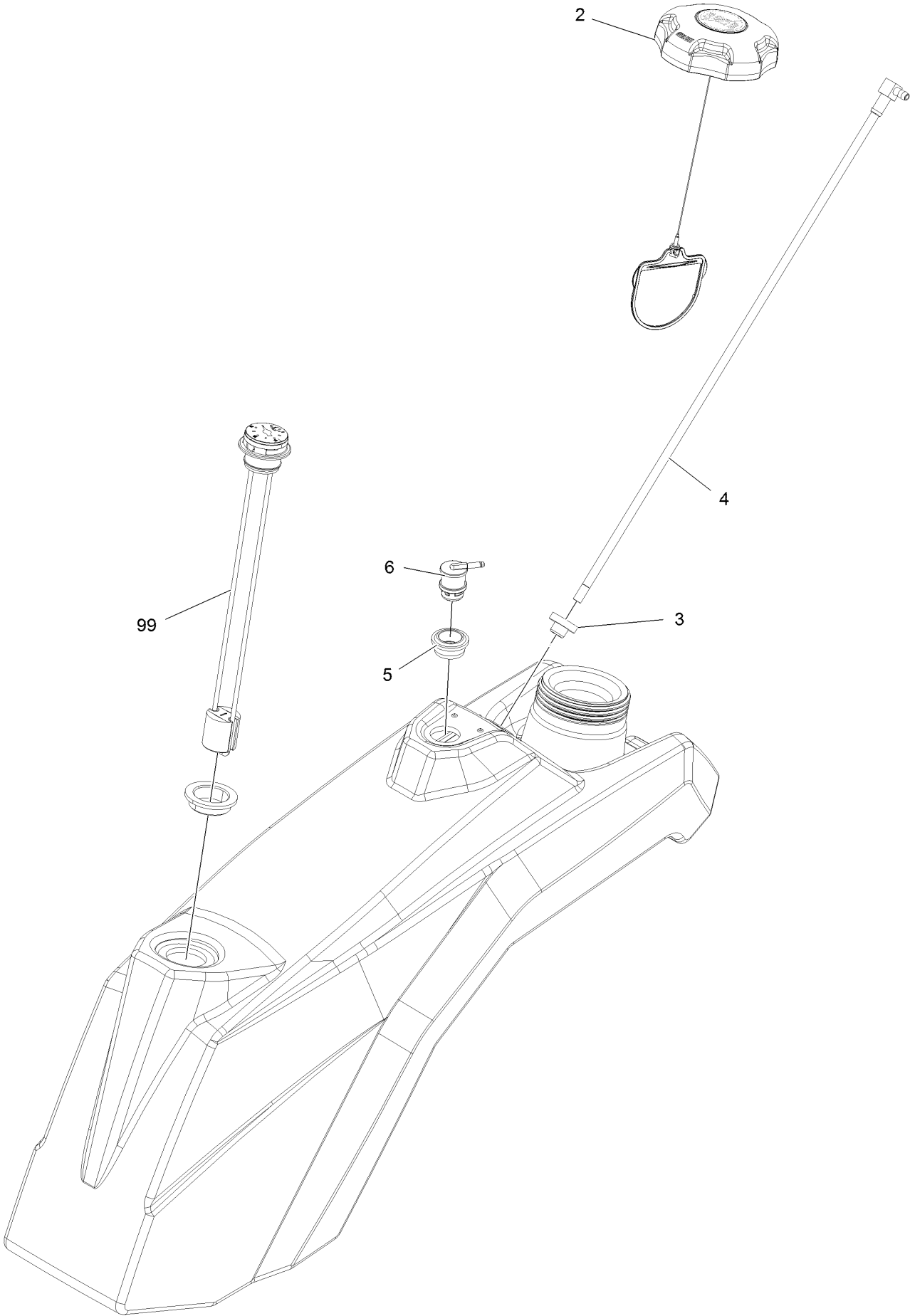
Fuel Assembly



Fuel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-2227	1	ASM, Rt Fuel Tank	17	135-2221	1	Line, Vent, Right
2	135-7299	2	Clamp, Tank	18	135-7097	1	Line, Vent, Left
3	3296-59	4	Nut-Nyloc 3/8-16 Thin	19	51-3216	5	Hose-Fuel
4	135-2225	1	ASM, Lt Fuel Tank	20	135-2222	1	Fitting, 3/16" Y
5	142-3597	1	ASM, Left Fuel Line	21	32180-030	4	Clip-Tie
6	142-3598	1	ASM, Right Fuel Line	22	133-8062	1	Decal-Arrestor, Spark
7	135-2203	1	Fitting, 2603-4-4-4	23	135-3950	1	Hose, Vent
8	142-3599	1	ASM, Kaw Fuel Line	24	98-2952	1	Fitting-Straight
10	32144-10	5	Screw-HWH 1/4-20 X .62	25	116-5087	1	Hose-Fuel
16	135-2219	1	Line, Vent, Main				

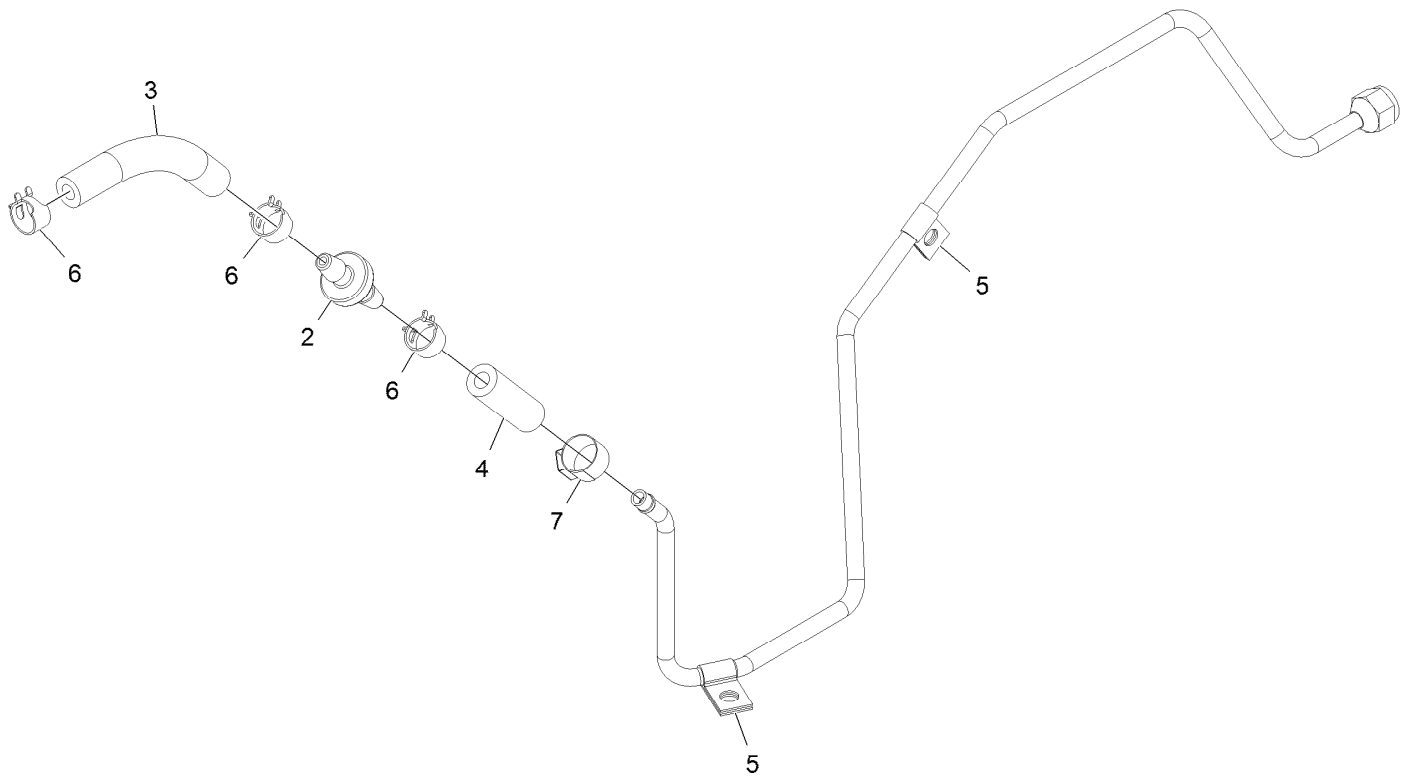
Left and Right Fuel Tank Assembly



Left and Right Fuel Tank Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	137-4119	1	Cap-Fuel, Ratcheting	5	114-0284	1	Grommet
3	46-6560	1	Bushing	6	119-3547	1	Valve-Vent, Fuel
4	135-1916	1	Straw, Fuel, Short	99	135-3987	1	Kit, Fuel Gauge

Left Fuel Line Assembly

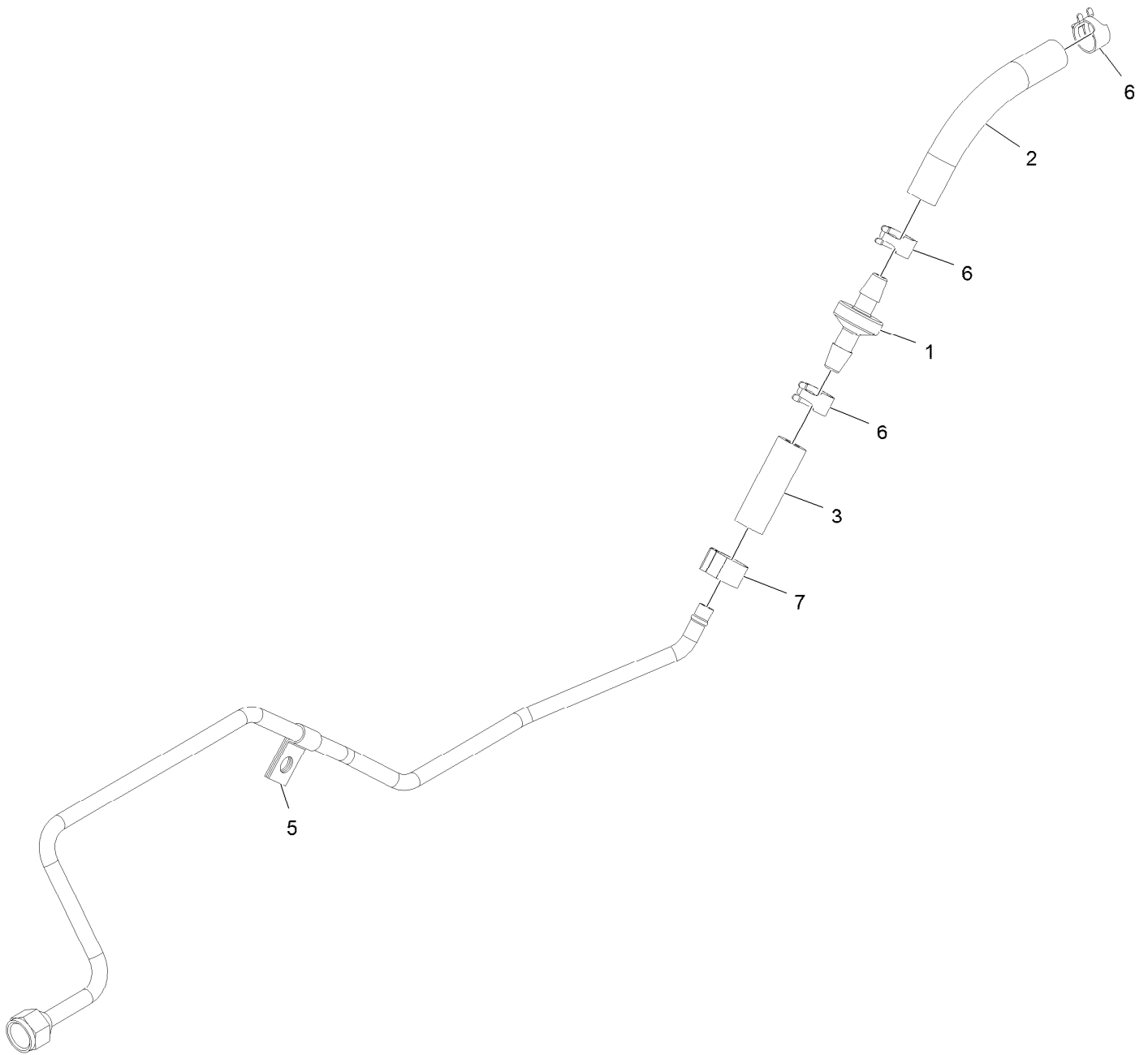


Left Fuel Line Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	99-5000	1	Valve-Check, Fuel	5	2412-72	2	Clip-Closed, Insulated
3	105-8342	1	Hose-Fuel	6	2412-98	3	Clamp-Hose
4		1	Hose-Fuel ●	7		1	Clamp-Hose, Fuel ●

● Not serviced separately

Right Fuel Line Assembly



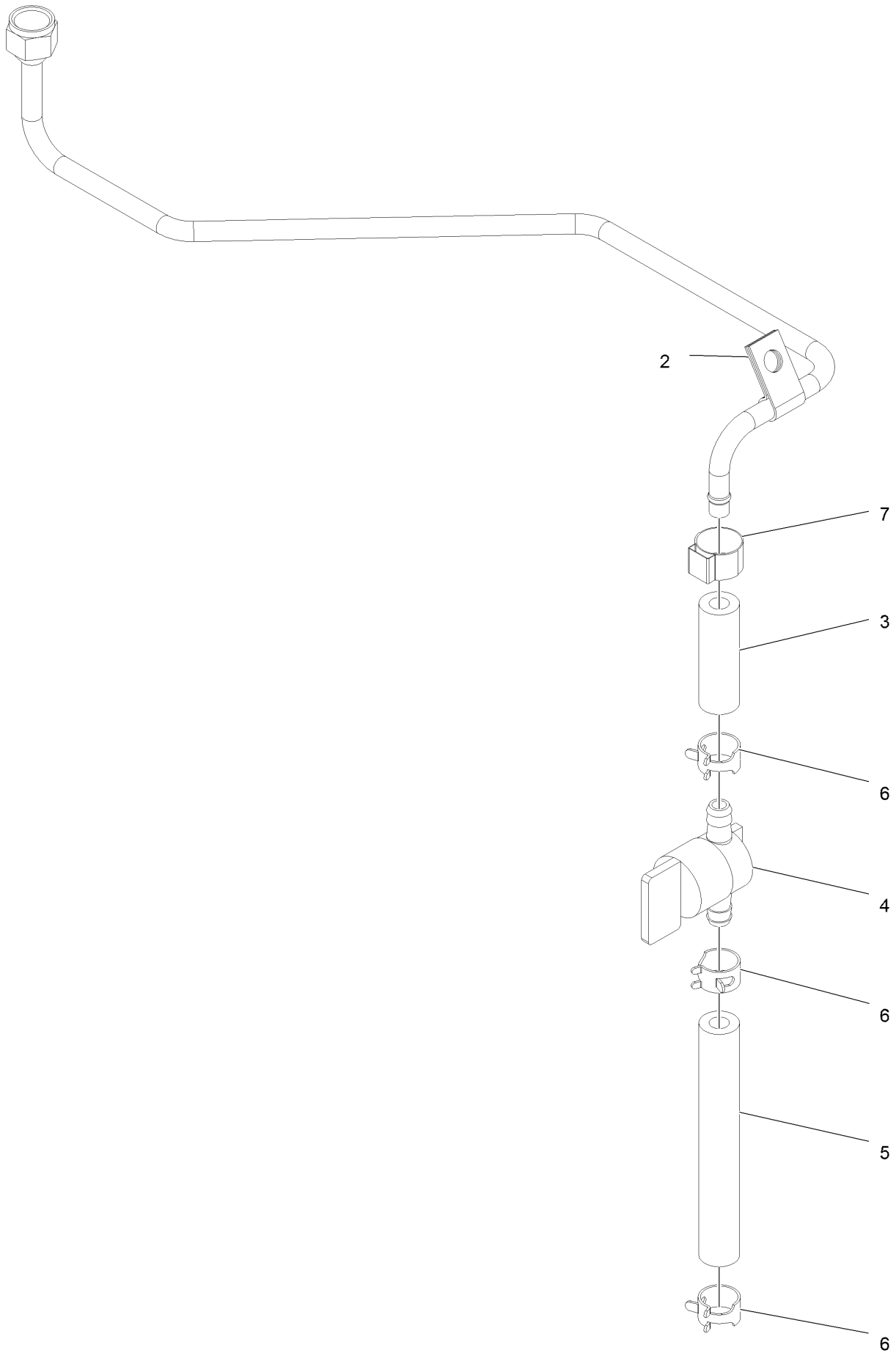
Right Fuel Line Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	99-5000	1	Valve-Check, Fuel
2	105-8342	1	Hose-Fuel
3		1	Hose-Fuel ●

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	2412-72	1	Clip-Closed, Insulated
6	2412-98	3	Clamp-Hose
7		1	Clamp-Hose, Fuel ●

● Not serviced separately

Fuel Line Assembly

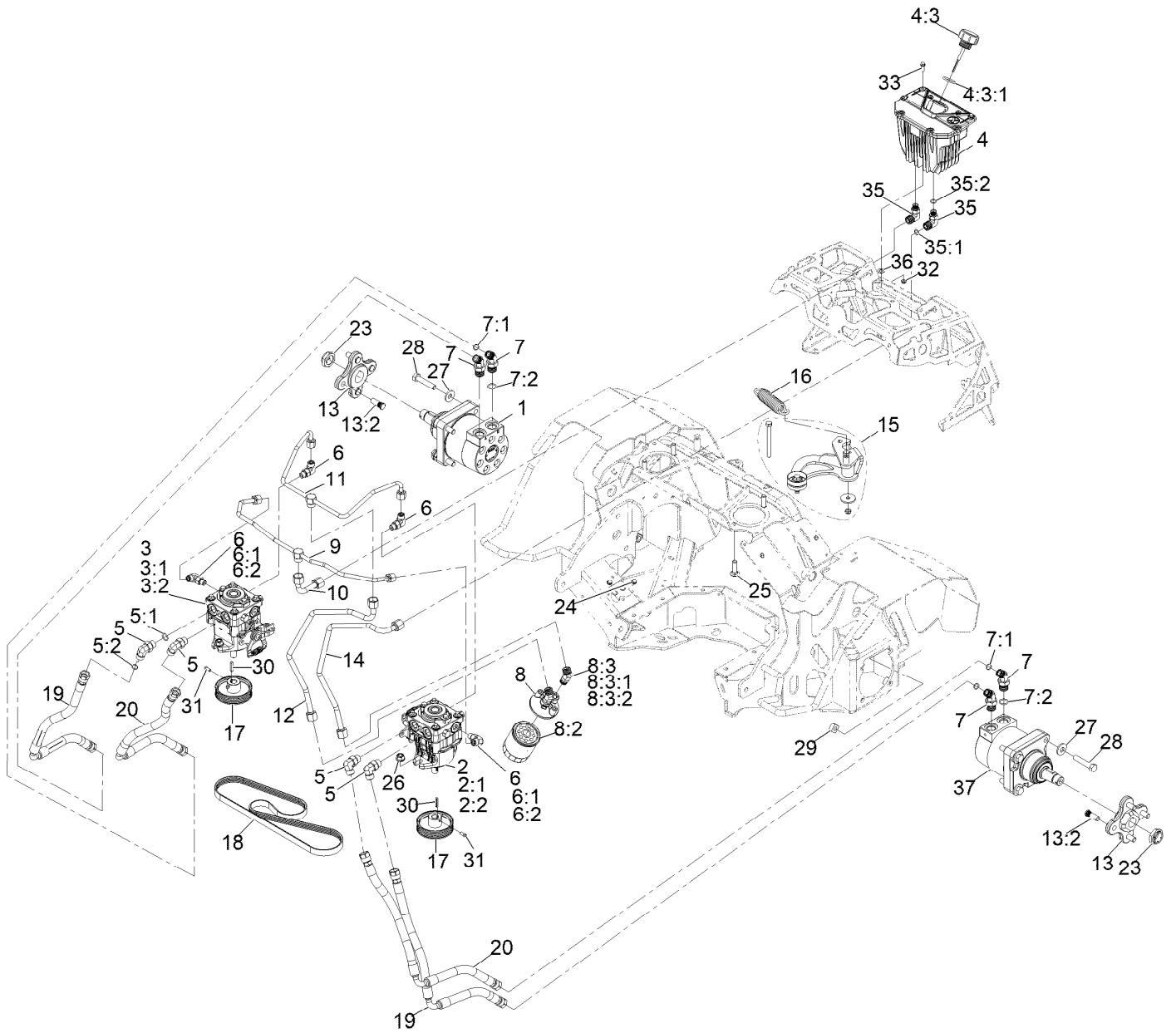


Fuel Line Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	2412-72	1	Clip-Closed, Insulated	5	109-0660	1	Hose-Fuel
3		1	Hose-Fuel ●	6	2412-98	3	Clamp-Hose
4	1-603770	1	Valve-Fuel	7		1	Clamp-Hose, Fuel ●

● Not serviced separately

Hydraulic Assembly



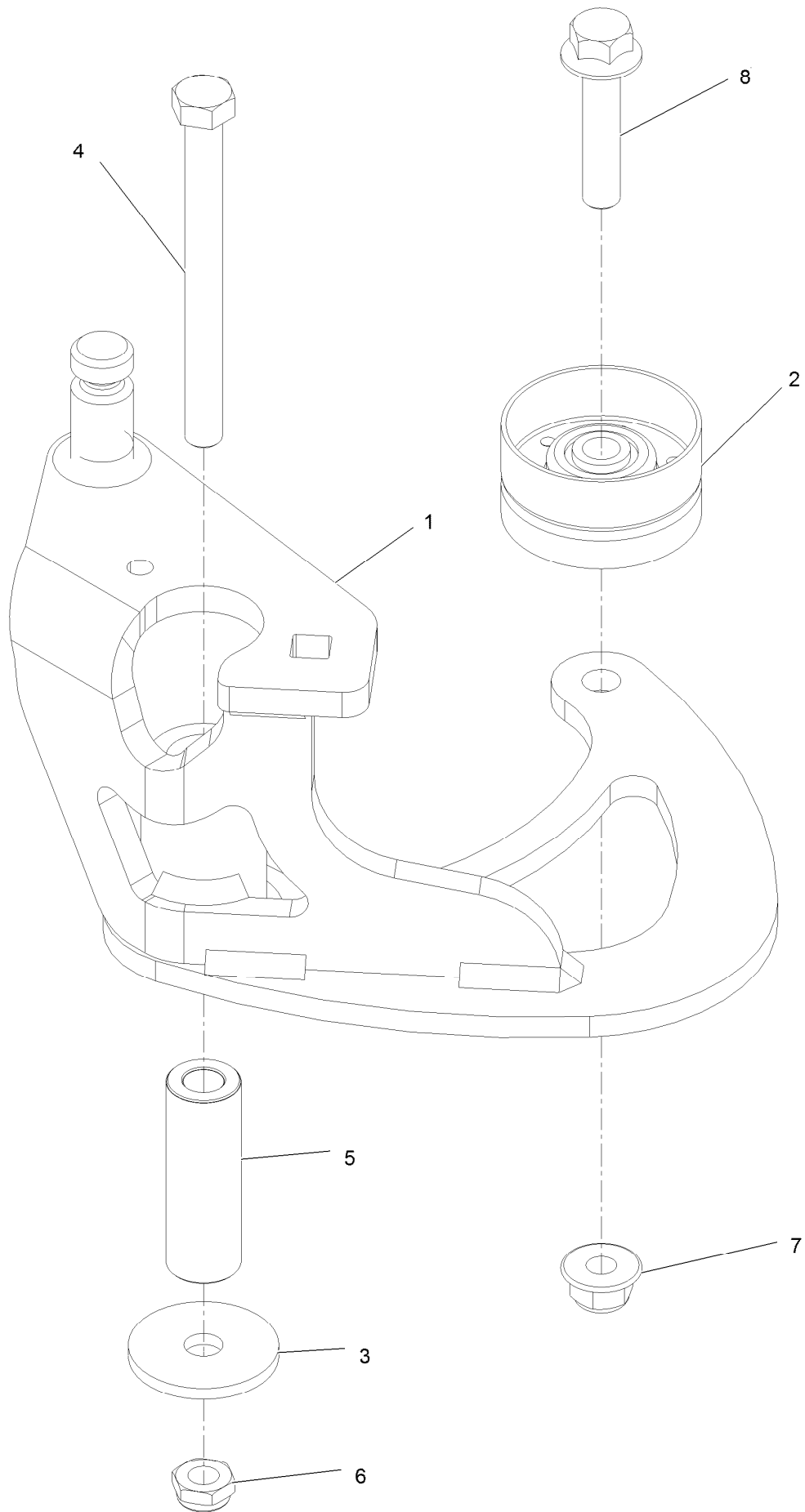
Hydraulic Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-1162	1	Motor, TI195	15	135-1270	1	ASM, Idler Arm
2	142-2933	1	Pump, 12Cc	16	135-1272	1	Spring, Extension
2:1	126-2479	1	Kit, 10Cc/12Cc Pump Kit	17	142-2968	2	Pulley, Pvk5
2:2	105-6184	1	Seal Overhaul Kit	18	135-1196	1	Belt, Pvk5
3	142-2934	1	Pump, 12Cc	19	142-6813	2	Kit-Sts Hose- HYD
3:1	126-2479	1	Kit, 10Cc/12Cc Pump Kit	20	142-6814	2	Kit-Sts Hose- HYD
3:2	105-6184	1	Seal Overhaul Kit	23	116-1399	2	Locknut
4	135-3305	1	ASM, Hydraulic Reservoir	24	119-1065	2	Screw-HWH
4:3	142-2793	1	Cap, Hydraulic	25	3232-3	4	Bolt-Carriage 7/16-14 X 1 1/2
4:3:1	142-2792	1	O-Ring	26	114-8417	4	Nut-HF, NI
5	340-98	4	Fitting-Elbow, 90 DEG	27	1-513435	8	Washer-Spring Disc 1/2
5:1	237-79	1	O-Ring	28	325-10	8	Screw-HH 1/2-13 X 2 1/2
5:2	237-30	1	O-Ring	29	3290-510	8	Nut-Square
6	340-77	4	Fitting-Elbow, 90 DEG	30	135-7971	2	Key, 5Mm X 5Mm X 29Mm
6:1	237-22	1	O-Ring	31	3241-7	4	Screw-SQH 1/4-20 X 1/2
6:2	237-42	1	O-Ring	32	3296-56	2	Nut-Nyloc 1/4-20 Thin
7	340-89	4	Fitting-HYD, 45 DEG	33	32105-15	2	Screw-Machine 1/4-20 X 3/4
7:1	237-30	1	O-Ring	35	340-99	2	Fitting-HYD, 90 DEG
7:2	237-80	1	O-Ring	35:1	237-30	1	O-Ring
8	142-2951	1	ASM, Filter Head	35:2	237-42	1	O-Ring
8:2	109-4180	1	Element, Oil Filter	36	73-0041	2	Washer-Thrust
8:3	340-96	2	Adapter	37	142-2840	1	Motor, TI195
8:3:1	237-30	1	O-Ring	99	105-6184	1	Seal Overhaul Kit ●
8:3:2	237-42	1	O-Ring	99	126-2479	1	Kit, 10Cc/12Cc Pump Kit ●
9	135-7056	1	Line, Hydraulic, Case Tee	99	130-1788	1	Seal Kit ●
10	135-7054	1	Line, Hydraulic, Case	99:1		5	Seal-Ring, Viton ●■
11	135-7055	1	Line, Hydraulic, Charge Tee	99:2		1	Seal-Commutator ●■
12	135-7053	1	Line, Hydraulic, Charge	99:3		1	Seal-Dirt/Water, Hi Temp ●■
13	135-2214	2	ASM, Hub W/ Studs	99:4		1	Seal-Shaft ●■
13:2	116-1696	4	Stud-Wheel				
14	135-7052	1	Line, Hydraulic, Supply				

● Not illustrated

■ Not serviced separately

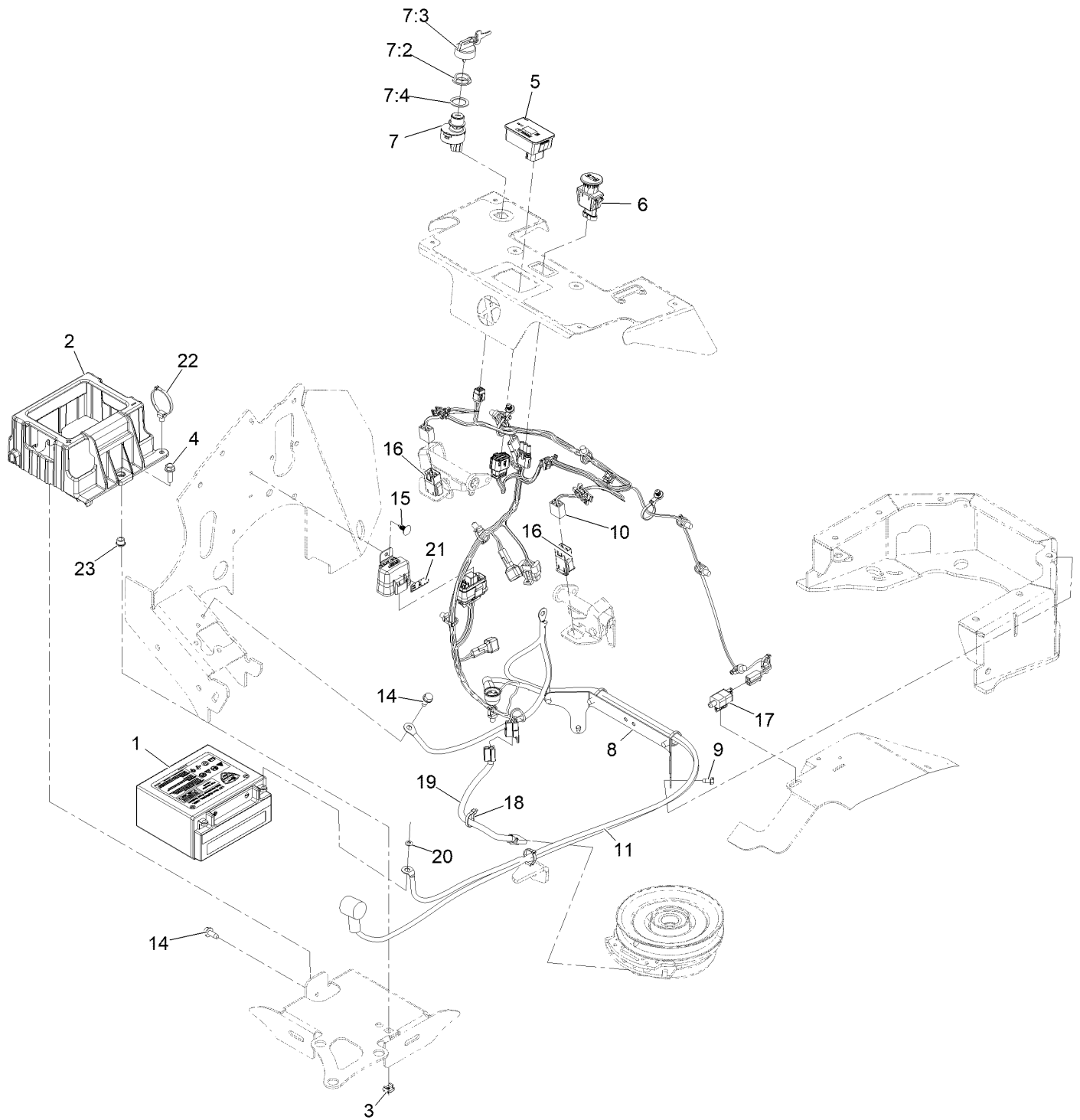
Idler Arm Assembly



Idler Arm Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-2238	1	ASM, Idler Arm W/ Bushings	5	135-1273	1	Tube, Idler Pivot
2	135-1199	1	Idler, Flat	6	3296-59	1	Nut-Nyloc 3/8-16 Thin
3	1-213069	1	Washer	7	104-8301	2	Nut-Nyloc 3/8-16 Flg
4	323-16	1	Screw-HH 3/8-16 X 4	8	3234-19	1	Screw-HHF 3/8-16 X 1 3/4

Electrical Assembly



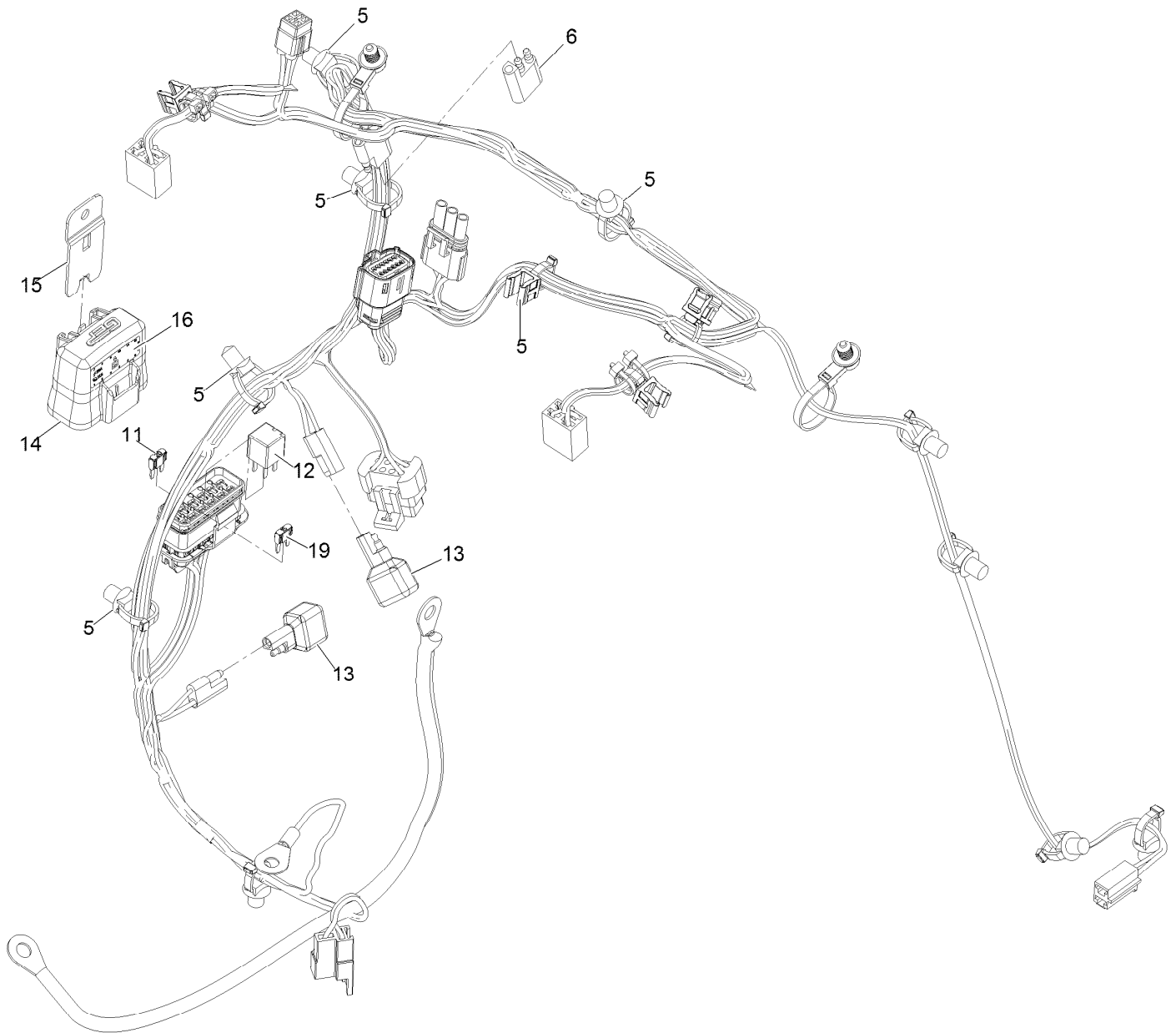
Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4421	1	Battery, Agm, Non-Spillable	11	135-2126	1	Harness-Battery
2	142-2450	1	Box, Battery	14	32144-11	2	Screw-HWH 5/16-18 X 3/4 Tf
3	135-4473	1	Nut, Snap	15	117-2382	1	Plug-Plastic
4	115-5142	1	Screw-HHF	16	104-3338	2	Switch-Delta
5	135-7189	1	Module-Hour Meter	17	110-6765	1	Switch
6	126-6187	1	Switch-PTO, Sealed	18	3290-378	1	Tie-Cable
7	126-6285	1	Ignition Switch ASM	19	109-9274	1	Harness-Clutch
7:2	108-8660	1	Nut-Mounting	20	1-303435	2	Washer-Spring Disc 1/4
7:3	106-5270	1	Ignition Key Set	21	126-7875	1	Decal-Fuse
7:4	108-8659	1	Washer-Backup	22	32180-030	1	Clip-Tie
8	135-1924-03	1	Support, Battery Cable	23	256-116	1	Bushing-Flange
9	32104-17	2	Screw-HWH 1/4-20 X 1/2 Tap	99	135-7732	1	Hardware Kit, Battery ●
10	142-2406	1	Harness-Wire ■				

● Not illustrated

■ Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Harness Assembly



Harness Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	32180-030	10	Clip-Tie	14	32180-176	1	Cover-Block, Fuse
6	32180-197	1	Cap-Plug	15	32180-177	1	Clip-Mounting
11	121-8868	1	Fuse-Mini Blade, 20 Amp	16	126-7875	1	Decal-Fuse
12	126-3991	1	Relay-Micro	19	121-8867	1	Fuse-Mini Blade, 15 Amp
13	100-4918	2	Diode				

Notes:

Notes:

Notes:



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LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
12V POWER PORT	ULTRA VAC QUICK DISPOSAL SYSTEM
MICRO-MULCH SYSTEM	

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FLOOR PAN EXTENDER	SUN SHADE
HITCH KIT	TRASH CONTAINER
LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
MICRO-MULCH SYSTEM	ULTRA VAC QUICK DISPOSAL SYSTEM
ROLL OVER PROTECTION SYSTEM (ROPS)	WEATHER CAB

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