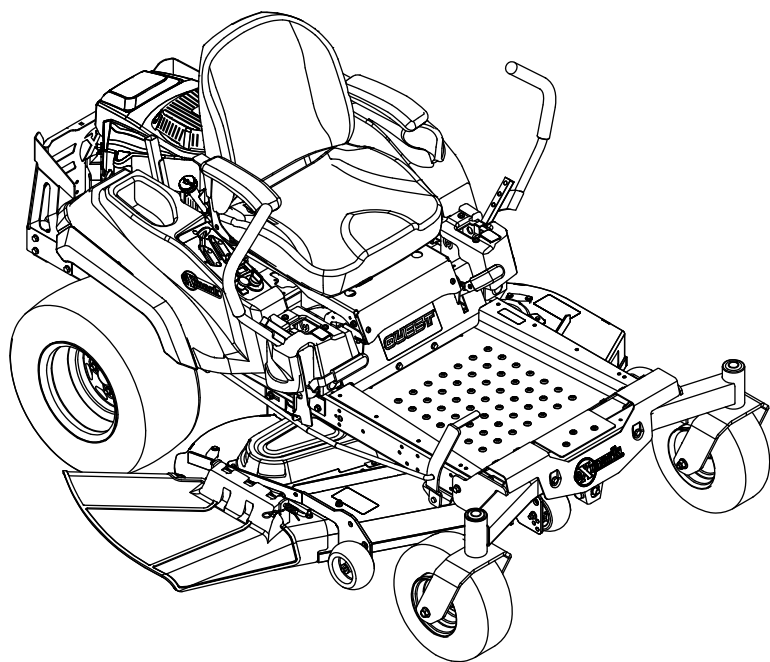




QUEST®

Model No. QZE600CKA42200—Serial No. 406294345 and Up

Picture below may not reflect actual product.



Parts Manual

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

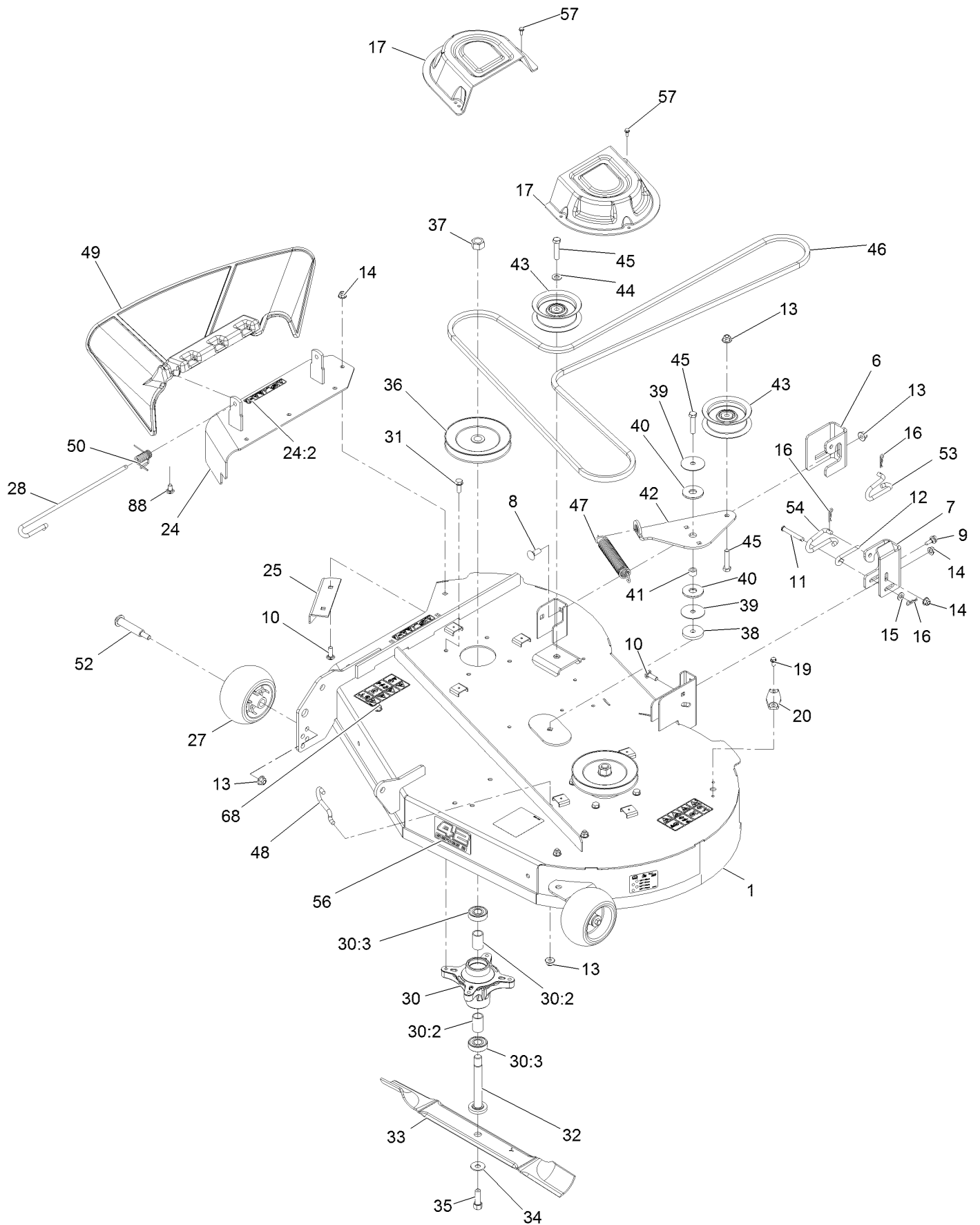


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

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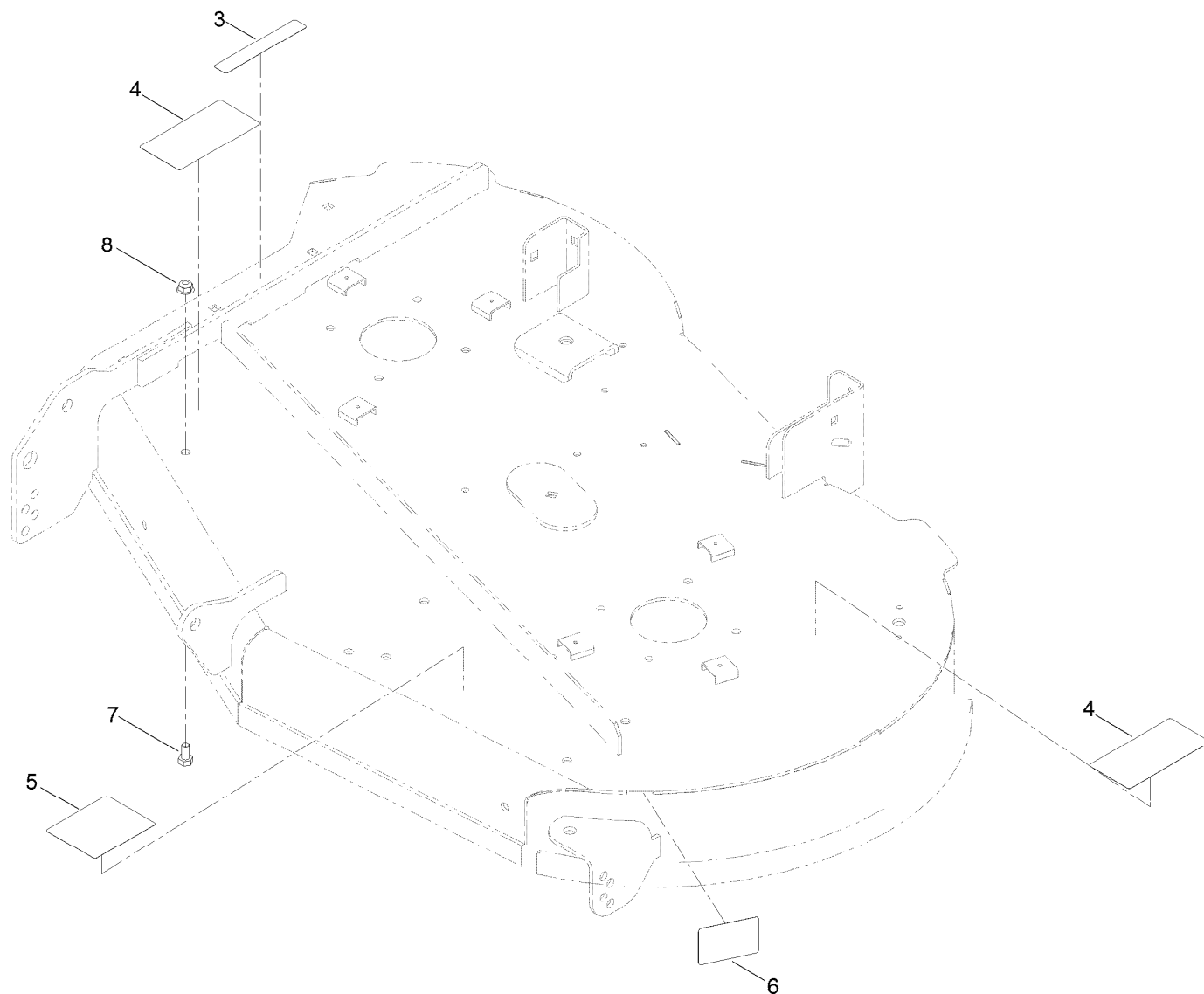
Deck Assembly



Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-1068	1	Deck-42 W/Decals	33	131-3939-03	2	Blade-High Lift
6	138-7253	1	Bracket-Hanger, Right Rear	34	3290-465	2	Washer-Spring Disc
7	138-7254	1	Bracket-Hanger, Left Rear	35	26-0671	2	Screw-HH 7/16-20 X 1.36 Gr8
8	3231-2	2	Bolt-Carriage 3/8-16 X 1	36	139-2433	2	Pulley
9	120-7024	1	Screw-HH Flg 1/4-20 X 3/4 Tf	37	3219-6	2	Nut-Hex 5/8-18
10	3230-22	5	Bolt-Carriage 5/16-18 X 1 Sp	38	110-9981	1	Washer-Plain
11	110-0618	1	Pin-Clevis	39	120-2229	2	Washer
12	138-7255	1	Rod-Level, Deck	40	114-0463	2	Washer-Friction, Composite
13	104-8301	6	Nut-Nyloc 3/8-16 Flg	41	115-4986	1	Spacer
14	104-8300	9	Nut-Nyloc 5/16-18 Flg	42	138-7262	1	Arm-Idler
15	3256-23	1	Washer-5/16 SAE	43	132-9420	2	Pulley-Idler, Flat
16	1-806003	3	Hairpin-Cotter	44	3256-24	1	Washer-3/8 SAE
17	108-7889	2	Cover-Belt	45	323-9	3	Screw-HH 3/8-16 X 1 3/4
19	32144-4	4	Screw-HWH 1/4-20 X 1/2 Taptite	46	119-8819	1	V-Belt
20	136-4171	1	Cover-Washout Port	47	138-7265	1	Spring Extension
24	131-3961	1	Cover ASM W/Decal	48	138-7267	1	Hook-Spring, Return
24:2	93-7009	1	Decal-Danger	49	121-0739	1	Deflector-Discharge
25	120-7951-03	1	Baffle-Cutoff	50	138-7232	1	Spring-Torsion
27	1-603299	2	Roller-Scalp, Anti	52	112-3977	2	Bolt-HH Shoulder 3/8-16 X 3.79
28	138-7231	1	Pin-Chute	53	131-8734	1	Link-Retention, Deck (RH)
30	121-0751	2	Spindle ASM	54	131-4131	1	Link-Retention, Deck (LH)
30:2	120-7935	2	Spacer	56	126-7155	1	Decal-42 Series 2
30:3	136-5441	2	Bearing-Ball	57	32144-1	6	Screw-HWH #10-24 X 1/2 Taptite
31	32144-41	8	Screw-HWH 3/8-16 X 7/8 Taptite	68	322-2	3	Screw-HH 5/16-18 X 5/8
32	117-7268	2	Shaft-Spindle	88	3230-23	1	Bolt-Carriage 5/16-18 X 3/4 Short Neck

42 Inch Deck and Decal Assembly No. 131-3610

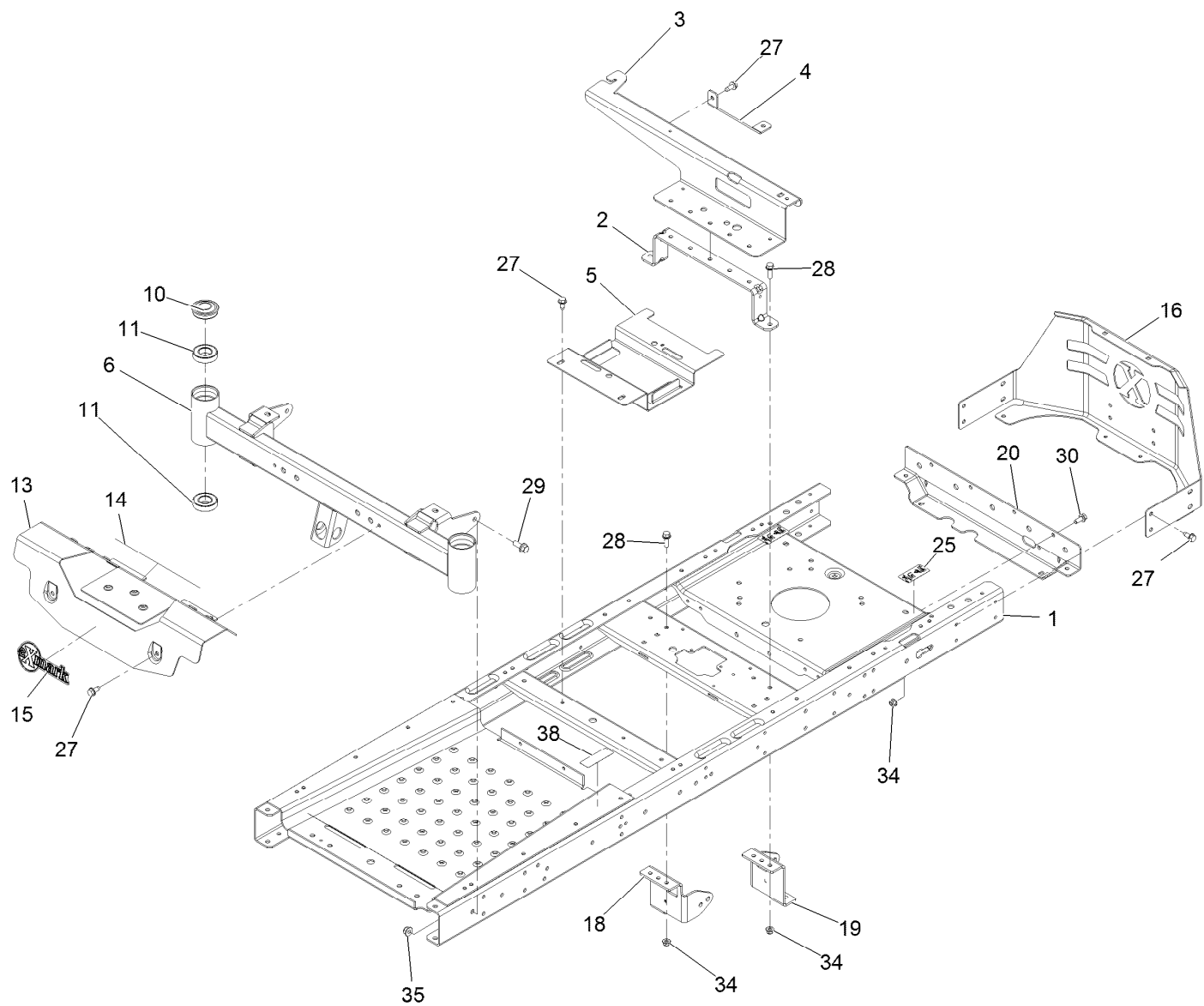


42 Inch Deck and Decal Assembly No. 131-3610 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	93-7009	1	Decal-Danger
4	132-0872	2	Decal-Danger, Deck
5	105-7015	1	Decal-Routing, Belt

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	112-9840	1	Decal-Scalp, Anti
7	322-2	3	Screw-HH
8	104-8300	3	Nut-HF, NI

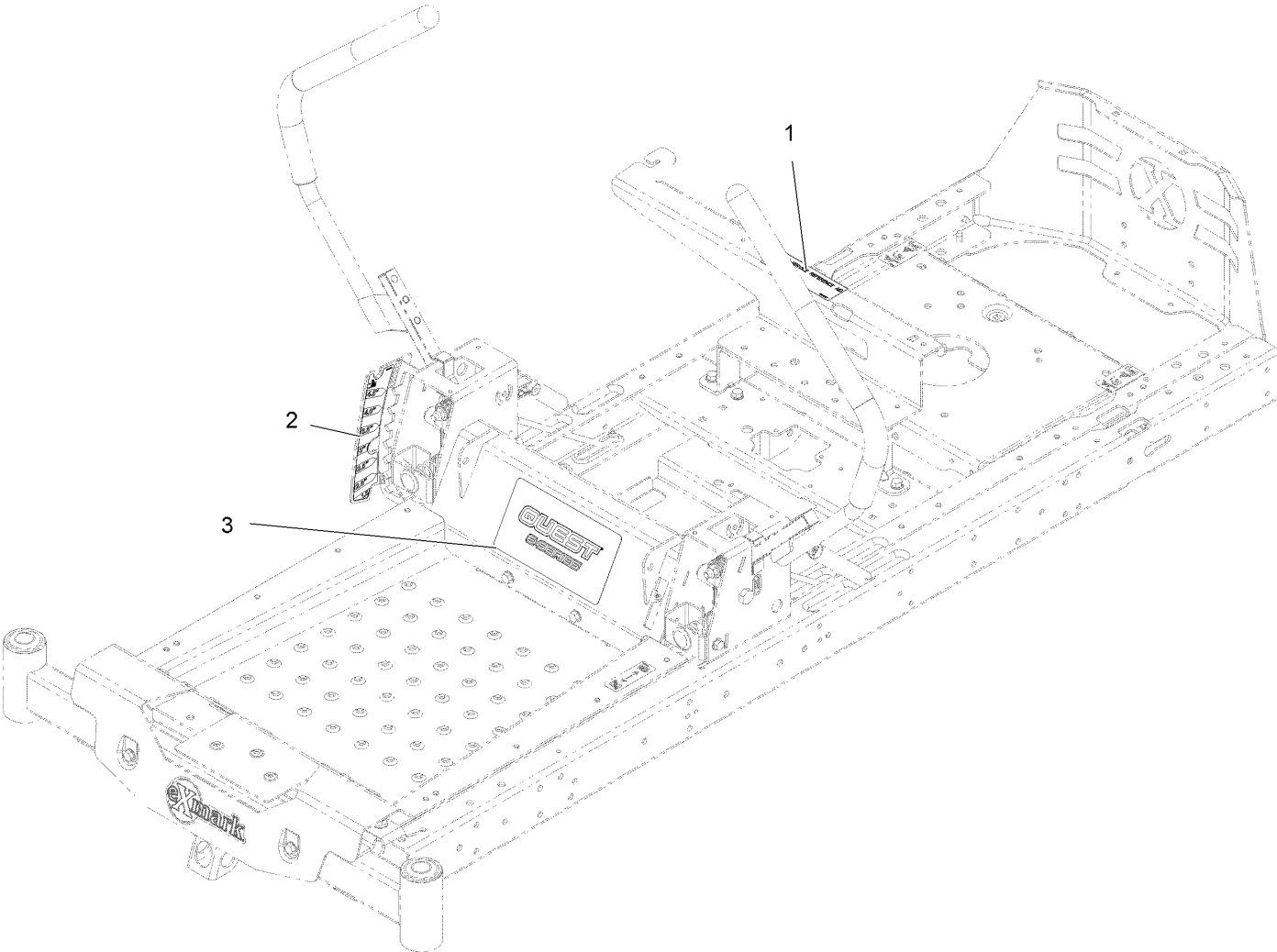
Main Frame Assembly



Main Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-0509-01	1	Frame ASM	18	137-7020-01	1	Mount-Hydro, Front (Right)
2	135-0686-03	1	Brace-Seat, Rear (Narrow)	19	139-3211-01	1	Mount-Hydro, Front (Left)
3	135-0866-03	1	Support-Pod [black]	20	130-6950-01	1	Crossmember-Rear, Narrow
4	119-3431-03	1	Support-Tank, Rear	25	121-2989	2	Decal-Bypass
5	135-0507-03	1	Bracket-Battery	27	32144-70	16	Screw-HWH 5/16-18 X 3/4 Tf
6	125-1742-01	1	Axle-Front, Narrow	28	3234-29	4	Screw-HH Flg 5/16-18 X 1
10	138-7200	2	Cap-Grease	29	3234-42	6	Screw HHF 3/8-16 X 1
11	109-3678	4	Bearing-Ball	30	3234-47	6	Screw-HH Flg 5/16-18 X 3/4
13	135-3362	1	Footrest ASM	34	104-8300	10	Nut-Nyloc 5/16-18 Flg
14	135-3295	1	Decal-Warning	35	104-8301	6	Nut-Nyloc 3/8-16 Flg
15	126-6575	1	Decal-Exmark Logo	38	115-9625	1	Decal-Brake, Parking
16	135-1882-03	1	Guard-Engine, Narrow [black]				

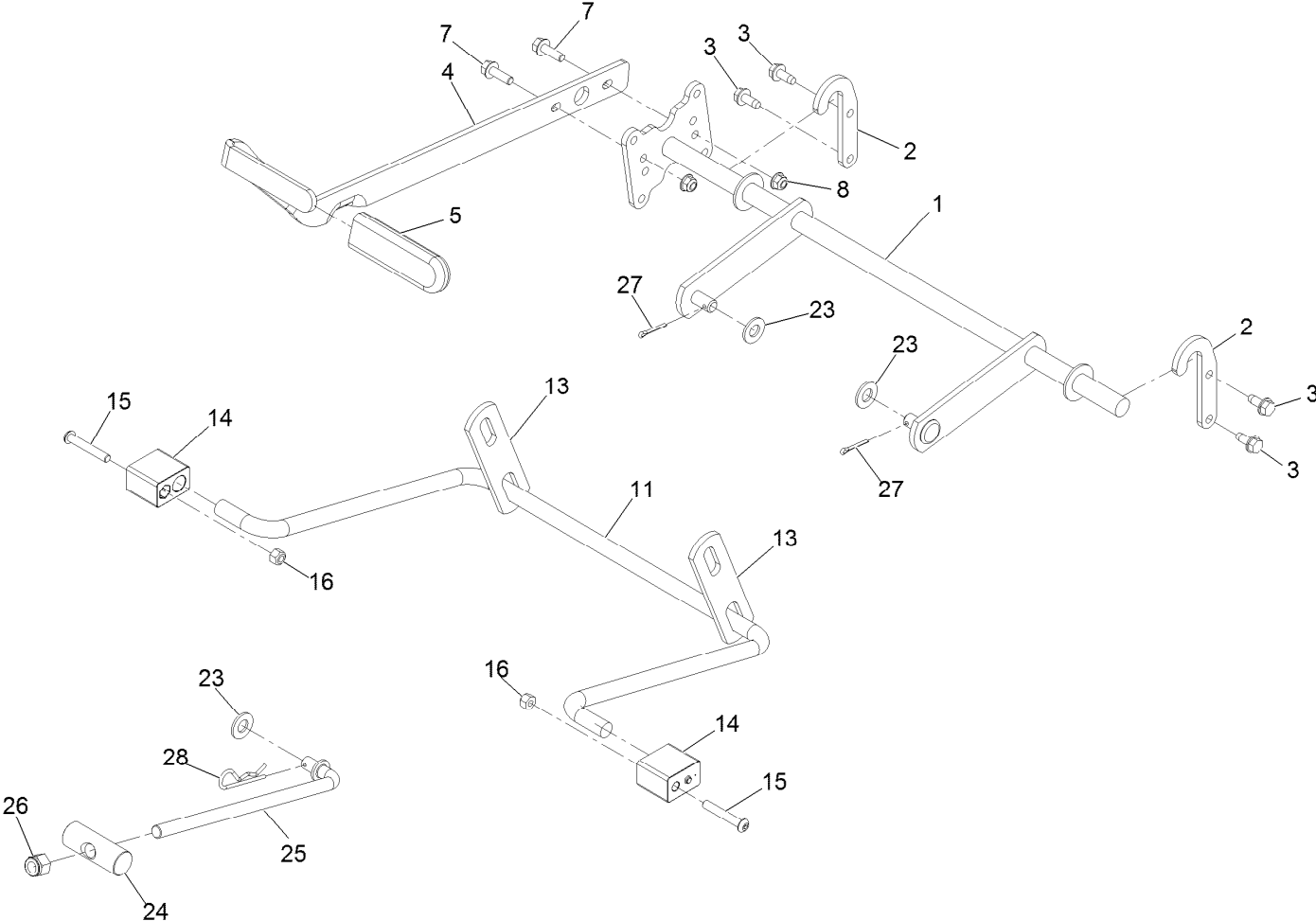
Main Frame Assembly W/Decals



Main Frame Assembly W/Decals (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-8717	1	Decal-Service, CE
2	119-8871	1	Decal-HOC
3	135-3147	1	Decal, Quest E Series

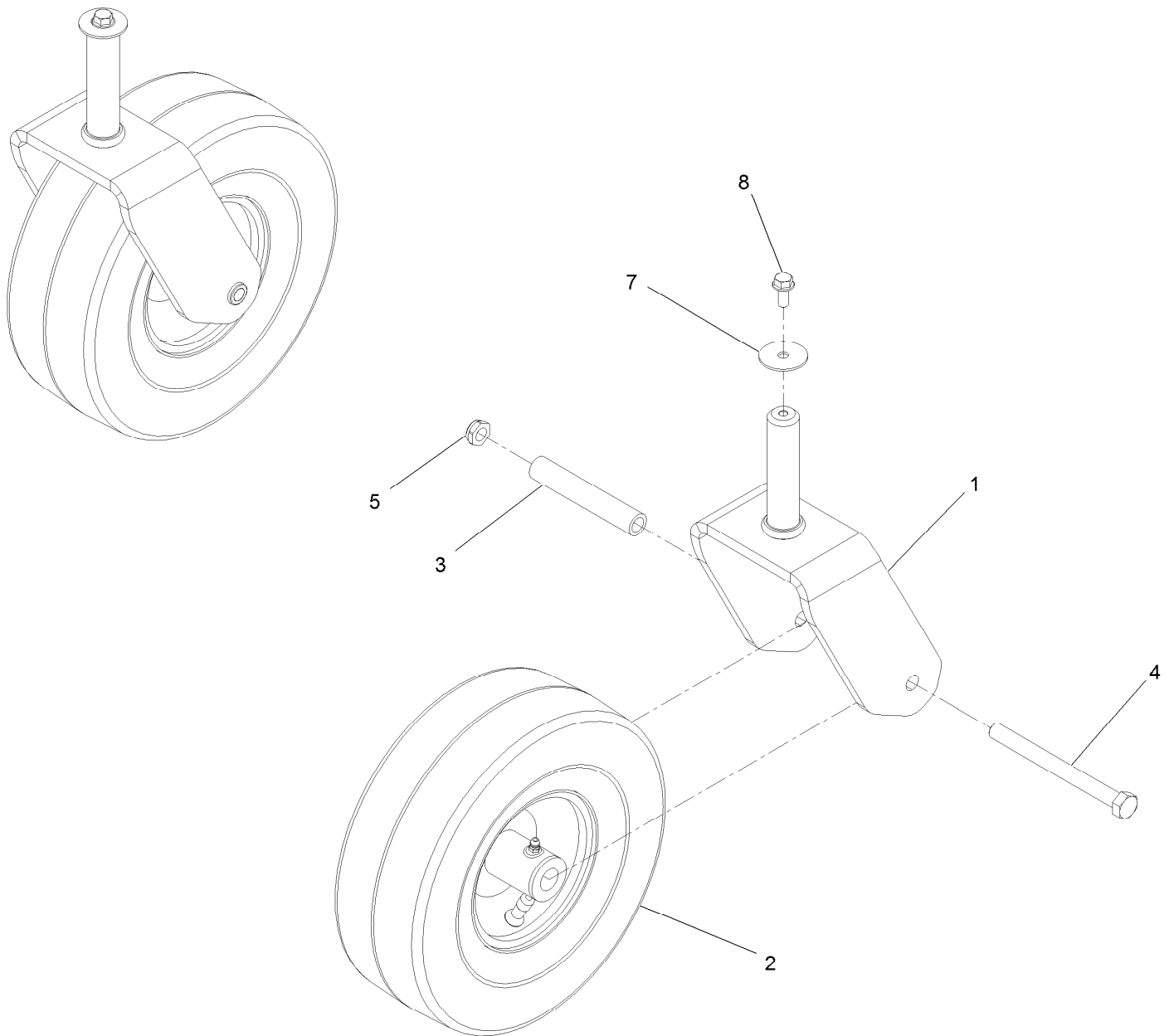
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-6872-03	1	Lift-Deck, Narrow	14	108-7845	2	Block-Pivot
2	138-7233	2	Bracket-Lift	15	120-5499	2	Screw-Button Head 5/16-18 X 2.00
3	32144-70	4	Screw-HWH 5/16-18 X 3/4 Tf	16	3296-29	2	Nut-Nyloc 5/16-18
4	135-2284-03	1	Handle-Deck Lift	23	3256-26	3	Washer-1/2 SAE
5	1-633268	1	Grip-Lever	24	119-8810	1	Pin-Pivot
7	3234-29	2	Screw-HH Flg 5/16-18 X 1	25	133-4319	1	Rod-Mount, Deck
8	104-8300	2	Nut-Nyloc 5/16-18 Flg	26	3296-19	1	Nut-Nyloc 1/2-20
11	138-7234	1	Arm-Lift, Rear	27	3272-11	2	Pin-Cotter 1/8 X 1
13	138-7235	2	Link-Lift	28	1-806005	1	Hairpin-Cotter

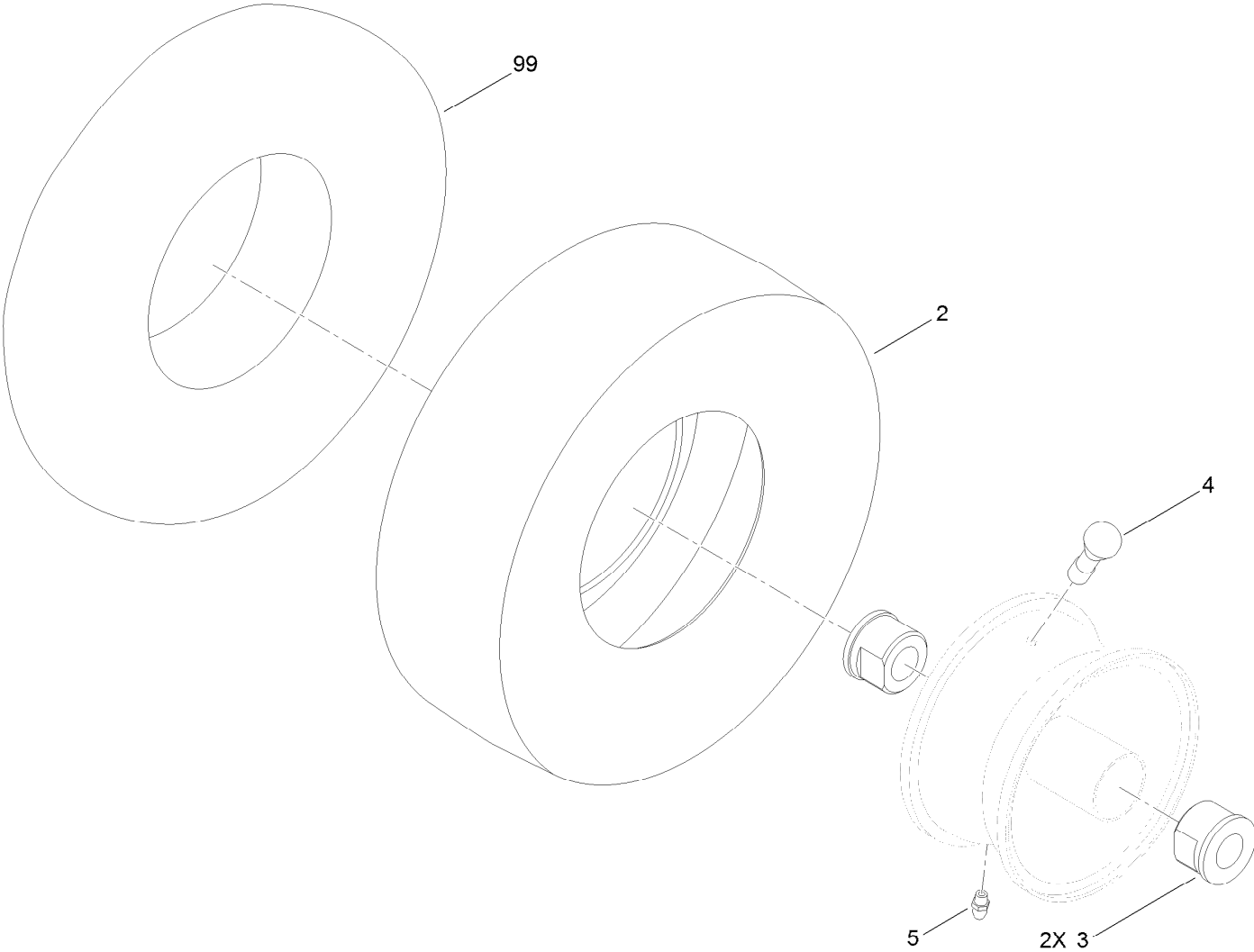
Caster, Wheel and Tire Assembly



Caster, Wheel and Tire Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-2602-01	2	Fork-Caster [red]	5	3296-45	2	Nut-Nyloc 1/2-13 Thin
2	125-1822	2	Tire And Wheel ASM (C S T)	7	3256-68	2	Washer-Flat
3	104-3667	2	Bushing-Spanner	8	3234-47	2	Screw-HH Flg 5/16-18 X 3/4
4	325-22	2	Screw-HH 1/2-13 X 5 1/2				

Tire And Wheel Assembly No. 125-1822

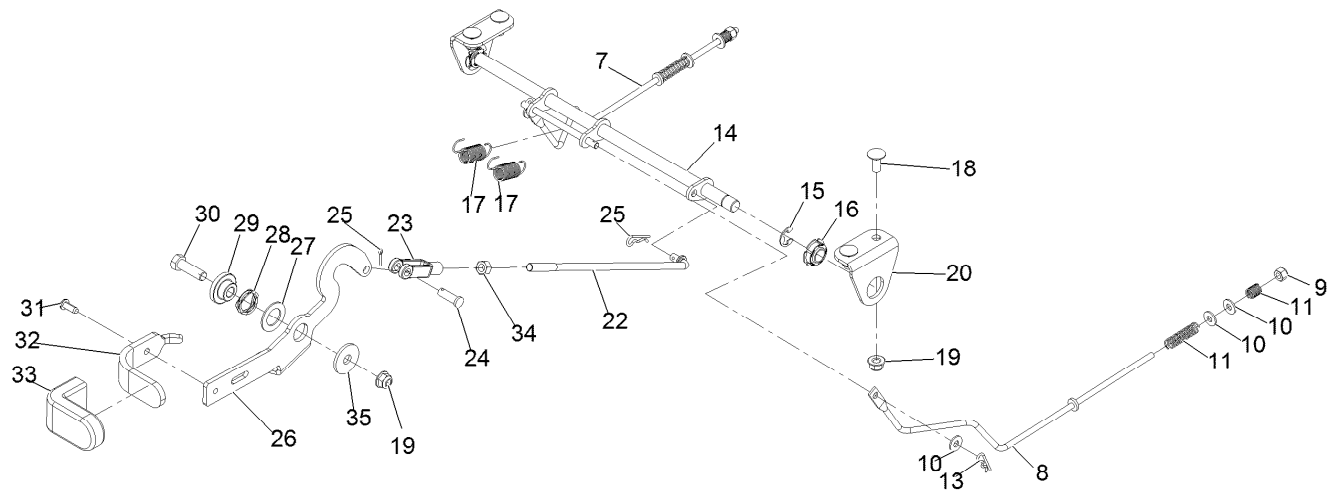


Tire And Wheel Assembly No. 125-1822 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	125-1823	1	Tire
3	114-1640	2	Bushing-Flange
4	232-27	1	Stem-Valve

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	302-5	1	Fitting-Grease
99	117-1234	1	Tube-Inner

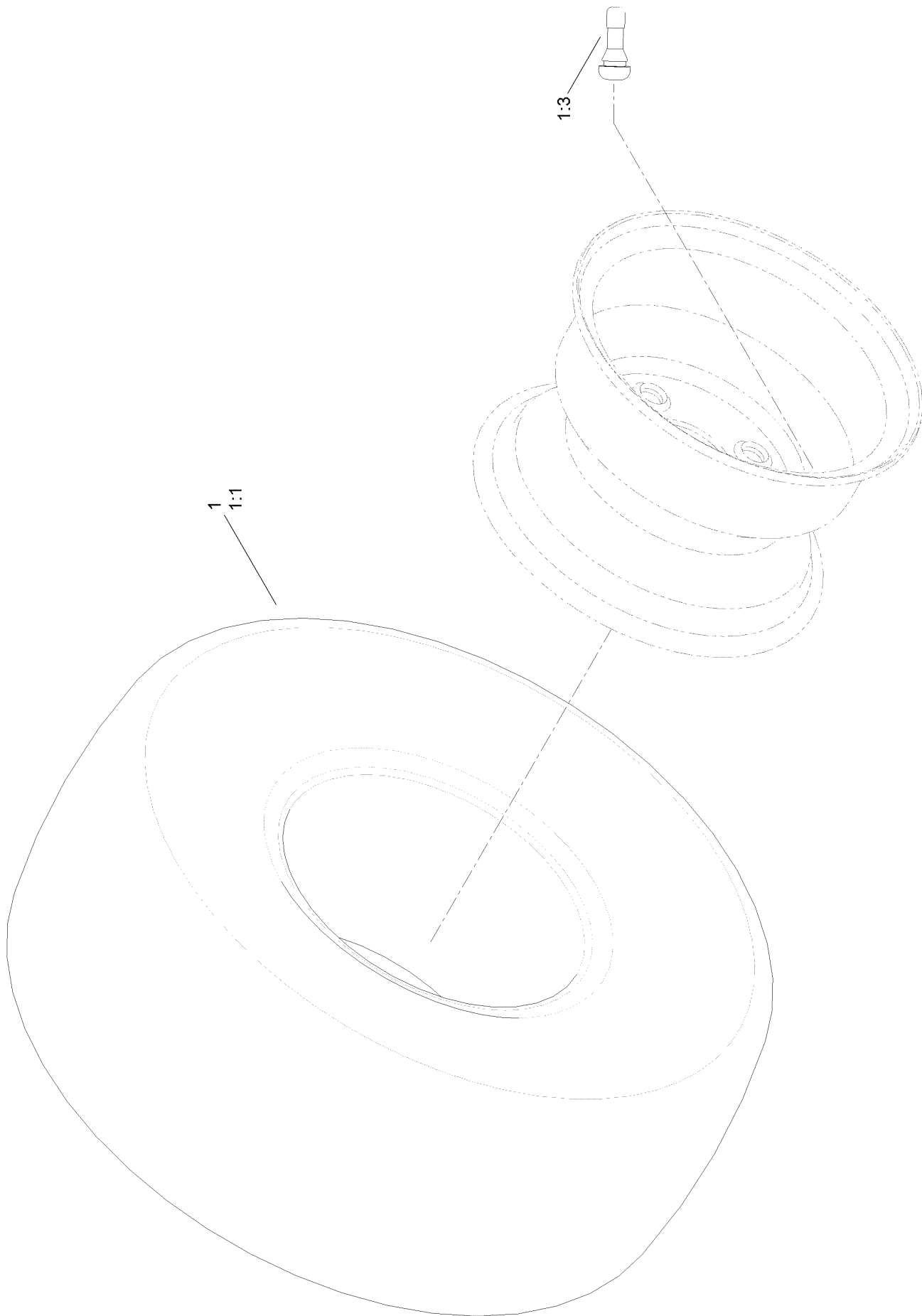
Park Brake Assembly



Park Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	121-2974	1	Rod-Brake, RH	23	1-303105	1	Yoke-Adjustable
8	121-2975	1	Rod-Brake, LH	24	1-808280	1	Pin-Clevis 5/16 X 1 49/64
9	3296-42	2	Nut-Nyloc 1/4-20	25	3272-5	2	Pin-Cotter 3/32 X 1/2
10	119-8952	6	Washer	26	135-0165-03	1	Lever-Brake
11	117-1169	4	Spring-Compression	27	119-7640	1	Washer-Thrust
13	3290-307	2	Pin-Cotter	28	121-4517	1	Washer-Wave
14	135-0148	1	Pivot-Brake	29	126-5989	1	Pivot-Flange
15	32120-47	2	Ring-Retaining	30	323-7	1	Screw-HH 3/8-16 X 1 1/4
16	136-7469	2	Bearing-Spherical	31	63-8590	1	Screw-Button Head 1/4-20 X .62 Tf
17	55-9280	2	Spring-Extension	32	135-0190-03	1	Handle-Brake
18	3230-23	4	Bolt-Carriage 5/16-18 X 3/4 Short Neck	33	132-4749	1	Grip-Lever
19	104-8300	5	Nut-Nyloc 5/16-18 Flg	34	3219-2	1	Nut-Hex 5/16-24
20	135-0147-03	2	Angle-Mount Pivot	35	2844	1	Washer
22	135-0164	1	Rod-Link Handle				

Tire Assembly No. 131-3671



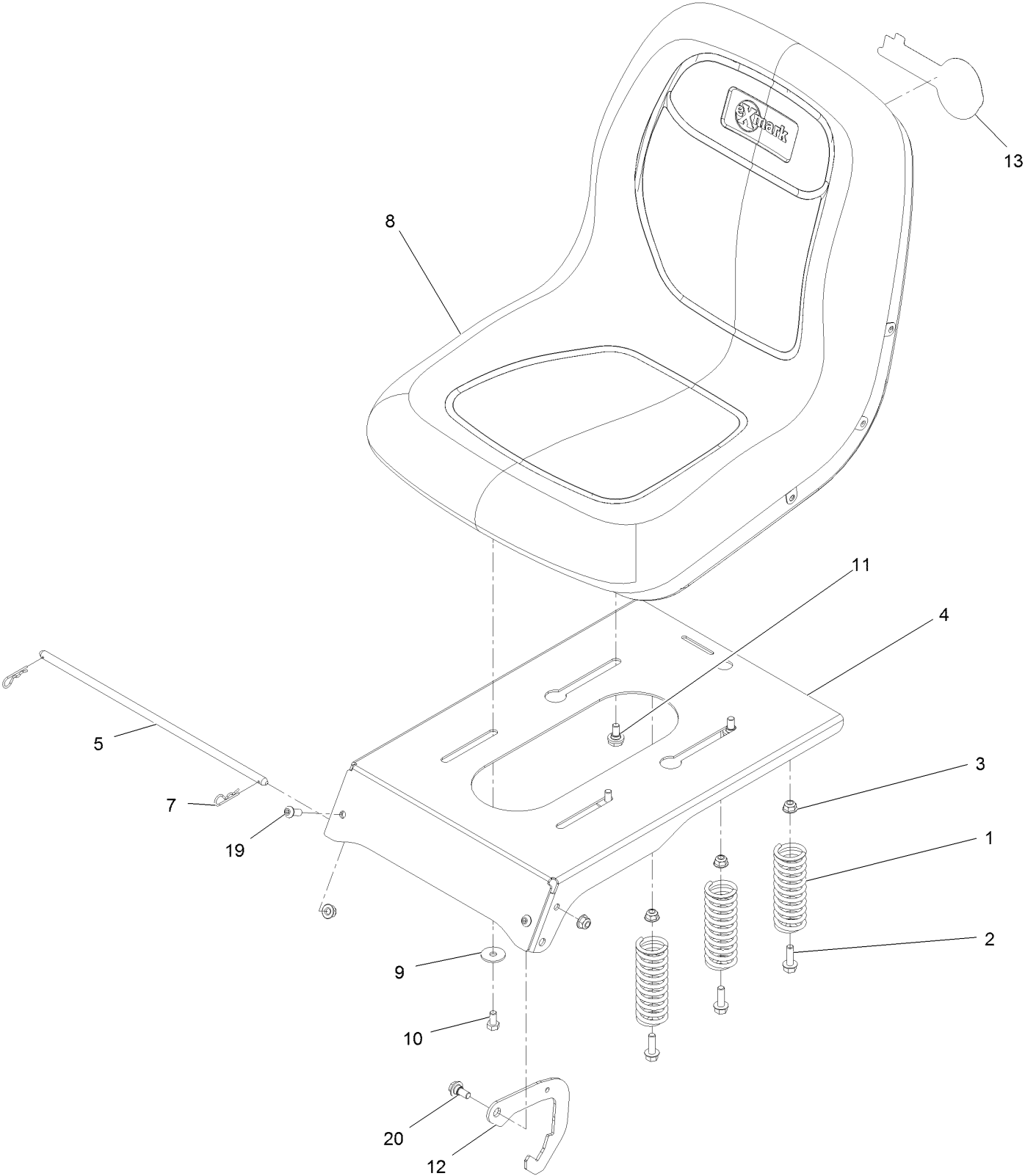
Tire Assembly No. 131-3671 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	131-3671	2	2 Ply Wheel And Tire ASM
1:1	131-3678	1	Tire-2 Ply

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1:3	232-27	1	Stem-Valve
1:99	107-2491	1	Tube-Tire ●

● Not illustrated

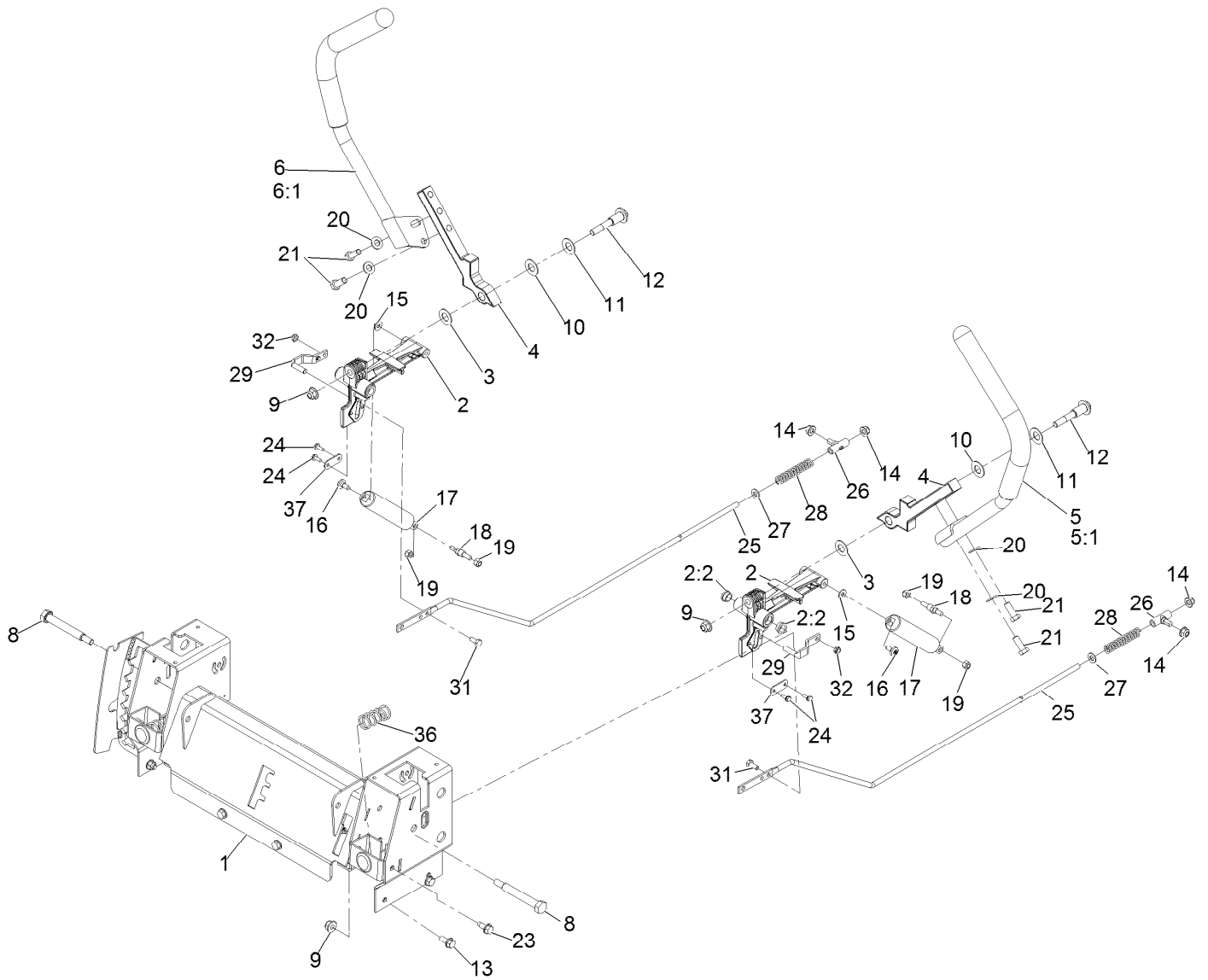
Seat Assembly



Seat Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	92-7054	3	Spring-Compression	10	322-2	2	Screw-HH 5/16-18 X 5/8
2	3234-29	3	Screw-HH Flg 5/16-18 X 1	11	37-8771	2	Screw-Shoulder 5/16-18 X 5/8
3	104-8300	6	Nut-Nyloc 5/16-18 Flg	12	138-7250	1	Seat Latch
4	131-4037-03	1	Pan-Seat	13	135-3747	1	Decal, Exmark Logo
5	138-7213	1	Rod-Pivot, Narrow	19	3274-55	2	Screw-Button Head 5/16-18 X 3/4
7	3290-250	2	Pin-Cotter	20	19-1470	1	Screw-Shoulder
8	119-8956	1	Seat-18 In				
9	5-4460	2	Washer-Pivot				

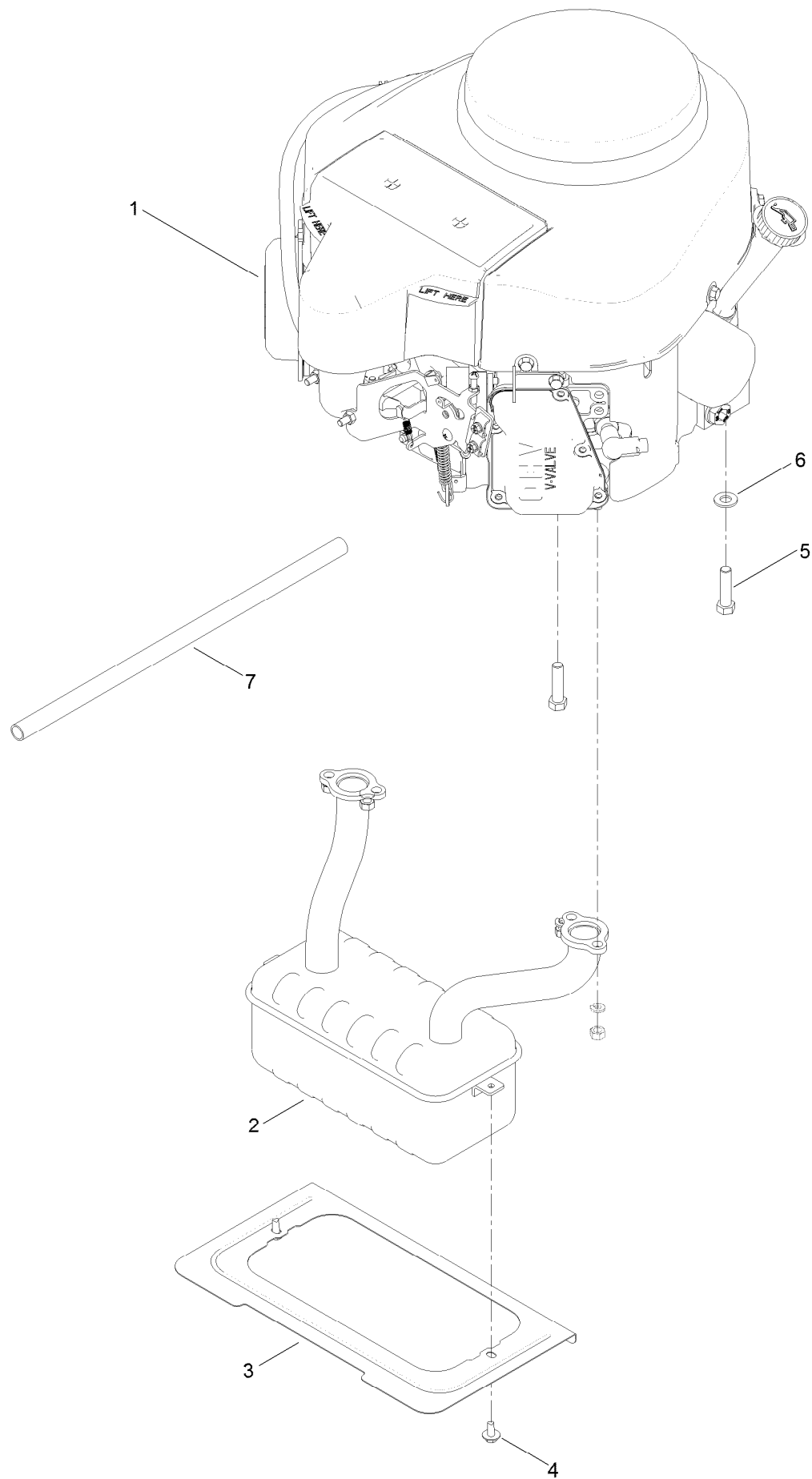
Motion Control Assembly



Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-0236-03	1	Control-Box [black]	17	132-6853	2	Damper-Non Cavitating
2	119-3470	2	Actuator Arm ASM	18	110-6810	2	Stud-Damper
2:2	256-156	2	Bushing-Flange	19	3296-42	4	Nut-Nyloc 1/4-20
3	120-2273	2	Washer-Nylon	20	3256-24	4	Washer-3/8 SAE
4	133-9299-05	2	Arm-Control	21	323-6	4	Screw-HH 3/8-16 X 1
5	133-7055	1	Handle-Control, LH	23	32144-70	4	Screw-HWH 5/16-18 X 3/4 Tf
5:1	121-0726	1	Grip	24	32144-1	4	Screw-HWH #10-24 X 1/2 Taptite
6	133-7057	1	Handle-Control, RH	25	138-7217	2	Rod-Hydro
6:1	121-0726	1	Grip	26	138-7218	2	Mount-Rod, Hydro
8	115-5099	2	Bolt-Pivot	27	3256-23	2	Washer-5/16 SAE
9	104-8301	4	Nut-Nyloc 3/8-16 Flg	28	1-603807	2	Spring
10	117-1240	2	Washer	29	121-1753	2	Pin-Rod, Hydro
11	119-8925	2	Washer-Belleville	31	321-3	2	Screw-HH 1/4-20 X 5/8
12	139-2556	2	Bolt-Pivot	32	3296-56	2	Nut-Nyloc 1/4-20 Thin
13	3234-47	6	Screw-HH Flg 5/16-18 X 3/4	36	119-8876	2	Spring-Return
14	104-8300	10	Nut-Nyloc 5/16-18 Flg	37	119-8948	2	Plate-Stop, Hydro
15	119-8952	2	Washer				
16	120-7950	2	Screw-1/4-20 X 1/2 Tf Torx Plus				

Engine and Muffler Assembly



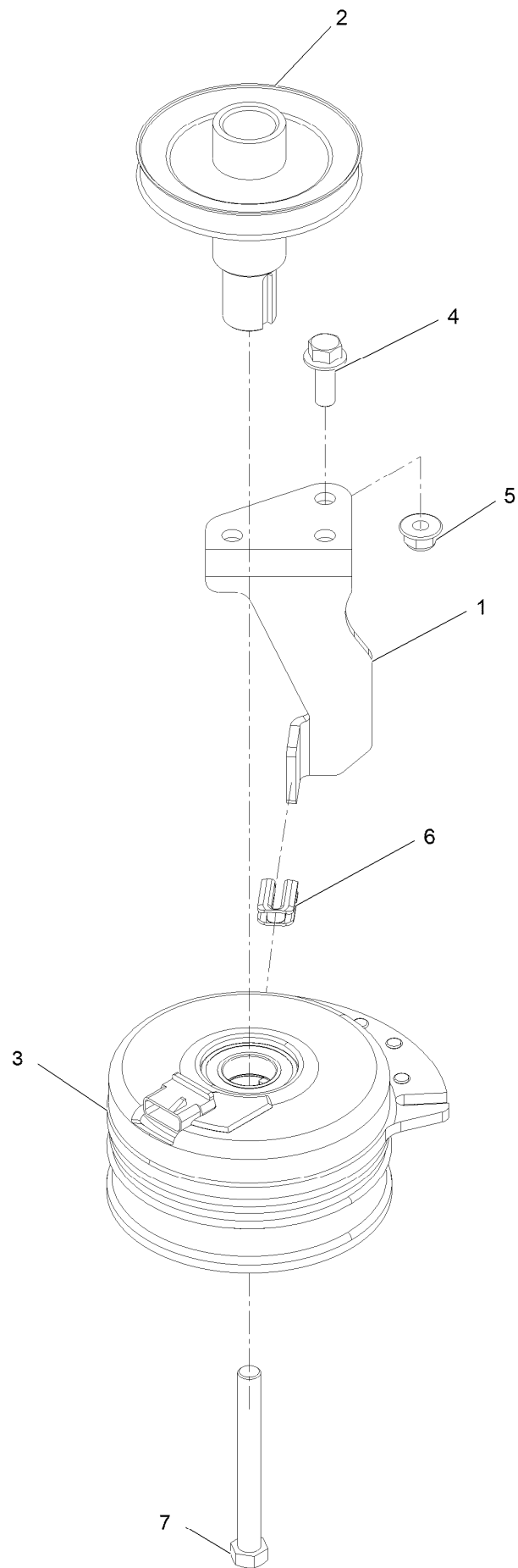
Engine and Muffler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Engine-Kawasaki, Fr600V ●	4	46-8560	2	Screw-HHFTF
			■	5	323-50	4	Bolt-HH
2	130-0675	1	Muffler	6	3256-24	3	Washer-Flat
3	131-1071-03	1	Shield-Heat	7	106-7022	1	Tube-Drain, Oil

● Not serviced separately

■ Obtain parts from www.kawpower.com

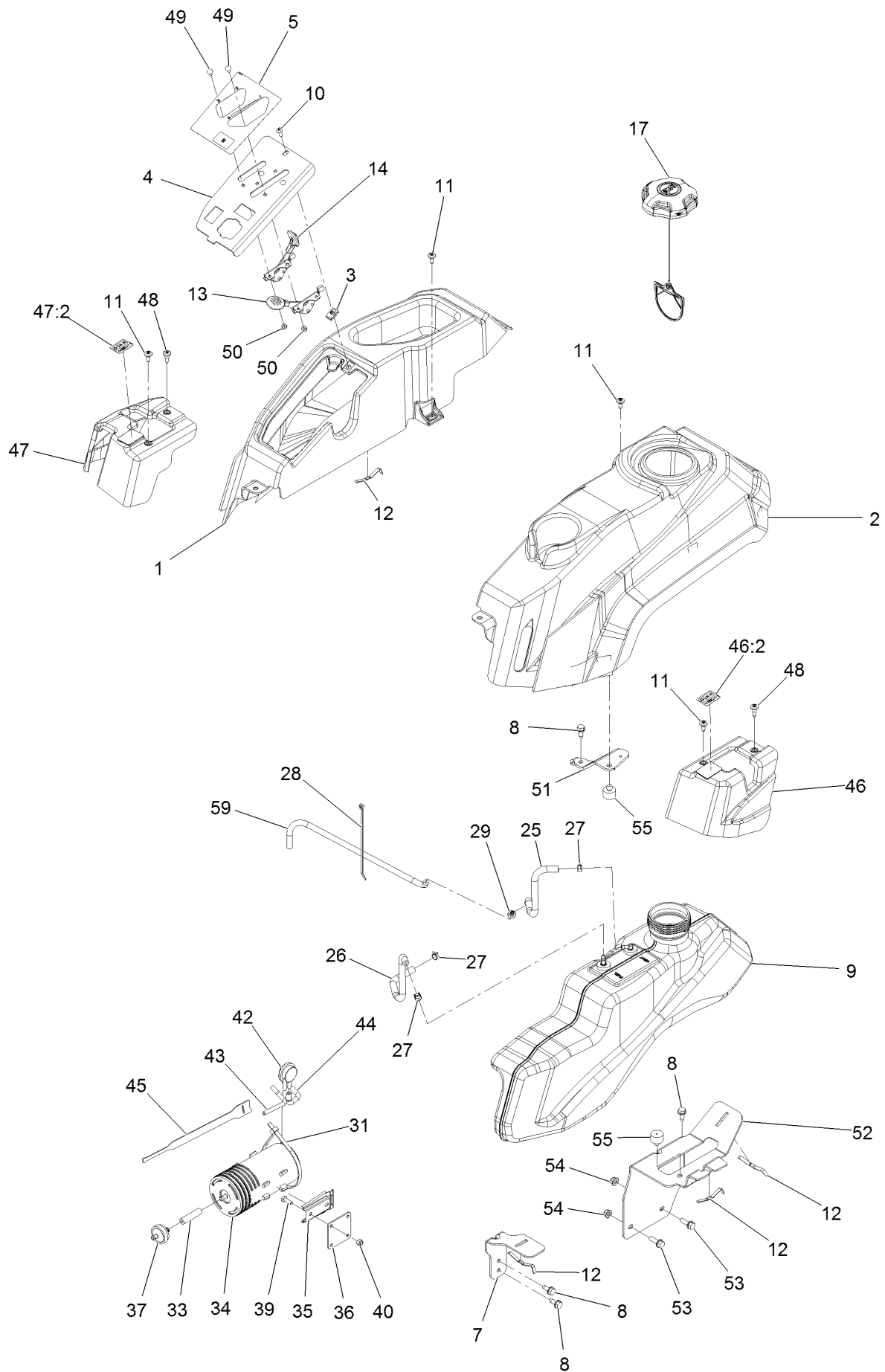
Clutch Assembly



Clutch Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	138-7275	1	Stop-Clutch (Narrow)	5	104-8301	1	Nut-HF, NI
2	138-9792	1	Pulley-Engine	6	120-2217	1	Isolator-Clutch
3	117-7468	1	Clutch-Electric	7	3212-16	1	Screw-HH
4	3234-42	1	Screw-HHF				

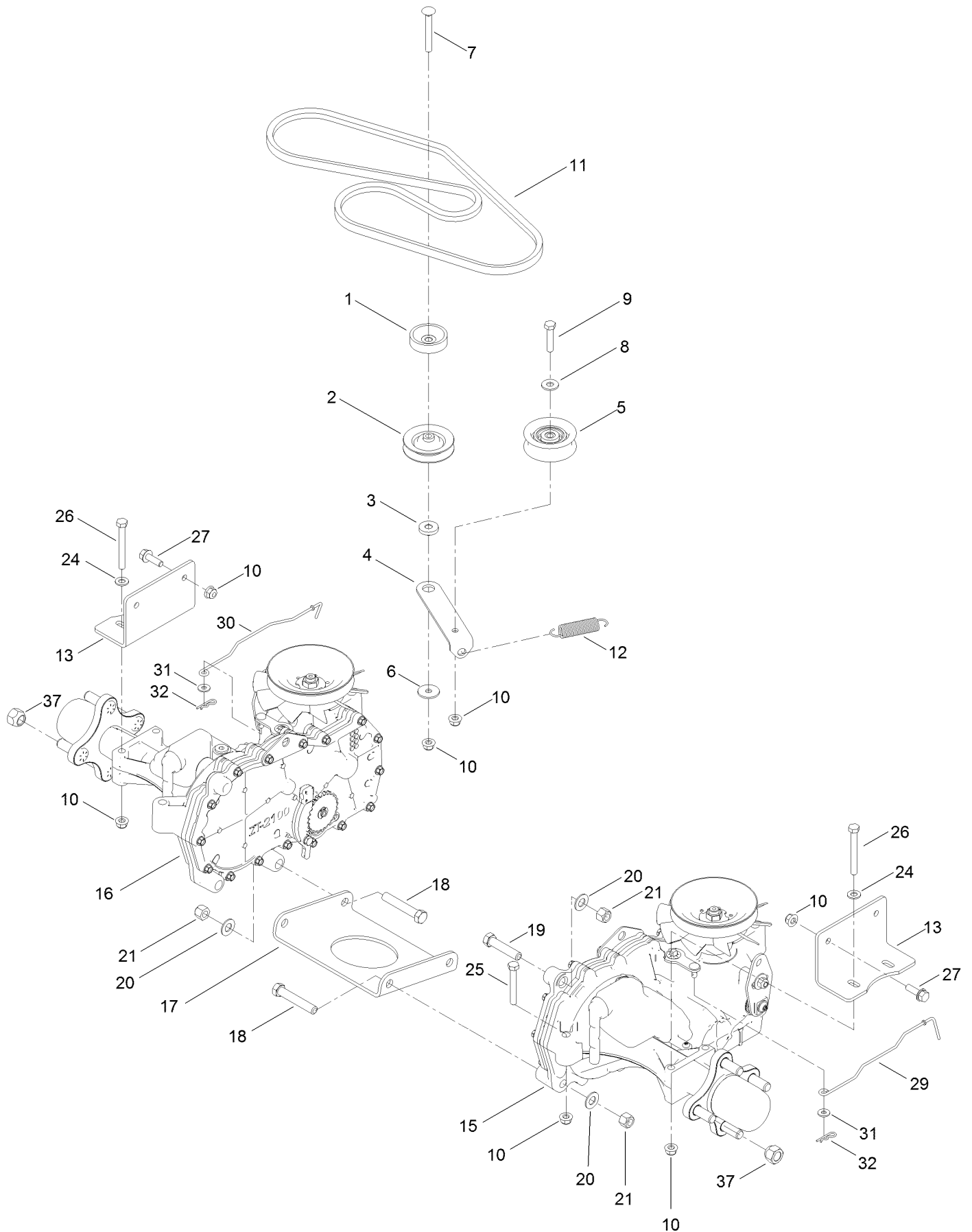
Fuel Assembly



Fuel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-1546	1	Pod-RH, Narrow	34	117-1221	1	Canister-Carbon, 800Cc
2	135-1545	1	Pod-LH, Narrow	35	114-0292	1	Bracket-Canister, Carbon
3	107069	1	Nut-Retainer-Panel 1/4-20	36	119-8992-03	1	Plate-Adapter
4	135-1402-03	1	Panel-Control, Narrow	37	115-7854	1	Filter-Fuel, Inline
5	135-2469	1	Decal-Control	39	321-4	2	Screw-HH 1/4-20 X 3/4
7	135-1564-03	1	Support-Tank [black]	40	3296-42	2	Nut-Nyloc 1/4-20
8	32144-70	4	Screw-HWH 5/16-18 X 3/4 Tf	42	116-2232	1	Valve-Control, Vacuum
9	135-4520	1	Tank, Fuel	43	119-8501	1	Hose-Vent, Formed
10	3258-166	1	Screw-PPH 1/4-20 X 3/4	44	119-8502	1	Hose-Vent, Formed
11	120-7950	4	Screw-1/4-20 X 1/2 Tf Torx Plus	45	116-2469	1	Strap-Velcro, Cable Tie
12	609830	4	Spring	46	135-3162	1	ASM, Pod Mc W/Decal LH
13	126-6944	1	Cable-Control, Throttle	46:2	135-2310	1	Decal-Motion Control
14	126-6945	1	Cable-Control, Choke	47	135-3163	1	ASM, Pod Mc W/Decal RH
17	137-4119	1	Cap-Fuel, Ratcheting	47:2	135-2310	1	Decal-Motion Control
25	109-0294	1	Hose-Fuel Line 10 1/2"	48	135-2015	2	Screw-Shoulder
26	109-0297	1	Hose-Fuel	49	1-807513	4	Bolt-Carriage #10-24 X 1/2
27	2412-98	3	Clamp-Hose	50	3296-2	4	Nut-Nyloc #10-24
28	614249	3	Tie-Cable	51	135-0868-03	1	Bracket-Clamp
29	117-5399	1	Adaptor-Orifice	52	135-1563-03	1	Bracket-Support Tank
31	3334-945	1	Tie-Cable	53	3234-29	2	Screw-HH Flg 5/16-18 X 1
33	99-9415	1	Hose-Fuel	54	104-8300	2	Nut-Nyloc 5/16-18 Flg
				55	120-7893	2	Bumper-Grommet
				59	110-8751	1	Hose-Fuel

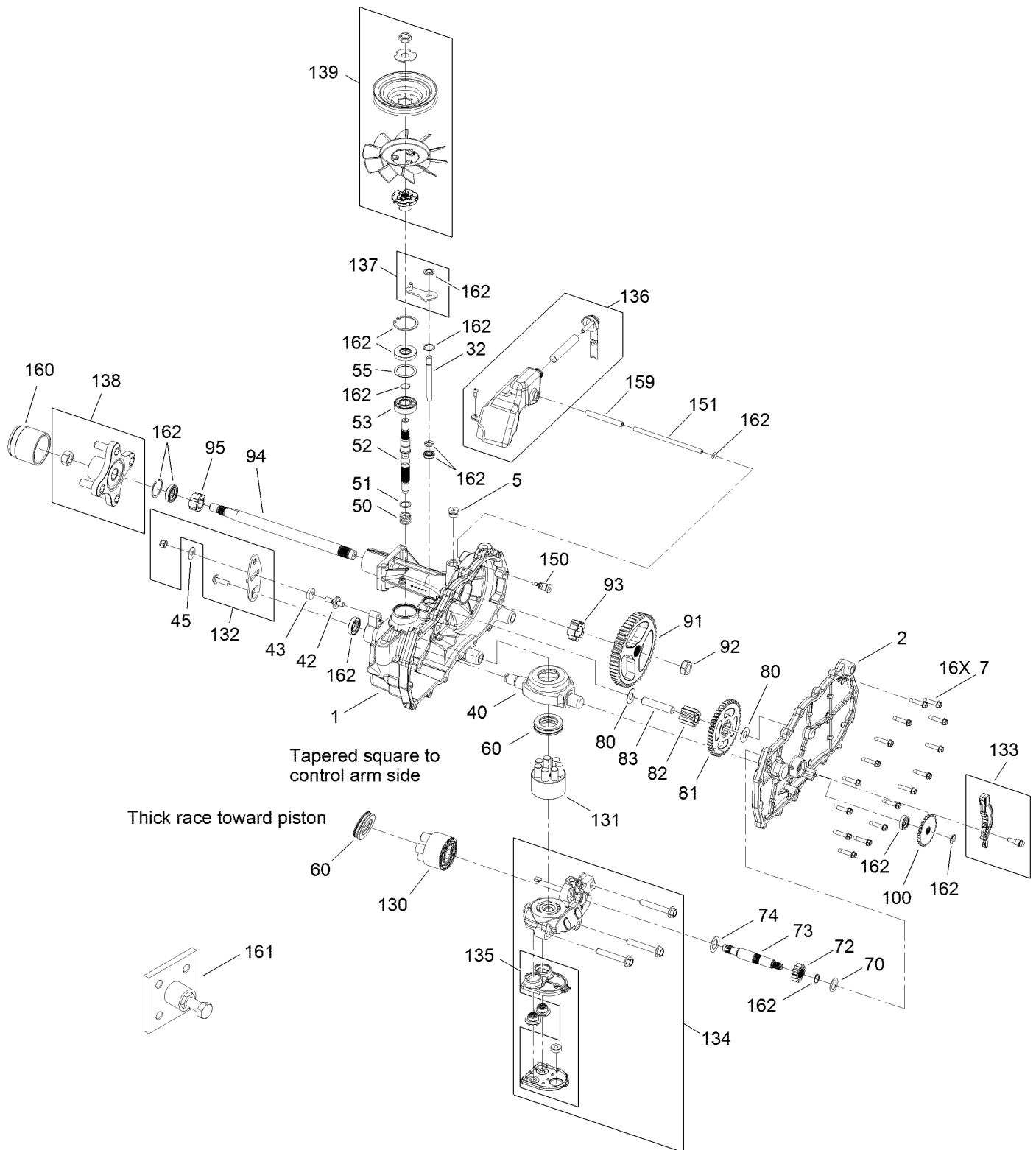
Traction Drive Assembly



Traction Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-3353	1	Spacer	16	119-3331	1	RH Hydro Transaxle ASM
2	119-8822	1	Pulley-Idler	17	119-3339-03	1	Plate-Cross, Hydro
3	119-3327	1	Spacer-Arm, Idler	18	324-10	4	Screw-HH 7/16-14 X 2 1/2
4	138-7276	1	Arm-Idler	19	324-8	2	Screw-HH
5	138-7597	1	Pulley-Idler, Flat	20	3256-25	6	Washer-7/16 SAE
6	5-4460	1	Washer-Pivot	21	3296-48	6	Nut-Nyloc 7/16-14
7	3230-8	1	Bolt-Carriage 5/16-18 X 2 1/2	24	3256-23	6	Washer-5/16 SAE
8	3256-3	1	Washer-Flat	25	322-11	4	Screw-HH 5/16-18 X 2 1/4
9	322-7	1	Screw-HH 5/16-18 X 1 1/2	26	322-13	4	Screw-HH 5/16-18 X 2 3/4
10	104-8300	14	Nut-Nyloc 5/16-18 Flg	27	3234-29	4	Screw-HH Flg 5/16-18 X 1
11	130-6975	1	V-Belt	29	138-7243	1	Rod-Bypass, LH
12	137-7040	1	Spring-Return, Pedal	30	138-7245	1	Rod-Bypass, RH
13	117-7264-03	2	Mount-Hydro	31	119-8952	2	Washer
15	119-3330	1	LH Hydro Transaxle ASM	32	3290-307	2	Pin-Cotter
				37	242-50	8	Nut-Lug 1/2-20

Left Hand Hydro Transaxle Assembly No. 119-3330

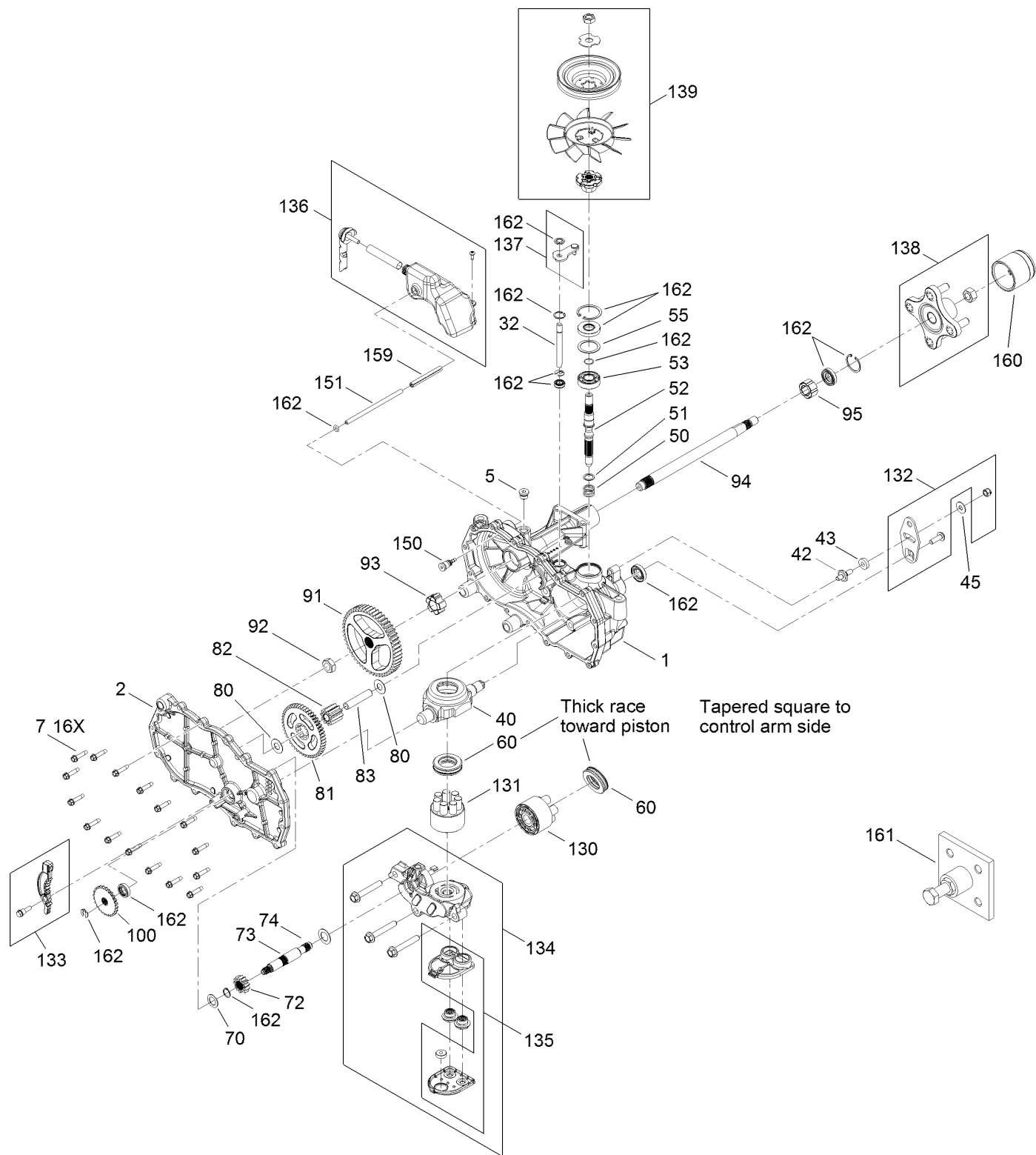


Left Hand Hydro Transaxle Assembly No. 119-3330 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-5532	1	Main Housing ASM	83	104-5329	1	Pin-Jackshaft
2	120-5534	1	Housing Side Kit	91	120-5539	1	Gear-Bull
5	104-2189	1	Plug-Thread, Straight	92	104-2142	1	Nut-HJ
7	117-5359	16	Screw-HHF	93	115-8314	1	Bushing-Inboard
13	104-2147	1	Sealant ●	94	120-5540	1	Shaft-Axle
32	106-8678	2	Rod-Bypass	95	120-5541	1	Bearing-Sleeve
40	104-5304	1	Swashplate-Trunnion	100	106-8694	1	Disc-Brake, Cog
42	104-2116	1	Stud	130	103-2666	1	Cylinder Block Kit
43	112-9853	1	Puck-Friction	131	110-8561	1	Pump Block ASM
45	114-8491	1	Washer	132	117-5362	1	Control Arm Kit
50	120-5537	1	*obs*spring-Compression	133	106-8688	1	Brake Arm Kit
51	120-5538	1	Washer	134	112-9861	1	Center Section Filter Kit
52	104-5306	1	Shaft-Input	135	114-1634	1	Filter Kit
53	104-5311	1	Bearing-Ball	136	121-5730	1	RH Expansion Tank Kit
55	104-5308	1	Spacer	137	120-5549	1	Bypass Kit
60	94-6922	1	Bearing-Thrust	138	121-5731	1	Hub Kit
70	104-5339	1	Washer-Flat	139	121-5729	1	Fan Pulley Kit
72	104-5316	1	Gear-Pinnion, 13T	150	104-5349	1	Fitting-SAE
73	106-8683	1	Shaft-Motor	151	115-8302	1	Hose
74	104-5360	1	Washer	159	121-5728	1	Case-Tube
80	119-5541	2	Washer	160	125-0041	1	Cap-Axle
81	104-5317	1	Gear-10T/48T	161	114-8467	1	Puller-Hub, 4 Bolt
82	104-5318	1	Gear-Jackshaft, 10T	162	120-7103	1	Seal And Ring Kit

● Not illustrated

Right Hand Hydro Transaxle Assembly No. 119-3331

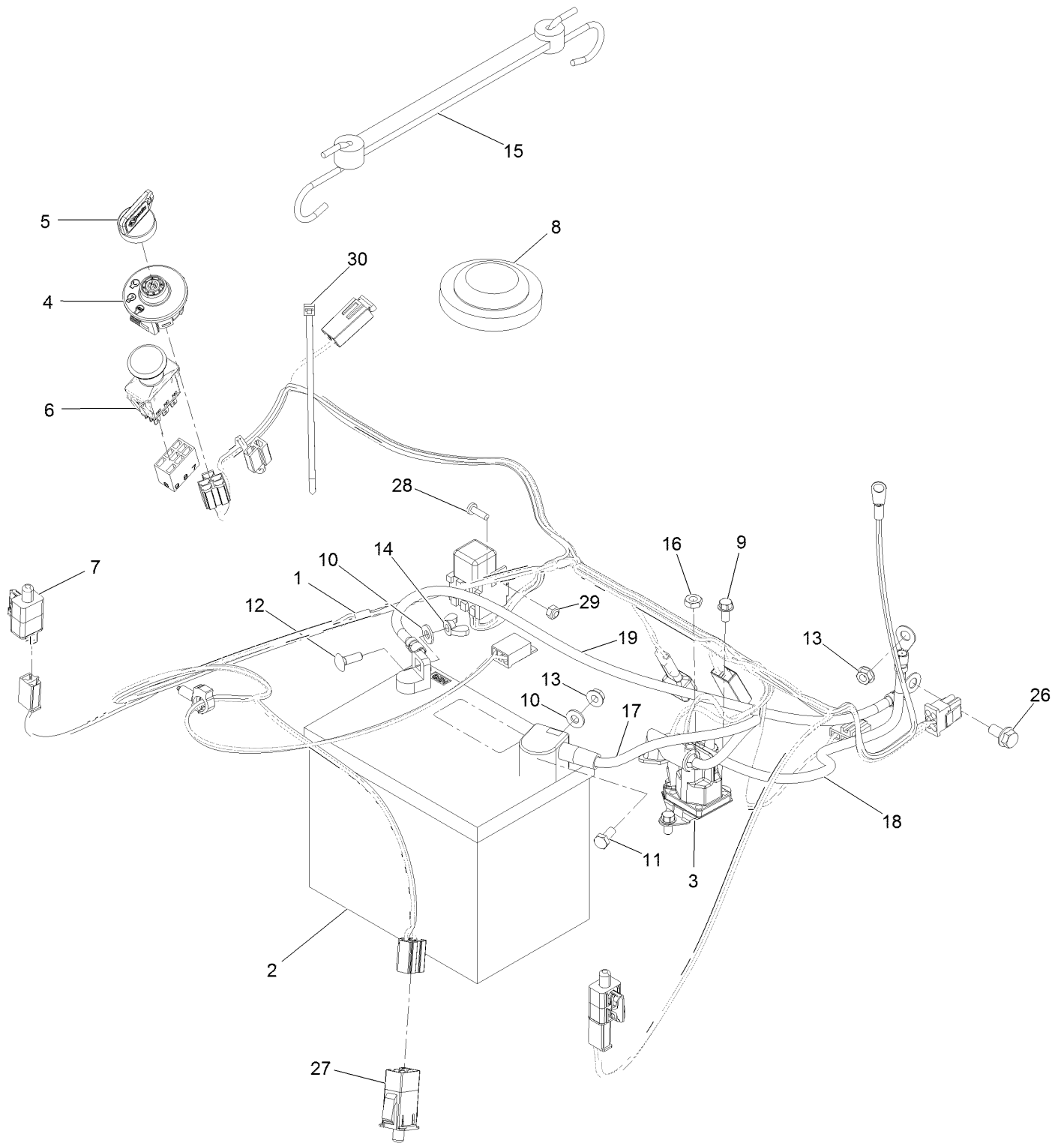


Right Hand Hydro Transaxle Assembly No. 119-3331 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-5531	1	Main Housing ASM	83	104-5329	1	Pin-Jackshaft
2	120-5533	1	Housing Side Kit	91	120-5539	1	Gear-Bull
5	104-2189	1	Plug-Thread, Straight	92	104-2142	1	Nut-HJ
7	117-5359	16	Screw-HHF	93	115-8314	1	Bushing-Inboard
13	104-2147	1	Sealant ●	94	120-5540	1	Shaft-Axle
32	106-8678	2	Rod-Bypass	95	120-5541	1	Bearing-Sleeve
40	104-5304	1	Swashplate-Trunnion	100	106-8694	1	Disc-Brake, Cog
42	104-2116	1	Stud	130	103-2666	1	Cylinder Block Kit
43	112-9853	1	Puck-Friction	131	110-8561	1	Pump Block ASM
45	114-8491	1	Washer	132	117-5362	1	Control Arm Kit
50	120-5537	1	*obs*spring-Compression	133	106-8688	1	Brake Arm Kit
51	120-5538	1	Washer	134	112-9862	1	Center Section Filter Kit
52	104-5306	1	Shaft-Input	135	114-1634	1	Filter Kit
53	104-5311	1	Bearing-Ball	136	121-5735	1	LH Expansion Tank Kit
55	104-5308	1	Spacer	137	107-2489	1	Bypass Arm Kit
60	94-6922	1	Bearing-Thrust	138	121-5731	1	Hub Kit
70	104-5339	1	Washer-Flat	139	121-5729	1	Fan Pulley Kit
72	104-5316	1	Gear-Pinnion, 13T	150	104-5349	1	Fitting-SAE
73	106-8683	1	Shaft-Motor	151	115-8302	1	Hose
74	104-5360	1	Washer	159	121-5728	1	Case-Tube
80	119-5541	2	Washer	160	125-0041	1	Cap-Axle
81	104-5317	1	Gear-10T/48T	161	114-8467	1	Puller-Hub, 4 Bolt
82	104-5318	1	Gear-Jackshaft, 10T	162	120-7103	1	Seal And Ring Kit

● Not illustrated

Electrical Assembly



Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	142-2279	1	Harness-Wire, ●	12	3229-1	1	Bolt-Carriage 1/4-20 X 3/4
2	105-1692	1	Battery, 230CCA W/O Electrolyte	13	139-2575	2	Nut-HF
3	117-1197	1	Solenoid	14	32103-22	1	Nut-Wing
4	137-4100	1	Switch-Ignition	15	104-2466	1	Holddown-Battery
5	103-2106	1	Key-Exmark Logo	16	139-2580	2	Nut-HJ
6	103-5221	1	Switch-PTO	17	119-8897	1	Cable-Battery, Red
7	110-6765	2	Switch	18	119-8898	1	Cable-Battery, Red
8	100-3524	1	Switch-Seat	19	119-8899	1	Cable-Battery, Black
9	32144-4	2	Screw-HWH 1/4-20 X 1/2 Taptite	26	3234-14	1	Screw-HH Flg 5/16-18 X 5/8
10	120-9679	2	Washer-Flat	27	104-3338	1	Switch-Delta
11	137-3041	1	Screw-HH	28	3290-500	1	Screw-PPH #10-24 X 5/8
				29	3296-2	1	Nut-Nyloc #10-24
				30	614249	1	Tie-Cable

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Notes:

Notes:

Notes:



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LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
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