



# Wheel Horse<sup>®</sup> 314-H Garden Tractor

Model No. 73403-6900001 and Up

## Parts Catalog

### Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

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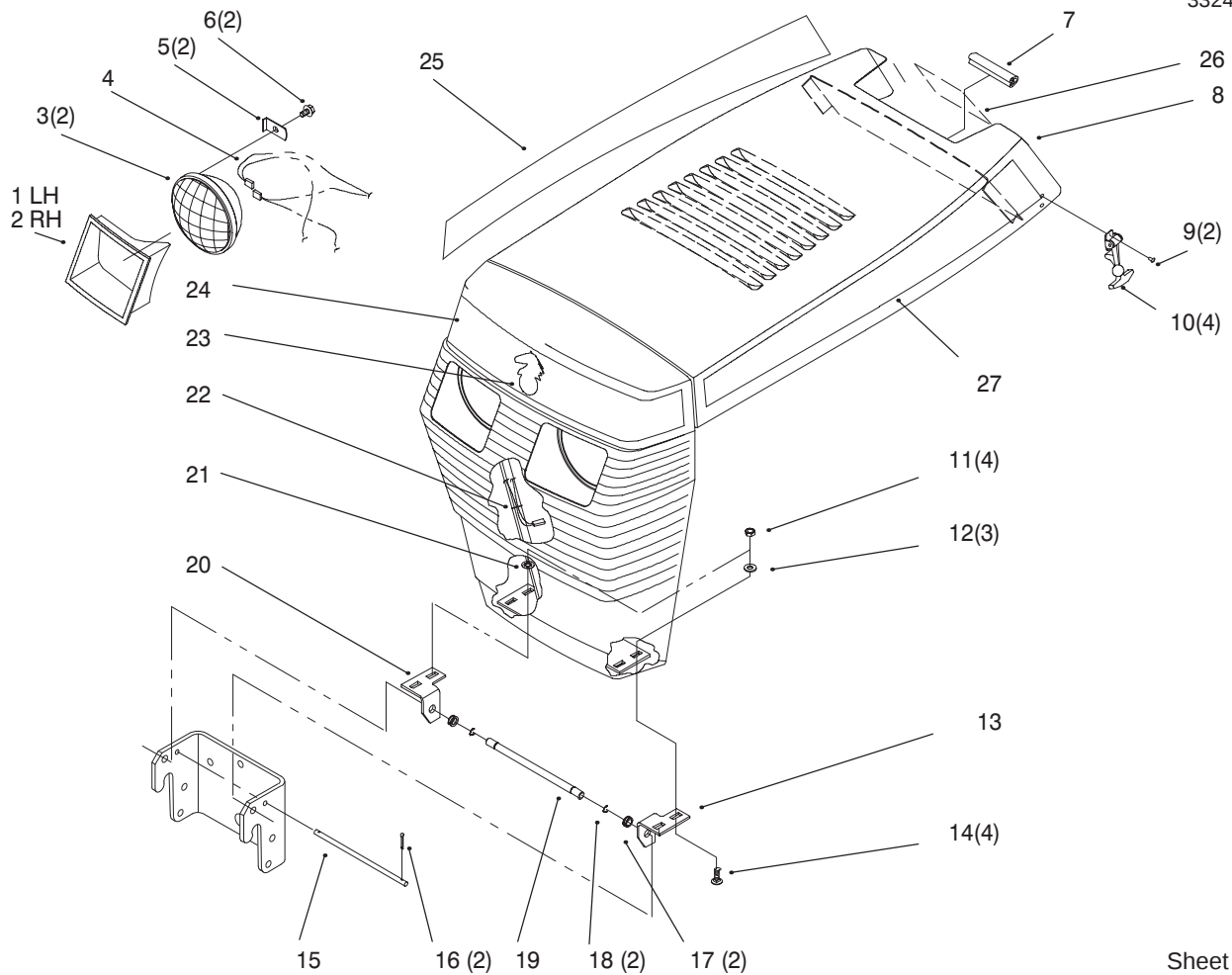
## Accessories

| Description | Model / Part No. | Description | Model / Part No. |
|-------------|------------------|-------------|------------------|
|-------------|------------------|-------------|------------------|

## Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

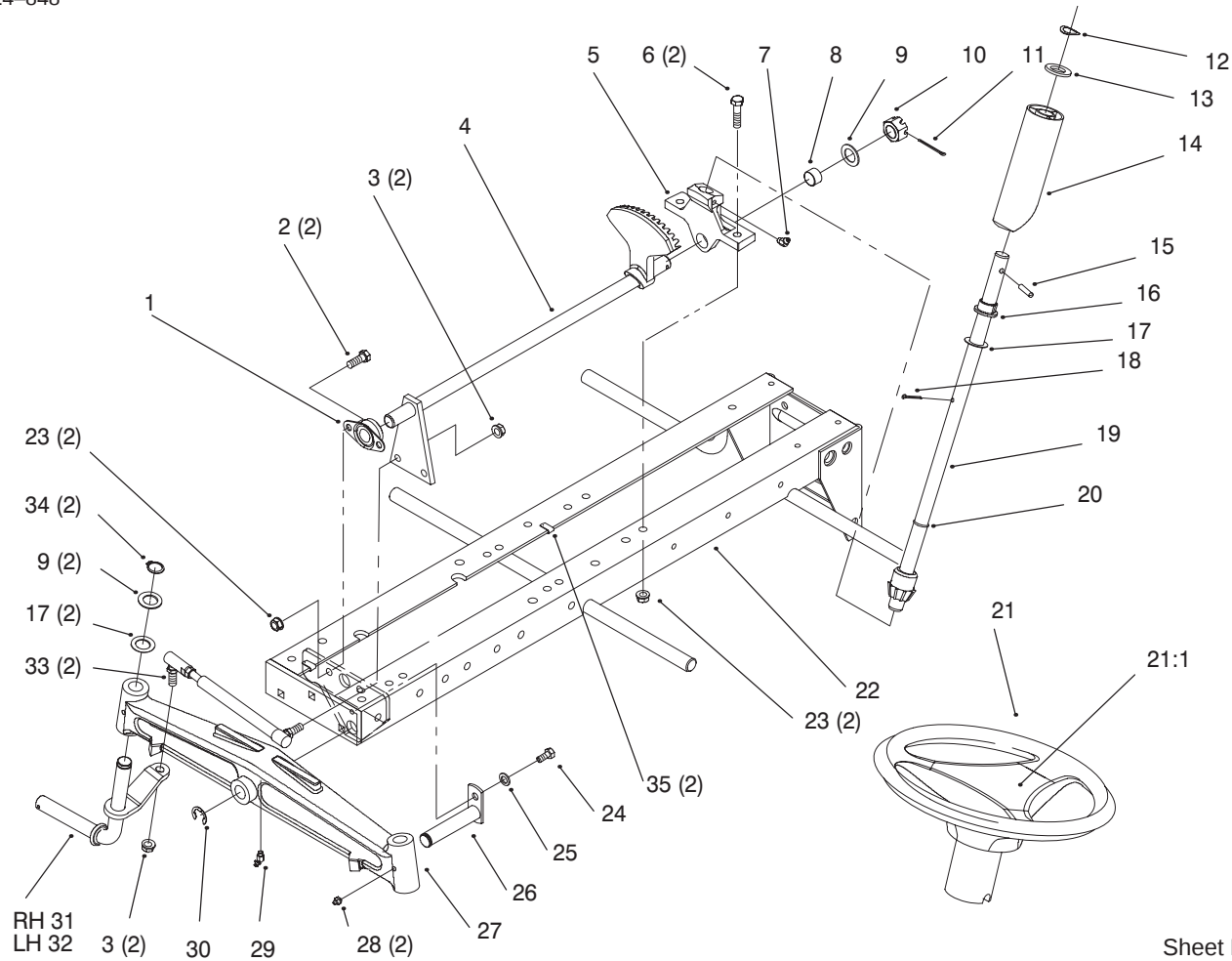
| Abbreviation | Meaning                           | Abbreviation | Meaning                 |
|--------------|-----------------------------------|--------------|-------------------------|
| AR .....     | as required                       | INC .....    | incorporated            |
| ASM .....    | assembly                          | LH .....     | left hand               |
| CARR .....   | carriage                          | NI .....     | nylon insert            |
| DEG .....    | degrees                           | PPH .....    | Phillips pan head       |
| FH .....     | flat head                         | PTH .....    | Phillips truss head     |
| GA .....     | gauge                             | PTO .....    | power take off          |
| HF .....     | hex flange                        | RH .....     | right hand              |
| HH .....     | hex head                          | SFH .....    | slotted fillister head  |
| HHF .....    | hex head flange                   | SHH .....    | slotted hex head        |
| HLH .....    | hex lag head                      | SQH .....    | square head             |
| HJ .....     | hex jam                           | SHWH .....   | slotted hex washer head |
| HOC .....    | height-of-cut                     | SPH .....    | slotted pan head        |
| HS .....     | hex socket                        | SRH .....    | slotted round head      |
| HSBH .....   | hex socket button head            | STD .....    | standard                |
| HSFH .....   | hex socket flat head              | TAP .....    | self tapping            |
| HSH .....    | hex socket head                   | TTH .....    | Torx truss head         |
| HWH .....    | hex washer head                   | WH .....     | wing head               |
| HWHTF .....  | hex washer head<br>thread forming |              |                         |



Sheet No.: 2

## Hood and Grille

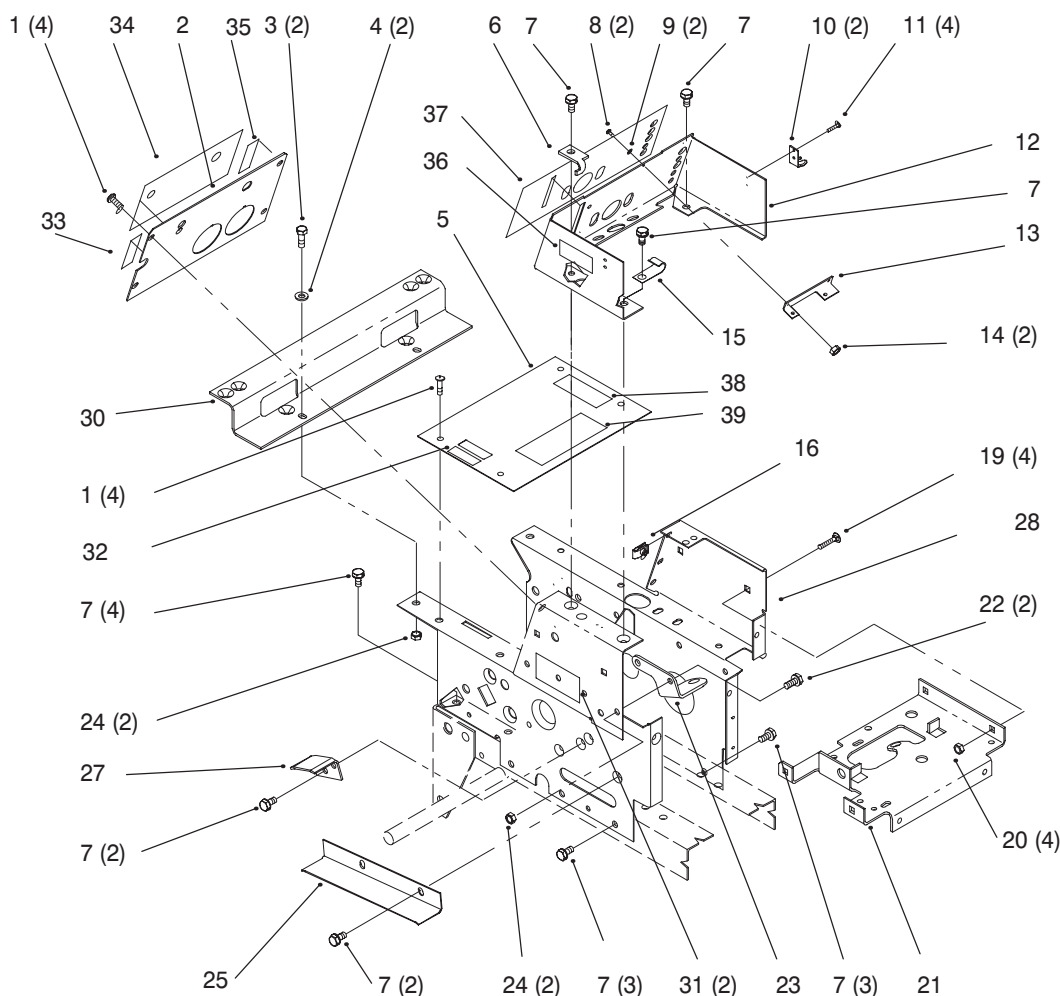
| Ref. No. | Part No. | Qty. | Description        | Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|--------------------|----------|----------|------|-------------|
| 1        | 109495   | 1    | Bezel-LH Headlight |          |          |      |             |
| 2        | 109494   | 1    | Bezel-RH Headlight |          |          |      |             |
| 3        | 102881   | 2    | Headlamp           |          |          |      |             |
| 4        | 108130   | 1    | Wire- Ground       |          |          |      |             |
| 5        | 109459   | 2    | Clamp-Headlight    |          |          |      |             |
| 6        | 9266714  | 2    | Screw-HWHTF        |          |          |      |             |
| 7        | 111757   | 1    | Edging             |          |          |      |             |
| 8        | 112358   | 1    | ASM-Hood & Grill   |          |          |      |             |
| 9        | 117432   | 4    | Poprivet           |          |          |      |             |
| 10       | 117344   | 2    | Handle-Latch       |          |          |      |             |
| 11       | 3296-42  | 4    | Nut-Lock           |          |          |      |             |
| 12       | 3256-22  | 3    | Washer-Flat        |          |          |      |             |
| 13       | 116747   | 1    | Bracket-Grill LH   |          |          |      |             |
| 14       | 3229-25  | 4    | Screw-CARR         |          |          |      |             |
| 15       | 101850   | 1    | Rod-Hood Stop      |          |          |      |             |
| 16       | 3272-1   | 2    | Pin-Cotter         |          |          |      |             |
| 17       | 5979     | 2    | Bushing-Nyliner    |          |          |      |             |
| 18       | 105797   | 2    | Ring-Ext Ret       |          |          |      |             |
| 19       | 116745   | 1    | Rod-Grill Pivot    |          |          |      |             |
| 20       | 116746   | 1    | Bracket-Grill RH   |          |          |      |             |
| 21       | 3254-2   | 1    | Washer-Lock        |          |          |      |             |
| 23       | 94-3709  | 1    | Horse Head Logo    |          |          |      |             |
| 24       | 92-9826  | 1    | Decal-Front Hood   |          |          |      |             |
| 25       | 94-6333  | 1    | Decal-Hood RH Top  |          |          |      |             |
| 26       | 92-9837  | 1    | Decal-Danger       |          |          |      |             |
| 27       | 94-6332  | 1    | Decal-Hood LH Top  |          |          |      |             |



Sheet No.: 3

Frame Steering

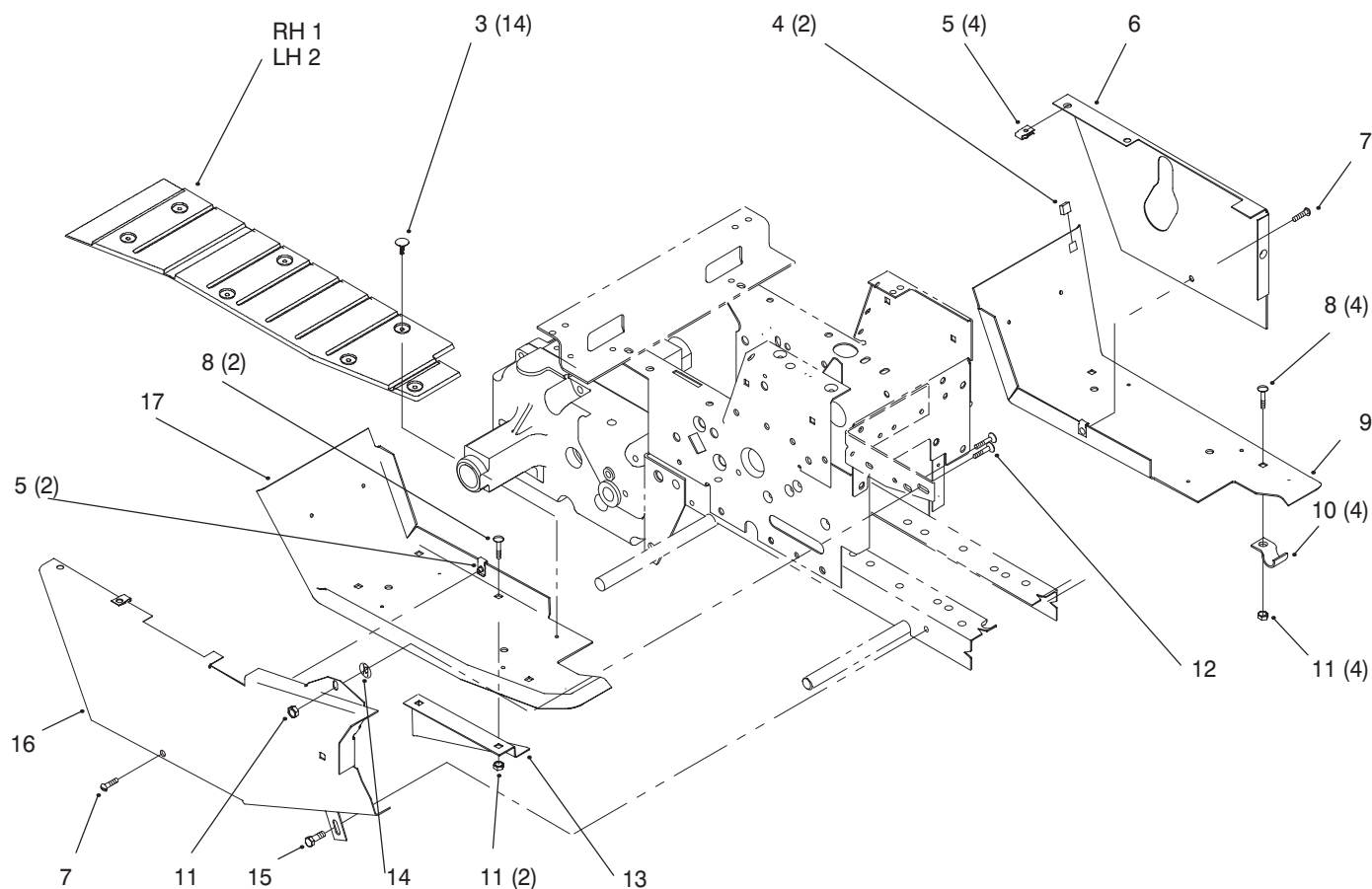
| Ref. No. | Part No.   | Qty. | Description            | Ref. No. | Part No. | Qty. | Description    |
|----------|------------|------|------------------------|----------|----------|------|----------------|
| 1        | 6472       | 1    | Bearing-Flanged        | 25       | 3253-4   | 1    | Washer-Lock    |
| 2        | 323-6      | 2    | Screw-HH               | 26       | 6216     | 1    | Pin            |
| 3        | 3296-6     | 4    | Nut-Lock               | 27       | 5638     | 1    | Axle-Front     |
| 4        | 78-2880    | 1    | Lower Steering         | 28       | 302-5    | 2    | Fitting-Grease |
| 5        | 88-2710    | 1    | Support-Lower Steering | 30       | 5618     | 1    | Ring-Retaining |
| 6        | 323-8      | 2    | Screw-HH               | 31       | 113382   | 1    | Spindle        |
| 7        | 1481       | 2    | Fitting-Grease         | 32       | 113381   | 1    | Spindle        |
| 8        | 6397       | 1    | Bearing-Bronze         | 33       | 78-2900  | 2    | ASM-Tie Rod    |
| 9        | 1278       | 3    | Washer-Shim            | 34       | 32120-93 | 2    | Snap Ring      |
| 10       | 32136-5    | 1    | Nut-Slotted            | 35       | 8519     | 2    | Clip-Wire      |
| 11       | 3272-19    | 1    | Pin-Cotter             |          |          |      |                |
| 12       | 7896       | 1    | Washer-Bowed           |          |          |      |                |
| 13       | 109262     | 2    | Washer                 |          |          |      |                |
| 14       | 113443     | 1    | Tube-Steering Shaft    |          |          |      |                |
| 15       | 32121-111  | 1    | Pin-Spiral             |          |          |      |                |
| 16       | 109189     | 1    | Bearing-Flange         |          |          |      |                |
| 17       | 3272-21    | 1    | Pin-Cotter             |          |          |      |                |
| 17       | 5210       | 14   | Washer-Shim            |          |          |      |                |
| 19       | 92-4987    | 1    | Steering Shaft         |          |          |      |                |
| 20       | 237-69     | 1    | O-Ring                 |          |          |      |                |
| 21       | 94-3519    | 1    | Steering Wheel 15"     |          |          |      |                |
| 21:1     | 88-3870    | 1    | Cover-Steering Wheel   |          |          |      |                |
| 22       | 94-3715-01 | 1    | Frame                  |          |          |      |                |
| 23       | 3296-39    | 4    | Nut-Lock               |          |          |      |                |
| 24       | 322-1      | 1    | Screw-HH               |          |          |      |                |



Sheet No.: 7

## Hoodstand, Console

| Ref. No. | Part No. | Qty. | Description          | Ref. No. | Part No. | Qty. | Description          |
|----------|----------|------|----------------------|----------|----------|------|----------------------|
| 1        | 9108372  | 8    | Screw-Phcr           | 28       | 92-1525  | 1    | -Hoodstand           |
| 2        | 78-5620  | 1    | Plate-Hoodstand Rear | 29       | 9109482  | A/R  | Screw-Phcr           |
| 4        | 3256-23  | 2    | Washer-Flat          | 30       | 107951   | 1    | Bracket-Fender Front |
| 5        | 78-8110  | 1    | Plate-Shift          | 31       | 94-6339  | 2    | Decal-Model          |
| 6        | 112415   | 1    | Stop-PTO             |          |          |      | 314-Hydro            |
| 7        | 9266944  | 17   | Screw-HH             | 32       | 78-9130  | 1    | Decal-Cold Start     |
| 8        | 9107622  | 2    | Screw Phcr           | 33       | 111960   | 1    | Decal-PTO Clutch     |
| 9        | 9201504  | 2    | Washer-Lock          | 34       | 79-2470  | 1    | Decal-Back Plate     |
| 10       | 117343   | 2    | Latch-Hood           | 35       | 78-7300  | 1    | Decal-Choke          |
| 11       | 117431   | 4    | Poprivet             | 36       | 111926   | 1    | Decal-Elec System    |
| 12       | 78-5610  | 1    | Console              | 37       | 78-7190  | 1    | Decal-Lower Dash     |
| 13       | 112506   | 1    | Bracket              | 38       | 116445   | 1    | Decal-Parking Brake  |
| 14       | 9159604  | 2    | Nut-Hex              | 39       | 92-8946  | 1    | Decal-Danger         |
| 15       | 111392   | 1    | Retainer-Offset"     |          |          |      |                      |
| 16       | 107069   | 4    | Nut-Speed            |          |          |      |                      |
| 17       | 111332   | A/R  | Switch-Interlock     |          |          |      |                      |
| 18       | 9157324  | A/R  | Nut-Lock             |          |          |      |                      |
| 19       | 117371   | 4    | Screw-CARR           |          |          |      |                      |
| 20       | 9151126  | 4    | Nut-HH               |          |          |      |                      |
| 21       | 78-3000  | 1    | -Battery Support Bkt |          |          |      |                      |
| 22       | 322-3    | 2    | Screw-HH             |          |          |      |                      |
| 23       | 78-1540  | 1    | Bracket-Control      |          |          |      |                      |
| 24       | 3296-29  | 4    | Nut-Lock             |          |          |      |                      |
| 25       | 106209   | 1    | Angle-Belt Guard     |          |          |      |                      |
| 27       | 108537   | 1    | Bracket-Belt         |          |          |      |                      |

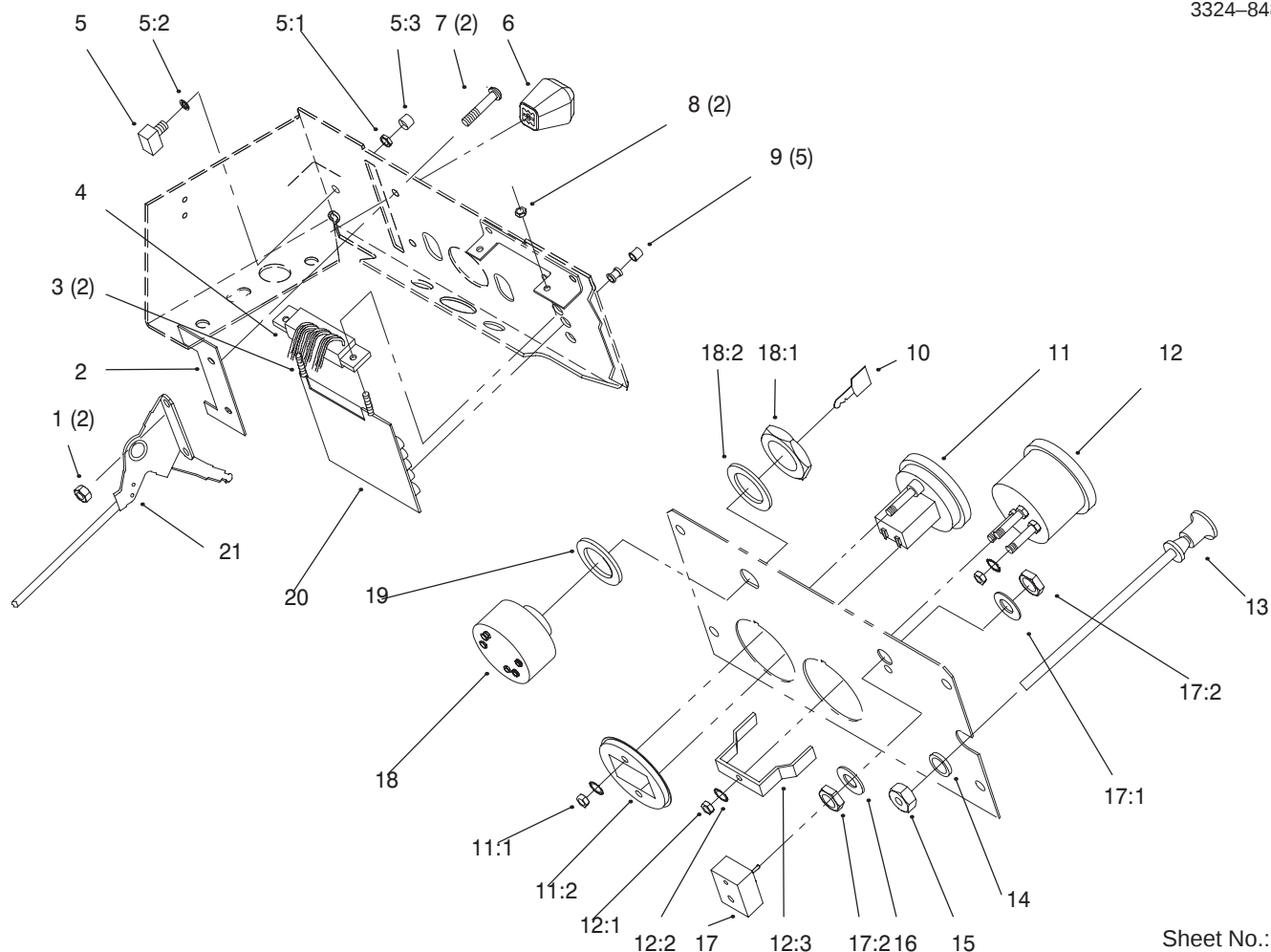


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## Footrests

| Ref. No. | Part No.   | Qty. | Description    |
|----------|------------|------|----------------|
| 1        | 94-3711    | 1    | Mat-Foot RH    |
| 2        | 94-3712    | 1    | Mat-Foot LH    |
| 3        | 3290-479   | 17   | Fastener-Panel |
| 4        | 518211     | A/R  | Bumper-Rubber  |
| 5        | 107069     | 6    | Nut-Speed      |
| 6        | 79-5130    | 1    | Cover-Side LH  |
| 7        | 9108372    | 2    | Screw-Phcr     |
| 8        | 116000     | 4    | Screw-CARR     |
| 9        | 94-3522    | 1    | Footrest LH    |
| 10       | 7456       | 4    | Clamp          |
| 11       | 3296-29    | 5    | Nut-Lock       |
| 12       | 3230-1     | 1    | Screw-CARR     |
| 14       | 108457     | 1    | Nut-Push On    |
| 15       | 9266944    | 1    | Screw-HH       |
| 16       | 94-3724-01 | 1    | Belt Guard     |
| 17       | 94-3520    | 1    | Footrest RH    |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
| OTOTYPE  |          |      |             |

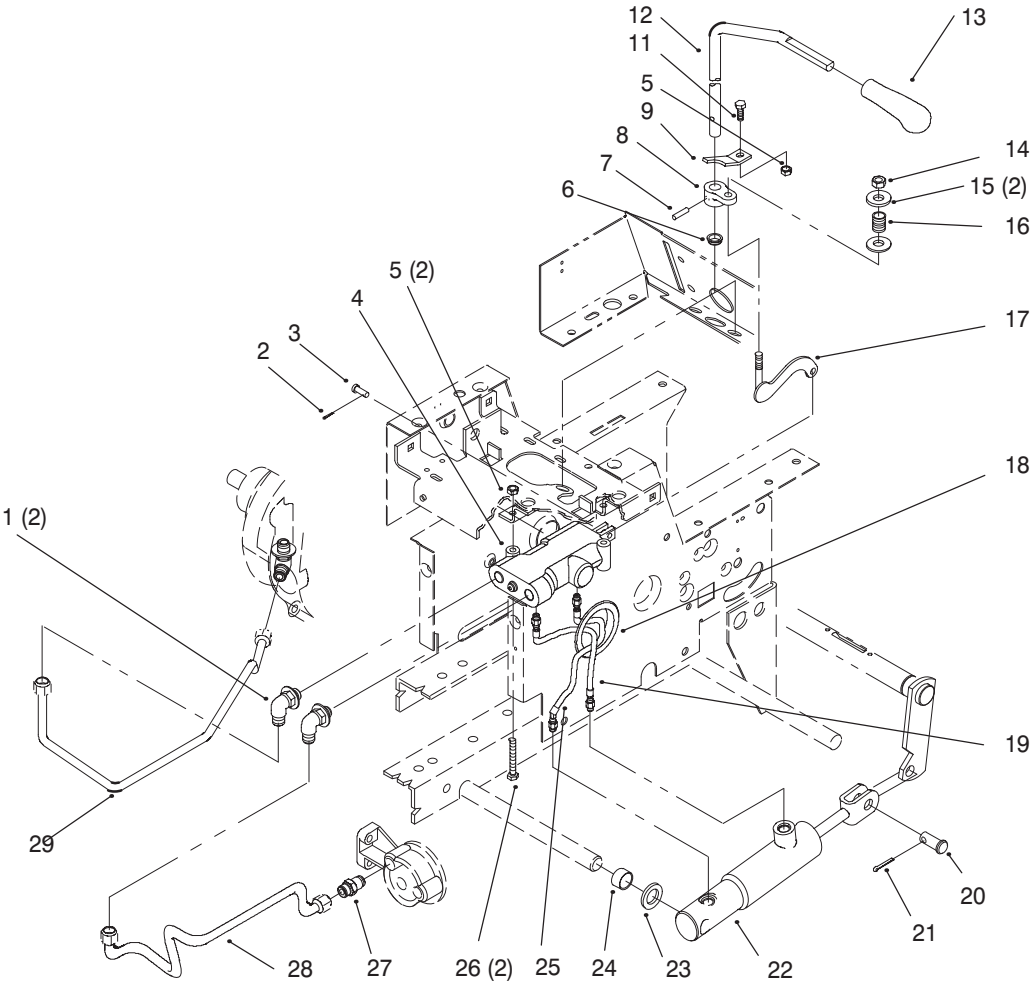


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## Gauges, Throttle

| Ref. No. | Part No. | Qty. | Description          |
|----------|----------|------|----------------------|
| 1        | 9157404  | 2    | Nut                  |
| 2        | 120590   | 1    | Stop-Throttle        |
| 3        | 9107562  | 2    | Screw-Phcr           |
| 4        | 116723   | 1    | Harness-P C Board    |
| 5        | 116796   | 1    | Switch-Button        |
| 6        | 66-0120  | 1    | Knob                 |
| 7        | 9107922  | 2    | Screw-Phcr           |
| 8        | 9157324  | 2    | Nut-Lock             |
| 9        | 111343   | 5    | Lens & Bushing ASM   |
| 10       | 62-7770  | 2    | Key-Ignition         |
| 11       | 79-0060  | 1    | Voltmeter            |
| 12       | 94-3723  | 1    | Hourmeter            |
| 13       | 112214   | 1    | Control-Choke        |
| 14       | 3256-37  | 1    | Washer-Flat          |
| 15       | 109530   | 1    | Nut-Hex Palnut       |
| 16       | 9202594  | 1    | Washer               |
| 17       | 102138   | 1    | ASM-Switch           |
| 18       | 116338   | 1    | ASM-Switch           |
| 19       | 9202624  | 1    | Washer-Flat          |
| 20       | 114825   | 1    | Pc Board & Schematic |
| 21       | 115854   | 1    | Control-Throttle     |

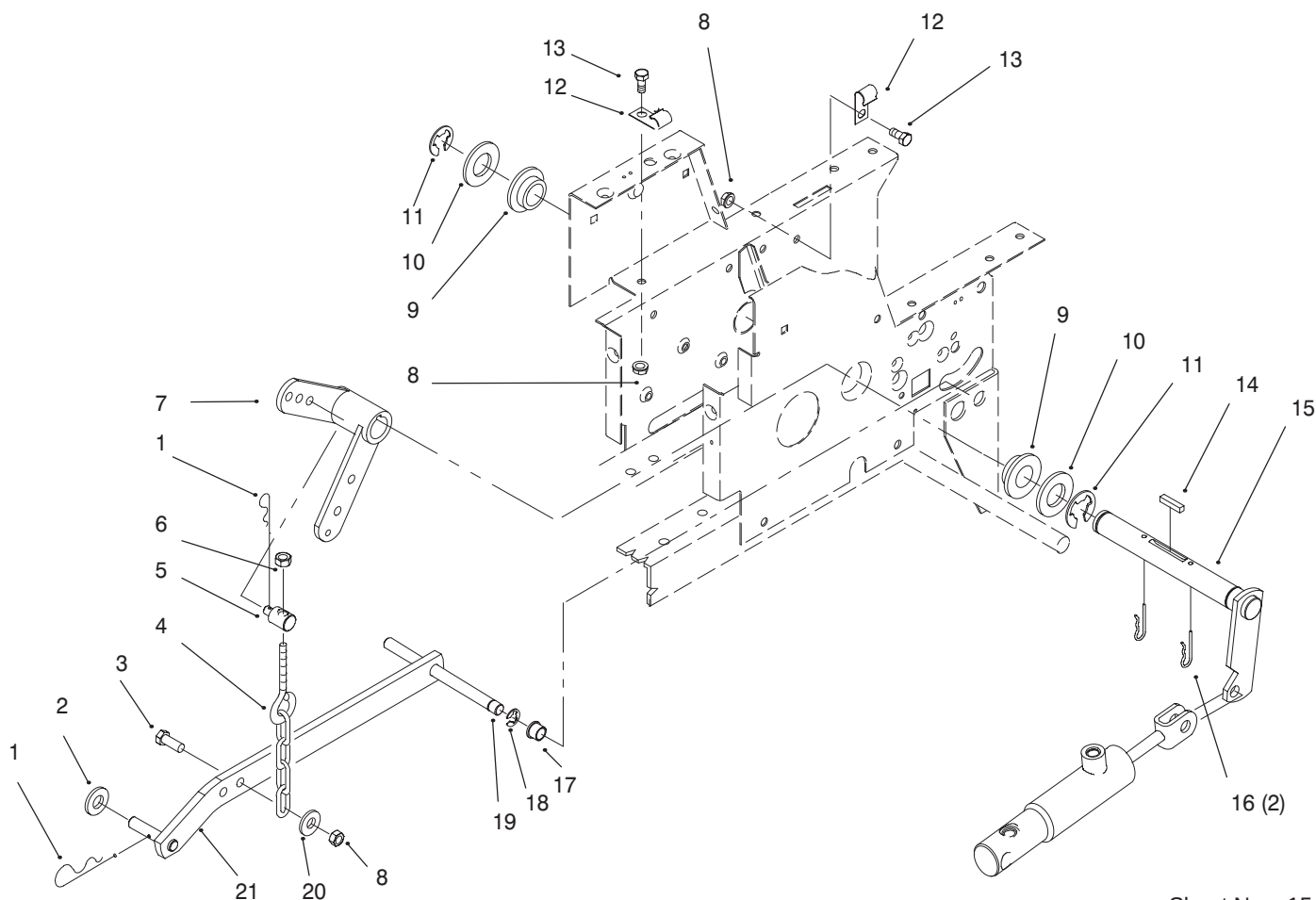
| Ref. No.                                                                                                                         | Part No. | Qty. | Description |
|----------------------------------------------------------------------------------------------------------------------------------|----------|------|-------------|
| <div style="font-size: 100px; opacity: 0.1; transform: rotate(-1deg); pointer-events: none;">           PROTOTYPE         </div> |          |      |             |



Sheet No.: 14

Hydraulic Lift System

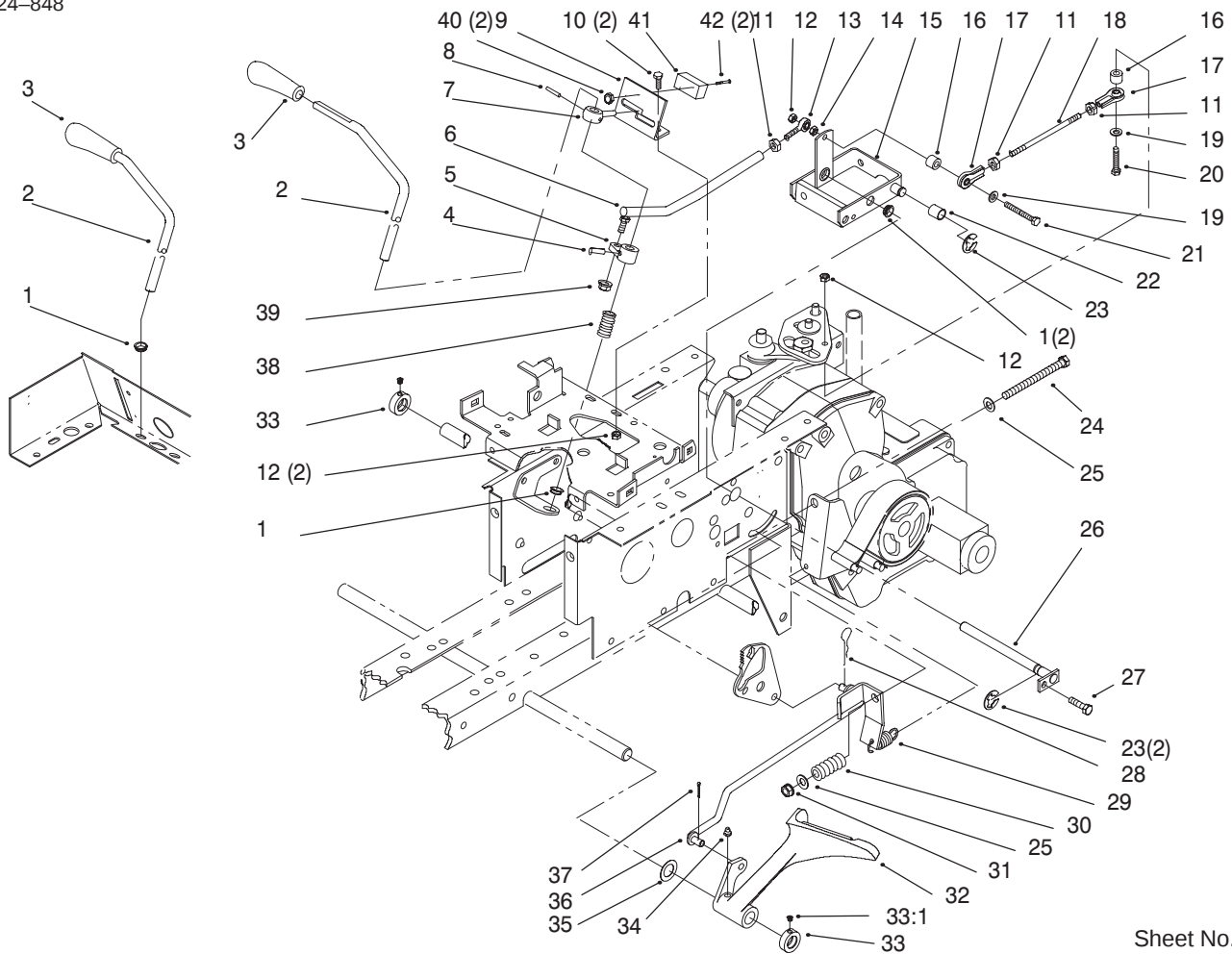
| Ref. No. | Part No. | Qty. | Description            | Ref. No. | Part No. | Qty. | Description      |
|----------|----------|------|------------------------|----------|----------|------|------------------|
| 1        | 108365   | 2    | Fitting-Hyd Tube       | 26       | 321-11   | 2    | Screw-HH         |
| 2        | 3272-1   | 1    | Pin-Cotter             | 27       | 102628   | 1    | Fitting-Hyd Tube |
| 3        | 9321204  | 1    | Pin-Clevis             | 28       | 86-9290  | 1    | Tube ASM-Hyd     |
| 4        | 114000   | 1    | Valve ASM - Hyd        |          |          |      | Return           |
| 5        | 3296-42  | 3    | Nut-Lock               | 29       | 86-9280  | 1    | Tube ASM-Hyd     |
| 6        | 5983     | 1    | Bushing                |          |          |      | Pressure         |
| 7        | 933198   | 1    | Pin-Spirol             |          |          |      |                  |
| 8        | 116302   | 1    | Arm-Control            |          |          |      |                  |
| 9        | 116305   | 1    | Bracket-Control        |          |          |      |                  |
| 11       | 321-4    | 1    | Screw-HH               |          |          |      |                  |
| 12       | 78-5670  | 1    | Rod-Lift Control       |          |          |      |                  |
| 13       | 94-3700  | 1    | Knob-Lift              |          |          |      |                  |
| 14       | 3296-29  | 2    | Nut-Lock               |          |          |      |                  |
| 15       | 3256-23  | 3    | Washer-Flat            |          |          |      |                  |
| 16       | 104841   | 1    | Spring                 |          |          |      |                  |
| 17       | 78-5640  | 1    | ASM-Valve Actuator Bar |          |          |      |                  |
| 18       | 106267   | 1    | Grommet                |          |          |      |                  |
| 19       | 110125   | 1    | Hose ASM-Hydraulic     |          |          |      |                  |
| 20       | 9329974  | 1    | Pin-Clevis             |          |          |      |                  |
| 21       | 3272-11  | 1    | Pin-Cotter             |          |          |      |                  |
| 22       | 119340   | 1    | Cylinder ASM           |          |          |      |                  |
| 23       | 9202324  | 1    | Washer                 |          |          |      |                  |
| 24       | 101757   | 1    | Spacer                 |          |          |      |                  |
| 25       | 110124   | 1    | Hose ASM-Hydraulic     |          |          |      |                  |



Sheet No.: 15

# Hydraulic Lift System

| Ref. No. | Part No. | Qty. | Description    |
|----------|----------|------|----------------|
| 1        | 9335054  | 2    | Hairpin        |
| 2        | 3256-26  | 1    | Washer-Flat    |
| 3        | 322-5    | 1    | Screw-HH       |
| 4        | 106522   | 1    | Chain-Lift     |
| 5        | 6739     | 1    | Trunnion       |
| 6        | 3296-39  | 1    | Nut-Lock       |
| 7        | 78-1550  | 1    | Lift Lever     |
| 8        | 3296-29  | 3    | Nut-Lock       |
| 9        | 106269   | 2    | Bearing-Flange |
| 10       | 3256-62  | 2    | Washer-Flat    |
| 11       | 32151-91 | 2    | Ring-Retaining |
| 12       | 8830     | 2    | Retainer-"j"   |
| 13       | 322-2    | 2    | Screw-HH       |
| 14       | 1121     | 1    | Key            |
| 15       | 121100   | 1    | ASM-Lift Arm   |
| 16       | 9335074  | 2    | Cotter-Hairpin |
| 17       | 6229     | 1    | Bearing        |
| 18       | 32120-47 | 1    | Ring-Retaining |
| 20       | 3256-23  | 1    | Washer-Flat    |
| 21       | 113445   | 1    | ASM-Lift Bar   |

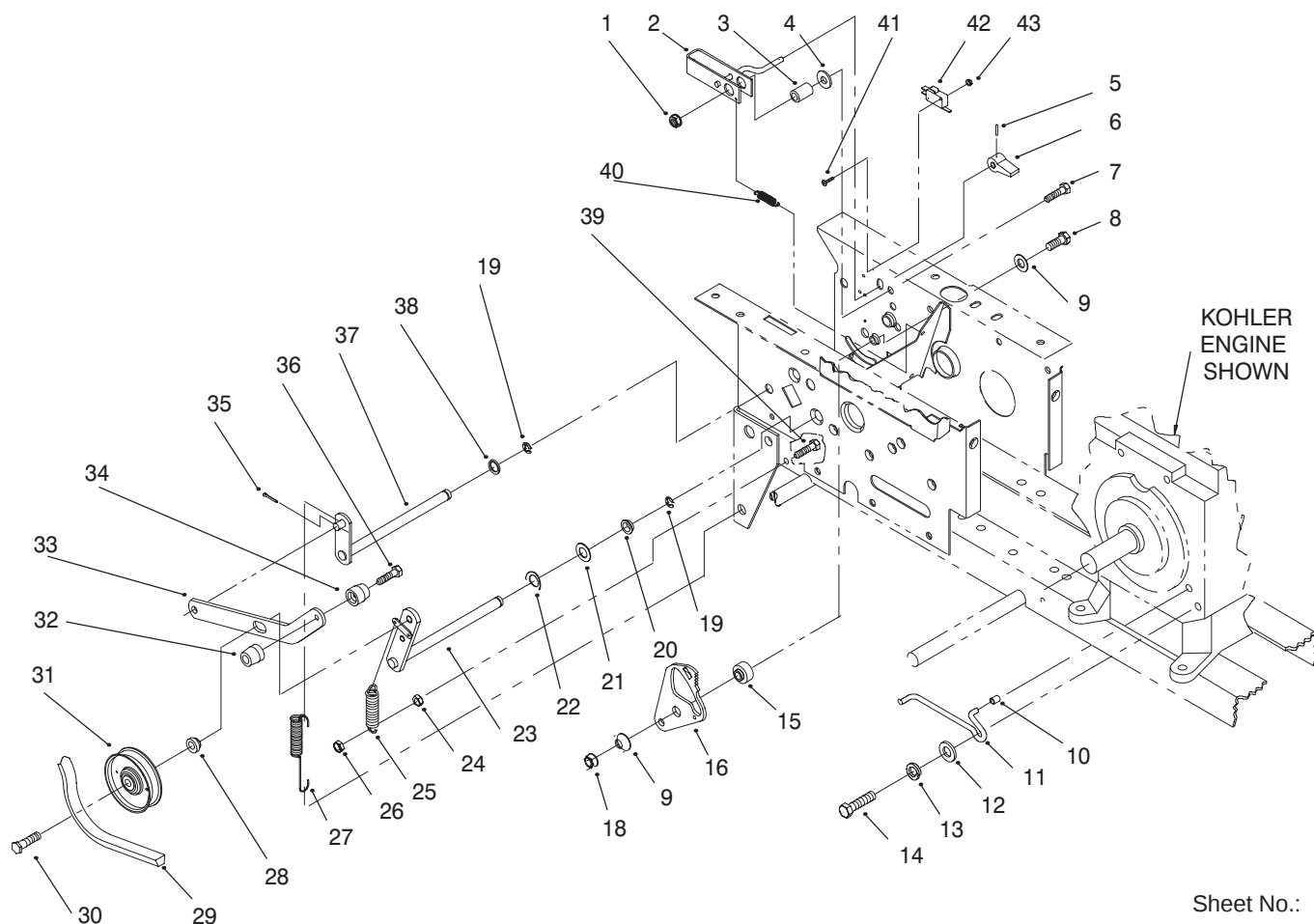


Sheet No.: 16

## Hydro Controls, Brake

| Ref. No. | Part No. | Qty. | Description         |
|----------|----------|------|---------------------|
| 1        | 5983     | A/R  | Bushing             |
| 1        | 5983     | 3    | Bushing             |
| 2        | 78-5660  | 1    | Rod-Motion Control  |
| 3        | 94-3728  | 1    | Knob                |
| 4        | 933198   | 1    | Pin-Spirol          |
| 5        | 116321   | 1    | Arm-Control         |
| 6        | 116324   | 1    | Rod & Balljoint ASM |
| 7        | 118660   | 1    | Guide-Control       |
| 8        | 32121-94 | 1    | Pin-Spirol          |
| 9        | 78-5631  | 1    | Bracket-Control     |
| 10       | 321-4    | 2    | Screw-HH            |
| 11       | 3220-1   | 3    | Nut-Hex             |
| 12       | 3296-42  | 4    | Nut-Lock            |
| 13       | 116407   | 1    | Rod End             |
| 14       | 3217-5   | 1    | Nut-Hex             |
| 15       | 113454   | 1    | ASM-Cam Control     |
| 16       | 100304   | 2    | Bearing-Cam Roller  |
| 17       | 110189   | 2    | Rod End ASM         |
| 18       | 108904   | 1    | Rod-Thd             |
| 19       | 3256-22  | 2    | Washer-Flat         |
| 20       | 321-9    | 1    | Screw-HH            |
| 21       | 9114584  | 1    | Screw-HH            |
| 22       | 100656   | 1    | Bearing-Cam Return  |
| 23       | 32120-47 | 5    | Ring-Retaining      |
| 24       | 323-23   | 1    | Screw-HH            |
| 25       | 3256-24  | 2    | Washer-Flat         |

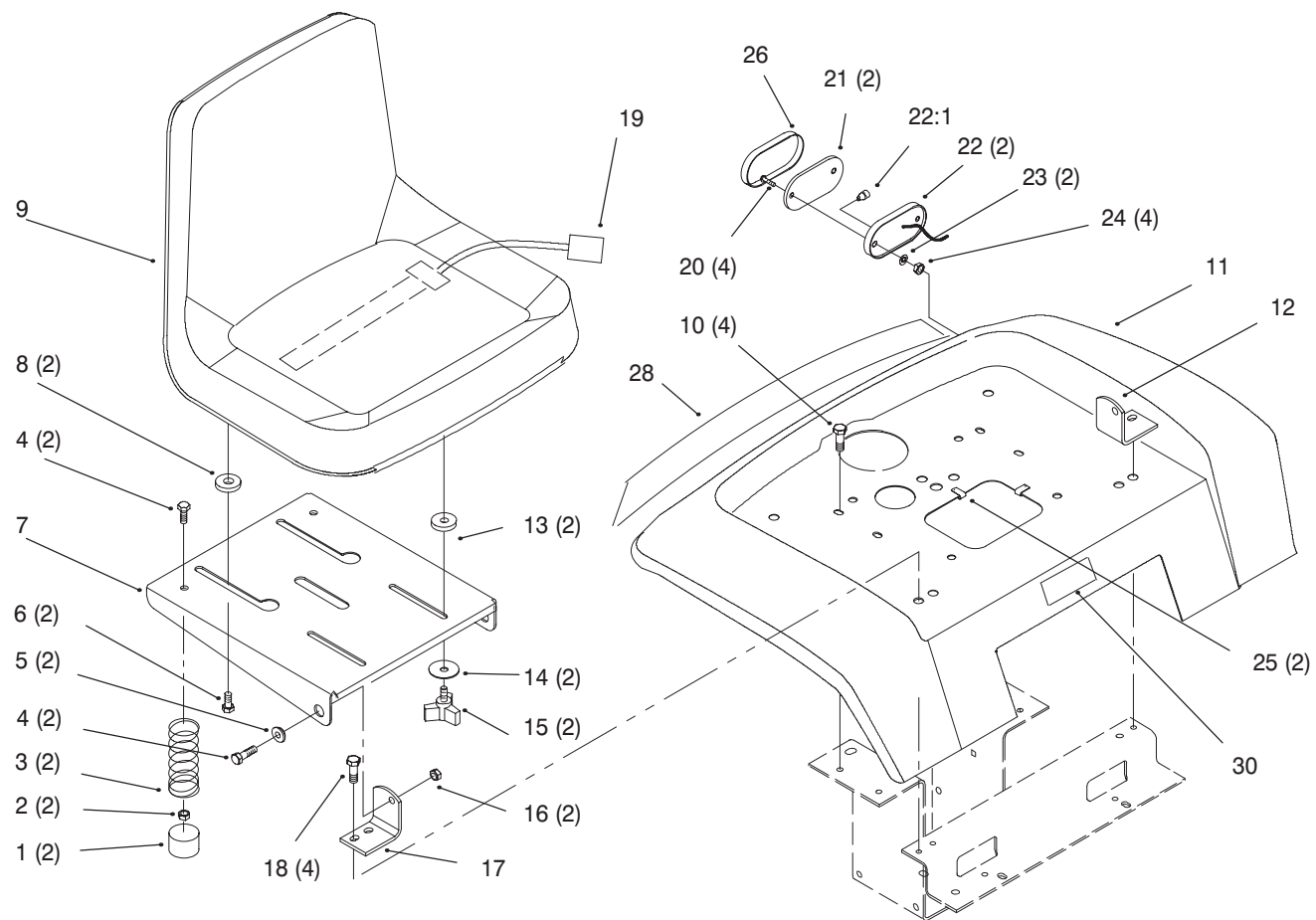
| Ref. No. | Part No. | Qty. | Description        |
|----------|----------|------|--------------------|
| 26       | 108496   | 1    | ASM-Rod Cam Pivot  |
| 27       | 9266944  | 1    | Screw-HH           |
| 28       | 9335044  | 1    | Hairpin            |
| 29       | 103125   | 1    | Spring-Extension   |
| 30       | 108680   | 1    | Spring-Compression |
| 31       | 3296-39  | 1    | Nut-Lock           |
| 32       | 94-3707  | 1    | Pedal-Brake        |
| 33       | 111383   | 2    | Collar W/Set Screw |
| 33:1     | 3245-32  | 2    | Screw-Set          |
| 34       | 302-5    | 1    | Fitting-Grease     |
| 35       | 1278     | 1    | Washer-Shim        |
| 36       | 109372   | A/R  | ASM-Brake Rod      |
| 36       | 94-6654  | 1    | Rod                |
| 37       | 3272-10  | 1    | Pin-Cotter         |
| 38       | 101853   | 1    | Spring-Compression |
| 39       | 3296-4   | 1    | Nut-Lock Elastic   |
| 40       | 9157324  | 2    | Nut-Lock           |
| 41       | 115230   | 1    | Switch-Clutch      |
| 42       | 9109484  | 2    | Screw-Phcr         |



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## Hydro Drive, & Parking Brake

| Ref. No. | Part No.   | Qty. | Description            | Ref. No. | Part No.  | Qty. | Description           |
|----------|------------|------|------------------------|----------|-----------|------|-----------------------|
| 1        | 32128-19   | 1    | Nut-Lock               | 26       | 3296-42   | 1    | Nut-Lock              |
| 2        | 78-8500-03 | 1    | ASM-Parking Brake Pawl | 27       | 110769    | 1    | Spring-Extension      |
| 3        | 102025     | 1    | Spacer                 | 28       | 106450    | 1    | Spacer-Link           |
| 4        | 9202414    | 1    | Washer-Flat            | 29       | 108501    | 1    | Belt-Drive            |
| 5        | 933135     | 1    | Pin-Spirol             | 30       | 106193    | 1    | Screw-Spec HH         |
| 6        | 118860     | 1    | Knob-Parking Brake     | 31       | 112426    | 1    | Pulley-Idler          |
| 7        | 323-9      | 1    | Screw-HH               | 32       | 8693      | 1    | Knob                  |
| 8        | 323-8      | 1    | Screw-HH               | 33       | 110780-03 | 1    | Handle-Brake & Clutch |
| 9        | 3256-4     | 2    | Washer-Flat            | 34       | 8722      | 1    | Knob                  |
| 10       | 112841     | 1    | Cap                    | 35       | 3272-2    | 1    | Pin-Cotter            |
| 11       | 111242     | 1    | Wire-Guide             | 36       | 9117474   | 1    | Screw-Phcr            |
| 12       | 3256-25    | 1    | Washer-Flat            | 37       | 106369    | 1    | Lever-Brake           |
| 13       | 3253-6     | 1    | Washer-Lock            | 38       | 9202634   | 1    | Washer-Flat           |
| 14       | 324-5      | 1    | Screw-HH               | 39       | 321-6     | 1    | Screw-HH              |
| 15       | 108717     | 1    | Spacer-Cam Plate       | 40       | 83-2820   | 1    | Spring-Extension      |
| 16       | 108716-03  | 1    | Plate-Neutral Cam      | 41       | 9109484   | 2    | Screw-Phcr            |
| 18       | 3296-39    | 1    | Nut-Lock               | 42       | 111332    | 1    | Switch-Interlock      |
| 19       | 32120-47   | 2    | Ring-Retaining         | 43       | 9157324   | 2    | Nut-Lock              |
| 20       | 7879       | 1    | Bushing                |          |           |      |                       |
| 21       | 3765       | 1    | Washer-Shim            |          |           |      |                       |
| 22       | 114823     | 1    | Washer-Curved Spring   |          |           |      |                       |
| 23       | 106368     | 1    | Idler Arm              |          |           |      |                       |
| 24       | 3217-5     | 1    | Nut-Hex                |          |           |      |                       |
| 25       | 107938     | 1    | Spring-Extension       |          |           |      |                       |

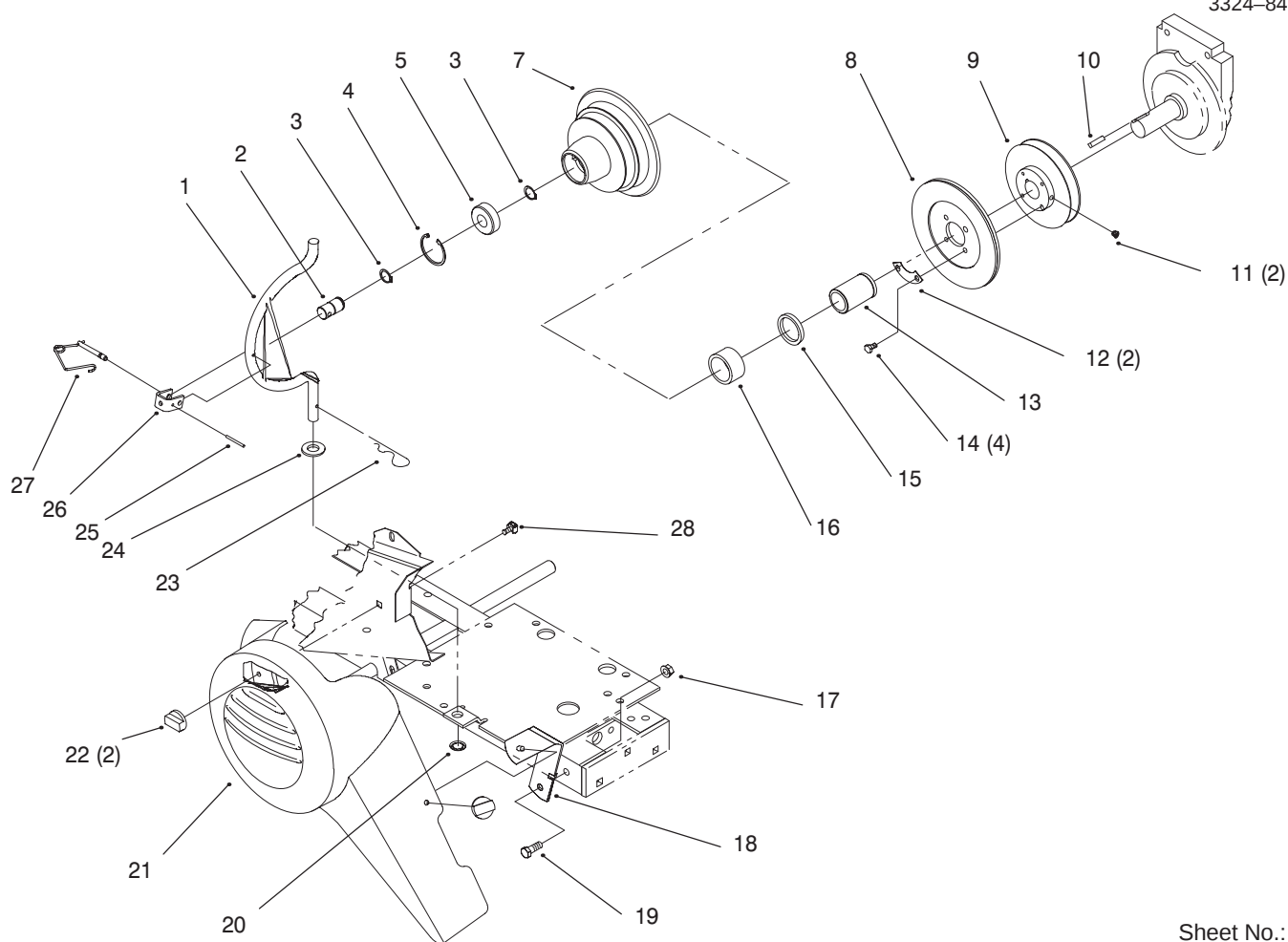


Sheet No.: 20

Fender, Seat

| Ref. No. | Part No.   | Qty. | Description        |
|----------|------------|------|--------------------|
| 1        | 701178     | 2    | Cap-Protector      |
| 2        | 3296-58    | 2    | Nut-Flange         |
| 3        | 92-7054    | 2    | Spring-Compression |
| 4        | 322-5      | 4    | Screw-HH           |
| 5        | 105503     | 2    | Bushing            |
| 6        | 92-6986    | 2    | Bolt-Shoulder      |
| 7        | 92-6972-03 | 1    | Support-Seat       |
| 8        | 92-6750    | 2    | Spacer-Nylon       |
| 9        | 92-6511    | 1    | Seat               |
| 10       | 9266944    | 4    | Screw-HH           |
| 11       | 94-3722-01 | 1    | Fender             |
| 12       | 79-0970-03 | 1    | Bracket-Pivot LH   |
| 13       | 109989     | 2    | Spacer             |
| 14       | 94-2869    | 2    | Washer-Flat        |
| 15       | 700806     | 2    | Knob               |
| 16       | 3296-29    | 2    | Nut-Lock           |
| 17       | 79-0950-03 | 1    | Bracket-Pivot RH   |
| 18       | 9266974    | 4    | Screw-HH           |
| 19       | 38-1420    | 1    | Switch-Seat        |
| 20       | 3250-31    | 4    | Screw-Phcr         |
| 22       | 105202     | 2    | Base-Light         |
| 23       | 3254-1     | 4    | Washer-Lock        |
| 24       | 3296-27    | 4    | Nut-Lock           |
| 25       | 3023       | 2    | Clip               |
| 26       | 112564     | 2    | Lens-Light         |
| 27       | 116446     | 1    | Decal-Do Not Tow   |

| Ref. No. | Part No. | Qty. | Description          |
|----------|----------|------|----------------------|
| 28       | 94-6334  | 1    | Decal-Rear Fender    |
| 30       | 94-6331  | 1    | Decal-Wheelhorse USA |

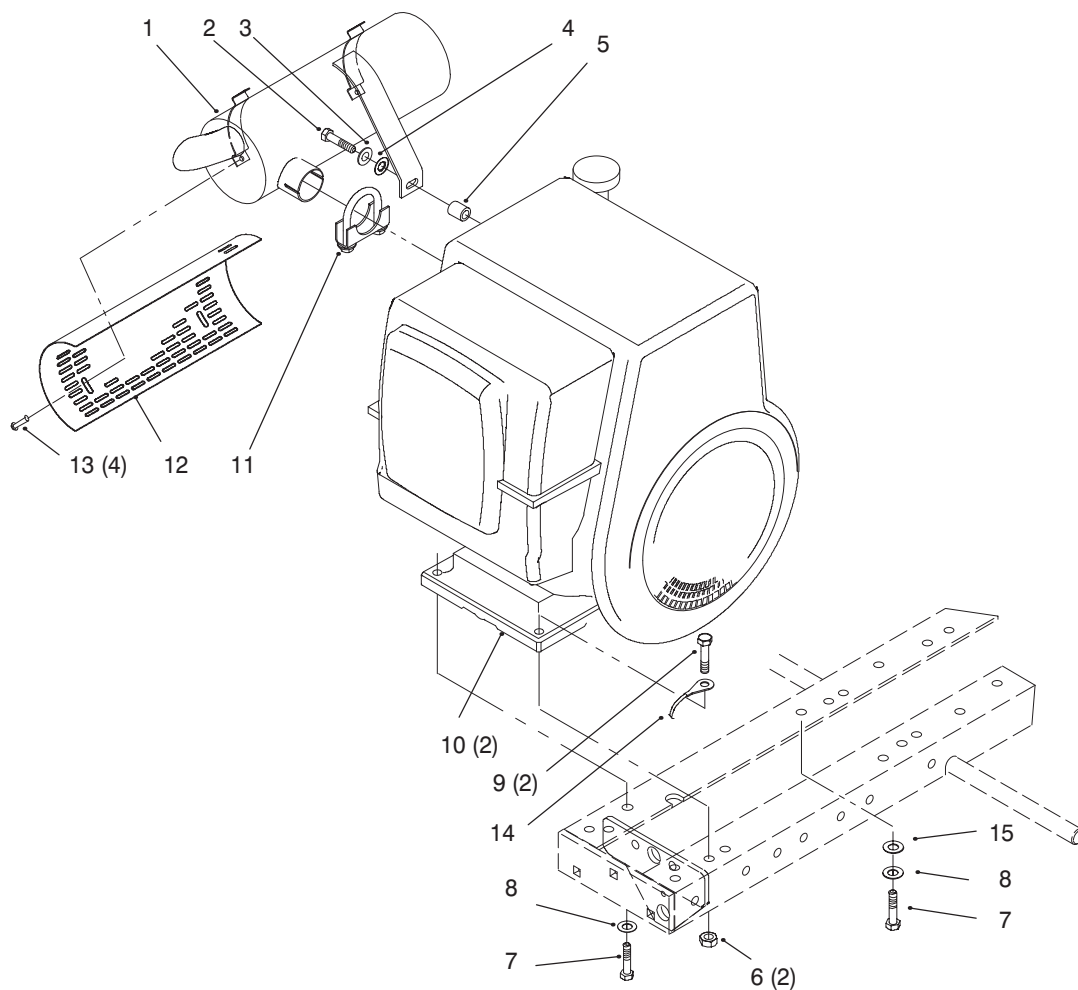


Sheet No.: 22

## PTO Clutch Pulley

| Ref. No. | Part No. | Qty. | Description          | Ref. No. | Part No. | Qty. | Description   |
|----------|----------|------|----------------------|----------|----------|------|---------------|
| 1        | 113108   | 1    | Rod-PTO Housing      | 26       | 113107   | 1    | Clevis        |
| 2        | 102872   | 1    | Shaft-PTO            | 27       | 111314   | 1    | ASM-Pin       |
| 3        | 32120-72 | 2    | Ring-Retaining       | 28       | 94-3729  | 1    | Retainer-Bolt |
| 4        | 32120-62 | 1    | Ring-Retain          |          |          |      |               |
| 5        | 109842   | 1    | Bearing-Ball         |          |          |      |               |
| 7        | 103478   | 1    | Housing-Clutch       |          |          |      |               |
| 8        | 114881   | A/R  | ASM-PTO Clutch Plate |          |          |      |               |
| 8        | 94-6650  | 1    | ASM-Plate            |          |          |      |               |
| 9        | 7443     | 1    | Pulley-Engine        |          |          |      |               |
| 10       | 105453   | 1    | Key-Sq               |          |          |      |               |
| 11       | 3246-2   | 2    | Screw-HSH Set        |          |          |      |               |
| 12       | 6659     | 2    | Retainer             |          |          |      |               |
| 13       | 6658     | 1    | Race-Bearing         |          |          |      |               |
| 14       | 9080026  | 4    | Screw-Lock           |          |          |      |               |
| 15       | 6663     | 1    | Seal-Oil             |          |          |      |               |
| 16       | 6662     | 1    | Bearing-Needle       |          |          |      |               |
| 17       | 32128-40 | 1    | Nut-Lock             |          |          |      |               |
| 18       | 94-3726  | 1    | Bracket              |          |          |      |               |
| 19       | 323-6    | 1    | Screw-HH             |          |          |      |               |
| 20       | 106695   | 1    | Ring-Push On         |          |          |      |               |
| 21       | 94-3704  | 1    | Belt Cover-PTO       |          |          |      |               |
| 22       | 94-3735  | 2    | Nut-Wing             |          |          |      |               |
| 23       | 9335064  | 1    | Hairpin              |          |          |      |               |
| 24       | 3256-27  | 1    | Washer-Flat          |          |          |      |               |
| 25       | 933274   | 1    | Pin-Spirol           |          |          |      |               |

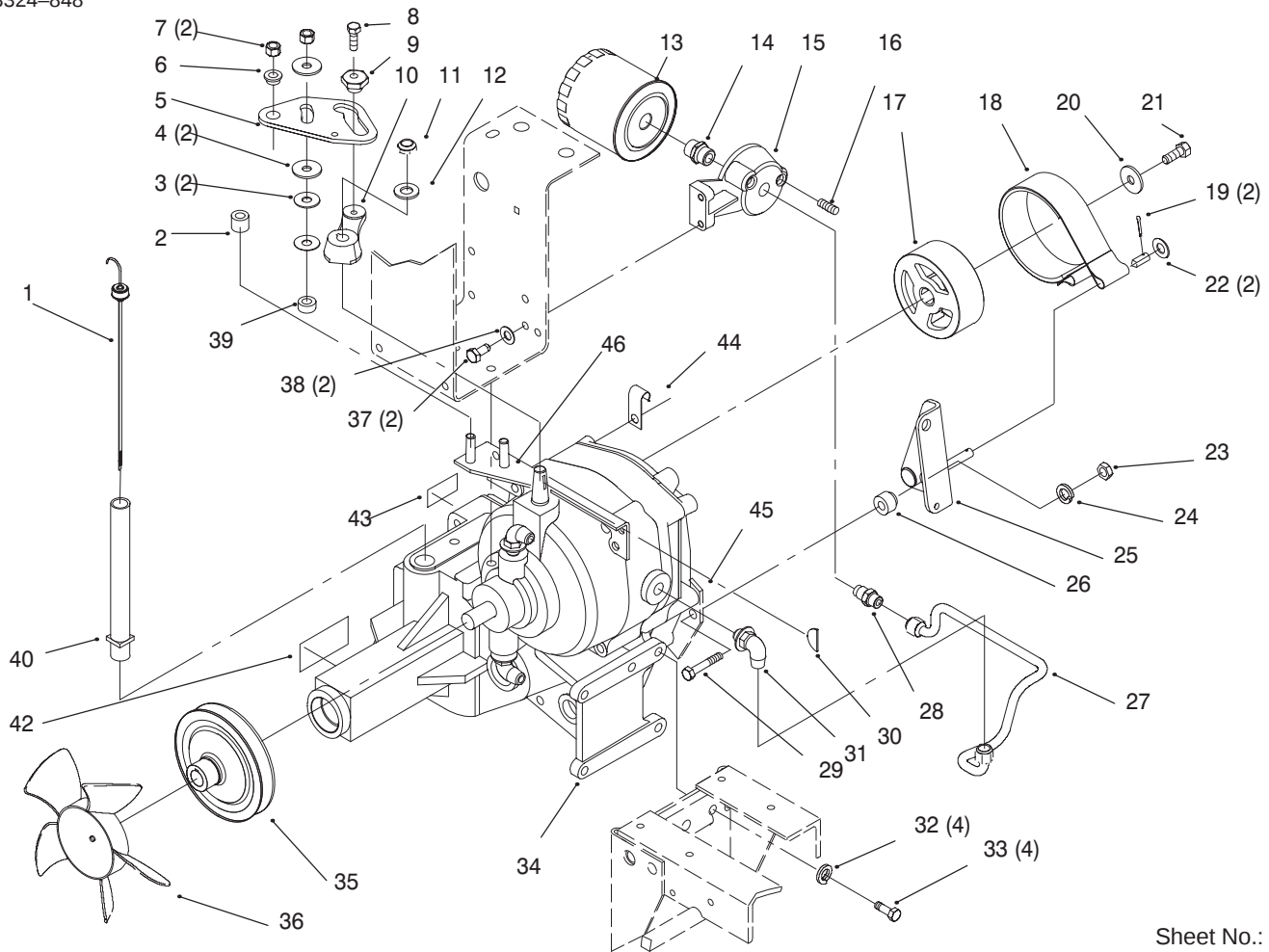




Sheet No.: 25

## Engine

| Ref. No. | Part No. | Qty. | Description         |
|----------|----------|------|---------------------|
| 1        | 94-3739  | 1    | Muffler             |
| 2        | 322-7    | 1    | Screw-HH            |
| 3        | 3253-4   | 1    | Washer-Lock         |
| 4        | 3256-23  | 1    | Washer-Flat         |
| 5        | 6876     | 1    | Spacer              |
| 6        | 3296-39  | 2    | Nut-Lock            |
| 7        | 323-6    | 2    | Screw-HH            |
| 8        | 3253-21  | 2    | Washer-Spring Lock  |
| 9        | 323-8    | 2    | Screw-HH            |
| 10       | 92-1532  | 1    | Engine-14 Hp Kohler |
| 11       | 106858   | 1    | Clamp               |
| 12       | 94-3738  | 1    | Shield-Heat         |
| 13       | 9103312  | 4    | Screw               |
| 14       | 109910   | 1    | Wire-Ground         |
| 15       | 3255-9   | 1    | Washer-Lock         |

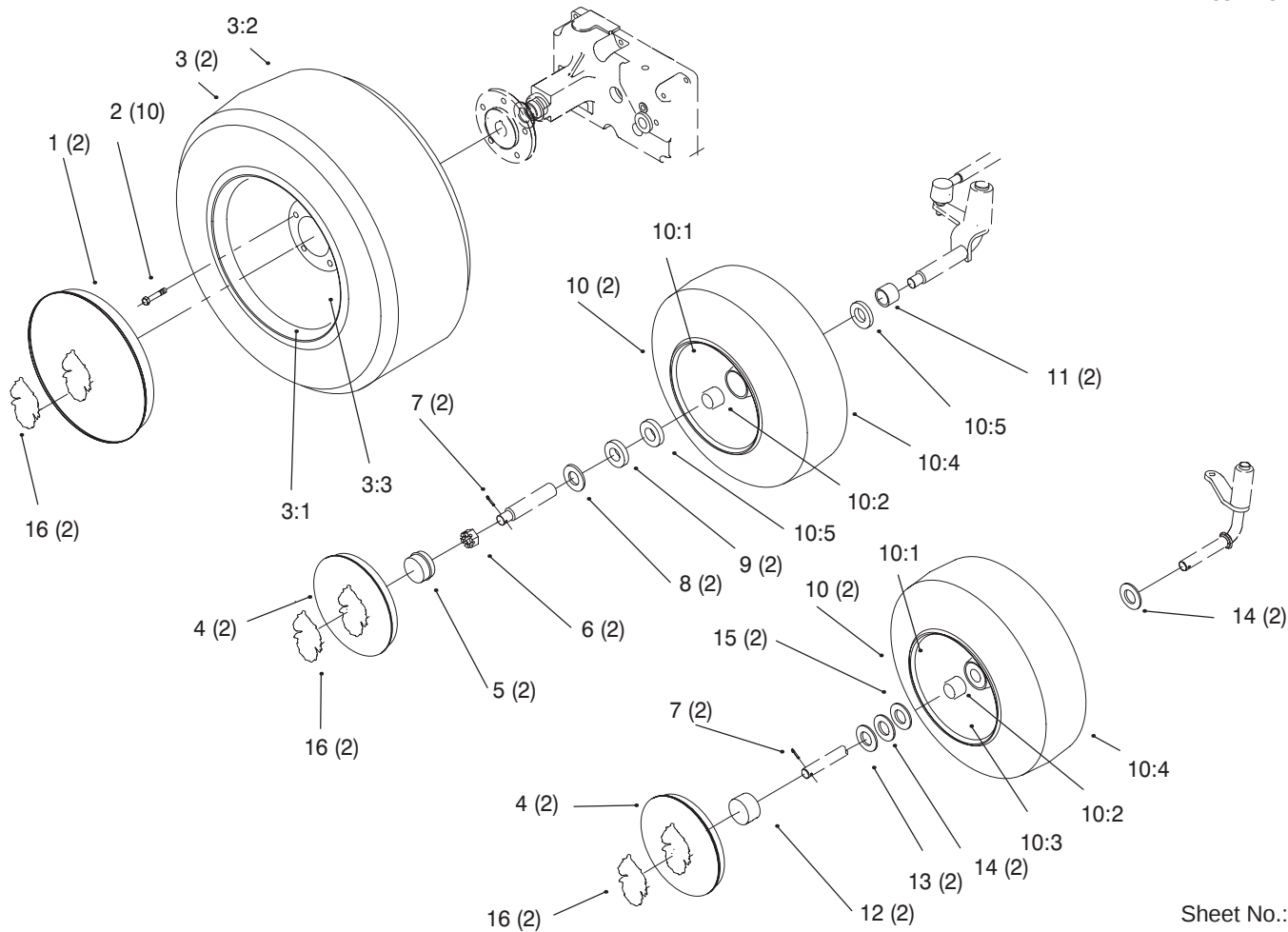


Sheet No.: 28

## Transmission

| Ref. No. | Part No.  | Qty. | Description          |
|----------|-----------|------|----------------------|
| 1        | 110768    | 1    | Dipstick             |
| 2        | 108326-03 | 1    | Spacer-Pivot         |
| 3        | 100365    | 2    | Washer-Spring Disc   |
| 4        | 100305    | 2    | Washer-Friction      |
| 5        | 108333    | 1    | Plate- Speed Control |
| 6        | 100309    | 1    | Bushing-Cam Pivot    |
| 7        | 108881    | 2    | Nut-Hex              |
| 8        | 9080196   | 1    | Screw-HH             |
| 9        | 106661    | 1    | Cam-Eccentric        |
| 10       | 108325    | 1    | Arm-Speed Control    |
| 11       | 3296-45   | 1    | Nut                  |
| 12       | 3256-26   | 1    | Washer-Flat          |
| 13       | 79-5270   | 1    | Filter-Oil           |
| 14       | 5991      | 1    | Fitting-Filter       |
| 15       | 108323    | 1    | Base-Filter          |
| 16       | 281-10    | 1    | Plug-Pipe            |
| 17       | 106719    | 1    | Drum-Brake           |
| 18       | 109371    | 1    | Brake Band           |
| 19       | 3272-6    | 2    | Pin-Cotter           |
| 20       | 2844      | 1    | Washer-Flat          |
| 21       | 3235-22   | 1    | Screw-HH Lock        |
| 22       | 3256-24   | 2    | Washer-Flat          |
| 23       | 3296-39   | 1    | Nut-Lock             |
| 24       | 3256-4    | 1    | Washer-Flat          |
| 25       | 78-7740   | 1    | ASM-Brake Pivot Arm  |

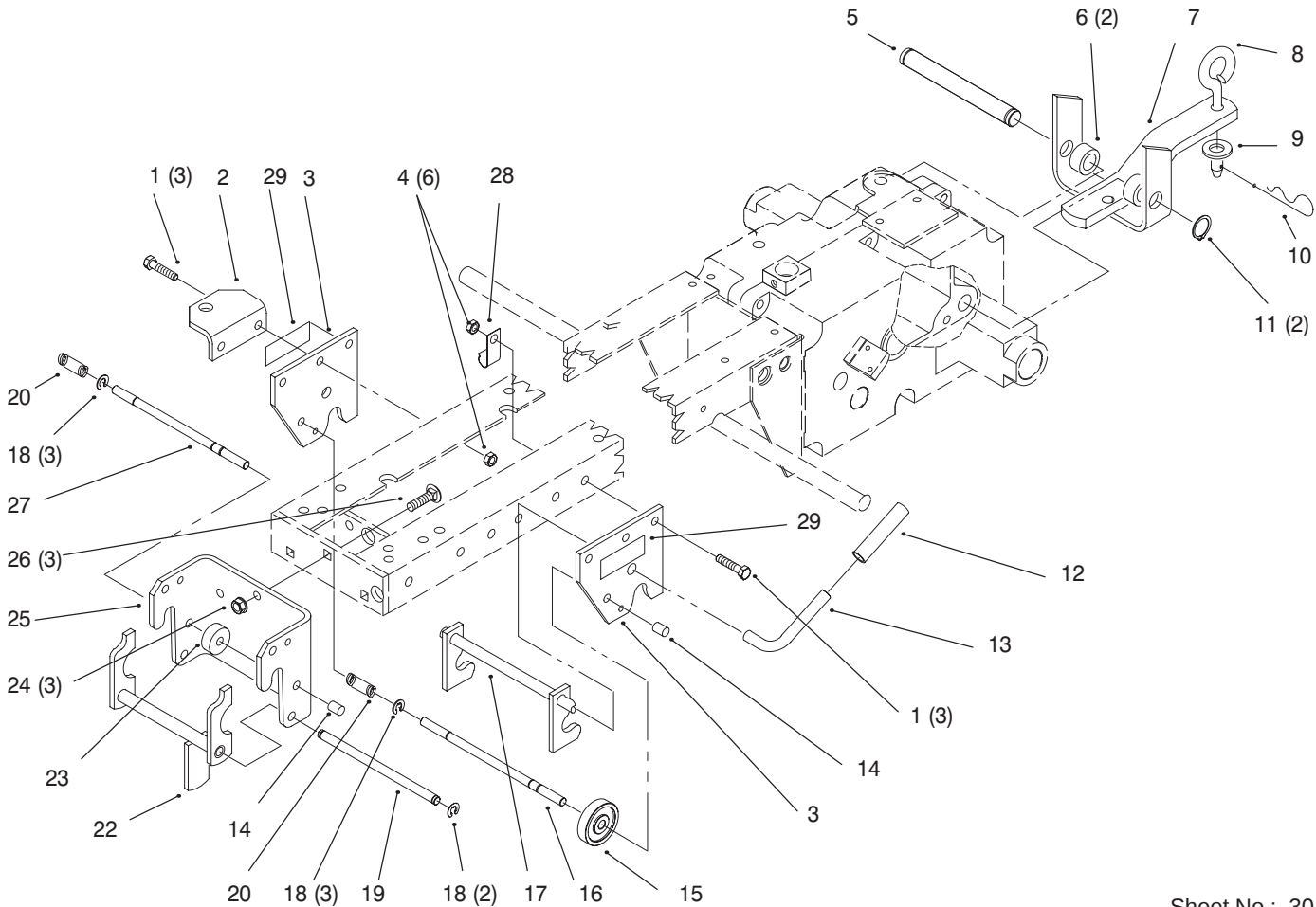
| Ref. No. | Part No. | Qty. | Description               |
|----------|----------|------|---------------------------|
| 26       | 109356   | 1    | Bushing-Brake Pivot       |
| 27       | 79-5020  | 1    | Tube Cmplt- Flatr To Pump |
| 28       | 102628   | 1    | Fitting-Hyd Tube          |
| 29       | 323-9    | 1    | Screw-HH                  |
| 30       | 3257-24  | 1    | Key-Woodruff              |
| 31       | 108365   | 1    | Fitting-Hyd Tube          |
| 32       | 3253-21  | 4    | Washer-Spring Lock        |
| 33       | 323-7    | 4    | Screw-HH                  |
| 34       | 93-9814  | 1    | ASM-Transaxle             |
| 35       | 108316   | 1    | Pulley-Hydro              |
| 36       | 108393   | 1    | Fan-Hydro                 |
| 37       | 322-3    | 2    | Screw-HH                  |
| 38       | 3253-4   | 2    | Washer-Lock               |
| 39       | 108327   | 1    | Spacer-Pivot              |
| 40       | 106448   | 1    | Nipple-Trans Filler       |
| 42       | 88-2790  | 1    | Decal-Danger              |
| 43       | 94-1834  | 1    | Decal-Unidrive            |



Sheet No.: 29

# Wheels And Tires

| Ref. No. | Part No. | Qty. | Description         | Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|---------------------|----------|----------|------|-------------|
| 1        | 94-3731  | 2    | Hubcap 12"          |          |          |      |             |
| 2        | 83-2720  | 10   | Bolt-Lug            |          |          |      |             |
| 3        |          | 2    | ASM-Wheel & Tire    |          |          |      |             |
| 3:1      | 111516   | 2    | Wheel               |          |          |      |             |
| 3:2      | 116744   | 2    | Tire                |          |          |      |             |
| 3:3      | 5108     | 2    | Valve-Tire Tubeless |          |          |      |             |
| 4        | 94-3730  | 2    | Hubcap 8"           |          |          |      |             |
| 7        | 3272-17  | 2    | Pin-Cotter          |          |          |      |             |
| 10       | 93-9800  | 2    | ASM-Wheel & Tire    |          |          |      |             |
| 10:1     | 117287   | 1    | Wheel W/Zerk        |          |          |      |             |
| *        | 109500   | 1    | Fitting-Grease      |          |          |      |             |
| 10:2     | 112823   | 2    | Bearing-Roller      |          |          |      |             |
| 10:3     | 5108     | 1    | Valve Tubeless Tire |          |          |      |             |
| 10:4     | 116867   | 1    | Tire                |          |          |      |             |
| 10:5     | 93-9807  | 1    | Seal-Oil            |          |          |      |             |
| 12       | 111951   | 2    | Cap-Hub             |          |          |      |             |
| 13       | 111952   | 2    | Washer-Hub Cap      |          |          |      |             |
| 14       | 1278     | 4    | Washer-Shim         |          |          |      |             |
| 15       | 5210     | 2    | Washer-Shim         |          |          |      |             |
| 16       | 94-3709  | 4    | Horsehead Logo      |          |          |      |             |

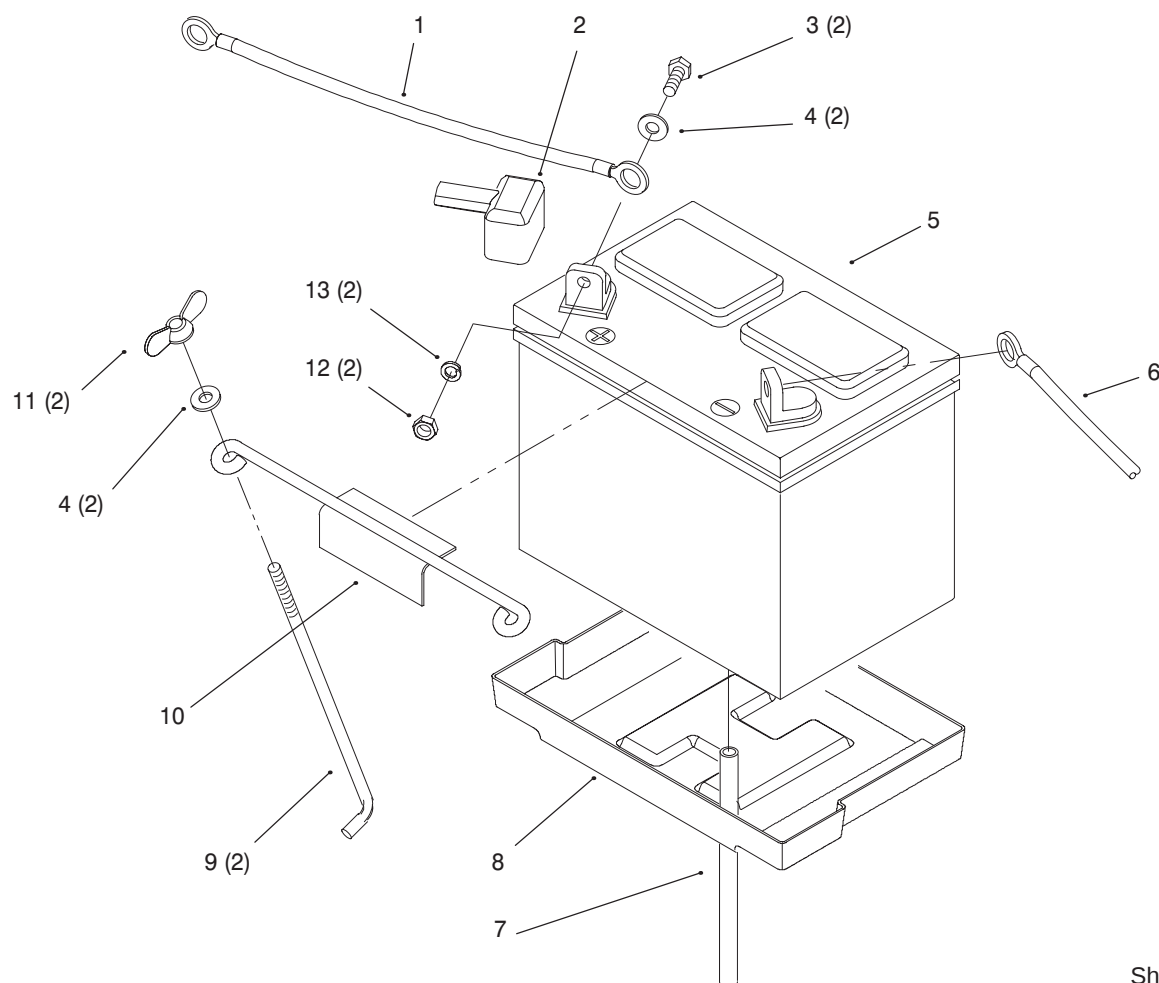


Sheet No.: 30

Hitches

| Ref. No. | Part No. | Qty. | Description         |
|----------|----------|------|---------------------|
| 1        | 323-44   | 6    | Screw-HH            |
| 2        | 102870   | 1    | Bracket-PTO Support |
| 3        | 102644   | 2    | Plate-Hitch         |
| 4        | 3296-39  | 6    | Nut-Lock            |
| 5        | 105269   | 1    | Pin-Drawbar Hitch   |
| 6        | 9791204  | 2    | Spacer              |
| 7        | 1644     | 1    | ASM-Drawbar Hitch   |
| 8        | 106634   | 1    | Pin-Tool            |
| 9        | 3256-26  | 1    | Washer-Flat         |
| 10       | 9335054  | 1    | Hairpin             |
| 11       | 5618     | 2    | Ring-Retaining      |
| 12       | 9038     | 1    | Grip                |
| 14       | 105316   | 2    | Cap-Rod             |
| 15       | 101017   | 1    | Lock-Hitch          |
| 16       | 83-6520  | 1    | Rod-Lock            |
| 17       | 117930   | 1    | ASM-Latch           |
| 18       | 105797   | 8    | Ring-Ext Ret        |
| 19       | 101750   | 1    | Rod-Latch Pivot     |
| 20       | 8616     | 2    | Spring              |
| 22       | 93-1613  | 1    | Latch               |
| 23       | 101707   | 1    | Lock-Attachment     |
| 24       | 3296-39  | 3    | Nut-Lock            |
| 25       | 101711   | 1    | Plate-Front Hitch   |
| 26       | 3231-25  | 3    | Screw-CARR          |
| 27       | 101751   | 1    | Rod-Lock            |

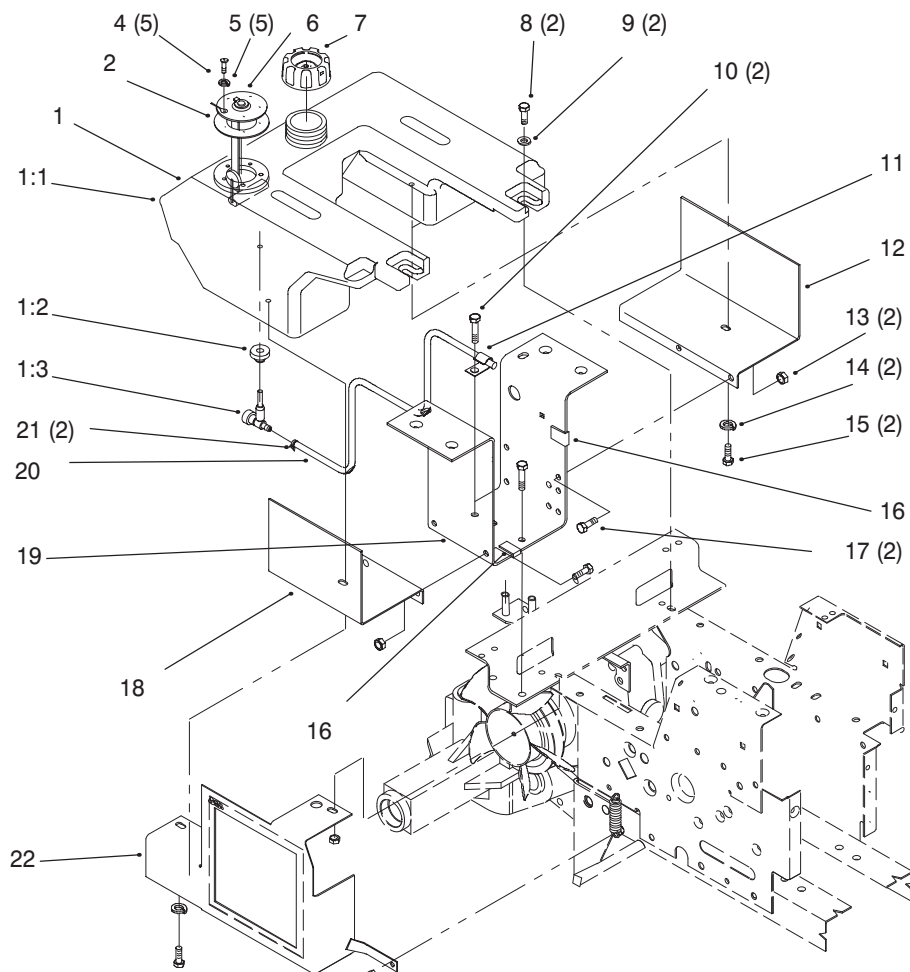
| Ref. No. | Part No. | Qty. | Description          |
|----------|----------|------|----------------------|
| 28       | 8830     | 1    | Retainer-"j"         |
| 29       | 94-6330  | 2    | Decal-Attach A Matic |



Sheet No.: 31

Battery

| Ref. No. | Part No. | Qty. | Description        | Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|--------------------|----------|----------|------|-------------|
| 1        | 111074   | 1    | Cable-Battery      |          |          |      |             |
| 2        | 109553   | 1    | Boot-Battery Cable |          |          |      |             |
| 3        | 321-4    | 2    | Screw-HH           |          |          |      |             |
| 4        | 3256-22  | 4    | Washer-Flat        |          |          |      |             |
| 5        | 105842   | 1    | Battery            |          |          |      |             |
| 6        | 111069   | 1    | Cable-Battery      |          |          |      |             |
| 7        | 114720   | 1    | Tube-Battery Drain |          |          |      |             |
| 8        | 106948   | 1    | Tray-Battery       |          |          |      |             |
| 9        | 113969   | 2    | Hook-Retainer      |          |          |      |             |
| 10       | 113010   | 1    | Hold Down          |          |          |      |             |
| 11       | 32103-22 | 2    | Nut-Wing           |          |          |      |             |
| 12       | 3296-42  | 2    | Nut-Lock           |          |          |      |             |
| 13       | 3253-3   | 2    | Washer-Lock        |          |          |      |             |

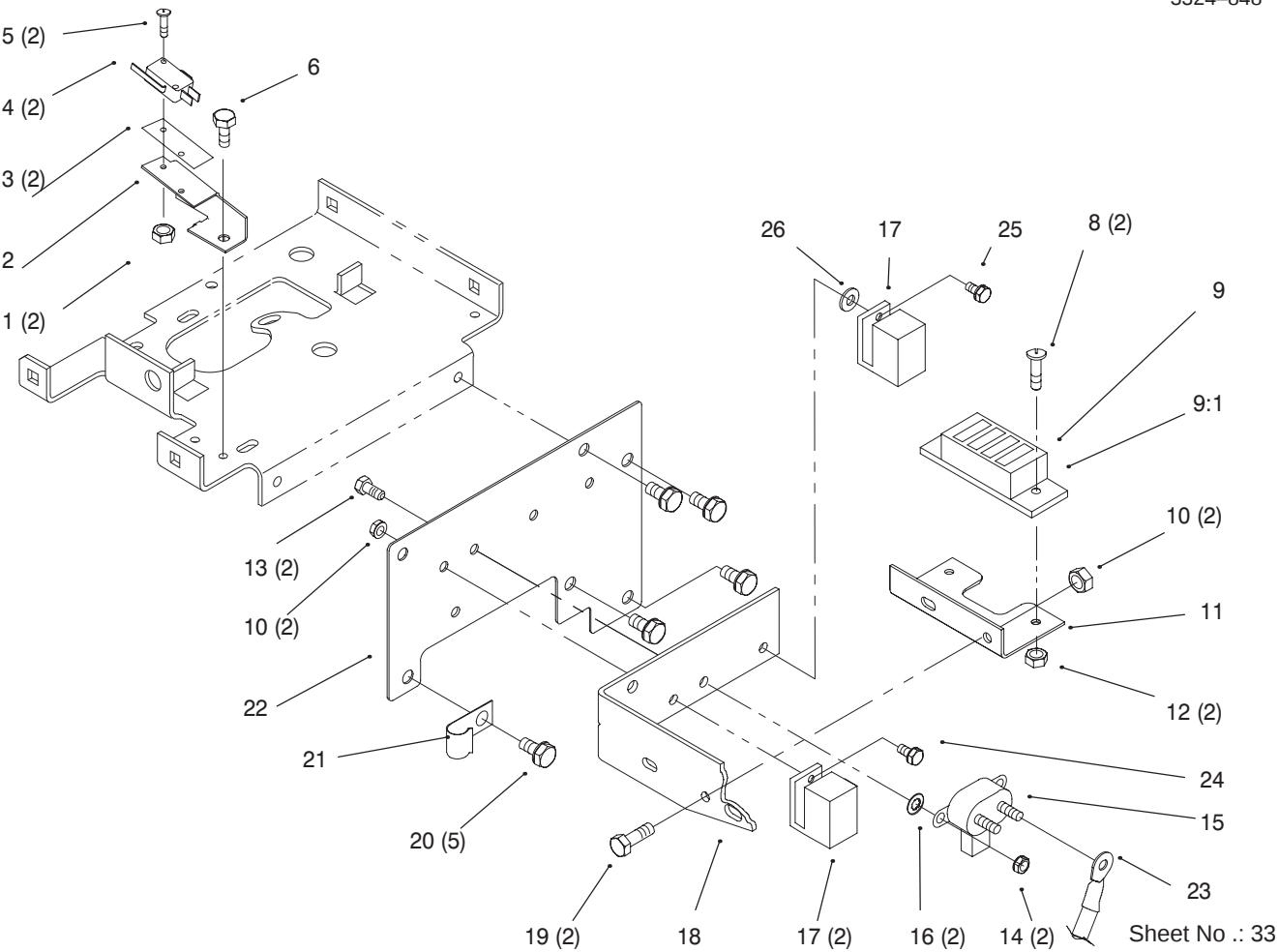


Sheet No.: 32

## Fuel Tank

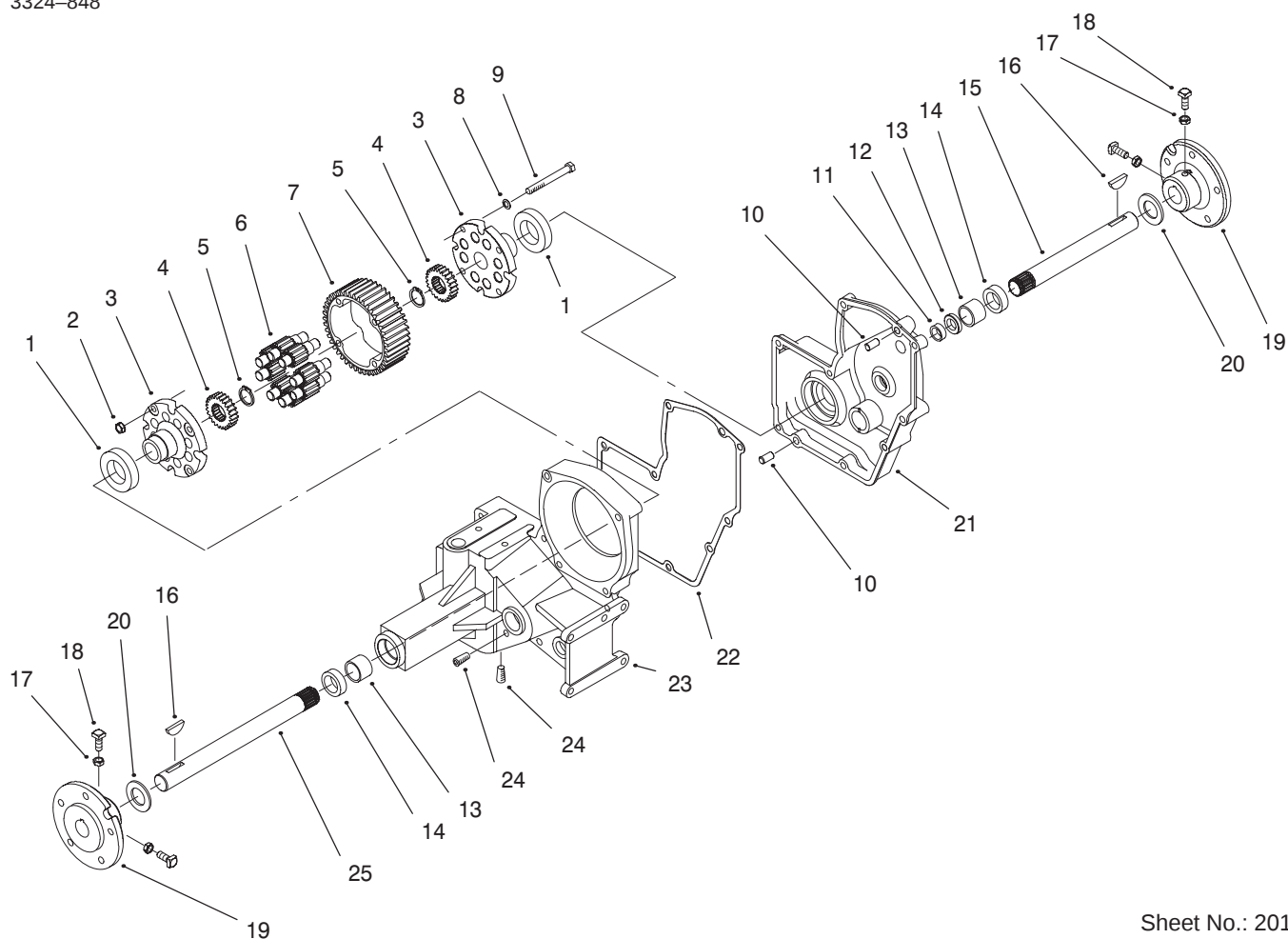
| Ref. No. | Part No. | Qty. | Description               |
|----------|----------|------|---------------------------|
| 1        | 106234   | 1    | ASM—Tank                  |
| 7        | 55—3570  | 1    | ASM—Cap                   |
| 8        | 9266974  | 2    | Screw—HH                  |
| 9        | 3256—4   | 2    | Washer—Flat               |
| 10       | 3235—22  | 2    | Screw—HH Lock             |
| 11       | 8830     | 1    | Retainer—"j"              |
| 12       | 108464   | 1    | Support—Fuel Tank<br>LH   |
| 13       | 3296—29  | 4    | Nut—Lock                  |
| 14       | 3253—4   | 2    | Washer—Lock               |
| 15       | 322—2    | 2    | Screw—HH                  |
| 16       | 519337   | 1    | Clip                      |
| 17       | 322—3    | 4    | Screw—HH                  |
| 18       | 106236   | 1    | Support—Fuel Tank<br>RH   |
| 19       | 79—4990  | 1    | Bracket—Fender<br>Support |
| 20       | 92—9511  | 1    | Line—Fuel 62"             |
| 21       | 2412—98  | 2    | Clamp—Hose                |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
| OTOTYPE  |          |      |             |



Front Plate. Relays

| Ref. No. | Part No. | Qty. | Description          | Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|----------------------|----------|----------|------|-------------|
| 1        | 9157324  | 2    | Nut-Lock             | 25       | 3234-13  | 1    | Screw-HHF   |
| 2        | 115411   | 1    | Bracket-Switch       | 26       | 3256-22  | 2    | Washer-Flat |
| 3        | 111642   | 2    | Barrier-Switch       |          |          |      |             |
| 4        | 111332   | 2    | Switch-Interlock     |          |          |      |             |
| 5        | 9104784  | 2    | Screw                |          |          |      |             |
| 6        | 9266714  | 1    | Screw-HWHTF          |          |          |      |             |
| 8        | 9107944  | 2    | Screw-Phcr           |          |          |      |             |
| 9        | 79-3610  | 1    | Wire Harness & Schem |          |          |      |             |
| 9:1      | 120930   | 1    | Fuse Holder          |          |          |      |             |
| 10       | 3296-42  | 4    | Nut-Lock             |          |          |      |             |
| 11       | 117331   | 1    | Bracket-Fuse Holder  |          |          |      |             |
| 12       | 9157404  | 2    | Nut                  |          |          |      |             |
| 13       | 9601524  | 2    | Screw                |          |          |      |             |
| 14       | 3217-5   | 2    | Nut-Hex              |          |          |      |             |
| 15       | 92-9845  | 1    | Solenoid             |          |          |      |             |
| 16       | 3255-7   | 2    | Washer-Lock          |          |          |      |             |
| 17       | 116397   | 2    | Relay                |          |          |      |             |
| 18       | 109554   | 1    | Bracket-Belt Guard   |          |          |      |             |
| 19       | 321-3    | 2    | Screw-HH             |          |          |      |             |
| 20       | 9266944  | 5    | Screw-HH             |          |          |      |             |
| 21       | 8830     | 1    | Retainer-j           |          |          |      |             |
| 22       | 78-3020  | 1    | Plate-Front          |          |          |      |             |
| 23       | 111069   | 1    | Cable-Battery        |          |          |      |             |
| 24       | 3234-33  | 1    | Screw-HFW            |          |          |      |             |

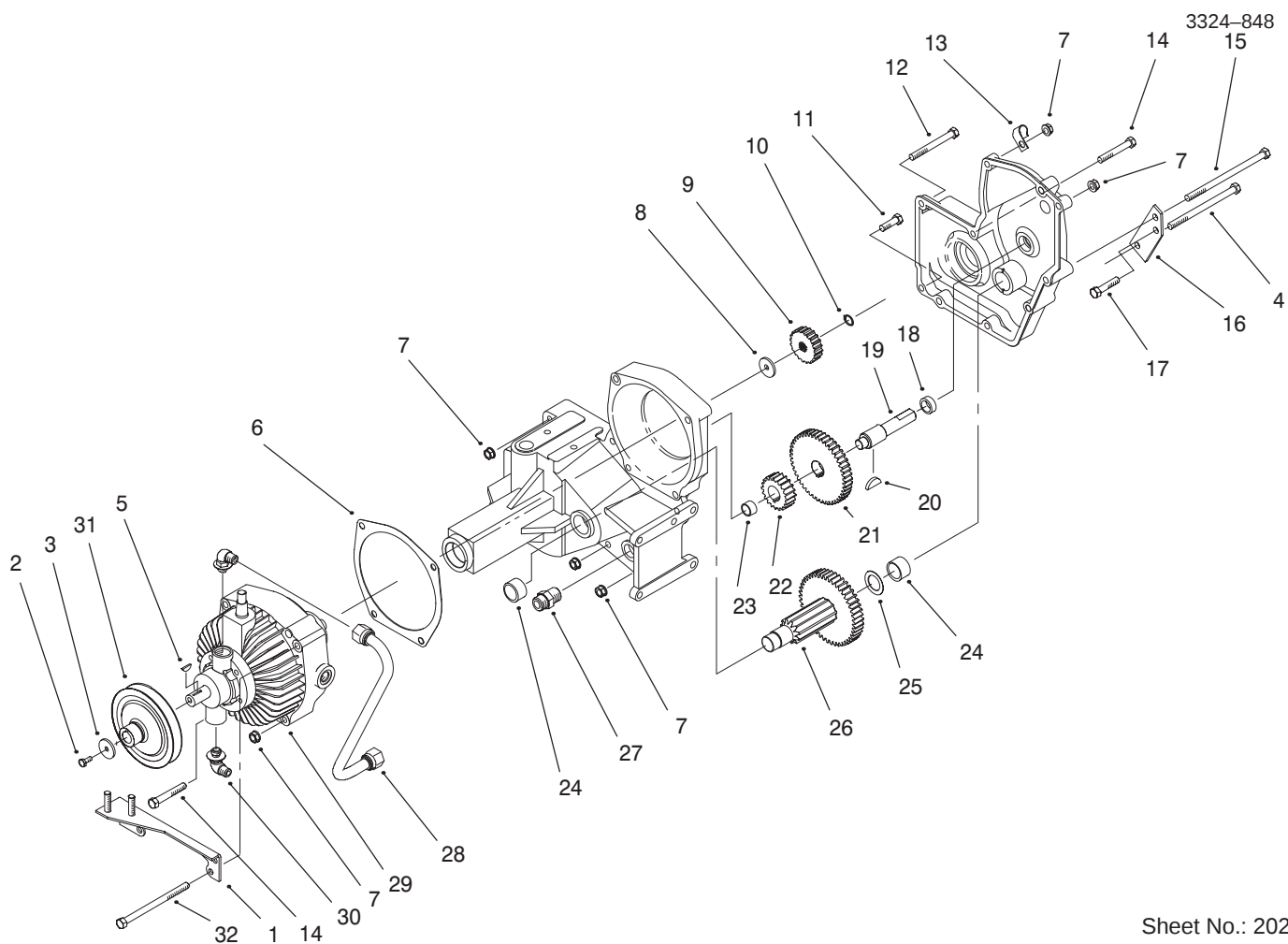


Sheet No.: 201

## Hydrostatic Transmission

| Ref. No. | Part No. | Qty. | Description          |
|----------|----------|------|----------------------|
| 1        | 111199   | 2    | Bearing Ball         |
| 2        | 108881   | 4    | Nut-Hex              |
| 3        | 111196   | 2    | End Cap-Differential |
| 4        | 101889   | 2    | Axle Diff Gear       |
| 5        | 105876   | 2    | Snap Ring            |
| 6        | 101623   | 8    | Pinion Gear 11t      |
| 7        | 105061   | 1    | Gear Diff Bull 43t   |
| 8        | 107374   | 4    | Washer               |
| 9        | 911423   | 4    | Bolt-Hex             |
| 10       | 108363   | 2    | Pin-Locating         |
| 11       | 1538     | 1    | Needle Bearing       |
| 12       | 108357   | 1    | Seal-Oil             |
| 13       | 9416     | 2    | Bearing              |
| 14       | 6449     | 2    | Seal-Oil             |
| 15       | 108361   | 1    | Axle-Rear LH         |
| 16       | 937108   | 2    | Woodruff Key         |
| 17       | 3218-3   | 4    | Nut-Jam              |
| 18       | 3243-5   | 4    | Screw-Set            |
| 19       | 105763   | 2    | Hub-Wheel            |
| 20       | 106826   | 2    | Washer-Thrust        |
| 21       | 111201   | 1    | Case-Transaxle       |
| 22       | 108312   | 1    | Gasket-Transaxle     |
| 24       | 281-10   | 2    | Plug-Pipe            |
| 25       | 113927   | 1    | Case-Transaxle       |
| 27       | 108362   | 1    | Axle-Rear RH         |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
| OTOTYPE  |          |      |             |



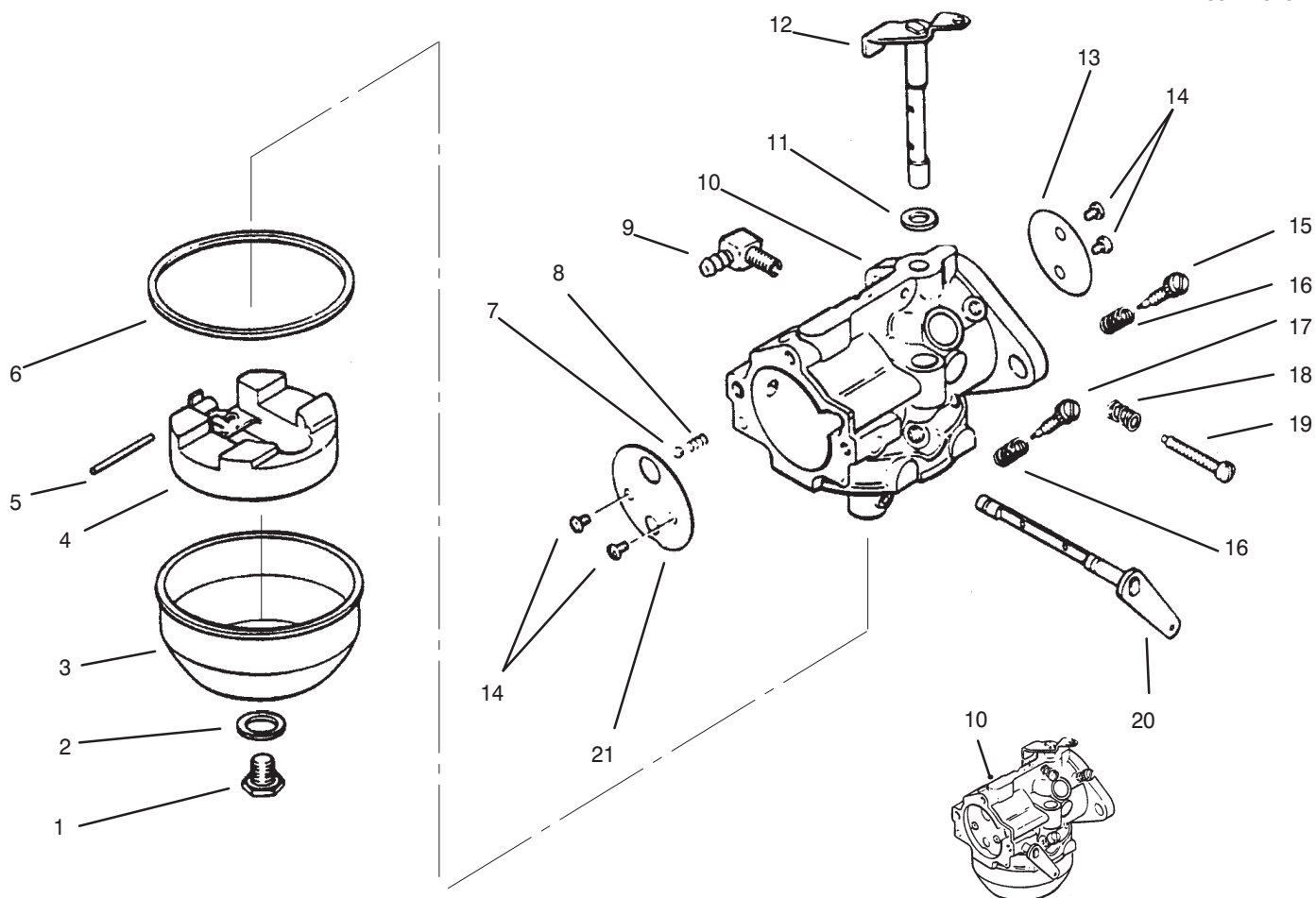
Sheet No.: 202

## Hydrostatic Transmission (Continued)

| Ref. No. | Part No. | Qty. | Description         |
|----------|----------|------|---------------------|
| 1        | 108329   | 1    | ASM-Control Plate   |
| 2        | 9080026  | 1    | Screw-Lock          |
| 3        | 103995   | 1    | Washer              |
| 4        | 323-25   | 3    | Screw-HH            |
| 5        | 937089   | 1    | Key-Woodruff        |
| 6        | 108319   | 1    | Gasket-Pump & Motor |
| 7        | 3296-39  | 6    | Nut-Lock            |
| 8        | 108366   | 1    | Spacer-Drive Gear   |
| 9        | 109751   | 1    | Gear-20t            |
| 10       | 32120-64 | 1    | Ring-Retaining      |
| 11       | 9080356  | 1    | Screw-HH            |
| 12       | 323-15   | 2    | Screw-HH            |
| 13       | 8830     | 1    | Retainer-"j"        |
| 14       | 9080406  | 2    | Screw-HH            |
| 15       | 323-26   | 1    | Screw HH            |
| 16       | 109367   | 1    | Bracket-Brake       |
| 18       | 7956     | 1    | Washer-Thrust       |
| 19       | 109370   | 1    | Shaft-Brake         |
| 20       | 937099   | 1    | Key                 |
| 21       | 109752   | 1    | Gear-46t            |
| 22       | 109742   | 1    | Gear-20t            |
| 23       | 1518     | 1    | Needle Bearing      |
| 24       | 1532     | 2    | Bearing-Needle      |
| 25       | 9547     | 1    | Washer-Thrust       |
| 26       | 109703   | 1    | M-Gear              |
| 26:1     | 101887   | 1    | Gear-46t            |

| Ref. No. | Part No. | Qty. | Description        |
|----------|----------|------|--------------------|
| 26:2     | 101625   | 1    | Pinion Shaft       |
| 27       | 108364   | 1    | Fitting-Hydra Tube |
| 28       | 111217   | 1    | Tube -Suction      |
| 29       | 92-9848  | 1    | Trans.-Hydro       |
| 30       | 108365   | 1    | Fitting-Hydra Tube |
| 31       | 108316   | 1    | Pulley-Hydro       |



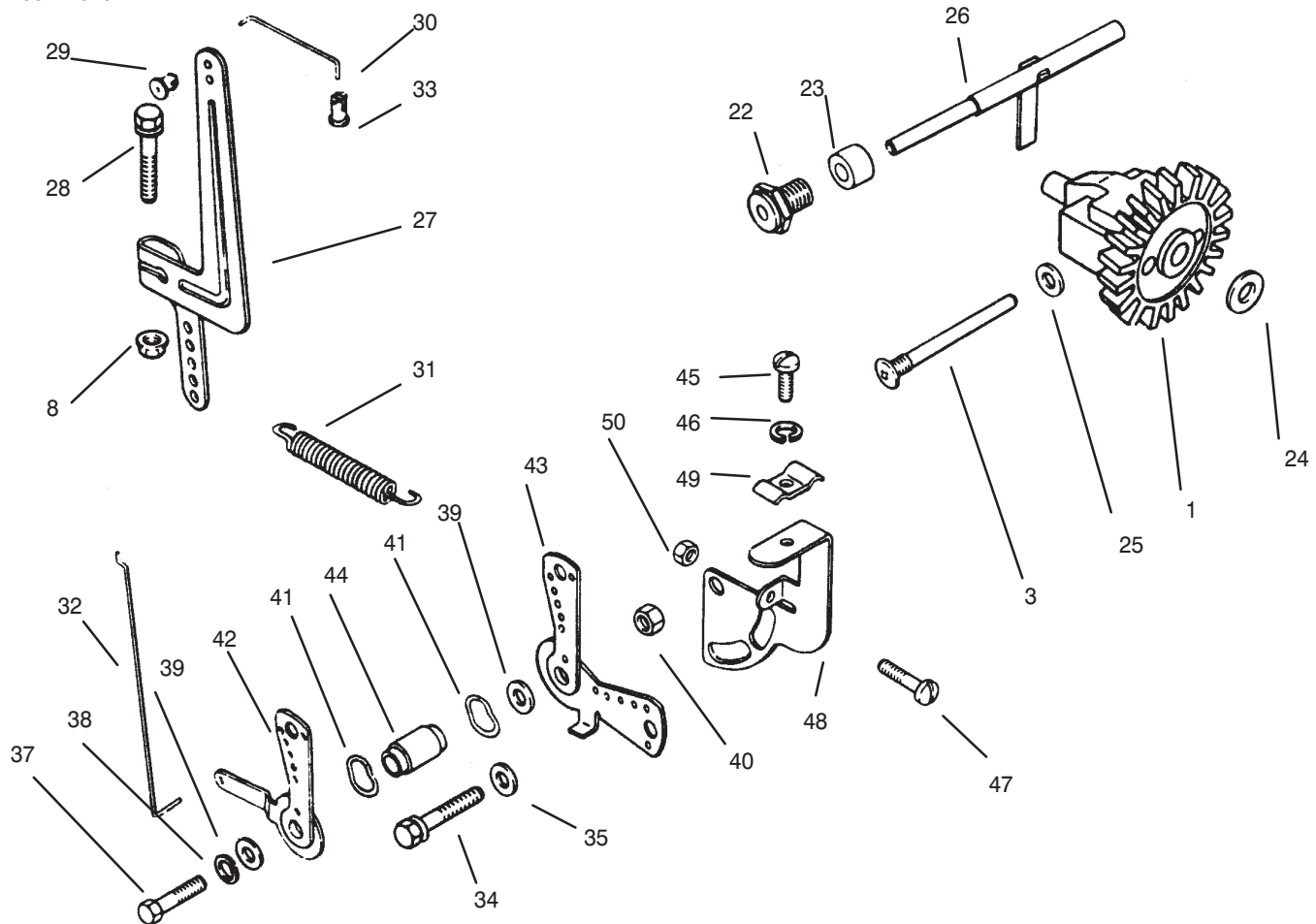


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# Carburetor Kohler Model MS14S-TS601559

| Ref. No. | Part No.   | Qty. | Description              | Ref. No. | Part No. | Qty. | Description |
|----------|------------|------|--------------------------|----------|----------|------|-------------|
| 1        | 25-100-05  | 1    | Screw                    |          |          |      |             |
| 2        | 25-041-03  | 1    | Gasket                   |          |          |      |             |
| 3        | 25-104-01  | 1    | Bowl-Fuel Incl Pin       |          |          |      |             |
| 4        | 25-757-09  | 1    | Kit-Float Incl 5         |          |          |      |             |
| 6        | 254-041-04 | 1    | Gasket                   |          |          |      |             |
| 7        | 25-194-01  | 1    | Ball                     |          |          |      |             |
| 8        | 25-089-03  | 1    | Spring                   |          |          |      |             |
| 10       | 47-853-20  | 1    | Carburetor ASM Incl 5-8  |          |          |      |             |
| 10       | 47-853-29  | 1    | Carburetor Complete      |          |          |      |             |
| 12       | 14-144-25  | 1    | Shaft Lever/Seal Incl 11 |          |          |      |             |
| 12       | 457-144-21 | 1    | Shaft Lever & Seal       |          |          |      |             |
| 13       | 47-146-10  | 1    | Plate-Throttle           |          |          |      |             |
| 14       | 25-086-27  | 4    | Screw                    |          |          |      |             |
| 15       | 25-368-01  | 1    | Needle-Idle Fuel Adj     |          |          |      |             |
| 16       | 25-089-02  | 1    | Spring-Idle Fuel         |          |          |      |             |
| 17       | 25-368-03  | 1    | Main-Needle              |          |          |      |             |
| 18       | 25-089-04  | 1    | Spring-Adj               |          |          |      |             |
| 19       | 25-086-26  | 1    | Screw-Idle Speed Adj     |          |          |      |             |
| 20       | 47-090-38  | 1    | Shaft-Choke              |          |          |      |             |
| 21       | 47-146-08  | 1    | Plate-Choke              |          |          |      |             |

Obtain parts from Kohler



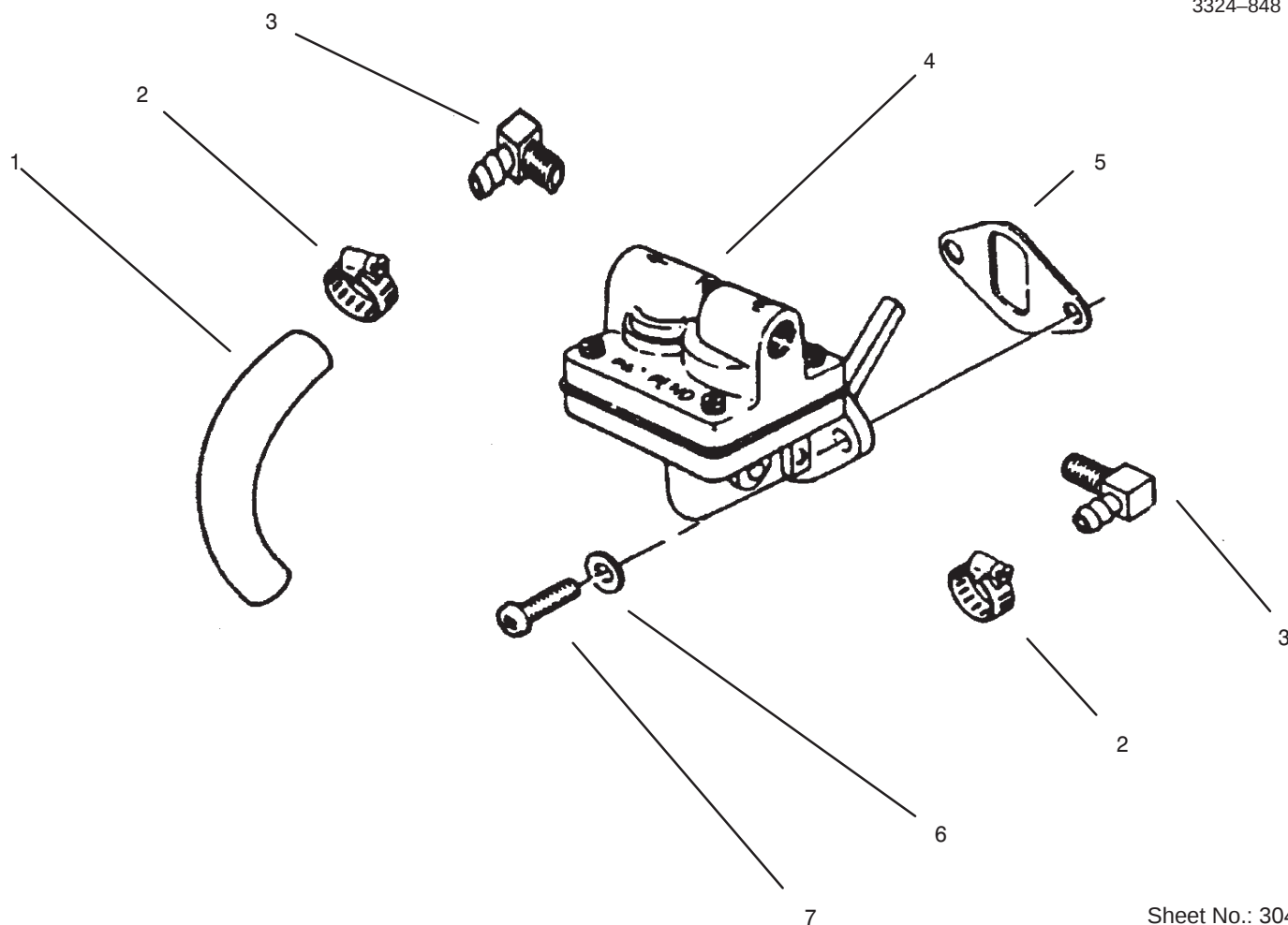
Sheet No.: 303

## Governor Linkage Kohler Model MS14S-TS601559

| Ref. No. | Part No.   | Qty. | Description                  |
|----------|------------|------|------------------------------|
| 1        | A-235743-5 | 1    | Kit-Governor Gear<br>INCL 24 |
| 3        | 231355     | 1    | Pin-Governor Stop            |
| 8        | X-799-1    | 1    | Nut-Pal                      |
| 22       | 235476     | 1    | Bushing                      |
| 23       | X-400-80   | 1    | Spacer                       |
| 24       | 237022     | 1    | Washer                       |
| 25       | 25-468-01  | 1    | Washer                       |
| 26       | A-235256-S | 1    | Kit-Governor Cross<br>Shaft  |
| 27       | 47-090-20  | 1    | Lever-Governor               |
| 28       | X-776-1    | 1    | Screw                        |
| 29       | 47-158-07  | 1    | Bushing                      |
| 30       | 47-079-10  | 1    | Linkage                      |
| 31       | 47-091-01  | 1    | Spring                       |
| 32       | 47-079-01  | 1    | Linkage-Choke                |
| 33       | 25-158-09  | 1    | Bushing                      |
| 33       | 25-158-11  | 1    | Bushing                      |
| 34       | X-132-6    | 1    | Screw                        |
| 35       | X-25-72    | 1    | Washer                       |
| 37       | X-5-26     | 1    | Screw                        |
| 38       | X-20-1     | 1    | Washer-Lock                  |
| 39       | X-25-63    | 1    | Washer-Flat                  |
| 40       | X-76-2     | 1    | Nut                          |
| 41       | 275690     | 2    | Washer                       |
| 42       | 47-090-07  | 1    | Lever-Choke Control          |

| Ref. No. | Part No.  | Qty. | Description                  |
|----------|-----------|------|------------------------------|
| 43       | 47-090-08 | 1    | Lever-Throttle Control       |
| 44       | 47-112-02 | 1    | Spacer                       |
| 45       | X-67-51   | 1    | Screw                        |
| 46       | 25-468-04 | 1    | Washer                       |
| 47       | 232556    | 1    | Screw                        |
| 48       | 47-126-09 | 1    | Bracket-Clutch<br>Contro;    |
| 49       | 47-237-02 | 1    | Clamp                        |
| 50       | X-72-4    | 1    | Nut                          |
|          | 47-087-03 | 1    | Choke Lver ASM INCL<br>37-44 |

Obtain Parts from Kohler

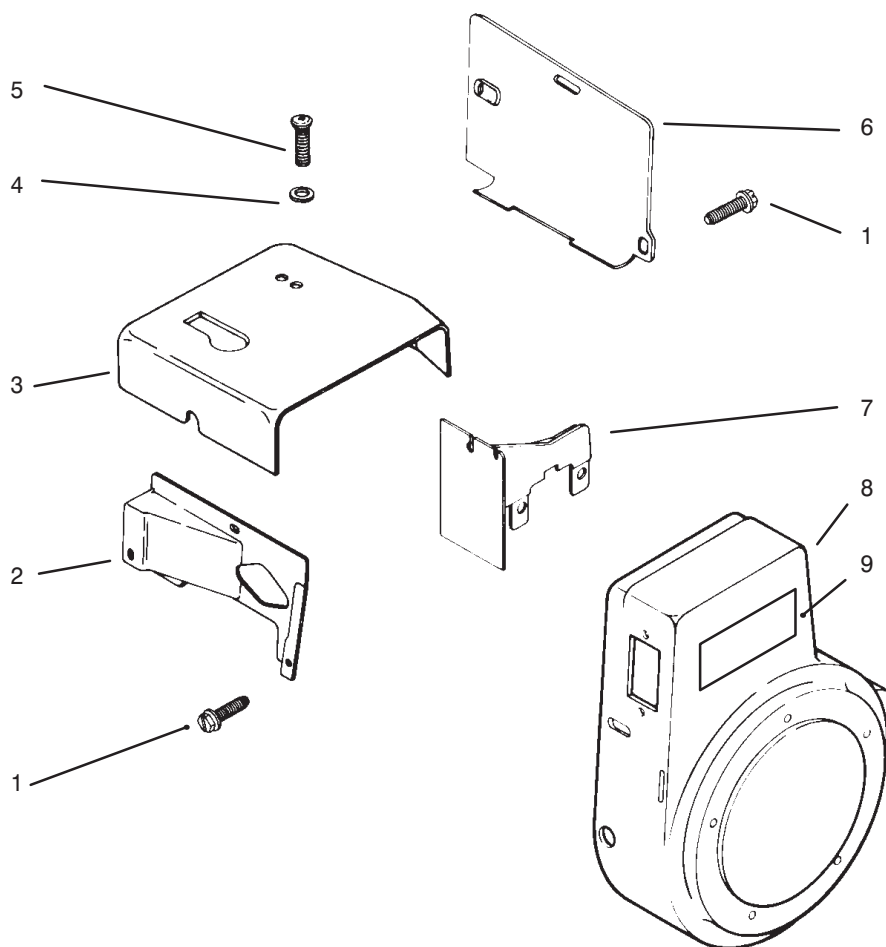


Sheet No.: 304

## Fuel Pump Kohler Model MS14S-TS601559

| Ref. No. | Part No.  | Qty. | Description                 | Ref. No. | Part No. | Qty. | Description |
|----------|-----------|------|-----------------------------|----------|----------|------|-------------|
| 1        | 25-353-01 | 1    | Line-Fuel                   |          |          |      |             |
| 2        | X-426-9   | 2    | Clamp-Hose                  |          |          |      |             |
| 3        | 25-155-02 | 2    | Connector-90 DEG            |          |          |      |             |
| 4        | 47-559-08 | 1    | Pump ASM-Fuel INCL<br>5 & 7 |          |          |      |             |
| 5        | 25-041-05 | 1    | Gasket                      |          |          |      |             |
| 6        | X-25-63   | 2    | Washer-Flat                 |          |          |      |             |
| 7        | X-174-2   | 2    | Screw-Pozidrive             |          |          |      |             |

Obtain parts from Kohler



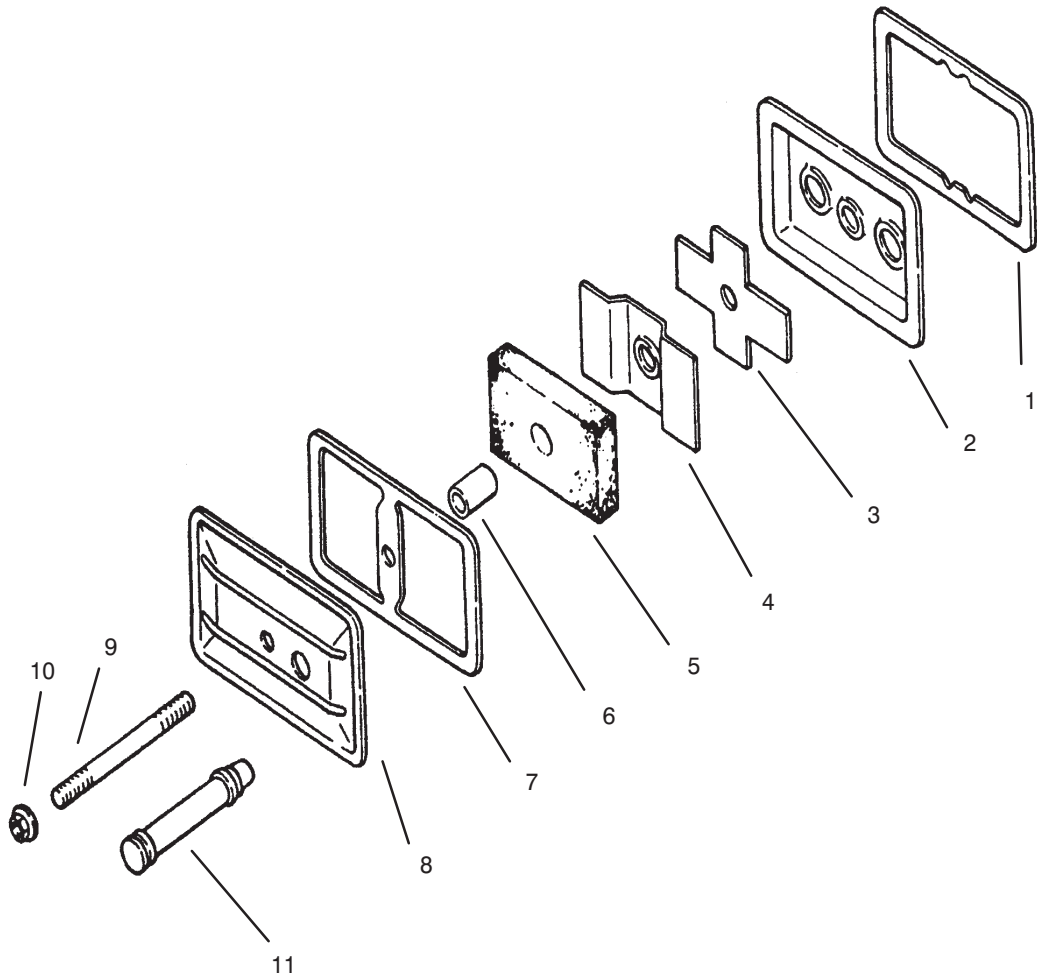
Sheet No. : 305

## Baffles And Shrouds Kohler Model MS14S-TS601559

| Ref. No. | Part No.  | Qty. | Description        |
|----------|-----------|------|--------------------|
| 1        | 52-086-11 | 6    | Screw-Hex Hd       |
| 2        | 47-086-06 | 1    | Baffle-Side Air    |
| 3        | 45-063-08 | 1    | Baffle-Head        |
| 4        | X-25-53   | 1    | Washer             |
| 5        | 47-086-08 | 3    | Screw-Pozidrive TH |
| 6        | 47-063-10 | 1    | Baffle-Cylinder    |
| 7        | 47-063-07 | 1    | Baffle-Inner       |
| 8        | 47-027-42 | 1    | Housing-Blower     |
| 9        | 47-113-36 | 1    | Decal-14hp         |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
| OTOTYPE  |          |      |             |

Obtain parts from Kohler



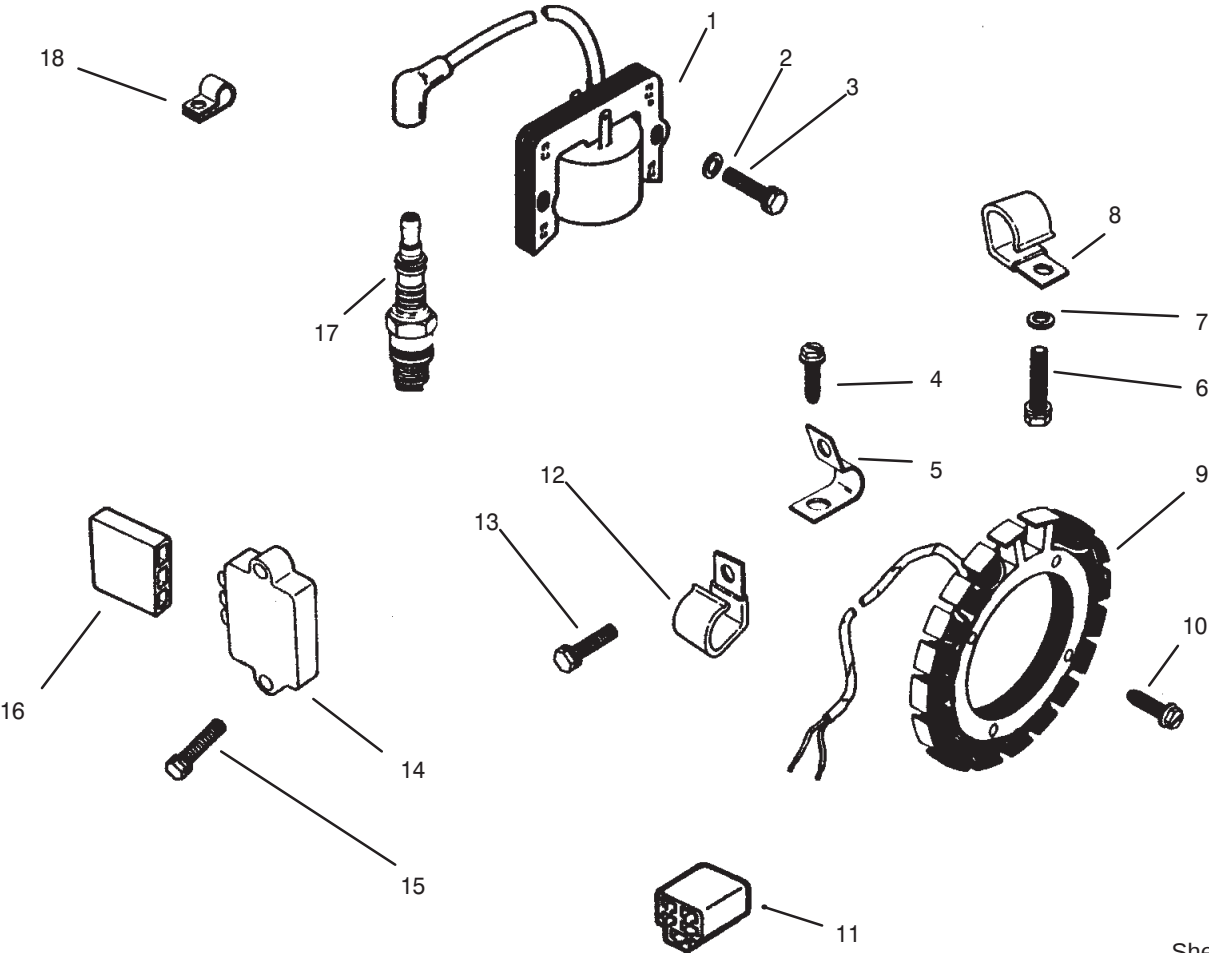
Sheet No.: 306

**Breather And Vent Kohler Model MS14S-TS601559**

| Ref. No. | Part No.  | Qty. | Description | Ref. No. | Part No. | Qty. | Description |
|----------|-----------|------|-------------|----------|----------|------|-------------|
| 1        | 236765    | 1    | Gasket      |          |          |      |             |
| 2        | 235631    | 1    | Plate       |          |          |      |             |
| 3        | 235047    | 1    | Reed        |          |          |      |             |
| 4        | 270146    | 1    | Baffle      |          |          |      |             |
| 5        | 47-050-01 | 1    | Filter      |          |          |      |             |
| 6        | 231032    | 1    | Seal        |          |          |      |             |
| 7        | 275144    | 1    | Gasket      |          |          |      |             |
| 8        | 47-096-01 | 1    | Cover       |          |          |      |             |
| 9        | 275220    | 1    | Stud        |          |          |      |             |
| 10       | X-799-1   | 1    | Nut-Pal     |          |          |      |             |
| 11       | 47-326-03 | 1    | Hose        |          |          |      |             |

Obtain parts from Kohler



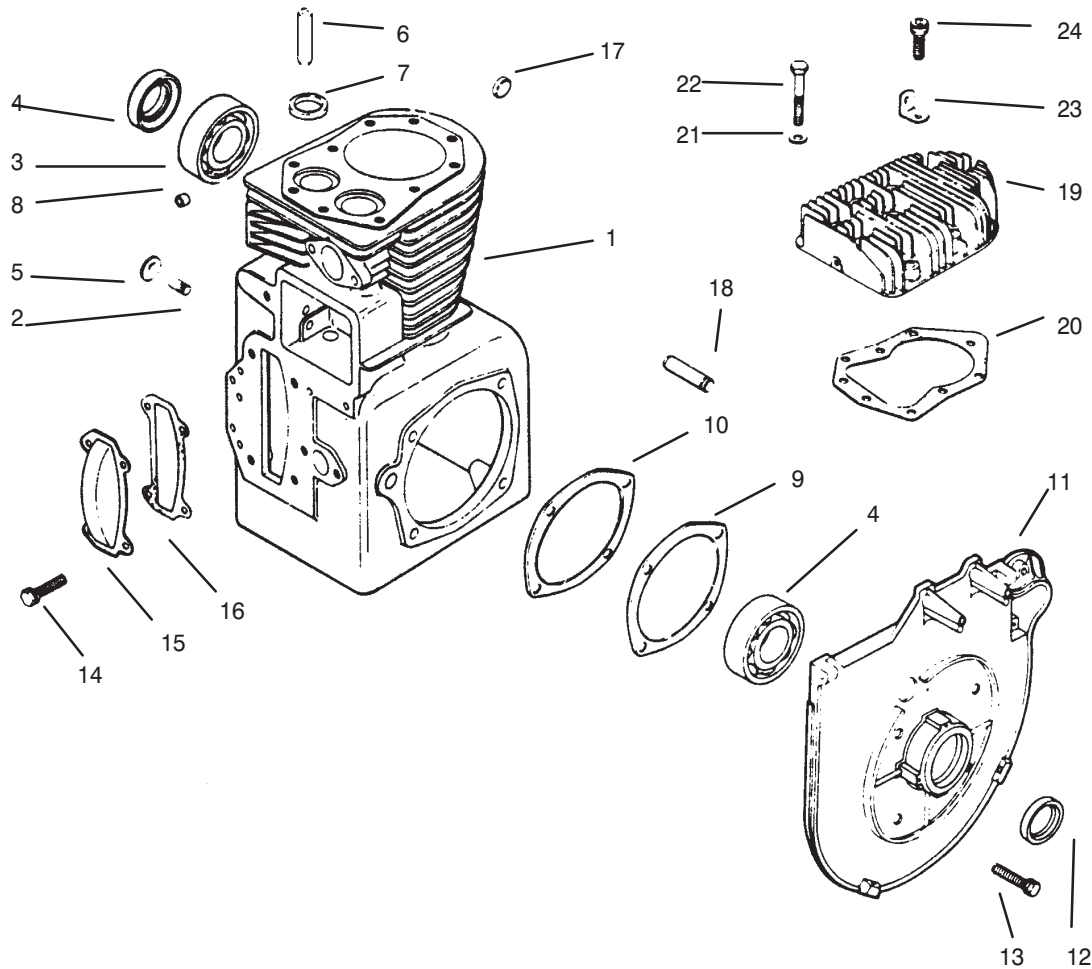


Sheet N o.: 308

# Ignition System Kohler Model MS14S-TS601559

| Ref. No. | Part No.  | Qty. | Description                 | Ref. No. | Part No. | Qty. | Description |
|----------|-----------|------|-----------------------------|----------|----------|------|-------------|
| 1        | 47-584-02 | 1    | Module-Ignition             |          |          |      |             |
| 2        | X-25-79   | 2    | Washer                      |          |          |      |             |
| 3        | X-156-1   | 2    | Screw                       |          |          |      |             |
| 4        | X-67-59   | 1    | Screw-Hex Hd                |          |          |      |             |
| 5        | X-728-1   | 1    | Clip-Kill Lead              |          |          |      |             |
| 6        | X-67-83   | 1    | Screw                       |          |          |      |             |
| 7        | X-25-72   | 1    | Washer                      |          |          |      |             |
| 8        | 255173    | 1    | Clip                        |          |          |      |             |
| 9        | 237878    | 1    | Kit-Starter 15amp<br>INCL 8 |          |          |      |             |
| 10       | X-67-51   | 4    | Screw                       |          |          |      |             |
| 11       | 48-155-01 | 1    | Connector                   |          |          |      |             |
| 12       | 8830      | 1    | Retainer-"j"                |          |          |      |             |
| 13       | 321-2     | 1    | Screw-HH                    |          |          |      |             |
| 14       | 25-755-03 | 2    | Regulator-Rectifier         |          |          |      |             |
| 14       | 41-403-05 | 2    | Regulator-Rectifier         |          |          |      |             |
| 15       | X-132-4   | 2    | Screw                       |          |          |      |             |
| 15       | X-132-5   | 2    | Screw                       |          |          |      |             |
| 16       | 236602    | 1    | Connector-Regulator         |          |          |      |             |
| 17       | 235041-2  | 1    | Plug-Spark                  |          |          |      |             |
| 18       | 210281    | 1    | Clip-Hi Tension             |          |          |      |             |
|          | 47-518-36 | 1    | Lead-Regulator              |          |          |      |             |
|          | 47-518-43 | 1    | Lead Wire                   |          |          |      |             |

Obtain parts from Kohler



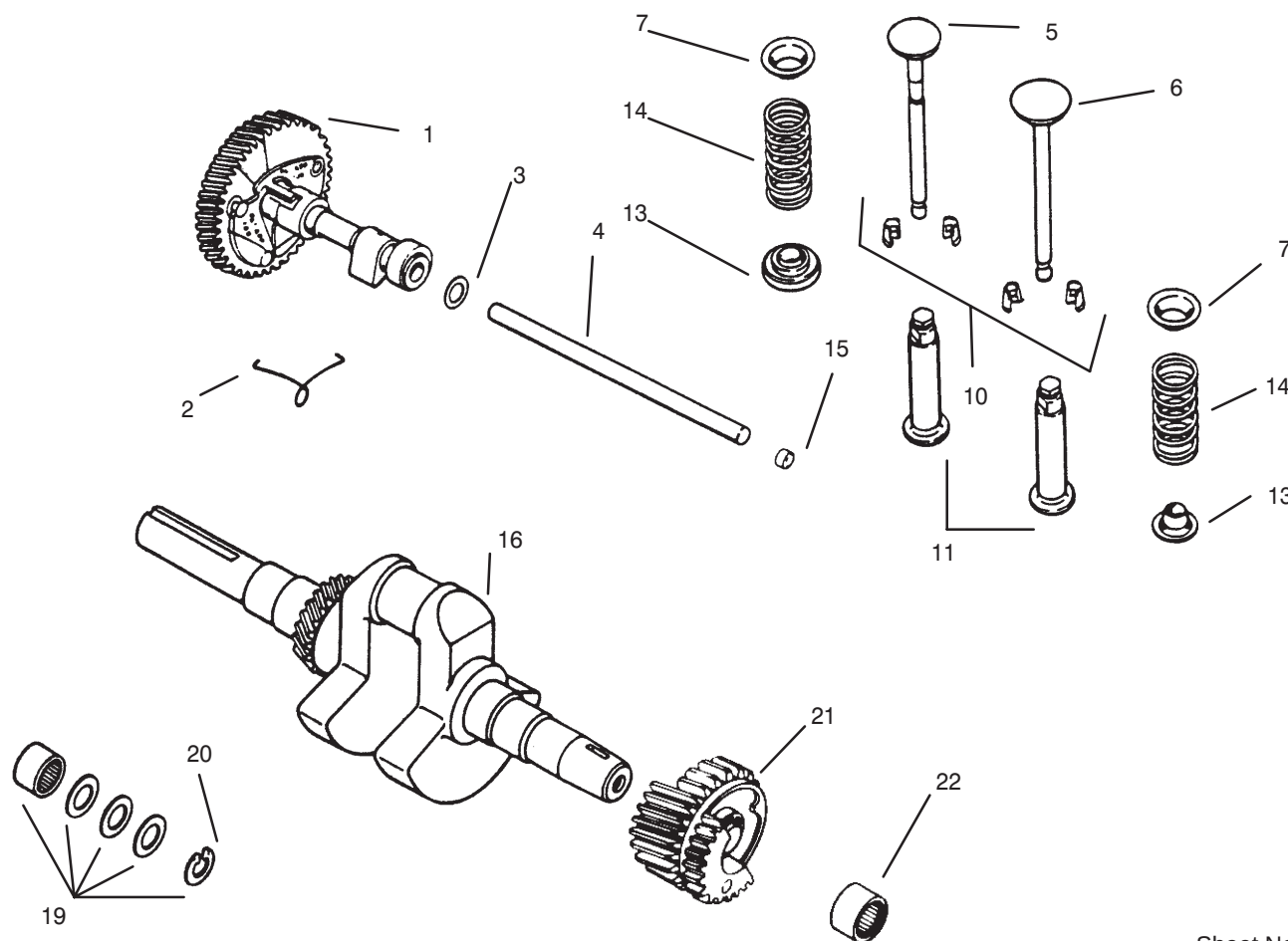
Sheet No.: 309

## Crankcase & Cyl. Head Kohler Model MS14S-TS601559

| Ref. No. | Part No.  | Qty. | Description              |
|----------|-----------|------|--------------------------|
| 1        | 47-782-67 | 1    | Short Block 14hp         |
| *        | 47-782-80 | 1    | Miniblock W/Out Crank    |
| 2        | 235125-S  | 1    | Shaft-Governor Gear 14hp |
| 3        | 235376    | 2    | Ball Bearing             |
| 4        | 47-032-07 | 1    | Seal                     |
| 5        | X-230-11  | 1    | Plug                     |
| 6        | 235007-S  | 2    | Guide-Valve 14hp         |
| 7        | 230265    | 1    | Insert-Exh Valve 14hp    |
| 8        | 234866    | 1    | Bearing                  |
| 9        | 47-041-09 | 1    | Gasket                   |
| 10       | 47-522-05 | 1    | Gasket                   |
| 11       | 47-146-11 | 1    | Plate-Bearing            |
| 12       | 47-032-06 | 1    | Seal                     |
| 13       | X-159-2   | 4    | Screw                    |
| 14       | X-132-6   | 4    | Screw                    |
| 15       | 235026    | 1    | Cover                    |
| 16       | 235025    | 1    | Gasket                   |
| 18       | 236559    | 1    | Shaft-Balance Gear       |
| 19       | 47-015-06 | 1    | Head-Cylinder            |
| 20       | 47-041-15 | 1    | Gasket                   |
| 21       | 270889    | 9    | Washer                   |
| 22       | 270158    | 8    | Screw                    |
| 23       | 47-455-02 | 1    | Strap-Lifting            |
| 24       | 47-086-17 | 1    | Screw                    |

| Ref. No. | Part No.  | Qty. | Description          |
|----------|-----------|------|----------------------|
|          | 47-004-02 | 1    | Set-Gasket W/o Seals |
|          | 47-755-27 | 1    | Set-Gasket W/ Seals  |

\* Not Illustrated Obtain parts from Kohler

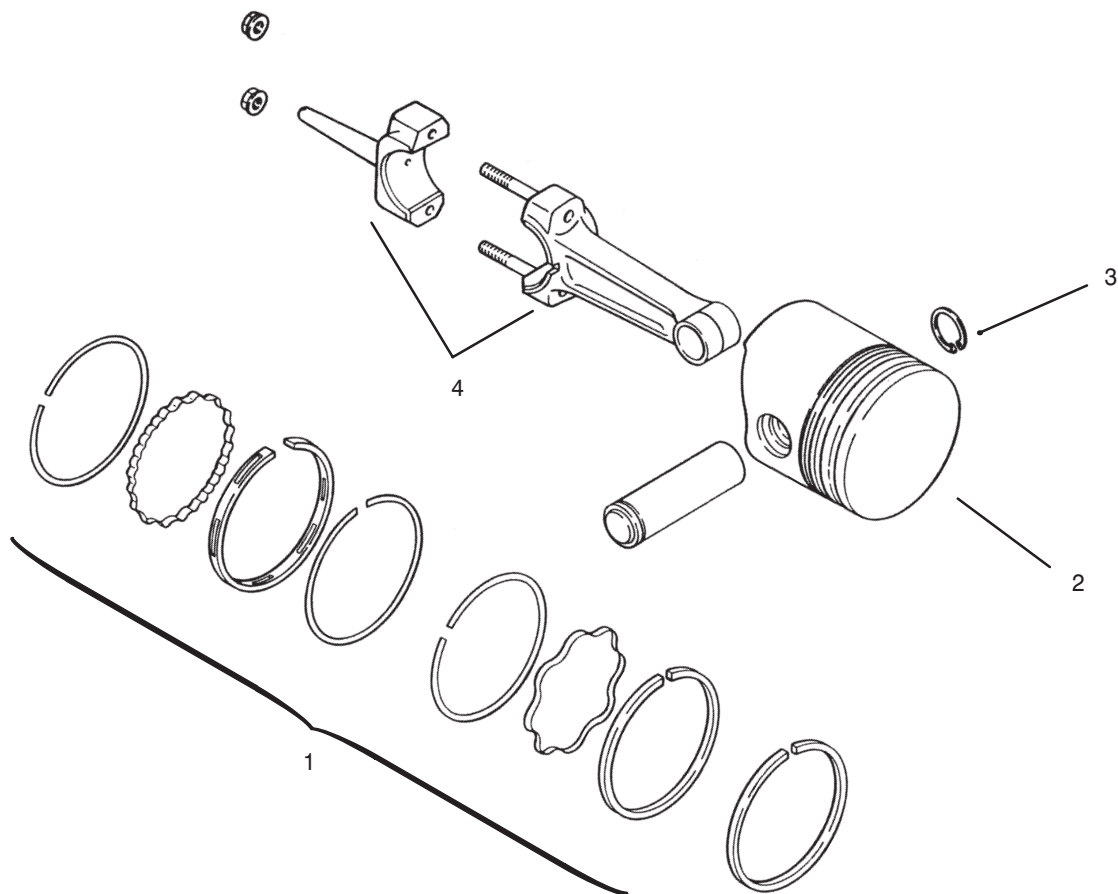


Sheet No.: 310

# Camshaft & Crankshaft Kohler Model MS14S-TS601559

| Ref. No. | Part No.  | Qty. | Description         | Ref. No. | Part No. | Qty. | Description |
|----------|-----------|------|---------------------|----------|----------|------|-------------|
| 1        | 47-010-11 | 1    | Camshaft ASM INCL 2 |          |          |      |             |
| 2        | 47-089-01 | 1    | Spring              |          |          |      |             |
| 3        | 275066    | 1    | Spacer .005         |          |          |      |             |
| 4        | 47-380-09 | 1    | Pin-Camshaft        |          |          |      |             |
| 5        | 237672    | 1    | Valve-Exhaust       |          |          |      |             |
| 6        | 235582    | 1    | Valve-Intake        |          |          |      |             |
| 7        | 235011    | 2    | Retainer-Spring     |          |          |      |             |
| 8        | 235010    | 1    | Spring              |          |          |      |             |
| 10       | 41-755-10 | 2    | Kit-Retainer        |          |          |      |             |
| 12       | D-235327  | 2    | Tappet-Valve        |          |          |      |             |
| 13       | 52-413-01 | 2    | Rotator-Valve       |          |          |      |             |
| 14       | 235168    | 1    | Spring              |          |          |      |             |
| 15       | X-702-3   | 1    | Plug-Cup            |          |          |      |             |
| 16       | 45-142-21 | 1    | Kit-Crankshaft      |          |          |      |             |
| 19       | 47-755-01 | 2    | Kit-Spacer          |          |          |      |             |
| 20       | X-269-34  | 1    | Retainer            |          |          |      |             |
|          | 275067    | 1    | Spacer .010         |          |          |      |             |

Obtain parts from Kohler



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## Piston And Rings Kohler Model MS14S-TS601559

| Ref. No. | Part No.  | Qty. | Description                 |
|----------|-----------|------|-----------------------------|
| 1        | 47-108-05 | 1    | Set-Ring STD .003<br>14hp   |
| *        | 47-108-06 | 1    | Set-Ring .010               |
| *        | 47-108-07 | 1    | Set-Ring .020               |
| *        | 47-108-08 | 1    | Set-Ring .030               |
| 2        | 47-874-21 | 1    | Piston-Ring Set STD<br>14hp |
| *        | 47-874-22 | 1    | Piston-Ring Set .003        |
| *        | 47-874-23 | 1    | Piston-Ring Set .010        |
| *        | 47-874-24 | 1    | Piston-Ring Set .020        |
| *        | 47-874-25 | 1    | Piston-Ring Set .030        |
| *        | 47-018-01 | 2    | Retainer-Piston Pin         |
| 4        | 45-067-24 | 1    | Rod-Connecting STD          |
| *        | 25-468-04 | 1    | Rod-Connecting.010          |

| Ref. No. | Part No. | Qty. | Description |
|----------|----------|------|-------------|
| OTOTYPE  |          |      |             |

\* Not Illustrated Obtain parts from Kohler

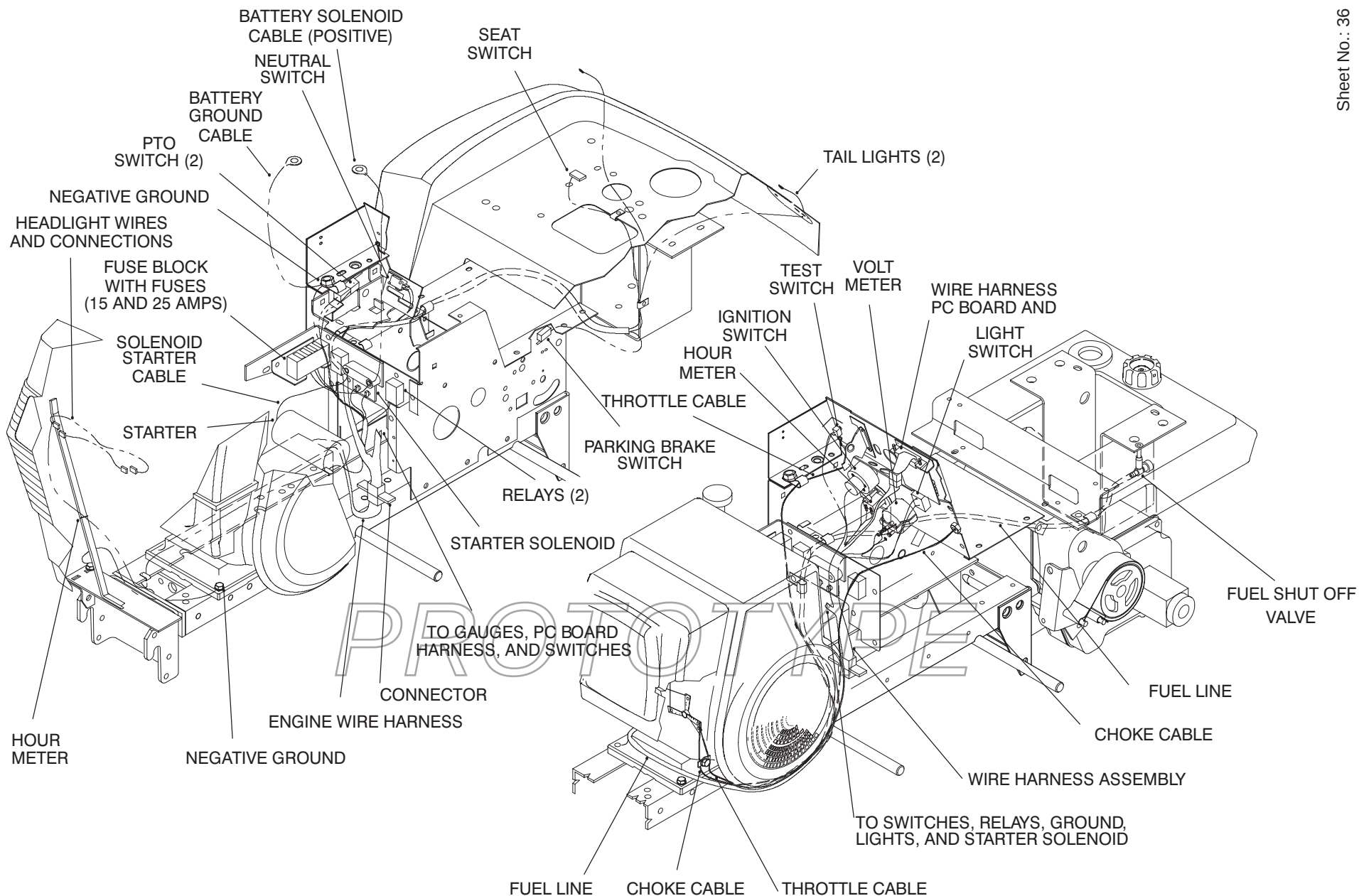
# Oil Pan And Dipstick Kohler Model MS14S-TS601559

| Ref. No. | Part No.  | Qty. | Description        |
|----------|-----------|------|--------------------|
| 1        | 47-038-27 | 1    | Dipstick           |
| 2        | 41-153-01 | 1    | O-Ring             |
| 4        | 47-029-06 | 1    | Adapter-Oil Fill   |
| 5        | X-131-2   | 3    | Screw              |
| 6        | 237064    | 1    | Gasket             |
| 7        | 45-199-05 | 1    | Pan-Oil            |
| 8        | 235057    | 1    | Gasket             |
| 9        | X-159-3   | 4    | Screw              |
| 10       | X-75-10   | 4    | Plug-SH 3/8 NPTF   |
| 11       | 25-704-04 | 1    | Kit-Float Switch   |
| 12       | 25-431-02 | 1    | Sleeve             |
| *        | 25-113-05 | 1    | Decal-Float Switch |
| *        | 48-155-01 | 1    | Connector          |

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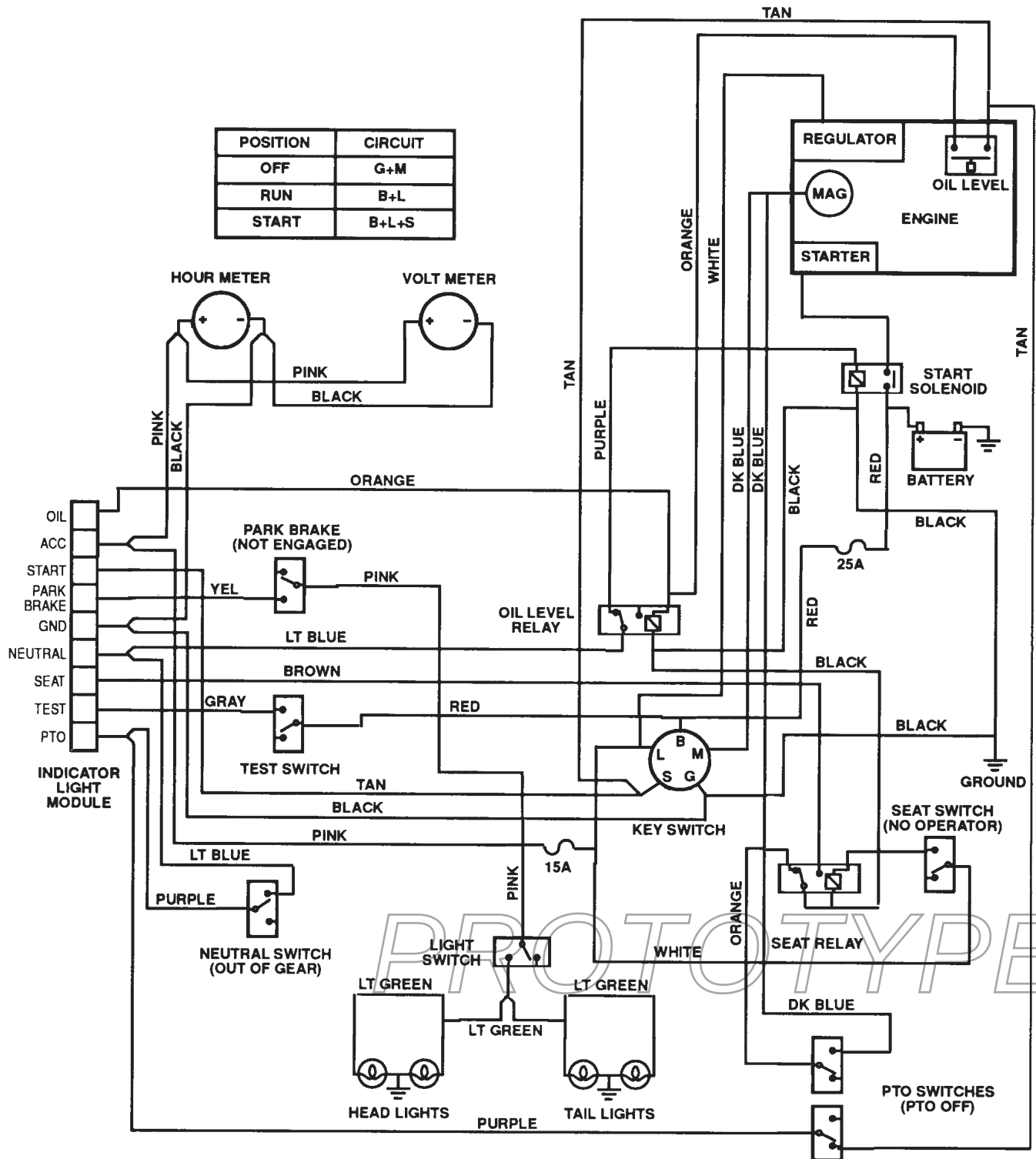


# 314-H Wire Harness



**314-H WIRE HARNESS, CABLE, AND TUBE ROUTING  
SINGLE CYLINDER**

# 314-H Wire Harness



1142





*PROTOTYPE*