



Wheel Horse[®] 314-H

Garden Tractor

Model No. 73403-6900001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

Contents

Description	Page
Hood and Grille	3
Frame Steering	4
Hoodstand, Console	5
Footrests	6
Gauges, Throttle	7
Hydraulic Lift System	8
Hydraulic Lift System	9
Hydro Controls, Brake	10
Hydro Drive, & Parking Brake	11
Fender, Seat	12
PTO Clutch Pulley	13
PTO Clutch Linkage	14
Engine	15
Transmission	16
Wheels And Tires	17
Hitches	18
Battery	19
Fuel Tank	20

Description	Page
Front Plate, Relays	21
Hydrostatic Transmission	22-23
Air Cleaner	24
Carburetor	25
Governor Linkage	26
Fuel Pump	27
Baffles And Shrouds	28
Breather And Vent	29
Flywheel	30
Ignition System	31
Crankcase And Cylinder Head	32
Camshaft, Crankshaft And Valves	33
Piston And Rings	34
Oil Pan And Dipstick	35
Starter	36
Electrical	37-38
Maintenance	39

Accessories

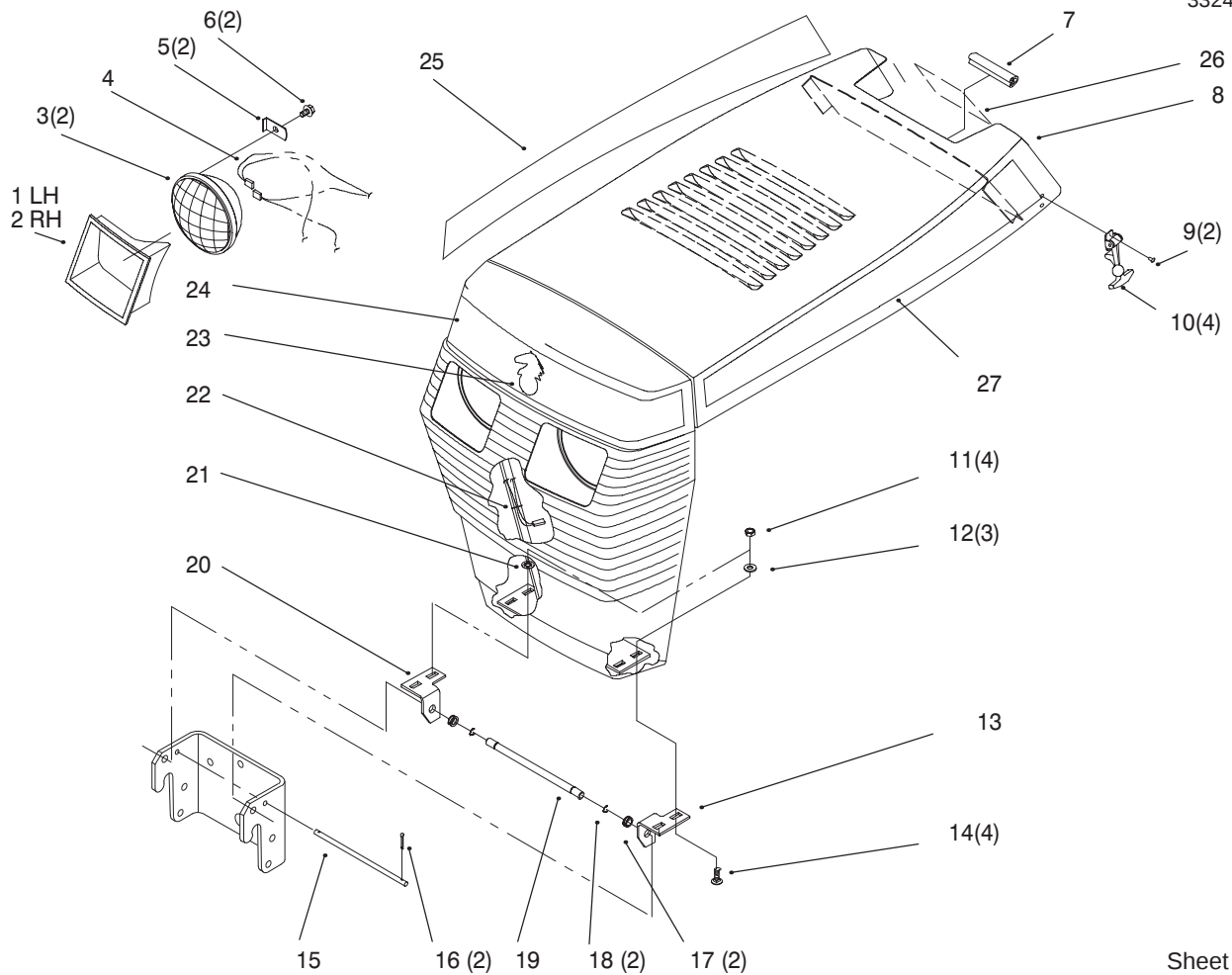
Description	Model / Part No.	Description	Model / Part No.
-------------	------------------	-------------	------------------

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSR	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming

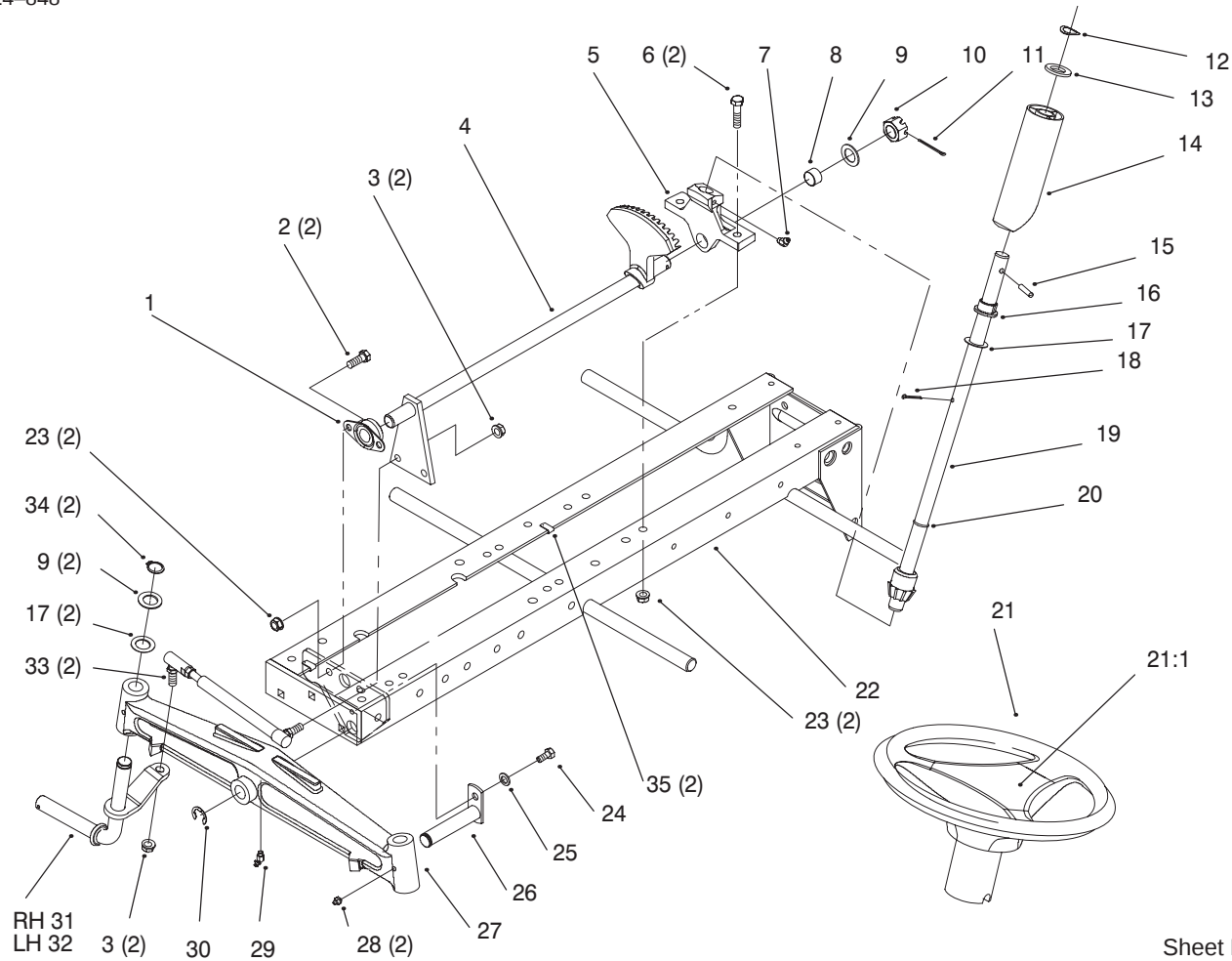
Abbreviation	Meaning
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head



Sheet No.: 2

Hood and Grille

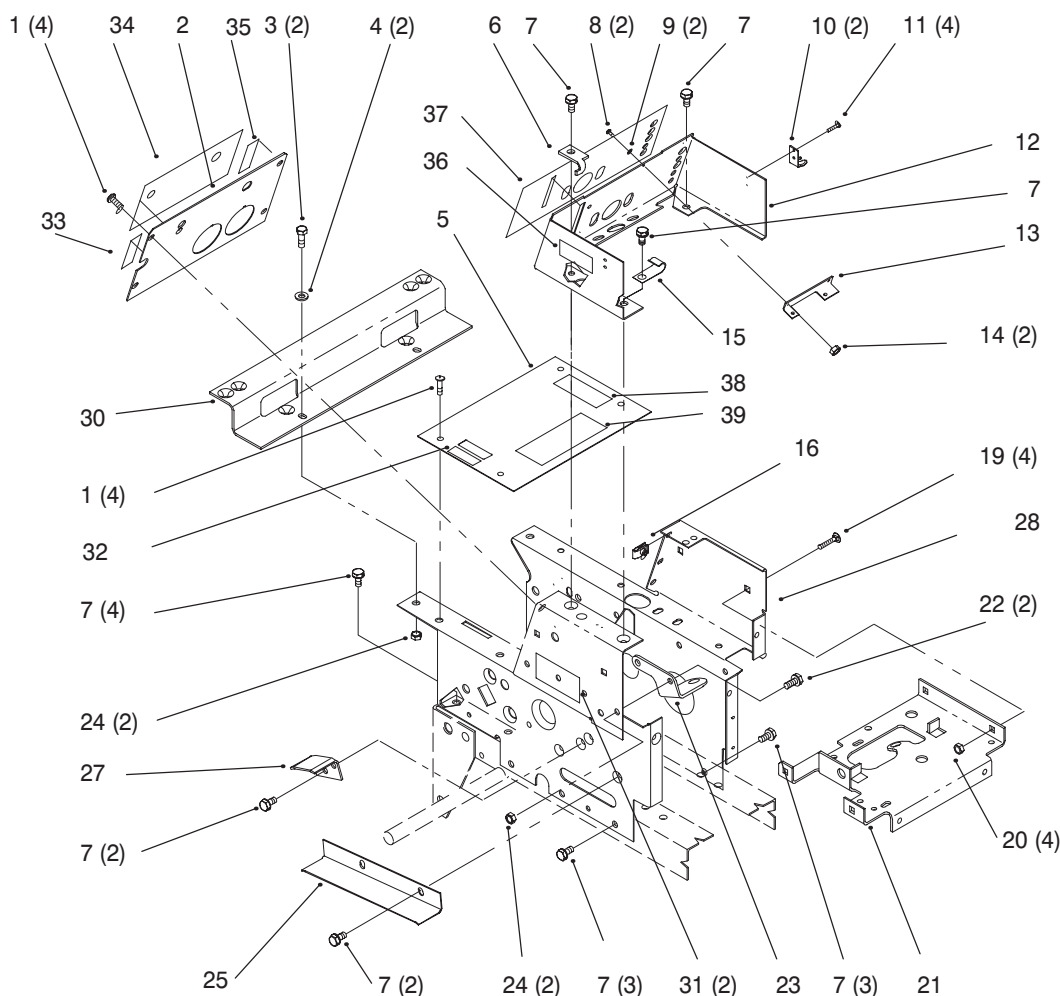
Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	109495	1	Bezel-LH Headlight				
2	109494	1	Bezel-RH Headlight				
3	102881	2	Headlamp				
4	108130	1	Wire- Ground				
5	109459	2	Clamp-Headlight				
6	9266714	2	Screw-HWHTF				
7	111757	1	Edging				
8	112358	1	ASM-Hood & Grill				
9	117432	4	Poprivet				
10	117344	2	Handle-Latch				
11	3296-42	4	Nut-Lock				
12	3256-22	3	Washer-Flat				
13	116747	1	Bracket-Grill LH				
14	3229-25	4	Screw-CARR				
15	101850	1	Rod-Hood Stop				
16	3272-1	2	Pin-Cotter				
17	5979	2	Bushing-Nyliner				
18	105797	2	Ring-Ext Ret				
19	116745	1	Rod-Grill Pivot				
20	116746	1	Bracket-Grill RH				
21	3254-2	1	Washer-Lock				
23	94-3709	1	Horse Head Logo				
24	92-9826	1	Decal-Front Hood				
25	94-6333	1	Decal-Hood RH Top				
26	92-9837	1	Decal-Danger				
27	94-6332	1	Decal-Hood LH Top				



Sheet No.: 3

Frame Steering

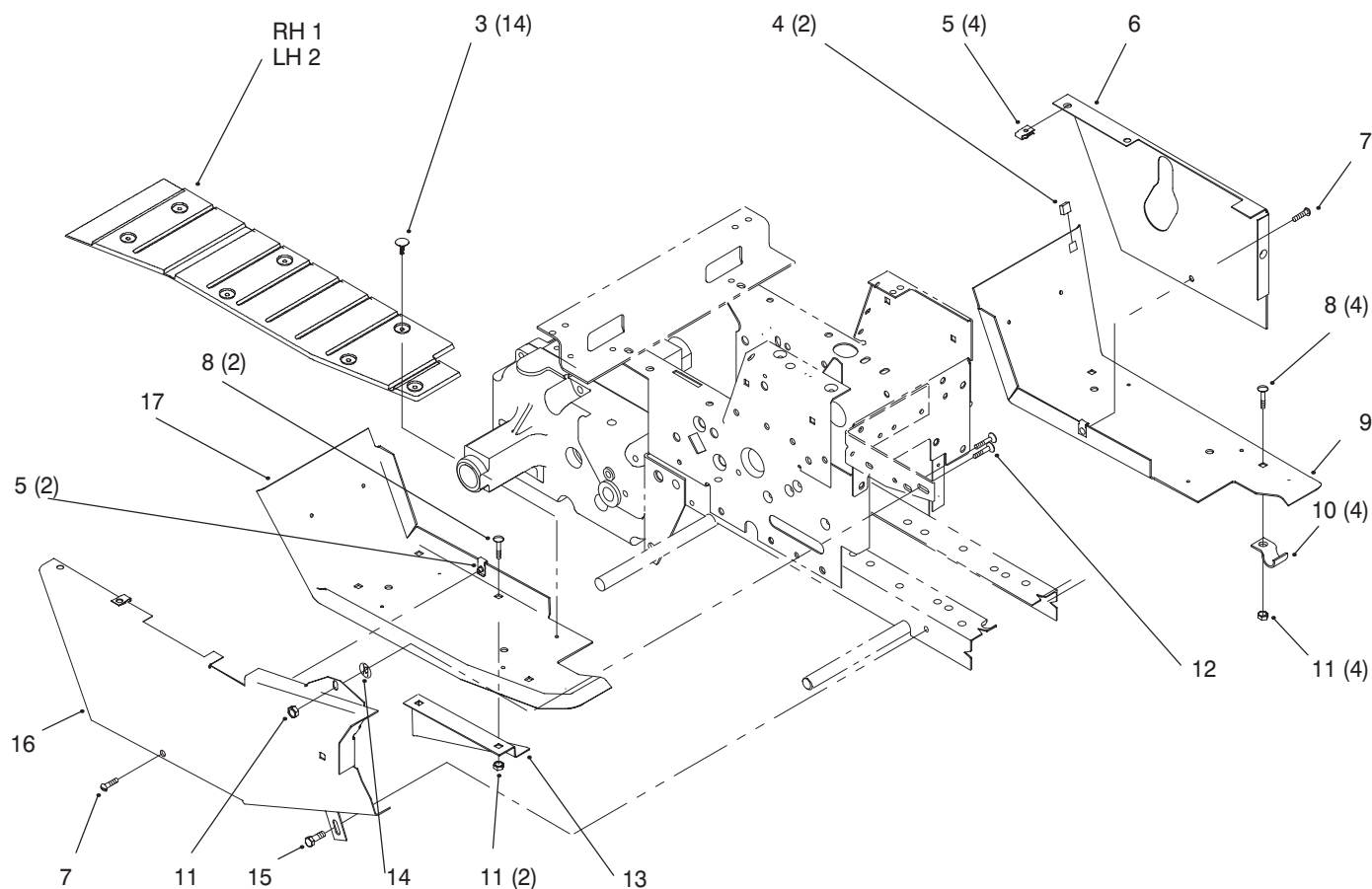
Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	6472	1	Bearing-Flanged	25	3253-4	1	Washer-Lock
2	323-6	2	Screw-HH	26	6216	1	Pin
3	3296-6	4	Nut-Lock	27	5638	1	Axle-Front
4	78-2880	1	Lower Steering	28	302-5	2	Fitting-Grease
5	88-2710	1	Support-Lower Steering	30	5618	1	Ring-Retaining
6	323-8	2	Screw-HH	31	113382	1	Spindle
7	1481	2	Fitting-Grease	32	113381	1	Spindle
8	6397	1	Bearing-Bronze	33	78-2900	2	ASM-Tie Rod
9	1278	3	Washer-Shim	34	32120-93	2	Snap Ring
10	32136-5	1	Nut-Slotted	35	8519	2	Clip-Wire
11	3272-19	1	Pin-Cotter				
12	7896	1	Washer-Bowed				
13	109262	2	Washer				
14	113443	1	Tube-Steering Shaft				
15	32121-111	1	Pin-Spiral				
16	109189	1	Bearing-Flange				
17	3272-21	1	Pin-Cotter				
17	5210	14	Washer-Shim				
19	92-4987	1	Steering Shaft				
20	237-69	1	O-Ring				
21	94-3519	1	Steering Wheel 15"				
21:1	88-3870	1	Cover-Steering Wheel				
22	94-3715-01	1	Frame				
23	3296-39	4	Nut-Lock				
24	322-1	1	Screw-HH				



Sheet No.: 7

Hoodstand, Console

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	9108372	8	Screw-Phcr	28	92-1525	1	-Hoodstand
2	78-5620	1	Plate-Hoodstand Rear	29	9109482	A/R	Screw-Phcr
4	3256-23	2	Washer-Flat	30	107951	1	Bracket-Fender Front
5	78-8110	1	Plate-Shift	31	94-6339	2	Decal-Model
6	112415	1	Stop-PTO				314-Hydro
7	9266944	17	Screw-HH	32	78-9130	1	Decal-Cold Start
8	9107622	2	Screw Phcr	33	111960	1	Decal-PTO Clutch
9	9201504	2	Washer-Lock	34	79-2470	1	Decal-Back Plate
10	117343	2	Latch-Hood	35	78-7300	1	Decal-Choke
11	117431	4	Poprivet	36	111926	1	Decal-Elec System
12	78-5610	1	Console	37	78-7190	1	Decal-Lower Dash
13	112506	1	Bracket	38	116445	1	Decal-Parking Brake
14	9159604	2	Nut-Hex	39	92-8946	1	Decal-Danger
15	111392	1	Retainer-Offset"				
16	107069	4	Nut-Speed				
17	111332	A/R	Switch-Interlock				
18	9157324	A/R	Nut-Lock				
19	117371	4	Screw-CARR				
20	9151126	4	Nut-HH				
21	78-3000	1	-Battery Support Bkt				
22	322-3	2	Screw-HH				
23	78-1540	1	Bracket-Control				
24	3296-29	4	Nut-Lock				
25	106209	1	Angle-Belt Guard				
27	108537	1	Bracket-Belt				

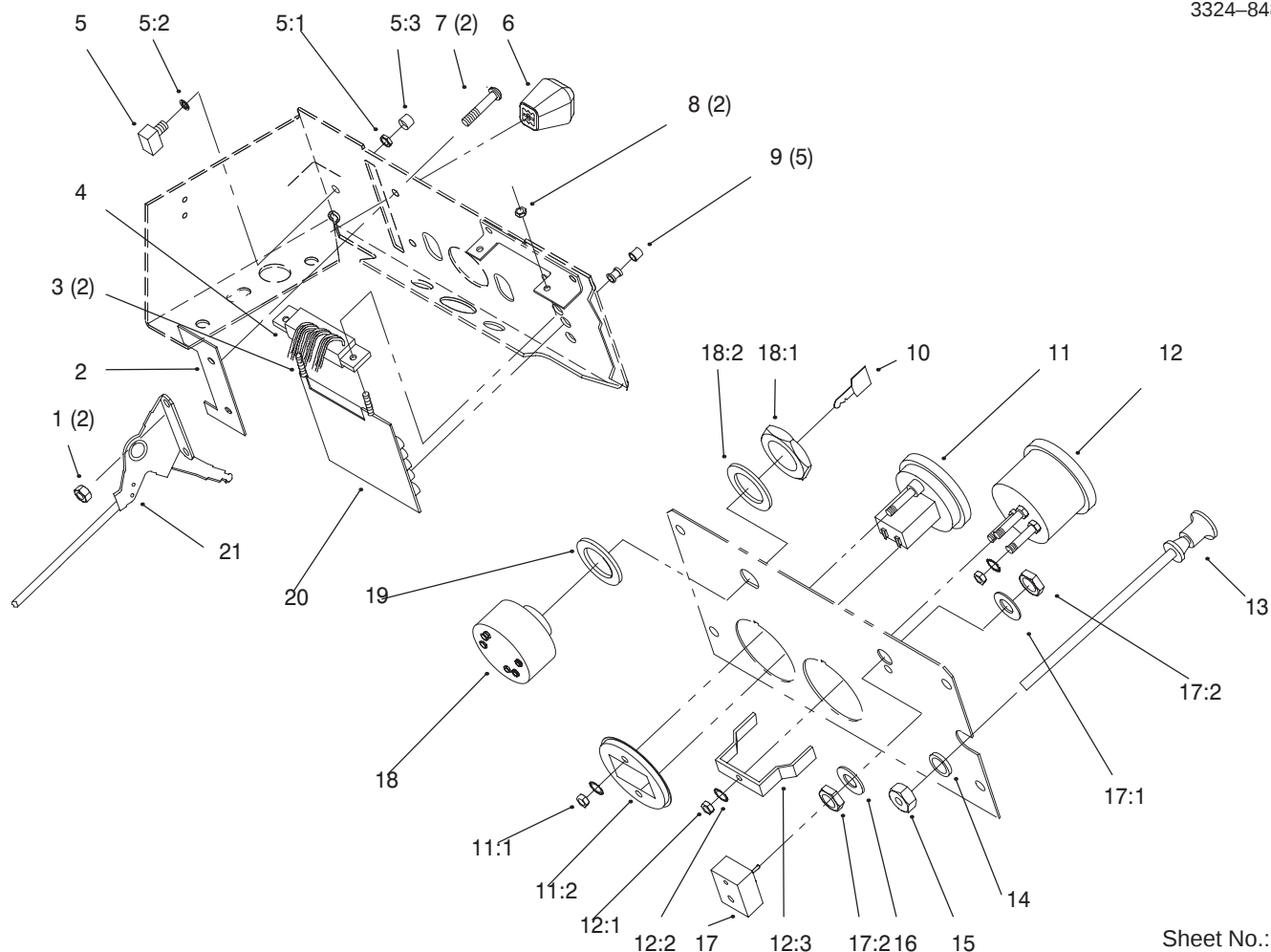


Sheet No. : 9

Footrests

Ref. No.	Part No.	Qty.	Description
1	94-3711	1	Mat-Foot RH
2	94-3712	1	Mat-Foot LH
3	3290-479	17	Fastener-Panel
4	518211	A/R	Bumper-Rubber
5	107069	6	Nut-Speed
6	79-5130	1	Cover-Side LH
7	9108372	2	Screw-Phcr
8	116000	4	Screw-CARR
9	94-3522	1	Footrest LH
10	7456	4	Clamp
11	3296-29	5	Nut-Lock
12	3230-1	1	Screw-CARR
14	108457	1	Nut-Push On
15	9266944	1	Screw-HH
16	94-3724-01	1	Belt Guard
17	94-3520	1	Footrest RH

Ref. No.	Part No.	Qty.	Description
OTOTYPE			

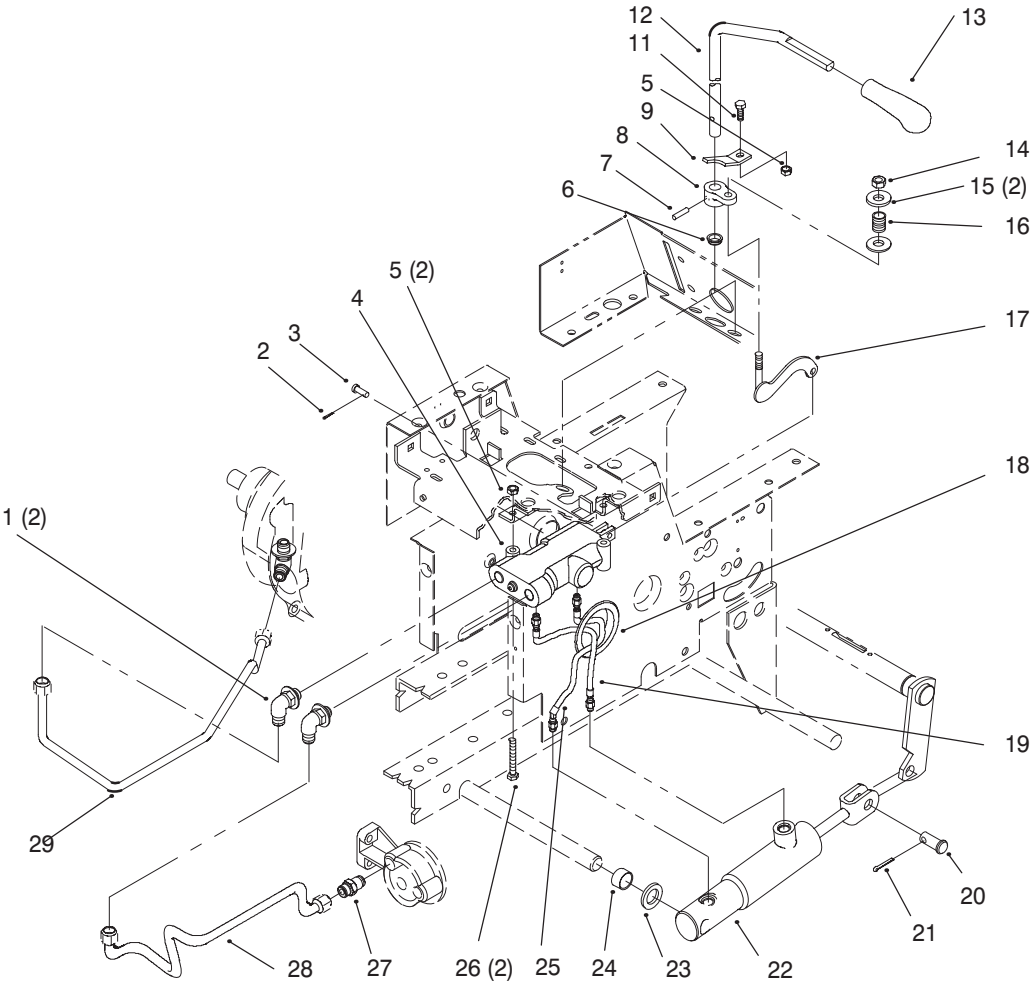


Sheet No.: 11

Gauges, Throttle

Ref. No.	Part No.	Qty.	Description
1	9157404	2	Nut
2	120590	1	Stop-Throttle
3	9107562	2	Screw-Phcr
4	116723	1	Harness-P C Board
5	116796	1	Switch-Button
6	66-0120	1	Knob
7	9107922	2	Screw-Phcr
8	9157324	2	Nut-Lock
9	111343	5	Lens & Bushing ASM
10	62-7770	2	Key-Ignition
11	79-0060	1	Voltmeter
12	94-3723	1	Hourmeter
13	112214	1	Control-Choke
14	3256-37	1	Washer-Flat
15	109530	1	Nut-Hex Palnut
16	9202594	1	Washer
17	102138	1	ASM-Switch
18	116338	1	ASM-Switch
19	9202624	1	Washer-Flat
20	114825	1	Pc Board & Schematic
21	115854	1	Control-Throttle

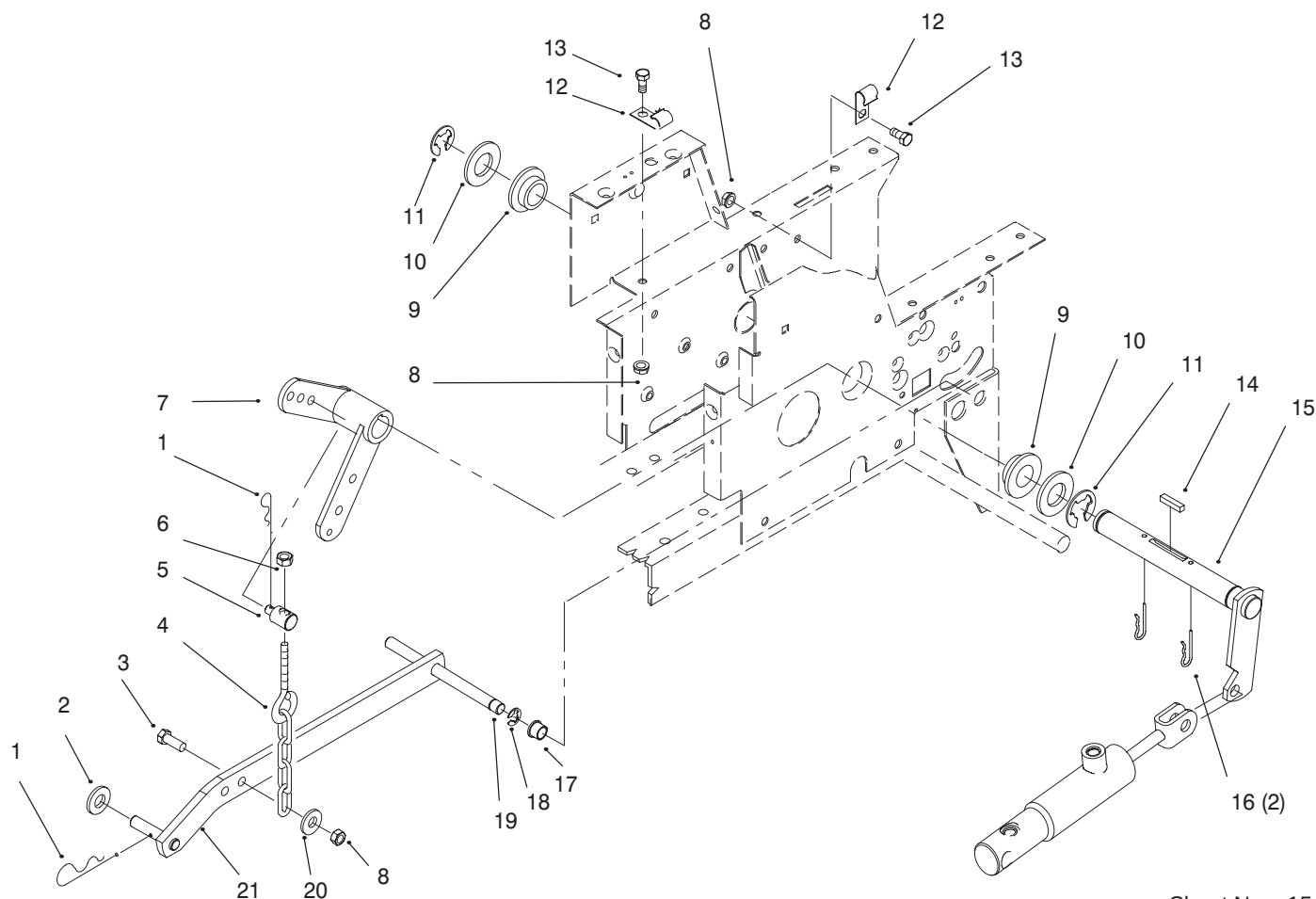
Ref. No.	Part No.	Qty.	Description
PROTOTYPE			



Sheet No.: 14

Hydraulic Lift System

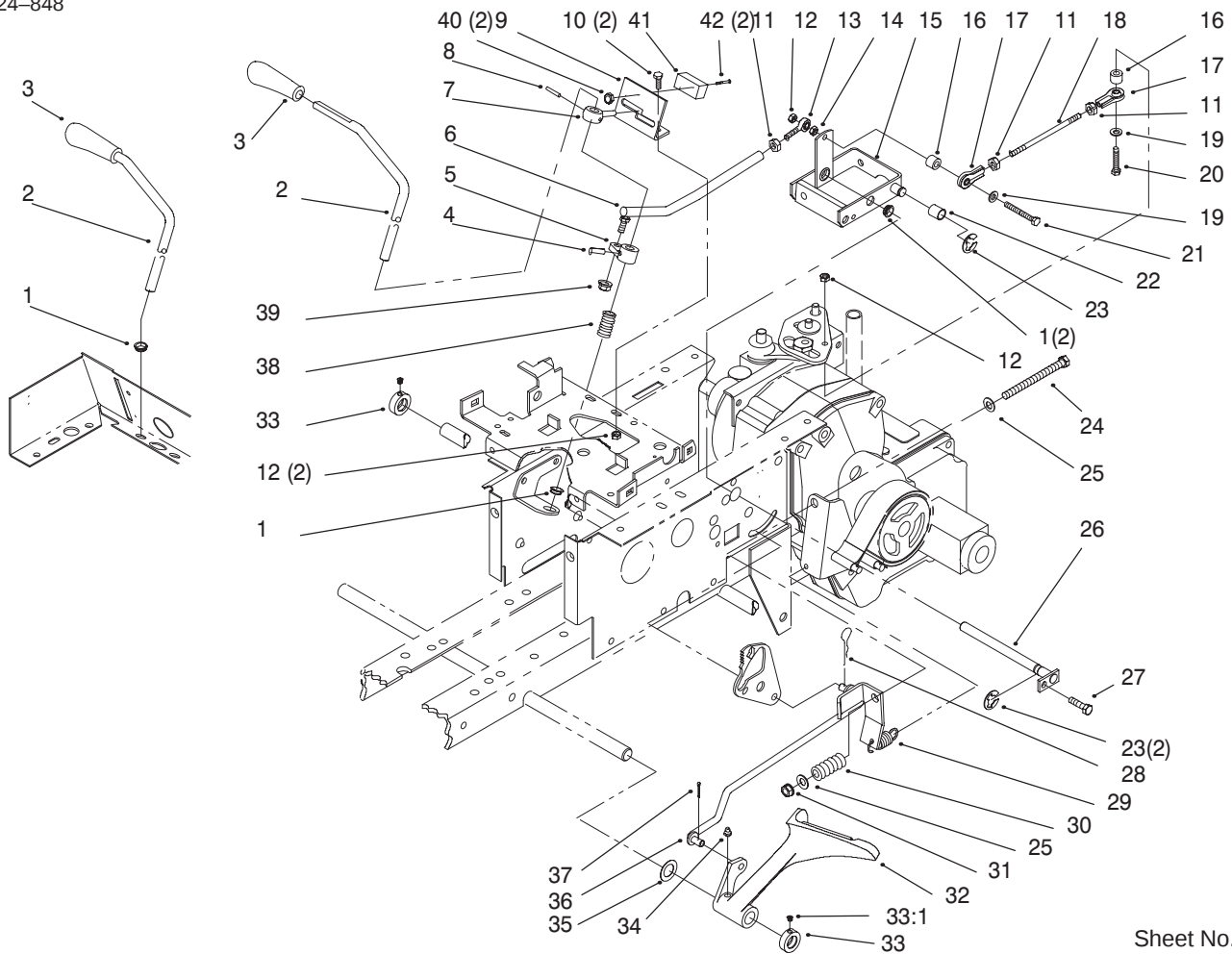
Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	108365	2	Fitting-Hyd Tube	26	321-11	2	Screw-HH
2	3272-1	1	Pin-Cotter	27	102628	1	Fitting-Hyd Tube
3	9321204	1	Pin-Clevis	28	86-9290	1	Tube ASM-Hyd
4	114000	1	Valve ASM - Hyd				Return
5	3296-42	3	Nut-Lock	29	86-9280	1	Tube ASM-Hyd
6	5983	1	Bushing				Pressure
7	933198	1	Pin-Spirol				
8	116302	1	Arm-Control				
9	116305	1	Bracket-Control				
11	321-4	1	Screw-HH				
12	78-5670	1	Rod-Lift Control				
13	94-3700	1	Knob-Lift				
14	3296-29	2	Nut-Lock				
15	3256-23	3	Washer-Flat				
16	104841	1	Spring				
17	78-5640	1	ASM-Valve Actuator Bar				
18	106267	1	Grommet				
19	110125	1	Hose ASM-Hydraulic				
20	9329974	1	Pin-Clevis				
21	3272-11	1	Pin-Cotter				
22	119340	1	Cylinder ASM				
23	9202324	1	Washer				
24	101757	1	Spacer				
25	110124	1	Hose ASM-Hydraulic				



Sheet No.: 15

Hydraulic Lift System

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	9335054	2	Hairpin				
2	3256-26	1	Washer-Flat				
3	322-5	1	Screw-HH				
4	106522	1	Chain-Lift				
5	6739	1	Trunnion				
6	3296-39	1	Nut-Lock				
7	78-1550	1	Lift Lever				
8	3296-29	3	Nut-Lock				
9	106269	2	Bearing-Flange				
10	3256-62	2	Washer-Flat				
11	32151-91	2	Ring-Retaining				
12	8830	2	Retainer-"j"				
13	322-2	2	Screw-HH				
14	1121	1	Key				
15	121100	1	ASM-Lift Arm				
16	9335074	2	Cotter-Hairpin				
17	6229	1	Bearing				
18	32120-47	1	Ring-Retaining				
20	3256-23	1	Washer-Flat				
21	113445	1	ASM-Lift Bar				

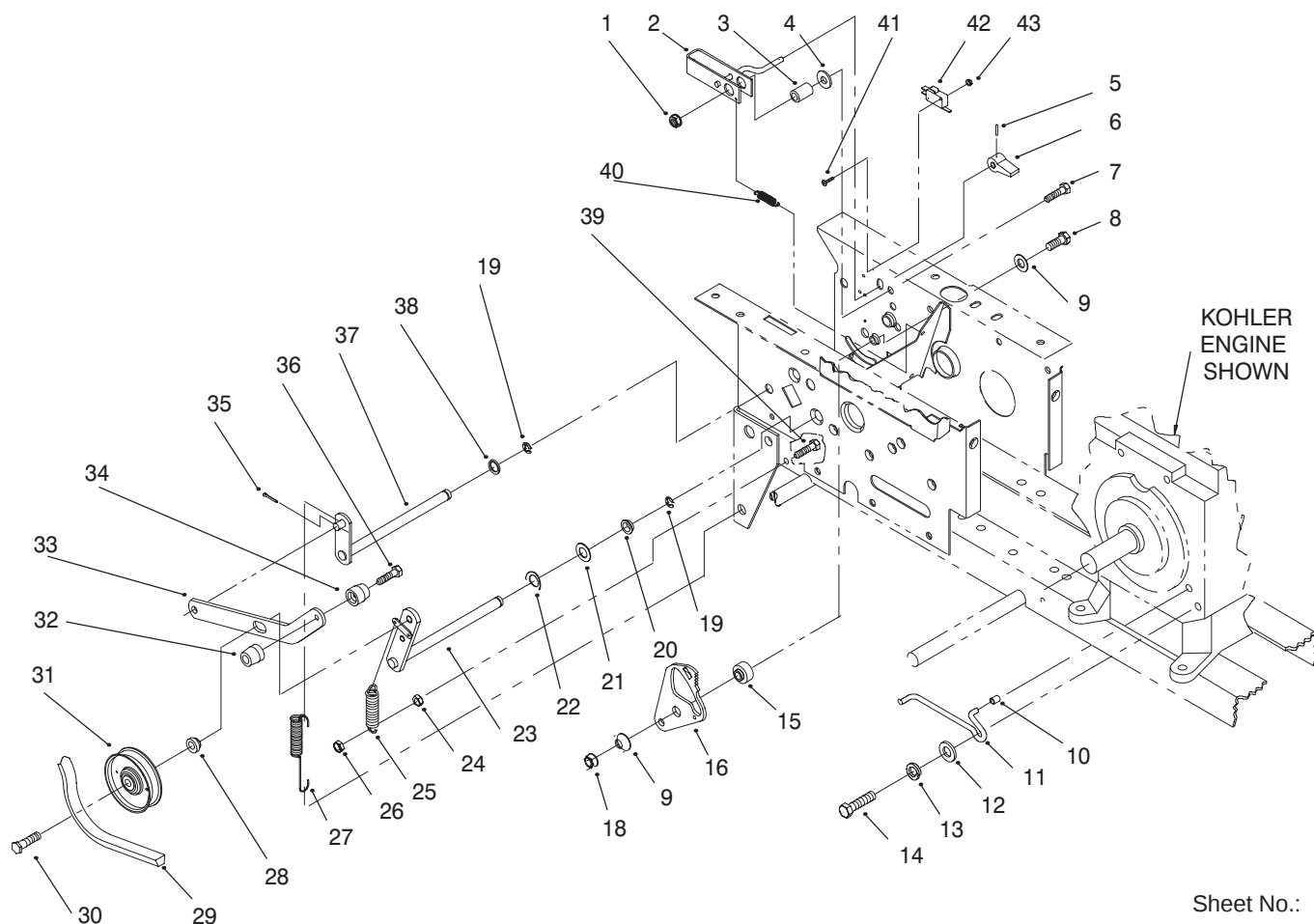


Sheet No.: 16

Hydro Controls, Brake

Ref. No.	Part No.	Qty.	Description
1	5983	A/R	Bushing
1	5983	3	Bushing
2	78-5660	1	Rod-Motion Control
3	94-3728	1	Knob
4	933198	1	Pin-Spirol
5	116321	1	Arm-Control
6	116324	1	Rod & Balljoint ASM
7	118660	1	Guide-Control
8	32121-94	1	Pin-Spirol
9	78-5631	1	Bracket-Control
10	321-4	2	Screw-HH
11	3220-1	3	Nut-Hex
12	3296-42	4	Nut-Lock
13	116407	1	Rod End
14	3217-5	1	Nut-Hex
15	113454	1	ASM-Cam Control
16	100304	2	Bearing-Cam Roller
17	110189	2	Rod End ASM
18	108904	1	Rod-Thd
19	3256-22	2	Washer-Flat
20	321-9	1	Screw-HH
21	9114584	1	Screw-HH
22	100656	1	Bearing-Cam Return
23	32120-47	5	Ring-Retaining
24	323-23	1	Screw-HH
25	3256-24	2	Washer-Flat

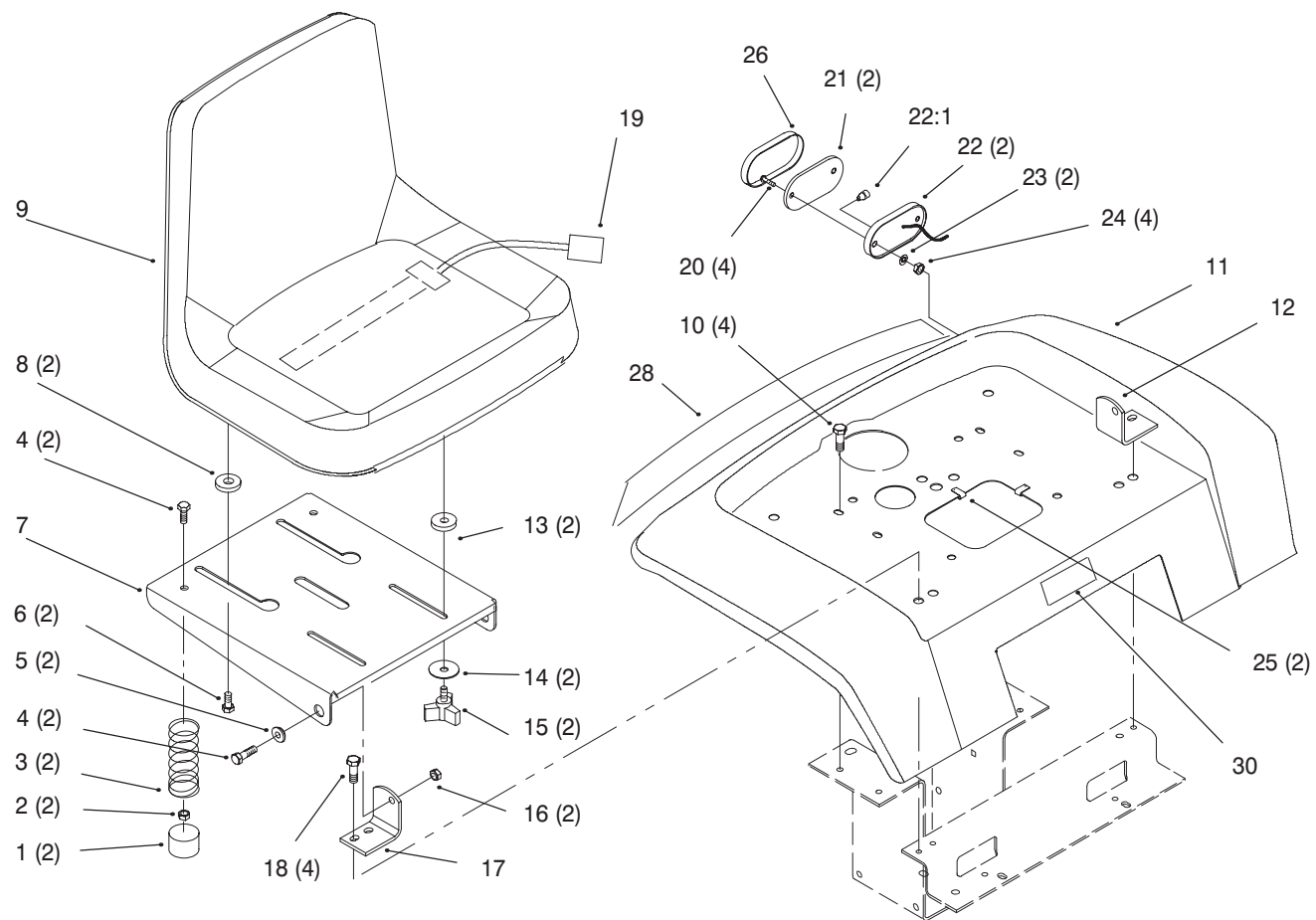
Ref. No.	Part No.	Qty.	Description
26	108496	1	ASM-Rod Cam Pivot
27	9266944	1	Screw-HH
28	9335044	1	Hairpin
29	103125	1	Spring-Extension
30	108680	1	Spring-Compression
31	3296-39	1	Nut-Lock
32	94-3707	1	Pedal-Brake
33	111383	2	Collar W/Set Screw
33:1	3245-32	2	Screw-Set
34	302-5	1	Fitting-Grease
35	1278	1	Washer-Shim
36	109372	A/R	ASM-Brake Rod
36	94-6654	1	Rod
37	3272-10	1	Pin-Cotter
38	101853	1	Spring-Compression
39	3296-4	1	Nut-Lock Elastic
40	9157324	2	Nut-Lock
41	115230	1	Switch-Clutch
42	9109484	2	Screw-Phcr



Sheet No.: 17

Hydro Drive, & Parking Brake

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	32128-19	1	Nut-Lock	26	3296-42	1	Nut-Lock
2	78-8500-03	1	ASM-Parking Brake Pawl	27	110769	1	Spring-Extension
3	102025	1	Spacer	28	106450	1	Spacer-Link
4	9202414	1	Washer-Flat	29	108501	1	Belt-Drive
5	933135	1	Pin-Spirol	30	106193	1	Screw-Spec HH
6	118860	1	Knob-Parking Brake	31	112426	1	Pulley-Idler
7	323-9	1	Screw-HH	32	8693	1	Knob
8	323-8	1	Screw-HH	33	110780-03	1	Handle-Brake & Clutch
9	3256-4	2	Washer-Flat	34	8722	1	Knob
10	112841	1	Cap	35	3272-2	1	Pin-Cotter
11	111242	1	Wire-Guide	36	9117474	1	Screw-Phcr
12	3256-25	1	Washer-Flat	37	106369	1	Lever-Brake
13	3253-6	1	Washer-Lock	38	9202634	1	Washer-Flat
14	324-5	1	Screw-HH	39	321-6	1	Screw-HH
15	108717	1	Spacer-Cam Plate	40	83-2820	1	Spring-Extension
16	108716-03	1	Plate-Neutral Cam	41	9109484	2	Screw-Phcr
18	3296-39	1	Nut-Lock	42	111332	1	Switch-Interlock
19	32120-47	2	Ring-Retaining	43	9157324	2	Nut-Lock
20	7879	1	Bushing				
21	3765	1	Washer-Shim				
22	114823	1	Washer-Curved Spring				
23	106368	1	Idler Arm				
24	3217-5	1	Nut-Hex				
25	107938	1	Spring-Extension				

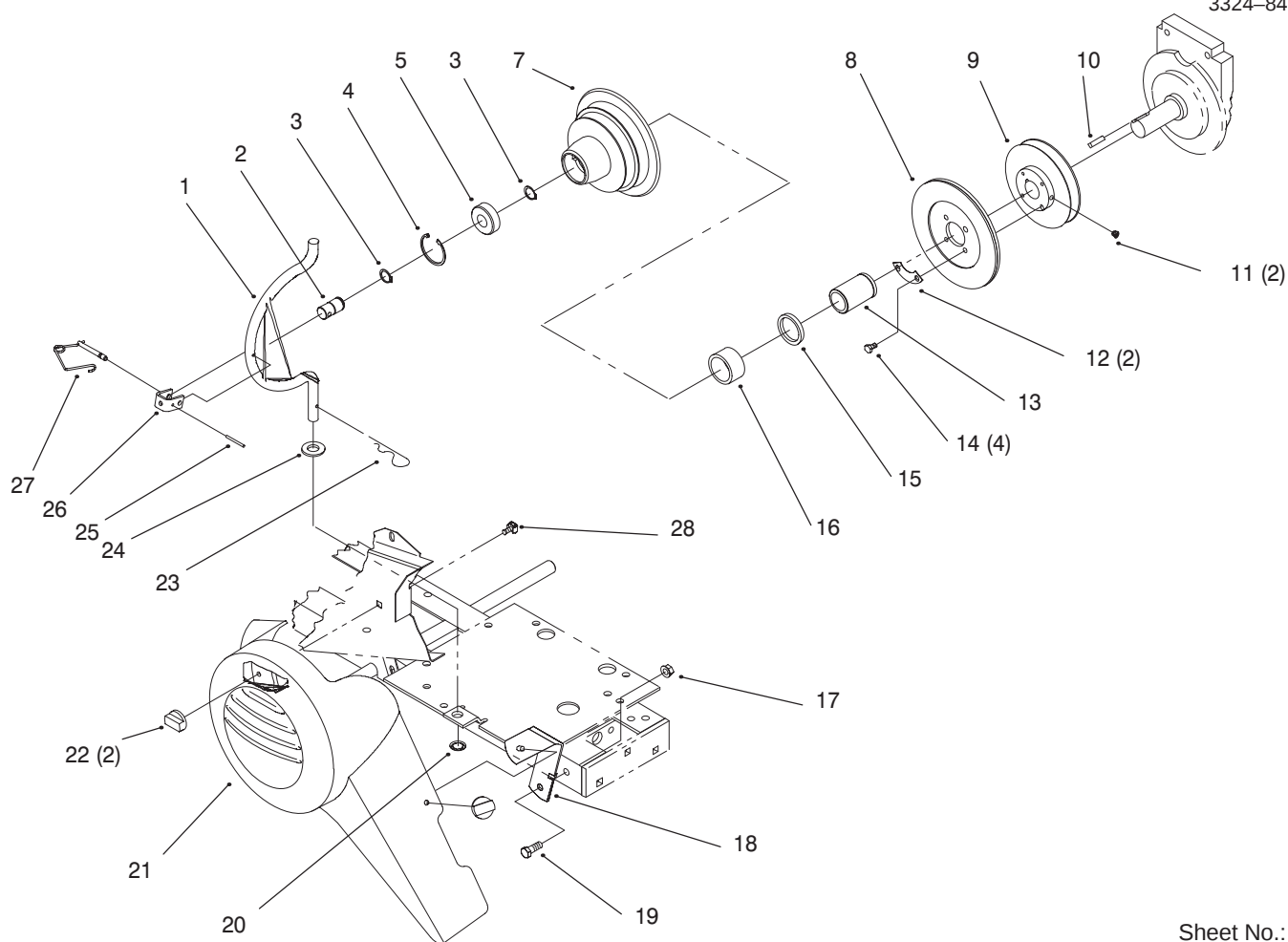


Sheet No.: 20

Fender, Seat

Ref. No.	Part No.	Qty.	Description
1	701178	2	Cap-Protector
2	3296-58	2	Nut-Flange
3	92-7054	2	Spring-Compression
4	322-5	4	Screw-HH
5	105503	2	Bushing
6	92-6986	2	Bolt-Shoulder
7	92-6972-03	1	Support-Seat
8	92-6750	2	Spacer-Nylon
9	92-6511	1	Seat
10	9266944	4	Screw-HH
11	94-3722-01	1	Fender
12	79-0970-03	1	Bracket-Pivot LH
13	109989	2	Spacer
14	94-2869	2	Washer-Flat
15	700806	2	Knob
16	3296-29	2	Nut-Lock
17	79-0950-03	1	Bracket-Pivot RH
18	9266974	4	Screw-HH
19	38-1420	1	Switch-Seat
20	3250-31	4	Screw-Phcr
22	105202	2	Base-Light
23	3254-1	4	Washer-Lock
24	3296-27	4	Nut-Lock
25	3023	2	Clip
26	112564	2	Lens-Light
27	116446	1	Decal-Do Not Tow

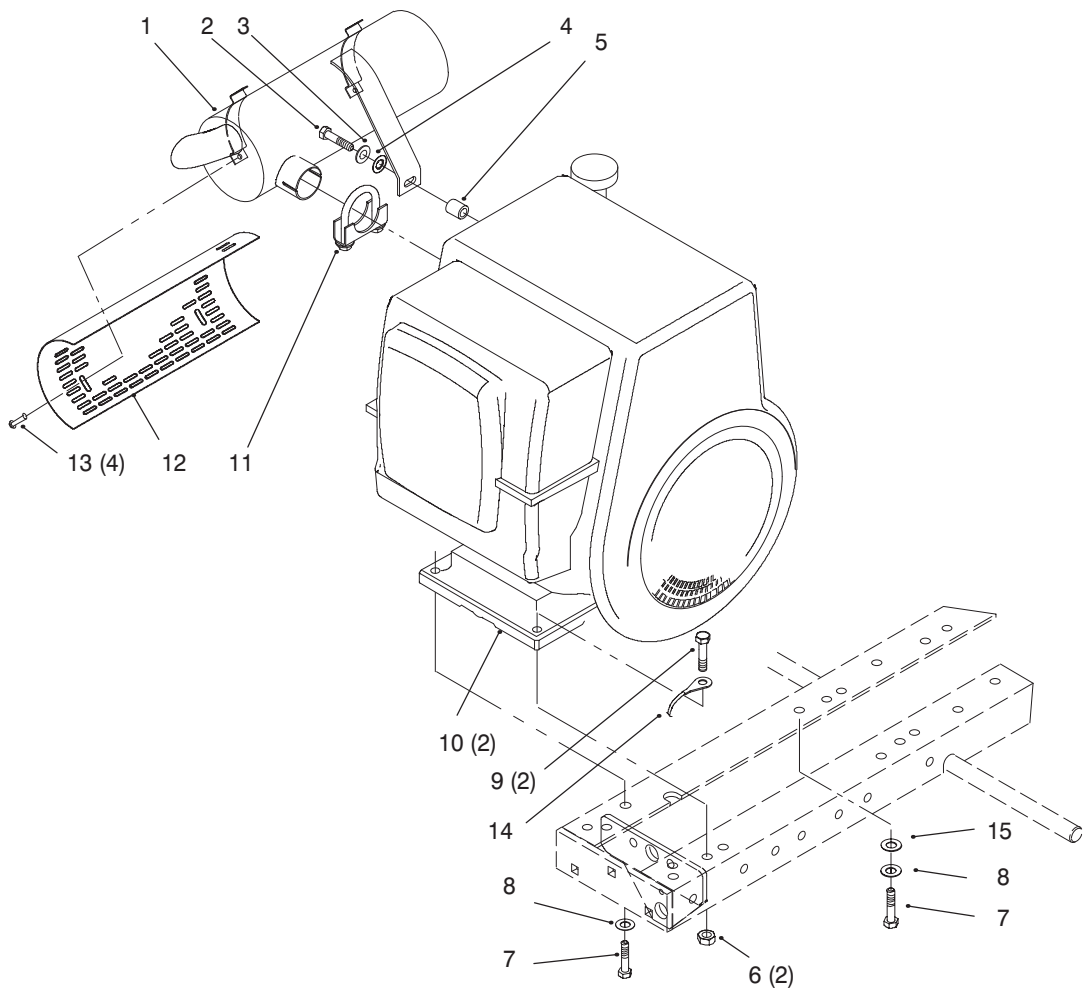
Ref. No.	Part No.	Qty.	Description
28	94-6334	1	Decal-Rear Fender
30	94-6331	1	Decal-Wheelhorse USA



Sheet No.: 22

PTO Clutch Pulley

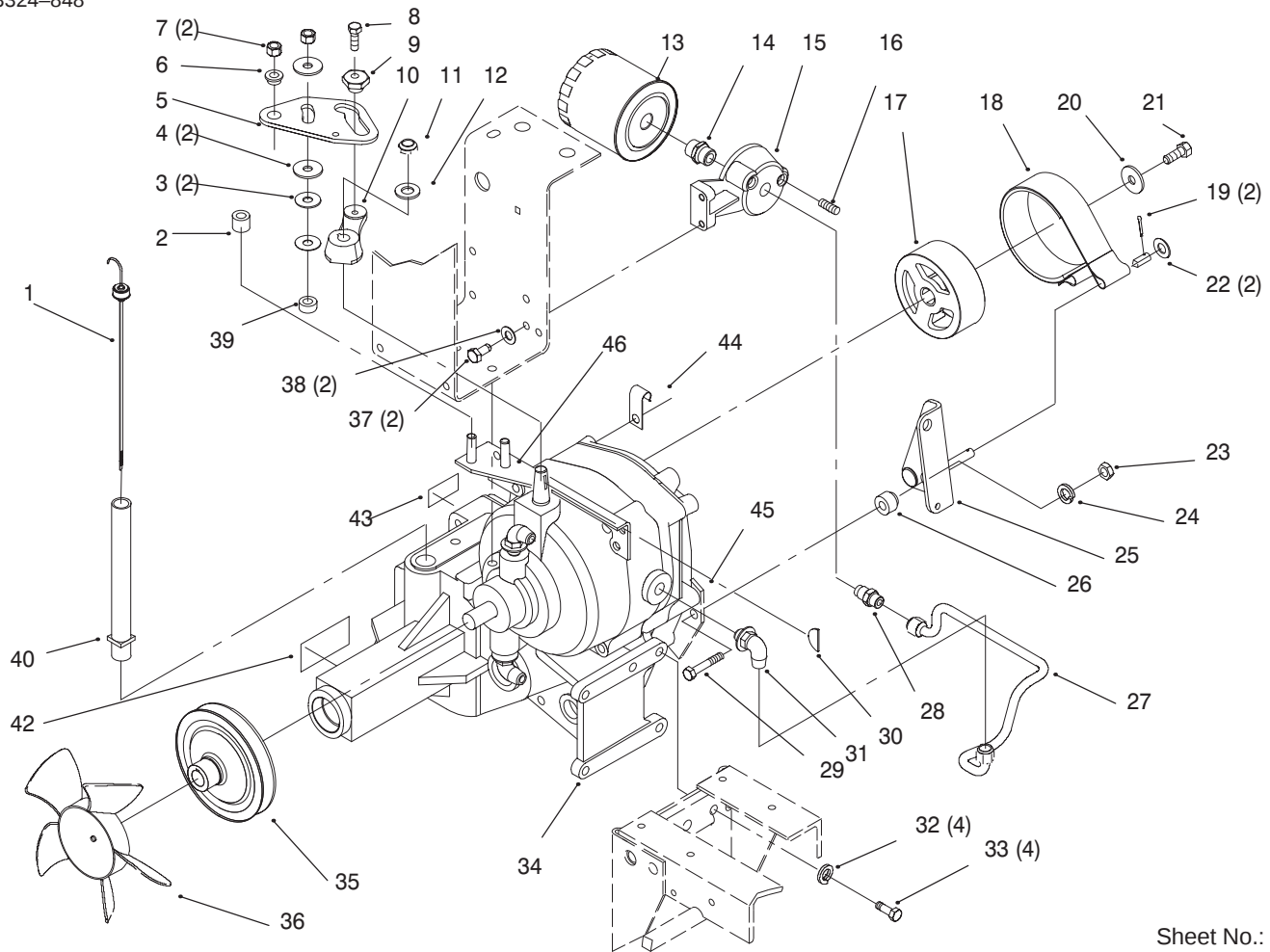
Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	113108	1	Rod-PTO Housing	26	113107	1	Clevis
2	102872	1	Shaft-PTO	27	111314	1	ASM-Pin
3	32120-72	2	Ring-Retaining	28	94-3729	1	Retainer-Bolt
4	32120-62	1	Ring-Retain				
5	109842	1	Bearing-Ball				
7	103478	1	Housing-Clutch				
8	114881	A/R	ASM-PTO Clutch Plate				
8	94-6650	1	ASM-Plate				
9	7443	1	Pulley-Engine				
10	105453	1	Key-Sq				
11	3246-2	2	Screw-HSH Set				
12	6659	2	Retainer				
13	6658	1	Race-Bearing				
14	9080026	4	Screw-Lock				
15	6663	1	Seal-Oil				
16	6662	1	Bearing-Needle				
17	32128-40	1	Nut-Lock				
18	94-3726	1	Bracket				
19	323-6	1	Screw-HH				
20	106695	1	Ring-Push On				
21	94-3704	1	Belt Cover-PTO				
22	94-3735	2	Nut-Wing				
23	9335064	1	Hairpin				
24	3256-27	1	Washer-Flat				
25	933274	1	Pin-Spirol				



Sheet No.: 25

Engine

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	94-3739	1	Muffler				
2	322-7	1	Screw-HH				
3	3253-4	1	Washer-Lock				
4	3256-23	1	Washer-Flat				
5	6876	1	Spacer				
6	3296-39	2	Nut-Lock				
7	323-6	2	Screw-HH				
8	3253-21	2	Washer-Spring Lock				
9	323-8	2	Screw-HH				
10	92-1532	1	Engine-14 Hp Kohler				
11	106858	1	Clamp				
12	94-3738	1	Shield-Heat				
13	9103312	4	Screw				
14	109910	1	Wire-Ground				
15	3255-9	1	Washer-Lock				

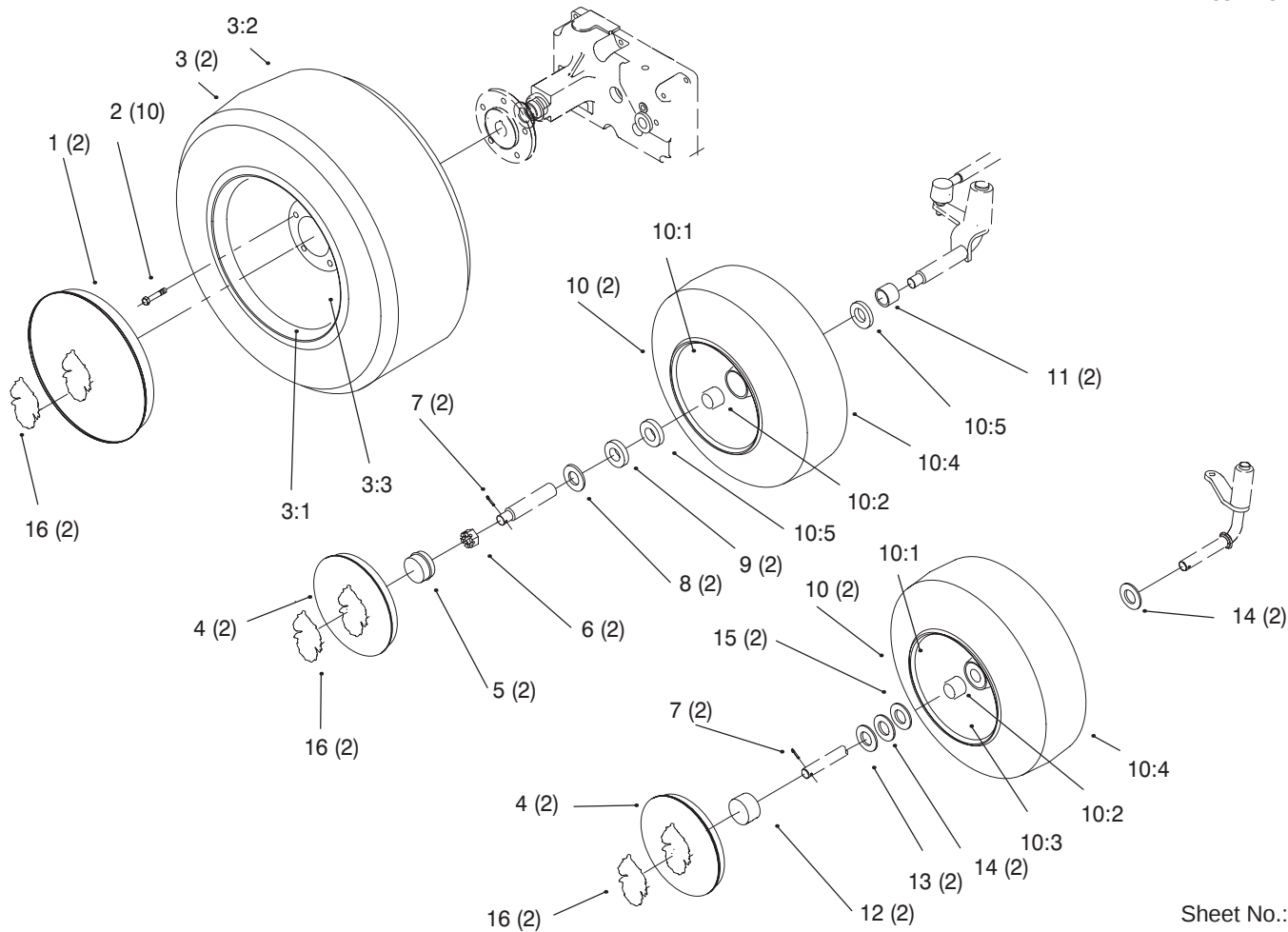


Sheet No.: 28

Transmission

Ref. No.	Part No.	Qty.	Description
1	110768	1	Dipstick
2	108326-03	1	Spacer-Pivot
3	100365	2	Washer-Spring Disc
4	100305	2	Washer-Friction
5	108333	1	Plate-Speed Control
6	100309	1	Bushing-Cam Pivot
7	108881	2	Nut-Hex
8	9080196	1	Screw-HH
9	106661	1	Cam-Eccentric
10	108325	1	Arm-Speed Control
11	3296-45	1	Nut
12	3256-26	1	Washer-Flat
13	79-5270	1	Filter-Oil
14	5991	1	Fitting-Filter
15	108323	1	Base-Filter
16	281-10	1	Plug-Pipe
17	106719	1	Drum-Brake
18	109371	1	Brake Band
19	3272-6	2	Pin-Cotter
20	2844	1	Washer-Flat
21	3235-22	1	Screw-HH Lock
22	3256-24	2	Washer-Flat
23	3296-39	1	Nut-Lock
24	3256-4	1	Washer-Flat
25	78-7740	1	ASM-Brake Pivot Arm

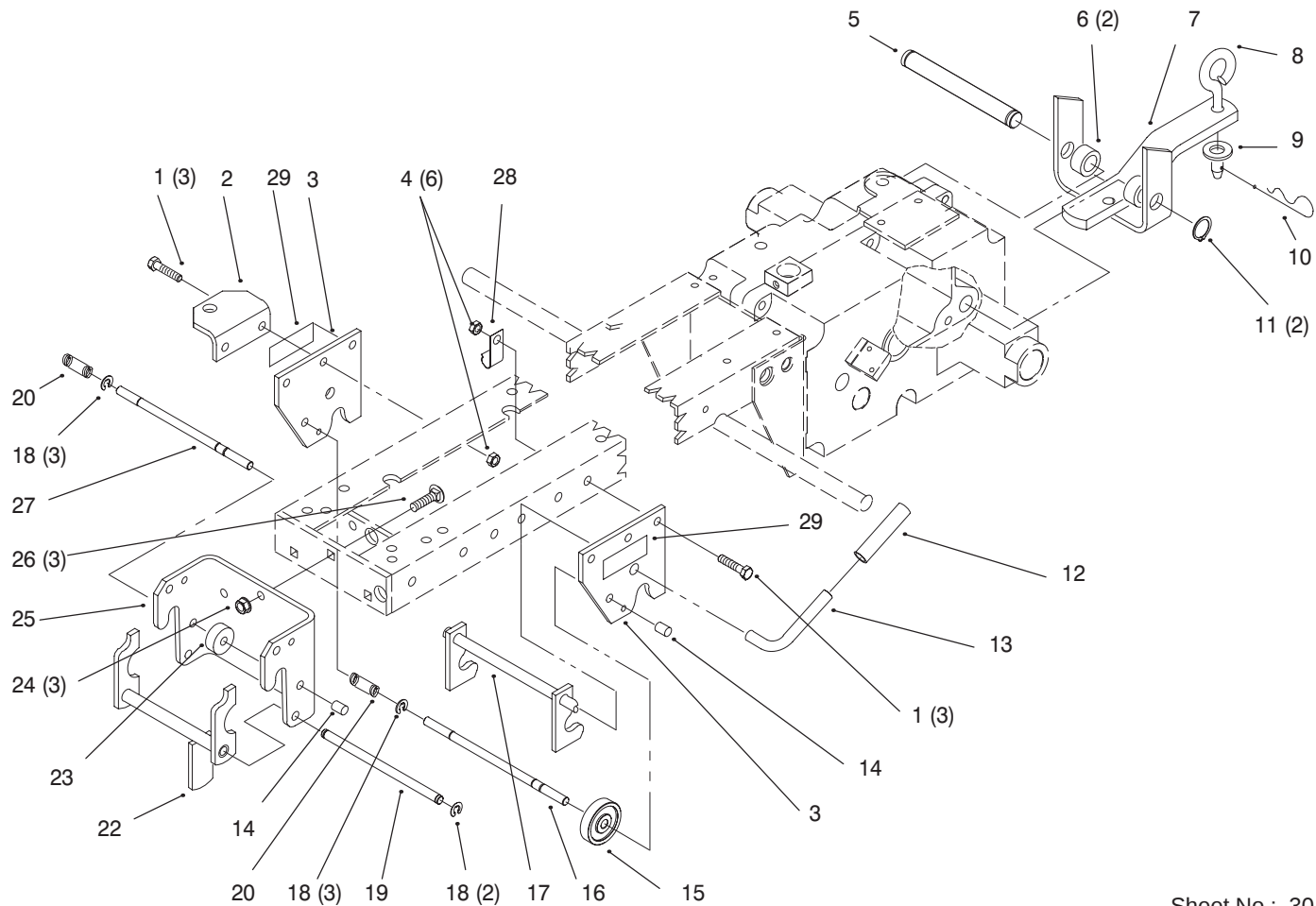
Ref. No.	Part No.	Qty.	Description
26	109356	1	Bushing-Brake Pivot
27	79-5020	1	Tube Cmplt- Flatr To Pump
28	102628	1	Fitting-Hyd Tube
29	323-9	1	Screw-HH
30	3257-24	1	Key-Woodruff
31	108365	1	Fitting-Hyd Tube
32	3253-21	4	Washer-Spring Lock
33	323-7	4	Screw-HH
34	93-9814	1	ASM-Transaxle
35	108316	1	Pulley-Hydro
36	108393	1	Fan-Hydro
37	322-3	2	Screw-HH
38	3253-4	2	Washer-Lock
39	108327	1	Spacer-Pivot
40	106448	1	Nipple-Trans Filler
42	88-2790	1	Decal-Danger
43	94-1834	1	Decal-Unidrive



Sheet No.: 29

Wheels And Tires

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	94-3731	2	Hubcap 12"				
2	83-2720	10	Bolt-Lug				
3		2	ASM-Wheel & Tire				
3:1	111516	2	Wheel				
3:2	116744	2	Tire				
3:3	5108	2	Valve-Tire Tubeless				
4	94-3730	2	Hubcap 8"				
7	3272-17	2	Pin-Cotter				
10	93-9800	2	ASM-Wheel & Tire				
10:1	117287	1	Wheel W/Zerk				
*	109500	1	Fitting-Grease				
10:2	112823	2	Bearing-Roller				
10:3	5108	1	Valve Tubeless Tire				
10:4	116867	1	Tire				
10:5	93-9807	1	Seal-Oil				
12	111951	2	Cap-Hub				
13	111952	2	Washer-Hub Cap				
14	1278	4	Washer-Shim				
15	5210	2	Washer-Shim				
16	94-3709	4	Horsehead Logo				

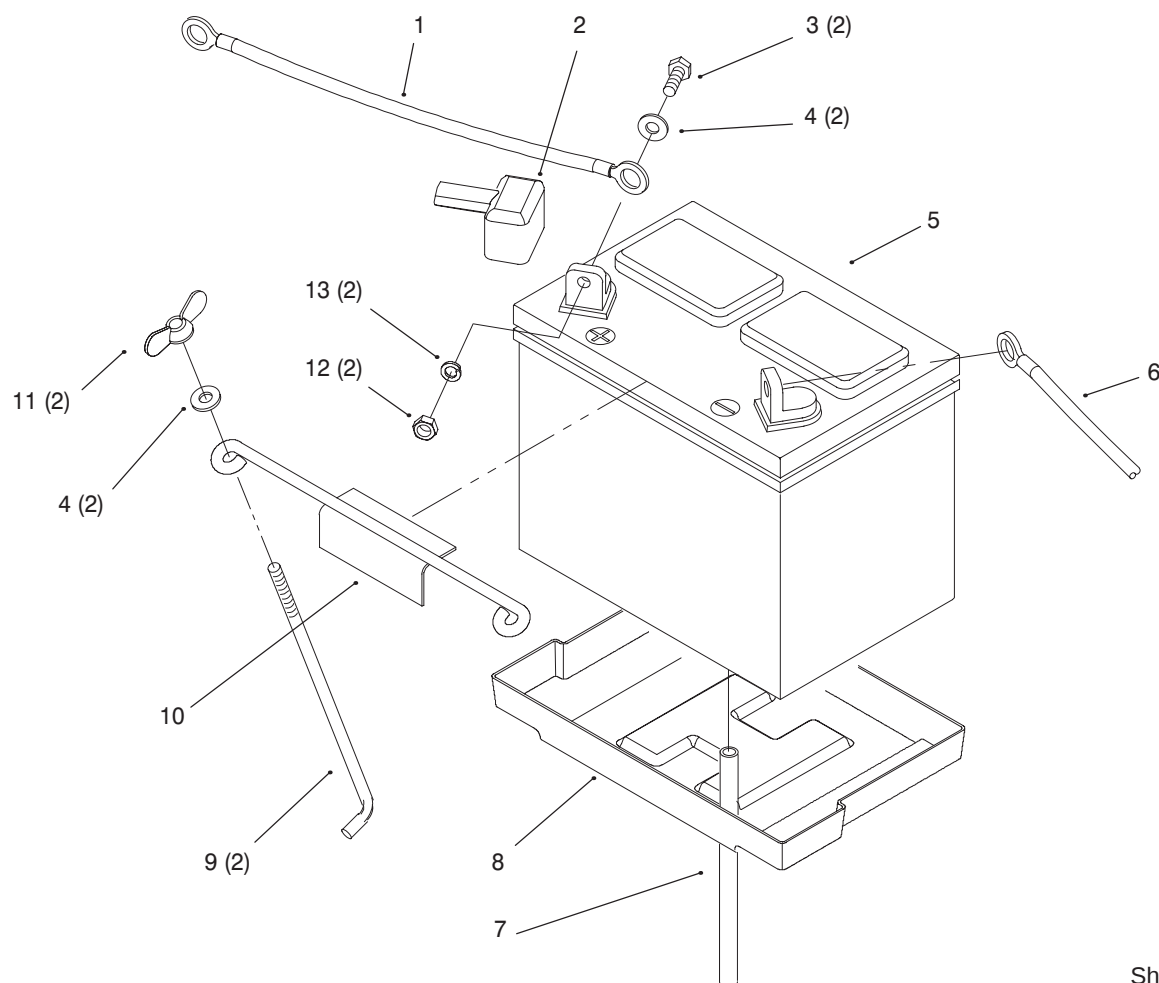


Sheet No.: 30

Hitches

Ref. No.	Part No.	Qty.	Description
1	323-44	6	Screw-HH
2	102870	1	Bracket-PTO Support
3	102644	2	Plate-Hitch
4	3296-39	6	Nut-Lock
5	105269	1	Pin-Drawbar Hitch
6	9791204	2	Spacer
7	1644	1	ASM-Drawbar Hitch
8	106634	1	Pin-Tool
9	3256-26	1	Washer-Flat
10	9335054	1	Hairpin
11	5618	2	Ring-Retaining
12	9038	1	Grip
14	105316	2	Cap-Rod
15	101017	1	Lock-Hitch
16	83-6520	1	Rod-Lock
17	117930	1	ASM-Latch
18	105797	8	Ring-Ext Ret
19	101750	1	Rod-Latch Pivot
20	8616	2	Spring
22	93-1613	1	Latch
23	101707	1	Lock-Attachment
24	3296-39	3	Nut-Lock
25	101711	1	Plate-Front Hitch
26	3231-25	3	Screw-CARR
27	101751	1	Rod-Lock

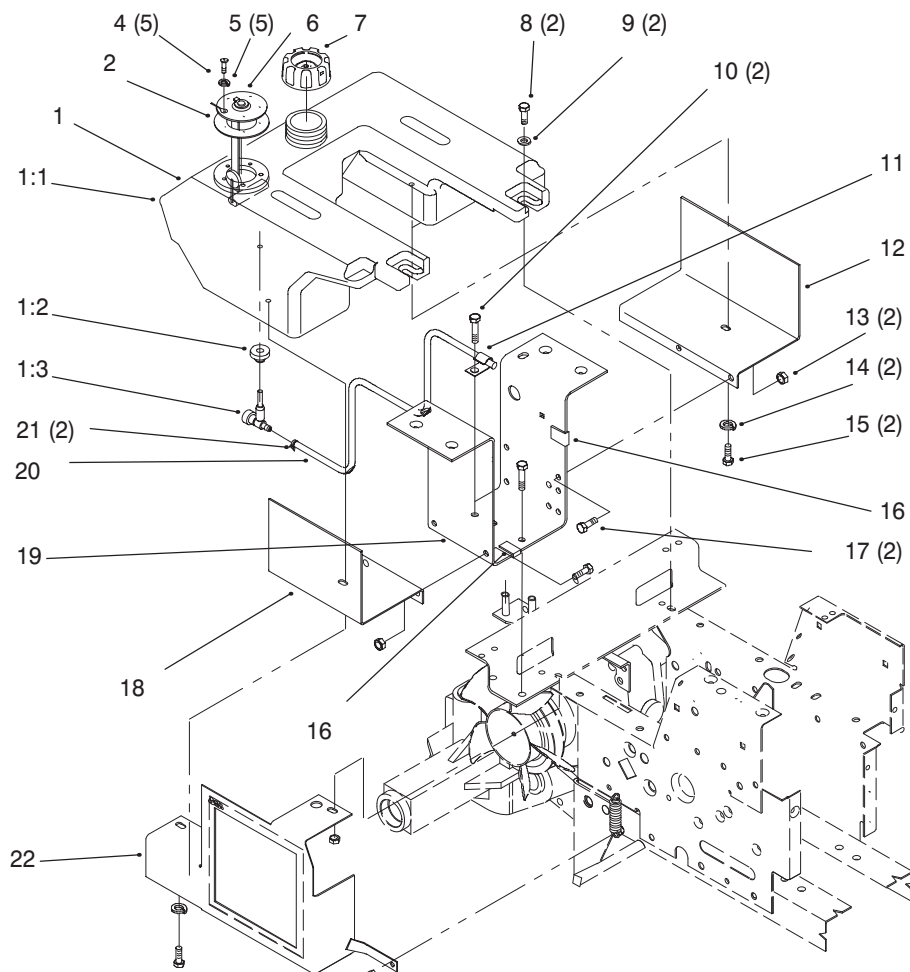
Ref. No.	Part No.	Qty.	Description
28	8830	1	Retainer-"j"
29	94-6330	2	Decal-Attach A Matic



Sheet No.: 31

Battery

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	111074	1	Cable-Battery				
2	109553	1	Boot-Battery Cable				
3	321-4	2	Screw-HH				
4	3256-22	4	Washer-Flat				
5	105842	1	Battery				
6	111069	1	Cable-Battery				
7	114720	1	Tube-Battery Drain				
8	106948	1	Tray-Battery				
9	113969	2	Hook-Retainer				
10	113010	1	Hold Down				
11	32103-22	2	Nut-Wing				
12	3296-42	2	Nut-Lock				
13	3253-3	2	Washer-Lock				

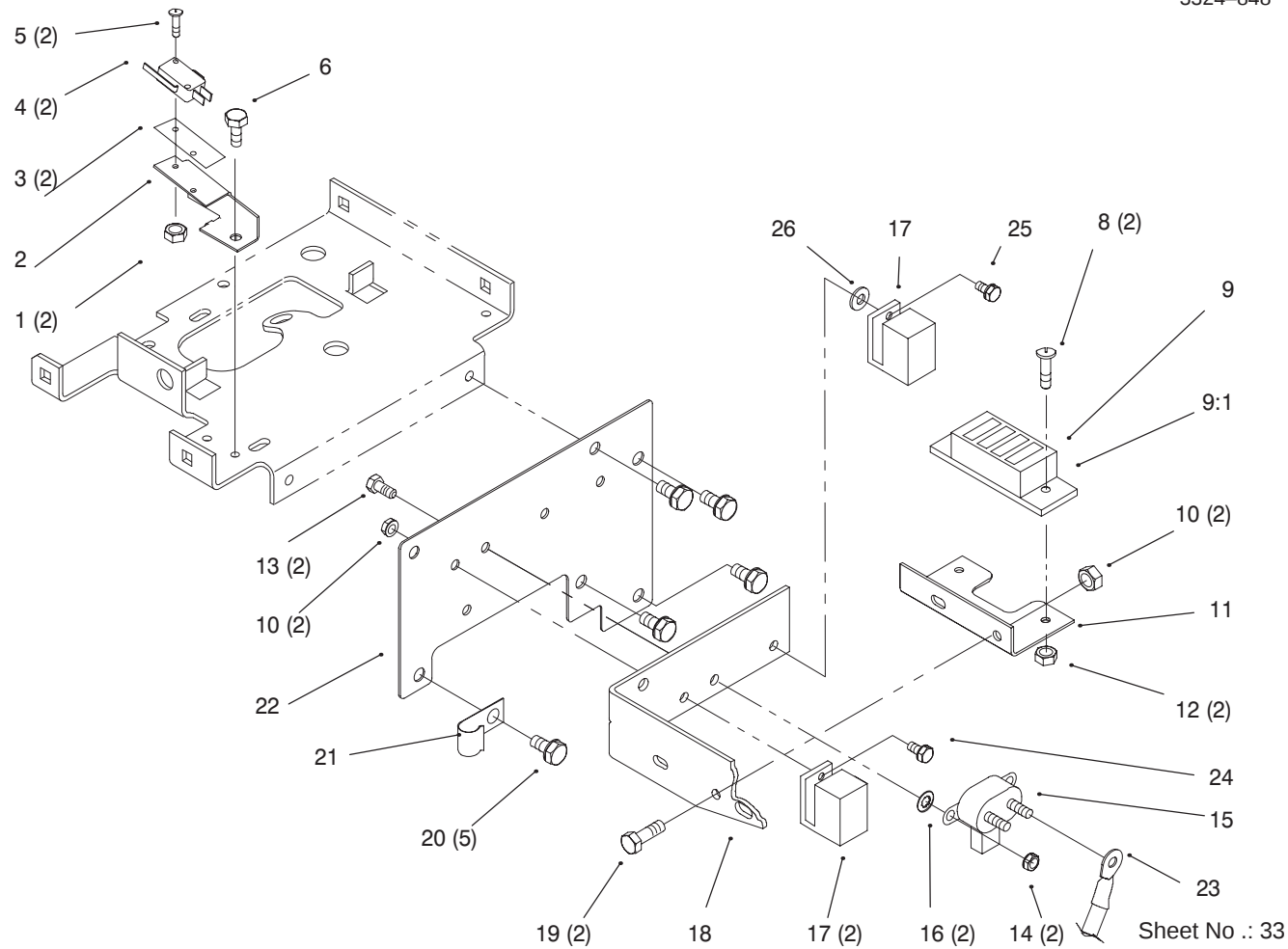


Sheet No.: 32

Fuel Tank

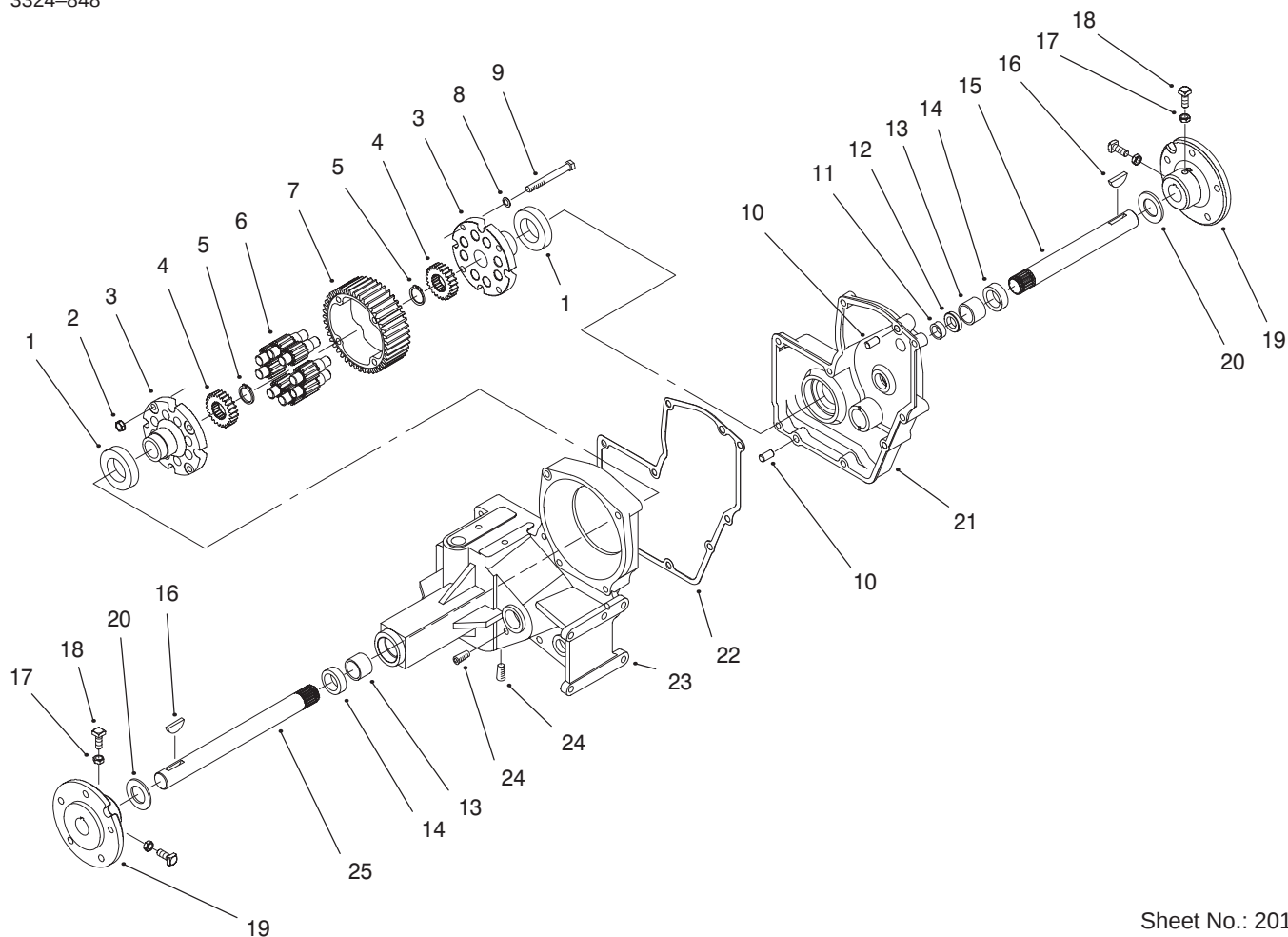
Ref. No.	Part No.	Qty.	Description
1	106234	1	ASM—Tank
7	55—3570	1	ASM—Cap
8	9266974	2	Screw—HH
9	3256—4	2	Washer—Flat
10	3235—22	2	Screw—HH Lock
11	8830	1	Retainer—"j"
12	108464	1	Support—Fuel Tank LH
13	3296—29	4	Nut—Lock
14	3253—4	2	Washer—Lock
15	322—2	2	Screw—HH
16	519337	1	Clip
17	322—3	4	Screw—HH
18	106236	1	Support—Fuel Tank RH
19	79—4990	1	Bracket—Fender Support
20	92—9511	1	Line—Fuel 62"
21	2412—98	2	Clamp—Hose

Ref. No.	Part No.	Qty.	Description
OTOTYPE			



Front Plate. Relays

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	9157324	2	Nut-Lock	25	3234-13	1	Screw-HHF
2	115411	1	Bracket-Switch	26	3256-22	2	Washer-Flat
3	111642	2	Barrier-Switch				
4	111332	2	Switch-Interlock				
5	9104784	2	Screw				
6	9266714	1	Screw-HWHTF				
8	9107944	2	Screw-Phcr				
9	79-3610	1	Wire Harness & Schem				
9:1	120930	1	Fuse Holder				
10	3296-42	4	Nut-Lock				
11	117331	1	Bracket-Fuse Holder				
12	9157404	2	Nut				
13	9601524	2	Screw				
14	3217-5	2	Nut-Hex				
15	92-9845	1	Solenoid				
16	3255-7	2	Washer-Lock				
17	116397	2	Relay				
18	109554	1	Bracket-Belt Guard				
19	321-3	2	Screw-HH				
20	9266944	5	Screw-HH				
21	8830	1	Retainer-"j"				
22	78-3020	1	Plate-Front				
23	111069	1	Cable-Battery				
24	3234-33	1	Screw-HFW				

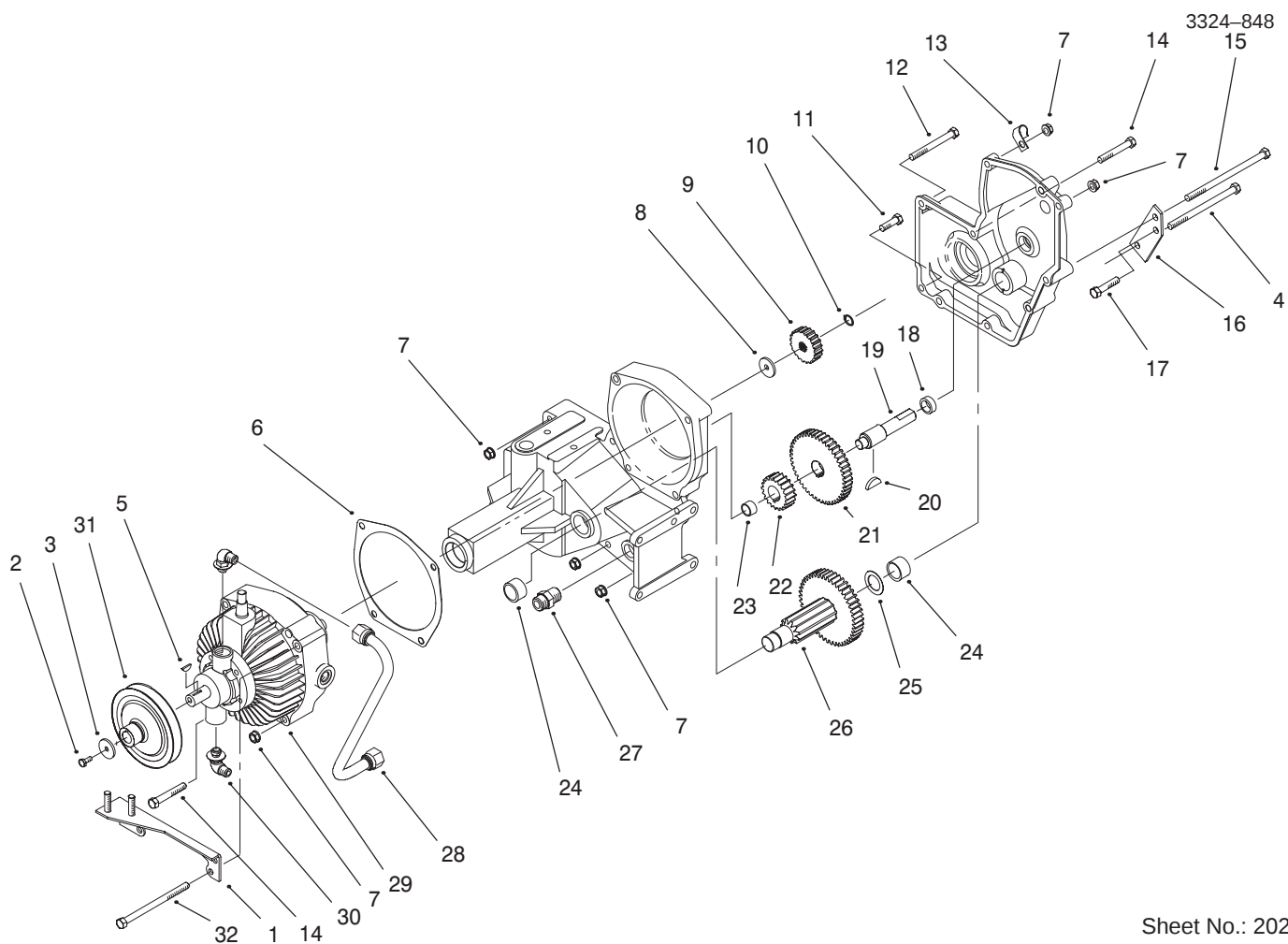


Sheet No.: 201

Hydrostatic Transmission

Ref. No.	Part No.	Qty.	Description
1	111199	2	Bearing Ball
2	108881	4	Nut-Hex
3	111196	2	End Cap-Differential
4	101889	2	Axle Diff Gear
5	105876	2	Snap Ring
6	101623	8	Pinion Gear 11t
7	105061	1	Gear Diff Bull 43t
8	107374	4	Washer
9	911423	4	Bolt-Hex
10	108363	2	Pin-Locating
11	1538	1	Needle Bearing
12	108357	1	Seal-Oil
13	9416	2	Bearing
14	6449	2	Seal-Oil
15	108361	1	Axle-Rear LH
16	937108	2	Woodruff Key
17	3218-3	4	Nut-Jam
18	3243-5	4	Screw-Set
19	105763	2	Hub-Wheel
20	106826	2	Washer-Thrust
21	111201	1	Case-Transaxle
22	108312	1	Gasket-Transaxle
24	281-10	2	Plug-Pipe
25	113927	1	Case-Transaxle
27	108362	1	Axle-Rear RH

Ref. No.	Part No.	Qty.	Description
OTOTYPE			

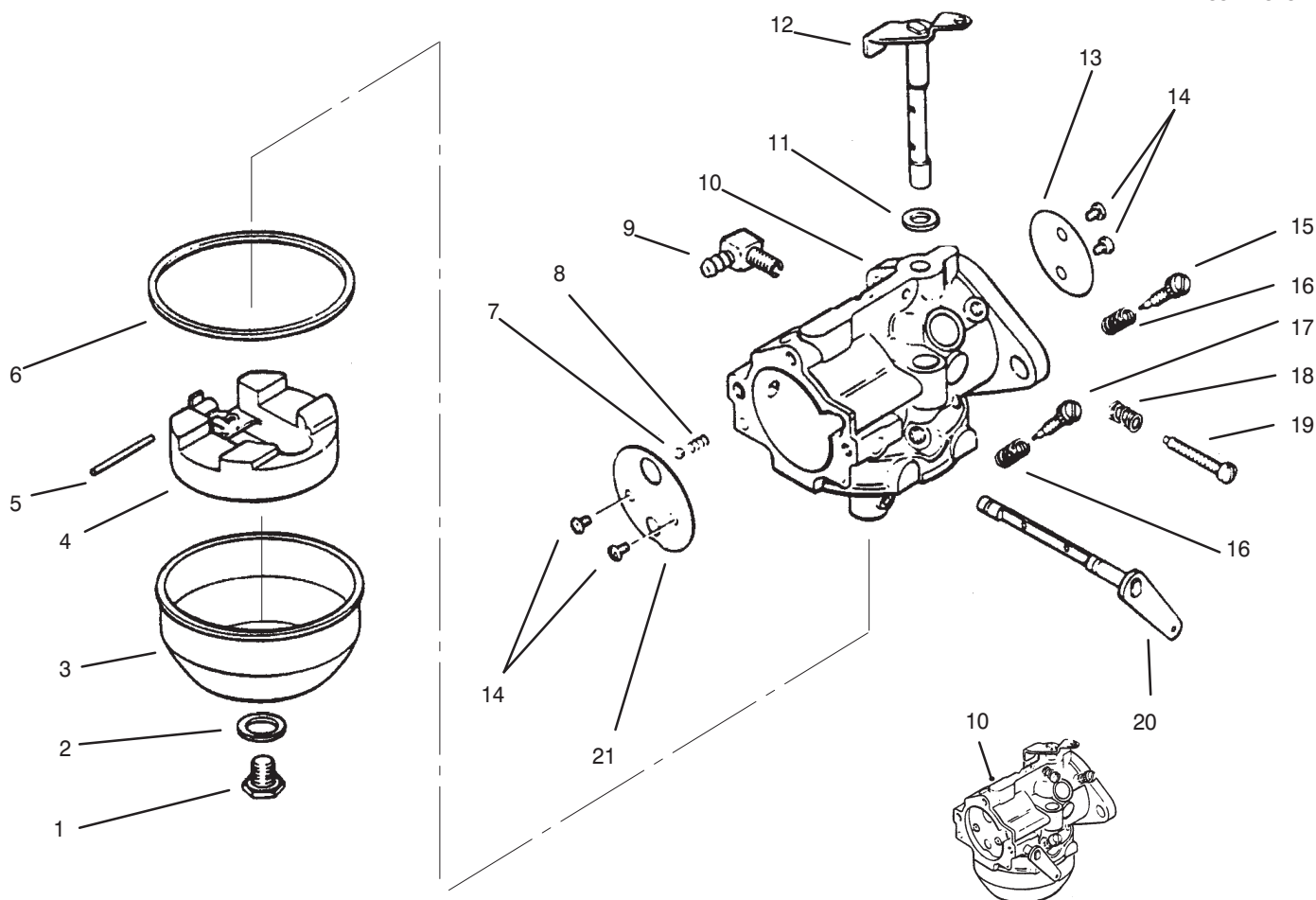


Sheet No.: 202

Hydrostatic Transmission (Continued)

Ref. No.	Part No.	Qty.	Description
1	108329	1	ASM-Control Plate
2	9080026	1	Screw-Lock
3	103995	1	Washer
4	323-25	3	Screw-HH
5	937089	1	Key-Woodruff
6	108319	1	Gasket-Pump & Motor
7	3296-39	6	Nut-Lock
8	108366	1	Spacer-Drive Gear
9	109751	1	Gear-20t
10	32120-64	1	Ring-Retaining
11	9080356	1	Screw-HH
12	323-15	2	Screw-HH
13	8830	1	Retainer-"j"
14	9080406	2	Screw-HH
15	323-26	1	Screw HH
16	109367	1	Bracket-Brake
18	7956	1	Washer-Thrust
19	109370	1	Shaft-Brake
20	937099	1	Key
21	109752	1	Gear-46t
22	109742	1	Gear-20t
23	1518	1	Needle Bearing
24	1532	2	Bearing-Needle
25	9547	1	Washer-Thrust
26	109703	1	M-Gear
26:1	101887	1	Gear-46t

Ref. No.	Part No.	Qty.	Description
26:2	101625	1	Pinion Shaft
27	108364	1	Fitting-Hydra Tube
28	111217	1	Tube -Suction
29	92-9848	1	Trans.-Hydro
30	108365	1	Fitting-Hydra Tube
31	108316	1	Pulley-Hydro

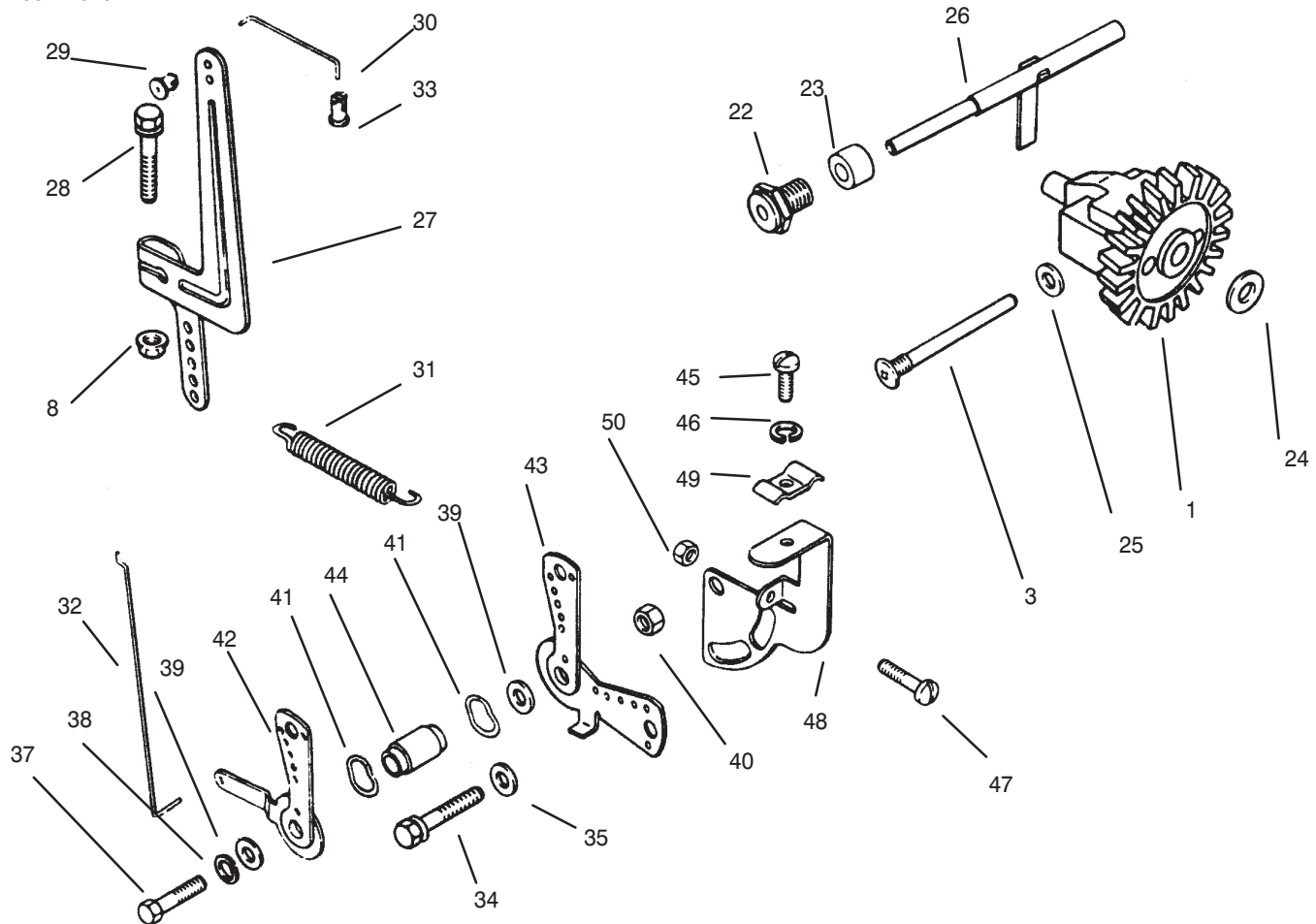


Sheet No.: 302

Carburetor Kohler Model MS14S-TS601559

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	25-100-05	1	Screw				
2	25-041-03	1	Gasket				
3	25-104-01	1	Bowl-Fuel Incl Pin				
4	25-757-09	1	Kit-Float Incl 5				
6	254-041-04	1	Gasket				
7	25-194-01	1	Ball				
8	25-089-03	1	Spring				
10	47-853-20	1	Carburetor ASM Incl 5-8				
10	47-853-29	1	Carburetor Complete				
12	14-144-25	1	Shaft Lever/Seal Incl 11				
12	457-144-21	1	Shaft Lever & Seal				
13	47-146-10	1	Plate-Throttle				
14	25-086-27	4	Screw				
15	25-368-01	1	Needle-Idle Fuel Adj				
16	25-089-02	1	Spring-Idle Fuel				
17	25-368-03	1	Main-Needle				
18	25-089-04	1	Spring-Adj				
19	25-086-26	1	Screw-Idle Speed Adj				
20	47-090-38	1	Shaft-Choke				
21	47-146-08	1	Plate-Choke				

Obtain parts from Kohler



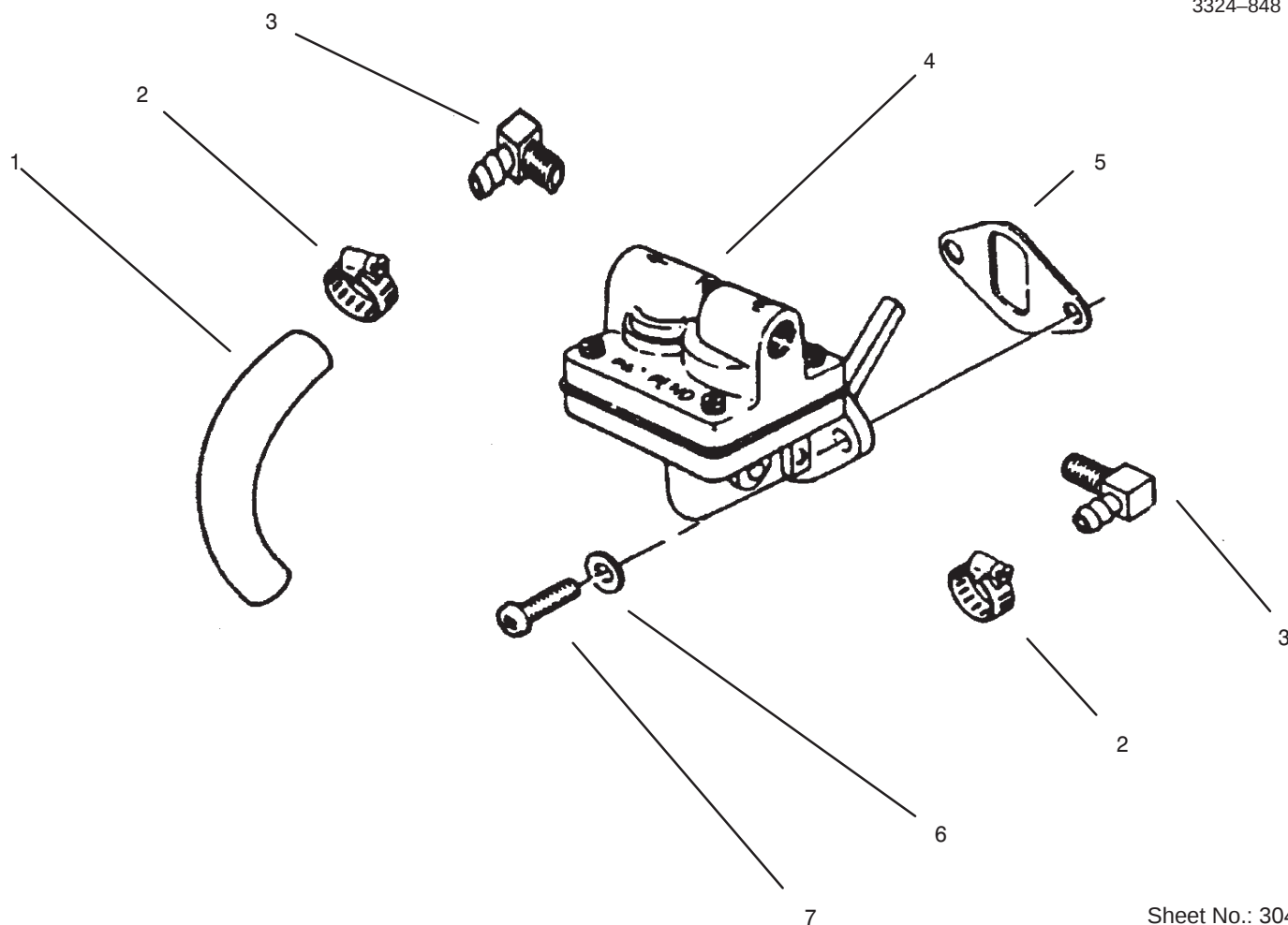
Sheet No.: 303

Governor Linkage Kohler Model MS14S-TS601559

Ref. No.	Part No.	Qty.	Description
1	A-235743-5	1	Kit-Governor Gear INCL 24
3	231355	1	Pin-Governor Stop
8	X-799-1	1	Nut-Pal
22	235476	1	Bushing
23	X-400-80	1	Spacer
24	237022	1	Washer
25	25-468-01	1	Washer
26	A-235256-S	1	Kit-Governor Cross Shaft
27	47-090-20	1	Lever-Governor
28	X-776-1	1	Screw
29	47-158-07	1	Bushing
30	47-079-10	1	Linkage
31	47-091-01	1	Spring
32	47-079-01	1	Linkage-Choke
33	25-158-09	1	Bushing
33	25-158-11	1	Bushing
34	X-132-6	1	Screw
35	X-25-72	1	Washer
37	X-5-26	1	Screw
38	X-20-1	1	Washer-Lock
39	X-25-63	1	Washer-Flat
40	X-76-2	1	Nut
41	275690	2	Washer
42	47-090-07	1	Lever-Choke Control

Ref. No.	Part No.	Qty.	Description
43	47-090-08	1	Lever-Throttle Control
44	47-112-02	1	Spacer
45	X-67-51	1	Screw
46	25-468-04	1	Washer
47	232556	1	Screw
48	47-126-09	1	Bracket-Clutch Contro;
49	47-237-02	1	Clamp
50	X-72-4	1	Nut
	47-087-03	1	Choke Lver ASM INCL 37-44

Obtain Parts from Kohler

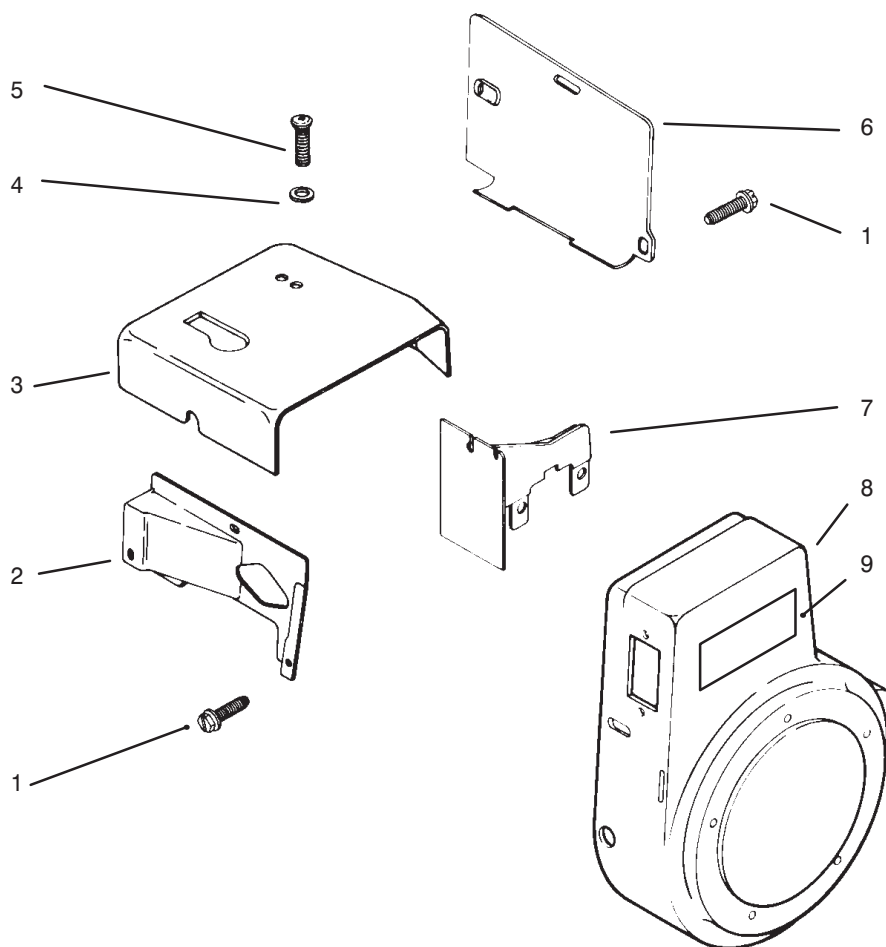


Sheet No.: 304

Fuel Pump Kohler Model MS14S-TS601559

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	25-353-01	1	Line-Fuel				
2	X-426-9	2	Clamp-Hose				
3	25-155-02	2	Connector-90 DEG				
4	47-559-08	1	Pump ASM-Fuel INCL 5 & 7				
5	25-041-05	1	Gasket				
6	X-25-63	2	Washer-Flat				
7	X-174-2	2	Screw-Pozidrive				

Obtain parts from Kohler



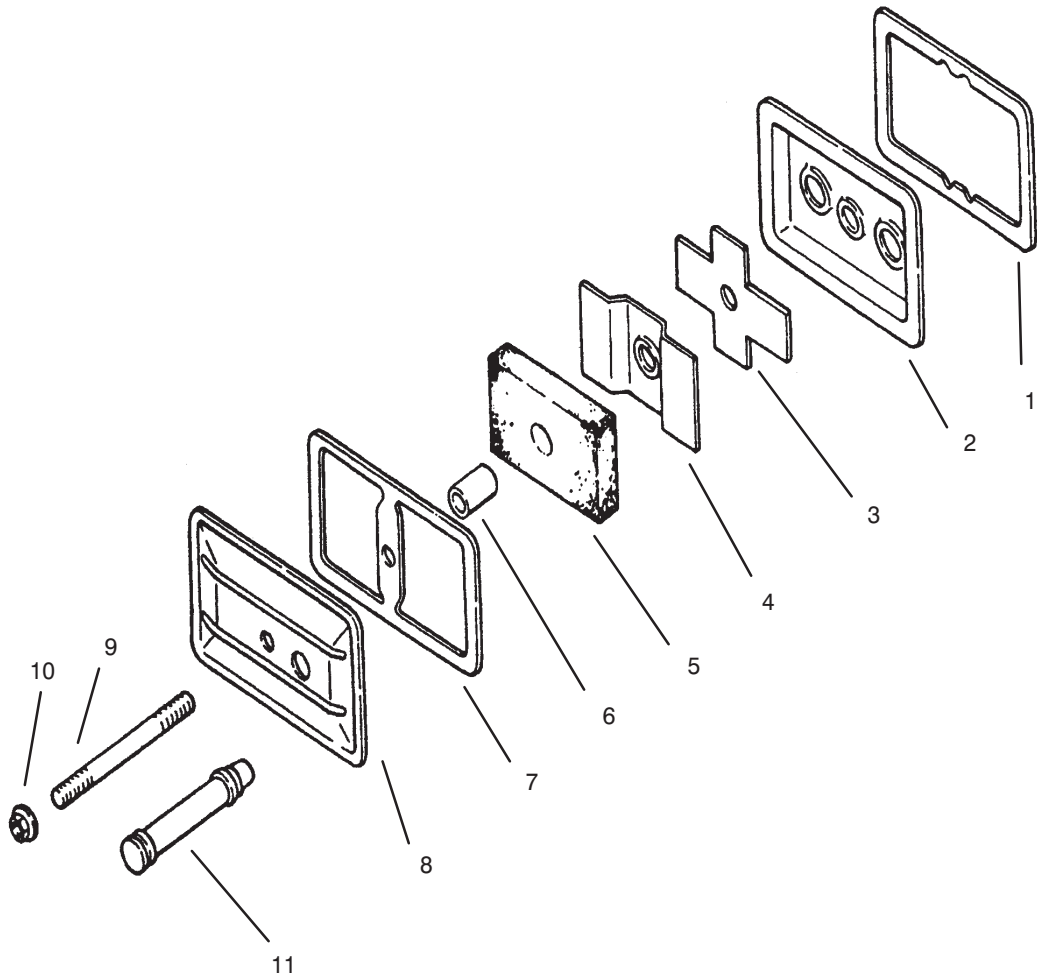
Sheet No. : 305

Baffles And Shrouds Kohler Model MS14S-TS601559

Ref. No.	Part No.	Qty.	Description
1	52-086-11	6	Screw-Hex Hd
2	47-086-06	1	Baffle-Side Air
3	45-063-08	1	Baffle-Head
4	X-25-53	1	Washer
5	47-086-08	3	Screw-Pozidrive TH
6	47-063-10	1	Baffle-Cylinder
7	47-063-07	1	Baffle-Inner
8	47-027-42	1	Housing-Blower
9	47-113-36	1	Decal-14hp

Ref. No.	Part No.	Qty.	Description
OTOTYPE			

Obtain parts from Kohler

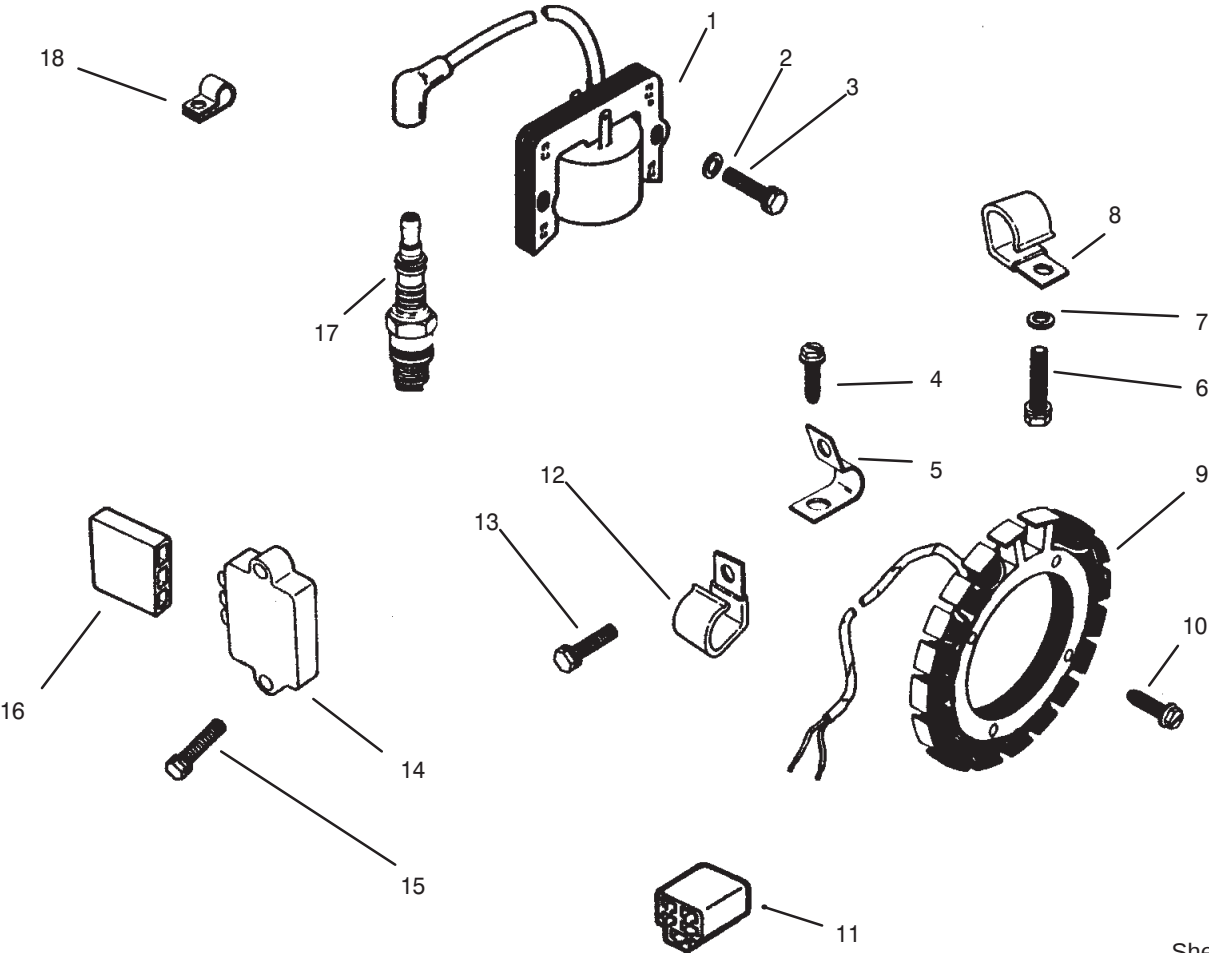


Sheet No.: 306

Breather And Vent Kohler Model MS14S-TS601559

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	236765	1	Gasket				
2	235631	1	Plate				
3	235047	1	Reed				
4	270146	1	Baffle				
5	47-050-01	1	Filter				
6	231032	1	Seal				
7	275144	1	Gasket				
8	47-096-01	1	Cover				
9	275220	1	Stud				
10	X-799-1	1	Nut-Pal				
11	47-326-03	1	Hose				

Obtain parts from Kohler

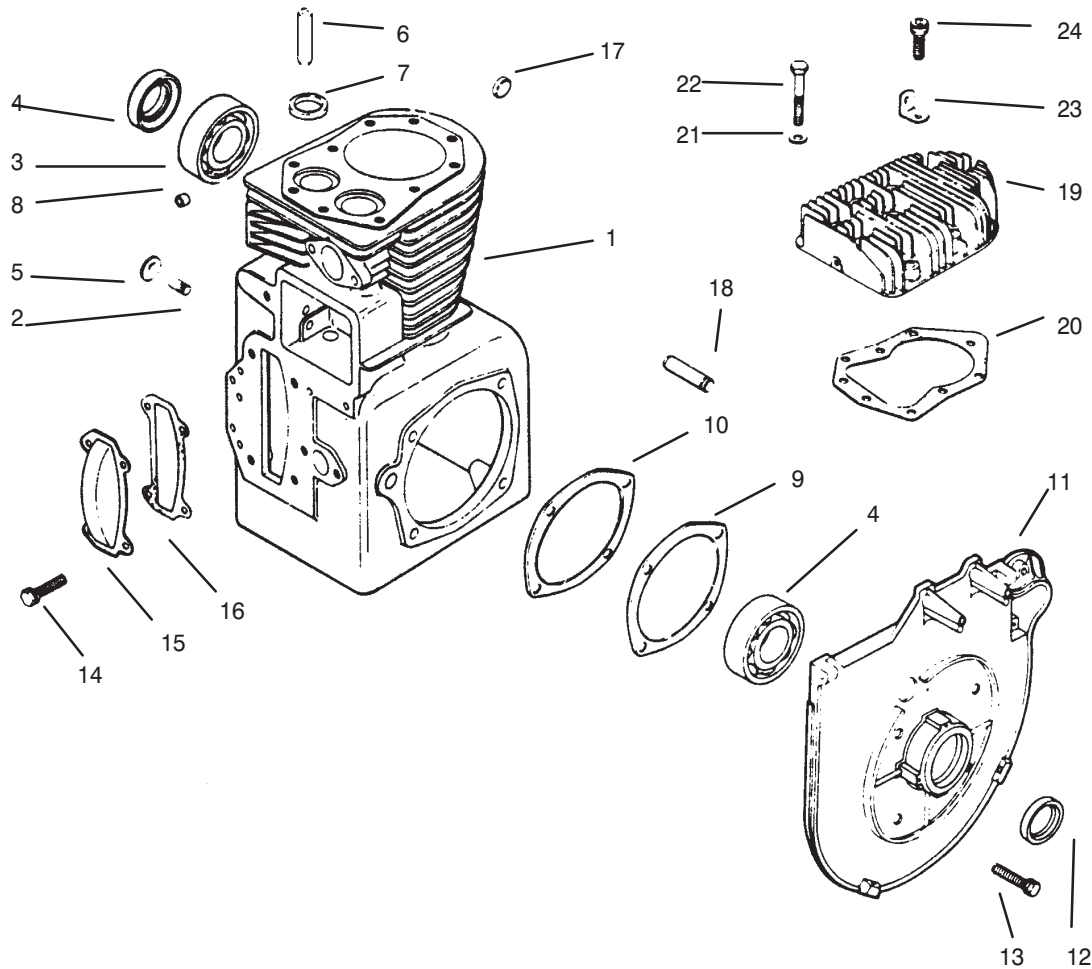


Sheet N o.: 308

Ignition System Kohler Model MS14S-TS601559

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	47-584-02	1	Module-Ignition				
2	X-25-79	2	Washer				
3	X-156-1	2	Screw				
4	X-67-59	1	Screw-Hex Hd				
5	X-728-1	1	Clip-Kill Lead				
6	X-67-83	1	Screw				
7	X-25-72	1	Washer				
8	255173	1	Clip				
9	237878	1	Kit-Starter 15amp INCL 8				
10	X-67-51	4	Screw				
11	48-155-01	1	Connector				
12	8830	1	Retainer-"j"				
13	321-2	1	Screw-HH				
14	25-755-03	2	Regulator-Rectifier				
14	41-403-05	2	Regulator-Rectifier				
15	X-132-4	2	Screw				
15	X-132-5	2	Screw				
16	236602	1	Connector-Regulator				
17	235041-2	1	Plug-Spark				
18	210281	1	Clip-Hi Tension				
	47-518-36	1	Lead-Regulator				
	47-518-43	1	Lead Wire				

Obtain parts from Kohler



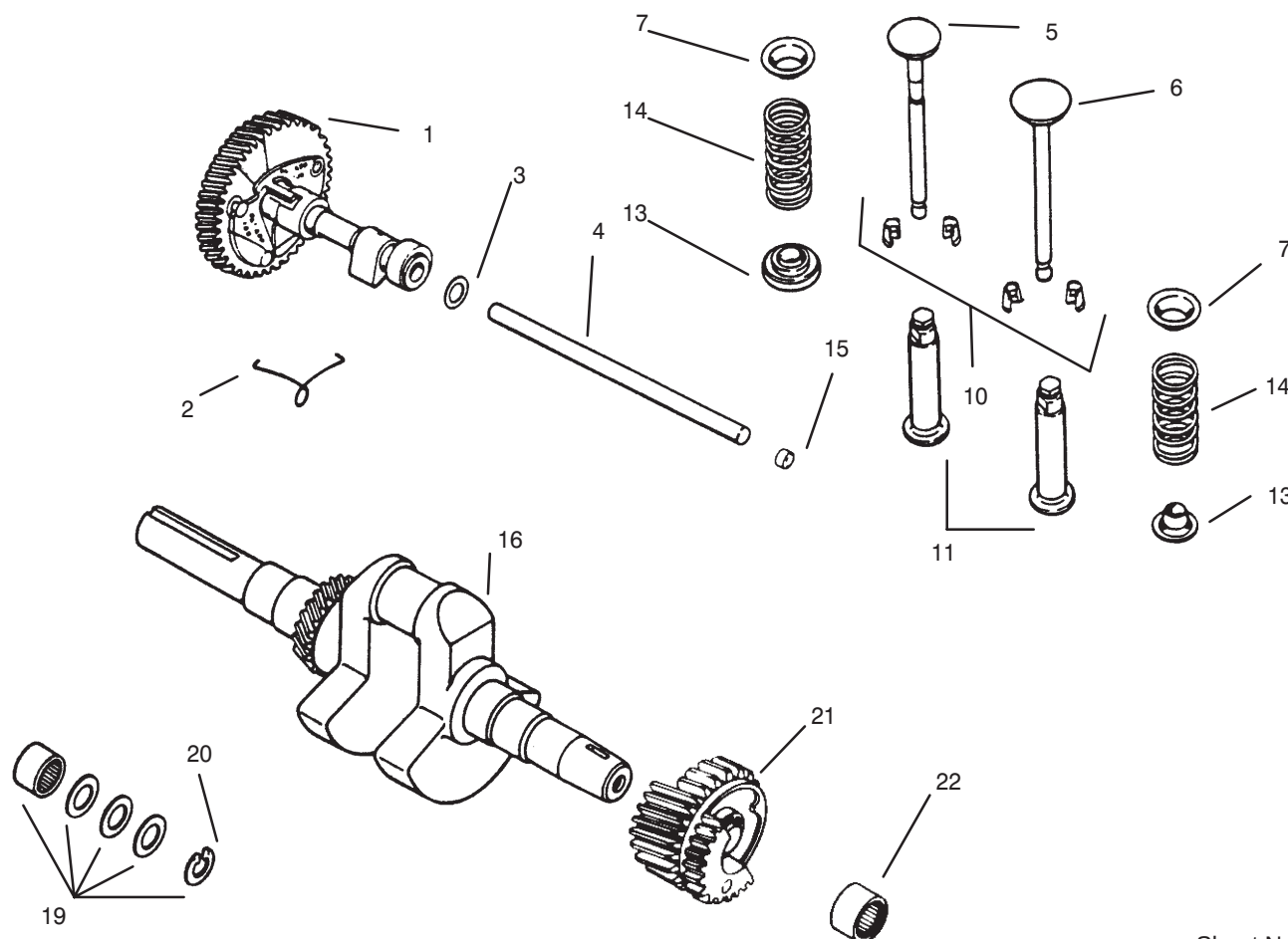
Sheet No.: 309

Crankcase & Cyl. Head Kohler Model MS14S-TS601559

Ref. No.	Part No.	Qty.	Description
1	47-782-67	1	Short Block 14hp
*	47-782-80	1	Miniblock W/Out Crank
2	235125-S	1	Shaft-Governor Gear 14hp
3	235376	2	Ball Bearing
4	47-032-07	1	Seal
5	X-230-11	1	Plug
6	235007-S	2	Guide-Valve 14hp
7	230265	1	Insert-Exh Valve 14hp
8	234866	1	Bearing
9	47-041-09	1	Gasket
10	47-522-05	1	Gasket
11	47-146-11	1	Plate-Bearing
12	47-032-06	1	Seal
13	X-159-2	4	Screw
14	X-132-6	4	Screw
15	235026	1	Cover
16	235025	1	Gasket
18	236559	1	Shaft-Balance Gear
19	47-015-06	1	Head-Cylinder
20	47-041-15	1	Gasket
21	270889	9	Washer
22	270158	8	Screw
23	47-455-02	1	Strap-Lifting
24	47-086-17	1	Screw

Ref. No.	Part No.	Qty.	Description
	47-004-02	1	Set-Gasket W/o Seals
	47-755-27	1	Set-Gasket W/ Seals

* Not Illustrated Obtain parts from Kohler

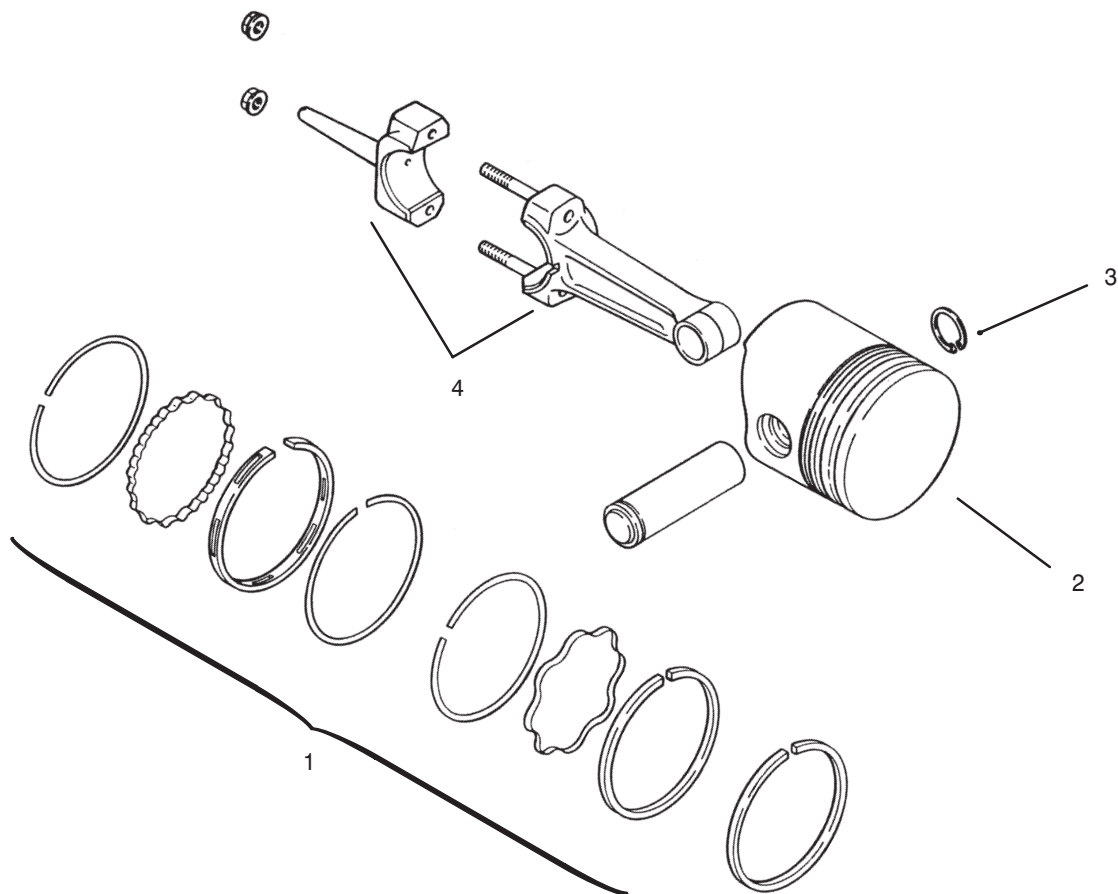


Sheet No.: 310

Camshaft & Crankshaft Kohler Model MS14S-TS601559

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	47-010-11	1	Camshaft ASM INCL 2				
2	47-089-01	1	Spring				
3	275066	1	Spacer .005				
4	47-380-09	1	Pin-Camshaft				
5	237672	1	Valve-Exhaust				
6	235582	1	Valve-Intake				
7	235011	2	Retainer-Spring				
8	235010	1	Spring				
10	41-755-10	2	Kit-Retainer				
12	D-235327	2	Tappet-Valve				
13	52-413-01	2	Rotator-Valve				
14	235168	1	Spring				
15	X-702-3	1	Plug-Cup				
16	45-142-21	1	Kit-Crankshaft				
19	47-755-01	2	Kit-Spacer				
20	X-269-34	1	Retainer				
	275067	1	Spacer .010				

Obtain parts from Kohler



Sheet No.: 311

Piston And Rings Kohler Model MS14S-TS601559

Ref. No.	Part No.	Qty.	Description
1	47-108-05	1	Set-Ring STD .003 14hp
*	47-108-06	1	Set-Ring .010
*	47-108-07	1	Set-Ring .020
*	47-108-08	1	Set-Ring .030
2	47-874-21	1	Piston-Ring Set STD 14hp
*	47-874-22	1	Piston-Ring Set .003
*	47-874-23	1	Piston-Ring Set .010
*	47-874-24	1	Piston-Ring Set .020
*	47-874-25	1	Piston-Ring Set .030
*	47-018-01	2	Retainer-Piston Pin
4	45-067-24	1	Rod-Connecting STD
*	25-468-04	1	Rod-Connecting.010

Ref. No.	Part No.	Qty.	Description
OTOTYPE			

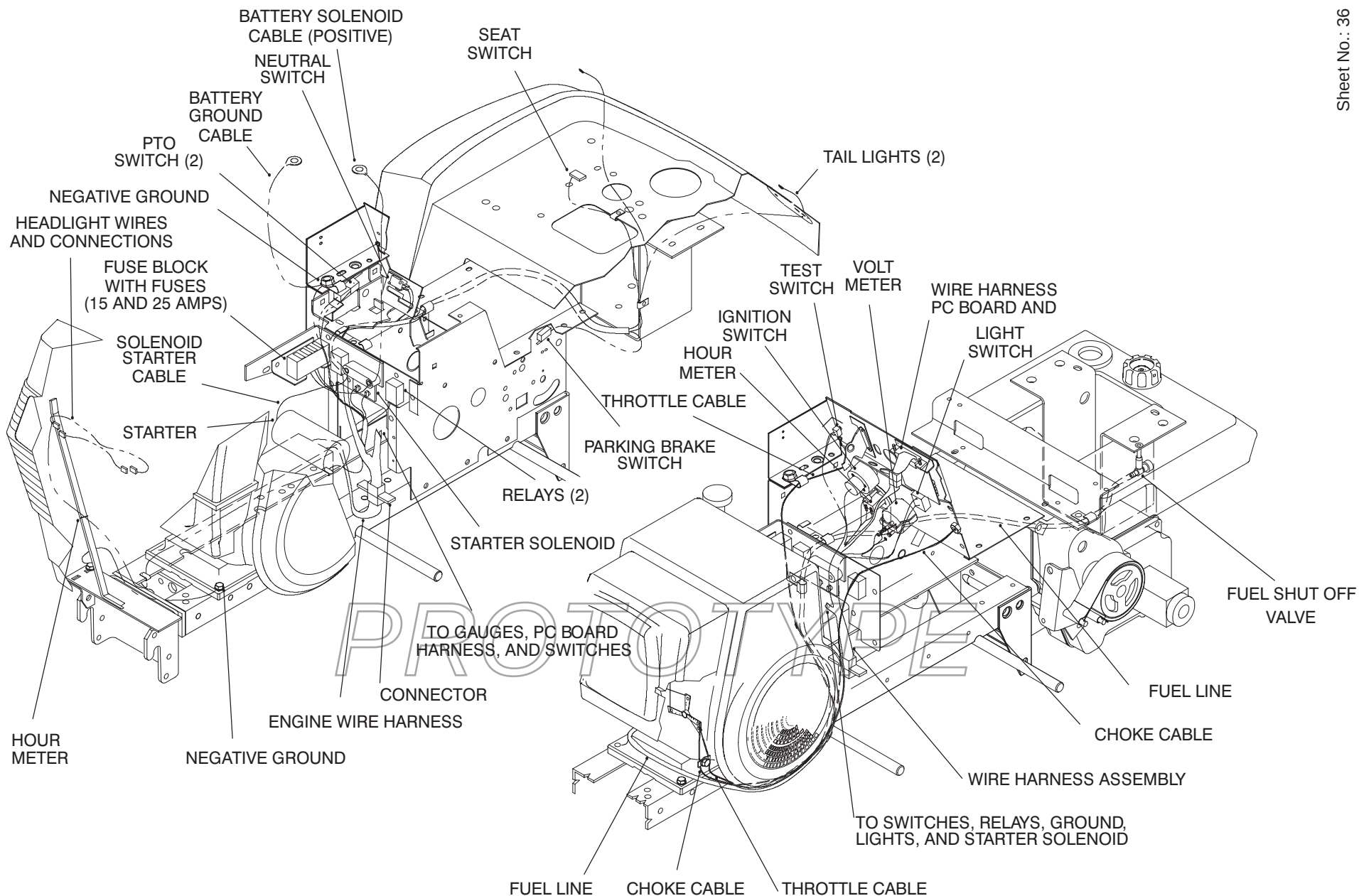
* Not Illustrated Obtain parts from Kohler

Oil Pan And Dipstick Kohler Model MS14S-TS601559

Ref. No.	Part No.	Qty.	Description
PROTOTYPE			

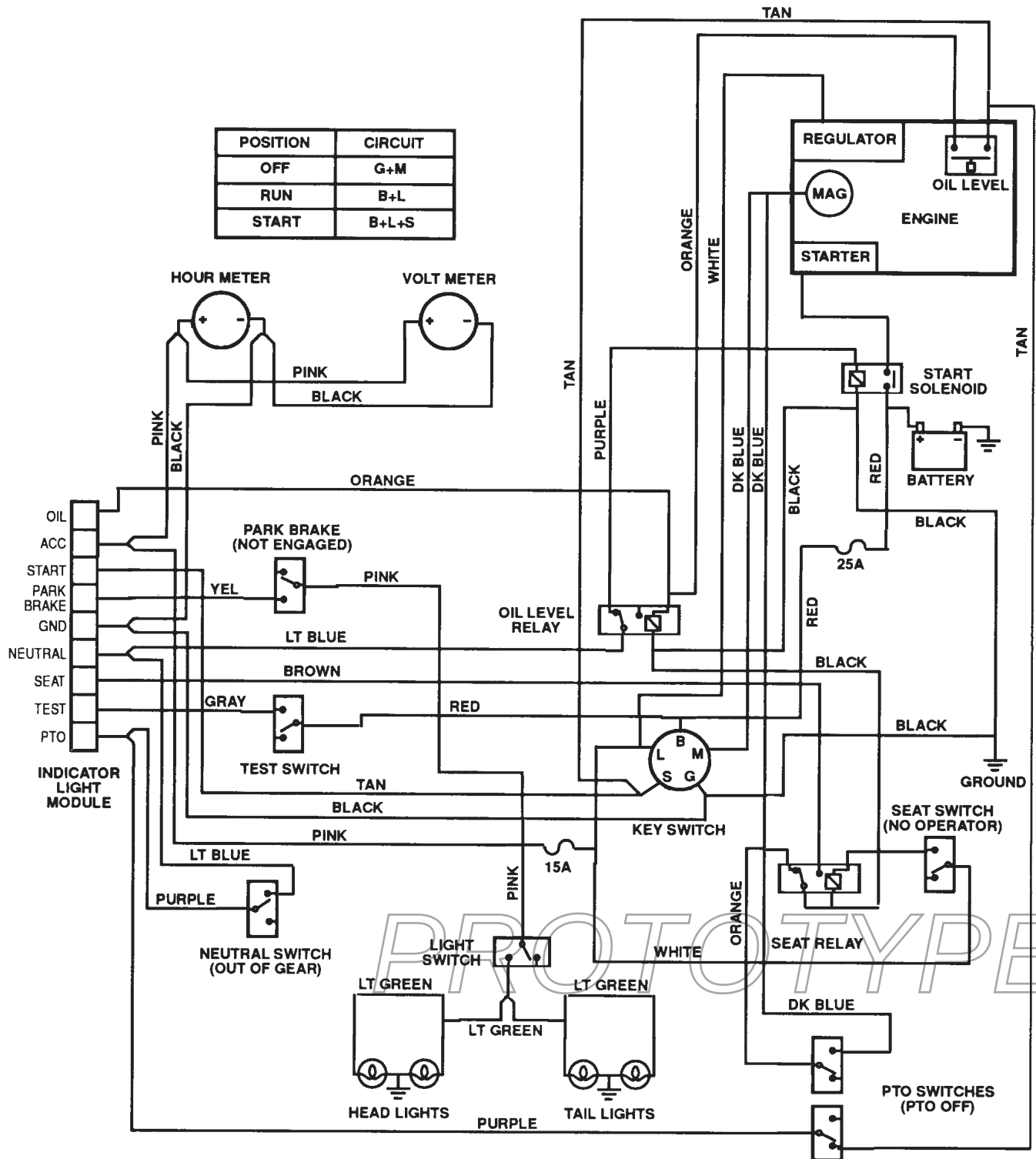
35

314-H Wire Harness



**314-H WIRE HARNESS, CABLE, AND TUBE ROUTING
SINGLE CYLINDER**

314-H Wire Harness



1142



PROTOTYPE