



Form No. 3363-394 Rev B

Count on it.

Parts Catalog

Reelmaster® 4000-D 2-Wheel Drive Traction Unit

Model No. 03706—Serial No. 310000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

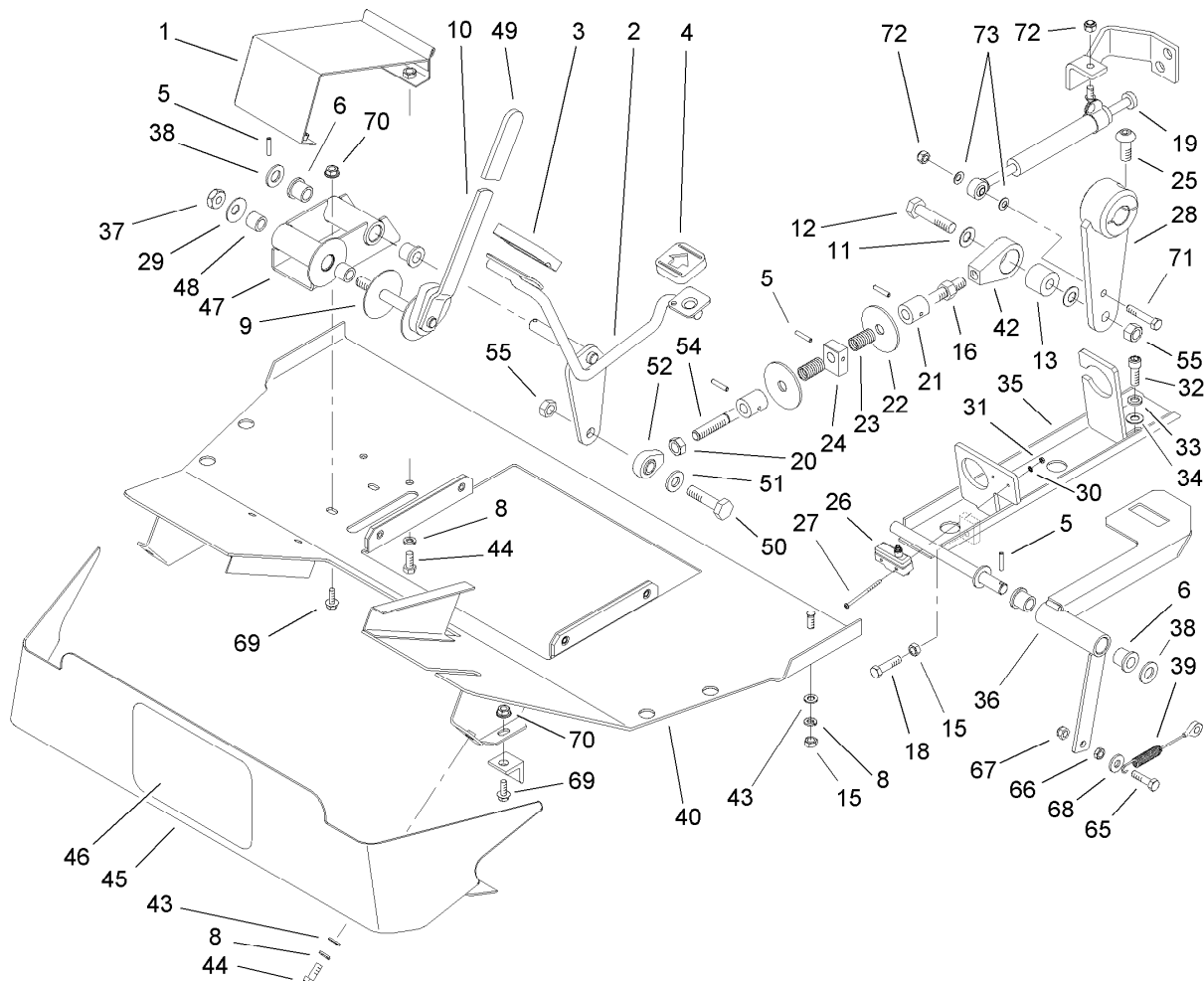
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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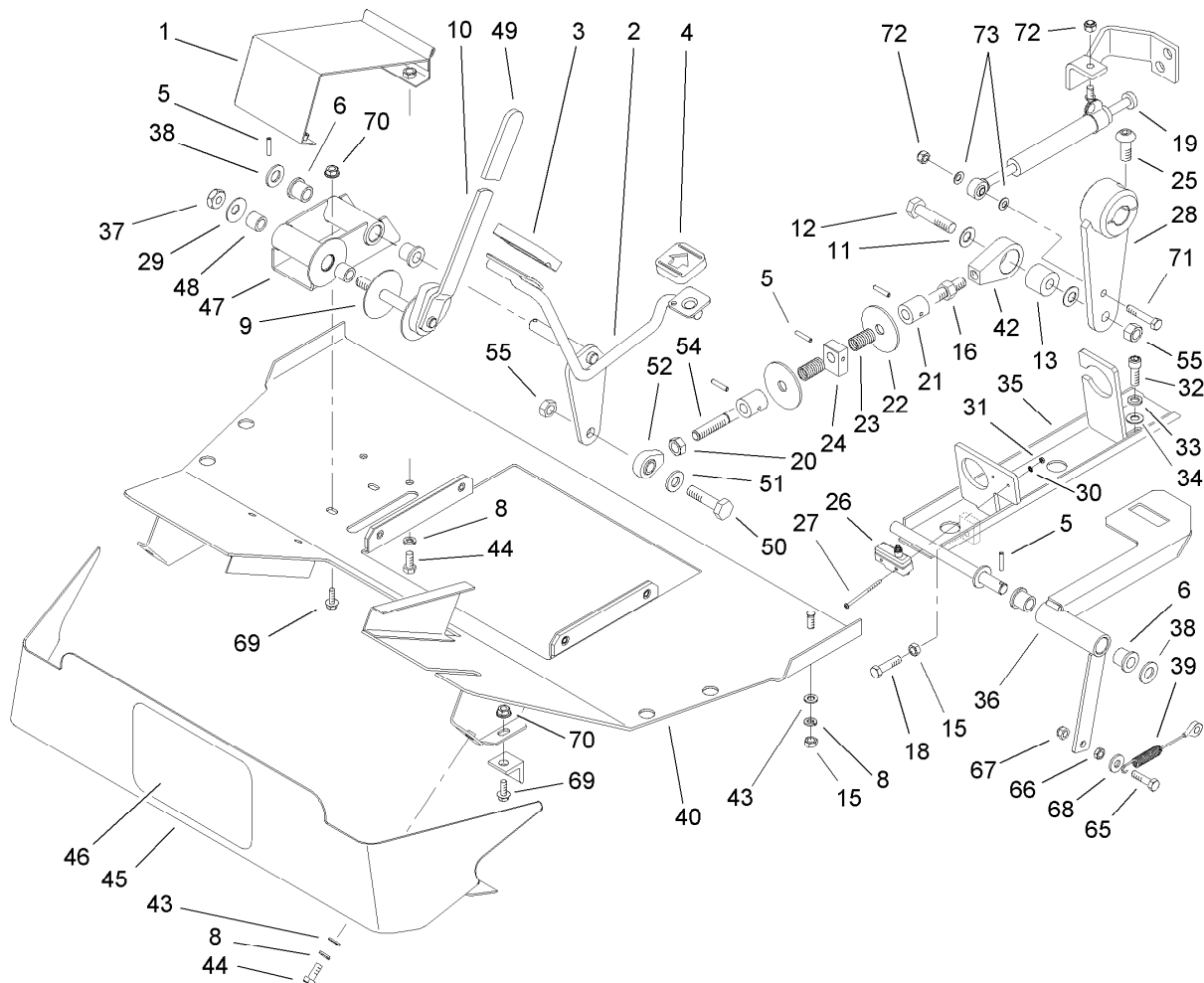
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Foot Rest and Traction Pedal Assembly

Ref.	Part Number	Qty.	Description
1	58-9580-03	1	Rest-Foot
2	60-0640-01	1	Pedal-Traction
3	74-9100	1	Pad-Pedal, Forward
4	74-9110	1	Pad-Pedal, Reverse
5	60-2110	5	Pin
6	48-6790	4	Bearing
8	42-9850	10	Washer-Lock, Spring
9	3-2858	1	Disc-Friction
10	60-1130	1	Lever
11	3290-483	3	Washer-Conical
12	325-9	1	Screw-HH
13	47-7030	1	Bushing-Rubber
15	33014-00	5	Nut-Hex
16	3217-9	1	Nut-HH
18	48-7740	2	Screw
19	48-7100	1	Damper-Steering
20	3219-5	1	Nut-Hex
21	58-4310	2	Collar-Pinned
22	58-5100	2	Washer-Traction
23	60-5700	2	Spring
24	58-9010	1	Tab-Clamp
25	3274-89	1	Screw-HSH
26	29-6163	1	Switch-Micro
27	3249-11	2	Screw-Machine
28	98-1209-03	1	Lever-Pump
29	60-6990	1	Washer
30	3255-24	2	Washer-Lock / EXT
31	3217-29	2	Nut-Hex

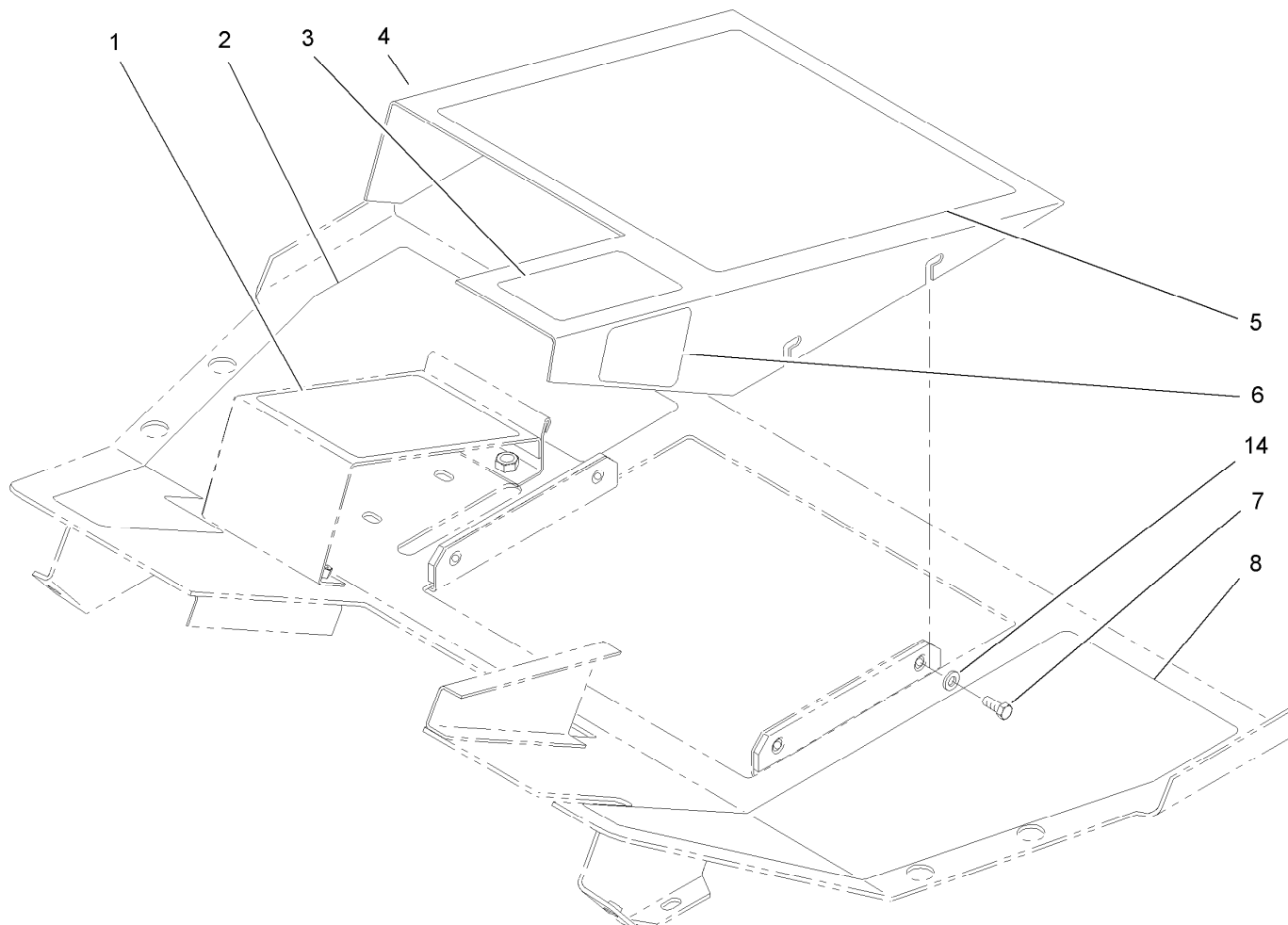
Ref.	Part Number	Qty.	Description
32	3274-7	2	Screw-HSH
33	3253-5	2	Washer-Lock
34	3256-24	2	Washer-Flat
35	112-6500-01	1	Bracket-Lock, Neutral
36	92-9228-03	1	Lever
37	3296-19	1	Nut-Hex
38	60-6740	3	Washer
39	92-9221	1	Cable ASM
40	92-4730-03	1	Plate-Floor
42	60-0760	1	Clevis-Rod, Traction
43	33094-00	6	Washer-Plain
44	33114-020	7	Screw-HH
45	58-0400-01	1	Shroud
46	62-7400	1	Decal
47	60-0600-03	1	Bracket-Pivot
48	60-1110	2	Bushing
49	3-7877	1	Grip-Handle
50	325-7	1	Screw-HH
51	3256-26	1	Washer-Flat
52	2411-44	1	End-Rod
54	76-3430	1	Rod-Traction
55	3296-25	2	Nut-Lock, NI
65	322-6	1	Screw-HH
66	3218-2	1	Nut-Jam
67	3296-29	1	Nut-Lock, NI
68	3256-3	1	Washer-Flat
69	3234-5	4	Screw-HHF
70	32128-20	4	Nut-HF



Foot Rest and Traction Pedal Assembly (continued)

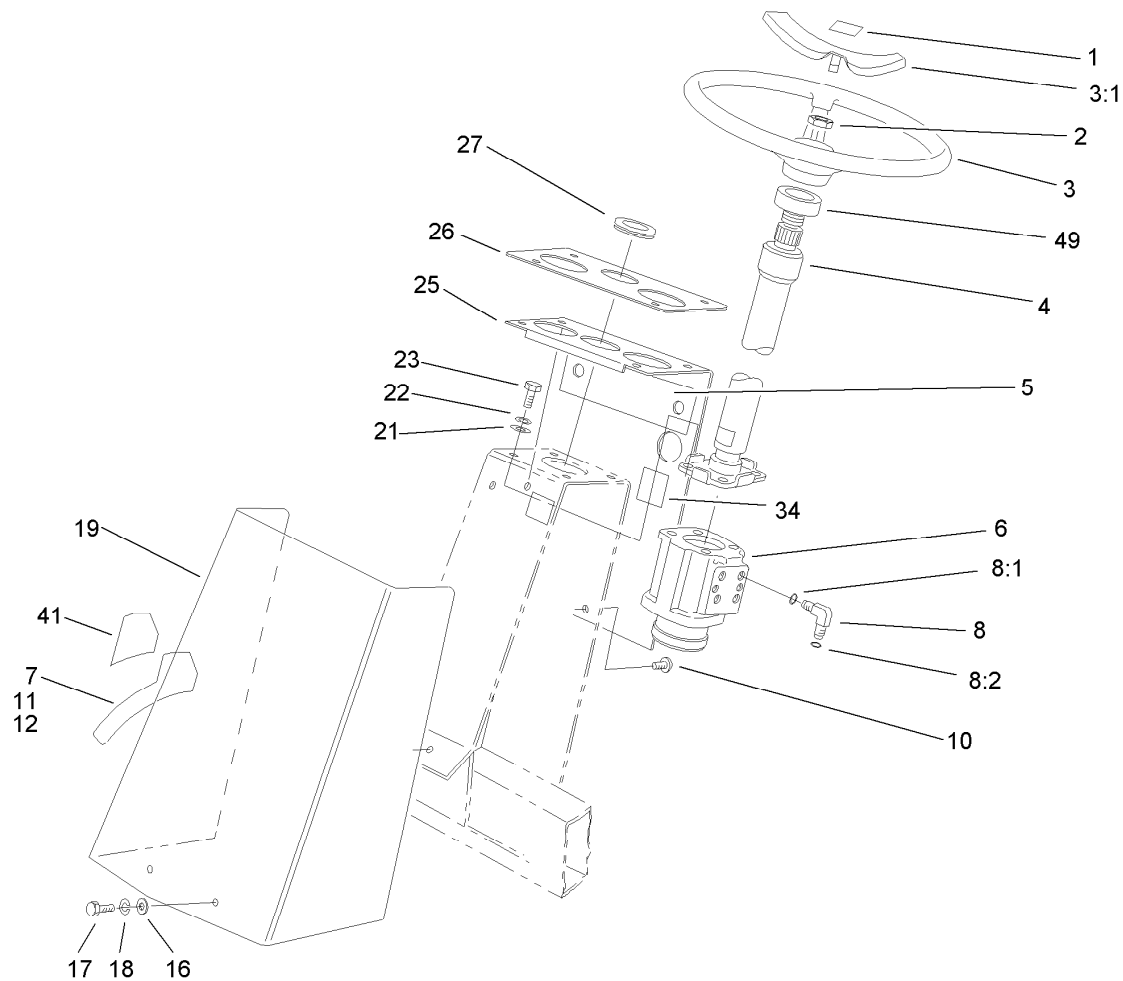
Ref.	Part Number	Qty.	Description
71	33114-045	1	Screw-HH

Ref.	Part Number	Qty.	Description
72	33024-00	2	Nut-Lock, NI
73	3290-482	2	Washer-Belleville



Floor Plate Assembly

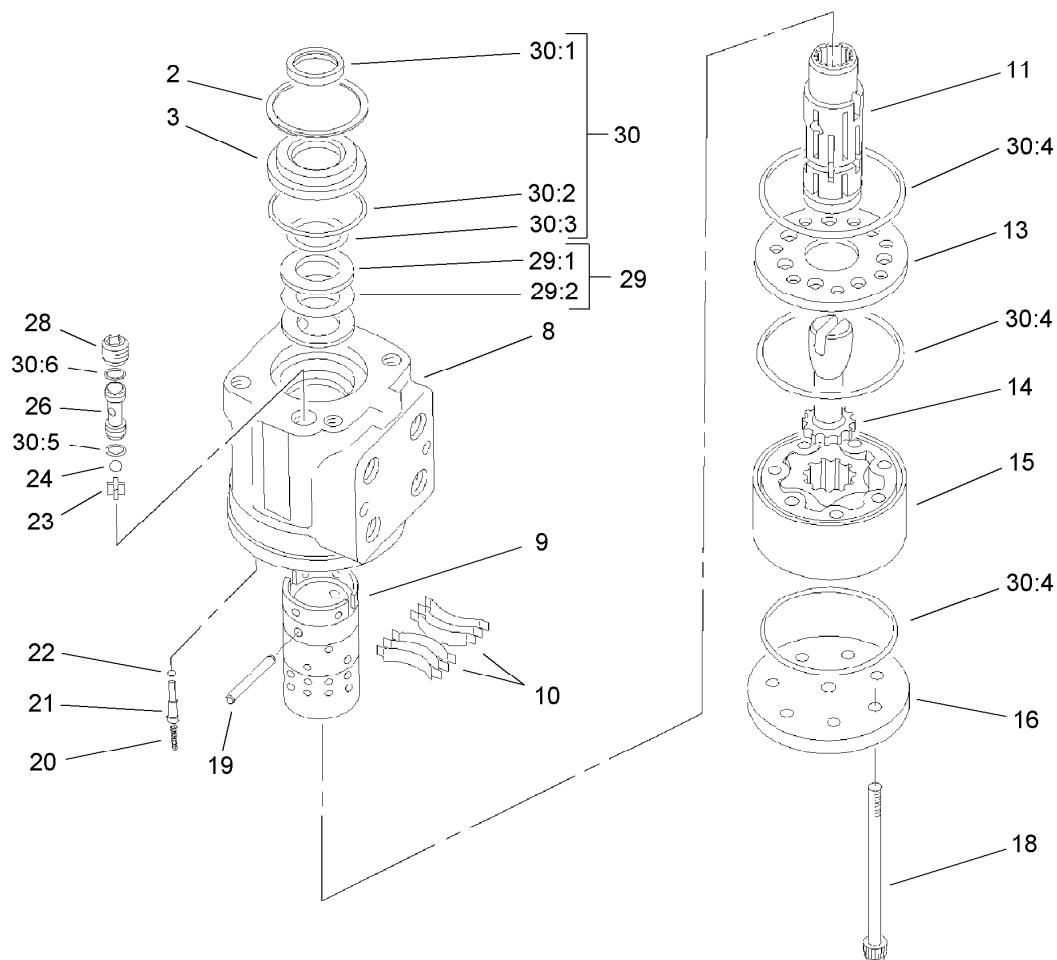
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	59-7280	1	Pad-Pedal, Traction
2	58-6510	1	Pad-Footrest, RH
3	62-6440	1	Pad-Foot
4	58-7390-03	1	Footrest
5	58-6630	1	Pad-Floor, Center
6	93-9409	1	Decal-Latch
7	33113-016	3	Screw-HH
8	58-6620	1	Pad-Footrest, LH
14	3256-16	3	Washer-Flat



Steering Tower Assembly

Ref.	Part Number	Qty.	Description
1	98-1459	1	Decal
2	107-2562	1	Nut-Hex
3	98-1471	1	Wheel-Steering
3:1	98-1468	1	Cover-Wheel, Steering
4	98-3808	1	Column-Steering
5	93-9399	1	Decal-Noise
6	92-9220	1	Steering Control ASM
7	93-9397	1	Decal-Speed, Ground
8	340-18	4	Fitting-HYD, 90 DEG
8:1	237-79	1	O-Ring
8:2	237-22	1	O-Ring
10	60-3260	1	Screw-PPH
11	63-4330	1	Decal-Overlay, 5 Blade
12	63-4340	1	Decal-Overlay, 11 Blade

Ref.	Part Number	Qty.	Description
16	33093-00	2	Washer-Flat
17	33113-012	2	Screw-HH
18	43-5930	2	Washer-Lock, Spring
19	58-0500-01	1	Cover-Valve, Steering
21	3256-24	4	Washer-Flat
22	3253-5	4	Washer-Lock
23	323-8	4	Screw-HH
25	82-9310-03	1	Panel-Display
26	107-1817	1	Decal-Panel, Display
27	60-0790	1	Grommet
34	105-4674	1	Decal-Noise
41	93-9427	1	Decal-Clip, 5 Blade
49	21-9260	1	Cover-Dust

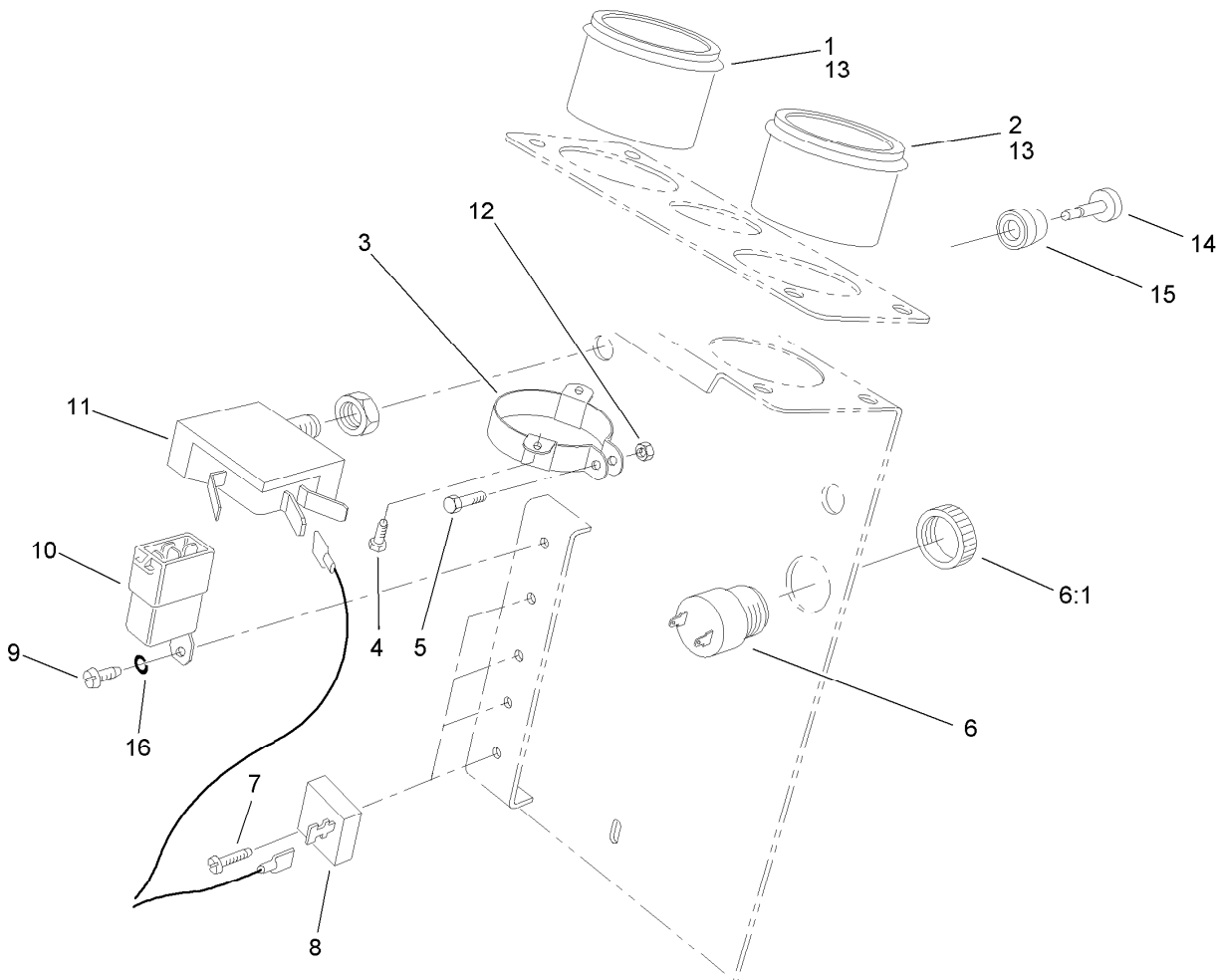


Steering Control Assembly No. 92-9220

Ref.	Part Number	Qty.	Description
2	52-9230	1	Ring-Retaining
3	52-9240	1	Bushing
8		1	Housing ●
9		1	Sleeve-Control ●
10	59-6820	1	Centering Spring Kit
11		1	Spool-Control ●
13	92-9732	1	Plate-Wear
14	59-6860	1	Drive
15	59-6870	1	Gerotor
16	92-9730	1	Cap-End
18	92-9733	7	Screw-Cap
19	59-6830	1	Centering Pin Kit
20	74-3090	2	Spring-Anti-Cav
21	92-9737	2	Plug-Retainer
22	74-3140	2	Ball-Check, Anti-Cav

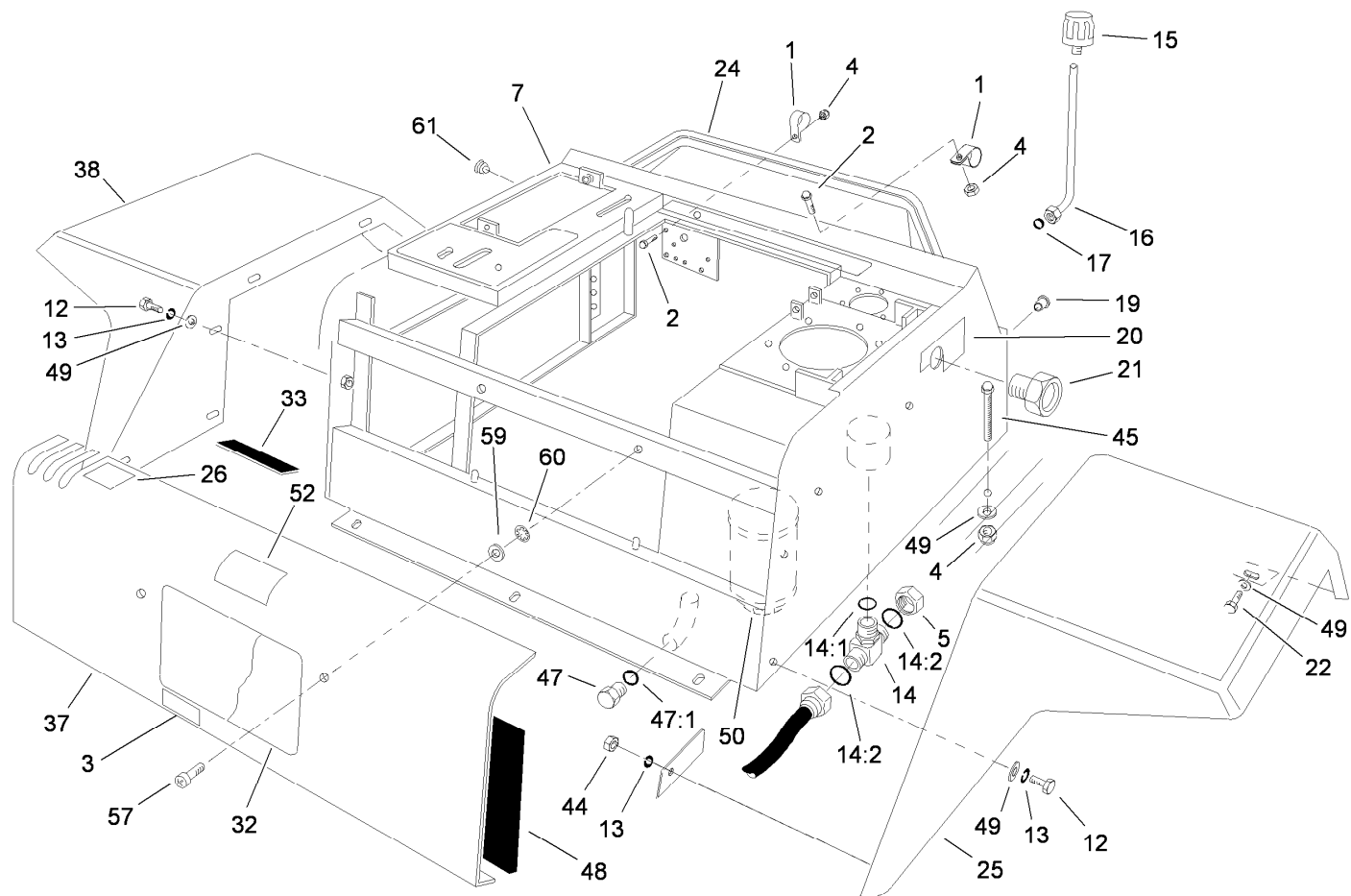
Ref.	Part Number	Qty.	Description
23	52-9290	1	Retainer-Checkball
24	52-9280	1	Checkball
26	52-9270	1	Seat-Checkball
28	52-9260	1	Screw-Set
29	52-9250	1	Bearing Kit
29:1	59-6730	2	Race
29:2	59-6740	1	Bearing
30	92-9749	1	Seal Kit
30:1		1	Seal-Dust ●
30:2		1	Ring-Retaining ●
30:3		1	Ring-Retaining ●
30:4		3	Ring-Retaining ●
30:5		1	Ring-Retaining ●
30:6		1	Ring-Retaining ●

● Not serviced separately



Steering Tower Electrical Assembly

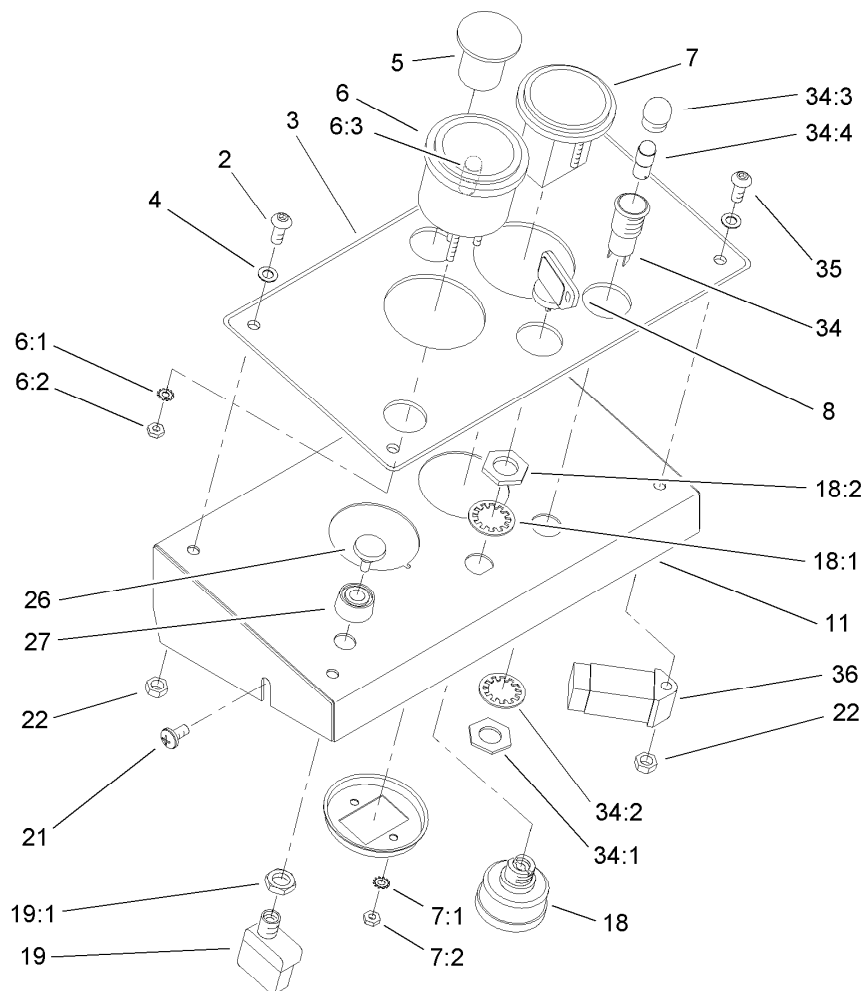
Ref.	Part Number	Qty.	Description
1	93-1434	1	Gauge-Cluster, Warning
2	93-1435	1	Gauge-Cluster, Warning
3	69-4780	2	Clamp-Gauge
4	32144-19	4	Screw-SHWH
5	32105-12	2	Screw
6	80-9330	1	Audio Alarm ASM
6:1	104-5107	1	Nut-Plastic, Knurled
7	3251-4	4	Screw-SRH
8	37-7600	4	Rectifier-Bridge
9	3251-1	1	Screw-PPH
10	70-1480	1	Relay
11	43-6290	2	Switch
12	3296-2	2	Nut-Lock, NI
13	219-17	8	Bulb
14	43-6280	2	Button-Push
15	43-6420	2	Bezel
16	3253-2	1	Washer-Lock



Center Console Assembly

Ref.	Part Number	Qty.	Description
1	2412-106	2	Clamp-R
2	321-5	2	Screw-HH
3	117-2718	1	Decal-Arrester, Spark
4	3296-42	4	Nut-Lock, NI
5	340-117	1	Cap
7	92-9273-03	1	Console-Center
12	33113-016	10	Screw-HH
13	43-5930	10	Washer-Lock, Spring
14	92-4799	1	Fitting-Tee, HYD
14:1	237-79	1	O-Ring
14:2	237-22	2	O-Ring
15	68-6150	1	Breather
16	98-3844	1	Breather Tube ASM
17	237-65	1	O-Ring
19	32148-6	4	Nut-Clinch
20	93-9406	1	Decal-Glass, Sight
21	58-5940	1	Plug-Gage, Sight
22	48-6900	4	Screw
24	92-5682	1	Strip-Sealing

Ref.	Part Number	Qty.	Description
25	58-0980-01	1	Mudguard-LH
26	93-9407	1	Decal-Lever, Lift
32	104-5203	1	Decal-Hillside (Ansi)
32	104-5204	1	Decal-Hillside (Ce)
33	68-7840	1	Strip-Sealing
37	58-1750-03	1	Panel-Access
38	92-4746-01	1	Mudguard-RH
44	48-7890	2	Nut-Hex
45	321-24	2	Screw-HH
47	58-9160	1	Plug-Drain
47:1	237-80	1	O-Ring
48	68-7810	1	Panel-Lining
49	3256-22	16	Washer-Flat
50	48-7120	1	Element-Suction
52	93-9425	1	Decal-Danger
57	3250-36	2	Screw-PPH
59	3256-3	2	Washer-Flat
60	32151-72	2	Ring-Retaining
61	92-6059	5	Plug-Button

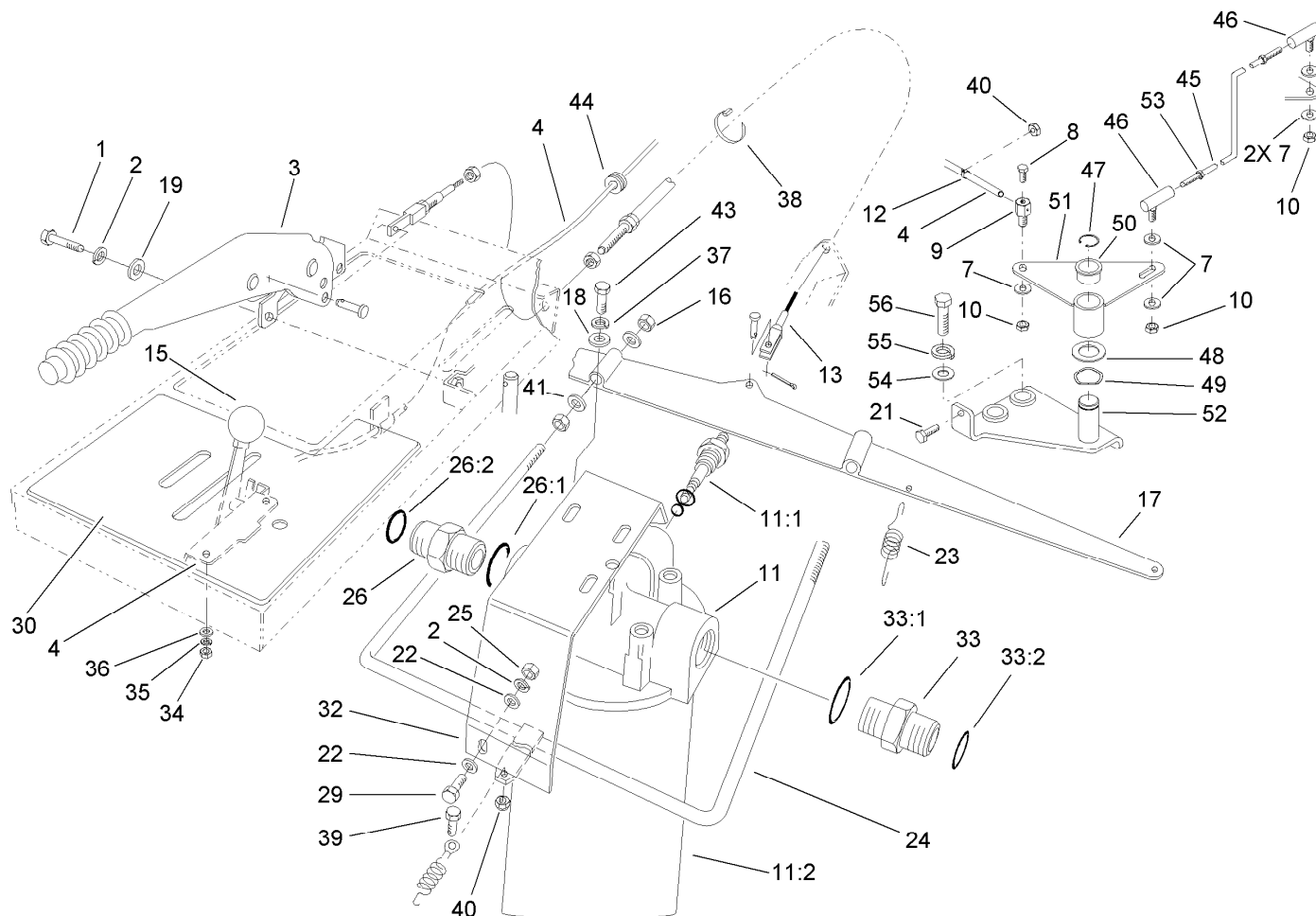


Control Panel Assembly

Ref.	Part Number	Qty.	Description
2	3274-31	3	Screw-HSBH
3	107-1819	1	Decal-Plate, Face
4	3256-60	4	Washer-Flat
5	2410-64	1	Plug-Button
6	98-9339	1	Gauge-Fuel
6:1	3254-1	3	Washer-Lock, Int
6:2	3217-27	3	Nut-Hex
6:3	105-9265	1	Bulb And Lamp ASM
7	66-2950	1	Gauge-Hourmeter
7:1	3255-20	2	Washer-Lock
7:2	3217-25	2	Nut-Hex
8	63-8360	1	Key-Ignition
11	98-3829-03	1	Panel-Instrument
18	88-9830	1	Key Switch ASM
18:1	3254-5	1	Washer-Lock

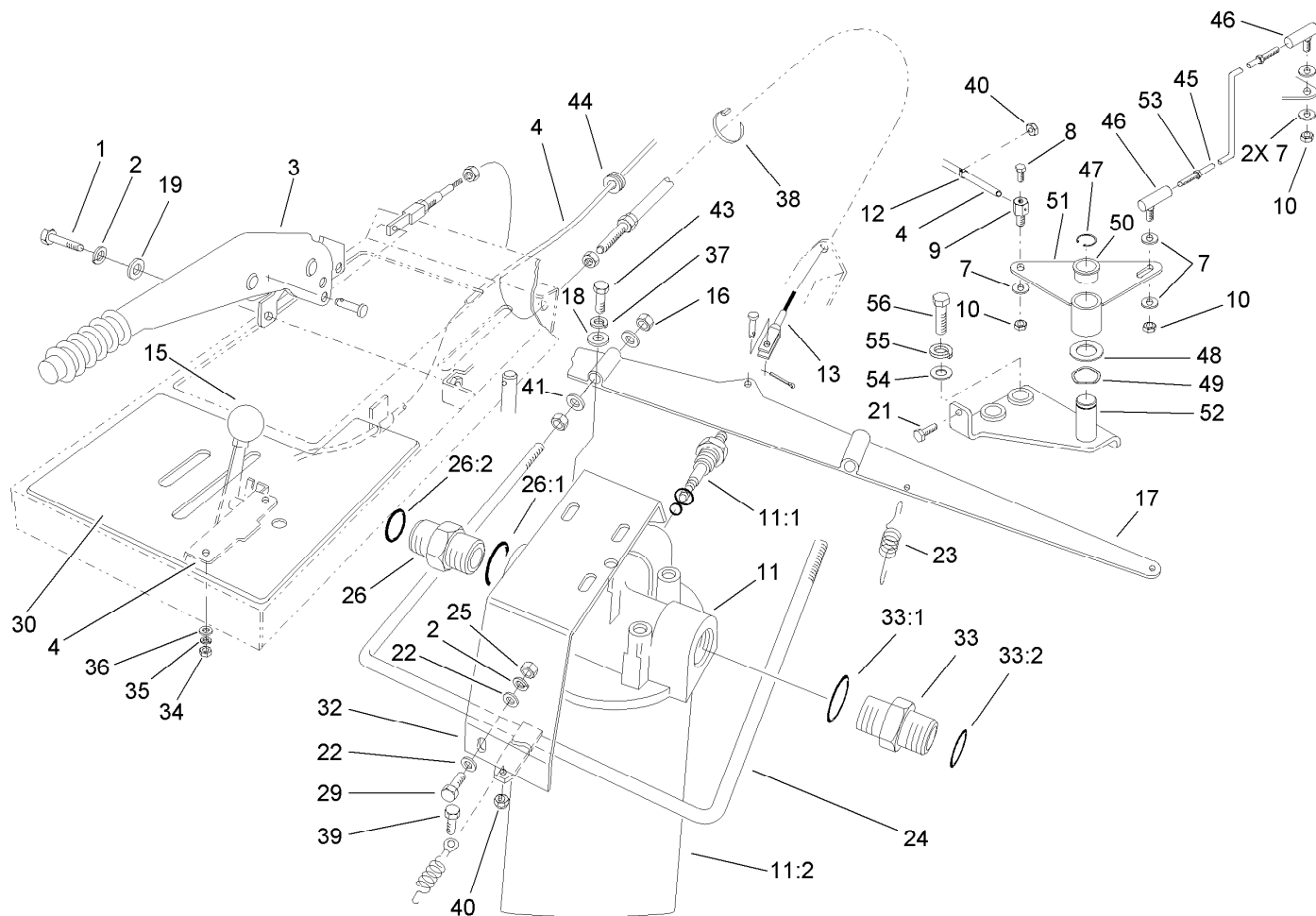
Ref.	Part Number	Qty.	Description
18:2	218-461	1	Nut-HH
19	72-9760	1	Switch
19:1	218-498	1	Nut-Lock
21	60-2170	2	Screw
22	3296-42	4	Nut-Lock, NI
26	43-6280	1	Button-Push
27	43-6420	1	Bezel
34	44-2210	1	Light-Indicator, Red
34:1	218-535	1	Nut-Hex
34:2	218-536	1	Washer-Lock
34:3	218-533	1	Lens
34:4		1	Bulb ●
35	3274-65	1	Screw-HSBH
36	98-7611	1	Controller-Glow

● Not serviced separately



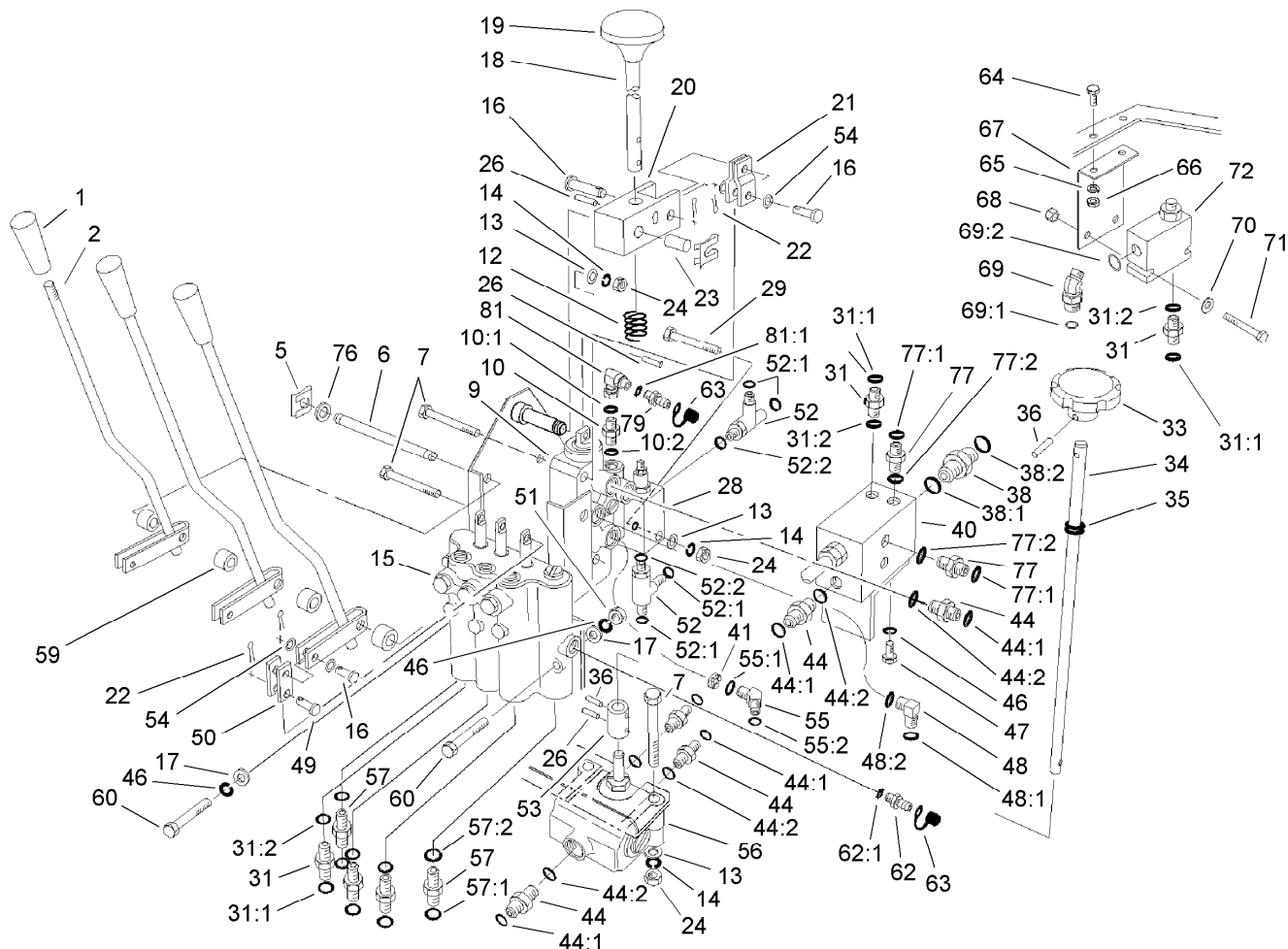
Parking Brake, Throttle and Oil Filter Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	33114-016	2	Screw-HH	29	322-6	2	Screw-HH
2	42-9850	4	Washer-Lock, Spring	30	107-1818	1	Decal-Panel, Side Control
3	53-6070	1	Lever-Brake	32	84-6470-03	1	Bracket-Filter
4	59-7240	1	Control-Throttle	33	340-10	1	Adapter
7	3256-22	5	Washer-Flat	33:1	237-123	1	O-Ring
8	25-8640	1	Screw-HH	33:2	340-64	1	O-Ring
9	93-0021	1	Swivel-Cable, Throttle	34	48-7880	2	Nut-Hex
10	3296-13	3	Nut-Lock, NI	35	48-8000	2	Washer-Lock
11	86-6090	1	HYD Oil Filter ASM	36	52-6430	2	Washer
11:1	86-6100	1	Switch-Indicator, Electrical	37	3253-5	3	Washer-Lock
11:2	86-6110	1	Filter-Hydraulic	38	3290-378	1	Tie-Cable
12	2412-31	1	Clamp-Boden	39	11-9030	1	Screw-Shoulder
13	92-9222	1	Cable-Handbrake	40	3296-42	2	Nut-Lock, NI
15	233-25	1	Knob-Control	41	3256-23	4	Washer-Plain
16	3217-6	4	Nut-Hex	43	323-5	3	Screw-HH
17	58-2170-03	1	Bar-Linkage, Brake	44	60-2370	1	Grommet
18	3256-3	3	Washer-Flat	45	98-1261	1	Rod-Throttle
19	33094-00	2	Washer-Plain	46	98-3845	2	Joint-Ball, Rod End
21	321-4	1	Screw-HH	47	936125	1	Ring-Snap, External
22	3256-23	4	Washer-Plain	48	67-9410	1	Washer
23	60-2140	2	Spring	49	98-3846	1	Washer-Wave
24	92-9225	1	Yoke	50	256-252	2	Bearing-Flange
25	3217-6	2	Nut-Hex	51	98-1257-03	1	Lever-Throttle
26	340-80	1	Fitting-STR	52	98-1256-03	1	Plate-Throttle
26:1	237-123	1	O-Ring	53	3220-1	2	Nut-Jam
26:2	340-65	1	O-Ring	54	3256-24	2	Washer-Flat



Parking Brake, Throttle and Oil Filter Assembly (continued)

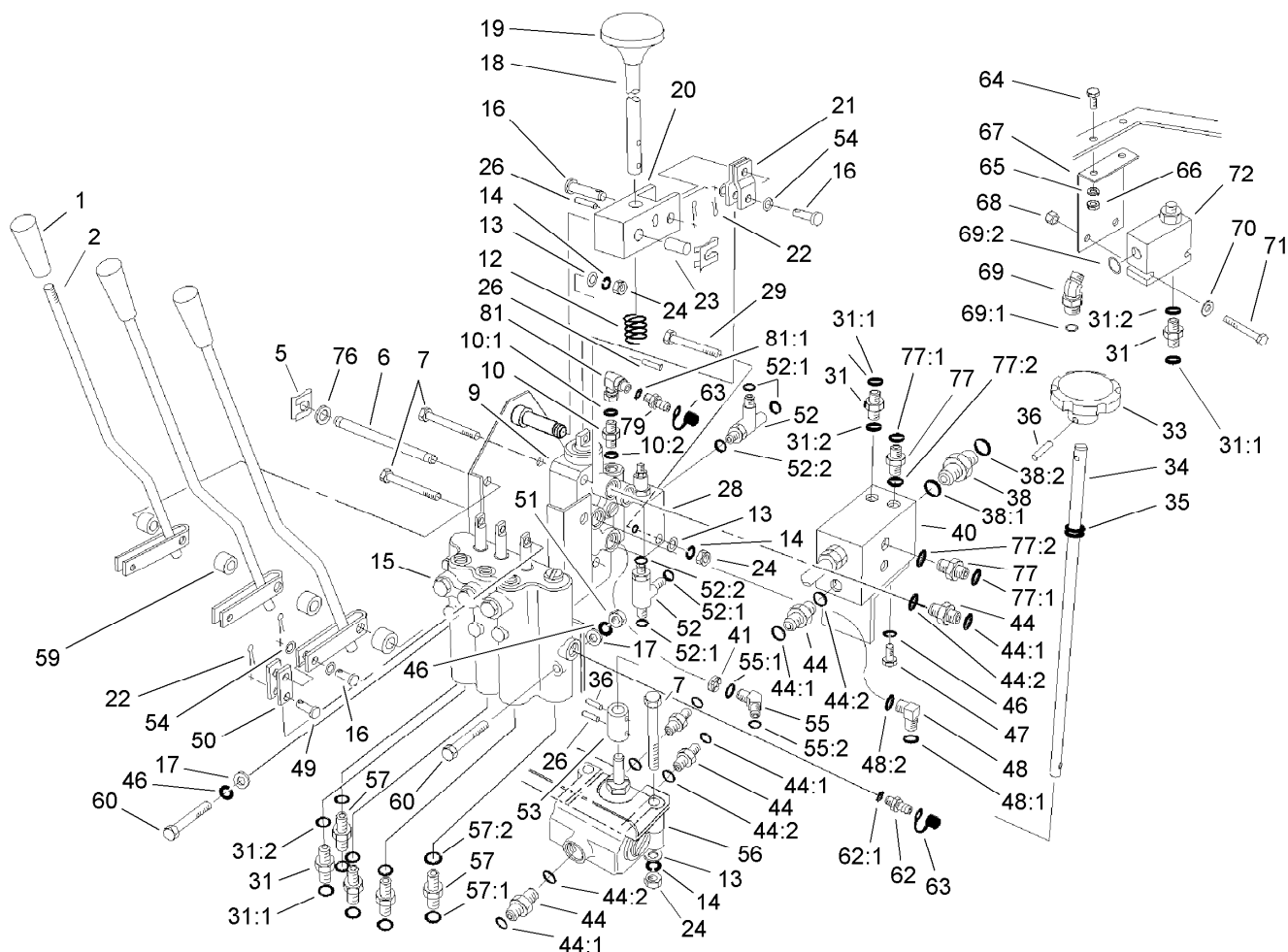
Ref.	Part Number	Qty.	Description
55	48-9590	2	Washer-Lock
56	56-2140	2	Screw-HH



Valve Control Assembly

Ref.	Part Number	Qty.	Description
1	233-39	3	Knob-Control
2	74-3190	3	Lever-Lift
5	60-5690	3	Clip
6	58-1520	1	Pin
7	322-12	4	Screw-HH
9	63-4800	1	Motor-Spool, Valve
10	340-88	1	Fitting-Straight
10:1	237-22	1	O-Ring
10:2	237-78	1	O-Ring
12	58-7190	1	Spring
13	3256-23	5	Washer-Plain
14	3253-4	5	Washer-Lock
15	93-1432	1	3 Spool Valve ASM
16	58-3830	5	Pin-Clevis
17	33093-00	2	Washer-Flat
18	58-4450	1	Lever
19	233-10	1	Knob-Lever
20	58-4460	1	Clevis
21	58-1570	2	Link
22	3272-1	8	Pin-Cotter
23	60-0550	1	Bushing
24	3217-6	5	Nut-Hex
26	32121-118	3	Pin-Roll
28	58-5520	1	Valve-Relief, Adjustable
29	322-9	1	Screw-HH
31	340-2	5	Fitting-Straight
31:1	237-22	1	O-Ring
31:2	237-42	1	O-Ring

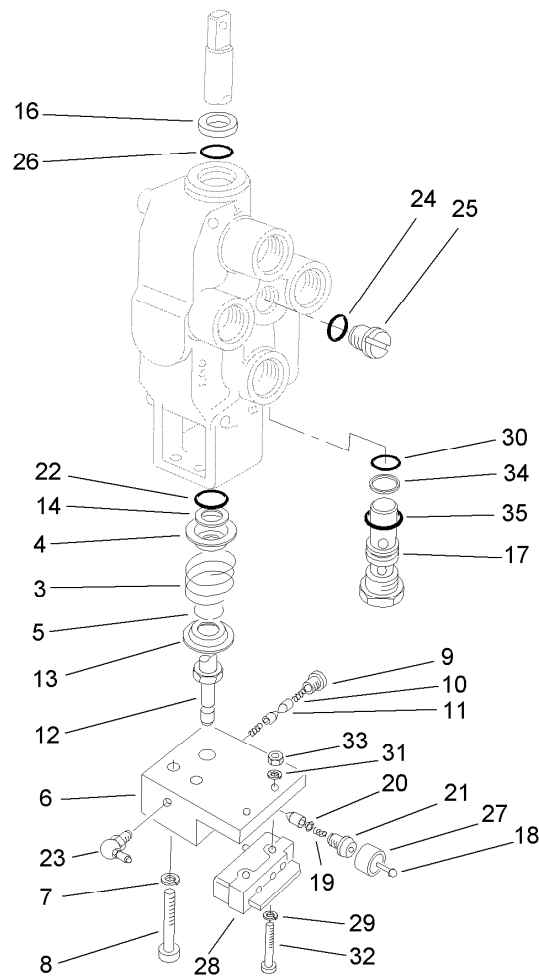
Ref.	Part Number	Qty.	Description
33	59-7130	1	Knob-Control, Speed
34	58-1510	1	Shaft
35	59-7910	1	Grommet
36	60-2110	2	Pin
38	340-80	1	Fitting-STR
38:1	237-123	1	O-Ring
38:2	340-65	1	O-Ring
40	58-2150	1	Block-Manifold
41	66-5410	1	Orifice
44	340-7	6	Fitting-Straight
44:1	237-65	1	O-Ring
44:2	237-80	1	O-Ring
46	43-5930	4	Washer-Lock, Spring
47	33113-016	2	Screw-HH
48	340-17	2	Fitting-Elbow, 90 DEG
48:1	237-65	1	O-Ring
48:2	237-80	1	O-Ring
49	58-3810	3	Pin-Clevis
50	58-1560	6	Link
51	48-7890	1	Nut-Hex
52	340-86	2	Fitting-Tee
52:1	237-22	2	O-Ring
52:2	237-42	1	O-Ring
53	93-7768	1	Coupling
54	52-6430	8	Washer
55	66-5860	1	Fitting-Elbow, 45 DEG
55:1	237-80	1	O-Ring



Valve Control Assembly (continued)

Ref.	Part Number	Qty.	Description
55:2	237-65	1	O-Ring
56	58-5490	1	Valve-Control, Flow
57	340-3	2	Fitting-Straight
57:1	237-22	1	O-Ring
57:2	237-79	1	O-Ring
59	58-1540	4	Spacer-Nylon
60	33113-050	2	Screw-HH
62	59-7410	1	Fitting-Diagnostic
62:1	237-42	1	O-Ring
63	354-79	3	Cap-Dust
64	321-3	2	Screw-HH
65	3253-3	2	Washer-Lock
66	3217-5	2	Nut-Hex
67	63-4690-03	1	Bracket-Valve

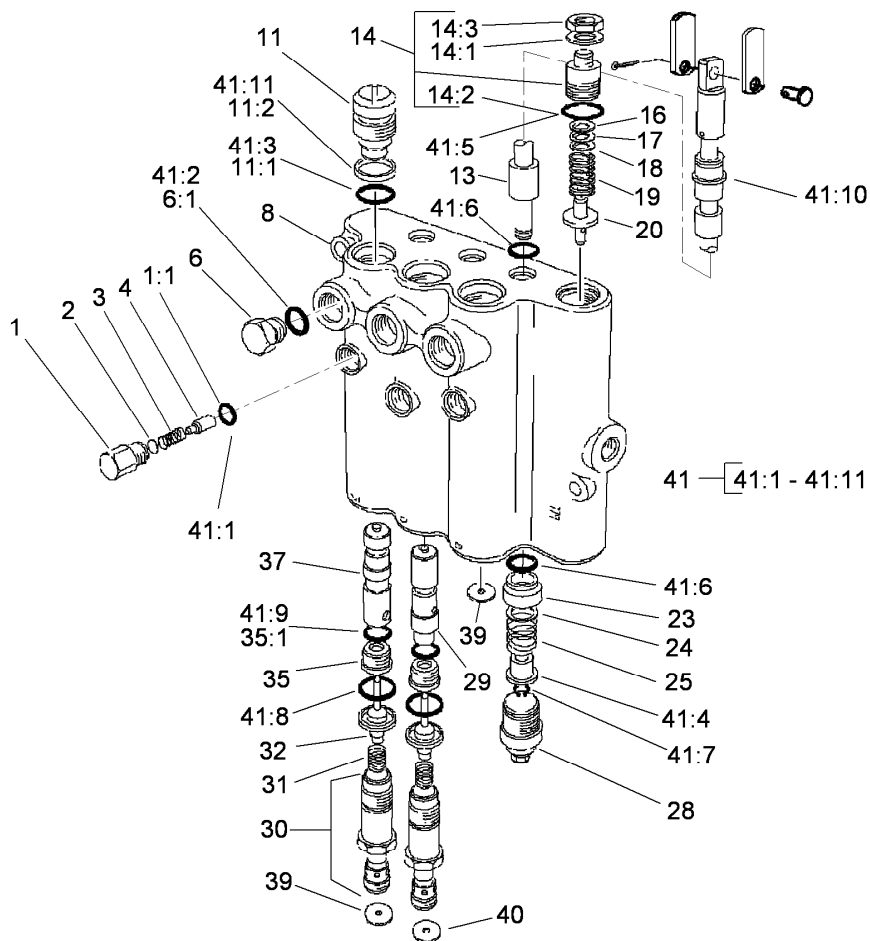
Ref.	Part Number	Qty.	Description
68	3296-8	2	Nut-Hex
69	340-87	1	Fitting-Elbow, 45 DEG
69:1	237-22	1	O-Ring
69:2	237-42	1	O-Ring
70	3256-22	2	Washer-Flat
71	321-11	2	Screw-HH
72	63-4700	1	Valve-Flow, Regulator
76	3256-24	2	Washer-Flat
77	92-9258	3	Adapter-Check
77:1	237-22	1	O-Ring
77:2	237-42	1	O-Ring
79	86-5480	2	Nipple-Test
81	340-159	1	Elbow-90
81:1	237-22	2	O-Ring



Valve Motor Spool Assembly No. 63-4800

Ref.	Part Number	Qty.	Description
3	59-8040	1	Spring
4	59-8080	1	Washer
5	59-8170	1	Washer
6	63-4820	1	Block-Detent
7	59-8070	2	Lockwasher
8	63-4830	2	Capscrew
9	59-8060	1	Plug
10	59-8050	2	Spring
11	59-8150	3	Pawl
12	63-4840	1	Screw-Detent
13	59-8100	1	Washer
14	59-8180	1	Washer
16	59-8190	1	Wiper
17	63-4780	1	Valve
18	63-4850	1	Plunger
19	63-4510	1	Spring

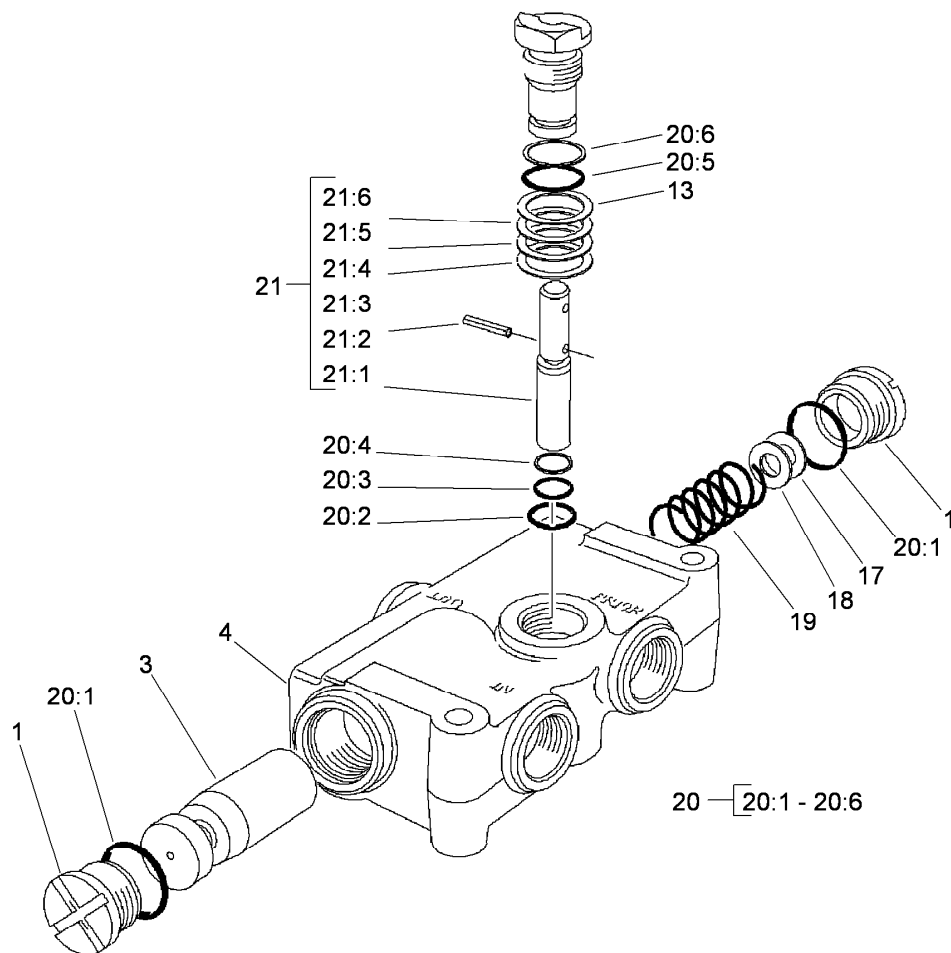
Ref.	Part Number	Qty.	Description
20	63-4860	1	Circlip
21	59-8230	1	Plug
22	59-7780	1	Ring
23	302-66	1	Fitting-Grease
24	59-8140	1	Ring
25	59-8160	1	Plug
26	59-8120	1	Ring
27	66-5420	1	Sleeve
28	60-4550	1	Switch-Micro
29	3256-13	2	Washer
30	63-4440	1	O-Ring
31	3253-19	2	Washer-Lock
32	66-5430	2	Screw
33	66-5440	2	Nut-Hex
34	59-7860	1	Washer
35	42-1220	1	O-Ring



Control Valve Assembly No. 93-1432

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	58-6780	3	Plug	25	58-6730	3	Spring
1:1	58-6790	1	O-Ring	28	58-6420	3	Cap
2	60-6450	1	Disc	29	69-1840	1	Plunger
3	58-6760	3	Spring	30	58-6380	3	Plug
4	58-6770	3	Plunger	31	58-6410	3	Spring
6	353-508	3	Plug-HH	32	60-6440	3	Eyelet
6:1	237-42	1	O-Ring	35	58-6330	3	Seat
8		1	Body ●	35:1	58-6340	1	O-Ring
11	58-6350	3	Plug	37	84-6420	2	Plunger
11:1	60-5720	1	O-Ring	39	84-6400	2	Disc-Orifice
11:2	58-6370	1	Washer	40	84-6401	1	Disc-Orifice
13		3	Spool ●	41	60-3780	1	Seal Kit
14	69-1830	1	Plug ASM	41:1	58-6790	3	O-Ring
14:1		1	Washer ●	41:2	58-6720	3	O-Ring
14:2	58-6750	1	O-Ring	41:3	60-5720	6	O-Ring
14:3		1	Nut-Lock ●	41:4	58-6310	6	Spacer
16	58-6470	1	Washer	41:5	58-6750	1	O-Ring
17	58-6480	1	Washer	41:6	58-6450	6	O-Ring
18	58-6490	1	Washer	41:7	58-6460	3	Ring-Retaining
19	84-6450	1	Spring	41:8	58-6290	3	Poppet
20	58-6440	1	Poppet	41:9	58-6340	3	O-Ring
23	58-6400	3	Bushing	41:10	58-6320	3	Wiper
24	58-6700	3	Washer	41:11	58-6370	1	Washer

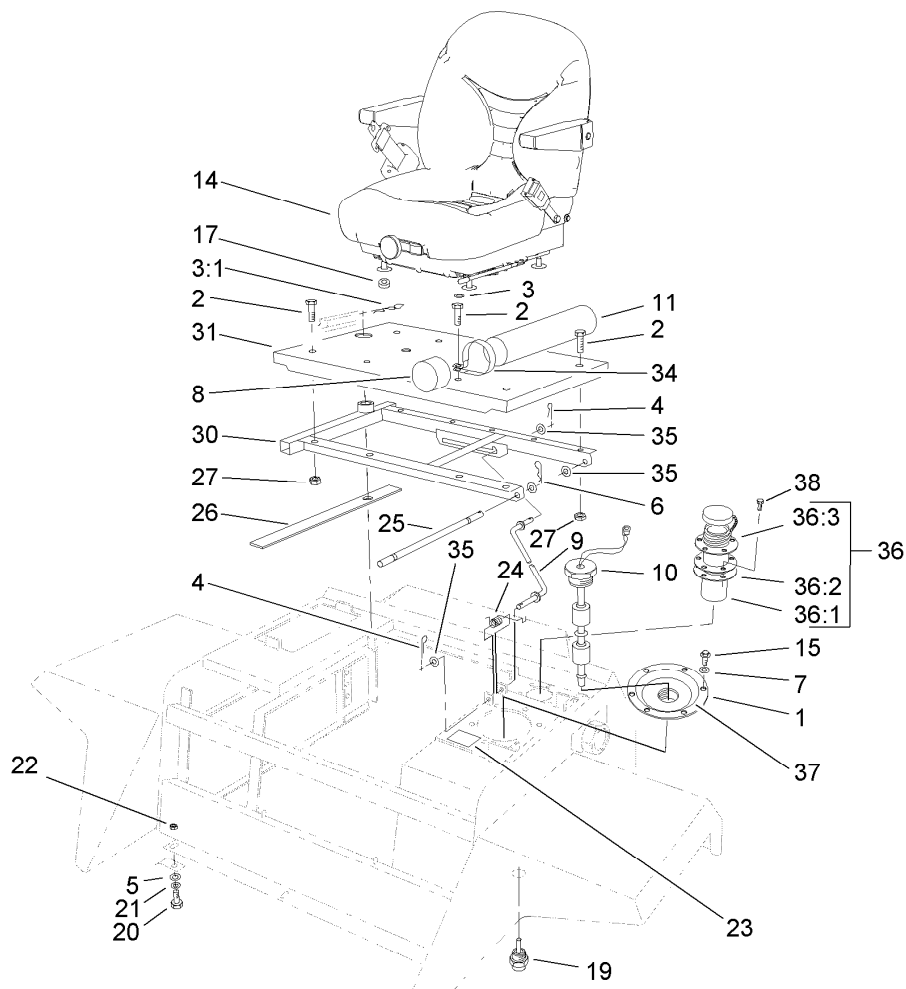
● Not serviced separately



Priority Flow Control Valve Assembly No. 58-5490

Ref.	Part Number	Qty.	Description
1	59-7600	2	Plug
3		1	Spool ●
4		1	Body ●
13	59-7720	1	Washer
17	59-7750	1	Washer
18	59-7760	1	Washer
19	59-7770	1	Spring
20	63-4520	1	Seal Kit
20:1	59-7610	2	Ring
20:2	59-7640	1	Ring
20:3	59-7650	1	Ring
20:4	60-5950	1	Washer
20:5	59-7780	1	Ring
20:6	58-6370	1	Washer
21	94-8265	1	Plug-Metering
21:1		1	Stem-Metering ●
21:2		1	Pin-Groove ●
21:3		1	Shim ●
21:4		1	Shim ●
21:5		1	Shim ●
21:6		1	Plug-Metering ●

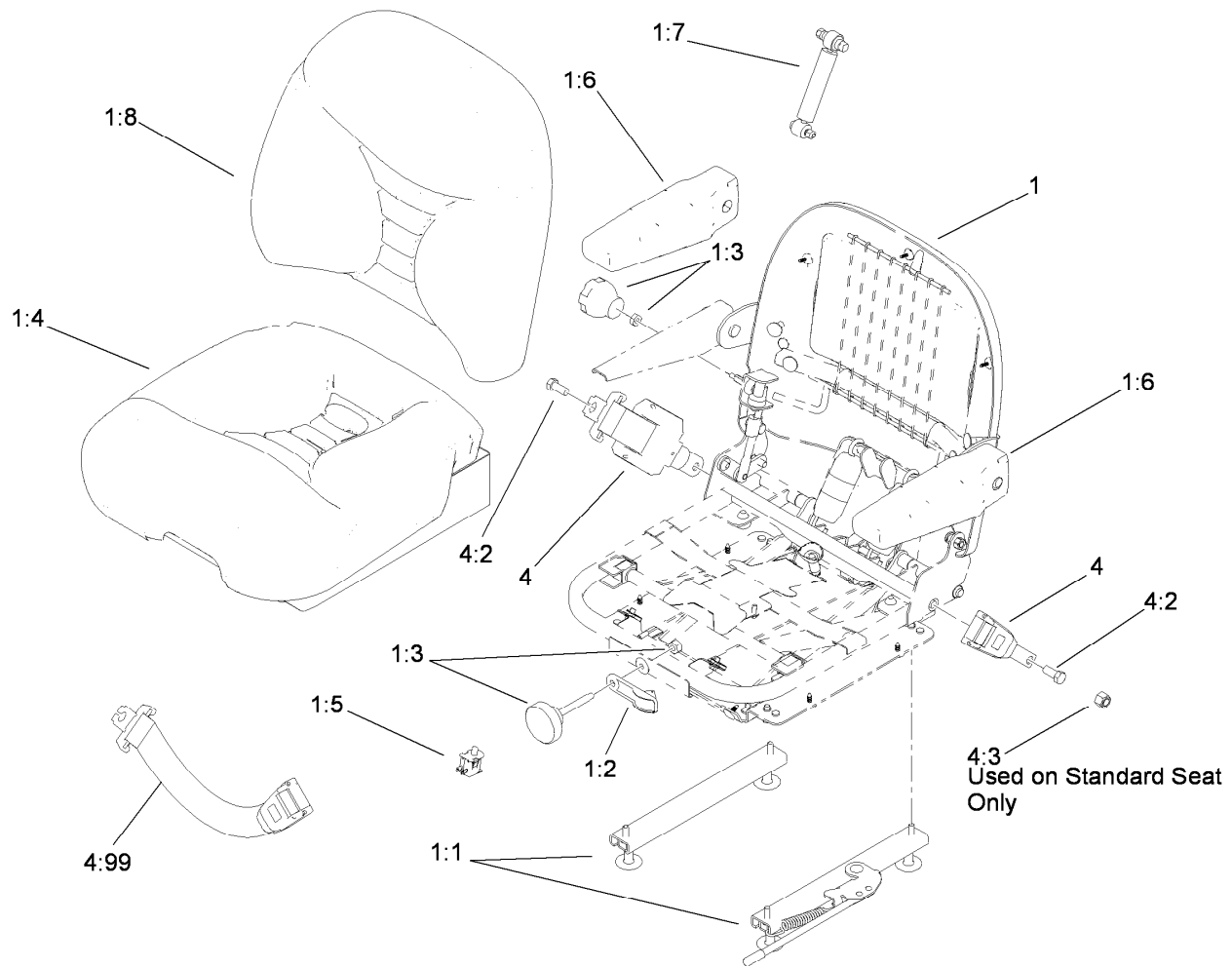
● Not serviced separately



Seat Platform and Filler Cap Assembly

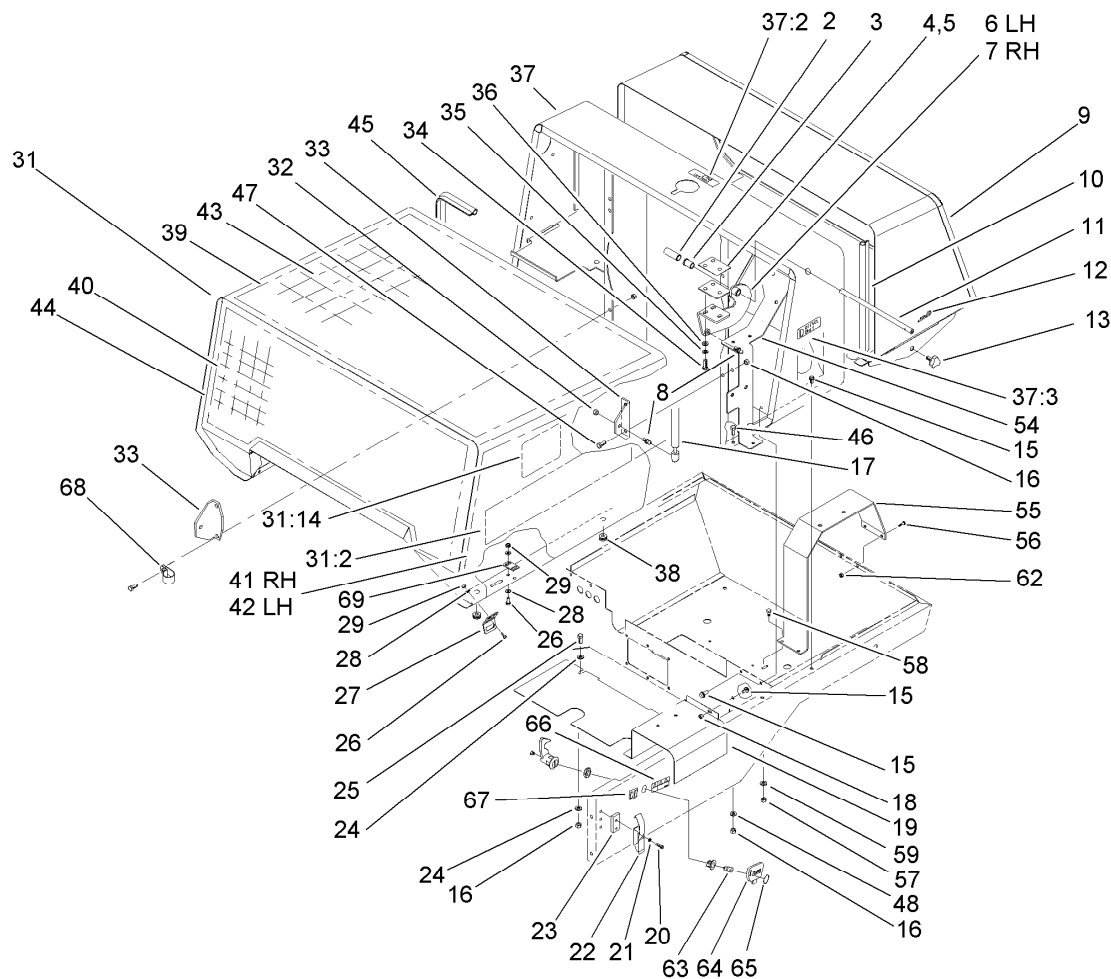
Ref.	Part Number	Qty.	Description
1	92-9200	1	Cover
2	3234-5	6	Screw-HHF
3	60-2160	1	R-Clip ASM
3:1	3290-355	1	Pin-Hair
4	3272-11	2	Pin-Cotter
5	3256-24	2	Washer-Flat
6	3290-250	2	Pin-Cotter
7	3253-15	6	Washer-Lock
8	104-7048	1	Cap-Housing
9	58-1650	1	Rod-Seat
10	82-9340	1	Level Switch ASM
11	104-7050	1	Tube-Manual
14	110-0838	1	Deluxe Seat ASM
15	46-0670	6	Screw-PPH
17	26-4840	4	Spacer-Pin, Mounting
19	60-5580	1	Switch-Temperature
20	323-7	2	Screw-HH

Ref.	Part Number	Qty.	Description
21	3253-21	2	Washer-Lock
22	32128-21	2	Nut-HF Lock
23	93-6686	1	Decal-Oil, HYD
24	60-0050	1	Spring-Tray, Seat
25	58-1640	1	Pin-Pivot, Seat
26	68-7850	1	Strip-Sealing
27	32128-20	10	Nut-HF
30	58-1580-03	1	Frame-Seat
31	58-9830-03	1	Plate-Seat
34	2412-133	2	Clamp-R
35	3256-24	4	Washer-Flat
36	71-4040	1	HYD Filler ASM
36:1	62-2610	1	Strainer-Cap, Filler
36:2	353-963	2	Gasket
36:3	353-961	1	Flange
37	58-6820	1	Gasket
38	32144-107	6	Screw



Deluxe Seat Assembly No. 110-0838

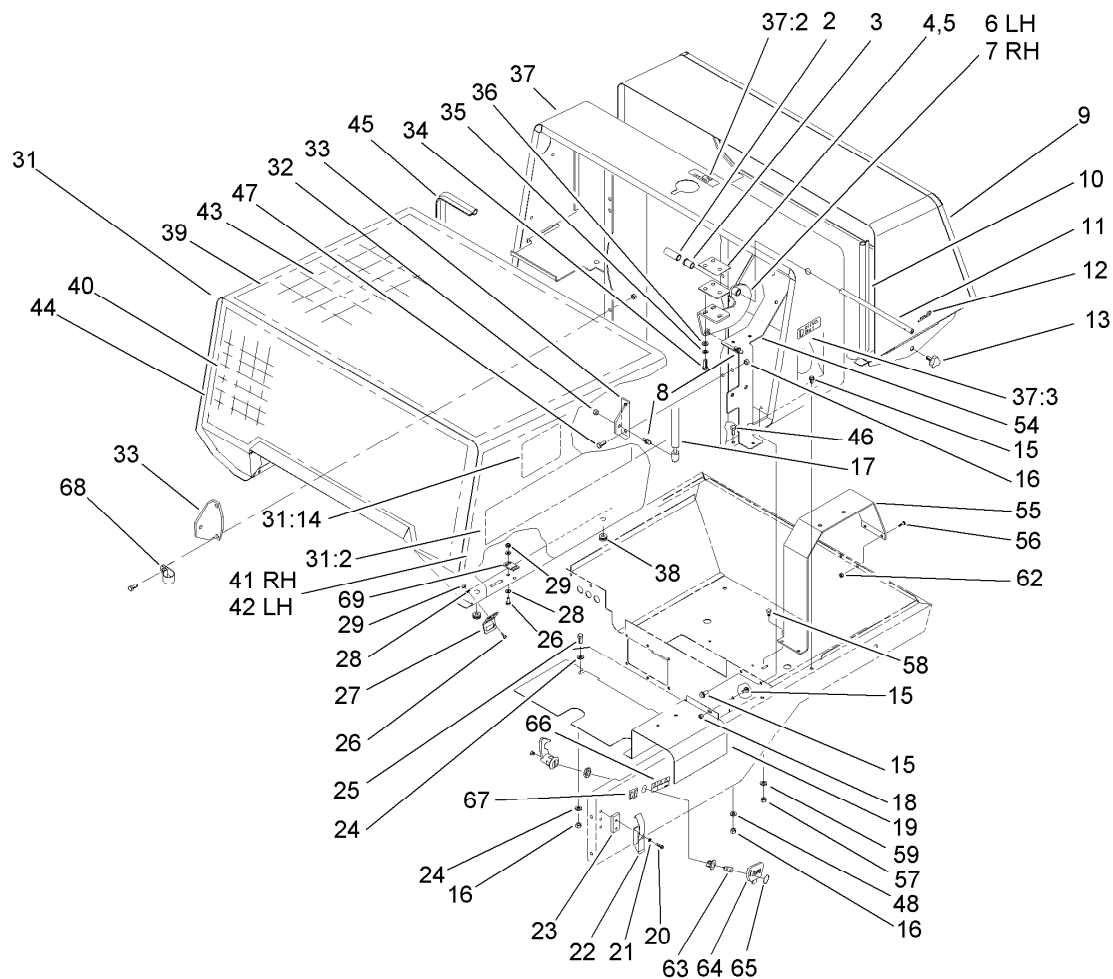
Ref.	Part Number	Qty.	Description
1	112-8355	1	Seat-Suspension
1:1	107-1880	1	Seat Track Kit
1:2	107-1885	1	Weight Indicator Kit
1:3	107-1881	1	Knob Kit
1:4	107-1883	1	Bottom Cushion Kit
1:5	82-2190	1	Switch-Bail
1:6	107-1887	1	Pad-Armrest
1:7	107-1884	1	Shock Absorber Kit
1:8	112-8356	1	Cushion-Back
4	110-0883	1	Retractable Seatbelt Kit
4:2	3212-4	2	Screw-HH
4:3	3296-7	2	Nut-Lock
4:99	109-6226	1	Seat Belt Extension Kit



Hood Assembly

Ref.	Part Number	Qty.	Description
2	92-5655	2	Tube-Canopy
3	115-2037	2	Bushing-Oilite
4	58-5330	2	Spacer-Hinge, Canopy
5	58-5350	2	Spacer-Hinge, Canopy
6	58-1970-01	1	Plate-Hinge, Left
7	58-1980-01	1	Plate-Hinge, Right
8	86-6130	4	Ball-Stud
9	92-6086	1	Rear Screen ASM
10	92-5253	1	Strip-Sealing
11	58-3910	2	Pin-Hinge, Canopy
12	3290-355	2	Pin-Hair
13	77-3620	2	Knob-Retainer
15	3234-13	9	Screw-HHF
16	3296-29	9	Nut-Lock, NI
17	88-6760	2	Spring-Gas
18	3296-56	1	Nut-Lock, NI
19	105-3330-03	1	Baffle-Body, Lower
20	3250-25	4	Screw-PPH
21	3253-2	4	Washer-Lock
22	58-5380	2	Latch-Draw
23	58-7070-03	2	Spacer-Latch, RH
24	3256-23	2	Washer-Plain
25	322-3	1	Screw-HH
26	3250-31	10	Screw-PPH
27	68-6040	2	Bracket
28	3256-51	12	Washer-Flat
29	3296-27	10	Nut-Lock, NI
31	106-7074	1	Canopy-Front

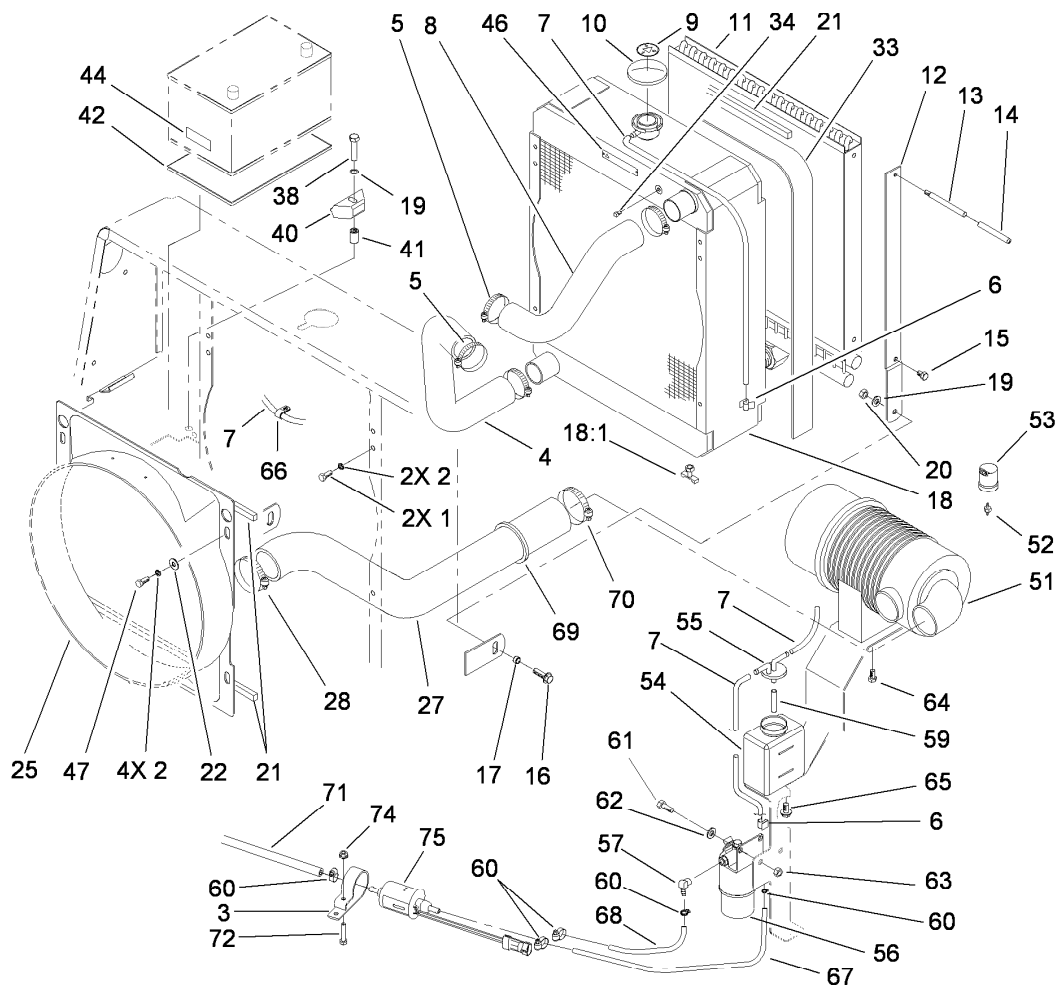
Ref.	Part Number	Qty.	Description
31:2	106-7060	2	Decal
31:14	66-6140	2	Decal
32	48-9510	2	Nut
33	92-5652-03	2	Bracket
34	33114-025	6	Screw-HH
35	42-9850	6	Washer-Lock, Spring
36	33094-00	6	Washer-Plain
37	115-8004	1	Center Canopy ASM
37:2	93-9404	1	Decal-Only, Coolant
37:3	114-9600	1	Decal-Low Sulfur
38	237-141	4	Grommet-Rubber
39	92-5678	1	Foam-Hood, Top
40	92-5679	1	Foam-Hood, Front
41	92-5680	1	Foam-Hood, RH
42	92-5681	1	Foam-Hood, LH
43	92-5672-03	1	Support-Foam, Canopy
44	92-5673-03	1	Support-Foam, Front
45	92-6060	1	Strip-Sealing
46	322-5	4	Screw-HH
47	322-4	4	Screw-HH
48	3256-3	4	Washer-Flat
54	104-5230-03	1	Bracket-Fuel
55	94-8226-03	1	Bracket-Cleaner, Air
56	32122-42	2	Screw
57	3296-42	2	Nut-Lock, NI
58	321-3	2	Screw-HH
59	3256-22	2	Washer-Flat
62	3296-56	2	Nut-Lock, NI



Hood Assembly (continued)

Ref.	Part Number	Qty.	Description
63	98-5398	1	Latch
64	99-8970	1	Key-Latch, Hood
65	98-9321	1	Ring-Key
66	100-6574	1	Decal-Warning

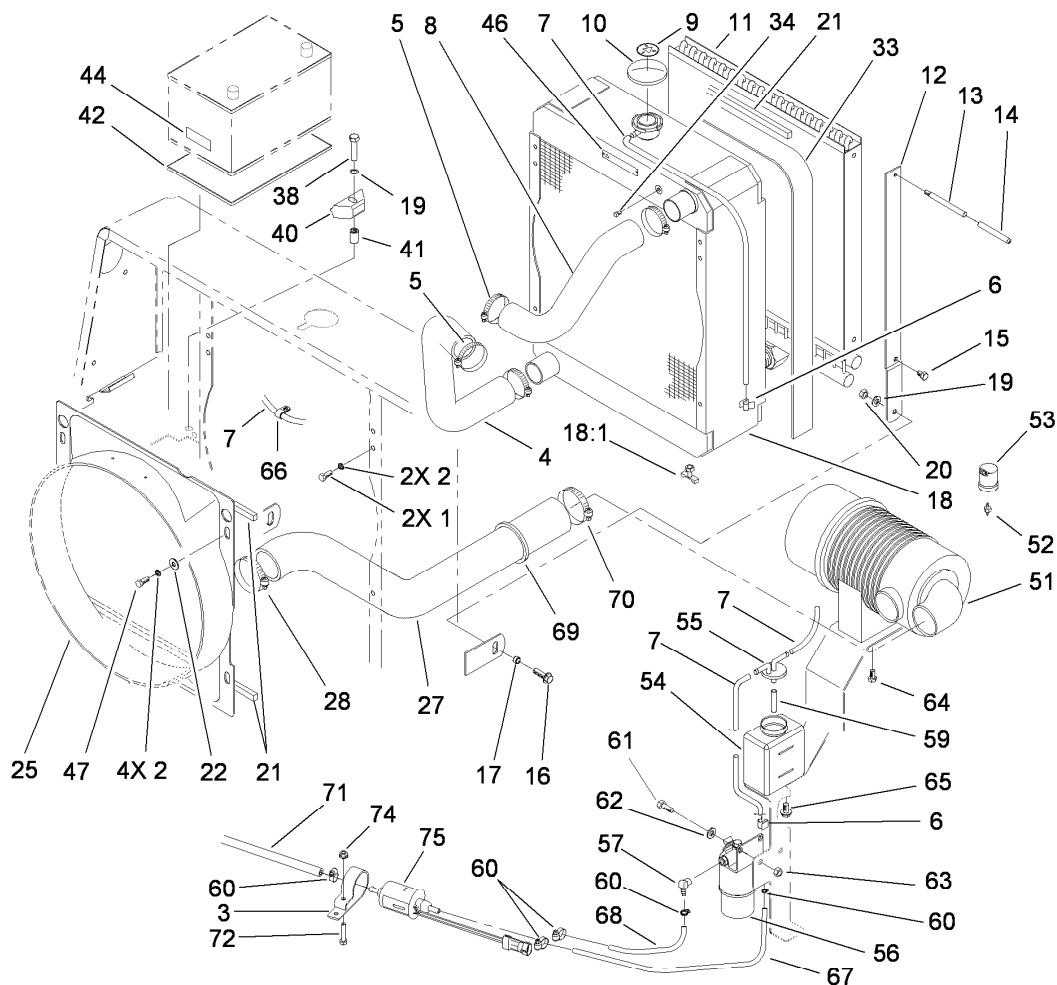
Ref.	Part Number	Qty.	Description
67	93-7252	1	Decal
68	2412-109	1	Clip-J
69	105-9270	1	Plate-Strike



Radiator, Oil Cooler and Air Cleaner Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	322-3	2	Screw-HH	21	68-7575	3	Strip-Sealing
2	3253-4	6	Washer-Lock	22	99-2900	4	Washer-Flat
3	110-8817	1	Bracket-Pump, Fuel	25	98-1250	1	Shroud-Fan
4	98-1215	1	Hose-Lower, Radiator	27	98-1234	1	Hose-Intake
5	2412-92	4	Clamp-Hose	28	2412-42	1	Clamp-Hose
6	115-8007	4	Clip-Wire	33	92-6062	1	Foam-Seal, Radiator
7	98-7895	2	Tube	34	281-2	1	Plug-Pipe, SQH
8	98-1214	1	Hose-Radiator, Upper	38	323-9	1	Screw-HH
9	59-8440	1	Decal-Pressure Warning, Radiator	40	66-2490	1	Retainer-Battery
10	58-5420	1	Cap-Pressure	41	32148-9	1	Nut-Clinch
11	58-5540	1	Cooler-Oil	42	93-1420	1	Tray-Battery
11:1	340-65	2	O-Ring ●	44	93-6668	1	Decal-Battery
12	92-4753-03	2	Strap-Cooler, Oil	46	93-6681	1	Decal-Warning, Fan
13	75-7790	2	Handle	47	322-4	4	Screw-HH
14	47-2550	2	Grip-Handle, Bag	51	100-2597	1	Air Filter ASM
15	48-7680	2	Screw-HH	52	94-1416	1	Adapter-Indicator
16	3234-11	2	Screw-HHF	53	69-1940	1	Indicator-Electrical
17	76-2290	2	Spacer	54	93-2049	1	Tank-Overflow
18	92-4729	1	Radiator ASM	55	93-2048	1	Cap-Tank, Overflow
18:1	304-46	1	Draincock	56	104-5218	1	Water / Fuel Separator Filter ASM
19	3256-24	3	Washer-Flat	57	353-781	2	Fitting-HYD, 90
20	3296-39	2	Nut-Lock, NI	59	108-3283	1	Hose-Fuel

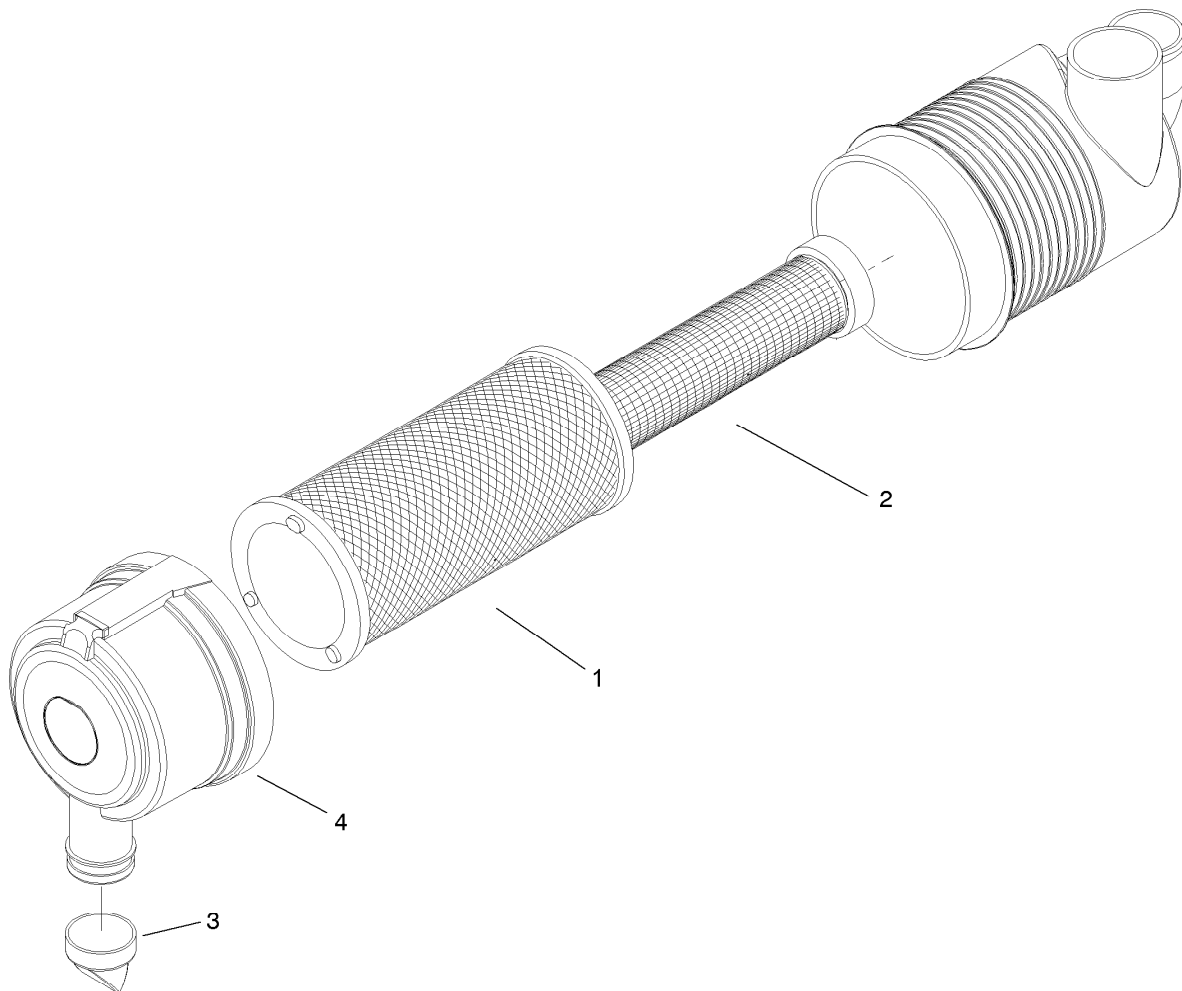
● Not illustrated



Radiator, Oil Cooler and Air Cleaner Assembly (continued)

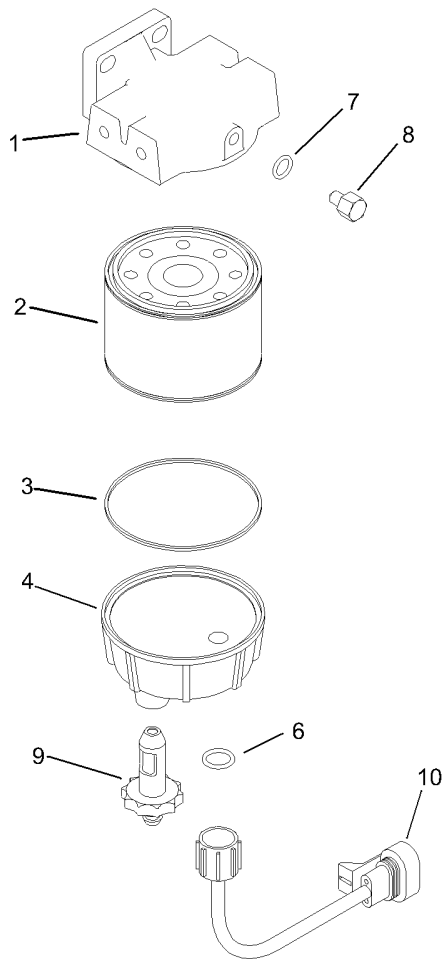
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
60	2412-108	5	Clamp-Worm	68	110-3257	1	Hose-Fuel
61	322-5	2	Screw-HH	69	98-7896	1	Trim-Lok
62	3256-23	2	Washer-Plain	70	2412-125	1	Clamp-Hose
63	3296-29	2	Nut-Lock, NI	71	110-4108	1	Hose-Fuel
64	33104-016	2	Screw-HHF	72	321-13	1	Screw-HH
65	33114-016	2	Screw-HH	74	32128-32	1	Nut-HHF
66	92-6064	1	Clamp-R	75	110-8806	1	Pump-Fuel
67	110-4110	1	Hose-LP				

● Not illustrated



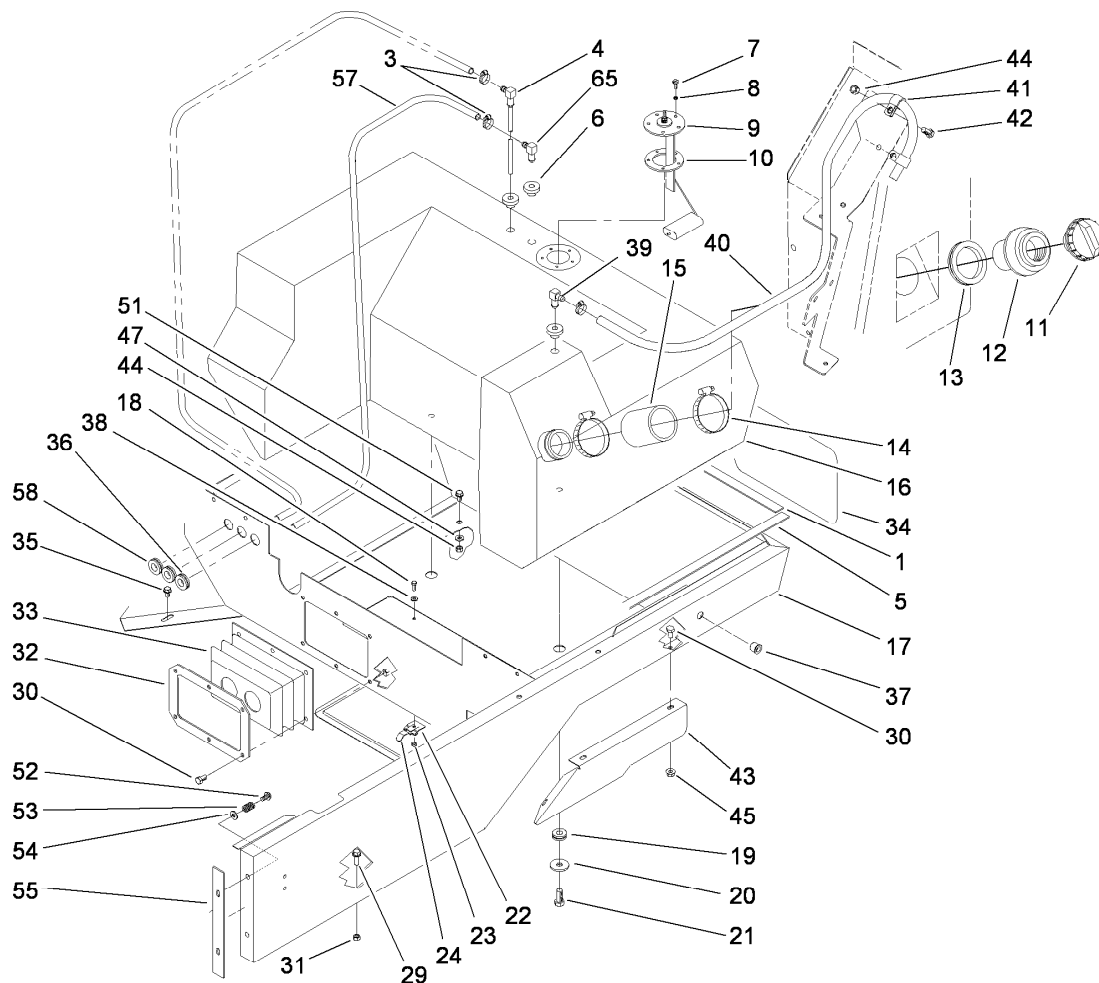
Air Filter Assembly No. 100-2597

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	108-3812	1	Filter-Air
2	108-3813	1	Element-Safety, Air Cleaner
3	87-9400	1	Valve-Vacuator
4	108-1448	1	Cover ASM



Fuel Filter Assembly No. 104-5218

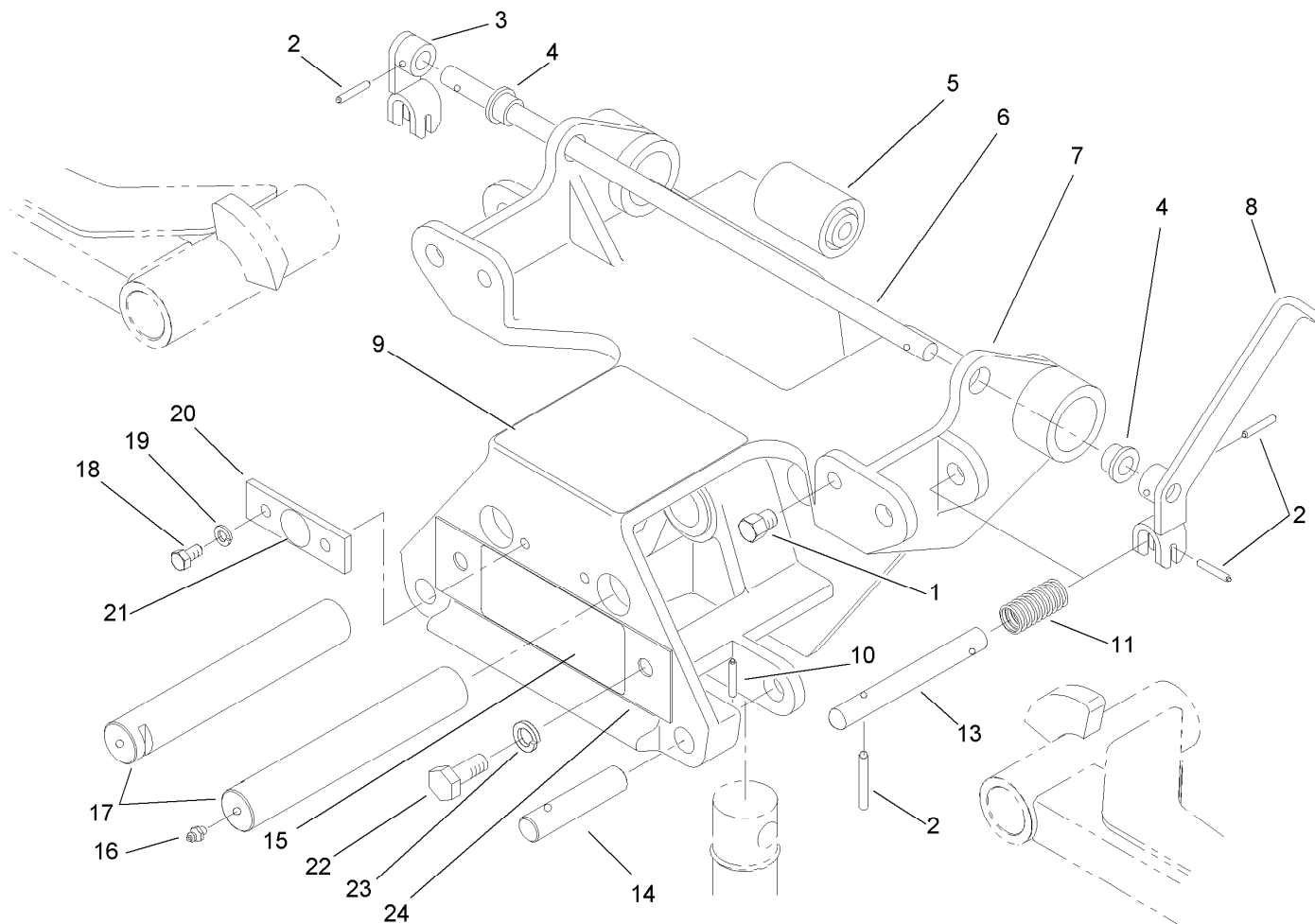
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	98-9772	1	Head-Filter
2	98-9764	1	Element
3	98-9774	1	O-Ring
4	98-9775	1	Base-Filter
6	237-42	1	O-Ring
7	237-78	1	O-Ring
8	98-9776	1	Plug-Head, Filter
9	98-9777	1	Drain Valve ASM
10	110-0048	1	Water Sensor ASM



Fuel Tank and Lower Body Assembly

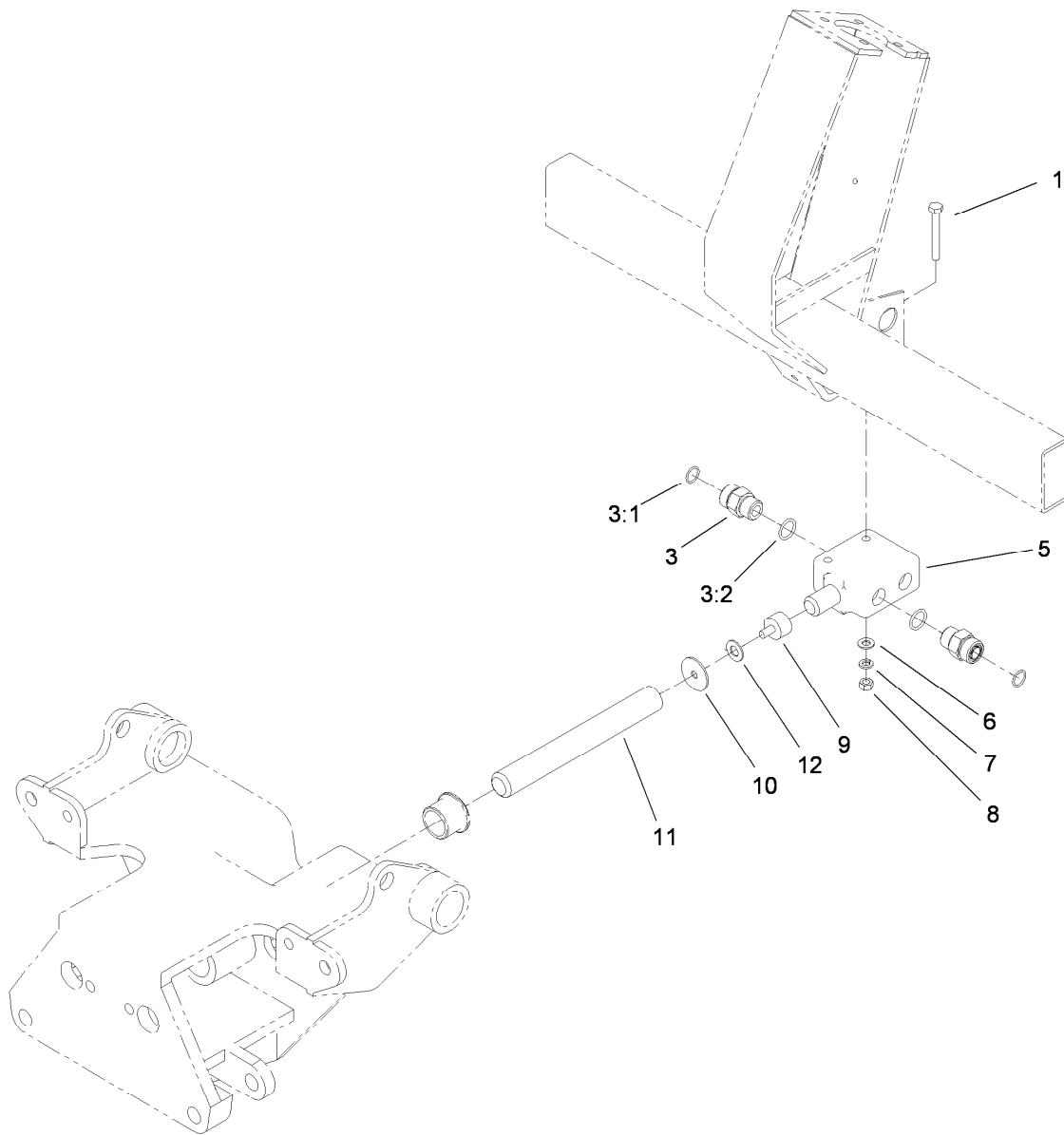
Ref.	Part Number	Qty.	Description
1	92-5671	1	Strip-Sealing
3	2412-108	4	Clamp-Worm
4	115-2034	1	Stand Pipe
5	92-5670	2	Strip-Sealing
6	46-6560	3	Bushing
7	32122-24	5	Screw-PTH
8	3253-15	5	Washer-Lock
9	92-9267	1	Sender-Fuel
10	62-7650	1	Gasket
11	115-5305	1	Cap-Fuel
12	92-5674	1	Neck-Fill, Fuel
13	92-5675	1	Grommet
14	2412-42	2	Clamp-Hose
15	92-9272	1	Hose-Fill, Fuel
16	93-1402	1	Tank-Fuel
17	104-5266-03	1	Body-Lower
18	32144-1	4	Screw-Taptite
19	240-11	2	Bushing-Flange
20	63-8410	2	Washer
21	323-5	2	Screw-HH
22	52-9590	4	Latch-Screen
23	3296-12	4	Nut-Lock, NI
24	92-5654-03	1	Panel-Out, Clean
29	3234-4	1	Screw-HHF
30	321-2	9	Screw-HH

Ref.	Part Number	Qty.	Description
31	3296-56	7	Nut-Lock, NI
32	92-5653-03	1	Ring-Clamp
33	92-5269	1	Bellows
34	92-1242	1	Decal
35	3234-13	2	Screw-HHF
36	240-9	2	Grommet
37	32148-9	2	Nut-Clinch
38	3256-51	4	Washer-Flat
39	46-6550	1	Fitting-Elbow, 90 DEG
40	110-4112	1	Hose-Fuel
41	92-6064	2	Clamp-R
42	322-3	2	Screw-HH
43	92-6069-03	1	Shield-Exhaust
44	3296-29	4	Nut-Lock, NI
45	32128-33	3	Nut-HF
47	3256-23	2	Washer-Plain
51	3234-17	2	Screw-HHF
52	94-8270	4	Bolt-Shoulder
53	63-4220	4	Spring-Compression
54	3256-78	4	Washer-Flat
55	94-8258	2	Strip-Seal
57	110-5688	1	Hose-Fuel
58	60-4350	1	Grommet
65	104-5228	1	Fitting-Elbow, 90 DEG



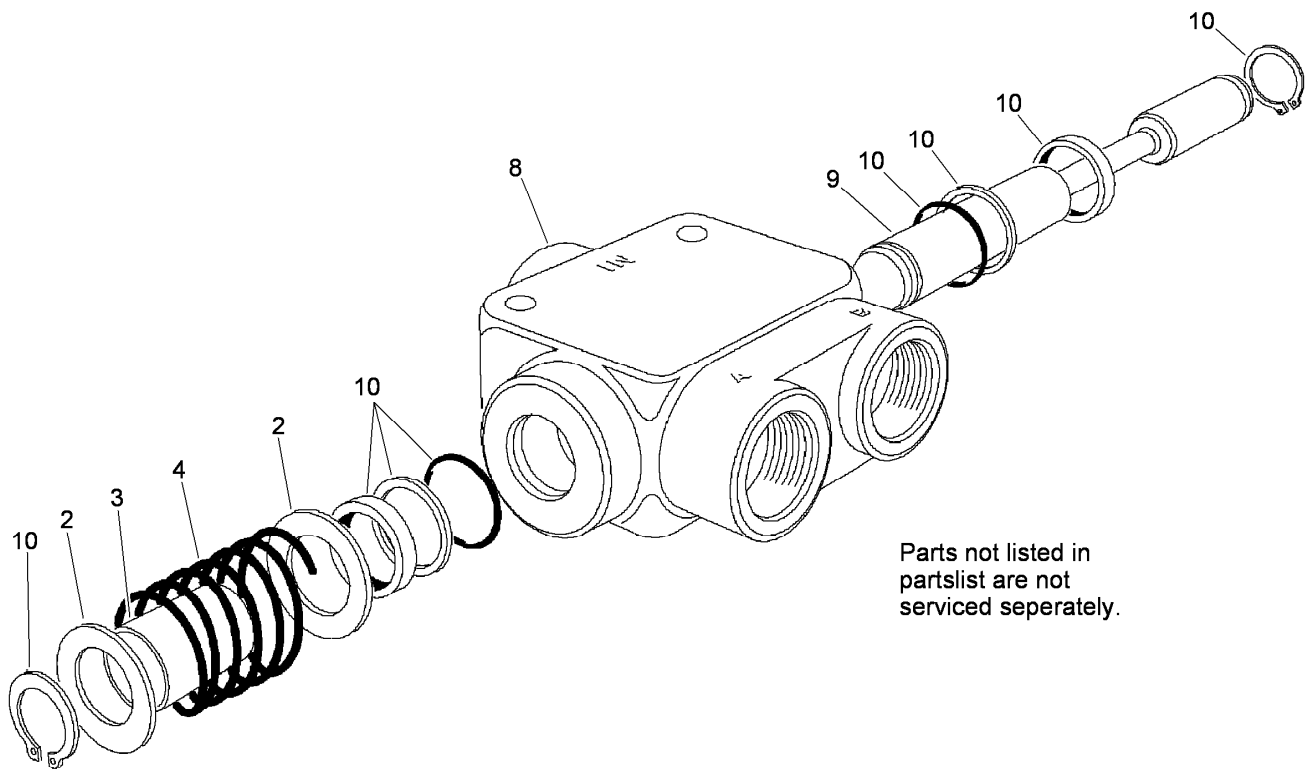
Front Carrier Assembly

Ref.	Part Number	Qty.	Description
1	82-9250	2	Stud-Threaded
2	60-2000	6	Pin
3	60-1750-03	1	Lever-Latching, RH
4	60-1990	2	Bushing
5	47-7010	2	Bushing-Rubber
6	60-1820	1	Shaft-Pivot, Latch
7	74-2920-03	1	Carrier-Front
8	60-1780-03	1	Lever-Latching, LH
9	82-9370	1	Pad-Step, Front
10	32121-84	2	Pin-Spiral
11	60-0670	2	Spring
13	82-9360	2	Rod-Latch
14	58-2720	2	Pin
15	93-9400	1	Decal-Danger
16	302-5	2	Fitting-Grease
17	60-0090	2	Pin-Pivot
18	322-2	2	Screw-HH
19	3253-4	2	Washer-Lock
20	60-0190	1	Strip
21	58-6520	1	Decal-Grease
22	325-2	2	Screw-HH
23	3253-7	2	Washer-Lock
24	84-6480	1	Plate-Decal



Front Reel Shut-Off Assembly

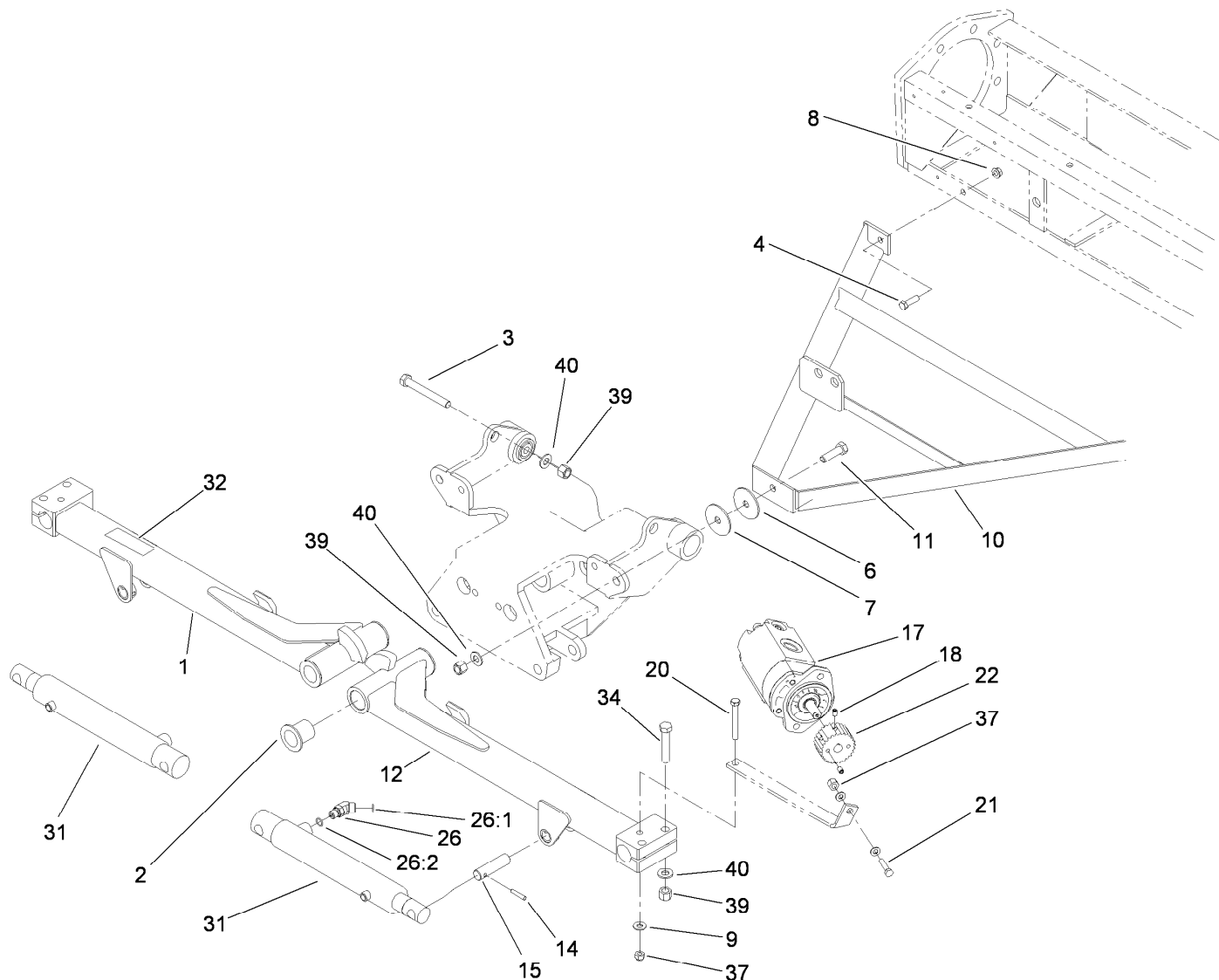
Ref.	Part Number	Qty.	Description
1	322-12	2	Screw-HH
3	340-7	3	Fitting-Straight
3:1	237-65	1	O-Ring
3:2	237-80	1	O-Ring
5	58-5460	1	Valve-Selector
6	3256-23	2	Washer-Plain
7	3253-4	2	Washer-Lock
8	3217-6	2	Nut-Hex
9	117-8981	1	Bushing-Rubber
10	3256-68	3	Washer-Flat
11	60-0300	1	Rod-Push
12	3256-25	1	Washer-Flat



Reel Shut-Off Valve Assembly No. 58-5460

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	59-7820	2	Washer
3		1	Spacer ●
4	59-7840	1	Spring
8		1	Body ●
9		1	Spool ●
10	59-7890	1	Seal Repair Kit

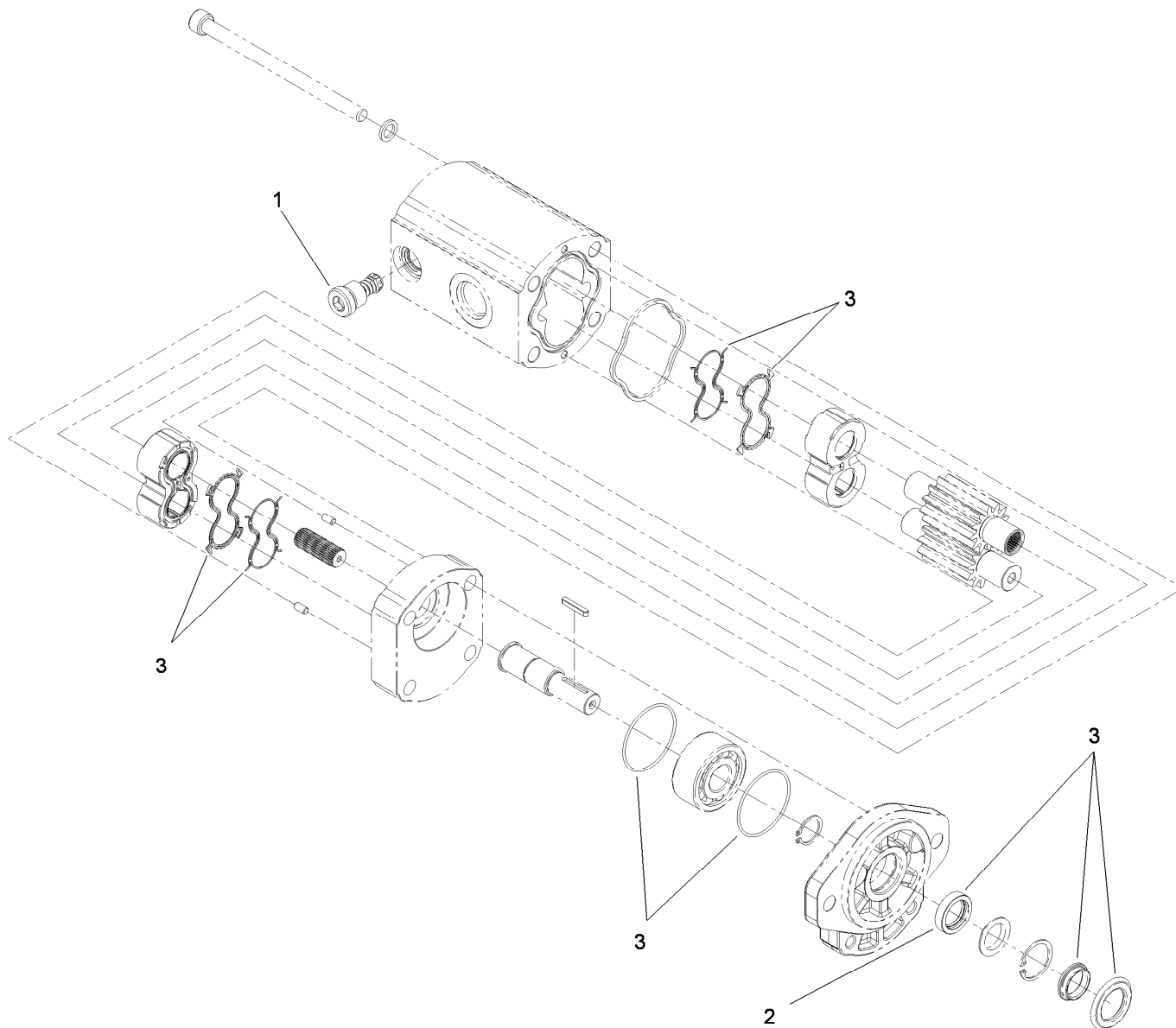
● Not serviced separately



Front Lift Arm and A-Frame Assembly

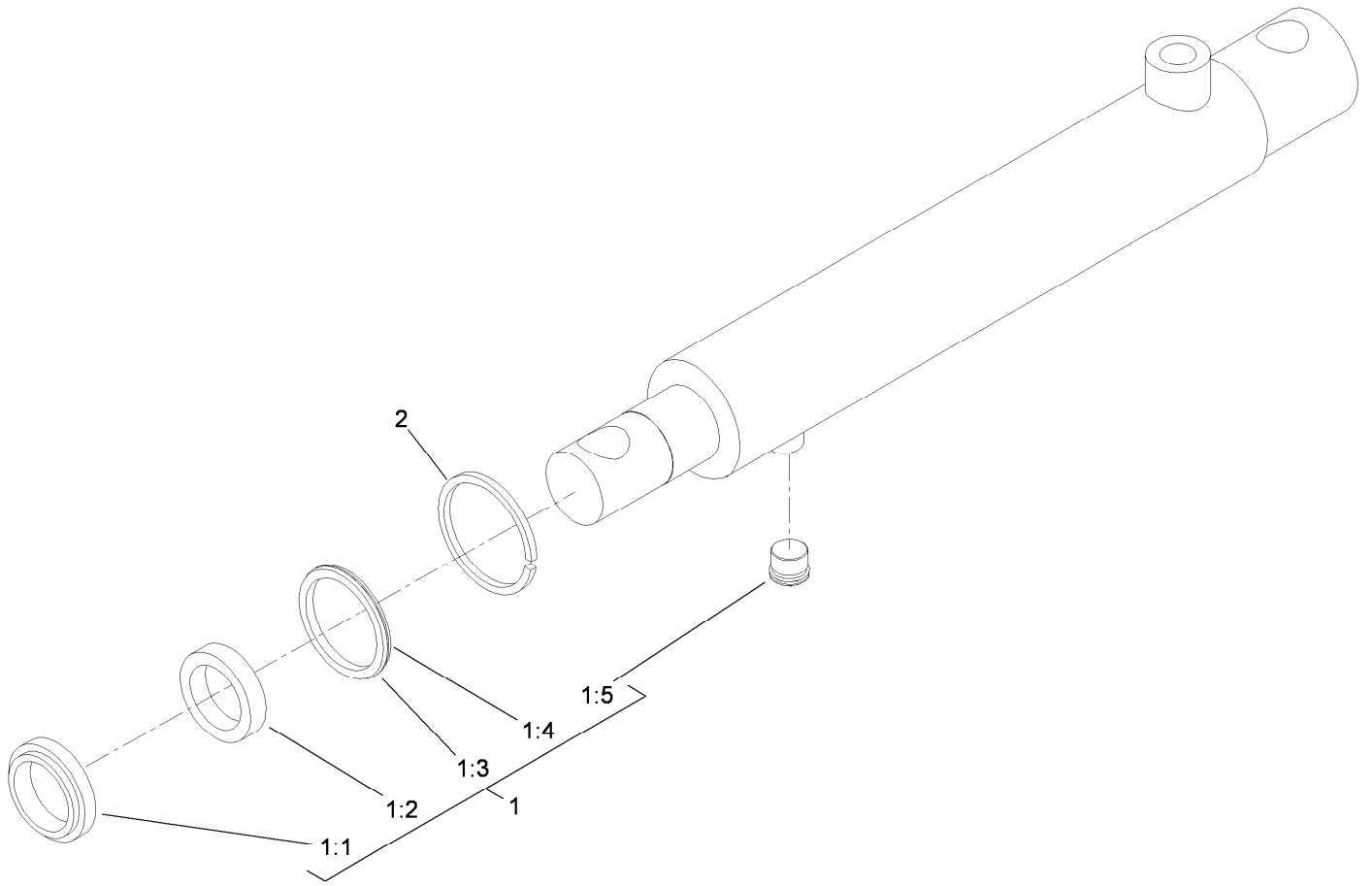
Ref.	Part Number	Qty.	Description
1	115-8047-01	1	No. 3 Lift Arm ASM
2	68-6480	4	Bushing-Flange
3	325-17	2	Screw-HH
4	323-7	2	Screw-HH
6	52-6180	3	Spacer
7	60-3250	1	Washer
8	3290-357	2	Nut-HHF, Whiz
9	3256-56	2	Washer-Flat
10	92-9246-03	1	A-Frame
11	325-7	1	Screw-HH
12	115-8046-01	1	No. 2 Lift Arm ASM
14	60-1280	2	Pin
15	58-4380	2	Pin
17	117-8965	2	Motor-Hydraulic

Ref.	Part Number	Qty.	Description
18	3246-17	4	Setscrew-HSH
20	323-14	2	Screw-HH
21	322-7	2	Screw-HH
22	47-7150	1	Pulley-Drive
26	340-87	2	Fitting-Elbow, 45 DEG
26:1	237-22	1	O-Ring
26:2	237-42	1	O-Ring
31	115-8011	2	Cylinder-HYD
32	93-7331	2	Decal-Warning
34	325-34	4	Screw-HH
37	3296-29	2	Nut-Lock, NI
39	3296-23	7	Nut-Lock, NI
40	3256-26	7	Washer-Flat



Reel Motor Assembly No. 117-8965

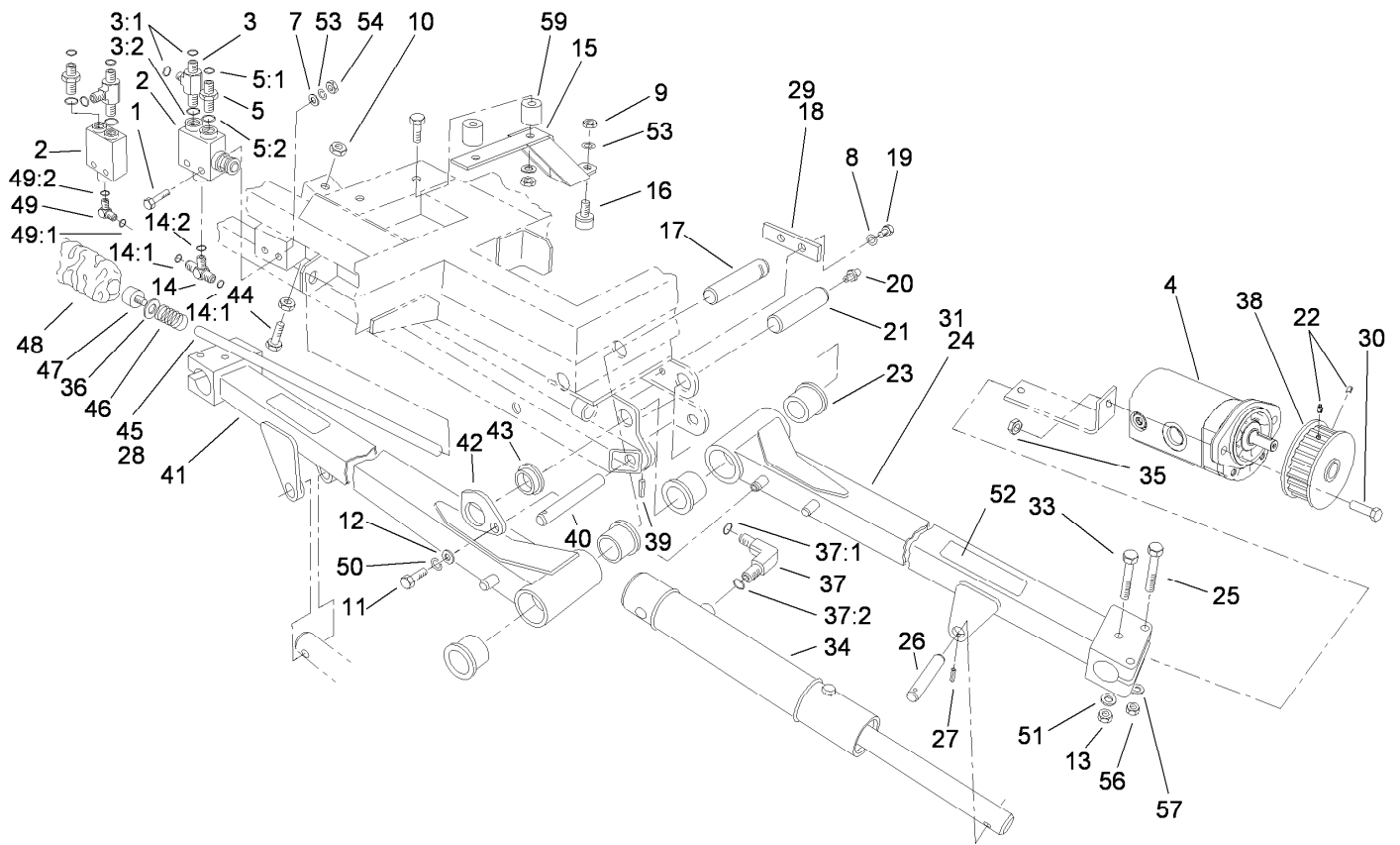
Ref.	Part Number	Qty.	Description
1	117-5107	1	Valve-Check
2	115-4045	1	Seal-Wiper
3	117-8955	1	Seal Kit



Hydraulic Cylinder Assembly No. 115-8011

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-8013	1	Seal Kit
1:1		1	Seal-Dust ●
1:2		1	Seal-Bs ●
1:3		1	Ring-Retaining ●
1:4		1	Ring-Backup ●
1:5		1	Plug-Zero Leak, Gold ●
2	76-0050	1	Ring-Retaining

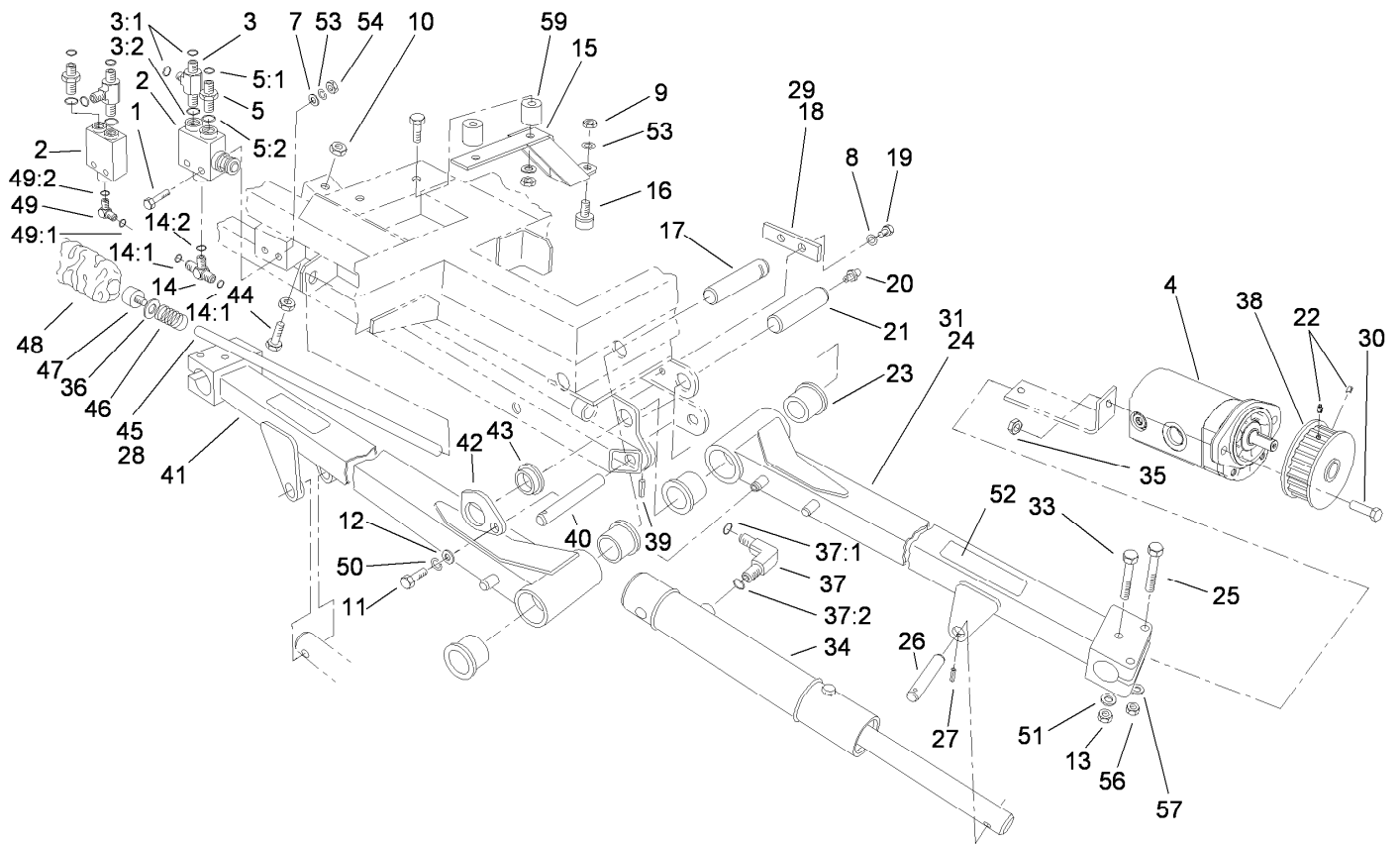
● Not serviced separately



Rear Lift Arm and Shut-Off Assembly

Ref.	Part Number	Qty.	Description
1	322-12	4	Screw-HH
2	58-5460	2	Valve-Selector
3	340-22	2	Fitting-Tee
3:1	237-65	2	O-Ring
3:2	237-80	1	O-Ring
4	117-8965	3	Motor-Hydraulic
5	340-7	2	Fitting-Straight
5:1	237-65	1	O-Ring
5:2	237-80	1	O-Ring
7	3256-23	10	Washer-Plain
8	42-9850	4	Washer-Lock, Spring
9	33014-00	2	Nut-Hex
10	33016-00	2	Nut-Hex
11	323-6	2	Screw-HH
12	3256-3	2	Washer-Flat
13	3296-29	3	Nut-Lock, NI
14	340-93	1	Tee-Adapter
14:1	237-65	2	O-Ring
14:2	237-80	1	O-Ring
15	117-8952-01	2	Tipper Bracket ASM
16	48-3280	2	Stop-Bump

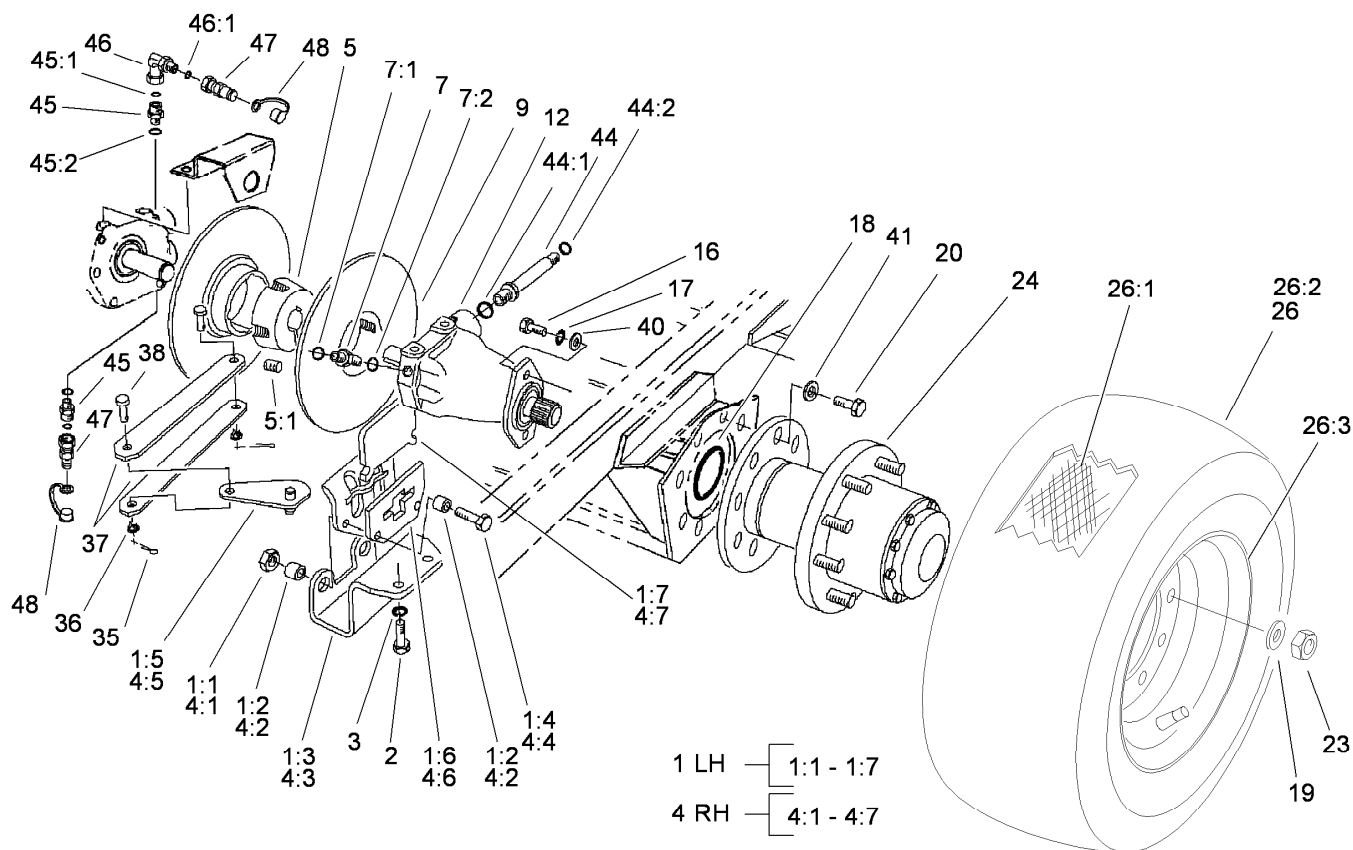
Ref.	Part Number	Qty.	Description
17	60-0090	1	Pin-Pivot
18	60-0190	1	Strip
19	33114-016	4	Screw-HH
20	302-5	3	Fitting-Grease
21	60-0100	2	Pin-Pivot
22	3246-17	2	Set screw-HSH
23	68-6480	6	Bushing-Flange
24	115-8048-01	1	No. 4 Lift Arm ASM
25	325-34	6	Screw-HH
26	58-4380	3	Pin
27	60-1280	3	Pin
28	60-1350	1	Rod-Push
29	60-1640	1	Strip
30	322-7	3	Screw-HH
31	115-8049-01	1	No. 5 Lift Arm ASM
33	323-14	3	Screw-HH
34	115-8011	3	Cylinder-HYD
35	3296-48	3	Nut-Hex
36	3256-45	2	Washer-Flat
37	340-77	3	Fitting-Elbow, 90 DEG
37:1	237-22	1	O-Ring



Rear Lift Arm and Shut-Off Assembly (continued)

Ref.	Part Number	Qty.	Description
37:2	237-42	1	O-Ring
38	47-7150	1	Pulley-Drive
39	32121-84	3	Pin-Spiral
40	58-2720	3	Pin
41	115-8045-01	1	No. 1 Lift Arm ASM
42	58-9210	2	Cam
43	60-0080	2	Bushing
44	53-5940	1	Screw
45	60-1340	1	Rod-Push
46	58-3570	2	Spring
47	117-8981	2	Bushing-Rubber
48	58-9630	2	Sleeve

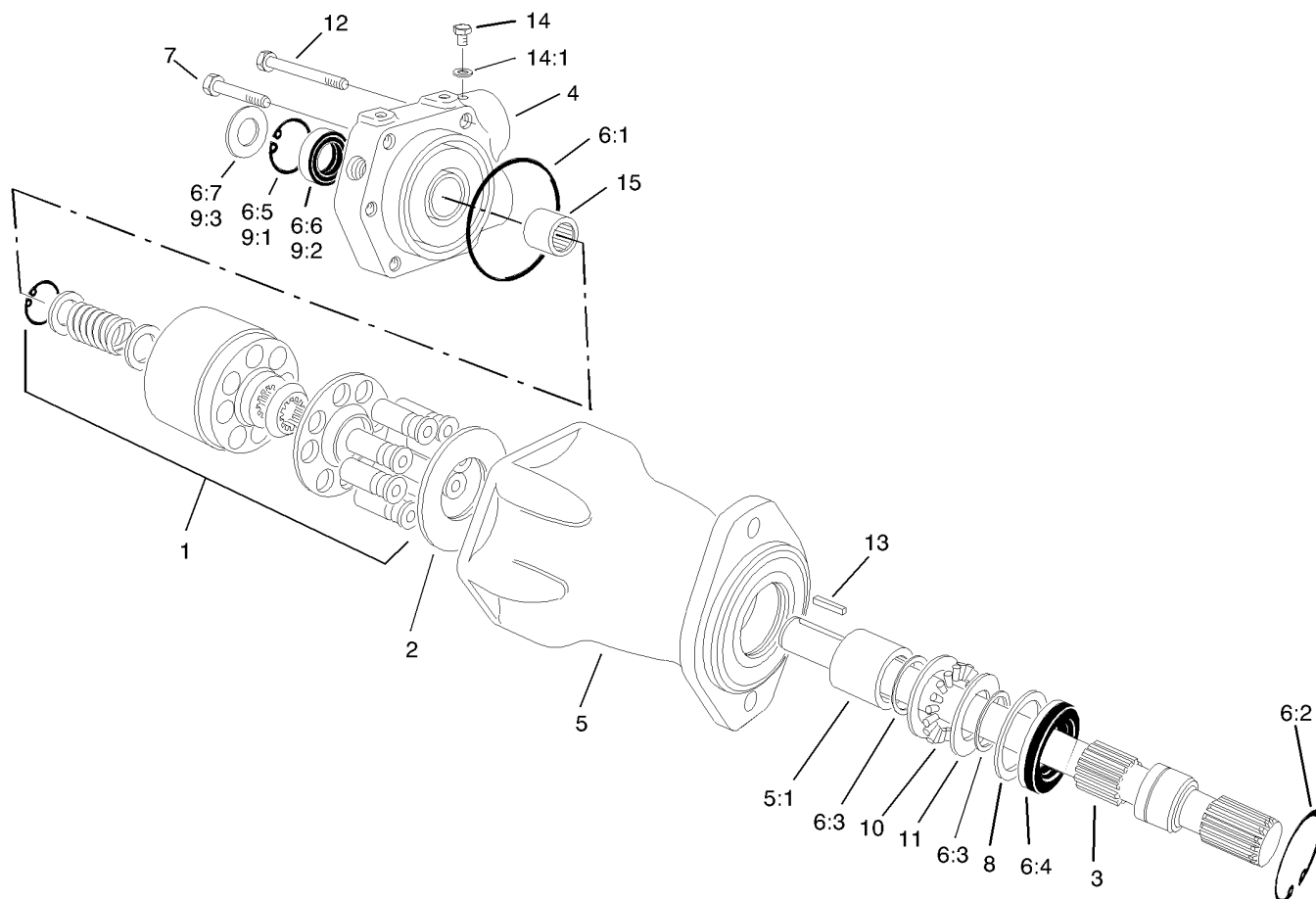
Ref.	Part Number	Qty.	Description
49	340-17	1	Fitting-Elbow, 90 DEG
49:1	237-65	1	O-Ring
49:2	237-80	1	O-Ring
50	3253-5	2	Washer-Lock
51	3256-56	3	Washer-Flat
52	93-7331	3	Decal-Warning
53	3253-4	6	Washer-Lock
54	3217-6	4	Nut-Hex
56	3296-23	6	Nut-Lock, NI
57	3256-26	6	Washer-Flat
59	80-7590	4	Spacer



Front Wheel and Motor Assembly

Ref.	Part Number	Qty.	Description
1	115-8005	1	LH Brake Caliper ASM
1:1	3296-39	4	Nut-Lock, NI
1:2	58-3780	4	Tube-Space
1:3	58-0110-03	1	Bracket-Caliper, Brake
1:4	323-20	2	Screw-HH
1:5	29-1070	1	Lever ASM
1:6	29-1060	1	Bracket-Secondary
1:7	29-1080	2	Stator ASM
2	322-3	4	Screw-HH
3	3253-4	4	Washer-Lock
4	115-8006	1	RH Brake Caliper ASM
4:1	3296-39	4	Nut-Lock, NI
4:2	58-3780	4	Tube-Space
4:3	58-0110-03	1	Bracket-Caliper, Brake
4:4	323-20	2	Screw-HH
4:5	29-1070	1	Lever ASM
4:6	29-1060	1	Bracket-Secondary
4:7	29-1080	2	Stator ASM
5	23-1840	2	Bushing-Taperlock
5:1	60-6620	2	Screw-Set
7	340-2	2	Fitting-Straight
7:1	237-22	1	O-Ring
7:2	237-42	1	O-Ring
9	58-0070	2	Disc Brake ASM
12	58-5430	2	Piston Motor ASM
16	323-18	4	Screw-HH

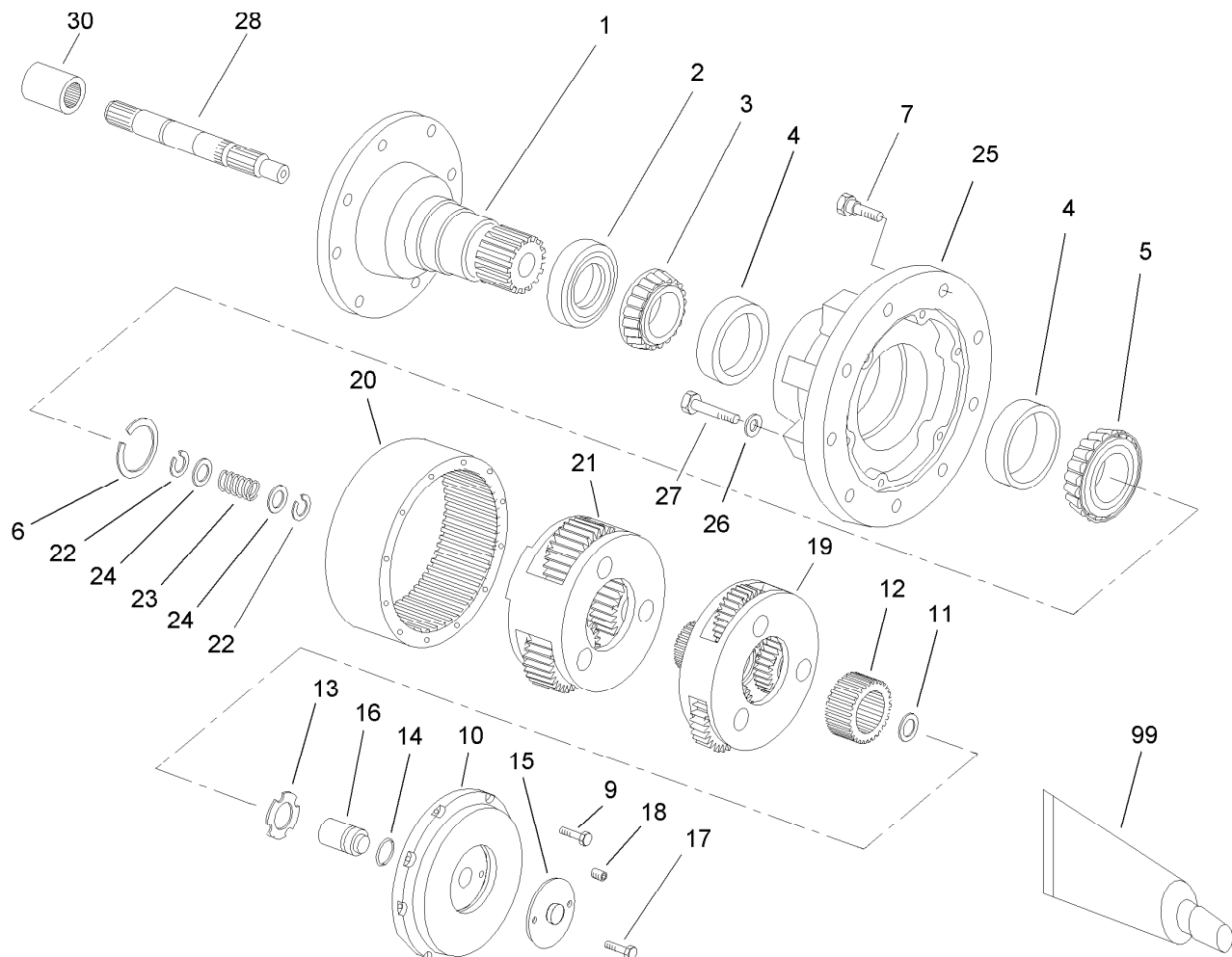
Ref.	Part Number	Qty.	Description
17	3253-5	4	Washer-Lock
18	353-949	2	O-Ring
19	3253-7	18	Washer-Lock
20	327-3	16	Screw-HH
23	3219-5	18	Nut-Hex
24	108-1434-03	2	Planetary Gear Drive ASM
26	66-5660	2	Wheel And Tire ASM
26:1	58-5620	1	Tube
26:2	63-4480	1	Tire
26:3	58-5610	1	Rim
35	3272-6	4	Pin-Cotter
36	60-1740	4	Nut
37	58-2300	4	Link-Brake
38	283-67	4	Pin-Clevis
40	3256-3	4	Washer-Flat
41	3253-8	16	Washer-Lock
44	92-6058	4	Fitting-STR
44:1	237-81	1	O-Ring
44:2	237-58	1	O-Ring
45	98-1282	2	Adapter-HYD, Straight
45:1	237-22	1	O-Ring
45:2	237-118	1	O-Ring
46	340-159	1	Elbow-90
46:1	237-22	2	O-Ring
47	86-5480	2	Nipple-Test
48	354-79	2	Cap-Dust



Piston Motor Assembly No. 58-5430

Ref.	Part Number	Qty.	Description
1	59-8340	1	Rotating Kit
2	59-8350	1	Camplate
3	59-8360	1	Shaft
4	59-8270	1	Plate
5	59-8300	1	Housing
5:1	94-6363	1	Bearing
6	59-8390	1	Seal Kit
6:1	59-8260	1	Ring
6:2	32151-13	1	Ring-Retaining
6:3	32151-29	2	Ring-Retaining
6:4	59-8370	1	Seal
6:5	59-8320	1	Ring-Retaining
6:6	49-2640	1	Seal-Shaft
6:7	84-6440	1	Shield-Grass

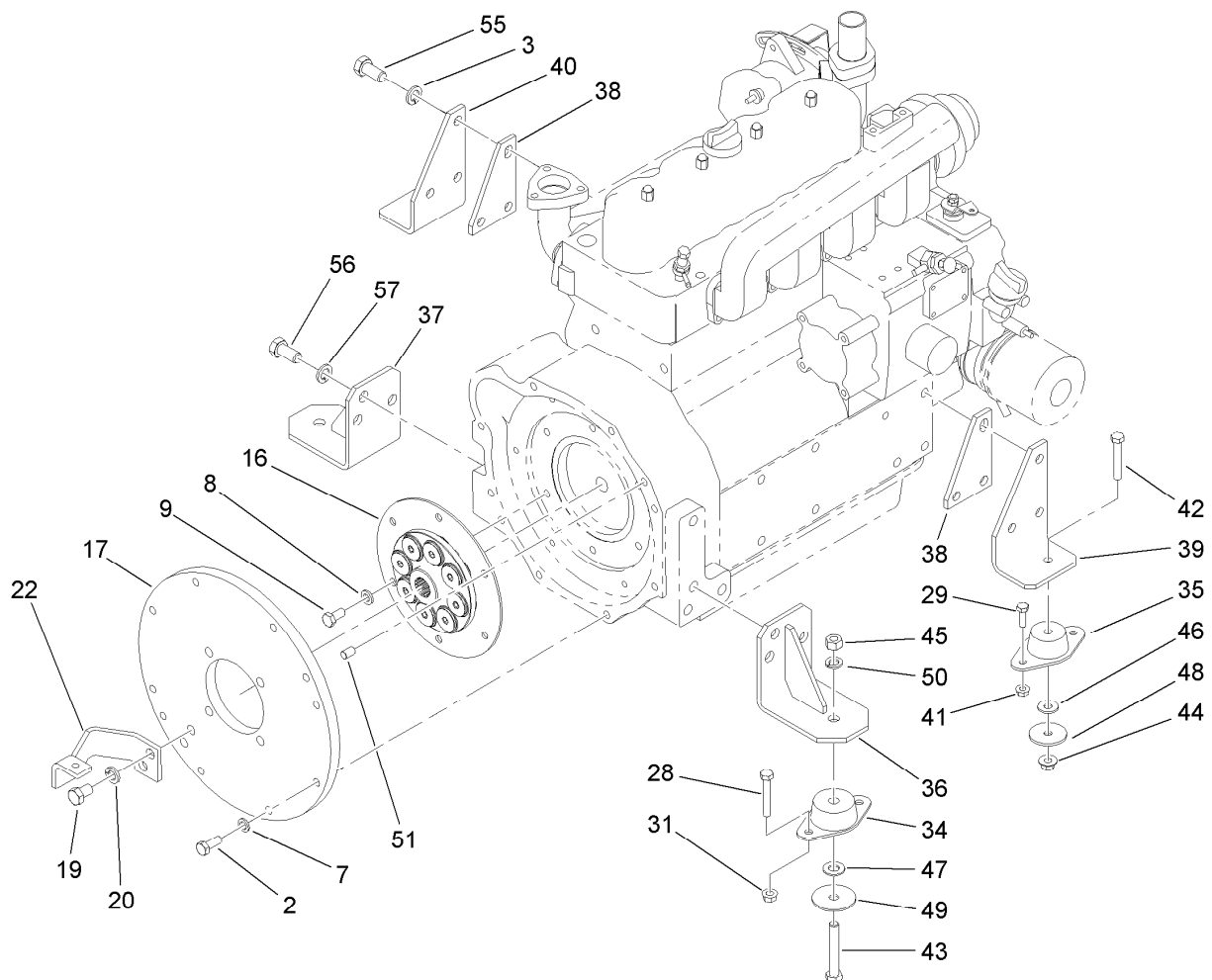
Ref.	Part Number	Qty.	Description
7	59-8290	3	Capscrew
8	33-3720	1	Washer
9	66-5840	1	Seal Kit
9:1	59-8320	1	Ring-Retaining
9:2	49-2640	1	Seal-Shaft
9:3	84-6440	1	Shield-Grass
10	252-66	1	Bearing-Thrust
11	252-71	1	Washer-Thrust
12	59-8280	3	Capscrew
13	59-8380	1	Key
14	353-948	2	Fitting-Plug
14:1	237-118	1	O-Ring
15	94-6368	1	Bearing



Drive Gear Assembly No. 108-1434-03

Ref.	Part Number	Qty.	Description
1	60-3820	1	Spindle
2	60-3830	1	Seal
3	60-3880	1	Cone
4	60-3850	1	Cup
5	60-3840	1	Cone
6	62-6450	1	Retaining Ring Kit
7	107-4341	9	Bolt-Wheel
9	98-8270	8	Bolt
10	107-4345	1	Cover
11	108-1445	1	Ring-Retaining
12	62-6430	1	Gear
13	60-3990	1	Washer
14	107-4346	1	O-Ring
15	60-4060	1	Cover
16	107-4347	1	Plunger

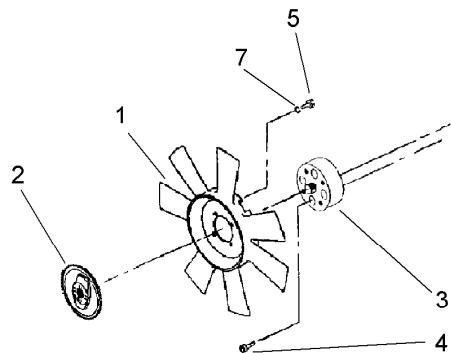
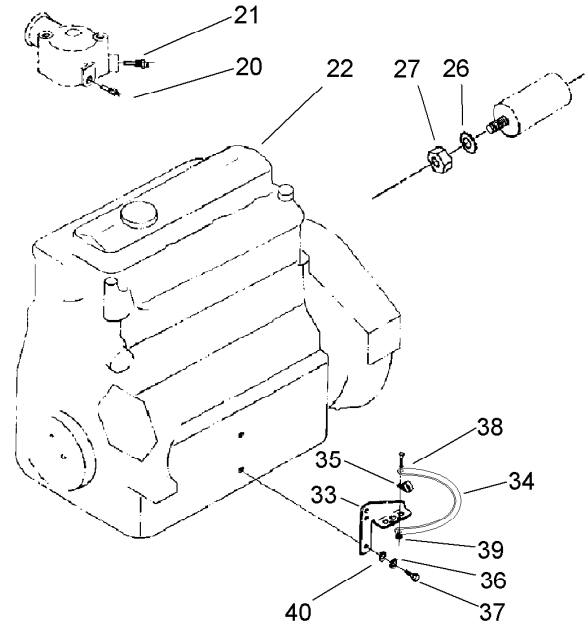
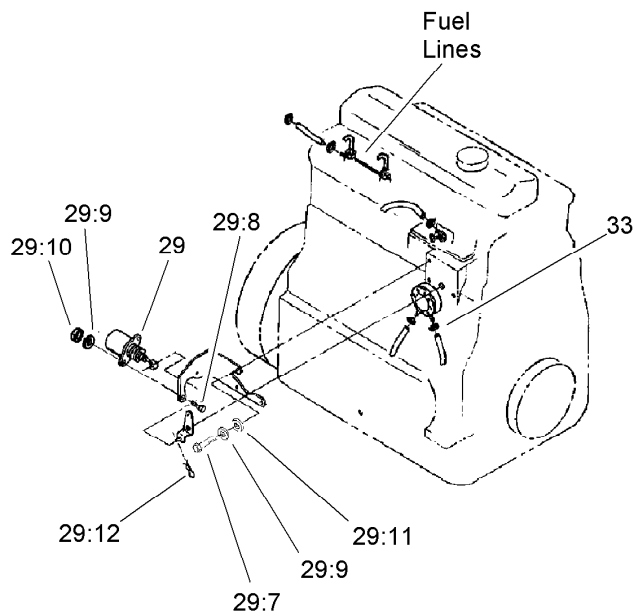
Ref.	Part Number	Qty.	Description
17	322-1	2	Screw-HH
18	60-4040	1	Plug
19	108-1443	1	Primary Carrier ASM
20	60-3900	1	Gear
21	108-1444	1	Secondary Carrier ASM
22	82-8700	2	Ring
23	60-3950	1	Spring
24	60-3940	2	Washer
25	107-4342	1	Hub
26	60-3910	12	Washer
27	60-3890	12	Bolt
28	107-4340	1	Shaft-Input
30	60-3800	1	Coupling
99	62-6460	1	Sealant-R



Engine Installation Assembly

Ref.	Part Number	Qty.	Description
2	56-2140	8	Screw-HH
3	48-8070	6	Washer-Lock
7	48-9590	8	Washer-Lock
8	107-1413	6	Washer-Hardened
9	63-7790	6	Screw-Cap
16	110-6179	1	Coupler-Flywheel
17	112-6503-03	1	Plate-Adapter, Pump
19	3213-20	2	Screw-HH
20	3253-7	2	Washer-Lock
22	98-7066-03	1	Bracket-Damper
28	323-11	4	Screw-HH
29	322-5	4	Screw-HH
31	32128-21	4	Nut-HF Lock
34	98-3024	2	Mount-Engine
35	83-1030	2	Mount-Engine
36	98-1207-03	1	Bracket-Front, LH
37	98-1206-03	1	Bracket-Front, RH

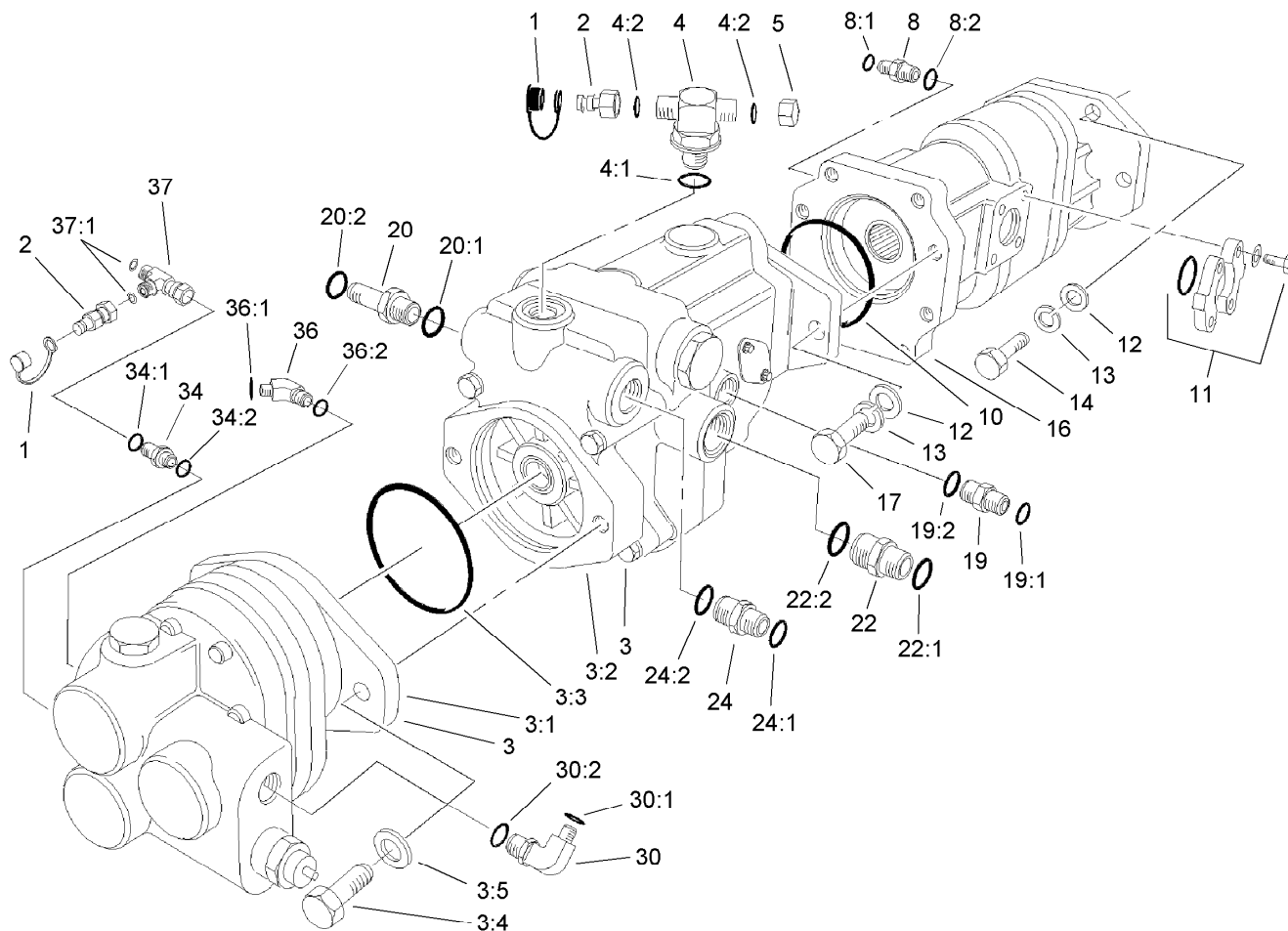
Ref.	Part Number	Qty.	Description
38	98-1200-03	2	Spacer
39	98-1204-03	1	Bracket-Engine, LH Rear
40	98-1205-03	1	Bracket-Engine, RH Rear
41	32128-20	4	Nut-HF
42	323-11	2	Screw-HH
43	33116-070	2	Screw-HH
44	32128-43	2	Nut-Flange
45	33016-00	2	Nut-Hex
46	80-6990	2	Washer-Hardened
47	3256-26	2	Washer-Flat
48	63-7400	2	Washer-Rebound
49	87-5100	2	Washer-Snubbing
50	43-5940	2	Washer-Lock, Spring
51	98-1212	2	Pin-Plate, Pump
55	43-3180	6	Screw-HH
56	43-3210	6	Screw-HH
57	43-5950	6	Washer-Lock, Spring



Engine Assembly

Ref.	Part Number	Qty.	Description
1	104-5269	1	Fan
2	114-3989	1	Fan Clutch ASM
3	98-1242	1	Adapter-Fan
4	52-6290	4	Screw-HSH
5	322-2	8	Screw-HH
7	3253-4	8	Washer-Lock
20	98-3824	1	Switch-Temp
21	98-3825	1	Switch-Temp
22	114-5095	1	Engine-Kubota
26	3255-8	1	Washer-Lock
27	33014-00	1	Nut-Hex
29	98-3817	1	Solenoid Kit
29:7	33113-025	3	Screw-HH

Ref.	Part Number	Qty.	Description
29:8	33113-016	2	Screw-HH
29:9	48-8020	5	Washer-Spring
29:10	33013-00	2	Nut-Hex
29:11	33093-00	3	Washer-Flat
29:12	3272-2	1	Pin-Cotter
33	98-1293-03	1	Bracket-Line
34	98-3883	2	Clamp-Wire
35	3256-61	4	Washer-Flat
36	43-5940	2	Washer-Lock, Spring
37	42-9250	2	Bolt
38	32105-13	2	Screw-HWH
39	3296-2	2	Nut-Lock, NI
40	3256-26	2	Washer-Flat

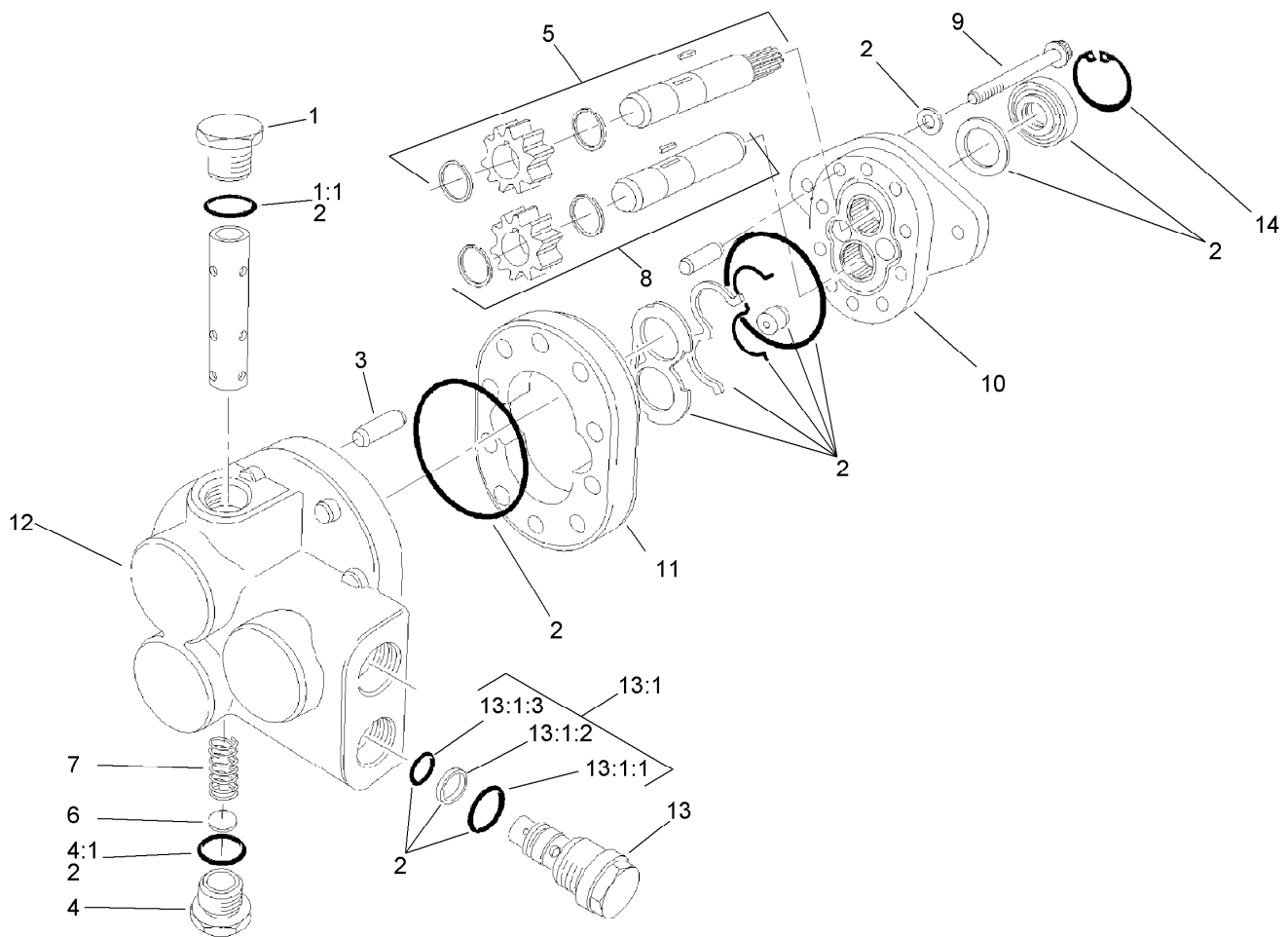


Hydraulic Pump Assembly

Ref.	Part Number	Qty.	Description
1	354-79	2	Cap-Dust
2	86-5480	2	Nipple-Test
3		1	Tandem Pump ASM ●
3:1	99-6495	1	Gear Pump ASM
3:2	99-6494	1	Variable Piston Pump ASM
3:3	60-3520	1	O-Ring
3:4	60-3530	2	Bolt
3:5	60-3540	2	Washer
4	92-4799	1	Fitting-Tee, HYD
4:1	237-79	1	O-Ring
4:2	237-22	2	O-Ring
5	340-117	1	Cap
8	340-8	1	Fitting-Straight
8:1	237-65	1	O-Ring
8:2	237-81	1	O-Ring
10	59-8550	1	O Ring
11	340-62	1	Flange Kit
12	87-7270	6	Washer-Thrust
13	3253-7	6	Washer-Lock
14	3213-2	4	Screw-HH
16	86-6000-01	1	Pump
17	325-5	2	Screw-HH
19	340-2	1	Fitting-Straight

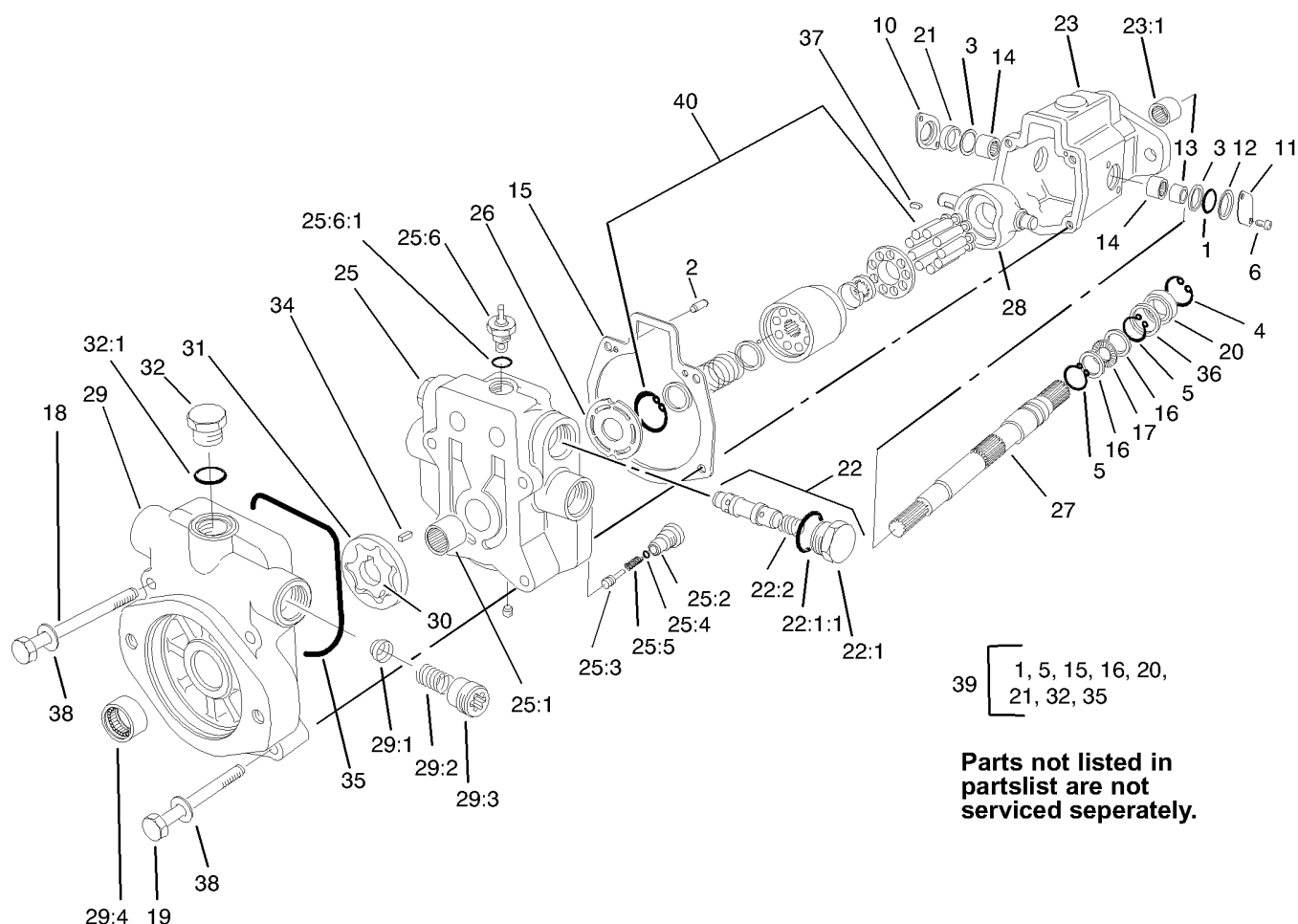
Ref.	Part Number	Qty.	Description
19:1	237-22	1	O-Ring
19:2	237-42	1	O-Ring
20	92-6058	1	Fitting-STR
20:1	237-81	1	O-Ring
20:2	237-58	1	O-Ring
22	340-9	1	Fitting-STR
22:1	237-58	1	O-Ring
22:2	237-81	1	O-Ring
24	340-4	1	Fitting-Straight
24:1	237-30	1	O-Ring
24:2	237-79	1	O-Ring
30	340-15	1	Fitting-Elbow 90
30:1	237-58	1	O-Ring
30:2	237-146	1	O-Ring
34	340-3	1	Fitting-Straight
34:1	237-22	1	O-Ring
34:2	237-79	1	O-Ring
36	340-89	1	Fitting-HYD, 45 DEG
36:1	237-30	1	O-Ring
36:2	237-80	1	O-Ring
37	340-115	1	Fitting-Tee
37:1	237-22	2	O-Ring

● Not serviced separately



Gear Pump Assembly No. 99-6495

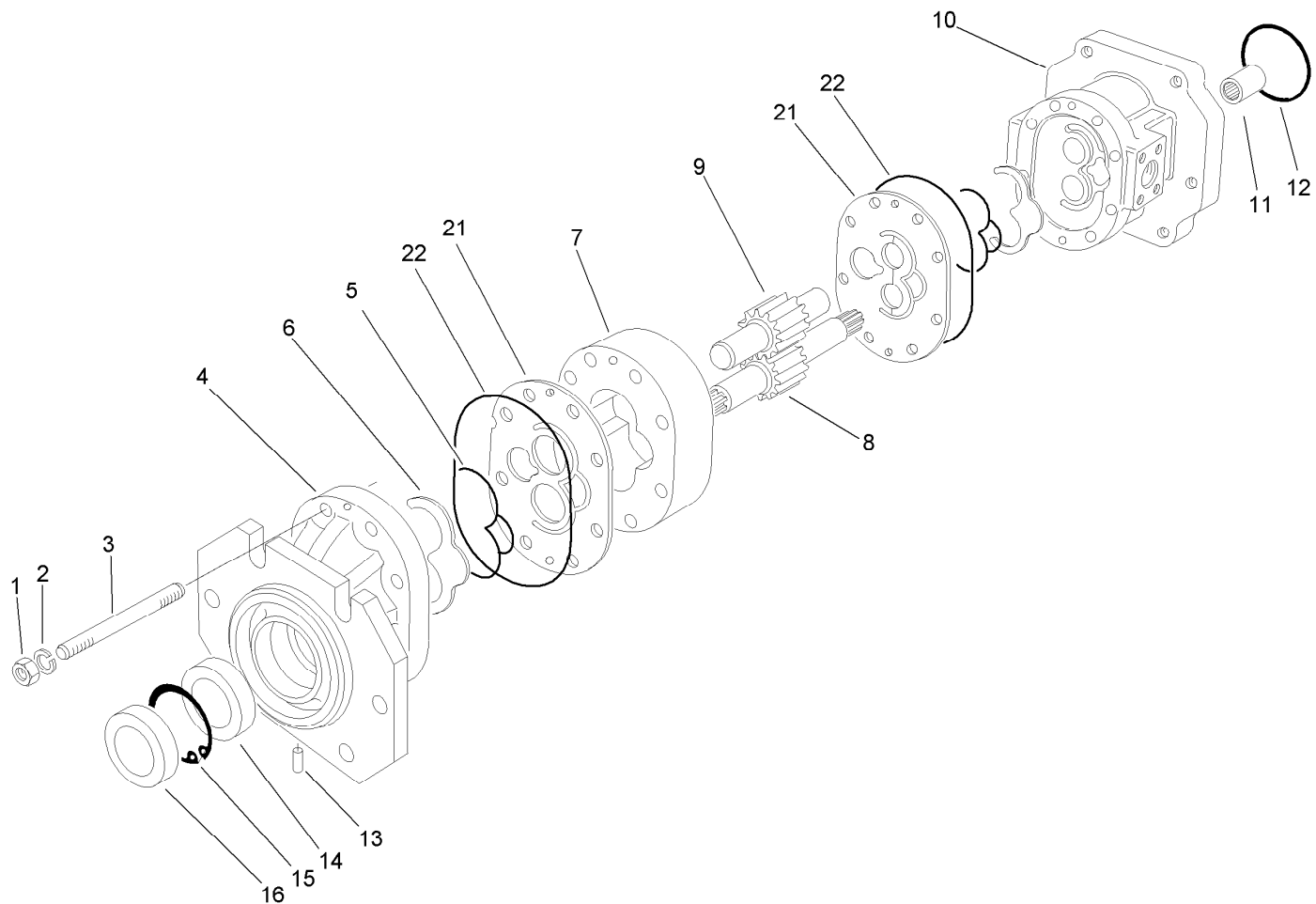
Ref.	Part Number	Qty.	Description
1	60-5860	1	Plug
1:1	60-5720	1	O-Ring
2	95-2109	1	Seal Kit
3	60-5760	1	Pin
4	60-5710	1	Plug
4:1	60-5720	1	O-Ring
5	99-8591	1	Drive Gear ASM
6	60-5730	1	Disc
7	60-5820	1	Spring
8	99-8592	1	Idler Gear ASM
9	42-3140	8	Capscrew
10	95-4362	1	Plate-Front
11	99-8589	1	Body ASM
12	99-8590	1	Plate-Back
13	92-9253	1	Valve-Relief
13:1	92-9257	1	Seal Kit
13:1:1	92-9255	1	O-Ring
13:1:2	92-9256	1	Washer-Backup
13:1:3	92-9254	1	O-Ring
14	59-8320	1	Ring-Retaining



Variable Piston Pump Assembly No. 99-6494

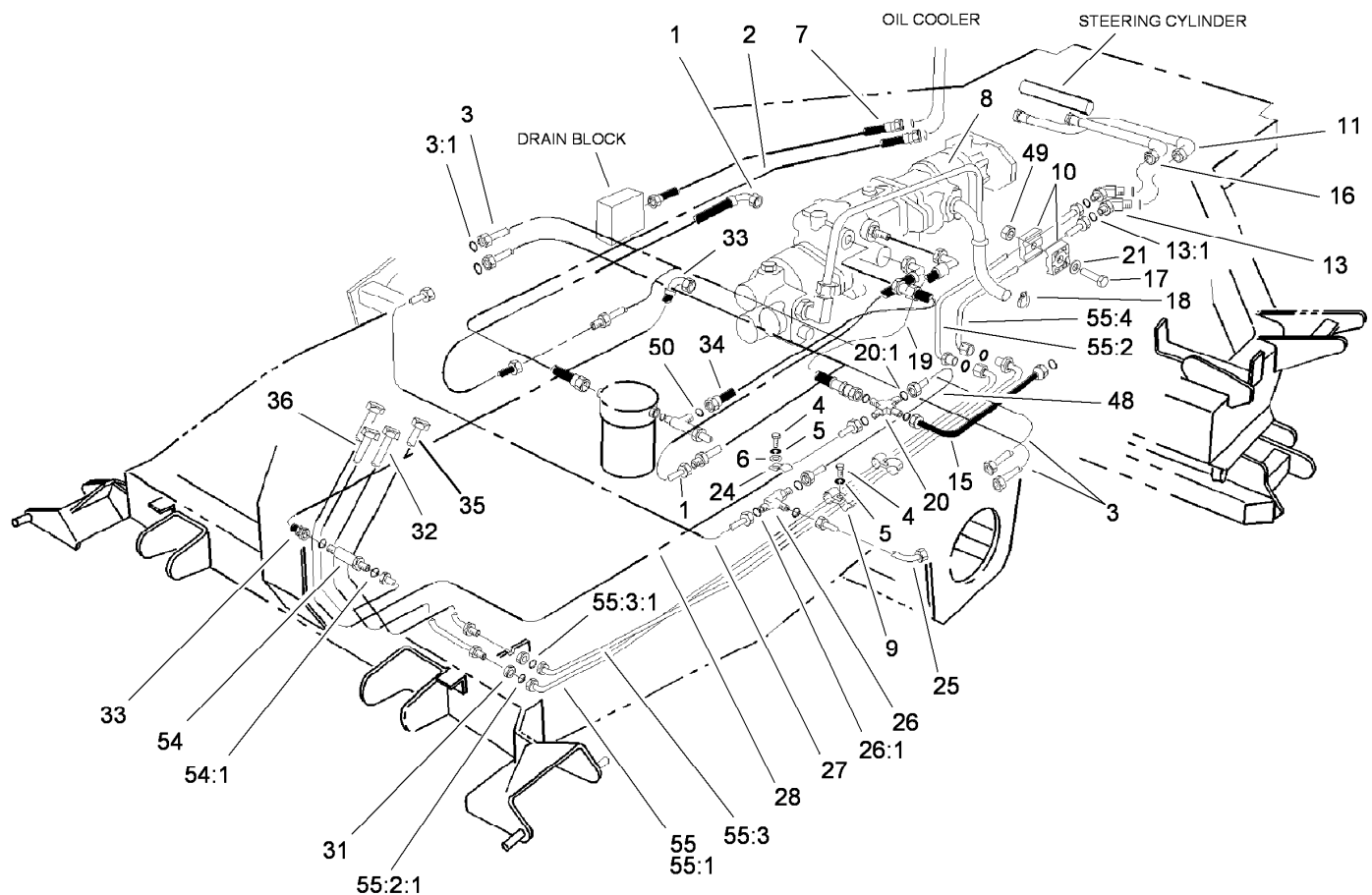
Ref.	Part Number	Qty.	Description
1	60-6190	1	O-Ring
2	95-6050	2	Pin-Dowel
3	60-6250	2	Washer
4	60-6260	1	Ring
5	60-6270	2	Ring
6	60-6330	4	Screw
10	60-6120	1	Cover-Seal
11	60-6010	1	Cover-Trunnion
12	99-8702	1	O-Ring Cover
13	60-5990	1	Race
14	60-6110	2	Bearing
15	60-6130	1	Gasket
16	76-6950	2	Race-Thrust
17	76-6960	1	Bearing-Thrust
18	60-6230	2	Screw-HH
19	60-6220	2	Screw-HH
20	105-3331	1	Seal-Shaft
21	104-4861	1	Seal-Shaft
22	68-6460	2	Relief Valve Kit
22:1	70-1240	1	Plug ASM
22:1:1	60-5980	1	O-Ring
22:2	76-6200	1	Spring
23	99-8703	1	Housing ASM
23:1	63-4390	1	Bearing-Needle
25	99-8705	1	Backplate ASM
25:1	60-6050	1	Bearing

Ref.	Part Number	Qty.	Description
25:2	60-6060	1	Cartridge
25:3	60-6070	1	Poppet
25:4	60-6080	1	Ring
25:5	60-6090	1	Spring
25:6	117-8987	1	Tow Valve ASM
25:6:1	60-6290	1	O-Ring
26	99-8704	1	Plate-Valve
27	60-6140	1	Shaft
28	60-6020	1	Camplate
29	60-6200	1	Adapter
29:1	33-4990	1	Poppet
29:2	39-2140	1	Spring
29:3	39-2130	1	Retainer-Spring
29:4	60-6150	1	Bearing
30	99-8706	1	Gerotor-Inner
31	99-8707	1	Gerotor-Outer
32	60-6280	1	Plug
32:1	60-6290	1	O-Ring
34	60-6320	1	Key
35	99-8708	1	O-Ring
36	60-6240	1	Washer
37	60-6310	1	Key
38	3256-73	4	Washer-Flat
39	95-6056	1	Seal Kit
40	99-8701	1	Rotating Kit



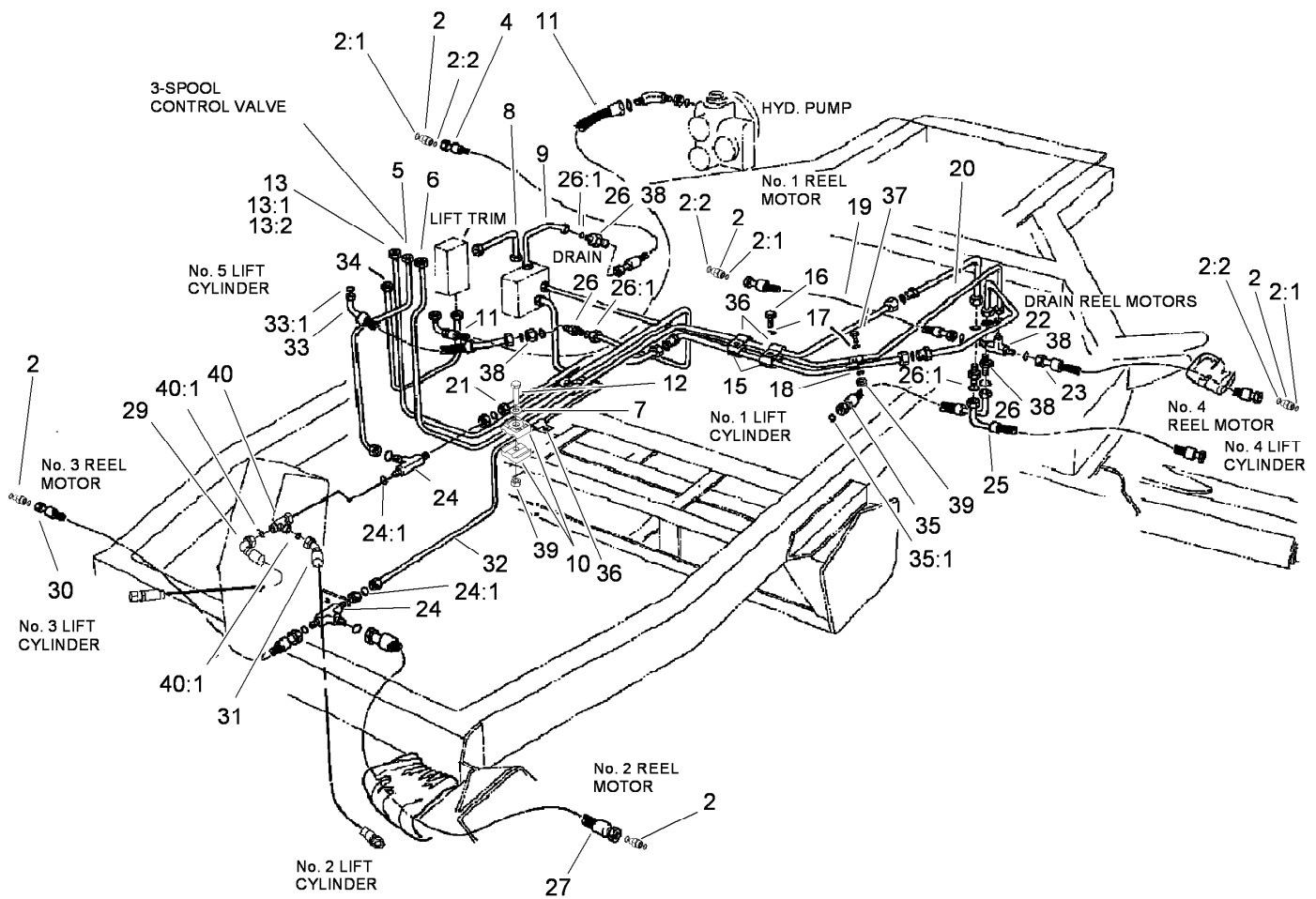
Pump Assembly No. 86-6000-01

Ref.	Part Number	Qty.	Description
1	59-7580	8	Nut
2	59-7590	8	Washer-Lock
3	59-7970	8	Stud
4	69-2060	1	Shaft End Cover ASM
5	59-7990	2	Seal
6	59-8470	2	Retainer
7	69-2080	1	Section-Center
8	59-8500	1	Gear
9	59-8600	1	Gear
10	86-6030	1	Section-Port, Rear
11	59-8540	1	Coupling
12	69-2200	1	O-Ring
13	86-6050	1	Plug
14	59-8570	1	Seal
15	59-8580	1	Ring-Retaining
16	59-8590	1	Seal
21	86-6070	2	Plate-Rear
22	86-6080	2	O-Ring



Hydraulic Circuit - Steering and Traction Assembly

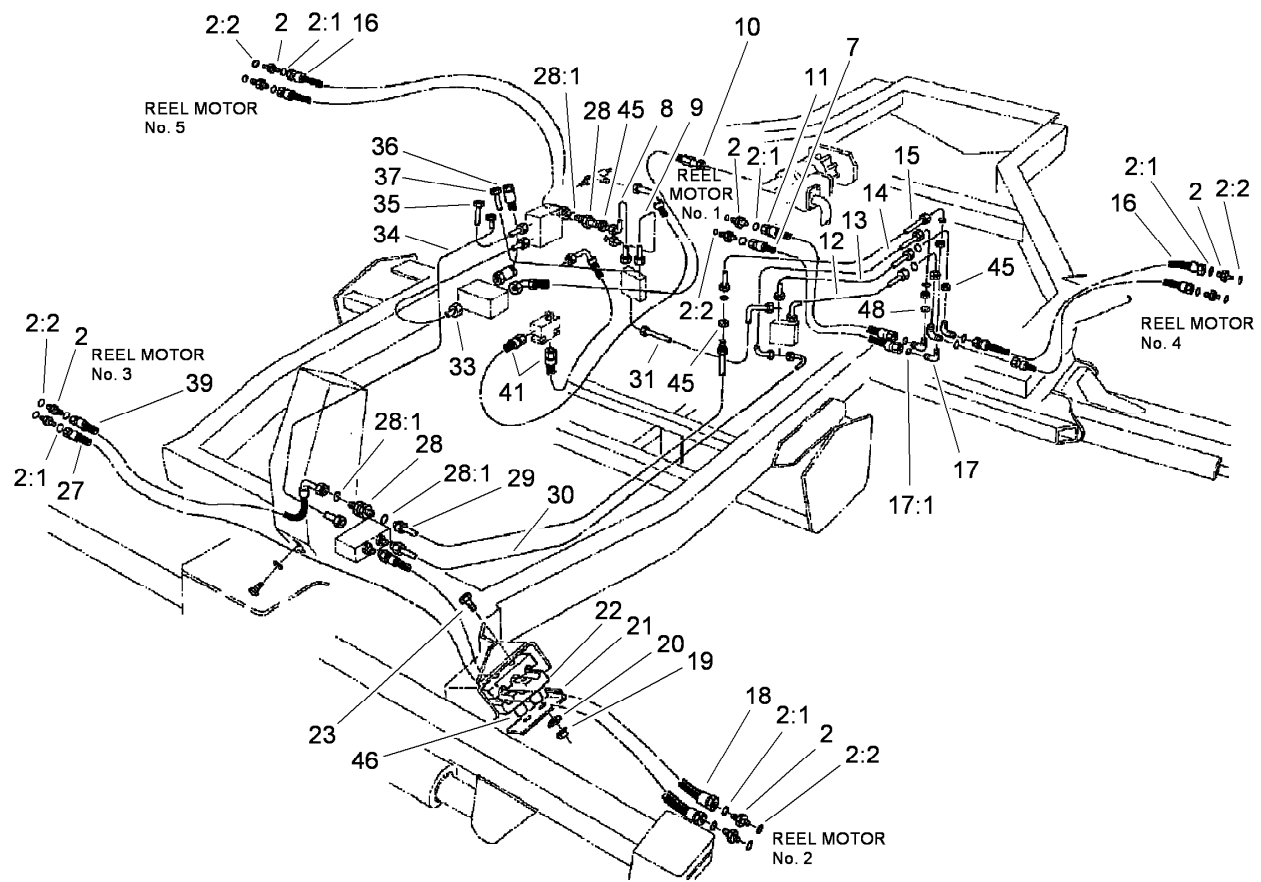
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	58-5860	2	Hose ASM	26:1	237-22	3	O-Ring
2	75-8200	1	Hose-Filter / Cooler	27	58-4860	1	Tube-Steel
3	92-9202	2	Tube-Traction	28	74-2820	1	Tube ASM
3:1	237-58	1	O-Ring	31	340-70	6	Nut-Lock
4	33113-025	3	Screw-HH	32	74-2780	1	Tube ASM
5	43-5930	3	Washer-Lock, Spring	33	58-5720	1	Hose ASM
6	33093-00	3	Washer-Flat	34	58-5870	1	Hose ASM
7	75-8210	1	Hose-Manifold / Cooler	35	74-2810	1	Tube ASM
8	60-1900	1	Tube	36	74-2790	1	Tube ASM
9	58-3880	2	Clamp-Double	48	58-4710	1	Tube-Steel
10	56-7973	2	Clamp-Tube	49	3296-29	1	Nut-Lock, NI
11	98-7415	1	Hose-HYD	50	237-30	1	O-Ring
13	340-69	2	Elbow-Bulkhead, 45 DEG	54	340-71	1	Fitting-Straight, Bulkhead
13:1	237-22	2	O-Ring	54:1	237-22	2	O-Ring
15	92-5694	1	Hose-Hydraulic	55	105-3333	1	HYD Tube Kit
16	98-7414	1	Hose-HYD	55:1	105-3318	1	Tube-HYD, LH Front Steering
17	322-6	1	Screw-HH	55:2	105-3319	1	Tube-HYD, LH Rear Steering
18	2412-92	2	Clamp-Hose	55:2:1	237-22	1	O-Ring
19	60-1250	1	Hose-Drain	55:3	105-3320	1	Tube-HYD, RH Front Steering
20	340-23	1	Cross-Union	55:3:1	237-22	1	O-Ring
20:1	237-22	4	O-Ring	55:4	105-3321	1	Tube-HYD, RH Rear Steering
21	3256-23	2	Washer-Plain				
24	60-1360	1	Clamp-Single				
25	58-4790	1	Tube-Steel				
26	340-68	1	Fitting-Tee, Bulkhead				



Hydraulic Circuit - Lift Arm Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
2	340-2	5	Fitting-Straight	21:3	68-6300	1	Tube ASM ●
2:1	237-22	1	O-Ring	22	60-2180	1	Adaptor
2:2	237-42	1	O-Ring	23	98-7406	1	Hose ASM
4	98-7413	1	Hose ASM	24	340-68	2	Fitting-Tee, Bulkhead
5	58-4750	1	Tube-Steel	24:1	237-22	3	O-Ring
6	93-1404	1	Tube-Steel	25	98-7411	1	HYD Hose ASM
7	3256-23	4	Washer-Plain	26	340-71	4	Fitting-Straight, Bulkhead
8	63-4680	1	90 DEG Tube ASM	26:1	237-22	2	O-Ring
9	58-4780	1	Tube-Steel	27	98-7410	1	Hose ASM
10	56-7973	4	Clamp-Tube	29	105-9280	1	Hose ASM
11	58-5710	1	Hose ASM	30	98-7407	1	Hose ASM
12	322-6	2	Screw-HH	31	106-9204	1	Hose ASM
13	68-6370	1	HYD Tube Kit	32	58-4880	1	Tube-Steel
13:1	68-6380	1	Tube ASM	33	98-7412	1	Hose ASM
13:2	68-6390	1	Tube ASM	33:1	237-22	1	O-Ring
15	58-3880	2	Clamp-Double	34	58-4870	1	Tube-Steel
16	33113-050	2	Screw-HH	35	98-7405	1	Hose ASM
17	43-5930	3	Washer-Lock, Spring	35:1	237-22	1	O-Ring
18	33093-00	2	Washer-Flat	36	60-1360	3	Clamp-Single
19	115-8035	1	HYD Hose ASM	37	33113-025	1	Screw-HH
20	58-4850	1	Tube-Steel	38	340-70	7	Nut-Lock
21	68-6270	1	HYD Tube Kit	39	3296-29	2	Nut-Lock, NI
21:1	68-6280	1	Tube ASM ●	40	340-115	1	Fitting-Tee
21:2	68-6290	1	Tube ASM ●	40:1	237-22	2	O-Ring

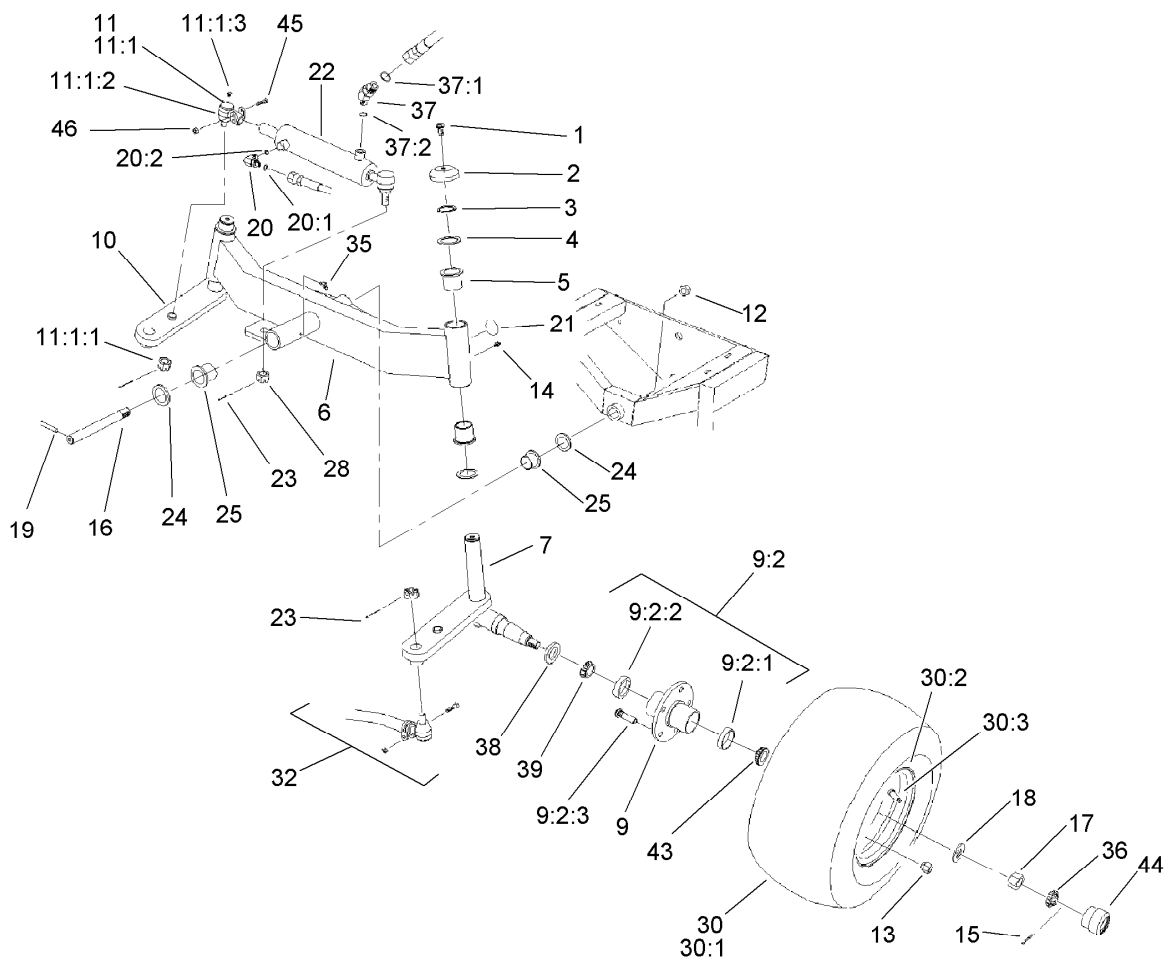
● Not illustrated



Hydraulic Circuit - Cutting Unit

Ref.	Part Number	Qty.	Description
2	340-139	10	Fitting-Elbow 90
2:1	237-81	1	O-Ring
2:2	237-65	1	O-Ring
7	115-8034	1	Hose ASM
8	58-4960	1	Tube-Steel
9	58-4970	1	Tube-Steel
10	58-5730	1	Hose ASM
11	115-8018	1	Hose ASM
12	58-5060	1	Tube-Steel
13	58-5000	1	Tube-Steel
14	58-5020	1	Tube-Steel
15	58-5040	1	Tube-Steel
16	98-7403	4	Hose ASM
17	340-72	4	Fitting-Bulkhead, 90 DEG
17:1	237-65	2	O-Ring
18	98-7400	1	Hose ASM
19	3296-8	4	Nut-Hex
20	3256-16	4	Washer-Flat
21	74-2750-03	2	Retainer

Ref.	Part Number	Qty.	Description
22	74-2710	4	Clamp-Hose
23	321-23	4	Screw-HH
27	98-7401	1	Hose ASM
28	340-76	3	Fitting-Bulkhead Union, Straight
28:1	237-65	2	O-Ring
29	58-4990	1	Tube-Steel
30	58-5070	1	Tube-Steel
31	58-4950	1	Tube-Steel
33	58-5050	1	Tube-Steel
34	58-5030	1	Tube-Steel
35	58-4980	1	Tube-Steel
36	60-3340	1	Hose ASM
37	63-4710	1	Tube ASM
39	98-7402	1	Hose ASM
41	60-1250	2	Hose-Drain
45	340-74	8	Nut-Lock, Bulkhead
46	74-2730	4	Tube
48	3254-21	2	Washer-Lock/Int



Steering Axle Assembly

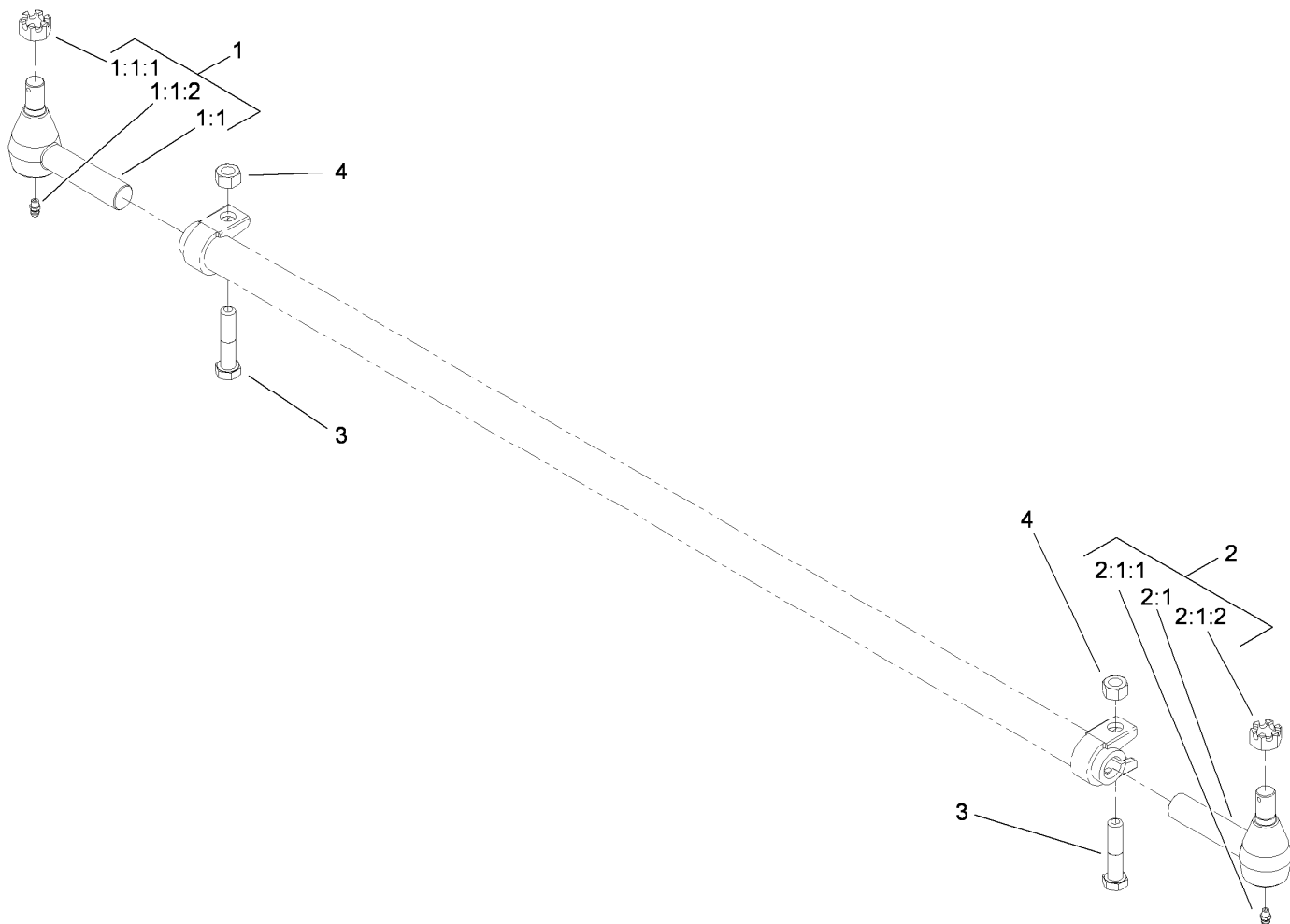
Ref.	Part Number	Qty.	Description
1	3234-12	2	Screw-HHF
2	69-8890	2	Cap-Spindle
3	32151-10	2	Ring-Retaining
4	256-304	4	Washer-Thrust
5	69-6470	4	Bushing-Caster
6	82-9850-03	1	Axle-Rear
7	93-0311-03	1	Spindle-Wheel, LH
9	69-2960-03	2	Hub ASM
9:2		1	Hub ASM ●
9:2:1	254-107	1	Cup-Bearing, Tapered
9:2:2	254-72	1	Bearing-Cup, Tapered
9:2:3	69-2990	5	Stud-Wheel
10	93-0310-03	1	Spindle-Wheel, RH
11	106-6895-03	1	Ball Joint ASM
11:1		1	Joint-Ball ●
11:1:1	32136-13	1	Nut-SHH
11:1:2	106-6896	1	Seal
11:1:3	302-5	1	Fitting-Grease
12	3296-49	1	Nut-Lock, NI
13	23-7270	10	Nut-Lug
14	302-5	2	Fitting-Grease
15	3272-13	2	Pin-Cotter
16	82-9210	1	Shaft-Pivot
17	3220-7	2	Nut-Jam
18	93-0309	2	Washer-Tab

Ref.	Part Number	Qty.	Description
19	60-3670	1	Pin
20	340-97	1	Fitting-Elbow, 90 DEG
20:1	237-22	1	O-Ring
20:2	237-78	1	O-Ring
21	58-6520	2	Decal-Grease
22	115-8014	1	Cylinder-Hydraulic
23	3272-12	4	Pin-Cotter
24	48-6660	2	Washer
25	48-6640	2	Bearing
28	32136-13	2	Nut-SHH
30	69-9870	2	Wide Wheel And 6-Ply Tire ASM
30:1	69-9880	1	Tire (23X10.5-12) 6-Ply
30:2	217-116	1	Wheel
30:3	232-27	1	Stem-Valve
32	110-9719-03	1	Tie Rod ASM
35	302-11	1	Fitting-Lube, 45 DEG
36	93-0307	2	Nut-Lock, Retainer
37	340-54	1	Elbow-45 DEG
37:1	237-22	1	O-Ring
37:2	237-78	1	O-Ring
38	69-2980	2	Seal
39	254-106	2	Cone-Bearing, Tapered
43	254-92	2	Cone-Bearing, Outer
44	69-2970	2	Cap-Hub

● Not serviced separately



- Not serviced separately

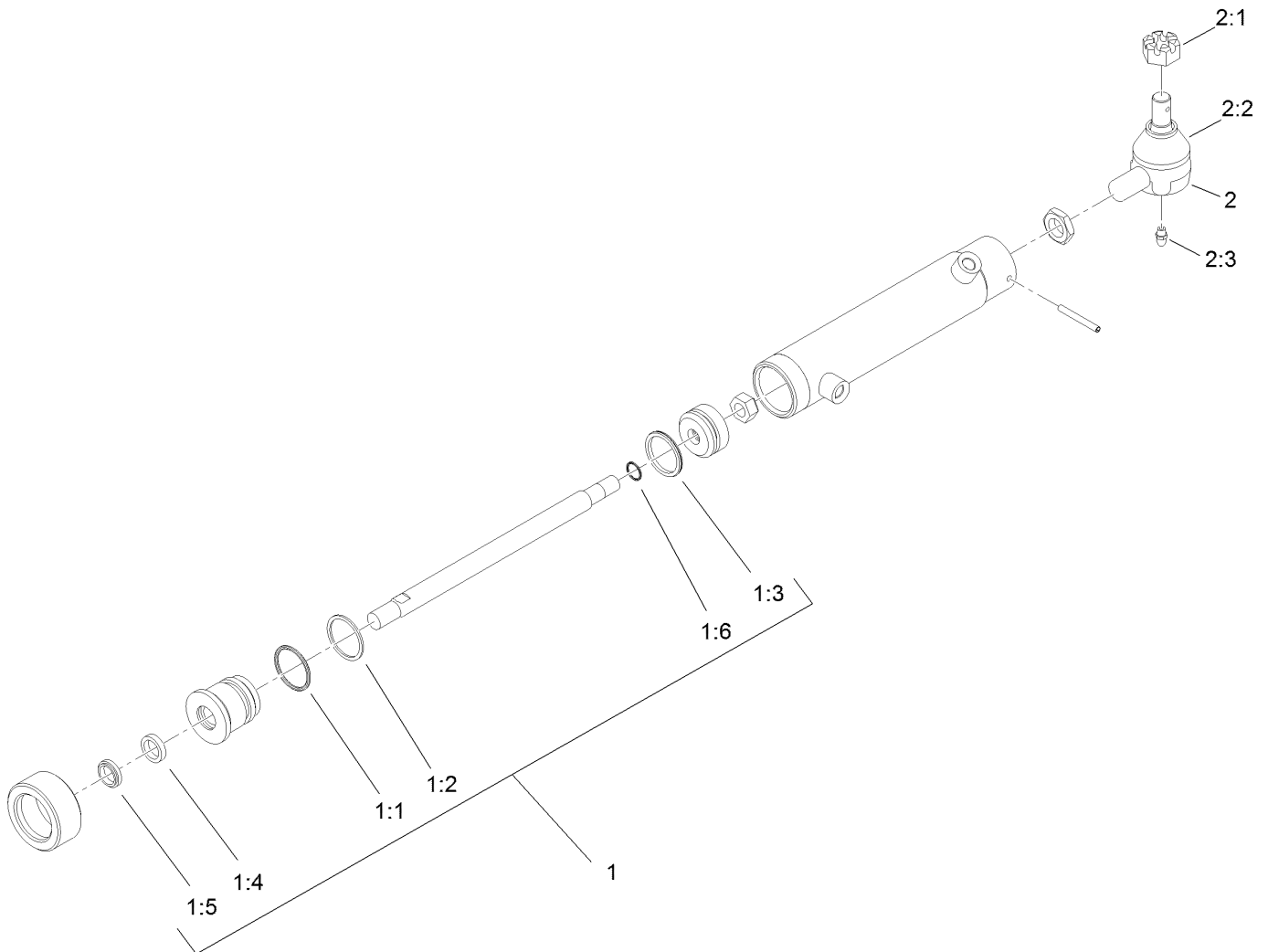


Tie Rod Assembly No. 110-9719-03

Ref.	Part Number	Qty.	Description
1	110-6141-03	1	RH Tie Rod End ASM
1:1		1	Rod End-Tie, RH ●
1:1:1	302-5	1	Fitting-Grease
1:1:2	32136-2	1	Nut-SHH
2	110-6142-03	1	LH Tie Rod End ASM
2:1		1	Rod End-Tie, LH ●
2:1:1	302-5	1	Fitting-Grease
2:1:2	32136-2	1	Nut-SHH
3	44-2200	2	Screw-Blade
4	32153-7	2	Nut-Lock

● Not serviced separately

Hydraulic Cylinder Assembly No. 115-8014

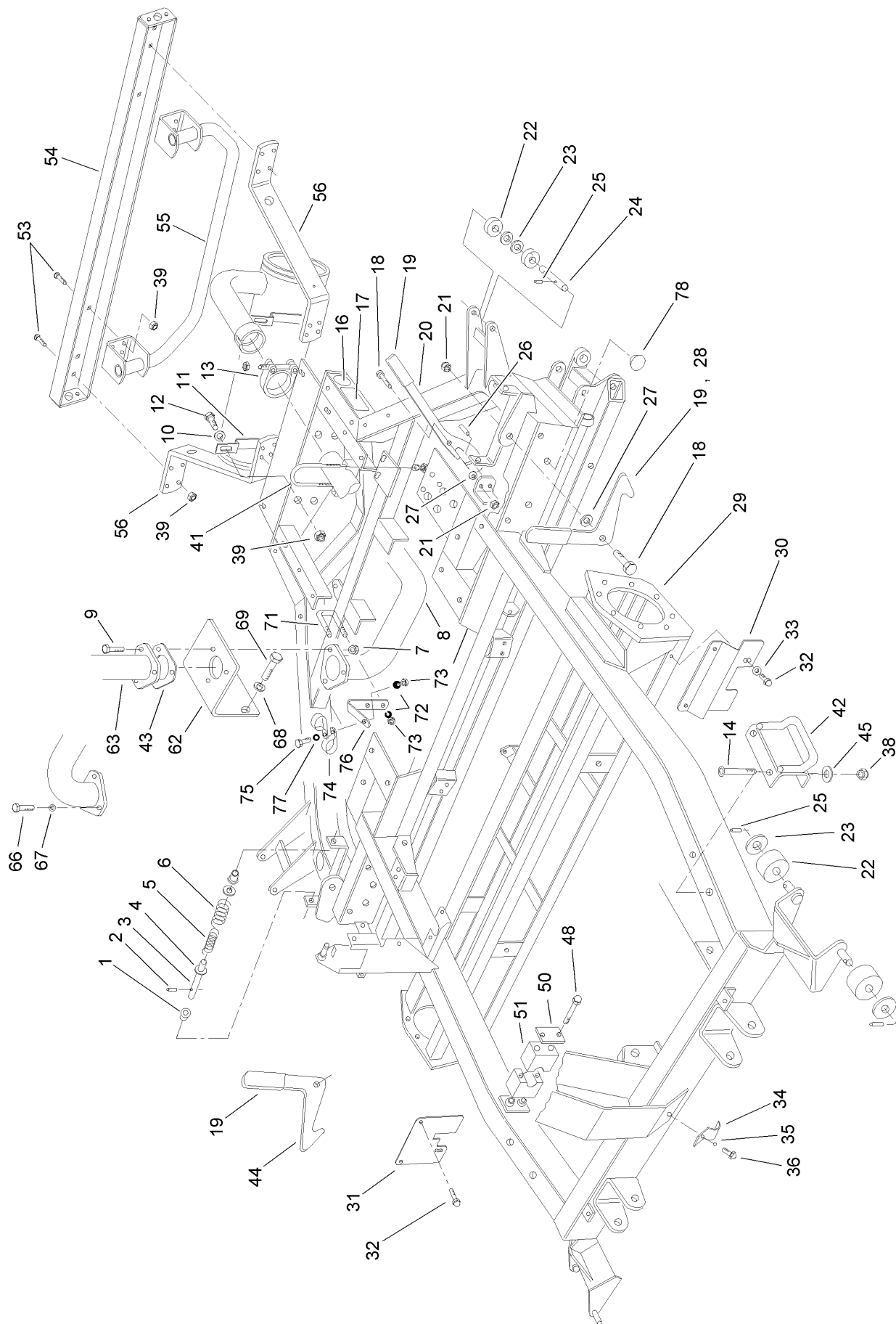


Hydraulic Cylinder Assembly No. 115-8014 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	117-8980	1	Seal Kit	1:6		1	Ring-Retaining ●
1:1		1	Ring-Retaining ●	2	82-5730	1	Tie Rod End ASM
1:2		1	Backup ●	2:1	105-7941	1	Nut-Hex, Slotted
1:3		1	Bp Seal ●	2:2	105-7835	1	Seal
1:4		1	Bs Seal ●	2:3	302-5	1	Fitting-Grease
1:5		1	Dust Seal ●				

● Not serviced separately

Frame and Muffler Assembly

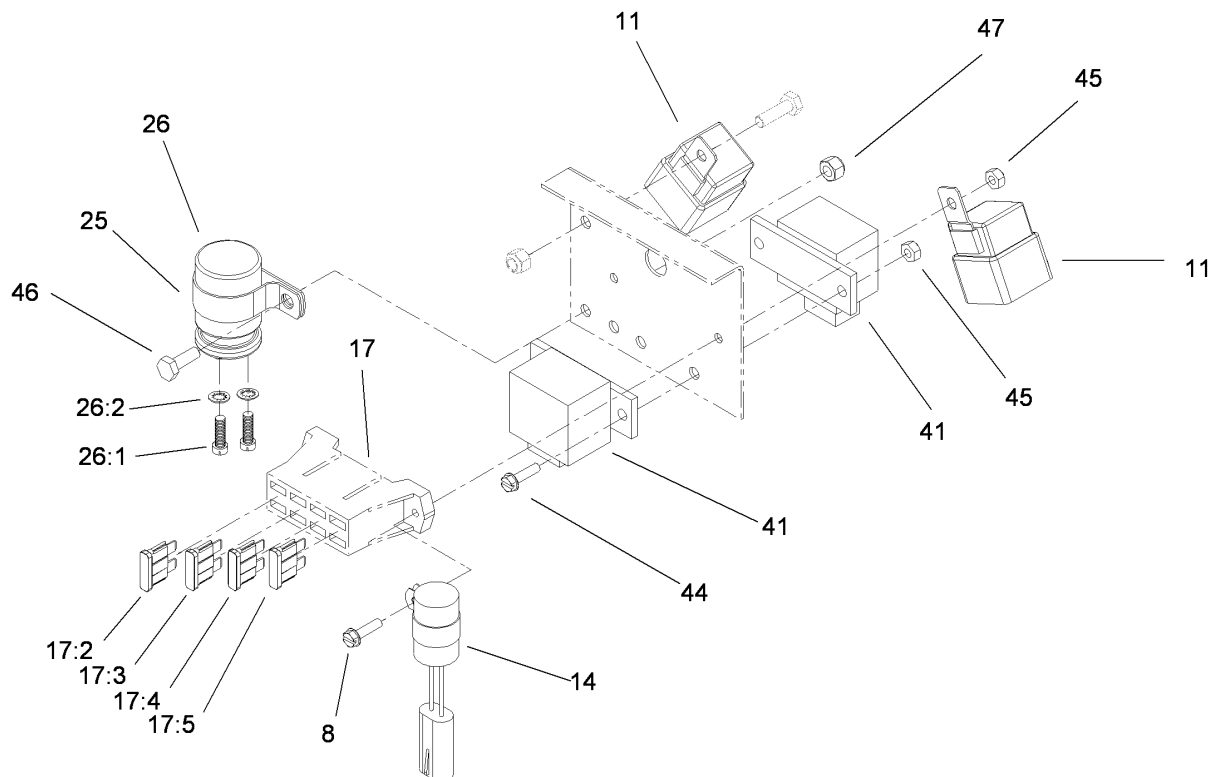
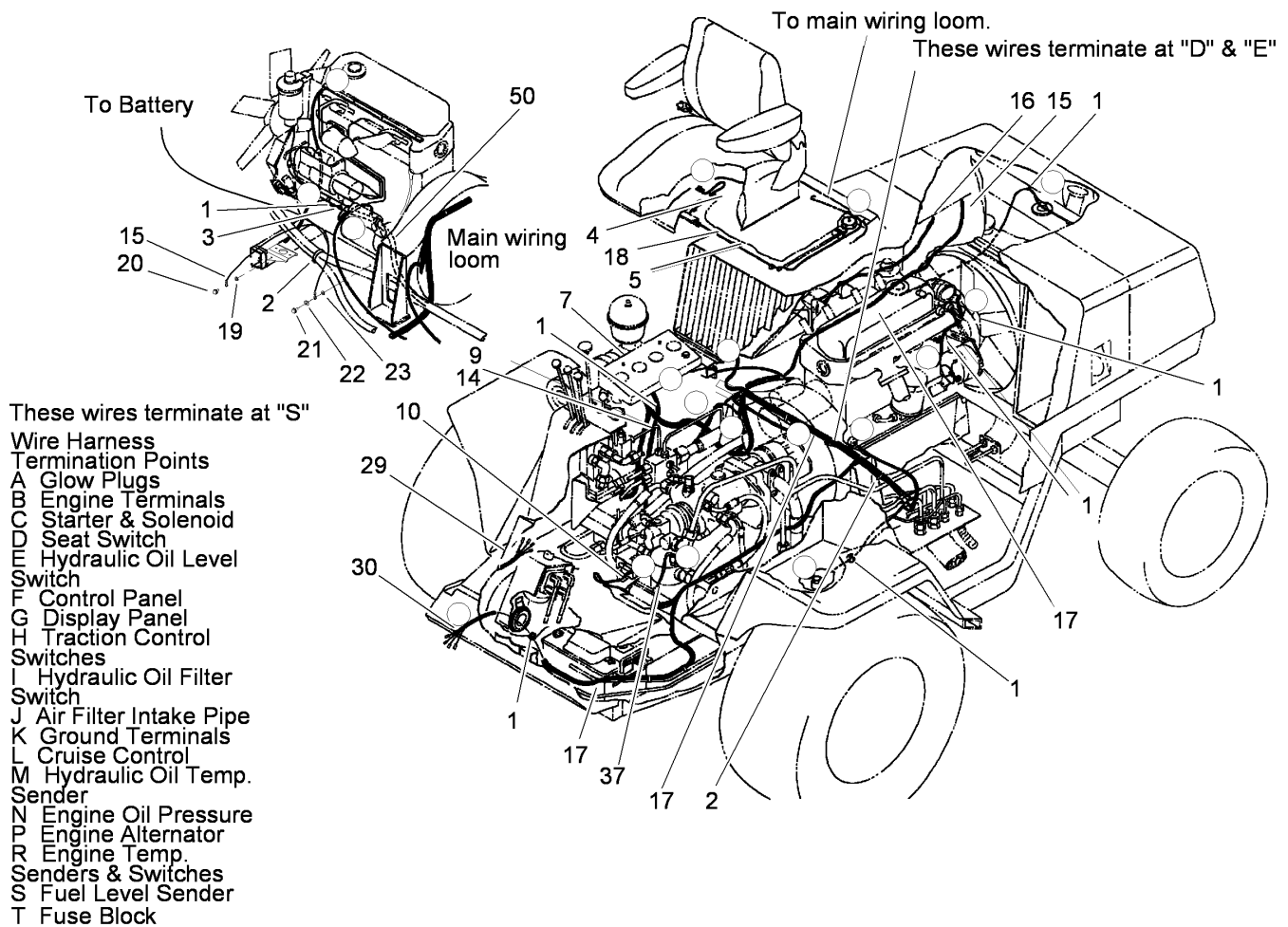


Frame and Muffler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	58-2800	4	Bushing
2	60-3720	2	Pin-Roll
3	58-2810	2	Rod
4	3256-7	4	Washer-Flat
5	48-6780	2	Spring-Compression
6	60-1240	2	Spring
7	3296-29	3	Nut-Lock, NI
8	98-1230-03	1	Tube-Lower
9	322-7	3	Screw-HH
10	3256-24	4	Washer-Flat
11	74-2850	1	Silencer ASM
12	323-9	4	Screw-HH
13	2412-132	1	Clamp
14	3289-25	4	Screw-SFH
16	58-6520	3	Decal-Grease
17	93-9405	2	Decal-Pressure, Air
18	33116-030	3	Screw-HH
19	48-7081	3	Grip-Plastic
20	86-6570-03	1	Latch
21	51-2070	3	Nut
22	82-4910	8	Roller
23	51-2060	8	Washer
24	60-0160	2	Pin
25	60-2110	8	Pin
26	48-8830	1	Pin-Expansion
27	48-8850	3	Spring-Disc
28	86-6590-03	1	Latch-LH
29	94-8268-01	1	Frame ASM
30	60-4190-03	1	Shield-Grass, LH
31	60-4200-03	1	Shield-Grass, RH
32	48-6900	6	Screw
33	33093-00	2	Washer-Flat

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
34	60-2080	1	Clamp-Hose
35	42-9850	1	Washer-Lock, Spring
36	48-7680	1	Screw-HH
38	3296-23	4	Nut-Lock, NI
39	3296-39	16	Nut-Lock, NI
41	76-3560	1	Clamp
42	92-4768-03	2	Tiedown ASM
43	98-7817	3	Gasket-Muffler
44	86-6580-03	1	Latch-RH
45	3256-26	4	Washer-Flat
48	321-9	2	Screw-HH
50	82-2980	1	Plate-Cover
51	82-2990	2	Clamp-Half
53	3231-25	12	Bolt-CARR
54	92-6052-03	1	Bumper-Rear
55	92-6050-03	1	Guard ASM
56	92-6051-03	2	Bracket-Bumper
62	98-1246-03	1	Bracket-Exhaust
63	98-1231-03	1	Tube-Upper
66	33114-025	3	Screw-HH
67	42-9850	3	Washer-Lock, Spring
68	43-5940	2	Washer-Lock, Spring
69	42-9250	2	Bolt
71	92-5692	1	U-Bolt
72	3253-4	3	Washer-Lock
73	3217-6	3	Nut-Hex
74	2412-107	2	Clamp-R
75	322-45	1	Screw-HH
76	99-8741-01	1	Bracket-Support, Hose
77	3256-23	1	Washer-Plain
78	92-6059	12	Plug-Button

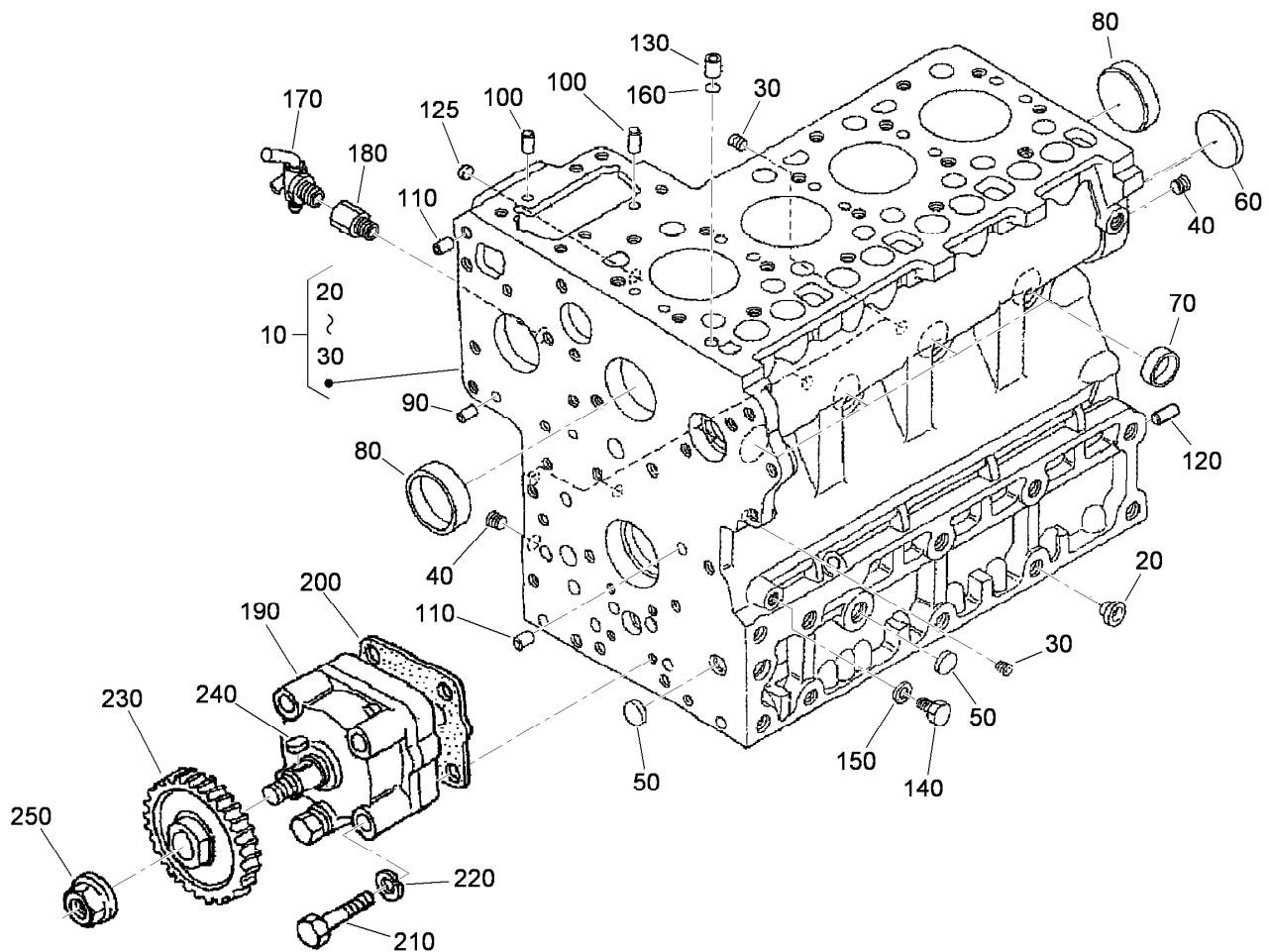
Electrical System and Relay Assembly



Electrical System and Relay Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3290-378	21	Tie-Cable	18	108-6052	1	Harness-Wire, Seat
2	3290-379	5	Tie-Cable	19	3255-8	1	Washer-Lock
3	2412-109	1	Clip-J	20	32144-14	1	Screw-HWHTF
4	237-100	1	Grommet	21	42-9250	1	Bolt
5	115-8007	4	Clip-Wire	22	48-8070	1	Washer-Lock
7	105-9279	1	Harness-Wire, Control Panel	23	3255-2	1	Washer-Lock, EXT
8	32105-12	1	Screw	25	2412-74	1	R-Clamp
9	82-9790	1	Harness	26	37-2690	1	Capacitor
10	104-5205	1	Harness-Wire, Micro Switch	26:1	3252-18	2	Screw
11	99-7430	2	Relay-Mini	26:2	3254-1	2	Washer-Lock, Int
14	83-2280	1	Timer-Delay	29	82-9230	2	Harness
15	106-7053	1	Cable-Battery, Negative	30	98-3819	1	Harness-Wire, Light Cluster
16	104-0086	1	Cable-Battery, Positive	37	86-5990	1	Harness-Filter
17	114-3978	1	Harness-Wire, Main	41	66-8800	2	Relay
17:1	100-4918	1	Diode ●	44	32105-13	3	Screw-HWH
17:2	99-6124	1	Fuse-40 Amp	45	3296-2	4	Nut-Lock, NI
17:3	109101	1	Fuse-Blade, 20 Amp	46	321-4	1	Screw-HH
17:4	110928	1	Fuse-Blade, 5 Amp	47	3296-42	1	Nut-Lock, NI
17:5	114241	1	Fuse-Blade, 7.5 Amp	50	99-3441	1	Harness-Wire, Fusible Link

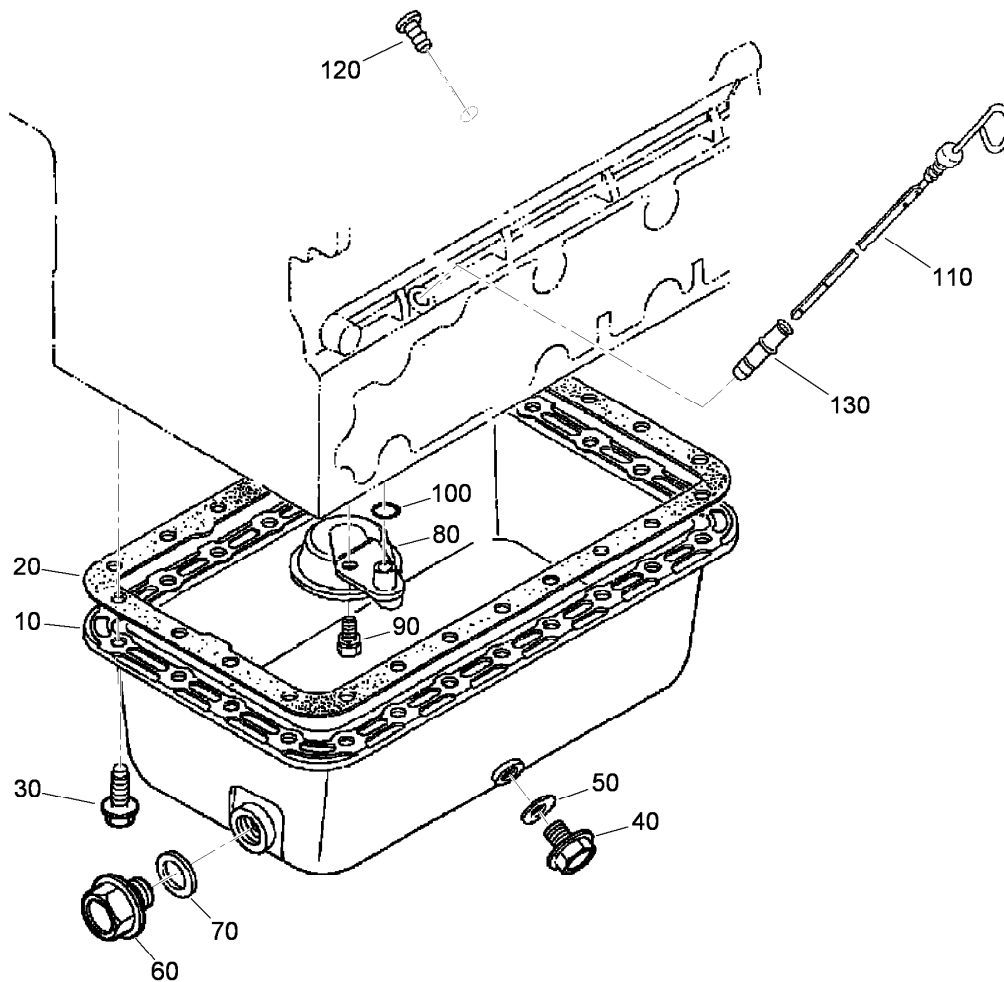
● Not illustrated



Crankcase Assembly

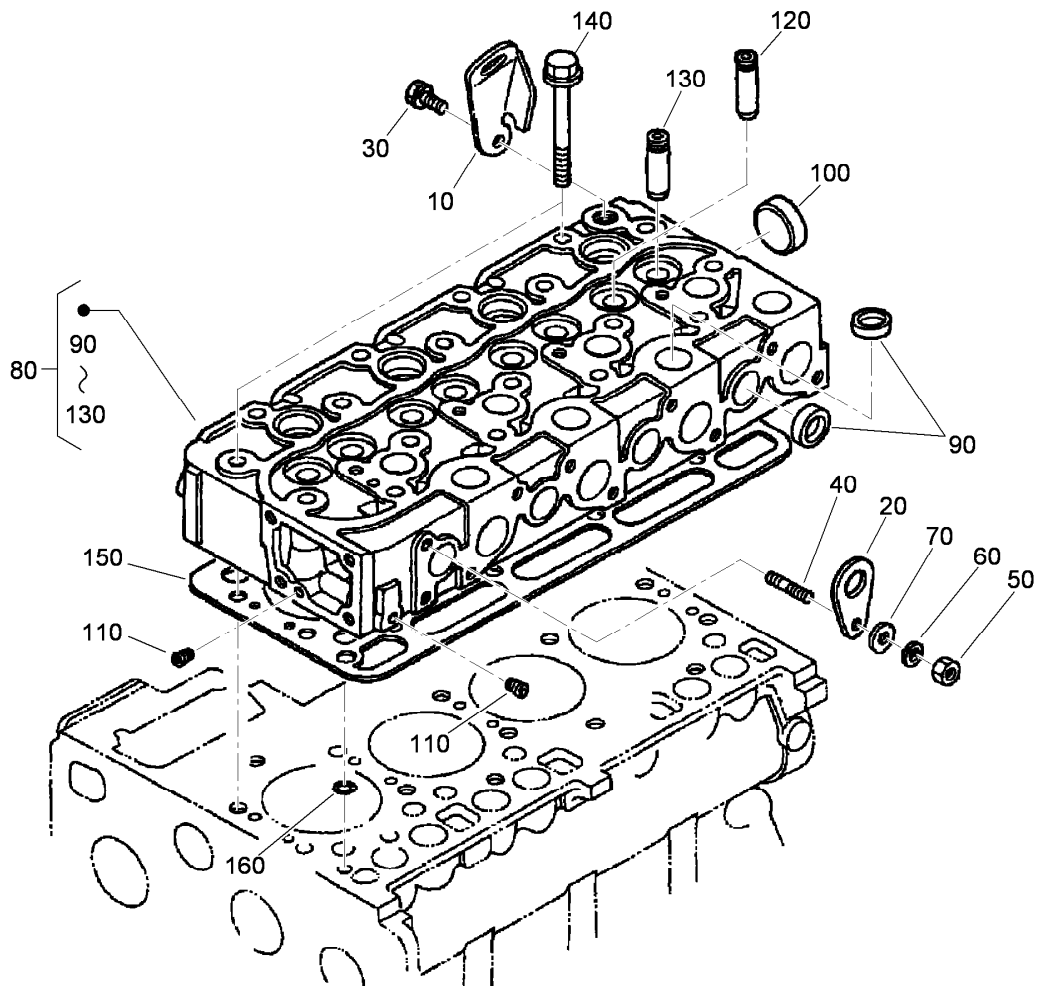
Ref.	Part Number	Qty.	Description
10	108-4413	1	Crankcase ASM
20	98-7486	2	Plug
30	98-7487	6	Plug
40	98-7488	2	Plug
50	98-9379	3	Plug-Expansion
60	98-9668	1	Plug-Expansion
70	98-7500	6	Cap-Sealing
80	98-7501	2	Cap-Sealing
90	98-7502	2	Pin-Straight
100	98-7503	2	Pin-Straight
110	98-7504	2	Pin-Straight
120	98-7505	1	Pin-Straight
125	105-2883	1	Cap-Sealing

Ref.	Part Number	Qty.	Description
130	98-7506	1	Pin-Pipe
140	110-0012	1	Plug
150	98-7428	1	Gasket
160	98-7509	1	O-Ring
170	98-7510	1	Cock-Drain
180	98-7511	1	Joint-Cock, Drain
190	98-7512	1	Oil Pump ASM
200	115-8648	1	Gasket-Pump, Oil
210	98-7514	4	Bolt
220	98-7699	4	Washer-Spring
230	98-7516	1	Gear-Drive, Oil Pump
240	98-7517	1	Key-Feather
250	98-7518	1	Nut-Flange



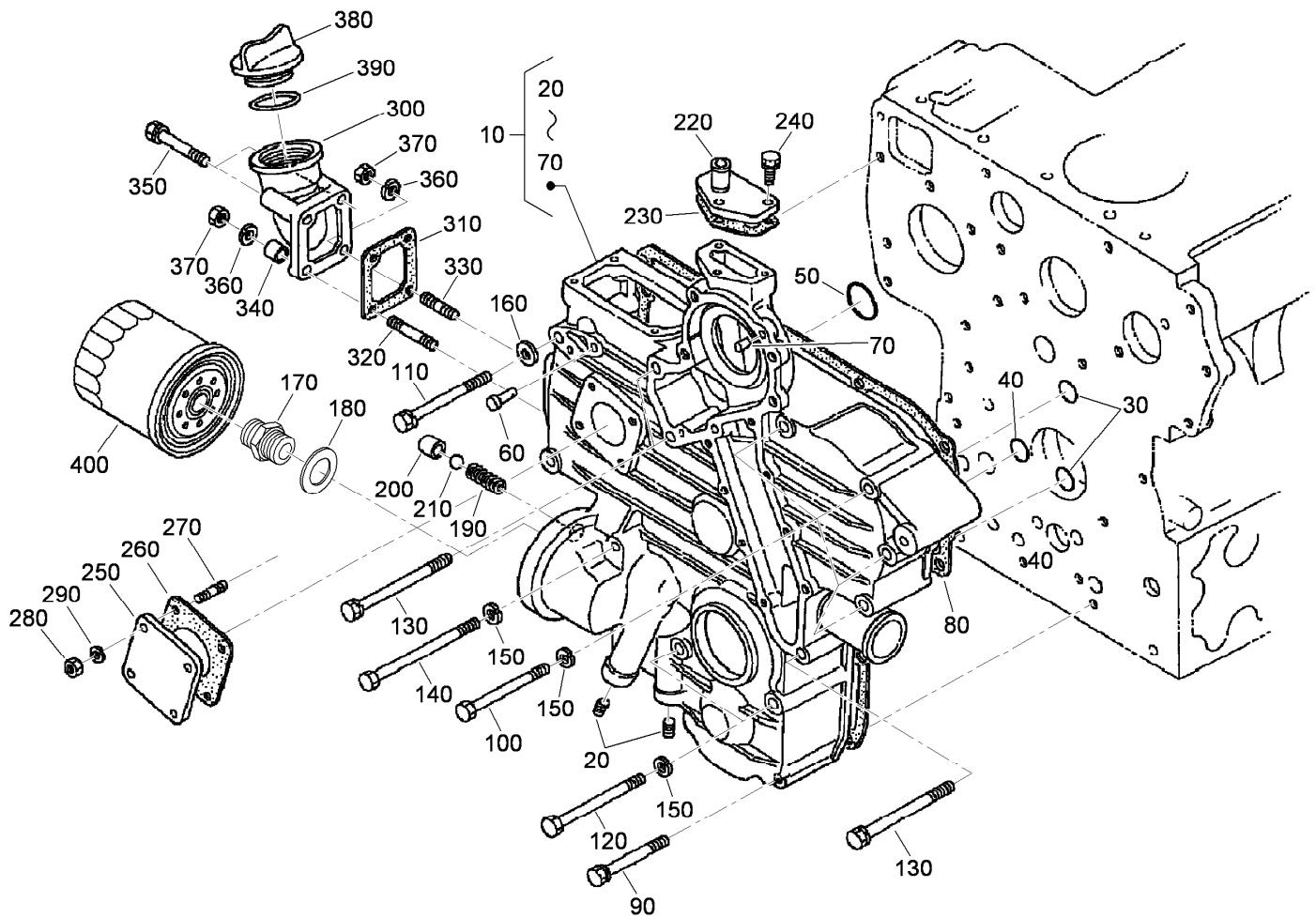
Oil Pan and Dipstick Assembly

Ref.	Part Number	Qty.	Description
10	98-7520	1	Pan-Oil
20	108-7053	1	Gasket-Pan, Oil
30	98-7522	24	Bolt-Flange
40	98-9386	1	Plug
50	98-7524	1	Gasket
60	98-7529	1	Plug-Drain
70	98-7528	1	O Ring-Copper
80	98-7525	1	Filter-Oil
90	98-7526	1	Bolt
100	108-7054	1	O-Ring
110	105-4579	1	Gauge-Oil
120	100-9169	1	*obs* Plug-Gauge, Oil
130	105-4580	1	Guide-Gauge, Oil



Cylinder Head Assembly

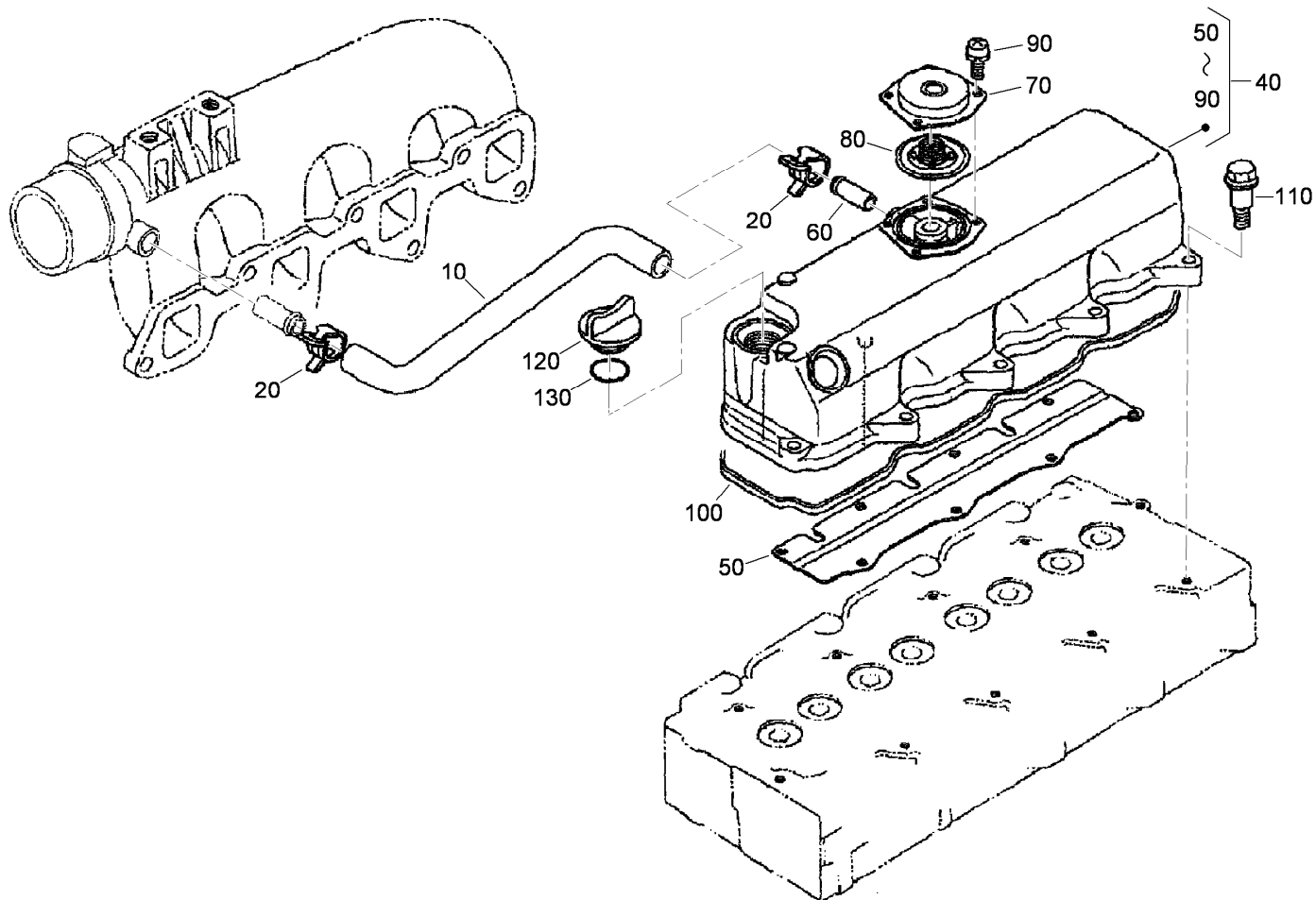
Ref.	Part Number	Qty.	Description
10	98-7530	1	Hook-Engine
20	98-7531	1	Hook-Engine
30	98-7526	1	Bolt
40	100-1558	1	Stud-Manifold, Exhaust
50	98-7534	1	Nut
60	98-7535	1	Washer-Spring
70	98-7536	1	Washer-Plain
80	108-4414	1	Cylinder Head ASM
90	98-7538	12	Cap-Sealing
100	98-7539	1	Cap-Sealing
110	98-7540	2	Plug
120	98-7541	4	Guide-Valve, Intake
130	98-7542	4	Guide-Valve, Exhaust
140	98-7543	18	Bolt-Head, Cylinder
150	98-7544	1	Gasket-Head, Cylinder
160	98-7509	1	O-Ring



Gear Case Assembly

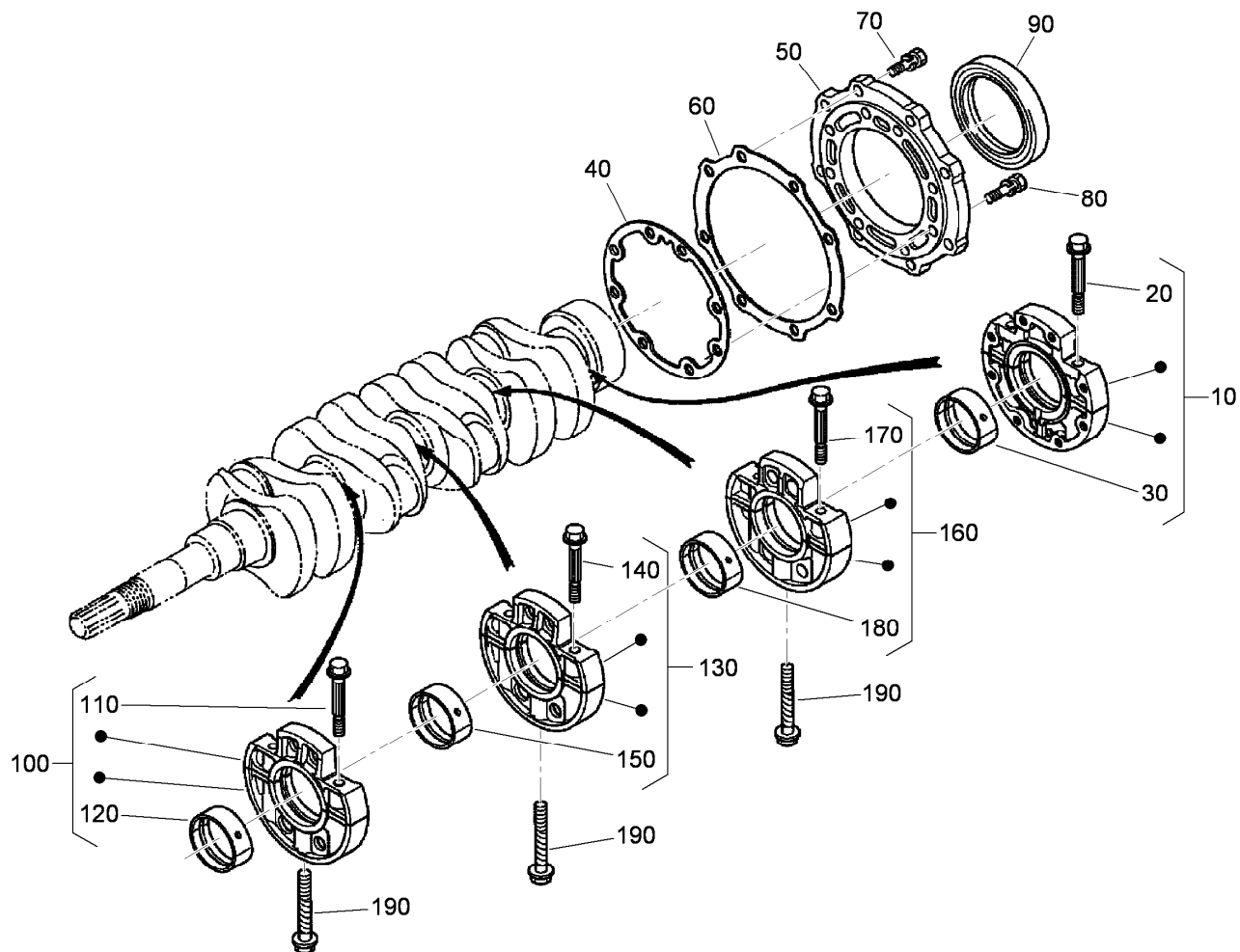
Ref.	Part Number	Qty.	Description
10	112-8417	1	Gearcase ASM
20	107-0108	2	Plug
30	107-0104	2	O-Ring
40	107-0105	1	O-Ring
50	107-0106	1	O-Ring
60	98-7550	1	Pin-Spring, Start
70	98-7504	2	Pin-Straight
80	98-7552	1	Packing-Case, Gear
90	98-7553	2	Bolt
100	99-8336	5	Bolt
110	98-7555	1	Bolt
120	98-7556	2	Bolt
130	98-7557	3	Bolt
140	98-7558	2	Bolt
150	98-7535	9	Washer-Spring
160	98-7536	1	Washer-Plain
170	98-7561	1	Joint-Pipe
180	108-4419	1	Collar-Valve Seat
190	98-7563	1	Spring
200	98-7564	1	Seat-Valve

Ref.	Part Number	Qty.	Description
210	98-7565	1	Ball
220	98-7566	1	Flange-Return, Water
230	115-8521	1	Gasket-Flange, Return
240	98-7568	1	Bolt
250	98-7569	1	Cover
260	98-7570	1	Gasket-Meter, Hour
270	98-7571	4	Stud
280	98-7572	4	Nut
290	98-7699	4	Washer-Spring
300	100-9162	1	Flange-Filter, Oil
310	100-9163	1	Gasket
320	98-7571	1	Stud
330	100-9164	1	Stud
340	100-9165	1	Collar
350	100-1765	2	Bolt
360	98-7699	2	Washer-Spring
370	98-7572	2	Nut
380	98-9449	1	Plug-Filler, Oil
390	108-7064	1	O-Ring
400	104-5169	1	Filter-Oil



Cylinder Head Cover Assembly

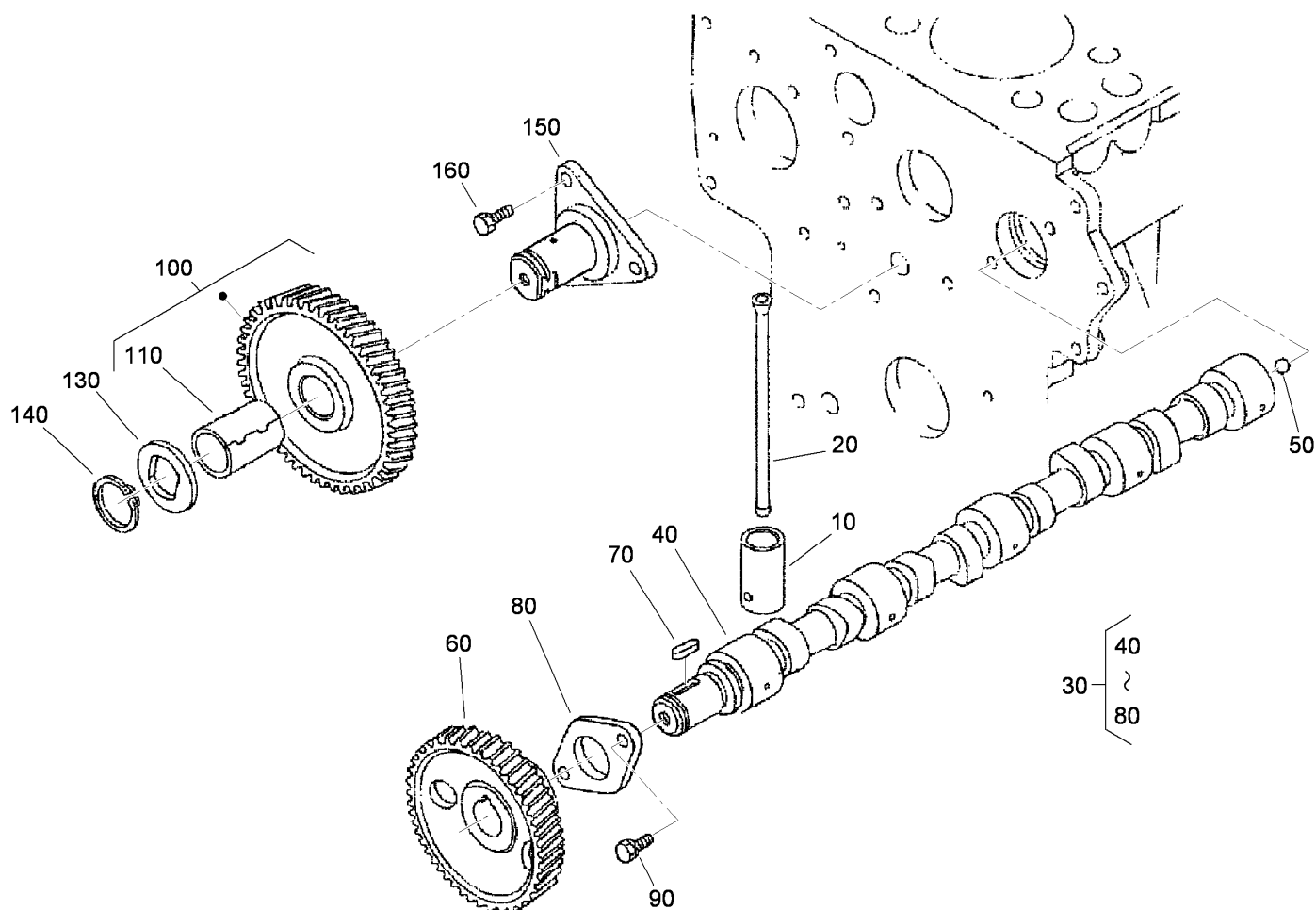
Ref.	Part Number	Qty.	Description
10	108-4415	1	Tube-Breather
20	105-2879	2	Clamp-Hose
40	108-4416	1	Cylinder Head Cover ASM
50	108-7059	2	Shield-Breather
60	98-7766	1	Pipe-Return, Water
70	108-2862	1	Cover-Breather
80	110-3715	1	Valve-Breather
90	98-9364	4	Screw (With Washer)
100	108-7062	1	Gasket-Cover, Head
110	108-7063	10	Bolt
120	98-9449	1	Plug-Filler, Oil
130	108-7064	1	O-Ring



Main Bearing Assembly

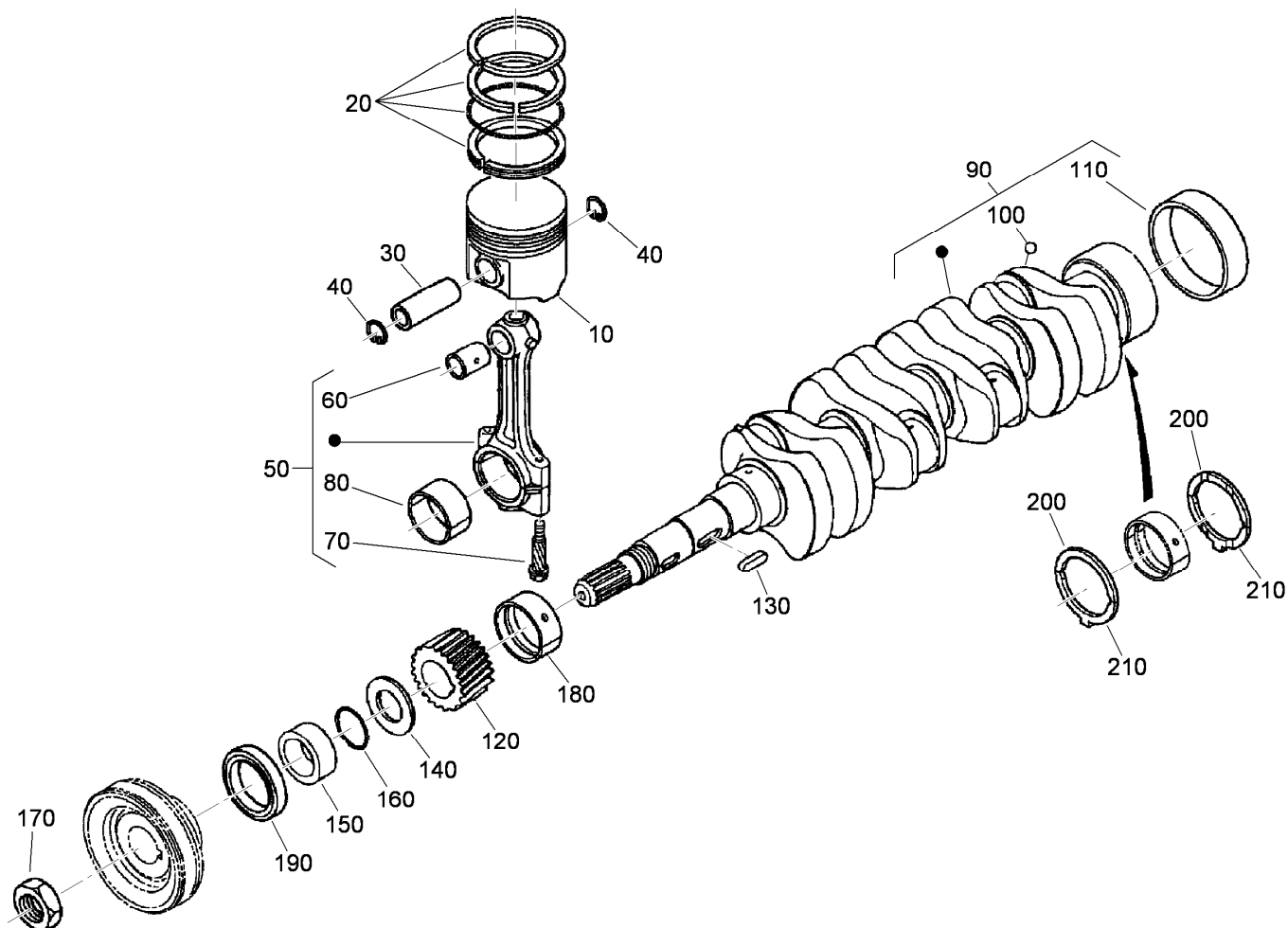
Ref.	Part Number	Qty.	Description
10	108-4417	1	Wheel Bearing Case ASM
20	108-7066	8	Bolt-Case, Bearing
30	108-7067	1	Metal-Crankshaft (STD)
30	108-7068	1	Metal-Crankshaft (-0.20Mm)
30	108-7069	1	Metal-Crankshaft (-0.40Mm)
40	108-7070	1	Gasket-Case, Bearing
50	117-8843	1	Cover-Case, Bearing
60	98-7437	1	Gasket-Case Cover, Bearing
70	98-7438	8	Bolt
80	98-7439	8	Bolt
90	108-7072	1	Seal-Oil
100	110-0013	1	Main Bearing Case ASM
110	108-7066	2	Bolt-Case, Bearing

Ref.	Part Number	Qty.	Description
120	108-7067	1	Metal-Crankshaft (STD)
120	108-7068	1	Metal-Crankshaft (-0.20Mm)
120	108-7069	1	Metal-Crankshaft (-0.40Mm)
130	110-0014	1	Main Bearing Case ASM
140	108-7066	2	Bolt-Case, Bearing
150	108-7067	1	Metal-Crankshaft (STD)
150	108-7068	1	Metal-Crankshaft (-0.20Mm)
150	108-7069	1	Metal-Crankshaft (-0.40Mm)
160	110-0015	1	Main Bearing Case ASM
170	108-7066	2	Bolt-Case, Bearing
180	108-7067	1	Metal-Crankshaft (STD)
180	108-7068	1	Metal-Crankshaft (-0.20Mm)
180	108-7069	1	Metal-Crankshaft (-0.40Mm)
190	98-7444	3	Bolt-Case, Bearing



Cam Shaft and Idle Gear Assembly

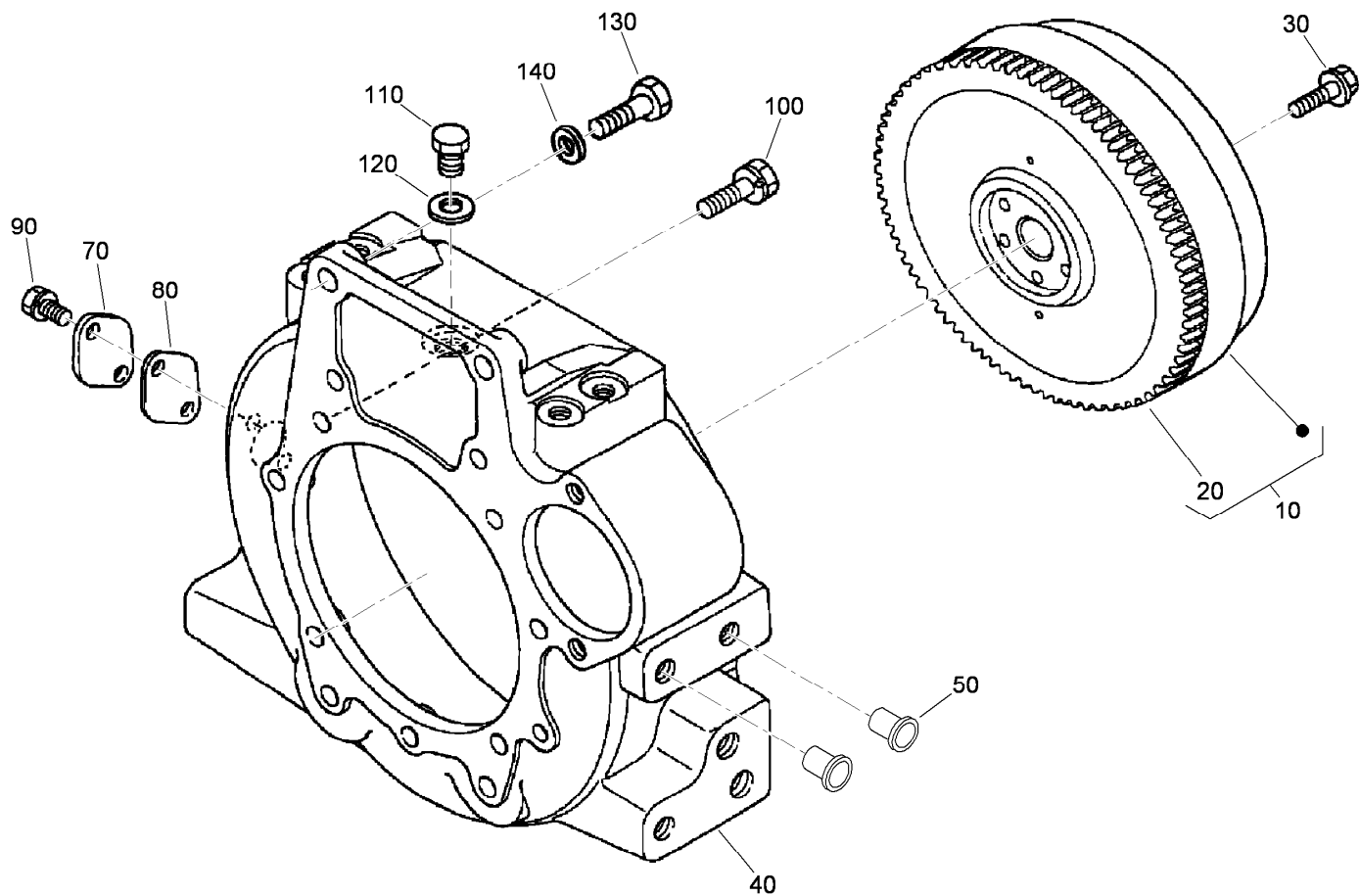
Ref.	Part Number	Qty.	Description
10	98-7445	8	Tappet
20	98-7446	8	Rod-Push
30	98-7447	1	Camshaft ASM
40	98-7448	1	Camshaft
50	110-3729	1	Ball
60	98-7450	1	Gear-Camshaft
70	98-7451	1	Key-Feather
80	98-7452	1	Stopper-Camshaft
90	98-7453	2	Bolt
100	107-0109	1	Gear-Idler
110	98-7455	1	Bushing-Gear, Idler
130	107-0111	1	Collar
140	107-0112	1	Circlip-External
150	107-0113	1	Shaft-Gear, Idler
160	98-7453	3	Bolt



Piston and Crankshaft Assembly

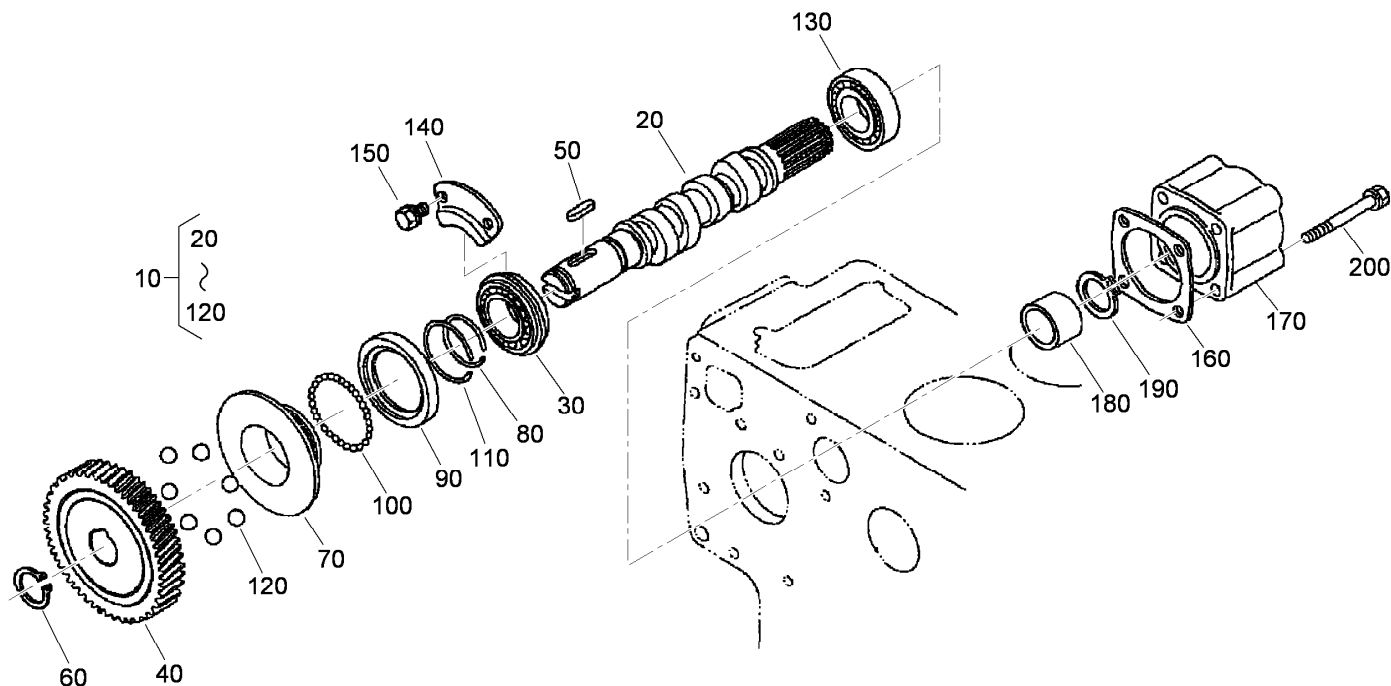
Ref.	Part Number	Qty.	Description
10	115-4112	4	Piston ASM
10	117-7595	4	Piston ASM
20	98-7463	4	Piston Ring ASM
20	98-7462	4	Piston Ring ASM
30	115-8544	4	Pin-Piston
40	98-7465	8	Clip-Pin, Piston
50	98-7466	4	Connecting Rod ASM
60	98-7467	4	Bushing-Pin, Piston
70	98-7468	8	Bolt-Rod, Connecting
80	98-7471	4	Metal-Crankpin (-0.40Mm)
80	98-7469	4	Metal-Crankpin (STD)
80	115-8547	4	Metal-Crankpin (-0.20Mm)
90	98-7472	1	Crankshaft-Complete
100	110-3729	4	Ball
110	98-7474	1	Sleeve-Crankshaft
120	98-7475	1	Gear-Crankshaft

Ref.	Part Number	Qty.	Description
130	98-7451	1	Key-Feather
140	98-7476	1	Slinger-Oil
150	98-7477	1	Collar-Crankshaft
160	98-7478	1	O-Ring
170	98-7479	1	Nut-Crankshaft
180	108-7077	1	Metal-Crankshaft (-0.40Mm)
180	108-7076	1	Metal-Crankshaft (-0.20Mm)
180	108-7075	1	Metal-Crankshaft (STD)
190	98-7480	1	Seal-Oil
200	108-7078	2	Metal-Side (STD)
200	108-7079	2	Metal-Side (+0.20Mm)
200	108-7080	2	Metal-Side (+0.40Mm)
210	108-7083	2	Metal-Side (+0.40Mm)
210	108-7082	2	Metal-Side (+0.20Mm)
210	108-7081	2	Metal-Side (STD)



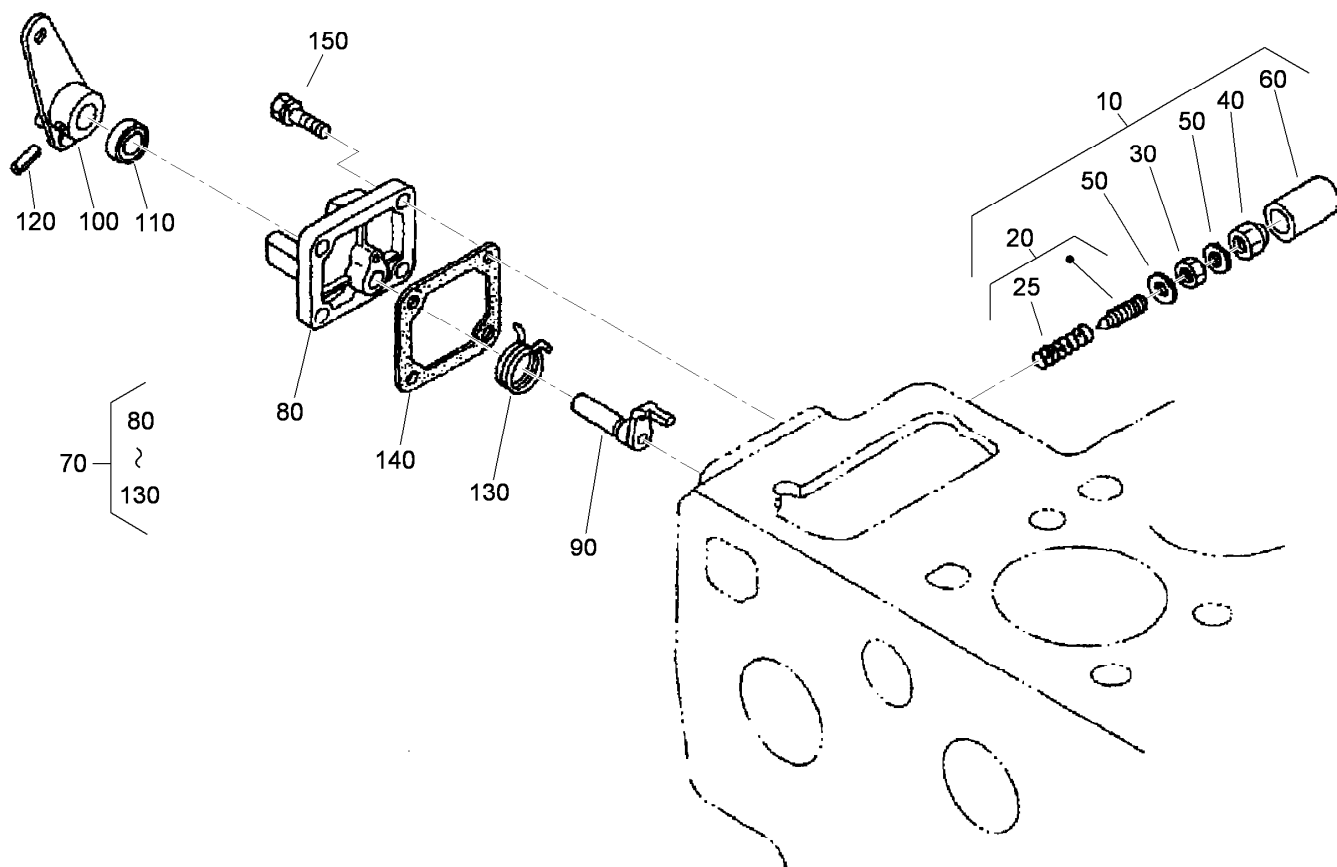
Flywheel Assembly

Ref.	Part Number	Qty.	Description
10	98-7532	1	Flywheel
20	98-7560	1	Gear-Ring
30	112-8408	6	Bolt-Flywheel
40	98-7559	1	Housing-Flywheel
50	100-9189	2	Plug
70	98-7883	1	Cover
80	98-7886	1	Gasket
90	98-7526	2	Bolt
100	98-7885	11	Bolt
110	107-0108	1	Plug
120	100-9194	1	Washer-Plain
130	107-0114	2	Bolt
140	107-0118	2	Washer-Spring



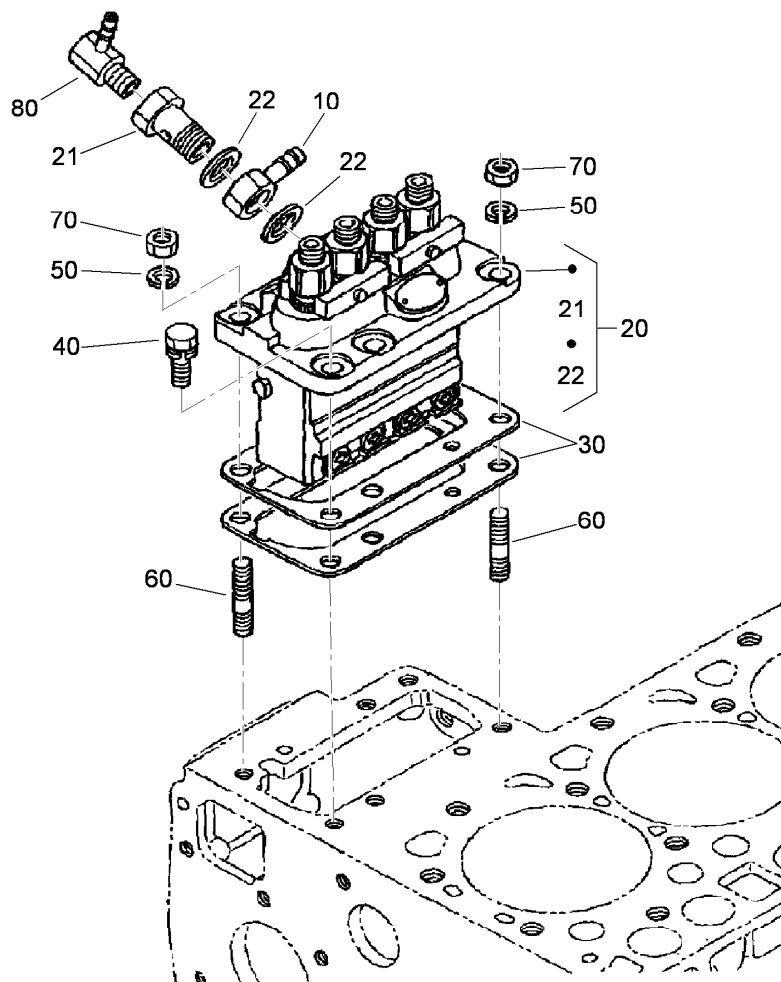
Fuel Camshaft and Governor Shaft Assembly

Ref.	Part Number	Qty.	Description
10	98-7551	1	Fuel Camshaft ASM
20	98-7508	1	Camshaft-Fuel
30	98-7595	1	Bearing-Ball
40	98-7574	1	Gear-Pump, Injection
50	98-7575	1	Key-Feather
60	98-7576	1	Circlip-External
70	98-7577	1	Sleeve-Governor
80	98-7578	1	Circlip-Sleeve, Governor
90	98-7579	1	Case-Ball, Governor
100	98-7580	39	Ball
110	98-7581	1	Circlip
120	98-7582	7	Ball
130	108-7084	1	Bearing-Ball
140	98-7584	1	Stopper
150	100-9195	2	Bolt
160	98-7588	1	Gasket
170	98-7586	1	Cover-Fuel, Camshaft
180	98-7587	1	Collar
190	98-7589	1	Circlip-External
200	98-7590	4	Bolt



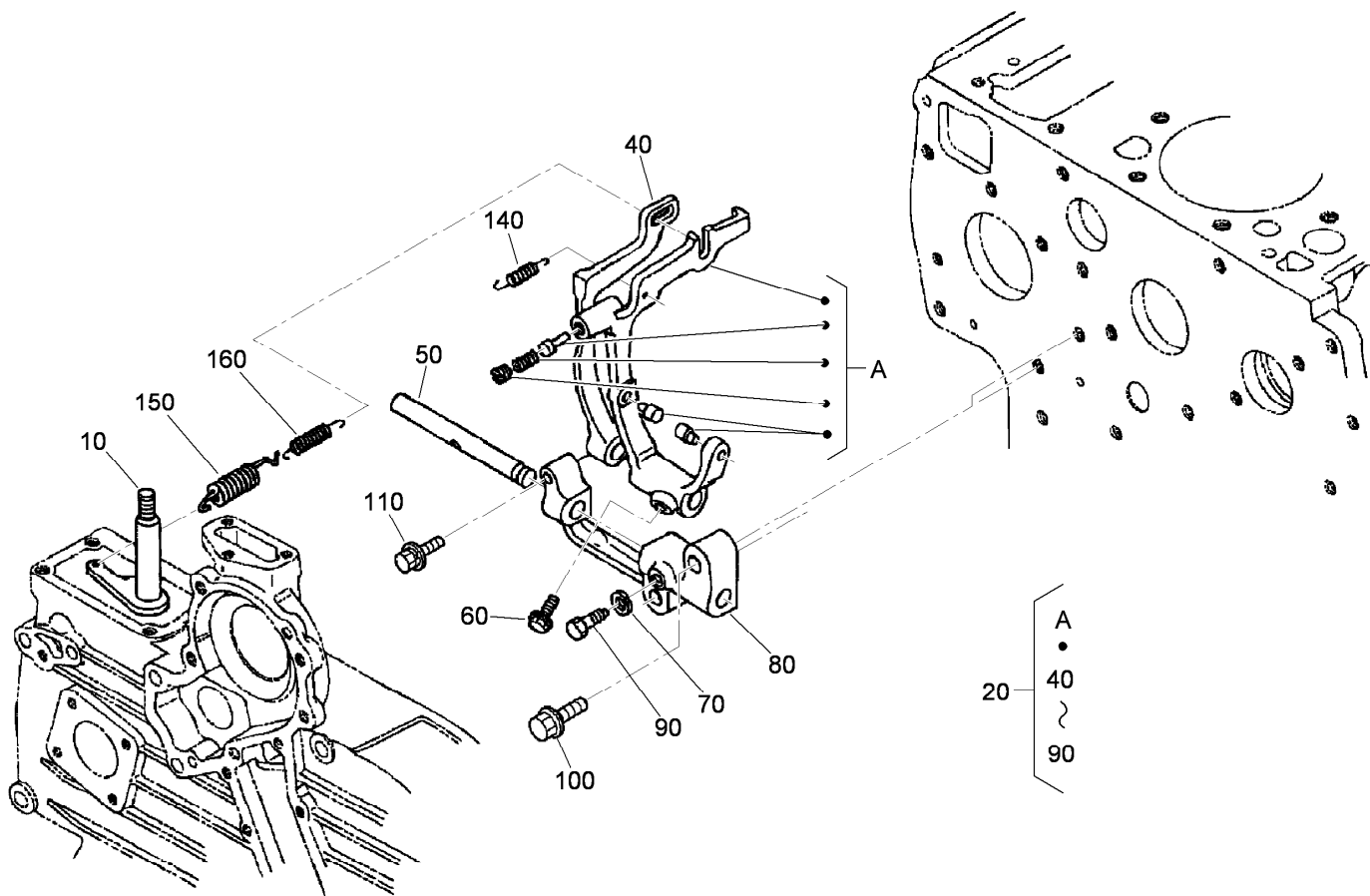
Engine Stop Lever Assembly

Ref.	Part Number	Qty.	Description
10	98-7591	1	Idle Appartus ASM
20	98-7592	1	Adjusting Bolt ASM
25	110-0016	1	Spring
30	98-7593	1	Nut
40	98-7594	1	Nut-Cap
50	98-7428	2	Gasket
60	98-7596	1	Cap
70	100-9198	1	Engine Stop Lever ASM
80	98-7598	1	Cover-Pump, Injection
90	100-9200	1	Shaft-Lever
100	98-7600	1	Lever-Stop, Engine
110	98-7601	1	Seal-Oil
120	98-7602	1	Pin-Spring
130	98-7603	1	Spring-Return
140	98-7604	1	Gasket-Cover, Pump
150	98-7605	4	Bolt



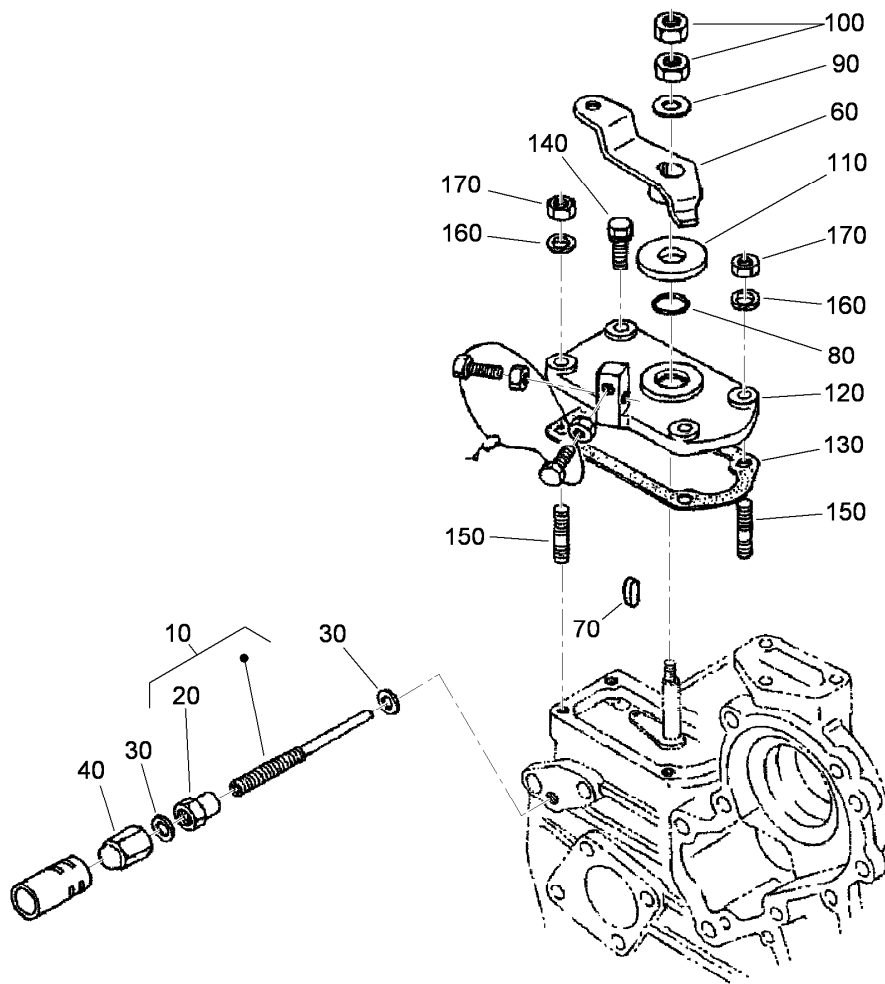
Injection Pump Assembly

Ref.	Part Number	Qty.	Description
10	98-7617	1	Joint
20	108-4418	1	Injection Pump ASM
21	98-7635	1	Screw
22	98-7636	2	Gasket
30	98-7607	1	Shim-Pump, Injection (0.200Mm)
30	107-0147	1	Shim-Pump, Injection (0.250Mm)
30	107-0148	1	Shim-Pump, Injection (0.300Mm)
40	100-2562	4	Bolt
50	98-7535	2	Washer-Spring
60	100-1558	2	Stud-Manifold, Exhaust
70	98-7534	2	Nut
80	107-4300	1	Orifice ASM



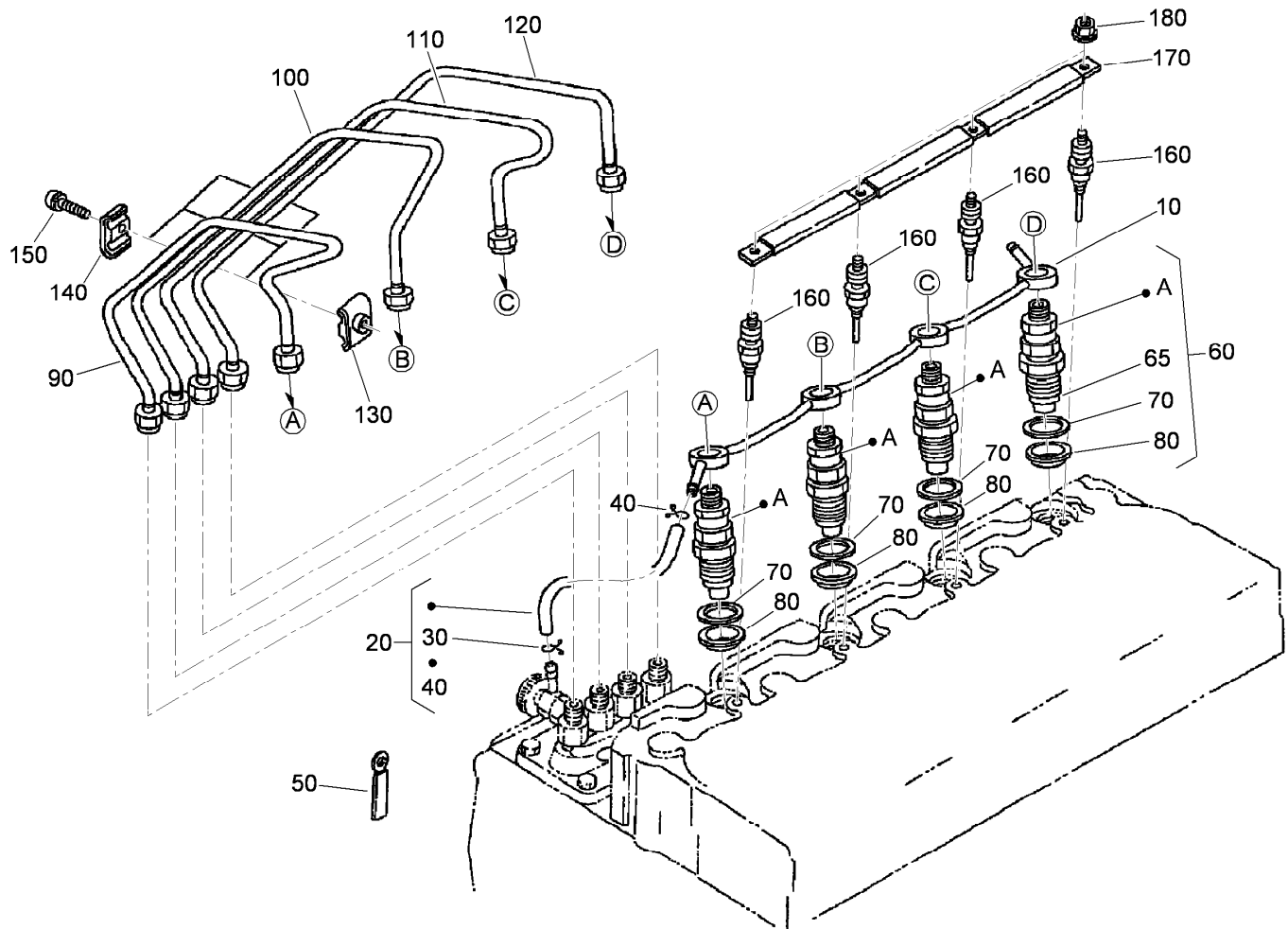
Governor Assembly

Ref.	Part Number	Qty.	Description
10	98-7638	1	Lever-Governor
20	110-0017	1	Fork Lever ASM
40	100-9206	1	Lever-Fork
50	107-0120	1	Shaft-Lever, Fork
60	107-0116	1	Bolt-Flange
70	98-7699	1	Washer-Spring
80	98-7643	1	Holder-Lever, Fork
90	98-7644	1	Bolt
100	108-7085	2	Bolt-Flange
110	108-7086	1	Bolt
140	100-9207	1	Spring-Start
150	98-7650	1	Spring-Governor
160	98-7651	1	Spring-Governor



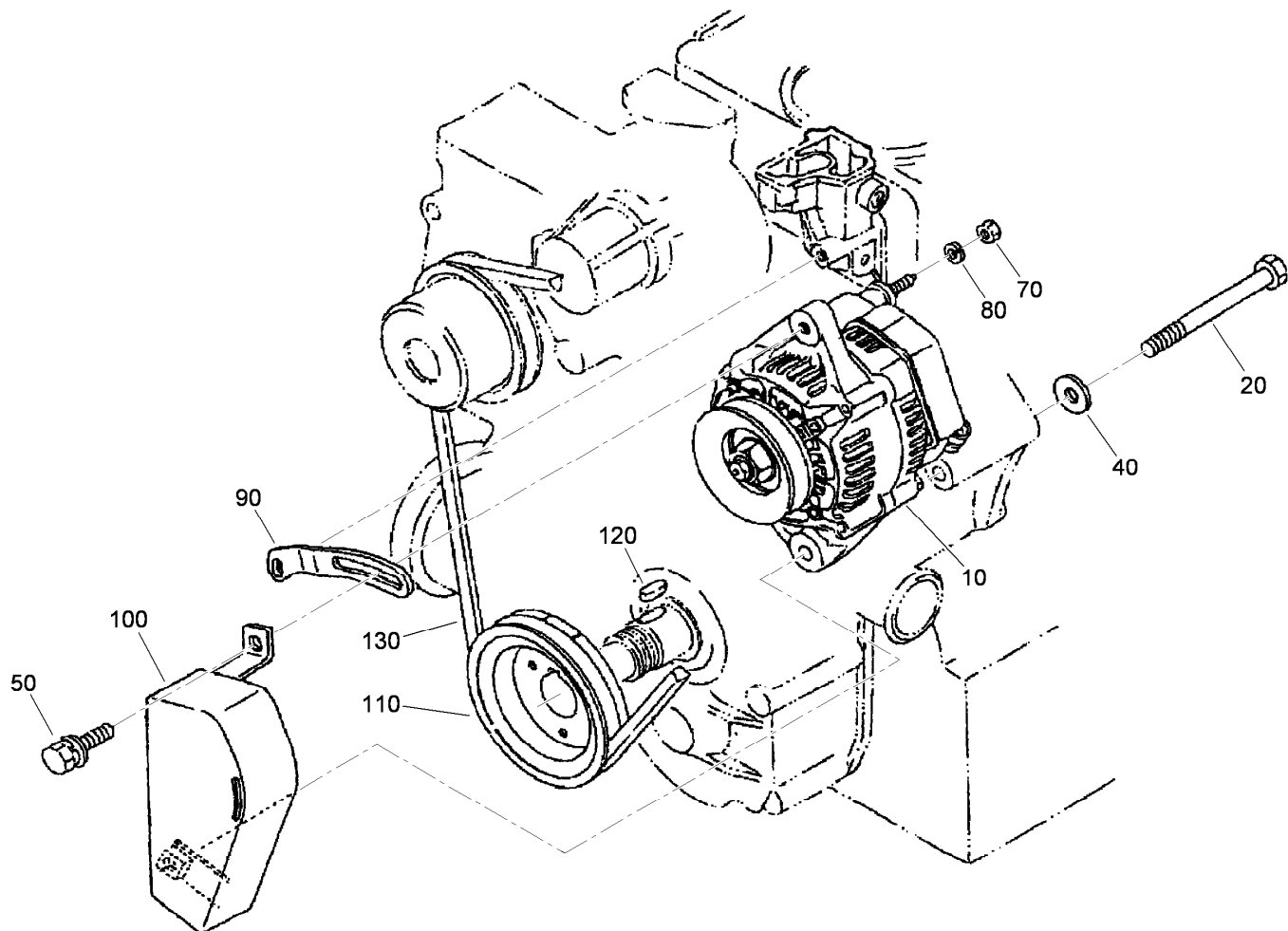
Speed Control Plate Assembly

Ref.	Part Number	Qty.	Description
10	107-0132	1	Adjustable Bolt ASM
20	98-7653	1	Nut
30	98-7654	2	Gasket
40	98-7655	1	Nut-Cap
60	98-7657	1	Lever-Control, Speed
70	98-7658	1	Key-Feather
80	98-7659	1	O-Ring
90	98-7660	1	Washer-Plain
100	98-7661	2	Nut
110	98-7662	1	Collar
120	98-7663	1	Plate-Control, Speed
130	112-8449	1	Gasket
140	98-7568	2	Bolt
150	98-7571	2	Stud
160	98-7699	2	Washer-Spring
170	98-7572	2	Nut



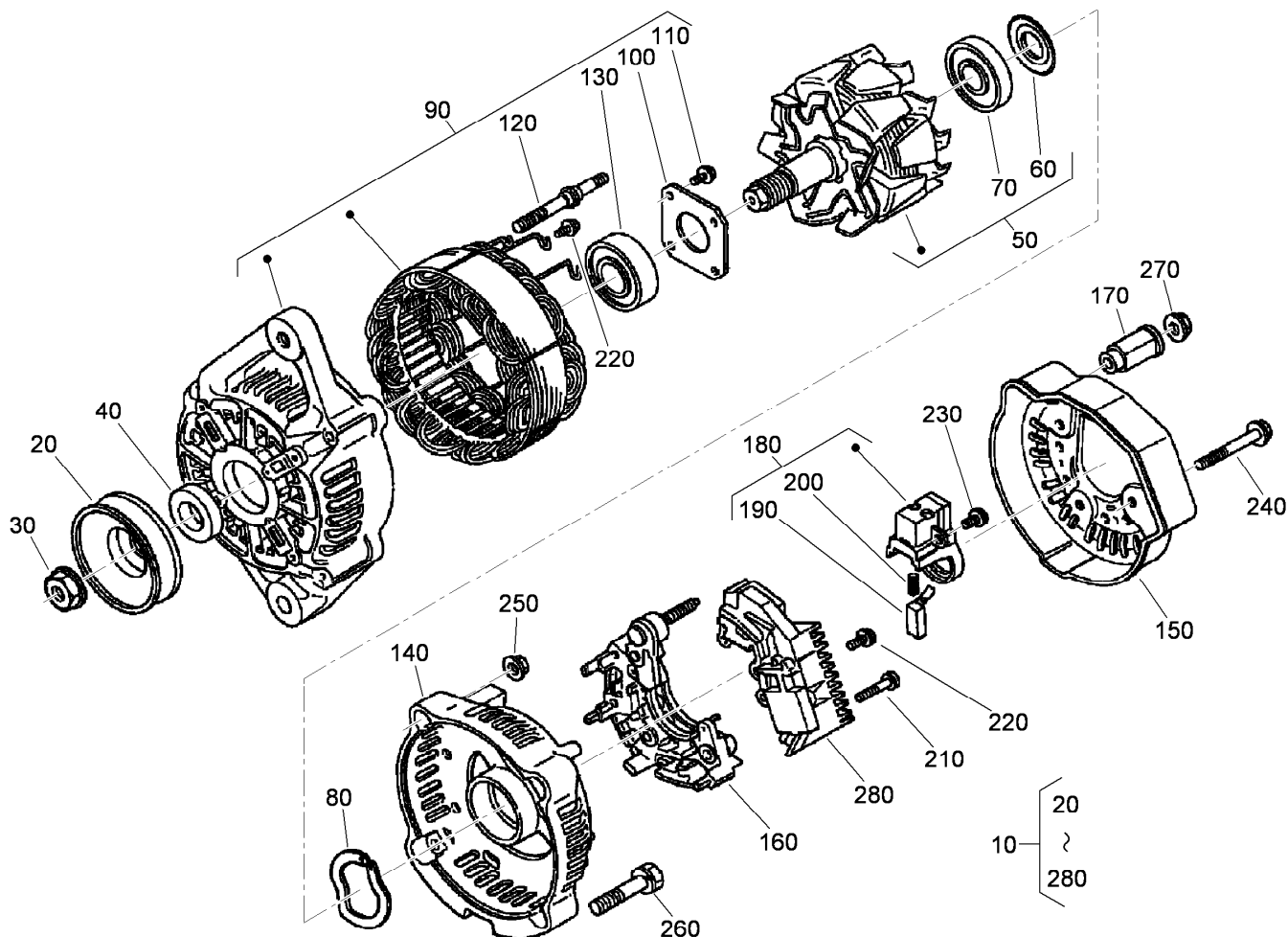
Nozzle Holder and Glow Plug Assembly

Ref.	Part Number	Qty.	Description
10	100-9213	1	Overflow Pipe ASM
20	98-7670	1	Overflow Pipe ASM
30	98-7671	1	Clip-Pipe
40	98-7672	1	Clip-Pipe
50	98-7673	1	Clamp-Cord
60	98-7687	4	Nozzle Holder Kit
65	98-7675	4	Piece-Nozzle
70	98-7676	4	Gasket
80	98-7677	4	Seal-Heat
90	98-7678	1	Pipe-Injection
100	98-7679	1	Pipe-Injection
110	98-7680	1	Pipe-Injection
120	98-7681	1	Pipe-Injection
130	98-7682	3	Clamp-Pipe
140	98-7683	3	Clamp-Pipe
150	98-7684	3	Screw (W/Washer)
160	98-7685	4	Plug-Glow
170	98-7686	1	Cord-Plug, Glow
180	99-8377	4	Nut-Flange



Alternator and Pulley Assembly

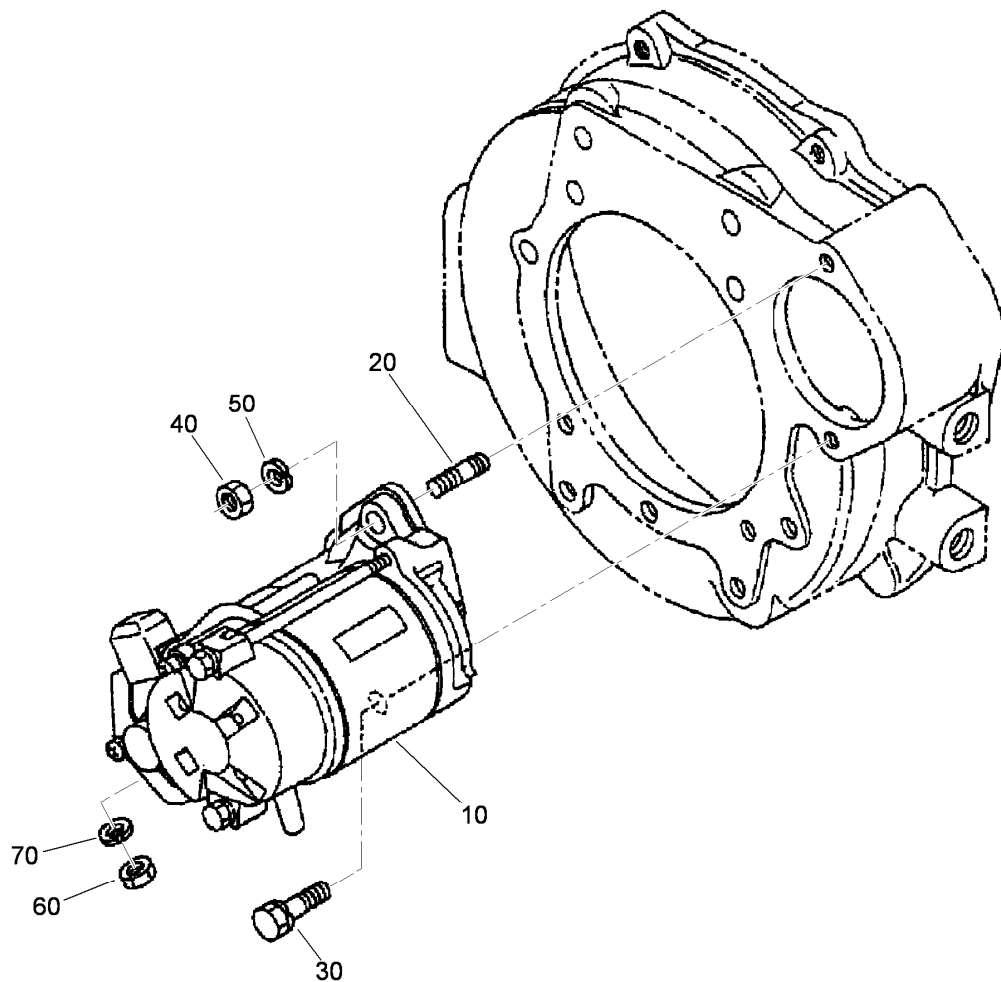
Ref.	Part Number	Qty.	Description
10	98-7693	1	Alternator ASM
20	98-7695	1	Bolt
40	98-9366	1	Washer-Plain
50	108-7088	1	Bolt
70	98-7572	1	Nut
80	98-7699	1	Washer-Spring
90	98-7694	1	Bracket-Alternator
100	98-7701	1	Cover-Belt
110	106-2044	1	Pulley-Drive, Fan
120	98-7451	1	Key-Feather
130	98-7705	1	V-Belt



Alternator Components

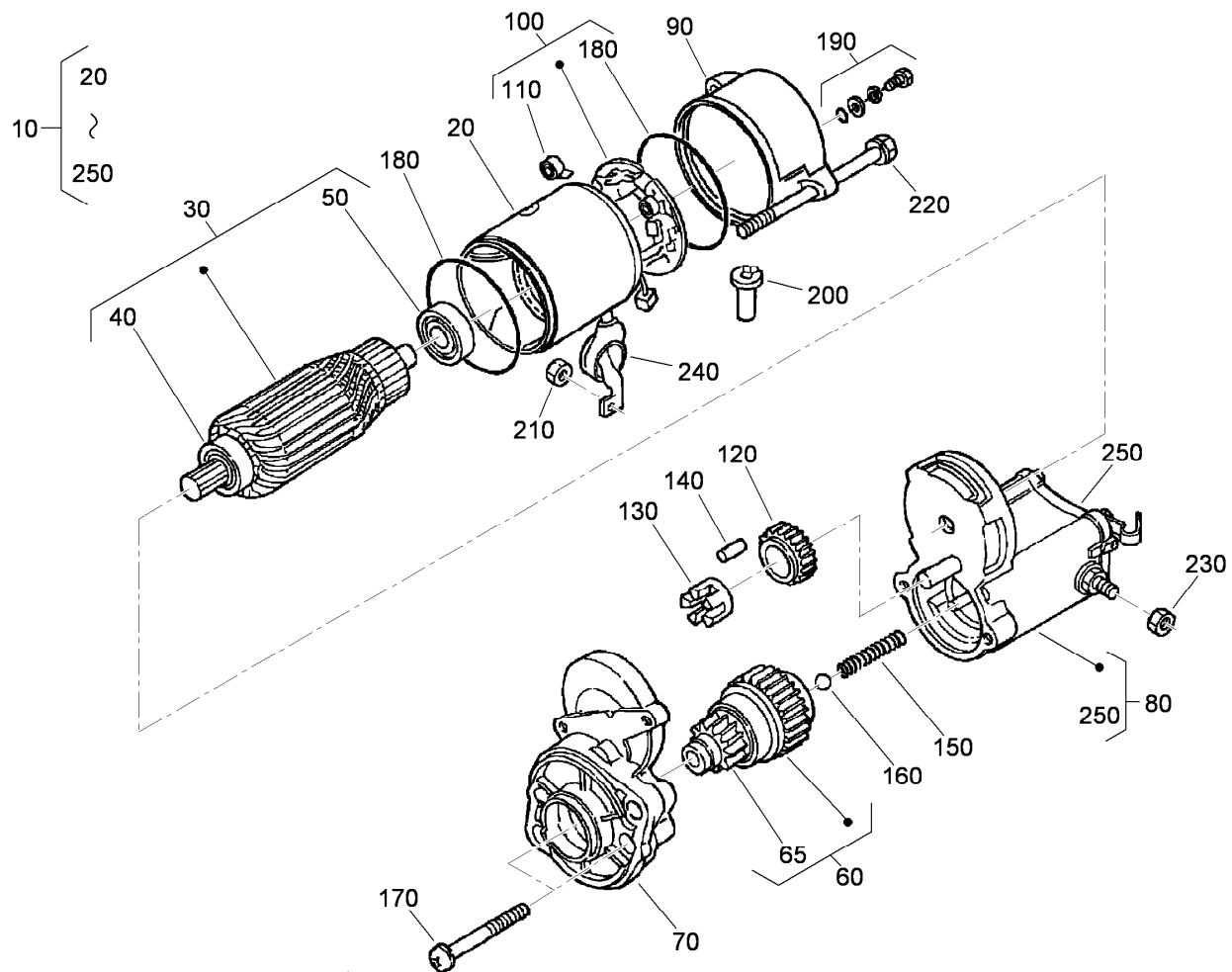
Ref.	Part Number	Qty.	Description
10	98-7693	1	Alternator ASM
20	98-7707	1	Pulley-Alternator
30	98-7708	1	Nut
40	98-7709	1	Collar
50	107-0136	1	Rotor ASM
60	98-7711	1	Cover-Bearing
70	107-0137	1	Bearing-Ball
80	98-7713	1	Washer-Thrust
90	107-0139	1	Drive End Frame ASM
100	98-7715	1	Plate-Retainer
110	98-7716	4	Screw-Head, Round
120	98-7717	2	Bolt-Through
130	98-7718	1	Bearing-Ball
140	98-7719	1	Frame-End

Ref.	Part Number	Qty.	Description
150	107-0140	1	Cover-End
160	98-7721	1	Rectifier ASM
170	98-7722	1	Bushing-Insulation
180	107-0141	1	Brush Holder ASM
190	98-7724	2	Brush
200	98-7725	2	Spring-Brush
210	98-7726	2	Screw-Head, Round
220	98-7727	6	Screw-Head, Round
230	98-7728	1	Screw-Head, Round
240	98-7729	3	Bolt
250	98-7730	2	Nut
260	98-7731	2	Bolt
270	98-7732	1	Nut
280	110-3799	1	Regulator ASM



Starter Assembly

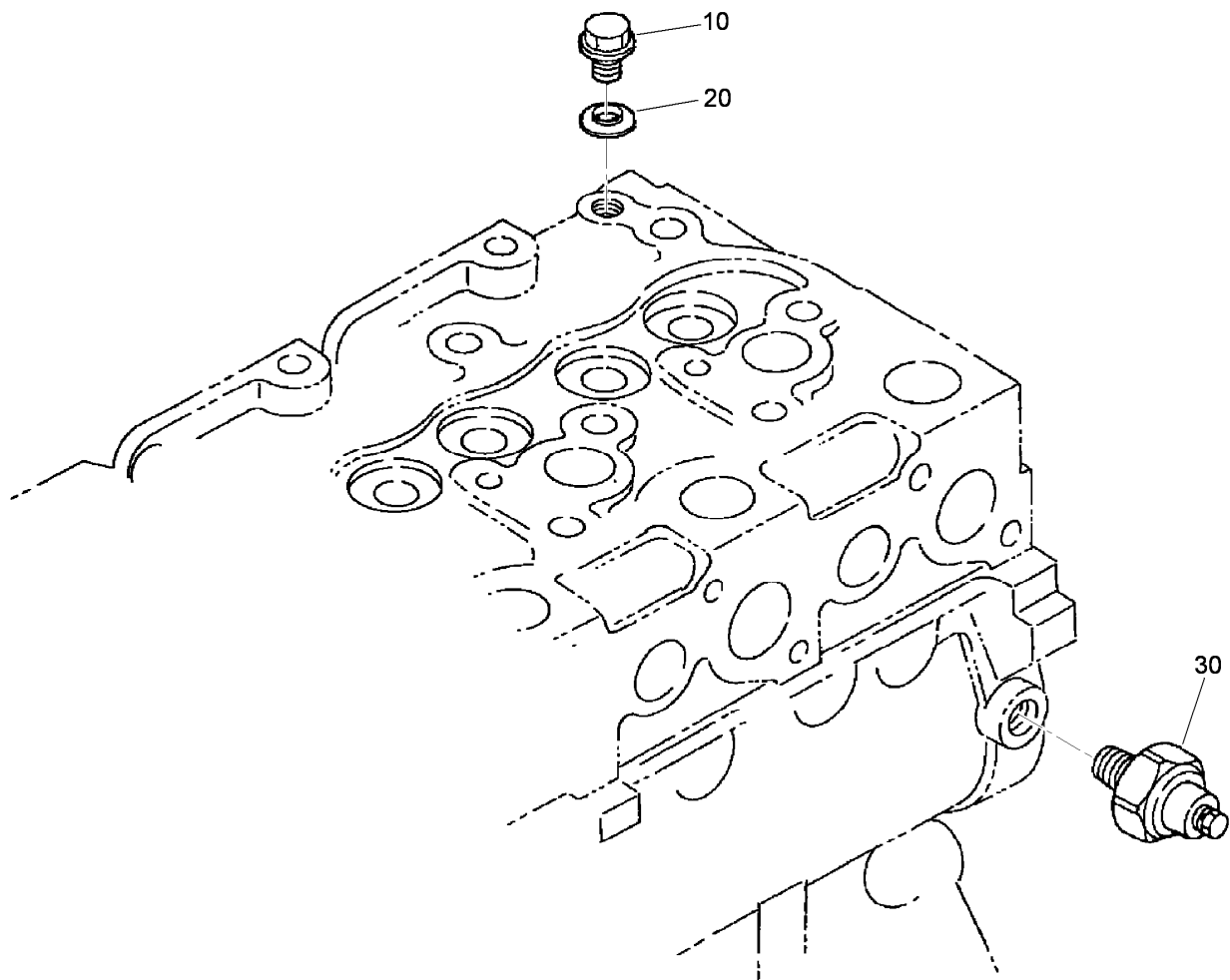
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	98-7734	1	Starter ASM
20	98-7735	1	Stud
30	98-7736	1	Bolt
40	99-7526	1	Nut
50	98-7738	1	Washer-Spring
60	98-7739	1	Nut
70	98-7535	1	Washer-Spring



Starter (Component Part) Assembly No. 98-7734

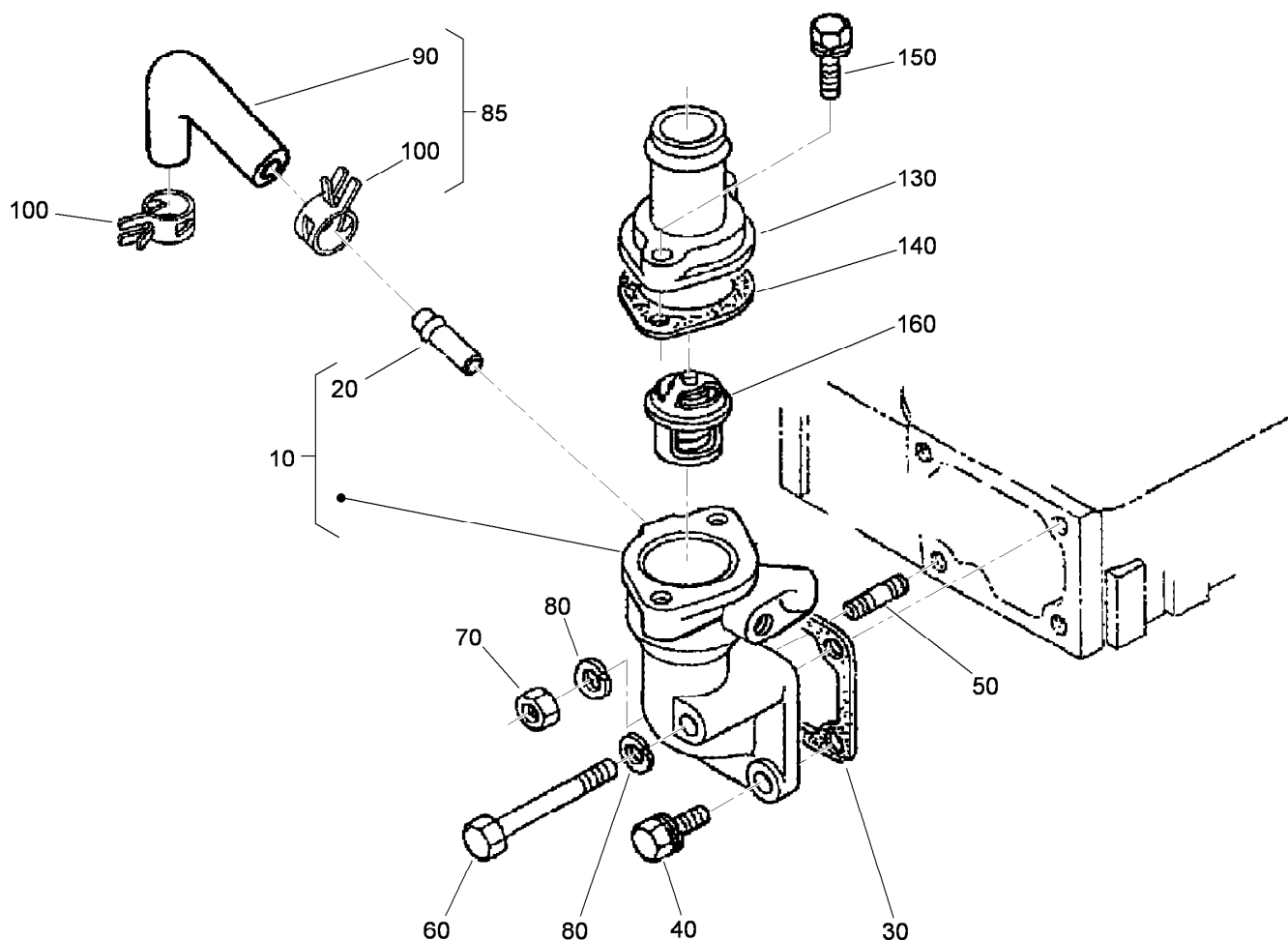
Ref.	Part Number	Qty.	Description
10	98-7734	1	Starter ASM
20	98-7741	1	Yoke ASM
30	98-7742	1	Armature ASM
40	98-7744	1	Bearing
50	98-7743	1	Bearing
60	98-7745	1	Clutch-Running, Over
65	105-2887	1	Pinion-Bevel
70	98-7746	1	Frame-End, Drive
80	110-0019	1	Magnetic Switch ASM
90	98-7748	1	Frame-End
100	98-7749	1	Brush Holder ASM
110	98-7750	4	Spring-Brush
120	98-7751	1	Gear

Ref.	Part Number	Qty.	Description
130	98-7752	1	Retainer
140	98-7753	5	Roller
150	98-7754	1	Spring
160	98-7755	1	Ball
170	98-7756	2	Bolt
180	98-7757	2	O-Ring
190	98-7758	2	Bolt ASM
200	98-7759	1	Pipe-Drain
210	98-7760	1	Nut-Hex
220	100-9240	2	Bolt
230	99-8376	1	Nut-Hex
240	110-0020	1	Cover-Terminal
250	105-2866	1	O-Ring



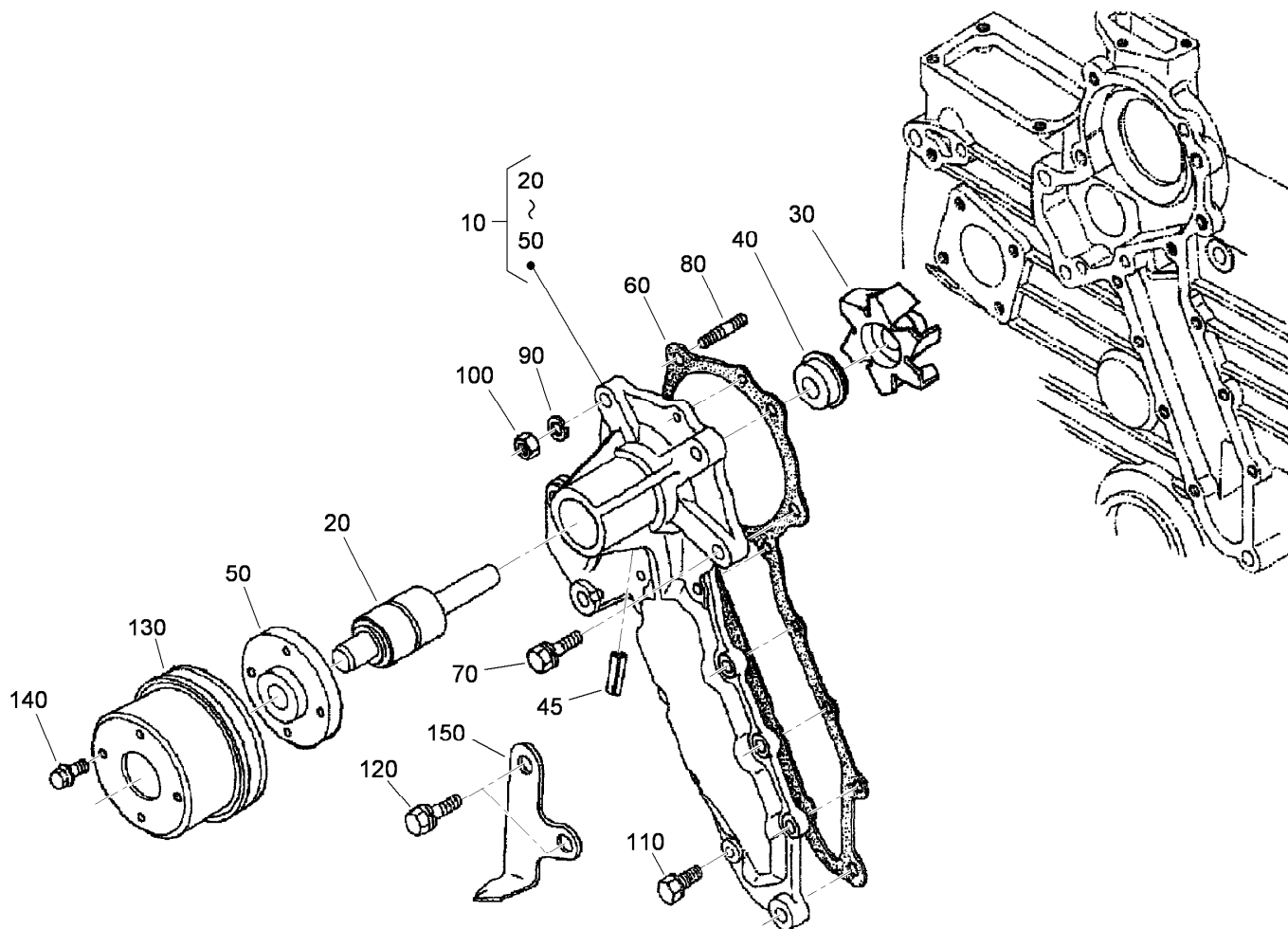
Oil Switch and Plug Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	98-7762	1	Plug
20	99-7590	1	Washer-Seal
30	98-7764	1	Switch-Oil



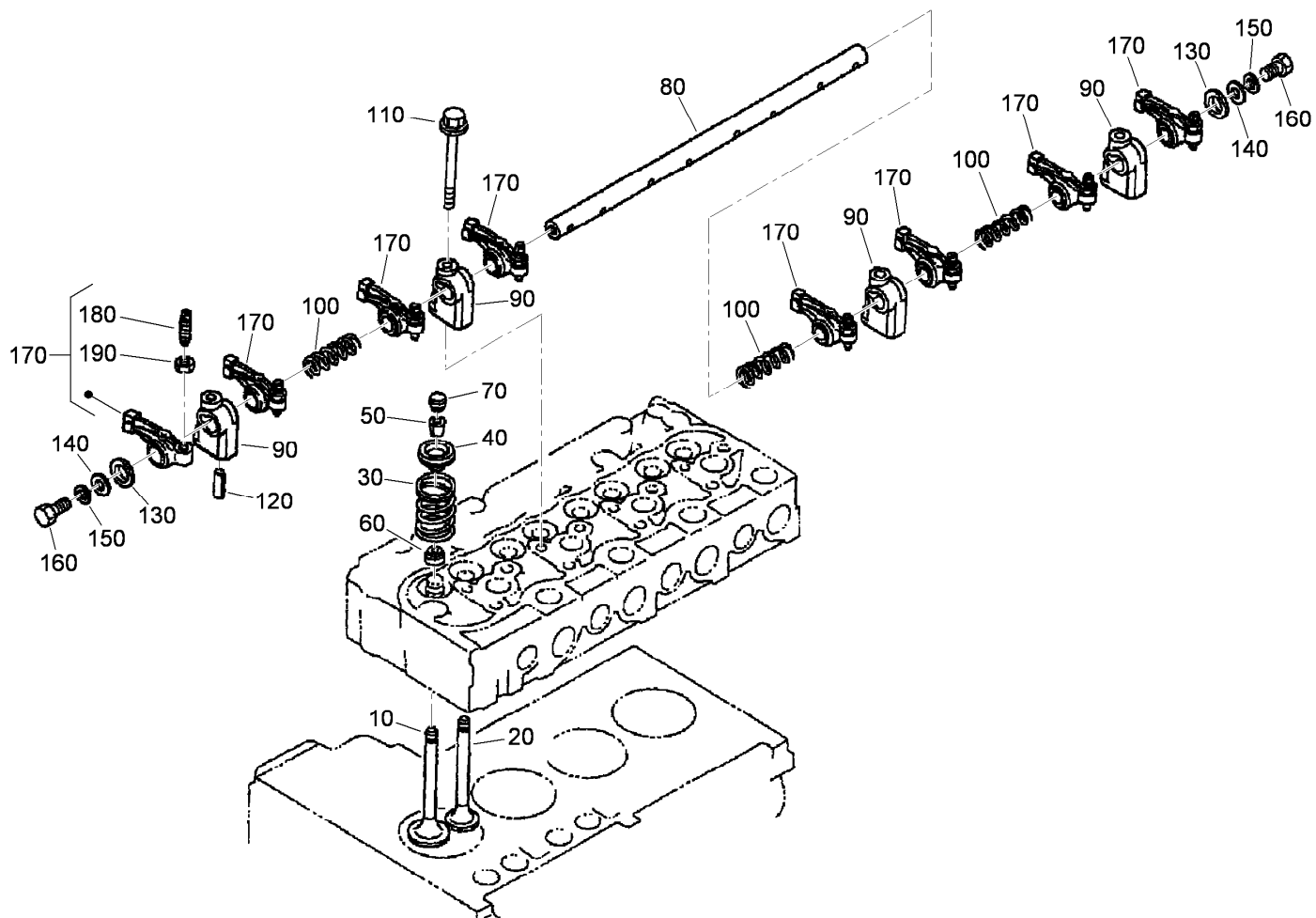
Water Flange and Thermostat Assembly

Ref.	Part Number	Qty.	Description
10	98-7765	1	Water Flange ASM
20	98-7766	1	Pipe-Return, Water
30	98-7767	1	Gasket-Flange, Water
40	98-9359	2	Bolt
50	100-1558	1	Stud-Manifold, Exhaust
60	98-7554	1	Bolt
70	98-7534	1	Nut
80	98-7535	2	Washer-Spring
85	110-0021	1	Pipe ASM
90	110-0022	2	Pipe-Return, Water
100	105-2879	2	Clamp-Hose
130	98-7775	1	Cover-Thermostat
140	105-3748	1	Gasket-Thermostat
150	98-7777	2	Bolt
160	98-7778	1	Thermostat ASM



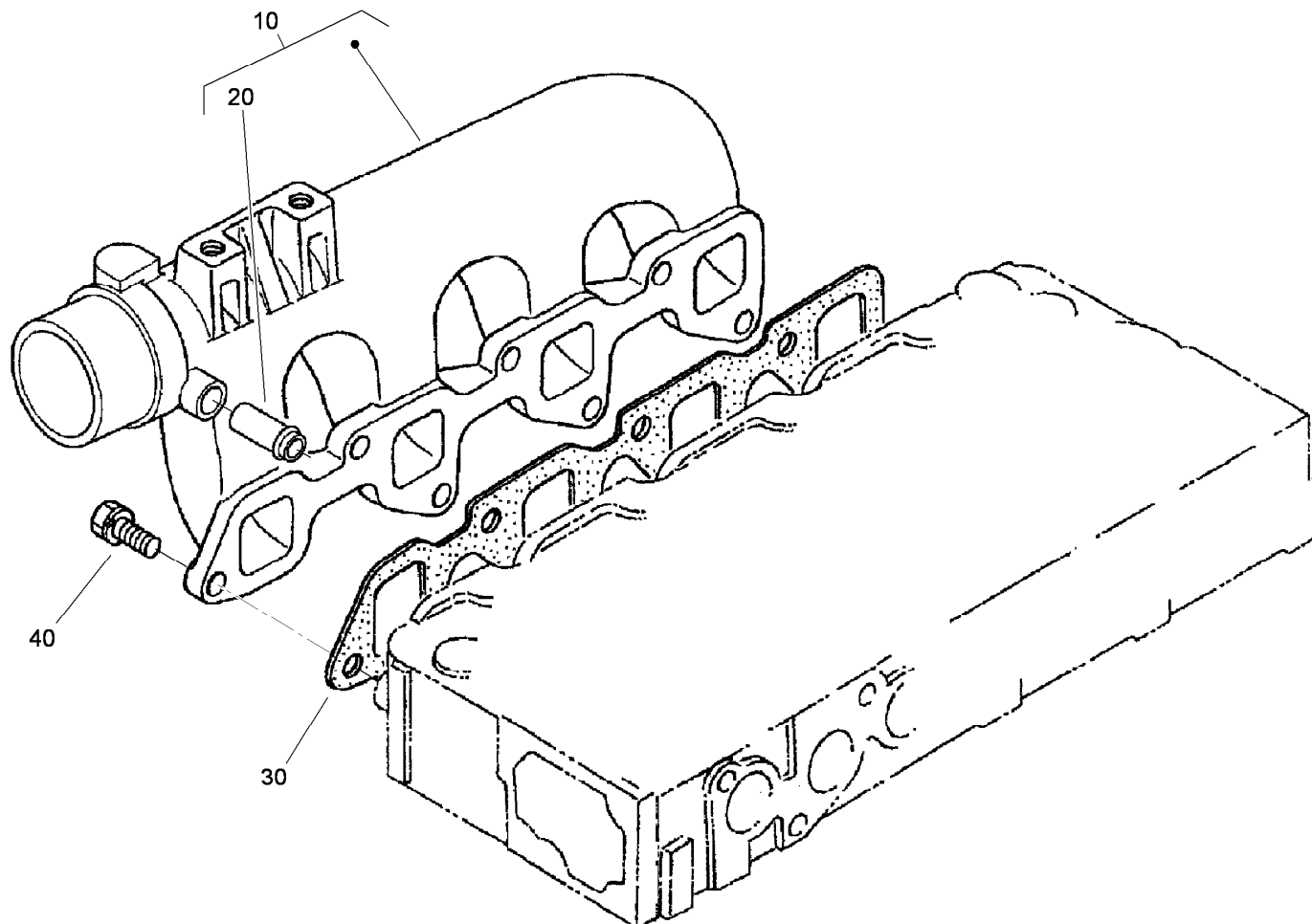
Water Pump Assembly

Ref.	Part Number	Qty.	Description
10	98-7779	1	Water Pump ASM
20	98-7780	1	Bearing-Ball
30	107-0130	1	Impeller-Pump, Water
40	98-7782	1	Mechanical Seal ASM
45	107-0131	1	Pin-Spring
50	108-7089	1	Flange-Shaft, Water Pump
60	98-7784	1	Gasket-Pump, Water
70	98-7439	2	Bolt
80	108-7090	2	Stud
90	98-7535	2	Washer-Spring
100	98-7534	2	Nut
110	98-7605	8	Bolt
120	98-7568	2	Bolt
130	98-7702	1	Pulley-Fan
140	107-4317	4	Bolt-Flange
150	100-9246	1	Indicator-Timing



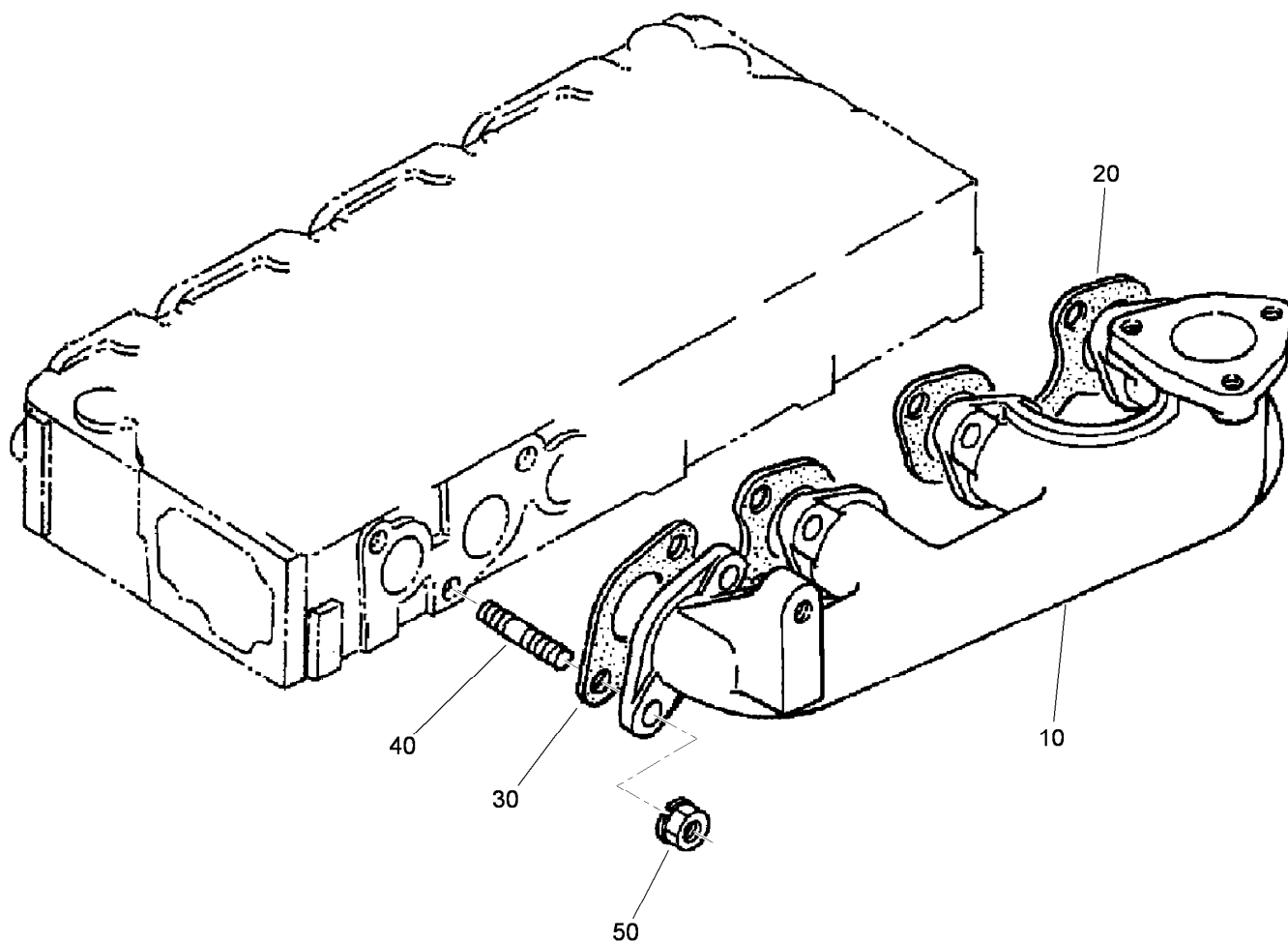
Valve and Rocker Assembly

Ref.	Part Number	Qty.	Description
10	98-7791	4	Valve-Inlet
20	98-7792	4	Valve-Exhaust
30	98-7793	8	Spring-Valve
40	98-7794	8	Retainer-Spring, Valve
50	98-7795	8	Collet-Spring, Valve
60	98-7796	8	Seal-Stem, Valve
70	98-7797	8	Cap-Valve
80	107-0134	1	Shaft-Arm, Rocker
90	98-7800	4	Bracket-Arm, Rocker
100	98-7807	3	Spring-Arm, Rocker
110	108-7091	4	Bolt-Flange
120	98-7805	1	Pin-Spring
130	98-7806	2	Washer
140	98-7660	2	Washer-Plain
150	98-7535	2	Washer-Spring
160	98-7884	2	Bolt
170	98-7809	8	Rocker Arm ASM
180	98-7810	8	Screw-Adjusting
190	98-7811	8	Nut



Intake Manifold Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	110-0023	1	Inlet Manifold ASM
20	98-7766	1	Pipe-Return, Water
30	100-9284	1	Gasket-Manifold, Intake
40	100-2562	7	Bolt



Exhaust Manifold Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	98-7815	1	Manifold-Exhaust
20	98-7802	1	Gasket
30	98-7803	1	Gasket
40	100-1558	8	Stud-Manifold, Exhaust
50	100-9288	8	Nut

Attachments and Accessories

For 03706 Reelmaster 4000-D 2-Wheel Drive Traction Unit

Product Name	Model/Part
7-Blade Reel Mower (LH)	03723
7-Blade Reel Mower (RH and Center)	03724
11-Blade Reel Mower (LH).....	03725
11-Blade Reel Mower (RH and Center).....	03726
Dethatcher (LH)	03730
Dethatcher (RH and Center)	03732
Wiehle Roller Kit	03740
Full Roller Kit	03742
5-Blade Reel Mower (LH)	03752
Cutting Unit Floatation Kit	03760
Fixed Head Kit	03762
Two-Piece Hydraulic Tube Replacement Kit	105-3333
Hydraulic Hose Kit For Cutting Units	117-2723
400-hour Filter Maintenance Kit.....	30061
Rear Roller Scraper Kit for Cutting Units.....	59-6090
Front Roller Scraper Kit	62-6220
Muffler-Exhaust	74-2900
Roll-Over Protection System Kit	92-9286

Notes:

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Count on it.