



**Count on it.**

**Parts Catalog**

**TXL 2000**

**Tool Carrier**

**Model No. 22530—Serial No. 40000000 and Up**



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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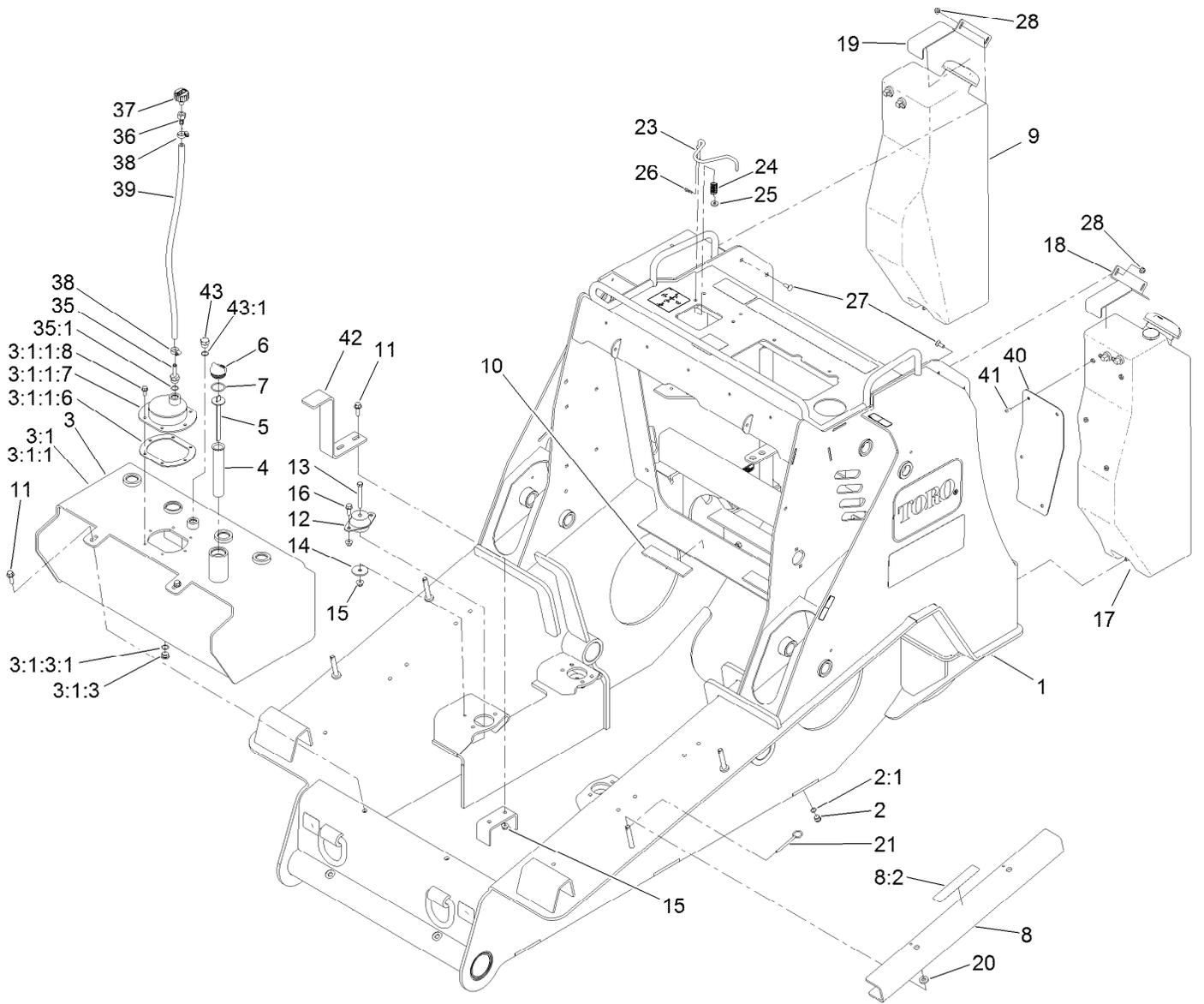
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# Frame Assembly

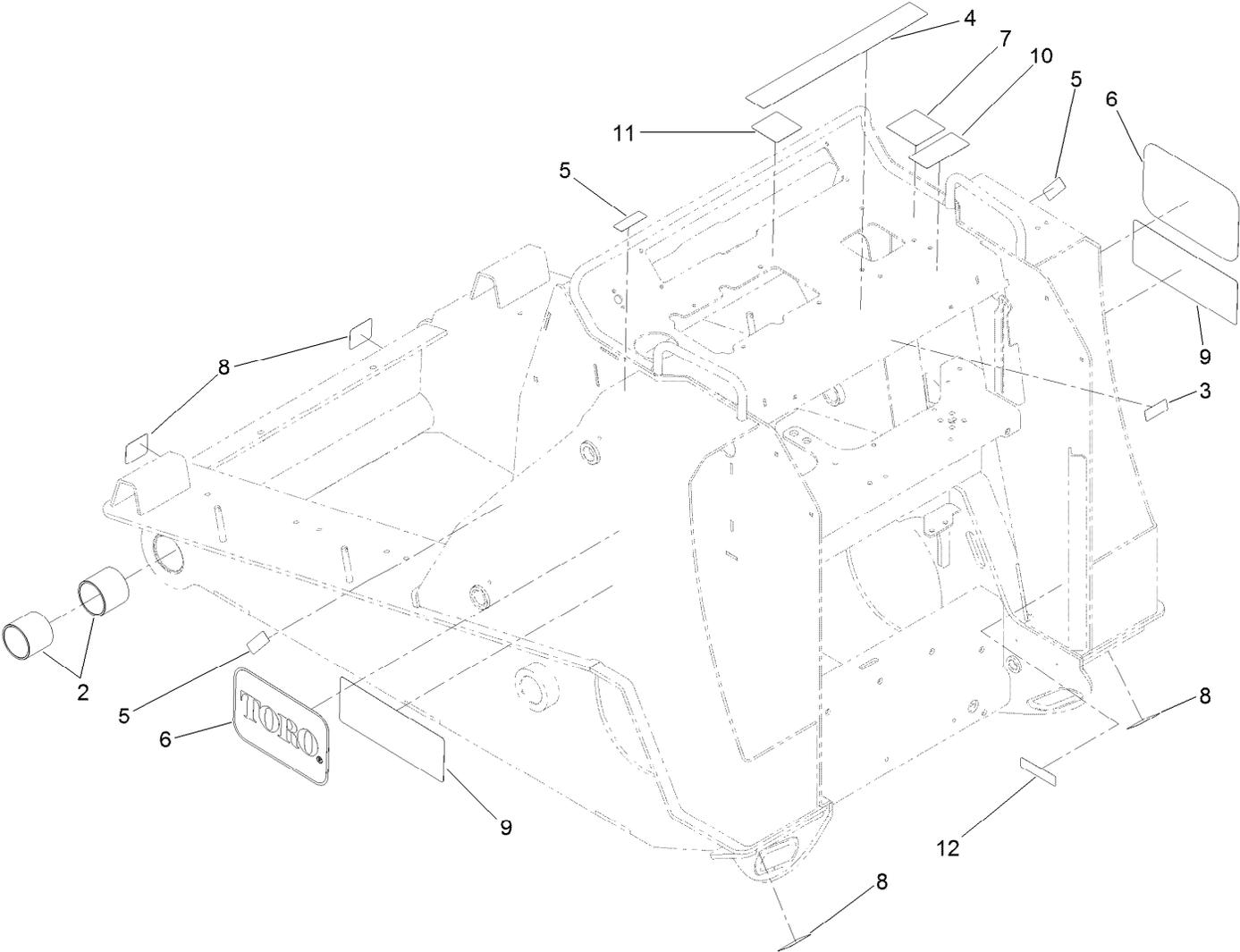


## Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	138-4723	1	Frame ASM	16	3234-11	8	Screw-HHF
2	353-989	1	Plug-Hex, Hollow	17	133-6991	1	LH Fuel Tank ASM
2:1	237-42	1	O-Ring	18	137-0379-03	1	Bracket-Tank LH
3	131-9336-03	1	HYD Tank ASM	19	137-0380-03	1	Bracket-Tank RH
3:1		1	Tank-HYD ●	20	83-1470	4	Washer-Neoprene
3:1:1		1	Tank-HYD, Top ●	21	136-6125	4	Pin-Ring
3:1:1:6	107-3557	1	Gasket-Cover, Access	23	137-0428	1	Rod-Interlock
3:1:1:7	138-2342-03	1	Cover-Access	24	85-6750	1	Spring-Control
3:1:1:8	98-9940	6	Screw-HHF	25	88-7200	1	Washer-Flat
3:1:3	353-988	1	Plug-Hex	26	3290-307	1	Pin-Cotter
3:1:3:1	237-79	1	O-Ring	27	3230-16	4	Screw-CARR
4	61-2790	1	Filter-Screen	28	104-8300	4	Nut-HF, NI
5	130-7686	1	Dipstick	35	115-2231	1	Fitting-STR
6	93-7498	1	Plug-Plastic	35:1	237-79	1	O-Ring
7	237-123	1	O-Ring	36	354-94	1	Fitting-Female, Barbed
8	138-4724	2	Arm-Locking	37	68-6150	1	Breather
8:2	115-4858	2	Decal-Danger	38	2412-36	2	Clamp-Hose
9	133-6814	1	RH Fuel Tank ASM	39	114-0832	1	Hose-Fuel
10	112-2401	2	Pad-Rubber	40	138-4721-03	1	Plate-Guard, Tank
11	3234-24	4	Screw-HHF	41	3274-31	4	Screw-HSBH
12	136-4885	4	Mount-Engine	42	138-2337-03	1	Strap-Hold Down
13	323-14	4	Screw-HH	43	353-550	1	Plug-HYD, HH
14	63-7400	4	Washer-Rebound	43:1	237-79	1	O-Ring
15	104-8301	14	Nut-HF, NI				

● Not serviced separately

# Frame Assembly No. 138-4723

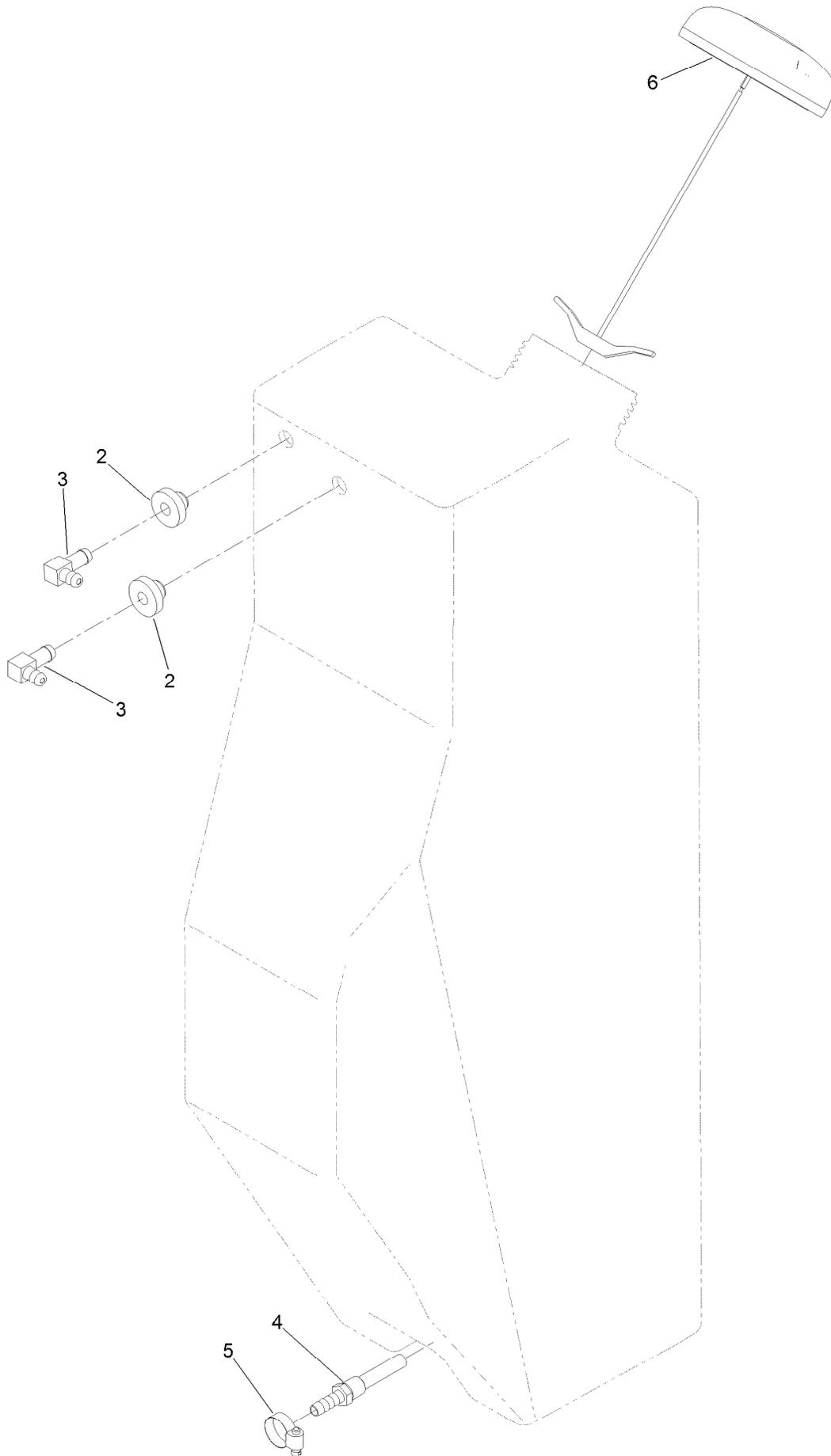


## Frame Assembly No. 138-4723 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	138-0164	4	Bushing-CYL
3	115-2047	1	Decal-Surface, Hot
4	131-0710	1	Decal-Safety
5	120-0625	3	Decal-Warning
6	66-1210	2	Decal
7	115-4857	1	Decal-Control, Loader

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
8	125-6694	4	Decal-Tie Down
9	137-5418	2	Decal
10	139-1162	1	Decal-Safety
11	139-1171	1	Decal-Controls, Loader
12	133-8062	1	Decal-Arrestor, Spark

# RH Fuel Tank Assembly No. 133-6814

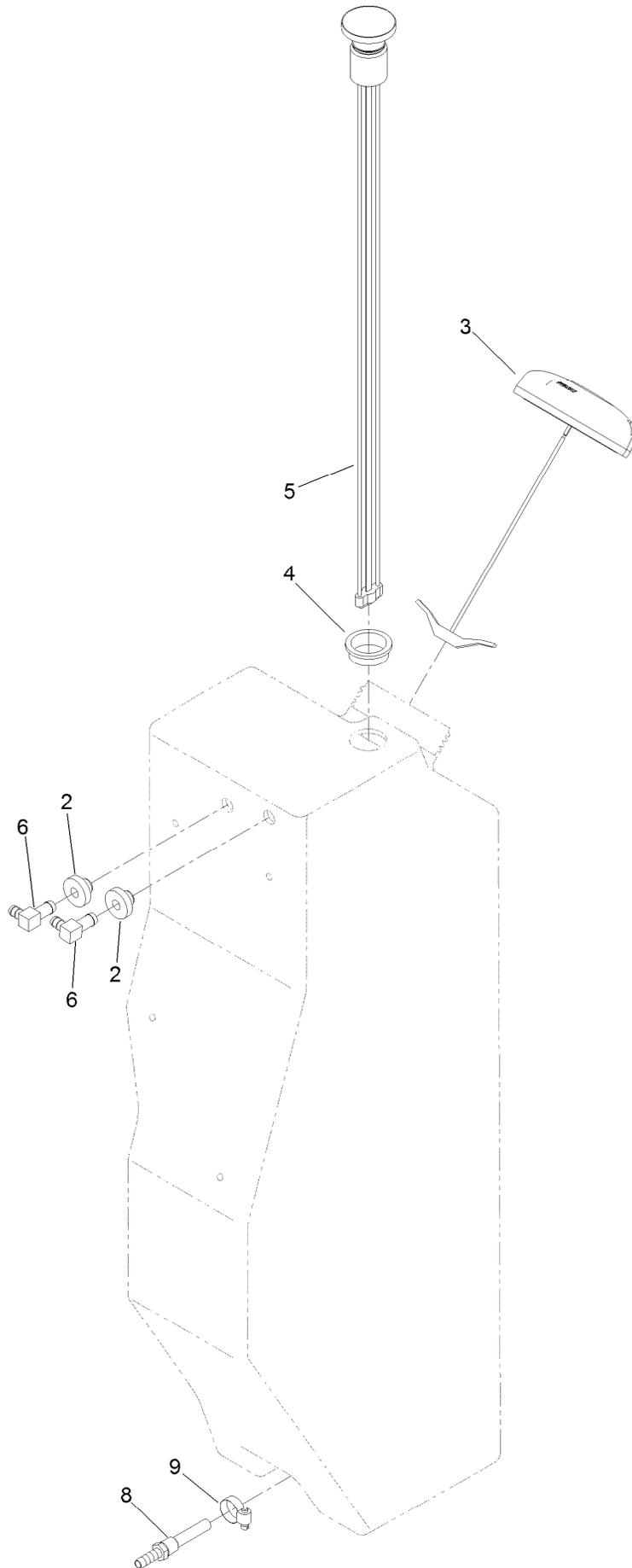


# RH Fuel Tank Assembly No. 133-6814 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	46-6560	2	Bushing
3	46-6550	2	Fitting-Elbow, 90 DEG
4	112-6374	1	Fitting-Strainer

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	2412-36	1	Clamp-Hose
6	136-4865	1	Cap-Fuel

# LH Fuel Tank Assembly No. 133-6991

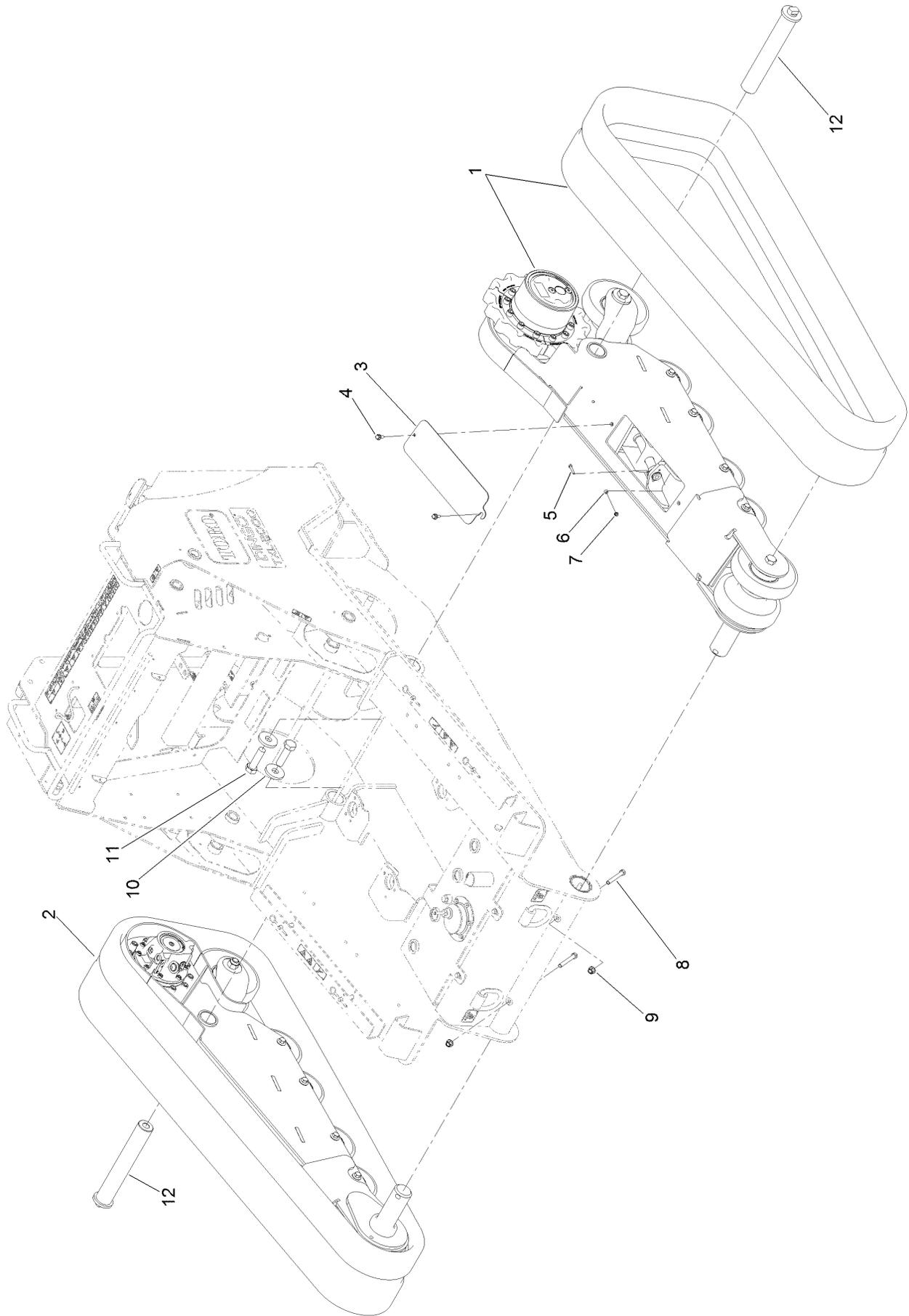


## LH Fuel Tank Assembly No. 133-6991 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	46-6560	2	Bushing
3	136-4865	1	Cap-Fuel
4	95-8972	1	Grommet
5	133-6992	1	Gauge-Level, Fuel

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	46-6550	2	Fitting-Elbow, 90 DEG
8	112-6374	1	Fitting-Strainer
9	2412-36	1	Clamp-Hose

# Track Mount Assembly

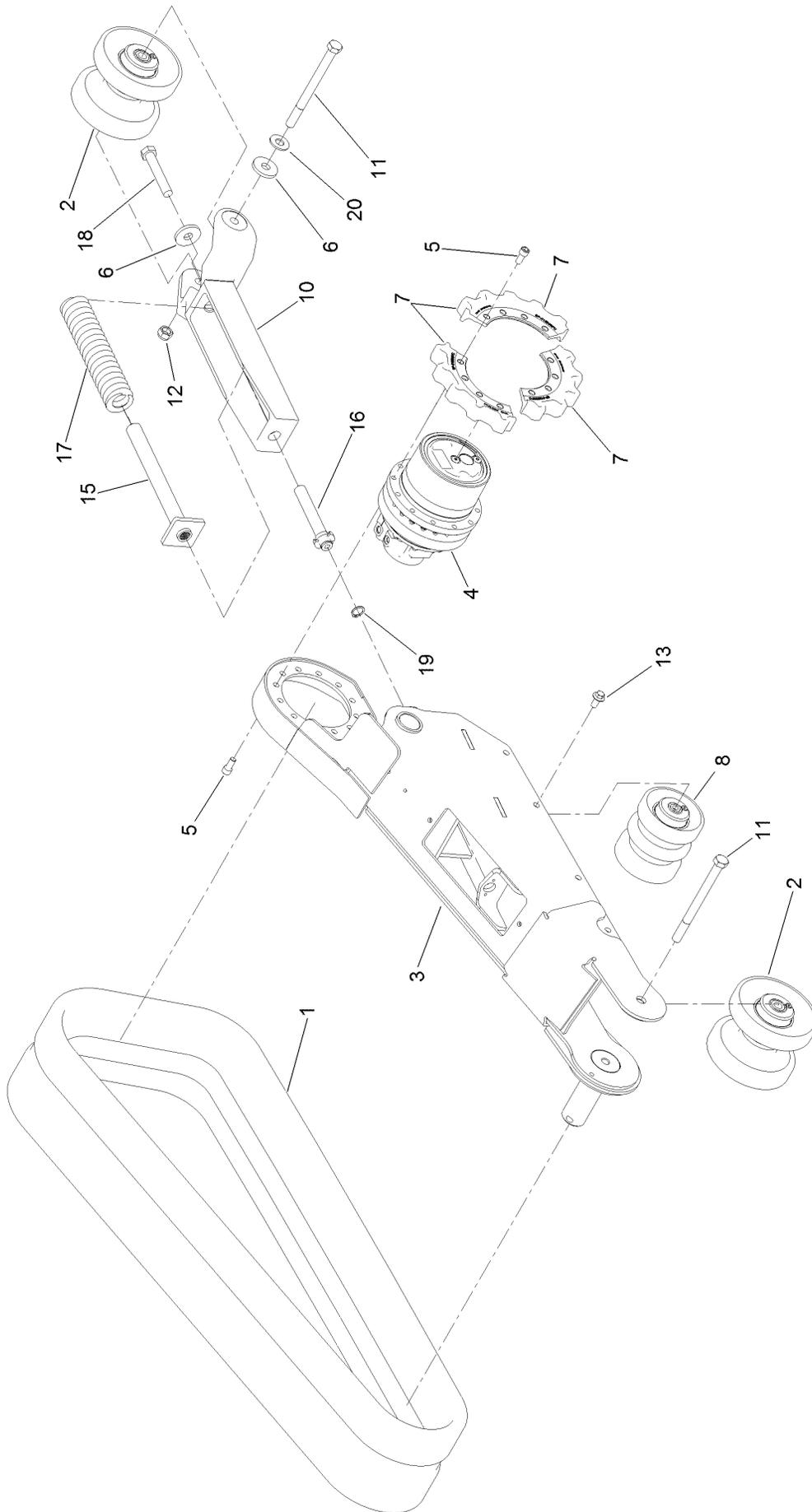


## Track Mount Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	LH Track ASM ●	7	32128-32	2	Nut-HHF
2		1	RH Track ASM ●	8	116-3114	2	Bolt-TAP
3	137-0513-03	2	Cover	9	99-5107	2	Nut-Lock
4	3234-42	4	Screw-HHF	10	133-0287	2	Washer-Wheel
5	321-9	2	Screw-HH	11	AU426-1656	2	Screw-Cap, HH
6	98-4799	2	Spacer	12	138-2308	2	Shaft-Mount, Rear

● Not serviced separately

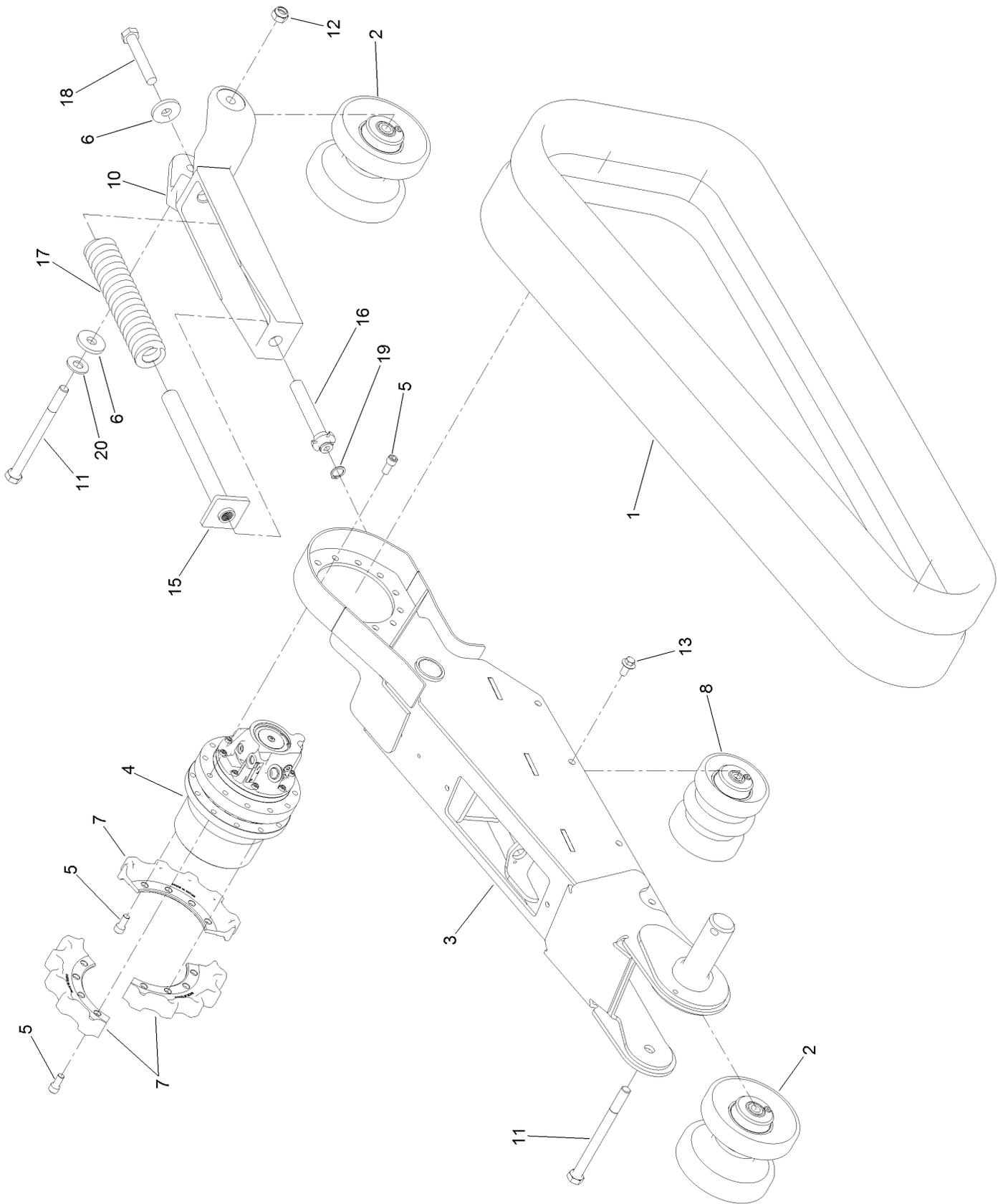
# LH Track Assembly



## LH Track Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-0354	1	Track	11	136-4831	2	Bolt-HH
2	137-0505	2	Front Wheel ASM	12	136-4832	1	Nut-Hex
3	138-2350	1	LH Track Mount ASM	13	138-4699	8	Screw-HHF
4	136-4751	1	Drive-Track	15	137-0543	1	Spring Catch ASM
5	114-3041	24	Screw-HSH	16	138-4669	1	Screw-Tensioner
6	133-0287	2	Washer-Wheel	17	136-4834	1	Spring-Compression
7	136-4833	3	Sprocket-Drive	18	139-4839	1	Bolt-TAP
8	137-0485	4	Road Wheel ASM	19	32151-77	1	Ring-Retaining, External
10	138-2261	1	Tensioner ASM	20	115-0722	1	Washer-Plain

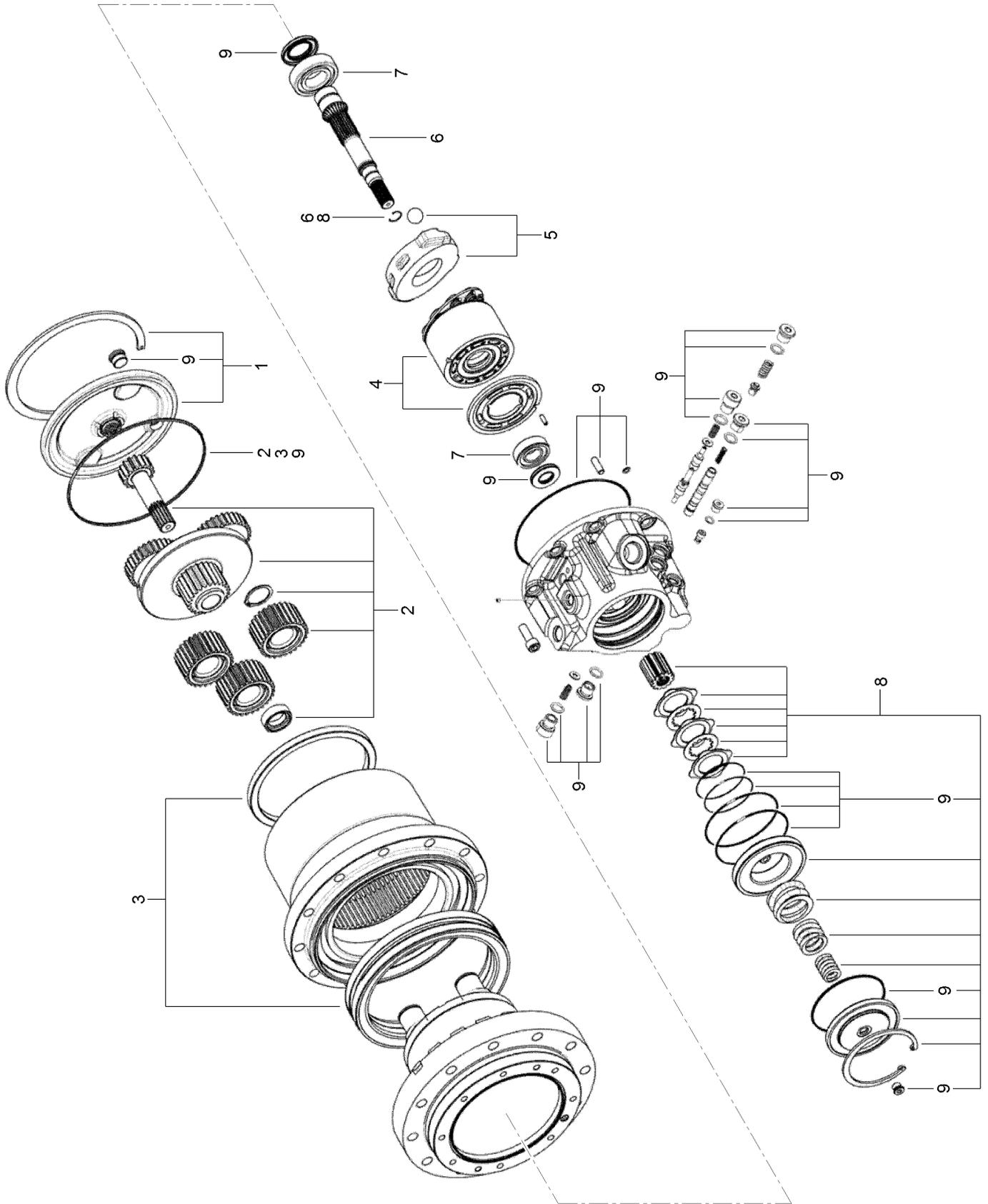
# RH Track Assembly



## RH Track Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-0354	1	Track	11	136-4831	2	Bolt-HH
2	137-0505	2	Front Wheel ASM	12	136-4832	1	Nut-Hex
3	138-2390	1	RH Track Frame ASM	13	138-4699	8	Screw-HHF
4	136-4751	1	Drive-Track	15	137-0543	1	Spring Catch ASM
5	114-3041	24	Screw-HSH	16	138-4669	1	Screw-Tensioner
6	133-0287	2	Washer-Wheel	17	136-4834	1	Spring-Compression
7	136-4833	3	Sprocket-Drive	18	139-4839	1	Bolt-TAP
8	137-0485	4	Road Wheel ASM	19	32151-77	1	Ring-Retaining, External
10	138-2261	1	Tensioner ASM	20	115-0722	1	Washer-Plain

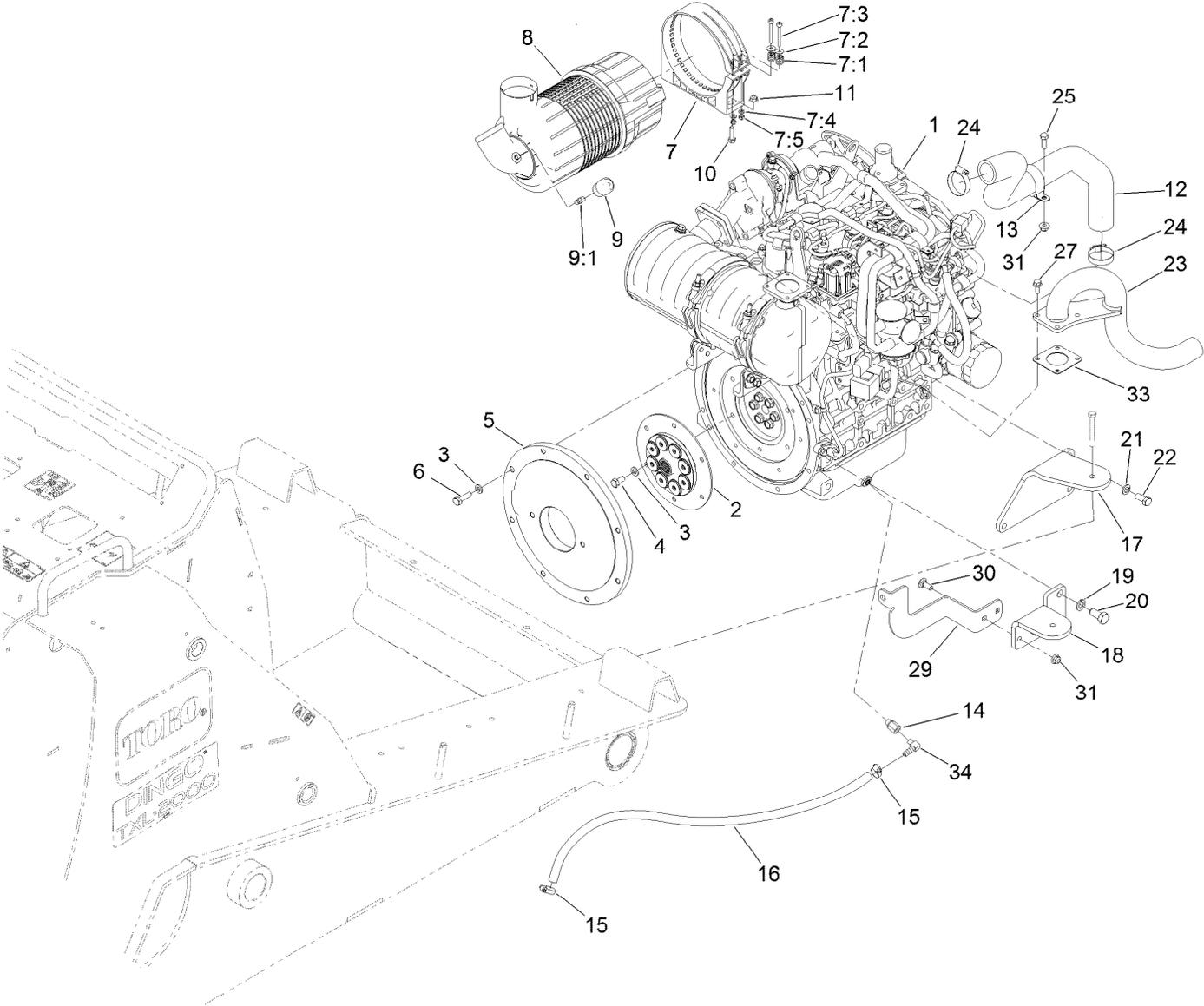
# Track Drive Assembly No. 136-4751



## Track Drive Assembly No. 136-4751 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-4861	1	Cover ASM	6	139-4866	1	Motor Shaft ASM
2	139-4862	1	Reduction ASM	7	139-4867	1	Bearings Kit
3	139-4863	1	Seal Kit	8	139-4868	1	Parking Brake Kit
4	139-4864	1	Cylinder Block ASM	9	139-4869	1	Seal Kit
5	139-4865	1	Swashplate Kit				

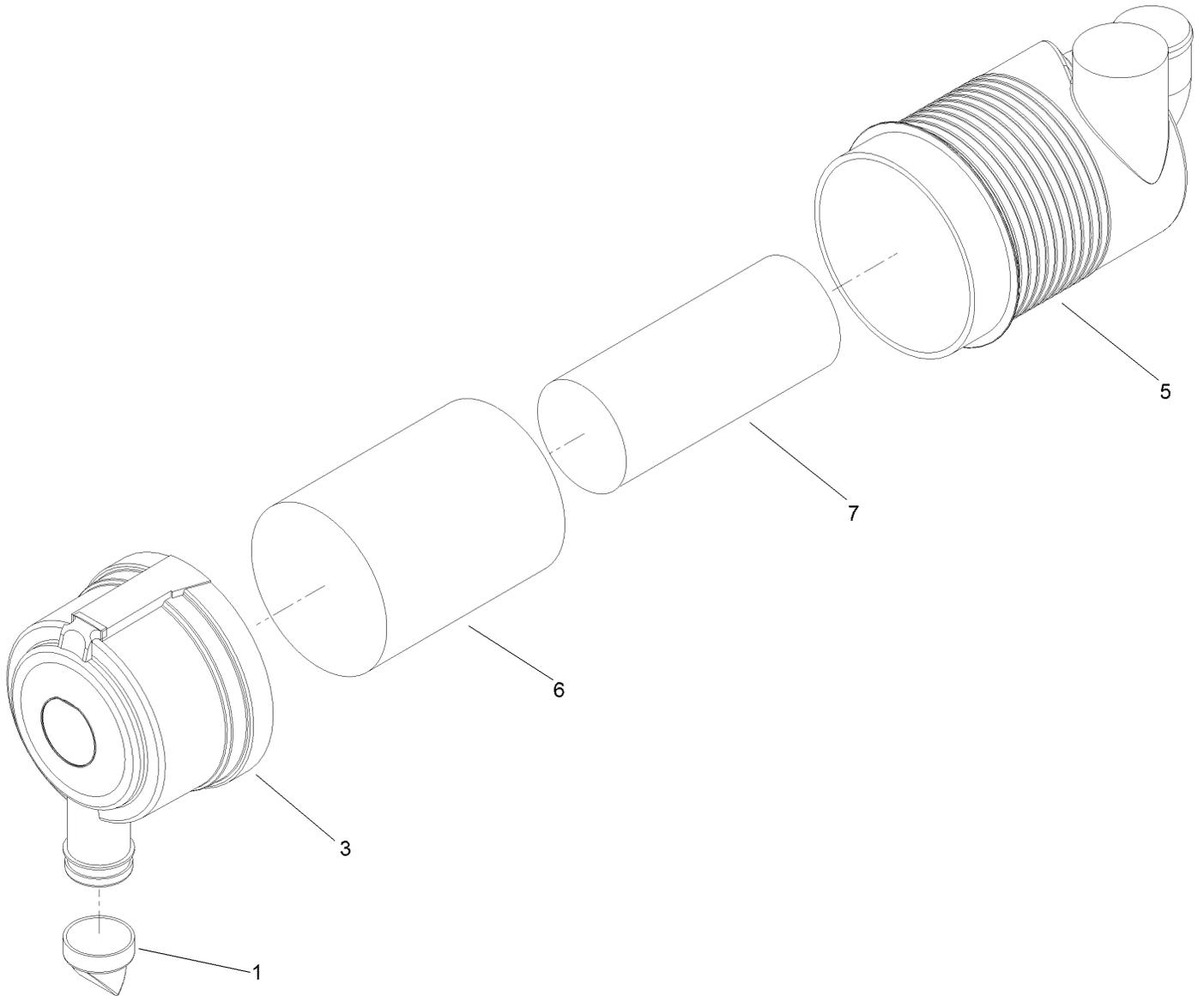
# Engine and Air Cleaner Assembly



## Engine and Air Cleaner Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-4779	1	Engine-Kubota	14	136-4867	1	Adapter-Drain
2	138-4700	1	Coupler-Spring, Flywheel	15	2412-36	2	Clamp-Hose
3	107-1413	14	Washer-Hardened	16	133-1621	1	Hose-Drain
4	99-5130	6	Screw-HH	17	133-6962-03	1	Mount-Engine
5	132-6120-03	1	Plate-Flywheel	18	133-6964-03	1	Mount-Engine
6	117-5663	8	Screw-HH	19	43-5950	2	Washer-Lock, Spring
7	99-5414	1	Strap-Cleaner, Air	20	43-3210	2	Screw-HH
7:1	108-1512	2	Spring	21	48-8070	3	Washer-Lock
7:2	3256-22	2	Washer-Flat	22	AU514-842	3	Screw-HH
7:3	33113-050	2	Screw-HH	23	133-6973	1	Pipe-Exhaust
7:4	33093-00	2	Washer-Flat	24	2412-3	2	Clamp-Hose
7:5	33023-00	2	Nut-Lock	25	323-6	1	Screw-HH
8	99-5410	1	Air Cleaner ASM	27	33104-020	4	Screw-HHF
9	104-3563	1	Indicator	29	138-2331-03	1	Bracket-Pump, RH
9:1	94-1416	1	Adapter-Indicator	30	3231-2	2	Bolt-CARR
10	322-16	2	Screw-HH	31	104-8301	3	Nut-HF, NI
11	104-8300	2	Nut-HF, NI	33	100-9333	1	Gasket-Muffler
12	139-1172	1	Hose-Air, Cooler	34	99-7230	1	Fitting-90 DEG
13	115-9469	1	Clamp-R				

# Air Cleaner Assembly No. 99-5410

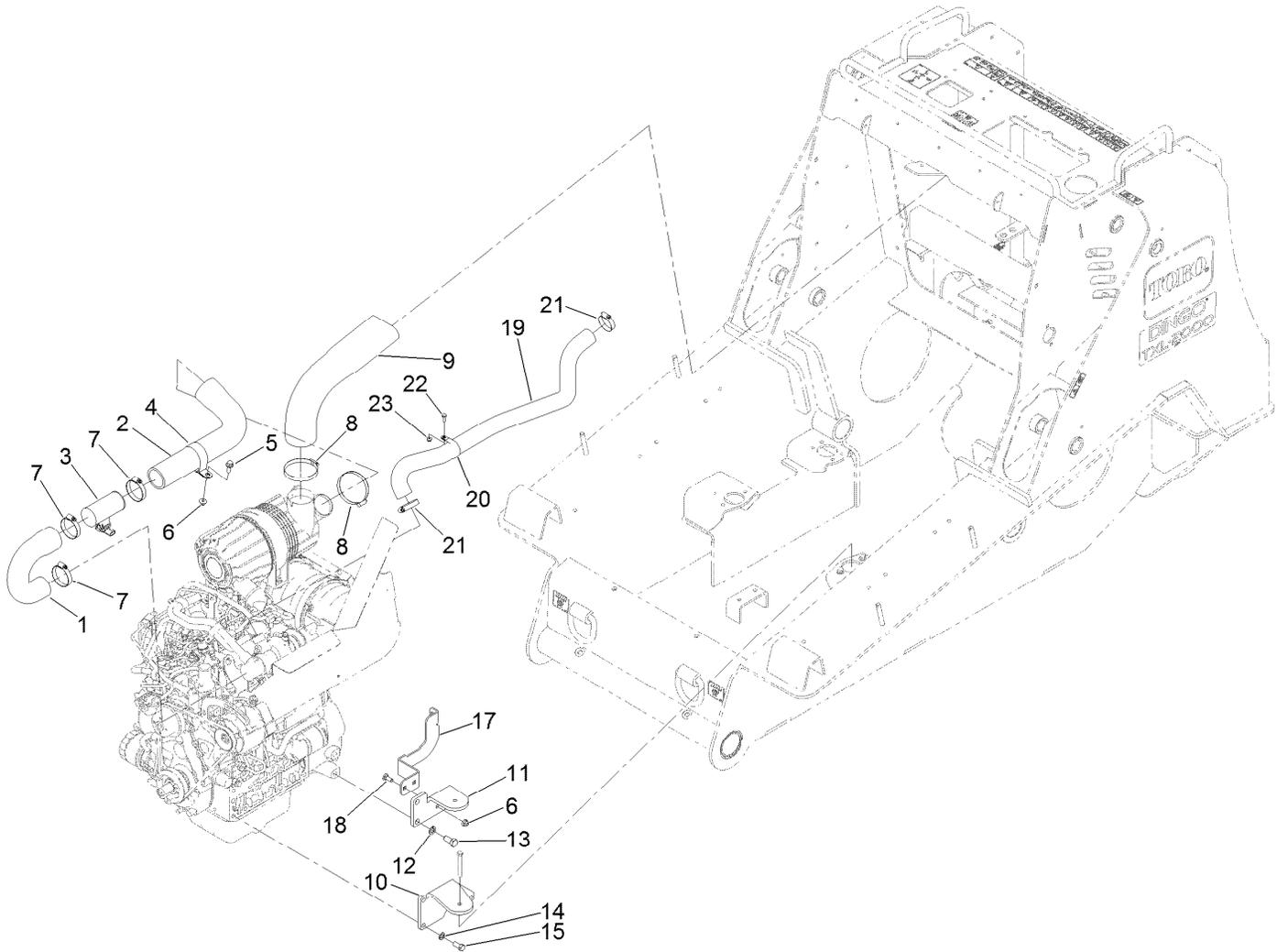


## Air Cleaner Assembly No. 99-5410 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-4258	1	Valve-Vacuator	6	108-3814	1	Filter-Air
3	104-4259	1	Cover	7	108-3816	1	Filter-Air
5		1	Body ASM ●				

● Not serviced separately

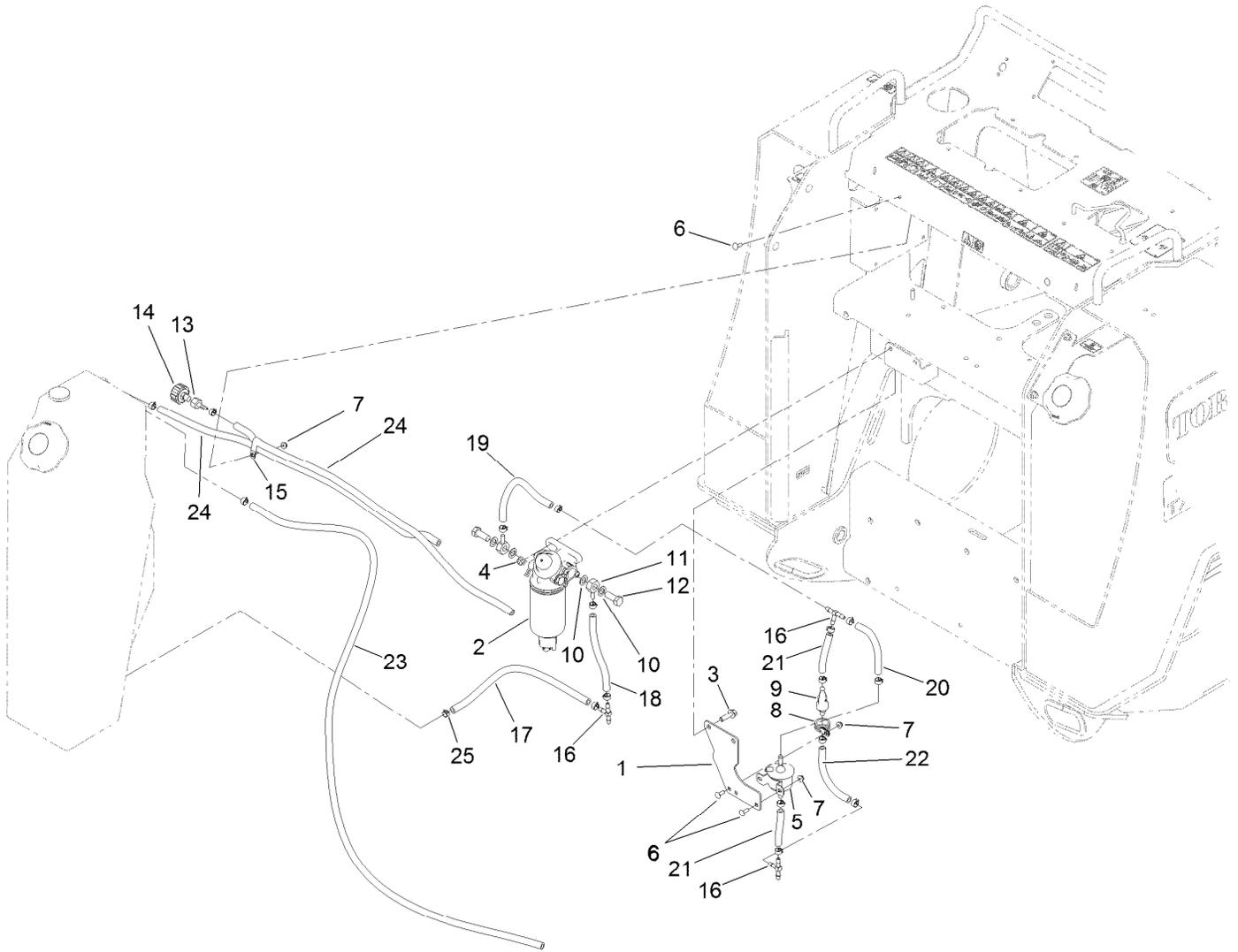
# Engine Mount and Air Intake Hose Assembly



## Engine Mount and Air Intake Hose Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1622	1	Hose-Intake	12	43-5950	2	Washer-Lock, Spring
2	137-0050	1	Hose-Intake, Air	13	43-3210	2	Screw-HH
3	136-4741	1	Sensor	14	48-8070	3	Washer-Lock
4	2412-102	1	Clamp-R	15	AU514-842	3	Screw-HH
5	3234-11	1	Screw-HHF	17	138-2332-03	1	Bracket-Pump, LH
6	104-8301	3	Nut-HF, NI	18	3231-2	2	Bolt-CARR
7	2412-42	3	Clamp-Hose	19	137-0140	1	Hose-Air, Cooler
8	2412-110	2	Clamp-Band/Screw	20	2412-148	1	Clamp-R
9	133-1689	1	Hose-Intake	21	2412-3	2	Clamp-Hose
10	133-6967-03	1	Mount-Engine	22	321-4	1	Screw-HH
11	133-6968-03	1	Mount-Engine	23	104-7201	1	Nut-HF

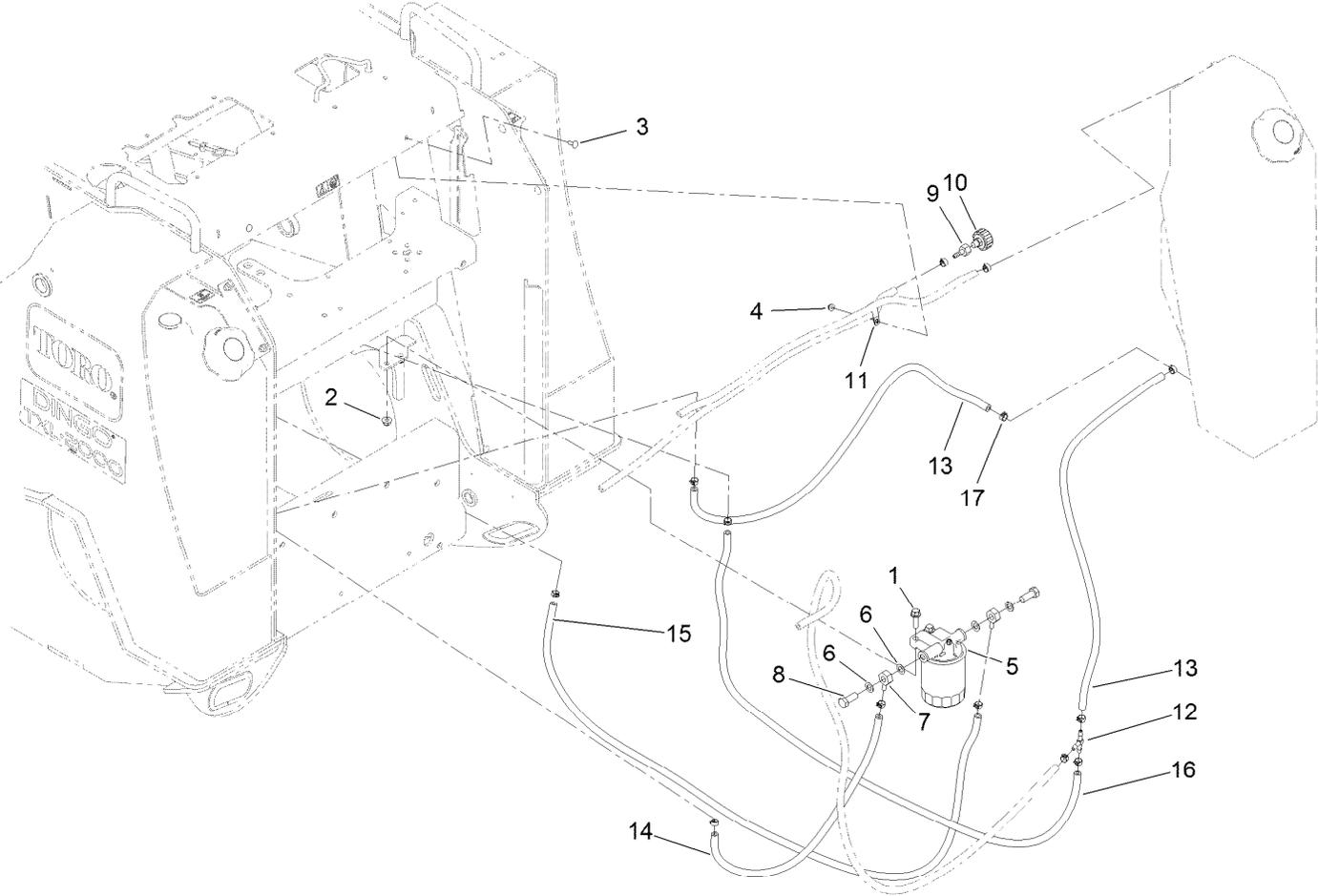
# Fuel Pump and Water Seperator Assembly



## Fuel Pump and Water Seperator Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-0373-03	1	Bracket-Fuel Pump	14	68-6150	1	Breather
2	136-4734	1	Filter-Seperator, Water	15	119-8153	1	Clamp-R, Double Tube
3	3234-24	2	Screw-HHF	16	99-5005	3	Fitting-Tee, Barbed
4	104-8301	2	Nut-HF, NI	17	110-4113	1	Hose-Fuel
5	136-4736	1	Pump-Fuel	18	110-4124	1	Hose-Fuel
6	3229-1	4	Screw-CARR	19	136-6098	1	Hose-Fuel
7	104-7201	4	Nut-HF	20	109-0310	1	Hose-Fuel
8	132-7590	1	R-Clamp	21	136-6097	2	Hose-Fuel
9	136-4735	1	Valve-Bypass	22	108-3280	1	Hose-Fuel
10	137-0067	4	O-Ring	23	138-4715	1	Hose-Fuel
11	137-0065	2	Adapter-Fuel	24	136-6096	2	Hose-Fuel
12	137-0066	2	Bolt-Joint	25	92-2379	20	Clamp-Hose
13	354-95	1	Fitting-Straight				

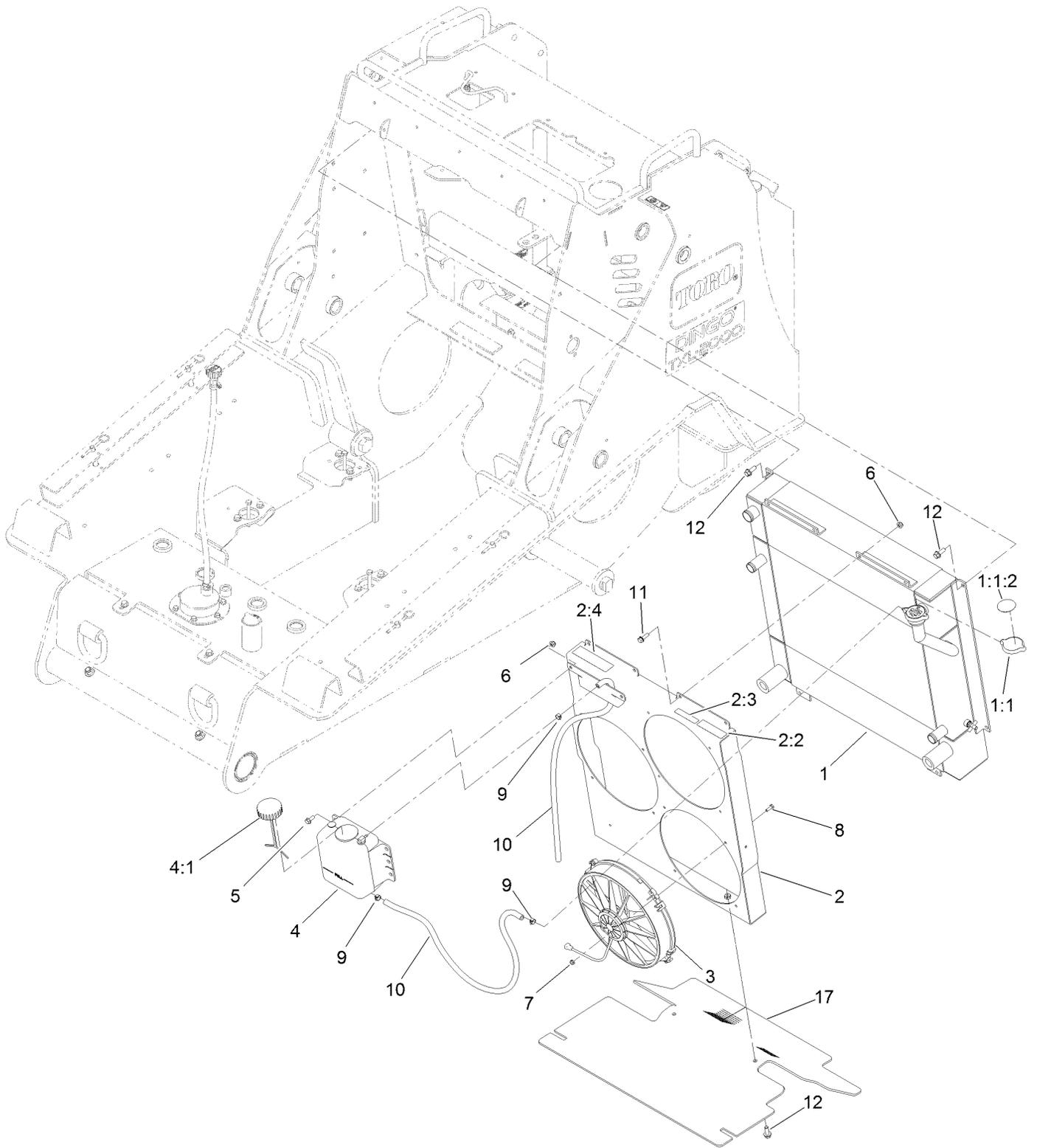
# Fuel Filter and Hose Assembly



## Fuel Filter and Hose Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3234-24	2	Screw-HHF	10	68-6150	1	Breather
2	104-8301	2	Nut-HF, NI	11	119-8153	1	Clamp-R, Double Tube
3	3229-1	1	Screw-CARR	12	99-5005	1	Fitting-Tee, Barbed
4	104-7201	1	Nut-HF	13	136-6099	2	Hose-Fuel
5	136-4733	1	Filter-Fuel	14	114-8206	1	Hose-Fuel
6	137-0067	4	O-Ring	15	132-1330	1	Hose-Fuel
7	137-0065	2	Adapter-Fuel	16	138-4714	1	Hose-Fuel
8	137-0066	2	Bolt-Joint	17	92-2379	10	Clamp-Hose
9	354-95	1	Fitting-Straight				

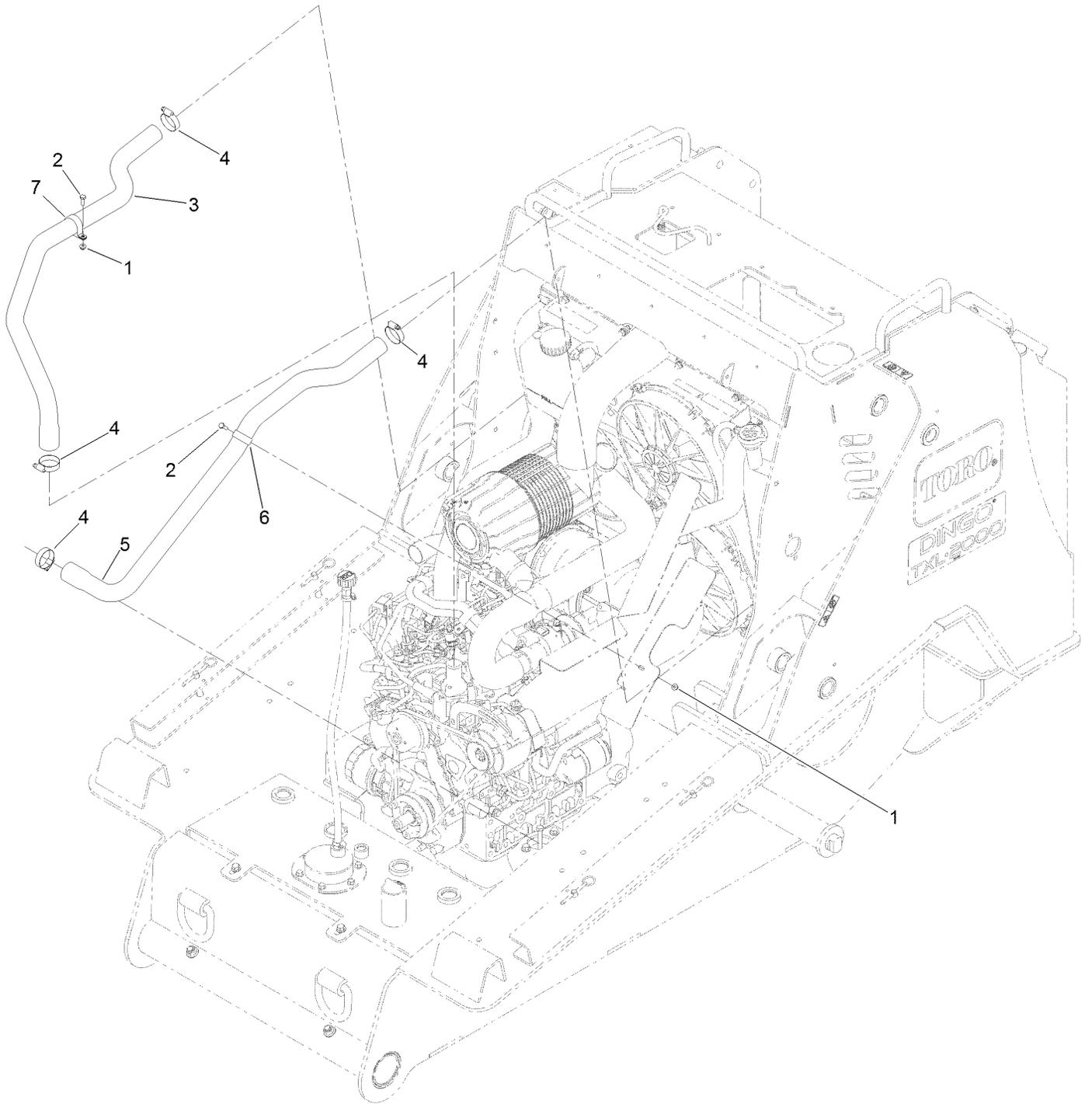
# Radiator and Fan Assembly



## Radiator and Fan Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-4705	1	Radiator/Cooler ASM	5	3234-47	2	Screw-HHF
1:1	119-1430	1	Radiator Cap ASM	6	104-8300	8	Nut-HF, NI
1:1:2	117-3276	1	Decal-Danger	7	104-7201	12	Nut-HF
2	138-4727	1	Cooler Shroud ASM	8	321-4	12	Screw-HH
2:2	115-4865	1	Decal-Fill, Radiator	9	92-2379	3	Clamp-Hose
2:3	93-6681	1	Decal-Warning, Fan	10	136-6096	2	Hose-Fuel
2:4	93-7814	1	Decal-Danger	11	3234-29	6	Screw-HHF
3	1-633831	3	Fan	12	3234-42	6	Screw-HHF
4	120-5571	1	Coolant Reservoir ASM	17	139-5713	1	Baffle-Rubber
4:1	87-7050	1	Cap-Reservoir				

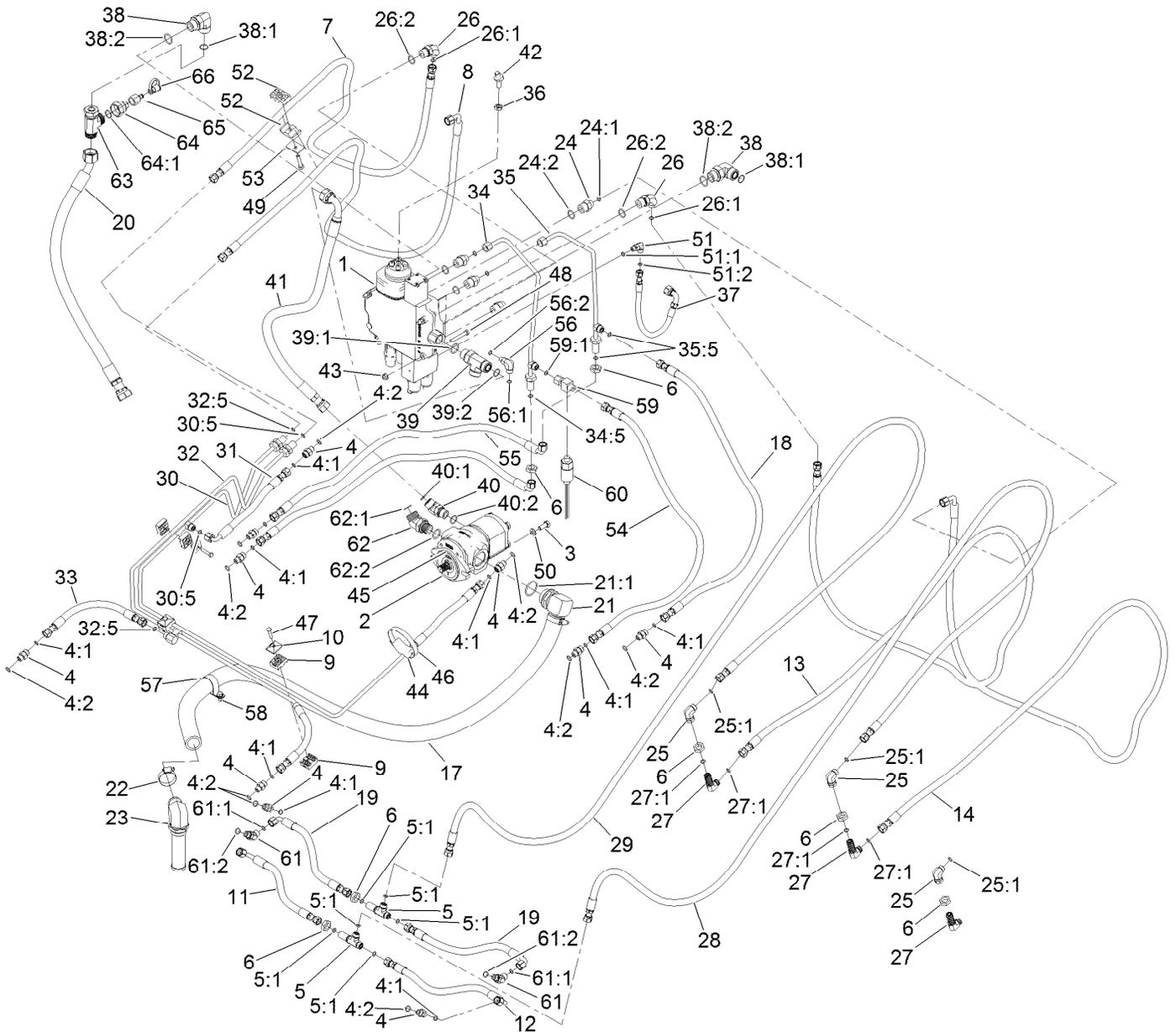
# Radiator Hose Assembly



## Radiator Hose Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-7201	2	Nut-HF	5	138-4744	1	Hose-Radiator, Lower
2	3234-4	2	Screw-HHF	6	137-0147	1	Clamp-R
3	133-1691	1	Hose-Radiator, Upper	7	2412-147	1	Clamp-R
4	2412-3	4	Clamp-Hose				

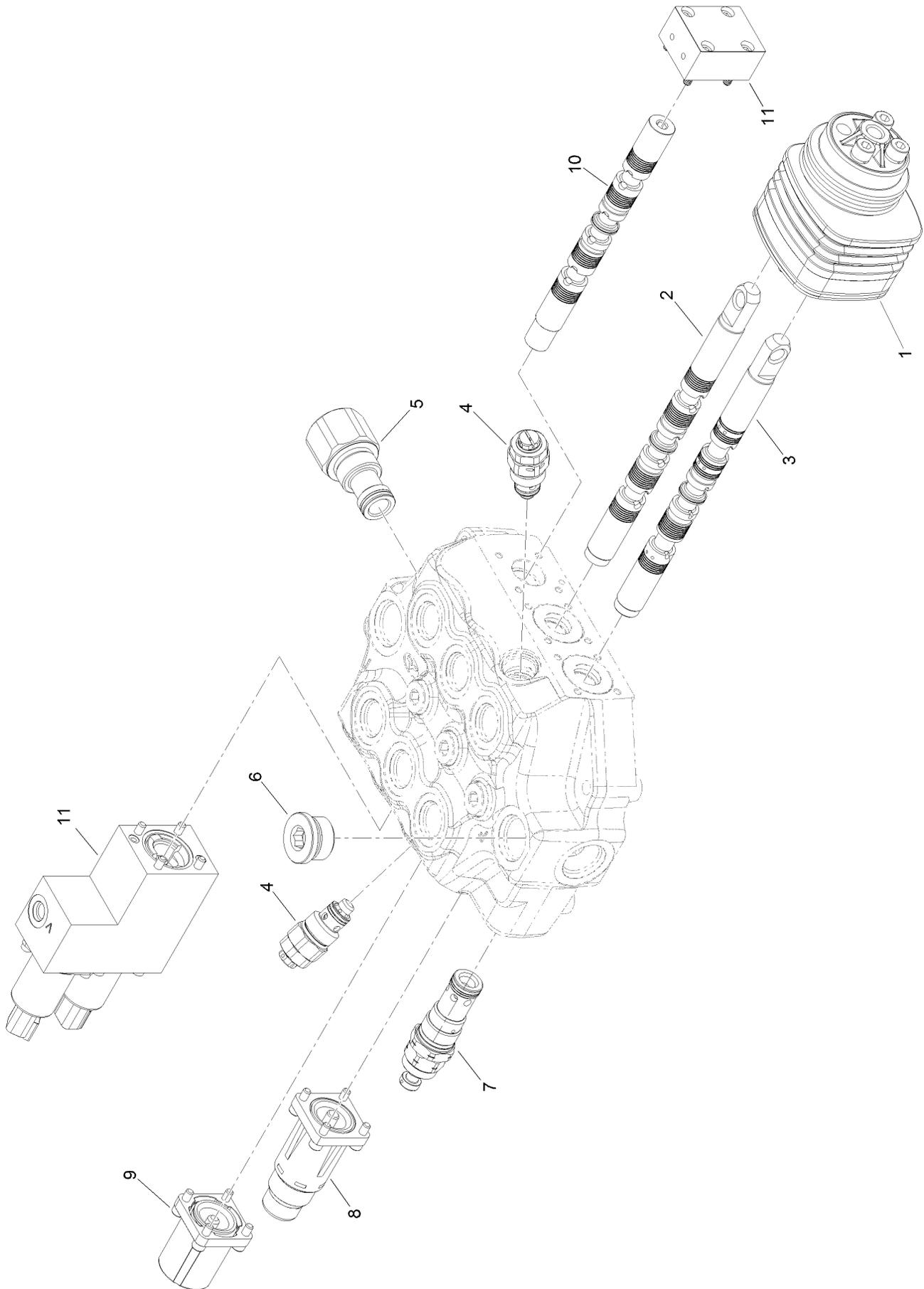
# Lift Valve and Pump Assembly



## Lift Valve and Pump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-6911	1	Lift Valve ASM	36	51-2070	1	Nut
2	133-0281	1	Gear Pump ASM	37	137-0117	1	HYD Hose ASM
3	33115-025	2	Screw-HH	38	340-142	2	Fitting-Elbow, 90 DEG
4	340-2	10	Fitting-Straight	38:1	237-58	1	O-Ring
4:1	237-22	1	O-Ring	38:2	237-81	1	O-Ring
4:2	237-42	1	O-Ring	39	340-148	1	Fitting-Tee
5	340-68	2	Fitting-Tee, Bulkhead	39:1	237-81	1	O-Ring
5:1	237-22	3	O-Ring	39:2	237-58	2	O-Ring
6	340-70	9	Nut-Lock	40	340-14	1	Fitting-HYD, 45 DEG
7	133-9356	1	HYD Hose ASM	40:1	237-65	1	O-Ring
8	133-9357	1	HYD Hose ASM	40:2	237-80	1	O-Ring
9	137-5275	3	Clamp-Hose	41	138-0233	1	HYD Hose ASM
10	127-8424	3	Plate-Clamp, Retainer	42	138-2343	1	Shaft-Control
11	139-1150	1	HYD Hose ASM	43	104-8300	3	Nut-HF, NI
12	139-1151	1	HYD Hose ASM	44	137-0146	1	Block-Hardline
13	133-1629	1	HYD Hose ASM	45	237-161	1	O-Ring
14	133-1630	1	HYD Hose ASM	46	2412-110	1	Clamp-Band/Screw
17	133-9377	1	Hose	47	321-13	3	Screw-HH
18	133-9372	1	HYD Hose ASM	48	322-11	3	Screw-HH
19	139-1152	2	HYD Hose ASM	49	322-8	1	Screw-HH
20	139-1204	1	HYD Hose ASM	50	33095-00	2	Washer-Flat
21	92-7526	1	Fitting-HYD 90 Spcl	51	340-132	1	Fitting-Elbow, 90 DEG
21:1	237-101	1	O-Ring	51:1	237-78	1	O-Ring
22	2412-111	2	Clamp	51:2	237-21	1	O-Ring
23	130-7582	1	Strainer-Suction	52	56-7971	2	Clamp-Tube
24	340-141	4	Fitting-STR	53	69-9760	1	Plate-Cover
24:1	237-22	1	O-Ring	54	138-4702	1	HYD Hose ASM
24:2	237-80	1	O-Ring	55	138-4701	2	HYD Hose ASM
25	340-159	3	Elbow-90	56	340-97	1	Fitting-Elbow, 90 DEG
25:1	237-22	2	O-Ring	56:1	237-22	1	O-Ring
26	340-130	2	Fitting-Elbow 90	56:2	237-78	1	O-Ring
26:1	237-22	1	O-Ring	57	2412-147	1	Clamp-R
26:2	237-80	1	O-Ring	58	32104-32	1	Screw-HWH
27	340-154	3	Union-Bulkhead	59	95-5658	1	Fitting-HYD, Special
27:1	237-22	2	O-Ring	59:1	237-22	1	O-Ring
28	133-9412	1	HYD Hose ASM	60	136-4875	1	Switch-Pressure
29	133-9413	1	HYD Hose ASM	61	340-87	2	Fitting-Elbow, 45 DEG
30	137-0143	1	HYD Tube ASM	61:1	237-22	1	O-Ring
30:5	237-22	2	O-Ring	61:2	237-42	1	O-Ring
31	133-1619	1	HYD Hose ASM	62	100-5530	1	Fitting-45 DEG
32	137-0142	1	HYD Tube ASM	62:1	237-58	1	O-Ring
32:5	237-22	2	O-Ring	62:2	237-81	1	O-Ring
33	133-1617	1	HYD Hose ASM	63	ST50975	1	Fitting-HYD
34	136-6080	1	HYD Tube ASM	64	95-3513	1	Fitting-Straight
34:5	237-22	2	O-Ring	64:1	237-30	1	O-Ring
35	136-6081	1	HYD Tube ASM	65	100-5616	1	Fitting
35:5	237-22	2	O-Ring	66	354-79	1	Cap-Dust

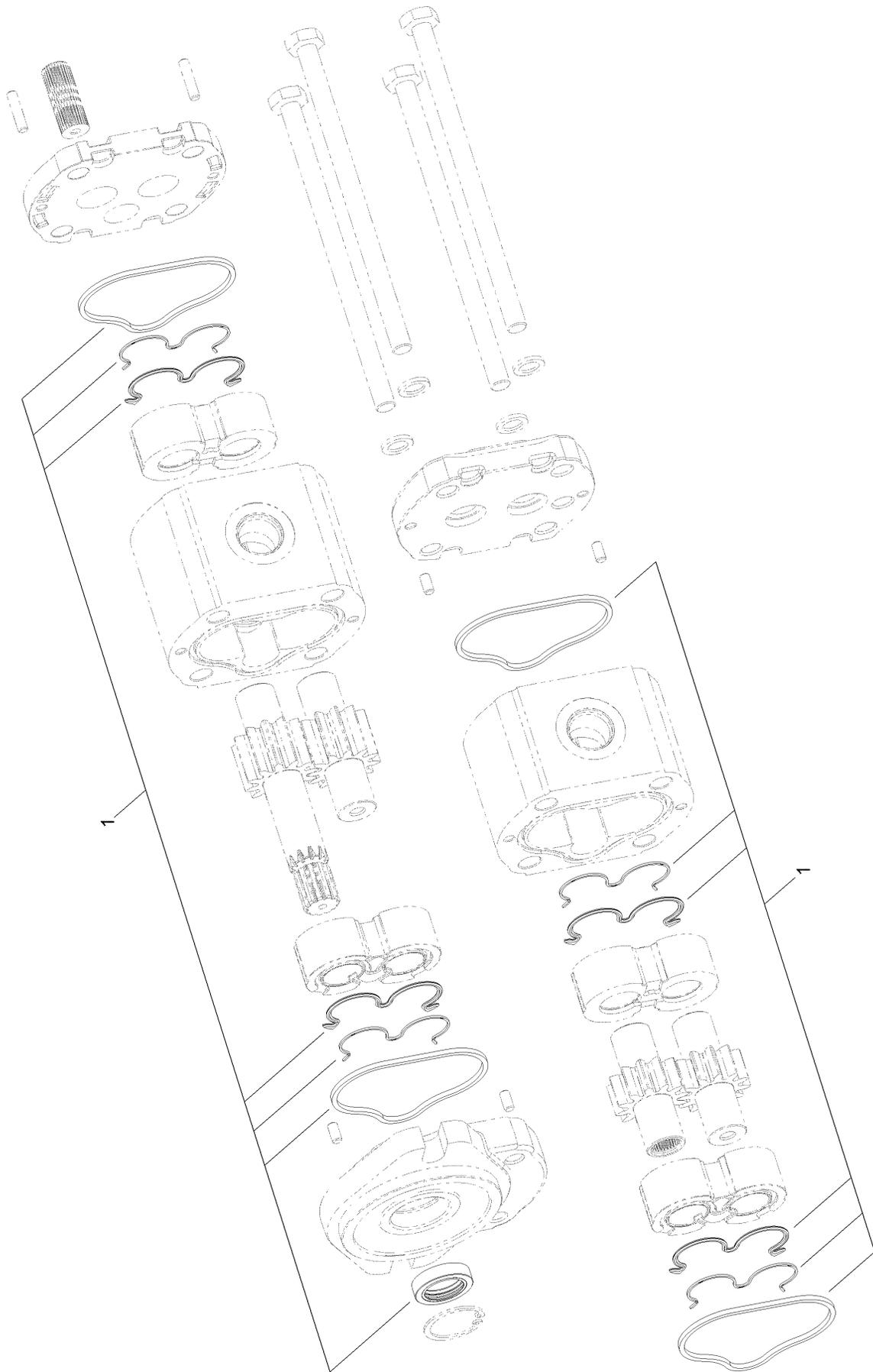
# Lift Valve Assembly No. 133-6911



## Lift Valve Assembly No. 133-6911 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-1219	1	Cover Kit	7	139-1226	1	Valve Kit
2	139-1221	1	Valve-Spool	8	139-1227	1	Command Kit
3	139-1222	1	Valve-Spool	9	139-1228	1	Control Kit
4	139-1223	2	Cartridge-Relief	10	139-1229	1	Valve-Spool
5	139-1224	1	Joint-SAE12	11	139-1230	1	Command Kit
6	139-1225	1	Plug-SAE12				

# Gear Pump Assembly No. 133-0281



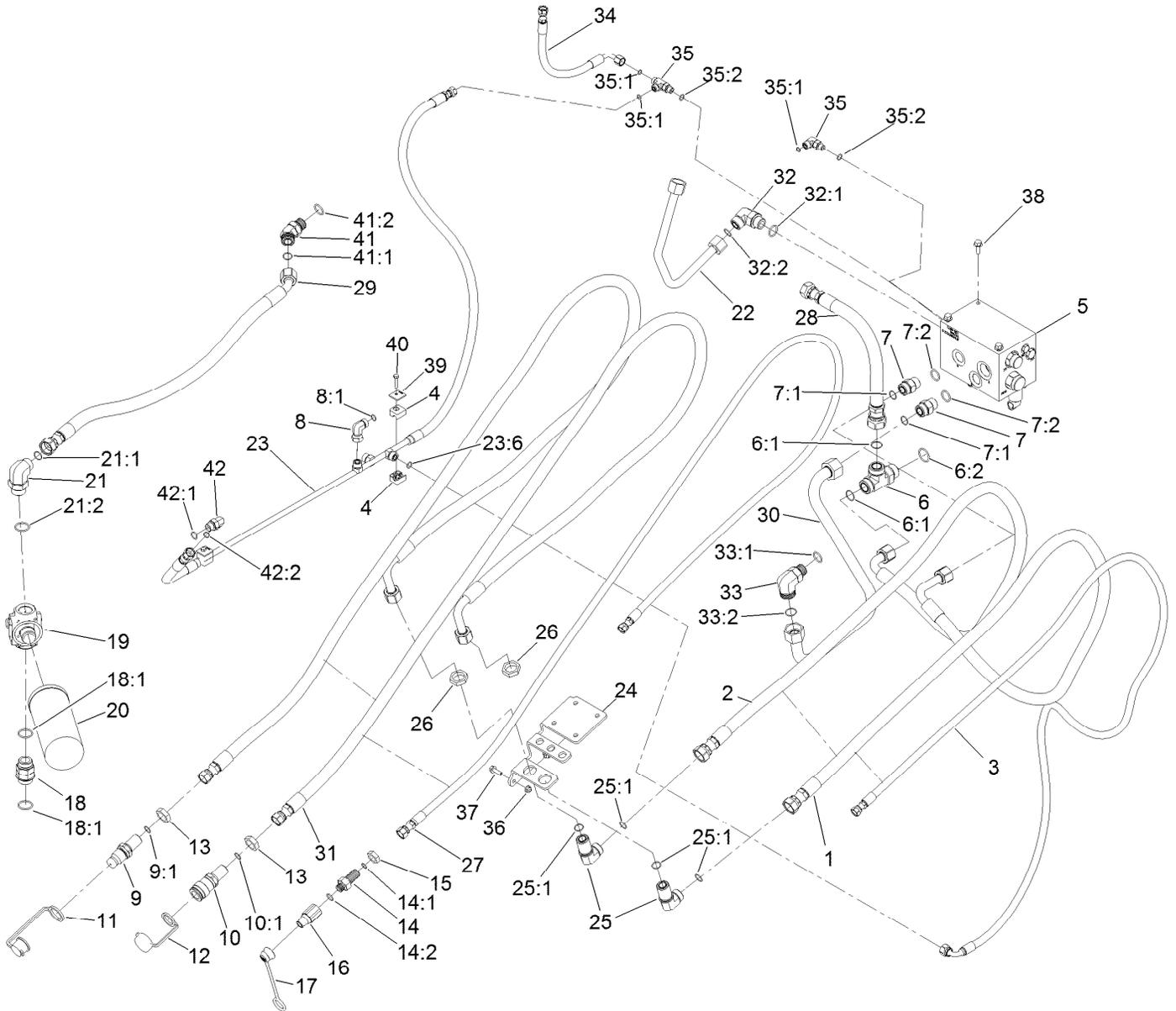
# Gear Pump Assembly No. 133-0281 (continued)

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<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-1211	1	Seal Kit

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# Auxiliary Hydraulic Assembly

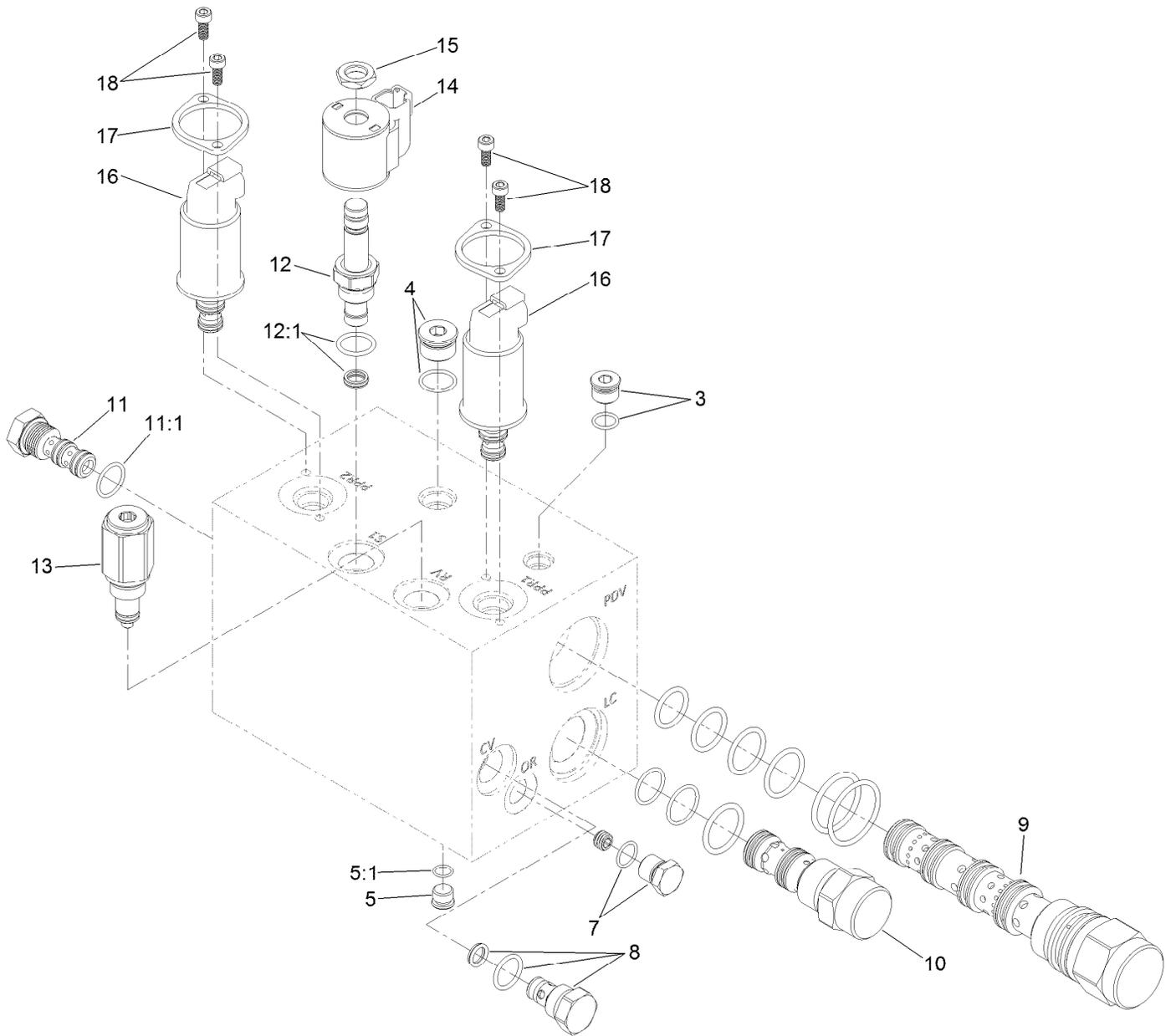


## Auxiliary Hydraulic Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1631	1	HYD Hose ASM	22	137-0124	1	HYD Tube ASM
2	133-1632	1	HYD Hose ASM	23	137-0125	1	HYD Tube ASM
3	133-9354	1	HYD Hose ASM	23:6	237-30	3	O-Ring
4	138-4696	2	Clamp-Tube	24	133-9408-03	1	Mount-Carrier
5	136-4872	1	Aux Manifold ASM	25	133-9407	2	Fitting-Elbow 90
6	104-3795	1	Fitting-Tee	25:1	237-58	2	O-Ring
6:1	340-65	2	O-Ring	26	340-126	2	Nut-Bulkhead
6:2	237-146	1	O-Ring	27	133-9414	1	HYD Hose ASM
7	340-9	2	Fitting-STR	28	133-9401	1	HYD Hose ASM
7:1	237-58	1	O-Ring	29	133-9391	1	HYD Hose ASM
7:2	237-81	1	O-Ring	30	136-6079	1	Hydraulic Tube ASM
8	94-6031	1	Elbow-90	31	133-9411	2	HYD Hose ASM
8:1	237-30	1	O-Ring	32	340-142	1	Fitting-Elbow, 90 DEG
9	105-8395	1	Bulkhead Nipple ASM	32:1	237-58	1	O-Ring
9:1	237-65	1	O-Ring	32:2	237-81	1	O-Ring
9:2	100-6120	1	Seal Kit ●	33	104-3796	1	Fitting-Elbow 90
10	105-8394	1	Bulkhead Coupler ASM	33:1	237-81	1	O-Ring
10:1	237-65	1	O-Ring	33:2	340-65	1	O-Ring
11	100-8815	1	Cap-Dust, Nipple	34	138-0169	1	HYD Hose ASM
12	100-8816	1	Cap-Dust, Coupler	35	340-86	1	Fitting-Tee
13	340-74	2	Nut-Lock, Bulkhead	35:1	237-22	2	O-Ring
14	98-9907	1	Union-Bulkhead	35:2	237-42	1	O-Ring
14:1	237-30	1	O-Ring	36	104-8300	3	Nut-HF, NI
14:2	237-79	1	O-Ring	37	3234-29	3	Screw-HHF
15	340-127	1	Nut-Bulkhead	38	3234-11	3	Screw-HHF
16	131-6057	1	Fitting-Quick Coupling	39	137-0128	2	Plate-Clamp, Tube
17	131-6069	1	Cap-Dust, Nipple	40	321-8	2	Screw-HH
18	133-9400	1	Fitting-Straight	41	100-5530	1	Fitting-45 DEG
18:1	237-146	2	O-Ring	41:1	237-58	1	O-Ring
19	121-1577	1	Head-Filter	41:2	237-81	1	O-Ring
20	94-2621	1	Element-Filter	42	340-98	1	Fitting-Elbow, 90 DEG
21	340-15	1	Fitting-Elbow 90	42:1	237-79	1	O-Ring
21:1	237-58	1	O-Ring	42:2	237-30	1	O-Ring
21:2	237-146	1	O-Ring				

● Not illustrated

# Auxiliary Manifold Assembly No. 136-4872



## Auxiliary Manifold Assembly No. 136-4872 (continued)

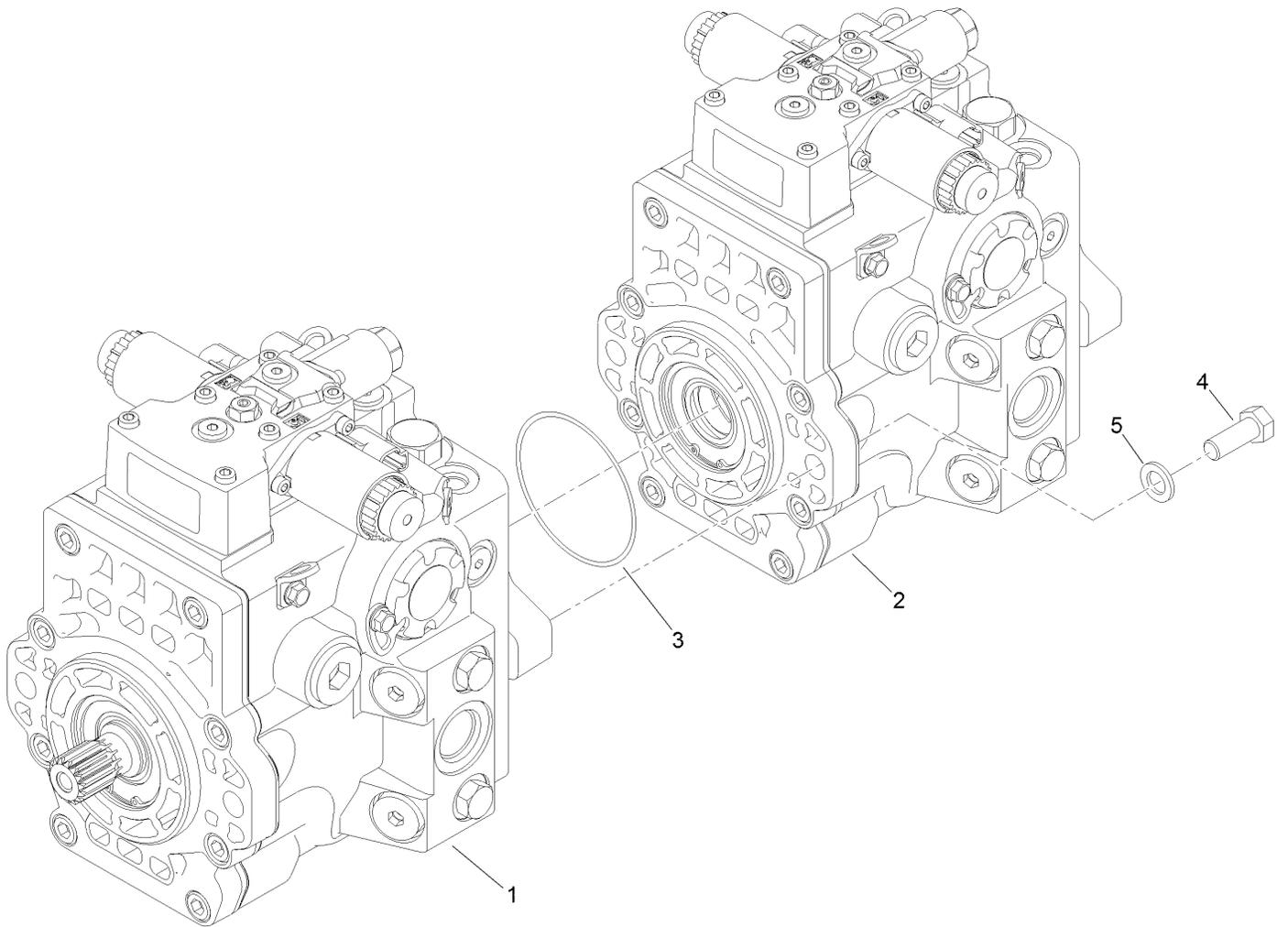
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	112-9213	1	Plug	11:1	110-8773	1	Seal Kit
4	106-1027	1	Plug	12	120-6562	1	Valve-Solenoid
5	353-990	1	Plug ASM	12:1	105-9156	1	Seal Kit
5:1	237-78	1	O-Ring	13	139-1217	1	Valve-Relief
7	353-509	1	Plug	14	112-0197	1	E Coil-12V DC
8	139-1213	1	Valve-Check	15	110-2634	1	Nut-Coil
9	139-1214	1	Valve-Proportional, Directional	16	139-1218	2	Valve-Prop Press Reducing/Relieving
10	139-1215	1	Element-Directional	17	138-3825	2	Plate-Mounting, Standard
11	131-6506	1	Shuttle-Load	18	138-3827	4	Screw



## Tandem Pump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-8497	1	HYD Pump ASM	19	100-4202	2	Fitting-90
2	87-7270	2	Washer-Thrust	19:1	237-81	1	O-Ring
3	121-1524	2	Screw-HH	20	AU375462A1	2	Connector
4	100-5530	2	Fitting-45 DEG	20:1	237-81	1	O-Ring
4:1	237-58	1	O-Ring	21	137-0078	2	Hose
4:2	237-81	1	O-Ring	22	2412-34	8	Clamp-Hose
5	133-9374	2	HYD Hose ASM	23	105-0204	1	Strainer Fitting ASM
6	133-9373	2	HYD Hose ASM	23:1	237-146	1	O-Ring
7	340-142	6	Fitting-Elbow, 90 DEG	24	23-8910	1	Stem-Barb-90
7:1	237-58	1	O-Ring	24:1	237-146	1	O-Ring
7:2	237-81	1	O-Ring	25	133-9399	1	Hose
8	340-98	2	Fitting-Elbow, 90 DEG	26	139-5722	2	HYD Hose ASM
8:1	237-79	1	O-Ring	27	340-82	2	Fitting-Elbow, 90 DEG
8:2	237-30	1	O-Ring	27:1	237-42	1	O-Ring
9	93-2242	1	Oil Filter ASM	27:2	237-21	1	O-Ring
9:1	75-1310	1	Filter-HYD	28	340-77	2	Fitting-Elbow, 90 DEG
10	33105-020	4	Screw-HHF	28:1	237-22	1	O-Ring
11	340-131	1	Fitting-HYD, 90 DEG	28:2	237-42	1	O-Ring
11:1	237-30	1	O-Ring	31	340-125	1	Fitting-Tee
11:2	237-81	1	O-Ring	31:1	237-21	2	O-Ring
12	139-1184	1	HYD Hose ASM	31:2	237-78	1	O-Ring
13	133-9385	1	HYD Hose ASM	32	117-0676	1	Fitting-Tee
14	340-86	2	Fitting-Tee	32:1	237-30	2	O-Ring
14:1	237-22	2	O-Ring	32:2	237-81	1	O-Ring
14:2	237-42	1	O-Ring	33	340-104	1	Fitting-Tee
15	133-9389	2	HYD Tube ASM	33:1	237-30	2	O-Ring
16	133-9392	1	Hose	34	100-5616	1	Fitting
17	133-9379	1	HYD Hose ASM	35	3334-945	1	Tie-Cable
18	133-9381	1	HYD Hose ASM				

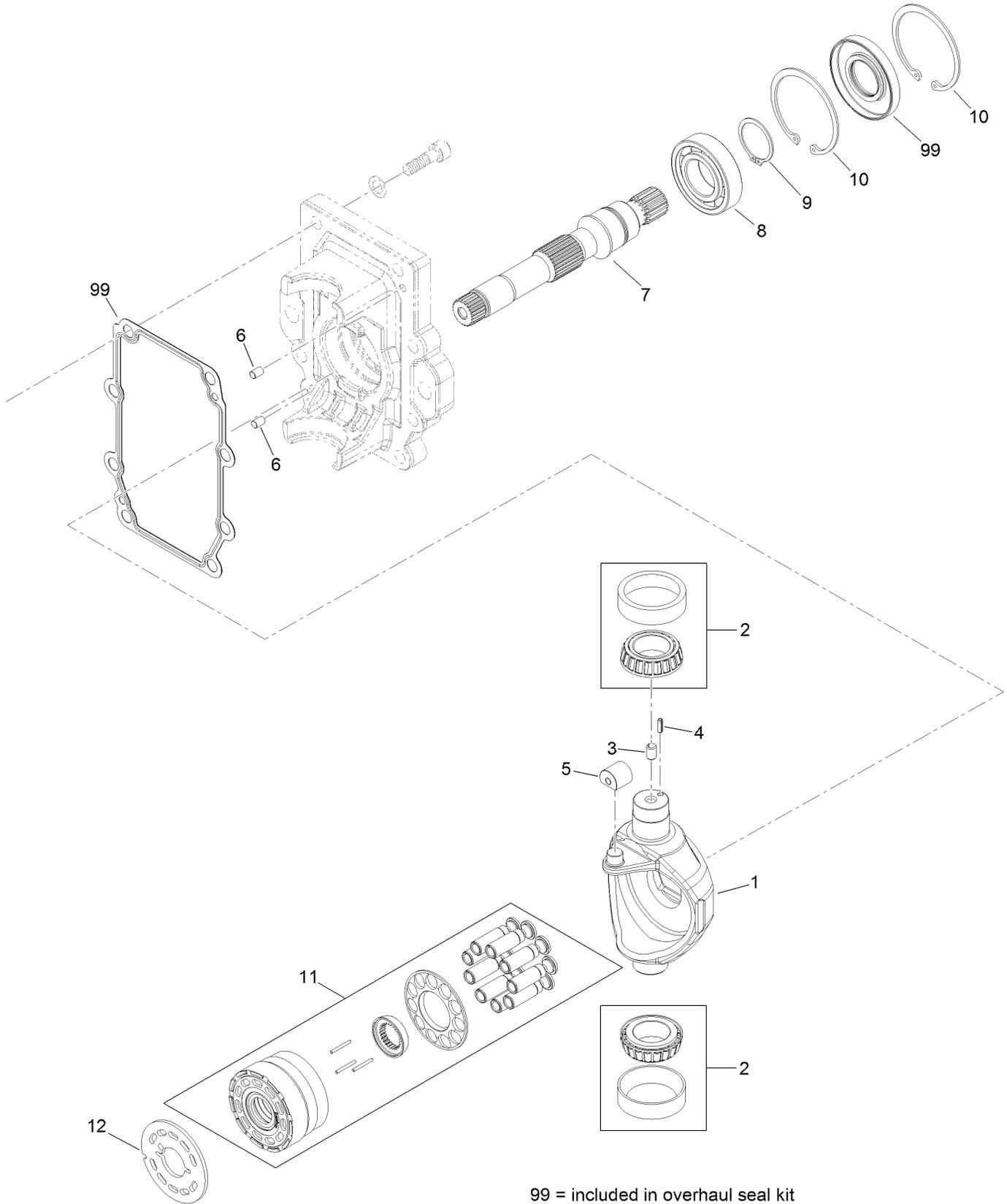
# Tandem Hydraulic Pump Assembly No. 132-8497



# Tandem Hydraulic Pump Assembly No. 132-8497 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-4800	1	Pump-Front	4	139-4803	2	Screw
2	139-4801	1	Pump-Rear	5	139-4804	2	Washer
3	139-4802	1	O-Ring				

# Front Hydraulic Pump Assembly No. 139-4800

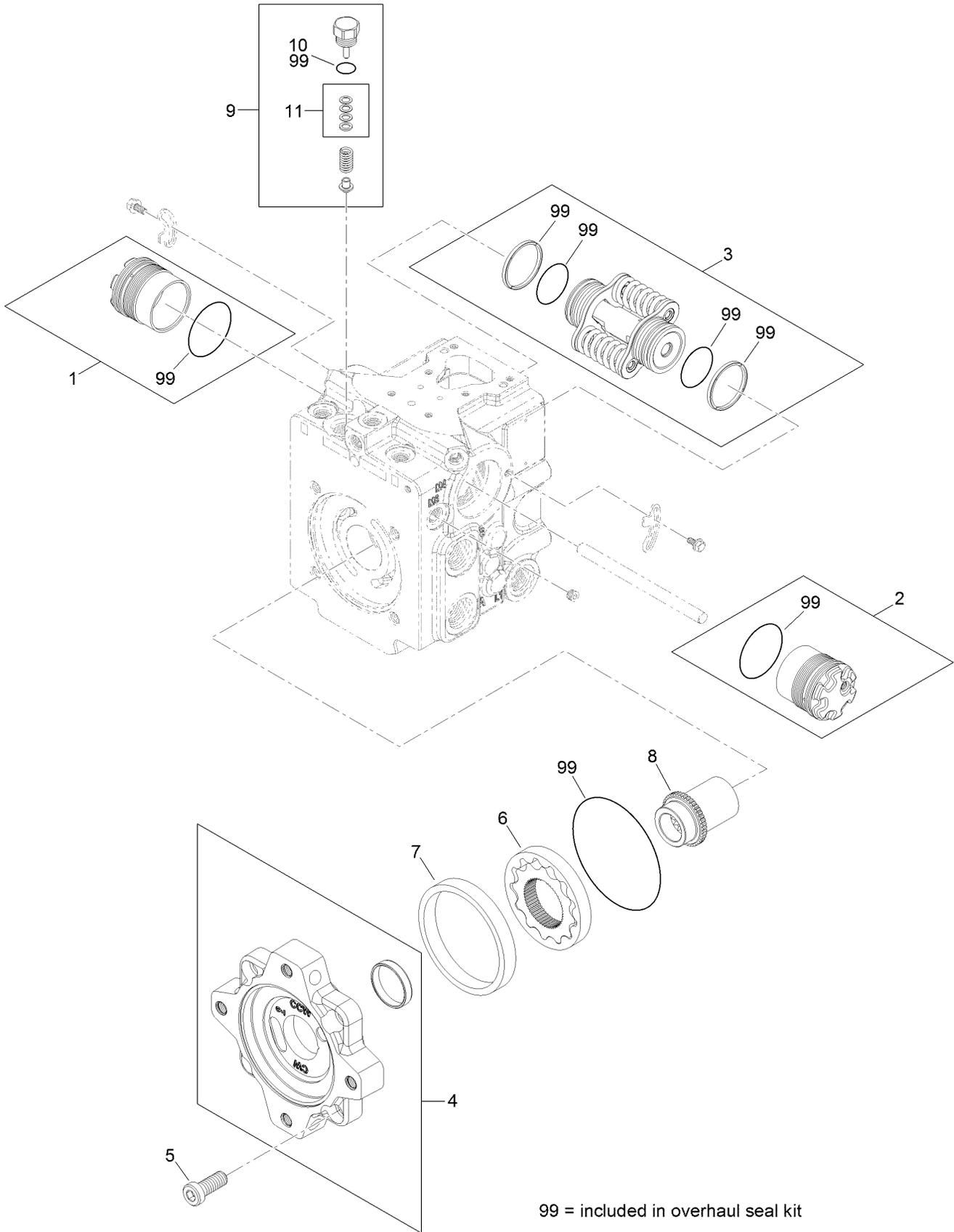


99 = included in overhaul seal kit

# Front Hydraulic Pump Assembly No. 139-4800 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-4821	1	Swashplate	8	139-4820	1	Bearing-Ball
2	139-4815	2	Bearing-Roller	9	139-4806	1	Ring-Retaining
3	139-4817	1	Bushing	10	139-4831	2	Ring-Retaining
4	139-4830	1	Pin-Slotted	11	139-4823	1	Cylinder Block Kit
5	139-4814	1	Block-Slider	12	139-4813	1	Plate-Valve
6	136-1024	2	Pin	99	139-4828	1	Seal Kit
7	139-4812	1	Shaft-15 Tooth				

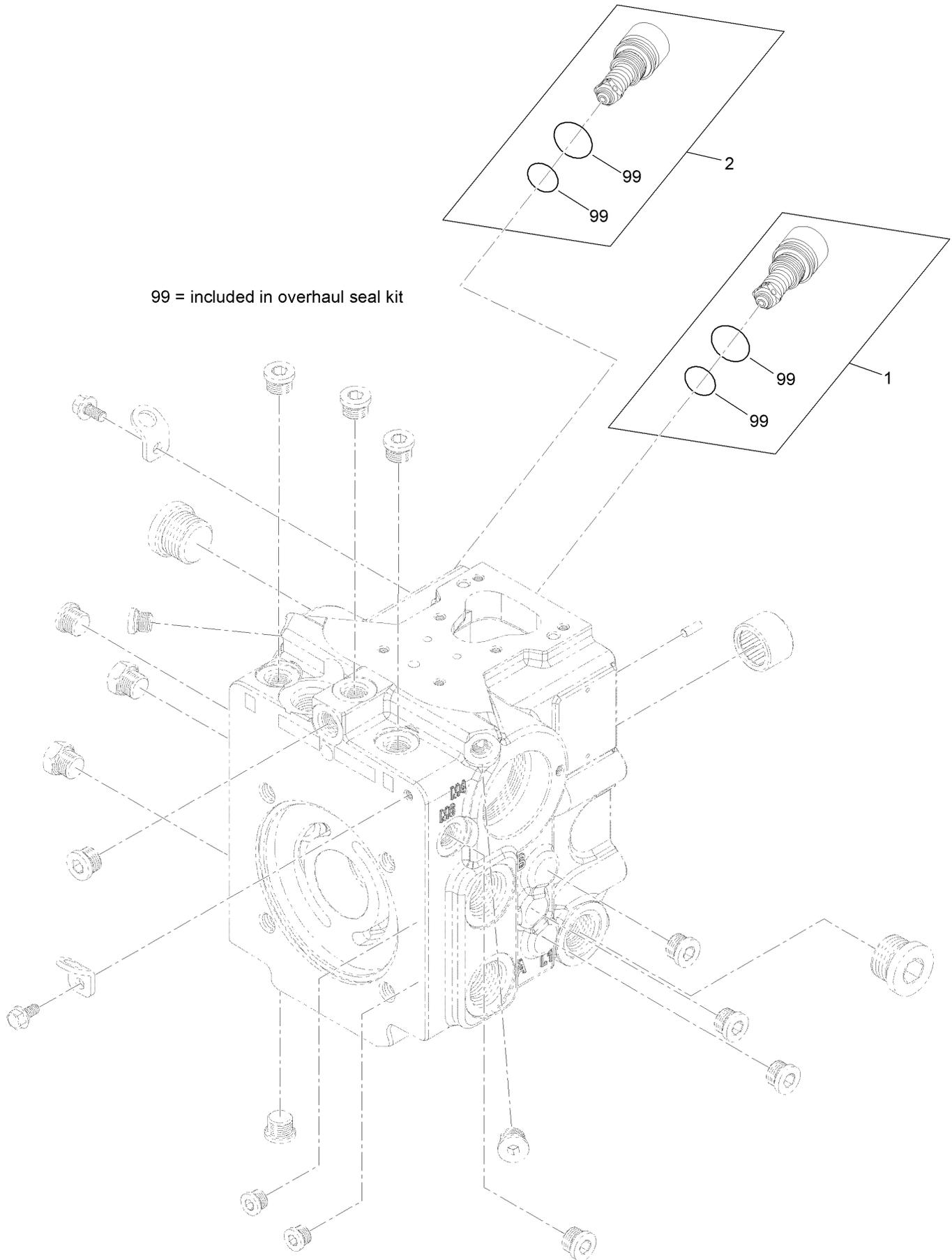
# Front Hydraulic Pump Assembly No. 139-4800



# Front Hydraulic Pump Assembly No. 139-4800 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-4825	1	Servo Cylinder ASM	7	139-4827	1	Ring-Pump, Charge
2	139-4825	1	Servo Cylinder ASM	8	139-4819	1	Coupling
3	139-4826	1	Servo Piston ASM	9	136-4397	1	Charge Relief Kit
4	139-4829	1	Adapter ASM	10	125-5298	1	O-Ring
5	125-5282	4	Screw	11	92-1353	1	Shim Kit
6	139-4816	1	Gerotor	99	139-4828	1	Seal Kit

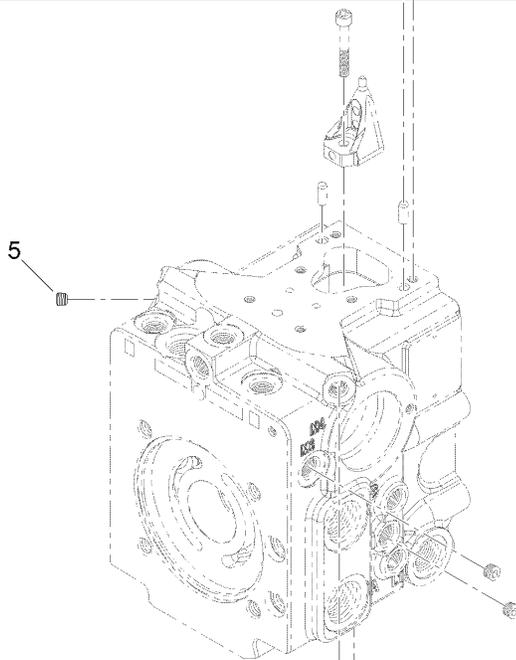
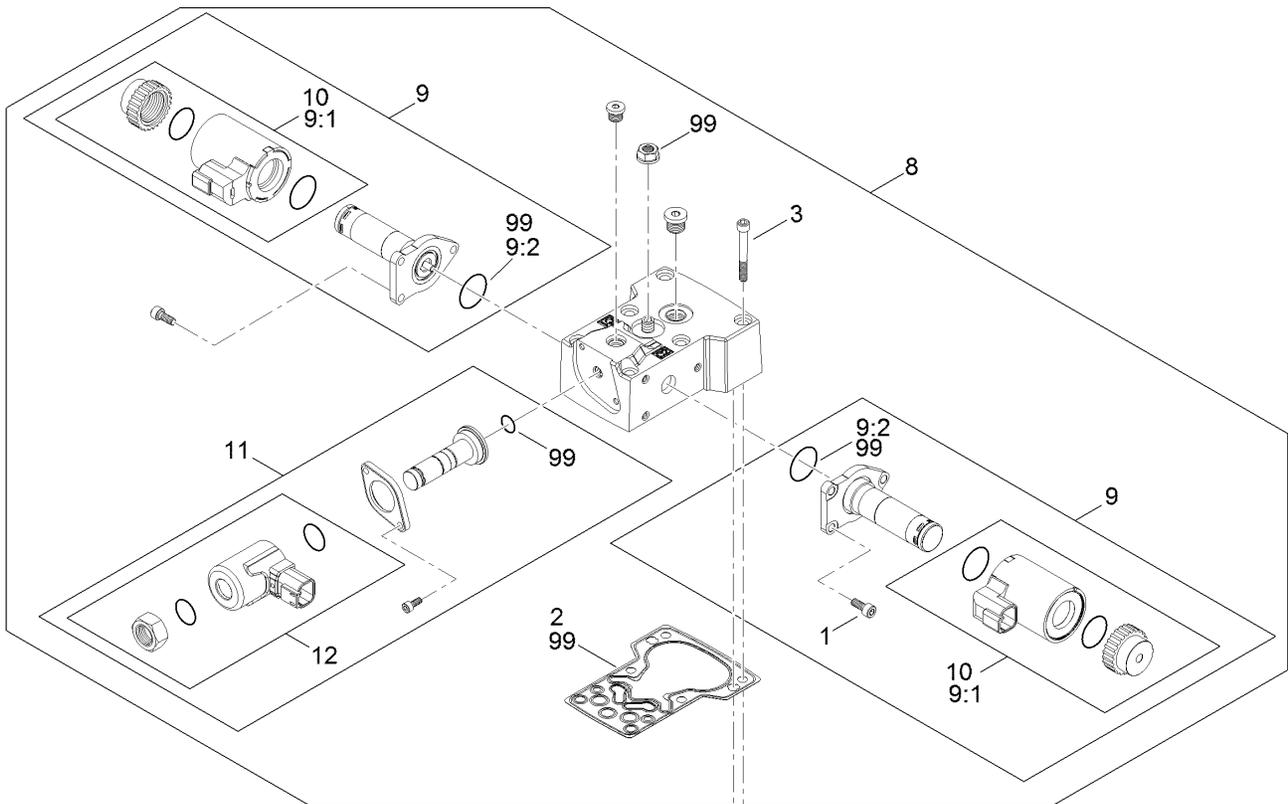
# Front Hydraulic Pump Assembly No. 139-4800



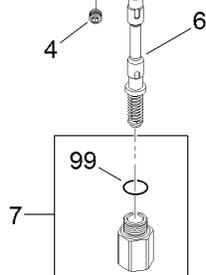
# Front Hydraulic Pump Assembly No. 139-4800 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-4392	1	Valve-Relief, High Pressure
2	136-4392	1	Valve-Relief, High Pressure
99	139-4828	1	Seal Kit

# Front Hydraulic Pump Assembly No. 139-4800



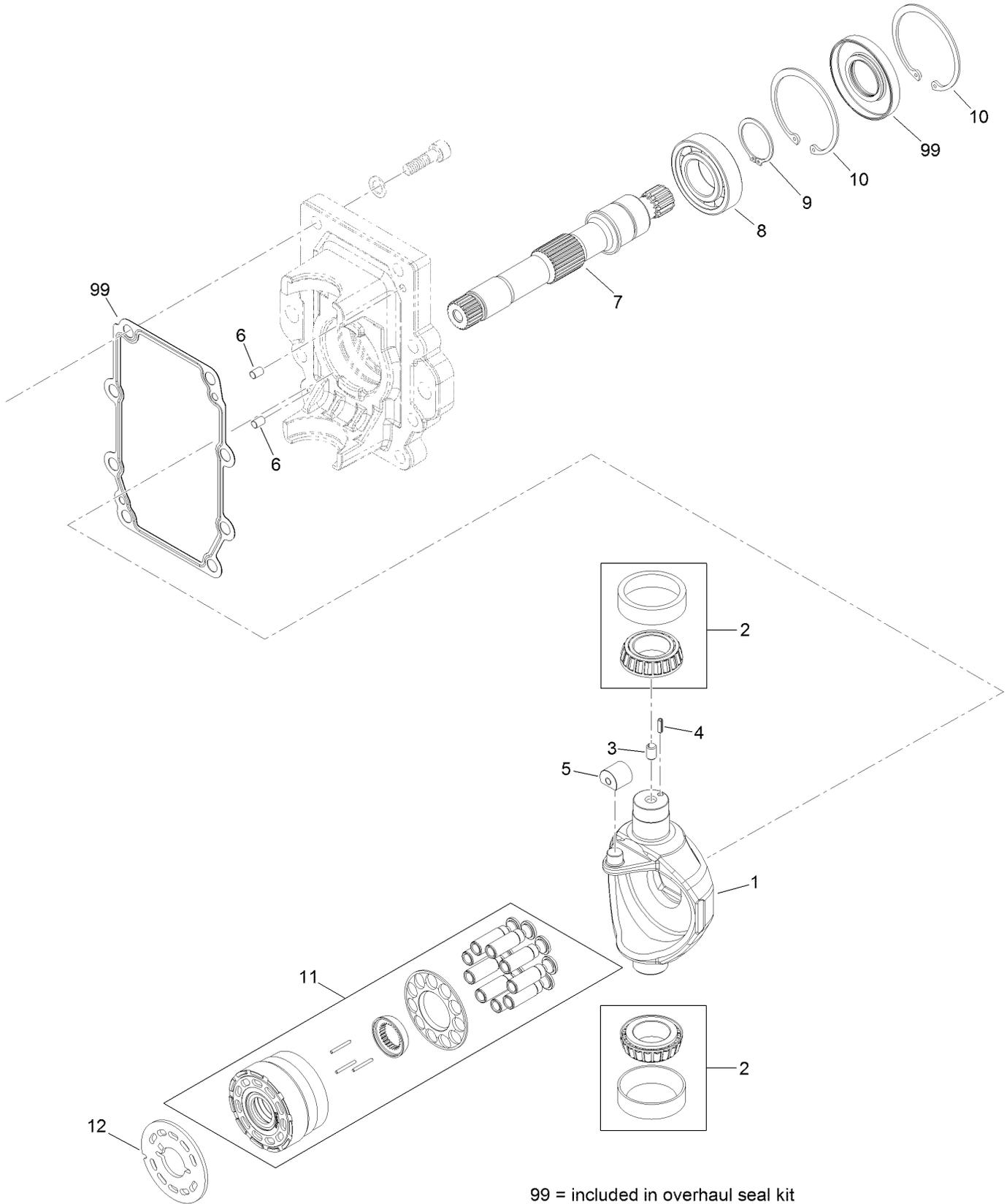
99 = included in overhaul seal kit



# Front Hydraulic Pump Assembly No. 139-4800 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-5272	6	Screw	9	131-7636	2	Solenoid Valve ASM
2	125-5283	1	Gasket-Control	9:1	125-5294	1	Coil Kit
3	125-5274	6	Screw	9:2	125-5288	1	O-Ring
4	139-4824	1	Orifice	10	125-5294	2	Coil Kit
5	139-4824	1	Orifice	11	139-4808	1	Valve-Solenoid
6	139-4807	1	Spool ASM	12	139-4809	1	Coil Kit
7	139-4805	1	Plug ASM	99	139-4828	1	Seal Kit
8	139-4810	1	E D C Kit				

# Rear Hydraulic Pump Assembly No. 139-4801



99 = included in overhaul seal kit

# Rear Hydraulic Pump Assembly No. 139-4801 (continued)

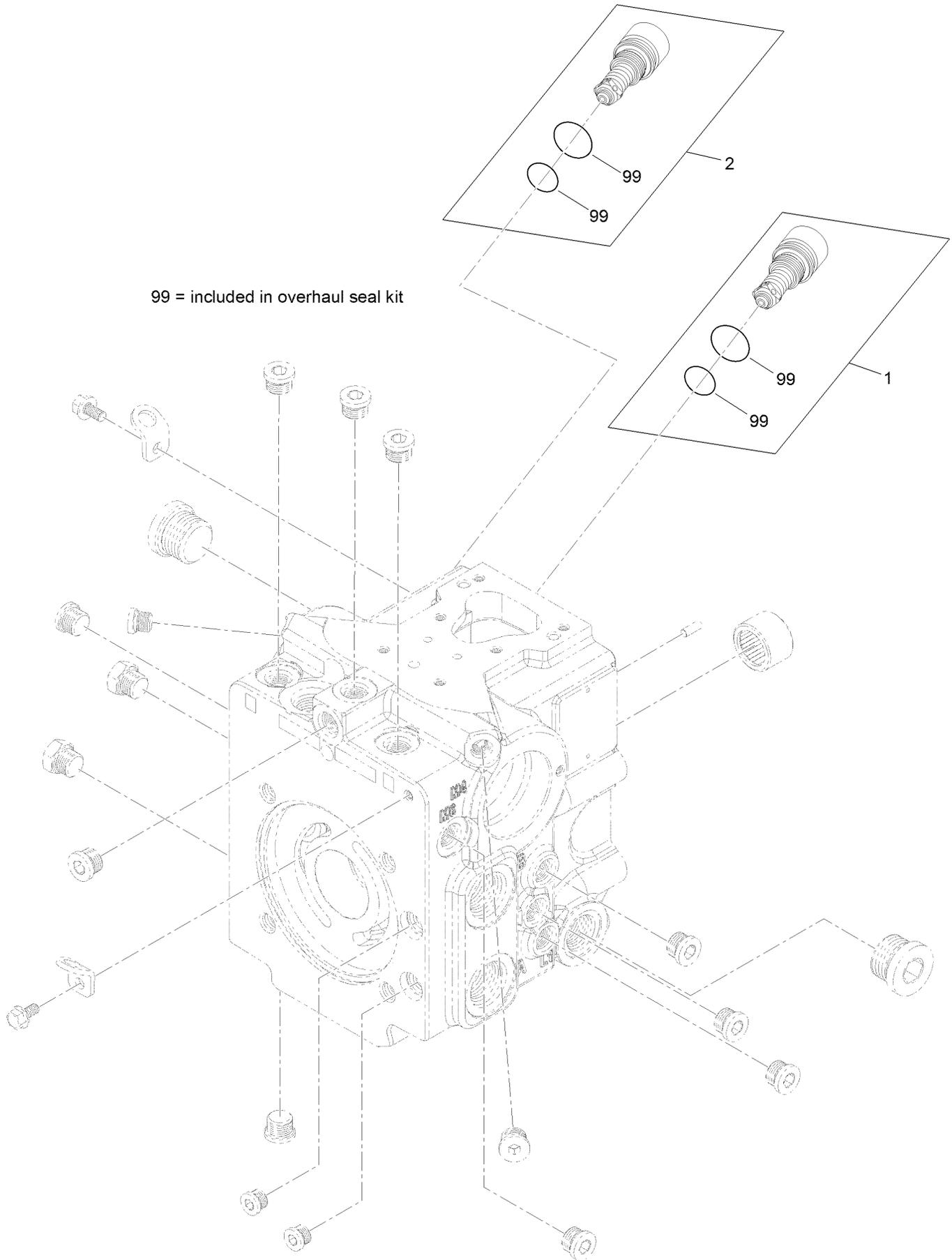
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-4821	1	Swashplate	8	139-4820	1	Bearing-Ball
2	139-4815	2	Bearing-Roller	9	139-4806	1	Ring-Retaining
3	139-4817	1	Bushing	10	139-4831	2	Ring-Retaining
4	139-4830	1	Pin-Slotted	11	139-4823	1	Cylinder Block Kit
5	139-4814	1	Block-Slider	12	139-4813	1	Plate-Valve
6	136-1024	2	Pin	99	139-4828	1	Seal Kit
7	139-4811	1	Shaft-13Tooth				



# Rear Hydraulic Pump Assembly No. 139-4801 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-4825	1	Servo Cylinder ASM	7	139-4827	1	Ring-Pump, Charge
2	139-4825	1	Servo Cylinder ASM	8	139-4818	1	Coupling
3	139-4826	1	Servo Piston ASM	9	136-4397	1	Charge Relief Kit
4	139-4822	1	Adapter ASM	10	125-5298	1	O-Ring
5	125-5282	4	Screw	11	92-1353	1	Shim Kit
6	139-4816	1	Gerotor	99	139-4828	1	Seal Kit

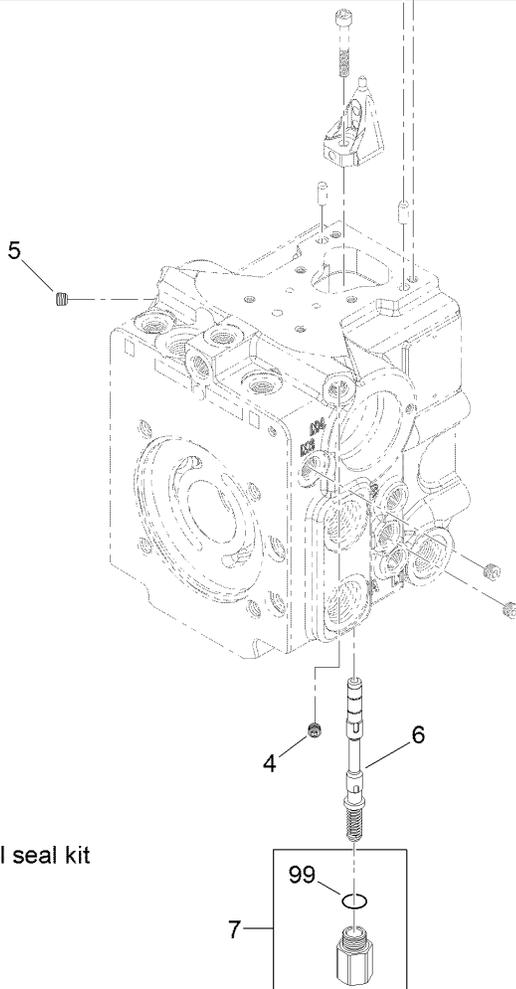
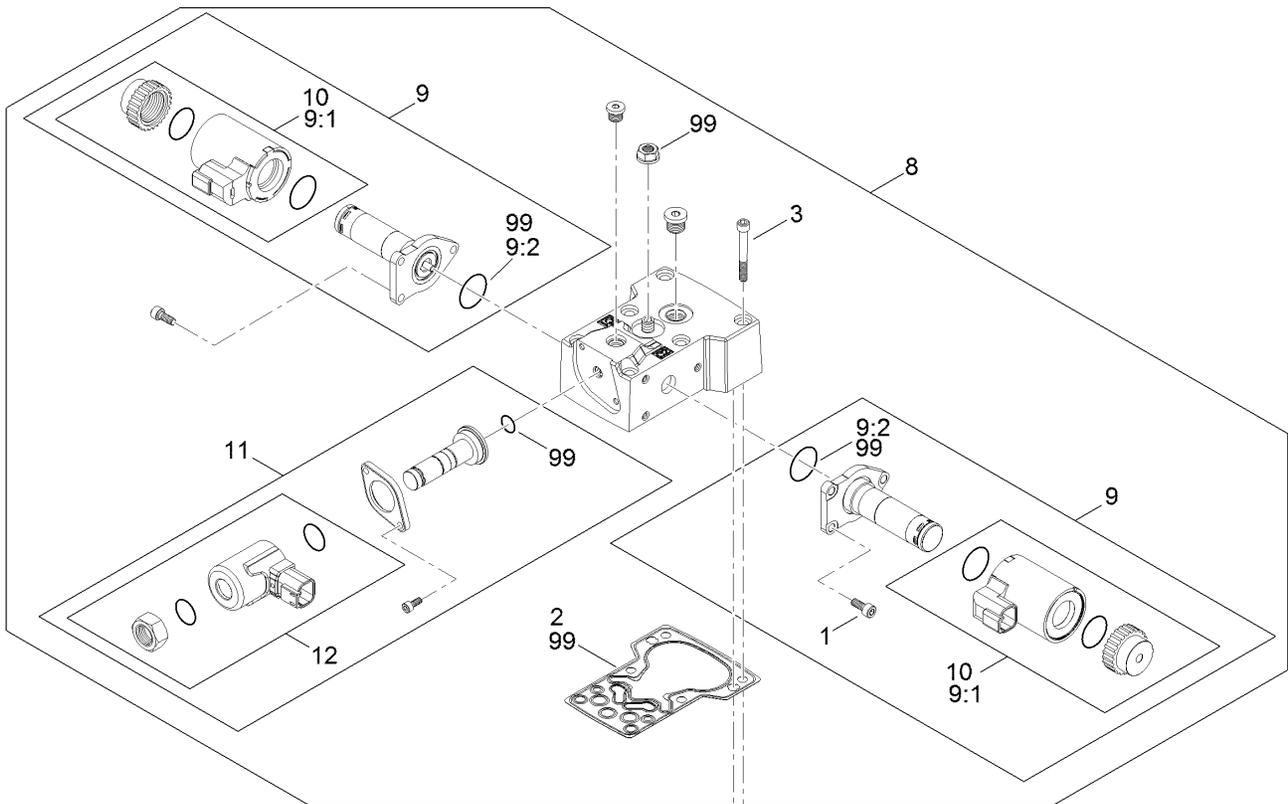
# Rear Hydraulic Pump Assembly No. 139-4801



# Rear Hydraulic Pump Assembly No. 139-4801 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-4392	1	Valve-Relief, High Pressure
2	136-4392	1	Valve-Relief, High Pressure
99	139-4828	1	Seal Kit

# Rear Hydraulic Pump Assembly No. 139-4801

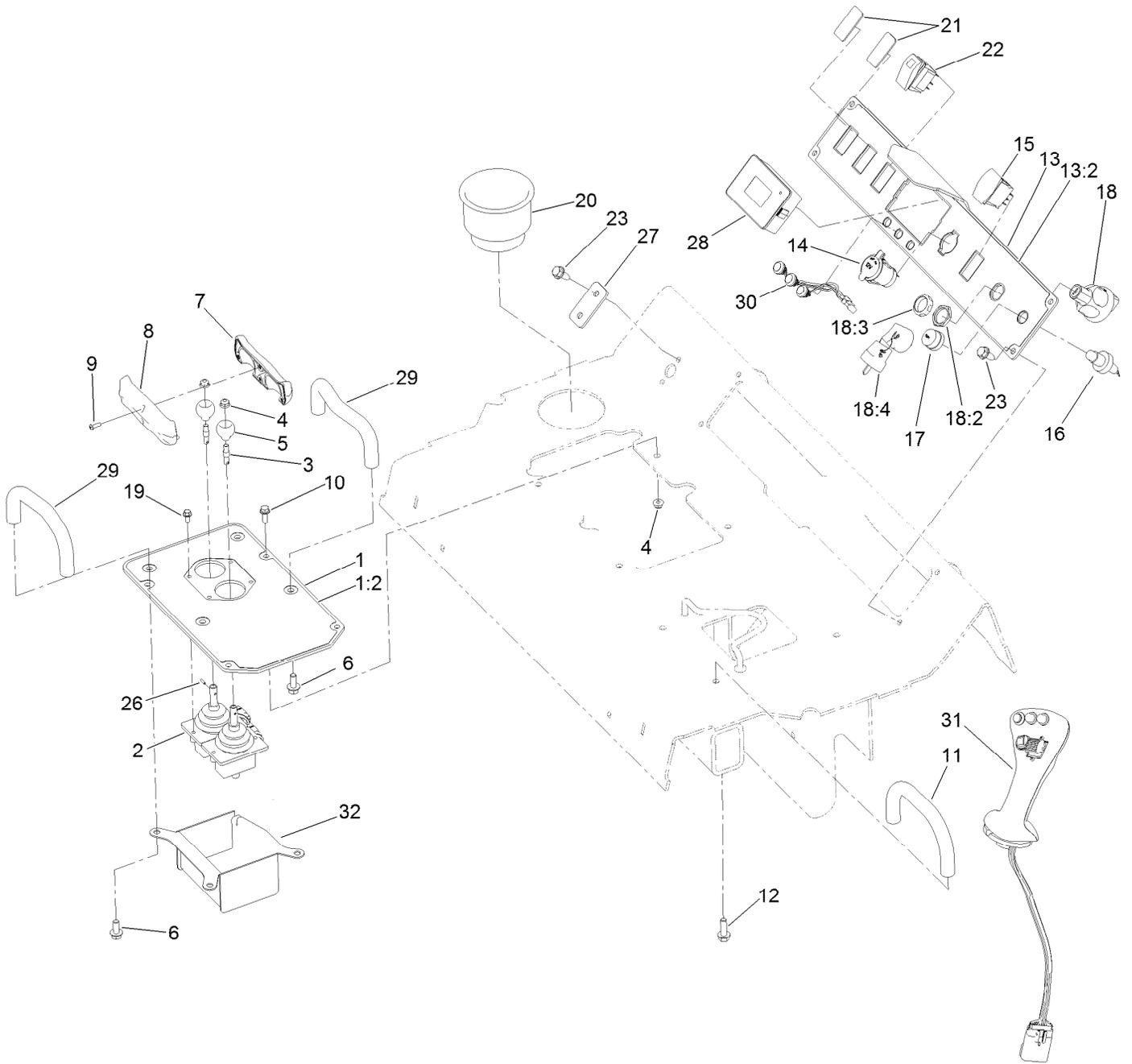


99 = included in overhaul seal kit

# Rear Hydraulic Pump Assembly No. 139-4801 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-5272	6	Screw	9	131-7636	2	Solenoid Valve ASM
2	125-5283	1	Gasket-Control	9:1	125-5294	1	Coil Kit
3	125-5274	6	Screw	9:2	125-5288	1	O-Ring
4	139-4824	1	Orifice	10	125-5294	2	Coil Kit
5	139-4824	1	Orifice	11	139-4808	1	Valve-Solenoid
6	139-4807	1	Spool ASM	12	139-4809	1	Coil Kit
7	139-4805	1	Plug ASM	99	139-4828	1	Seal Kit
8	139-4810	1	E D C Kit				

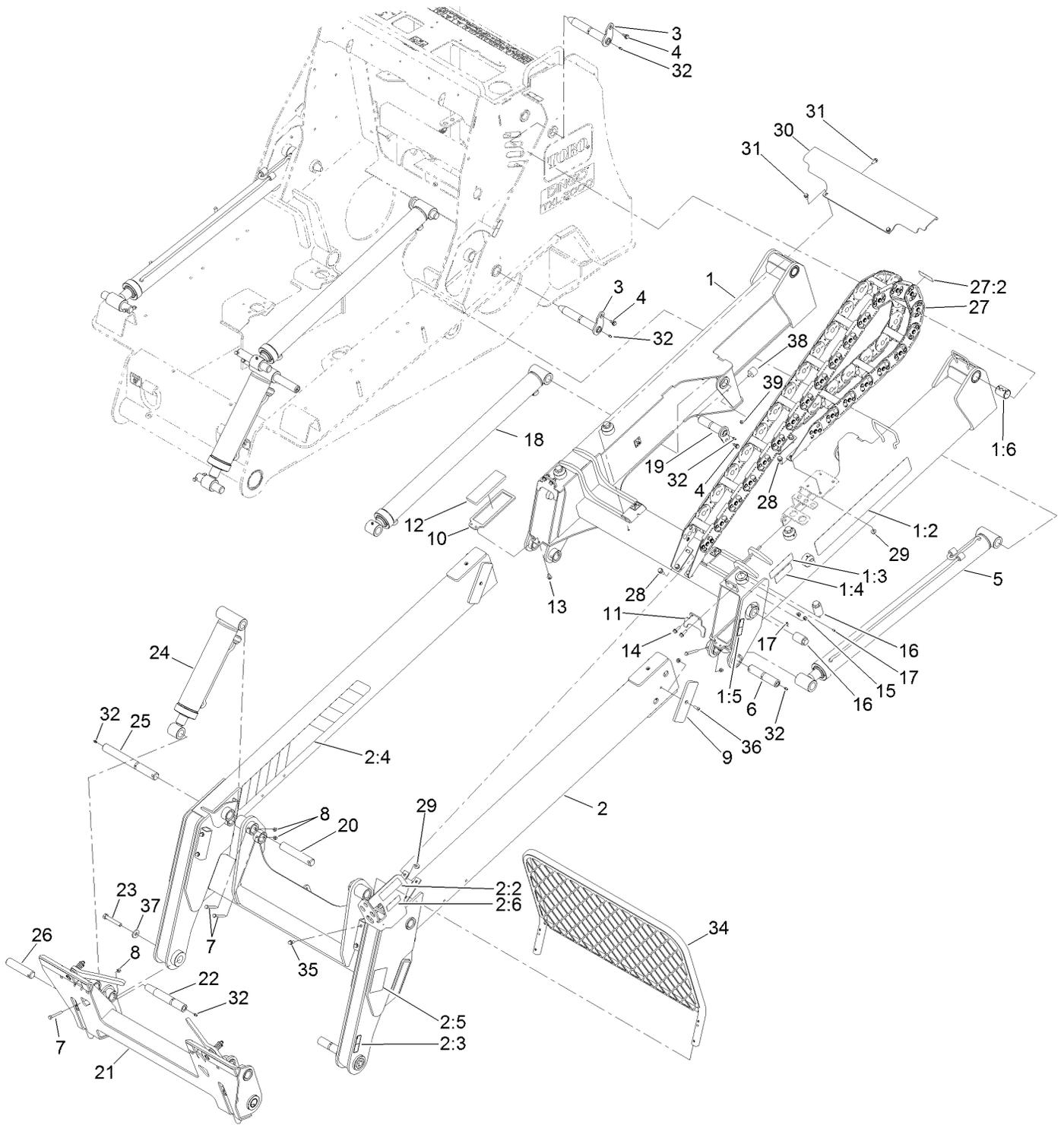
# Control Console Assembly



## Control Console Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	138-4729	1	Plate-Controls, Traction	16	112-3324	1	Switch-Horn
1:2	137-5420	1	Decal-Traction	17	112-3313	1	Nut-Weatherproof
2	136-4784	2	Lever-Control	18	121-5159	1	Ignition Switch ASM
3	137-0431	2	Shaft-Handle	18:2	121-5160	1	Nut-Hex
4	104-7201	6	Nut-HF	18:3	121-5161	1	Nut-Face
5	130-7723	2	Ball-Traction	18:4	121-5162	1	Set-Key, Ignition
6	3234-5	4	Screw-HHF	19	120-4579	4	Screw-HHF
7	139-1166	1	Handle-Front	20	AU8EQ24121	1	Cup-Holder
8	139-1167	1	Handle-Rear	21	AU382892A1	2	Blank-Switch, Rocker
9	94-6961	4	Screw	22	100-8072	1	Switch
10	115-5103	4	Screw-HHF	23	32104-32	6	Screw-HWH
11	112-2620	1	Bar-Reference	26	137-0432	2	Pin-Roll
12	3234-17	2	Screw-HHF	27	137-0439-01	1	Plate-Blank
13	139-5745	1	Plate-Controls, Main	28	122-1201	1	Module-Display
13:2	137-5421	1	Decal-Controls	29	138-4693	2	Bar-Reference
14	126-6499	1	Port-Power, 12V	30	136-9678	3	Switch-Pushbutton
15	100-1535	1	Switch-Rocker, (On)-Off-(On)	31	136-4873	1	Handle-Joystick
				32	138-2294-03	1	Cover-Valve [black]

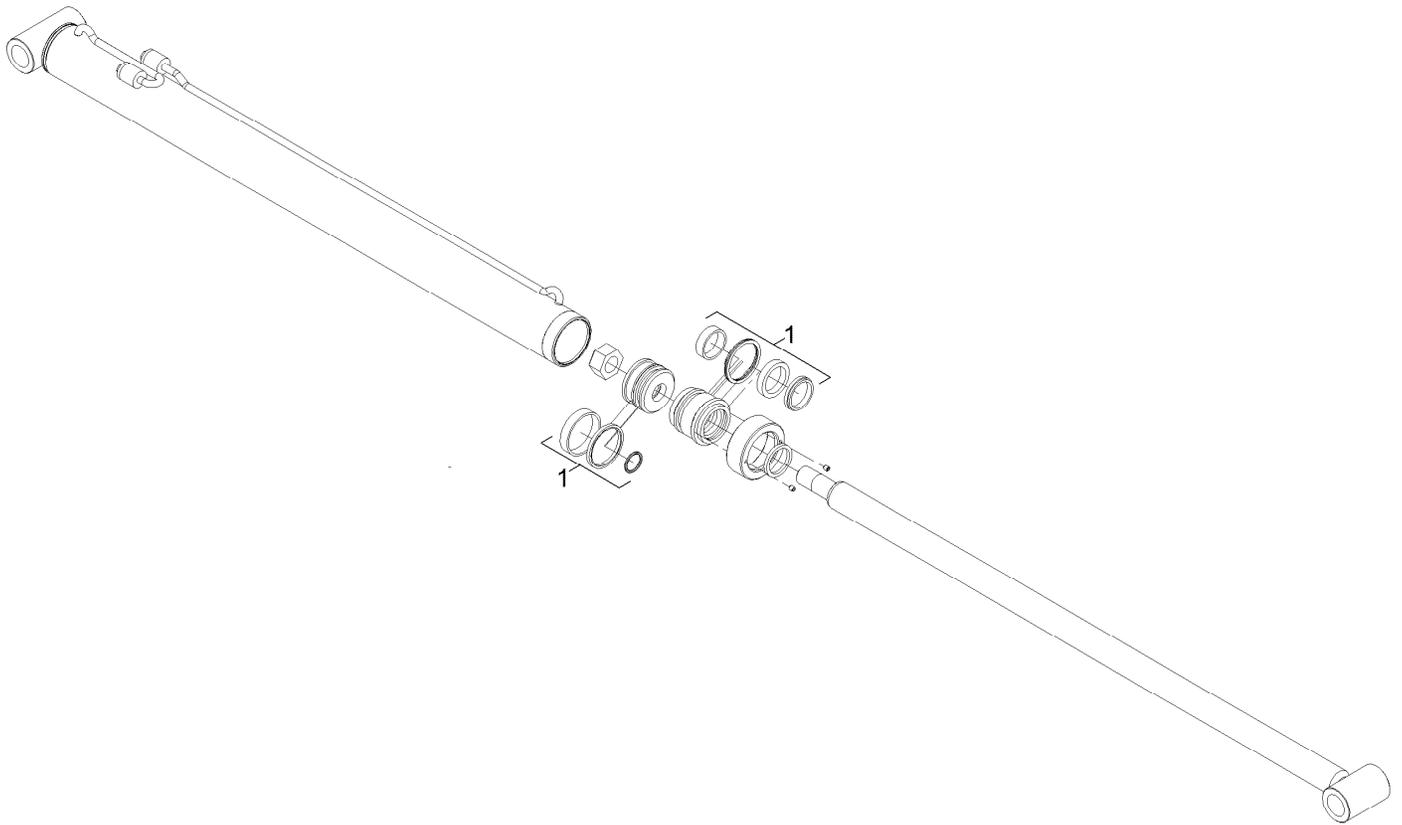
# Loader Arm Assembly



## Loader Arm Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	138-4730	1	Upper Loader Arm ASM	16	132-8479	8	Screw-Slide, Adjustment
1:2	139-5711	2	Decal-Intelescope	17	3245-2	8	Screw-Set, HSH
1:3	139-1158	2	Decal-Warning	18	132-1687	2	CYL-HYD
1:4	139-1159	2	Decal-Warning	19	137-0134	2	Flag Pin ASM
1:5	120-0625	2	Decal-Warning	20	132-8429	2	Pin-Link
1:6	137-0126	4	Bushing-Spring	21	132-8468	1	Qtach ASM
2	138-4731	1	Lower Loader Arm ASM	22	139-5731	2	Pin-Link, Taper
2:2	115-4855	1	Decal-Caution	23	112-7264	2	Screw-HH
2:3	120-0625	2	Decal-Warning	24	132-1701	2	HYD CYL ASM
2:4	137-5409	2	Decal-Extension	25	132-8445	2	Pin-Link
2:5	139-1164	2	Decal-Warning	26	139-1170	2	Pin-Link
2:6	139-1173	1	Decal-Warning	27	138-4733	1	Carrier-Hose
3	137-0132	4	Pivot Pin ASM	27:2	120-0625	1	Decal-Warning
4	99-5105	6	Screw-Shoulder	28	3234-11	8	Screw-HHF
5	132-1685	2	HYD CYL ASM	29	104-8301	8	Nut-HF, NI
6	132-8427	2	Pin-Link	30	137-0137-03	1	Plate-Guard
7	322-12	8	Screw-HH	31	32104-32	4	Screw-HWH
8	3296-29	8	Nut-Lock, NI	32	302-5	12	Fitting-Grease
9	137-5443	8	Strip-Slide, Snap	34	139-1195-03	1	Screen-Debris
10	137-0096-03	2	Retainer-Pad	35	3234-5	4	Screw-HHF
11	132-1681-03	2	Retainer-Wear,Pad,Left	36	3274-32	8	Screw-HSBH
12	132-8480	2	Strip-Slide,Lower	37	110-6147	2	Washer-Flat
13	32144-14	4	Screw-HWHTF	38	137-4803	2	Bumper-Rubber
14	3234-29	4	Screw-HHF	39	3296-47	2	Nut-Lock, NI
15	104-8300	12	Nut-HF, NI				

# Hydraulic Cylinder Assembly No. 132-1685



# Hydraulic Cylinder Assembly No. 132-1685 (continued)

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<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-1208	1	Seal Kit

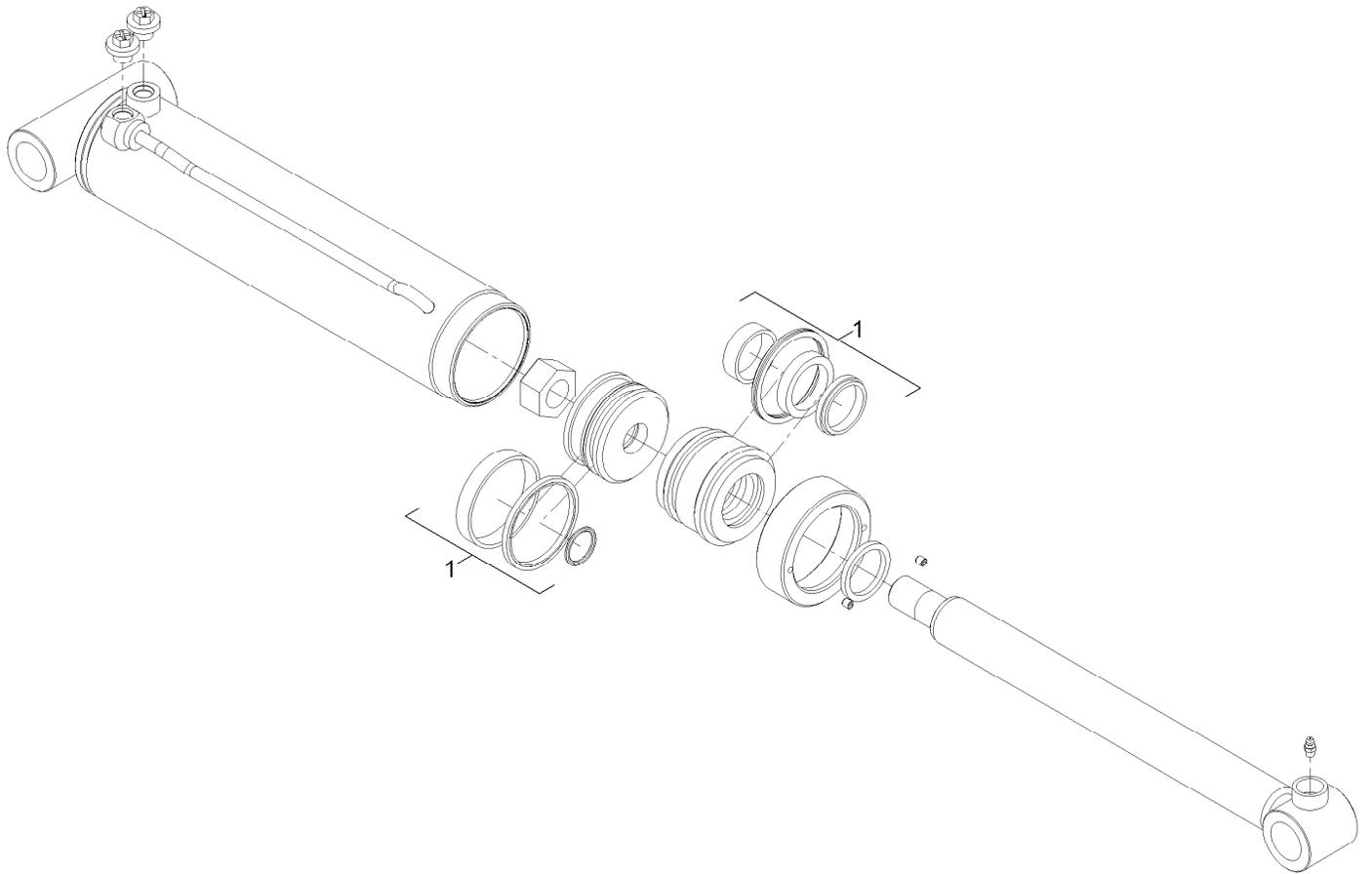
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# Hydraulic Cylinder Assembly No. 132-1687 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-1209	1	Seal Kit

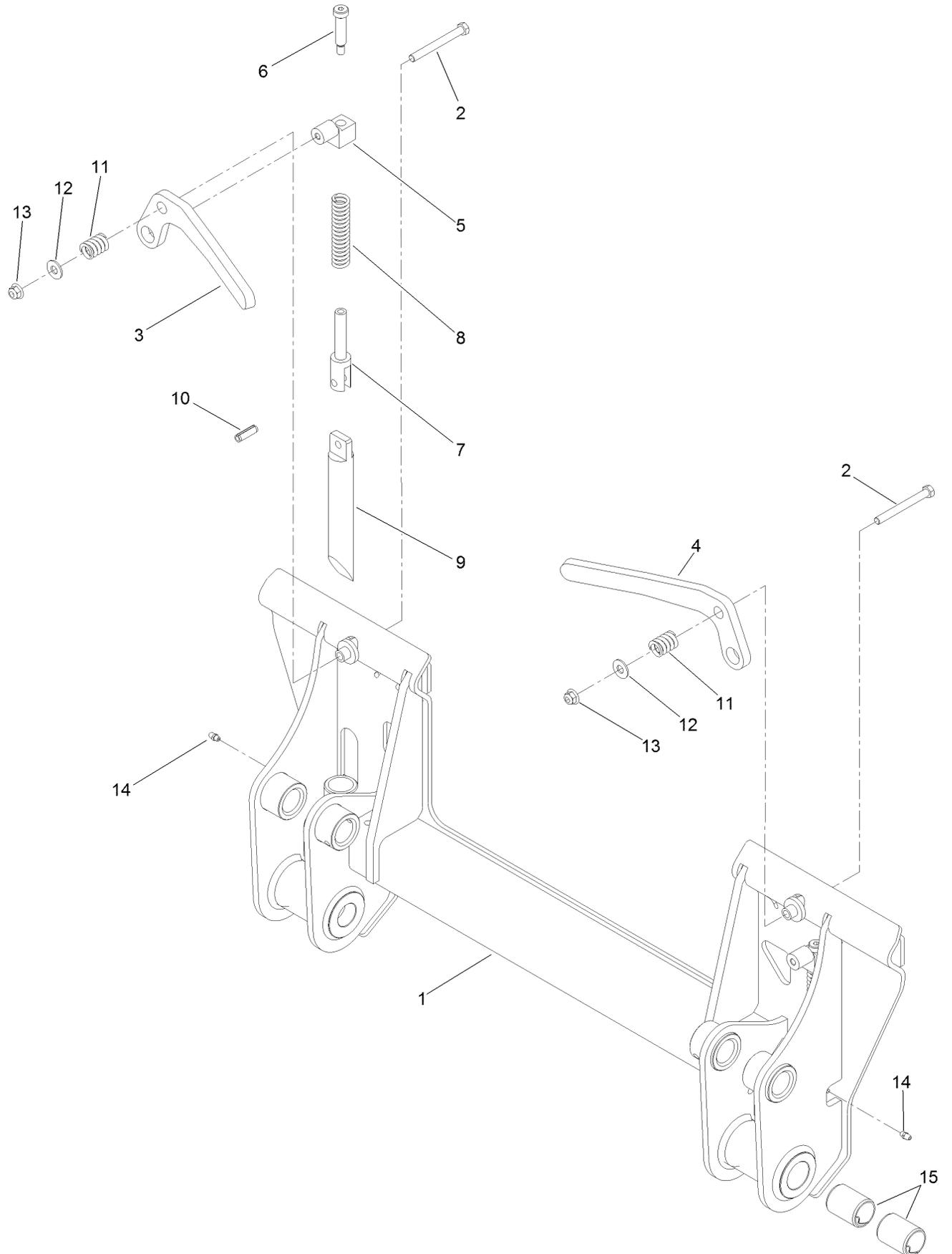
# Hydraulic Cylinder Assembly No. 132-1701



# Hydraulic Cylinder Assembly No. 132-1701 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-1207	1	Seal Kit

# Qtach Assembly No. 132-8468

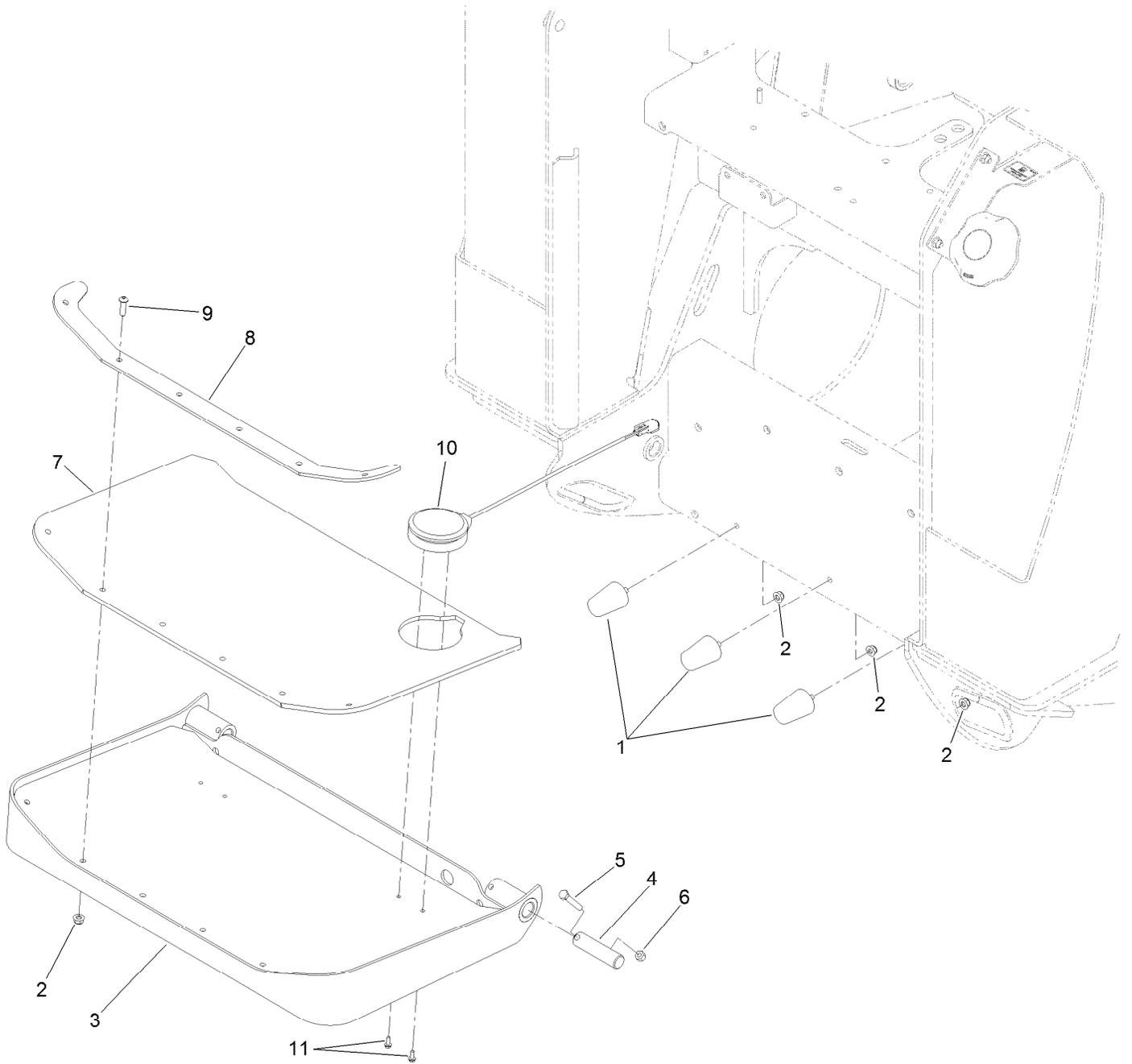


## Qtach Assembly No. 132-8468 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-8459-03	1	Mount-Qtach
2	323-15	2	Screw-HH
3	132-8460-03	1	Handle-Left
4	132-8461-03	1	Handle-Right
5	133-9419	2	Block-Stop
6	1-809062	2	Screw
7	132-8462	2	Link-Handle
8	1-633454	2	Spring-Brake

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
9	132-8467	2	Pin-Qtach
10	32121-42	2	Pin-Roll
11	95-0772	2	Spring-Compression
12	3256-4	2	Washer-Flat
13	104-8301	2	Nut-HF, NI
14	302-5	2	Fitting-Grease
15	137-0126	4	Bushing-Spring

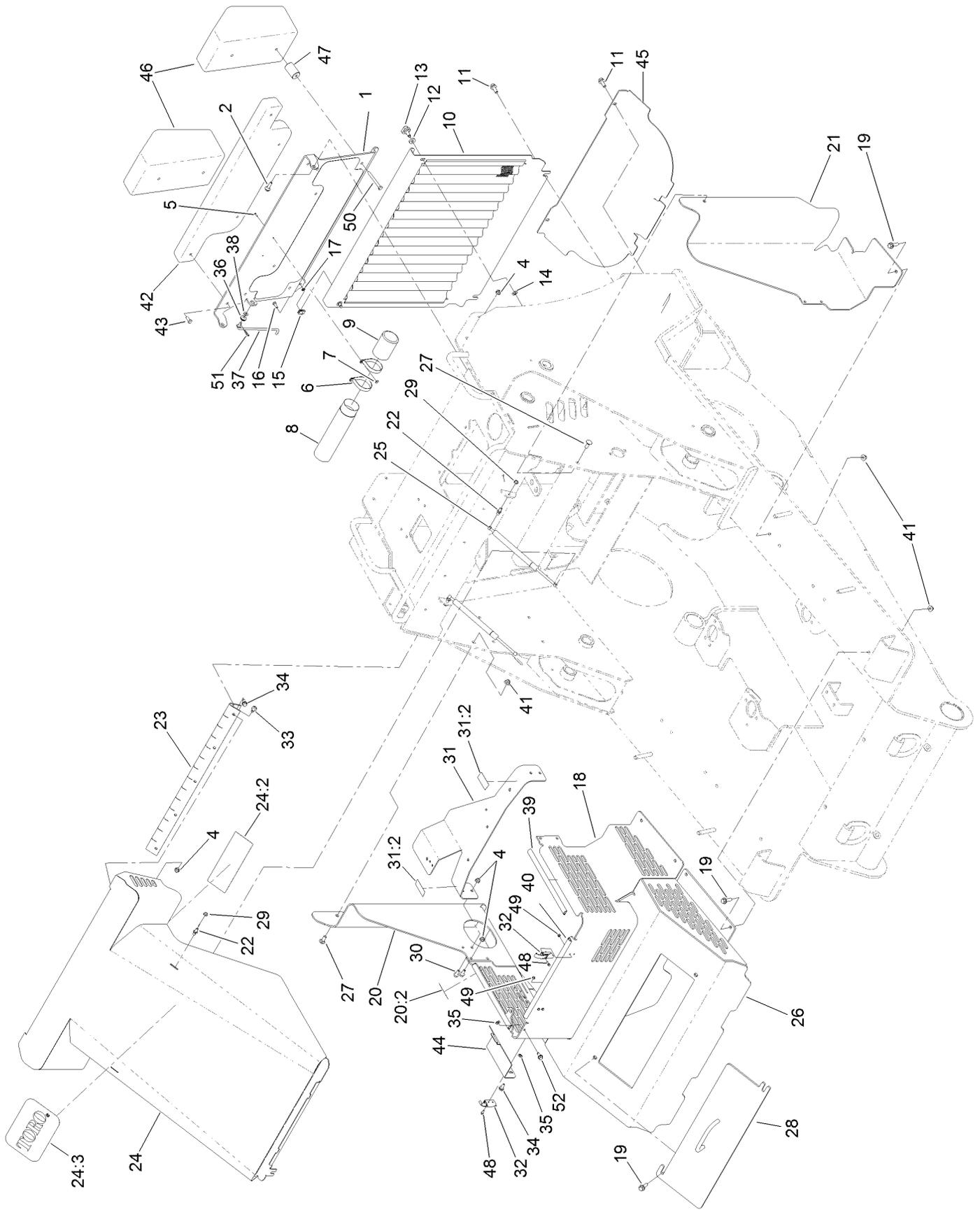
# Platform Assembly



## Platform Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	110-5070	3	Bumper	7	138-4674	1	Pad-Platform
2	104-8300	9	Nut-HF, NI	8	138-4677-03	1	Bracket-Clamp, Platform
3	138-4672-03	1	Platform	9	109-4872	6	Screw-HSH
4	125-3749	2	Pin-Cylinder	10	136-4752	1	Switch-Foot
5	322-10	2	Screw-HH	11	32144-1	2	Screw-Taptite
6	3296-29	2	Nut-Lock, NI				

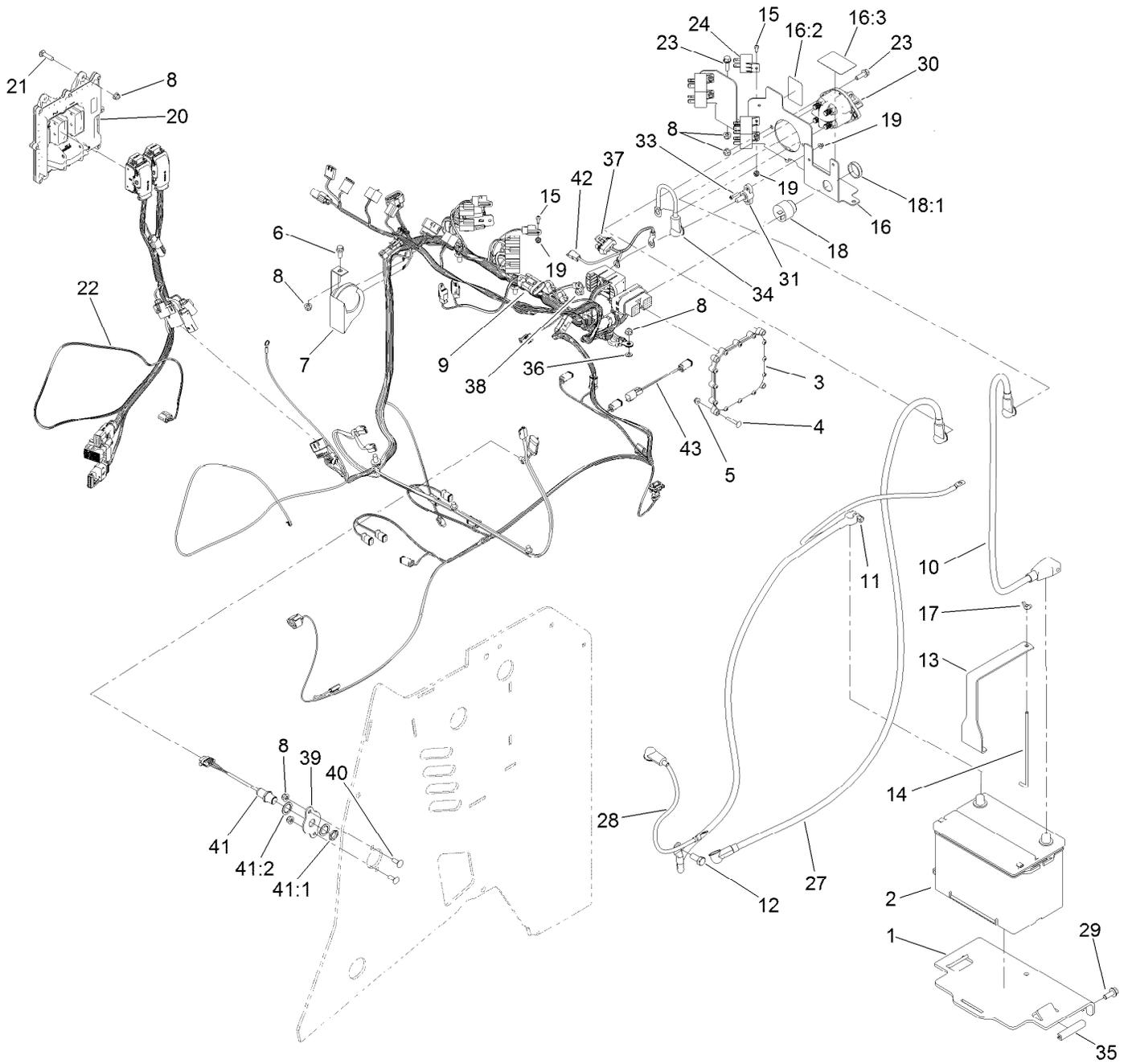
# Hood and Access Panel Assembly



## Hood and Access Panel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-4854-03	1	Panel-Rear	27	3231-2	2	Bolt-CARR
2	108-3744	2	Screw-Shoulder	28	137-0440-03	1	Cover Plate ASM
4	104-8300	15	Nut-HF, NI	29	3296-47	4	Nut-Lock, NI
5	3269-17	2	Rivet-Pop	30	3234-47	8	Screw-HHF
6	2412-120	2	Clamp-R	31	138-4735	1	Bracket-Air Cleaner
7	3269-10	2	Washer-Back	31:2	115-2047	2	Decal-Surface, Hot
8	104-7050	1	Tube-Manual	32	105-3912	3	Latch-Draw
9	104-7048	1	Cap-Housing	33	3234-5	5	Screw-HHF
10	133-9353-03	1	Cover-Rear	34	32104-32	6	Screw-HWH
11	3234-11	4	Screw-HHF	35	109-5667	2	Nut-Push
12	106-0565	2	Washer-Rubber	36	237-141	1	Grommet-Rubber
13	95-9648	2	Knob	37	137-5350	1	Rod-Prop
14	107-3154	2	Nut-Push	38	3256-22	1	Washer-Flat
15	107069	1	Clip	39	137-0393	2	Liner-Foam
16	321-4	1	Screw-HH	40	137-0394	1	Liner-Foam
17	1-803037	1	Nut-Retaining	41	104-8301	12	Nut-HF, NI
18	133-6846-03	1	Panel-Engine	42	137-0405	1	Cushion-Pad
19	3234-24	12	Screw-HHF	43	322-3	4	Screw-HH
20	138-4734	1	Cover-Grille, RH	44	137-0392-03	1	Cover-Access
20:2	115-2047	1	Decal-Surface, Hot	45	132-8485-01	1	Cover-Access, Bottom
21	133-6873-03	1	Plate-Grille, LH	46	137-0536	2	Pad-Rear
22	103-5752	4	Stud-Ball	47	138-2318	4	Spacer-Pad
23	137-0378	1	Hinge-Piano	48	112-3169	6	Screw-HHF, Serrated
24	138-4736	1	Hood ASM	49	3296-1	6	Nut-Lock
24:2	137-5419	1	Decal-Service	50	322-14	4	Screw-HH
24:3	92-1242	1	Decal	51	3290-307	1	Pin-Cotter
25	114-5532	2	Cylinder-Gas	52	32144-49	1	Screw-HWHTF
26	133-6840-03	1	Front Cover ASM				

# Electrical Assembly

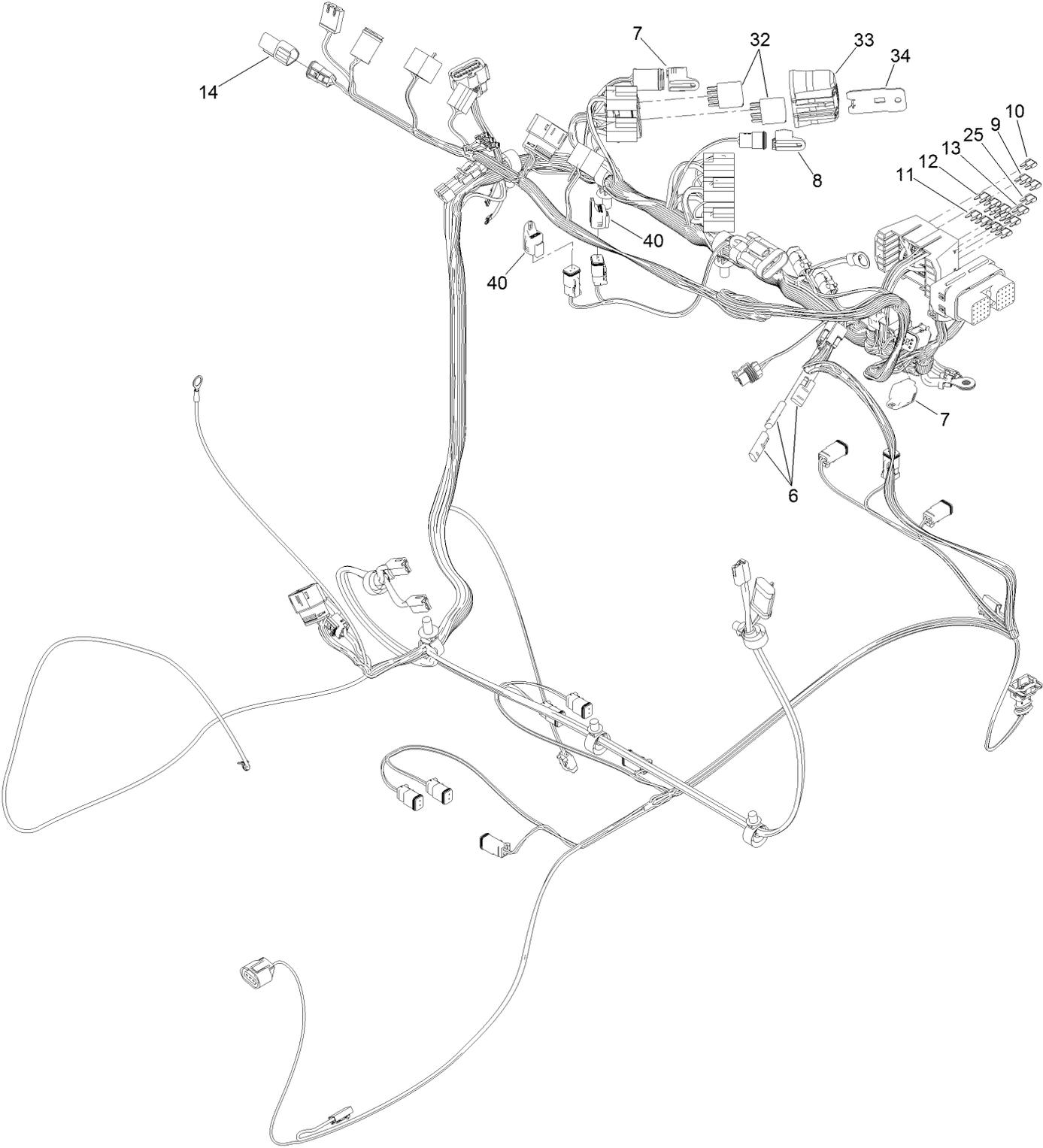


## Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-0374-03	1	Bracket-Battery	22	136-4753	1	Harness-Engine
2	106-5190	1	Battery	22:9	32180-043	1	Resistor-120 Ohm ●
3	127-2770	1	Controller	22:19	32180-101	2	Cover-Fuse, Single ●
4	3229-3	4	Screw-CARR	22:20	121-8864	2	Fuse-Mini Blade, 5 Amp ●
5	104-7201	4	Nut-HF	23	3234-29	5	Screw-HHF
6	3234-47	1	Screw-HHF	24	99-7435	6	Relay
7	116749	1	Horn	27	136-4754	1	Cable-Battery, Positive
8	104-8300	13	Nut-HF, NI	28	136-4816	1	Cable-Battery, Positive
9	133-6871	1	Harness-Wire	29	3234-11	3	Screw-HHF
10	136-6090	1	Cable-Battery, Positive	30	122-0603	1	Switch-Disconnect
11	136-6091	1	Cable-Battery, Negative	31	110-8822	1	Block-Junction
12	AU514-842	1	Screw-HH	33	3274-14	2	Screw-HSH
13	133-9422-03	1	Plate-Hold, Battery	34	137-0525	1	Cable-Battery, Positive
14	130-5220	1	Rod-Hold Down, Battery	35	70-2041	2	Trim
15	3290-126	7	Screw-HWH	36	3255-8	1	Washer-Lock
16	138-4737	1	Bracket-Components, Electrical	37	122-0084	1	Harness-Wire, Fusible Link
16:2	137-7164	1	Decal-Power, Battery	38	104-8301	1	Nut-HF, NI
16:3	139-1206	1	Decal-Fuses	39	138-4709	1	Plate-Mount, Sensor
17	1-803038	1	Wingnut	40	3230-16	2	Screw-CARR
18	80-9330	1	Audio Alarm ASM	41	115-5300	1	Proximity Switch ASM
18:1	104-5107	1	Nut-Plastic, Knurled	41:1	117-3207	2	Nut-Hex
19	120-4578	9	Nut-HF	41:2	117-3208	2	Washer-Lock, Internal Tooth
20	136-4739	1	Ecu-Engine	42	136-4862	1	Harness-Wire, Fusible Link
21	3230-3	4	Screw-CARR	43	136-4868	1	Harness-Wire, Aux Jumper

● Not illustrated

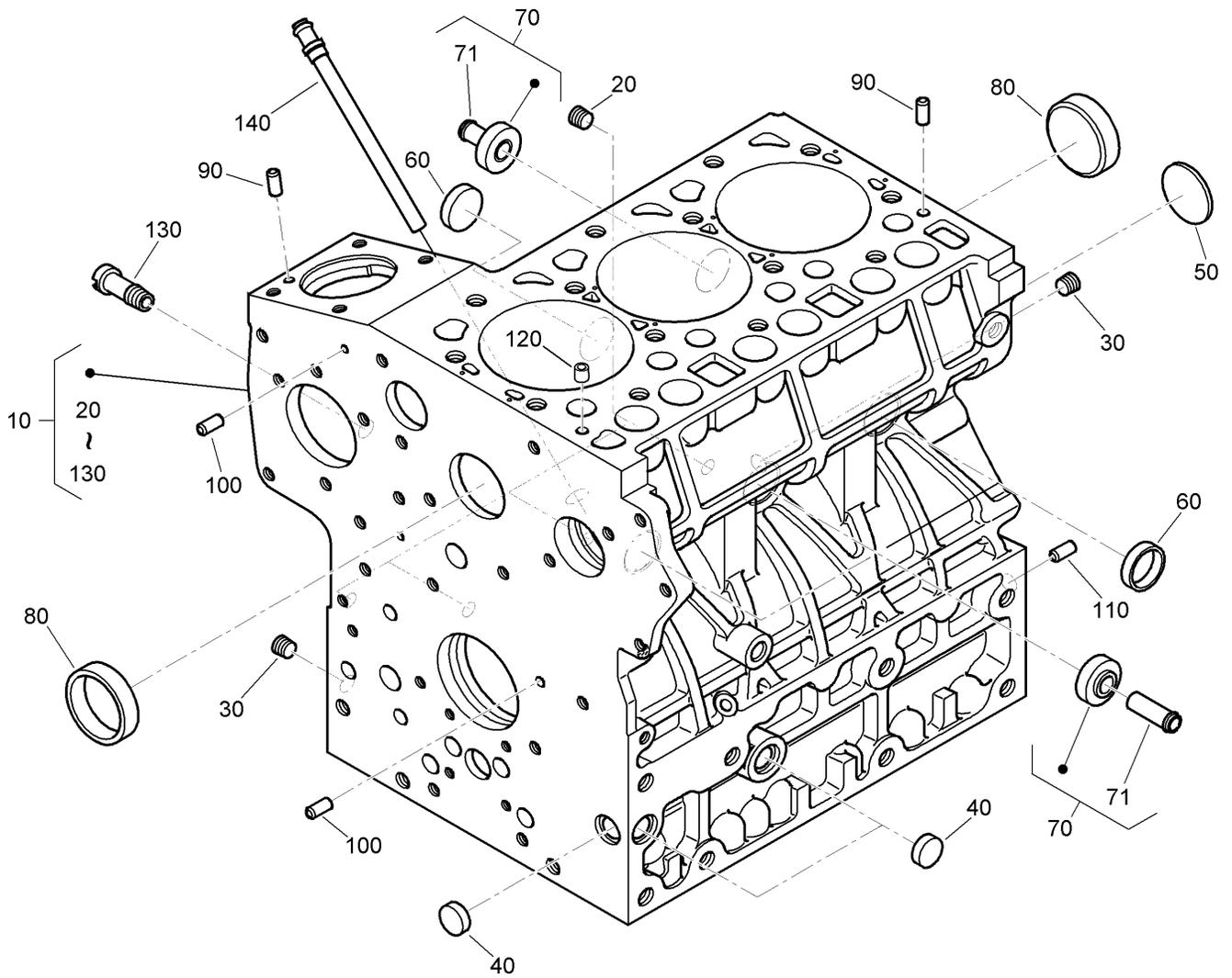
# Wire Harness Assembly No. 133-6871



## Wire Harness Assembly No. 133-6871 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	116-0053	3	Cap-Plug	13	121-8868	1	Fuse-Mini Blade, 20 Amp
7	32180-156	1	Cap-Plug, 6 Way	14	32180-043	1	Resistor-120 Ohm
8	32180-089	1	Cap-Plug, 3 Way	25	121-8869	1	Fuse-Mini Blade, 25 Amp
9	121-8861	2	Fuse-Mini Blade, 2 Amp	32	122-0368	2	Relay-280 ISO
10	121-8864	1	Fuse-Mini Blade, 5 Amp	33	32180-176	1	Cover-Block, Fuse
11	121-8865	4	Fuse-Mini Blade, 7.5 Amp	34	32180-177	1	Clip-Mounting
12	121-8866	6	Fuse-Mini Blade, 10 Amp	40	32180-091	2	Cap-Dust, 2 Way

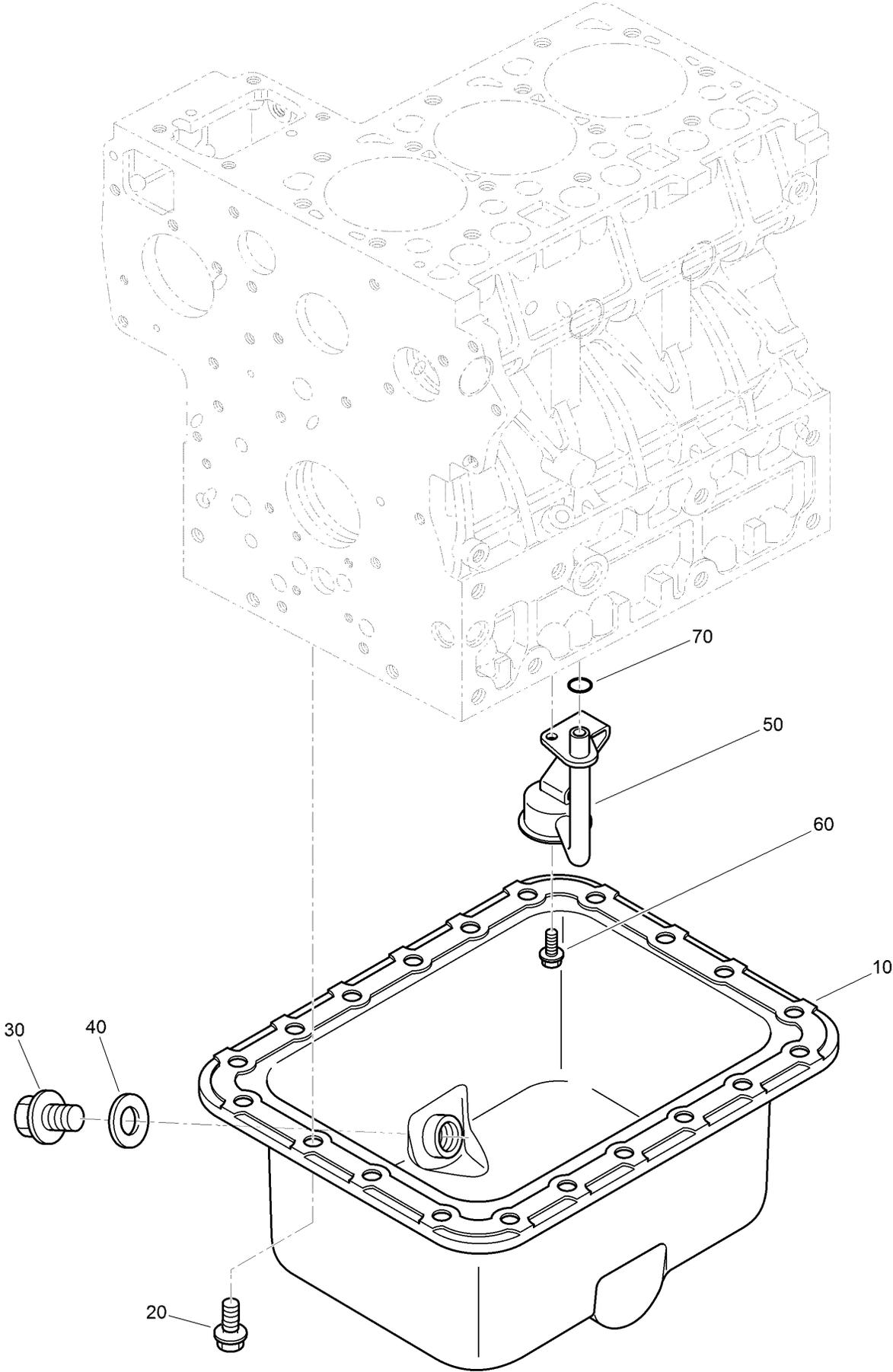
# Crankcase Assembly



## Crankcase Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9772	1	Crankcase	80	98-7501	2	Cap-Sealing
20	98-7487	4	Plug	90	98-7503	2	Pin-Straight
30	98-7488	2	Plug	100	98-7504	2	Pin-Straight
40	98-7489	3	Plug	110	98-7505	1	Pin-Straight
50	98-9668	1	Plug-Expansion	120	98-7506	1	Pin-Pipe
60	98-7500	3	Cap-Sealing	130	100-9153	1	Pipe-Return, Water
70	139-4711	2	Pipe	140	139-9729	1	Pipe-Return, Oil
71	139-9578	2	Pipe-Return, Water				

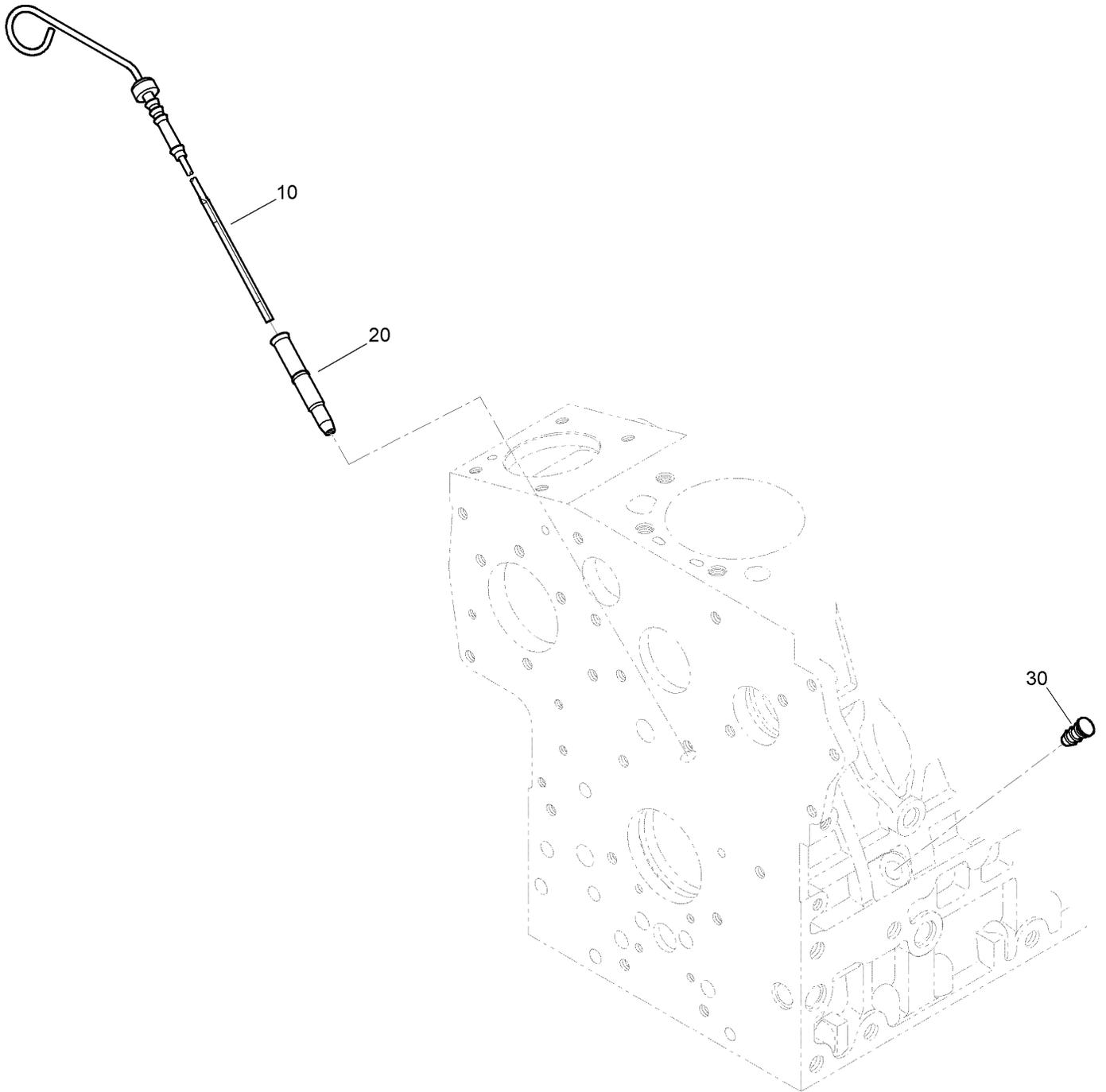
# Oil Pan Assembly



## Oil Pan Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-4713	1	Pan-Oil	50	139-9658	1	Filter-Oil
20	139-9663	20	Bolt-Flange	60	115-8504	1	Bolt-Flange
30	114-8151	1	Plug-Drain	70	108-7054	1	O-Ring
40	AU87421317	1	Washer-Seal				

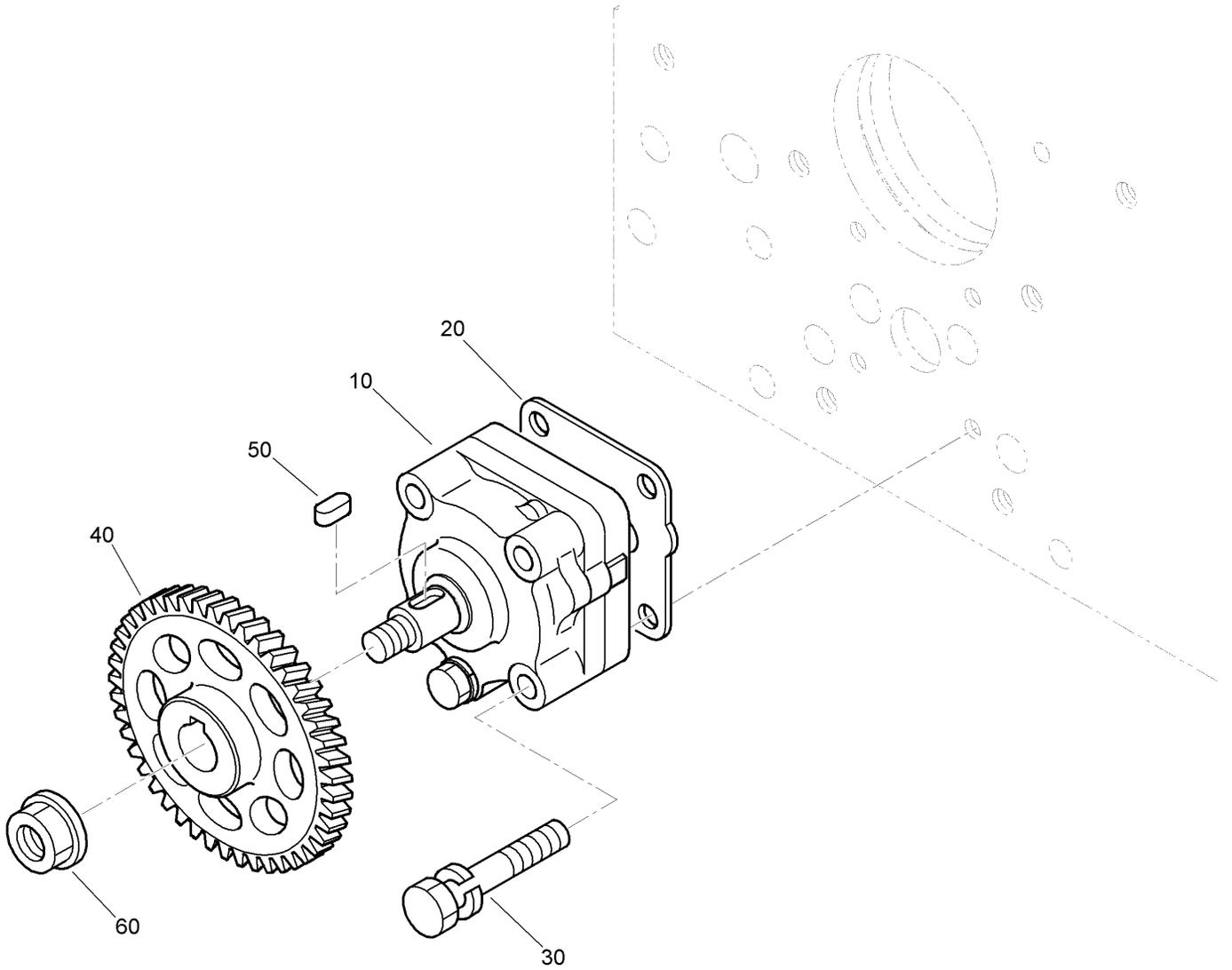
# Oil Dipstick and Guide Assembly



## Oil Dipstick and Guide Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	130-1565	1	Gauge-Oil, Engine
20	105-4580	1	Guide-Gauge, Oil
30	139-9638	1	Plug-Gauge, Oil

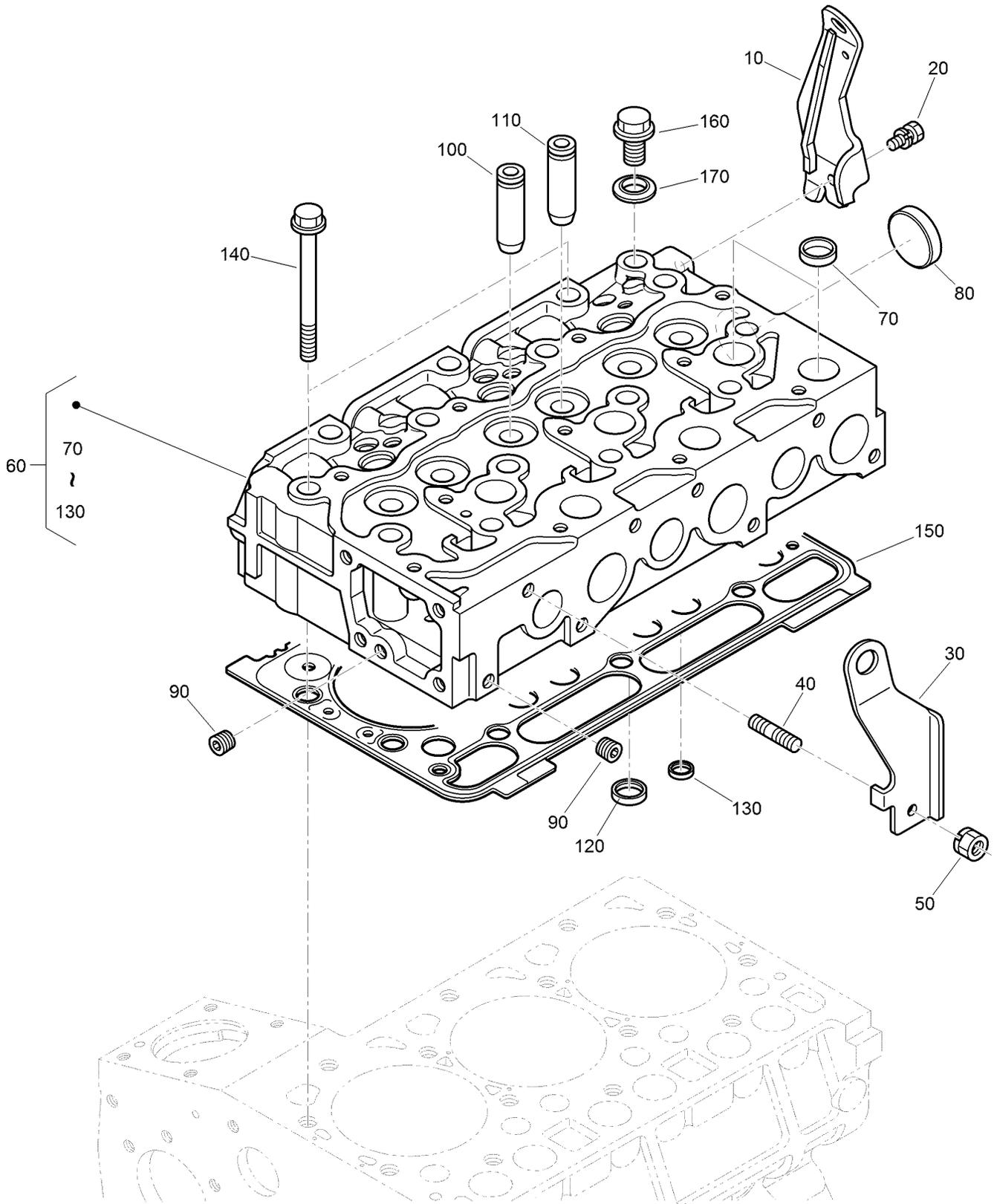
# Oil Pump Assembly



## Oil Pump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9628	1	Oil-Pump	40	130-1453	1	Gear-Drive, Oil Pump
20	139-9596	1	Gasket-Pump, Oil	50	98-7517	1	Key-Feather
30	125-9063	4	Bolt-Sems	60	139-9528	1	Nut

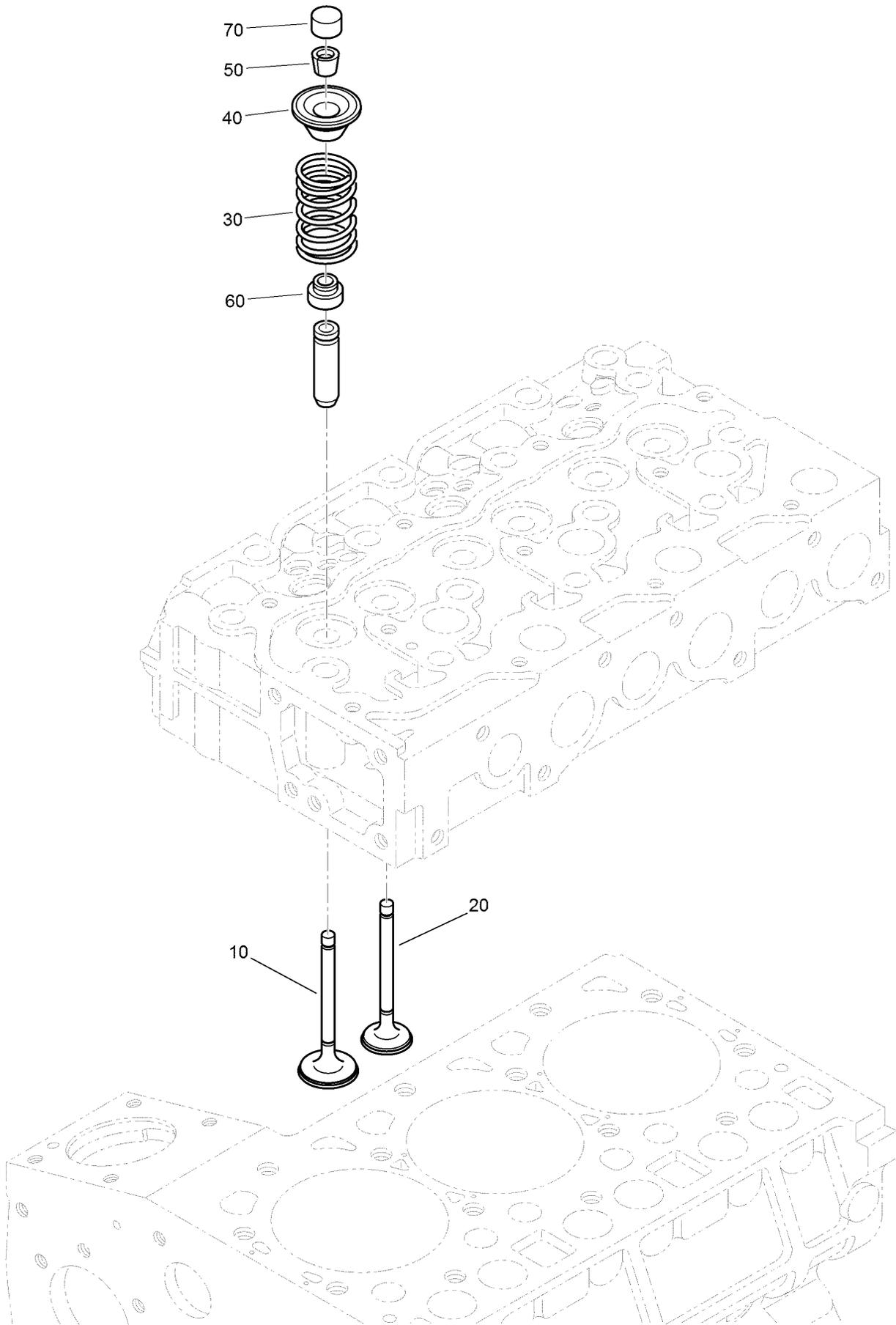
# Cylinder Head Assembly



## Cylinder Head Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-4705	1	Hook-Engine, Rear	120	139-9562	3	Seat-Valve, Inlet
20	98-7526	1	Bolt	130	139-9561	3	Seat-Valve, Exhaust
30	139-9756	1	Hook-Engine, Front	140	139-9580	14	Bolt-Head, Cylinder
40	139-9531	1	Bolt-Stud	150	139-9645	1	Gasket-Head, Cylinder
50	100-9288	1	Nut	150	139-9644	1	Gasket-Head, Cylinder
60	139-9777	1	Head-Cylinder	150	139-9646	1	Gasket-Head, Cylinder
70	139-9522	9	Plug-Cup	150	139-9647	1	Gasket-Head, Cylinder
80	139-9523	1	Cap-Sealing	150	139-9648	1	Gasket-Head, Cylinder
90	98-9687	2	Plug	160	98-7762	1	Plug
100	139-9665	3	Guide-Valve, Inlet	170	99-7590	2	Washer-Seal
110	139-9626	3	Guide-Valve, Exhaust				

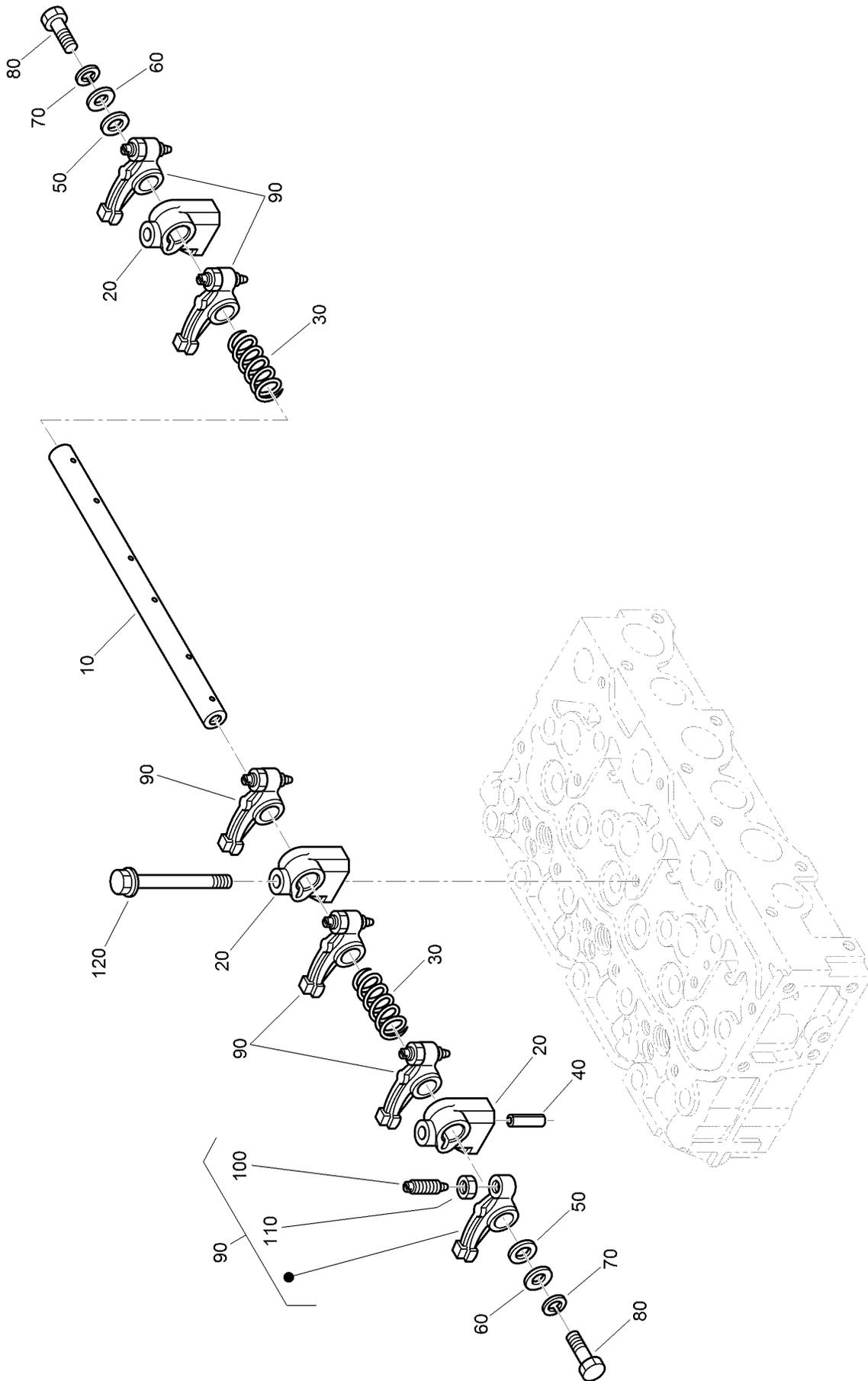
# Inlet and Exhaust Manifold Assembly



## Inlet and Exhaust Manifold Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9660	3	Valve-Inlet	50	139-9525	6	Collet-Valve, Spring
20	139-9661	3	Valve-Exhaust	60	139-9524	6	Seal-Stem, Valve
30	130-1450	6	Spring-Valve	70	130-1451	6	Cap-Valve
40	98-7794	6	Retainer-Spring, Valve				

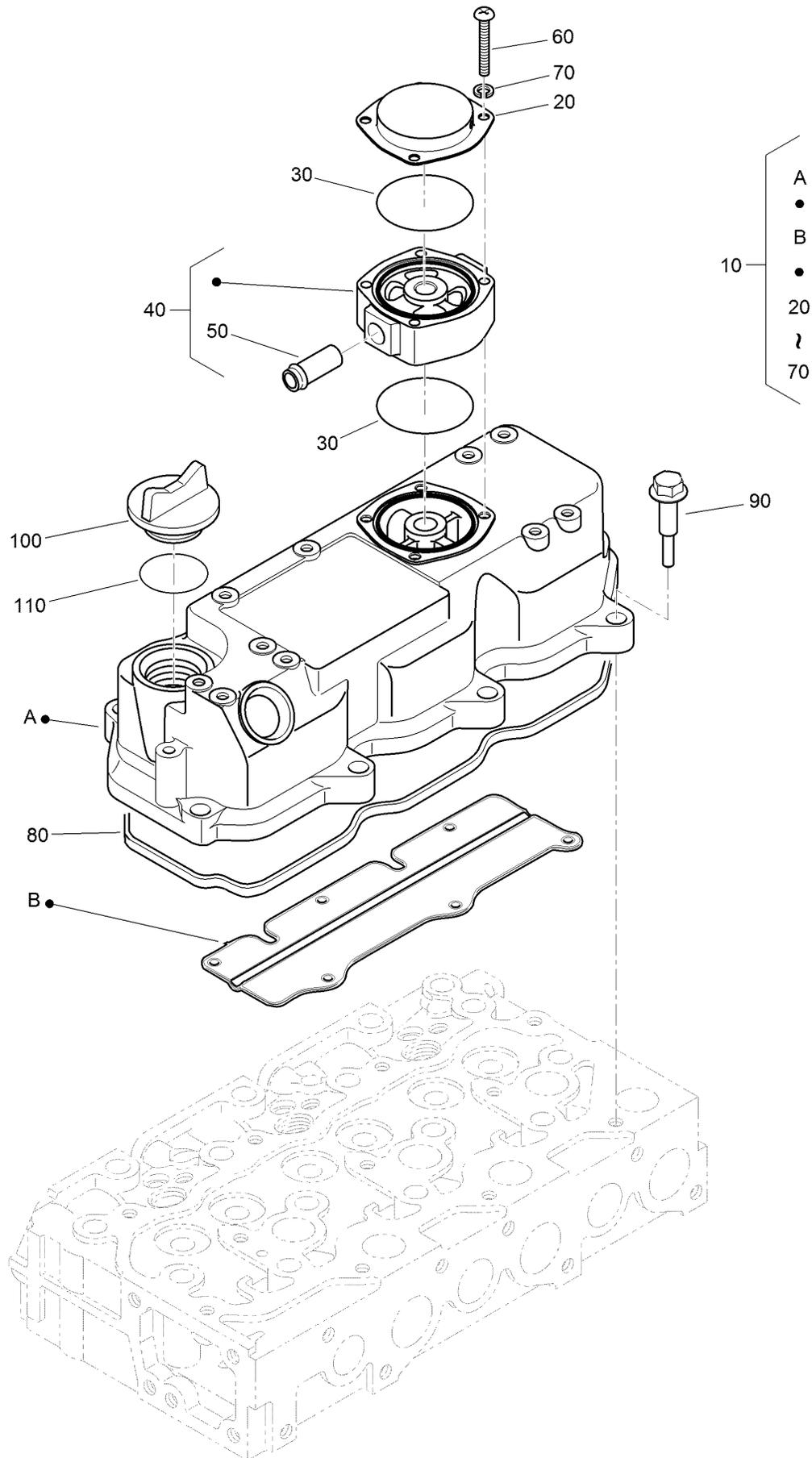
# Rocker Arm Assembly



## Rocker Arm Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9592	1	Shaft-Arm, Rocker	70	131-9579	2	Washer-Spring, Lock
20	139-9526	3	Bracket-Arm, Rocker	80	98-7884	2	Bolt
30	98-7807	2	Spring-Arm, Rocker	90	98-7809	6	Rocker Arm ASM
40	98-7805	1	Pin-Spring	100	130-1452	6	Screw-Adjusting
50	98-7806	2	Washer	110	98-7811	6	Nut
60	120-5832	2	Washer-Plain	120	108-7091	3	Bolt-Flange

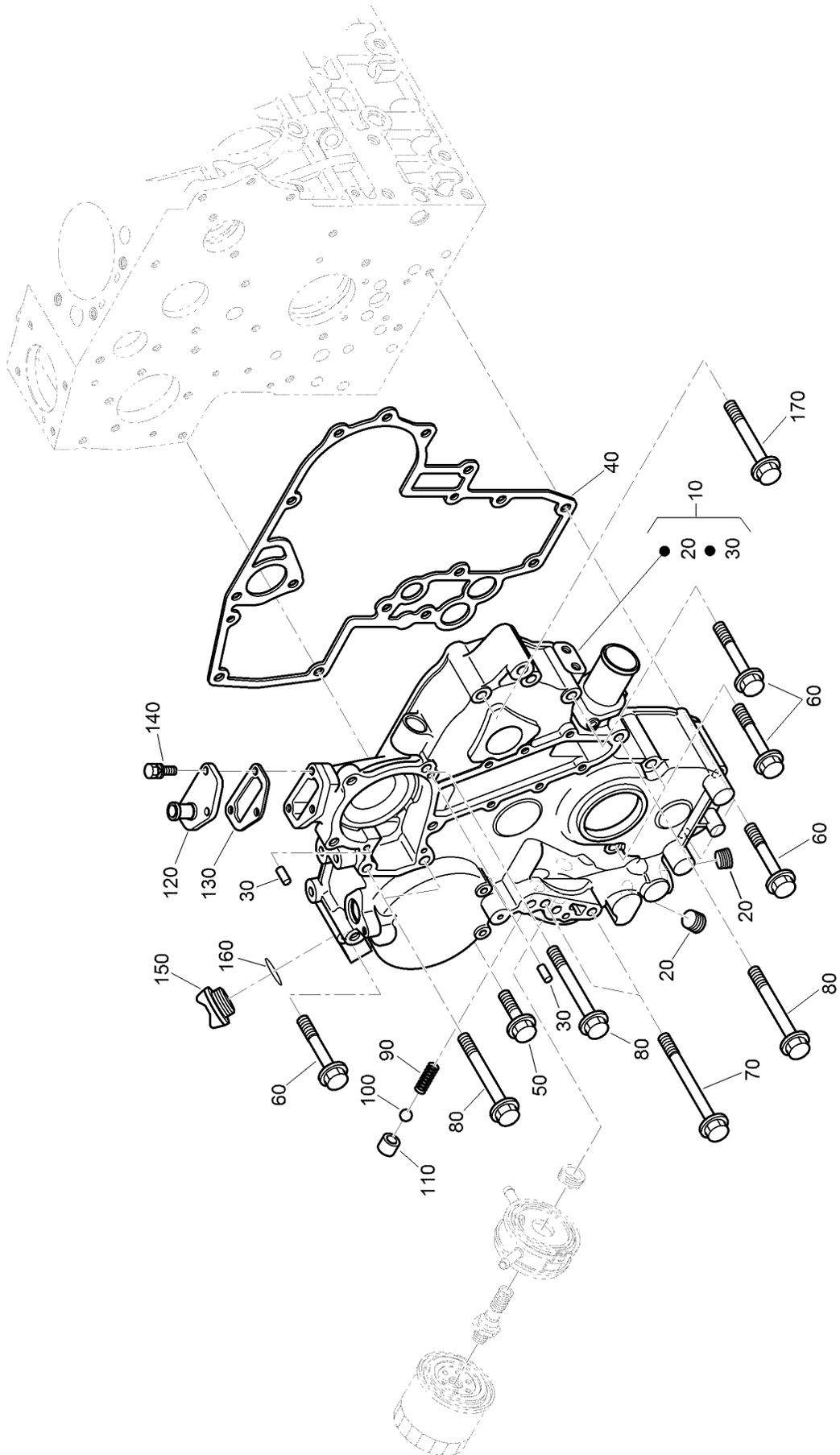
# Cylinder Head Cover Assembly



# Cylinder Head Cover Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9761	1	Head Cover ASM	70	127-0408	4	Washer-Lock, Spring
20	139-9643	1	Cover-Breather	80	139-9593	1	Gasket-Cover, Head
30	108-7061	2	O Ring-Breather	90	108-7063	8	Bolt
40	139-9747	1	Spacer-Breather	100	98-9449	1	Plug-Filler, Oil
50	139-9578	1	Pipe-Return, Water	110	108-7064	1	O-Ring
60	139-9508	4	Screw-Phillips, Pan Head				

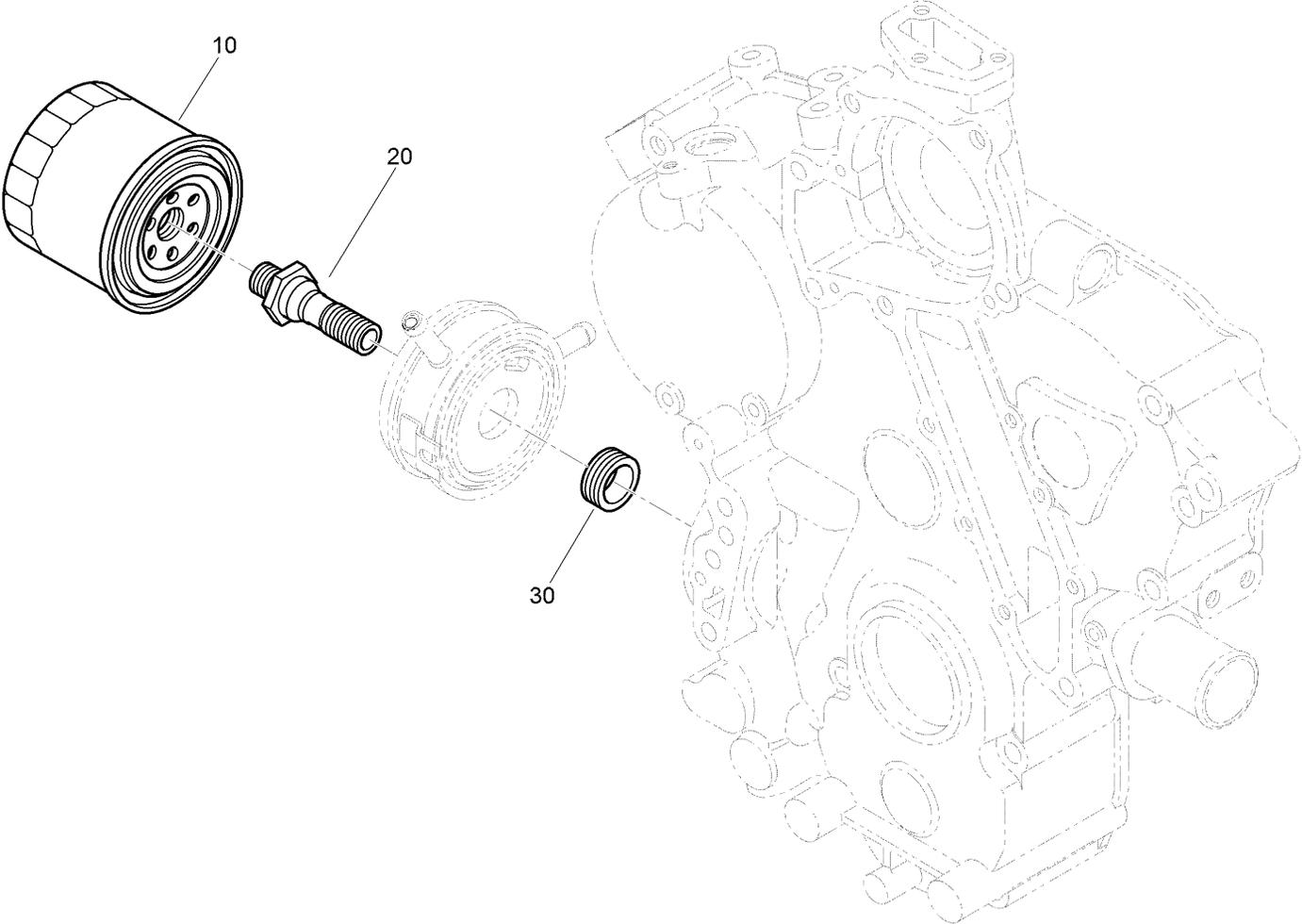
# Gear Case Assembly



## Gear Case Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9629	1	Case-Gear	100	139-9533	1	Seat-Valve
20	127-0425	2	Plug	110	98-7565	1	Ball
30	98-7504	2	Pin-Straight	120	139-9534	1	Flange-Return, Water
40	139-9727	1	Gasket-Case, Gear	130	139-9598	1	Gasket-Flange, Return
50	108-7085	1	Bolt-Flange	140	98-7568	3	Bolt
60	139-9602	6	Bolt-Sems	150	98-9449	1	Plug-Filler, Oil
70	139-9654	2	Bolt-Sems	160	108-7064	1	O-Ring
80	115-8520	4	Bolt-Flange	170	139-9543	1	Bolt-Hex
90	139-9529	1	Spring				

# Oil Filter Cartridge Assembly



## Oil Filter Cartridge Assembly (continued)

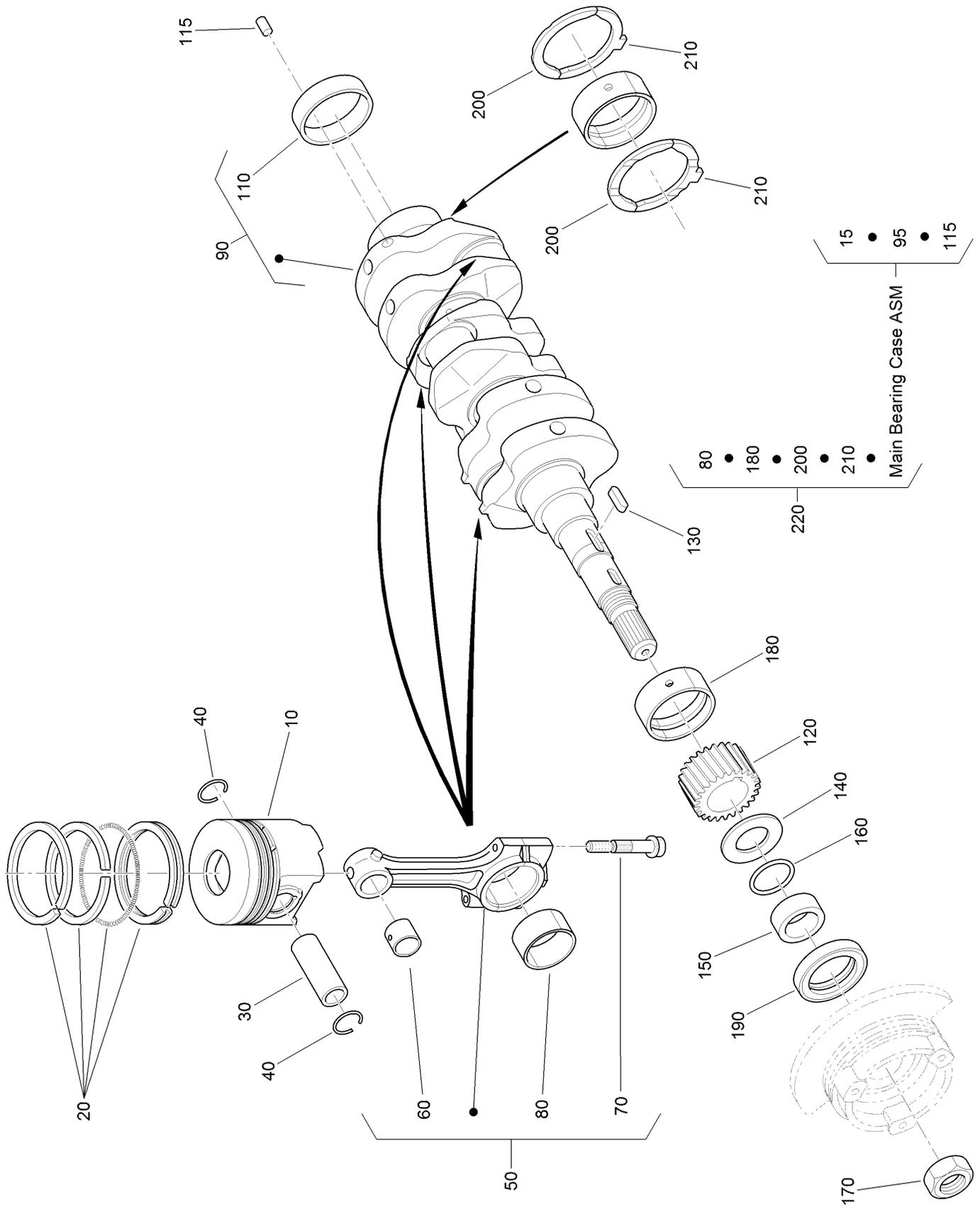
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	104-5169	1	Filter-Oil
20	139-9641	1	Connector
30	139-9668	1	Collar



## Main Bearing Case Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9610	1	Wheel Bearing Case ASM	80	139-9542	1	Seal-Oil
10	139-9798	3	Piston (05)	90	139-9606	1	Case-Bearing, Main
15	139-9614	1	Metal-Crankshaft	95	139-9614	1	Metal-Crankshaft
15	108-7068	1	Metal-Crankshaft (-0.20Mm)	95	108-7068	1	Metal-Crankshaft (-0.20Mm)
15	108-7069	1	Metal-Crankshaft (-0.40Mm)	95	108-7069	1	Metal-Crankshaft (-0.40Mm)
20	108-7066	2	Bolt-Case, Bearing	100	108-7066	2	Bolt-Case, Bearing
30	98-7435	1	Gasket-Case, Bearing	110	139-9607	1	Main Bearing Case ASM
40	139-9659	1	Cover-Case, Bearing	115	139-9614	1	Metal-Crankshaft
50	98-7437	1	Gasket-Case Cover, Bearing	115	108-7068	1	Metal-Crankshaft (-0.20Mm)
60	98-7438	8	Bolt	115	108-7069	1	Metal-Crankshaft (-0.40Mm)
70	98-7439	8	Bolt	120	108-7066	2	Bolt-Case, Bearing
				130	98-7444	2	Bolt-Case, Bearing

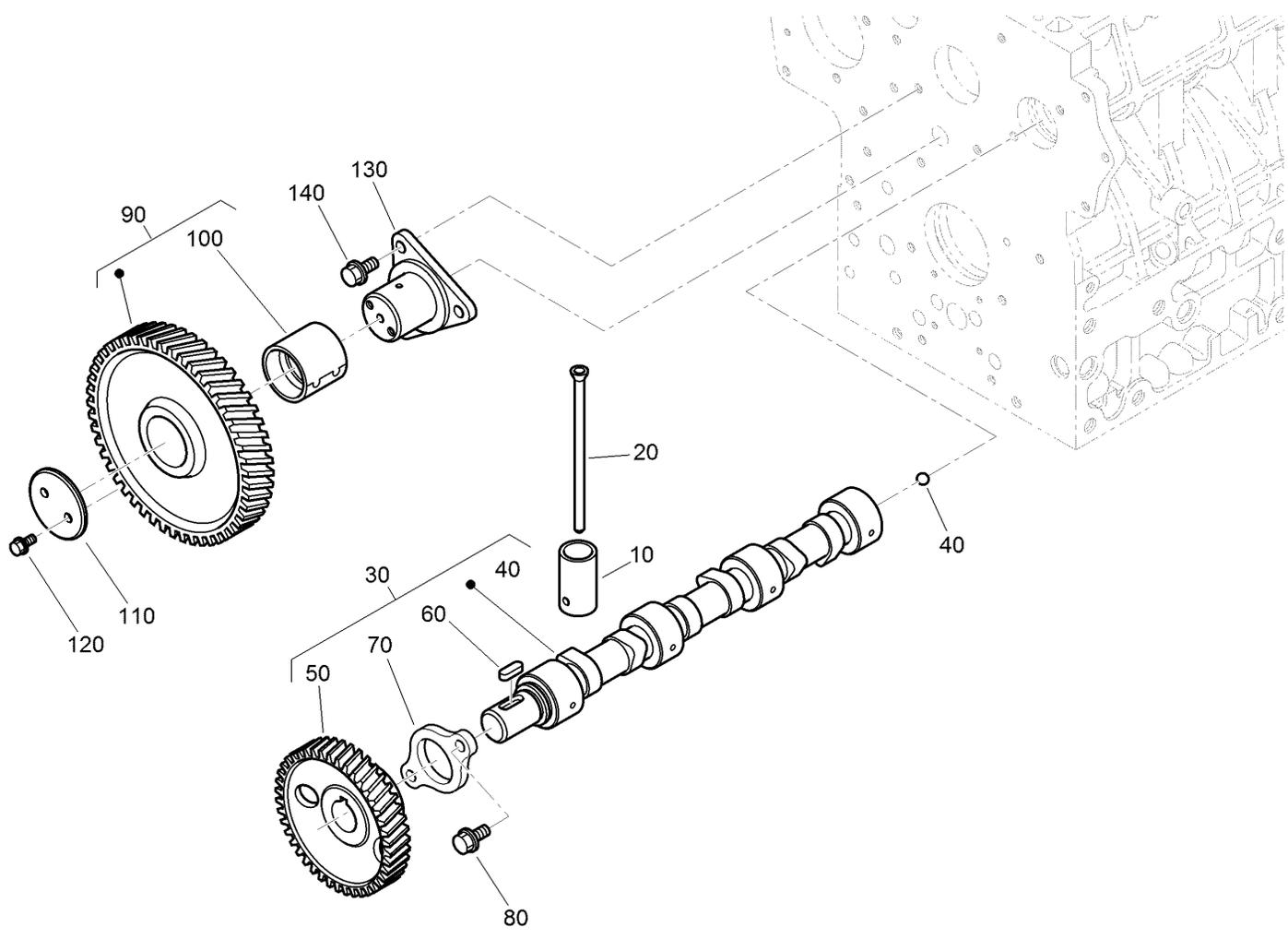
# Piston and Crankshaft Assembly



## Piston and Crankshaft Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9799	3	Piston (05)	150	98-7477	1	Collar-Crankshaft
20	139-9674	3	Piston Ring ASM	160	98-7478	1	O-Ring
20	139-9675	3	Piston Ring ASM	170	98-7479	1	Nut-Crankshaft
30	139-9594	3	Pin-Piston	180	139-9613	1	Metal-Crankshaft
40	139-9634	6	Circlip-Internal	180	108-7076	1	Metal-Crankshaft (-0.20Mm)
50	130-1470	3	Connecting Rod ASM	180	108-7077	1	Metal-Crankshaft (-0.40Mm)
60	139-9676	3	Bushing-Pin, Piston	190	139-4709	1	Seal-Oil
70	139-9694	6	Bolt-Rod, Connecting	200	139-9615	2	Metal-Side
80	139-9575	3	Metal-Crankpin	200	108-7079	2	Metal-Side (+0.20Mm)
80	139-9576	3	Metal-Crankpin (02)	200	108-7080	2	Metal-Side (+0.40Mm)
80	139-9577	3	Metal-Crankpin (04)	210	139-9616	2	Metal-Side
90	139-9653	1	Crankshaft	210	108-7082	2	Metal-Side (+0.20Mm)
110	98-7474	1	Sleeve-Crankshaft	210	108-7083	2	Metal-Side (+0.40Mm)
115	139-9595	1	Pin-Straight	220	139-9655	1	Engine Metal Kit
120	139-4712	1	Gear-Crankshaft	220	108-7076	1	Metal-Crankshaft (-0.20Mm)
130	115-8552	1	Key-Feather	220	139-9656	1	Engine Metal Kit
140	98-7476	1	Slinger-Oil				

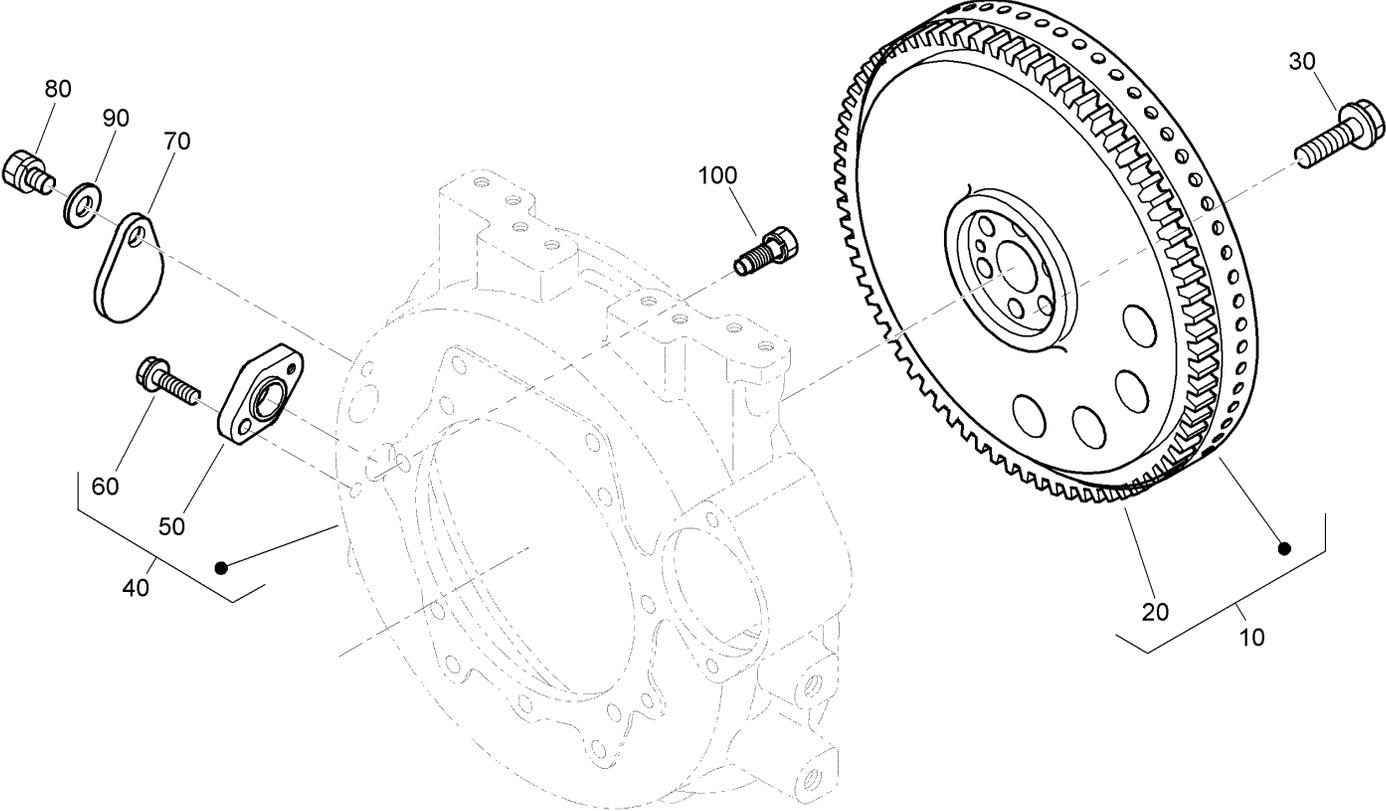
# Cam Shaft and Idle Gear Assembly



## Cam Shaft and Idle Gear Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	99-9999	6	Narrow Bucket ASM	80	130-1159	2	Bolt-Flange
20	139-9611	6	Rod-Push	90	139-4710	1	Gear-Idle
30	139-9652	1	Camshaft ASM	100	130-1559	1	Bushing-Gear, Idle
40	110-3729	1	Ball	110	130-1556	1	Collar-Gear, Idle
50	139-9612	1	Gear-Camshaft	120	99-9999	2	Narrow Bucket ASM
60	98-7451	1	Key-Feather	130	130-1332	1	Shaft-Gear, Idle
70	139-9527	1	Stopper-Camshaft	140	130-1159	3	Bolt-Flange

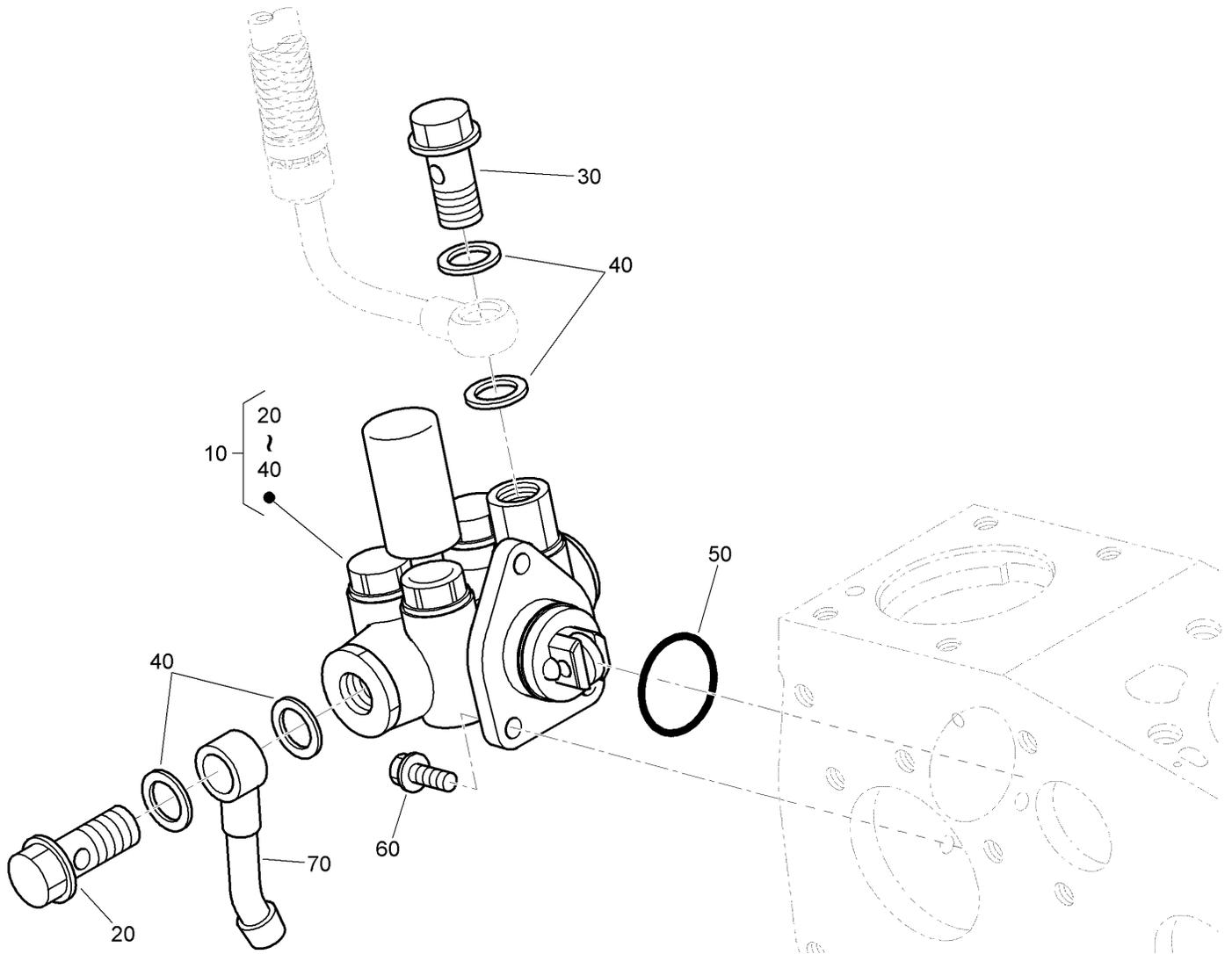
# Flywheel Assembly



## Flywheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9763	1	Flywheel	60	115-8583	1	Bolt-Flange
20	139-9597	1	Gear-Ring	70	100-2177	1	Cover
30	139-9671	6	Bolt-Flywheel	80	98-7884	1	Bolt
40	139-9728	1	Housing-Flywheel	90	131-9579	1	Washer-Spring, Lock
50	139-9743	1	Bracket-Sensor	100	139-9541	11	Bolt

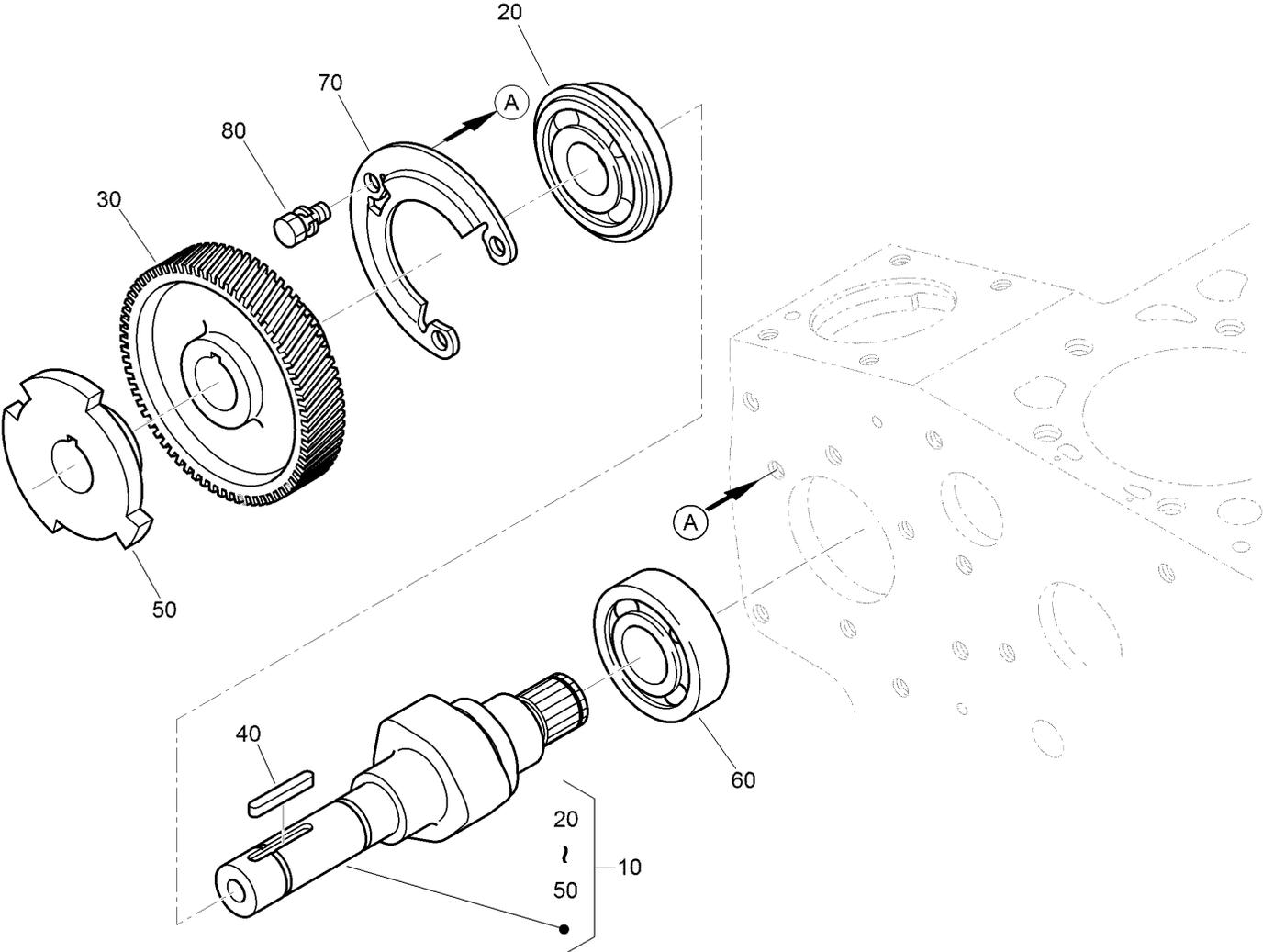
# Fuel Pump (Mechanical) Assembly



## Fuel Pump (Mechanical) Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9740	1	Fuel Pump ASM	50	139-9581	1	O-Ring
20	139-9723	1	Bolt-Joint	60	127-0403	3	Bolt-Flange
30	139-9724	1	Bolt-Joint	70	139-9530	1	Pipe
40	139-9705	4	Gasket-Joint, Pipe				

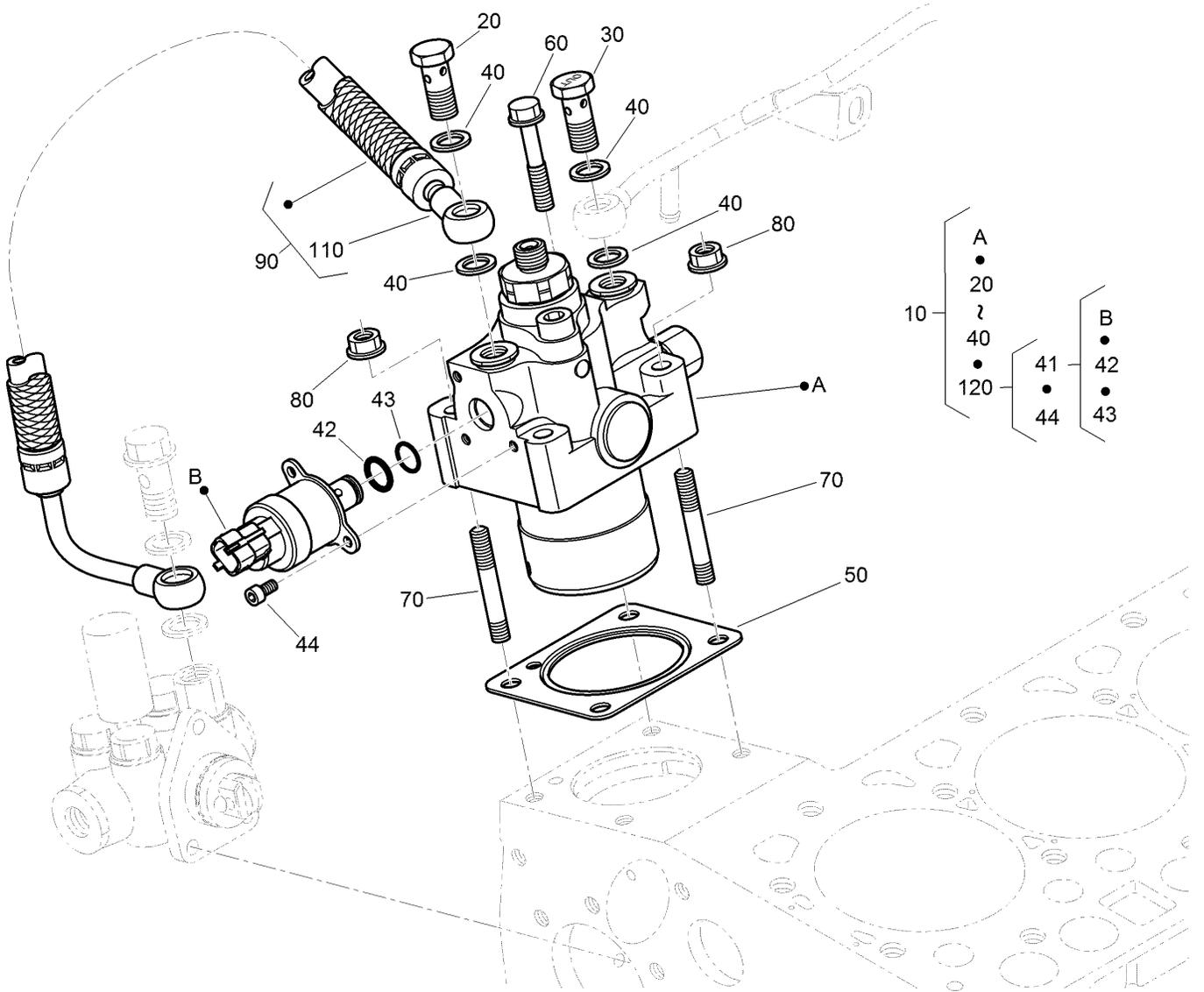
# Fuel Camshaft Assembly



## Fuel Camshaft Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9762	1	Fuel Camshaft ASM	50	139-9732	1	Wheel
20	139-9677	1	Bearing-Ball	60	139-9664	1	Bearing-Ball
30	139-9708	1	Gear	70	139-9701	1	Stopper-Camshaft, Fuel
40	139-9513	1	Key-Feather	80	AU126123A1	3	Bolt

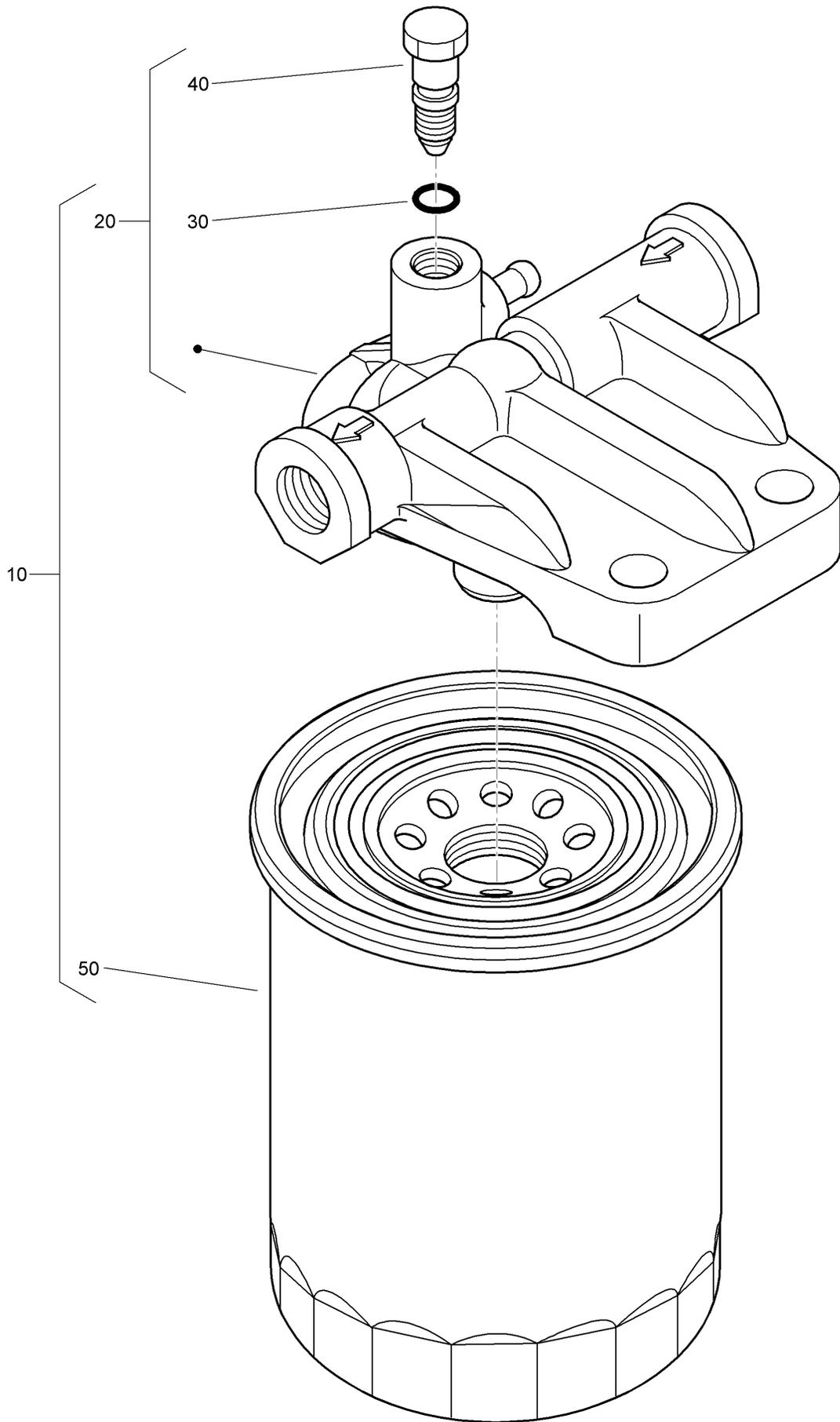
# Supply Pump Assembly



## Supply Pump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9738	1	Supply Pump ASM	50	139-9709	1	Gasket-Pump
20	139-9721	1	Bolt-Joint	60	139-9717	2	Bolt-Flange
30	139-9722	1	Bolt-Joint	70	139-9719	2	Stud
40	139-9707	4	Gasket	80	112-2492	2	Nut-Flange
41	139-9739	1	Valve ASM	90	139-4707	1	Fuel Hose ASM
42	139-9725	1	O-Ring (Scv 1)	110	139-9632	1	Fuel Hose
43	139-9726	1	O-Ring (Scv 2)	120	139-9745	1	Valve Kit
44	139-9718	3	Bolt				

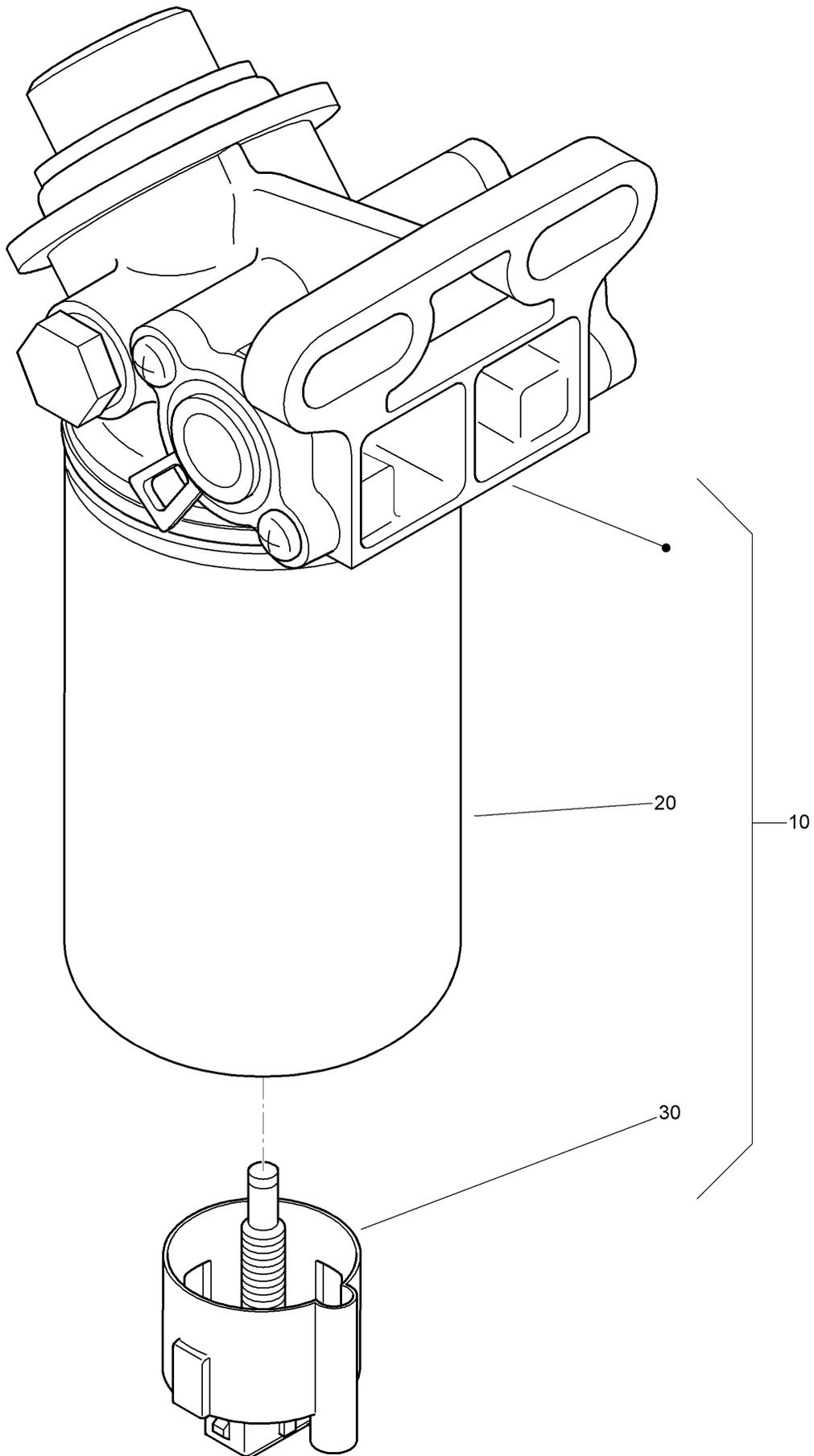
# Fuel Filter Assembly



## Fuel Filter Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	136-4733	1	Filter-Fuel	40	139-4720	1	Plug
20	139-9703	1	Base-Filter	50	136-4891	1	Cartridge-Filter, Fuel
30	139-9706	1	O-Ring				

# Separator Assembly



## Separator Assembly (continued)

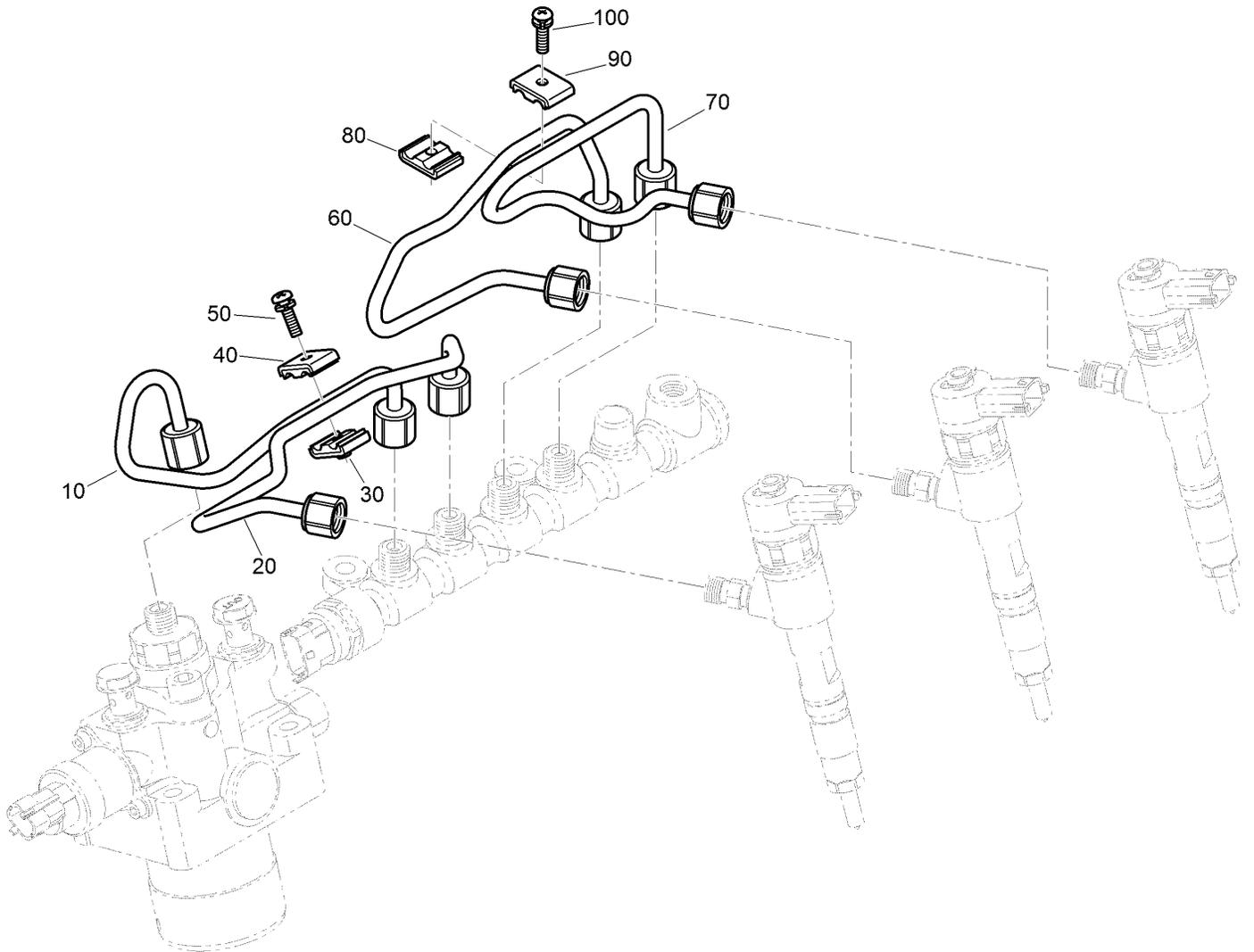
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	136-4734	1	Filter-Seperator, Water
20	136-4892	1	Filter-Separator
30	139-9684	1	Switch ASM



## Injector and Glow Plug Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9764	1	Over Flow Tube ASM	60	139-9710	3	Clamp
20	139-9514	1	Clamp-Hose	70	139-9711	3	Bolt ASM
30	139-4700	3	Injector ASM	80	139-9662	3	Plug-Glow
35	139-9702	3	Clamp	90	139-9769	1	Cord-Plug, Glow
40	139-9712	3	O-Ring	100	99-8377	4	Nut-Flange
50	139-9651	3	Packing				

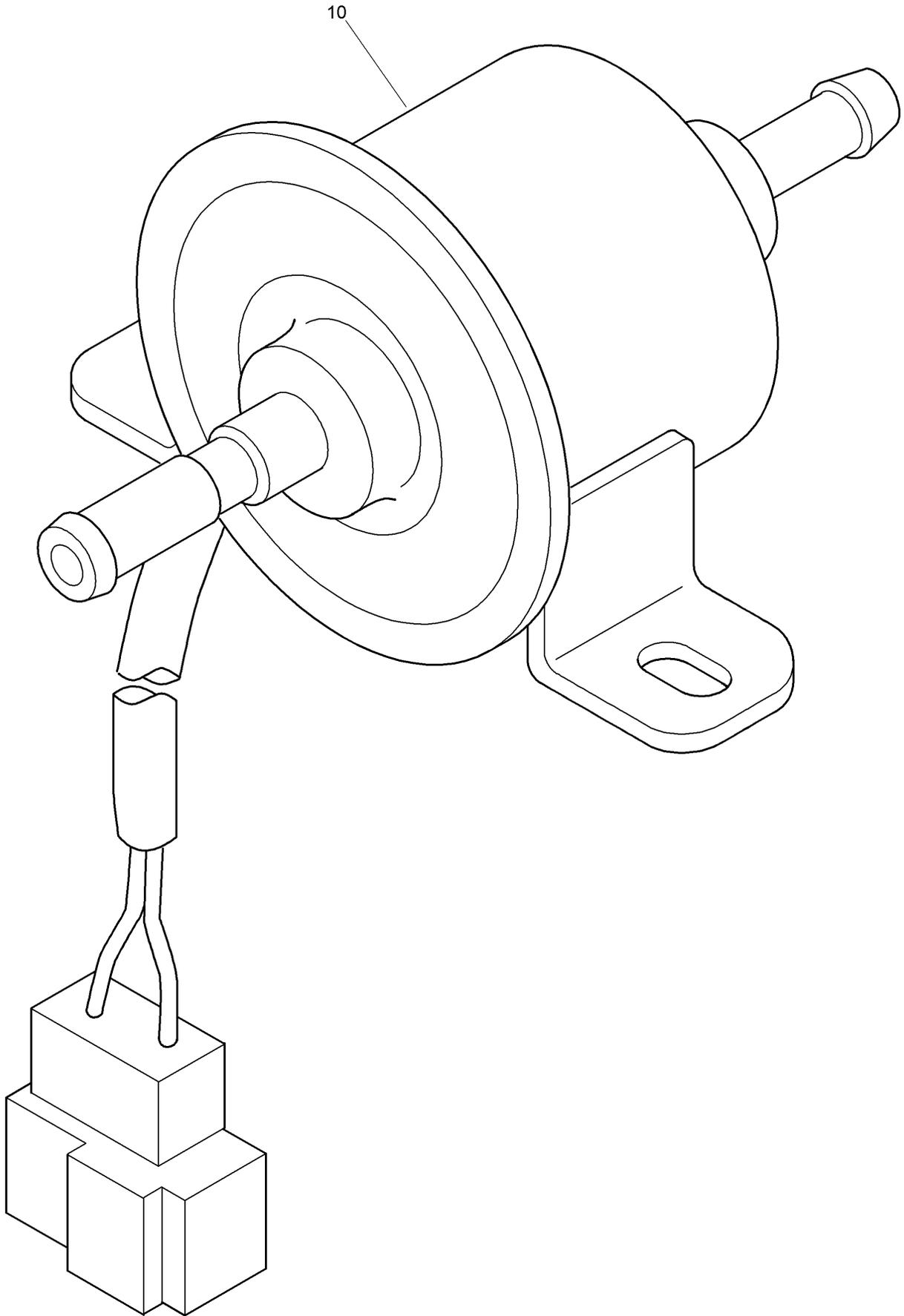
# Injection Pipe Assembly



## Injection Pipe Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9741	1	Pipe	60	139-9714	1	Pipe-Injection
20	139-9713	1	Pipe-Injection	70	139-9715	1	Pipe-Injection
30	139-9535	1	Clamp-Pipe	80	139-9535	1	Clamp-Pipe
40	139-9536	1	Clamp-Pipe	90	139-9536	1	Clamp-Pipe
50	98-7684	1	Screw (W/Washer)	100	98-7684	1	Screw (W/Washer)

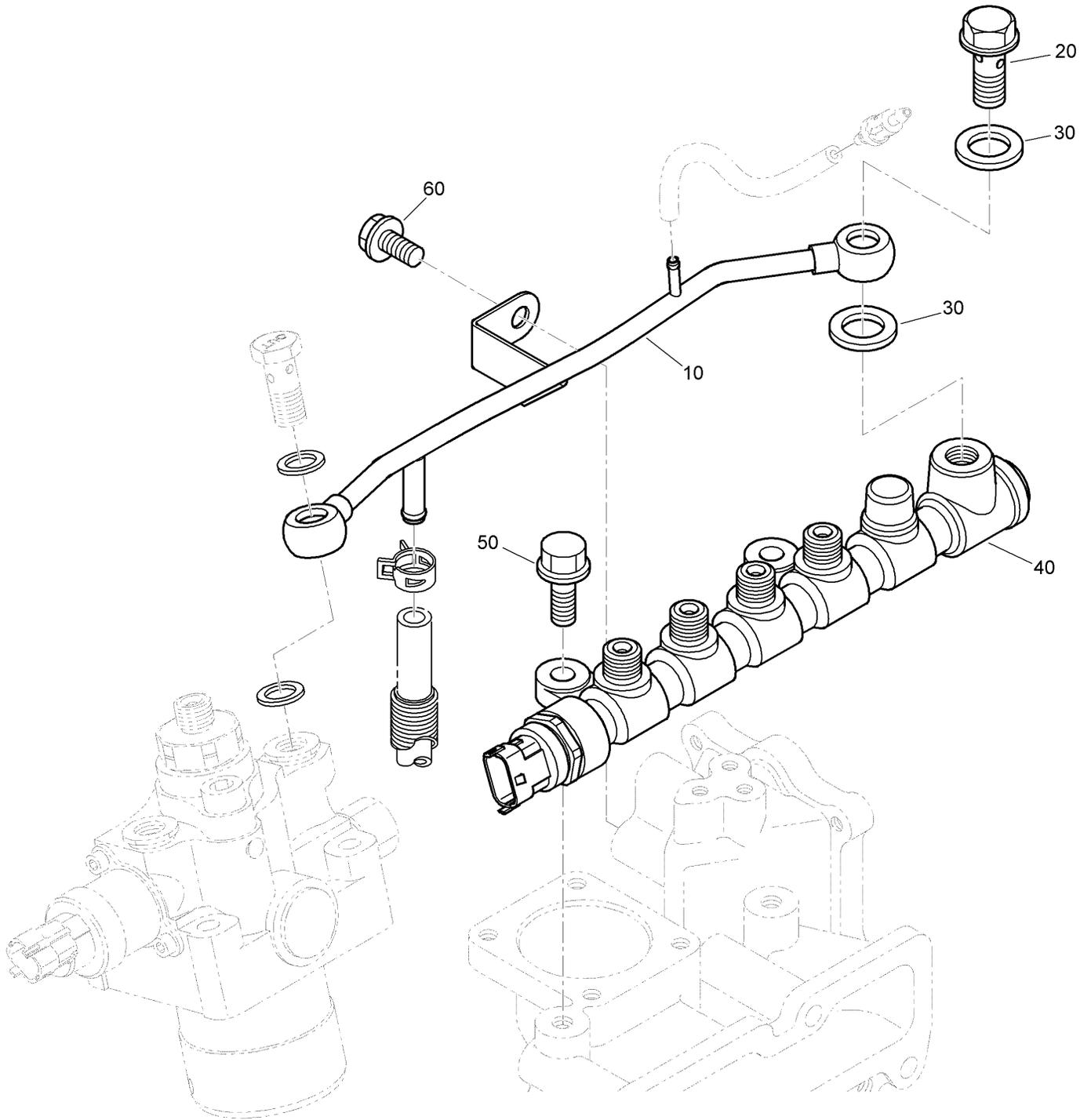
# Fuel Pump (Electrical) Assembly



# Fuel Pump (Electrical) Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	136-4736	1	Pump-Fuel

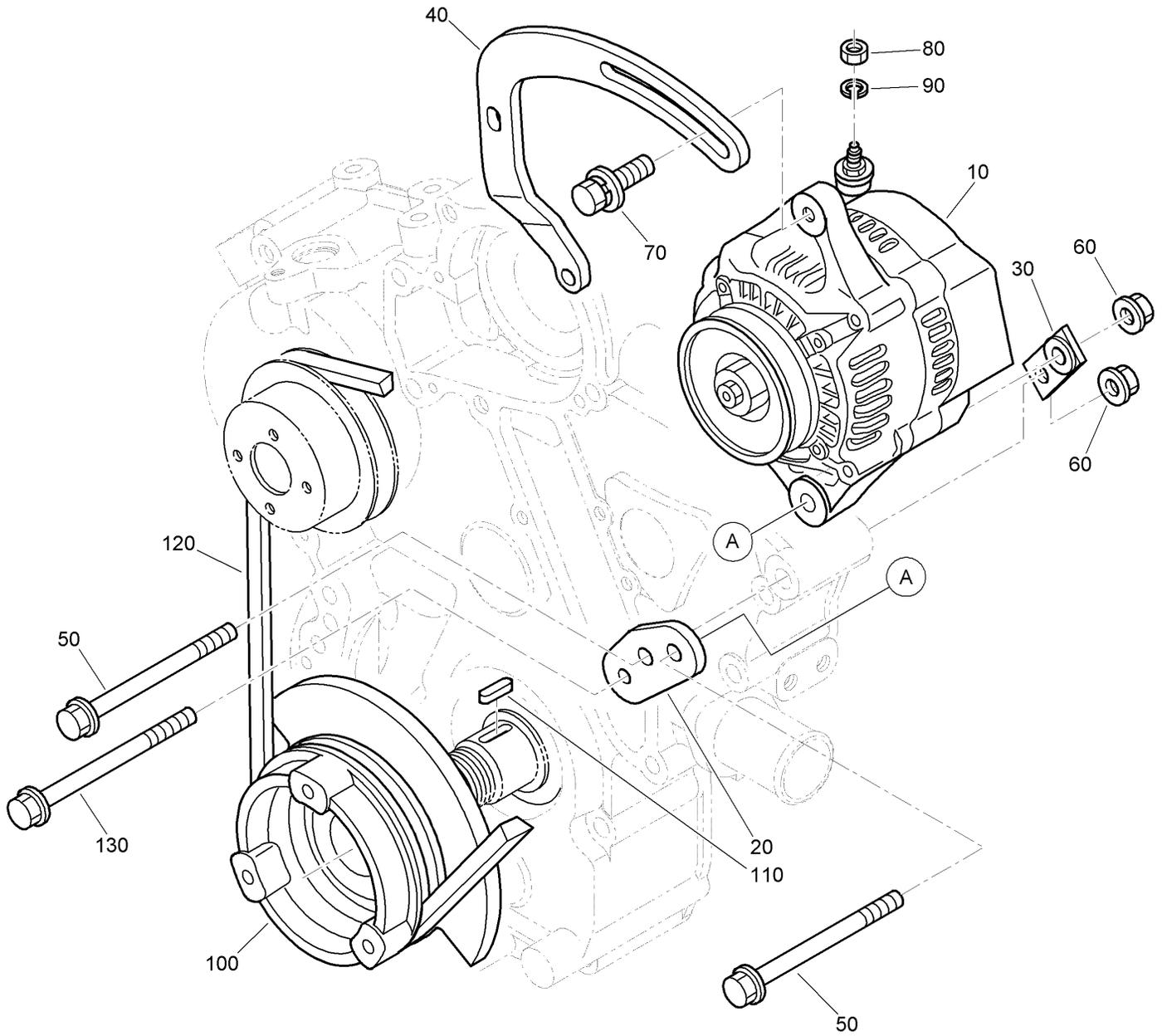
# Common Rail Assembly



## Common Rail Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9765	1	Pipe-Over Flow, Water	40	139-9766	1	Rail ASM
20	139-9720	1	Bolt-Joint	50	139-9502	2	Bolt-Flange
30	139-9707	2	Gasket	60	130-1159	1	Bolt-Flange

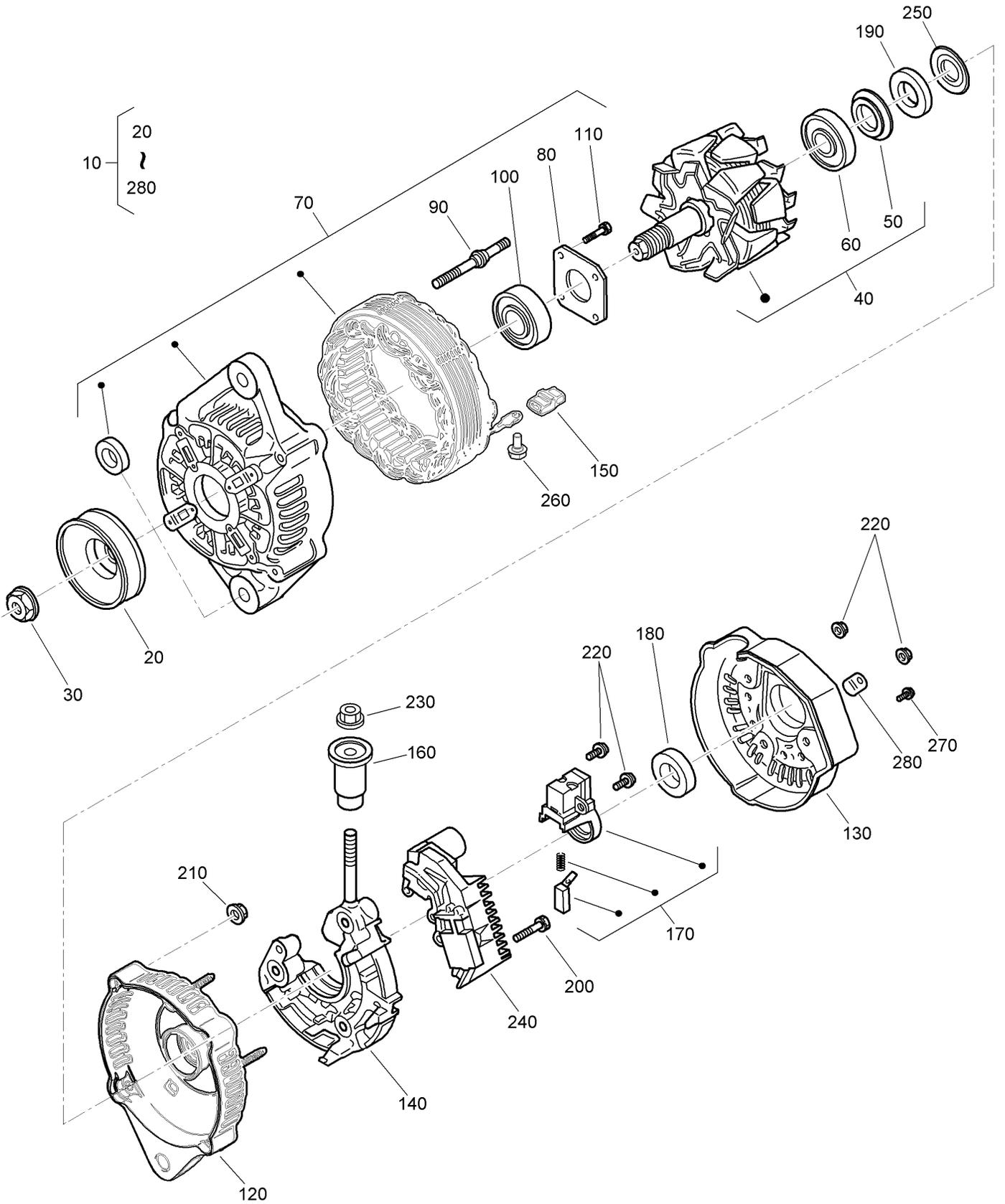
# Alternator and Pulley Assembly



## Alternator and Pulley Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9582	1	Alternator ASM	80	98-7572	1	Nut
20	139-9630	1	Support-Alternator	90	98-7699	1	Washer-Spring
30	139-9683	1	Stay-Alternator	100	139-9657	1	Pulley-Drive, Fan
40	139-9631	1	Stay-Dynamo	110	98-7451	1	Key-Feather
50	139-9506	2	Bolt-Flange	120	139-9635	1	Belt-Fan
60	120-5822	2	Nut-Flange	130	139-9504	1	Bolt-Flange
70	108-7088	1	Bolt				

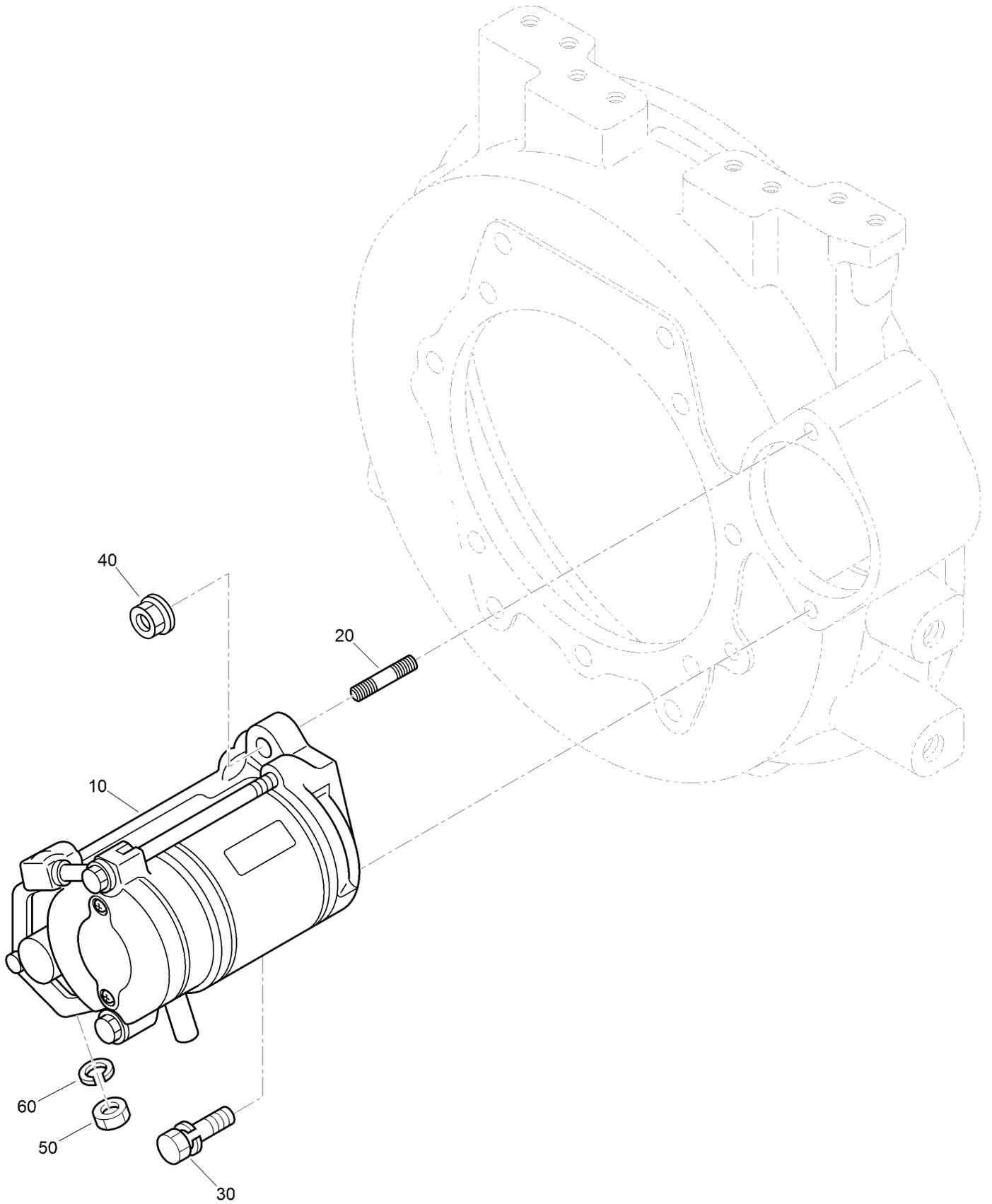
# Alternator Components Assembly



## Alternator Components Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9582	1	Alternator ASM	150	139-9552	4	Bushing-Insulation
20	139-9584	1	Pulley-Alternator	160	139-9588	1	Bushing-Insulation
30	139-9545	1	Nut	170	139-9547	1	Holder-Brush
40	139-9585	1	Rotor ASM	180	139-9548	1	Ring-Seal
50	139-9537	1	Cover-Bearing	190	139-9549	1	Ring-Seal
60	139-4715	1	Bearing-Ball	200	139-9556	2	Screw-Head, Round
70	139-9583	1	Drive End Frame ASM	210	139-9538	7	Nut
80	139-9550	1	Plate-Retainer	220	139-9539	3	Screw-Head, Round
90	139-9544	4	Bolt-Through	230	139-9555	1	Nut
100	139-9551	1	Bearing-Ball	240	139-9589	1	Regulator ASM
110	139-9557	4	Bolt	250	139-9554	1	Washer
120	139-9546	1	Frame-End	260	139-9558	4	Screw-Head, Round
130	139-9586	1	Cover-End, Rear	270	139-9559	1	Screw-Head, Round
140	139-9587	1	Rectifier ASM	280	139-9553	1	Plate-Terminal

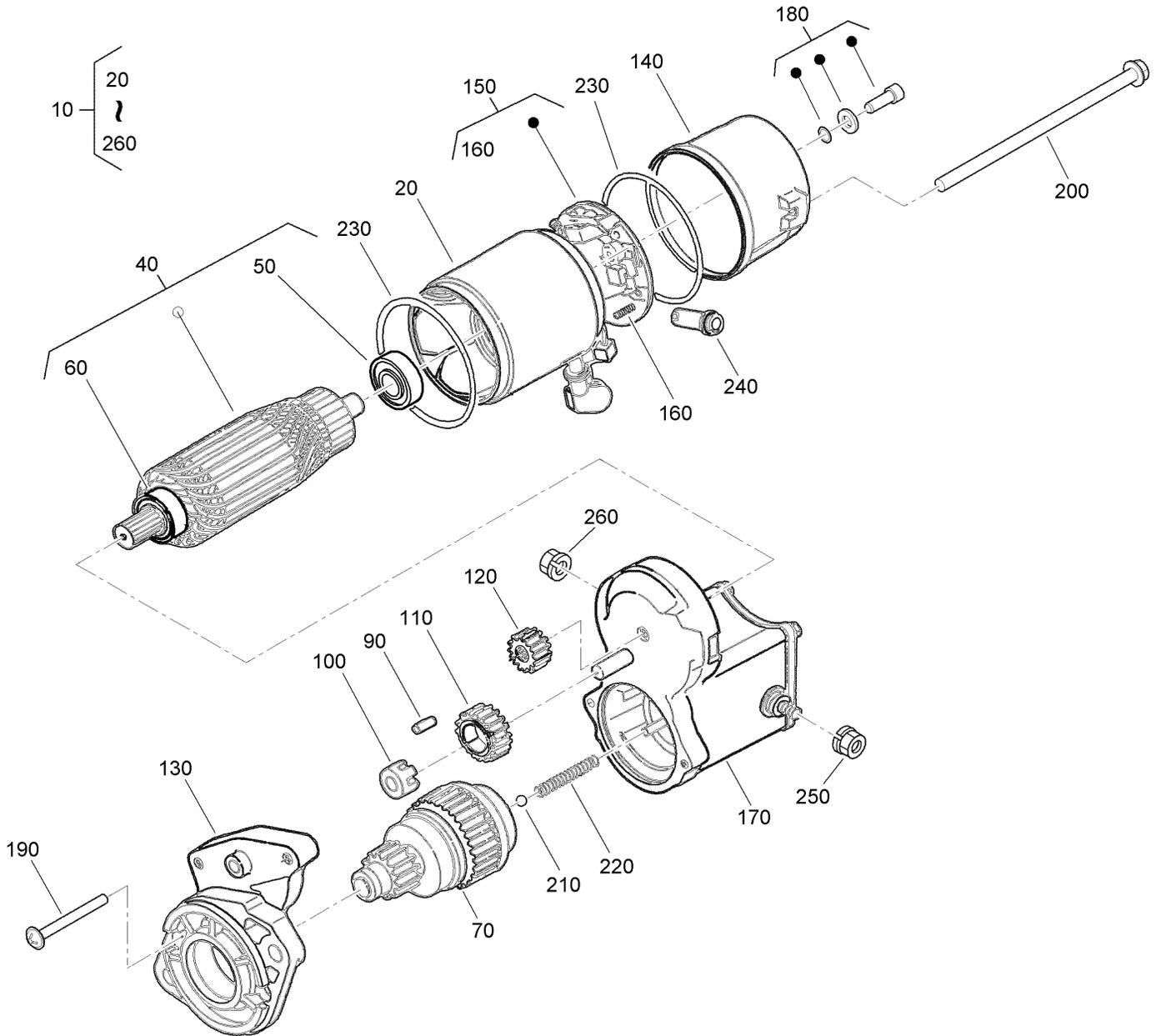
# Starter Installation Assembly



## Starter Installation Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	130-1306	1	Starter ASM	40	120-5822	1	Nut-Flange
20	139-9501	1	Bolt-Stud	50	98-7739	1	Nut
30	98-7736	1	Bolt	60	131-9579	1	Washer-Spring, Lock

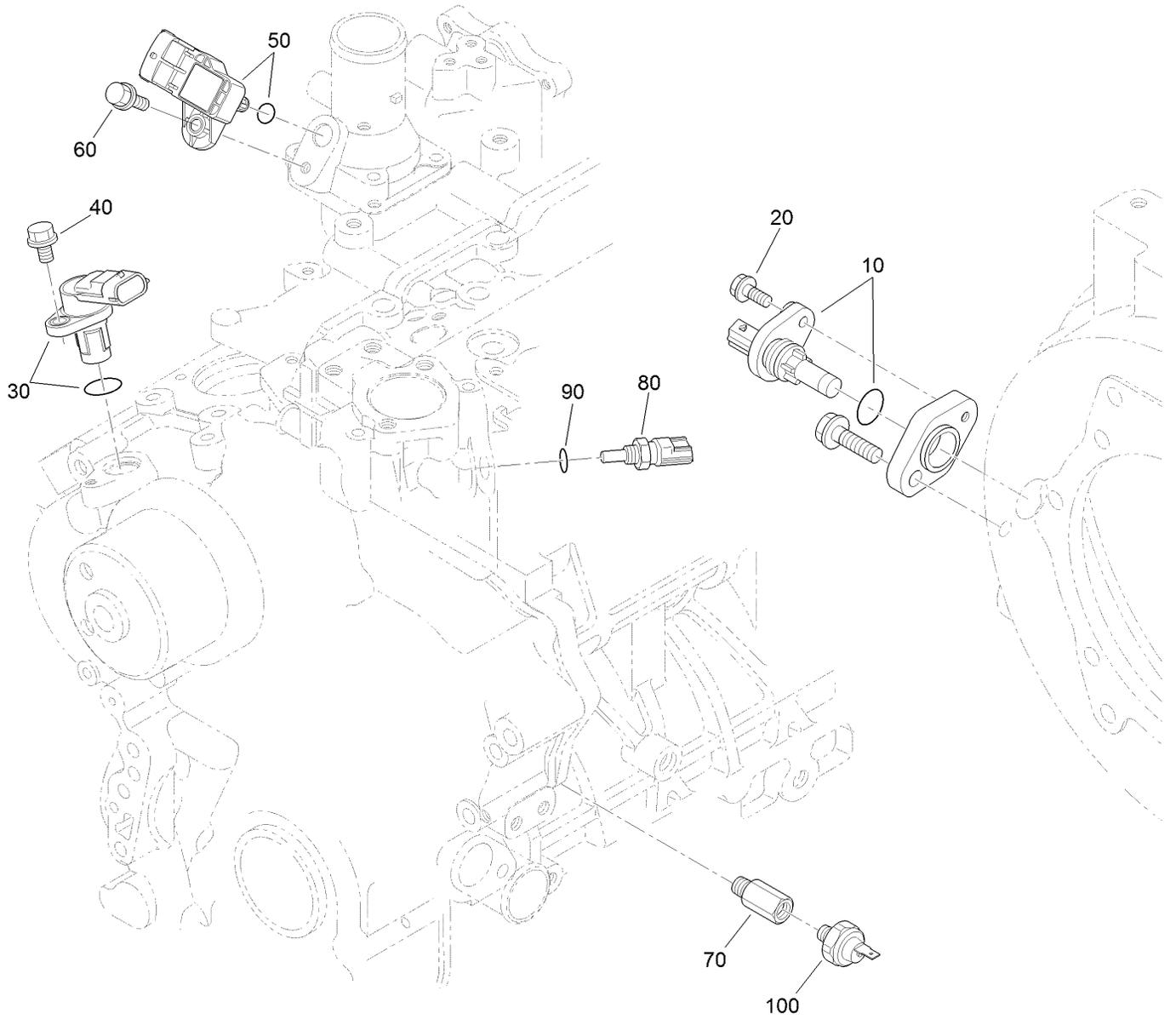
# Starter (Component Parts) Assembly



## Starter (Component Parts) Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	130-1306	1	Starter ASM	150	139-9571	1	Holder-Brush
20	139-9566	1	Yoke	160	139-9567	4	Spring
40	139-9565	1	Armature	170	130-1307	1	Magnetic Switch ASM
50	139-9572	1	Bearing	180	139-9573	2	Screw
60	139-9520	1	Bearing	190	139-9574	2	Screw
70	139-9564	1	Clutch-Running, Over	200	139-9570	2	Bolt-Through
90	98-7753	5	Roller	210	98-7755	1	Ball
100	139-9517	1	Retainer	220	139-9518	1	Spring
110	139-9519	1	Gear	230	139-9532	2	O-Ring
120	139-9569	1	Gear	240	139-9540	1	Pipe-Drain
130	139-9563	1	Frame-End, Drive	250	139-9521	1	Nut-Hexagon
140	139-9568	1	Frame-End	260	99-8376	1	Nut-Hex

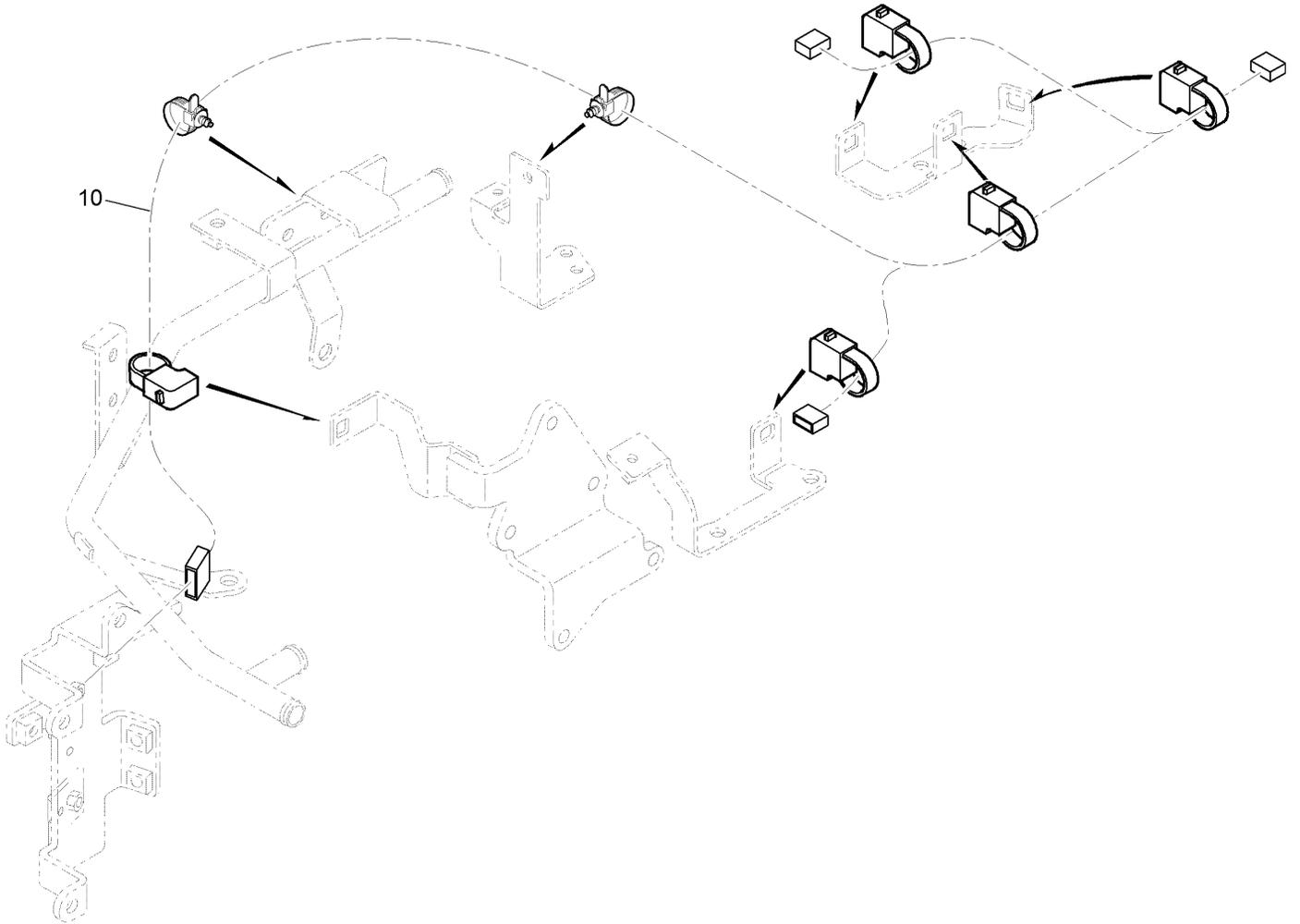
# Oil Switch and Thermometer Assembly



## Oil Switch and Thermometer Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9716	1	Sensor	60	108-2873	1	Bolt-Flange
20	127-0403	1	Bolt-Flange	70	139-9685	1	Adapter-Switch, Oil
30	139-9742	1	Sensor	80	139-4717	1	Sensor-Temperature, Water
40	127-0403	1	Bolt-Flange	90	139-9512	1	O-Ring
50	139-9752	1	Sensor-Boost	100	139-4719	1	Switch-Oil

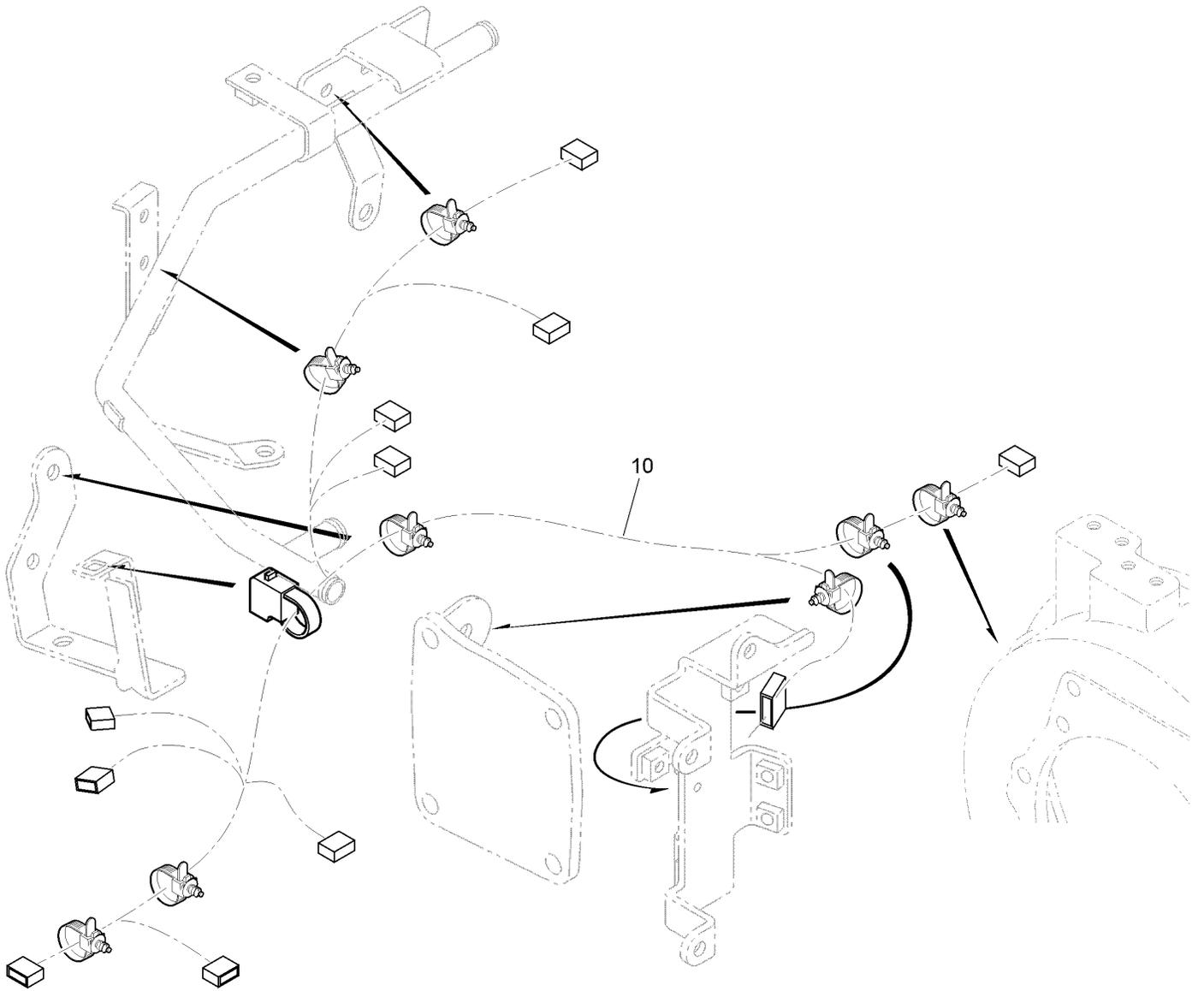
# Injector Harness Assembly



# Injector Harness Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9767	1	Wire Harness ASM

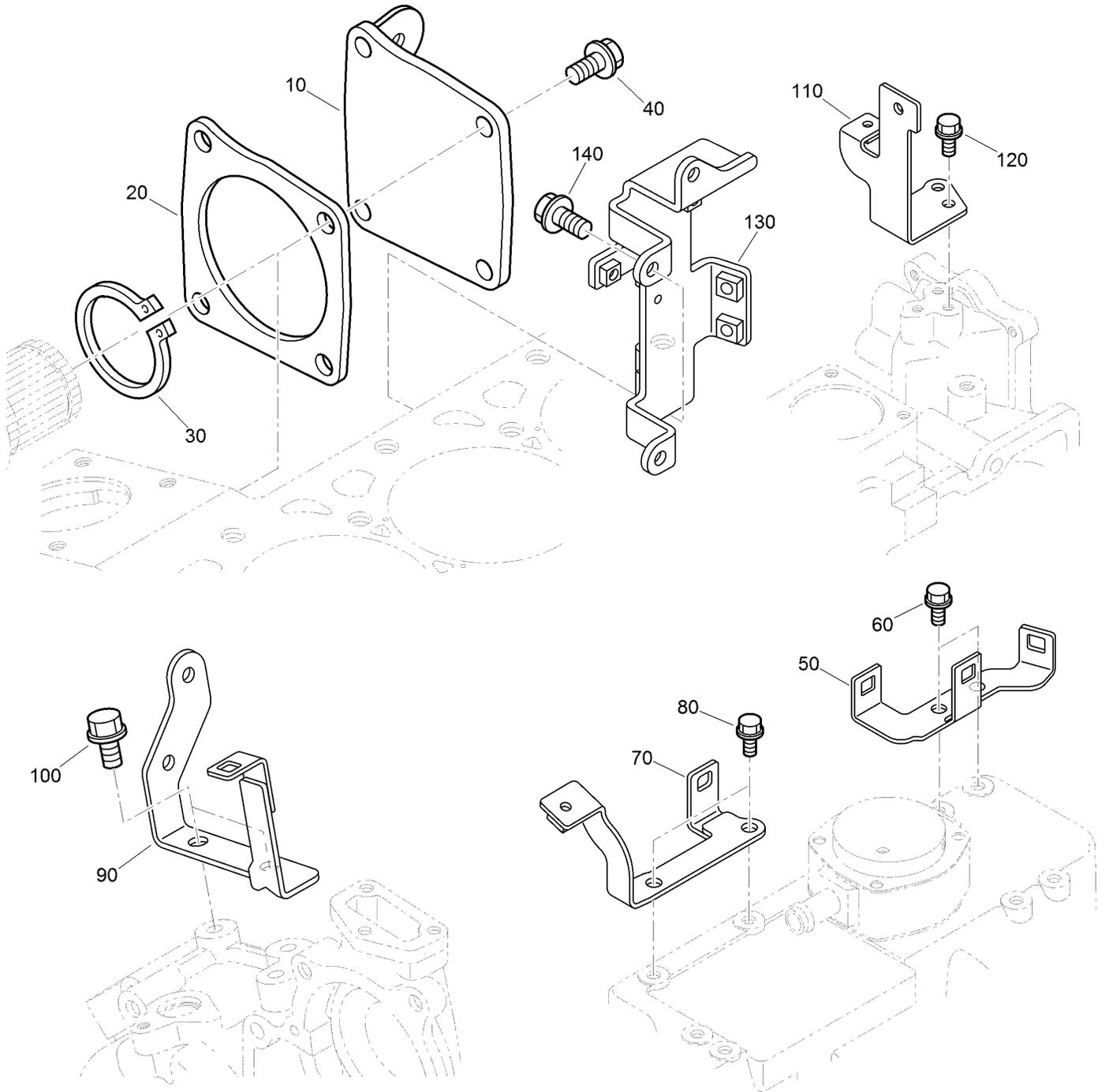
# Wire Harness Assembly



## Wire Harness Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9790	1	Engine Wire Harness ASM

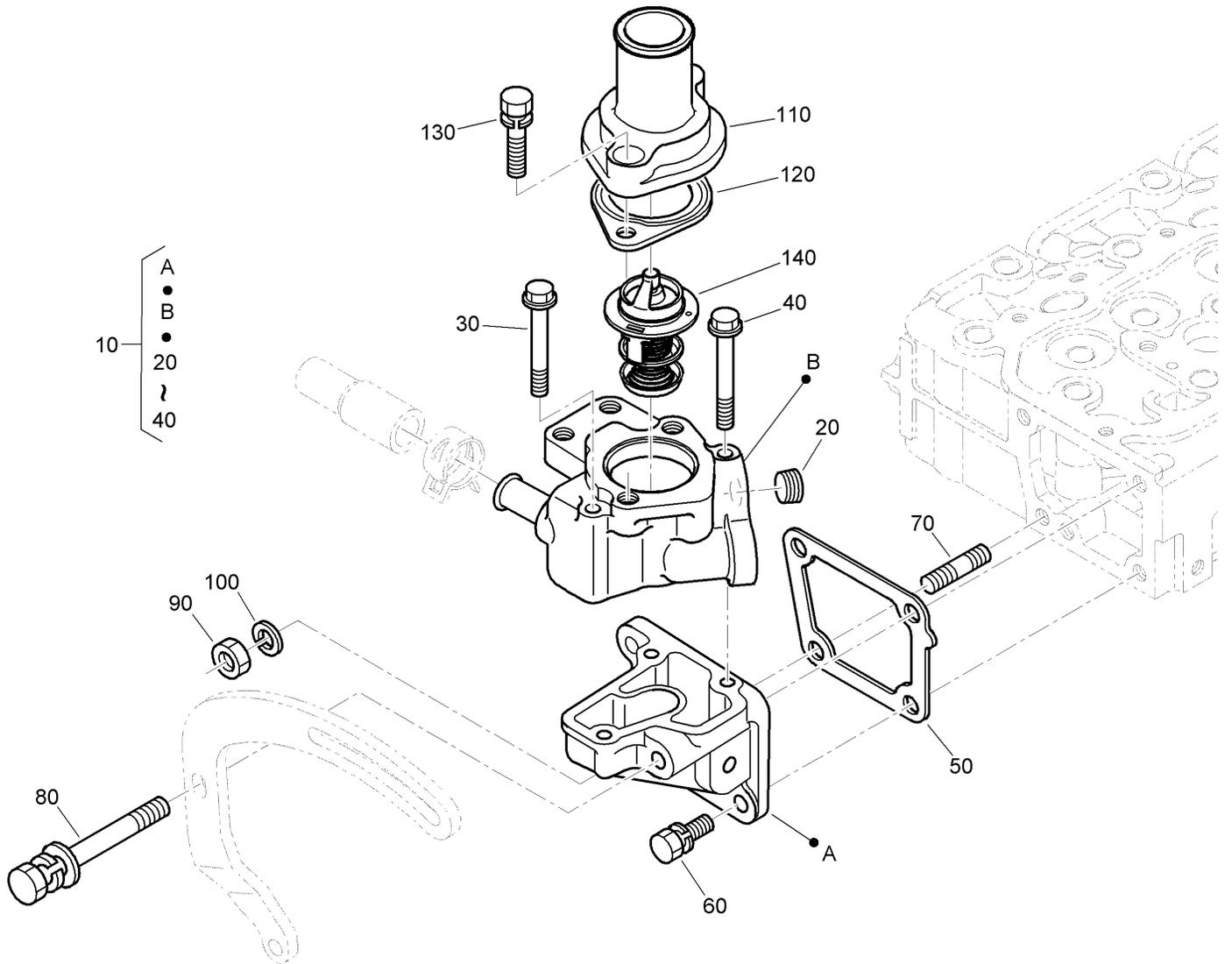
# Wire Harness Bracket Assembly



## Wire Harness Bracket Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9731	1	Cover-Camshaft, Fuel	80	139-9505	2	Bolt-Flange
20	139-9637	1	Gasket	90	139-4702	1	Bracket (Wh 3)
30	120-5194	1	Circlip-External	100	130-1159	2	Bolt-Flange
40	130-1159	4	Bolt-Flange	110	139-9792	1	Bracket (Wh 4)
50	139-9791	1	Bracket-Harness	120	139-9505	2	Bolt-Flange
60	139-9505	2	Bolt-Flange	130	139-9768	1	Bracket-Connector
70	139-4701	1	Bracket (Wh 2)	140	130-1159	3	Bolt-Flange

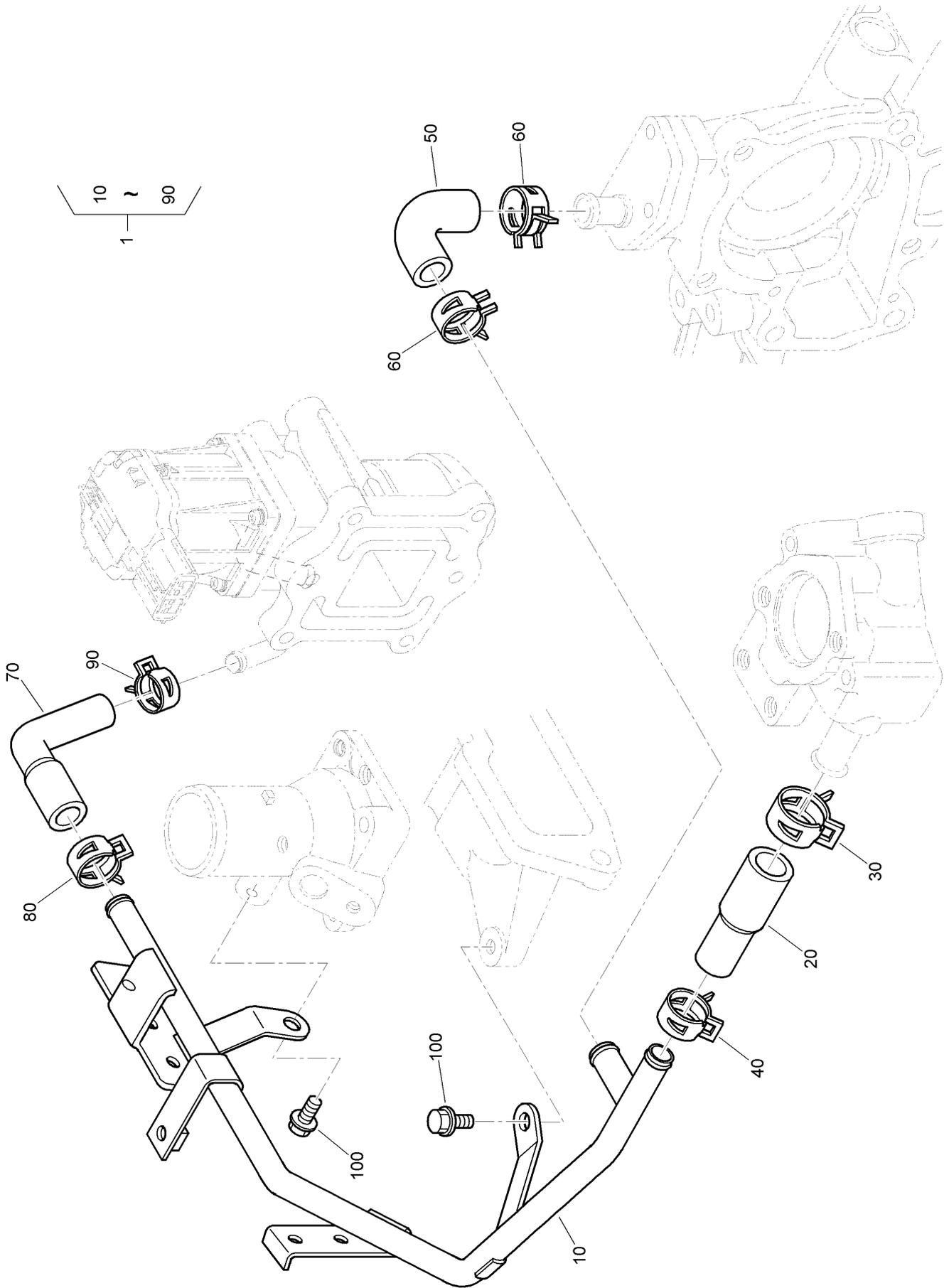
# Water Flange and Thermostat Assembly



## Water Flange and Thermostat Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	130-1347	1	Water Flange ASM	80	139-9601	1	Bolt
20	139-9603	1	Plug	90	98-7534	1	Nut
30	105-2875	2	Bolt-Flange	100	131-9579	1	Washer-Spring, Lock
40	107-0117	1	Bolt-Flange	110	98-7775	1	Cover-Thermostat
50	105-2876	1	Gasket-Flange, Water	120	105-3748	1	Gasket-Thermostat
60	98-9359	2	Bolt	130	98-7777	2	Bolt
70	100-1558	1	Stud-Manifold, Exhaust	140	139-9678	1	Thermostat ASM

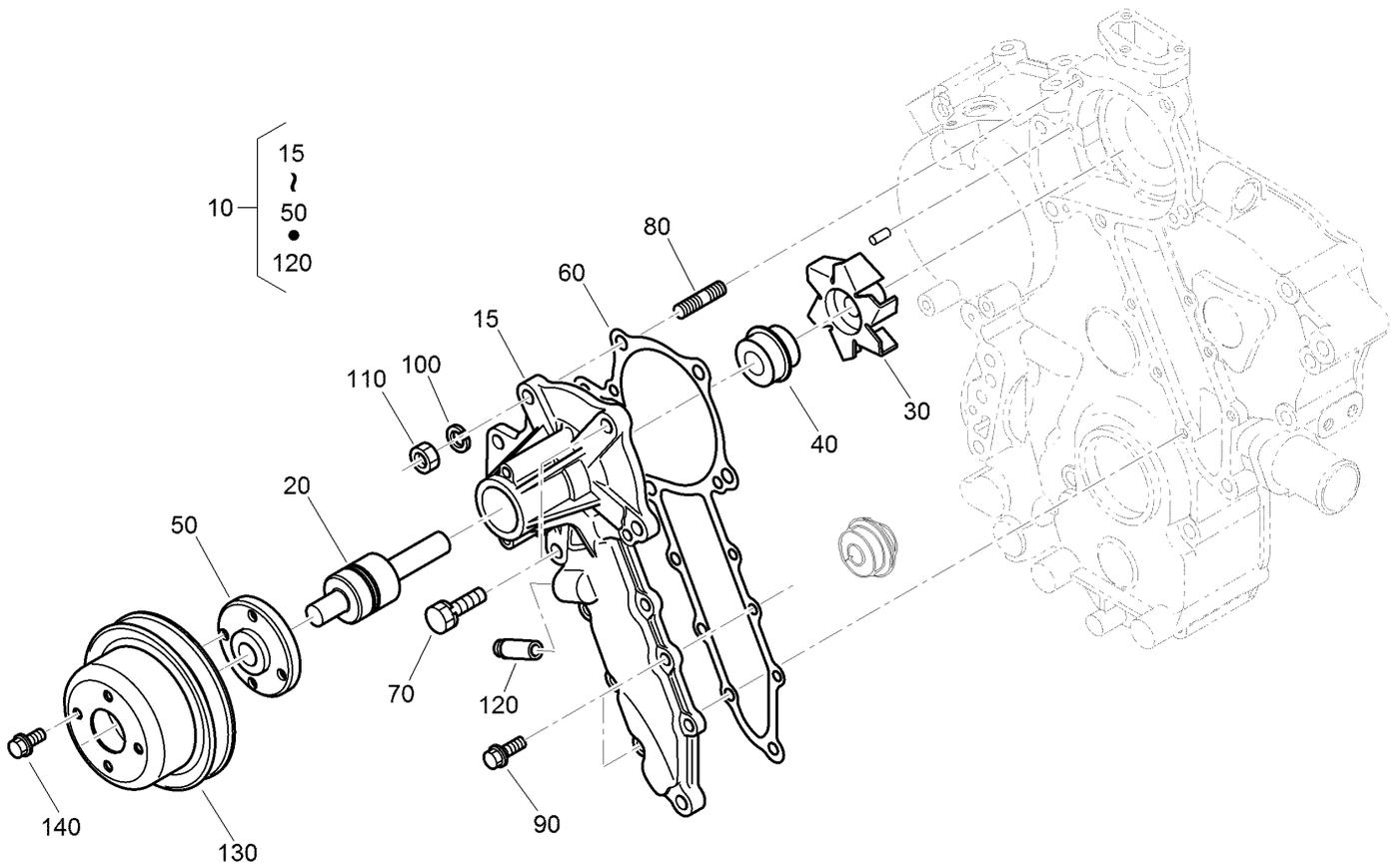
# Water Pipe Assembly



## Water Pipe Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-9795	1	Water Return Pipe ASM	60	105-2879	2	Clamp-Hose
10	139-4704	1	Pipe-Return, Water 2	70	139-9771	1	Hose
20	139-9754	1	Hose-Return, Water 2-1	80	115-8524	1	Clamp-Hose
30	139-9591	1	Clamp-Hose	90	139-9515	1	Clamp-Hose
40	115-8524	1	Clamp-Hose	100	100-1774	2	Bolt-Flange
50	139-9755	1	Hose-Return, Water 2-2				

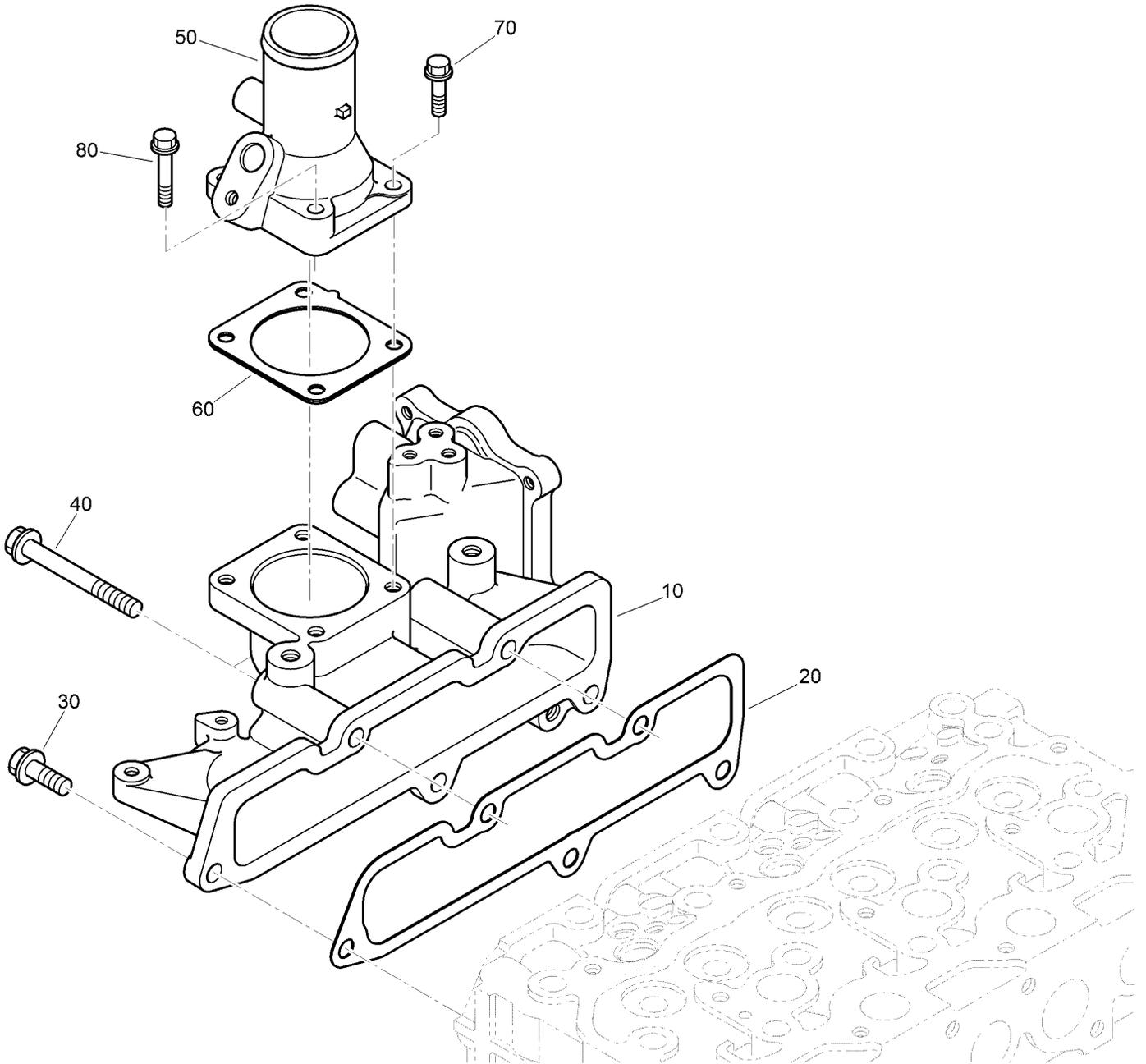
# Water Pump Assembly



## Water Pump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9636	1	Water Pump ASM	80	108-7090	1	Stud
15	130-1421	1	Body-Pump, Water	90	127-0403	6	Bolt-Flange
20	139-9560	1	Bearing	100	131-9579	1	Washer-Spring, Lock
30	139-9599	1	Impeller	110	98-7534	1	Nut
40	139-9640	1	Mechanical Seal ASM	120	98-9580	1	Pipe-Return, Water
50	108-7089	1	Flange-Shaft, Water Pump	130	139-9579	1	Pulley-Fan
60	139-9605	1	Gasket-Pump, Water	140	100-1774	4	Bolt-Flange
70	98-7439	2	Bolt				

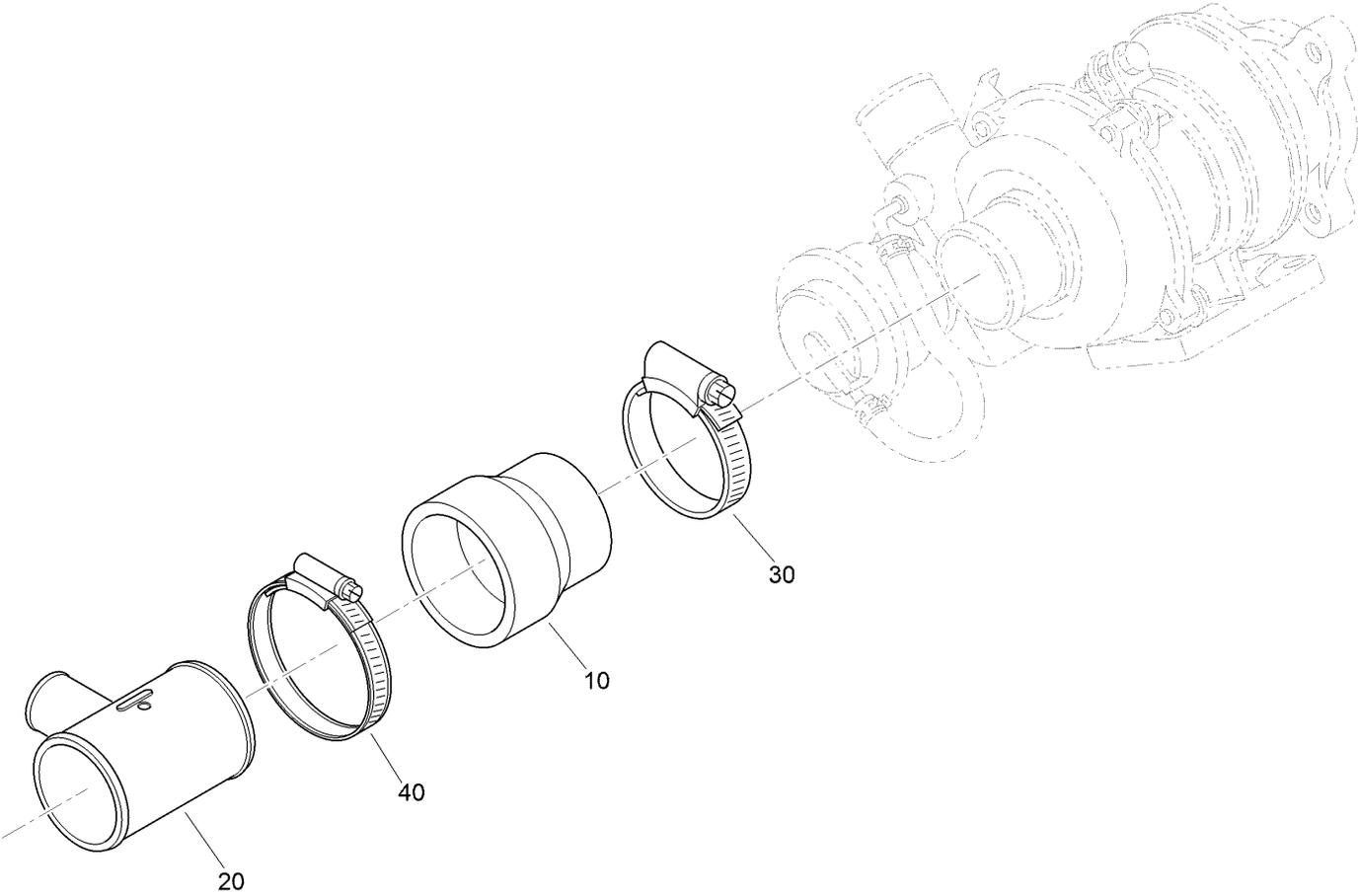
# Inlet Manifold Assembly



## Inlet Manifold Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9758	1	Manifold-Inlet	50	139-9749	1	Flange-Inlet
20	139-9759	1	Gasket-Manifold, Inlet	60	139-9700	1	Gasket-Flange, Inlet
30	115-8583	3	Bolt-Flange	70	108-2873	3	Bolt-Flange
40	139-9503	2	Bolt-Flange	80	127-0404	1	Bolt-Flange

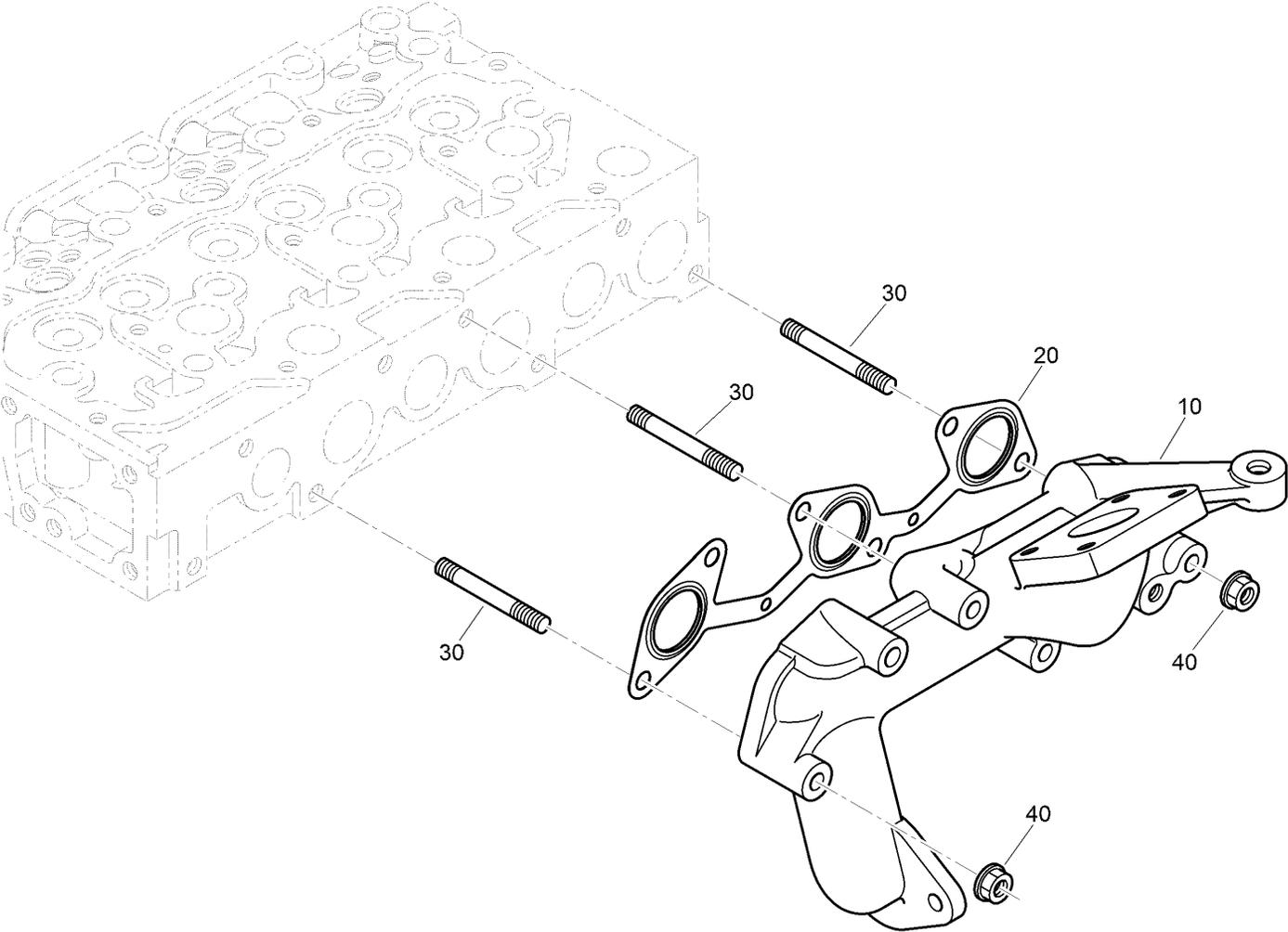
# Inlet Hose Assembly



## Inlet Hose Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9746	1	Tube-Inlet, Turbo	30	139-4716	1	Clamp
20	139-9649	1	Pipe-Breather	40	139-4718	1	Clamp-Hose

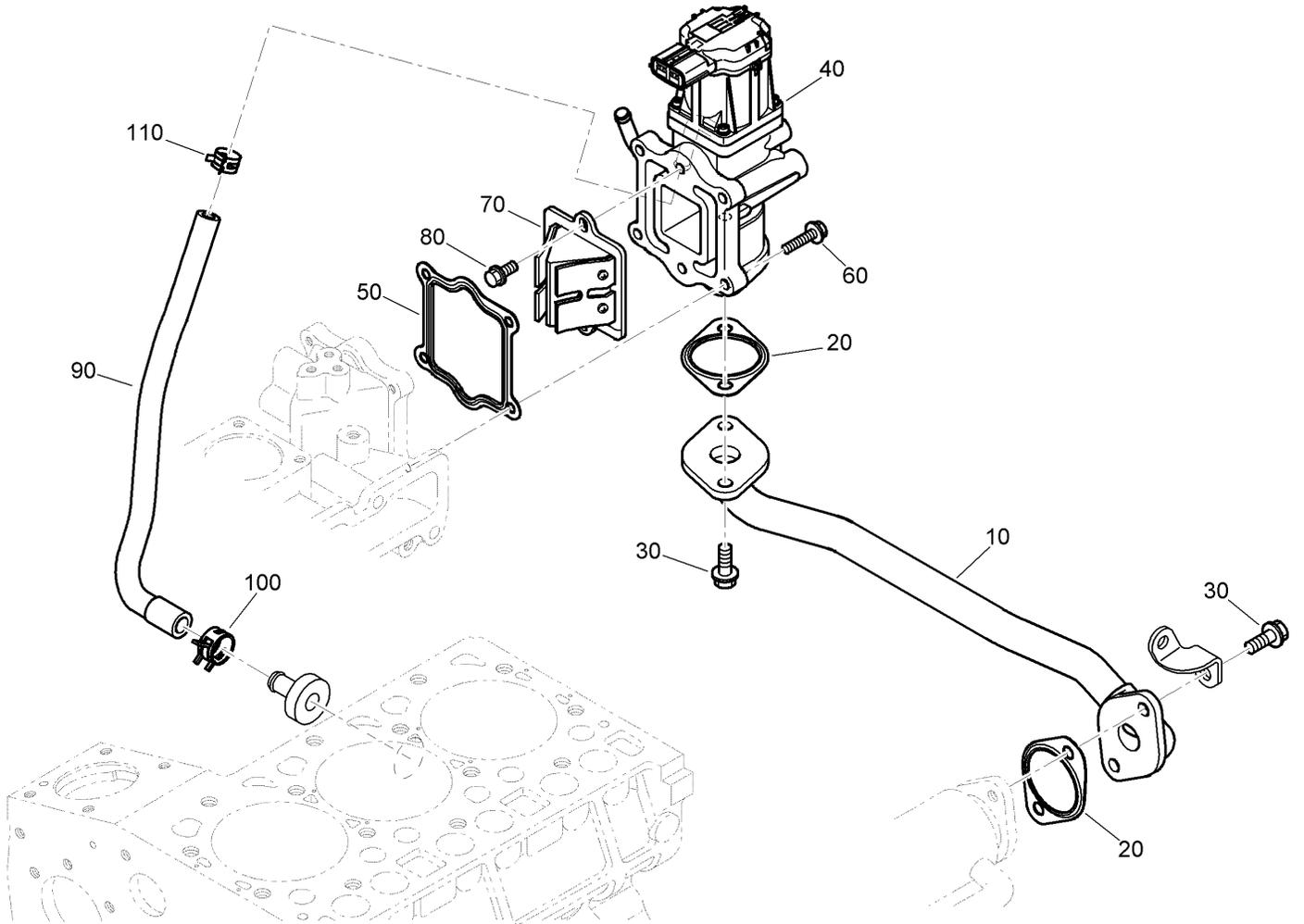
# Exhaust Manifold Assembly



## Exhaust Manifold Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9773	1	Manifold-Exhaust	30	139-9744	6	Stud
20	139-9760	1	Gasket-Manifold, Exhaust	40	139-9691	6	Nut-Flange

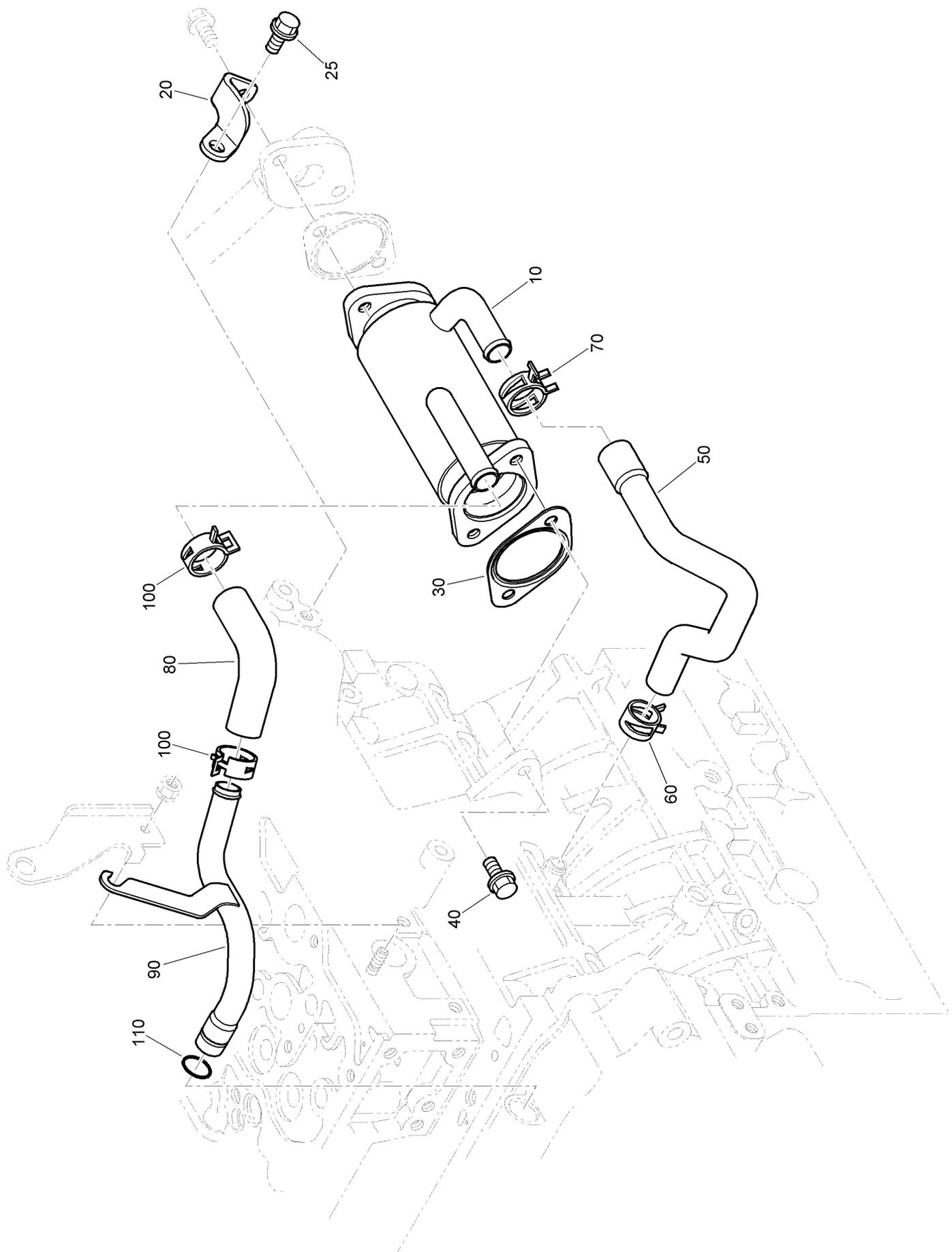
# Exhaust Gas Recirculation Assembly



## Exhaust Gas Recirculation Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9785	1	Pipe-E G R	70	139-9692	1	Valve-Lead
20	139-9751	2	Gasket-Cooler, E G R	80	100-1774	2	Bolt-Flange
30	115-8583	4	Bolt-Flange	90	139-9770	1	Hose
40	139-9789	1	E G R Valve ASM	100	105-2879	1	Clamp-Hose
50	139-9750	1	Gasket-Valve, E G R	110	139-9515	1	Clamp-Hose
60	105-3789	4	Bolt				

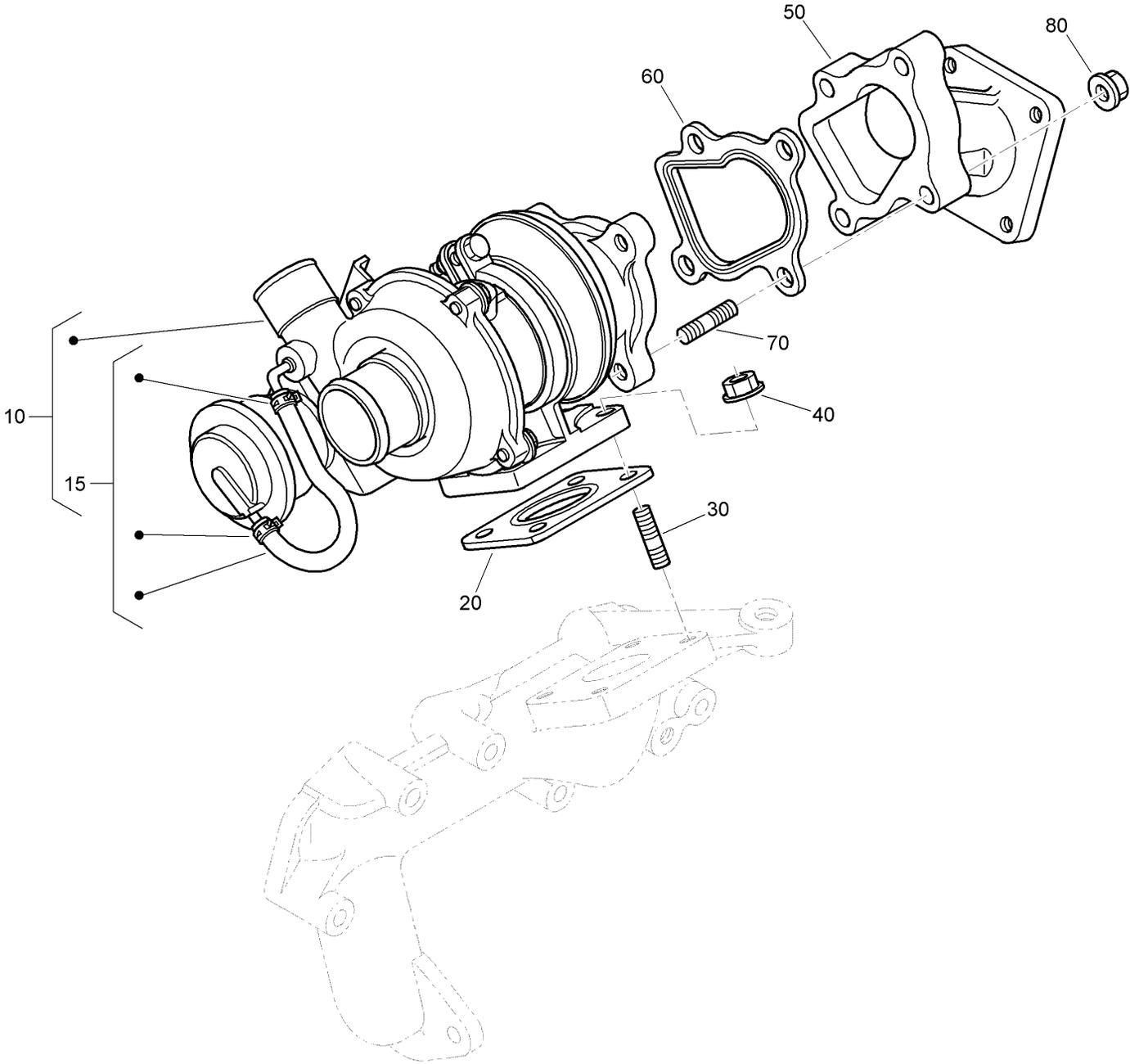
# Exhaust Gas Recirculation Cooler Assembly



## Exhaust Gas Recirculation Cooler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9793	1	Cooler-E G R	60	105-2879	1	Clamp-Hose
20	139-9794	1	Stay-Cooler, E G R	70	98-9714	1	Clamp-Hose
25	130-1159	1	Bolt-Flange	80	139-4703	1	Hose-E G R C2
30	139-9751	1	Gasket-Cooler, E G R	90	139-9753	1	Pipe-E G R, C2
40	115-8583	2	Bolt-Flange	100	139-9591	2	Clamp-Hose
50	139-9686	1	Hose-E G R, C1	110	139-9511	1	O-Ring

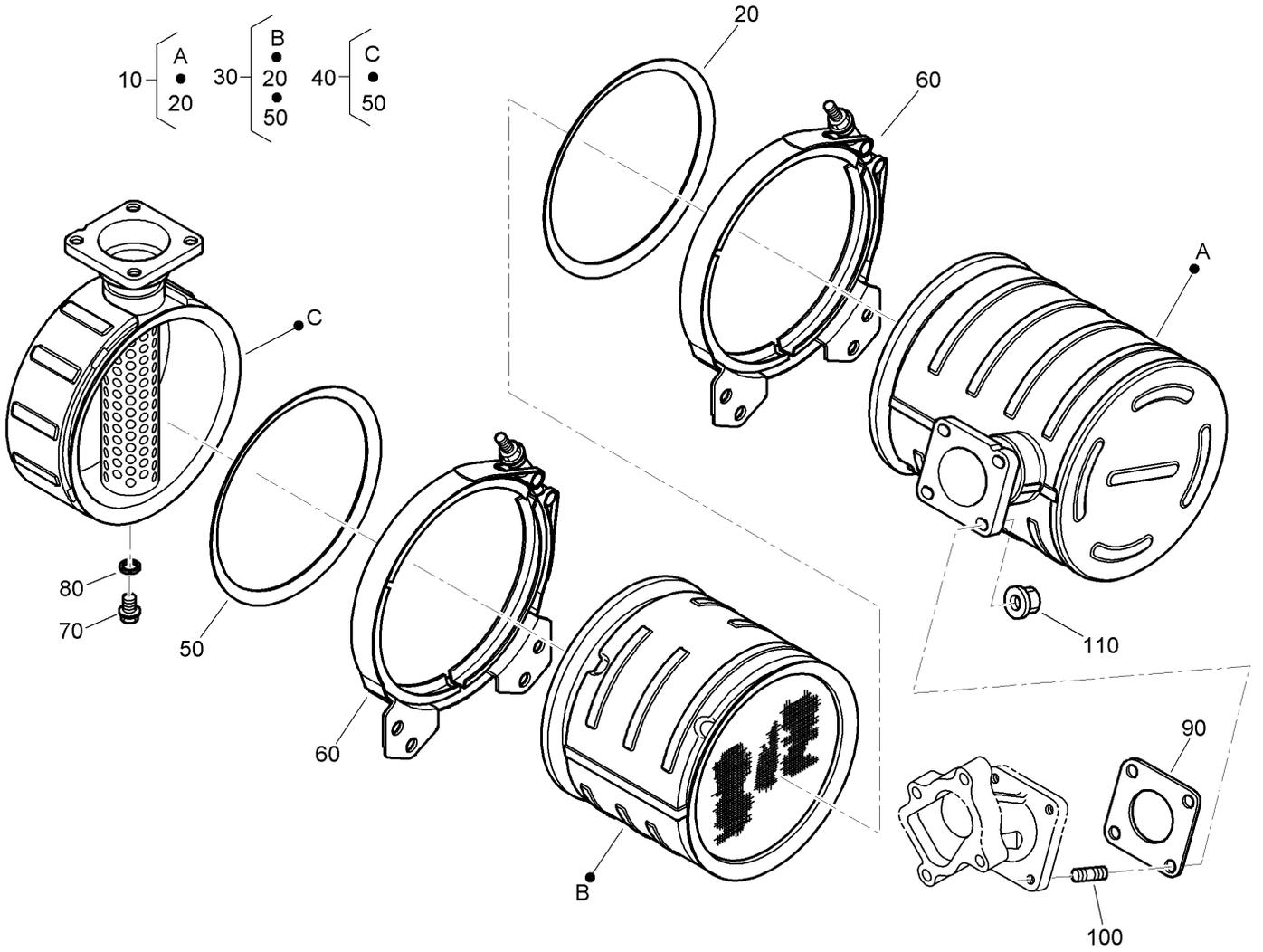
# Turbo Charger Assembly



## Turbo Charger Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9784	1	Turbo Charger ASM	50	139-9783	1	Flange-Muffler
15	139-9673	1	Hose ASM	60	139-9693	1	Gasket-Flange, Muffler
20	100-9314	1	Gasket	70	139-9625	4	Stud
30	139-9689	4	Bolt-Stud	80	139-9691	4	Nut-Flange
40	139-9691	4	Nut-Flange				

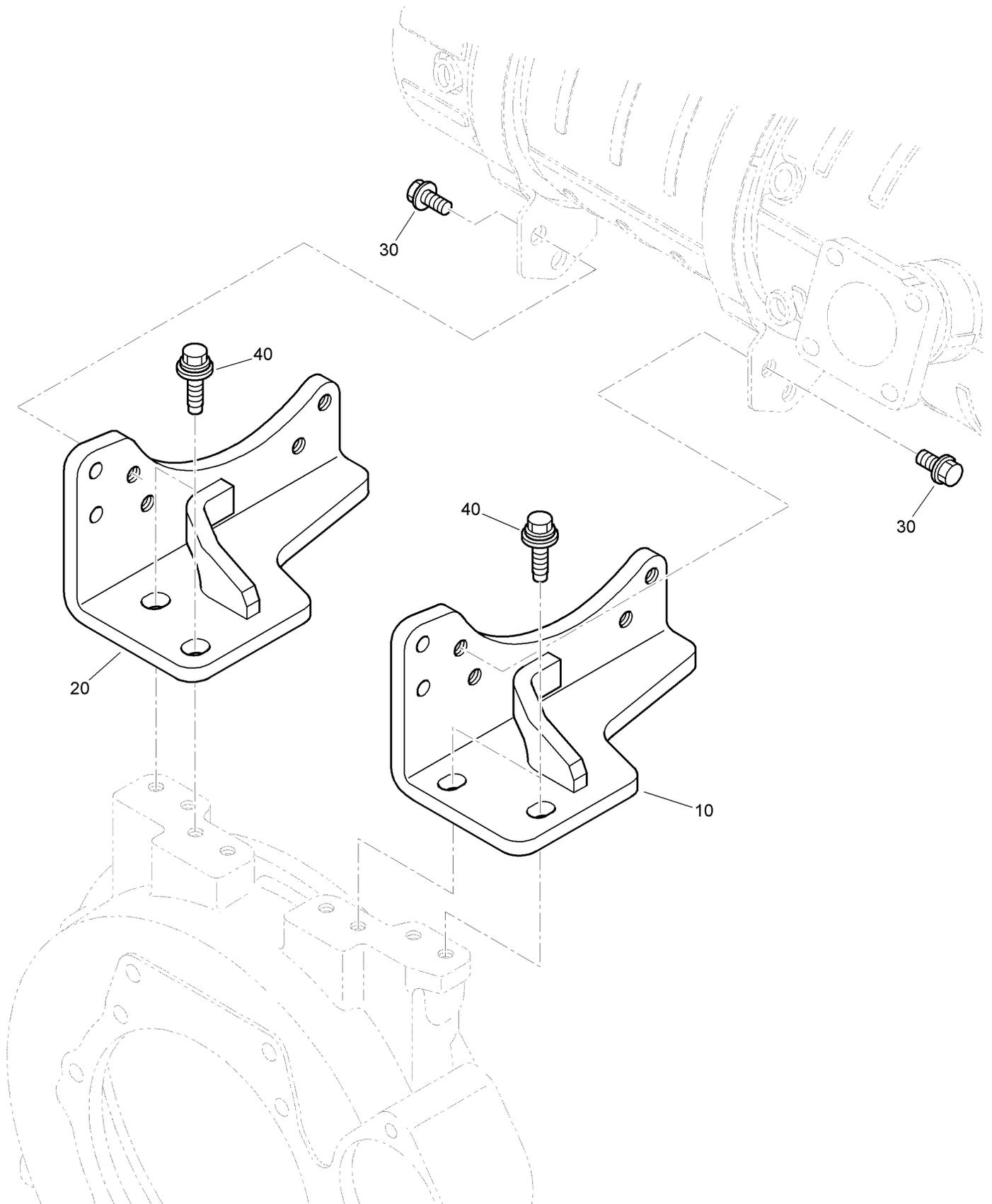
# Diesel Oxidation Catalyst Muffler Assembly



## Diesel Oxidation Catalyst Muffler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9797	1	Doc1 Catalyst Kit	70	100-1774	1	Bolt-Flange
20	139-9733	2	Gasket-D P F	80	98-7654	1	Gasket
30	139-4721	1	Doc2 Catalyst Kit	90	100-9333	1	Gasket-Muffler
40	139-9698	1	Body Kit	100	139-9690	4	Bolt-Stud
50	139-9733	1	Gasket-D P F	110	139-9691	4	Nut-Flange
60	139-4706	2	Bracket-V Band, D P F				

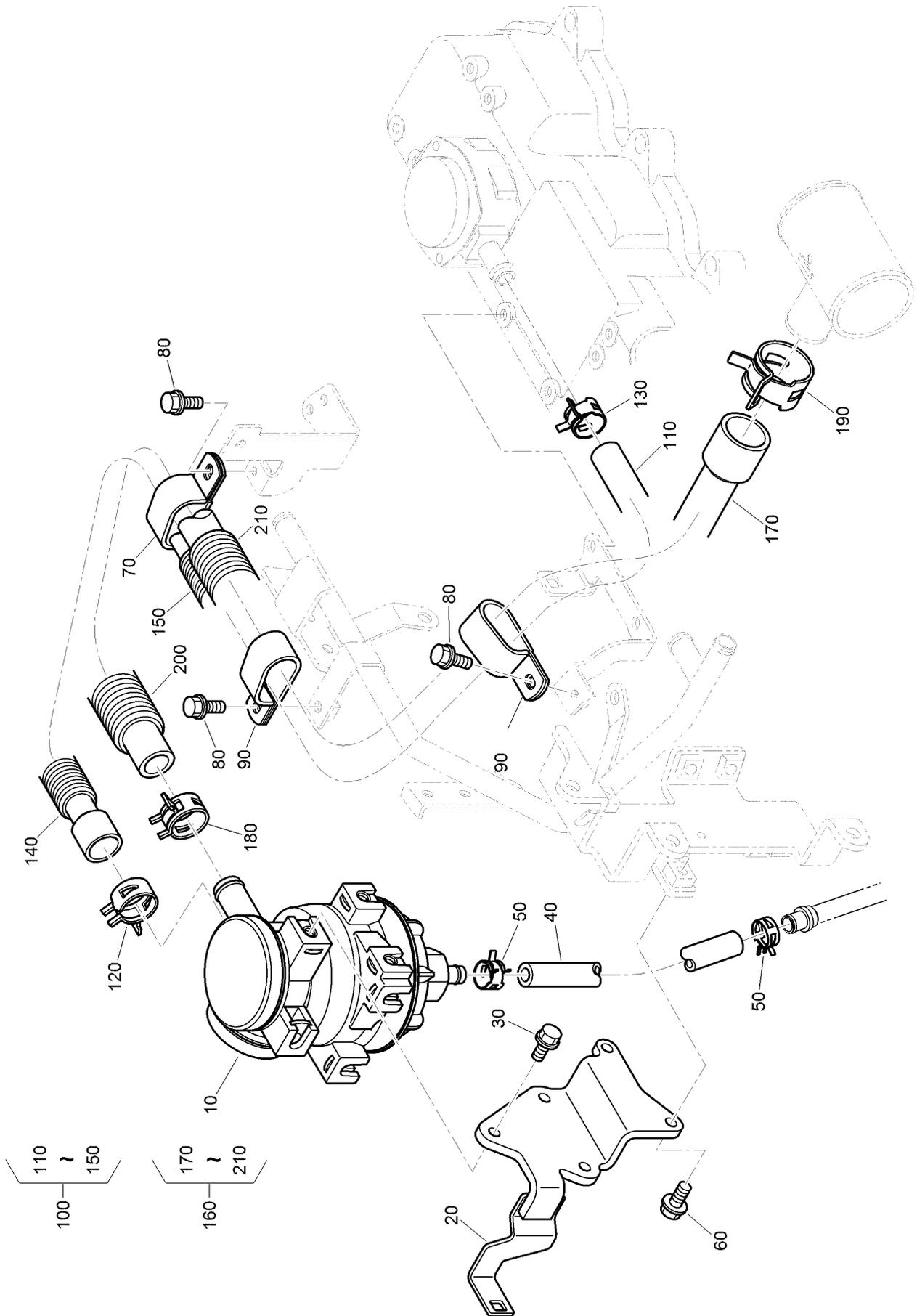
# Diesel Oxidation Catalyst Muffler Bracket Assembly



# Diesel Oxidation Catalyst Muffler Bracket Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9734	1	Bracket-D P F 1	30	127-0406	8	Bolt-Flange
20	139-9735	1	Bracket-D P F 2	40	139-4714	4	Bolt

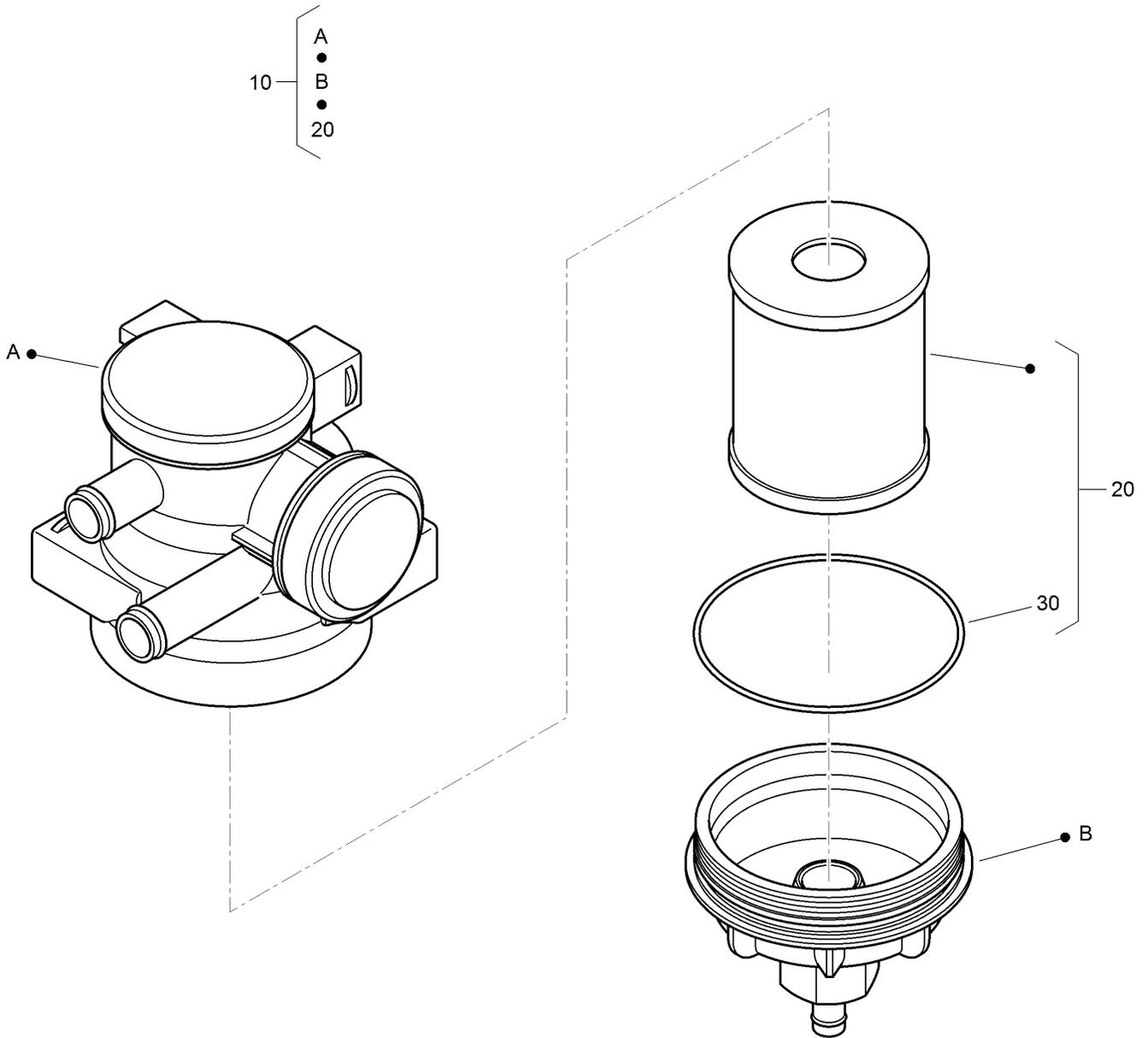
# Oil Separator Assembly



## Oil Separator Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9695	1	Separator ASM	120	98-9714	1	Clamp-Hose
20	139-9780	1	Bracket-Separator	130	115-8524	1	Clamp-Hose
30	127-0403	3	Bolt-Flange	140	139-9650	1	Tube-Pipe
40	139-9757	1	Tube-Return, Oil	150	139-9786	1	Tube-Corrugate
50	139-9515	2	Clamp-Hose	160	139-9779	1	Breather 2 Tube ASM
60	127-0403	2	Bolt-Flange	170	139-9782	1	Tube-Breather 2
70	139-9748	1	Clamp-Hose	180	98-9714	1	Clamp-Hose
80	100-1774	3	Bolt-Flange	190	139-9516	1	Clamp-Hose
90	139-4708	2	Clamp-Hose	200	139-9787	1	Tube-Corrugate
100	139-9778	1	Breather 1 Tube ASM	210	139-9788	1	Tube-Corrugate
110	139-9781	1	Tube-Breather 1				

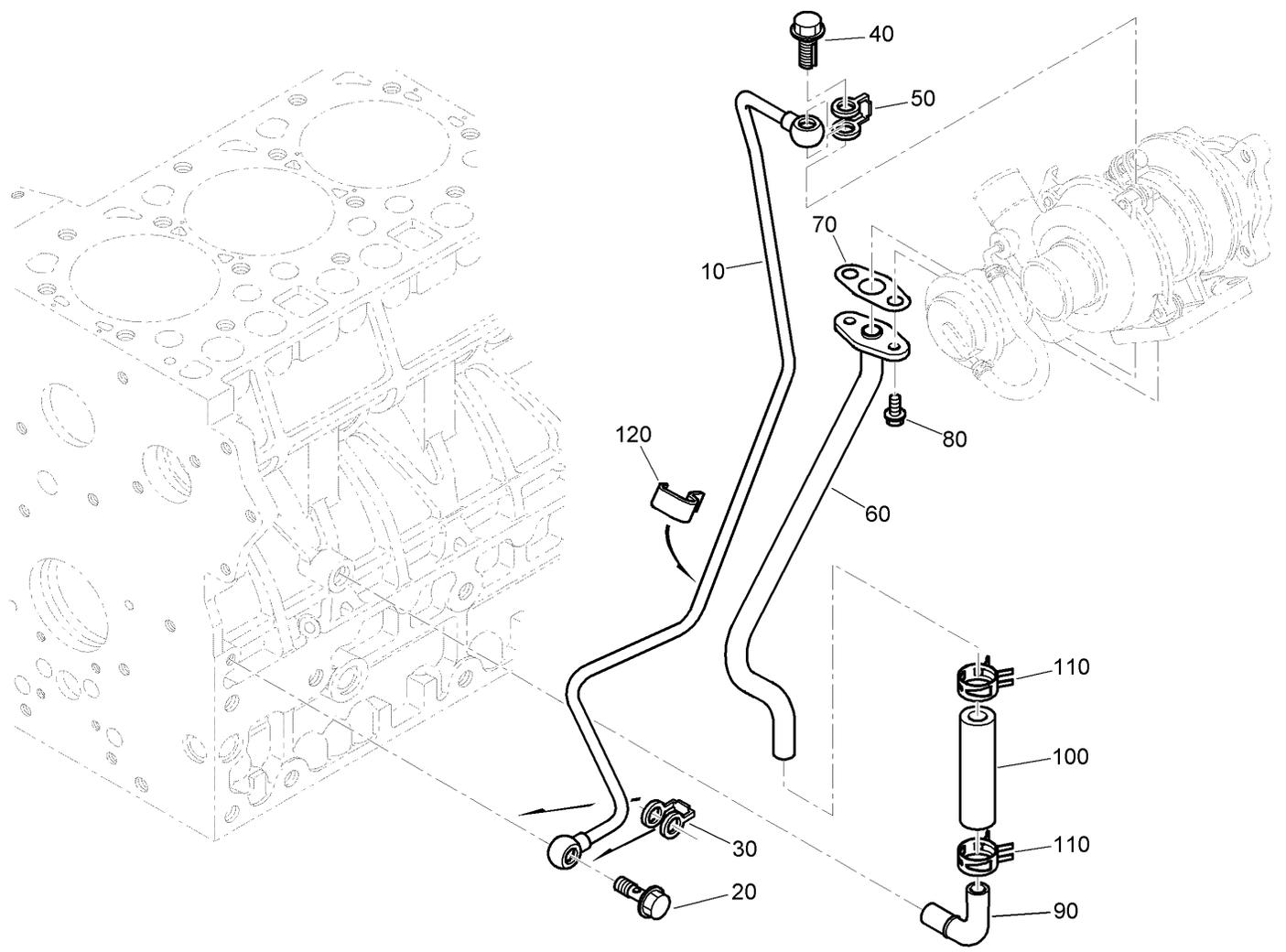
# Oil Separator (Component Parts) Assembly



# Oil Separator (Component Parts) Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9695	1	Separator ASM
20	139-9697	1	Element Kit
30	139-9696	1	O-Ring

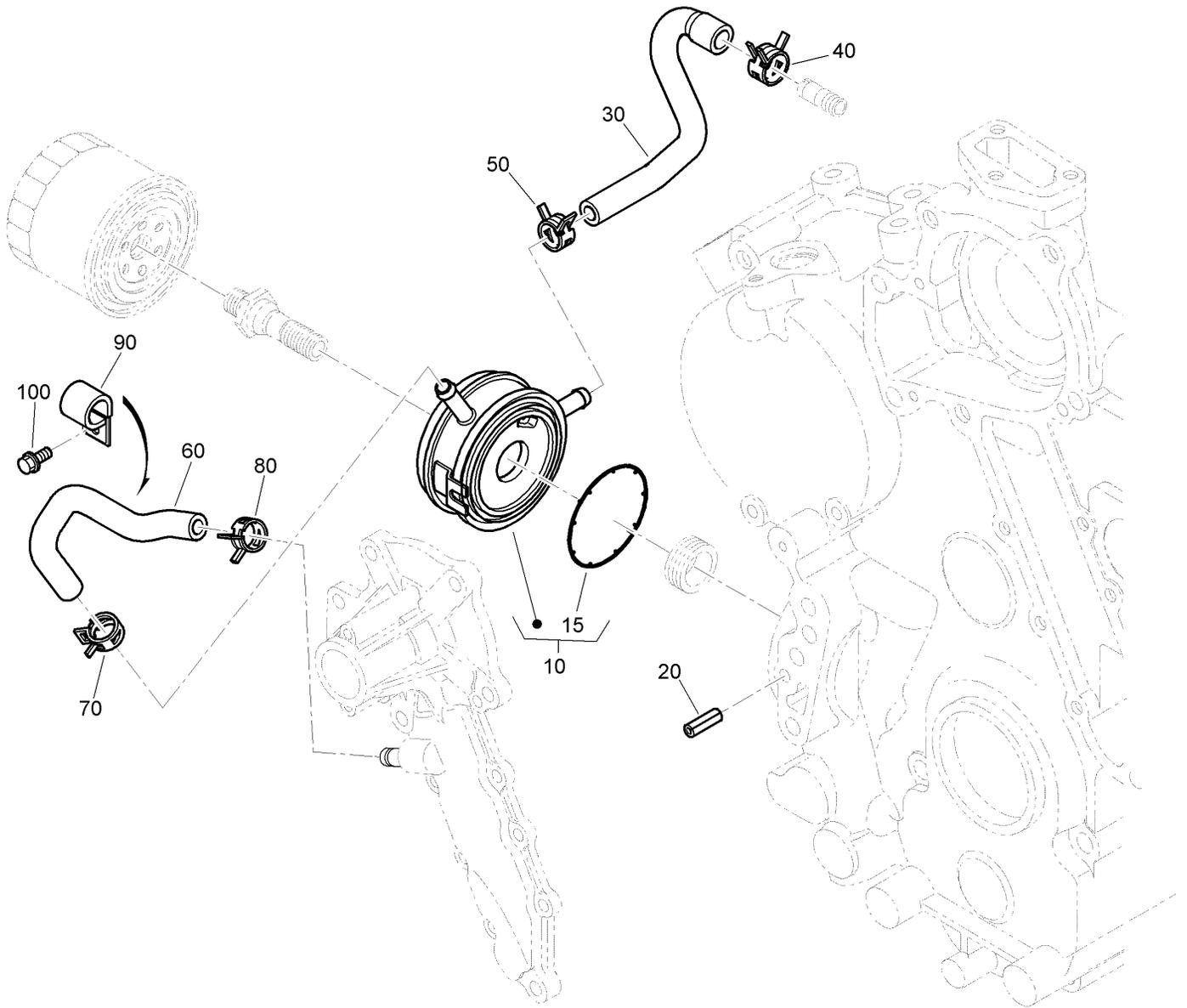
# Oil Pipe (Turbo Charger) Assembly



## Oil Pipe (Turbo Charger) Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9774	1	Pipe	70	139-9627	1	Gasket-Pipe, Oil
20	130-1564	1	Bolt-Connect	80	100-1774	2	Bolt-Flange
30	139-9639	1	Gasket	90	100-9323	1	Pipe-Oil
40	139-9679	1	Bolt-Joint, Eye	100	139-9680	1	Tube-Oil
50	130-1423	1	Gasket	110	98-9714	2	Clamp-Hose
60	139-9775	1	Pipe-Oil 2	120	139-9776	1	Clamp-Pipe

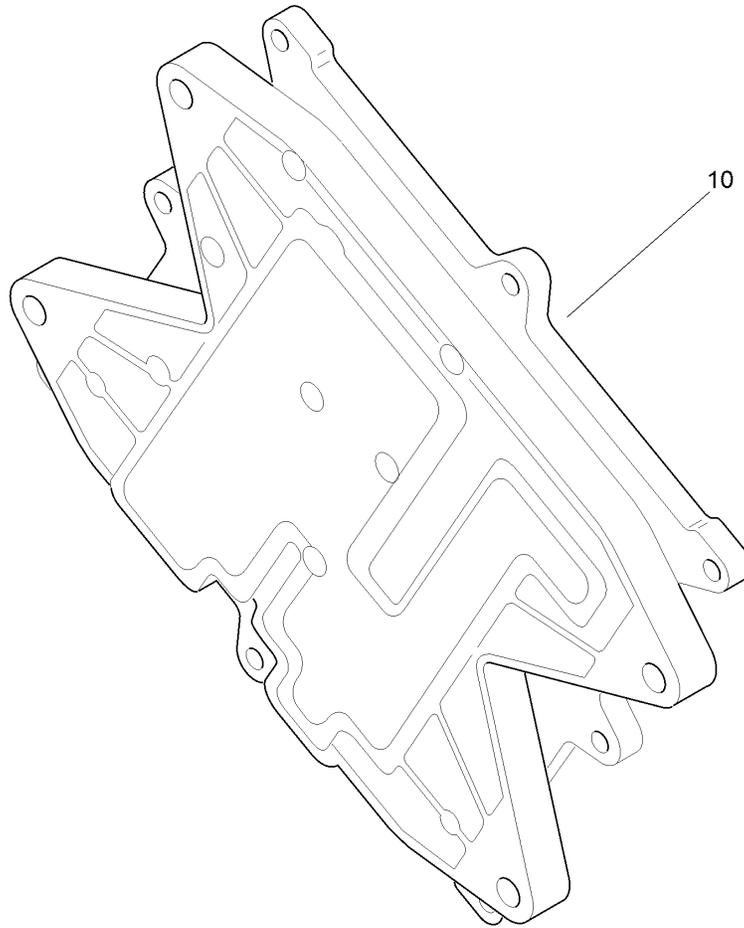
# Oil Cooler Assembly



## Oil Cooler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9666	1	Oil Cooler ASM	60	139-9736	1	Hose-Cooler, Oil
15	139-9667	1	Packing	70	98-9579	1	Band-Pipe
20	130-1169	1	Pin-Roller	80	98-9579	1	Band-Pipe
30	139-9604	1	Hose-Cooler, Oil	90	139-9737	1	Clamp
40	105-2879	1	Clamp-Hose	100	100-1774	1	Bolt-Flange
50	98-9579	1	Band-Pipe				

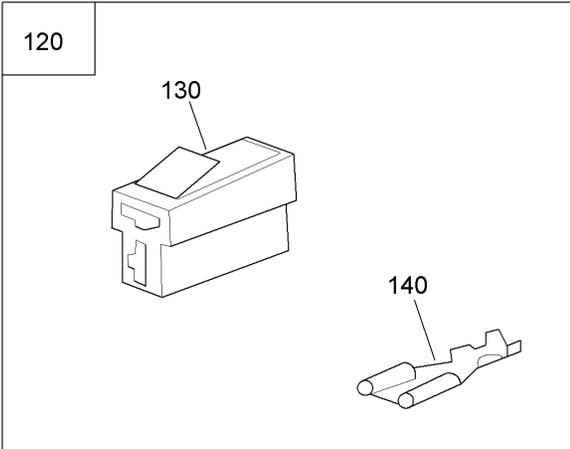
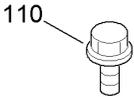
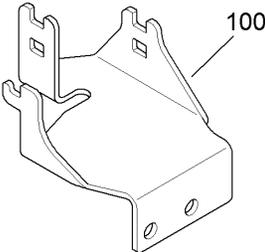
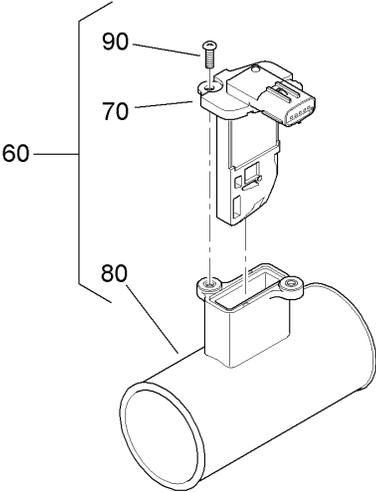
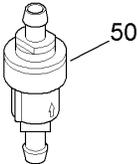
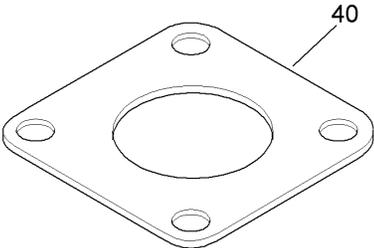
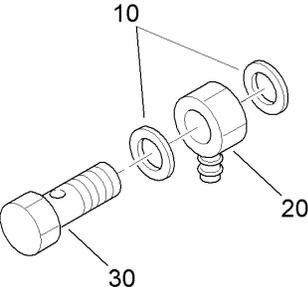
# Electronic Control Unit Assembly



# Electronic Control Unit Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9681	1	E C U ASM

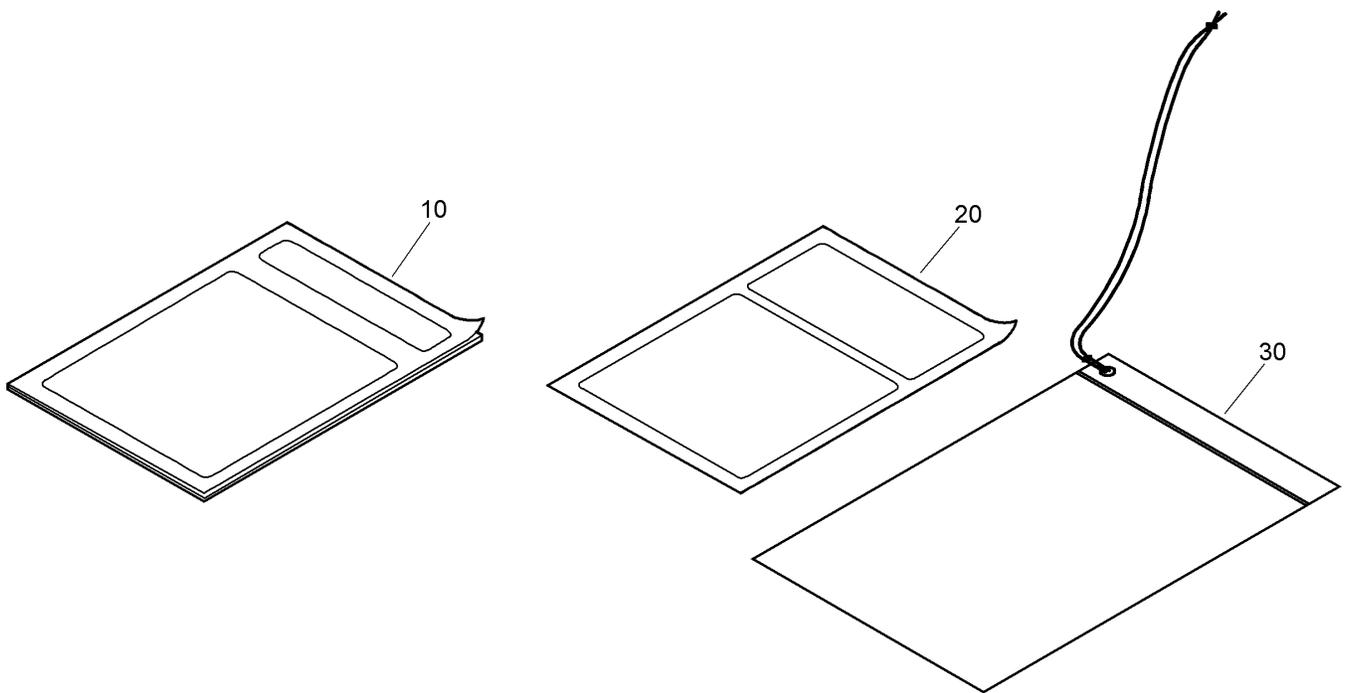
# Miscellaneous Engine Parts



## Miscellaneous Engine Parts (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	137-0067	8	O-Ring	80	139-9730	1	Pipe-Flow, Air
20	137-0065	4	Adapter-Fuel	90	139-9507	2	Screw-Phillips, Pan Head
30	137-0066	4	Bolt-Joint	100	139-9633	1	Bracket
40	100-9333	1	Gasket-Muffler	110	130-1159	2	Bolt-Flange
50	139-9669	1	Valve-Check, Fuel	120	98-9699	2	Terminal
60	136-4741	1	Sensor	130	139-9590	1	Coupler ASM
70	139-9688	1	Sensor-Flow, Air	140	98-9698	1	Connector

# Operator Manual



# Operator Manual (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
10	139-9699	1	Manual-Operator
20	139-9682	1	Manual-Instruction
30	139-9687	1	Bag-Plastic

# Attachments and Accessories

## For 22530 TXL 2000 Tool Carrier

<b>Product Name</b>	<b>Model/Part</b>
Locking Fuel Cap.....	126-4107
Green Ultra-Low Sulfur Diesel Fuel Cap.....	136-4866
Light Kit.....	136-4890
1000 Hour Filter Kit.....	136-4897
50 Hour Filter Kit.....	136-4898
400 Hour Filter Kit.....	136-4899
Telescoping Auxiliary Wire Harness Kit.....	139-1186
Auger Drive.....	22532
Trencher Head.....	22533
Brush Cutter.....	22534
Grapple.....	22535
Power Rake.....	22536
Angle Broom.....	22538
Skeleton Grapple.....	22541
Tiller.....	22542
Pick-Up Broom.....	22543
High Volume Bucket with Edge.....	22546
Standard Bucket with Edge.....	22547
Grading Bucket.....	22548
Adjustable Forks.....	22549
Leveler.....	22550
U-Blade.....	22572
Stump Bucket.....	22573
Standard Bucket without Edge.....	22576

**Notes:**

**Notes:**

**Notes:**



**Count on it.**