Form No. 3324-927

Turf Sweeper 4800GD

Model No. 44044—210000001 and Up

Parts Catalog

PROTOTYPE

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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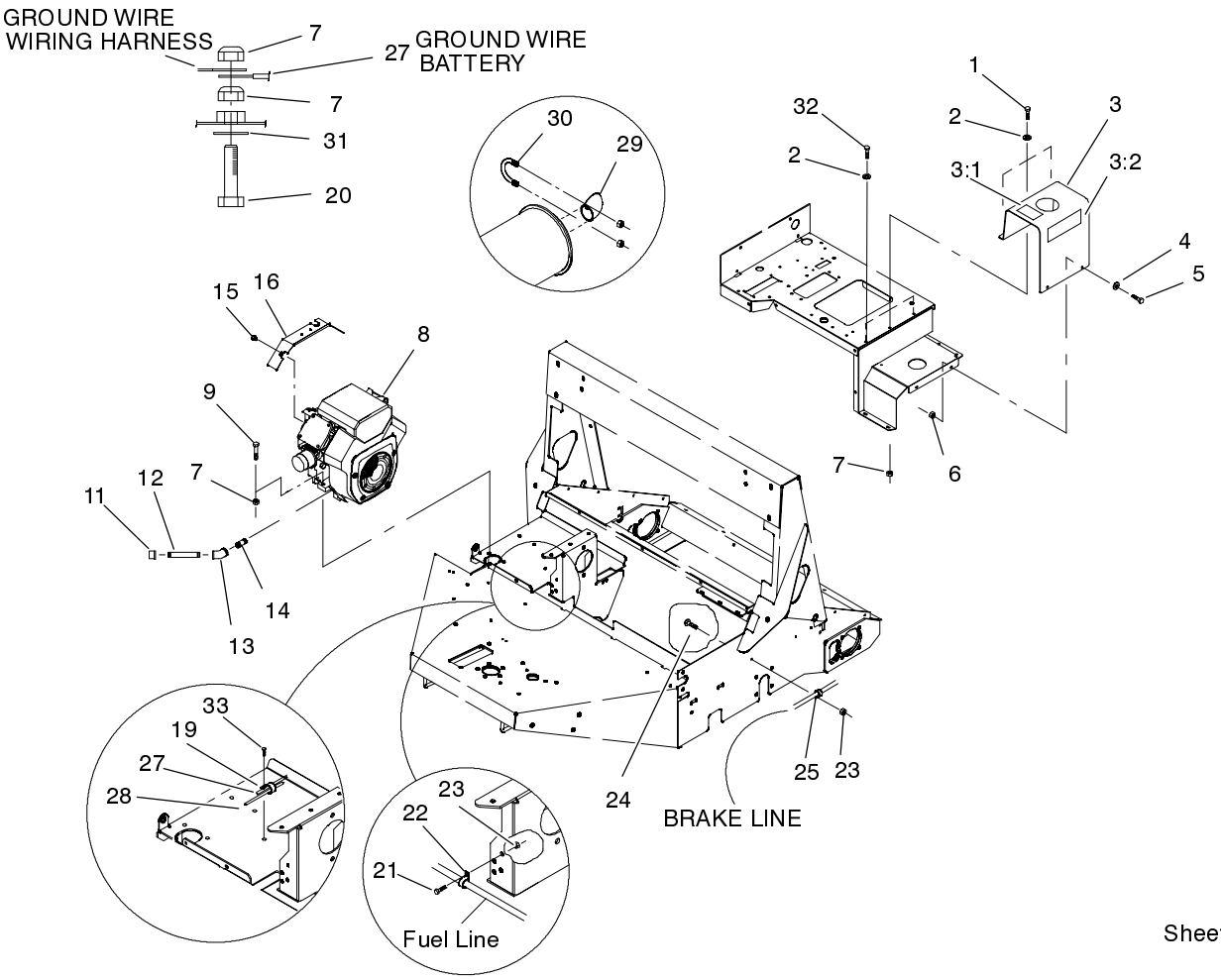
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head

PROTOTYPE



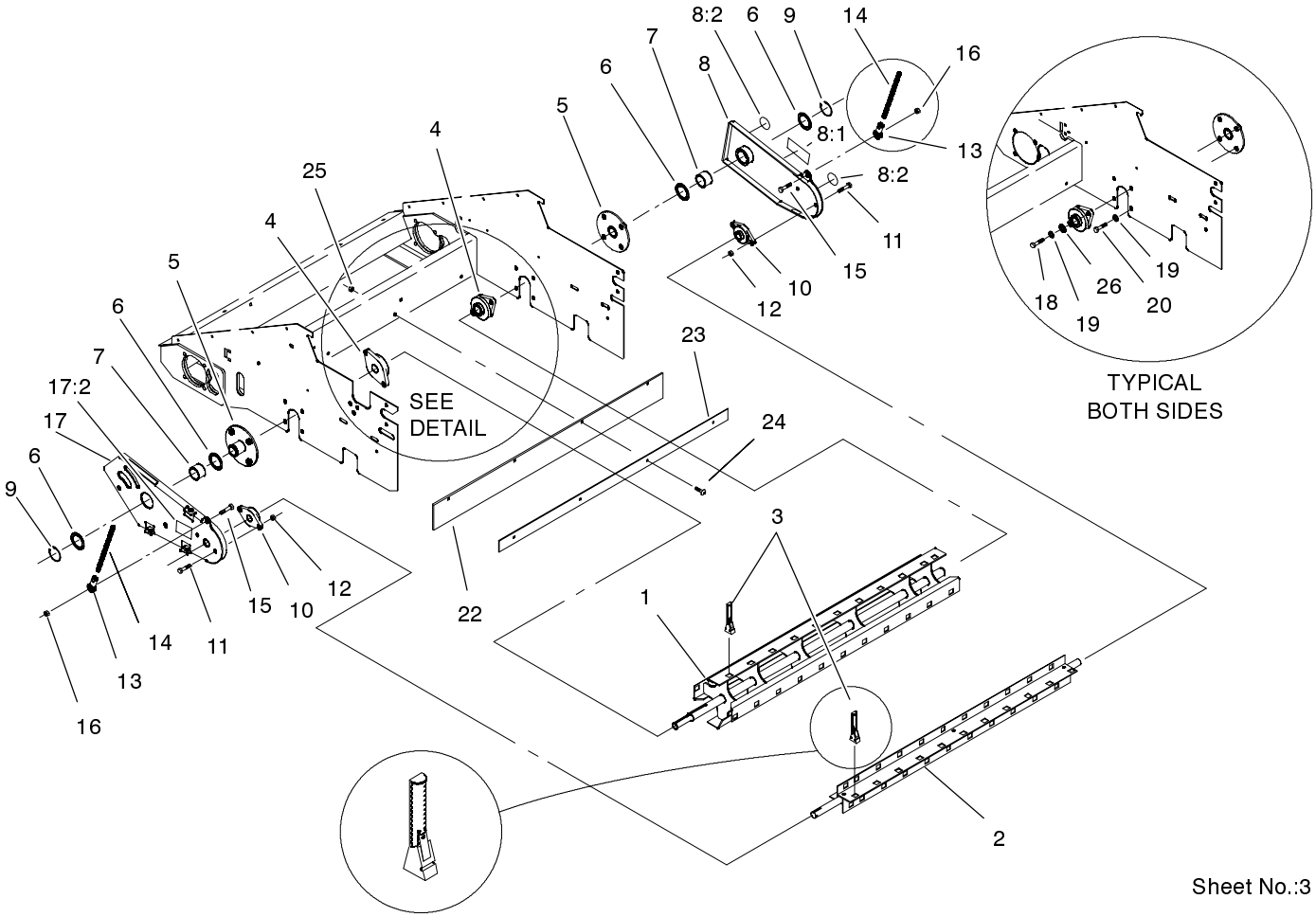
Sheet No.:2

Engine Mounting Assembly

Ref. No.	Part No.	Qty.	Description
1	323-6	2	Screw-HH
2	3256-24	3	Washer-Flat
3	95-4850	1	Cover-Tank, Gas ASM
3:1	27-7310	1	Decal-Refueling
3:2	53-4420	1	Decal-Gas
4	3256-23	2	Washer-Flat
5	322-5	2	Screw-HH
6	3296-29	2	Nut-Lock
7	3296-39	8	Nut-Lock, NI
8	95-4907	1	Engine-Kohler, 18hp
9	323-9	3	Screw-HH
11	288-10	1	Cap-Pipe
12	289-48	1	Nipple
13	95-4824	1	Fitting-Hyd, 45°
14	01-456-0050	1	Nipple-Pipe
15	33103-012	2	Screw-HHF
16	95-4856	1	Engine Heat Guard ASM
19	2412-105	1	Clamp-Tube, Double
20	323-12	1	Screw-HH
21	321-4	1	Screw-HH
22	2412-73	1	Clamp-R
23	3296-42	3	Nut-Lock, NI
24	3229-1	2	Screw-CARR
25	2412-89	2	Clamp

Ref. No.	Part No.	Qty.	Description
27	95-4828	1	Cable-Battery, Neg.
28	95-4827	1	Cable-Battery, Pos.
29	95-4797	1	Exhaust-Outlet, 90°
30	2112-11	1	Clamp-Muffler
31	3255-9	1	Washer-Lock/Ext
32	323-4	1	Screw-HH
33	32144-14	1	Screw-HWH

PROTOTYPE

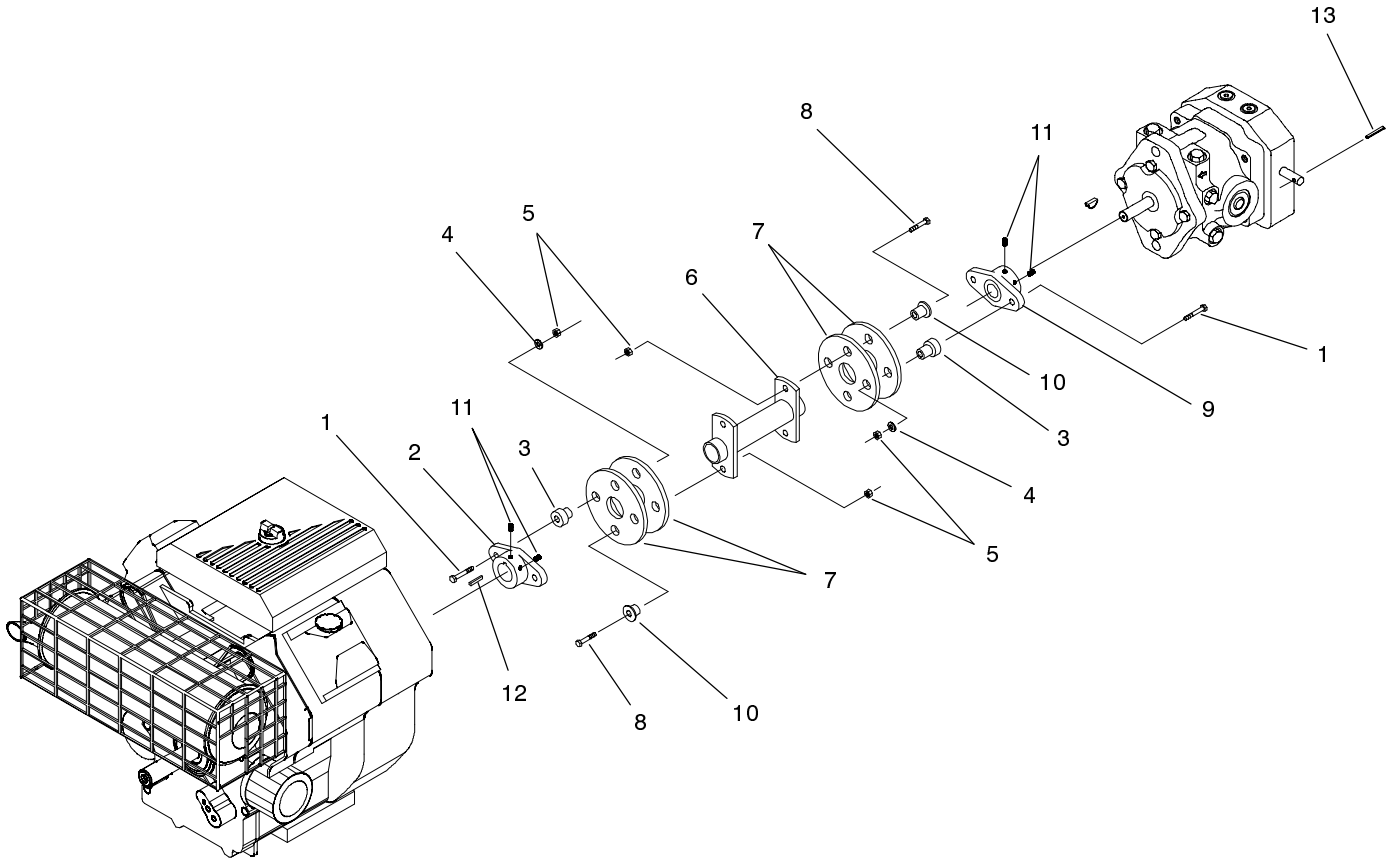


Reel Assembly

Ref. No.	Part No.	Qty.	Description
1	95-4936-03	1	Reel-Rear
2	95-4934-03	1	Reel-Front
3	01-279-0010	88	Finger-Rubber
4	98-8873	2	Bearing-Flange
5	95-4913-03	2	Spindle-Reel
6	01-168-2810	4	Bushing-Narrow
7	98-8856	2	Bushing-Oilight
8	98-8883	1	LH Reel Plate ASM
8:1	01-506-0080	1	Decal-Keep Hands & Feet
8:2	58-6520	2	Decal-Grease
9	98-8858	2	Ring-Retaining
10	98-8872	2	Bearing-Flange
11	324-5	4	Screw-HH
12	3296-48	4	Nut-Lock NI
13	2411-44	2	End-Rod
14	95-4822	2	All Thread
15	325-6	2	Screw-HH
16	3296-23	2	Nut-Lock, NI
17	98-8882	1	RH Reel Plate ASM
17:2	88-8950	1	Decal-Warning
18	324-7	4	Screw-HH
19	3253-6	8	Washer-Lock/Sp
20	324-4	4	Screw-HH
22	98-8878	1	Deflector - Rubber
23	98-8879-01	1	Plate-Backing

Ref. No.	Part No.	Qty.	Description
24	3230-2	4	Screw-CARR
25	3296-29	4	Nut-Lock
26	3256-25	4	Washer-Flat

PROTOTYPE



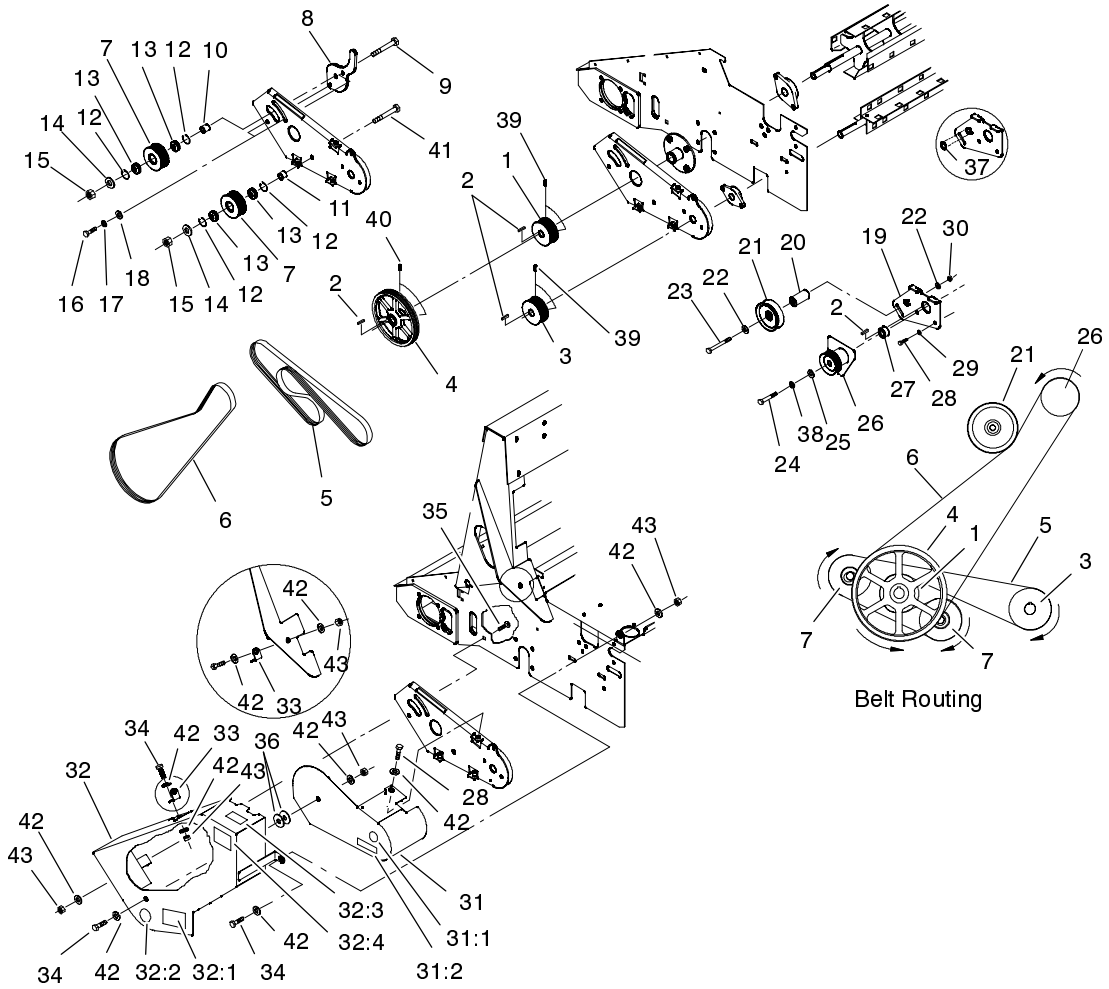
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Drive Shaft - Pump Assembly

Ref. No.	Part No.	Qty.	Description
1	322-10	4	Screw-HH
2	27-1960	1	Hub-Engine
3	71-4410	4	Spacer
4	3256-23	4	Washer-Flat
5	3296-29	8	Nut-Lock
6	71-4400-03	1	Coupling-Drive
7	44-2230	4	Coupling-Rubber
8	322-7	4	Screw-HH
9	33-4380	1	Hub-Pump
10	71-4411	4	Spacer
11	3241-5	4	Screw-Set
12	5-4916	1	Key
13	32121-6	1	Pin-Roll

Ref. No.	Part No.	Qty.	Description

PROTOTYPE



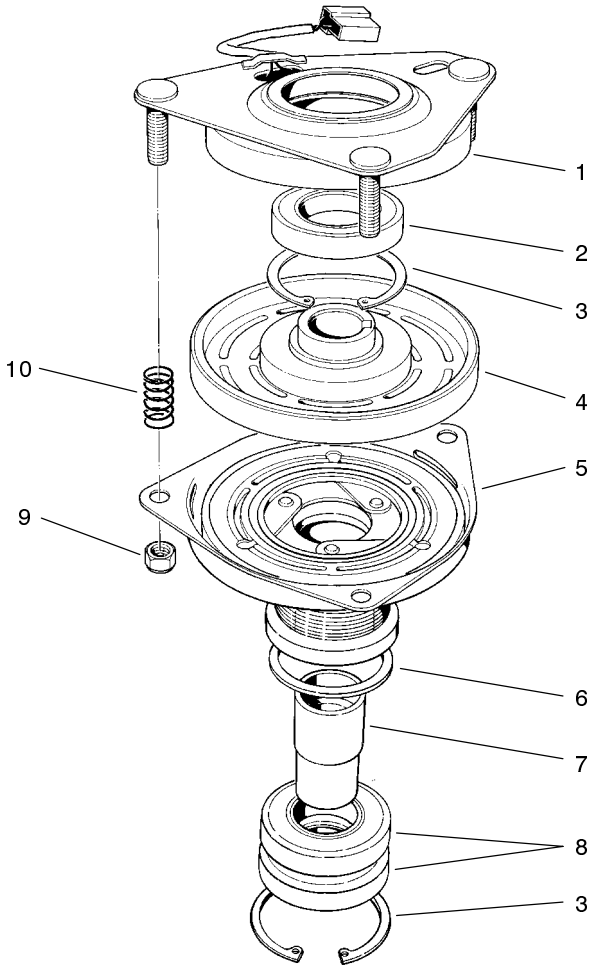
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Belt Drive and Clutch Assembly

Ref. No.	Part No.	Qty.	Description
1	98-8853	1	Pulley-Goodyear
2	7-0238	4	Key-Square
3	98-8851	1	Pulley
4	98-5351	1	Pulley
5	98-8867	1	Belt-Poly
6	98-8868	1	Belt-Poly
7	98-8852	2	Pulley-Idler
8	98-8850-03	1	Plate-Adjustment Arm
9	327-16	1	Screw-HH
10	98-8863	1	Spacer
11	98-8862	1	Spacer
12	98-8859	4	Ring-Retaining, Int.
13	98-8854	4	Bearing
14	3256-27	2	Washer-Flat
15	3296-53	2	Nut-Lock, NI
16	325-4	2	Screw-HH
17	3253-7	2	Washer-Lock
18	3256-6	2	Washer-Flat
19	95-4912-03	1	Bracket-Clutch
20	98-8861	1	Spacer
21	01-268-0370	1	Pulley
22	3256-26	2	Washer-Flat
23	325-19	1	Screw-HH
24	3212-11	1	Screw-HH
25	70-8040	1	Washer
26	98-5308	1	Electric Clutch ASM

Ref. No.	Part No.	Qty.	Description
27	98-8860	1	Spacer
28	323-6	7	Screw-HH
29	3253-5	4	Washer-Lock
30	3296-23	1	Nut-Lock, NI
31	98-8884	1	Lower Guard ASM
31:1	58-6520	1	Decal-Grease
31:2	67-5360	1	Decal-Danger
32	98-8881	1	Upper Guard ASM
32:1	01-506-0080	1	Decal-Keep Hands & Feet
32:2	58-6520	1	Decal-Grease
32:3	67-5360	1	Decal-Danger
32:5	98-8880	1	Decal-Belt Routing
33	98-8855-03	1	Bracket-Upper Guard
34	323-7	4	Screw-HH
35	3231-28	1	Screw-CARR
36	95-4896	2	Washer-Nylon
37	98-8529	1	Grommet
38	3253-6	1	Washer-Lock/Sp
39	01-163-0030	4	Setscrew-Hollow
40	3246-3	2	Screw-HS
41	327-14	1	Screw-HH
42	3256-24	12	Washer-Flat
43	3296-39	5	Nut-Lock, NI

PROTOTYPE



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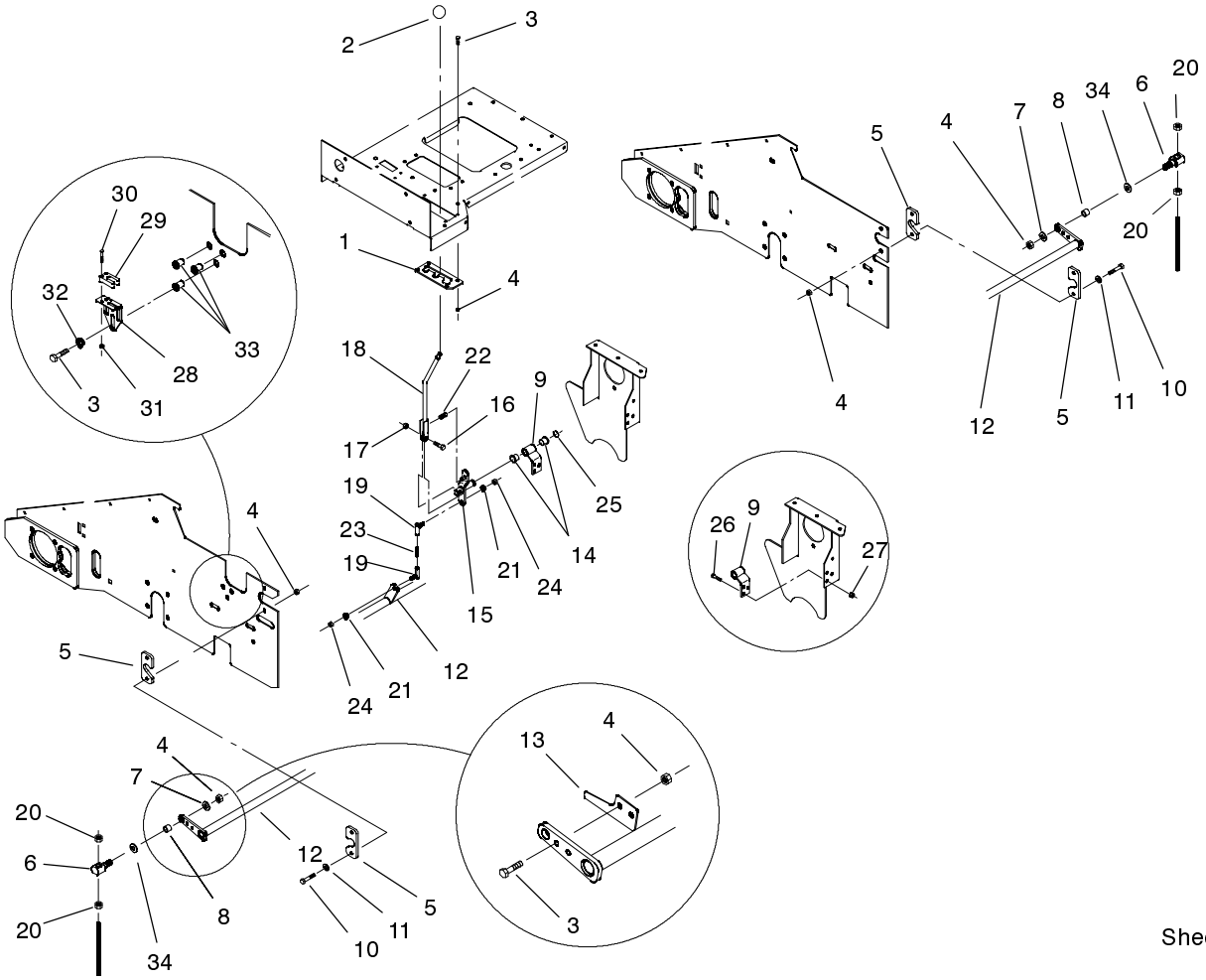
T-3746

Electric Clutch Assembly No. 98-5308

Ref. No.	Part No.	Qty.	Description
1	44-8350	1	Field Bearing ASM
2	251-292	1	Bearing-Field
3	44-8310	2	Ring-Retaining
4	44-8360	1	Field Coil-Rotor / Bearing ASM
5	98-5333	1	Armature & Pulley ASM
6	44-8330	1	Spacer-Pulley Bearing
7	98-5334	1	Collar-Bearing, Clutch
8	251-291	1	Bearing-Pulley
9	3296-6	3	Nut-Lock, NI
10	44-8320	3	Spring

Ref. No.	Part No.	Qty.	Description

PROTOTYPE



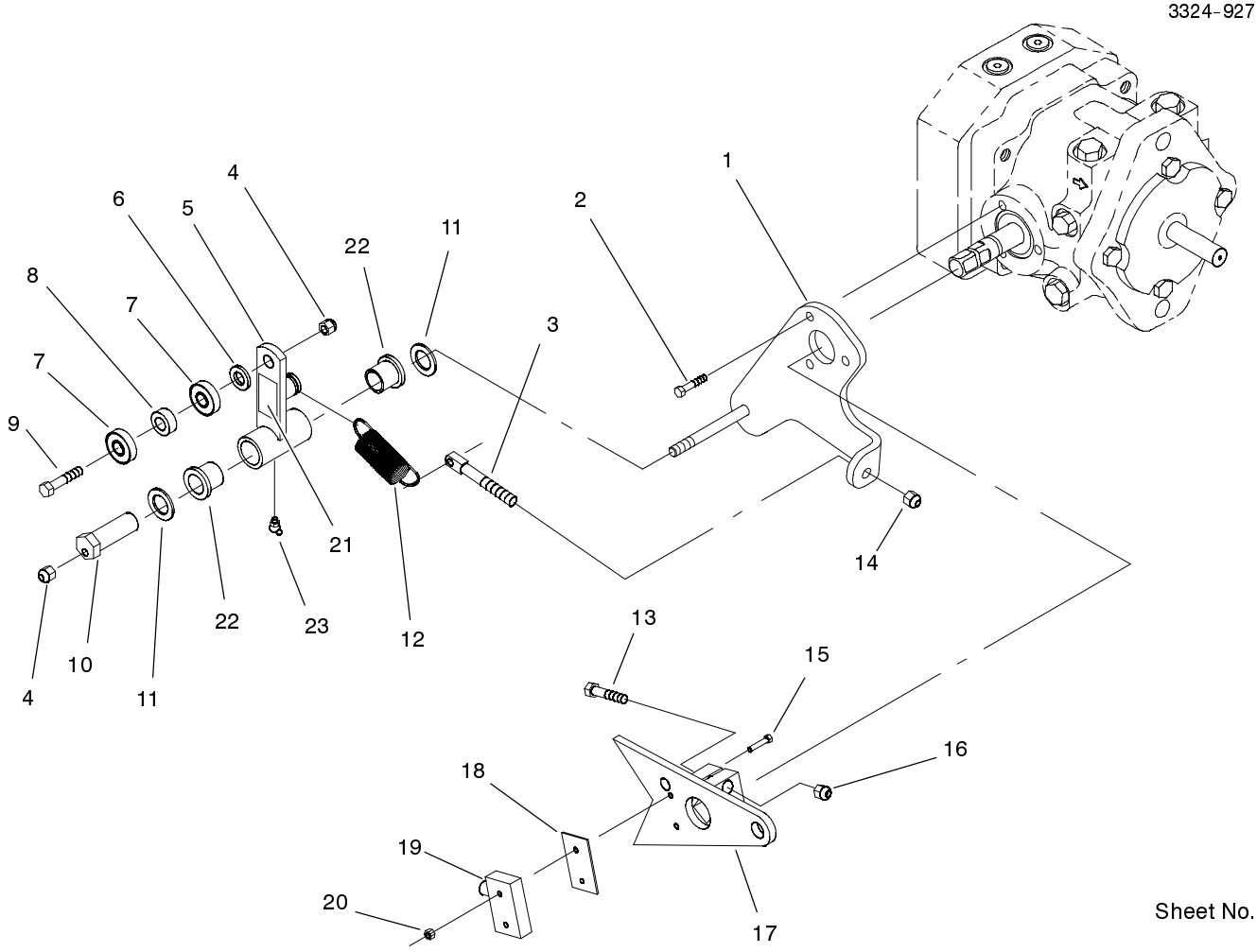
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Reel Lift Assembly

Ref. No.	Part No.	Qty.	Description
1	98-8864	1	Gate-Reel
2	233-48	1	Knob
3	323-6	9	Screw-HH
4	3296-39	12	Nut-Lock, NI
5	95-0272	4	Bushing
6	92-2344	2	Trunnion
7	3256-4	2	Washer-Flat
8	95-4782	2	Bushing
9	95-4888-03	1	Bracket-Lift, Reel
10	323-8	4	Screw-HH
11	3256-24	4	Washer-Flat
12	95-0179-03	1	Rod-Lift, Reel
13	98-8865-03	1	Plate-Switch
14	256-10	2	Bushing-Flange
15	95-4891	1	Pivot-Lift, Reel
16	325-5	1	Screw-HH
17	3296-45	1	Nut-Lock, NI
18	95-4702	1	Handle-Lift, Reel
19	01-250-0040	2	Ball Joint ASM
20	3219-5	4	Nut-Hex
21	3253-5	2	Washer-Lock
22	01-261-0330	1	Spring Danly Blue
23	01-650-1100	1	All Thread
24	3220-3	2	Nut-Jam
25	95-4893	1	Ring-Retaining, Ext
26	322-5	3	Screw-HH

Ref. No.	Part No.	Qty.	Description
27	3296-29	3	Nut-Lock
28	98-8866	1	Bracket-Switch
29	98-4132	1	Switch-Reed
30	32105-29	2	Screw-SHWH
31	3296-54	2	Nut-Lock NI
32	3253-21	3	Washer-Lock
33	32148-9	3	Nut-Insert
34	3256-26	3	Washer-Flat

PROTOTYPE



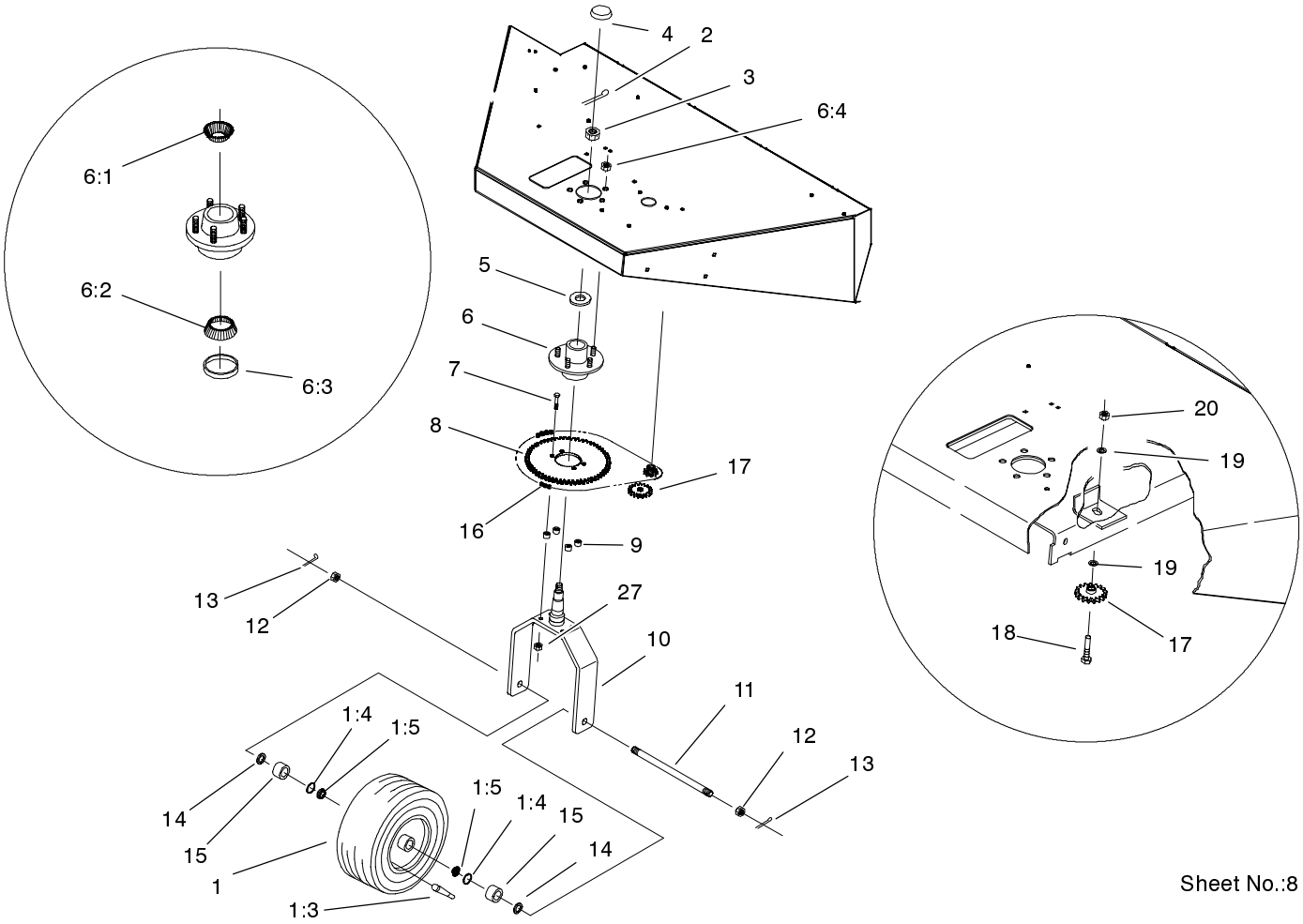
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Neutral Return System Assembly

Ref. No.	Part No.	Qty.	Description
1	95-0347-03	1	Plate-Neutral
2	49-2040	3	Screw-Tapping
3	99-8194	1	Pin-Adjusting
4	3296-29	2	Nut-Lock
5	85-8461-03	1	Arm-Switch
6	75-5470	1	Spacer-Bearing
7	251-259	2	Bearing
8	85-9120	1	Spacer-Tilt Pivot
9	322-8	1	Screw-HH
10	76-8640	1	Stud-Traction
11	3-6498	2	Washer-Thrust
12	85-9030	1	Spring-Extension
13	323-10	1	Screw-HH
14	3296-4	1	Nut-Lock, NI
15	32105-21	2	Screw-HH
16	3296-39	1	Nut-Lock, NI
17	85-8300-03	1	Lever-Pump
18	85-9150	1	Plate-Switch
19	29-6163	1	Switch-Micro
20	3296-9	2	Nut-Lock NI
21	85-8860	1	Decal-Eccentric Bolt
22	256-113	2	Bushing-Flange
23	302-60	1	Fitting-Lube

Ref. No.	Part No.	Qty.	Description

PROTOTYPE



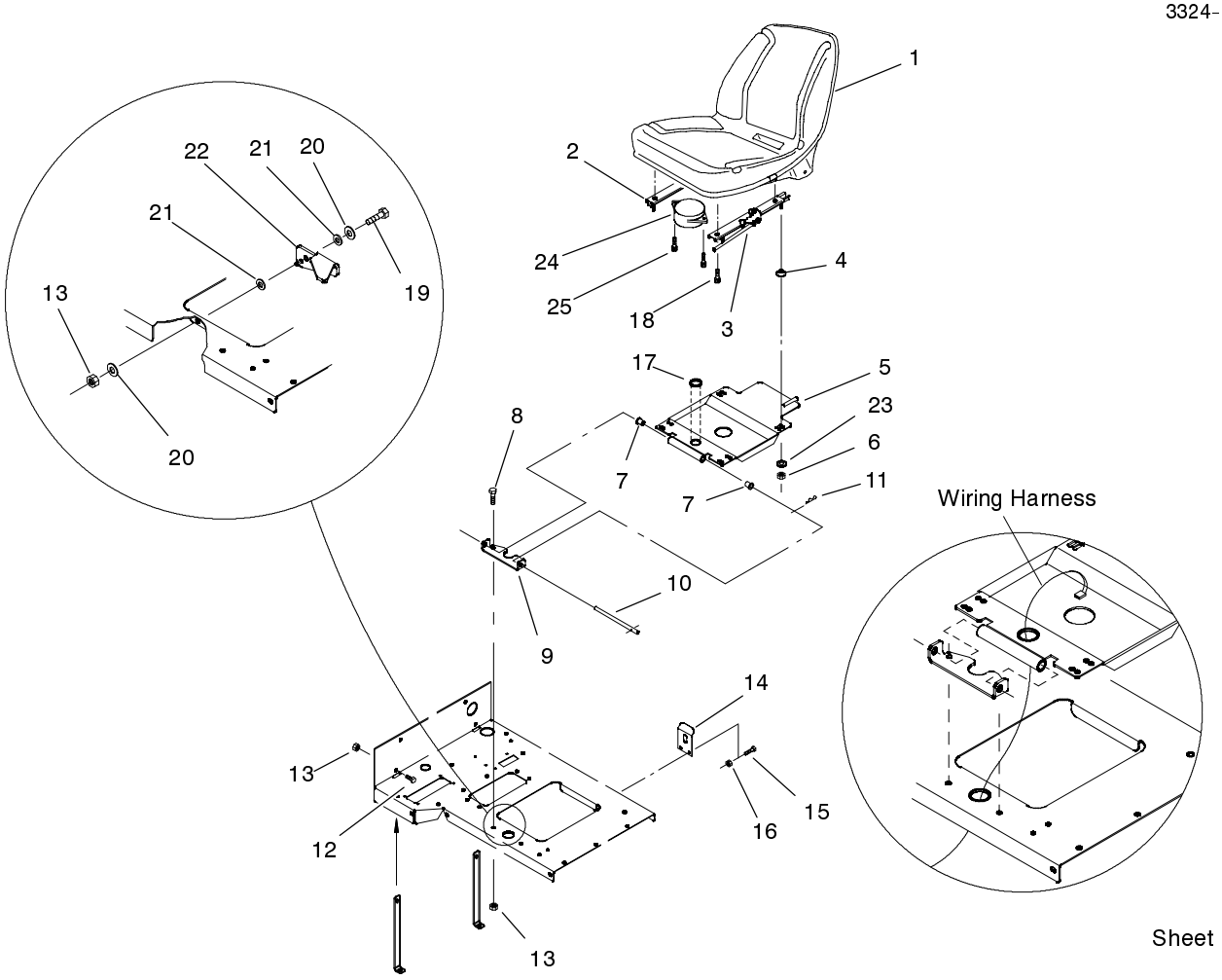
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Yoke Assembly

Ref. No.	Part No.	Qty.	Description
1	01-269-1820	1	Front Tire & Wheel ASM
1:3	232-24	1	Stem-Valve
1:4	01-405-0460	2	Seal-Grease
1:5	254-78	2	Bearing-Cone
2	3272-15	1	Pin-Cotter
3	01-190-1216	1	Nut-Slotted
4	01-286-0040	1	Cap-Grease
5	3256-28	1	Washer-Flat
6	01-269-0140	1	Hub-Steering Complete
6:1	01-102-0070	1	Bearing
6:2	01-102-0050	1	Bearing
6:3	01-405-0370	1	Seal-Oil
6:4	242-50	5	Nut-Lug
7	323-10	4	Screw-HH
8	95-4729	1	Sprocket-Steering
9	98-8895	4	Spacer
10	95-0008-03	1	Wheel-Yoke
11	95-0225	1	Axle-Front
12	01-190-1210	2	Nut-Slotted
13	3272-19	2	Pin-Cotter
14	01-168-1210	2	Bushing
15	01-269-0060	2	Spacer-Axle
16	95-4796	1	Chain-Steering
17	01-262-0290	1	Sprocket

Ref. No.	Part No.	Qty.	Description
18	327-6	1	Screw-HH
19	3256-27	2	Washer-Flat
20	3296-53	1	Nut-Lock, NI
27	3296-39	4	Nut-Lock, NI

PROTOTYPE



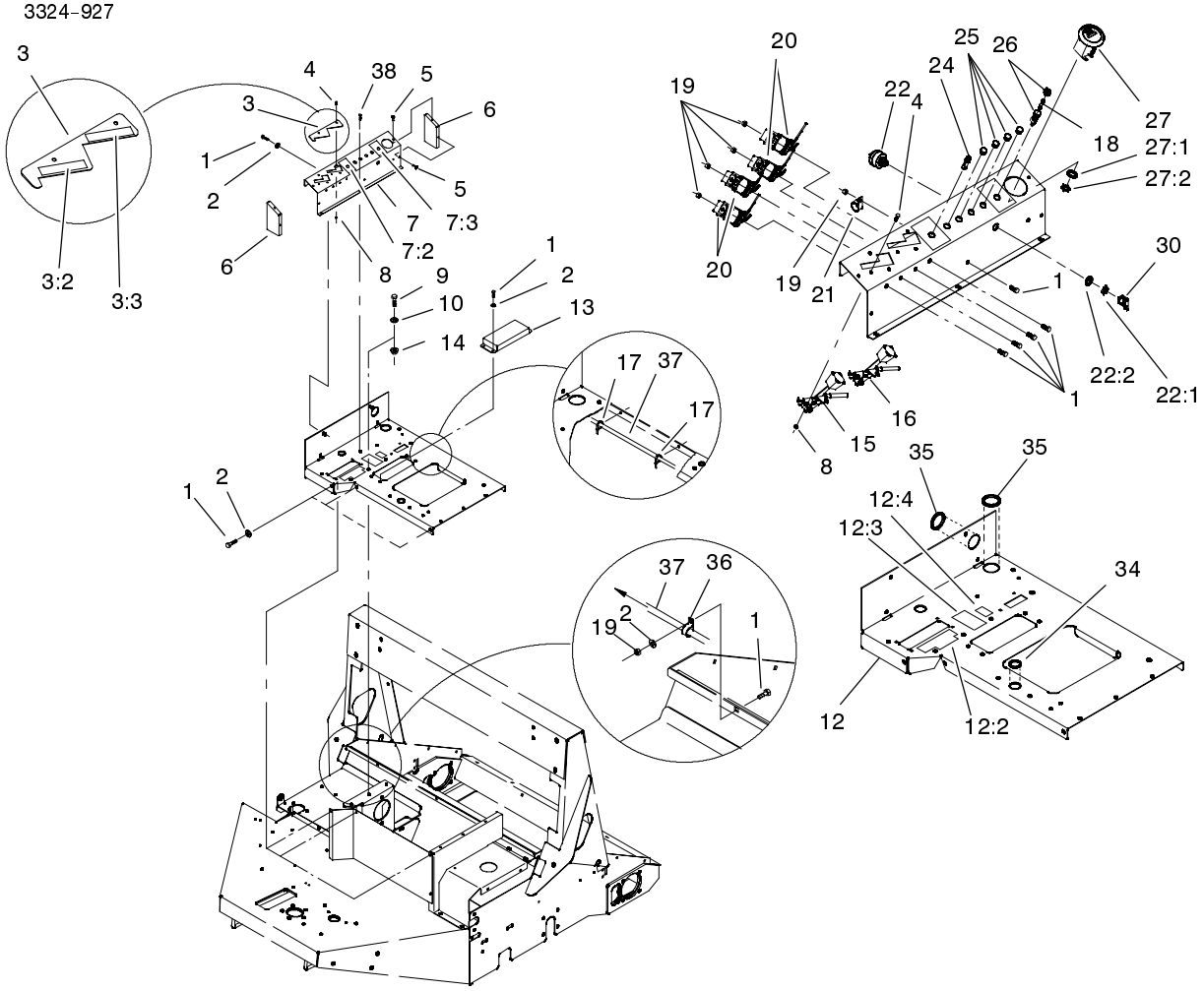
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Seat Assembly

Ref. No.	Part No.	Qty.	Description
1	104-4620	1	Seat-Olympic, Toro
2	95-4763	1	Adjuster-Seat
3	95-4764	1	Adjuster-Seat, W/Handle
4	66-9290	4	Spacer-Suspension
5	95-4909-03	1	Plate-Seat
6	3296-29	4	Nut-Lock
7	256-155	2	Bushing-Flange
8	323-6	2	Screw-HH
9	95-0379-03	1	Bracket-Pivot, Seat
10	49-5880	1	Shaft-Support, Seat
11	3290-467	1	Pin-Hair
12	323-4	2	Screw-HH
13	3296-39	5	Nut-Lock, NI
14	66-2630	1	Latch-Seat
15	321-2	2	Screw-HH
16	3296-42	2	Nut-Lock, NI
17	240-5	1	Grommet
18	3274-12	4	Screw-HSH
19	323-7	1	Screw-HH
20	3256-4	2	Washer-Flat
21	95-4896	2	Washer-Nylon
22	95-4894	1	Prop-Seat
23	3256-23	4	Washer-Flat
24	92-6282	1	Switch-Seat
25	3234-33	2	Screw-HHF

Ref. No.	Part No.	Qty.	Description

PROTOTYPE



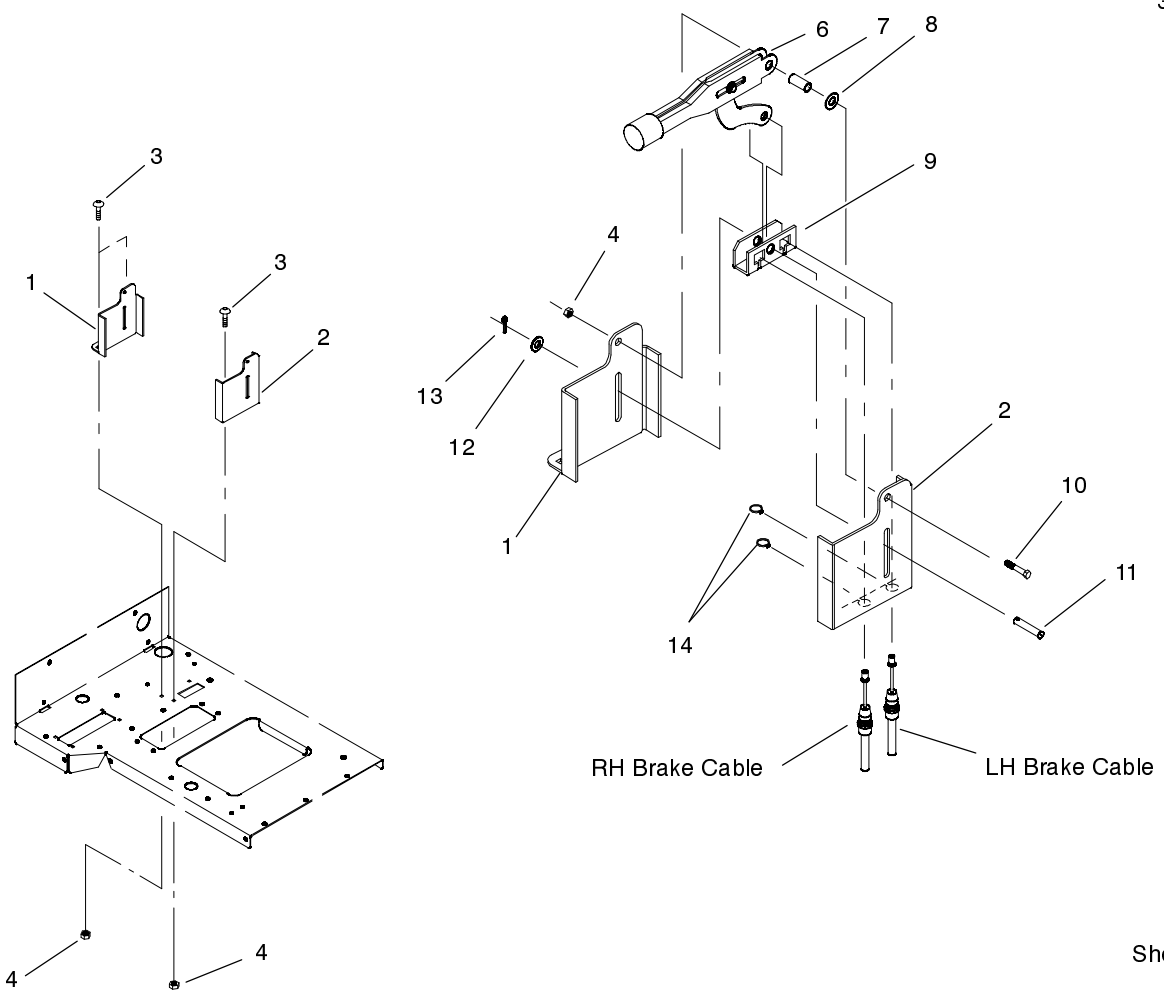
Sheet No.:10

Control Panel Assembly

Ref. No.	Part No.	Qty.	Description
1	321-4	15	Screw-HH
2	3256-22	7	Washer-Flat
3	100-4010	1	Cover Plate ASM
3:2	95-0370	1	Decal-Throttle
3:3	95-0371	1	Decal-Choke
4	3290-134	6	Screw
5	3269-4	4	Rivet-Pop
6	95-0186-03	2	Cap-Control Panel, Front
7	100-4009	1	Control Panel ASM
7:2	95-0383	1	Decal-Oil Light
7:3	95-0384	1	Decal-Fuse
8	3296-2	6	Nut-Lock
9	323-6	3	Screw-HH
10	3256-24	3	Washer-Flat
12	100-4008	1	Access Cover ASM
12:2	95-0390	1	Decal-Operation, Reels
12:3	87-6020	1	Decal-Brake, Parking
12:4	95-0389	1	Decal-Operation, Starting
13	95-0329-03	1	Cover-Top
14	32128-43	4	Nut-Flange
15	95-4816	1	Control-Throttle
16	95-0286	1	Cable-Control
17	3290-410	2	Tie-Push Mount

Ref. No.	Part No.	Qty.	Description
18	98-8876	1	Fuse-10 Amp
19	3296-42	6	Nut-Lock, NI
20	70-1480	4	Relay
21	2412-73	1	Clamp-R
22	27-2360	1	Switch-Key
22:1	218-446	1	Nut-Hex
22:2	218-447	1	Washer-Lock
24	87-8580	1	Light-Indicator
25	95-4765	4	Plug-Hole
26	218-489	1	Holder-Fuse
27	66-2950	1	Gauge-Hourmeter
27:1	3255-20	2	Washer-Lock
27:2	3217-25	2	Nut-Hex
30	63-8360	1	Key-Ignition
34	240-5	1	Grommet
35	240-7	2	Grommet-Rubber
36	2412-39	1	R-Clamp
37	98-8874	1	Harness-Wire
38	87-6620	3	Screw-Special

PROTOTYPE



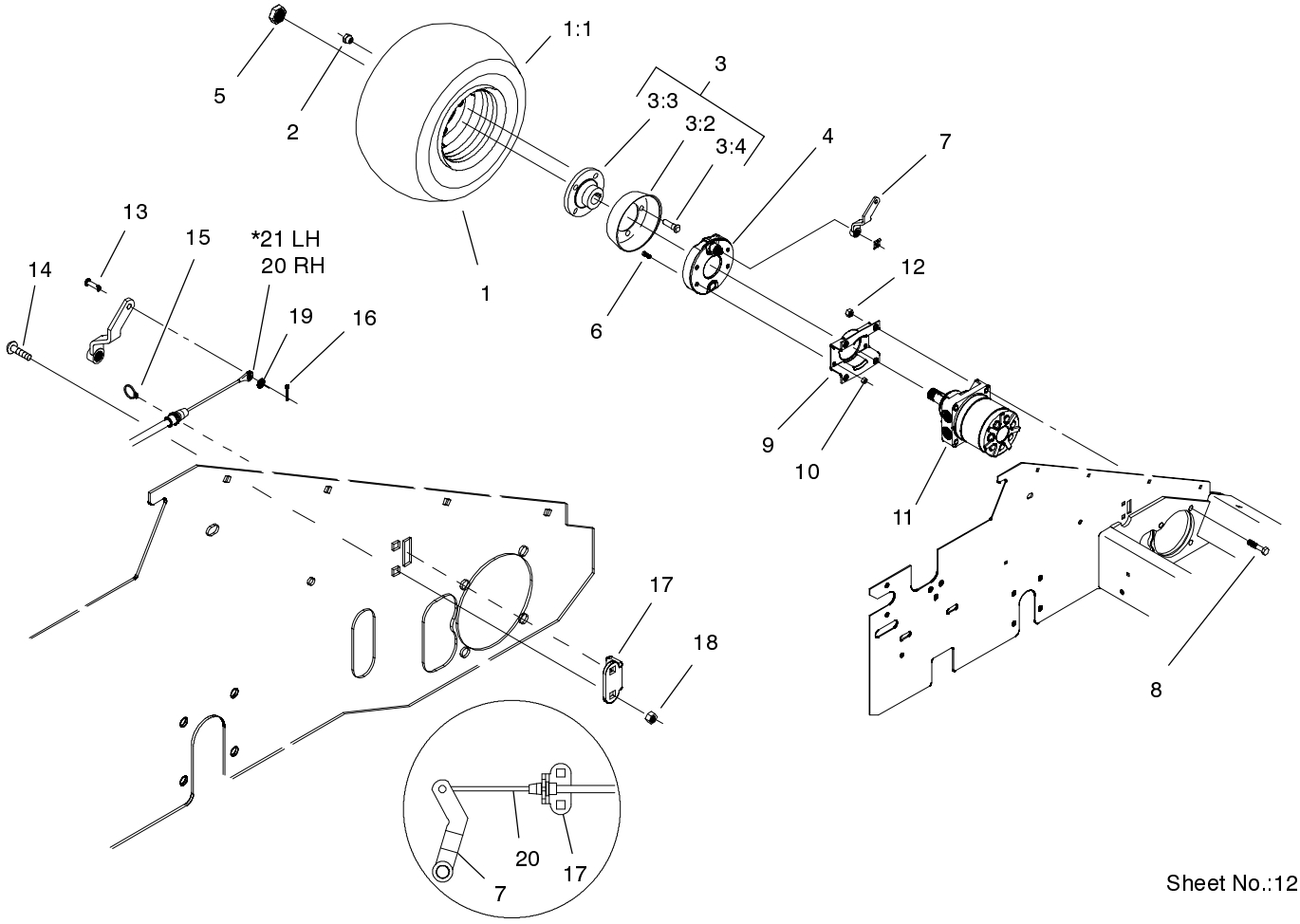
Sheet No.:11

Parking Brake Assembly

Ref. No.	Part No.	Qty.	Description
1	95-0010-03	1	Mount-Brake, RH
2	95-0009-03	1	Mount-Brake, LH
3	3229-1	3	Screw-CARR
4	3296-42	4	Nut-Lock, NI
6	87-2710-03	1	Lever-Brake
7	87-4710	1	Spacer-Brake, Parking
8	3290-477	1	Washer-Curved
9	87-3480	1	Bracket-Equalizer, Cable
10	321-9	1	Screw-HH
11	283-18	1	Clevis
12	3256-23	1	Washer-Flat
13	3272-9	1	Pin-Cotter
14	32120-47	2	Ring-Retaining

Ref. No.	Part No.	Qty.	Description

PROTOTYPE



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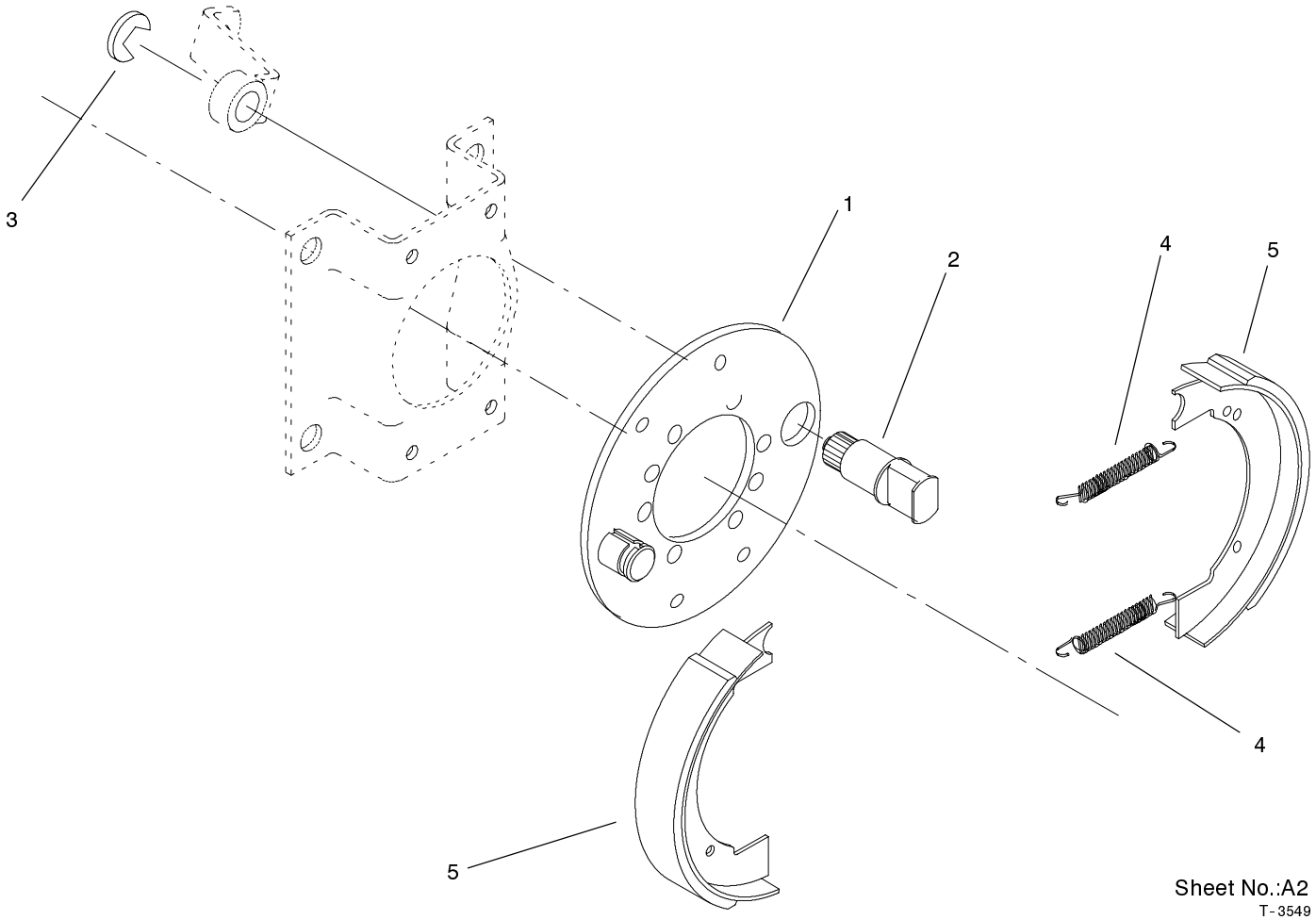
Wheel and Brake Assembly

Ref. No.	Part No.	Qty.	Description
1	95-0293	2	Tire Assembly
1:1	95-0177	1	Tire-Tubeless
2	242-50	8	Nut-Lug
3	10-6821	2	Brake Drum ASM
3:2	10-6850	1	Drum-Brake
3:3	10-6870-03	1	Hub-Wheel
3:4	85-6540	4	Stud-Drive
4	71-1500	2	Brake ASM
5	26-3790	2	Nut-Lock
6	321-5	8	Screw-HH
7	80-7400-03	2	Lever-Brake
8	3274-100	8	Screw-HSH
9	84-2000-03	2	Bracket-Brake
10	3296-42	8	Nut-Lock, NI
11	92-9199	2	Motor-Hyd, Wheel
12	3296-23	8	Nut-Lock, NI
13	283-62	2	Pin-Clevis
14	3231-12	4	Screw-CARR
15	32120-47	2	Ring-Retaining
16	3272-10	2	Pin-Cotter
17	92-4698-01	2	Mount-Cable, Brake
18	3296-39	4	Nut-Lock, NI
19	3256-23	2	Washer-Flat
20	95-0025	1	Cable-Brake, RH
*21	95-0287	1	Cable-Brake, LH

Ref. No.	Part No.	Qty.	Description

PROTOTYPE

* Not illustrated



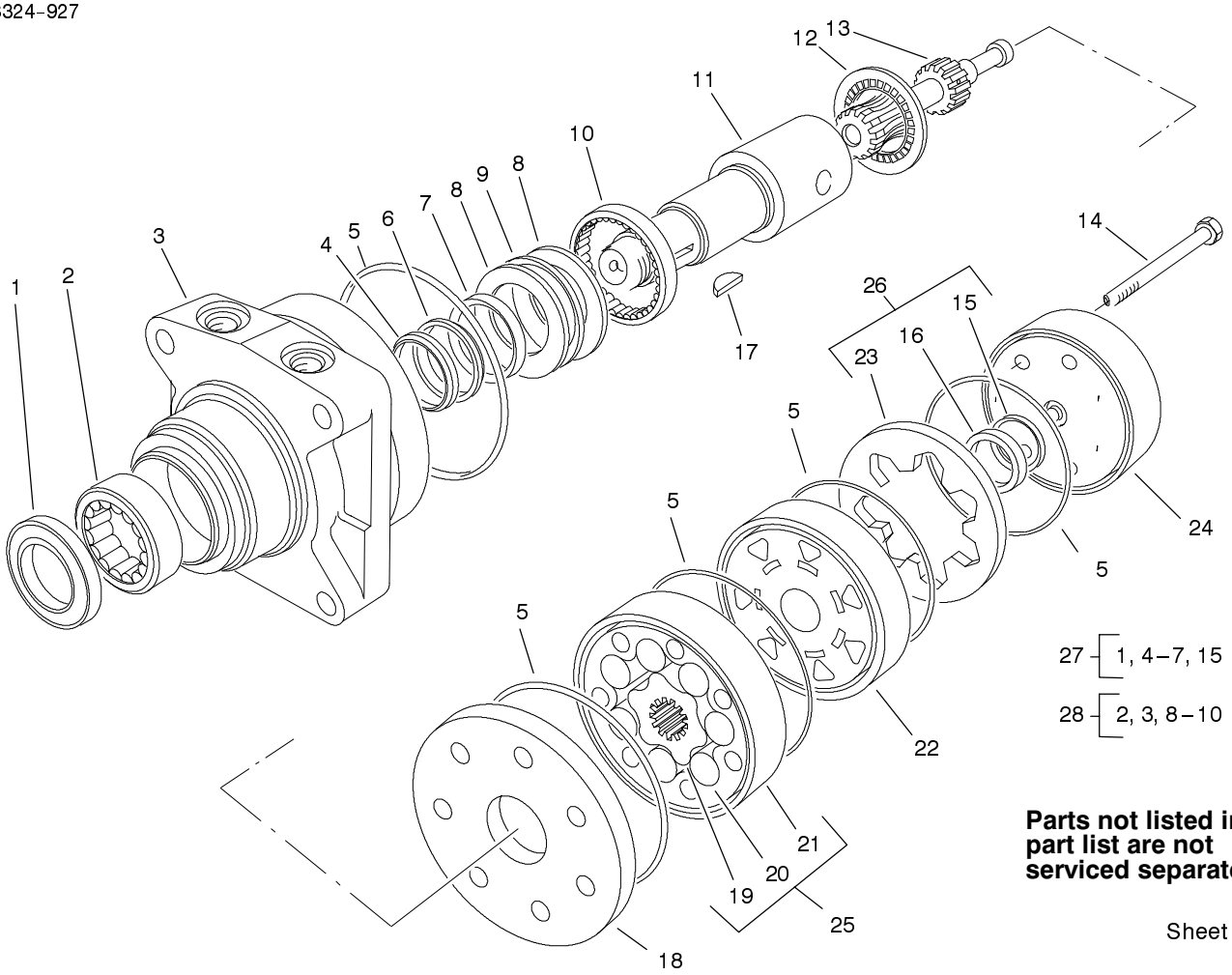
Sheet No.:A2
T-3549

Brake Assembly No. 71-1500

Ref. No.	Part No.	Qty.	Description
1	70-9870	1	Plate-Backing
2	70-9860	1	Cam-Brake
3	70-9850	1	Clip-Retaining
4	70-9880	2	Spring-Return
5	70-9840	2	Shoe-Brake

Ref. No.	Part No.	Qty.	Description

PROTOTYPE

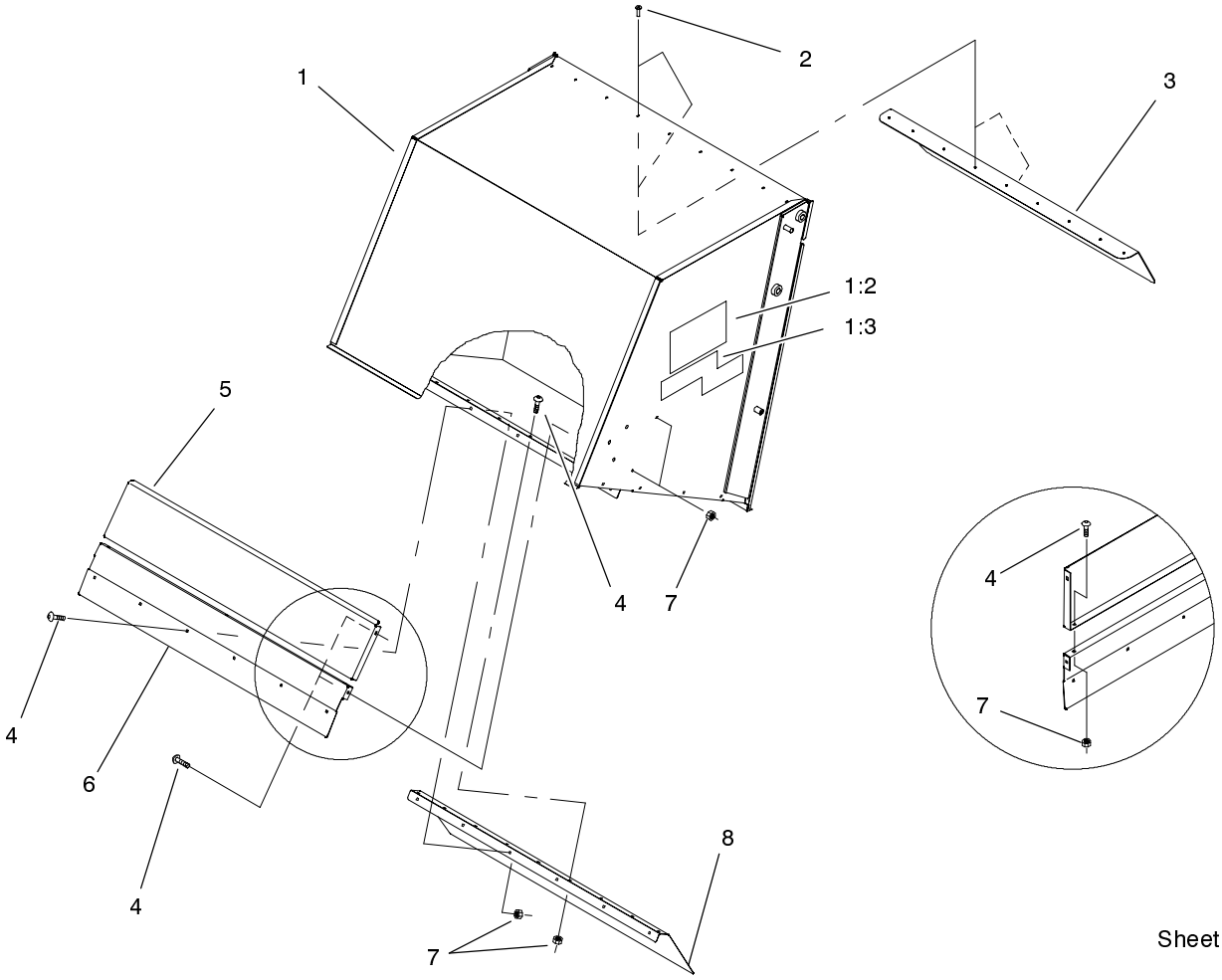


Hydraulic Motor Assembly No. 92-9199

Ref. No.	Part No.	Qty.	Description
11	76-0860	1	Shaft-Coupling
12	76-0850	1	Bearing-Thrust
13	92-9761	1	Link-Drive
14	92-9762	7	Screw-HH
17	3257-42	1	Key-Woodruff
18	76-0870	1	Plate-Wear
22	76-0840	1	Manifold
24	76-0940	1	End Cover ASM
25	92-9763	1	Set-Rotor
26	76-0880	1	Commutator ASM
27	94-8178	1	Kit-Seal
28	76-0810	1	Wheel Motor Housing ASM

Ref. No.	Part No.	Qty.	Description

PROTOTYPE



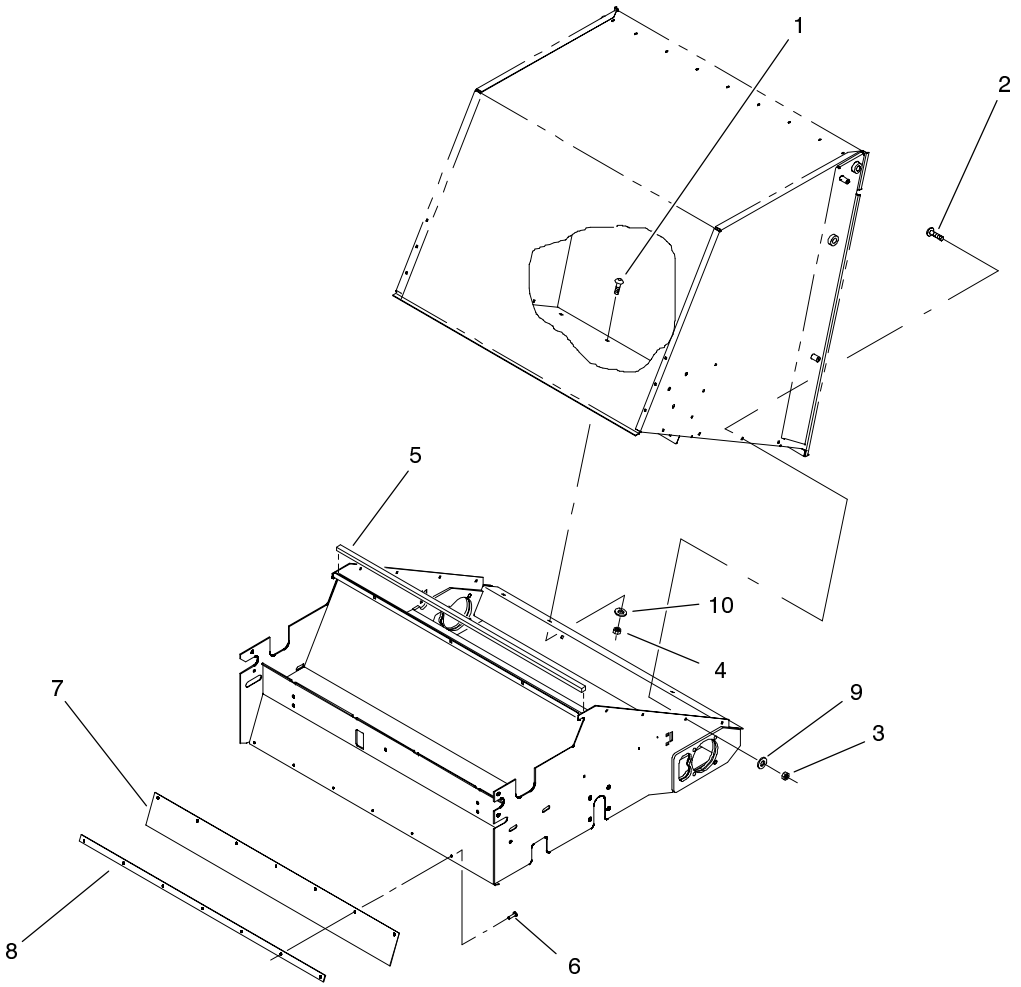
Sheet No.:13

Hopper Assembly

Ref. No.	Part No.	Qty.	Description
1	100-4014	1	Hopper ASM
1:2	66-6140	2	Decal-Toro
1:3	01-506-0650	2	Decal-Turf Sweeper
2	3269-22	14	Rivet-Pop
3	95-0240-01	1	Deflector-Top, Hopper
4	3229-11	22	Screw-CARR
5	95-4814-01	1	Baffle-Inlet, Upper
6	95-4815-01	1	Baffle-Inlet, Lower
7	3296-42	22	Nut-Lock, NI
8	95-0234-01	1	Deflector-Bottom, Hopper

Ref. No.	Part No.	Qty.	Description

PROTOTYPE



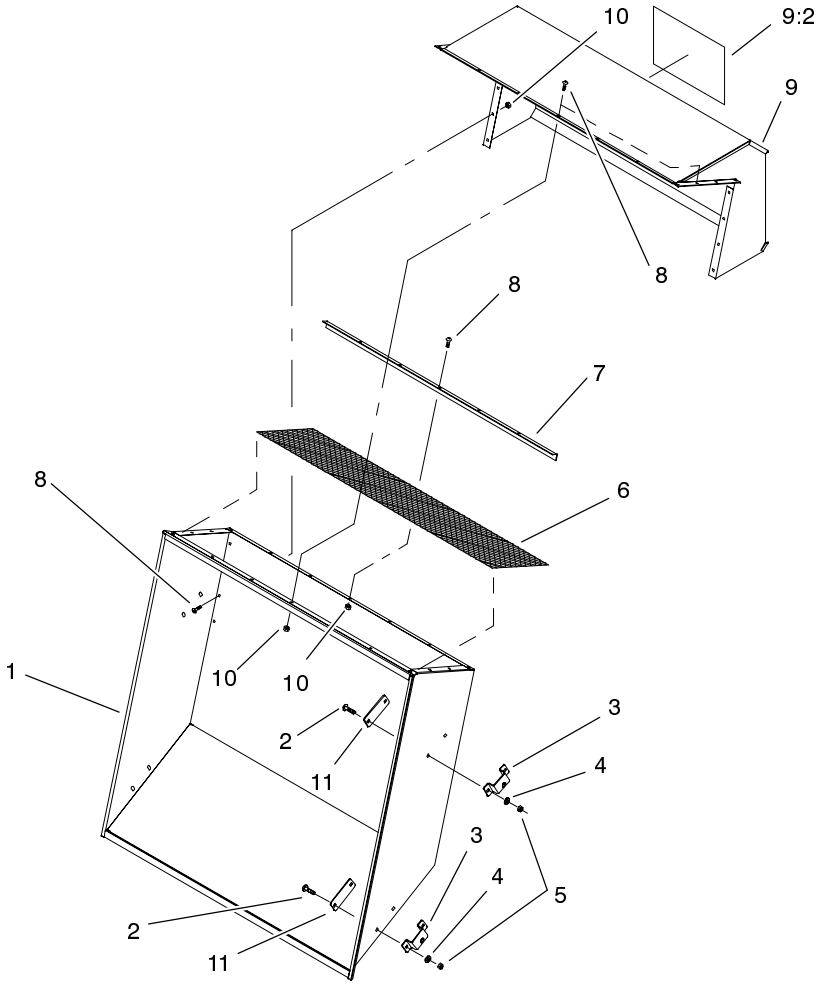
Sheet No.:14

Hopper Mounting Assembly

Ref. No.	Part No.	Qty.	Description
1	3231-2	2	Screw-CARR
2	3229-1	8	Screw-CARR
3	3296-42	8	Nut-Lock, NI
4	3296-39	2	Nut-Lock, NI
5	95-4788	1	Sponge-Neoprene
6	01-161-0090	7	Rivet-Pop
7	95-4802	1	Skirt-Rubber
8	95-4803-01	1	Bar-Reinforcement
9	3256-2	8	Washer-Flat
10	3256-24	2	Washer-Flat

Ref. No.	Part No.	Qty.	Description

PROTOTYPE



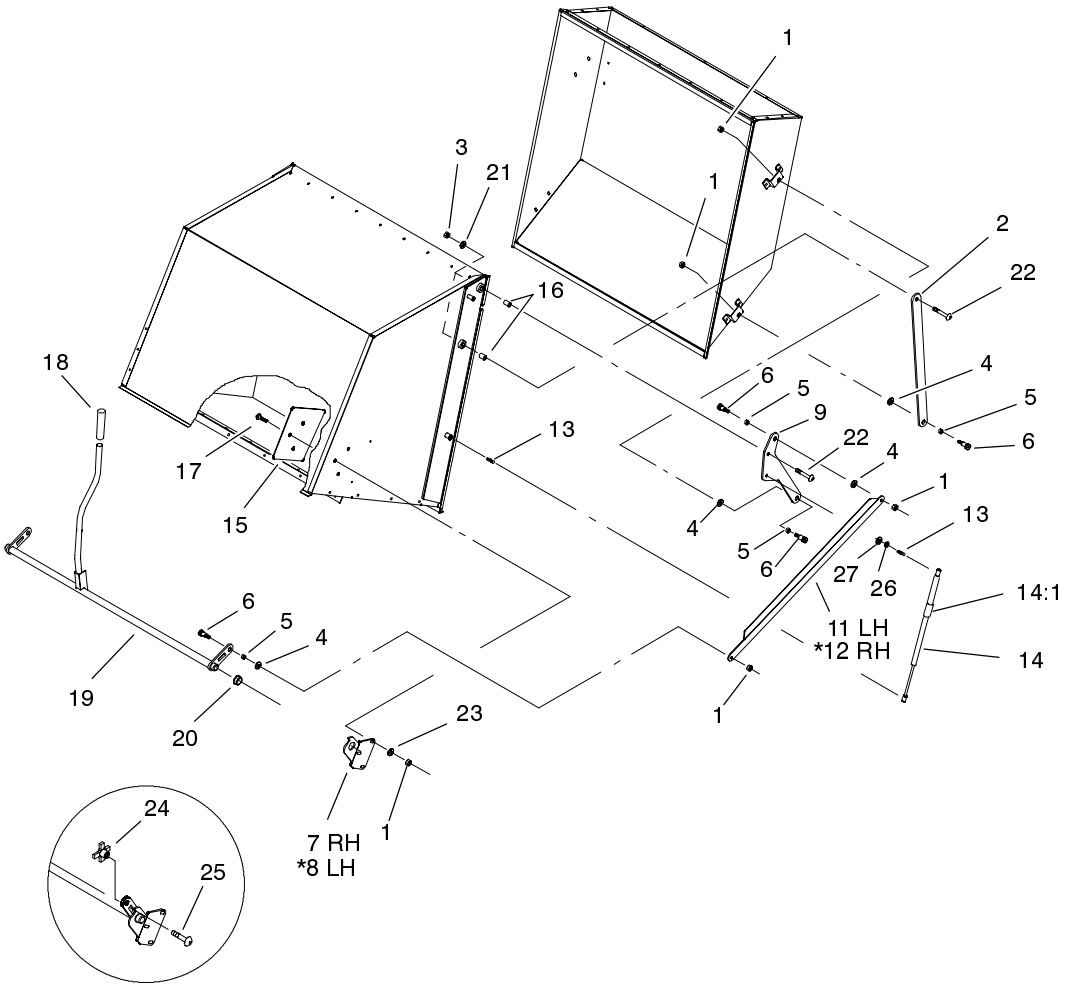
Sheet No.:15

Door Assembly

Ref. No.	Part No.	Qty.	Description
1	95-0249-01	1	Door-Hopper
2	3231-2	8	Screw-CARR
3	95-0247-01	4	Hinge-Door
4	3256-24	8	Washer-Flat
5	3296-39	8	Nut-Lock, NI
6	95-0231-01	1	Hood-Screen
7	95-0253-01	1	Screen - Clamp
8	3229-1	26	Screw-CARR
9	100-4013	1	Hood ASM
9:2	67-7920	1	Decal
10	3296-42	26	Nut-Lock, NI
11	95-4829-01	4	Plate-Reinforcement

Ref. No.	Part No.	Qty.	Description

PROTOTYPE



Sheet No.:16

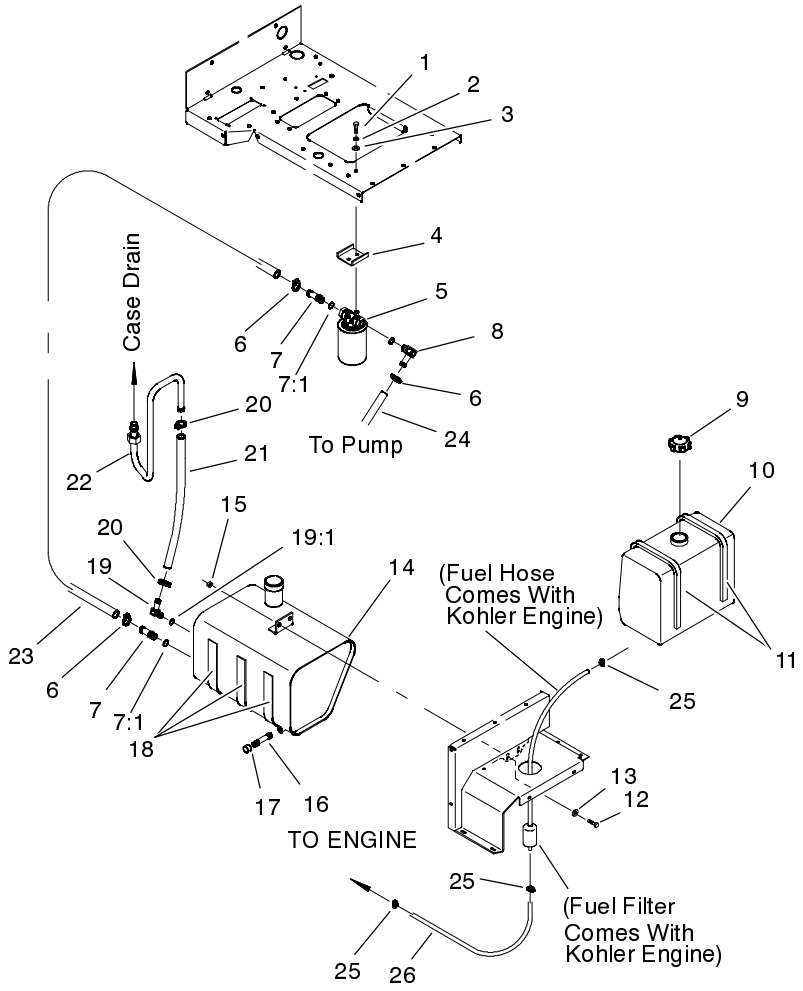
Door Lift Assembly

Ref. No.	Part No.	Qty.	Description
1	3296-59	14	Nut-Lock Nl
2	95-0313-03	2	Link-Door, Lower
3	3296-53	4	Nut-Lock, Nl
4	3256-26	8	Washer-Flat
5	47-2890	8	Bushing
6	95-4857	8	Screw-Shoulder, Socket Hd
7	95-4767-03	1	Bracket-Door, Lift RH
*8	95-0352-03	1	Bracket-Door, Lift LH
9	95-0316-03	2	Link-Door, Upper
11	95-0315-03	1	Link-Lift, LH
*12	95-0393-03	1	Link-Lift, RH
13	98-3104	4	Stud-Ball
14	95-4902	2	Gas Spring ASM
14:1	85-7490	1	Decal-Warning
15	95-4781	2	Plate-Suppport, Hopper
16	17-1620	4	Bushing-Wheel
17	3231-28	6	Screw-CARR
18	01-259-0010	1	Handle-Grip
19	95-0322-03	1	Lift-Door
20	01-126-0110	2	Bushing
21	3256-27	4	Washer-Flat
22	3233-32	4	Screw-CARR
23	3256-24	6	Washer-Flat
24	95-4769	1	Knob-Clamping

Ref. No.	Part No.	Qty.	Description
25	3233-9	1	Screw-CARR
26	3253-4	2	Washer-Lock
27	3256-23	2	Washer-Flat

PROTOTYPE

* Not illustrated



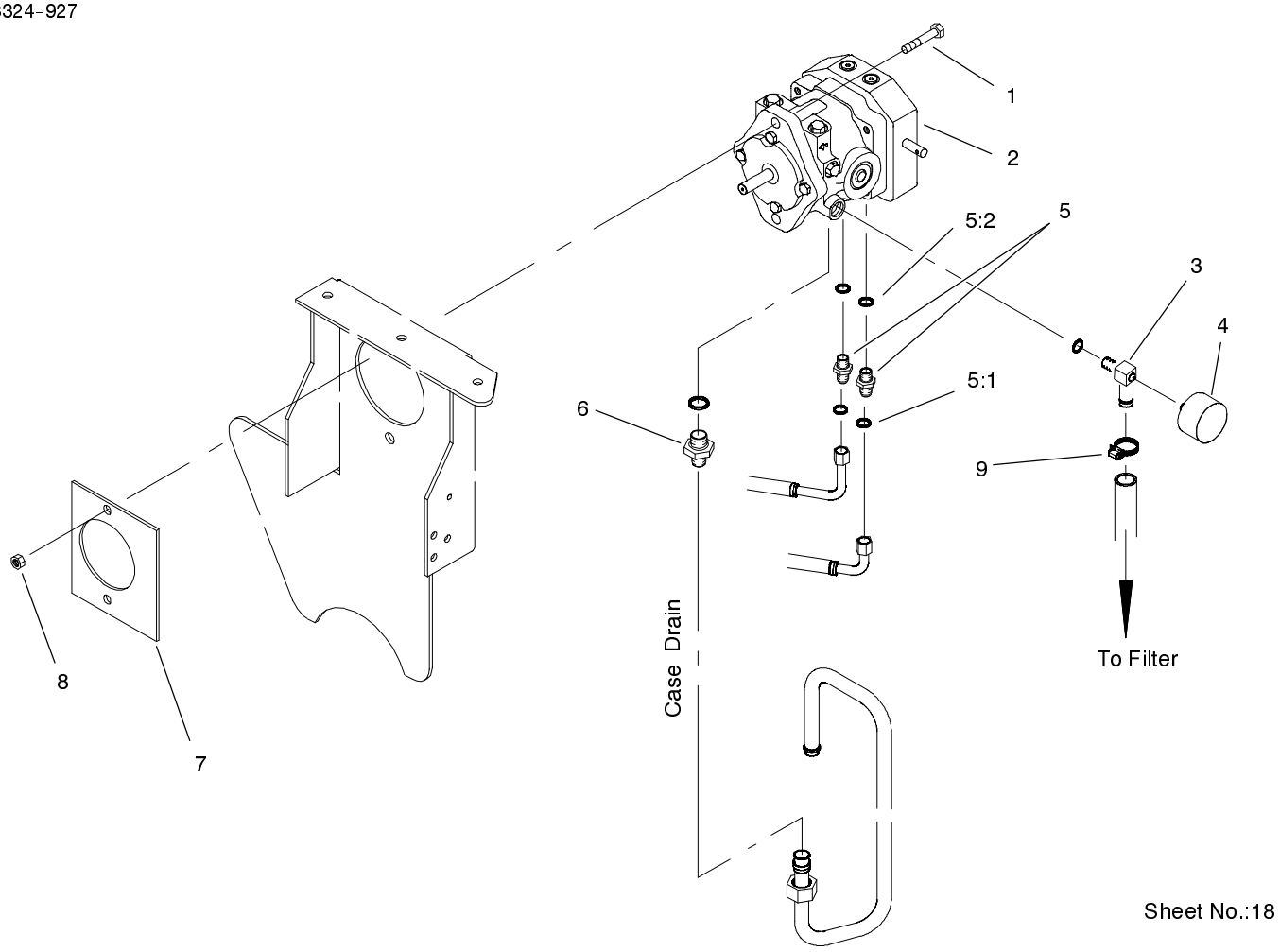
Sheet No.:17

Hydraulic Reservoir and Fuel Tank Assembly

Ref. No.	Part No.	Qty.	Description
1	321-9	2	Screw-HH
2	3253-3	2	Washer-Lock
3	3256-22	2	Washer-Flat
4	95-0267-03	1	Mount-Filter, Oil
5	95-4818	1	Oil Filter ASM
6	2412-34	3	Clamp-Hose
7	354-73	2	Fitting
7:1	237-81	1	O-Ring
8	01-201-1080	1	Fitting-Hyd
9	95-4766	1	Fuel Cap ASM
10	62-4040	1	Tank-Fuel
11	95-4789	2	Sponge-Neoprene
12	323-6	2	Screw-HH
13	3256-24	2	Washer-Flat
14	95-0013	1	Tank-Hydraulic
15	3296-39	2	Nut-Lock, Nl
16	289-51	1	Nipple
17	288-10	1	Cap-Pipe
18	18-204-1781	3	Strap-Gas Tank
19	95-4779	1	Fitting-Hydraulic
19:1	237-80	1	O-Ring
20	2412-129	2	Clamp-Hose
21	95-4777	1	Hose-Hydraulic
22	95-4774	1	Tube-Drain, Case
23	95-4776	1	Hose-Hydraulic
24	95-4775	1	Hose-Hydraulic

Ref. No.	Part No.	Qty.	Description
25	2412-108	3	Clamp-Worm
26	95-4801	1	Hose-Fuel

PROTOTYPE



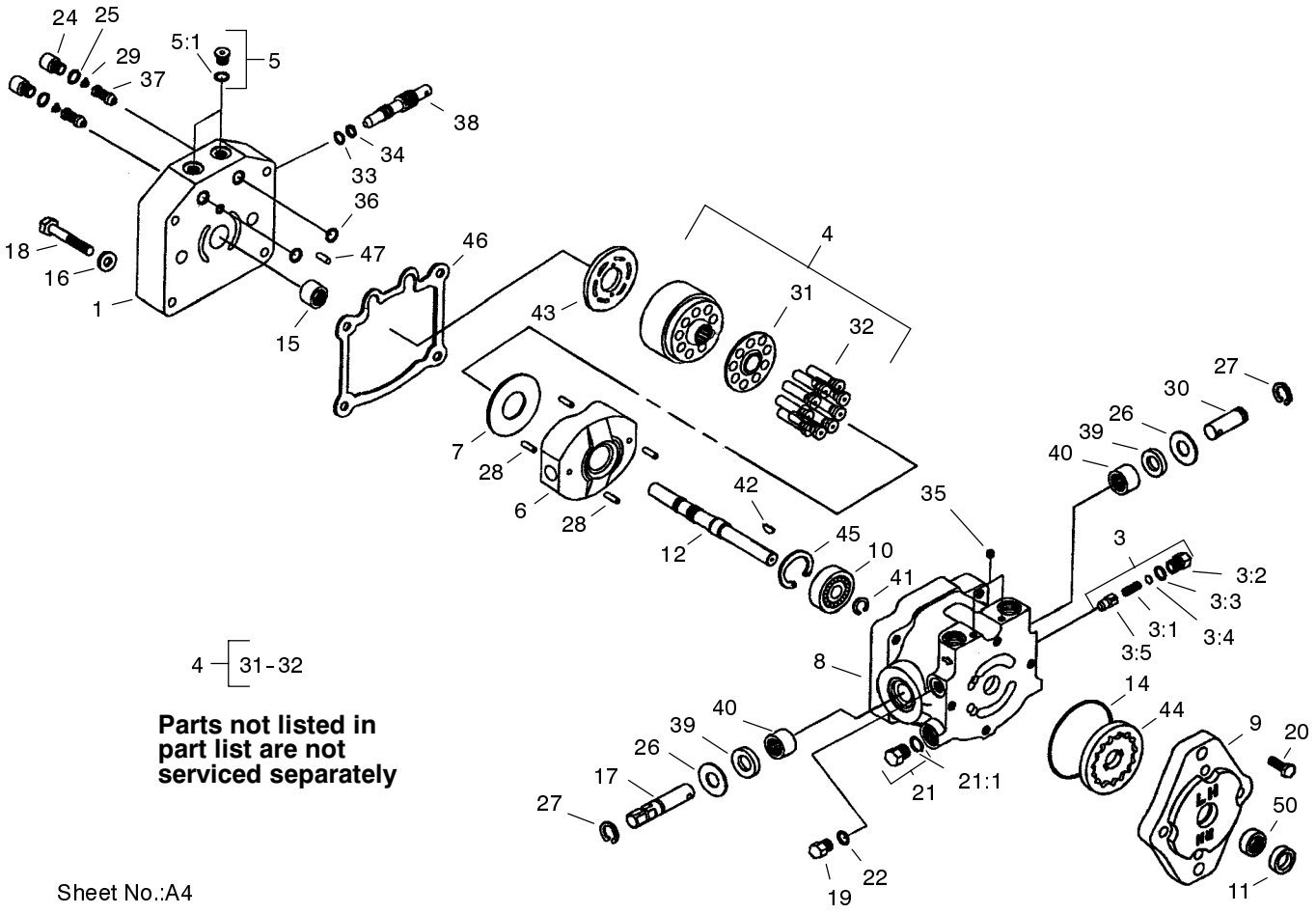
Sheet No.:18

Pump Assembly

Ref. No.	Part No.	Qty.	Description
1	3274-5	2	Screw-HSH
2	95-0156	1	Pump-Variable
3	95-4778	1	Fitting-Hyd, Barb
4	95-0334	1	Gauge-Vacuum
5	340-4	2	Adapter
5:1	237-30	1	O-Ring
5:2	237-79	1	O-Ring
6	01-201-4680	1	Fitting-Hyd
7	92-4679-01	1	Plate-Hydrostat, Reinforce
8	3296-23	2	Nut-Lock, NI
9	2412-34	1	Clamp-Hose

Ref. No.	Part No.	Qty.	Description

PROTOTYPE



Parts not listed in part list are not serviced separately

Sheet No.:A4

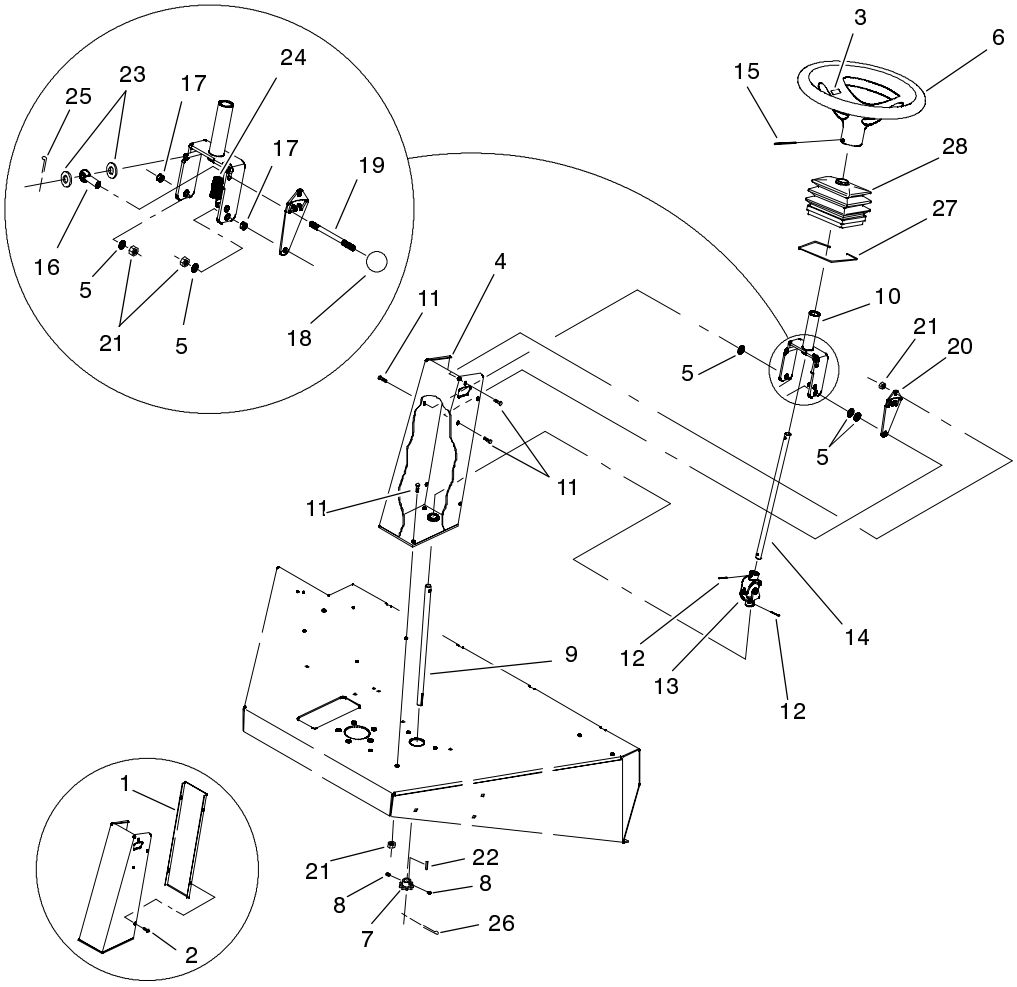
T-3746

Hydraulic Pump Assembly No. 95-0156

Ref. No.	Part No.	Qty.	Description
1	95-4897	3	Cap-End
3	49-8510	1	Kit-Valve
3:1	25-2480	1	Spring-Valve
3:2	25-2460	2	Plug-Hex Hd
3:3	28-3400	2	O-Ring
3:4	25-2470	1	Pack-Shim
3:5	83-7260	1	Cone-Charge Relief
4	48-1800	1	Kit-Cylinder Block
5	75-0170	2	Plug-Thread, Straight
5:1	92-8777	1	O-Ring
6	25-2450	1	Plate-Swash, Variable
7	25-2380	1	Plate-Thrust
8	95-4898	1	Variable Housing ASM
9	25-2690	1	Housing-Pump, Charge
10	95-5809	1	Bearing-Ball
11	93-4133	1	Seal-Lip
12	95-4899	1	Shaft
14	95-4904	1	O-Ring
15	67-8080	1	Bearing-Needle
16	93-0312	1	Washer-Hardened
17	88-8180	1	Shaft-Trunnion
18	323-12	4	Screw-HH
19	25-2460	2	Plug-Hex Hd
20	322-4	4	Screw-HH
21	88-8210	1	Plug

Ref. No.	Part No.	Qty.	Description
21:1	28-3570	1	O-Ring
22	28-3400	2	O-Ring
24	95-4900	2	Plug
25	75-0240	2	O-Ring
26	25-2510	2	Washer-Flat
27	32151-79	2	Ring-Retaining, Ext.
28	83-3880	4	Pin-Spring
29	75-0140	2	Spring-Conical
30	25-2500	1	Shaft-Trunnion
33	69-3840	1	O-Ring
34	25-2630	1	Ring-Back-Up
35	75-0160	2	Plug-Pipe
36	95-4903	2	O-Ring
37	95-4901	2	Valve
38	88-8220	1	Valve-By-Pass
39	25-3210	2	Seal-Lip
40	252-82	2	Bearing
41	94-3996	1	Ring-Retaining
42	3257-32	1	Key-Woodruff
43	88-8160	1	Plate-Valve
44	95-5812	1	Gerotor ASM
45	32151-75	1	Ring-Retaining
46	25-2400	1	Gasket
47	25-2430	1	Pin-Dowel
49	83-7260	1	Cone-Charge Relief
50	67-8050	1	Bearing-Needle

PROTOTYPE



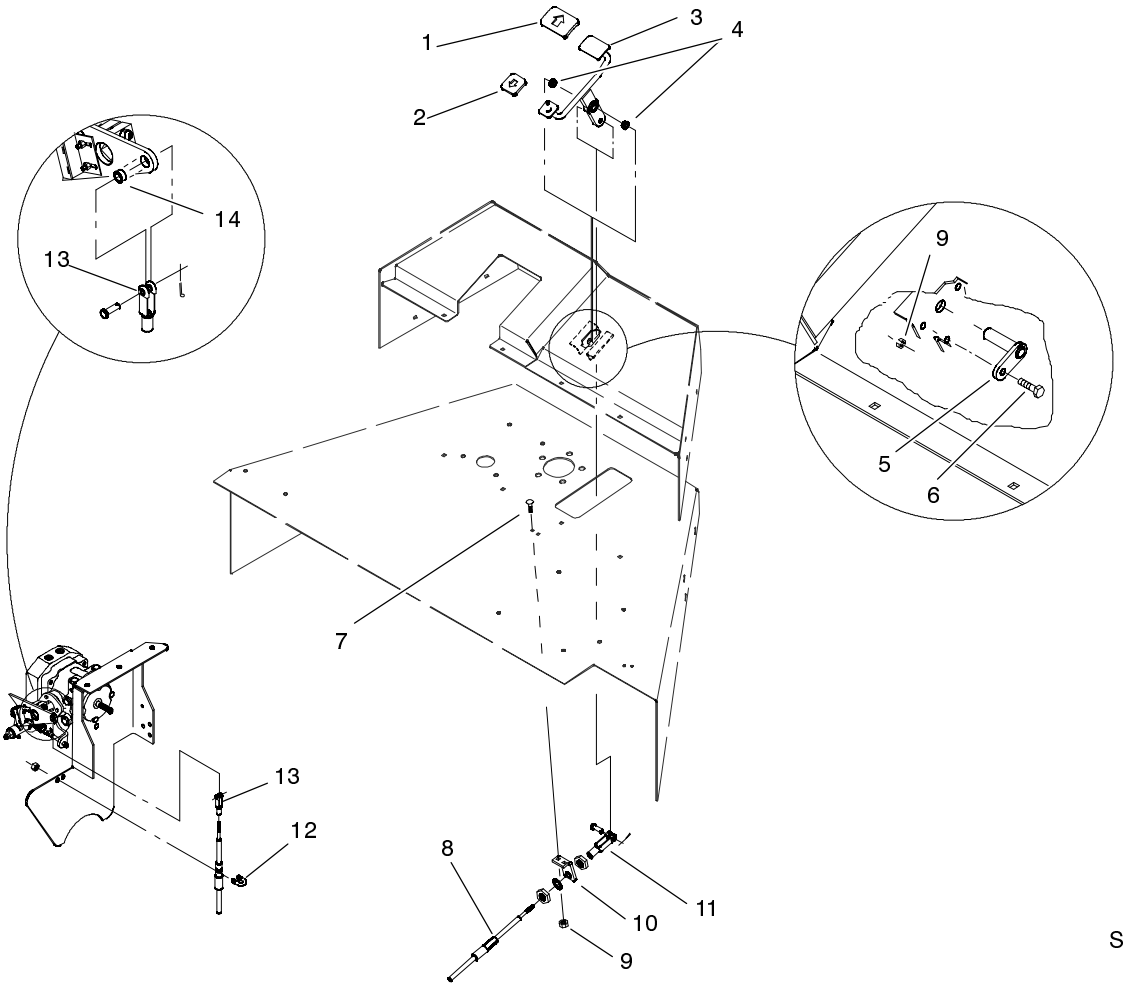
Sheet No.:19

Tilt Assembly

Ref. No.	Part No.	Qty.	Description
1	95-4746	1	Steering Cover ASM
2	87-6620	4	Screw-Special
3	98-1459	1	Decal-Toro
4	95-4745	1	Housing-Steering
5	3256-23	5	Washer-Flat
6	98-1470	1	Wheel-Steering
7	98-8871	1	Sprocket-Steering
8	3245-1	2	Screw-Set, HSH
9	98-8870	1	Shaft-Steering, Lower
10	95-4744	1	Bracket-Steering
11	322-6	7	Screw-HH
12	32121-15	2	Pin-Roll
13	85-9200-03	1	Knuckle-Steering
14	85-9220	1	Steering-Upper
15	32121-111	1	Pin-Roll
16	95-4737	1	Rod End-Lever, Lift
17	85-9120	2	Spacer-Tilt Pivot
18	233-42	1	Knob
19	95-4736	1	Shaft-Lever, Lift
20	95-4738	1	Sprocket-Adj, Tilt
21	3296-29	7	Nut-Lock
22	10-8040	1	Key-Square
23	3256-24	2	Washer-Flat
24	95-4798	1	Spring-Tilt
25	3272-10	1	Pin-Cotter
26	3272-16	1	Pin-Cotter

Ref. No.	Part No.	Qty.	Description
27	85-8930	1	Retainer-Boot
28	95-4714	1	Boot-Steering

PROTOTYPE



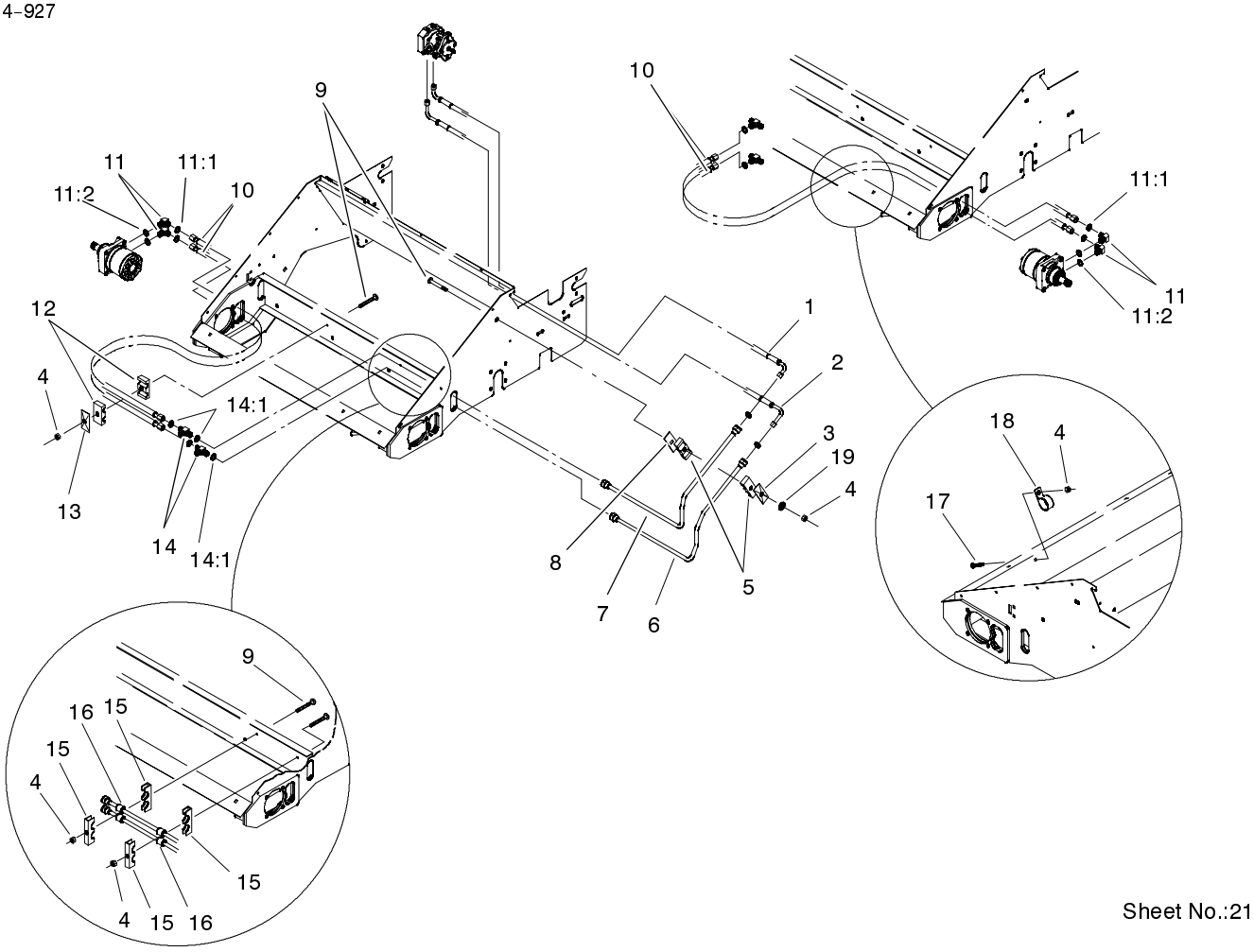
Sheet No.:20

Traction Control Assembly

Ref. No.	Part No.	Qty.	Description
1	74-9100	1	Pad-Pedal, Forward
2	74-9110	1	Pad-Pedal, Reverse
3	95-4708-01	1	Pedal-Traction
4	256-156	2	Bushing-Flange
5	95-4808	1	Pin-Traction
6	321-4	1	Screw-HH
7	3229-2	2	Screw-CARR
8	92-4699	1	Cable-Traction
9	3296-42	3	Nut-Lock, NI
10	92-4676-01	1	Mount-Cable
11	95-4727	1	Clevis-Pedal, Traction
12	95-4731	1	U-Bolt
13	95-4728	1	Clevis
14	95-4721	1	Straight Bushing

Ref. No.	Part No.	Qty.	Description

PROTOTYPE



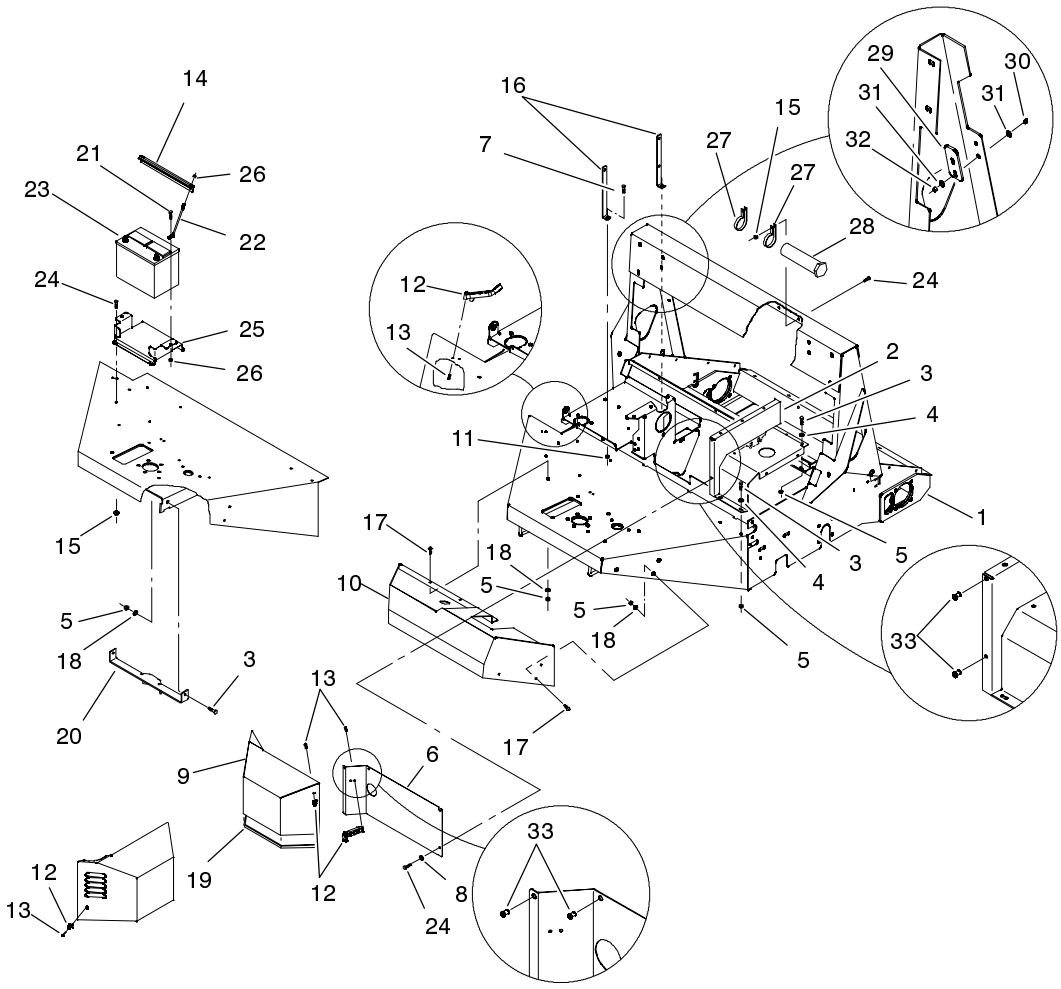
Sheet No.:21

Hydraulic Tube and Hose Assembly

Ref. No.	Part No.	Qty.	Description
1	95-4755	1	Hose-Hydraulic (B)
2	95-4754	1	Hose-Hydraulic (A)
3	95-4795	1	Plate-Clamp
4	3296-29	5	Nut-Lock
5	95-4794	1	Clamp-Twin
6	95-0264	1	Tube ASM
7	95-0263	1	Tube ASM
8	95-4793	1	Plate-Clamp
9	3230-32	4	Screw-CARR
10	95-4753	4	Hose-Hydraulic
11	340-17	4	Adapter
11:1	237-65	1	O-Ring
11:2	237-80	1	O-Ring
12	95-4791	1	Clamp-Twin
13	95-4792	1	Plate-Clamp
14	340-19	2	Fitting
14:1	237-65	3	O-Ring
15	95-0277	4	Bracket-Tube
16	95-0276	4	Bushing-Rubber
17	3230-1	1	Screw-CARR
18	92-4372	1	Retainer-Hose
19	3256-23	1	Washer-Flat

Ref. No.	Part No.	Qty.	Description

PROTOTYPE



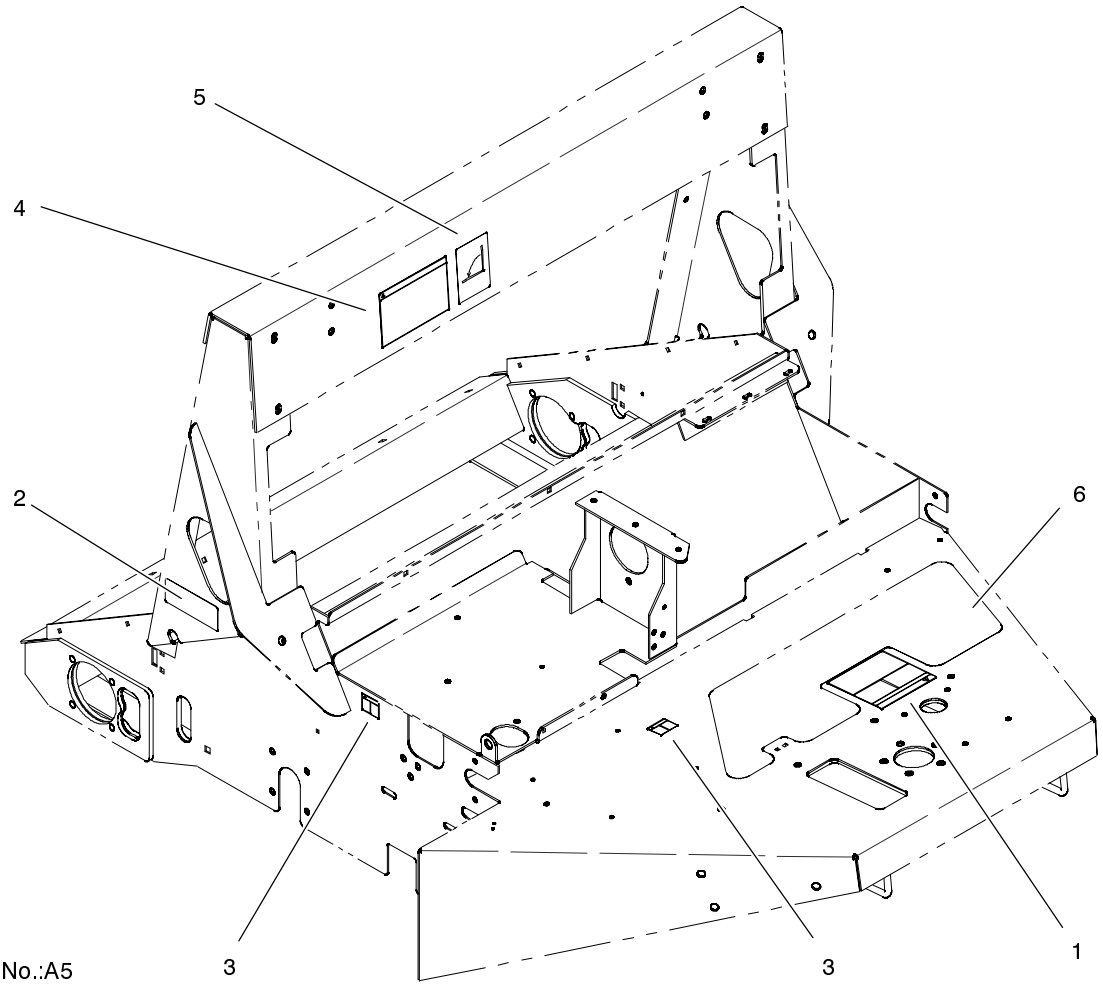
Sheet No.:38

Main Frame Assembly

Ref. No.	Part No.	Qty.	Description
1	100-4012	1	Main Frame ASM
2	95-0395-03	1	Mount-Access Cover
3	322-5	7	Screw-HH
4	3256-23	5	Washer-Flat
5	32128-20	17	Nut-HF
6	95-0165-03	1	Plate-Seat, Front
7	323-6	2	Screw-HH
8	3256-22	3	Washer-Flat
9	95-4855	1	Hydrostat Guard ASM
9:1	67-5360	1	Decal-Danger
9:2	67-7320	1	Decal
10	95-4717-01	1	Riser-Floor Board
11	32128-43	2	Nut-Flange
12	94-5626	2	Latch-Draw, Flexible
12:1	100-5806	2	Handle - Latch
12:2	100-5807	2	Keeper - Latch
13	32105-8	5	Screw
14	24-6420-03	1	Holddown-Battery
15	32128-33	6	Nut-HF
16	95-4709-03	2	Bar-Support, Access Cover
17	3230-2	10	Screw-CARR
18	3256-3	14	Washer-Flat
19	95-4833	1	Edging-Rubber
20	95-4761-03	1	Stop-Steering
21	322-3	2	Screw-HH

Ref. No.	Part No.	Qty.	Description
22	24-6390	2	Stud-Holddown, Battery
23	55-7291	1	Battery (Wet)
24	321-4	8	Screw-HH
25	95-0172-03	1	Mount-Battery
26	3296-29	3	Nut-Lock
27	2412-133	2	R-Clamp
28	74-0720	1	Tube-Manual
29	95-4784-03	1	Plate-Stop, Linkage
30	323-7	2	Screw-HH
31	3256-4	4	Washer-Flat
32	3296-39	2	Nut-Lock, NI
33	32148-6	4	Nut-Insert

PROTOTYPE



Sheet No.:A5

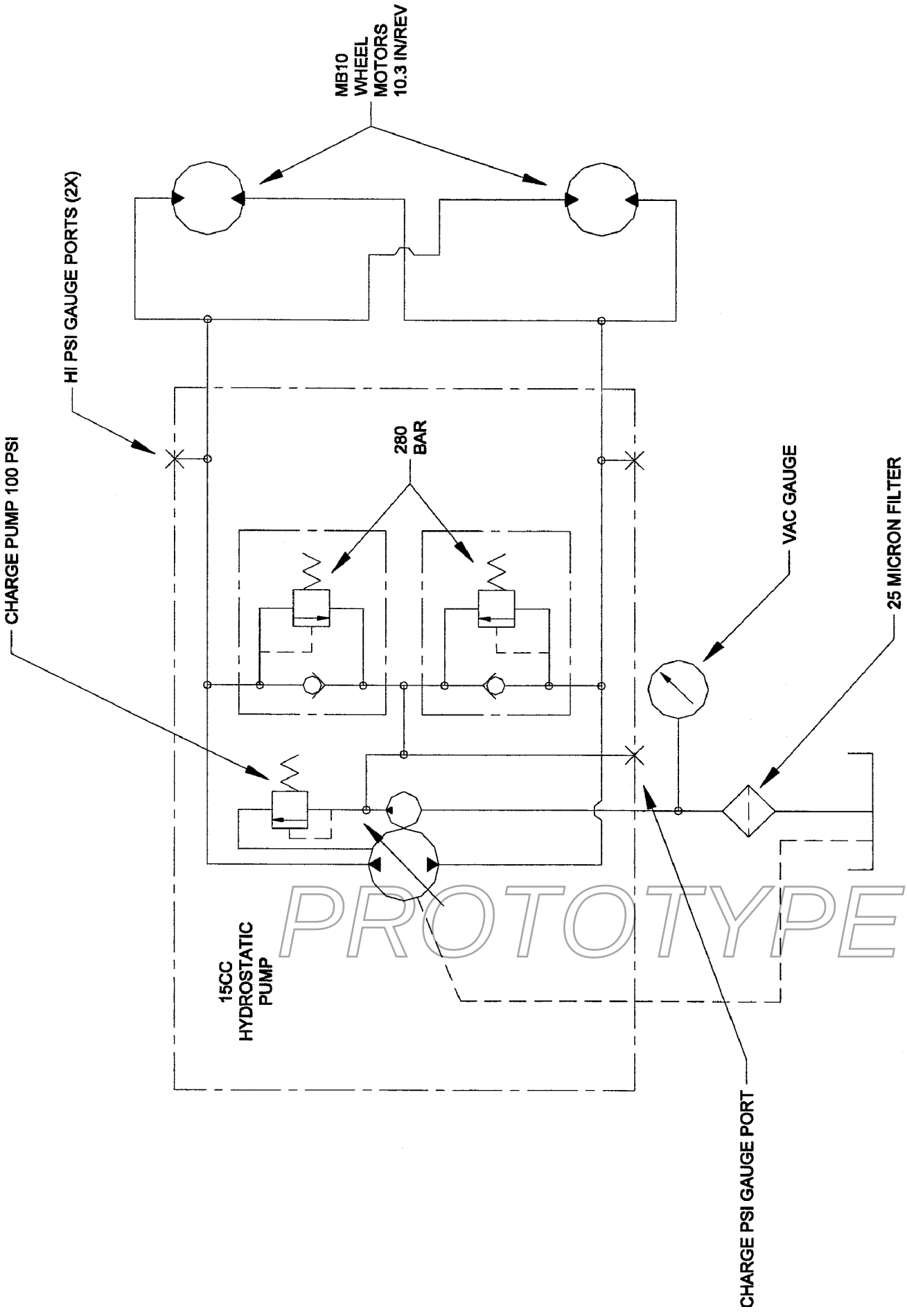
Main Frame Decal Assembly No. 100-4012

Ref. No.	Part No.	Qty.	Description
2	82-4600	2	Decal-Hydro
3	88-8950	2	Decal-Warning
4	95-0387	1	Decal-Operating Instruction
5	95-0388	1	Decal-Operating, Hopper
6	95-0398	1	Tread-Floorboard
7	01-506-0090	1	Decal-Sweeping On Slope

Ref. No.	Part No.	Qty.	Description

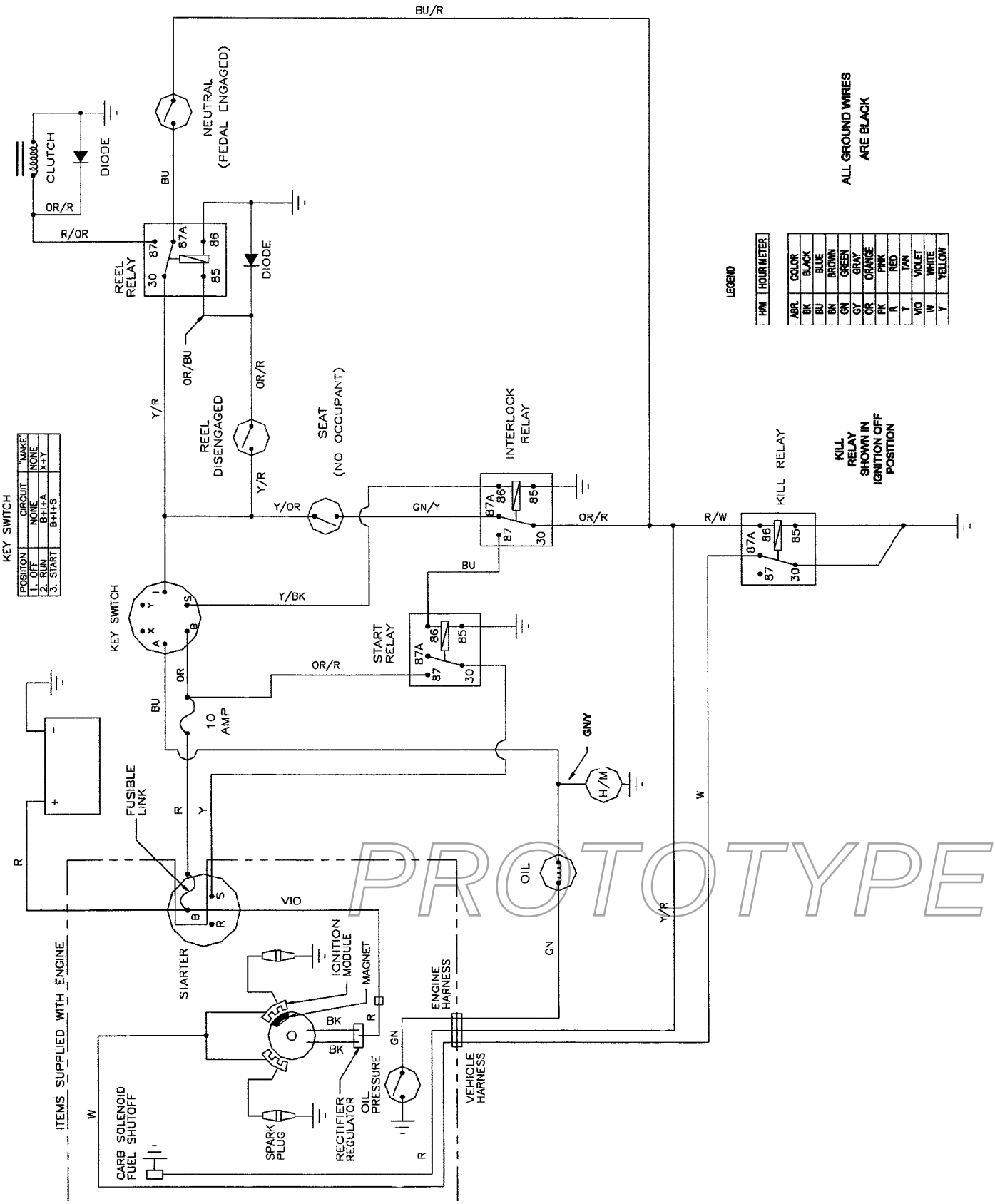
PROTOTYPE

Hydraulic Schematic

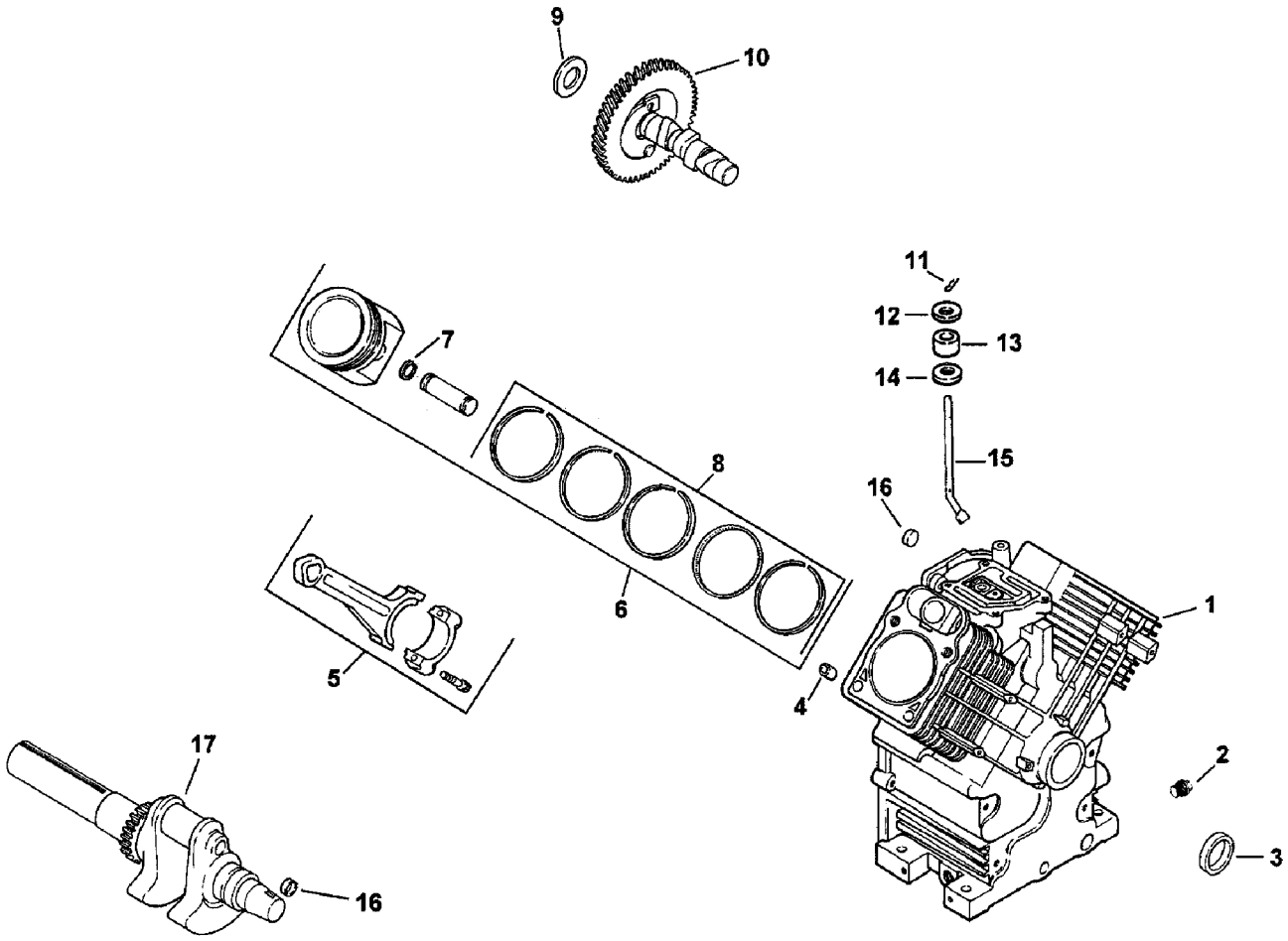


PROTOTYPE

Electric Schematic



PROTOTYPE



Crankshaft and Crankcase Assembly
Engine – Kohler Model CH18S Spec No. 62595

Ref. No.	Part No.	Qty.	Description
☆1		1	Block-Cylinder (Use Mini-Block)
2	25 139 57-S	2	Plug-Square Head
3	24 380-13-S	1	Seal-Oil Front
4	12 380 17-S	6	Pin-Dowel, Locating
5	24 067 13-S	2	Rod-Connecting (Std.)
*	24 067 14-S	2	Rod-Connecting (.25
6	24 874 17-S	2	Piston w/Ring Set (Std.) (Incl. #7 & 8)
*	24 874 18-S	2	Piston w/Ring Set (.25)
*	24 874 19-S	2	Piston w/Ring Set (.50)
7	24 018 01-S	4	Retainer-Piston Pin
8	24 108 11-S	2	Ring Set (Std.)
*	24 108 12-S	2	Ring Set (.25)
*	24 874 13-S	2	Ring Set (.50)
9	12 422 09-S	A/R	Shim-Camshaft
*	12 422 13-S	A/R	Shim-Camshaft
*	12 422 07-S	A/R	Shim-Camshaft
*	12 422 08-S	A/R	Shim-Camshaft
9	12 422 10-S	A/R	Shim-Camshaft
*	12 422 11-S	A/R	Shim-Camshaft
*	12 422 12-S	A/R	Shim-Camshaft
10	24 012 10-S	1	Camshaft
11	24 018 09-S	1	Ring-Retainer

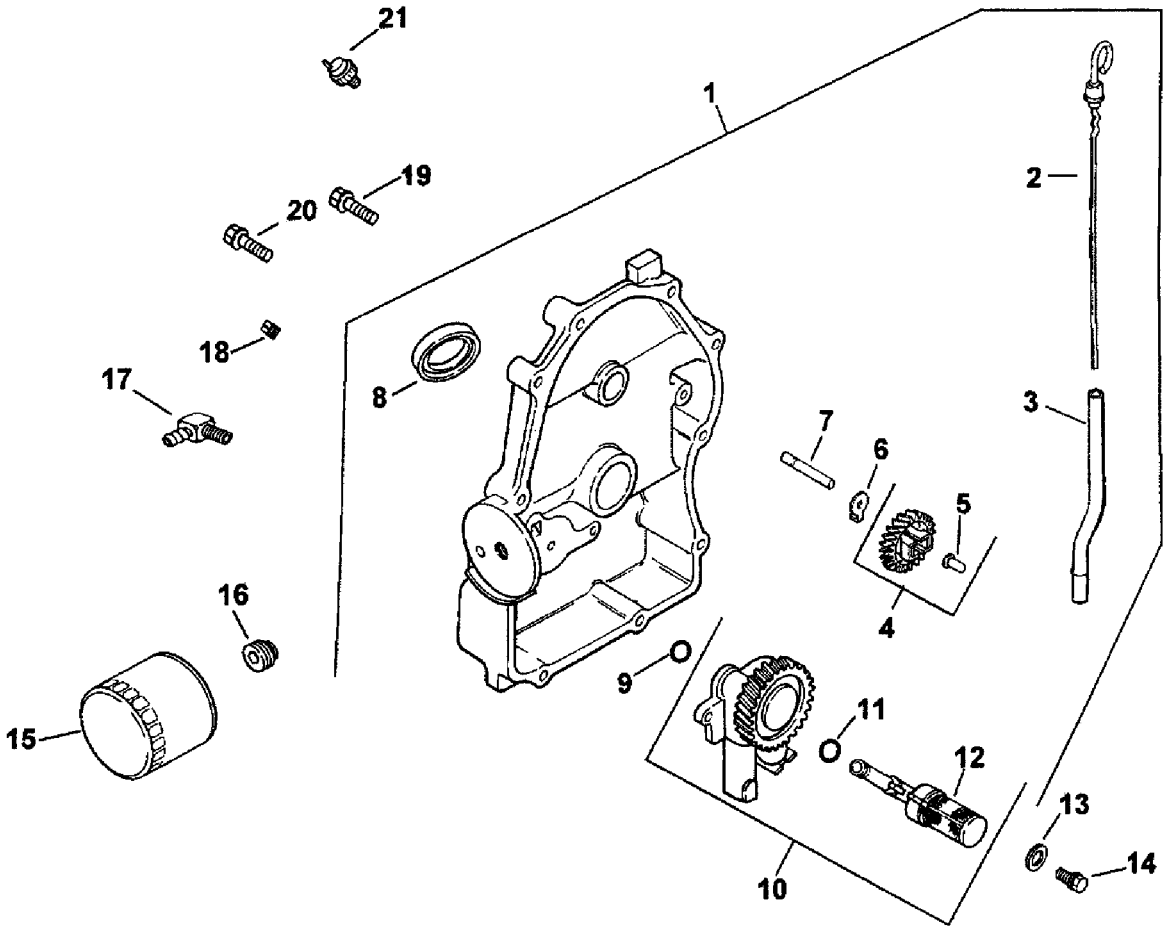
Ref. No.	Part No.	Qty.	Description
12	M-931010-S	1	Washer-Nylon (top)
13	28 032 09-S	1	Seal-Governor Cross
14	24 468 15-S	1	Washer (bottom)
15	24 144 33-S	1	Shaft-Governor Shaft
16	52 139 09-S	2	Plug-Cup
17	24 014 84-S	1	Crankshaft (Incl #16)
*	24 755 107-S	1	Gasket Set
*	24 782 15-S	1	Miniblock

PROTOTYPE

☆ Not Serviced

* Not Illustrated

Obtain parts locally from a Kohler dealer



Oil Pan and Lubrication Assembly
Engine - Kohler Model CH18S Spec No. 62595

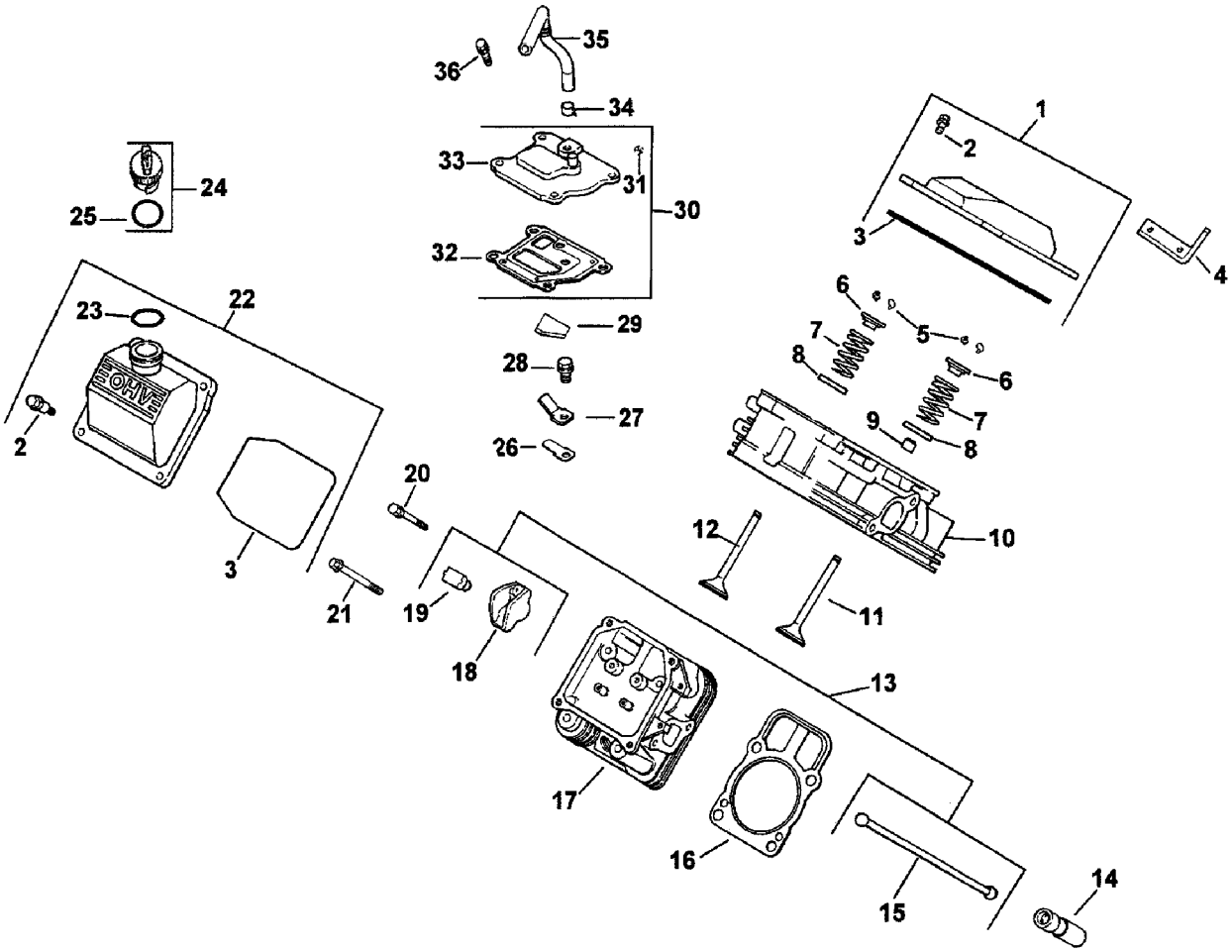
Ref. No.	Part No.	Qty.	Description
1	24 009 82-S	1	Closure Plate ASM (Incl #2-12)
2	24 038 10-S	1	Dipstick
3	24 755 121-S	1	Kit-Tube-Dipstick
4	24 043 12-S	1	Kit-Governor Gear (Incl #5)
5	12 380 01-S	1	Pin-Governor Regulating
6	52 448 02-S	1	Tab-Locking
7	12 144 02-S	1	Shaft-Governor Gear
8	52 032 08-S	1	Seal-Oil
9	24 153 08-S	1	O-Ring
10	24 393 10-S	1	Oil Pump ASM (Incl #11-12)
11	24 153 01-S	1	O-Ring - Oil Pump
12	24 381 04-S	1	Pick-Up - Oil
13	M-631005-S	2	Washer-Plain
14	M-645025-S	2	Screw-Hex Flange
15	52 050 02-S	1	Filter-Oil
16	24 136 01-S	1	Nipple-Oil Filter
17	25 155 02-S	1	Connector- 90° Hose
18	25 139 60-S	1	Plug-Allen Head
19	24 086 16-S	9	Screw-Oil Pressure
20	24 086 17-S	1	Screw-Hex Flange

Ref. No.	Part No.	Qty.	Description
21	25 099 24-S	1	Switch-Oil Pressure
*	25 113 05-S	1	Decal-Oil Sentry

PROTOTYPE

* Not Illustrated

Obtain parts locally from a Kohler dealer



Head, Valve and Breather Assembly
Engine – Kohler Model CH18S Spec No. 62595

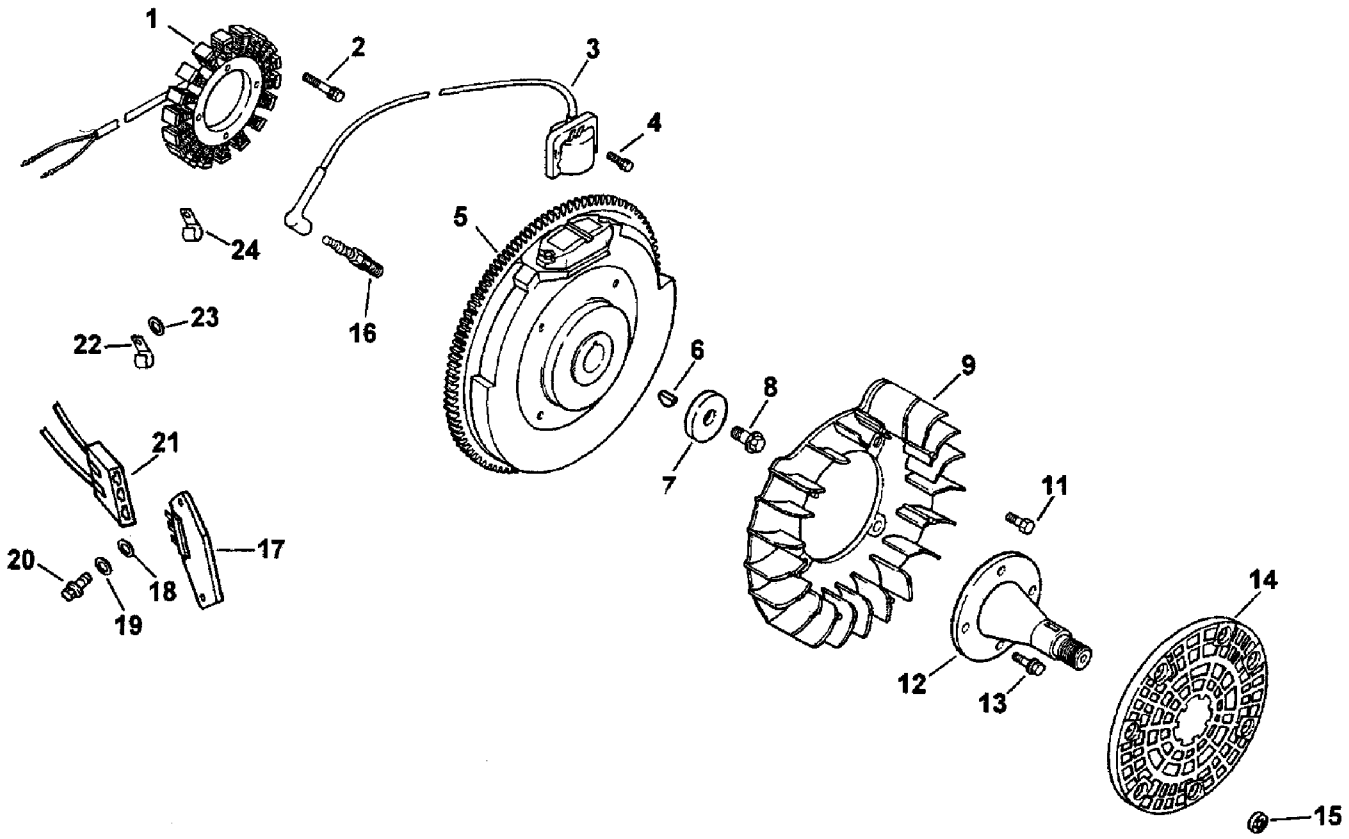
Ref. No.	Part No.	Qty.	Description
1	24 755 74-S	1	Kit-Valve Cover-Plain (Incl #2-3)
2	24 086 32-S	4	Screw-Shoulder
3	24 153 16-S	1	O-Ring
4	24 445 01-S	1	Strap-Lifting
5	12 755 03-S	4	Kit-Retainer
6	12 173 01-S	4	Cap-Valve Spring
7	24 089 02-S	4	Spring-Valve
8	230511-S	4	Retainer-Spring
9	24 032 05-S	2	Seal-Valve Stem
10	24 318 68-S	1	Head ASM # 1 Cylinder
11	24 017 01-S	2	Valve-Intake (Std.)
*	24 017 02-S	2	Valve-Intake (.25)
12	24 016 01-S	2	Valve-Exhaust (Std.)
*	24 016 02-S	2	Valve-Exhaust (.25)
13	24 755 66-S	1	Kit-Valve Train (Incl #15, 18-19)
14	25 351 01-S	4	Lifter-Valve
15	24 411 05-S	4	Rod-Push
16	24 041 05-S	2	Gasket-Cylinder Head
17	24 318 71-S	1	Head ASM #2 Cylinder
18	25 186 01-S	4	Arm-Rocker
19	24 599 01-S	4	Pivot-Rocker Arm
20	M-640034-S	4	Screw-Hex Flange

Ref. No.	Part No.	Qty.	Description
21	12 072 09-S	8	Stud-Clyinder head
*	24 468 16-S	8	Washer-Flange
*	24 100 10-S	8	Nut-Hex Flange
22	24 755 75-S	1	Kit-Valve Cover-Oil Fill (Incl #2, 3 & 23)
23	24 153 09-S	1	O-Ring
24	25 755 13-S	1	Kit-Oil Fill Cap (Incl #25)
25	12 153 03-S	1	O-Ring – Oil Fill Cap
26	24 402 03-S	1	Reed-Breather
27	12 018 01-S	1	Retainer-Reed
28	M-545010-S	1	Screw-Hex Flange
29	24 050 01-S	1	Filter-Breather
30	24 033 01-S	1	Kit-Breather Cover w/Gasket (Incl #31-33)
31	25 139 60-S	1	Plug-Allen Head
32	24 041 23	1	Gasket-Breather
33	24 096 58-S	1	Cover-Breather
34	25 237 14-S	1	Clamp-Hose
35	24 326 26-S	1	Hose-Breather
36	M-645020-S	4	Screw-Hex Flange

PROTOTYPE

* Not Illustrated

Obtain parts locally from a Kohler dealer



Ignition and Electrical Assembly
Engine - Kohler Model CH18S Spec No. 62595

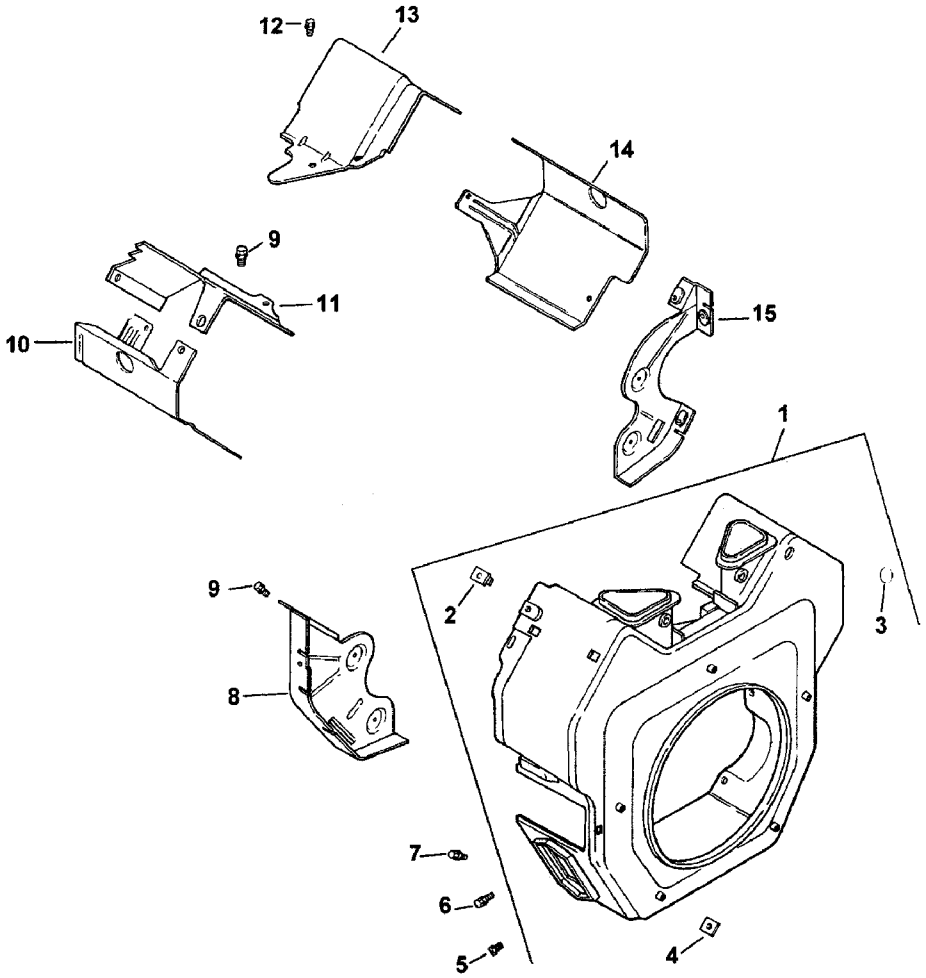
Ref. No.	Part No.	Qty.	Description
1	54 755 09-S	1	Kit-15 Amp Stator (Incl #24 176 71 Bracket)
2	M-548025-S	2	Screw-Hex Cap
3	24 584 01-S	2	Module-Ignition
4	M-545020-S	4	Screw-Hex Flange
5	24 025 04-S	1	Flywheel
6	X-42-15-S	1	Key
7	12 468 03-S	1	Washer-Flywheel Mtg. Screw
8	12 086 14-S	1	Screw-Hex Flange
9	24 157 01-S	1	Fan
11	25 086 47-S	4	Bolt-Shoulder
12	24 144 23-S	1	Shaft-Front Drive
13	M-839025-S	4	Screw-Hex Flange
14	24 162 16-S	1	Screen-Grass
15	24 018 03-S	3	Retainer
16	12 132 06-S	2	Plug-Spark
17	25 403 03-S	1	Rectifier/Regulator
18	X-22-11-S	1	Washer-Lock
19	X-25-92-S	2	Washer-Plain
20	24 086 18-S	2	Screw-Phillips Head
21	236602-S	1	Connector
22	235173-S	1	Clip-Cable
23	X-25-63-S	1	Washer-Plain

Ref. No.	Part No.	Qty.	Description
24	48 154 02-S	1	Clip-Cable
*	24 176 51-S	1	Harness-Wiring
*	25 518 12-S	1	Lead-Black (5”-18ga.)
*	24 176 71-S	1	Bracket-Stator Wire

PROTOTYPE

* Not Illustrated

Obtain parts locally from a Kohler dealer



Blower Housing and Baffle Assembly
Engine – Kohler Model CH18S Spec No. 62595

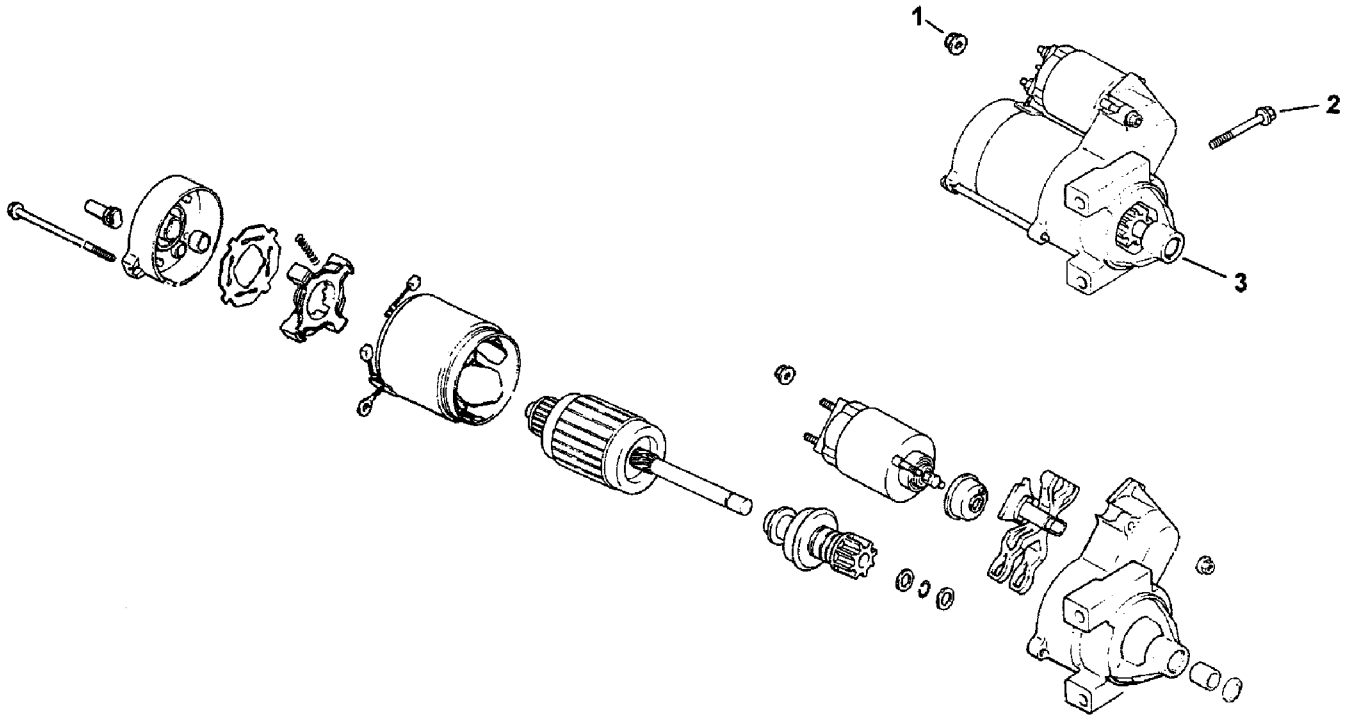
Ref. No.	Part No.	Qty.	Description
1	24 027 20-S	1	Housing-Blower (Incl #2-4)
2	24 100 01-S	3	Nut-Plastic
3	25 139 16-S	1	Plug-Button
4	24 100 02-S	2	Nut-Plastic
5	M-551016-S	1	Screw-Hex Flange
6	M-545016-S	3	Screw-Hex Flange
7	M-545020-S	5	Screw-Hex Flange
8	24 146 16-S	1	Plate-Backing (#2 side)
9	M-645016-S	6	Screw-Hex Flange
10	24 063 20-S	1	Baffle-Cylinder Barrel (#2 side)
11	24 063 17-S	1	Baffle-Valley (#2 side)
12	M-545010-S	2	Screw-Hex Flange
13	24 063 24-S	1	Baffle-Valley (#1 side)
14	24 063 58-S	1	Baffle-Cylinder (#2 side)
15	24 146 20-S	1	Plate-Backing (#1 side)
*	24 113 94-S	1	Decal-HP

Ref. No.	Part No.	Qty.	Description

PROTOTYPE

* Not Illustrated

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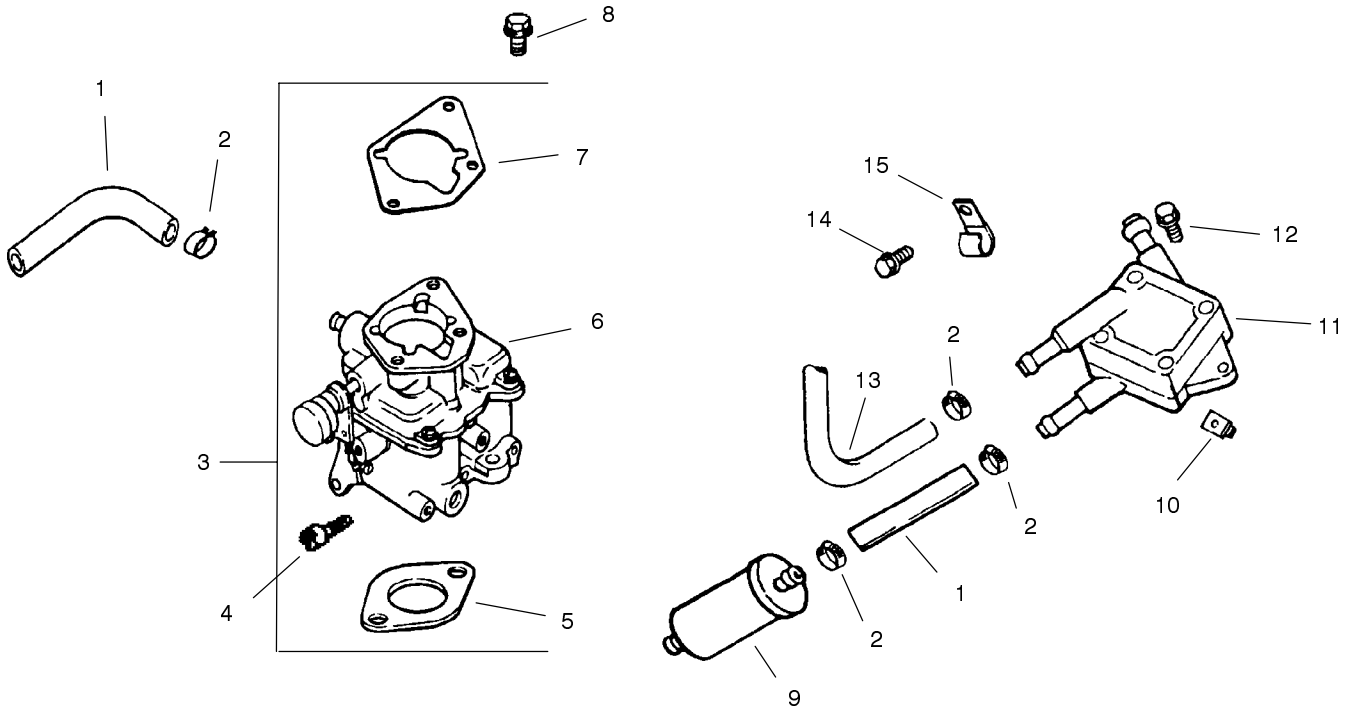
Starting System Assembly
Engine – Kohler Model CH18S Spec No. 62595

Ref. No.	Part No.	Qty.	Description
1	M-839080-S	2	Screw-Hex Flange
2	24 098 08-S	1	Starter-Solenoid Shift (Incl #4-18)
3	M-841080-S	1	Nut-Hex Flange
*	25 755 33-S	1	Kit-Pinion Cover
*	25 221 01-S	1	Kit-Brush
*	25 435 04-S	1	Kit-Solenoid

Ref. No.	Part No.	Qty.	Description

PROTOTYPE

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Fuel System Assembly
Engine – Kohler Model CH18S Spec No. 62595

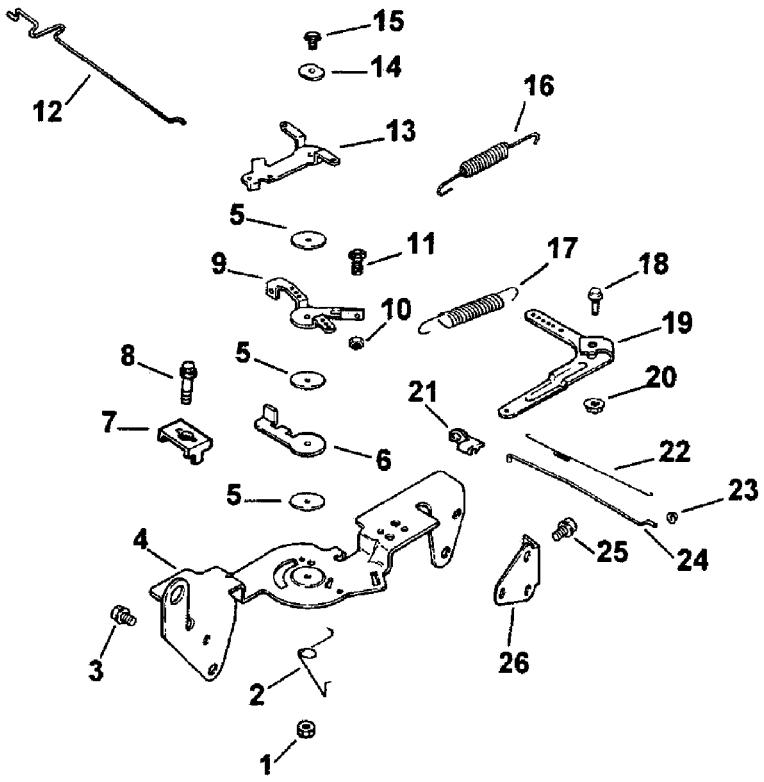
Ref. No.	Part No.	Qty.	Description
1	25 353 32-S	2	Line-Fuel
2	25 237 14-S	6	Clamp-Hose
3	24 853 35-S	1	Kit-Carburetor w/Gasket (Incl #4-7)
4	24 086 05-S	1	Screw-Throttle Stop
5	24 041 17-S	1	Gasket-Carburetor
6	24 053 32-S	1	Carburetor ASM (Incl #9, 10, 16-43) (For information only, not available separately)
7	24 041 06-S	1	Gasket-Air Cleaner
8	M-651030-S	2	Screw-Hex Flange
9	24 050 02-S	1	Filter-Fuel
10	24 100 01-S	2	Nut-Plastic
11	24 393 16-S	1	Pump-Fuel
12	24 086 12-S	2	Screw-Hex Cap
13	24 353 02-S	1	Line-Fuel
*	24 757 01-S	1	Kit-Solenoid
*	24 757 02-S	1	Kit-Float
*	24 757 03-S	1	Kit-Carbureator Repair
*	24 757 07-S	1	Kit-Choke Repair

Ref. No.	Part No.	Qty.	Description

PROTOTYPE

* Not Illustrated

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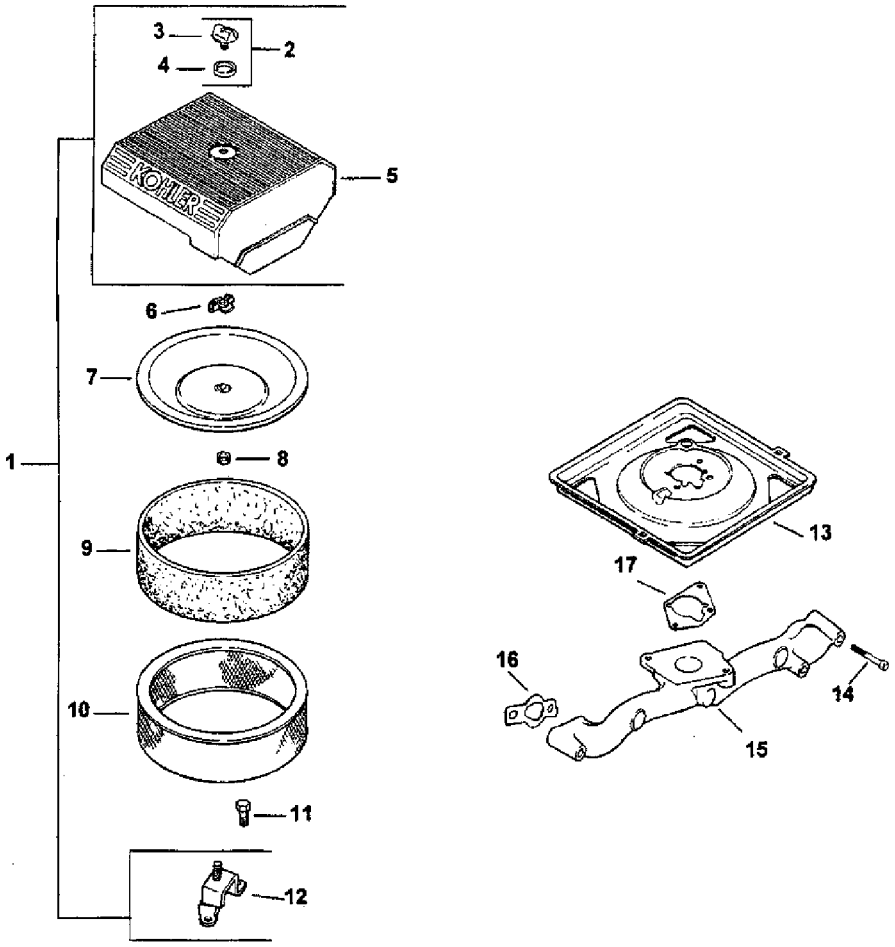
Engine Control Assembly
Engine – Kohler Model CH18S Spec No. 62595

Ref. No.	Part No.	Qty.	Description
1	M-547050-S	1	Nut-Hex Flange
2	24 089 03-S	1	Spring-Choke Return
3	M-645016-S	4	Screw-Hex Flange
4	24 126 56-S	1	Bracket-Control
5	24 468 01-S	3	Washer-Plain
6	24 090 07-S	1	Lever-Throttle Acutator
7	12 237 01-S	2	Clamp-Cable
8	M-545016-S	3	Screw-Hex Flange
9	24 090 03-S	1	Lever-Throttle Control
10	M-446030-S	1	Nut-Hex Flange
11	M-401030-S	1	Screw-Hex Cap
12	24 079 02-S	1	Linkage-Choke
13	24 090 05-S	1	Lever-Choke
14	41 468 03-S	1	Washer-Wave
15	M-545020-S	1	Screw-Hex Flange
16	24 089 51-S	1	Spring-Throttle Limiter
17	24 089 45-S	1	Spring-Governor
18	24 211 03-S	1	Bolt
19	24 090 33-S	1	Lever-Governor
20	M-0641060-S	1	Nut-Hex Flange
21	25 158 11-S	1	Bushing-Throttle Linkage
22	25 089 01-S	1	Spring-Linkage
23	25 158 08-S	1	Bushing-Linkage Retaining
24	24 079 01-S	1	Linkage-Throttle
25	M-639010-S	2	Screw-Hex Flange
26	24 126 04-S	2	Bracket-Support
			(The following are used with one of M-545016 as positive throttle stop in bracket 24 126 56-S)
*	M-541050-S	1	Nut-Hex Flange
*	X-20-1-S	1	Washer-lock

PROTOTYPE

* Not Illustrated

Obtain parts locally from a Kohler dealer



Air Intake Assembly
Engine – Kohler Model CH18S Spec No. 62595

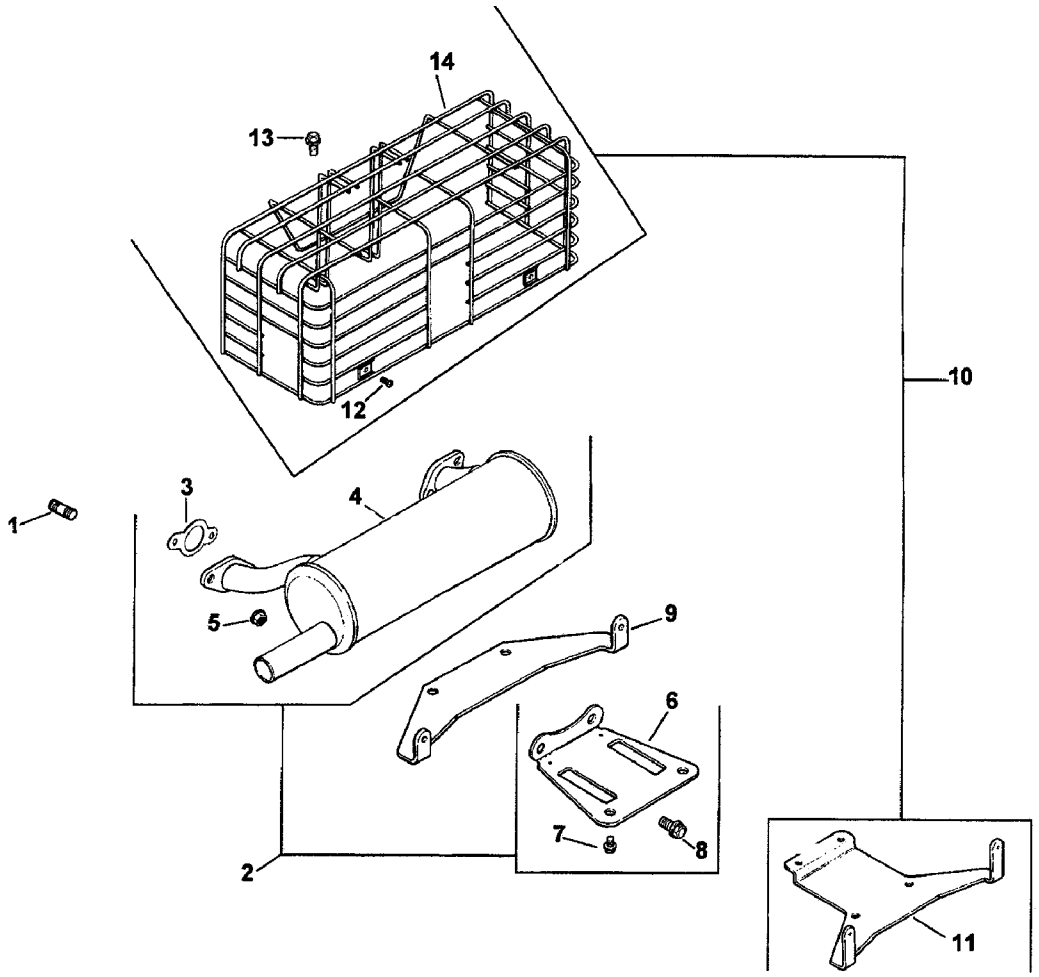
Ref. No.	Part No.	Qty.	Description
1	24 743 05-S	1	Kit-Air Cleaner Cover (Incl #2-5, 12)
2	54 755 01-S	1	Kit-Knob w/Seal (Incl #3-4)
3	25 341 03-S	1	Knob-Cover
4	24 153 20-S	1	O-Ring
5	24 096 67-S	1	Cover-Air Cleaner
6	12 100 01-S	1	Nut-Wing
7	24 096 01-S	1	Cover-Inner Air Cleaner
8	24 032 03-S	1	Seal-Air Intake
9	24 083 02-S	1	Element-Precleaner
10	47 083 03-S	1	Element-Air Cleaner
11	M-639016-S	3	Screw-Hex Flange
12	24 126 21-S	1	Bracket-Air Cleaner
13	24 094 03-S	1	Base-Air Cleaner
14	M-651055-S	4	Screw-Hex Flange
15	24 164 14-S	1	Manifold-Intake
16	24 041 01-S	2	Gasket-Intake Manifold
17	24 041 16-S	1	Gasket-Air Cleaner Base

Ref. No.	Part No.	Qty.	Description

PROTOTYPE

* Not Illustrated

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Exhaust Assembly
Engine – Kohler Model CH18S Spec No. 62595

Ref. No.	Part No.	Qty.	Description
1	25 072 04-S	4	Stud
2	24 786 06-S	1	Kit-Low Mount Muffler #1 Side Outlet (Incl #3-8)
3	24 041 02-S	2	Gasket-Exhaust
4	24 068 06-S	1	Muffler-Low Mount
5	M-841080-S	4	Nut-Hex Flange
6	24 126 12-S	1	Bracket-Muffler
7	M-650012-S	2	Screw-Hex Flange
8	M-839020-S	2	Screw-Hex Flange
9	24 126 10-S	1	Bracket-Muffler Guard
10	24 755 80-S	1	Kit-Muffler Guard (Incl #11-14)
11	24 126 48-S	1	Bracket-Muffler Guard
12	M-550010-S	2	Screw-Hex Flange
13	M-545016-S	2	Screw-Hex Flange
14	24 314 02-S	1	Guard-Muffler

Ref. No.	Part No.	Qty.	Description

PROTOTYPE

* Not Illustrated

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Maintenance Record

Date								

PROTOTYPE

Maintenance Record

Date								

PROTOTYPE

Maintenance Record

Date								

PROTOTYPE



PROTOTYPE