



## 8 and 11 Blade SPA Cutting Unit

### for Greensmaster<sup>®</sup> 3200

Model No. 04482—200001201 and Up

Model No. 04483—200001201 and Up

## Parts Catalog

### Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

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### Accessories

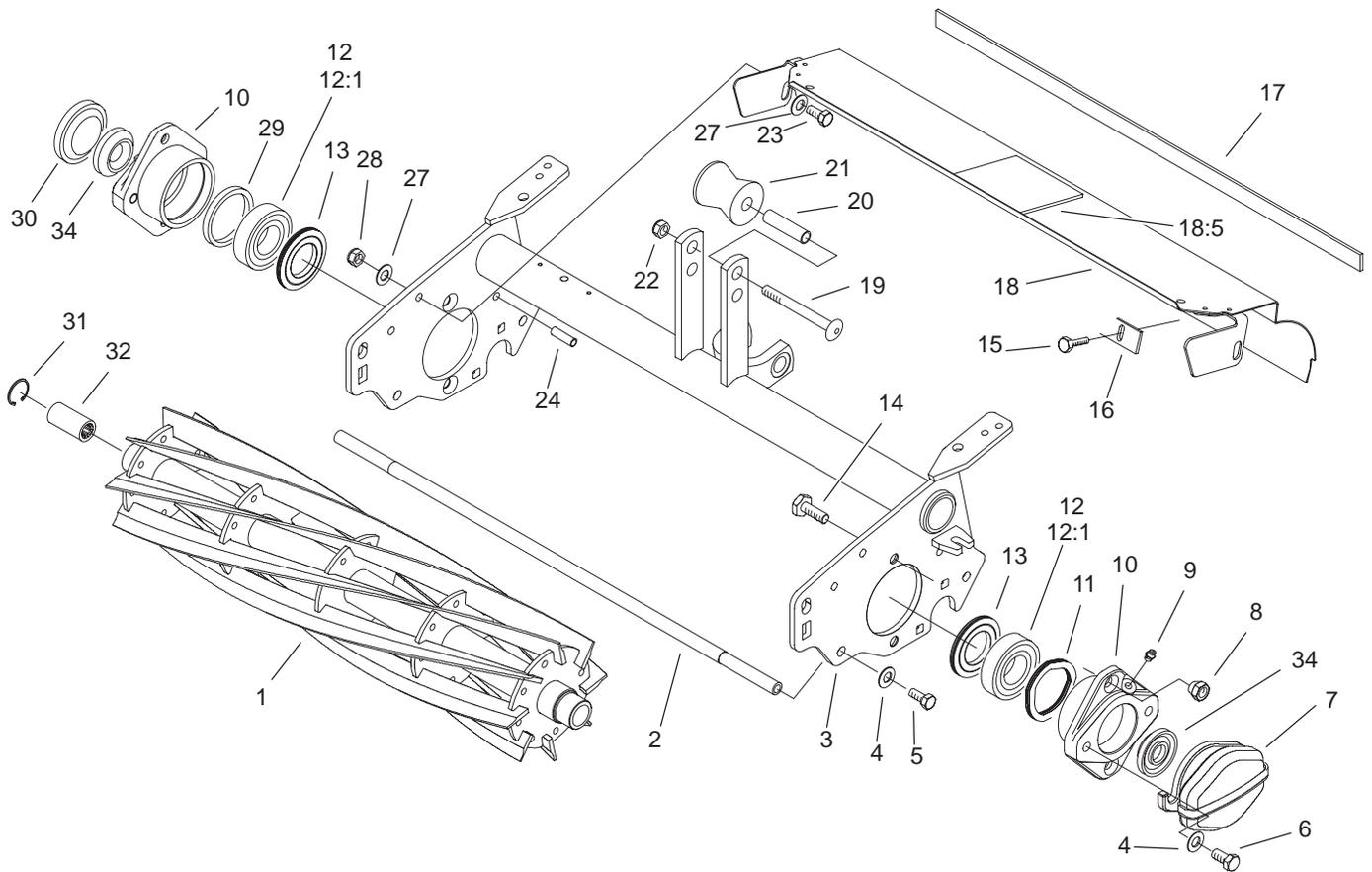
Description	Model / Part No.	Description	Model / Part No.
11 Blade Reel Assembly (only on: 04482) . . .	94-8037	Front Roller . . . . .	04486
8 Blade Reel Assembly (only on: 04483) . . .	94-8039	Groomer Kit . . . . .	04490
8 Blade Reel Heavy Duty Assembly . . . . .	98-2182	Rear Roller . . . . .	04488
5 Blade Reel Heavy Duty Assembly . . . . .	98-2181	Rear Roller Brush Kit (for units without groomers) . . . . .	04489
Front Roller Scraper/Brush . . . . .	95-1625	Rear Roller Brush Kit (for units with groomers installed) . . . . .	04491
High Hight-of-Cut Kit . . . . .	99-1496		
Rear Roller Scraper Kit . . . . .	95-1600		

### Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning	Abbreviation	Meaning
AR . . . . .	as required	INC . . . . .	incorporated
ASM . . . . .	assembly	LH . . . . .	left hand
CARR . . . . .	carriage	NI . . . . .	nylon insert
DEG . . . . .	degrees	PPH . . . . .	Phillips pan head
FH . . . . .	flat head	PTH . . . . .	Phillips truss head
GA . . . . .	gauge	PTO . . . . .	power take off
HF . . . . .	hex flange	RH . . . . .	right hand
HH . . . . .	hex head	SFH . . . . .	slotted fillister head
HHF . . . . .	hex head flange	SHH . . . . .	slotted hex head
HLH . . . . .	hex lag head	SQH . . . . .	square head
HJ . . . . .	hex jam	SHWH . . . . .	slotted hex washer head
HOC . . . . .	height-of-cut	SPH . . . . .	slotted pan head
HS . . . . .	hex socket	SRH . . . . .	slotted round head
HSBH . . . . .	hex socket button head	STD . . . . .	standard
HSFH . . . . .	hex socket flat head	TAP . . . . .	self tapping
HSH . . . . .	hex socket head	TTH . . . . .	Torx truss head
HWH . . . . .	hex washer head	WH . . . . .	wing head
HWHTF . . . . .	hex washer head thread forming		

PROTOTYPE



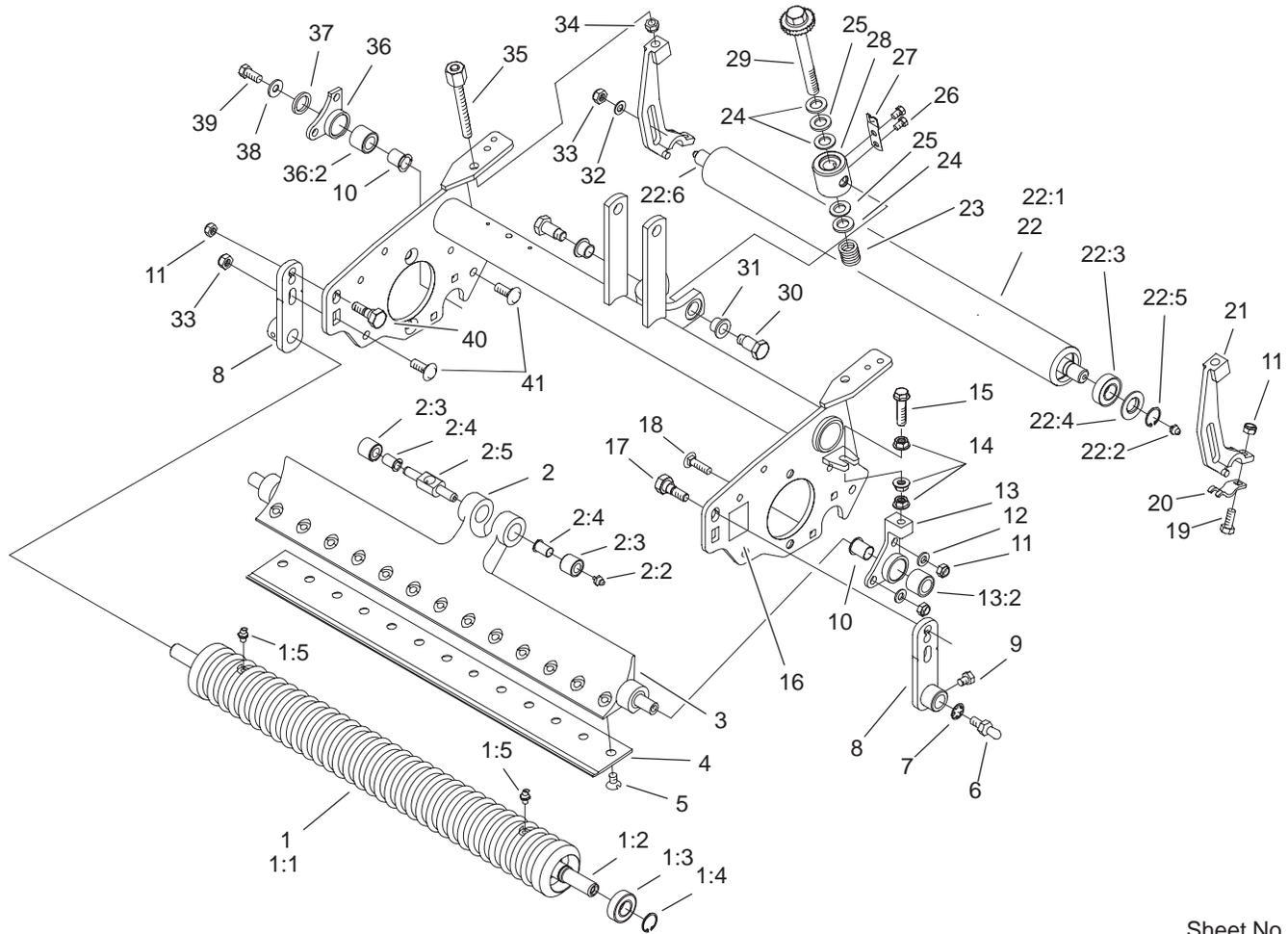
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## Reel Assembly

Ref. No.	Part No.	Qty.	Description
1	94-8039	1	8 Blade Reel ASM (only on: 04482)
*1	94-8037	1	11 Blade Reel ASM (only on: 04483)
2	98-2196	1	Rod - Shield
3	95-1634-01	1	Reel Frame
4	3256-24	2	Washer-Flat
5	33115-020	2	Screw-HH
6	93-2569	4	Screw-HHF
7	95-1642-01	1	Weight - Counter
8	93-2454	4	Nut - Tapered, Lock
9	302-5	2	Fitting - Grease
10	94-4545	2	Housing-Bearing
11	94-4543	1	Spring-Wire, Flat
12		2	Bearing, Packed w/Grease
12:1	93-2489	1	Bearing
13	94-8908	2	Seal - Grease
14	95-0745	4	Screw - Tapered
15	104-2065	5	Screw-HWH
16	36-7260	1	Bar-Off, Cut
17	95-1636	1	Strip - Seal
18	99-4197	1	Rear Shield ASM
18:5	99-1456	1	Pad-Unit, Cutting
19	104-2092	1	Screw-HSBH
20	93-2464	1	Spacer - Roller

Ref. No.	Part No.	Qty.	Description
21	93-2463	1	Roller - Lift
22	33025-00	1	Nut-Lock
23	33114-020	2	Screw-HH
24	32121-123	2	Pin-Roll
27	3256-74	4	Washer-Flat
28	33024-00	2	Nut-Lock
29	94-4544	1	Spacer
30	2410-30	1	Cap-Plastic
31	32120-37	1	Ring-Retaining
32	94-4507	1	Coupler - Splined
34	104-2067	2	Spacer-End, Motor

\* Not illustrated



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## Roller Assembly

Ref. No.	Part No.	Qty.	Description
1	99-4211	1	Front Roller ASM
1:1	99-4147	1	Roller-Wiehle
1:2	93-2470	1	Shaft - Roller
1:3	93-2559	2	Bearing - Ball
1:4	93-2525	2	Ring - Retaining
1:5	302-5	2	Fitting - Grease
2		1	Bedbar & Bushing
2:2	302-18	1	Fitting-Grease
2:3	62-5510	2	Bushing-Rubber
2:4	52-2890	2	Bushing-Nylon
2:5	52-2920	1	Bedbar Pivot
3	93-2511-01	1	Bedbar
*4	93-4262	1	Bedknife - Micro
4	93-4263	1	Bedknife - Tournament
*4	93-4264	1	Bedknife - 1/8 Cut
*4	94-6392	1	Bedknife-High Cut
*4	94-6393	1	Bedknife-13 Hole Fairway
5	57-4910	13	Screw
6	94-2958	2	Stud-Ball
7	3254-6	2	Washer-Lock, Int.
8	94-8170	2	Bracket - Front
9	33113-012	2	Screw-HH
10	93-7502	2	Bushing-Flanged
11	33024-00	8	Nut-Lock

Ref. No.	Part No.	Qty.	Description
12	87-7510	2	Washer - Flat, Hardened
13	100-3381	1	LH Pivot Hub ASM
13:2	93-7501	1	Bushing ASM
14	33004-00	3	Nut-HF
15	94-3489	1	Capscrew-HH
16	94-8169	2	Decal-Position, Bracket
17	95-1618	1	Bolt-Shoulder
18	33124-025	4	Screw-CARR
19	33114-020	2	Screw-HH
20	99-8168	2	Collar-HOC
21	95-1638	2	Bracket-Rear, HOC Adjust
22	95-2910	1	Roller ASM
22:1	95-2913	1	Roller Tube ASM
22:2	302-5	2	Fitting - Grease
22:3	85-9970	2	Bearing
22:4	85-7190	2	Washer - Shield
22:5	32151-12	2	Ring-Retaining
22:6	95-2912	1	Shaft - Roller
23	93-2562	1	Spring - Compression
24	257-5	3	Washer-Thrust
25	77-0350	2	Washer-Thrust, Nylon
26	33113-008	2	Screw-HH
27	93-2522	1	Arm-Spring

\* Not illustrated









*PROTOTYPE*