



Pump Cover Kit

Dingo[®] 220D Compact Utility Loader

Part No. 104-5750

Installation Instructions

Loose Parts

Note: Use the chart below to identify parts for assembly.

DESCRIPTION	QTY.	USE
Pump cover	1	Installing the kit
Cable tie	1	
Battery bracket	1	
Bolt, 5/16 x 5/8 in.	2	
Self-tapping screw, 5/16 x 3/4 in.	2	

1. Remove the existing pump cover that is bolted to the back of the engine.
2. Remove the counterweight.
3. Secure the positive battery terminal boot over the terminal using the cable tie. The boot must completely cover the terminal (Fig. 1).

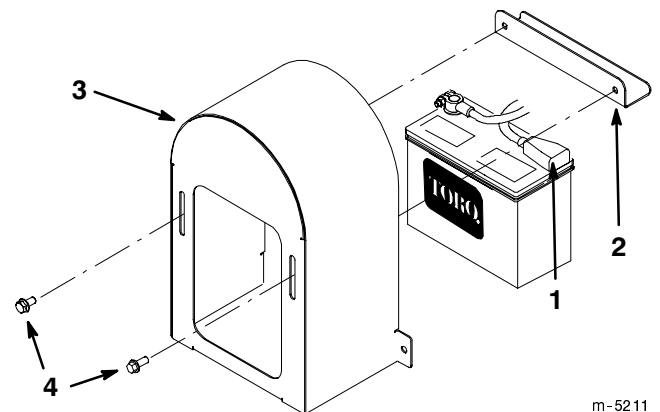


Caution



If you do not completely cover the positive battery terminal, it could short against the pump cover, burning you or other operators.

Ensure that you fully cover the positive terminal with the rubber boot and secure the boot with a cable tie before installing the pump cover.



m-5211

Figure 1

- | | |
|---------------------------|---------------|
| 1. Positive terminal boot | 3. Pump cover |
| 2. Battery bracket | 4. Bolt |

4. Slide the battery bracket into the new pump cover and secure it lightly with 2 bolts (5/16 x 5/8 in.) at the highest position in the slots (Fig. 1).

5. Position the pump cover over the battery and up against the traction unit frame (Fig. 2). Ensure that the side of the cover is not touching the positive battery terminal or the boot over the terminal.

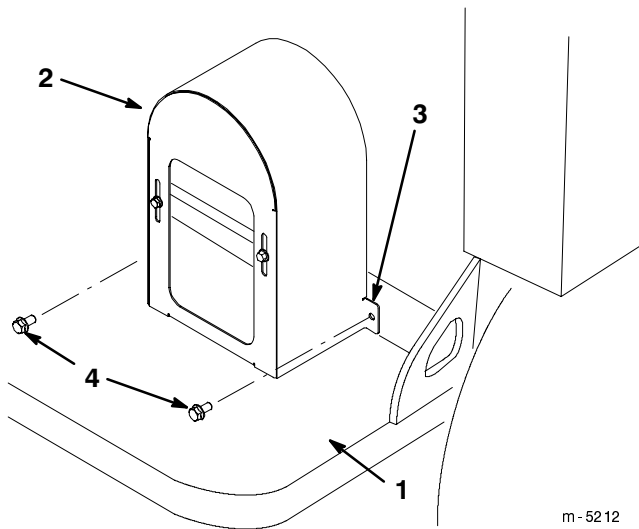


Figure 2

- | | |
|--------------------------------------|------------------------|
| 1. Traction unit operator's platform | 3. Tab |
| 2. Pump cover | 4. Self-tapping screws |

6. Mark the hole locations on the frame using the tabs on the sides of the cover as a template (Fig. 2).
7. Remove the pump cover.
8. Drill 2 holes (9/32 in. dia.) at the marked locations.
9. Position the pump cover so that the holes in the tabs line up with the holes in the frame and secure it with 2 self-tapping screws (5/16 x 3/4 in.) (Fig. 2).
10. Loosen the bolts securing the battery bracket (Fig. 1).
11. Slide the battery bracket down until it rests on top of the battery and tighten the bolts securing it.