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Form No. 3421-249 Rev C

Parts Catalog

SGR-13 Stump Grinder

Model No. 22615HD—Serial No. 402000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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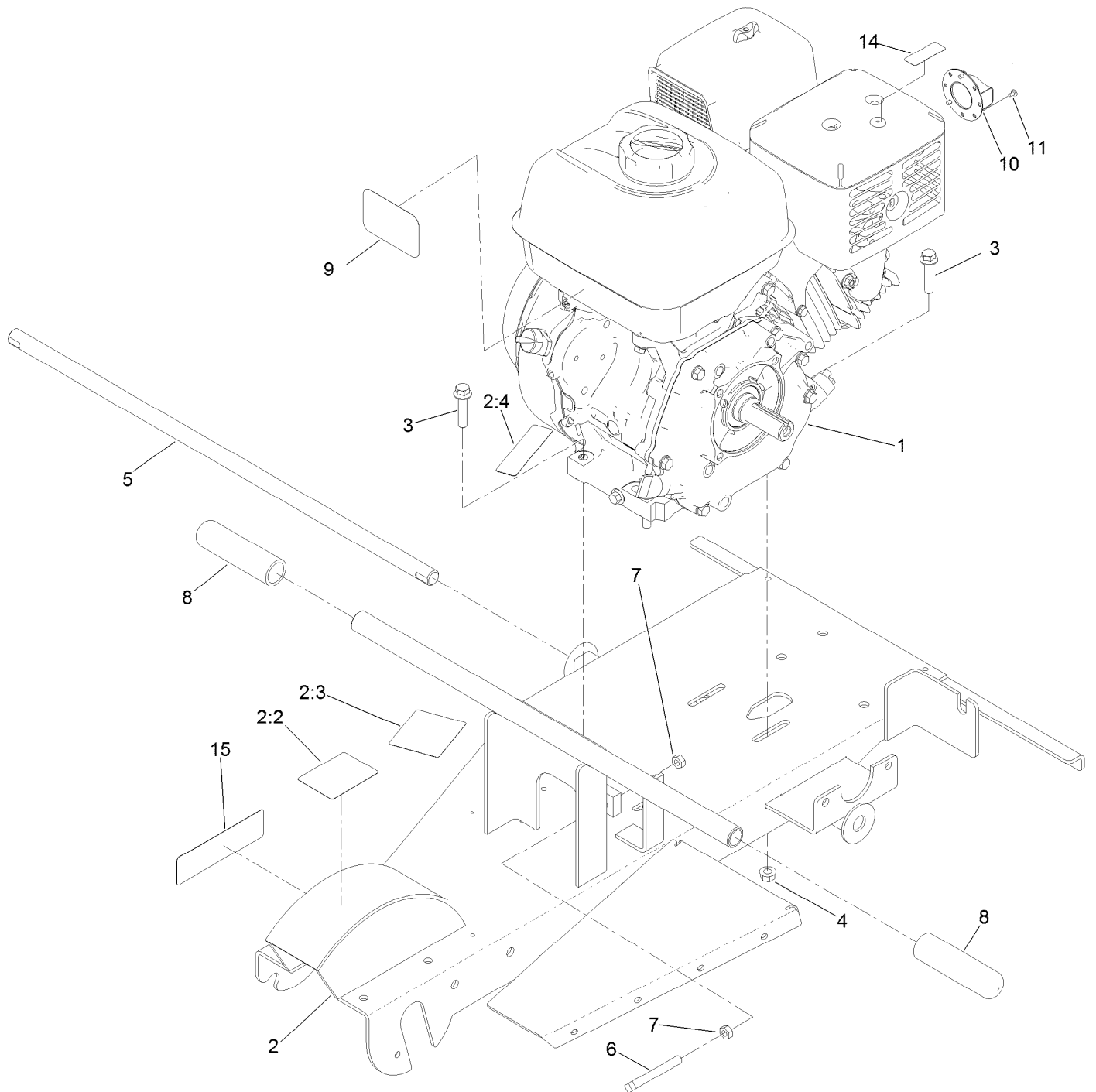
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Engine and Frame Assembly



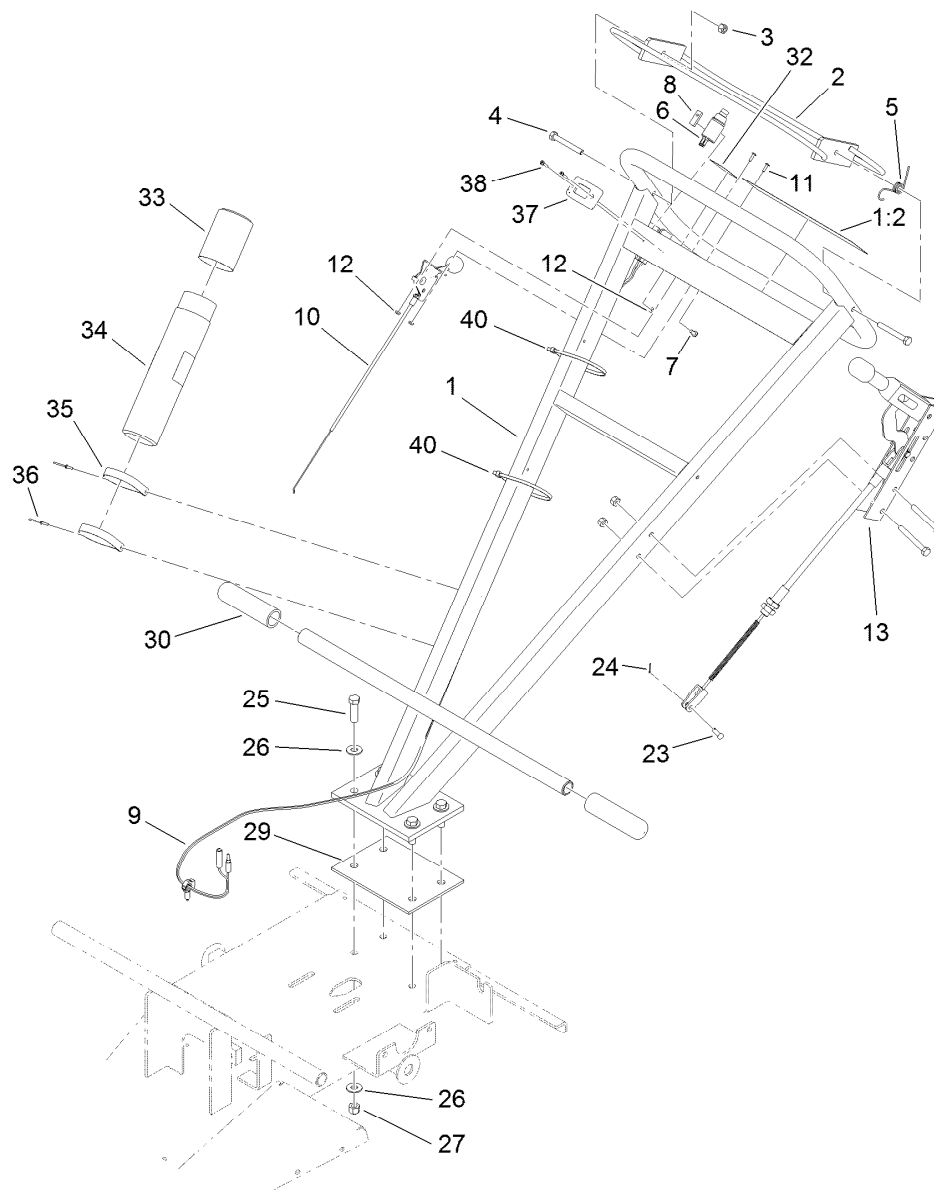
Engine and Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Engine-Honda, Gx390 ●■
2	132-3984	1	Frame ASM
2:2	119-4690	1	Decal-Danger
2:3	119-4693	1	Decal-Caution
2:4	133-8056	1	Decal-Arrester, Spark
3	3234-19	4	Screw-HHF
4	32128-21	4	Nut-HF Lock
5	120-1252	1	Bar-Axle

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	119-4729	1	Screw-Set, SQH
7	3217-7	2	Nut-Hex
8	120-1333	2	Grip-Handle
9	99-2385	1	Decal
10	120-1886	1	Deflector-Exhaust, Honda
11	125-0519	3	Screw-Self Tapping
14	130-8322	1	Decal-Warning, Ethanol
15	132-4004	1	Decal-Rotate Tooth

● Not serviced separately

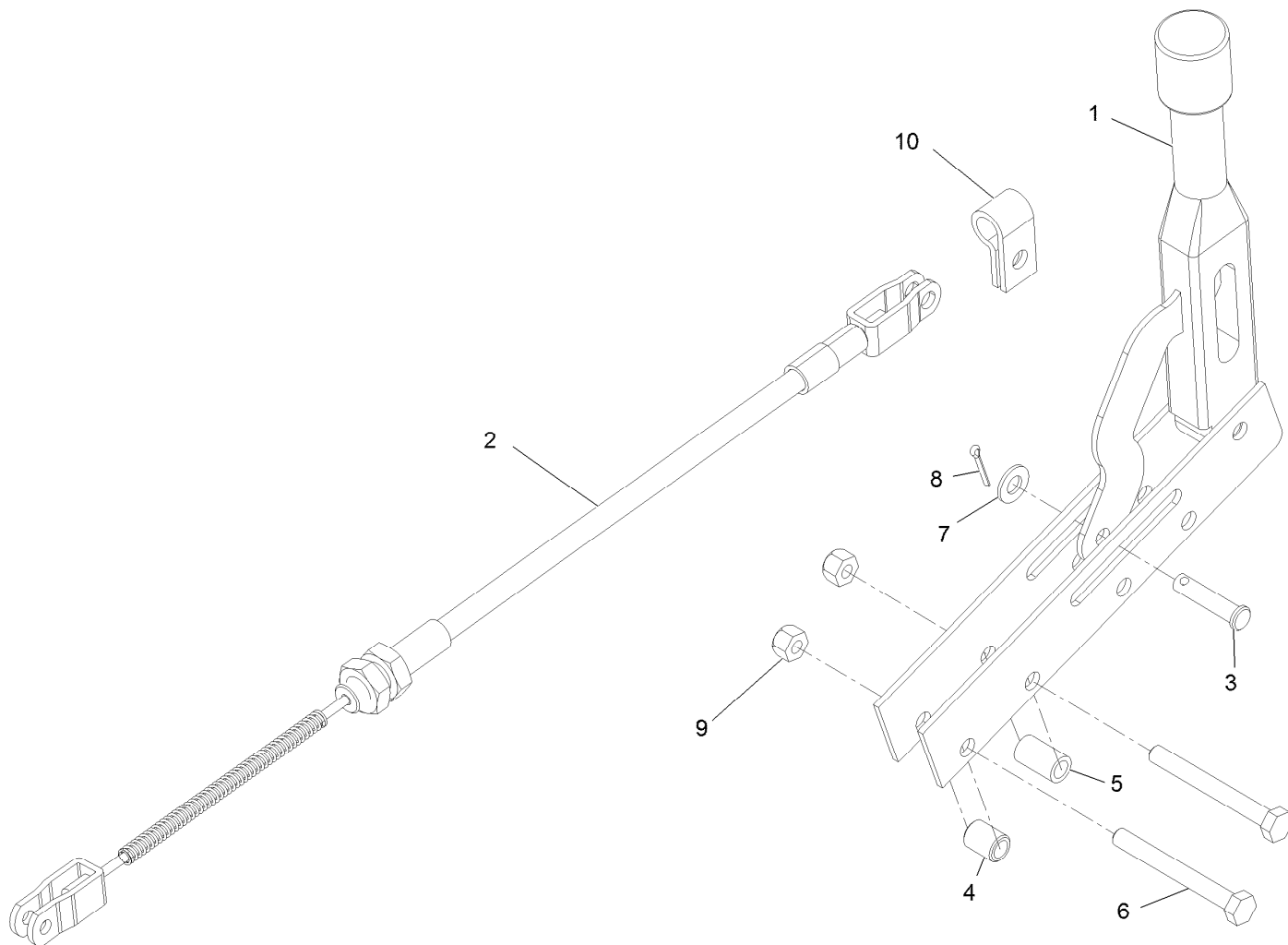
■ Obtain parts from www.honda-engines.com



Handle Assembly

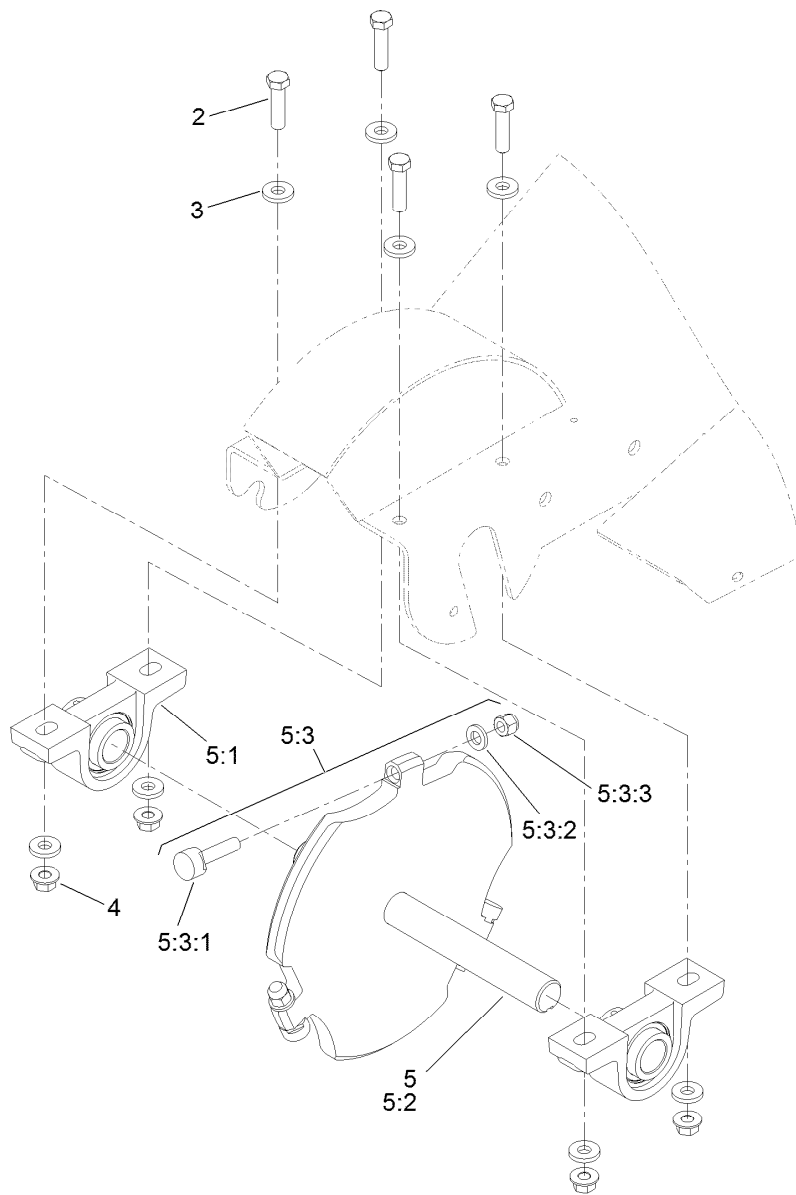
Ref.	Part Number	Qty.	Description
1	121-4391	1	Handle ASM
1:2	119-4701	1	Decal-Warning
2	119-4711-01	1	Handle-Safety
3	3296-29	2	Nut-Lock, NI
4	322-12	2	Screw-HH
5	120-1291	1	Spring-Return
6	120-1803	1	Switch-Plunger, No (W/Cover)
7	1-803071	2	Screw
8	1-633181	1	Plate-Tapped
9	120-1823	1	Harness-Wire
10	120-1285	1	Cable-Throttle
11	3249-3	2	Screw-PRH
12	3296-9	2	Nut-Hex
13	120-1797	1	Brake Lever ASM

Ref.	Part Number	Qty.	Description
23	1-808265	1	Pin-Clevis
24	3272-1	1	Pin-Cotter
25	324-6	4	Screw-HH
26	3256-4	8	Washer-Flat
27	3296-48	4	Nut-Hex
29	120-1248	1	Gasket-Handle
30	120-1333	2	Grip-Handle
32	119-4721	1	Decal-Engage
33	104-7048	1	Cap-Housing
34	104-7050	1	Tube-Manual
35	2412-120	2	Clamp-R
36	3269-17	2	Rivet-Pop
37	120-1218	1	Hourmeter-Inductive
38	3250-39	2	Screw-PPH
40	3290-379	2	Tie-Cable



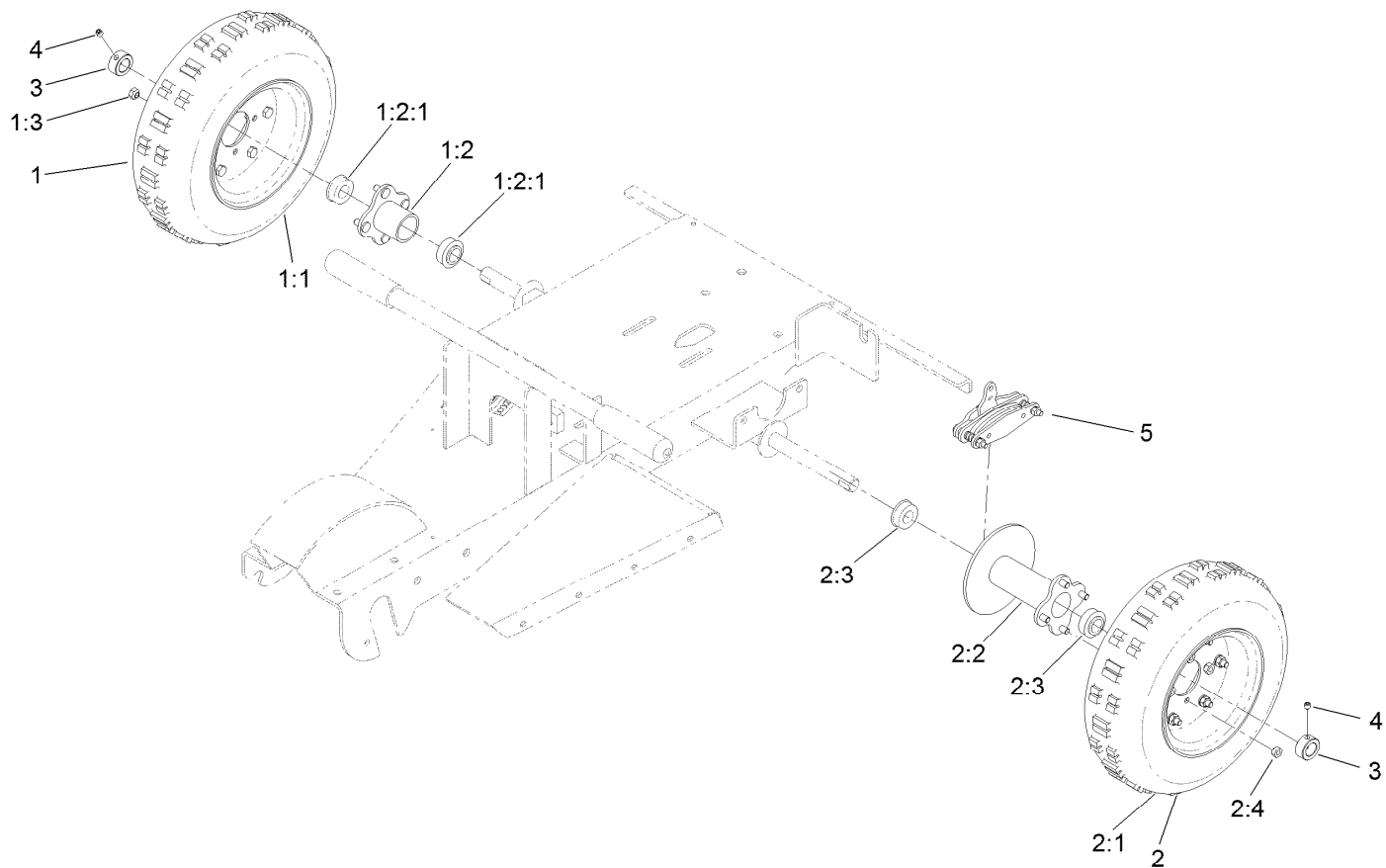
Brake Lever Assembly No. 120-1797

Ref.	Part Number	Qty.	Description
1	120-1219	1	Lever-Brake
2	120-1286	1	Cable-Brake
3	283-14	1	Pin-Clevis
4	88-7450	1	Spacer-Lever, Control
5	115-0826	1	Spacer-Idler
6	322-13	2	Screw-HH
7	3256-23	1	Washer-Plain
8	3272-6	1	Pin-Cotter
9	3296-29	2	Nut-Lock, NI
10	120-1798	1	Clamp-Conduit



Cutter Wheel Assembly

Ref.	Part Number	Qty.	Description
2	3211-41	4	Screw-HH
3	71-9310	8	Spacer
4	127-6852	4	Nut-Flange, Lock
5	136-1441	1	Wheel And Bearings Kit
5:1	120-1211	2	Bearing ASM
5:2	132-3991	1	3 Tooth Wheel/Shaft
5:3	132-4007	1	Grinder Tooth Kit (3-Pack)
5:3:1	130-2224	3	Tooth-Grinder
5:3:2	107-1413	3	Washer-Hardened
5:3:3	112-0236	3	Nut-Lock

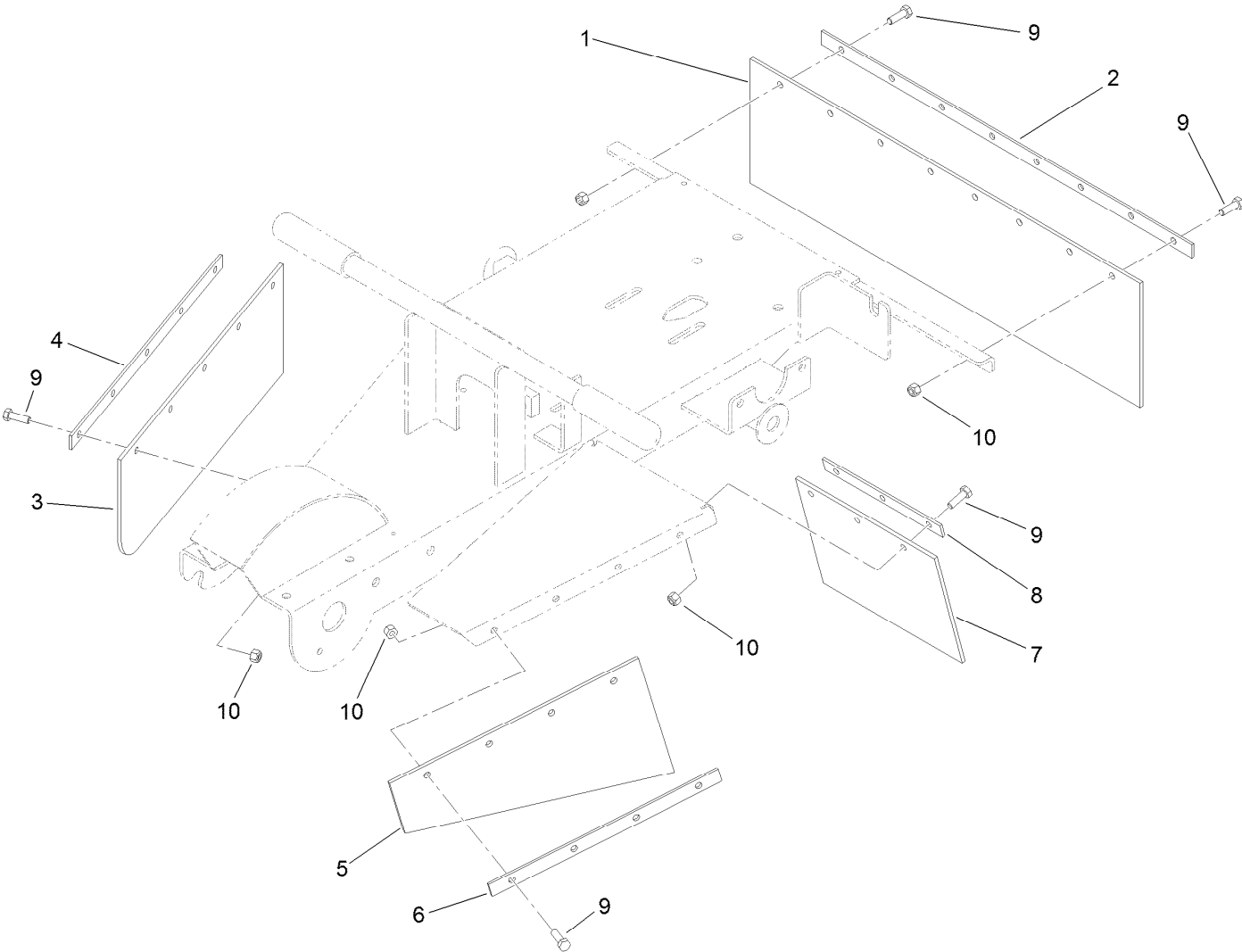


Wheel and Brake Assembly

Ref.	Part Number	Qty.	Description
1	120-1216	1	Tire ASM (W/ Hub)
1:1	120-1287	1	Tire ASM
1:2	120-1295	1	Hub
1:2:1	120-1296	2	Bearing-Wheel
1:3	120-1304	4	Nut-Wheel
2	120-1214	1	Tire ASM (W/ Hub And Brake)
2:1	120-1287	1	Tire ASM
2:2	120-1297	1	Hub
2:3	120-1296	2	Bearing-Wheel
2:4	120-1304	4	Nut-Wheel
3	120-1294	2	Collar-Set
4	3246-2	2	Screw-Set, HSH ●
5	120-1773	1	Brake-Caliper

● Use Pro-Lock retaining type, Part no. 1-840023 (.5cc tube) on threads.

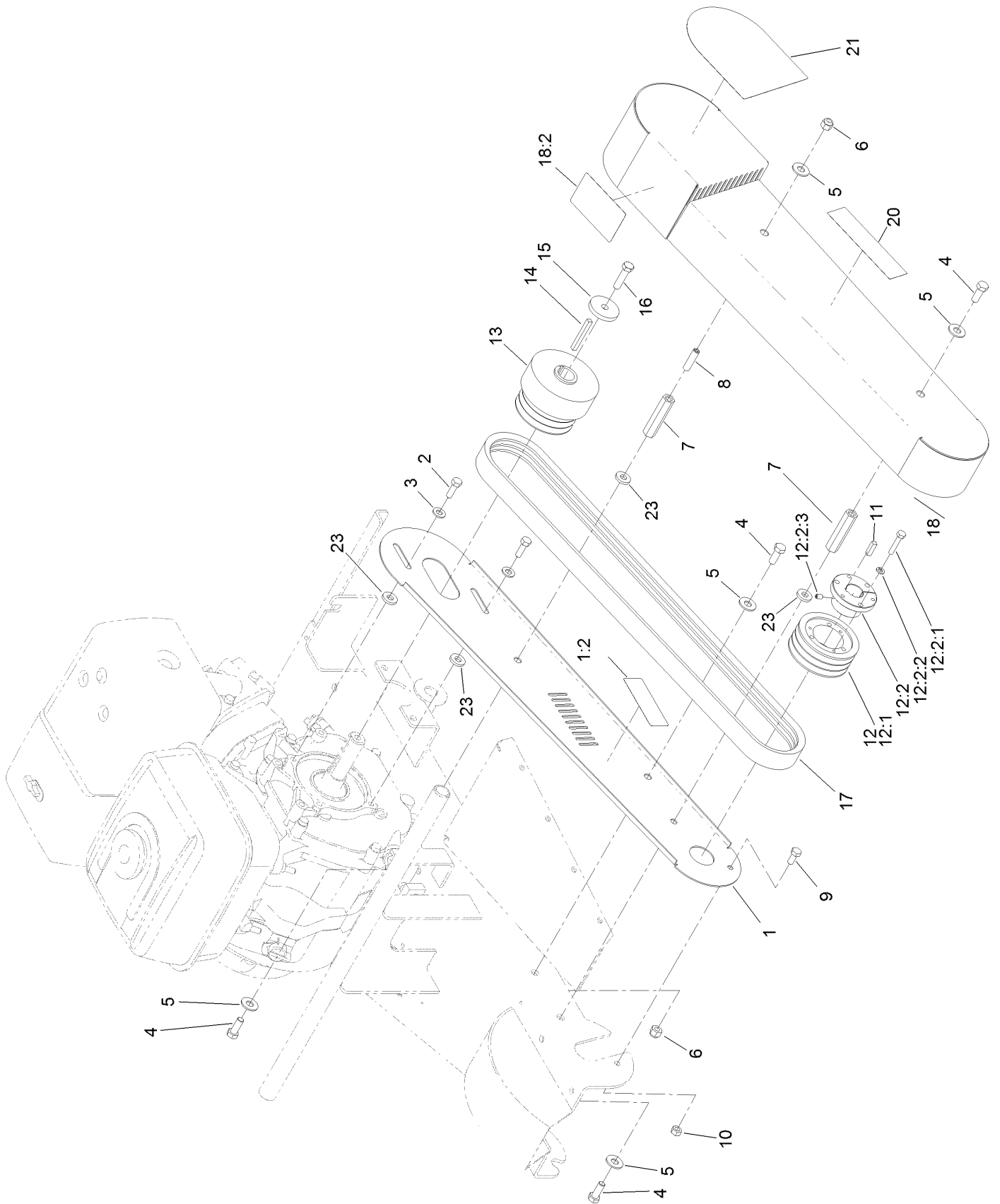
Flap Assembly



Flap Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-1236	1	Flap-Rear	6	120-1243-01	1	Bracket-Support, Flap (LH)
2	120-1238-01	1	Plate-Mounting, Flap	7	120-1244	1	Flap-Small
3	120-1240	1	Flap-RH	8	120-1246-01	1	Bracket-Support, Flap
4	120-1241-01	1	Bracket-Support, Flap (RH)	9	322-5	20	Screw-HH
5	120-1242	1	Flap-LH	10	3296-29	20	Nut-Lock, NI

Belt Drive Assembly



Belt Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-4413	1	Plate-Guard	12:2	61-3340	1	Bushing
1:2	117-4979	1	Decal-Warning	12:2:1	321-13	3	Screw-HH
2	131-5919	2	Screw-HH, Patch	12:2:2	3253-2	3	Washer-Lock
3	3256-38	2	Washer-Flat	12:2:3	3245-2	1	Screw-Set, HSH
4	323-6	3	Screw-HH	13	120-1204	1	Clutch
5	3256-4	4	Washer-Flat	14	63-8150	1	Key-Square
6	3296-39	2	Nut-Lock, NI	15	110-9981	1	Washer-Plain
7	120-1234	2	Spacer-Guard	16	3211-6	1	Screw-HH ●
8	3247-8	1	Screw-Set, HSH	17	120-1203	1	Belt-3V
9	322-3	1	Screw-HH	18	121-4414	1	Belt Guard ASM
10	3217-6	1	Nut-Hex	18:2	119-4692	1	Decal-Caution
11	10-7070	1	Key-Square	20	120-1816	1	Decal
12	120-1298	1	Sheave ASM	21	119-4724	1	Decal
12:1	95-0883	1	Pulley	23	43-0940	4	Spacer

● Use Pro-Lock retaining type, Part no. 1-840023 (.5cc tube) on threads.

Attachments and Accessories

For 22615HD SGR-13 Stump Grinder

Product Name	Model/Part
Wheel Tooth Kit.....	132-4006
3-Pack Wheel Tooth Kit.....	132-4007
6-Pack Wheel Tooth Kit.....	132-4008

Notes:



Count on it.