



Form No. 3433-802 Rev C

**Count on it.**

# Parts Catalog

## **Groundsmaster® 1200 Series Pull Behind Rotary Mower**

Model No. 31905—Serial No. 405300001 and Up



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

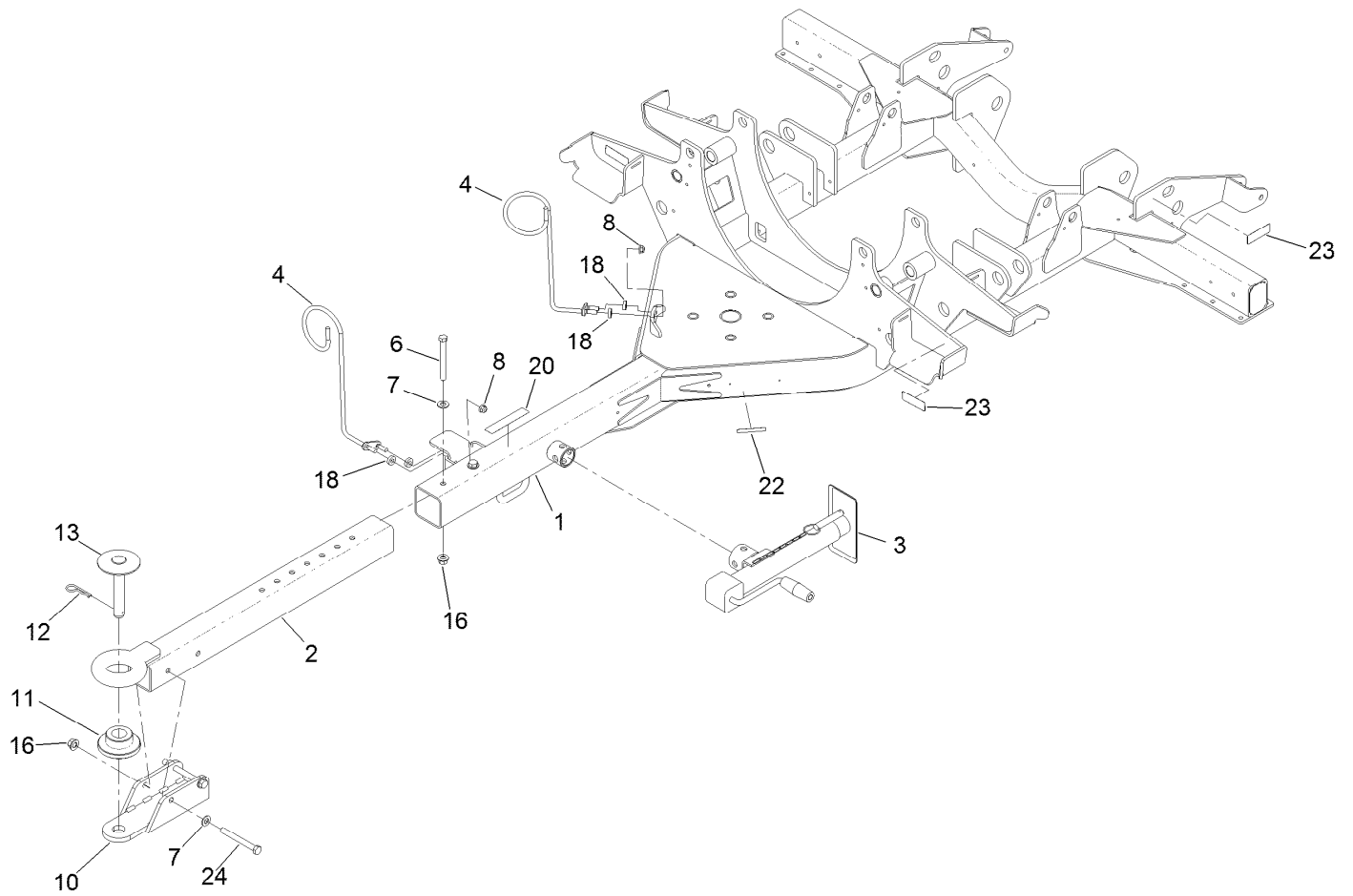
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# Contents

|                                                 |    |
|-------------------------------------------------|----|
| Frame Assembly . . . . .                        | 4  |
| Lift Arm Assembly No. 2 . . . . .               | 6  |
| Lift Arm Assembly No. 3 . . . . .               | 8  |
| Lift Arm Assembly No. 1 . . . . .               | 10 |
| Tire and Axle Assembly . . . . .                | 12 |
| LH Torsion Axle Assembly No. 137-3572 . . . . . | 14 |
| RH Torsion Axle Assembly No. 137-3573 . . . . . | 16 |
| Gearbox and Driveshaft Assembly . . . . .       | 18 |
| Main Driveshaft Assembly No. 138-9039 . . . . . | 20 |
| Rear Driveshaft Assembly No. 138-9040 . . . . . | 22 |
| Side Driveshaft Assembly No. 138-9041 . . . . . | 24 |
| Deck Assembly . . . . .                         | 26 |
| Blade, Pulley and Spindle Assembly . . . . .    | 28 |
| Deck Assembly No. 138-9026 . . . . .            | 30 |
| Double Spindle Assembly No. 137-3541 . . . . .  | 32 |
| High Spindle Assembly No. 137-3542 . . . . .    | 34 |
| Low Spindle Assembly No. 137-3543 . . . . .     | 36 |
| Deck Mount and Deck Cover Assembly . . . . .    | 38 |
| Hydraulic Assembly . . . . .                    | 40 |
| Attachments and Accessories . . . . .           | 42 |

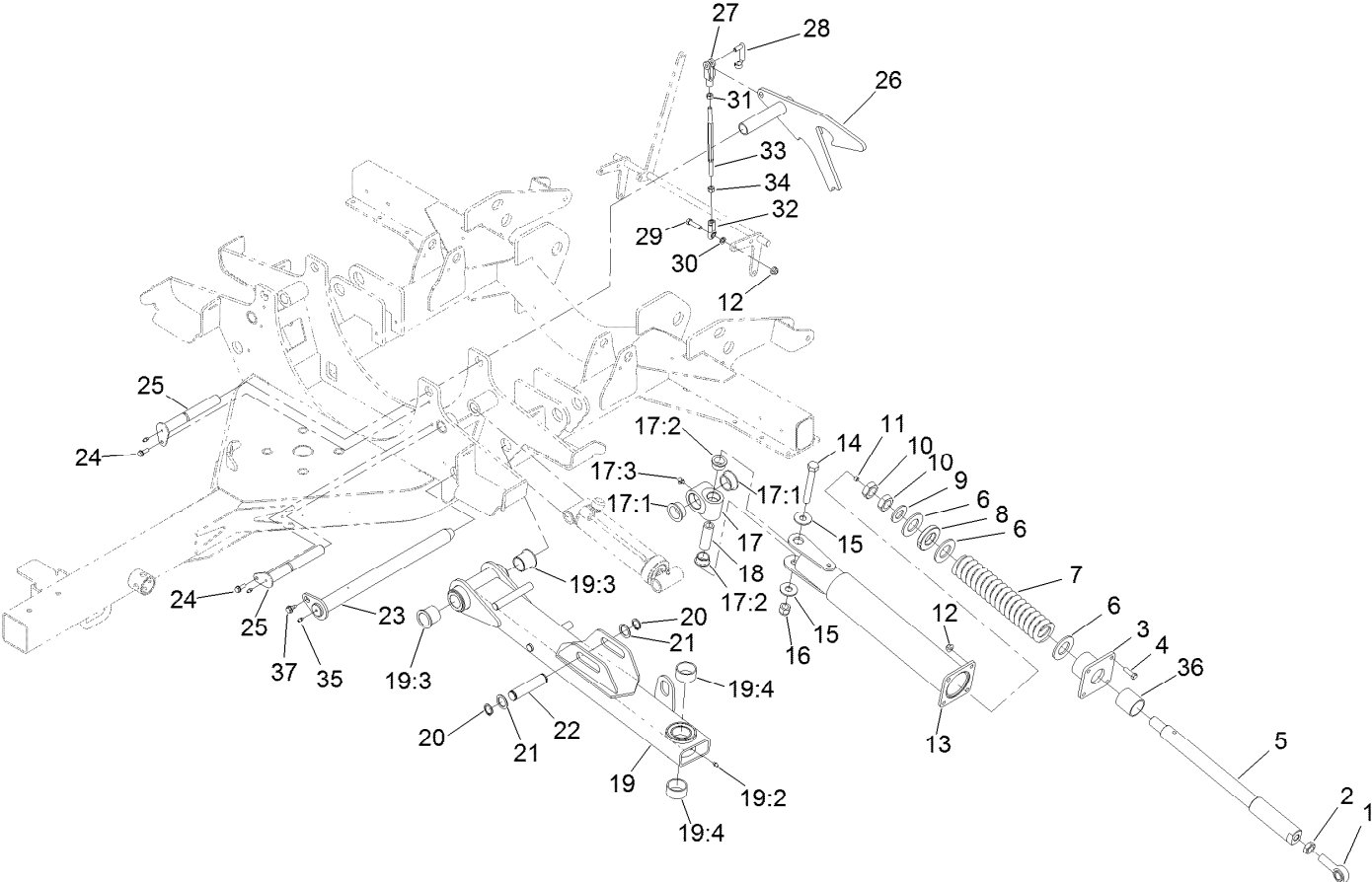
# Frame Assembly



## Frame Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|------------------------|-------------|--------------------|-------------|--------------------|
| 1           | 137-3501-01        | 1           | Frame ASM              | 12          | 3290-343           | 1           | Pin-Hair           |
| 2           | 137-3578-01        | 1           | Hitch ASM              | 13          | 140-0037           | 1           | Hitch Pin ASM      |
| 3           | T0000-3423         | 1           | Jack-Sidewind          | 16          | 99-5107            | 4           | Nut-Lock           |
| 4           | 119-3920           | 2           | Guide-Hose, RH         | 18          | 5-0652             | 4           | Spacer             |
| 6           | 325-18             | 2           | Screw-HH               | 20          | 110-4668           | 1           | Decal-Warning, PTO |
| 7           | 3256-26            | 4           | Washer-Flat            | 22          | 133-8061           | 1           | Decal-Warning      |
| 8           | 104-8301           | 4           | Nut-HF, NI             | 23          | 120-0625           | 4           | Decal-Warning      |
| 10          | 140-0015-01        | 1           | Clevis ASM             | 24          | 325-19             | 2           | Screw-HH           |
| 11          | 140-0013           | 1           | Bushing-Flange, Uhmwpe |             |                    |             |                    |

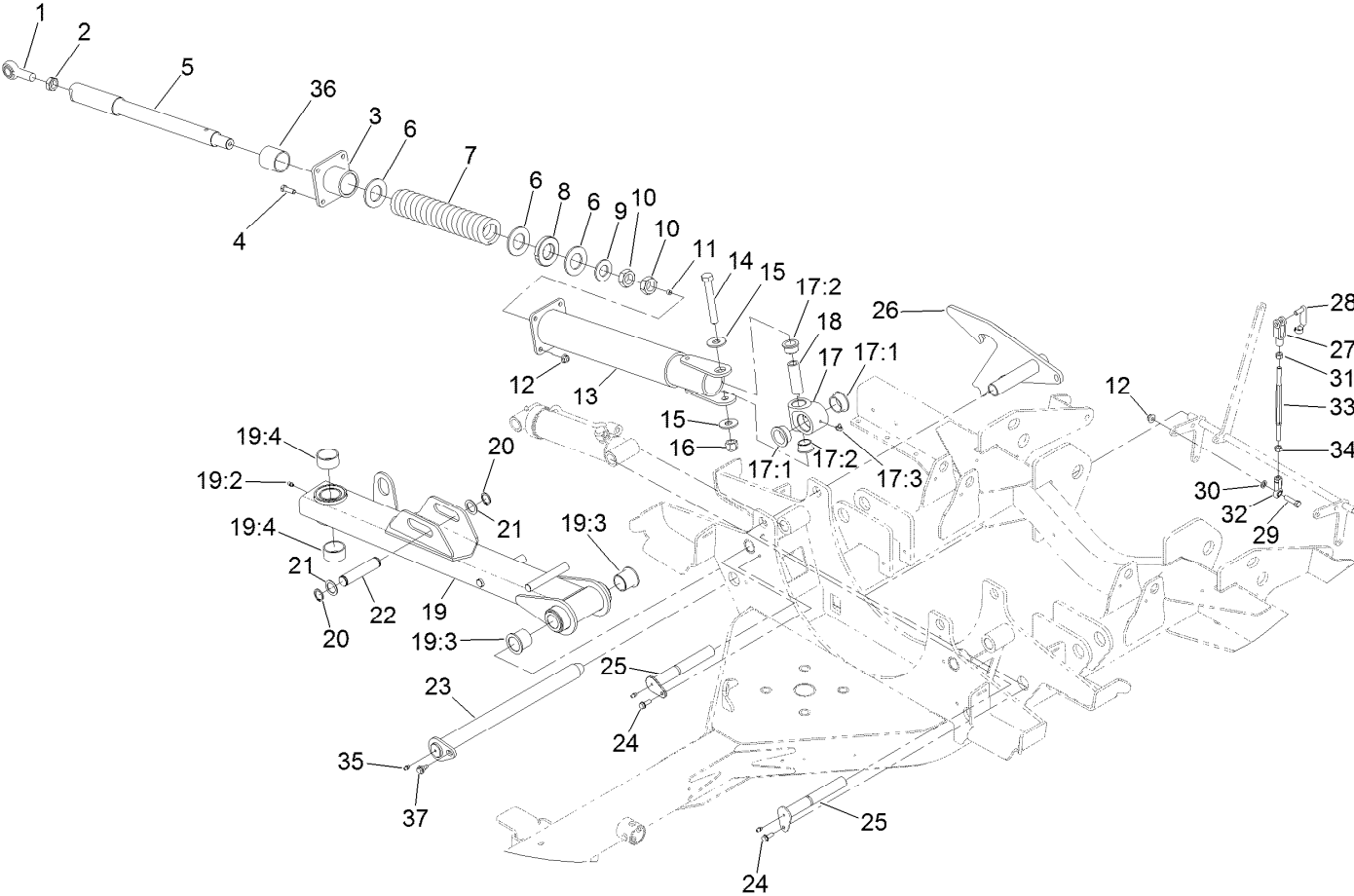
# Lift Arm Assembly No. 2



## Lift Arm Assembly No. 2 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|---------------------|
| 1           | 105-2806           | 1           | End-Rod            | 19:2        | 302-5              | 1           | Fitting-Grease      |
| 2           | 3220-7             | 1           | Nut-Jam            | 19:3        | 69-6470            | 2           | Bushing-Caster      |
| 3           | 114-5677-03        | 1           | Housing            | 19:4        | 114-5596           | 2           | Bushing-Straight    |
| 4           | 323-7              | 4           | Screw-HH           | 20          | 32151-36           | 2           | Ring-Retaining      |
| 5           | 117-9404           | 1           | Shaft-Spring       | 21          | 10-8110            | 2           | Washer-Thrust       |
| 6           | 114-5986           | 3           | Washer-Plain       | 22          | 138-5272           | 1           | Pin-Cylinder        |
| 7           | 114-5993           | 1           | Spring-Compression | 23          | 137-3604           | 1           | Pin-Arm, Lift       |
| 8           | 114-5992           | 1           | Bearing-Plastic    | 24          | 32144-41           | 2           | Screw-Taptite       |
| 9           | 3256-62            | 1           | Washer-Flat        | 25          | 138-6330           | 2           | Cylinder Pin ASM    |
| 10          | 3220-9             | 2           | Nut-Jam            | 26          | 138-3068           | 1           | LH Wing Latch ASM   |
| 11          | 285-17             | 1           | Plug-Pipe          | 27          | 1-633131           | 1           | Yoke-Linkage, Brake |
| 12          | 104-8301           | 5           | Nut-HF, NI         | 28          | 103-2399           | 1           | Pin-Spring, Clevis  |
| 13          | 137-3599-01        | 1           | Arm-Impact         | 29          | 323-8              | 1           | Screw-HH            |
| 14          | 327-23             | 1           | Screw-HH           | 30          | 3253-21            | 1           | Washer-Lock         |
| 15          | 3256-7             | 2           | Washer-Flat        | 31          | 3219-3             | 1           | Nut-Hex             |
| 16          | 3296-53            | 1           | Nut-Lock, NI       | 32          | 103-1167           | 1           | Joint-Ball End, LH  |
| 17          | 115-5468           | 1           | Pivot Hub ASM      | 33          | 137-3692           | 1           | Rod-Adjuster, Wing  |
| 17:1        | 115-5469           | 2           | Bushing-Flange     | 34          | 3219-20            | 1           | Nut-Hex, LH         |
| 17:2        | 114-5680           | 2           | Bushing-Flange     | 35          | 302-5              | 1           | Fitting-Grease      |
| 17:3        | 302-60             | 1           | Fitting-Grease     | 36          | 114-5989           | 1           | Bushing-Plain       |
| 18          | 94-6604            | 1           | Tube-Spacer        | 37          | 99-5105            | 1           | Screw-Shoulder      |
| 19          | 137-3562           | 1           | #2 Lift Arm ASM    |             |                    |             |                     |

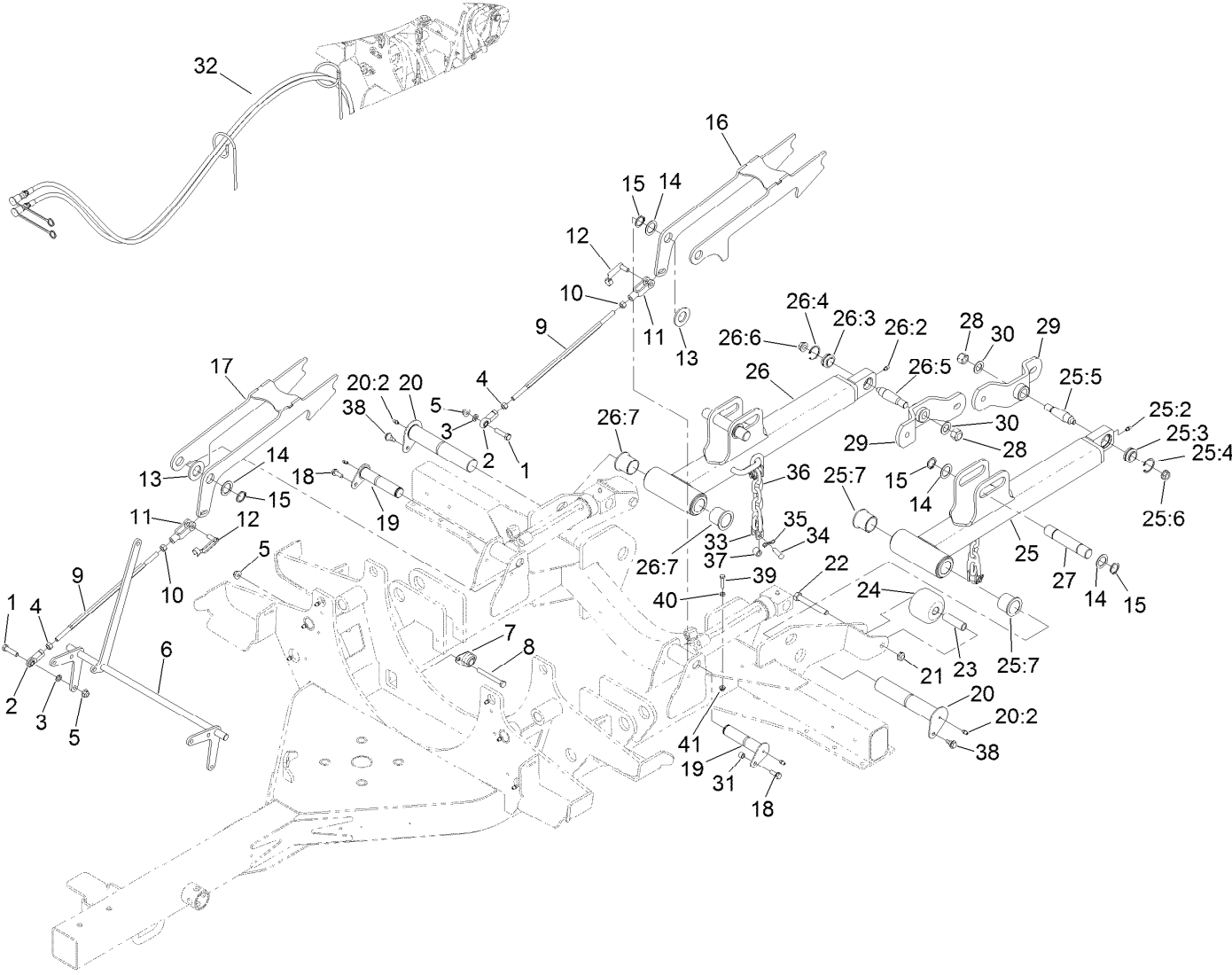
# Lift Arm Assembly No. 3



## Lift Arm Assembly No. 3 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|---------------------|
| 1           | 105-2806           | 1           | End-Rod            | 19:2        | 302-5              | 1           | Fitting-Grease      |
| 2           | 3220-7             | 1           | Nut-Jam            | 19:3        | 69-6470            | 2           | Bushing-Caster      |
| 3           | 114-5677-03        | 1           | Housing            | 19:4        | 114-5596           | 2           | Bushing-Straight    |
| 4           | 323-7              | 4           | Screw-HH           | 20          | 32151-36           | 2           | Ring-Retaining      |
| 5           | 117-9404           | 1           | Shaft-Spring       | 21          | 10-8110            | 2           | Washer-Thrust       |
| 6           | 114-5986           | 3           | Washer-Plain       | 22          | 138-5272           | 1           | Pin-Cylinder        |
| 7           | 114-5993           | 1           | Spring-Compression | 23          | 137-3604           | 1           | Pin-Arm, Lift       |
| 8           | 114-5992           | 1           | Bearing-Plastic    | 24          | 32144-41           | 2           | Screw-Taptite       |
| 9           | 3256-62            | 1           | Washer-Flat        | 25          | 138-6330           | 2           | Cylinder Pin ASM    |
| 10          | 3220-9             | 2           | Nut-Jam            | 26          | 138-3069           | 1           | RH Wing Latch ASM   |
| 11          | 285-17             | 1           | Plug-Pipe          | 27          | 1-633131           | 1           | Yoke-Linkage, Brake |
| 12          | 104-8301           | 5           | Nut-HF, NI         | 28          | 103-2399           | 1           | Pin-Spring, Clevis  |
| 13          | 137-3599-01        | 1           | Arm-Impact         | 29          | 323-8              | 1           | Screw-HH            |
| 14          | 327-23             | 1           | Screw-HH           | 30          | 3253-21            | 1           | Washer-Lock         |
| 15          | 3256-7             | 2           | Washer-Flat        | 31          | 3219-3             | 1           | Nut-Hex             |
| 16          | 3296-53            | 1           | Nut-Lock, NI       | 32          | 103-1167           | 1           | Joint-Ball End, LH  |
| 17          | 115-5468           | 1           | Pivot Hub ASM      | 33          | 137-3692           | 1           | Rod-Adjuster, Wing  |
| 17:1        | 115-5469           | 2           | Bushing-Flange     | 34          | 3219-20            | 1           | Nut-Hex, LH         |
| 17:2        | 114-5680           | 2           | Bushing-Flange     | 35          | 302-5              | 1           | Fitting-Grease      |
| 17:3        | 302-60             | 1           | Fitting-Grease     | 36          | 114-5989           | 1           | Bushing-Plain       |
| 18          | 94-6604            | 1           | Tube-Spacer        | 37          | 99-5105            | 1           | Screw-Shoulder      |
| 19          | 137-3563           | 1           | #3 Lift Arm ASM    |             |                    |             |                     |

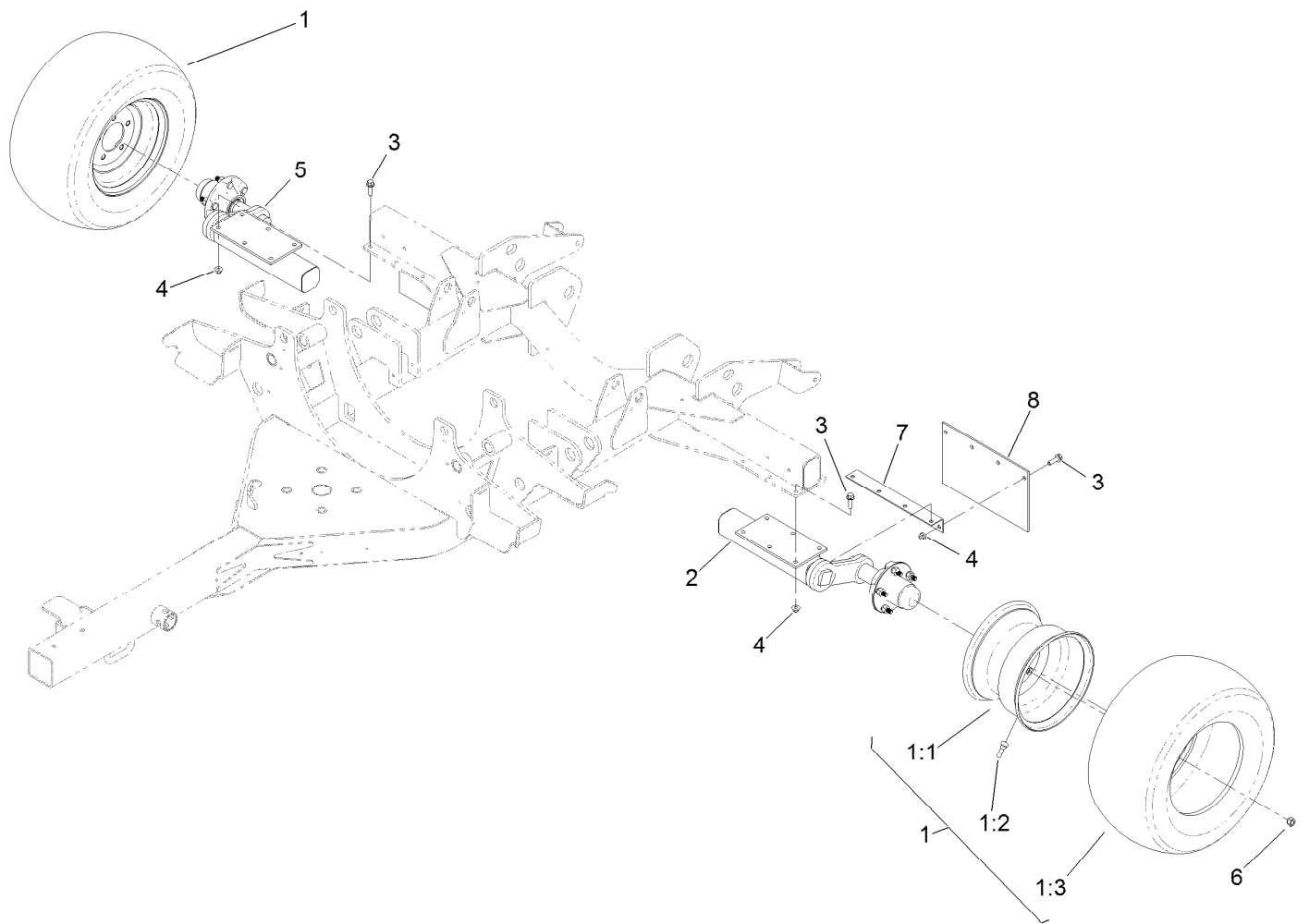
# Lift Arm Assembly No. 1



## Lift Arm Assembly No. 1 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|---------------------|
| 1           | 323-8              | 2           | Screw-HH              | 25:3        | 105-7441           | 1           | Bearing-Spherical   |
| 2           | 103-1167           | 2           | Joint-Ball End, LH    | 25:4        | 32151-34           | 1           | Ring-Retaining      |
| 3           | 3253-21            | 2           | Washer-Lock           | 25:5        | 105-7468           | 1           | Stud-Tapered        |
| 4           | 3219-20            | 2           | Nut-Hex, LH           | 25:6        | 32128-42           | 1           | Nut-HF              |
| 5           | 104-8301           | 6           | Nut-HF, NI            | 25:7        | 69-6470            | 2           | Bushing-Caster      |
| 6           | 137-3688-03        | 1           | Latch Shaft ASM       | 26          | 137-3584           | 1           | #1 Lift Arm RH ASM  |
| 7           | 256-236            | 2           | Bearing-Mount, Flange | 26:2        | 302-5              | 1           | Fitting-Grease      |
| 8           | 323-20             | 4           | Screw-HH              | 26:3        | 105-7441           | 1           | Bearing-Spherical   |
| 9           | 137-3691           | 2           | Rod-Adjuster, Rear    | 26:4        | 32151-34           | 1           | Ring-Retaining      |
| 10          | 3219-3             | 2           | Nut-Hex               | 26:5        | 105-7468           | 1           | Stud-Tapered        |
| 11          | 1-633131           | 2           | Yoke-Linkage, Brake   | 26:6        | 32128-42           | 1           | Nut-HF              |
| 12          | 103-2399           | 2           | Pin-Spring, Clevis    | 26:7        | 69-6470            | 2           | Bushing-Caster      |
| 13          | 3256-62            | 2           | Washer-Flat           | 27          | 137-3617           | 2           | Pin-Cylinder        |
| 14          | 10-8110            | 6           | Washer-Thrust         | 28          | 3296-41            | 2           | Nut-Lock NI         |
| 15          | 32151-36           | 6           | Ring-Retaining        | 29          | 137-3581-01        | 2           | Hub Support ASM     |
| 16          | 140-0007           | 1           | LH Rear Latch ASM     | 30          | 86-1440            | 2           | Washer-Flat         |
| 17          | 140-0008           | 1           | RH Rear Latch ASM     | 31          | 105-5723           | 2           | Spacer-Tube         |
| 18          | 32144-41           | 2           | Screw-Taptite         | 32          | 20-9580            | 1           | Rope-Latch          |
| 19          | 138-6331           | 2           | Lift Arm Pin ASM      | 33          | 5-2942             | 4           | Shackle             |
| 20          | 138-6332           | 2           | Lift Arm Pin ASM      | 34          | 283-42             | 4           | Pin-Clevis          |
| 20:2        | 302-5              | 1           | Fitting-Grease        | 35          | 119-1415           | 4           | Pin-Cotter, Locking |
| 21          | 3296-45            | 2           | Nut-Hex               | 36          | 138-5274           | 2           | Chain-6 Link        |
| 22          | 325-15             | 2           | Screw-HH              | 37          | 75-5270            | 2           | Spacer-Knob, Seat   |
| 23          | 115-2144           | 2           | Tube-Spacer           | 38          | 99-5105            | 2           | Screw-Shoulder      |
| 24          | 115-3366           | 2           | Roller                | 39          | 114-0282           | 2           | Screw-HH            |
| 25          | 137-3561           | 1           | #1 Lift Arm LH ASM    | 40          | 3218-1             | 2           | Nut-Jam             |
| 25:2        | 302-5              | 1           | Fitting-Grease        | 41          | 104-7201           | 2           | Nut-HF              |

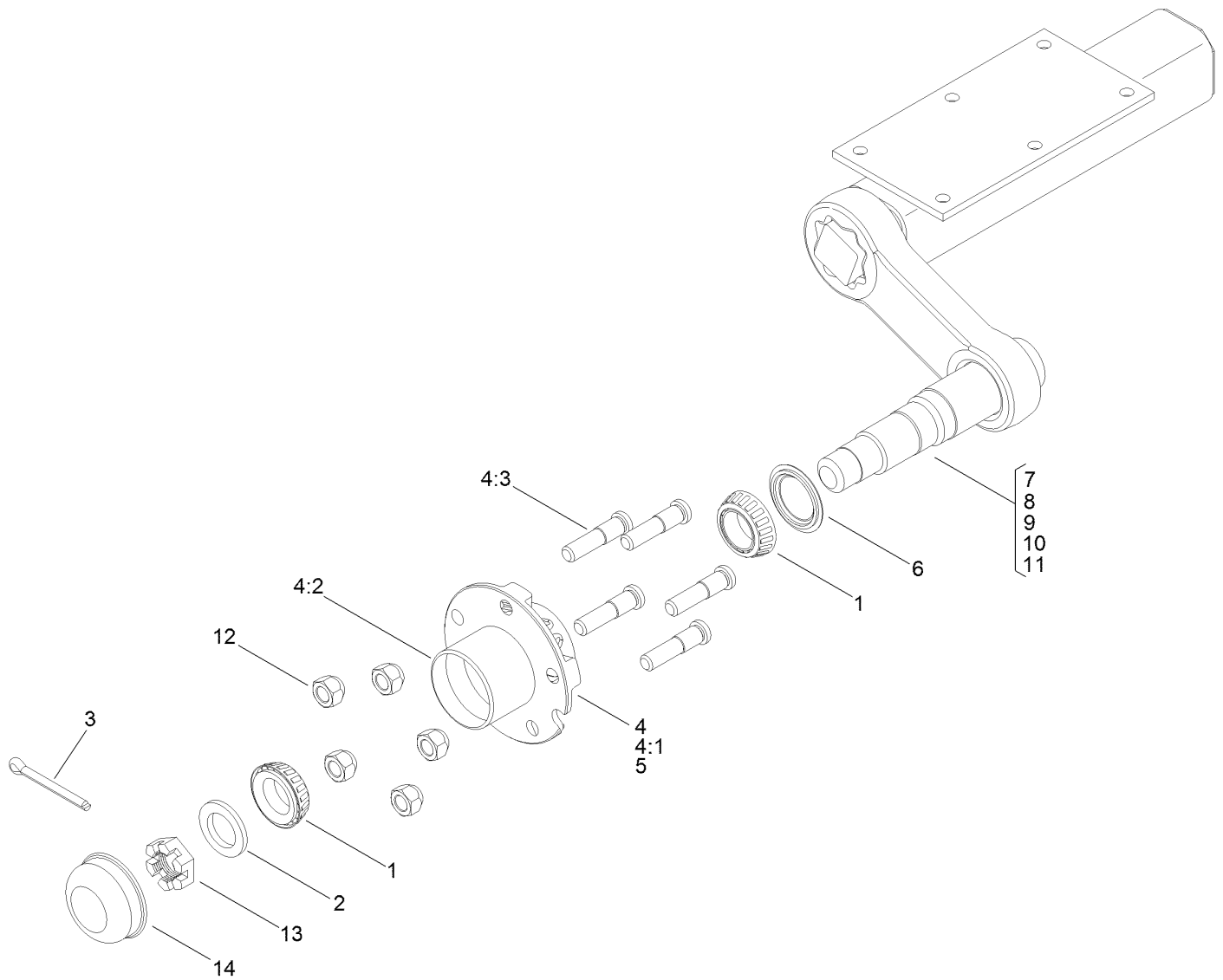
## Tire and Axle Assembly



## Tire and Axle Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|---------------------|-------------|--------------------|-------------|---------------------|
| 1           | 137-3571           | 2           | Tire ASM            | 4           | 104-8301           | 20          | Nut-HF, NI          |
| 1:1         | 115-1573           | 1           | Rim                 | 5           | 137-3573           | 1           | RH Torsion Axle ASM |
| 1:2         | 232-27             | 1           | Stem-Valve          | 6           | 242-35             | 10          | Nut-Wheel           |
| 1:3         | 120-8910           | 1           | Tire-Off Road       | 7           | 138-9006-03        | 2           | Bracket-Flap        |
| 2           | 137-3572           | 1           | LH Torsion Axle ASM | 8           | 138-9007           | 2           | Flap-Rubber         |
| 3           | 3234-24            | 20          | Screw-HHF           |             |                    |             |                     |

# LH Torsion Axle Assembly No. 137-3572

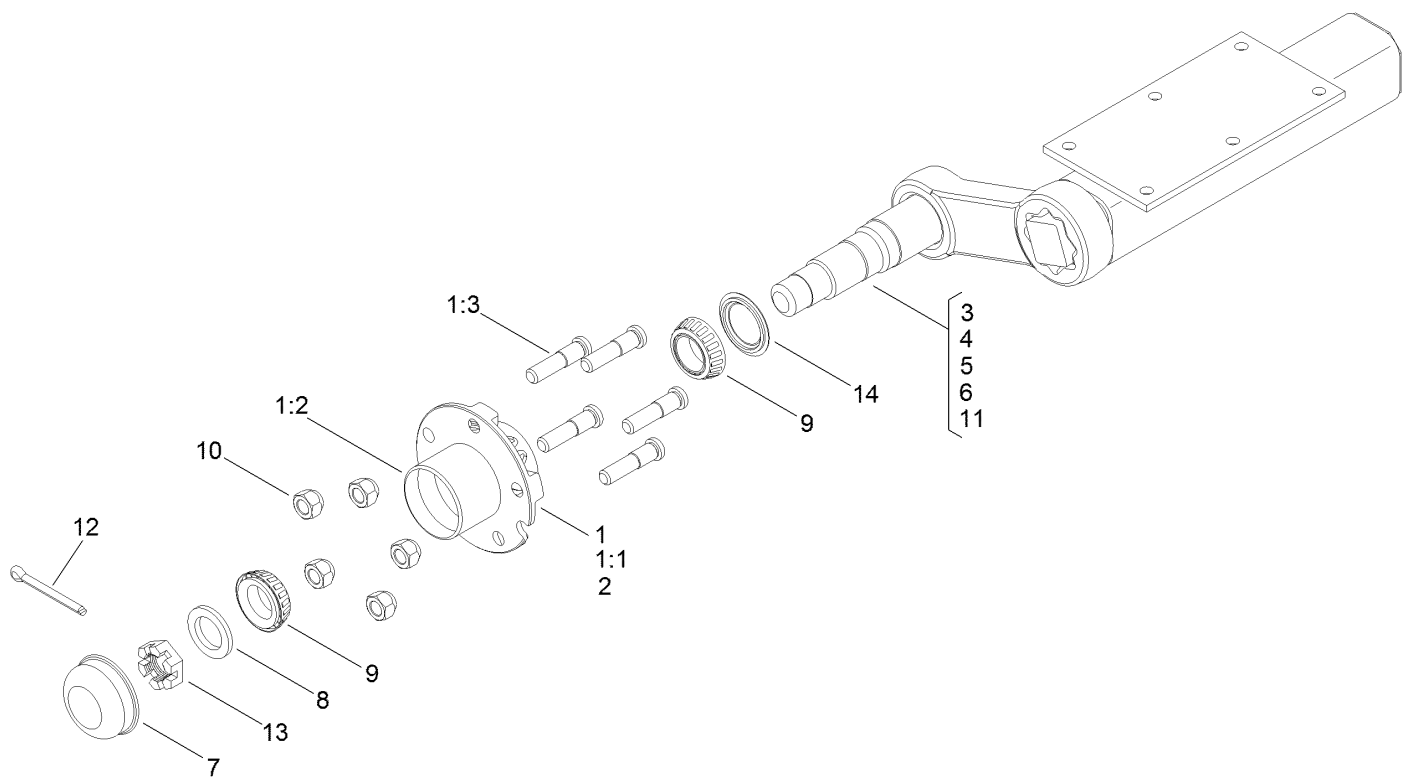


# LH Torsion Axle Assembly No. 137-3572 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         |
|-------------|--------------------|-------------|----------------------|-------------|--------------------|-------------|----------------------------|
| 1           | 254-62             | 2           | Bearing-Roller, Cone | 7           |                    | 1           | Tube And Bracket ASM ●     |
| 2           | 137-3596           | 1           | Washer-Spindle       | 8           |                    | 4           | Cord-Rubber ●              |
| 3           | 3272-18            | 1           | Pin-Cotter           | 9           |                    | 1           | Sticker-Rubber, Torsion ●  |
| 4           | 119-6001           | 1           | Hub ASM              | 10          |                    | 1           | Sticker-Axle, Serial Tag ● |
| 4:1         |                    | 1           | Hub ●                | 11          |                    | 1           | Idler ●                    |
| 4:2         | 115-9471           | 2           | Bearing-Cup          | 12          | 242-35             | 5           | Nut-Wheel                  |
| 4:3         | 69-2990            | 5           | Stud-Wheel           | 13          | 119-6005           | 1           | Nut-Slotted, Hex           |
| 5           |                    | 1           | Grease ●             | 14          | 119-6004           | 1           | Cap-Dust                   |
| 6           | 137-3595           | 1           | Seal                 |             |                    |             |                            |

● Not serviced separately

# RH Torsion Axle Assembly No. 137-3573

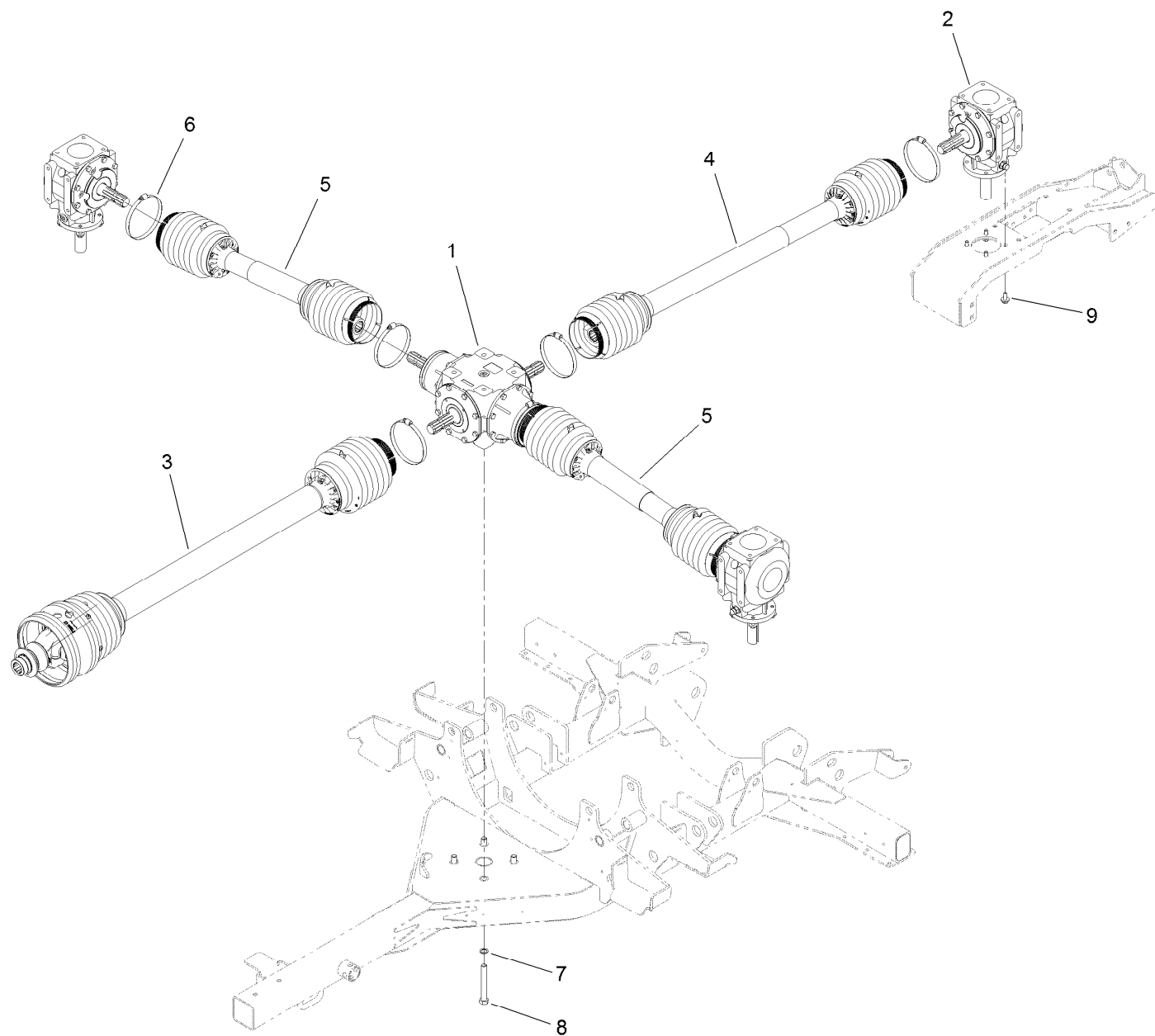


## RH Torsion Axle Assembly No. 137-3573 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   |
|-------------|--------------------|-------------|----------------------------|-------------|--------------------|-------------|----------------------|
| 1           | 119-6001           | 1           | Hub ASM                    | 7           | 119-6004           | 1           | Cap-Dust             |
| 1:1         |                    | 1           | Hub ●                      | 8           | 137-3596           | 1           | Washer-Spindle       |
| 1:2         | 115-9471           | 2           | Bearing-Cup                | 9           | 254-62             | 2           | Bearing-Roller, Cone |
| 1:3         | 69-2990            | 5           | Stud-Wheel                 | 10          | 242-35             | 5           | Nut-Wheel            |
| 2           |                    | 1           | Grease ●                   | 11          |                    | 1           | Idler ●              |
| 3           |                    | 1           | Sticker-Axle, Serial Tag ● | 12          | 3272-18            | 1           | Pin-Cotter           |
| 4           |                    | 1           | Tube And Bracket ASM ●     | 13          | 119-6005           | 1           | Nut-Slotted, Hex     |
| 5           |                    | 4           | Cord-Rubber ●              | 14          | 137-3595           | 1           | Seal                 |
| 6           |                    | 1           | Sticker-Rubber, Torsion ●  |             |                    |             |                      |

● Not serviced separately

# Gearbox and Driveshaft Assembly

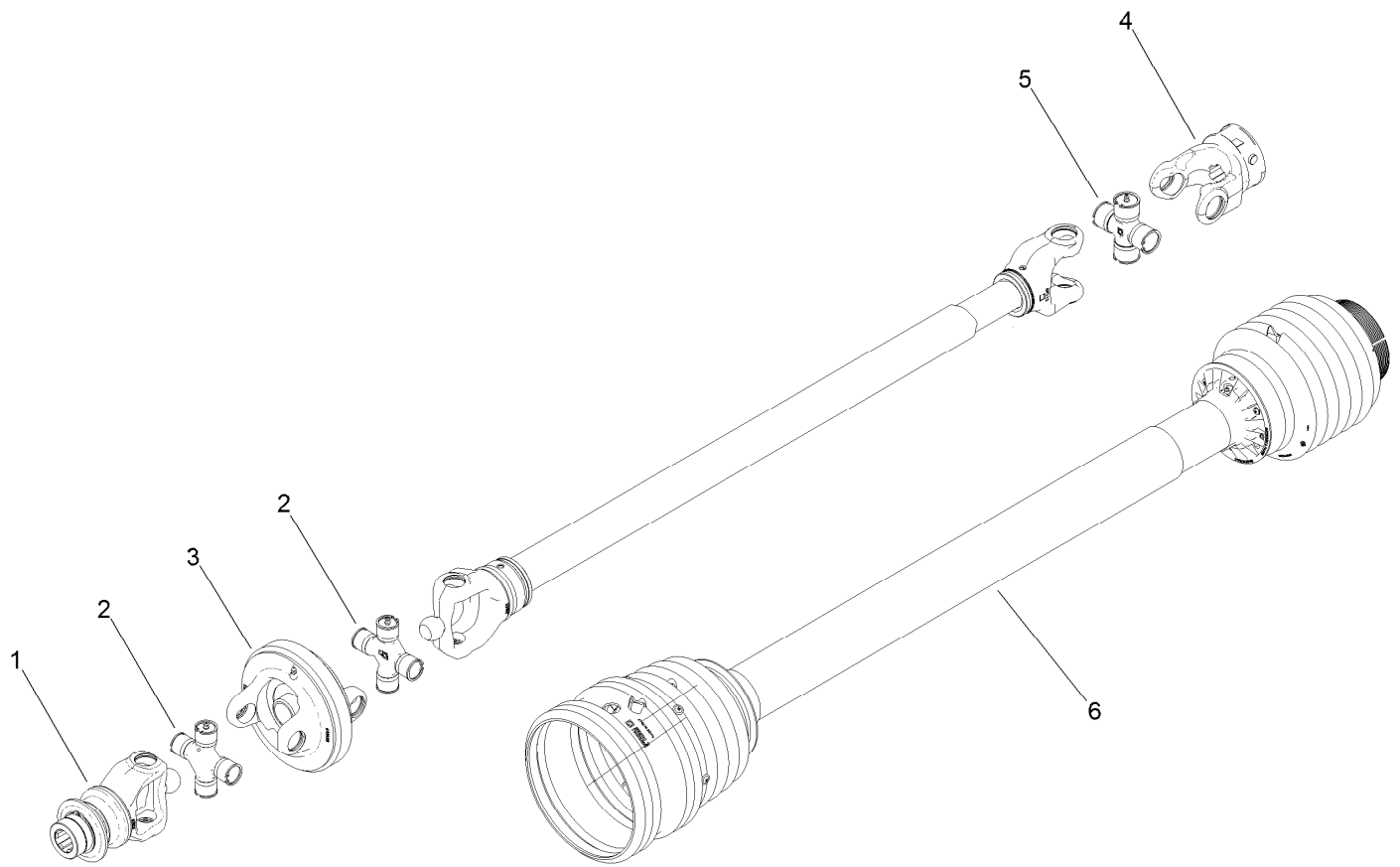


## Gearbox and Driveshaft Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>              |
|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|---------------------------------|
| 1           | 139-3154           | 1           | Gearbox-Center     | 7           | 3256-69            | 4           | Washer-Flat                     |
| 2           | 139-3153           | 3           | Gearbox-Deck       | 8           | 327-11             | 4           | Screw-HH                        |
| 3           | 138-9039           | 1           | Driveshaft-Main    | 9           | 33106-025          | 12          | Screw-HHF                       |
| 4           | 138-9040           | 1           | Driveshaft-Rear    | 99          | 138-9038           | 4           | Decal-Danger,<br>Entanglement ● |
| 5           | 138-9041           | 2           | Driveshaft-Side    |             |                    |             |                                 |
| 6           | 138-9005           | 7           | Clamp-Hose         |             |                    |             |                                 |

● Not illustrated

# Main Driveshaft Assembly No. 138-9039



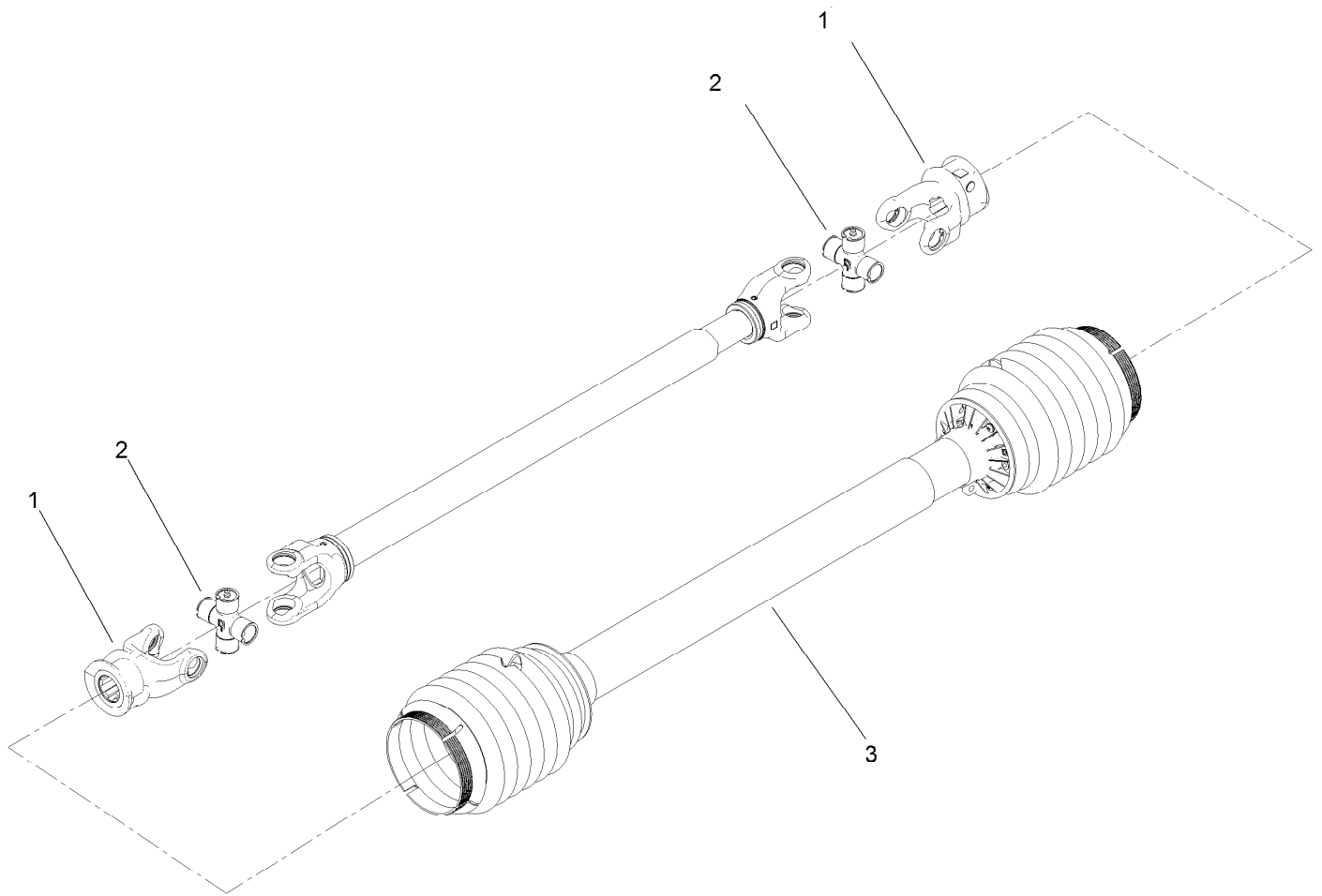
## Main Driveshaft Assembly No. 138-9039 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 138-9045           | 1           | Yoke-Cv            |
| 2           | 138-9043           | 2           | Cv Cross Kit       |
| 3           | 138-9046           | 1           | Body-Cv            |
| 4           | 138-9047           | 1           | Yoke               |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 5           | 138-9044           | 1           | Cross Kit          |
| 6           | 138-9042           | 1           | Shield-Shaft, Main |
| 99          | 119-3113           | 2           | Chain-Safety ●     |

● Not illustrated

# Rear Driveshaft Assembly No. 138-9040



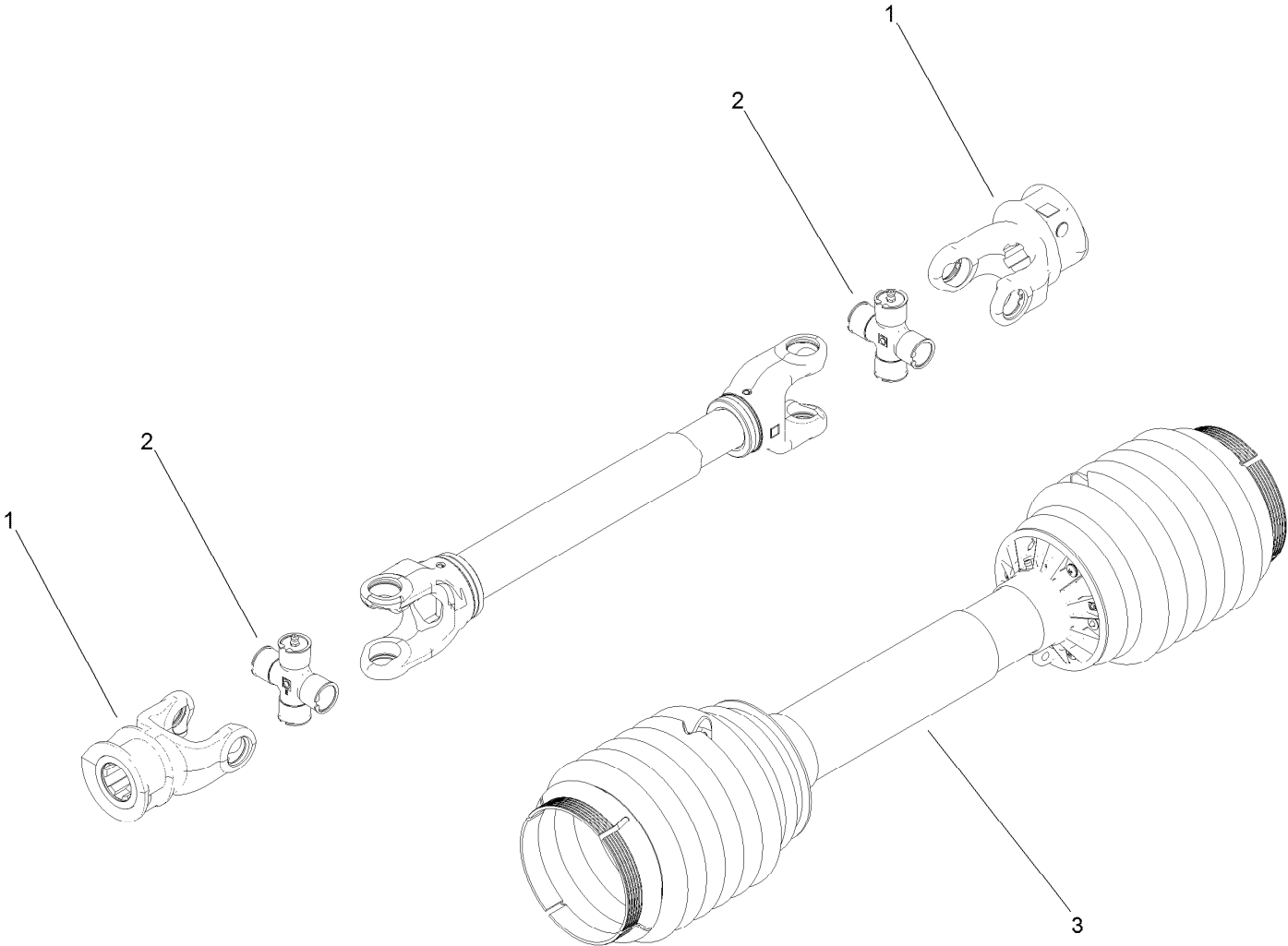
## Rear Driveshaft Assembly No. 138-9040 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 139-3150           | 2           | Yoke               |
| 2           | 138-9049           | 2           | Cross Kit          |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 3           | 139-3151           | 1           | Shield-Shaft, Rear |
| 99          | 119-3113           | 2           | Chain-Safety ●     |

● Not illustrated

Side Driveshaft Assembly No. 138-9041



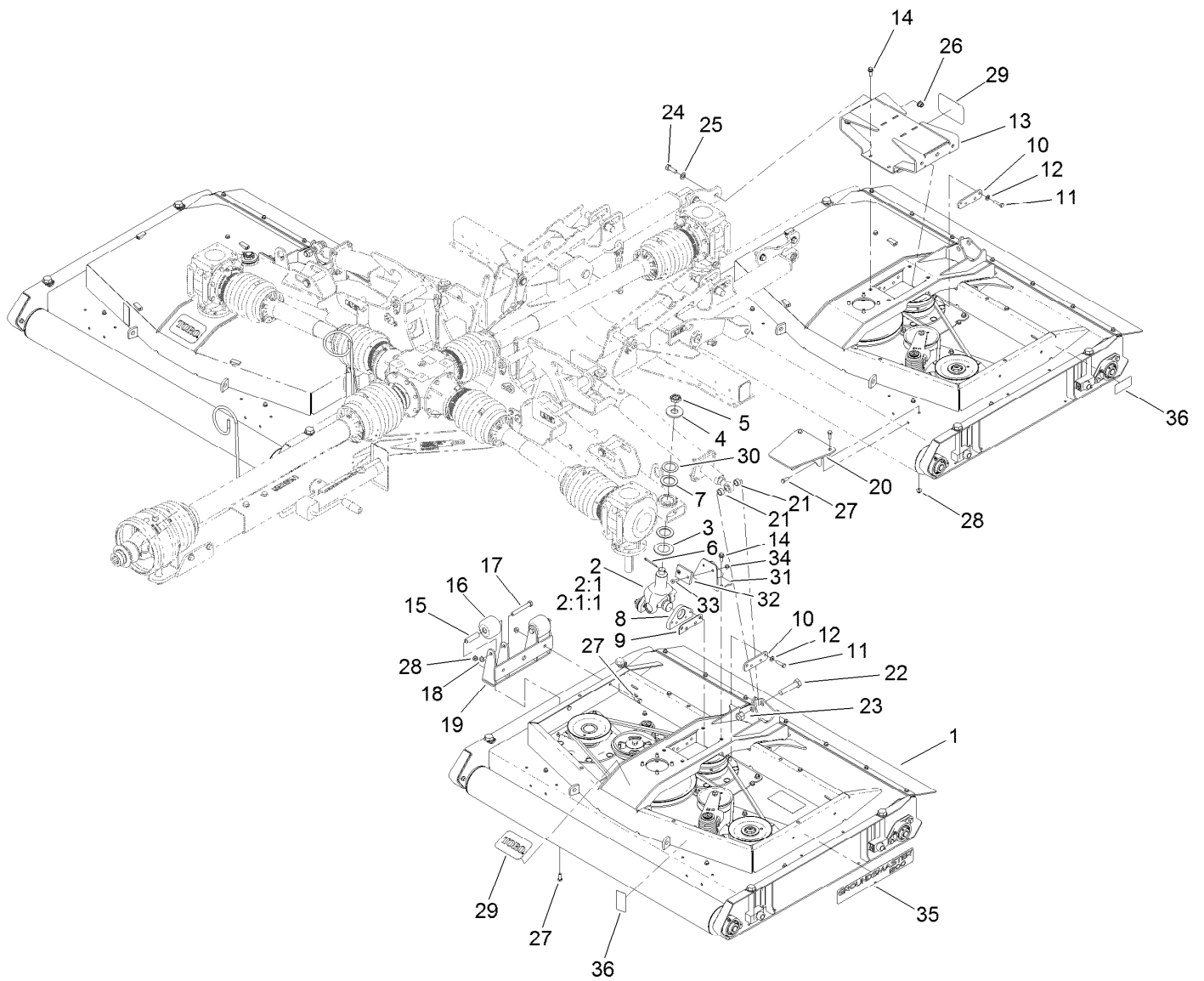
## Side Driveshaft Assembly No. 138-9041 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 139-3150           | 2           | Yoke               |
| 2           | 138-9049           | 2           | Cross Kit          |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 3           | 139-3152           | 1           | Shield-Shaft, Side |
| 99          | 119-3113           | 2           | Chain-Safety ●     |

● Not illustrated

# Deck Assembly

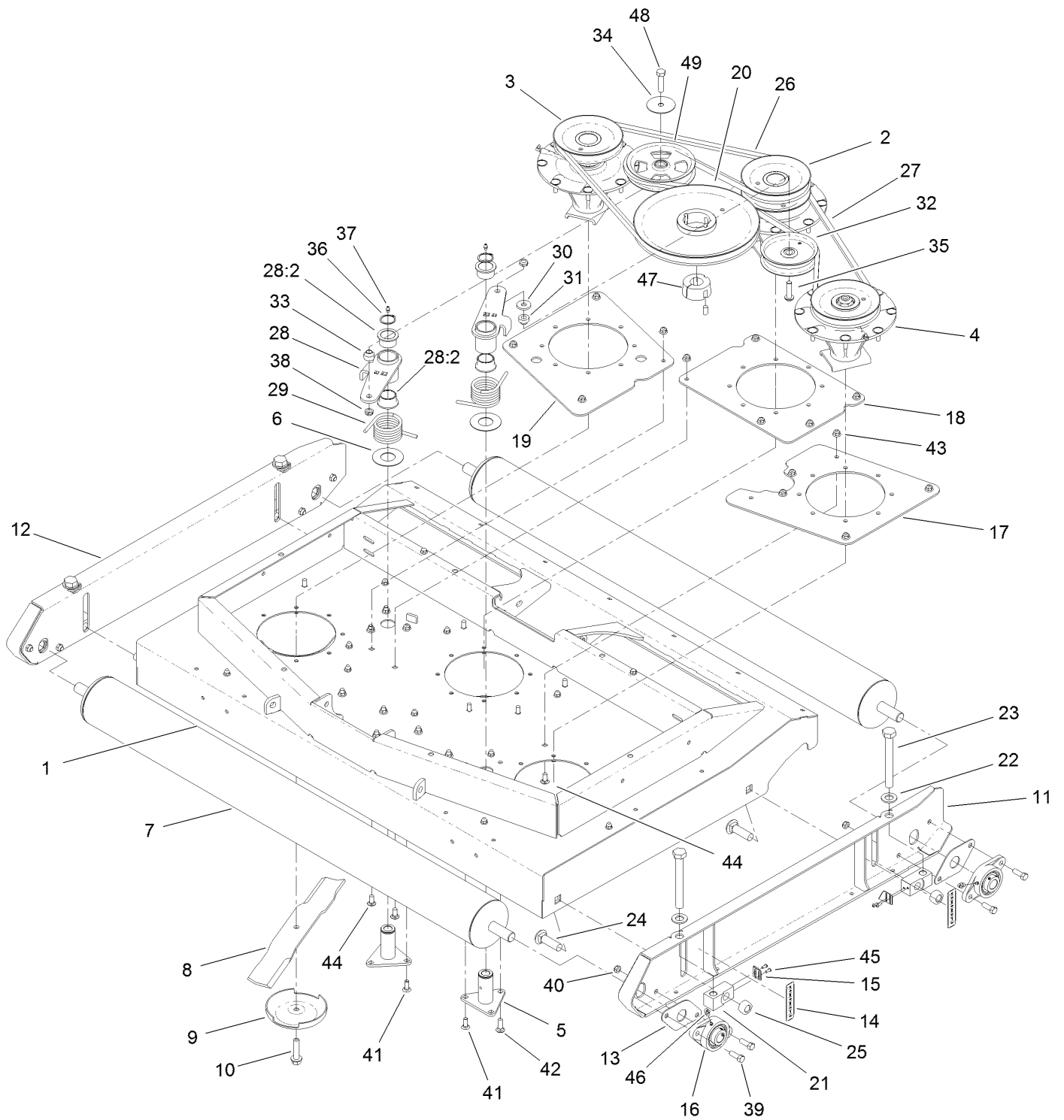


## Deck Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|----------------------|
| 1           |                    | 3           | Deck ASM ●            | 18          | 3296-45            | 4           | Nut-Hex              |
| 2           | 114-5640-03        | 2           | Joint Yoke ASM        | 19          | 137-3680-01        | 2           | Roller-Kicker        |
| 2:1         |                    | 1           | Yoke-Joint ●          | 20          | 137-3696-01        | 2           | Plate-Kicker         |
| 2:1:1       | 104-4299           | 1           | Cross And Bearing Kit | 21          | 74-3730            | 4           | Spacer-Spindle, Rear |
| 3           | 104-0720           | 2           | Spacer                | 22          | 328-5              | 2           | Screw-HH             |
| 4           | 104-0719           | 2           | Washer-Hardened       | 23          | 3296-51            | 2           | Nut-Lock, NI         |
| 5           | 99-3139            | 2           | Nut-Slotted           | 24          | 325-6              | 4           | Screw-HH             |
| 6           | 3272-25            | 2           | Pin-Cotter            | 25          | 3256-26            | 4           | Washer-Flat          |
| 7           | 104-0721           | 4           | Washer-Thrust         | 26          | 99-5107            | 4           | Nut-Lock             |
| 8           | 137-3699-03        | 4           | Mount-Base            | 27          | 323-6              | 16          | Screw-HH             |
| 9           | 104-0731           | 4           | Shim                  | 28          | 104-8301           | 16          | Nut-HF, NI           |
| 10          | 139-3161           | 6           | Plate-Spacer          | 29          | 127-1653           | 3           | Decal                |
| 11          | 323-43             | 20          | Screw-HH              | 30          | 114-5641           | 2           | Washer-Thrust        |
| 12          | 100-4852           | 20          | Washer-Hardened       | 31          | 138-9000-03        | 2           | Stop-Deck            |
| 13          | 137-3675-03        | 1           | Mount-Deck            | 32          | 69-9290            | 2           | Pad-Bumper           |
| 14          | 3234-42            | 8           | Screw-HHF             | 33          | 32108-103          | 4           | Screw-FH             |
| 15          | 115-2144           | 4           | Tube-Spacer           | 34          | 104-8300           | 4           | Nut-HF, NI           |
| 16          | 115-3366           | 4           | Roller                | 35          | 138-3085           | 2           | Decal                |
| 17          | 325-15             | 4           | Screw-HH              | 36          | 125-6110           | 4           | Decal-Danger         |

● Not serviced separately

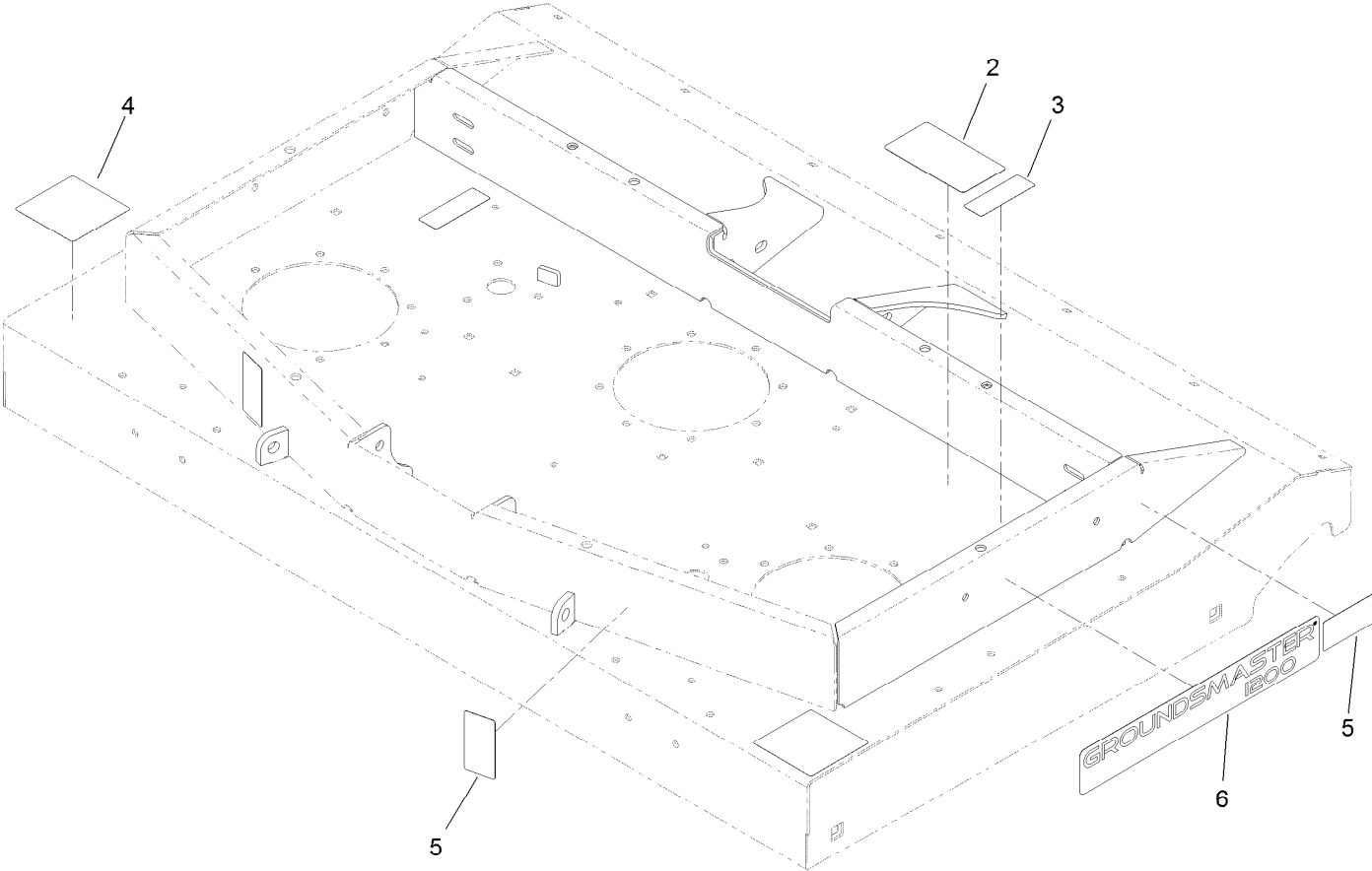
# Blade, Pulley and Spindle Assembly



## Blade, Pulley and Spindle Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|------------------------|-------------|--------------------|-------------|---------------------|
| 1           | 138-9026           | 1           | Deck Shell ASM         | 26          | 137-3644           | 1           | Belt-V              |
| 2           | 137-3541           | 1           | Double Spindle ASM     | 27          | 137-3645           | 1           | Belt-V              |
| 3           | 137-3542           | 1           | High Spindle ASM       | 28          | 137-3649           | 2           | Idler Arm ASM       |
| 4           | 137-3543           | 1           | Low Spindle ASM        | 28:2        | 93-4510            | 2           | Bushing-Caster      |
| 5           | 114-0997           | 2           | Pivot-Idler            | 29          | 112-7395           | 2           | Spring-Torsion      |
| 6           | 108-1926           | 2           | Washer                 | 30          | 92-2651            | 1           | Washer              |
| 7           | 140-0016           | 2           | Roller ASM             | 31          | 121-5274           | 1           | Spacer-Idler        |
| 8           | 137-3659-03        | 3           | Blade-Lift, Medium     | 32          | 1-613098           | 1           | Pulley-Idler        |
| 9           | 72-9361            | 3           | Cup-Scalp, Anti        | 33          | 69-6970            | 1           | Spacer-Idler, Flat  |
| 10          | 104-2444           | 3           | Bolt-Blade, LH Thread  | 34          | 100-3102           | 1           | Washer-Flat         |
| 11          | 138-3083-01        | 1           | Skid-LH                | 35          | 108-1993           | 1           | Screw-HSBH          |
| 12          | 138-3084-01        | 1           | Skid-RH                | 36          | 32120-84           | 2           | Ring-Snap, External |
| 13          | 138-5271           | 4           | Shim-Bearing           | 37          | 302-5              | 2           | Fitting-Grease      |
| 14          | 138-3087           | 4           | Decal-HOC              | 38          | 3296-45            | 2           | Nut-Hex             |
| 15          | 138-3098           | 4           | Indicator-HOC          | 39          | 324-5              | 8           | Screw-HH            |
| 16          | 138-5270           | 4           | Bearing-Flange, 2 Bolt | 40          | 126-9780           | 8           | Nut-Lock            |
| 17          | 137-3635-01        | 1           | Plate-Doubler, LH      | 41          | 3231-22            | 4           | Screw-CARR          |
| 18          | 137-3636-01        | 1           | Plate-Doubler, Center  | 42          | 3231-25            | 2           | Bolt-CARR           |
| 19          | 137-3637-01        | 1           | Plate-Doubler, RH      | 43          | 104-8301           | 43          | Nut-HF, NI          |
| 20          | 138-5283           | 1           | Pulley-Drive           | 44          | 3231-27            | 13          | Screw-CARR          |
| 21          | 138-3086           | 4           | Block-HOC              | 45          | 115-9830           | 8           | Screw-HSBH          |
| 22          | 3256-28            | 4           | Washer-Flat            | 46          | 302-33             | 4           | Fitting-Grease      |
| 23          | 137-3648           | 4           | Screw-HHCS             | 47          | 137-3660           | 1           | Bushing-Taperlock   |
| 24          | HDW17555           | 4           | Bolt-Carriage          | 48          | 325-8              | 1           | Screw-HH            |
| 25          | 138-3092           | 4           | Nut-Hex                | 49          | 132-9421           | 1           | Pulley-Idler, Flat  |

Deck Assembly No. 138-9026

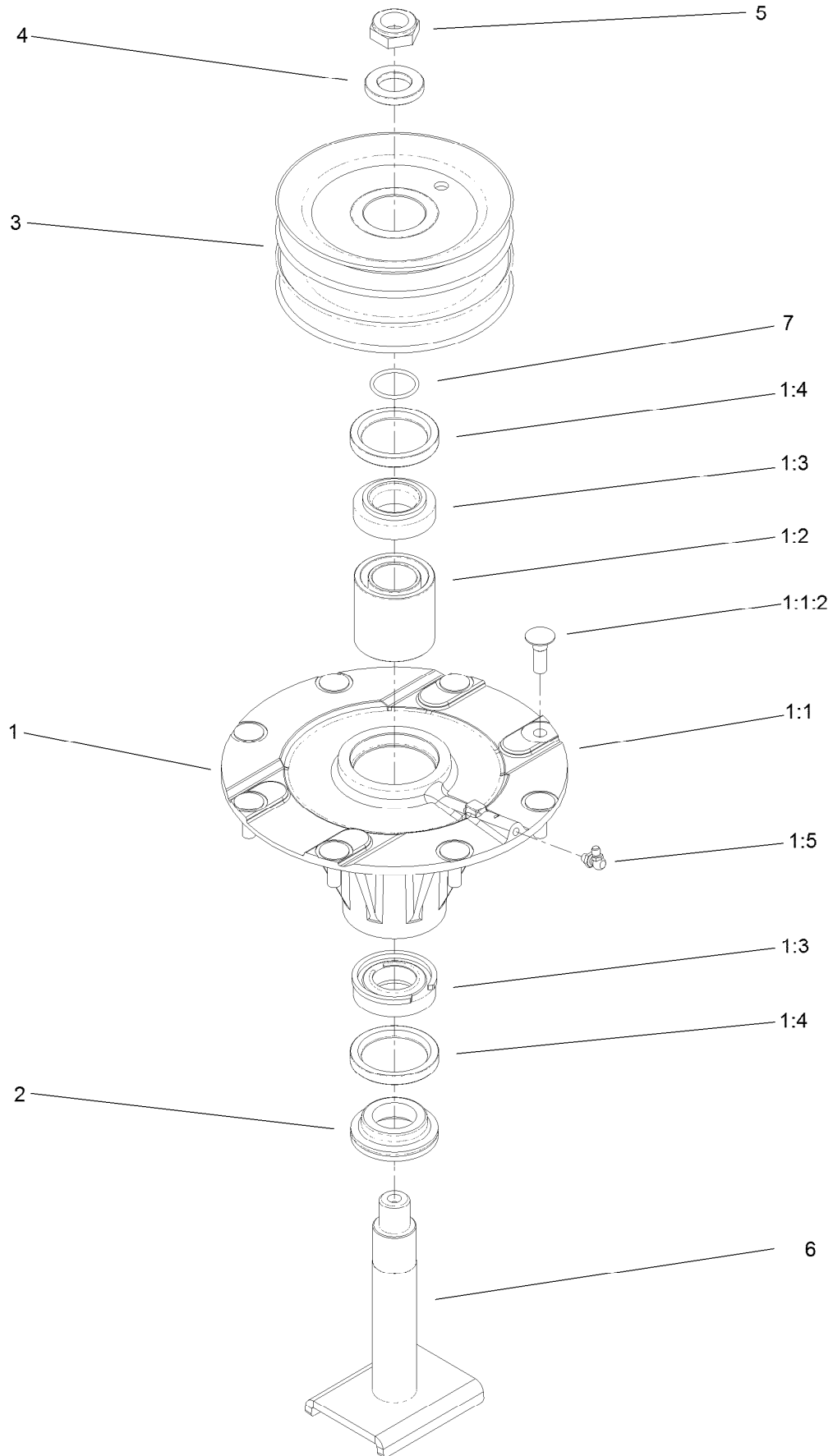


## Deck Assembly No. 138-9026 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|---------------------|
| 2           | 138-3078           | 1           | Decal-Routing, Belt |
| 3           | 117-4979           | 2           | Decal-Warning       |
| 4           | 120-6604           | 2           | Decal-Danger        |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 5           | 125-6110           | 4           | Decal-Danger       |
| 6           | 138-3085           | 2           | Decal              |

# Double Spindle Assembly No. 137-3541

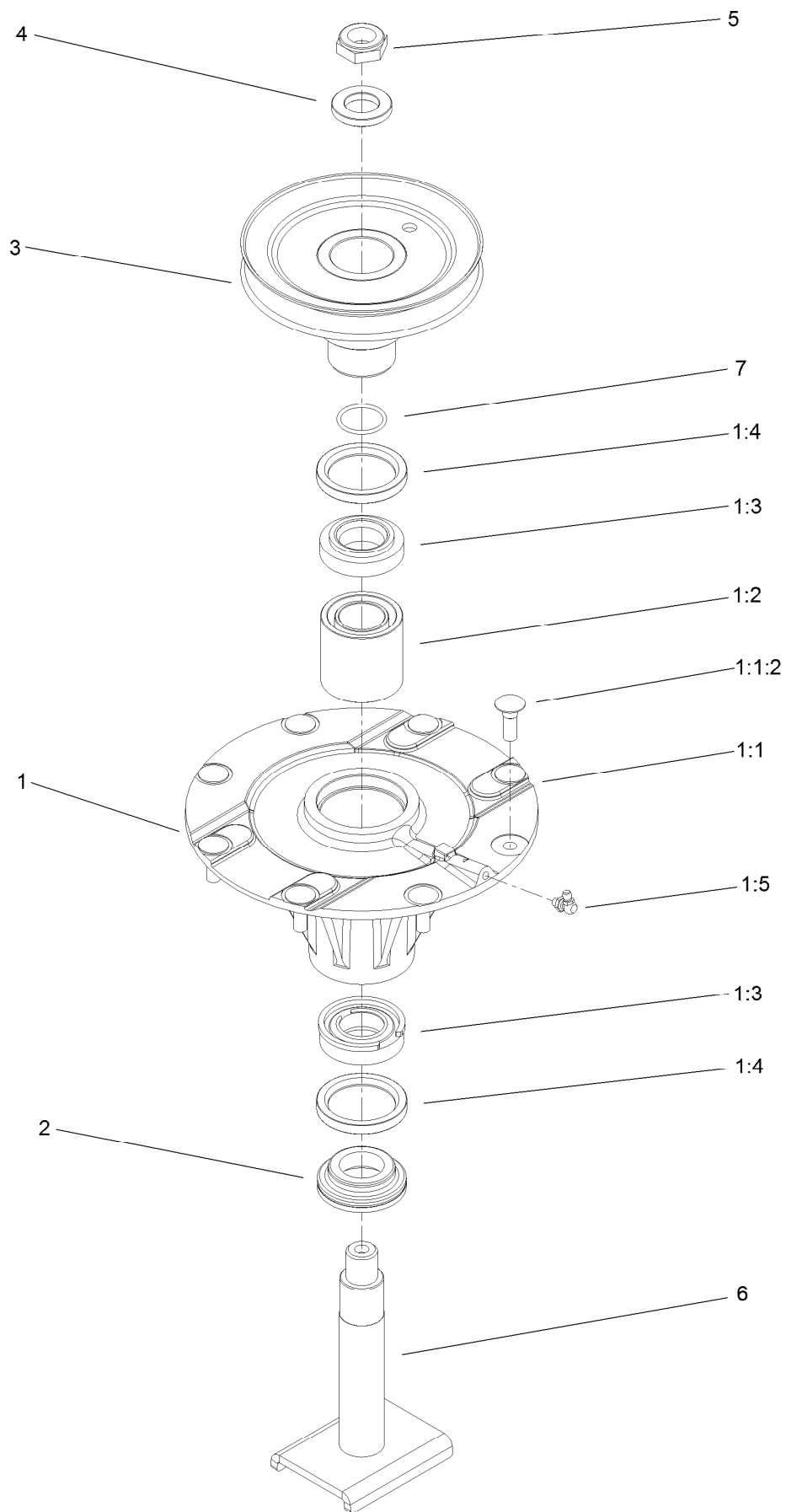


## Double Spindle Assembly No. 137-3541 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|-----------------------|
| 1           | 119-4777           | 1           | Spindle ASM        | 2           | 69-6950            | 1           | Spacer-Shaft, Spindle |
| 1:1         |                    | 1           | Spindle ASM ●      | 3           | 137-3622           | 1           | Double Pulley ASM     |
| 1:1:2       | 114-8195           | 8           | Bolt-Neck, Ribbed  | 4           | 120-5576           | 1           | Washer-Hardened       |
| 1:2         | 108-1954           | 1           | Bearing Spacer Set | 5           | 3296-60            | 1           | Nut-Lock, NI          |
| 1:3         | 110-8297           | 1           | Bearing ASM        | 6           | 137-3545           | 1           | Shaft-Spindle         |
| 1:4         | 253-154            | 2           | Seal-Oil           | 7           | 106-7159           | 1           | O-Ring                |
| 1:5         | 302-60             | 1           | Fitting-Grease     |             |                    |             |                       |

● Not serviced separately

# High Spindle Assembly No. 137-3542

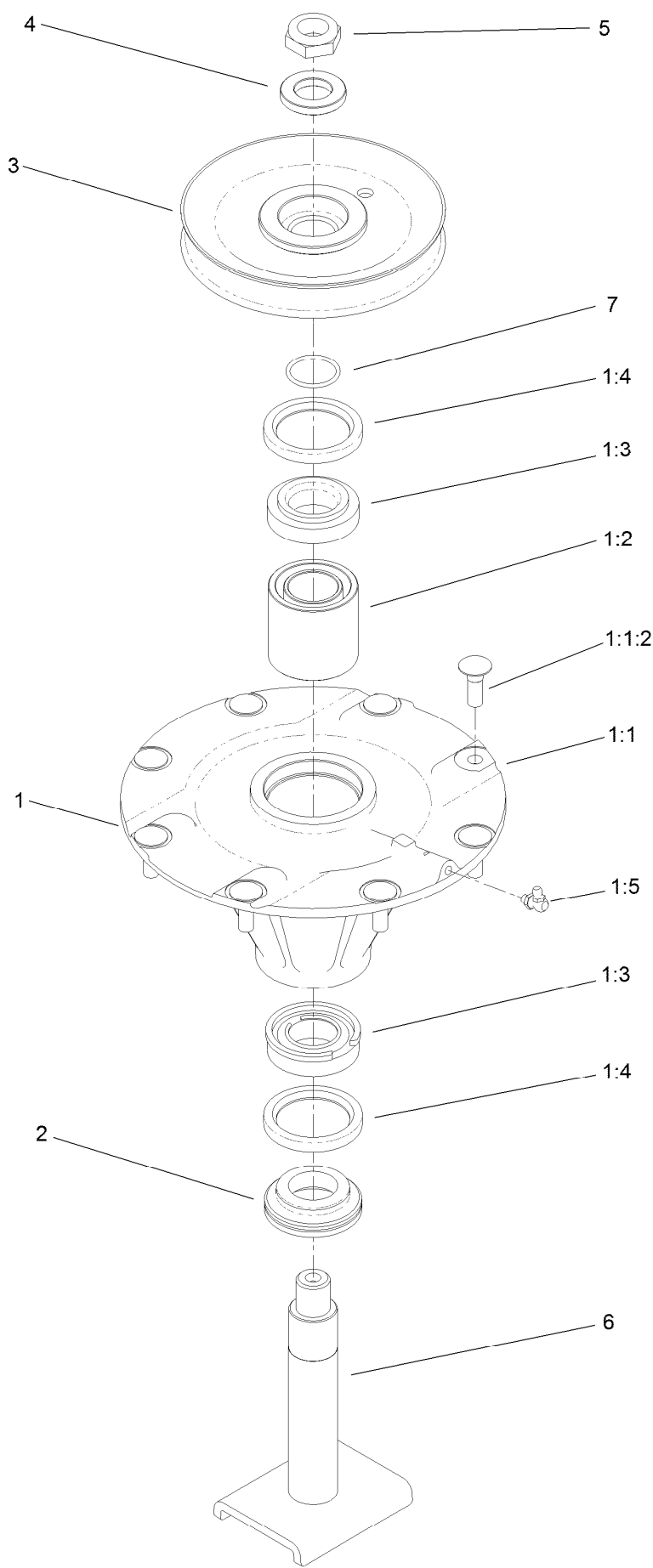


# High Spindle Assembly No. 137-3542 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|-----------------------|
| 1           | 119-4777           | 1           | Spindle ASM        | 2           | 69-6950            | 1           | Spacer-Shaft, Spindle |
| 1:1         |                    | 1           | Spindle ASM ●      | 3           | 137-3627           | 1           | Single Pulley ASM     |
| 1:1:2       | 114-8195           | 8           | Bolt-Neck, Ribbed  | 4           | 120-5576           | 1           | Washer-Hardened       |
| 1:2         | 108-1954           | 1           | Bearing Spacer Set | 5           | 3296-60            | 1           | Nut-Lock, NI          |
| 1:3         | 110-8297           | 1           | Bearing ASM        | 6           | 137-3545           | 1           | Shaft-Spindle         |
| 1:4         | 253-154            | 2           | Seal-Oil           | 7           | 106-7159           | 1           | O-Ring                |
| 1:5         | 302-60             | 1           | Fitting-Grease     |             |                    |             |                       |

● Not serviced separately

Low Spindle Assembly No. 137-3543

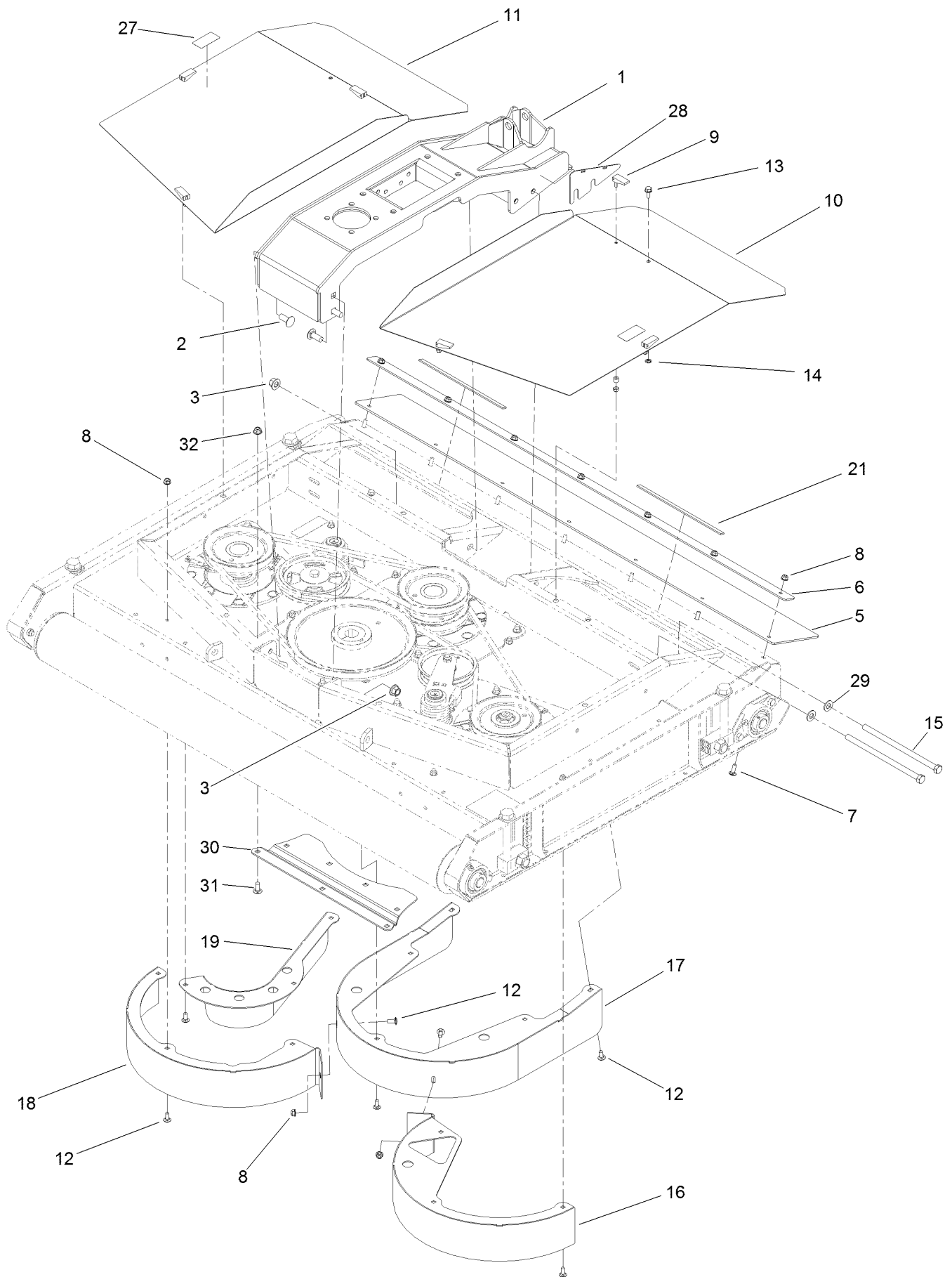


## Low Spindle Assembly No. 137-3543 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|-----------------------|
| 1           | 119-4777           | 1           | Spindle ASM        | 2           | 69-6950            | 1           | Spacer-Shaft, Spindle |
| 1:1         |                    | 1           | Spindle ASM ●      | 3           | 137-3629           | 1           | Pulley-Driven, Low    |
| 1:1:2       | 114-8195           | 8           | Bolt-Neck, Ribbed  | 4           | 120-5576           | 1           | Washer-Hardened       |
| 1:2         | 108-1954           | 1           | Bearing Spacer Set | 5           | 3296-60            | 1           | Nut-Lock, NI          |
| 1:3         | 110-8297           | 1           | Bearing ASM        | 6           | 137-3545           | 1           | Shaft-Spindle         |
| 1:4         | 253-154            | 2           | Seal-Oil           | 7           | 106-7159           | 1           | O-Ring                |
| 1:5         | 302-60             | 1           | Fitting-Grease     |             |                    |             |                       |

● Not serviced separately

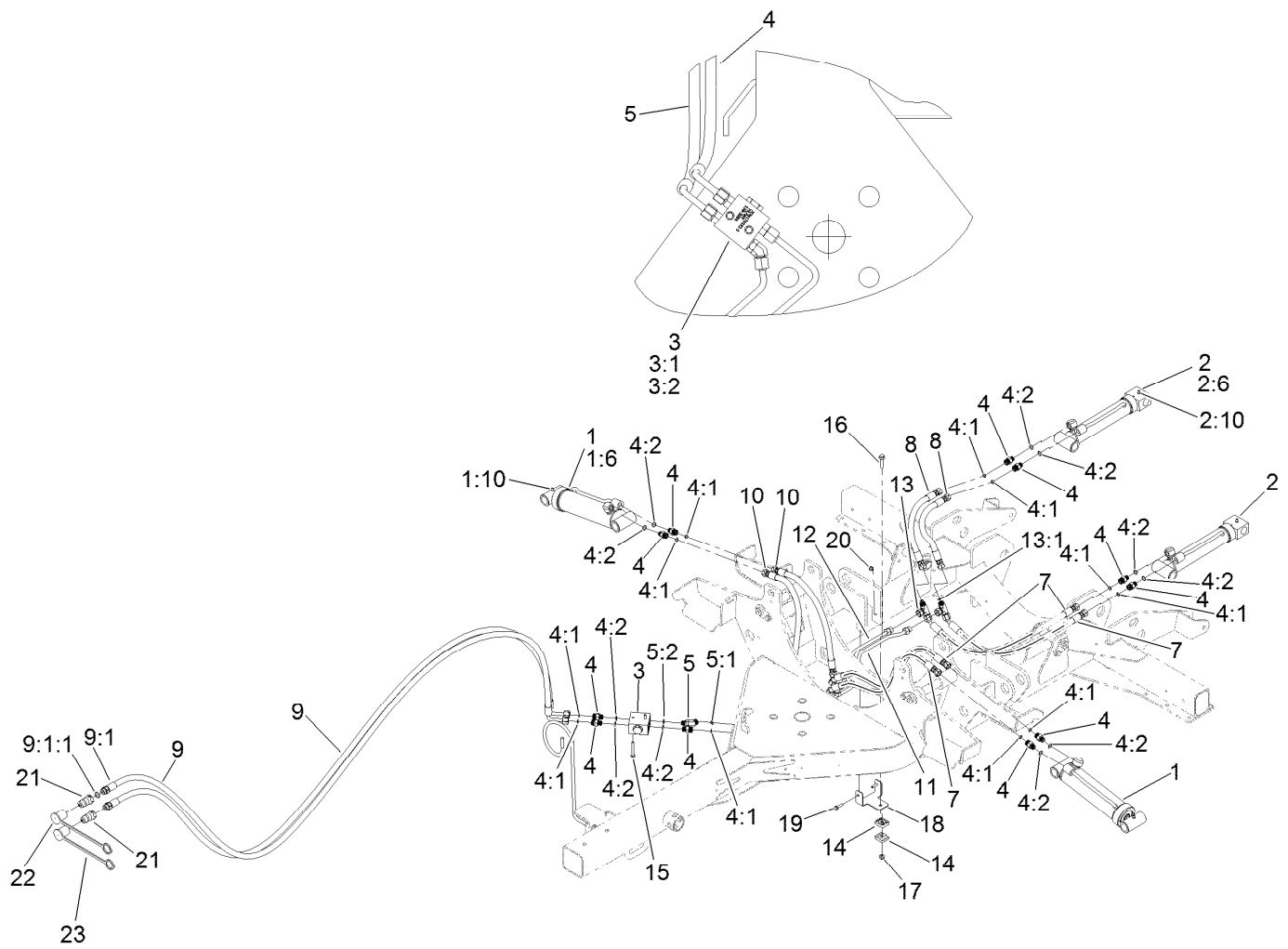
# Deck Mount and Deck Cover Assembly



## Deck Mount and Deck Cover Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|------------------------|-------------|--------------------|-------------|--------------------|
| 1           | 137-3556-03        | 1           | Deck Mount ASM         | 15          | 325-39             | 2           | Screw-HH           |
| 2           | 3233-26            | 4           | Screw-CARR, Short Neck | 16          | 137-3549-01        | 1           | LH Chamber ASM     |
| 3           | 99-5107            | 6           | Nut-Lock               | 17          | 137-3550-01        | 1           | Center Chamber ASM |
| 5           | 137-3646           | 1           | Flap-Rear              | 18          | 137-3551-01        | 1           | RH Chamber ASM     |
| 6           | 137-3647-01        | 1           | Plate-Flap             | 19          | 137-3665-01        | 1           | Baffle-Inner       |
| 7           | 3230-10            | 7           | Bolt-CARR              | 21          | 115-8827           | 2           | Foam-Strip         |
| 8           | 104-8300           | 23          | Nut-HF, NI             | 27          | 119-6807           | 2           | Decal-Warning      |
| 9           | 74-5950            | 6           | Latch-Swell            | 28          | 138-9027-03        | 2           | Shim-Mount, Deck   |
| 10          | 137-3519-03        | 1           | Cover-Deck, LH         | 29          | 3256-26            | 2           | Washer-Flat        |
| 11          | 137-3520-03        | 1           | Cover-Deck, RH         | 30          | 139-3156-01        | 1           | Stiffener-Deck     |
| 12          | 3230-23            | 16          | Screw-CARR             | 31          | 3231-27            | 7           | Screw-CARR         |
| 13          | 3234-47            | 2           | Screw-HHF              | 32          | 104-8301           | 7           | Nut-HF, NI         |
| 14          | 117-2749           | 2           | Nut-Push               |             |                    |             |                    |

## Hydraulic Assembly



## Hydraulic Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      |
|-------------|--------------------|-------------|-----------------------|-------------|--------------------|-------------|-------------------------|
| 1           | 137-3570           | 2           | Cylinder ASM          | 9           | 138-5296           | 2           | Hose ASM                |
| 1:6         | 137-3608           | 1           | Kit-Seal              | 9:1         |                    | 1           | Fitting-Straight, Rgd ■ |
| 1:10        | 302-5              | 1           | Fitting-Grease        | 9:1:1       | 237-79             | 1           | O-Ring                  |
| 2           | 137-3598           | 2           | Cylinder ASM          | 10          | 138-5297           | 2           | Hose ASM                |
| 2:6         | 137-3609           | 1           | Kit-Seal              | 11          | 138-3064           | 1           | Tube ASM                |
| 2:10        | 302-5              | 1           | Fitting-Grease        | 12          | 138-3065           | 1           | Tube ASM                |
| 3           | 138-3094           | 1           | Manifold              | 13          | 340-166            | 2           | Fitting-Tee             |
| 3:1         |                    | 1           | Manifold Block ■      | 13:1        | 237-22             | 2           | O-Ring                  |
| 3:2         | 110-8881           | 1           | Valve-Check           | 14          | 56-7973            | 2           | Clamp-Tube              |
| 3:2:1       | 105-9159           | 1           | Seal Kit ●            | 15          | 3234-34            | 2           | Screw-HHF               |
| 4           | 340-2              | 11          | Fitting-Straight      | 16          | 115-1794           | 1           | Screw-HHF               |
| 4:1         | 237-22             | 1           | O-Ring                | 17          | 104-8300           | 1           | Nut-HF, NI              |
| 4:2         | 237-42             | 1           | O-Ring                | 18          | 138-3096-01        | 1           | Bracket-Hardline        |
| 5           | 340-87             | 1           | Fitting-Elbow, 45 DEG | 19          | 120-4654           | 2           | Screw-HHF               |
| 5:1         | 237-22             | 1           | O-Ring                | 20          | 104-7201           | 2           | Nut-HF                  |
| 5:2         | 237-42             | 1           | O-Ring                | 21          | 133-7828           | 2           | Coupler-Connect, Quick  |
| 7           | 105-9817           | 4           | Hose-HYD              | 22          | 138-3066           | 1           | Cap-Dust, Red           |
| 8           | 99-3576            | 2           | Hose-HYD              | 23          | T56152152          | 1           | Cap-Connect, Quick      |

● Not illustrated

■ Not serviced separately

# Attachments and Accessories

## For 31905 Groundsmaster 1200 Series Pull Behind Rotary Mower

| Product Name                   | Model/Part |
|--------------------------------|------------|
| High Lift Blades MVP Kit ..... | 138-9028   |
| Standard Lift MVP Kit .....    | 138-9029   |
| SMV KIT .....                  | 138-9030   |
| Fender Kit .....               | 139-3174   |
| Blade Cover Kit.....           | 139-3178   |
| Safety Chain Kit.....          | 139-3179   |
| Homologation Kit .....         | 31950      |

**Notes:**



**Count on it.**