Form No. 3402-732 Rev B

TORO®

Count on it.

Operator's Manual

Reelmaster® 3555 and 3575 Traction Unit

Model No. 03820—Serial No. 316000001 and Up
Model No. 03821—Serial No. 316000001 and Up

Register at www.Toro.com.
Original Instructions (EN)

CE

3402-732

This product complies with all relevant European directives; for details, please see the separate product specific Declaration of Conformity (DOC) sheet.

It is a violation of California Public Resource Code Section 4442 or 4443 to use or operate the engine on any forest-covered, brush-covered, or grass-covered land unless the engine is equipped with a spark arrester, as defined in Section 4442, maintained in effective working order or the engine is constructed, equipped, and maintained for the prevention of fire.

The enclosed engine owner's manual is supplied for information regarding the US Environmental Protection Agency (EPA) and the California Emission Control Regulation of emission systems, maintenance, and warranty. Replacements may be ordered through the engine manufacturer.

⚠ WARNING

CALIFORNIA
Proposition 65 Warning

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

Introduction

This machine is a ride-on, reel-blade lawnmower intended to be used by professional, hired operators in commercial applications. It is primarily designed for cutting grass on well-maintained lawns in parks, golf courses, sports fields, and on commercial grounds. It is not designed for cutting brush, mowing grass and other growth alongside highways, or for agricultural uses.

Read this information carefully to learn how to operate and maintain your product properly and to avoid injury and product damage. You are responsible for operating the product properly and safely.

You may contact Toro directly at www.Toro.com for product and accessory information, help finding a dealer, or to register your product.

Whenever you need service, genuine Toro parts, or additional information, contact an Authorized Service Dealer or Toro Customer Service and have the model and serial numbers of your product ready. Figure 1 identifies the location of the model and serial numbers on the product. Write the numbers in the space provided.

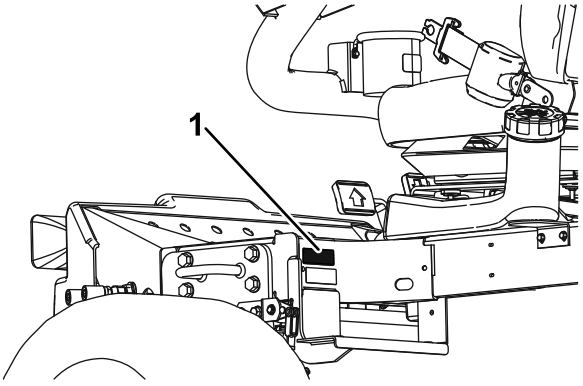


Figure 1

1. Model and serial number location

Model No. _____

Serial No. _____

This manual identifies potential hazards and has safety messages identified by the safety-alert symbol (Figure 2), which signals a hazard that may cause serious injury or death if you do not follow the recommended precautions.



Figure 2

1. Safety-alert symbol

This manual uses 2 words to highlight information. **Important** calls attention to special mechanical information and **Note** emphasizes general information worthy of special attention.

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Safety

This machine has been designed in accordance with EN ISO 5395:2013 (when appropriate decals are applied) and ANSI B71.4-2012.

Improperly using or maintaining the machine can result in injury. To reduce the potential for injury, comply with these safety instructions and always pay attention to the safety alert symbol, which means Caution, Warning, or Danger—personal safety instruction. Failure to comply with the instruction may result in personal injury or death.

Important: **For CE required regulatory data, refer to the Declaration of Conformity supplied with the machine.**

Safe Operating Practices

Training

- Read the *Operator's Manual* and other training material carefully. Be familiar with the controls, safety signs, and the proper use of the equipment.
- If the operator or mechanic cannot read the language of this manual, it is the owner's responsibility to explain this material to them.
- Never allow children or people unfamiliar with these instructions to use or service the mower. Local regulations may restrict the age of the operator.
- Never mow while people, especially children, or pets are nearby.
- Keep in mind that the operator or user is responsible for accidents or hazards occurring to other people or their property.
- Do not carry passengers.
- All drivers and mechanics should seek and obtain professional and practical instruction. The owner is responsible for training the users. Such instruction should emphasize the following:
  - The need for care and concentration when working with ride-on machines
  - Control of a ride-on machine sliding on a slope will not be regained by the application of the brake. The main reasons for loss of control are as follows:
    - ◊ Insufficient wheel grip
    - ◊ Being driven too fast
    - ◊ Inadequate braking
    - ◊ The type of machine is unsuitable for the task
    - ◊ Lack of awareness of the effect of ground conditions, especially slopes
    - ◊ Incorrect hitching and load distribution

Preparation

- Wear appropriate clothing, including eye protection; substantial, slip-resistant footwear; and hearing protection. Tie back long hair. Do not wear jewelry.
- Thoroughly inspect the area where the equipment is to be used and remove all objects which may be thrown by the machine.
- Evaluate the terrain to determine what accessories and attachments are needed to properly and safely perform the job. Use only accessories and attachments approved by the manufacturer.
- Check that operator's presence controls, safety switches, and shields are attached and functioning properly. Do not operate the machine unless they are functioning properly.

Operation

- Do not operate the engine in a confined space where dangerous carbon monoxide and other exhaust gasses can collect.
- Mow only in daylight or in good artificial light.
- Before attempting to start the engine, disengage all blade attachment clutches, shift into neutral, and engage the parking brake. Only start the engine from the operator's position. Never remove the ROPS and always wear the seat belts during operation.
- Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.
- Remember that there is no such thing as a safe slope. Travel on grass slopes requires particular care. Do the following to guard against overturning:
  - Do not stop or start suddenly when going up or downhill.
  - Keep machine speeds low on slopes and during tight turns.
  - Stay alert for humps and hollows and other hidden hazards.
  - Never mow across the face of the slope, unless the mower is designed for this purpose.
- Stay alert for holes in the terrain and other hidden hazards.
- Watch out for traffic when crossing or near roadways.
- Stop the blades from rotating before crossing surfaces other than grass.

- When using any attachments, never direct discharge of material toward bystanders nor allow anyone near the machine while in operation.
- Never operate the machine with damaged guards, shields, or without safety protective devices in place. Be sure that all interlocks are attached, adjusted properly, and functioning properly.
- Do not change the engine governor settings or overspeed the engine. Operating the engine at excessive speed may increase the hazard of personal injury.
- Do the following before leaving the operator's position:
  - Stop the machine on level ground.
  - Disengage the power take-off and lower the attachments.
  - Change into neutral and set the parking brake.
  - Shut off the engine and remove the key.
- Disengage the drive to attachments, shut off the engine, and remove the ignition key in the following conditions:
  - Before making height adjustments, unless the adjustment can be made from the operator's position.
  - Before clearing blockages
  - Before checking, cleaning, or working on the mower
  - After striking a foreign object or if an abnormal vibration occurs (check immediately). Inspect the cutting units for damage and make repairs before starting and operating the equipment.
- Disengage the drive to attachments when transporting or when not machine is not in use.
- Shut off the engine and disengage the drive to attachments before the following:
  - Refueling
  - Making a height adjustment, unless you can make the adjustment from the operator's position
- Reduce the throttle setting before shutting off the engine and, if the engine comes with a fuel-shutoff valve, turn the fuel off at the conclusion of mowing.
- Keep hands and feet away from the cutting units.
- Look behind and down before backing up to be sure of a clear path.
- Slow down and use caution when making turns and crossing roads and sidewalks.
- Do not operate the machine while tired, ill, or under the influence of alcohol or drugs.
- Lightning can cause severe injury or death. If you see lightning or hear thunder in the area, do not operate the machine; seek shelter.
- Turn on flashing warning lights, if provided, whenever traveling on a public road, except where such use is prohibited by law.

Rollover Protection System (ROPS)—Use and Maintenance

- The ROPS is an integral and effective safety device. Use the seat belt when operating the machine.
- Be certain that the seat belt can be released quickly in the event of an emergency.
- Check the area to be mowed.
- Check carefully for overhead clearances (i.e., branches, doorways, electrical wires) before driving under any objects and do not contact them.
- Keep the ROPS in safe operating condition by periodically thoroughly inspecting for damage and keeping all mounting fasteners tight.
- Replace a damaged ROPS. Do not repair or revise.
- **Do not** remove the ROPS.
- Any alterations to a ROPS must be approved by the manufacturer.

Safe Handling of Fuels

- To avoid personal injury or property damage, use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive.
- Extinguish all cigarettes, cigars, pipes, and other sources of ignition.
- Use only an approved fuel container.
- Never remove the fuel cap or add fuel with the engine running.
- Allow engine to cool before refueling.
- Never refuel the machine indoors.
- Never store the machine or fuel container where there is an open flame, spark, or pilot light, such as on a water heater or on other appliances.
- Never fill containers inside a vehicle or on a truck or trailer bed with a plastic liner. Always place containers on the ground, away from your vehicle, before filling.
- Remove equipment from the truck or trailer and refuel it on the ground. If this is not possible, then

refuel such equipment with a portable container rather than from a fuel dispenser nozzle.

- Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete.
- Do not use a nozzle lock-open device.
- If fuel is spilled on clothing, change clothing immediately.
- Never overfill the fuel tank. Install the fuel cap and tighten it securely.

Maintenance and Storage

- Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition.
- Never store the equipment, with fuel in the tank, inside a building where fumes may reach an open flame or spark.
- Allow the engine to cool before storing in any enclosure.
- To reduce the fire hazard, keep the engine, silencer/muffler, battery compartment fuel storage area, cutting units and drives free of grass, leaves, or excessive grease. Clean up oil or fuel spillage.
- Replace worn or damaged parts for safety.
- If the fuel tank has to be drained, do this outdoors.
- Whenever you park, store, or leave the machine, lower the cutting units unless a positive mechanical lock is provided.
- Disengage the drives, lower the cutting units, set the parking brake, shut off the engine, and remove the key. Wait for all movement to stop before adjusting, cleaning, or repairing the machine.
- Shut off the fuel while storing or transporting the machine. Do not store fuel near flames.
- Park the machine on level ground. Never allow untrained personnel to service the machine.
- Use jack stands to support components when required.
- Carefully release pressure from components with stored energy.
- Disconnect the battery before making any repairs. Disconnect the negative terminal first and the positive last. Connect the positive terminal first and the negative terminal last.
- Keep hands and feet away from moving parts. If possible, do not make adjustments with the engine running.
- Charge batteries in an open, well-ventilated area, away from spark and flames. Unplug the charger before connecting or disconnecting it from the battery. Wear protective clothing and use insulated tools.

Hauling

- Use care when loading or unloading the machine into a trailer or truck.
- Use full-width ramps for loading machine into trailer or truck.
- Tie the machine down securely using straps, chains, cable, or ropes. Both front and rear straps should be directed down and outward from the machine.

Toro Mower Safety

The following list contains safety information specific to Toro products or other safety information that you must know that is not included in the CEN, ISO, or ANSI standards.

This product is capable of amputating hands and feet and throwing objects. Always follow all safety instructions to avoid serious injury or death.

Use of this product for purposes other than its intended use could prove dangerous to user and bystanders.

⚠ WARNING

Engine exhaust contains carbon monoxide, which is an odorless, deadly poison that can kill you.

Do not run the engine indoors or in an enclosed area.

Preparation

Be sure to establish your own special procedures and work rules for unusual operating conditions (e.g., slopes too steep for operation). **Survey the complete mowing site to determine which hills can be safely operated on.** When performing this site survey, always use common sense and take into consideration the turf condition and the rollover risk.

Training

You must be skilled and trained in how to drive on hillsides. Failure to use caution on slopes or hills may cause the vehicle to tip or roll, possibly resulting in personal injury or death.

Operation

- Know how to stop the machine and engine quickly.
- Do not operate the machine while wearing tennis shoes or sneakers.
- Wearing safety shoes and long pants is advisable and required by some local ordinances and insurance regulations.

- Keep hands, feet, and clothing away from moving parts and the mower discharge area.
- Fill the fuel tank until the level is 12 mm (1/2 inch) below the bottom of the filler neck. Do not overfill.
- Check the safety interlock switches daily for proper operation. If a switch should fail, replace the switch before operating the machine.
- When starting the engine, engage the parking brake, put the traction pedal in neutral, and disengage the blade drive. After the engine starts, release the parking brake and keep your foot off of the traction pedal. The machine must not move. If movement is evident, refer to Adjusting the Traction Drive for Neutral (page 43) to adjust the traction drive.
- Use extreme caution when operating close to sand traps, ditches, creeks, steep hillsides, or other hazards.
- Reduce speed when making sharp turns.
- Do not turn on hills.
- Do not operate on a side hill that is too steep. A rollover may occur before losing traction.
- The slope angle at which the machines will tip is dependent on many factors. Among these are mowing conditions such as wet or undulating terrain, speed (especially in turns), position of the cutting units (up or down), tire pressure, and operator experience. At side hill angles of 20 degrees or less, the risk of a rollover is low. As the slope angle increases to a recommended maximum limit of 25 degrees, the risk of a rollover increases to a moderate level. **Do not exceed a 25-degree side hill slope angle because the risk of a rollover and serious injury or death is very high.**
- For steering control, lower the cutting units when going down slopes.
- Avoid sudden stops and starts.
- Use the reverse pedal for braking.
- Watch for traffic when near or crossing roads. Always yield the right-of-way.
- Raise the cutting units when driving from 1 work area to another.
- Do not touch the engine, muffler, exhaust pipe, or hydraulic tank while the engine is running or soon after it has stopped because these areas could be hot enough to cause burns.
- This machine is not designed or equipped for on-road use and is a slow-moving vehicle. If you must cross or travel on a public road, you should be aware of and comply with local regulations, such as required lights, slow moving vehicle signs, and reflectors.

Maintenance and Storage

- Before servicing or making adjustments, shut off the engine, and remove the ignition key.
- Ensure that the entire machine is properly maintained and in good operating condition. Frequently check all nuts, bolts, screws, and hydraulic fittings.
- Make sure that all hydraulic line connectors are tight and that all hydraulic hoses and lines are in good condition before applying pressure to the system.
- Keep your body and hands away from pinhole leaks or nozzles that eject hydraulic fluid under high pressure. Use paper or cardboard, not your hands, to search for leaks. Hydraulic fluid escaping under pressure can have sufficient force to penetrate the skin and cause serious injury. If fluid is injected into the skin it must be surgically removed within a few hours by a doctor familiar with this form of injury; otherwise, gangrene may result.
- Before disconnecting or performing any work on the hydraulic system, relieve all pressure in the system by stopping the engine and lowering the cutting units to the ground.
- If the engine must be running to perform a maintenance adjustment, keep hands, feet, clothing, and any parts of the body away from the cutting units, attachments, and any moving parts. Keep everyone away.
- Do not overspeed the engine by changing governor settings. To ensure safety and accuracy, have an Authorized Toro Distributor check the maximum engine speed with a tachometer.
- Shut off the engine before checking the oil or adding oil to the crankcase.
- If major repairs are ever needed or if assistance is desired, contact an Authorized Toro Distributor.
- To ensure optimum performance and continued safety certification of the machine, use only genuine Toro replacement parts and accessories. Replacement parts and accessories made by other manufacturers could be dangerous, and such use could void the product warranty.

Engine-Emission Certification

The engine in this machine is EPA Tier 4 Final compliant.

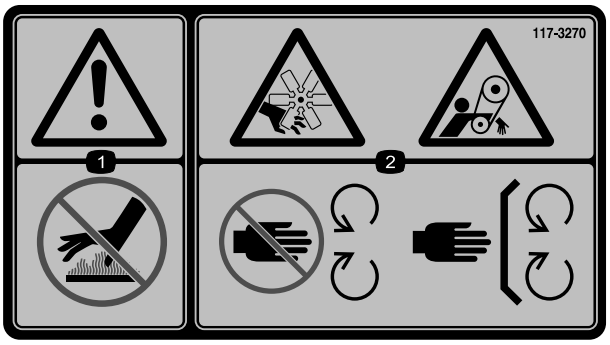
Safety and Instructional Decals

Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or lost.



decal117-2718

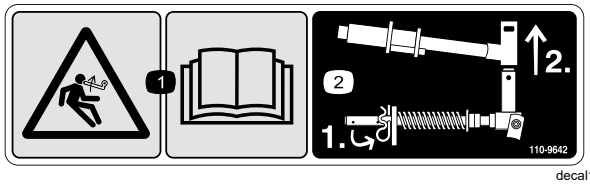
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117-3270

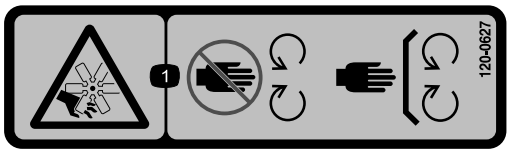
1. Warning—do not touch the hot surface.
2. Cutting/dismemberment hazard, hand; entanglement hazard, belt—stay away from moving parts, keep all guards and shields in place.



decal110-9642

110-9642

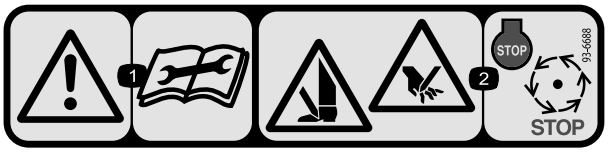
1. Stored energy hazard—read the *Operator's Manual.*
2. Move the cotter pin to the hole closest to the rod bracket and then remove the lift arm and pivot yoke.



decal120-0627

120-0627

1. Cutting/dismemberment hazard, fan—stay away from moving parts, keep all guards and shields in place.



decal93-6688

93–6688

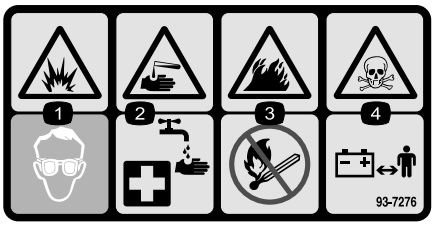
1. Warning—read the *Operator's Manual* before performing maintenance.
2. Cutting hazard of hand or foot—shut off the engine and wait for all moving parts to stop.



decal106-6755

106-6755

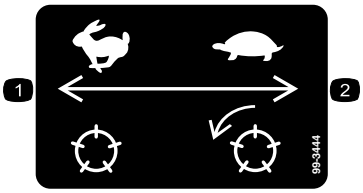
1. Engine coolant under pressure.
2. Explosion hazard—read the *Operator's Manual.*
3. Warning—do not touch the hot surface.
4. Warning—read the *Operator's Manual.*



decal93-7276

93-7276

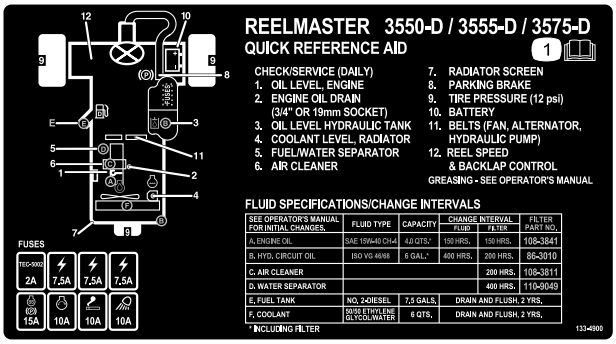
1. Explosion hazard—wear eye protection.
2. Caustic liquid/chemical burn hazard—to perform first aid, flush with water.
3. Fire hazard—no fire, open flames, or smoking.
4. Poison hazard—keep children a safe distance from the battery.



decal99-3444

99–3444

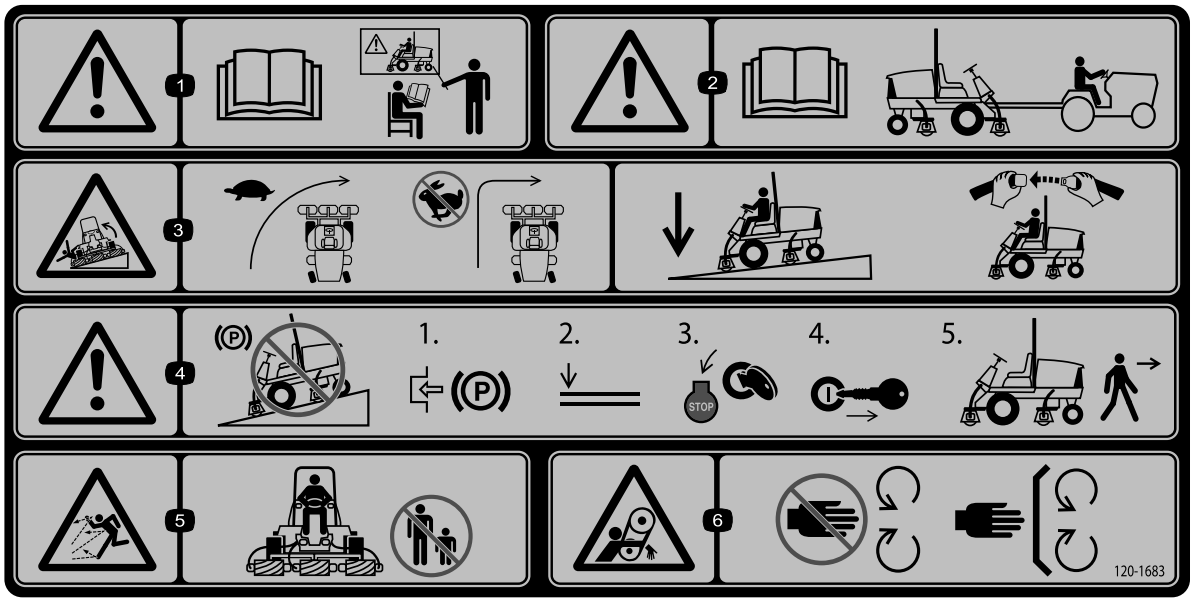
1. Transport speed
2. Mow speed



decal133-4900

133-4900

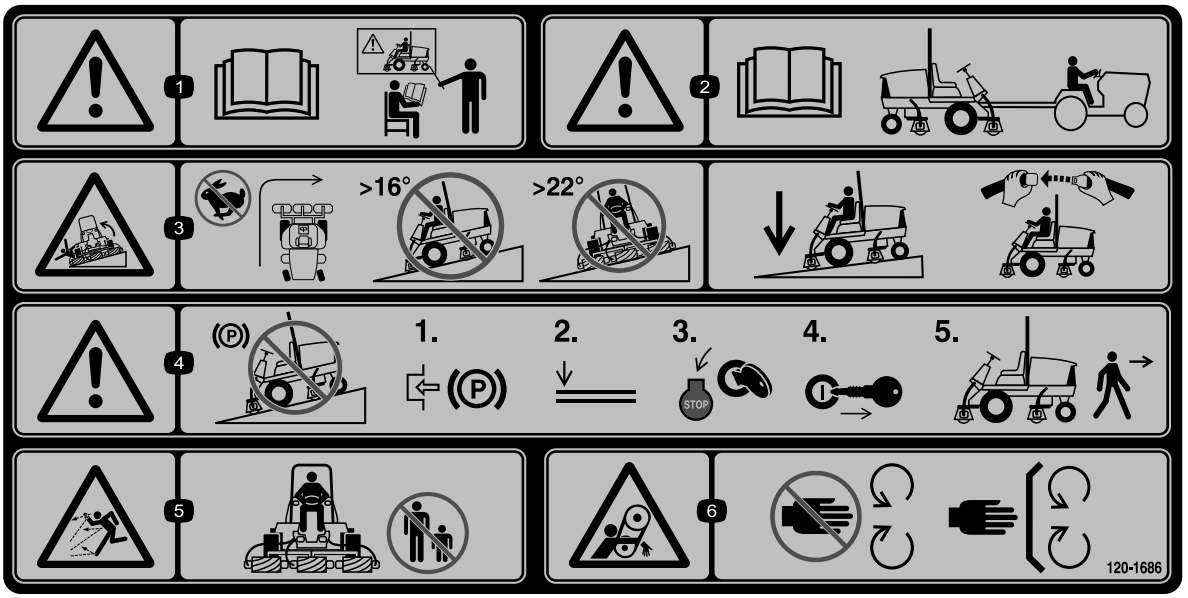
1. Read the *Operator's Manual*.



decal120-1683

120–1683

1. Warning—read the *Operator's Manual*, do not operate this machine unless you are trained.
2. Warning—read the *Operator's Manual* before towing the machine.
3. Tipping hazard—slow the machine before turning, do not turn at high speeds; lower the cutting unit when driving down slopes; use a roll over protection system and wear the seat belt
4. Warning—do not park the machine on slopes; engage the parking brake, lower the cutting units, shut off the engine, and remove the ignition key before leaving the machine.
5. Thrown object hazard—keep bystanders a safe distance from the machine.
6. Entanglement hazard, belt—stay away from moving parts, keep all guards and shields in place.

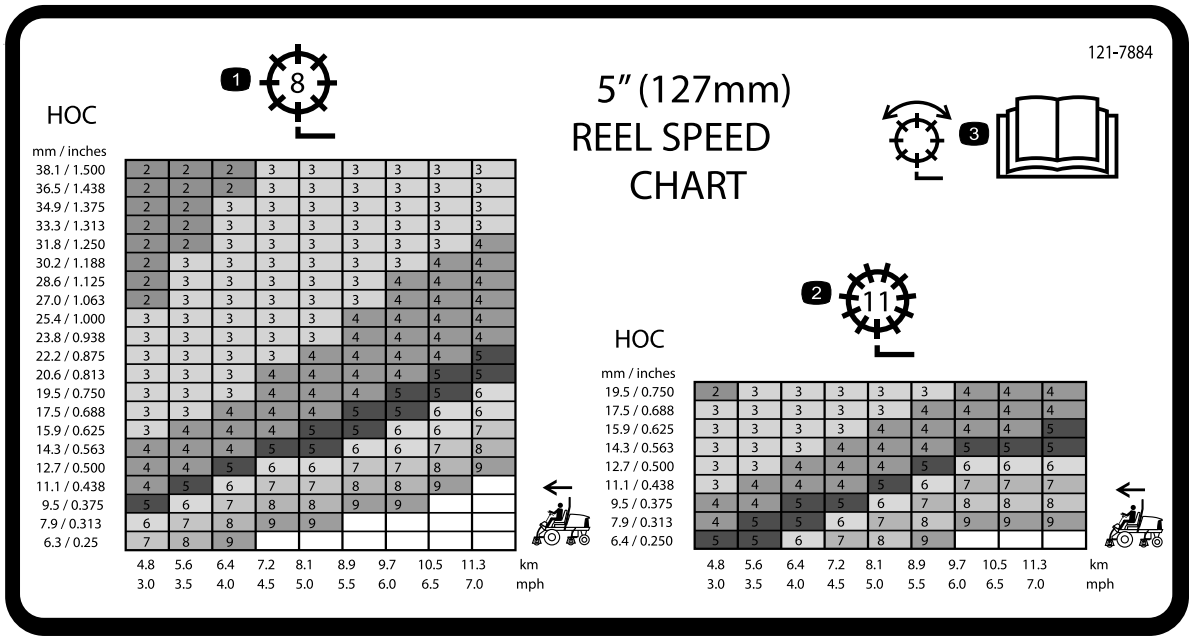


decal120-1686

120–1686

(Affix over part 120-1683 for CE)

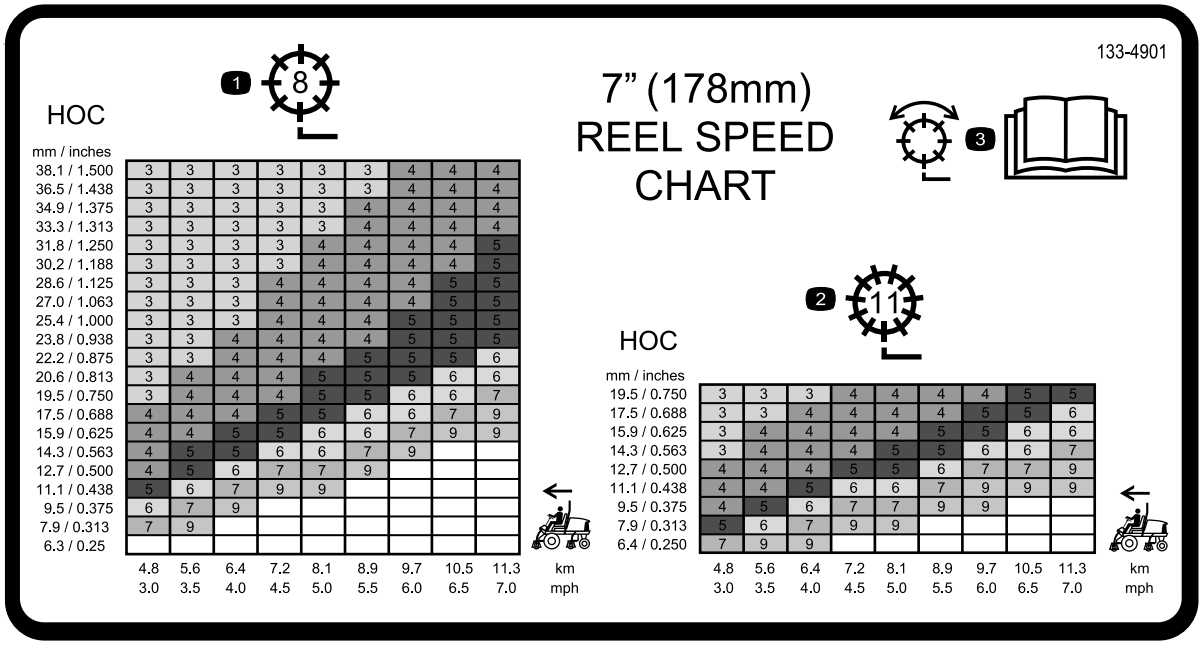
1. Warning—read the *Operator's Manual*, do not operate this machine unless you are trained.
2. Warning—read the *Operator's Manual* before towing the machine.
3. Tipping hazard—do not turn at high speeds; do not drive up or down slopes greater than 16 degrees; do not drive across slopes greater than 22 degrees.
4. Warning—do not park the machine on slopes; engage the parking brake, lower the cutting units, shut off the engine, and remove the ignition key before leaving the machine.
5. Thrown object hazard—keep bystanders a safe distance from the machine.
6. Entanglement hazard, belt—stay away from moving parts, keep all guards and shields in place.



decal121-7884

121–7884

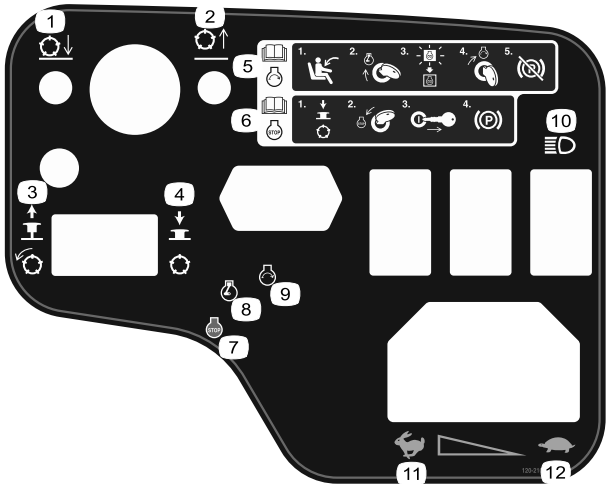
1. 8 blade reel adjustment
2. 11 blade reel adjustment
3. Read the *Operator's Manual* for information on adjusting the reel.



decal133-4901

133-4901

1. 8-blade reel adjustment
2. 11-blade reel adjustment
3. Read the Operator’s Manual for information on adjusting the reel.



decal120-2105

120–2105

1. Lower the reels
2. Raise the reels
3. Pull the knob out to engage the reels
4. Push the knob in to disengage the reels
5. Read the *Operator’s Manual* for information on starting the engine—1) Sit in the operator’s position; 2) Turn the key to the engine—preheat position; 3) Wait until the electrical preheat light turns off; 4) Turn the key to the engine—start position; 5) Disengage the parking brake.
6. Read the *Operator’s Manual* for information on stopping the engine—1) Disengage the reels; 2) Turn the key to the engine—stop position; 3) Remove the key from the ignition; 4) Engage the parking brake.
7. Engine—stop
8. Engine—preheat
9. Engine—start
10. Lights
11. Fast
12. Slow



decalbatterysymbols

Battery Symbols

Some or all of these symbols are on your battery.

1. Explosion hazard
2. No fire, open flame, or smoking
3. Caustic liquid/chemical burn hazard
4. Wear eye protection.
5. Read the *Operator's Manual.*
6. Keep bystanders a safe distance from the battery.
7. Wear eye protection; explosive gases can cause blindness and other injuries.
8. Battery acid can cause blindness or severe burns.
9. Flush eyes immediately with water and get medical help fast.
10. Contains lead; do not discard

Setup

Loose Parts

Use the chart below to verify that all parts have been shipped.

Procedure	Description	Qty.	Use
1	Hose guide (right) Hose guide (left)	1 1	Install the cutting units.
2	No parts required	–	Adjust the turf compensation spring.
3	Warning decal (120-1686)	1	Install the CE decal, if required.
4	Lock bracket Rivet Washer Screw (1/4 x 2 inches) Locknut (1/4 inch)	1 2 1 1 1	Install the hood latch (CE only).
5	Cutting-unit kickstand	1	Use the cutting-unit kickstand.

Media and Additional Parts

Description	Qty.	Use
Ignition keys	2	Start the engine.
Operator's Manual Engine operator's manual	1 1	Read the manuals before operating the machine.
Parts Catalog	1	Use the parts catalog to look up and order parts.
Operator training material	1	Review the training material before operating the machine.
Cutting performance paper	1	Use the paper for adjusting the cutting unit reel-to-bedknife contact.
Shim	1	Use the shim for adjusting the cutting unit reel-to-bedknife contact.

Note: Determine the left and right sides of the machine from the normal operating position.

1

Installing the Cutting Units

Parts needed for this procedure:

1	Hose guide (right)
1	Hose guide (left)

Procedure

1. Remove the reel motors from the shipping brackets.
2. Remove and discard the shipping brackets.
3. Remove the cutting units from the cartons. Assemble and adjust them as described in the cutting unit *Operator's Manual*.
4. Make sure that the counterweight (Figure 3) is installed to the proper end of the cutting unit as described in the cutting unit *Operator's Manual*.

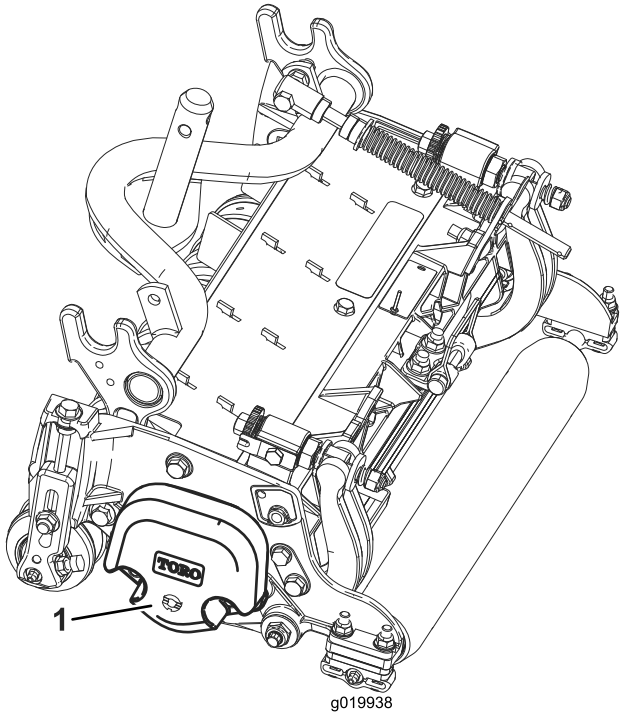


Figure 3

1. Counterweight

5. All the cutting units are shipped with the turf compensation spring mounted to the right side of the cutting unit. Ensure that the turf compensation spring is mounted to the same side of the cutting unit as the reel drive motor. Position the turf compensation as follows:

   A. Remove the 2 carriage bolts and nuts securing the rod bracket to the cutting unit tabs (Figure 4).

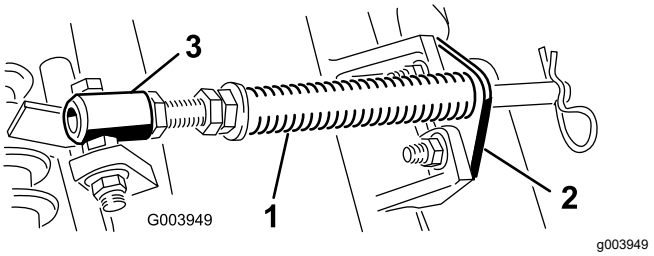


Figure 4

1. Turf compensation spring
2. Rod bracket
3. Spring tube

   B. Remove the flange nut securing the spring tube bolt to the carrier frame tab (Figure 4), and remove the assembly.

   C. Mount the spring tube bolt to the opposite tab on the carrier frame and secure it with the flange nut.

   Note: Position the bolt head to the outer side of the tab as shown in Figure 4.

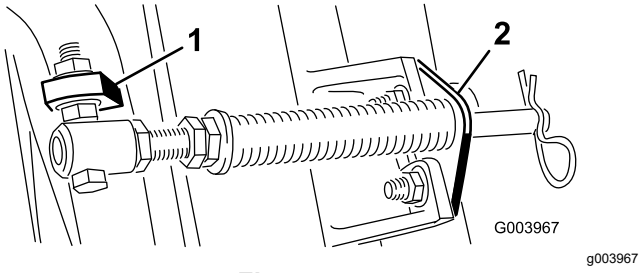


Figure 5

1. Opposite carrier frame tab
2. Rod bracket

   D. Mount the rod bracket to the cutting unit tabs with the carriage bolts and nuts (Figure 5).

   Note: When installing or removing the cutting units, make sure that the hairpin cotter is installed in the spring rod hole next to the rod bracket. Otherwise, install the hairpin cotter in the hole in the end of the rod.

6. On cutting unit 4 (left front) and cutting unit 5 (right front), use the rod-bracket mounting nuts to install the hose guides to the front of the cutting-unit tabs. The hose guides should lean toward the center cutting unit (Figure 6, Figure 7, Figure 8).

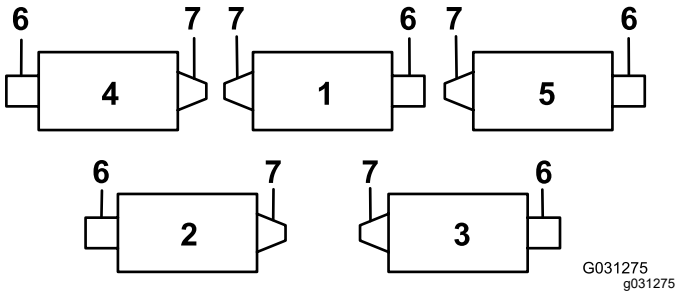


Figure 6

1. Cutting unit 1
2. Cutting unit 2
3. Cutting unit 3
4. Cutting unit 4
5. Cutting unit 5
6. Reel motor
7. Weight

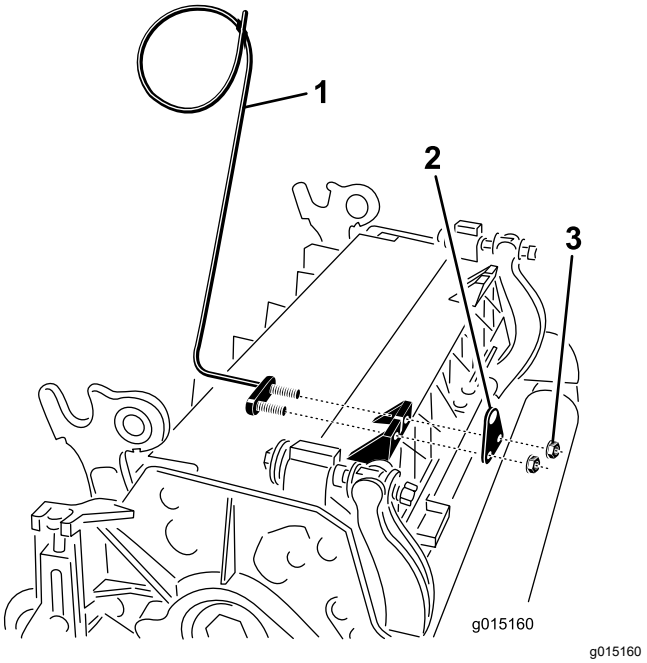


Figure 7

1. Hose guide (left side shown)
2. Rod bracket
3. Nuts

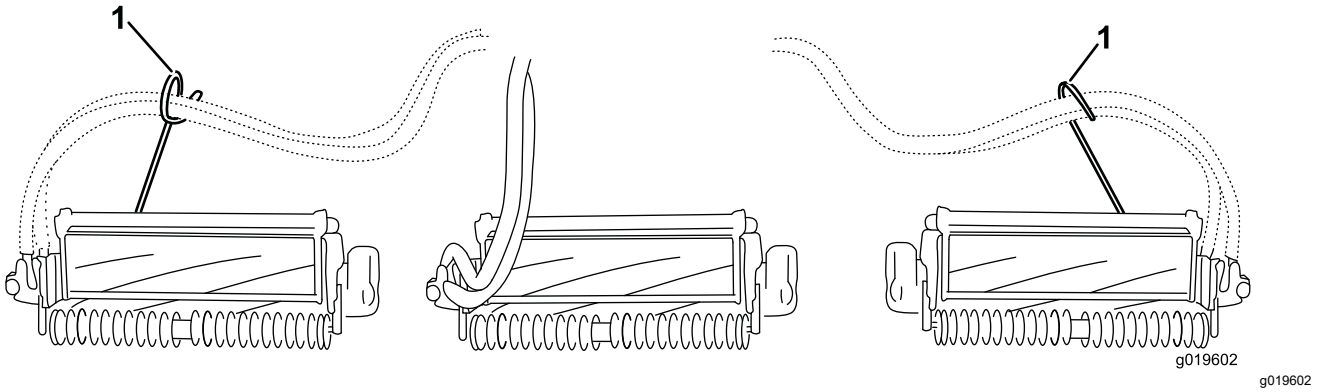


Figure 8

1. Hose guides (each must lean toward the center cutting unit)

7. Lower all the lift arms completely.
8. Remove the snapper pin and the cap from the lift-arm pivot yoke (Figure 9).

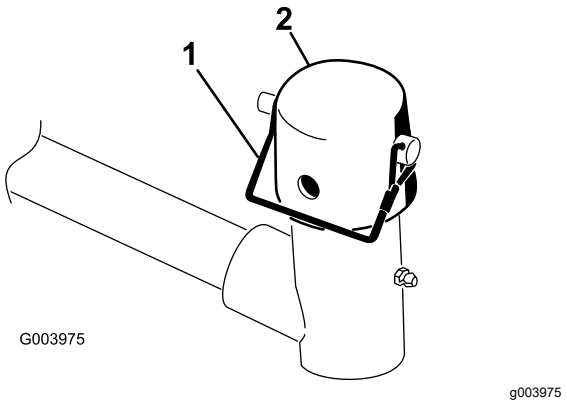


Figure 9

1. Snapper pin
2. Cap

9. For the front cutting units, slide a cutting unit under the lift arm while inserting the carrier frame shaft up into the lift-arm pivot yoke (Figure 10).

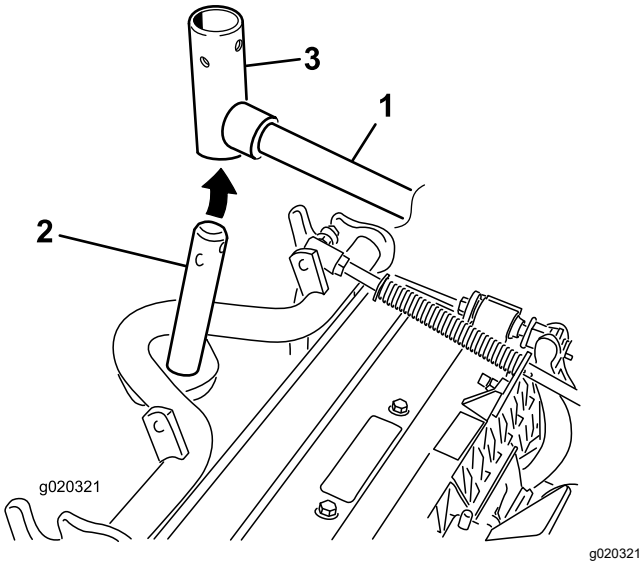


Figure 10

1. Lift arm
2. Carrier frame shaft
3. Lift-arm pivot yoke

10. Use the following procedure on the rear cutting units when the height of cut is above 1.2 cm (3/4 inch).

    A. Remove the lynch pin and washer securing the lift-arm pivot shaft to the lift arm and slide the lift-arm pivot shaft out of the lift arm (Figure 11).

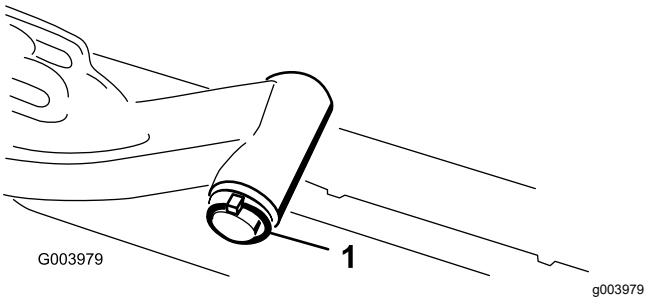


Figure 11

1. Lift-arm shaft lynch pin and washer

    B. Insert the lift-arm yoke onto the carrier frame shaft (Figure 10).

    C. Insert the lift-arm shaft into the lift arm and secure it with the washer and lynch pin (Figure 11).

11. Insert the cap over the carrier frame shaft and lift-arm yoke.

12. Secure the cap and the carrier frame shaft to the lift-arm yoke with the snapper pin.

    Note: Use the slot if a steering cutting unit is desired or use the hole if the cutting unit is to be locked in position (Figure 9).

13. Secure the lift-arm chain to the chain bracket with the snapper pin (Figure 12).

    Note: Use the number of chain links specified in the cutting unit *Operator's Manual*.

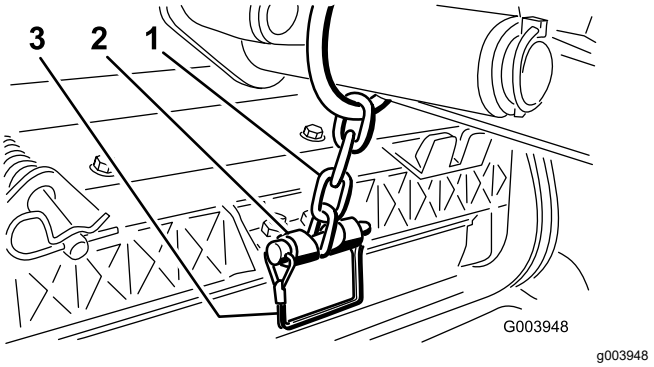


Figure 12

1. Lift-arm chain
2. Chain bracket
3. Snapper pin

14. Coat the spline shaft of the reel motor with clean grease.

15. Oil the reel-motor O-ring and install it onto the motor flange.

16. Install the motor by rotating it clockwise so that the motor flanges clear the locknuts (Figure 13). Rotate the motor counterclockwise until the flanges encircle the nuts, then tighten the nuts.

    Important: **Make sure that the reel motor hoses are not twisted, kinked, or at risk of being pinched.**

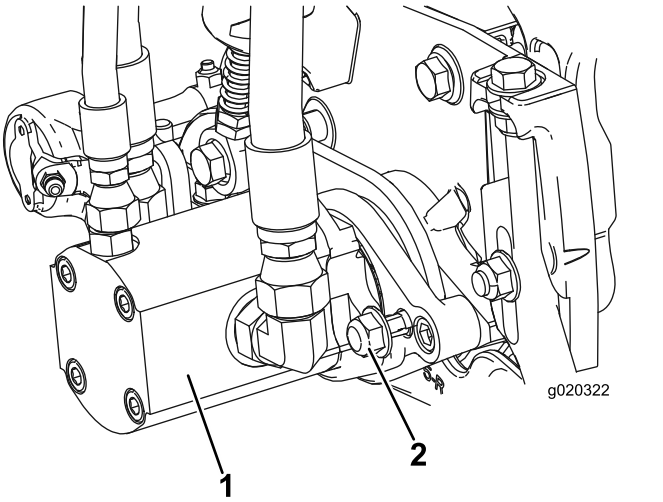


Figure 13

1. Reel-drive motor
2. Mounting nuts

2

Adjusting the Turf Compensation Spring

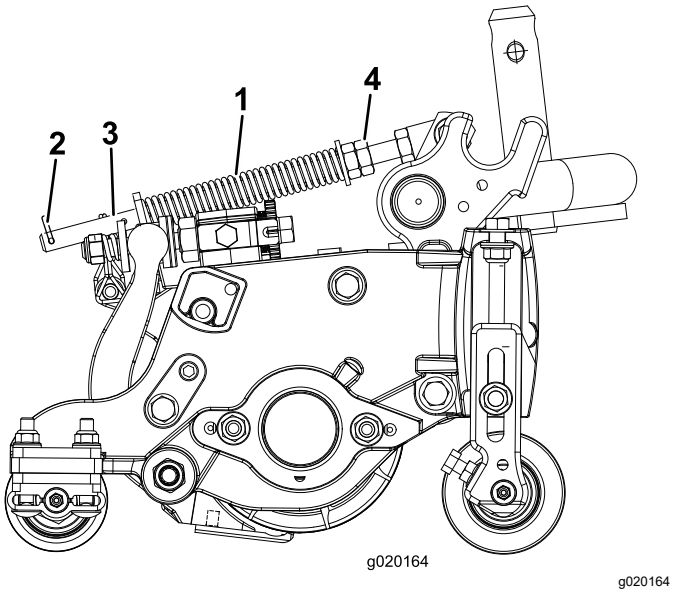
No Parts Required

Procedure

The turf compensation spring (Figure 14) transfers weight from the front to the rear roller. This helps to reduce a wave pattern in the turf, also known as marcelling or bobbing.

Important: **Make spring adjustments with the cutting unit mounted to the traction unit, pointing straight ahead and lowered to the shop floor.**

1. Make sure that the hairpin cotter is installed in the rear hole in the spring rod (Figure 14).



g020164

Figure 14

1. Turf compensation spring
2. Hairpin cotter
3. Spring rod
4. Hex nuts

2. Tighten the hex nuts on the front end of the spring rod until the compressed length of the spring (Figure 14) is 12.7 cm (5 inches) for 5-inch cutting units and 15.8 cm (6-1/4 inches) for 7-inch cutting units.

   Note: When operating on rough terrain, decrease the spring length by 2.5 cm (1/2 inch). Ground following will be slightly decreased.

3

Installing the CE Decal

Parts needed for this procedure:

1	Warning decal (120-1686)

Procedure

If this machine will be used for CE, affix the warning decal (120-1686) over the English warning decal (120-1683).

4

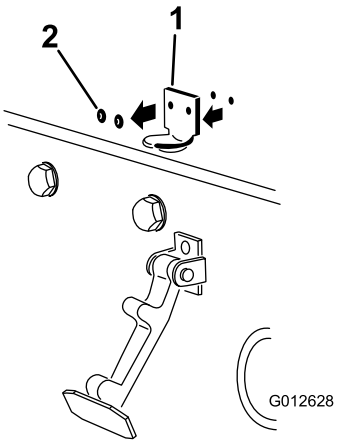
Installing the Hood Latch (CE Only)

Parts needed for this procedure:

1	Lock bracket
2	Rivet
1	Washer
1	Screw (1/4 x 2 inches)
1	Locknut (1/4 inch)

Procedure

1. Unhook the hood latch from the hood-latch bracket.
2. Remove the (2) rivets securing the hood-latch bracket to the hood (Figure 15) and remove the hood-latch bracket from the hood.



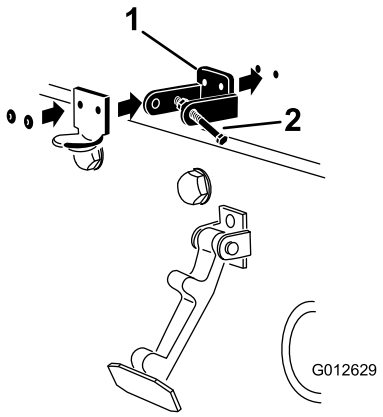
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Figure 15

1. Hood-latch bracket
2. Rivets

3. While aligning the mounting holes, position the CE lock bracket and the hood-latch bracket onto the hood.

   Note: The lock bracket must be against the hood (Figure 16). Do not remove the bolt and nut assembly from the lock-bracket arm.

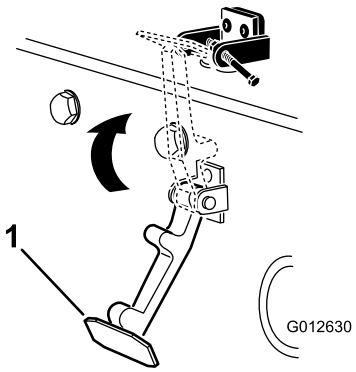


g012629

Figure 16

1. CE lock bracket
2. Bolt and nut assembly

4. Align the washers with the holes on the inside of the hood.
5. Rivet the brackets and the washers to the hood (Figure 16).
6. Hook the latch onto the hood-latch bracket (Figure 17).



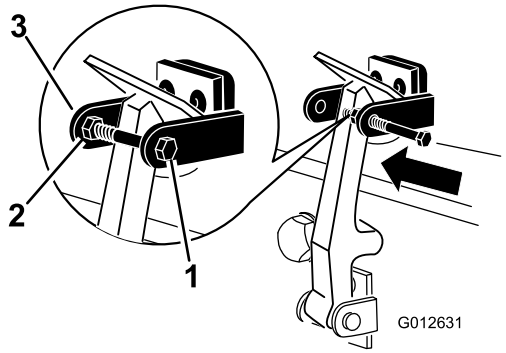
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Figure 17

1. Hood latch

7. Screw the bolt into the other arm of the hood-lock bracket to lock the latch in position (Figure 18).

   Note: Tighten the bolt securely but do not tighten the nut.



g012631

Figure 18

1. Bolt
2. Nut
3. Arm of hood-lock bracket

5

Using the Cutting-Unit Kickstand

Parts needed for this procedure:

1	Cutting-unit kickstand

Procedure

Whenever you tip a cutting unit to expose the bedknife/reel, prop up the rear of the cutting unit with the kickstand to ensure that the nuts on the back end of the bedbar adjusting screws are not resting on the work surface (Figure 19).

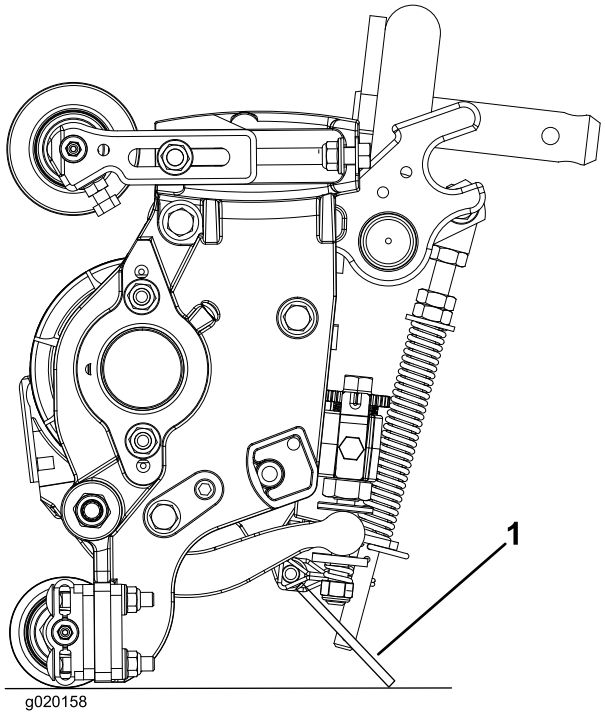


Figure 19

1. Cutting-unit kickstand

Secure the kickstand to the chain bracket with the snapper pin (Figure 20).

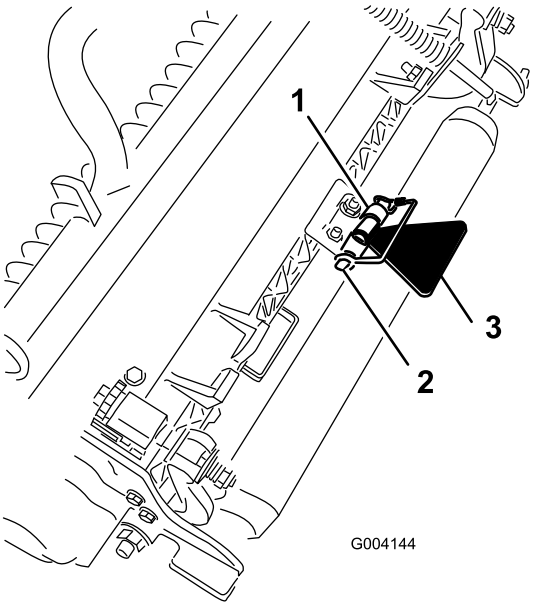


Figure 20

1. Chain bracket
2. Snapper pin
3. Cutting-unit kickstand

Product Overview

Controls

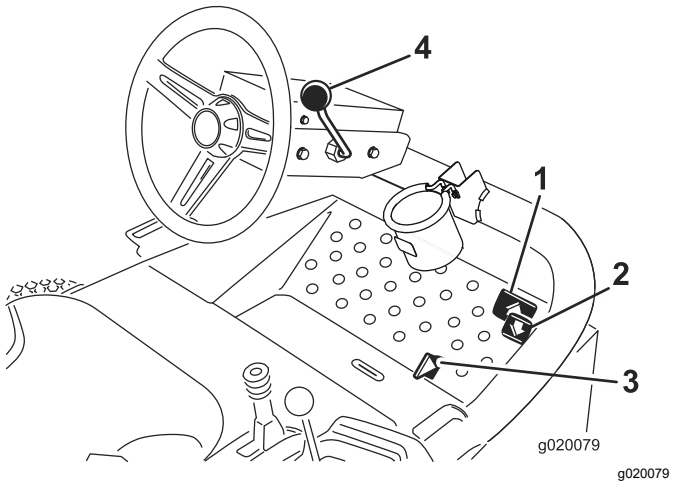


Figure 21

1. Forward traction pedal
2. Reverse traction pedal
3. Mow/transport slide
4. Tilt-steering lever

Traction Pedals

Press the forward traction pedal (Figure 21) to move forward. Press the reverse traction pedal (Figure 21) to move backward or to assist in stopping when moving forward. Also, allow the pedal to move or move it to the NEUTRAL position to stop the machine.

Mow/Transport Slide

Using your heel, move the mow/transport slide (Figure 21) to the left to transport and to the right to mow. **The cutting units only operate in the mow position and not lower in the transport position.**

Important: **The mow speed is set at the factory to 9.7 km/h (6 mph). You can increase or decrease the mow speed by adjusting the speed stop screw (Figure 22).**

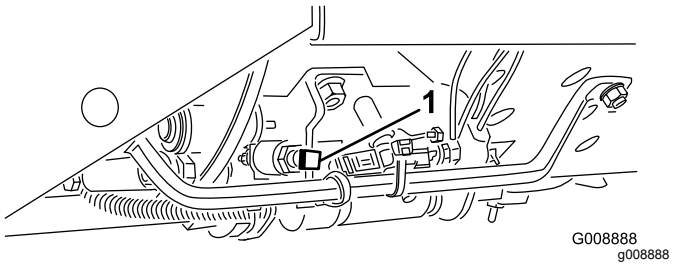


Figure 22

1. Speed stop screw

Tilt-Steering Lever

Pull the tilt-steering lever (Figure 21) back to tilt the steering wheel to the desired position. Then push the lever forward to secure the position.

Ignition Switch

The ignition switch (Figure 23), used to start, stop, and preheat the engine, has 3 positions: OFF, ON/PREHEAT, and START. Rotate the key to the ON/PREHEAT position until the glow-plug indicator light goes out (approximately 7 seconds); then rotate the key to the START position to engage the starter motor. Release the key when the engine starts. The key moves automatically to the ON/RUN position. To shut off the engine, rotate the key to the OFF position. Remove the key from the switch to prevent accidental starting.

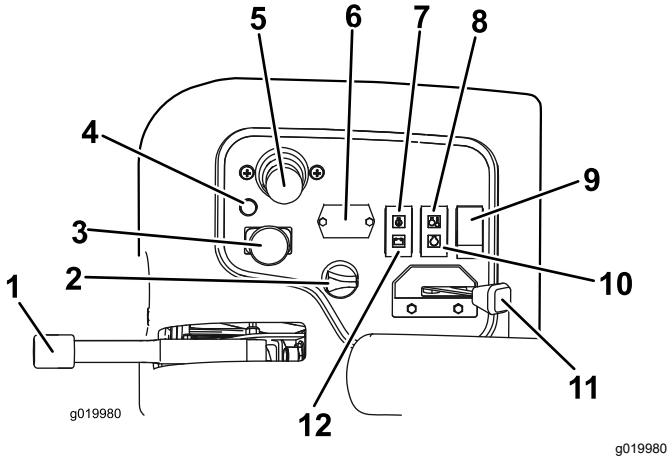


Figure 23

1. Parking brake
2. Ignition switch
3. Enable/Disable switch
4. Diagnostic light
5. Lower mow/raise control lever
6. Hour meter
7. Oil-pressure light
8. Temperature light
9. Light switch
10. Glow-plug indicator light
11. Throttle
12. Alternator light

Throttle

Move the throttle (Figure 23) forward to increase the engine speed and rearward to decrease the engine speed.

Enable/Disable Switch

Use the enable/disable switch (Figure 23) in conjunction with the lower mow/raise control lever to operate the cutting units. **The cutting units cannot be lowered when the mow/transport lever is in the transport position.**

Hour Meter

The hour meter (Figure 23) indicates the total hours of machine operation. The hour meter starts to function whenever the key switch is in the ON position.

Lower Mow/Raise Control Lever

This lever (Figure 23) raises and lowers the cutting units and also starts and stops the cutterheads when the cutterheads are enabled in the mow mode. **The cutting units cannot be lowered when the mow/transport lever is in the transport position.**

Note: When the cutting units are enabled, the lever does not have to be held in the forward position while the cutting units are lowered or raised.

Engine Coolant Temperature Warning Light

The temperature warning light (Figure 23) glows if the engine coolant temperature is high. The cutting units will disable, if the traction unit is not stopped and the coolant temperature rises another 12° C (10° F), the engine shuts off.

Oil-Pressure Warning Light

The oil-pressure warning light (Figure 23) glows if the engine-oil pressure drops below a safe level.

Alternator Light

The alternator light (Figure 23) should be off when the engine is running. If it is on, the charging system should be checked and repaired as necessary.

Glow-Plug Indicator

The glow-plug indicator light (Figure 23) glows when the glow plugs are operating.

Parking Brake

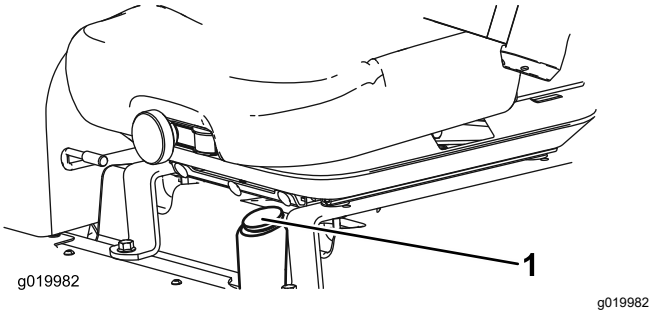
Whenever the engine is shut off, engage the parking brake (Figure 23) to prevent accidental movement of the machine. To engage the parking brake, pull up on the lever. The engine stops if you press the traction pedal with the parking brake engaged.

Diagnostic Light

The diagnostic light (Figure 23) illuminates when a system fault occurs.

Fuel Gauge

The fuel gauge (Figure 24) registers the amount of fuel in the tank.



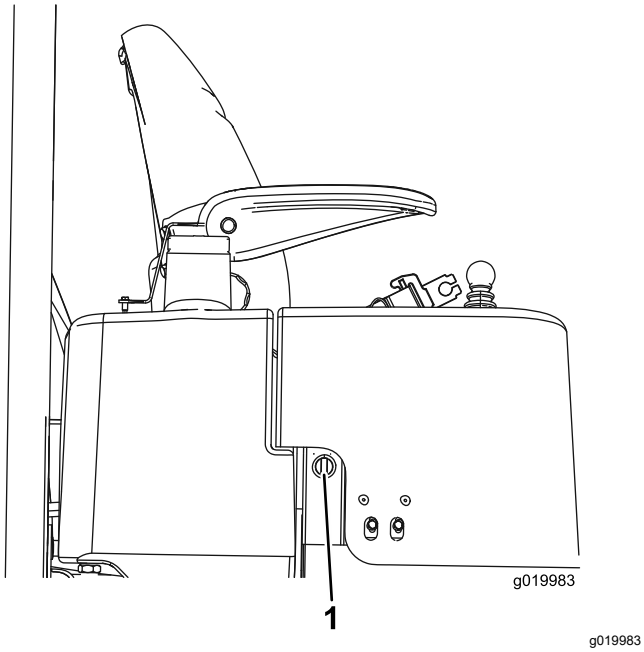
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Figure 24

1. Fuel gauge

Power Point

The power point, located on the outside of the control panel, is a 12-volt power supply for electronic devices (Figure 25).



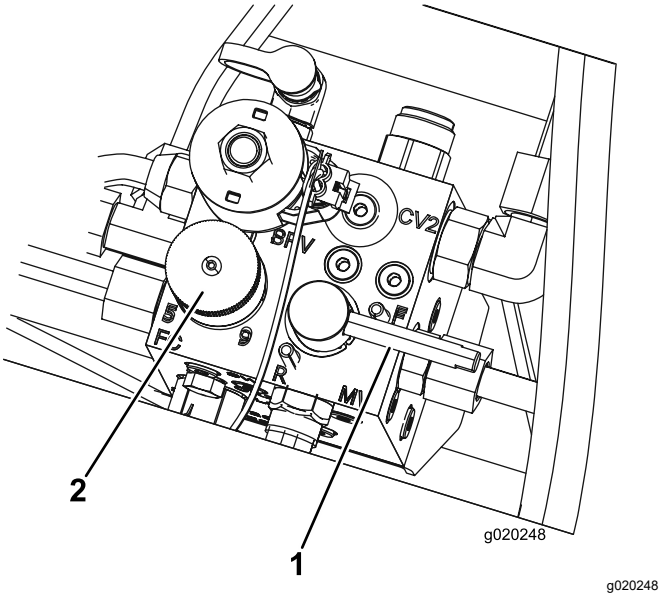
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Figure 25

1. Power point

Reel Speed Control Knob

The reel speed control controls the speed of the cutting units (Figure 26). The reel speed increases as you turn the knob counterclockwise. Refer to the reel speed chart decal (Figure 35) to determine the proper reel speed.



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Figure 26

1. Backlap lever
2. Reel speed control knob

Backlap Lever

Use the backlap lever in conjunction with the lower mow/raise control lever for the reels (Figure 26).

Specifications

Note: Specifications and design are subject to change without notice.

Dimensions	Reelmaster 3555	Reelmaster 3575
Width of Cut	254 cm (100 inches)	254 cm (100 inches)
Overall Width	284 cm (112 inches)	284 cm (112 inches)
Transport Width	231 cm (91 inches)	231 cm (91 inches)
Overall Length	267 cm (105 inches)	267 cm (105 inches)
Height to top of ROPS	201 cm (79inches)	206 cm (81 inches)
Wheel Base	152 cm (60 inches)	152 cm (60 inches)
Weight (configured)	1034 kg (2280 lb)	1157 kg (2550 lb)
Weight (no cutting units)	751 kg (1655 lb)	796 kg (1755 lb)

Attachments/Accessories

A selection of Toro approved attachments and accessories is available for use with the machine to enhance and expand its capabilities. Contact your Authorized Service Dealer or Distributor or go to www.Toro.com for a list of all approved attachments and accessories.

To best protect your investment and maintain optimal performance of your Toro equipment, count on Toro genuine parts. When it comes to reliability, Toro delivers replacement parts designed to the exact engineering specification of our equipment. For peace of mind, insist on Toro genuine parts.

Operation

Note: Determine the left and right sides of the machine from the normal operating position.

Checking the Level of the Engine Oil

Service Interval: Before each use or daily

The engine comes with oil in the crankcase; however, you must check the oil level before and after you first start the engine.

The crankcase capacity is approximately 3.8 L (4 US qt) with the filter.

Use high-quality engine oil that meets the following specifications:

- API classification level required: CH-4, CI-4, or higher.
- Preferred oil: SAE 15W-40—above 0ºF (-17ºC)
- Alternate oil: SAE 10W-30 or 5W-30—all temperatures)

Note: Toro Premium Engine oil is available from your distributor in either 15W-40 or 10W-30 viscosity. Refer to the parts catalog for part numbers.

Note: The best time to check the engine oil is when the engine is cool before it has been started for the day. If it has already been run, allow the oil to drain back down to the sump for at least 10 minutes before checking. If the oil level is at or below the Add mark on the dipstick, add oil to bring the oil level to the Full mark. Do not overfill the engine. If the oil level is between the Full and Add marks, no oil addition is required.

1. Position the machine on a level surface.
2. Remove the dipstick (Figure 27) and wipe it with a clean rag.

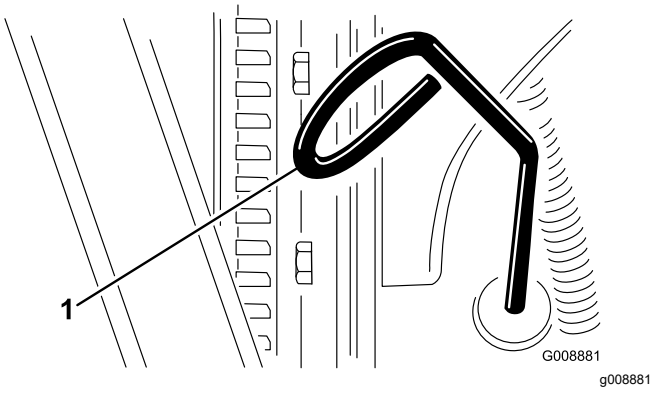


Figure 27

1. Dipstick

3. Push the dipstick down into the dipstick tube and make sure that it is seated fully. Pull the dipstick out and check the oil level.
4. If the oil level is low, remove the oil-fill cap (Figure 28) and gradually add small quantities of oil, checking the level frequently, until the level reaches the Full mark on the dipstick.

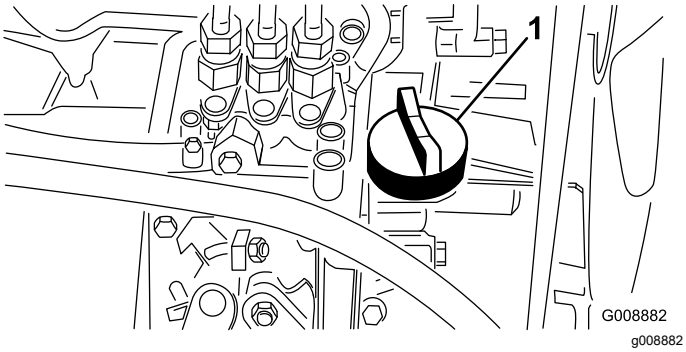


Figure 28

1. Oil-fill cap

5. Install the oil-fill cap and close the hood.

Filling the Fuel Tank

Use only clean, fresh diesel fuel or biodiesel fuels with low (<500 ppm) or ultra-low (<15 ppm) sulfur content. The minimum cetane rating should be 40. Purchase fuel in quantities that can be used within 180 days to ensure fuel freshness.

The fuel tank capacity is approximately 42 L (11 US gallons).

Use summer-grade diesel fuel (Number 2-D) at temperatures above -7°C (20°F) and winter-grade diesel fuel (Number 1-D or Number 1-D/2-D blend) below -7°C (20°F). Using winter-grade fuel at lower temperatures provides lower flash point and cold flow characteristics which will ease starting and reduce plugging of the fuel filter.

Using summer-grade fuel above -7°C (20°F) will contribute toward longer fuel-pump life and increased power compared to winter-grade fuel.

The machine is **biodiesel ready**.

This machine can also use a biodiesel blended fuel of up to B20 (20% biodiesel, 80% petrodiesel). The petrodiesel portion should be low or ultra-low sulfur. Observe the following precautions:

- The biodiesel portion of the fuel must meet specification ASTM D6751 or EN14214.
- The blended fuel composition should meet ASTM D975 or EN590.
- Painted surfaces may be damaged by biodiesel blends.
- Use B5 (biodiesel content of 5%) or lesser blends in cold weather.
- Monitor seals, hoses, and gaskets in contact with fuel as they may degrade over time.
- Expect plugging of the fuel filter for a time after converting to biodiesel blends.
- Contact your distributor if you wish for more information on biodiesel.

1. Clean the area around the fuel-tank cap (Figure 29).
2. Remove the fuel-tank cap.
3. Fill the tank to the bottom of the filler neck. **Do not overfill the tank.**
4. Install the cap.
5. To prevent a fire hazard, wipe up any fuel that may have spilled.

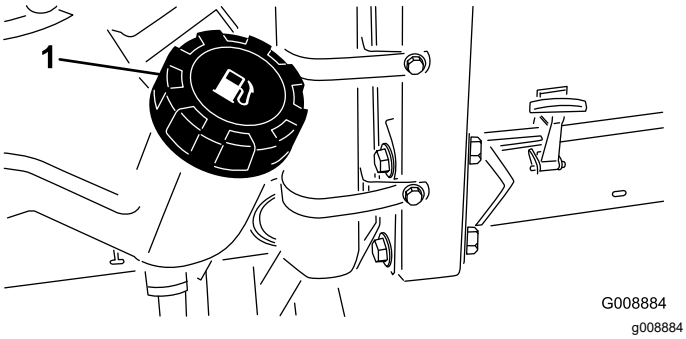


Figure 29

1. Fuel-tank cap

⚠ DANGER

Under certain conditions, diesel fuel and fuel vapors are highly flammable and explosive. A fire or explosion from fuel can burn you and others and can damage property.

- **Use a funnel and fill the fuel tank outdoors, in an open area, when the engine is off and cold. Wipe up any fuel that spills.**
- **Do not fill the fuel tank completely full. Add fuel to the fuel tank until the level is 6 to 13 mm (1/4 to 1/2 inch) below the bottom of the filler neck. This empty space in the tank allows the fuel to expand.**
- **Never smoke when handling fuel, and stay away from an open flame or where fuel fumes may be ignited by a spark.**
- **Store fuel in a clean, safety-approved container and keep the cap in place.**

Checking the Cooling System

Service Interval: Before each use or daily

Clean debris off of the radiator/oil cooler daily (Figure 30). Clean the radiator/oil cooler hourly if conditions are extremely dusty and dirty; refer to Cleaning the Engine Cooling System (page 44).

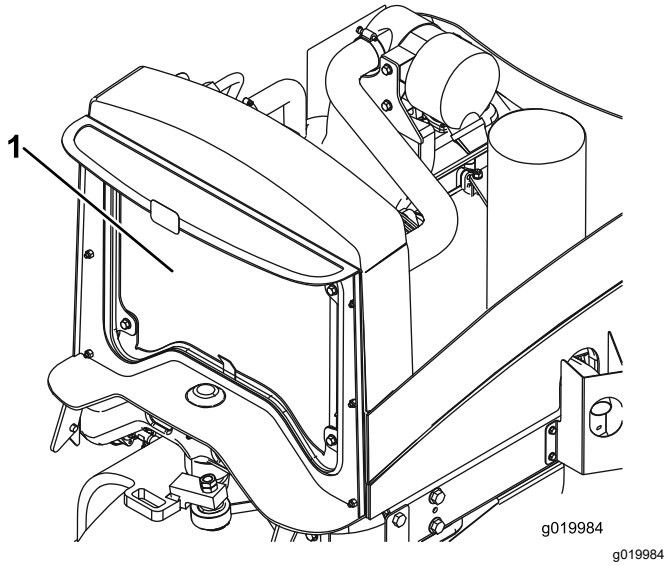


Figure 30

1. Radiator/oil cooler

The cooling system is filled with a 50/50 solution of water and permanent ethylene glycol antifreeze. Check the coolant level at the beginning of each day before starting the engine.

The capacity of the cooling system is approximately 5.7 L (6 US qt).

⚠ CAUTION

If the engine has been running, the pressurized, hot coolant can escape and cause burns.

- **Do not open the radiator cap when the engine is running.**
- **Use a rag when opening the radiator cap, and open the cap slowly to allow steam to escape.**

1. Check the coolant level in the expansion tank (Figure 31). With a cold engine, the coolant level should be approximately midway between the marks on the side of the tank.
2. If the coolant level is low, remove the expansion-tank cap and replenish the system. **Do not overfill the tank.**
3. Install the expansion-tank cap.

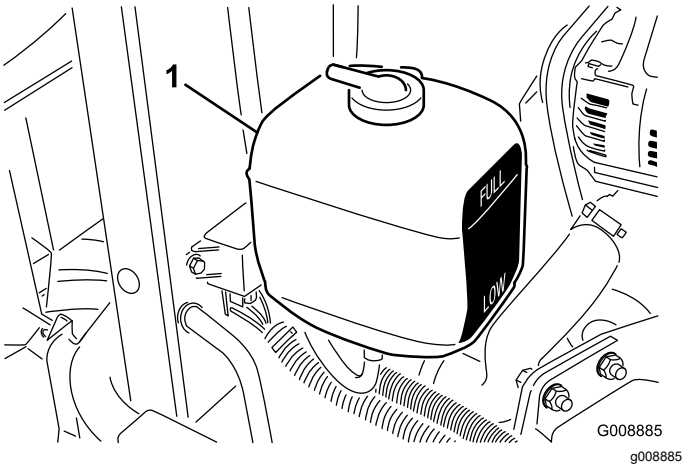


Figure 31

1. Expansion tank

Checking the Hydraulic System

Service Interval: Before each use or daily—Check the level of the hydraulic fluid.

The reservoir is filled at the factory with approximately 13.2 L (3.5 US gallons) of high-quality hydraulic fluid. Check the level of the hydraulic fluid before the engine is first started and daily thereafter.

The recommended replacement fluid is **Toro Premium All Season Hydraulic Fluid** (available in 19 L (5 US gallons) containers or 208 L (55 US gallons) drums—see the parts documentation or your Toro distributor for part numbers).

Alternative fluids: If the Toro fluid is not available, other conventional, petroleum-based fluids may be used, provided that they meet all of the following material properties and industry specifications. Check with your oil supplier to see whether the fluid meets these specifications.

Note: Toro will not assume responsibility for damage caused by improper substitutions, so use only products from reputable manufacturers who will stand behind their recommendation.

High Viscosity Index/Low Pour Point Antiwear Hydraulic Fluid, ISO VG 46 Multigrade

Material Properties:

Viscosity, ASTM D445	cSt @ 40°C (104°F) 44 to 48 cSt @ 100°C (212°F) 7.9 to 9.1
Viscosity index, ASTM D2270	140 or higher (high viscosity index indicates a multiweight fluid)
Pour point, ASTM D97	-36.7°C to -45°C (-34°F to -49°F)
FZG, fail stage	11 or better
Water content (new fluid)	500 ppm (maximum)

Industry Specifications:

Vickers I-286-S, Vickers M-2950-S, Denison HF-0, Vickers 35 VQ 25 (Eaton ATS373-C)

The proper hydraulic fluids must be specified for mobile machinery (as opposed to industrial plant usage), multiweight-type, with ZnDTP or ZDDP anti-wear additive package (not an ashless-type fluid).

Important: **Many hydraulic fluids are almost colorless, making it difficult to spot leaks. A red dye additive for the hydraulic system fluid is available in 20 ml (2/3 fl oz) bottles. One bottle is sufficient for 15 to 22 L (4 to 6 US gallons) of hydraulic fluid. Order Part No. 44-2500 from your Authorized Toro Distributor.**

Synthetic, Biodegradable Hydraulic Fluid is available in 19 L (5 US gallons) containers or 208 L (55 US gallons) drums—see the parts documentation or your Toro distributor for part numbers.

This high-quality, synthetic, biodegradable fluid has been tested and found compatible for this Toro model. Other brands of synthetic fluid may have seal compatibility problems and Toro cannot assume responsibility for unauthorized substitutions.

Note: This synthetic fluid is not compatible with the Toro Biodegradable Fluid previously sold. See your Toro Distributor for more information.

Alternative fluids:

- Mobil EAL Envirosyn H 46 (US)
- Mobil EAL Hydraulic Oil 46 (international)

1. Position the machine on a level surface, lower the cutting units, and shut the engine off.
2. Clean the area around the filler neck and cap of the hydraulic tank (Figure 32).

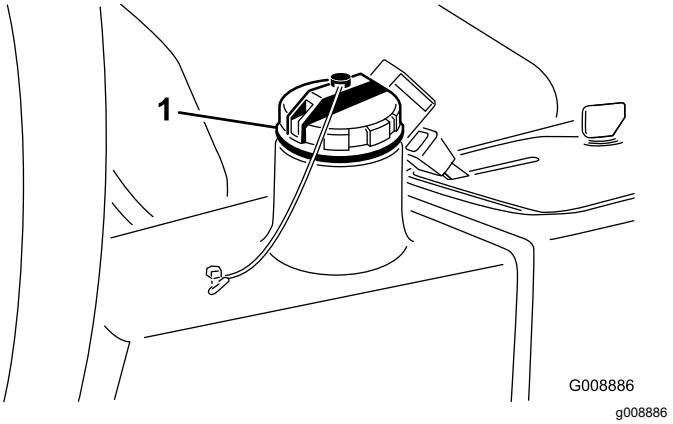


Figure 32

1. Hydraulic-tank cap

3. Remove the cap.
4. Remove the dipstick from the filler neck and wipe it with a clean rag. Insert the dipstick into the filler neck; then remove it and check the fluid

level. The fluid level should be within 6 mm (1/4 inch) of the mark on the dipstick.

5. If the level is low, add the appropriate fluid to raise the level to the full mark.
6. Install the dipstick and cap onto the filler neck.

Checking the Reel-to-Bedknife Contact

Each day before operating, check the reel-to-bedknife contact, regardless of whether the quality of cut had previously been acceptable. There must be light contact across the full length of the reel and the bedknife (refer to Adjusting the Reel to Bedknife in the cutting unit *Operator's Manual*).

Checking the Tire Pressure

Service Interval: Before each use or daily

The tires are over-inflated for shipping. Therefore, release some of the air to reduce the pressure. The correct air pressure in the tires is 138 kPa (20 psi).

Note: Maintain the recommended pressure in all tires to ensure a good quality of cut and proper machine performance.

⚠ DANGER

Low tire pressure decreases machine side hill stability. This could cause a rollover, which may result in personal injury or death.

Do not underinflate the tires.

Torquing the Wheel Nuts

Service Interval: After the first hour

After the first 10 hours

Every 200 hours

Torque the wheel nuts to 61 to 88 N·m (45 to 65 ft-lb).

⚠ WARNING

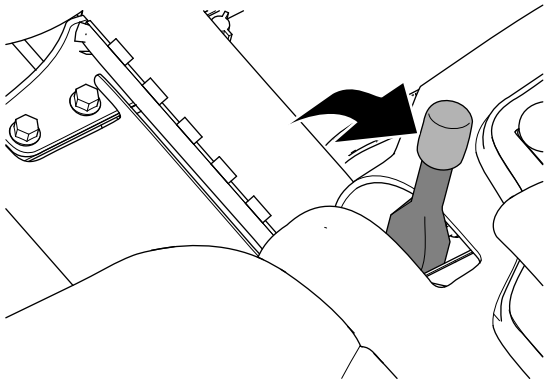
Failure to maintain proper torque of the wheel nuts could result in personal injury.

Maintain proper torque of the wheel nuts.

Checking the Parking Brake

Service Interval: Before each use or daily

1. Start the engine, raise the cutting units, disengage the parking brake, and move the machine to an open flat area.
2. Engage the parking brake (Figure 33).



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Figure 33

3. Press the traction pedal to move the machine forward.

   Note: If the machine moves forward with the parking brake engaged, adjust parking brake; refer to Adjusting the Parking Brake (page 45).

   Note: Moving the machine forward with the parking brake engaged will cause the engine to shutoff.
4. If you adjusted the parking brake, repeat steps 2 and 3.

   Note: If the machine moves forward with the parking brake engaged: service the parking brakes, check left and right brake linkage for damage, and check the brake lever pivot for damage; refer to Servicing the Parking Brakes (page 45).
5. Shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operator's seat.

Positioning the Seat

Changing the Seat Position

The seat can move forward and backward. Position the seat where you have the best control of the machine and are most comfortable

1. Move the lever sideways to unlock the seat (Figure 34).
2. Slide the seat to the desired position and release lever to lock it in position.

Changing the Seat Suspension

The seat can be adjusted to provide a smooth and comfortable ride. Position the seat where you are most comfortable.

To adjust it, turn the front knob in either direction to provide the best comfort (Figure 34).

Changing the Back Position

The back of the seat can be adjusted to provide a comfortable ride. Position the back of the seat where it is most comfortable.

To adjust it, turn the knob, under the right-side armrest, in either direction to provide the best comfort (Figure 34).

Changing the Armrest Position

You can adjust the armrests to provide a comfortable ride. Position the armrests where they are most comfortable.

Raise the armrest and turn the knob in either direction to provide the best comfort (Figure 34).

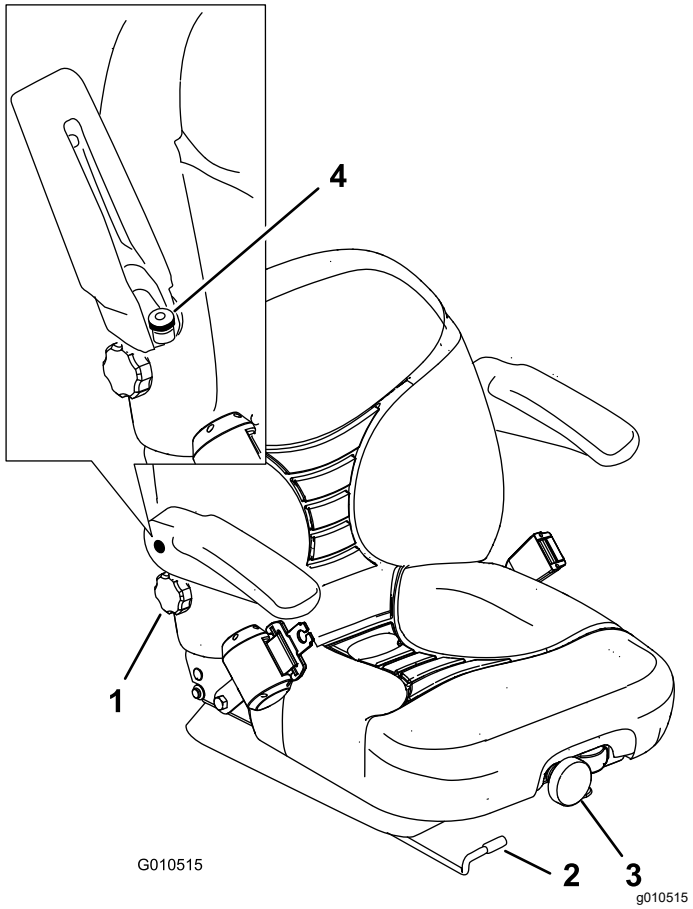


Figure 34

1. Backrest knob
2. Position adjustment lever
3. Suspension knob
4. Armrest adjusting knob

Starting and Shutting Off the Engine

You may need to bleed the fuel system if any of the following situations have occurred; refer to Bleeding the Fuel System (page 30):

- Initial startup of a new engine
- The engine has ceased running due to lack of fuel.
- Maintenance has been performed upon the fuel system components.

Starting the Engine

1. Be sure that the parking brake is set and the cutting unit drive switch is in the DISENGAGE position.
2. Remove your foot from the traction pedal and make sure that the pedal is in the NEUTRAL position.
3. Move the throttle lever to the 1/2 throttle position.
4. Insert the key into the switch and rotate it to the ON/PREHEAT position until the glow-plug indicator light goes out (approximately 7 seconds); then rotate the key to the START position to engage the starter motor.

   Note: Release the key when the engine starts. The key moves automatically to the ON/RUN position.

   Important: **To prevent overheating of the starter motor, do not engage the starter longer than 15 seconds. After 10 seconds of continuous cranking, wait 60 seconds before engaging the starter motor again.**
5. When the engine is started for the first time or after an overhaul of the engine, operate the machine in forward and reverse for 1 to 2 minutes. Also operate the lift lever and cutting unit drive switch to be sure of proper operation of all parts.

   Turn the steering wheel to the left and right to check the steering response; then shut off the engine and check for oil leaks, loose parts, and any other noticeable malfunctions.

⚠ CAUTION

Contact with moving parts could cause personal injury.

Shut the engine off and wait for all moving parts to stop before checking for oil leaks, loose parts, and other malfunctions.

Shutting Off the Engine

Move the throttle control to the IDLE position, move the cutting unit drive switch to DISENGAGE, and rotate the starter key to the OFF position. Remove the key from the switch to prevent accidental starting.

Setting the Reel Speed

To achieve a consistent, high quality of cut and a uniform after-cut appearance, it is important that you set the reel speed controls (located under the seat) correctly. Adjust the reel speed controls as follows:

1. Select the height of cut at which the cutting units are set.
2. Choose the desired ground speed best suited for conditions.
3. Use the graph on the reel speed chart decals (Figure 35 and Figure 36), to determine the proper reel speed setting.

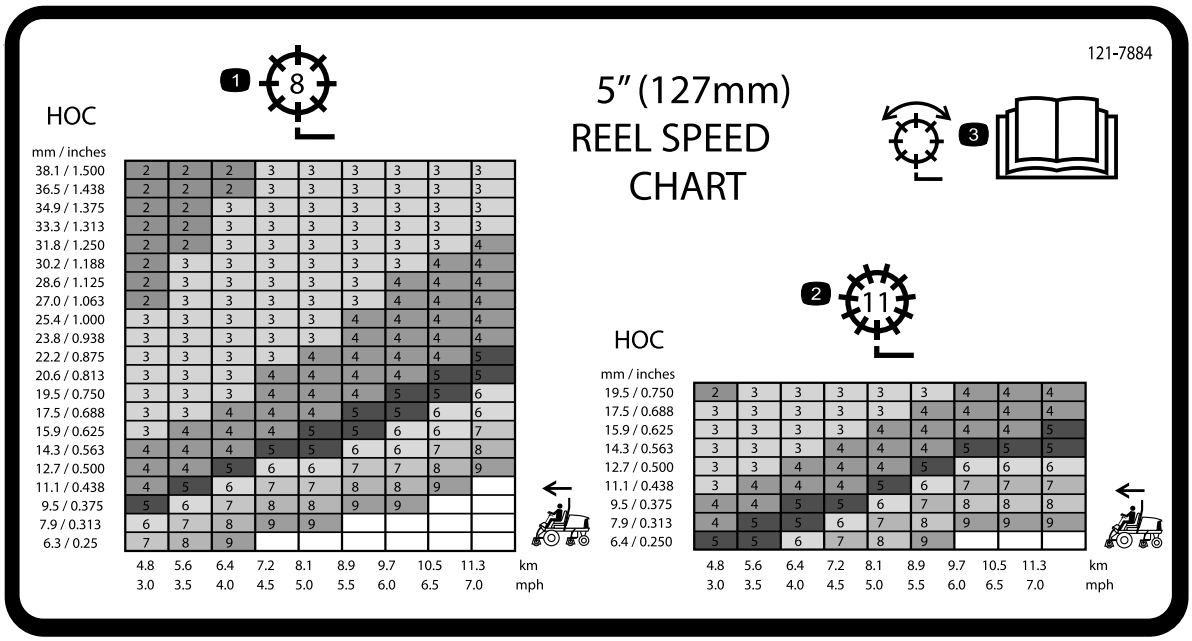


Figure 35
Model 03820

1. 8-blade reel adjustment
2. 11-blade reel adjustment
3. Read the *Operator's Manual* for information on adjusting the reel.

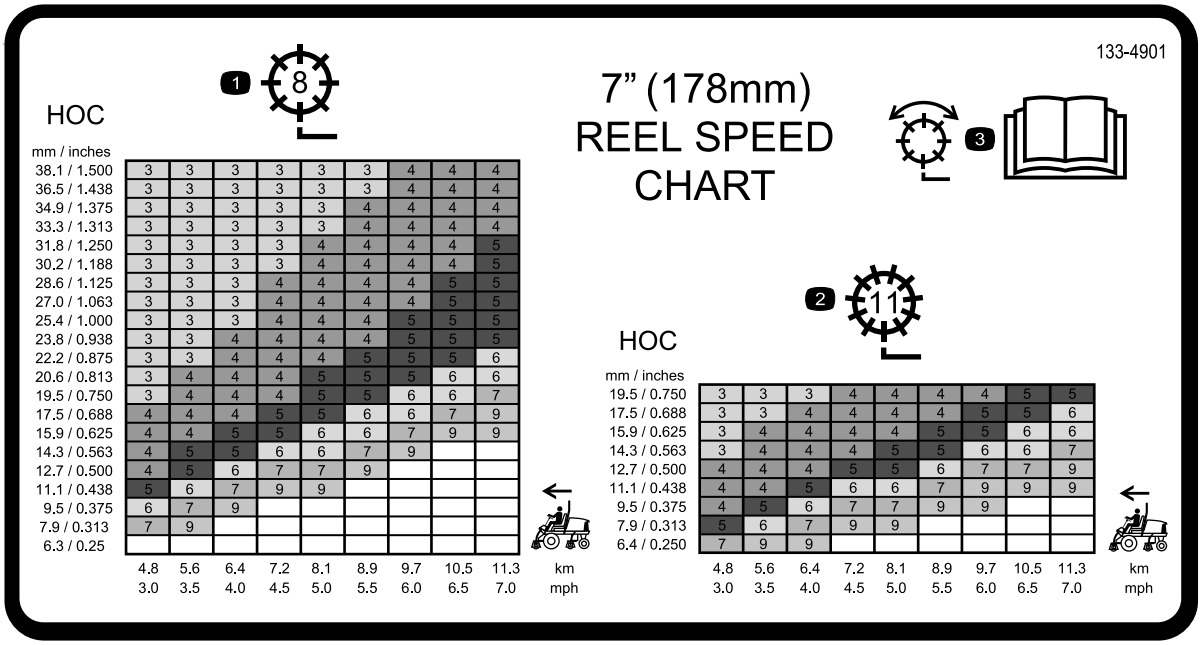


Figure 36

Model 03821

1. 8-blade reel adjustment
2. 11-blade reel adjustment
3. Read the *Operator’s Manual* for information on adjusting the reel.

4. To set the reel speed, rotate the knob (Figure 37) until the indicator arrow is in line with the number designating the desired setting.

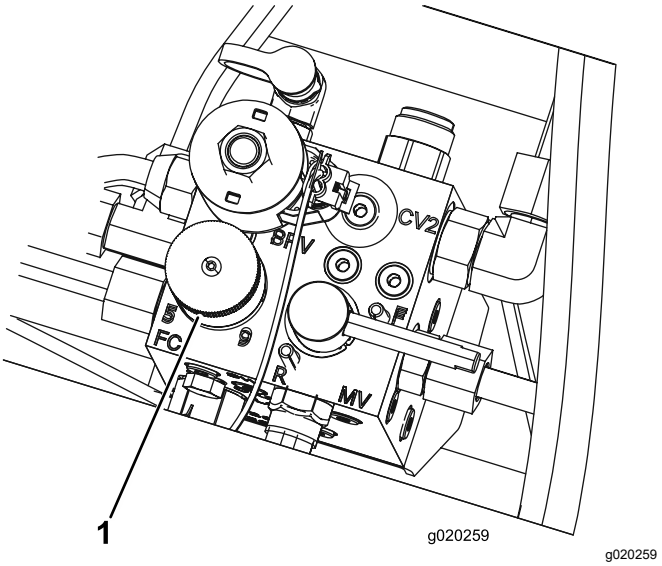


Figure 37

1. Reel speed control knob

Note: The reel speed can be increased or decreased to compensate for turf conditions. When using baskets, increase the reel speed to improve collection performance.

Adjusting the Lift-Arm Counterbalance

You can adjust the counterbalance on the lift arms of the rear cutting units to compensate for different turf conditions and to maintain a uniform height of cut in rough conditions or in areas of thatch buildup.

You can adjust each counterbalance spring to 1 of 4 settings. Each increment increases or decreases counterbalance on the cutting unit by 2.3 kg (5 lb). You can position the springs on the back side of the first spring actuator to remove all counterbalance (fourth position).

1. Position the machine on a level surface, lower the cutting units, shut off the engine, set the parking brake, and remove the key from the ignition switch.
2. Insert a tube or similar object onto the long spring end to relieve the spring tension during the adjustment (Figure 38).

⚠ CAUTION

The springs are under tension and could cause personal injury.

Use caution when adjusting them.

3. While relieving the spring tension, remove the bolt and locknut securing the spring actuator to the bracket (Figure 38).

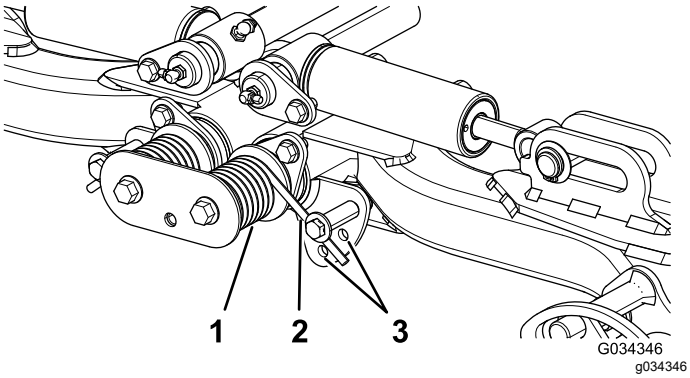


Figure 38

1. Spring
2. Spring actuator
3. Additional hole locations

4. Move the spring actuator to the desired hole location and secure it with the bolt and the locknut.
5. Repeat the procedure on the remaining spring.

Bleeding the Fuel System

1. Ensure that the fuel tank is at least half full.
2. Position the machine on a level surface, lower the cutting units, shut off the engine, and set the parking brake.
3. Unlatch and raise the hood.

⚠ DANGER

Under certain conditions, diesel fuel and fuel vapors are highly flammable and explosive. A fire or explosion from fuel can burn you and others and damage property.

- **Use a funnel and fill the fuel tank outdoors, in an open area, when the engine is off and is cold. Wipe up any fuel that spills.**
- **Do not fill the fuel tank completely full. Add fuel to the fuel tank until the level is 6 to 13 mm (1/4 to 1/2 inch) below the bottom of the filler neck. This empty space in the tank allows the fuel to expand.**
- **Never smoke when handling fuel, and stay away from an open flame or where fuel fumes may be ignited by a spark.**
- **Store fuel in a clean, safety-approved container and keep the cap in place.**

4. Open the air-bleed screw on the fuel-injection pump (Figure 39).

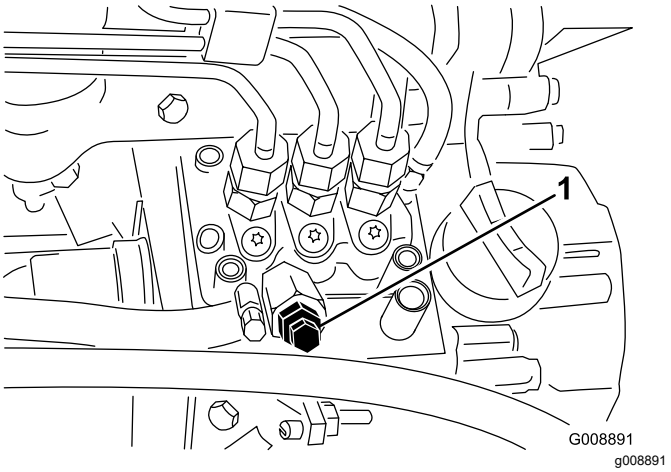


Figure 39

1. Fuel-injection pump bleed screw

5. Turn the key in the ignition switch to the ON position. The electric fuel pump begins operation, thereby forcing air out around the air-bleed screw.

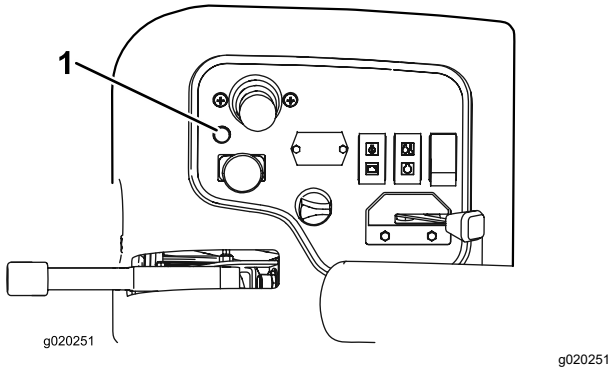
   Note: Leave the key in the ON position until a solid stream of fuel flows out around the screw.
6. Tighten the screw and turn the key to the OFF position.

Note: Normally the engine should start after the above bleeding procedures are followed. However, if

the engine does not start, air may be trapped between the injection pump and injectors; refer to Bleeding Air from the Injectors (page 42).

Understanding the Diagnostic Light

The machine is equipped with a diagnostic light that indicates if the electronic controller senses an electronic malfunction. The diagnostic light is located on the control panel (Figure 40). When the electronic controller is functioning correctly and you move the key switch to the ON position, the controller diagnostic light turns on for 3 seconds and turn off to indicate that the light is working properly. If the engine shuts off, then the light turns on steady until the you change key position. The light blinks if the controller detects a malfunction in the electrical system. The light stops blinking and automatically resets when you turn the key switch to the OFF position once the fault has been resolved.



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Figure 40

1. Diagnostic light

When the controller diagnostic light blinks, 1 of the following problems has been detected by the controller:

- An output has been shorted.
- An output is open circuited.

Using the diagnostic display, determine which output is malfunctioning; refer to Checking the Interlock Switches (page 32).

If the diagnostic light is not illuminated when the key switch is in the ON position, this indicates that the electronic controller is not operating. Possible causes are as follows:

- The loop-back is not connected.
- The light is burned out.
- Fuses are blown.
- It is not functioning correctly.

Check the electrical connections, input fuses, and diagnostic light bulb to determine the malfunction. Ensure that the loop-back connector is secured to the wire harness connector.

Understanding the Diagnostic ACE Display

The machine is equipped with an electronic controller which controls most machine functions. The controller determines what function is required for various input switches (i.e. seat switch, key switch, etc.) and turns on the outputs to actuate solenoids or relays for the requested machine function.

For the electronic controller to control the machine as desired, each of the input switches, output solenoids, and relays must be connected and functioning properly.

Use the Diagnostic ACE display to help verify and correct electrical functions of the machine.

Checking the Interlock Switches

Service Interval: Before each use or daily

The purpose of the interlock switches is to prevent the engine from cranking or starting unless the traction pedal is in the NEUTRAL position, the Enable/Disable switch is in the DISABLE position, and the Lower Mow/Raise control is in the NEUTRAL position. In addition, the engine should shut off when you press the traction pedal with the operator off the seat or if the parking brake is left engaged.

⚠ CAUTION

If safety interlock switches are disconnected or damaged the machine could operate unexpectedly, causing personal injury.

- **Do not tamper with the interlock switches.**
- **Check the operation of the interlock switches daily and replace any damaged switches before operating the machine.**

Verifying the Interlock Switch Function

1. Park the machine on a level surface, lower the cutting units, shut off the engine, and set the parking brake.
2. Remove the cover from the control panel.
3. Locate the wire harness and loop-back connector (Figure 41).

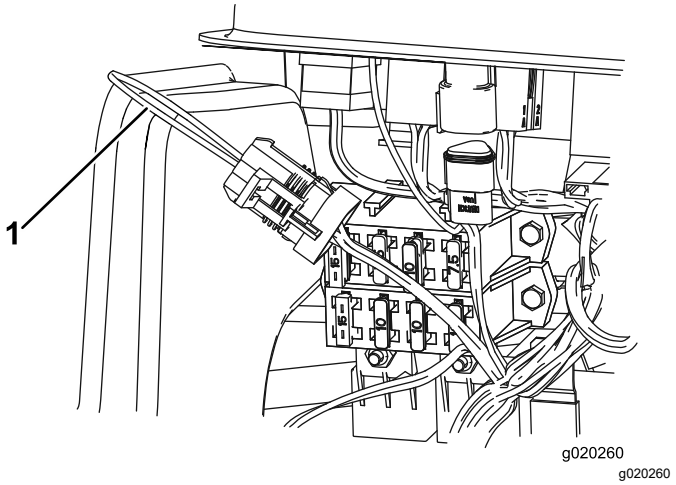


Figure 41

1. Loop-back connector

4. Carefully unplug the loop-back connector from the harness connector.
5. Connect the Diagnostic ACE display connector to the harness connector (Figure 42).

   Note: Make sure that the correct overlay decal is positioned on the Diagnostic ACE display.

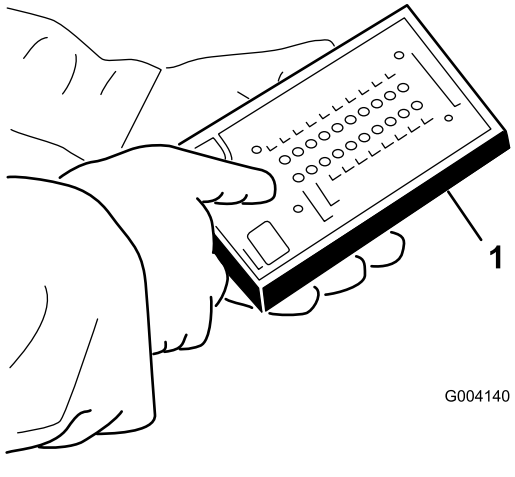


Figure 42

1. Diagnostic ACE

6. Turn the key switch to the ON position, but do not start the machine.

   Note: The red text on the overlay decal refers to input switches and the green text refers to outputs.

7. The “inputs displayed” LED, on the lower right column of the Diagnostic ACE, should be illuminated. If the “outputs displayed” LED is illuminated, press the toggle button on the Diagnostic ACE to change the LED to “inputs displayed.”

The Diagnostic ACE illuminates the LED associated with each of the inputs when that input switch is closed.

8. Individually, change each of the switches from open to closed (i.e., sit on seat, engage traction pedal, etc.), and note that the appropriate LED on the Diagnostic ACE blinks on and off when the corresponding switch is closed. Repeat this for all switches that you can change by hand.
9. If a switch is closed and the appropriate LED does not turn on, check all wiring and connections to the switch and/or check the switches with an ohm meter. Replace any defective switches and repair any defective wiring.

   Note: The Diagnostic ACE also has the ability to detect which output solenoids or relays are turned on. This is a quick way to determine if a machine malfunction is electrical or hydraulic.

Verifying Output Function

1. Park the machine on a level surface, lower the cutting units, shut off the engine, and set the parking brake.
2. Remove the access panel from the side of the control arm.
3. Locate the wire harness and connectors near the controller.
4. Carefully unplug the loop-back connector from the harness connector.
5. Connect the Diagnostic ACE connector to the harness connector.

   Note: Make sure that the correct overlay decal is positioned on the Diagnostic ACE.
6. Turn the key switch to the On position, but do not start the machine.

   Note: The red text on the overlay decal refers to input switches and the green text refers to outputs.
7. The “outputs displayed” LED, on lower right column of Diagnostic ACE, should be illuminated. If the “inputs displayed” LED is illuminated, press the toggle button, on the Diagnostic ACE, to change the LED to “outputs displayed.”

   Note: It may be necessary to toggle between “inputs displayed” and “outputs displayed” several times to do the following step. To toggle back and forth, press the toggle button once. This may be done as often as required. Do not hold the button.
8. Sit on the seat and attempt to operate the desired function of the machine. The appropriate output LEDs should illuminate to indicate that the ECM is turning on that function.

   Note: If the correct output LEDs do not illuminate, verify that the required input switches are in the necessary positions to allow that function to occur. Verify correct switch function. If the output LEDs are on as specified, but the machine does not function properly, this indicates a non-electrical problem. Repair as necessary.

   Note: If each output switch is in the correct position and functioning correctly, but the output LEDs are not correctly illuminated, this indicates an ECM problem. If this occurs, contact your Toro Distributor for assistance

Important: **The Diagnostic ACE display must not be left connected to the machine. It is not designed to withstand the environment of the everyday use of the machine. When you are finished using the Diagnostic ACE, disconnect it from the machine and connect the loop-back connector to the harness connector. The machine does not operate without the loopback connector installed on the harness. Store the Diagnostic ACE in a dry, secure location in the shop, not on the machine.**

Hauling the Machine

- Use care when loading or unloading the machine into or out of a trailer or a truck.
- Use a full-width ramp for loading or unloading the machine into or out of a trailer or a truck.
- Tie the machine down securely using straps, chains, cable, or ropes. Both front and rear straps should be directed down and outward from the machine; refer to Figure 43.

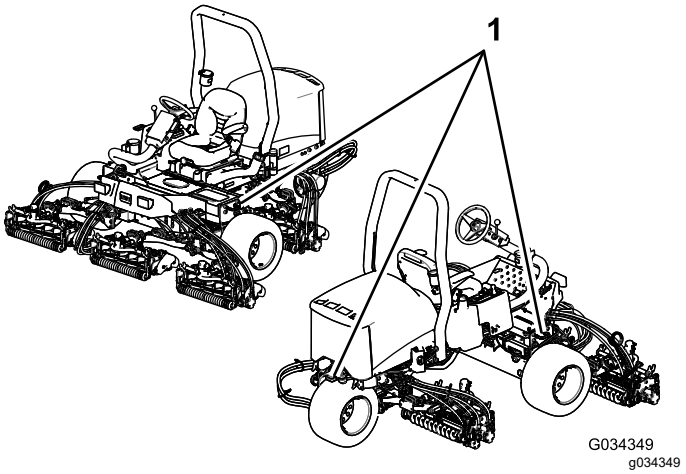


Figure 43

1. Tie-down loops

Towing the Machine

In case of an emergency, you can tow the machine for a short distance; however, Toro does not recommend this as a standard procedure.

Important: **Do not tow the machine faster than 3 to 4 km/h (2 to 3 mph) because the drive system may become damaged. If the machine must be moved a considerable distance, transport it on a truck or trailer.**

1. Locate the bypass valve on the pump (Figure 44) and rotate it 90°.

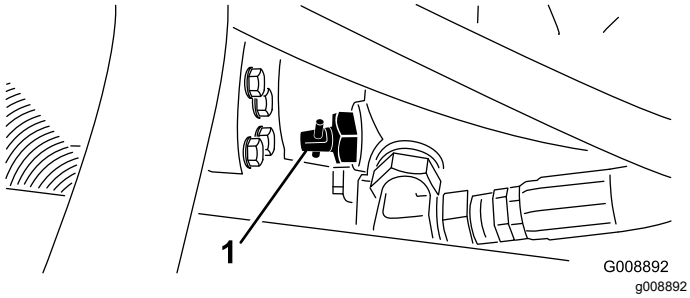


Figure 44

1. Bypass valve

2. Before starting the engine, close the bypass valve by rotating it 90° (1/4 turn).

   Important: **Do not start the engine when the valve is open.**

Operating Tips

General Tips

Becoming Familiar with the Machine

Before mowing grass, practice operating the machine in an open area. Start and shut off the engine. Operate the machine in forward and reverse. Lower and raise the cutting units and engage and disengage the reels. When you feel familiar with the machine, practice operating up and down slopes at different speeds.

Understanding the Warning System

If a warning light comes on during operation, shut off the machine immediately and correct the problem before continuing operation. Serious damage could occur if you operate the machine with a malfunction.

Mowing Grass

Start the engine and move the throttle to the FAST position. Move the Enable/Disable switch to the ENABLE position and use the Lower Mow/Raise lever to control the cutting units (the front cutting units are timed to lower before the rear cutting units). To move the machine forward and cut grass, press the traction pedal forward.

Driving the Machine in Transport Mode

Move the Enable/Disable switch to the DISABLE position and raise the cutting units to the transport position. Move the Mow/Transport lever to the TRANSPORT position. Be careful when driving between objects so that you do not accidentally damage the machine or the cutting units. Use extra care when operating the machine on slopes. Drive slowly and avoid sharp turns on slopes to prevent roll-overs. Lower the cutting units when going downhill for steering control.

Maintenance

Note: Determine the left and right sides of the machine from the normal operating position.

Recommended Maintenance Schedule(s)

Maintenance Service Interval	Maintenance Procedure
After the first hour	• Torque the wheel nuts.
After the first 10 hours	• Torque the wheel nuts. • Check the condition and tension of all belts. • Change the hydraulic filter.
After the first 50 hours	• Change the oil and oil filter.
Before each use or daily	• Check the level of the engine oil. • Check the coolant level of the engine. • Check the level of the hydraulic fluid. • Check the tire pressure. • Check the parking brake. • Check the interlock system. • Drain the water separator. • Clean debris off of the radiator and oil cooler. • Check the hydraulic lines and hoses.
Every 25 hours	• Check the electrolyte level of the battery (if the machine is in storage, check every 30 days).
Every 50 hours	• Lubricate all bearings and bushings (daily when conditions are dusty and dirty).
Every 100 hours	• Check the condition and tension of all belts.
Every 150 hours	• Change the oil and oil filter.
Every 200 hours	• Torque the wheel nuts. • Service the air cleaner (more frequently in extremely dusty or dirty conditions). • Check the adjustment of the parking brake. • Change the hydraulic filter.
Every 400 hours	• Check the fuel lines and connections. • Replace the fuel filter canister. • Service the parking brakes. • Change the hydraulic fluid.
Every 2 years	• Drain and clean the fuel tank.

⚠ CAUTION

If you leave the key in the ignition switch, someone could accidently start the engine and seriously injure you or other bystanders.

Remove the key from the ignition before you do any maintenance.

Daily Maintenance Checklist

Duplicate this page for routine use.

Maintenance Check Item	For the week of:						
	Mon.	Tues.	Wed.	Thurs.	Fri.	Sat.	Sun.
Check the safety interlock operation.							
Check the brake operation.							
Check the engine-oil level.							
Check the cooling system fluid level.							
Drain the water/fuel separator.							
Check the air filter, dust cup, and burp valve.							
Check for unusual engine noises.[1]							
Check the radiator/oil cooler for debris.							
Check for unusual operating noises.							
Check the hydraulic-fluid level.							
Check the hydraulic hoses for damage.							
Check for fluid leaks.							
Check the fuel level.							
Check the tire pressure.							
Check the instrument operation.							
Check the height-of-cut adjustment.							
Lubricate all the grease fittings.[2]							
Touch-up any damaged paint.							

[1]Check the glow plug and injector nozzles if starting is hard, there is excess smoke, or rough running is noted.

[2]Immediately **after every** washing, regardless of the interval listed.

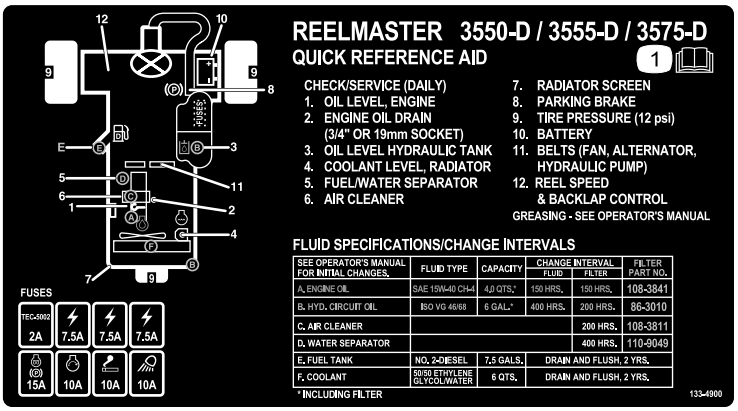
Important: **Refer to your engine operator's manual for additional maintenance procedures.**

Note: To obtain an electrical schematic or a hydraulic schematic for your machine, visit www.Toro.com.

Notation for Areas of Concern

Inspection performed by:		
Item	**Date**	**Information**

Service Interval Chart



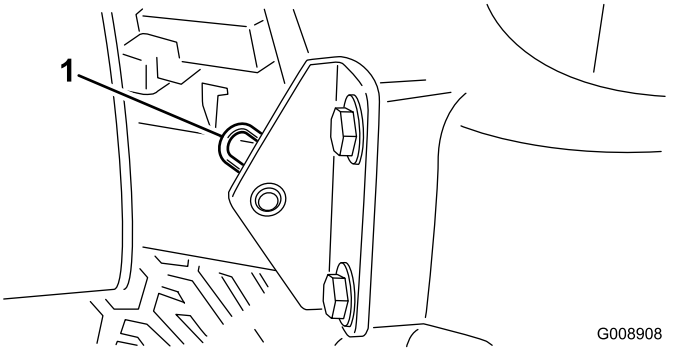
decal133-4900

Figure 45

Pre-Maintenance Procedures

Removing the Hood

1. Unlatch and raise the hood.
2. Remove the hairpin cotter securing the hood pivot to the mounting brackets (Figure 46).



g008908

Figure 46

1. Hairpin cotter

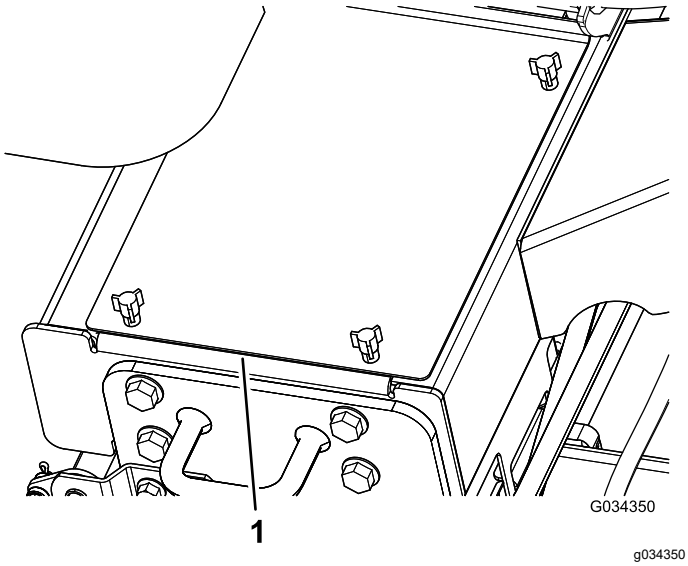
3. Slide the hood to the right side, lift the other side, and pull it out of the brackets.

Note: Reverse the procedure to install the hood.

Removing the Battery Cover

Loosen the knobs and remove the battery cover (Figure 47).

Note: Refer to Servicing the Battery (page 42) for more information.



g034350

Figure 47

1. Battery cover

Lubrication

Greasing the Bearings and Bushings

Service Interval: Every 50 hours (daily when conditions are dusty and dirty).

The machine has grease fittings that must be lubricated regularly with No. 2 lithium grease. Lubricate the bearings and bushings daily when operating conditions are extremely dusty and dirty. Dusty and dirty operating conditions could cause dirt to get into the bearings and bushings, resulting in accelerated wear. Lubricate the grease fittings immediately after every washing, regardless of the interval specified.

The grease fitting locations and quantities are as follows:

- Steering pivot (Figure 48)

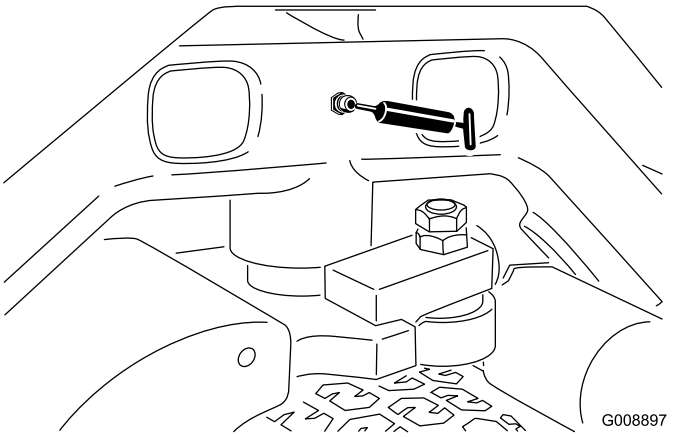


Figure 48

- Front lift-arm pivots and lift cylinders (3 each); refer to Figure 49.

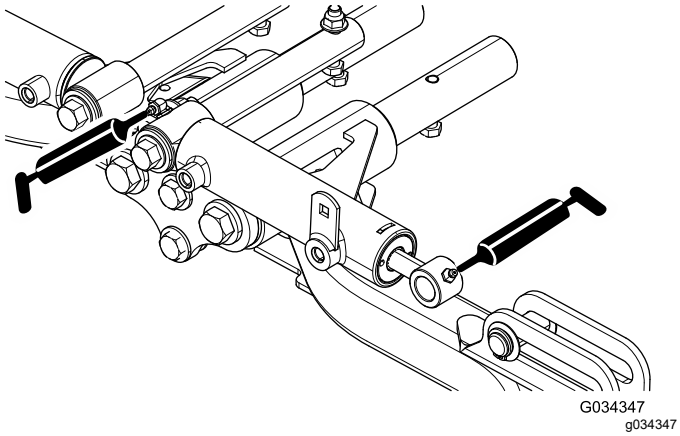


Figure 49

- Rear lift-arm pivots and lift cylinders (4 each); refer to Figure 50.

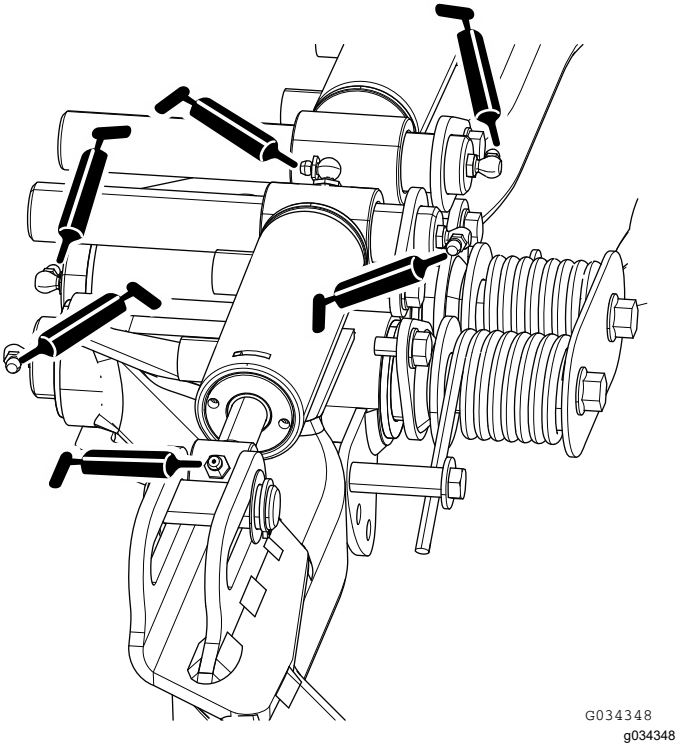


Figure 50

- Cutting unit pivots (2 each); refer to Figure 51.

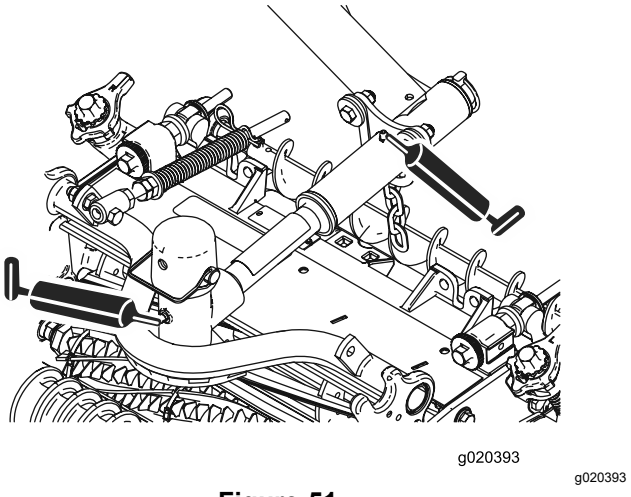


Figure 51

- Neutral adjust mechanism (Figure 52)

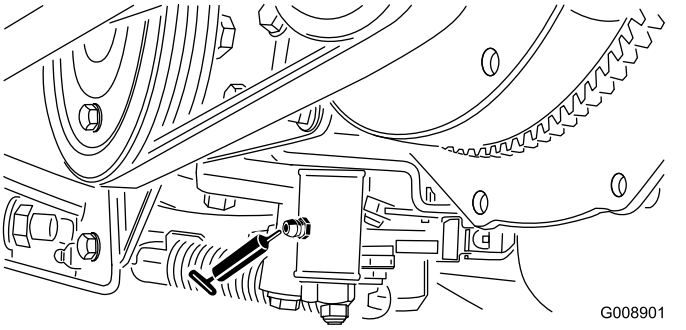


Figure 52

- Mow/transport slide (Figure 53)

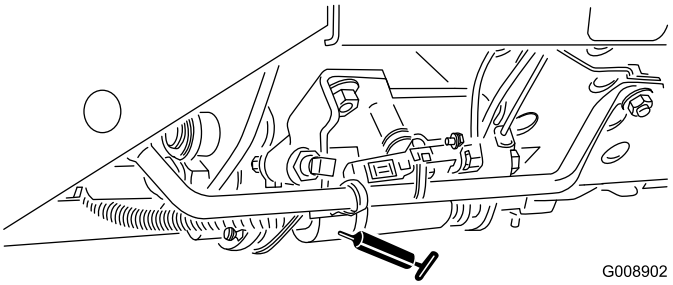


Figure 53

- Belt tension pivot (Figure 54)

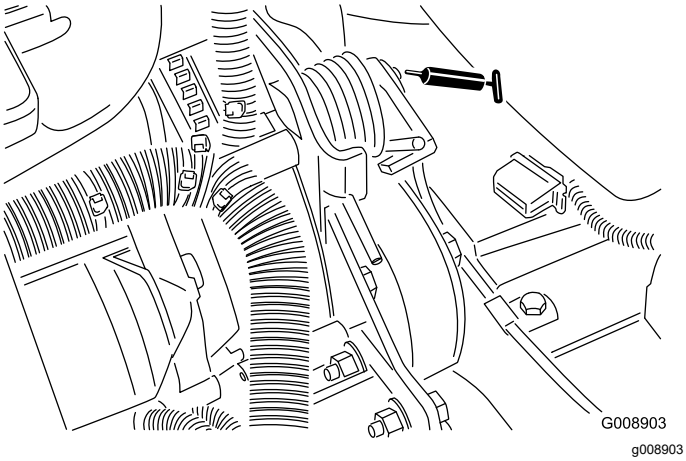


Figure 54

Engine Maintenance

Servicing the Air Cleaner

Service Interval: Every 200 hours (more frequently in extremely dusty or dirty conditions).

- Check the air-cleaner body for damage which could cause an air leak. Replace it if it is damaged. Check the whole intake system for leaks, damage, or loose hose clamps.
- Service the air cleaner at the recommended service interval or earlier if engine performance suffers due to extremely dusty, dirty conditions. Changing the air filter before it is necessary only increases the chance of dirt entering the engine when the filter is removed.
- Be sure that the cover is seated correctly and seals with the air-cleaner body.

1. Release the latches securing the air-cleaner cover to the air-cleaner body (Figure 55).
2. Remove the cover from the air-cleaner body (Figure 55).
3. Before removing the filter, use 276 kPa (40 psi) of clean, dry air to remove large accumulations of debris packed between the outside of the primary filter and the canister.

   Note: Avoid using high-pressure air which could force dirt through the filter into the intake tract. This cleaning process prevents debris from migrating into the intake when the primary filter is removed.
4. Remove and replace the filter (Figure 55).

   Cleaning of the used element is not recommended due to the possibility of damage to the filter media.

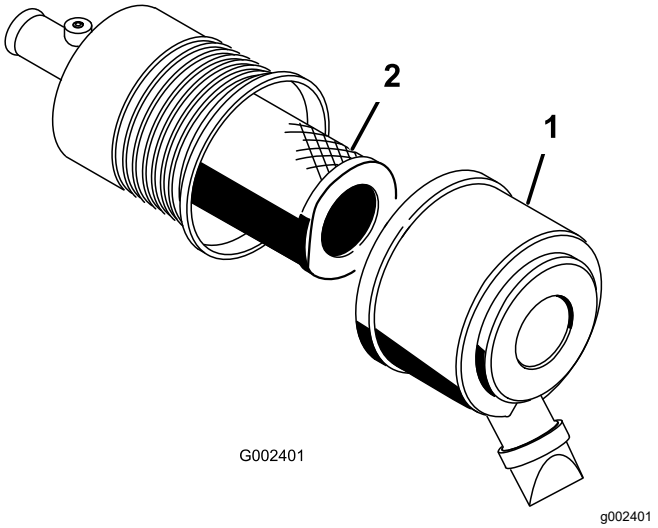


Figure 55

1. Air-cleaner cover
2. Filter

5. Inspect the new filter for shipping damage, checking the sealing end of the filter and the body.

   Important: **Do not use a damaged element.**
6. Insert the new filter by applying pressure to the outer rim of the element to seat it in the canister.

   Important: **Do not apply pressure to the flexible center of the filter.**
7. Clean the dirt-ejection port located in the removable cover.
8. Remove the rubber outlet valve from the cover, clean the cavity and replace the outlet valve.
9. Install the cover orienting the rubber outlet valve in a downward position—between approximately 5 o'clock and 7 o'clock when viewed from the end.
10. Secure the cover latches.

Changing the Engine Oil and Filter

Service Interval: After the first 50 hours

Every 150 hours

1. Remove either drain plug (Figure 56) and let the oil flow into a drain pan. When the oil stops flowing, install the drain plug.

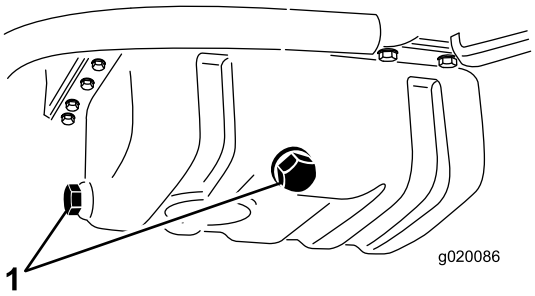
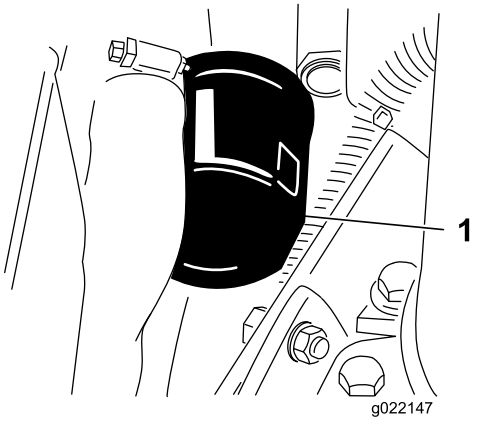


Figure 56

1. Engine-oil drain plugs

2. Remove the oil filter (Figure 57).



g022147

Figure 57

1. Engine oil filter

3. Apply a light coat of clean oil to the new filter seal, and install the filter.

   Important: **Do not overtighten the filter.**

4. Add oil to the crankcase; refer to Checking the Level of the Engine Oil (page 22).

Fuel System Maintenance

Servicing the Fuel Tank

Service Interval: Every 2 years—Drain and clean the fuel tank.

Drain and clean the tank if the fuel system becomes contaminated or if the machine will be stored for an extended period of time. Use clean fuel to flush out the tank.

Inspecting the Fuel Lines and Connections

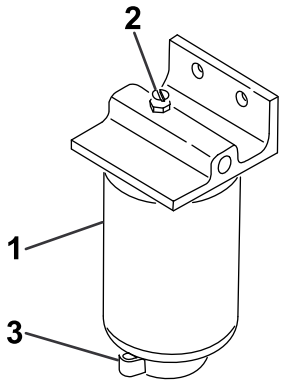
Service Interval: Every 400 hours/Yearly (whichever comes first)

Inspect the fuel lines and connections for deterioration, damage, or loose connections.

Draining the Water Separator

Service Interval: Before each use or daily

1. Place a clean container under the fuel filter.
2. Loosen the drain valve on the bottom of the filter canister (Figure 58).



g009880

Figure 58

1. Water separator/filter canister
2. Vent plug
3. Drain valve

3. Tighten the valve after draining.

Changing the Fuel Filter Canister

Service Interval: Every 400 hours

1. Clean the area where the filter canister mounts (Figure 58).
2. Remove the filter canister and clean the mounting surface.
3. Lubricate the gasket on the filter canister with clean oil.
4. Install the filter canister by hand until the gasket contacts the mounting surface; then rotate it an additional 1/2 turn.

Bleeding Air from the Injectors

Note: This procedure should be used only if the fuel system has been purged of air through normal priming procedures and the engine will not start; refer to Bleeding the Fuel System (page 30).

1. Loosen the pipe connection to the No. 1 nozzle and holder assembly.

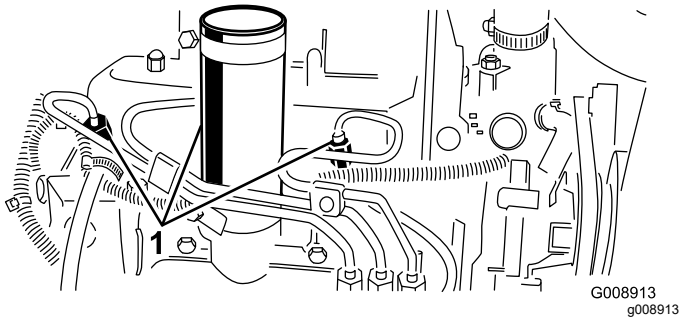


Figure 59

1. Fuel injectors

2. Move the throttle to the Fast position.
3. Turn the key in the key switch to the START position and watch the fuel flow around the connector. When you observe solid flow, turn the key to the OFF position.
4. Tighten the pipe connector securely.
5. Repeat the procedure on the remaining nozzles.

Electrical System Maintenance

Servicing the Battery

Service Interval: Every 25 hours—Check the electrolyte level of the battery (if the machine is in storage, check every 30 days).

The battery electrolyte level must be properly maintained and the top of the battery kept clean. If the machine is stored in an extremely hot location, the battery runs down more rapidly than if the machine is stored in a cool location.

Maintain the cell level with distilled or demineralized water. Do not fill the cells above the bottom of the split ring inside each cell. Install the filler caps with the vents pointing to the rear (toward the fuel tank).

⚠ DANGER

Battery electrolyte contains sulfuric acid, which is a deadly poison and causes severe burns.

- **Do not drink electrolyte and avoid contact with skin, eyes or clothing. Wear safety glasses to shield your eyes and rubber gloves to protect your hands.**
- **Fill the battery where clean water is always available for flushing the skin.**

Keep the top of the battery clean by washing it periodically with a brush dipped in ammonia or bicarbonate of soda solution. Flush the top surface with water after cleaning. Do not remove the filler caps while cleaning.

The battery cables must be tight on the terminals to provide good electrical contact.

⚠ WARNING

Incorrect battery cable routing could damage the tractor and cables causing sparks. Sparks can cause the battery gasses to explode, resulting in personal injury.

- **Always *disconnect* the negative (black) battery cable before disconnecting the positive (red) cable.**
- **Always *connect* the positive (red) battery cable before connecting the negative (black) cable.**

If corrosion occurs at the terminals, disconnect the cables, negative (–) cable first, and scrape the clamps

and terminals separately. Connect the cables, positive (+) cable first, and coat the terminals with petroleum jelly.

WARNING

CALIFORNIA
Proposition 65 Warning

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. *Wash hands after handling.*

Checking the Fuses

The fuses in the electrical system are located under the control panel.

Drive System Maintenance

Adjusting the Traction Drive for Neutral

If the machine moves when the traction pedal is in the NEUTRAL position, adjust the traction cam.

1. Park the machine on a level surface and shut off the engine.
2. Raise 1 front wheel and 1 rear wheel off the floor and place support blocks under the frame.

⚠ WARNING

If the machine is not supported adequately, it may accidentally fall, injuring anyone under the machine.

One front wheel *and* rear wheel must be raised off of the ground or the machine will move during adjustment.

3. Loosen the locknut on the traction adjustment cam (Figure 60).

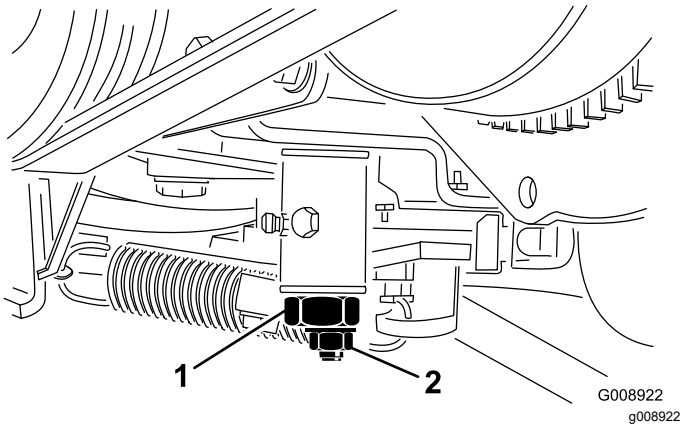


Figure 60

1. Traction adjustment cam 2. Locknut

⚠ WARNING

The engine must be running so a final adjustment of the traction adjustment cam can be performed. Contact with hot or moving parts can result in personal injury.

Keep hands, feet, face, and other body parts away from the muffler, other hot parts of the engine, and other rotating parts.

4. Start the engine and rotate the cam hex in both directions to determine the mid position of the neutral span.
5. Tighten the locknut securing the adjustment.
6. Shut off the engine.
7. Remove the support blocks and lower the machine to the shop floor. Test drive the machine to make sure that it does not move when the traction pedal is in neutral.

Cooling System Maintenance

Cleaning the Engine Cooling System

Service Interval: Before each use or daily

Remove debris from the radiator/oil cooler daily. Clean them more frequently in dirty conditions.

1. Turn the engine off and raise the hood. Clean the engine area thoroughly of all debris.
2. Clean both sides of the radiator/oil cooler thoroughly with compressed air (Figure 61).

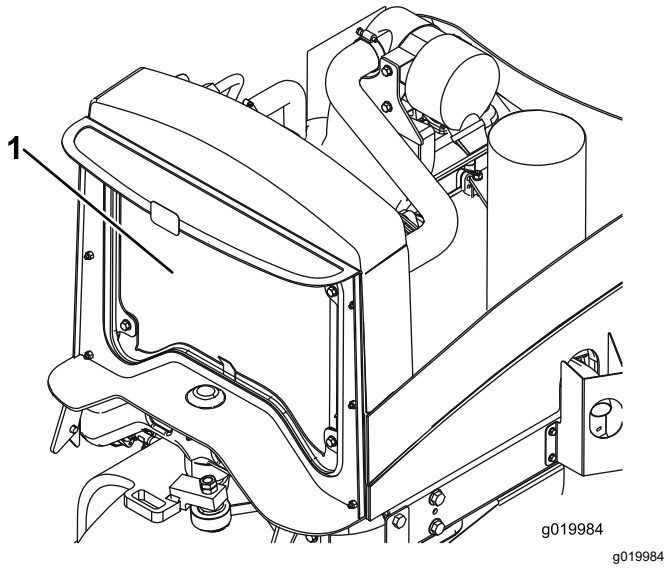


Figure 61

1. Radiator/oil cooler

3. Close the hood.

Brake Maintenance

Adjusting the Parking Brake

Service Interval: Every 200 hours—Check the adjustment of the parking brake.

1. Loosen the setscrew securing the knob to the parking-brake lever (Figure 62).

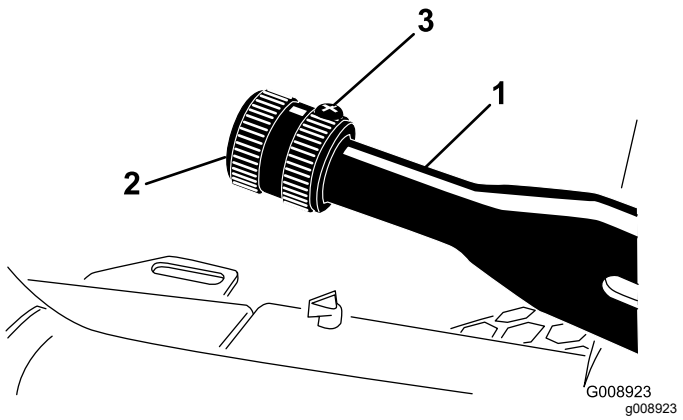


Figure 62

1. Parking-brake lever
2. Knob
3. Setscrew

2. Rotate the knob until a force of 133 to 178 N (30 to 40 lb) is required to actuate the lever.
3. Tighten the setscrew after the adjustment has been attained.

Servicing the Parking Brakes

Service Interval: Every 400 hours

Preparing the Machine

1. Park machine on a level surface, engage parking brake, lower cutting units, shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operator's seat.
2. Raise the front of machine.
3. Support the machine with jack stands rated for the weight of your machine; refer to Specifications (page 22).
4. Repeat steps 2 and 3 at the other side of the machine.

Removing the Front Wheels

1. Remove the 4 lug nuts that secure the front wheel to the hub, and remove the wheel (Figure 63).

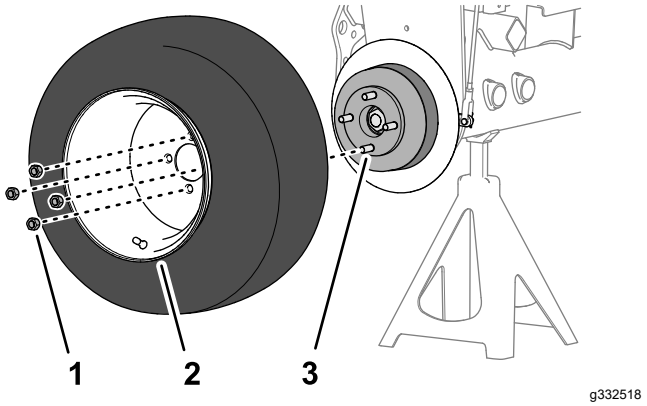


Figure 63

1. Lug nut
2. Wheel
3. Hub

2. Repeat step 1 at the other side of the machine.

Removing the Wheel Hub and Brake Drum

Special Tools: Wheel Hub Puller—Toro Part No. TOR4097

1. Remove the locknut that secures the hub to the wheel-motor shaft (Figure 64 or Figure 65).

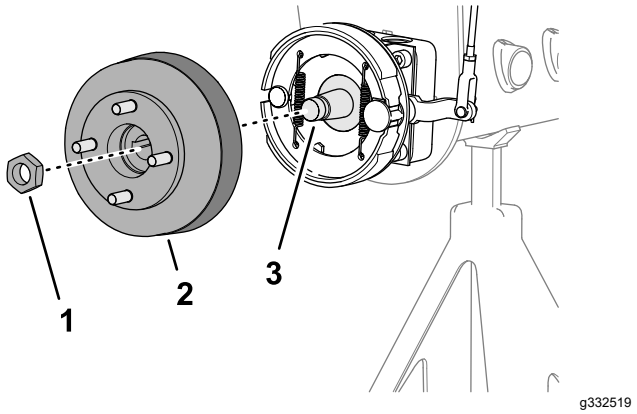


Figure 64

Machines without the Optional Grass Shield

1. Locknut
2. Hub and brake drum
3. Wheel-motor shaft

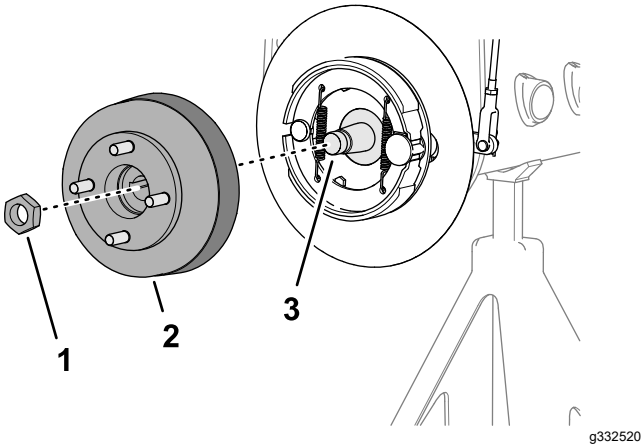


Figure 65

Machines with the Optional Grass Shield

1. Locknut
2. Hub and brake drum
3. Wheel-motor shaft

2. Repeat step 1 at the other side of the machine.
3. Release the parking brake.
4. Use the specified wheel hub puller to remove wheel hub and brake drum from the wheel-motor shaft (Figure 64 or Figure 65).
5. Remove woodruff key from the wheel-motor shaft (Figure 66).

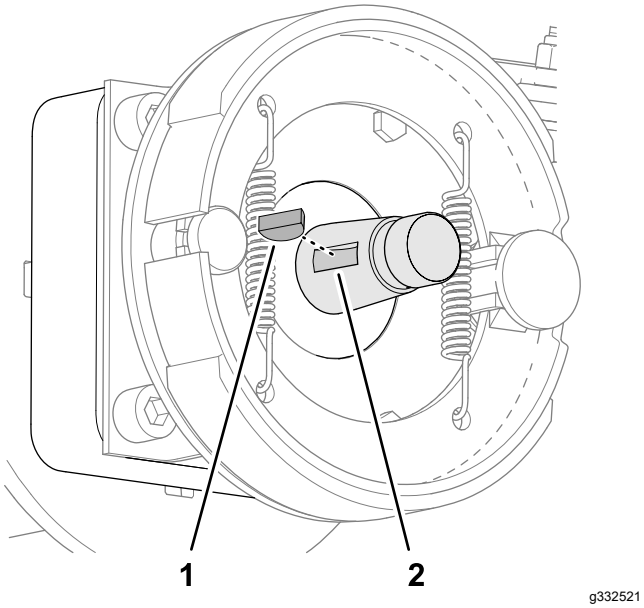


Figure 66

1. Woodruff key
2. Groove (wheel-motor shaft)

6. Repeat steps 4 and 5 at the other side of the machine.

Cleaning the Brake Drum and Shoes

At both sides of the machine, clean inside the brake drums, the brake shoes, backing plate (Figure 67) , and when installed, the optional grass shield of any grass, dirt, and dust.

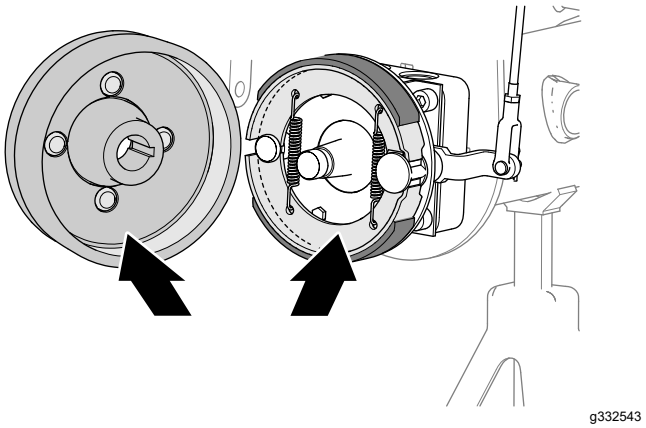


Figure 67

Inspecting and Lubricating the Brake Cam Shaft

1. At the inboard side of the brake-backing plate (machines without the optional wheel-rim grass shield) or the wheel shield (machines with the optional wheel-rim grass shield), spray penetrating oil between the brake cam shaft and the backing plate (Figure 68 or Figure 69).

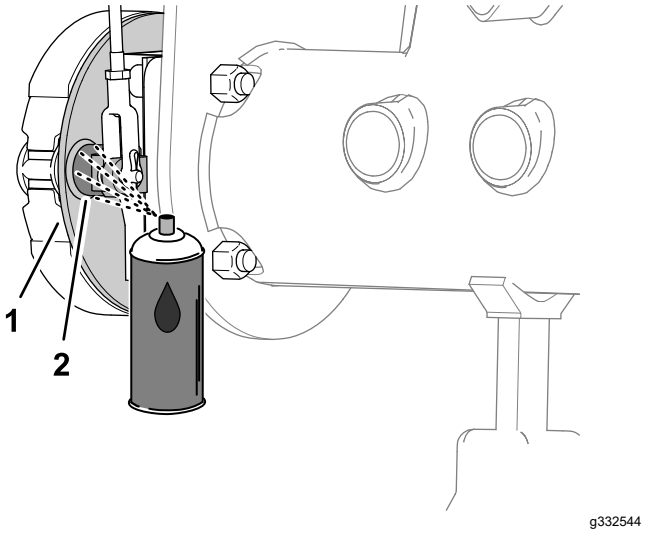
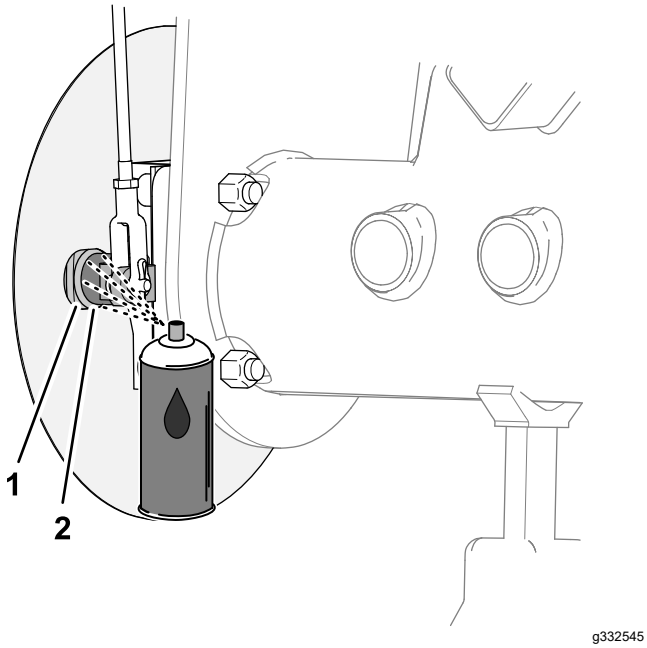


Figure 68

Machines without the Optional Grass Shield

1. Backing plate
2. Brake cam shaft



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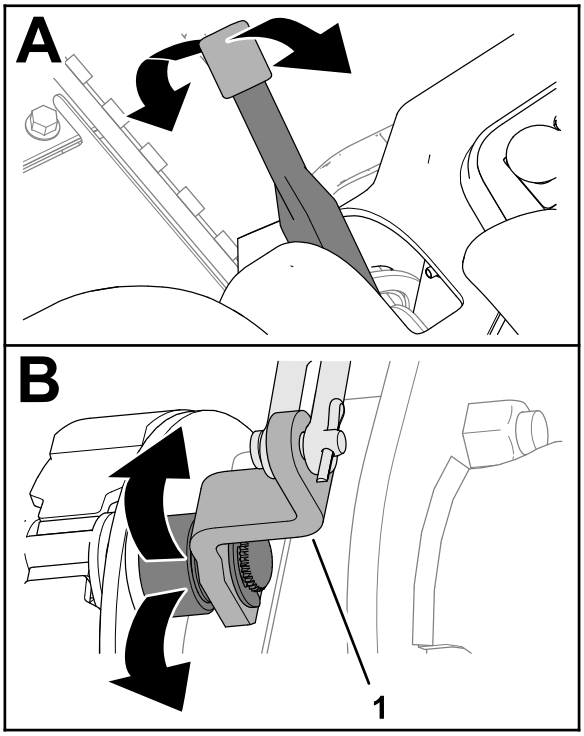
Figure 69

Machines with the Optional Grass Shield

1. Backing plate
2. Brake cam shaft

2. Move the parking brake lever up and down to check that the lever for the brake-cam lever moves freely (Figure 70).

   Note: If the brake cam binds, repair or replace the brake cam; refer to the *Service Manual* for your machine.



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Figure 70

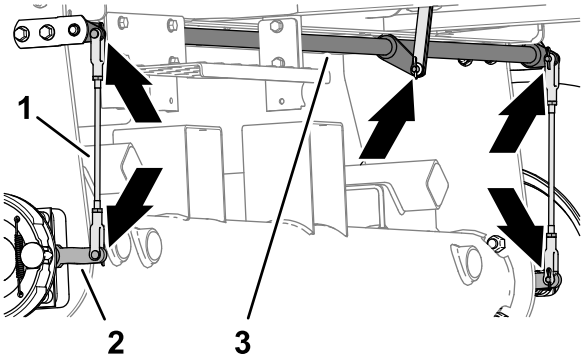
1. Brake-cam lever

3. Repeat steps 1 and 2 at the other side of the machine.
4. Move the parking brake lever down (the disengaged position).

Inspecting the Brake Linkage

1. Inspect the left and right brake-rod assemblies (Figure 71) for damage and wear.

   Note: If the brake rod parts are damaged and worn, replace them; refer to the *Service Manual* for your machine.



g332541

Figure 71

1. Brake-rod assemblies
2. Brake-cam lever
3. Brake pivot shaft

2. Inspect the brake pivot shaft (Figure 71) for damage and wear.

If the pivot shaft is damaged and worn, replace them; refer to the *Service Manual* for your machine.

Installing the Wheel Hub and Brake Drum

1. Thoroughly clean the wheel hub and hydraulic motor shaft.
2. Insert the woodruff key into the groove of the wheel-motor shaft (Figure 72).

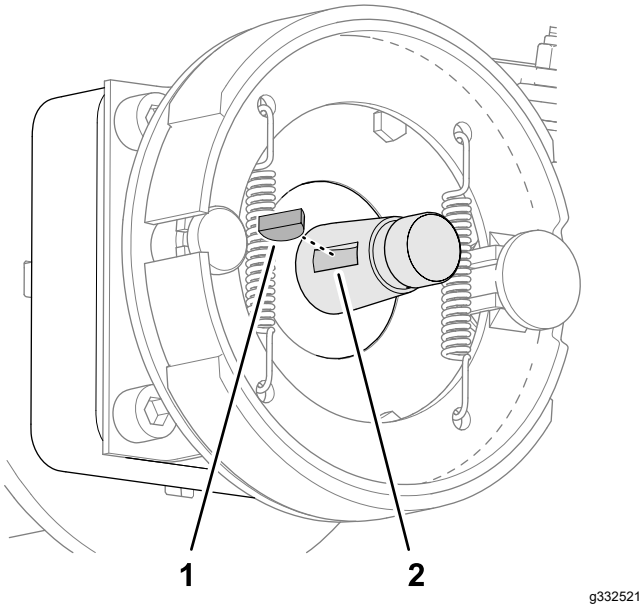


Figure 72

1. Woodruff key
2. Groove (wheel-motor shaft)

3. Assemble the wheel hub and brake drum onto the wheel-motor shaft (Figure 73 or Figure 74).

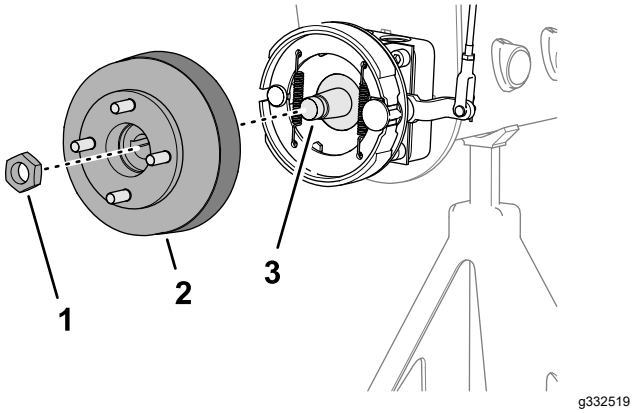


Figure 73

Machines without the Optional Grass Shield

1. Locknut
2. Hub and brake drum
3. Wheel-motor shaft

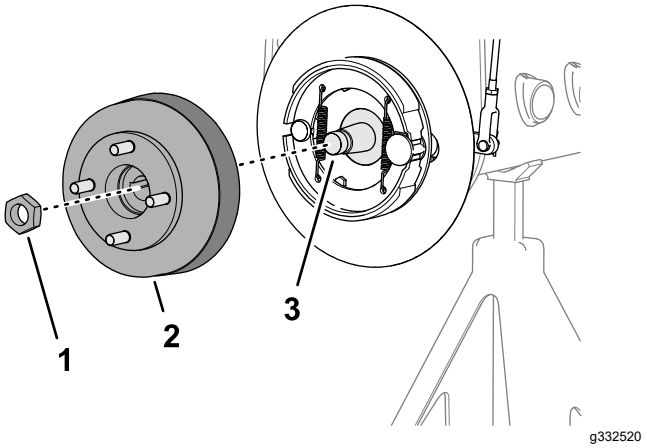


Figure 74

Machines with the Optional Grass Shield

1. Locknut
2. Hub and brake drum
3. Wheel-motor shaft

4. Secure the wheel hub to the shaft with the locknut (Figure 73 or Figure 74), and tighten by hand.

   Note: The brake shoes and backing plate must concentrically align with the brake drum. If the shoes, plate, and drum are misaligned, refer to the *Service Manual* for your machine.
5. Repeat steps 1 through 4 at the other side of the machine.

Installing the Wheel

1. Assemble the wheel to the hub with the 4 lug nuts (Figure 75), and tighten the lug nuts by hand.

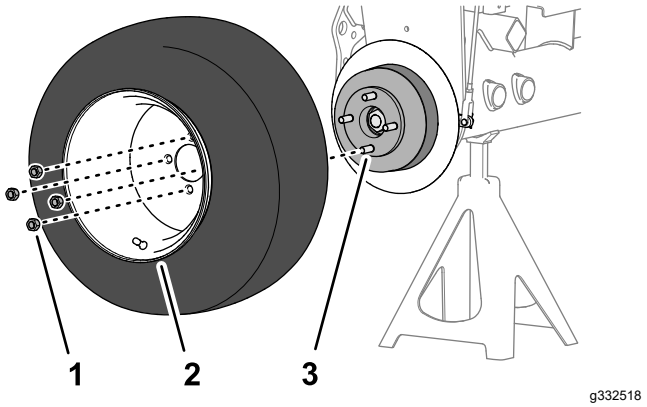


Figure 75

1. Lug nut
2. Wheel
3. Hub

2. Repeat step 1 at the other side of the machine.
3. Remove the jack stands and lower the machine.
4. Torque wheel lug nuts to 95 to 122·Nm (70 to 90 ft-lb) in a crossing pattern.

5. Torque the locknut is to 339 to 372 N·m (250 to 275 ft-lb).
6. Check parking brake and adjust it if necessary; refer to Checking the Parking Brake (page 26).

Belt Maintenance

Servicing the Engine Belts

Service Interval: After the first 10 hours—Check the condition and tension of all belts.

Every 100 hours—Check the condition and tension of all belts.

Tensioning the Alternator/Fan Belt

1. Open the hood.
2. Check the belt tension by depressing the belt midway between the alternator and crankshaft pulleys.

   Note: With 98 N (22 lb) of force, the belt should deflect 11 mm (7/16 inch).

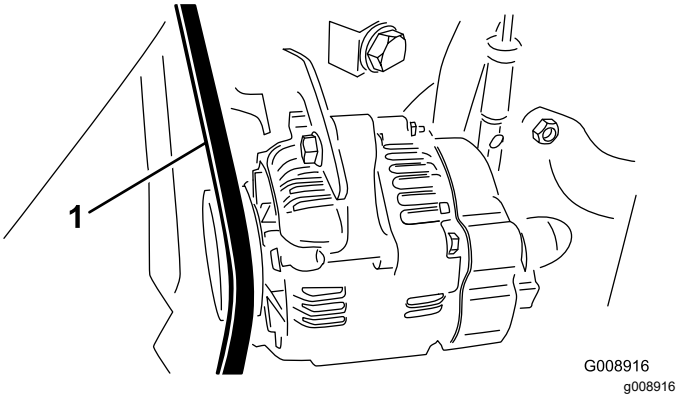


Figure 76

1. Alternator/fan belt

3. If the deflection is incorrect, complete the following procedure to tension the belt:
   A. Loosen the bolt securing the brace to the engine and the bolt securing the alternator to the brace.
   B. Insert a pry bar between the alternator and engine and pry out on the alternator.
   C. When the proper tension is achieved, tighten the alternator and brace bolts to secure the adjustment.

Replacing the Hydrostat Drive Belt

1. Insert a nut driver or small piece of tubing onto the end of the belt tensioning spring.

⚠ WARNING

The spring is under a heavy load and could cause personal injury

Use caution when de-tensioning the spring.

2. Push down and forward on the spring end (Figure 77) to unhook it from the bracket and release tension on the spring.

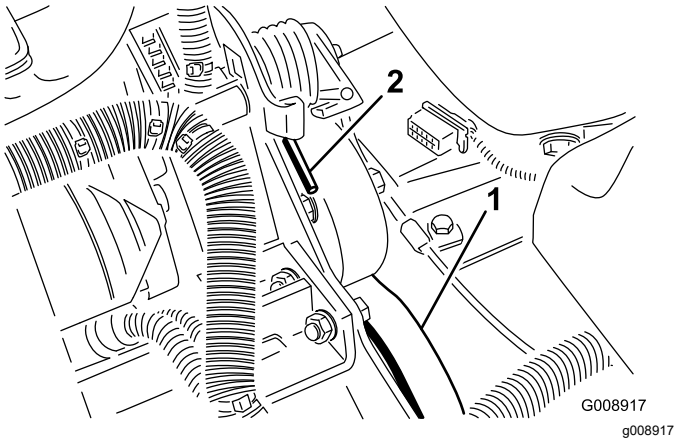


Figure 77

1. Hydrostat drive belt
2. Spring end

3. Replace the belt.
4. Reverse the procedure to tension the spring.

Controls System Maintenance

Adjusting the Throttle

1. Position the throttle lever rearward so it stops against the control-panel slot.
2. Loosen the throttle-cable connector on the injection-pump lever arm (Figure 78).

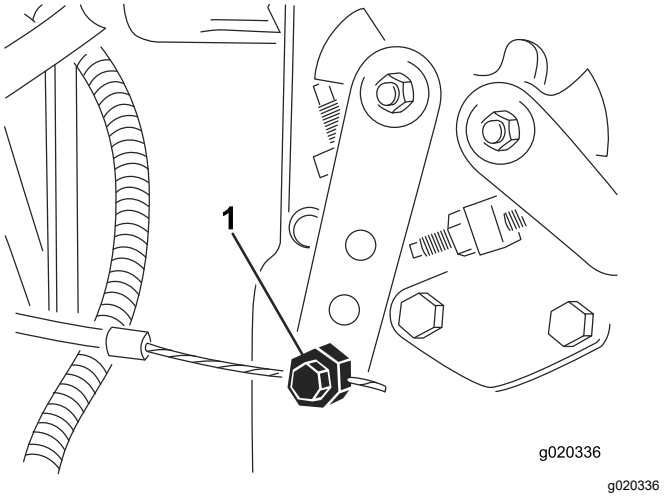


Figure 78

1. Throttle-cable connector

3. Hold the injection-pump lever arm against the low-idle stop and tighten the cable connector.
4. Loosen the screws securing the throttle control to the control panel.
5. Push the throttle control lever all the way forward.
6. Slide the stop plate until it contacts the throttle lever and tighten the screws securing the throttle control to the control panel.
7. If the throttle does not stay in position during operation, torque the locknut, used to set the friction device on the throttle lever, to 5 to 6 N·m (44 to 53 inch-lb).

   Note: The maximum force required to operate the throttle lever should be 89 N (20 lb).

Hydraulic System Maintenance

Changing the Hydraulic Filter

Service Interval: After the first 10 hours

Every 200 hours/Yearly (whichever comes first)

Use a genuine Toro replacement filter (Part No. 86-3010).

Important: **Use of any other filter may void the warranty on some components.**

1. Position the machine on a level surface, lower the cutting units, shut off the engine, set the parking brake, and remove the key from the ignition switch.
2. Clean around the filter mounting area. Place a drain pan under the filter (Figure 79) and remove the filter.

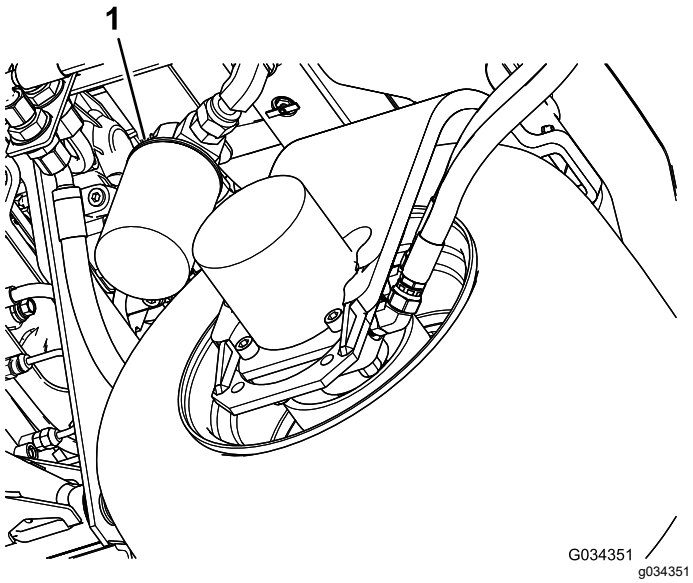


Figure 79

1. Hydraulic filter

3. Lubricate the new filter gasket and fill the filter with hydraulic fluid.
4. Ensure that the filter mounting area is clean. Screw the filter on until the gasket contacts the mounting plate; then tighten the filter 1/2 turn.
5. Start the engine and let it run for about 2 minutes to purge air from the system.
6. Shut the engine off and check for leaks.

Changing the Hydraulic Fluid

Service Interval: Every 400 hours

If the fluid becomes contaminated, contact your local Toro distributor because the system must be flushed. Contaminated fluid looks milky or black when compared to clean fluid.

1. Position the machine on a level surface, lower the cutting units, shut off the engine, set the parking brake, and remove the key from the ignition switch.
2. Disconnect the large hydraulic hose (Figure 80) from the reservoir and let the hydraulic fluid flow into a drain pan.

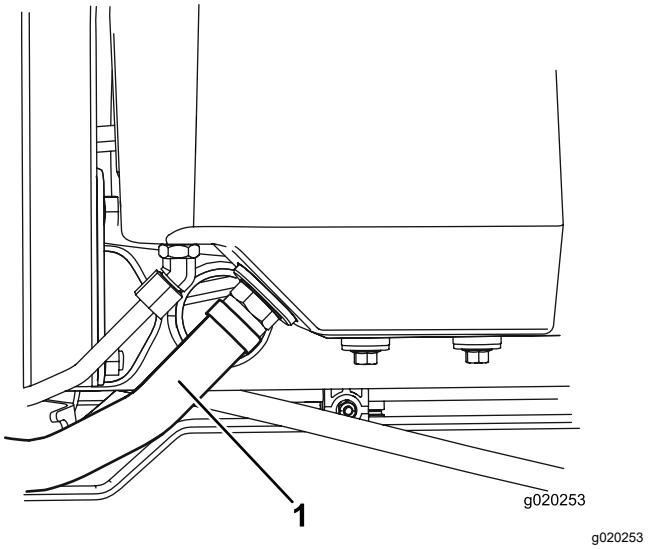


Figure 80

1. Hydraulic hose

3. Install the hydraulic hose when hydraulic fluid stops draining.
4. Fill the reservoir (Figure 81) with approximately 13.2 L (3.5 US gallons) of hydraulic fluid; refer to Checking the Hydraulic System (page 25).

   Important: **Use only the hydraulic fluids specified. Other fluids could cause system damage.**

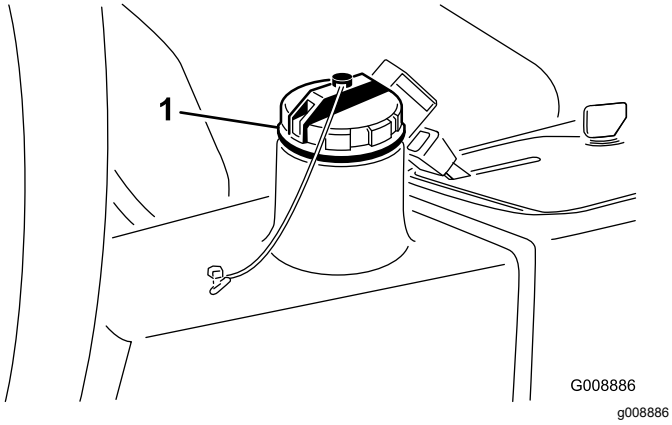


Figure 81

1. Hydraulic fill cap

5. Install the reservoir cap. Start the engine and use all the hydraulic controls to distribute the hydraulic fluid throughout the system.
6. Check for leaks; then shut off the engine.
7. Check the fluid level and add enough to raise the level to Full mark on the dipstick.

   Important: **Do not overfill the reservoir.**

Checking the Hydraulic Lines and Hoses

Service Interval: Before each use or daily

Check the hydraulic lines and hoses for leaks, kinked lines, loose mounting supports, wear, loose fittings, weather deterioration, and chemical deterioration. Make all necessary repairs before operating.

⚠ WARNING

Hydraulic fluid escaping under pressure can penetrate skin and cause injury.

- **Make sure that all hydraulic fluid hoses and lines are in good condition and all hydraulic connections and fittings are tight before applying pressure to the hydraulic system.**
- **Keep your body and hands away from pinhole leaks or nozzles that eject high-pressure hydraulic fluid.**
- **Use cardboard or paper to find hydraulic leaks.**
- **Safely relieve all pressure in the hydraulic system before performing any work on the hydraulic system.**
- **Seek immediate medical attention if fluid is injected into skin.**

Cutting Unit System Maintenance

Using the Optional Gauge Bar

Use the gauge bar (Figure 82) to adjust the cutting unit. Refer to the cutting unit *Operator's Manual* for the adjustment procedures.

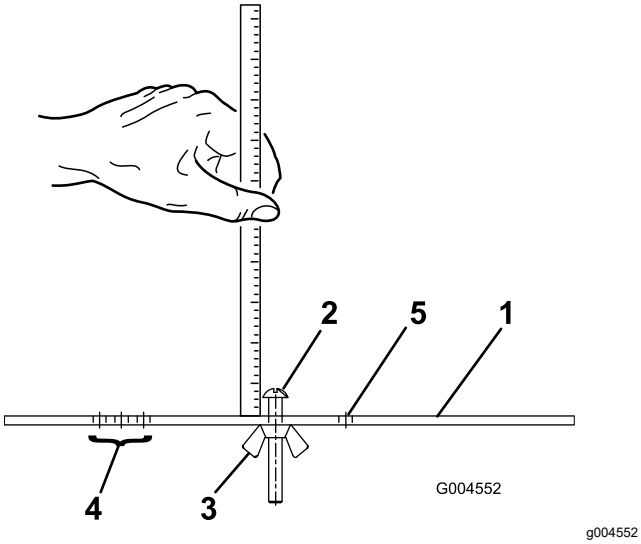


Figure 82

1. Gauge bar
2. Height-adjusting screw
3. Nut
4. Holes used for setting the height of groom
5. Hole not used

Backlapping the Cutting Units

⚠ WARNING

Contact with the reels or other moving parts can result in personal injury.

- **Keep fingers, hands, and clothing away from the reels or other moving parts.**
- **Never attempt to turn the reels by hand or foot while the engine is running.**

Note: When backlapping, all the cutting units operate together.

1. Position the machine on a level surface, lower the cutting units, shut off the engine, set the parking brake, and move the Enable/Disable switch to the disable position.
2. Raise the floor panel to expose the controls.
3. Make the initial reel-to-bedknife adjustments appropriate for backlapping; refer to the cutting unit *Operator's Manual*.
4. Start the engine and allow it to run at low idle speed.

⚠ DANGER

Changing the engine speed while backlapping may cause the reels to stall.

- **Never change the engine speed while backlapping**
- **Backlap only at low idle engine speed.**

5. Set the reel speed control to position 1 (Figure 83).

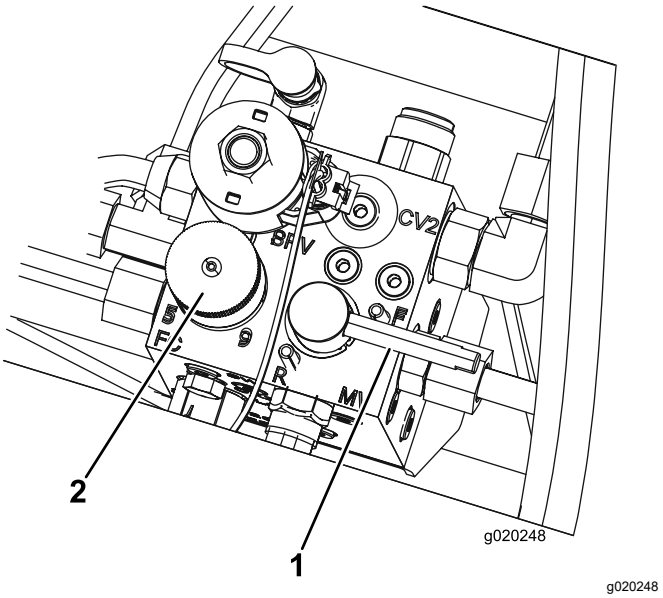


Figure 83

1. Backlap lever
2. Reel speed control knob

6. Move the backlap lever to the R (backlap) position (Figure 83).

⚠ DANGER

Contacting the reels when they are moving could cause personal injury.

To avoid personal injury, be certain that you are clear of the cutting units before proceeding.

7. With the Mow/Transport lever in the MOW position, move the Enable/Disable switch to the ENABLE position. Move the Lower Mow/Lift control forward to start the backlapping operation on the designated reels.
8. Apply lapping compound with a long-handled brush. Never use a short-handled brush.

9. If the reels stall or become erratic while backlapping, select a higher reel speed setting until the speed stabilizes, then return the reel speed to setting 1 or to your desired speed.
10. To make an adjustment to the cutting units while backlapping, turn the reels off by moving the Lower Mow/Raise lever rearward; the Enable/Disable switch to the DISABLE position, and shut off the engine. After completing adjustments, repeat steps 5 through 9.
11. Repeat the procedure for all the cutting units that you want to backlap.
12. When you are finished, return the backlap lever to the MOW position, lower the floor panel, and wash all lapping compound off of the cutting units. Adjust the cutting unit reel-to-bedknife contact as needed. Move the cutting unit reel speed control to the desired mowing position.

Important: **If the backlap switch is not returned to the F (Mow) position after backlapping, the cutting units will not raise or function properly.**

Note: For a better cutting edge, run a file across the front face of the bedknife after lapping. This will remove any burrs or rough edges that may have built up on the cutting edge.

Storage

Storing the Battery

If the machine will be stored more than 30 days, remove the battery and charge it fully. Store the battery in a cool atmosphere to avoid quick deterioration of the charge in the battery. To prevent the battery from freezing, make sure that it is fully charged. The specific gravity of a fully charged battery is 1.265 to 1.299.

Preparing the Machine for Seasonal Storage

Follow these procedures any time that you store the machine for more than 30 days.

Preparing the Traction Unit

1. Thoroughly clean the traction unit, the cutting units, and the engine.
2. Check the tire pressure. Inflate all tires to 83 kPa (12 psi).
3. Check all fasteners for looseness; tighten as necessary.
4. Grease or oil all grease fittings and pivot points. Wipe up any excess lubricant.
5. Lightly sand and use touch-up paint on painted areas that are scratched, chipped, or rusted. Repair any dents in the metal body.
6. Service the battery and cables as follows:
   A. Remove the battery terminals from the battery posts.
   B. Remove the battery.
   C. Slowly recharge the battery before storage and every 60 days thereafter for 24 hours to prevent lead sulfation of the battery.

      To prevent the battery from freezing, make sure that it is fully charged. The specific gravity of a fully charged battery is 1.265 to 1.299.
   D. Clean the battery, terminals, and posts with a wire brush and baking soda solution.
   E. Coat the cable terminals and battery posts with Grafo 112X skin-over grease (Toro Part No. 505-47) or petroleum jelly to prevent corrosion.
   F. Either store it on the shelf or on the machine in a cool area. Leave the cables disconnected if it is stored on the machine.

Preparing the Engine

1. Drain the engine oil from the oil pan and install the drain plug.
2. Remove and discard the oil filter. Install a new oil filter.
3. Fill the engine with approximately 3.8 L (4 US qt) of SAE 15W-40 engine oil.
4. Start the engine and run it at idle speed for approximately 2 minutes.
5. Shut off the engine.
6. Thoroughly drain all fuel from the fuel tank, fuel lines, fuel filter, and water-separator assembly.
7. Flush the fuel tank with fresh, clean diesel fuel.
8. Secure all fuel system fittings.
9. Thoroughly clean and service the air-cleaner assembly.
10. Seal the air-cleaner inlet and the exhaust outlet with weatherproof tape.
11. Check the antifreeze protection and add antifreeze/coolant as needed for the expected minimum temperature in your area.

Notes:

Notes:

International Distributor List

Distributor:	Country:	Phone Number:	Distributor:	Country:	Phone Number:
Agrolanc Kft	Hungary	36 27 539 640	Maquiver S.A.	Colombia	57 1 236 4079
Asian American Industrial (AAI)	Hong Kong	852 2497 7804	Maruyama Mfg. Co. Inc.	Japan	81 3 3252 2285
B-Ray Corporation	Korea	82 32 551 2076	Mountfield a.s.	Czech Republic	420 255 704 220
Brisa Goods LLC	Mexico	1 210 495 2417	Mountfield a.s.	Slovakia	420 255 704 220
Casco Sales Company	Puerto Rico	787 788 8383	Munditol S.A.	Argentina	54 11 4 821 9999
Ceres S.A.	Costa Rica	506 239 1138	Norma Garden	Russia	7 495 411 61 20
CSSC Turf Equipment (pvt) Ltd.	Sri Lanka	94 11 2746100	Oslinger Turf Equipment SA	Ecuador	593 4 239 6970
Cyril Johnston & Co.	Northern Ireland	44 2890 813 121	Oy Hako Ground and Garden Ab	Finland	358 987 00733
Cyril Johnston & Co.	Republic of Ireland	44 2890 813 121	Parkland Products Ltd.	New Zealand	64 3 34 93760
Fat Dragon	China	886 10 80841322	Perfetto	Poland	48 61 8 208 416
Femco S.A.	Guatemala	502 442 3277	Pratoverde SRL.	Italy	39 049 9128 128
FIVEMANS New-Tech Co., Ltd	China	86-10-6381 6136	Prochaska & Cie	Austria	43 1 278 5100
ForGarder OU	Estonia	372 384 6060	RT Cohen 2004 Ltd.	Israel	972 986 17979
G.Y.K. Company Ltd.	Japan	81 726 325 861	Riversa	Spain	34 9 52 83 7500
Geomechaniki of Athens	Greece	30 10 935 0054	Lely Turfcare	Denmark	45 66 109 200
Golf international Turizm	Turkey	90 216 336 5993	Lely (U.K.) Limited	United Kingdom	44 1480 226 800
Hako Ground and Garden	Sweden	46 35 10 0000	Solvert S.A.S.	France	33 1 30 81 77 00
Hako Ground and Garden	Norway	47 22 90 7760	Spypros Stavrinides Limited	Cyprus	357 22 434131
Hayter Limited (U.K.)	United Kingdom	44 1279 723 444	Surge Systems India Limited	India	91 1 292299901
Hydroturf Int. Co Dubai	United Arab Emirates	97 14 347 9479	T-Markt Logistics Ltd.	Hungary	36 26 525 500
Hydroturf Egypt LLC	Egypt	202 519 4308	Toro Australia	Australia	61 3 9580 7355
Irrimac	Portugal	351 21 238 8260	Toro Europe NV	Belgium	32 14 562 960
Irrigation Products Int'l Pvt Ltd.	India	0091 44 2449 4387	Valtech	Morocco	212 5 3766 3636
Jean Heybroek b.v.	Netherlands	31 30 639 4611	Victus Emak	Poland	48 61 823 8369

European Privacy Notice

The Information Toro Collects
Toro Warranty Company (Toro) respects your privacy. In order to process your warranty claim and contact you in the event of a product recall, we ask you to share certain personal information with us, either directly or through your local Toro company or dealer.

The Toro warranty system is hosted on servers located within the United States where privacy law may not provide the same protection as applies in your country.

BY SHARING YOUR PERSONAL INFORMATION WITH US, YOU ARE CONSENTING TO THE PROCESSING OF YOUR PERSONAL INFORMATION AS DESCRIBED IN THIS PRIVACY NOTICE.

The Way Toro Uses Information
Toro may use your personal information to process warranty claims, to contact you in the event of a product recall and for any other purpose which we tell you about. Toro may share your information with Toro's affiliates, dealers or other business partners in connection with any of these activities. We will not sell your personal information to any other company. We reserve the right to disclose personal information in order to comply with applicable laws and with requests by the appropriate authorities, to operate our systems properly or for our own protection or that of other users.

Retention of your Personal Information
We will keep your personal information as long as we need it for the purposes for which it was originally collected or for other legitimate purposes (such as regulatory compliance), or as required by applicable law.

Toro's Commitment to Security of Your Personal Information
We take reasonable precautions in order to protect the security of your personal information. We also take steps to maintain the accuracy and current status of personal information.

Access and Correction of your Personal Information
If you would like to review or correct your personal information, please contact us by email at legal@toro.com.

Australian Consumer Law

Australian customers will find details relating to the Australian Consumer Law either inside the box or at your local Toro Dealer.

The Toro Warranty

A Two-Year Limited Warranty

Conditions and Products Covered

The Toro Company and its affiliate, Toro Warranty Company, pursuant to an agreement between them, jointly warrant your Toro Commercial product ("Product") to be free from defects in materials or workmanship for two years or 1500 operational hours*, whichever occurs first. This warranty is applicable to all products with the exception of Aerators (refer to separate warranty statements for these products). Where a warrantable condition exists, we will repair the Product at no cost to you including diagnostics, labor, parts, and transportation. This warranty begins on the date the Product is delivered to the original retail purchaser.
* Product equipped with an hour meter.

Instructions for Obtaining Warranty Service

You are responsible for notifying the Commercial Products Distributor or Authorized Commercial Products Dealer from whom you purchased the Product as soon as you believe a warrantable condition exists. If you need help locating a Commercial Products Distributor or Authorized Dealer, or if you have questions regarding your warranty rights or responsibilities, you may contact us at:

Toro Commercial Products Service Department
Toro Warranty Company
8111 Lyndale Avenue South
Bloomington, MN 55420-1196

952–888–8801 or 800–952–2740
E-mail: commercial.warranty@toro.com

Owner Responsibilities

As the Product owner, you are responsible for required maintenance and adjustments stated in your *Operator's Manual*. Failure to perform required maintenance and adjustments can be grounds for disallowing a warranty claim.

Items and Conditions Not Covered

Not all product failures or malfunctions that occur during the warranty period are defects in materials or workmanship. This warranty does not cover the following:

- Product failures which result from the use of non-Toro replacement parts, or from installation and use of add-on, or modified non-Toro branded accessories and products. A separate warranty may be provided by the manufacturer of these items.
- Product failures which result from failure to perform recommended maintenance and/or adjustments. Failure to properly maintain your Toro product per the Recommended Maintenance listed in the *Operator's Manual* can result in claims for warranty being denied.
- Product failures which result from operating the Product in an abusive, negligent, or reckless manner.
- Parts subject to consumption through use unless found to be defective. Examples of parts which are consumed, or used up, during normal Product operation include, but are not limited to, brake pads and linings, clutch linings, blades, reels, rollers and bearings (sealed or greasable), bed knives, spark plugs, castor wheels and bearings, tires, filters, belts, and certain sprayer components such as diaphragms, nozzles, and check valves, etc.
- Failures caused by outside influence. Conditions considered to be outside influence include, but are not limited to, weather, storage practices, contamination, use of unapproved fuels, coolants, lubricants, additives, fertilizers, water, or chemicals, etc.
- Failure or performance issues due to the use of fuels (e.g. gasoline, diesel, or biodiesel) that do not conform to their respective industry standards.
- Normal noise, vibration, wear and tear, and deterioration.
- Normal "wear and tear" includes, but is not limited to, damage to seats due to wear or abrasion, worn painted surfaces, scratched decals or windows, etc.

Parts

Parts scheduled for replacement as required maintenance are warranted for the period of time up to the scheduled replacement time for that part. Parts replaced under this warranty are covered for the duration of the original product warranty and become the property of Toro. Toro will make the final decision whether to repair any existing part or assembly or replace it. Toro may use remanufactured parts for warranty repairs.

Deep Cycle and Lithium-Ion Battery Warranty:

Deep cycle and Lithium-Ion batteries have a specified total number of kilowatt-hours they can deliver during their lifetime. Operating, recharging, and maintenance techniques can extend or reduce total battery life. As the batteries in this product are consumed, the amount of useful work between charging intervals will slowly decrease until the battery is completely worn out. Replacement of worn out batteries, due to normal consumption, is the responsibility of the product owner. Battery replacement may be required during the normal product warranty period at owner's expense. Note: (Lithium-Ion battery only): A Lithium-Ion battery has a part only prorated warranty beginning year 3 through year 5 based on the time in service and kilowatt hours used. Refer to the *Operator's Manual* for additional information.

Maintenance is at Owner's Expense

Engine tune-up, lubrication, cleaning and polishing, replacement of filters, coolant, and completing recommended maintenance are some of the normal services Toro products require that are at the owner's expense.

General Conditions

Repair by an Authorized Toro Distributor or Dealer is your sole remedy under this warranty.

Neither The Toro Company nor Toro Warranty Company is liable for indirect, incidental or consequential damages in connection with the use of the Toro Products covered by this warranty, including any cost or expense of providing substitute equipment or service during reasonable periods of malfunction or non-use pending completion of repairs under this warranty. Except for the Emissions warranty referenced below, if applicable, there is no other express warranty. All implied warranties of merchantability and fitness for use are limited to the duration of this express warranty.

Some states do not allow exclusions of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions and limitations may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Note regarding engine warranty:

The Emissions Control System on your Product may be covered by a separate warranty meeting requirements established by the U.S. Environmental Protection Agency (EPA) and/or the California Air Resources Board (CARB). The hour limitations set forth above do not apply to the Emissions Control System Warranty. Refer to the Engine Emission Control Warranty Statement supplied with your product or contained in the engine manufacturer's documentation for details

Countries Other than the United States or Canada

Customers who have purchased Toro products exported from the United States or Canada should contact their Toro Distributor (Dealer) to obtain guarantee policies for your country, province, or state. If for any reason you are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact the Toro importer.

374-0253 Rev D



Count on it.