



44" Mower

Groundsmaster® 120 Attachment

Model No. 30544—210000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

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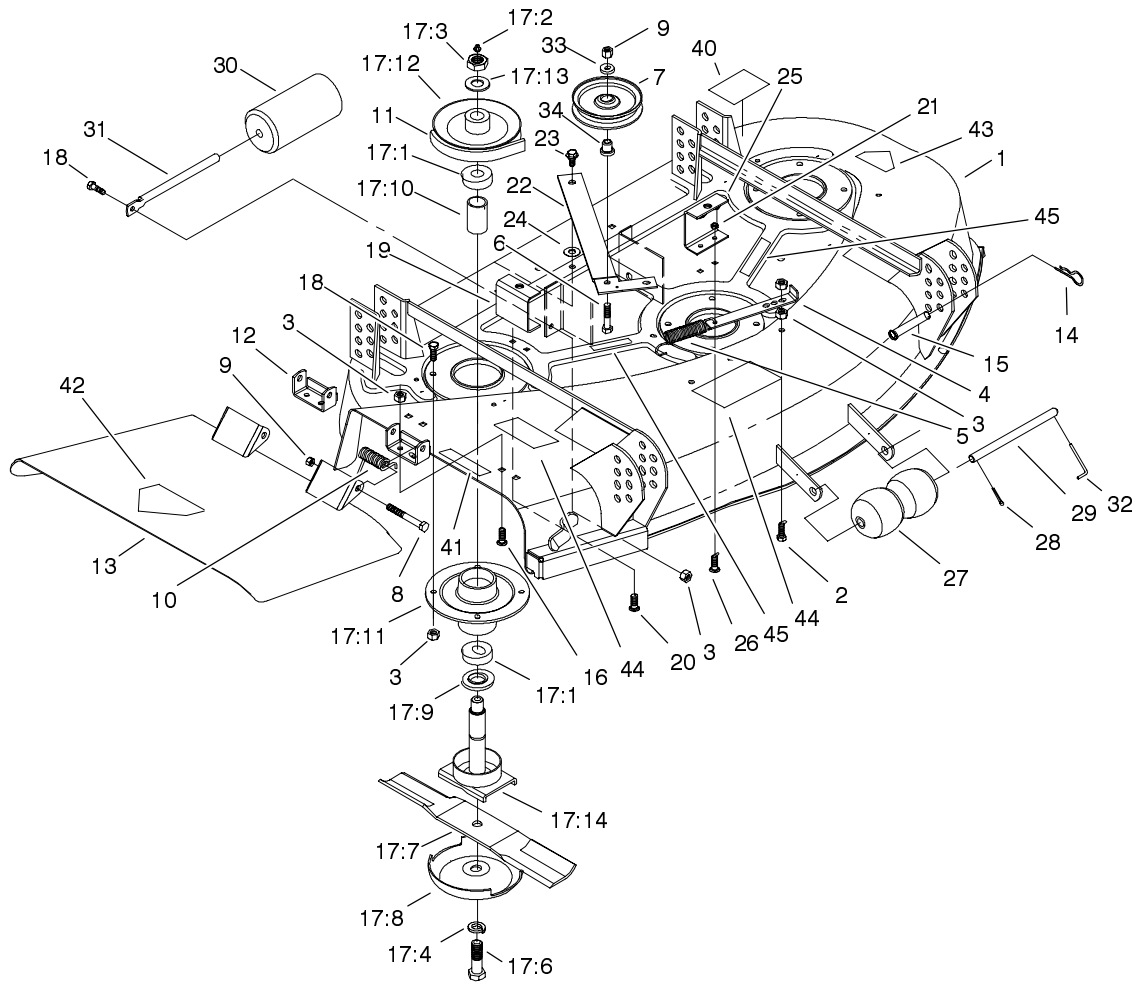
Accessories

Description	Model / Part No.	Description	Model / Part No.
High Sail Blades		Blowout Baffle Kit	60-9030
(3 required for improved bagging)	55-4940	Leaf Mulcher Kit	30752
Bagging System	30751	44" Recycler Kit	59220

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

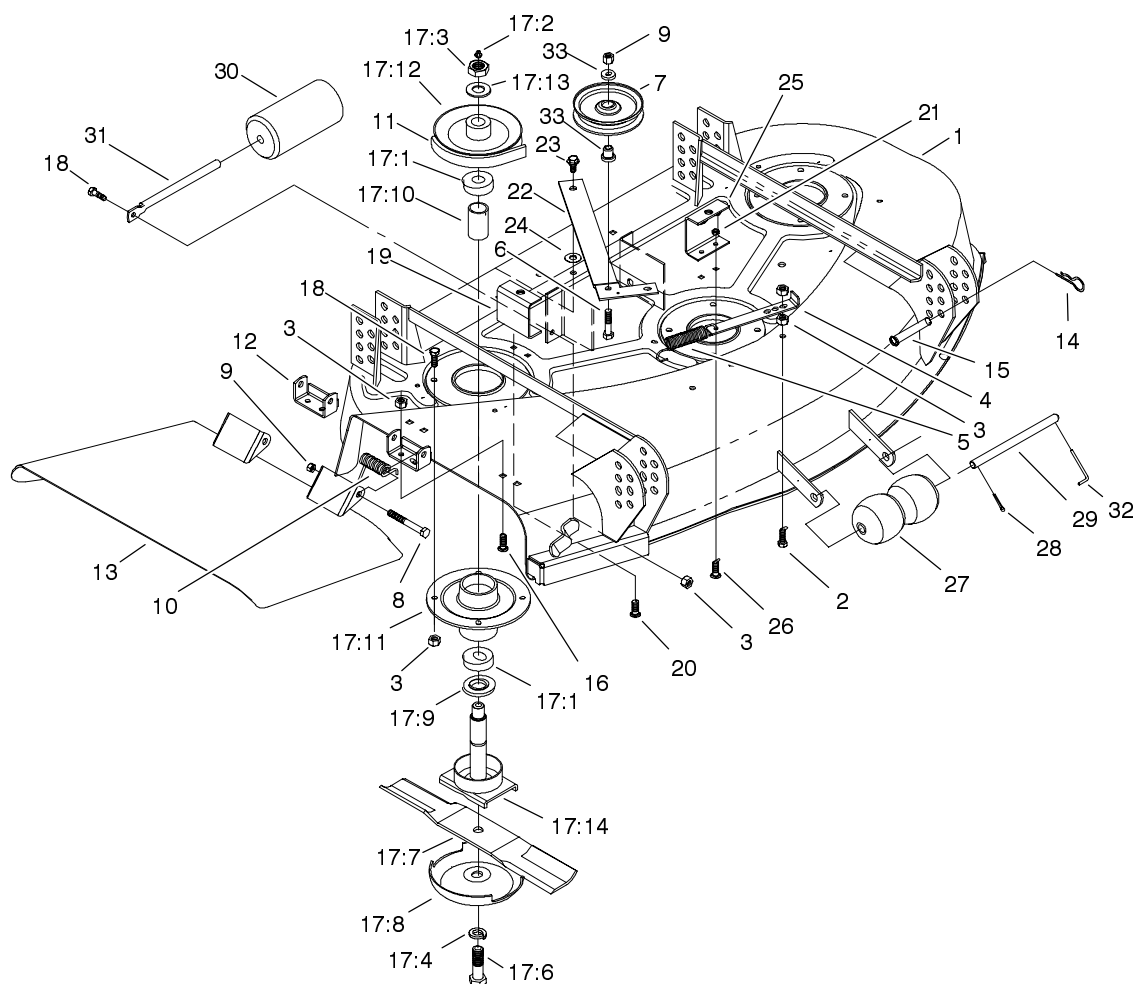
Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HYD	hydraulic
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	NI	nylon insert
FH	flat head	PPH	Phillips pan head
GA	gauge	PTH	Phillips truss head
HF	hex flange	PTO	power take off
HH	hex head	RH	right hand
HHF	hex head flange	SFH	slotted fillister head
HLH	hex lag head	SHH	slotted hex head
HJ	hex jam	SQH	square head
HOC	height-of-cut	SHWH	slotted hex washer head
HS	hex socket	SPH	slotted pan head
HSBH	hex socket button head	SRH	slotted round head
HSFH	hex socket flat head	STD	standard
HSH	hex socket head	TAP	self tapping
HWH	hex washer head	TTH	Torx truss head
HWHTF	hex washer head thread forming	WH	wing head



Sheet No.:2

Deck and Spindle Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	94-6024	1	Deck	17:10	67-7580	1	Spacer-Bearing
2	322-5	1	Screw-HH	17:11	67-7590	1	Housing-Spindle
3	32152-1	20	Nut-Lock, NI	17:12	67-7690-03	1	Outer Pulley ASM
4	54-1180-01	1	Anchor-Spring, Deck	17:13	7-4150	1	Washer-Pinion
5	54-1160	1	Spring-Extension, Deck	17:14	71-2780	1	Shaft-Spindle
6	3211-8	1	Screw-HH	18	322-4	13	Screw-HH
7	65-5940	1	Pulley-Idler	19	55-7050-03	1	Bracket-Cover, RH
8	3211-15	2	Screw-HH	20	3229-11	2	Screw-CARR
9	3296-5	3	Nut-Lock NI	21	3296-16	4	Nut-Lock, NI
10	40-6230	2	Spring	22	55-7430-01	1	Lever-Deck
11	54-1370	1	V-Belt-Deck	23	19-1470	1	Screw-Shoulder
12	29-5590-01	2	Bracket-Pivot	24	23-1120	1	Washer
13	98-5049	1	Deflector ASM	25	55-7060-03	1	Bracket-Cover, LH
14	3290-355	4	Pin-Hair	26	3229-3	2	Screw-CARR
15	283-55	4	Pin-Clevis	27	29-4820	2	Roller
16	3230-20	4	Screw-CARR	28	3272-11	1	Pin-Cotter
17	13-1899	3	Outer Spindle ASM	29	40-6400	1	Shaft-Roller
17:1	251-257	2	Bearing	30	36-1740	1	Roller-Deck
17:2	302-2	1	Fitting-Grease	31	62-4480	1	Rod-Roller
17:3	32146-20	1	Nut-Jam	32	57-0690	1	Pin-Special
17:4	3253-8	1	Washer-Lock	33	7-0081	1	Washer-Flat
17:6	51-4060	1	Screw-Blade	34	65-5950	1	Bushing-Pulley
17:7	54-0010	1	Blade	40	68-8340	1	Decal-Torque, Blade Bolt
17:8	67-7561	1	Cup-Scalp, Anti	41	66-6380	1	Decal-Danger
17:9	67-7570	1	Spacer-Spindle	42	93-1122	1	Decal-Danger

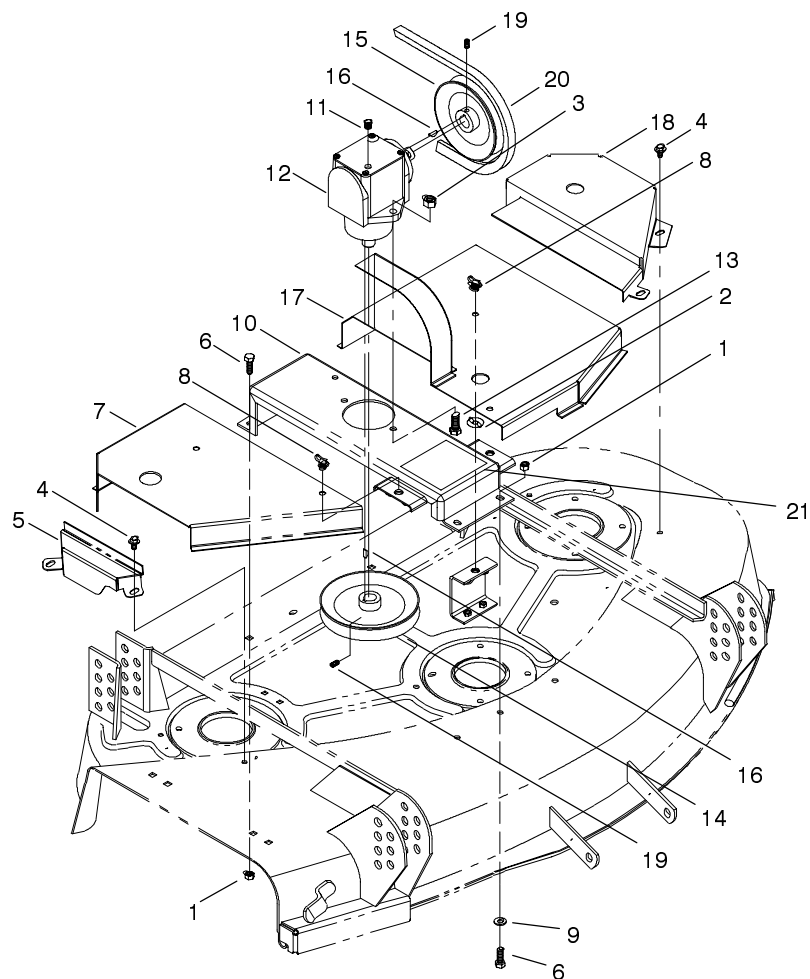


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Deck and Spindle Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
43	43-8480	1	Decal-Danger
44	66-1340	2	Decal-Danger
45	67-5360	2	Decal-Danger

Ref. No.	Part No.	Qty.	Description



Sheet No.:3

Covers, Gearbox, Gage and Wheel Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	32152-1	4	Nut-Lock, NI				
2	249-35	4	Ring-Snap				
3	32152-2	2	Nut-Conelock				
4	46-8560	5	Screw-HHF				
5	54-2250-01	1	Cover-Deck, RH				
6	322-4	4	Screw-HH				
7	54-2240-01	1	Cover-Center, RH				
8	249-36	4	Stud-Head, Wing				
9	3256-23	2	Washer-Flat				
10	55-7030-01	1	Bracket-Gearbox				
11	302-14	1	Fitting-Vent				
12	54-2320	1	Gearbox-Drive, Deck				
13	323-6	2	Screw-HH				
14	54-2350	1	Pulley-Output, Gearbox				
15	54-2360	1	Pulley-Input, Gearbox				
16	3257-30	2	Key-Woodruff				
17	55-7040-01	1	Cover-Center, Left				
18	54-2220-01	1	Cover-Deck, LH				
19	3245-9	4	Screw-Set				
20	54-1360	1	V-Belt-Drive, Deck				
21	54-2760	1	44" Decal				

Maintenance Record

[illegible]

