Form No. 3325-460

44” Side Discharge Cutting Unit

Groundsmaster® 120

Model No. 30546—210000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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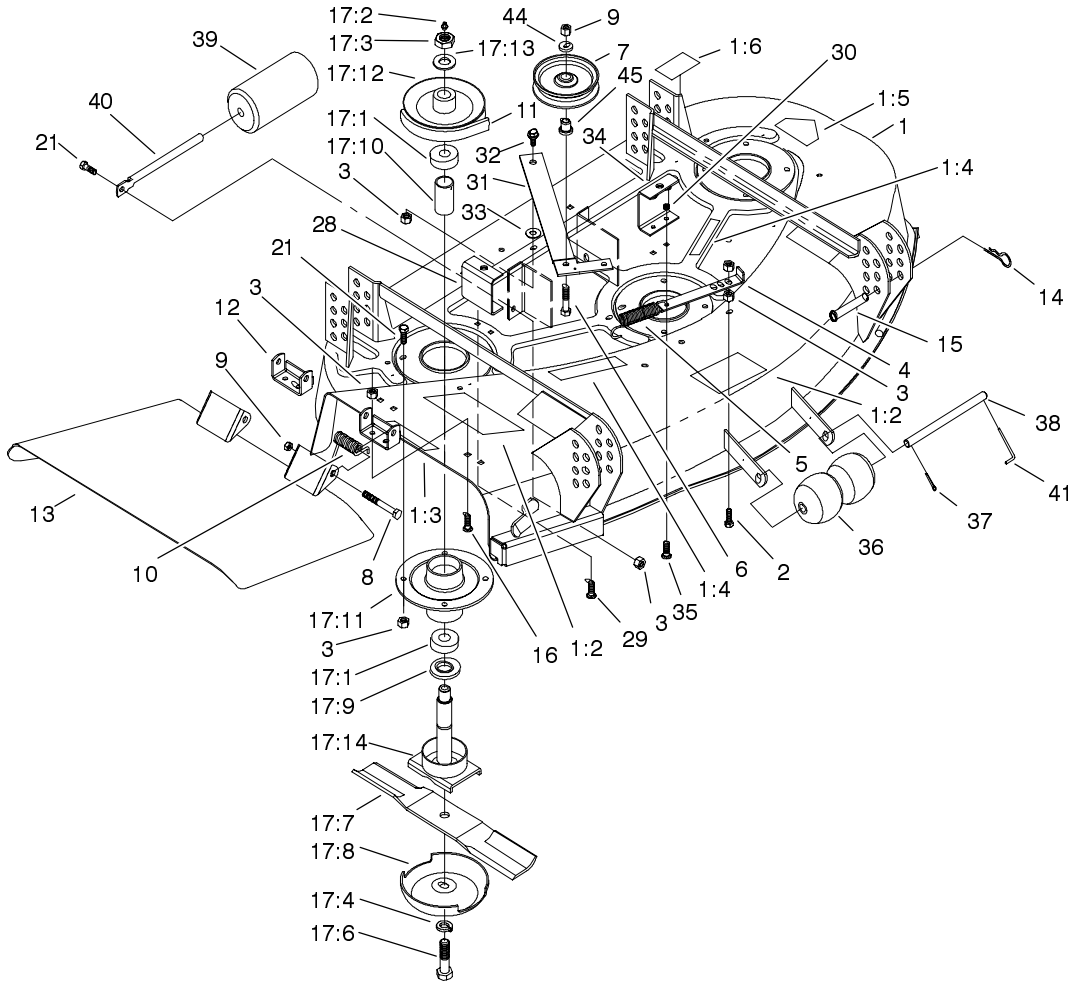
Accessories

Description	Model / Part No.
High Ball Sails (3 required for improved bagging)	55–4940
Bagging System	30751
Blowout Baffle Kit	60–9030
Leaf Mulcher Kit	30752
44” Recycler Kit	59220

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head

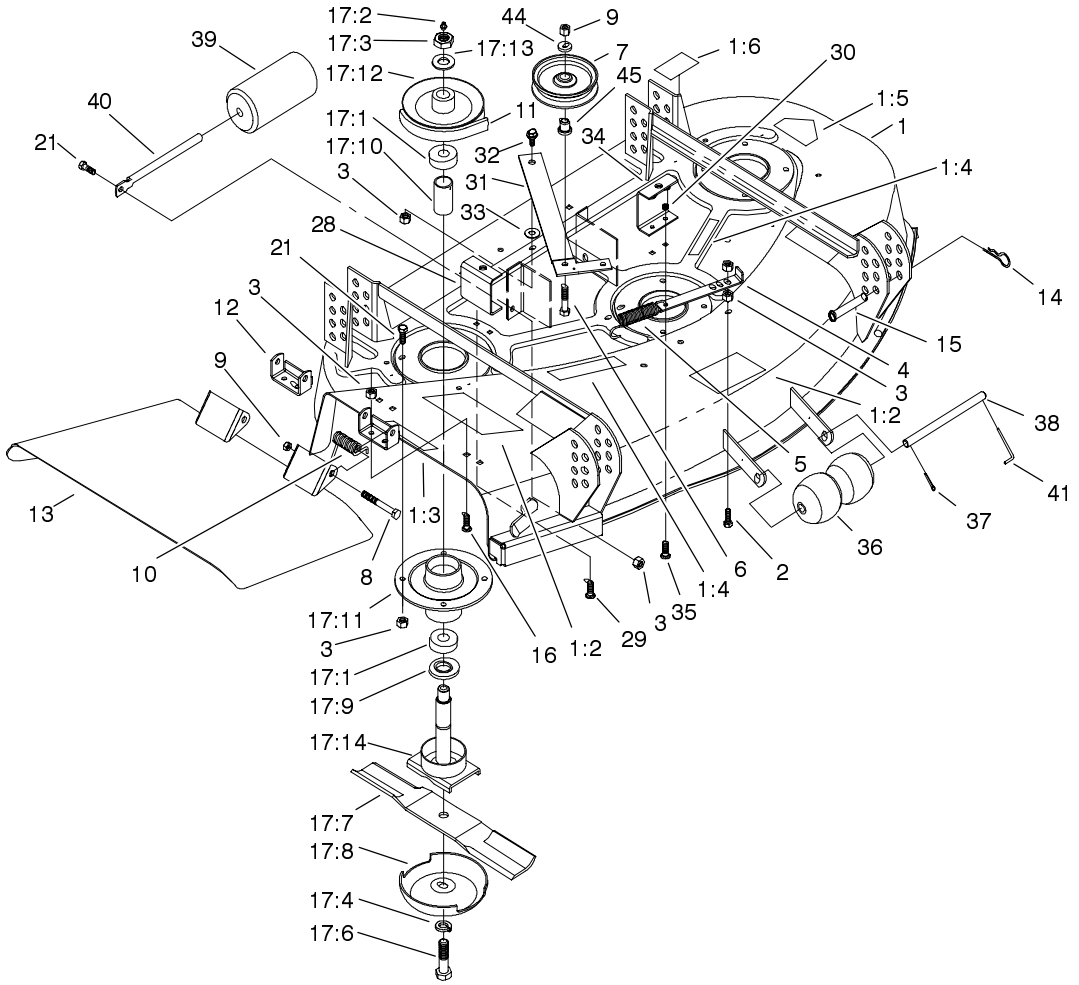


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Deck and Spindle Assembly

Ref. No.	Part No.	Qty.	Description
1	94-6024	1	Deck
1:2	66-1340	2	Decal-Danger
1:3	66-6380	1	Decal-Danger
1:4	67-5360	2	Decal-Danger
1:5	43-8480	1	Decal-Danger
1:6	68-8340	1	Decal-Torque, Blade Bolt
2	322-5	1	Screw-HH
3	32152-1	20	Nut-Lock, NI
4	54-1180-01	1	Anchor-Spring, Deck
5	54-1160	1	Spring-Extension, Deck
6	3211-8	1	Screw-HH
7	65-5940	1	Pulley-Idler
8	3211-15	2	Screw-HH
9	3296-5	3	Nut-Lock NI
10	40-6230	2	Spring
11	54-1370	1	V-Belt-Deck
12	29-5590-01	2	Bracket-Pivot
13	98-5049	1	Deflector ASM
14	3290-355	4	Pin-Hair
15	283-55	4	Pin-Clevis
16	3230-20	4	Screw-CARR
17	67-7660	3	Spindle Housing ASM
17:1	251-257	2	Bearing
17:2	302-2	1	Fitting-Grease

Ref. No.	Part No.	Qty.	Description
17:3	32146-20	1	Nut-Jam
17:4	3253-8	1	Washer-Lock
17:6	51-4060	1	Screw-Blade
17:7	54-0010	1	Blade
17:8	67-7561	1	Cup-Scalp, Anti
17:9	67-7570	1	Spacer-Spindle
17:10	67-7580	1	Spacer-Bearing
17:11	67-7590	1	Housing-Spindle
17:12	67-7690-03	1	Outer Pulley ASM
17:13	7-4150	1	Washer-Pinion
17:14	71-2780	1	Shaft-Spindle
21	322-4	13	Screw-HH
28	55-7050-03	1	Bracket-Cover, RH
29	3229-11	2	Screw-CARR
30	3296-16	4	Nut-Lock, NI
31	55-7430-01	1	Lever-Deck
32	19-1470	1	Screw-Shoulder
33	23-1120	1	Washer
34	55-7060-03	1	Bracket-Cover, LH
35	3229-3	2	Screw-CARR
36	29-4820	2	Roller
37	3272-11	1	Pin-Cotter
38	40-6400	1	Shaft-Roller
39	36-1740	1	Roller-Deck
40	62-4480	1	Rod-Roller
41	57-0690	1	Pin-Special

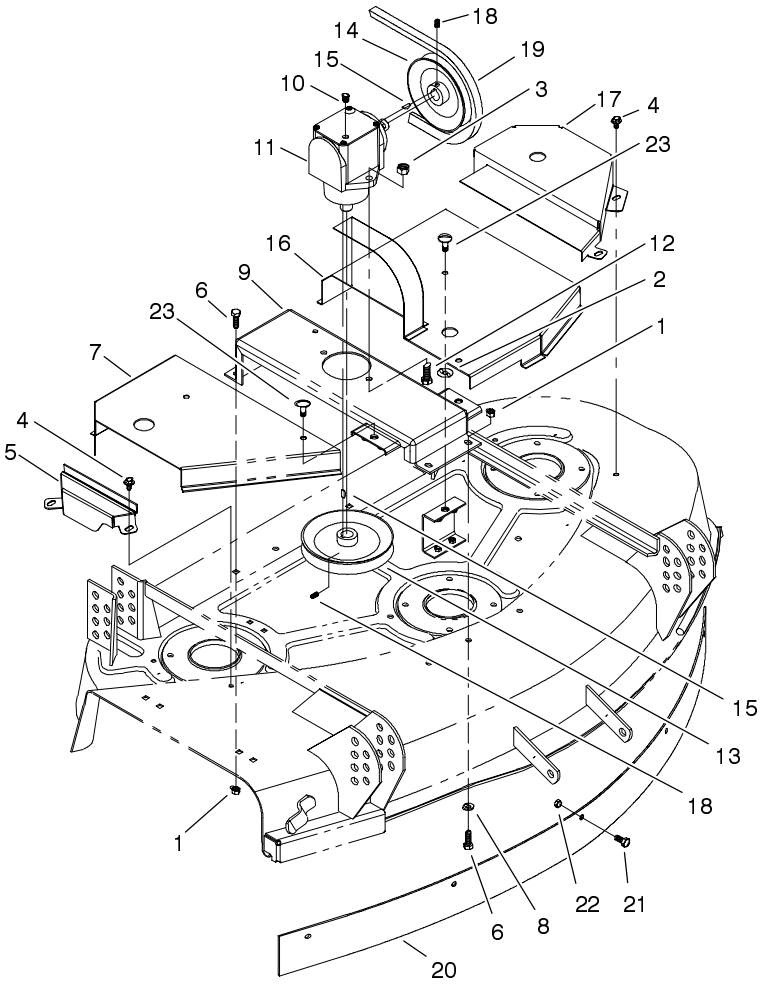


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Deck and Spindle Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
44	7-0081	1	Washer-Flat
45	65-5950	1	Bushing-Pulley

Ref. No.	Part No.	Qty.	Description

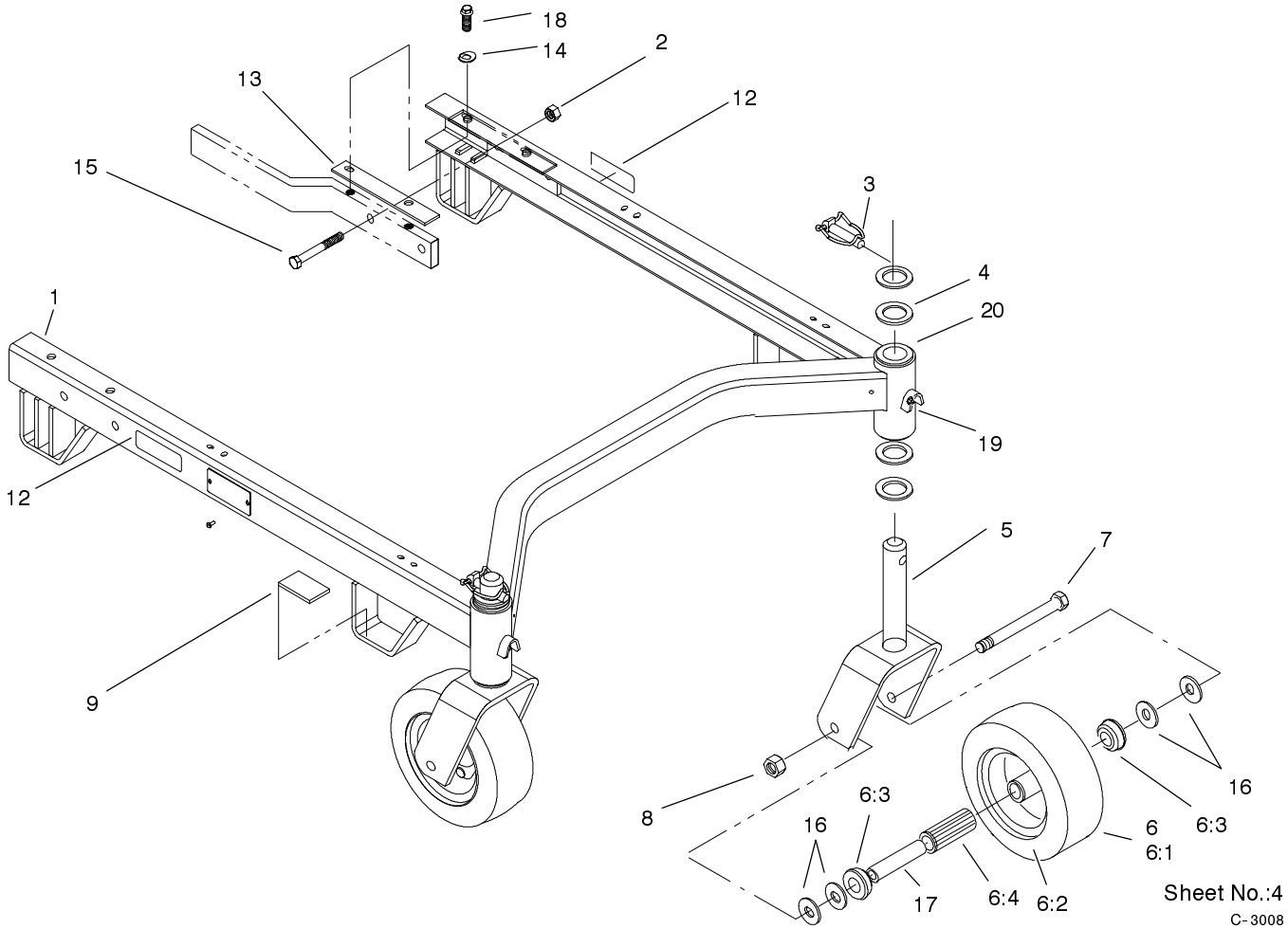


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Covers, Gearbox, Gage and Wheel Assemblies

Ref. No.	Part No.	Qty.	Description
1	32152-1	4	Nut-Lock, NI
2	249-35	4	Ring-Snap
3	32152-2	2	Nut-Conelock
4	46-8560	5	Screw-HHF
5	54-2250-01	1	Cover-Deck, RH
6	322-4	4	Screw-HH
7	54-2240-01	1	Cover-Center, RH
8	3256-23	2	Washer-Flat
9	55-7030-01	1	Bracket-Gearbox
10	302-14	1	Fitting-Vent
11	54-2320	1	Gearbox-Drive, Deck
12	323-6	2	Screw-HH
13	54-2350	1	Pulley-Output, Gearbox
14	54-2360	1	Pulley-Input, Gearbox
15	3257-30	2	Key-Woodruff
16	55-7040-01	1	Cover-Center, Left
17	54-2220-01	1	Cover-Deck, LH
18	3245-9	4	Screw-Set
19	54-1360	1	V-Belt-Drive, Deck
20	93-9485-01	1	Baffle-Front
21	322-3	5	Screw-HH
22	3296-47	5	Nut-Lock, NI
23	94-1293	4	Fastener-1/4 Turn

Ref. No.	Part No.	Qty.	Description

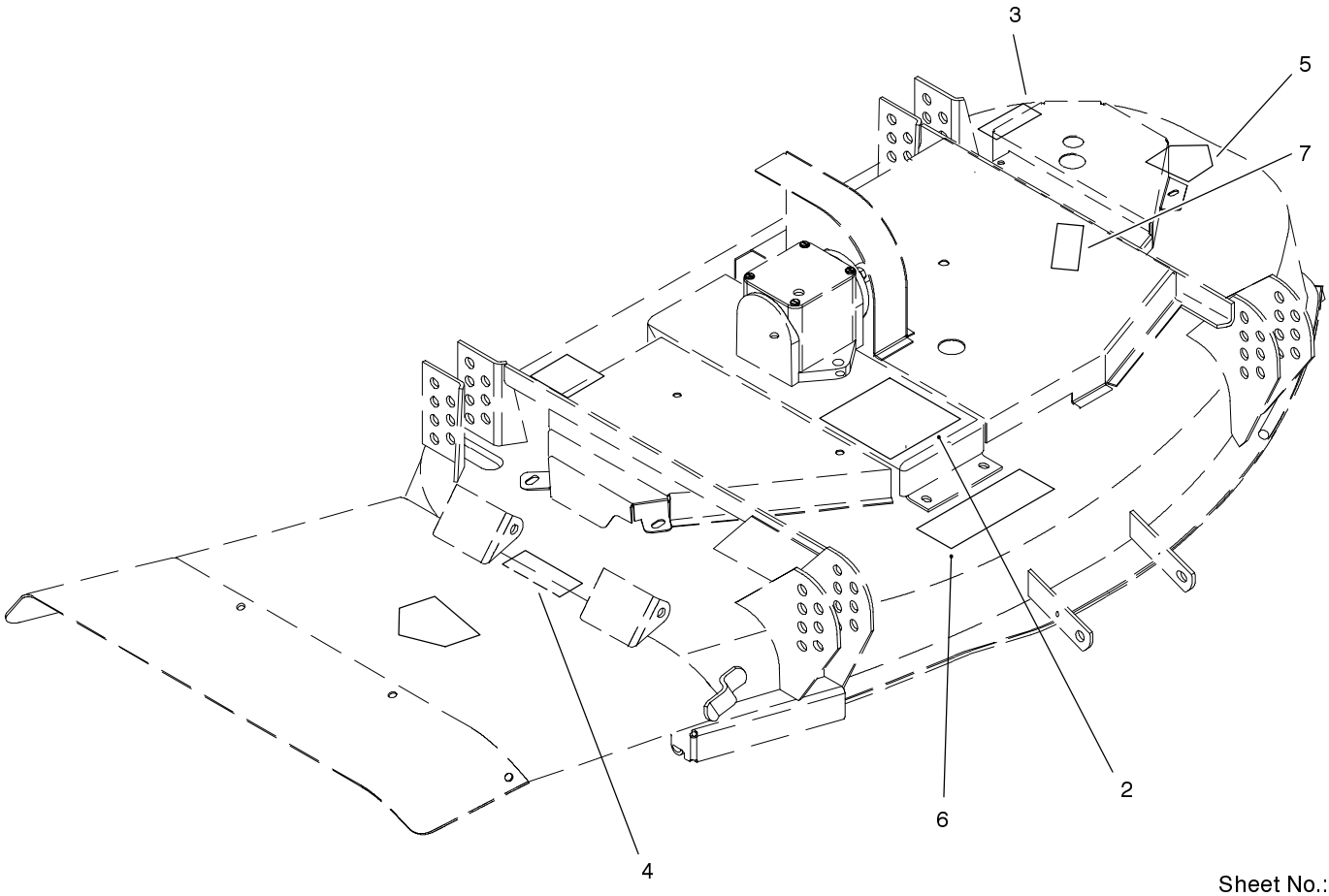


Carrier Frame Assembly

Ref. No.	Part No.	Qty.	Description
1	17-0509-01	1	Suspension
2	32152-2	4	Nut-Conelock
3	283-71	2	Pin-Lynch
4	3-6781	8	Washer-Thrust
5	98-2858-01	2	Fork-Caster, Front
6	98-2859	2	Castor Wheel ASM
6:1	98-2877	1	Tire - Tubeless
6:2	100-2348	1	Rim ASM
6:3	62-5580	2	Bearing-Outside
6:4	62-5570	1	Bearing-Roller
*6:5	232-27	1	Stem-Valve
*6:6	302-11	1	Fitting-Lube, 45°
7	325-19	2	Screw-HH
8	32153-5	2	Nut-Lock
9	74-0340	2	Cushion-Rubber
12	93-7819	2	Decal-HOC
13	62-6980	2	Shim-Carrier
14	3256-24	6	Washer-Flat
15	323-9	4	Screw-HH
16	3256-6	8	Washer-Flat
17	68-8980	2	Spanner-Tire
18	3234-25	4	Bolt-Flange
19	302-5	2	Fitting-Grease
20	94-1291	4	Bushing-Special

Ref. No.	Part No.	Qty.	Description

* Not illustrated



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Decal Assembly

Ref. No.	Part No.	Qty.	Description
2	54-2760	1	44” Decal
3	93-7818	1	Decal-Torque, Blade Bolt
4	93-7828	1	Decal-Danger, Int’l
5	93-7316	2	Decal - Danger
6	93-7824	1	Decal-Danger, Int’l
7	93-7273	2	Decal-Danger

Ref. No.	Part No.	Qty.	Description


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