



52" Side Discharge Mower

Groundsmaster® 120

Model No. 30753—210000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

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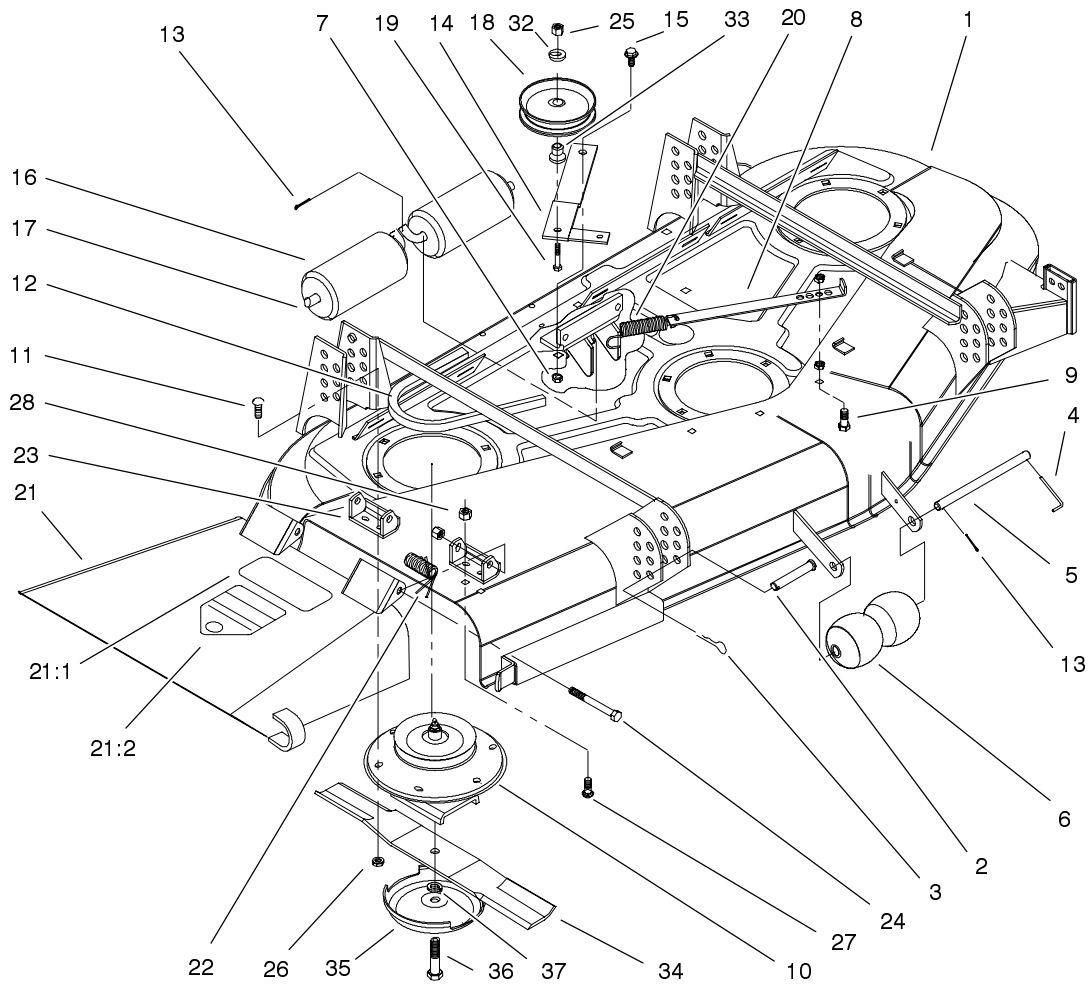
Accessories

Description	Model / Part No.	Description	Model / Part No.
Blade High Sail (3)	56-2390	Blower Baffle Kit	68-7210
Bagging Kit	30576	52" Recycler Kit	59225
Leaf Mulcher Kit	30700		

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HYD	hydraulic
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	NI	nylon insert
FH	flat head	PPH	Phillips pan head
GA	gauge	PTH	Phillips truss head
HF	hex flange	PTO	power take off
HH	hex head	RH	right hand
HHF	hex head flange	SFH	slotted fillister head
HLH	hex lag head	SHH	slotted hex head
HJ	hex jam	SQH	square head
HOC	height-of-cut	SHWH	slotted hex washer head
HS	hex socket	SPH	slotted pan head
HSBH	hex socket button head	SRH	slotted round head
HSFH	hex socket flat head	STD	standard
HSH	hex socket head	TAP	self tapping
HWH	hex washer head	TTH	Torx truss head
HWHTF	hex washer head thread forming	WH	wing head

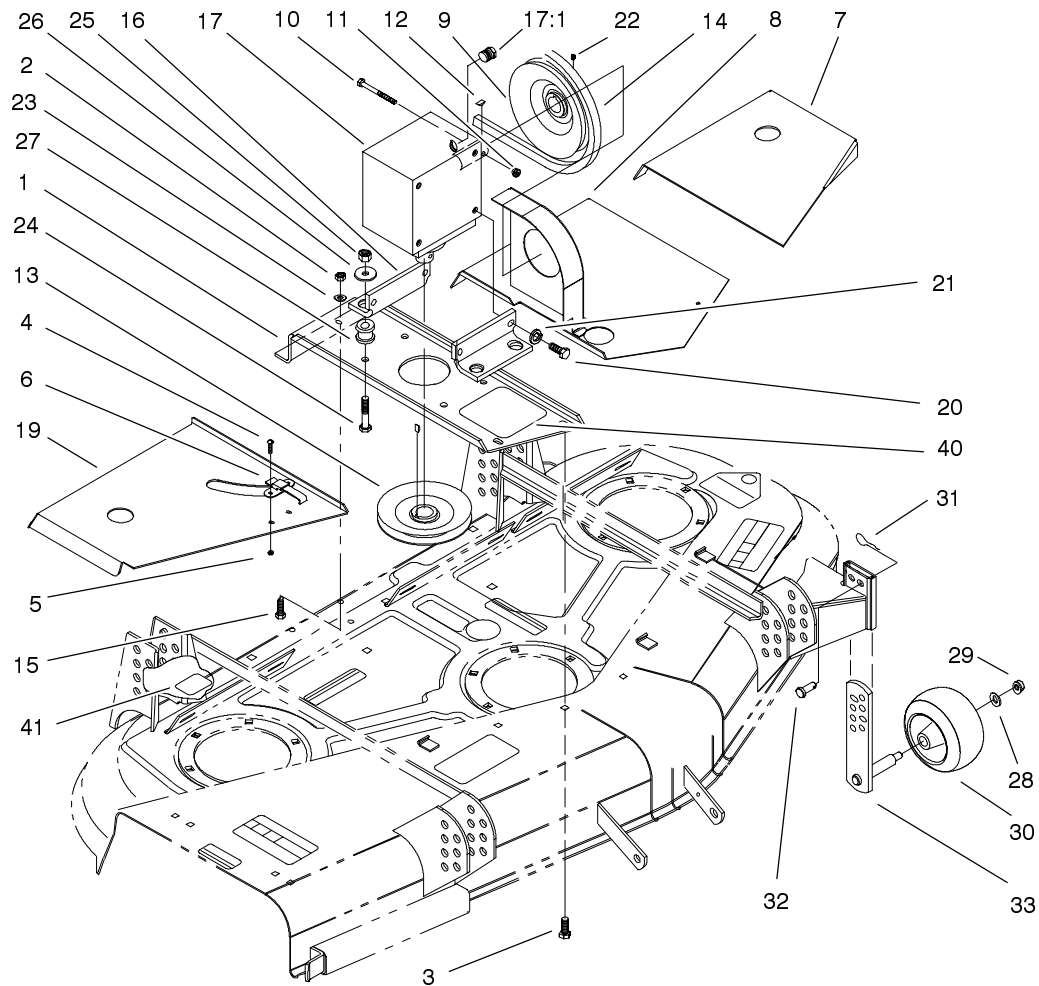


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Deck And Spindle Assembly

Ref. No.	Part No.	Qty.	Description
1	94-6025	1	Deck-ASM
2	283-55	4	Pin-Clevis
3	3290-355	4	Pin-Hair
4	57-0690	1	Pin-Special
5	40-6400	1	Shaft-Roller
6	29-4820	2	Roller
7	3296-29	3	Nut-Lock
8	56-5540-01	1	Anchor-Deck Spring
9	3230-22	1	Screw-CARR
10	27-0871	3	Spindle ASM
11	3231-22	18	Screw-CARR
12	56-5560	1	V-Belt, Deck
13	3272-11	3	Pin-Cotter
14	56-5520-01	1	Lever-Idler
15	19-1470	1	Screw-Shoulder
16	36-1740	2	Roller-Deck
17	40-0340	2	Shaft-Roller, Rear
18	65-5940	1	Pulley-Idler
19	3211-8	1	Screw-HH
20	54-1160	1	Spring-Extension, Deck
21	94-1580	1	Deflector ASM
21:1	92-7108	1	Decal-Danger
21:2	93-1122	1	Decal-Danger
22	40-6230	2	Spring
23	29-5590-01	2	Bracket-Pivot

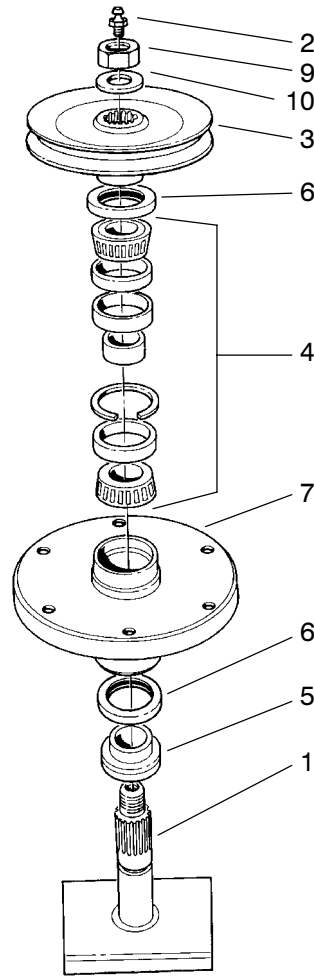
Ref. No.	Part No.	Qty.	Description
24	3211-15	2	Screw-HH
25	3296-5	3	Nut-Lock NI
26	32128-21	18	Nut-HF
27	3230-18	4	Screw-CARR
28	32152-1	4	Nut-Lock, NI
32	7-0081	1	Washer-Flat
33	65-5950	1	Bushing-Pulley
34	27-0990	3	Blade
35	72-9361	3	Cup-Scalp, Anti
36	44-2200	3	Bolt-Blade
37	3253-27	3	Washer-Lock



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Covers, Gearbox And Gage Wheel Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	63-9820-01	1	Base-Mounting, Gearbox	25	32153-2	4	Nut-Lock
2	3296-29	4	Nut-Lock	26	63-8410	4	Washer
3	3230-10	2	Screw-CARR	27	63-9750	4	Mount
4	3290-321	6	Screw-HWH	28	3256-24	1	Washer-Flat
5	32128-17	6	Nut-Lock, Flange	29	3296-39	1	Nut-Lock, NI
6	249-21	3	Clamp-Slotted	30	68-2730	1	Gage-Wheel
7	56-5580-01	1	Cover-Deck, LH	31	3290-467	1	Pin-Hair
8	56-5590-01	1	Cover-Deck, Center	32	283-2	1	Pin-Clevis
9	62-5940	1	Pulley	33	68-2350	1	Gage-Wheel
10	321-18	2	Screw-HH	40	51-3960	1	Decal-52
11	3296-16	2	Nut-Lock, NI	41	88-1270	1	Decal-Safety STD
12	3257-14	2	Key				
13	62-5410	1	Pulley				
14	56-5570	1	V-Belt, Deck				
15	322-4	2	Screw-HH				
16	63-9810-01	2	Bracket-Mounting, Gearbox				
17	53-4600-01	1	Gear Box				
17:1	104-1339	1	Vent-Breather				
19	56-5610-01	1	Cover-Deck, RH				
20	323-4	4	Screw-HH				
21	3253-21	4	Washer-Lock				
22	3241-1	2	Screw-Set				
23	3256-3	4	Washer-Flat				
24	323-8	4	Screw-HH				



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Spindle Assembly No. 27-0871

Ref. No.	Part No.	Qty.	Description
1	27-0920	1	Shaft-Spindle
2	302-2	1	Fitting-Grease
3	56-2510-03	1	Pulley ASM
4	46-8530	1	Bearing ASM
5	27-0950	1	Spacer-Bearing, Spindle
6	253-139	2	Seal-Oil
7	61-4160	1	Housing-Spindle
9	32146-20	1	Nut-Jam
10	92-5836	1	Washer-Axle

Ref. No.	Part No.	Qty.	Description

