



Form No. 3433-476 Rev D

Count on it.

Parts Catalog

Groundsmaster® 3200 All-Wheel Drive Traction Unit

Model No. 31901—Serial No. 400000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

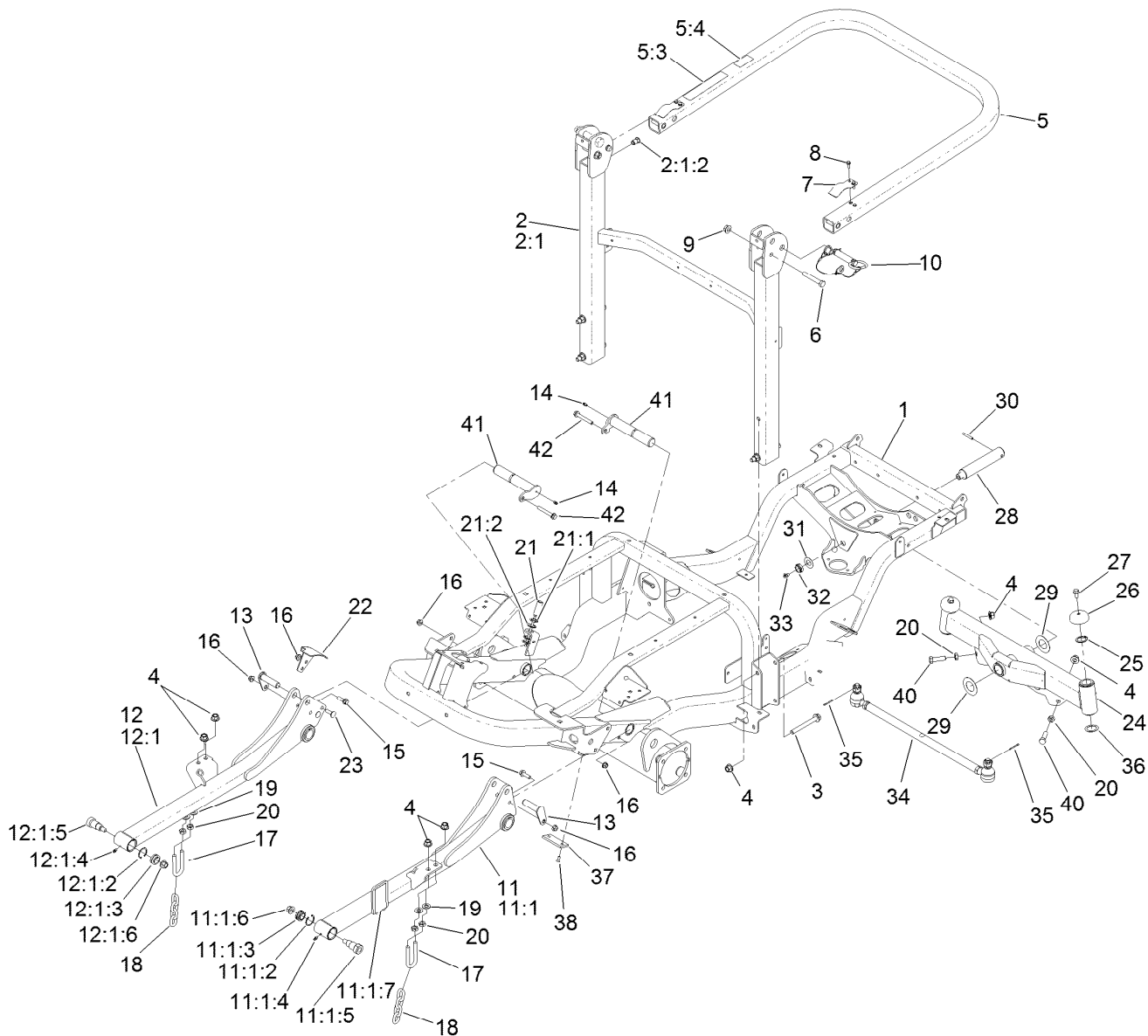
Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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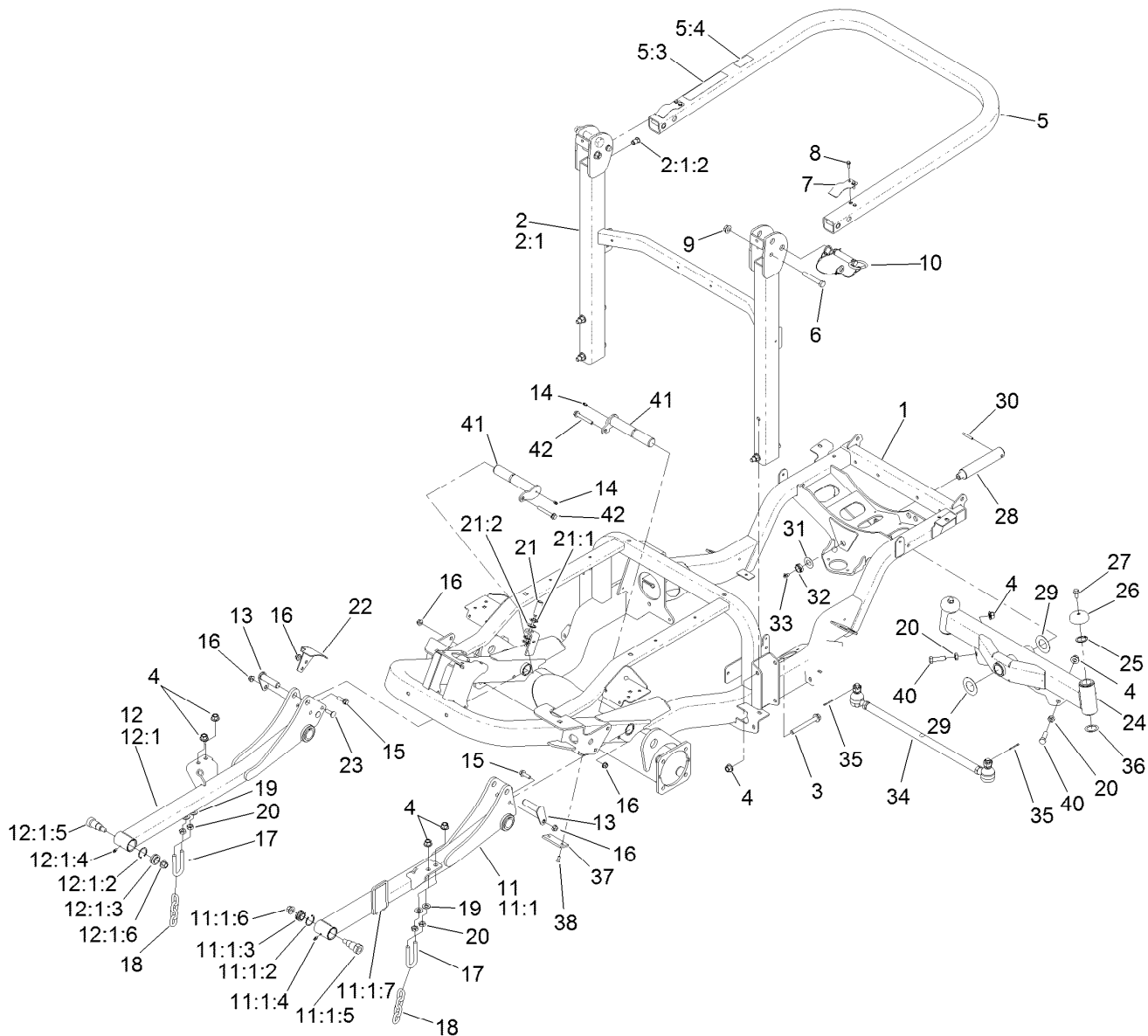


Frame and Roll-Over Protection System Assembly

Ref.	Part Number	Qty.	Description
1	133-6450SP	1	Frame ASM
2	139-6254SP	1	ROPS ASM, Lower
2:1		1	ROPS ASM, Lower ●
2:1:2	138-2760	4	Nut-Clinch, Hex
3	117-3176	4	Screw-HHF
4	99-5107	10	Nut-Lock
5	138-7470	1	ROPS ASM, Upper
5:3	108-2073	1	Decal-Warning
5:4	139-6244	1	Decal-ROPS Compliance
6	325-13	2	Screw-HH
7	110-5696	2	Spring-Leaf
8	32105-15	4	Screw-HWH
9	32128-23	2	Nut-HF
10	103-4553	2	Pin-Fold, ROPS
11	138-7419SP	1	LH Lift Arm ASM
11:1		1	LH Lift Arm ASM ●
11:1:2	32151-34	1	Ring-Retaining
11:1:3	105-7441	1	Bearing-Spherical

Ref.	Part Number	Qty.	Description
11:1:4	302-5	1	Fitting-Grease
11:1:5	139-0910	1	Bolt-Shoulder
11:1:6	99-5107	1	Nut-Lock
11:1:7	139-0948	1	Pad-Ride, Pin
12	138-7429SP	1	RH Lift Arm ASM
12:1		1	RH Lift Arm ASM ●
12:1:2	32151-34	1	Ring-Retaining
12:1:3	105-7441	1	Bearing-Spherical
12:1:4	302-5	1	Fitting-Grease
12:1:5	139-0910	1	Bolt-Shoulder
12:1:6	99-5107	1	Nut-Lock
13	138-7489	2	Pin (Machined)
14	302-5	2	Fitting-Grease
15	119-4061	2	Screw-HHF
16	104-8301	6	Nut-HF, NI
17	104-0108	2	U-Bolt
18	95-6231	2	Chain-HOC
19	3256-26	4	Washer-Flat

● Not serviced separately

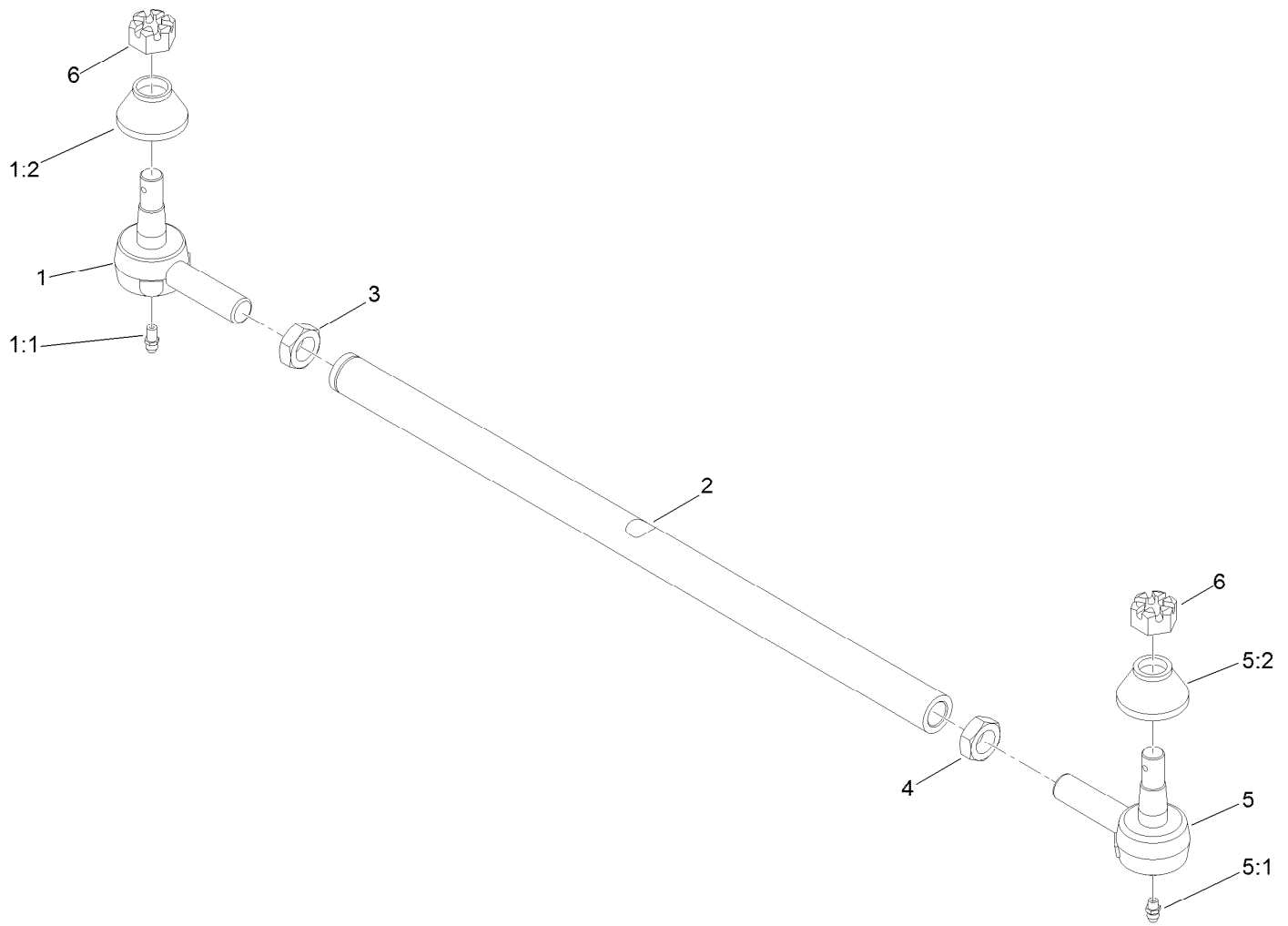


Frame and Roll-Over Protection System Assembly (continued)

Ref.	Part Number	Qty.	Description
20	3218-5	6	Nut-Jam
21	115-5300	1	Proximity Switch ASM
21:1	117-3207	2	Nut-Hex
21:2	117-3208	2	Washer-Lock, Internal Tooth
22	139-6170-03	1	Bracket-Mount, Sensor
23	3231-2	2	Bolt-CARR
24	138-4588	1	Axle ASM
25	32151-77	2	Ring-Retaining, External
26	69-8890	2	Cap-Spindle
27	3234-1	2	Screw-HHF
28	98-8173	1	Pin-Pivot, Axle
29	99-8432	2	Washer-Thrust

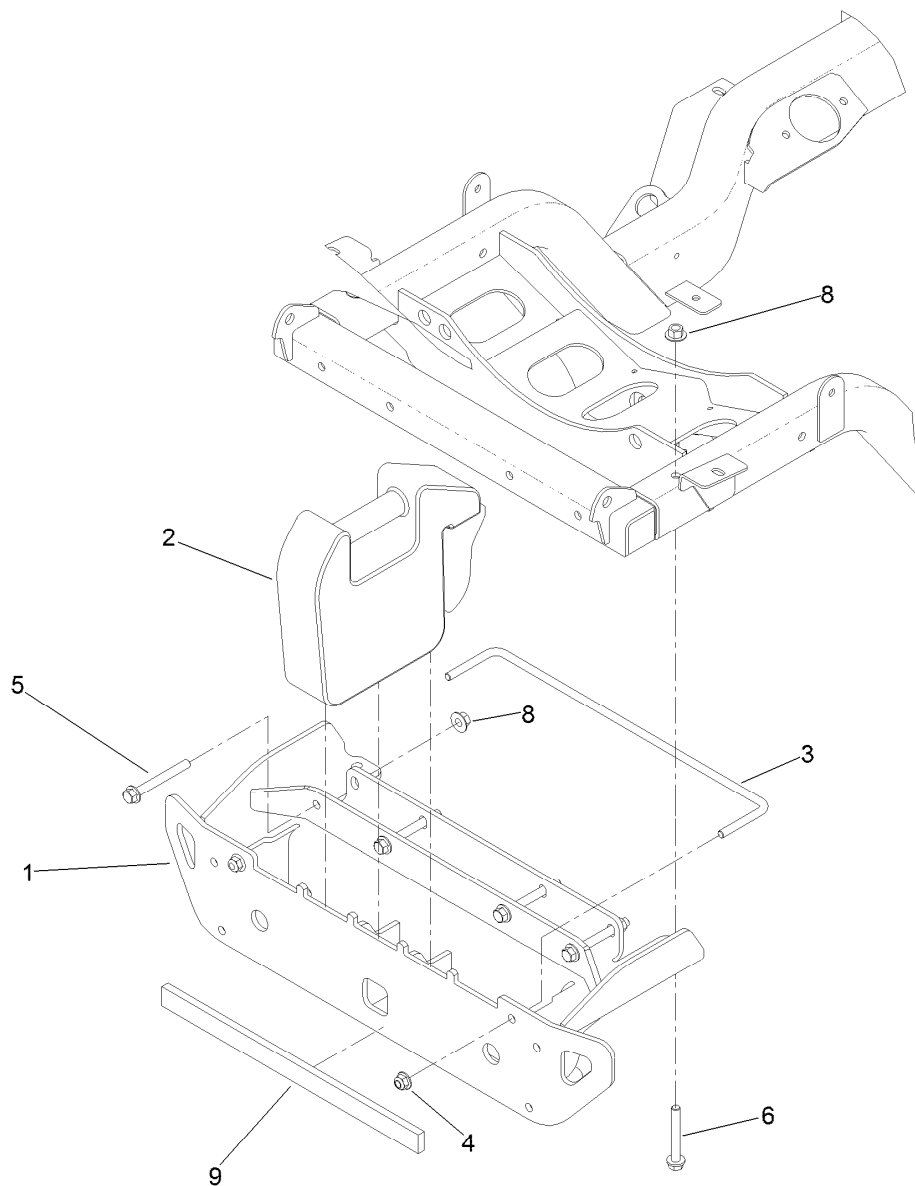
Ref.	Part Number	Qty.	Description
30	32121-32	1	Pin-Roll
31	71-4540	1	Washer-Thrust
32	3296-15	1	Nut-Lock, NI
33	302-33	1	Fitting-Grease
34	133-6462	1	Tie Rod ASM
35	3272-12	2	Pin-Cotter
36	76-2980	2	Washer-Thrust
37	138-4452	2	Pad-Stop, Deck
38	3289-4	4	Screw-FH
40	325-7	2	Screw-HH
41	138-4593	2	Pin
42	133-9682	2	Screw-Hfh

● Not serviced separately



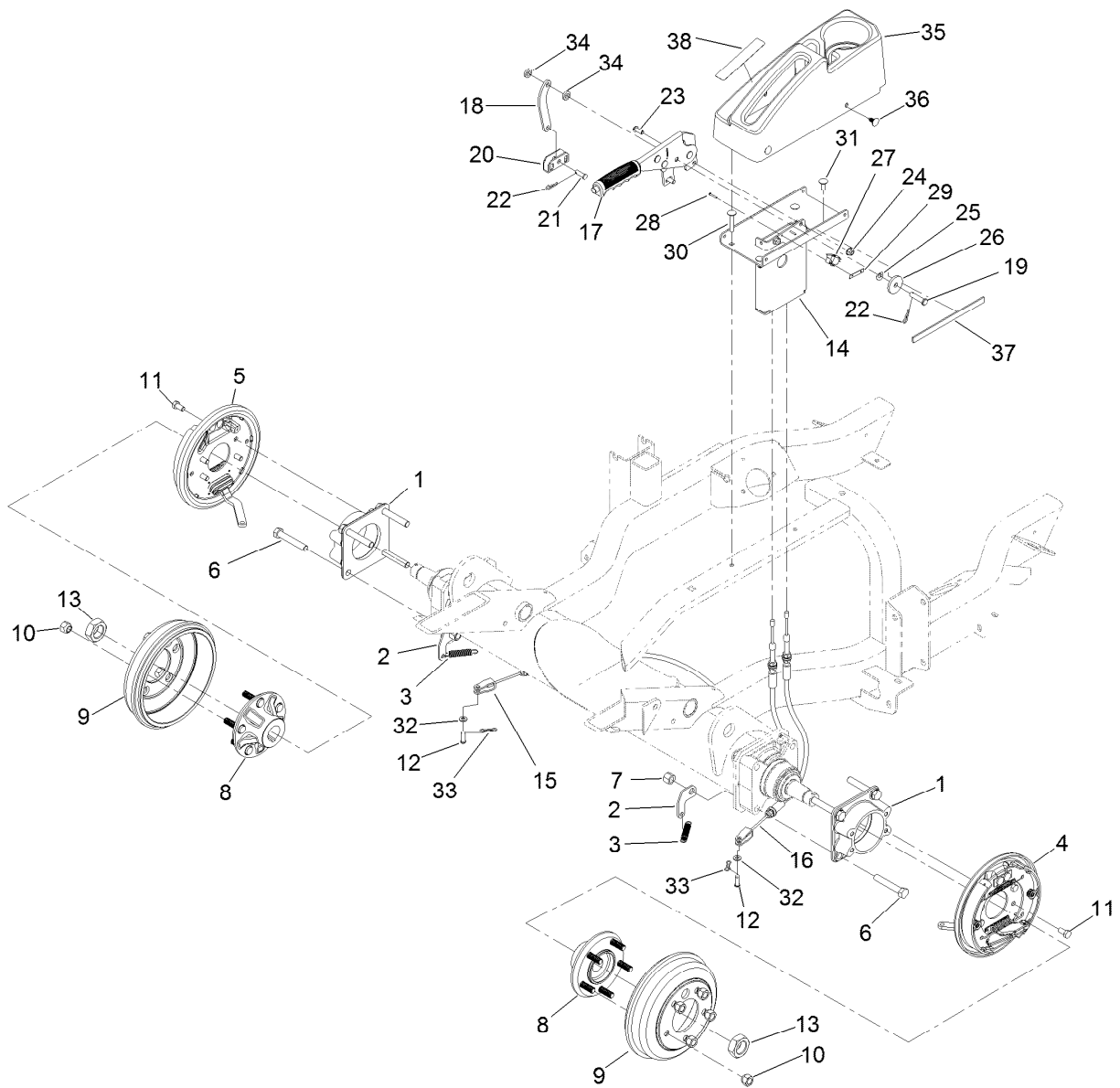
Tie Rod Assembly No. 133-6462

Ref.	Part Number	Qty.	Description
1	139-6199	1	Tie Rod End
1:1	302-5	1	Fitting-Grease
1:2	105-7835	1	Seal
2	133-6463	1	Tie-Rod
3	84-5300	1	Nut-Jam
4	110-5337	1	Nut-Jam
5	139-6200	1	Tie Rod End
5:1	302-5	1	Fitting-Grease
5:2	105-7835	1	Seal
6	140-6135	2	Nut-Hex, Slotted



Bumper Assembly

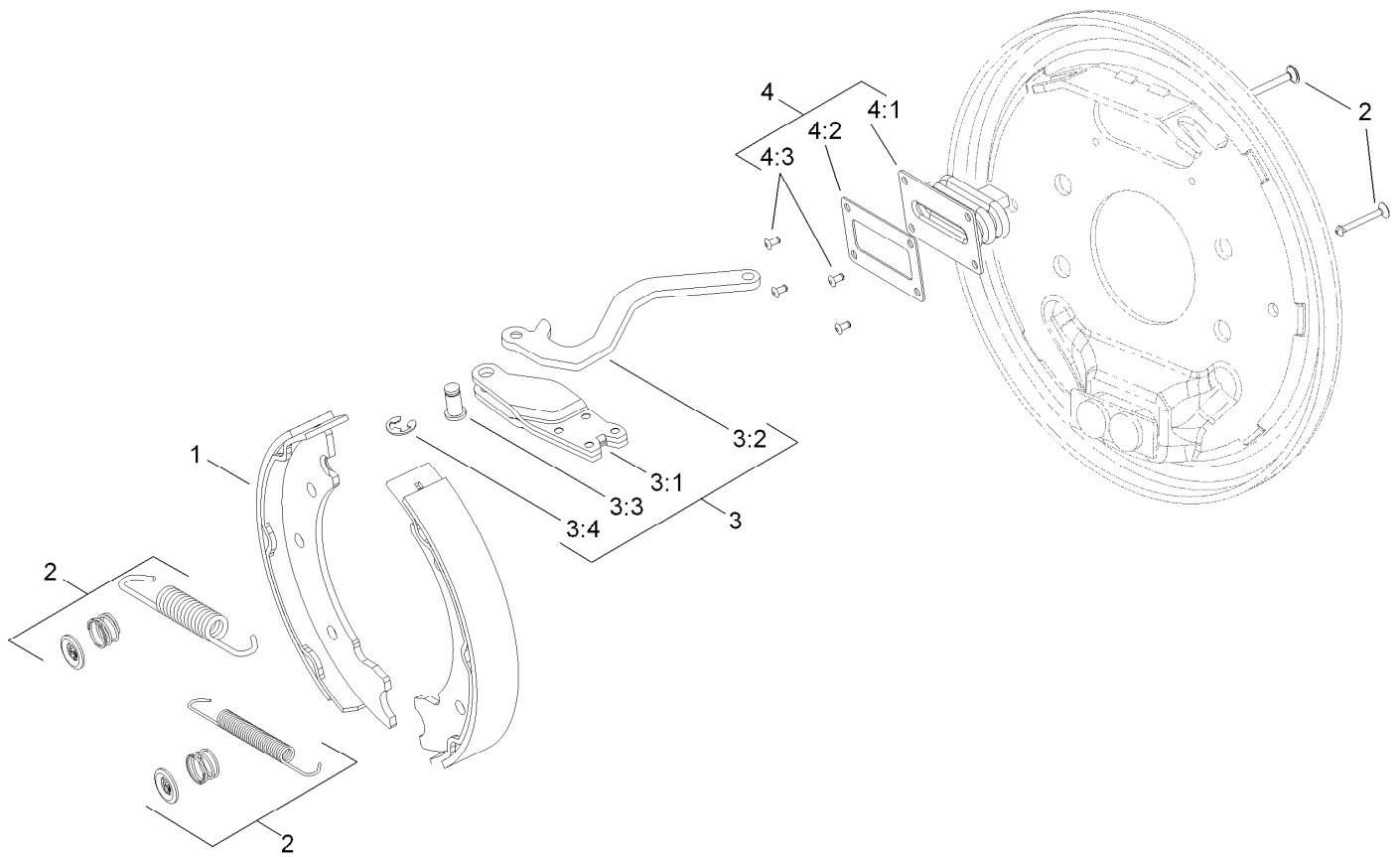
Ref.	Part Number	Qty.	Description
1	139-2328SP	1	Rear Bumper
2	114-4096	1	Weight
3	125-2667	1	Lock-Weight
4	104-8301	2	Nut-HF, NI
5	3234-41	4	Screw-HHF
6	133-9682	2	Screw-Hfh
8	32128-43	6	Nut-Flange
9	144-0553	1	Strip-Rubber



Front Axle and Parking Brake Assembly

Ref.	Part Number	Qty.	Description
1	120-6253-03	2	Adapter-Brake
2	138-4499	2	Clip-Spring
3	137-2591	2	Spring-Extension
4	120-0235	1	LH Brake ASM
5	120-0233	1	RH Brake ASM
6	325-12	8	Screw-HH
7	3296-23	8	Nut-Lock, NI
8	137-2470	2	Hub ASM
9	114-8864	2	Drum-Brake
10	242-50	10	Nut-Lug
11	323-4	8	Screw-HH
12	283-58	2	Pin-Clevis
13	107-9319	2	Nut-Hex
14	137-2644-03	1	Mount-Brake, Parking
15	137-2640	1	Cable-Brake, Adjustable RH
16	137-2641	1	Cable-Brake, Adjustable LH
17	131-8320	1	Lever-Brake, Park
18	127-8836-03	1	Link-Brake, Park
19	283-10	1	Pin-Clevis

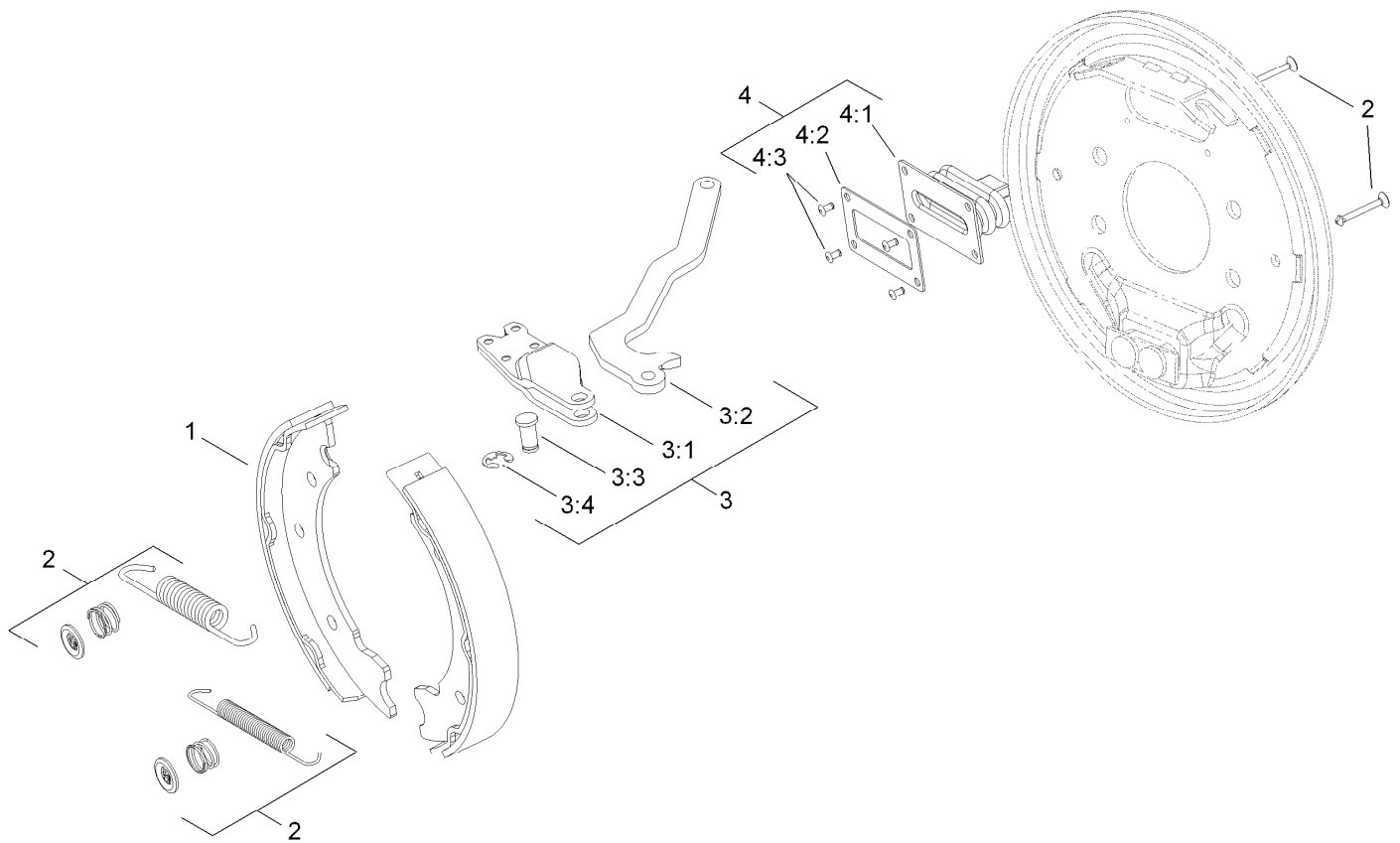
Ref.	Part Number	Qty.	Description
20	87-3480	1	Bracket-Equalizer, Cable
21	1-808280	1	Pin-Clevis
22	1-806003	2	Pin-Cotter
23	3274-55	2	Screw-HSBH
24	104-8300	6	Nut-HF, NI
25	121-4605	1	Washer-Spring
26	131-8496	1	Washer-Plain
27	108-6496	1	Switch (W/Boot)
28	3290-313	2	Screw-SPH
29	3290-354	1	Nut-Speed
30	116-0629	2	Screw-CARR
31	3230-23	2	Bolt-CARR
32	3256-74	2	Washer-Flat
33	119-1415	2	Pin-Cotter, Locking
34	3-3287	2	Spacer
35	138-7475	1	Cover-Brake, Parking
36	117-2382	4	Plug-Plastic
37	132-7282	2	Strip-Foam
38	139-6224	1	Decal-Parking Brake



Left Hand Brake Assembly No. 120-0235

Ref.	Part Number	Qty.	Description
1	139-5950	1	Brake Shoe Kit
2	108-6983	1	Brake Hardware Kit
3	120-0236	1	LH Actuator Kit
3:1		1	Housing ●
3:2		1	Lever-LH ●
3:3		1	Pin-Pivot ●
3:4		1	E-Ring ●
4	110-8885	1	Dust Boot Kit
4:1		1	Boot ●
4:2		1	Plate-Back Up ●
4:3		2	Rivet ●

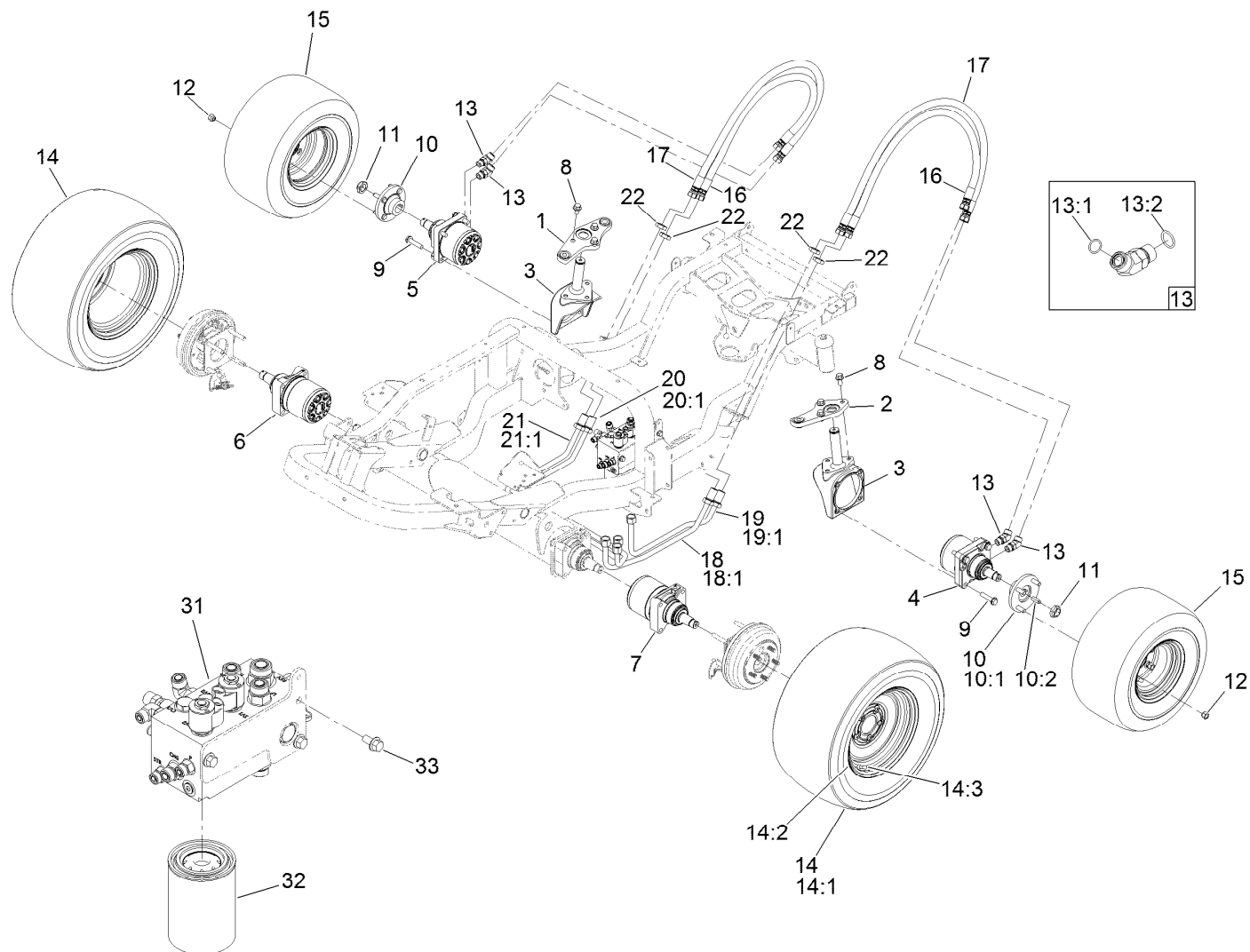
● Not serviced separately



Right Hand Brake Assembly No. 120-0233

Ref.	Part Number	Qty.	Description
1	139-5950	1	Brake Shoe Kit
2	108-6983	1	Brake Hardware Kit
3	120-0234	1	RH Actuator Kit
3:1		1	Housing ●
3:2		1	Lever-RH ●
3:3		1	Pin-Pivot ●
3:4		1	E-Ring ●
4	110-8885	1	Dust Boot Kit
4:1		1	Boot ●
4:2		1	Plate-Back Up ●
4:3		2	Rivet ●

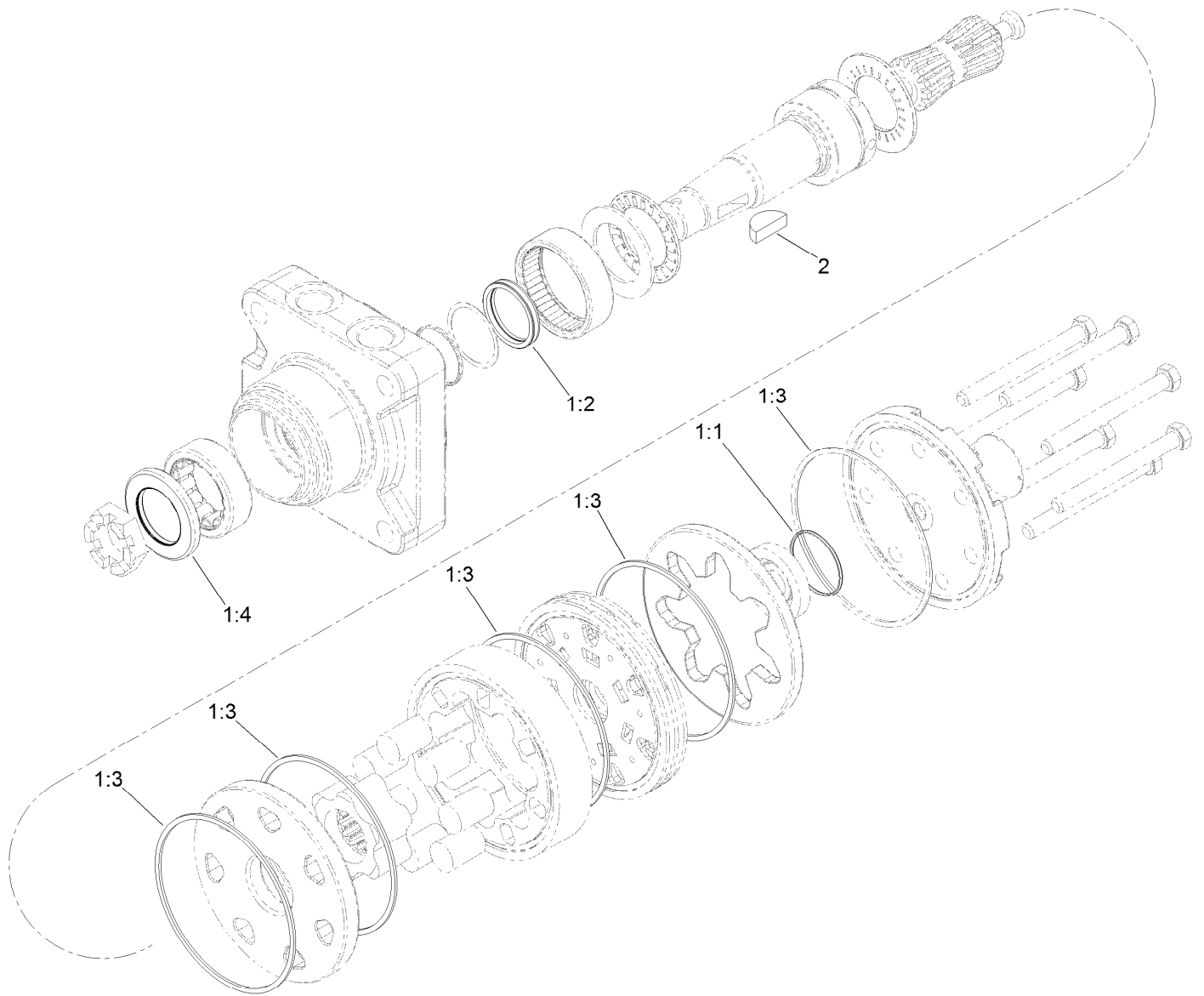
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Hydraulic Drive Assembly

Ref.	Part Number	Qty.	Description
1	140-3142	1	Link-Drag, RH
2	140-3144	1	Link-Drag, LH
3	107-4517-03	2	Housing-Motor
4	138-0435	1	Motor-Hydraulic, CCW
5	138-0436	1	Motor-Hydraulic, CW
6	137-2479	1	Motor-Hydraulic, CW
7	137-2459	1	Motor-Hydraulic, CCW
8	3234-6	6	Screw-HHF
9	3234-46	8	Screw-HHF
10	18-3209	2	Wheel Hub/Stud ASM
10:1	10-6870-03	1	Hub-Wheel
10:2	10-6830	4	Stud-Type, Drive
11	116-1399	2	Locknut
12	242-50	8	Nut-Lug
13	340-14	4	Fitting-HYD, 45 DEG
13:1	237-65	1	O-Ring
13:2	237-80	1	O-Ring
14	137-2593	2	Wheel ASM

Ref.	Part Number	Qty.	Description
14:1	137-2595	1	Rim
14:2	137-2581	1	Tire
14:3	232-27	1	Stem-Valve
15	137-2592	2	Wheel ASM
16	137-5863	2	Hose ASM
17	137-5864	2	Hose ASM
18	138-0334	1	Hydraulic Tube ASM
18:1	237-65	1	O-Ring
19	138-0335	1	Hydraulic Tube ASM
19:1	237-65	1	O-Ring
20	138-0337	1	Hydraulic Tube ASM
20:1	237-65	1	O-Ring
21	138-0338	1	Hydraulic Tube ASM
21:1	237-65	1	O-Ring
22	340-74	4	Nut-Lock, Bulkhead
31	138-4489	1	Manifold-Steering/Lift
32	86-3010	1	Filter-Oil
33	3234-1	3	Screw-HHF

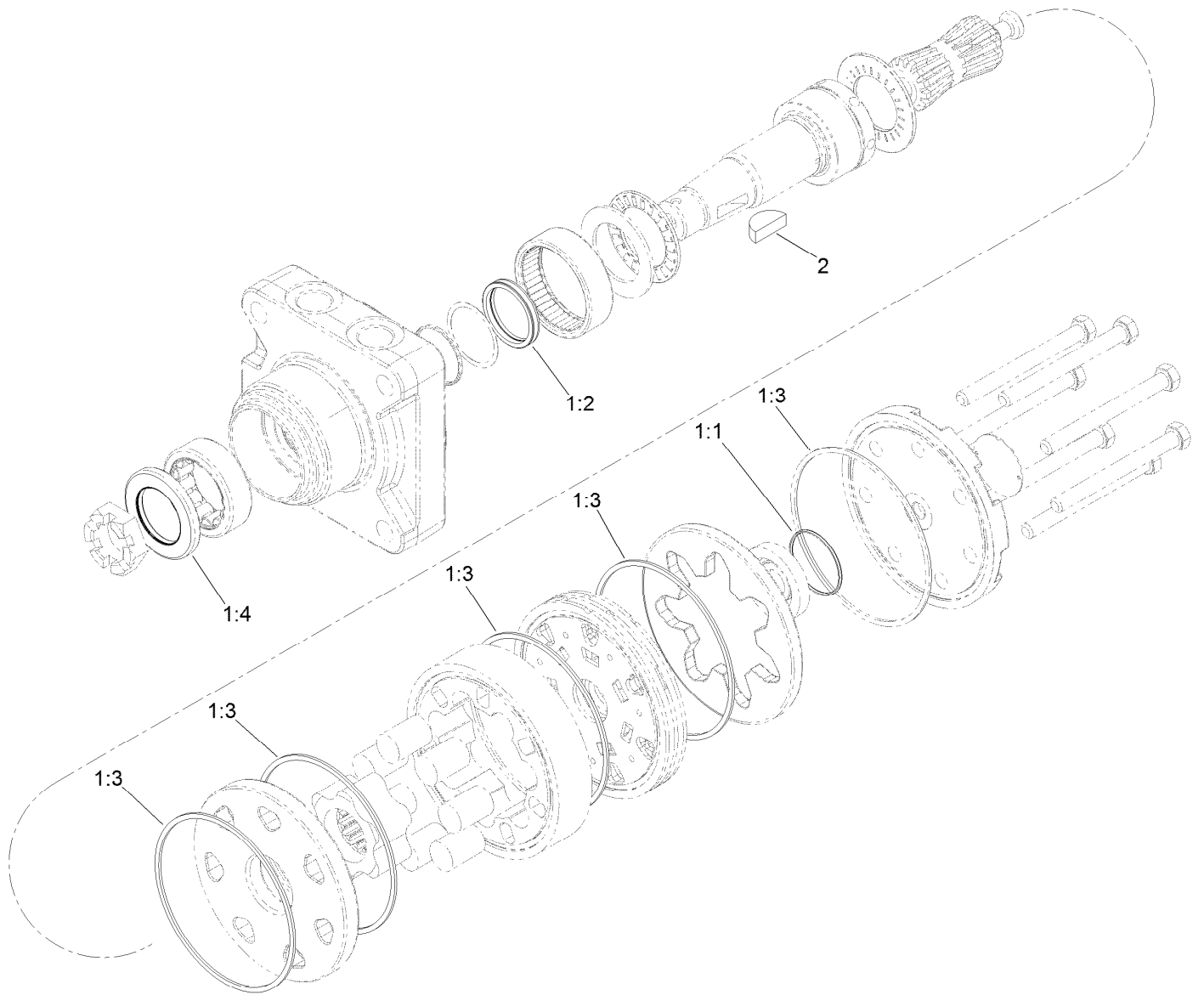


Hydraulic Motor Assembly No. 138-0436

Ref.	Part Number	Qty.	Description
1	110-8897	1	Seal Kit ●
1:1		1	Seal-Commutator, Vespel ■
1:2		1	Seal-Shaft ■
1:3		5	Seal-Body, Buna ■
1:4		1	Seal-Dirt / Water ■
2	3257-42	1	Key-Woodruff

● Not illustrated

■ Not serviced separately

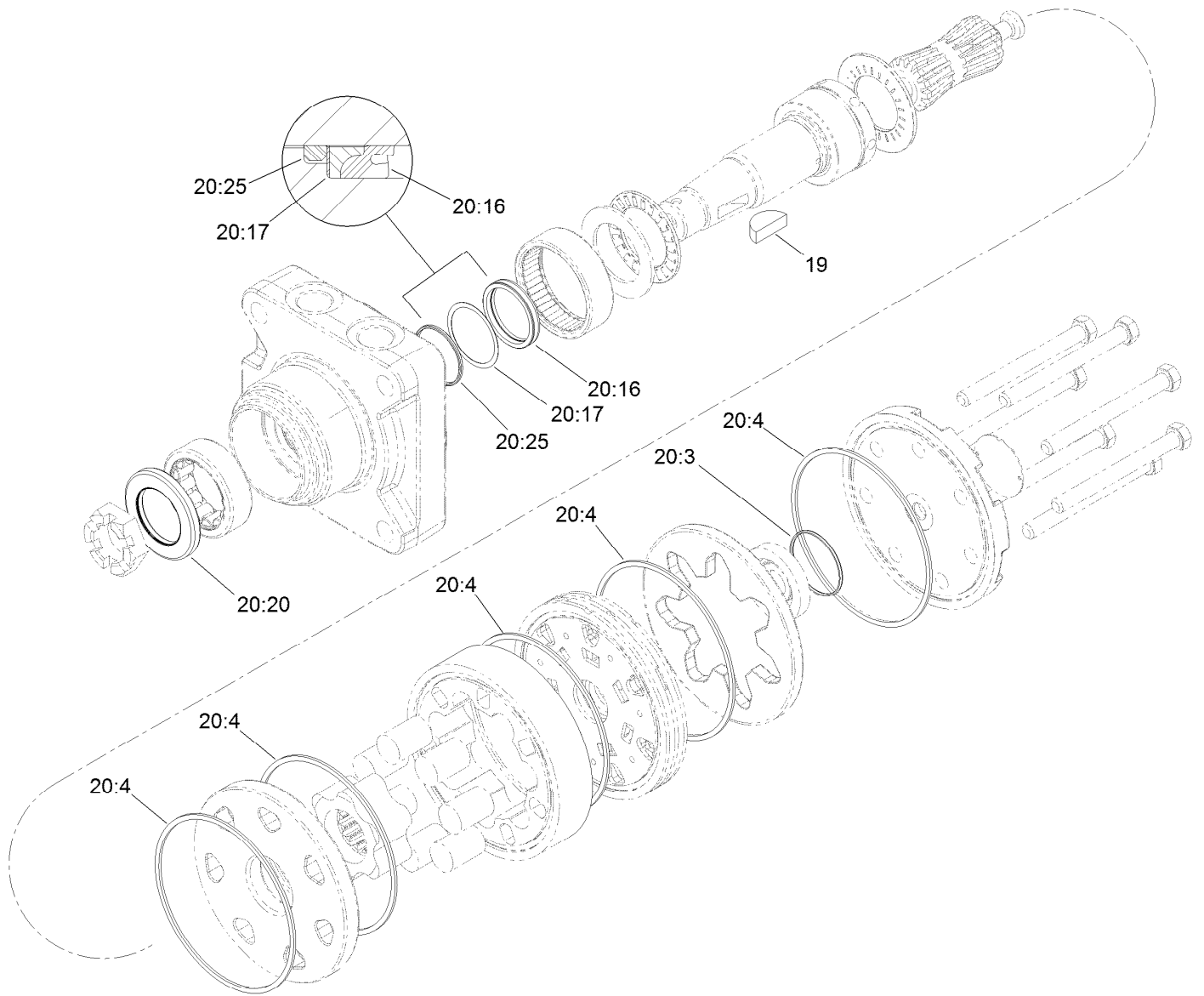


Hydraulic Motor Assembly No. 138-0435

Ref.	Part Number	Qty.	Description
1	110-8897	1	Seal Kit ●
1:1		1	Seal-Commutator, Vespel ■
1:2		1	Seal-Shaft ■
1:3		5	Seal-Body, Buna ■
1:4		1	Seal-Dirt / Water ■
2	3257-42	1	Key-Woodruff

● Not illustrated

■ Not serviced separately

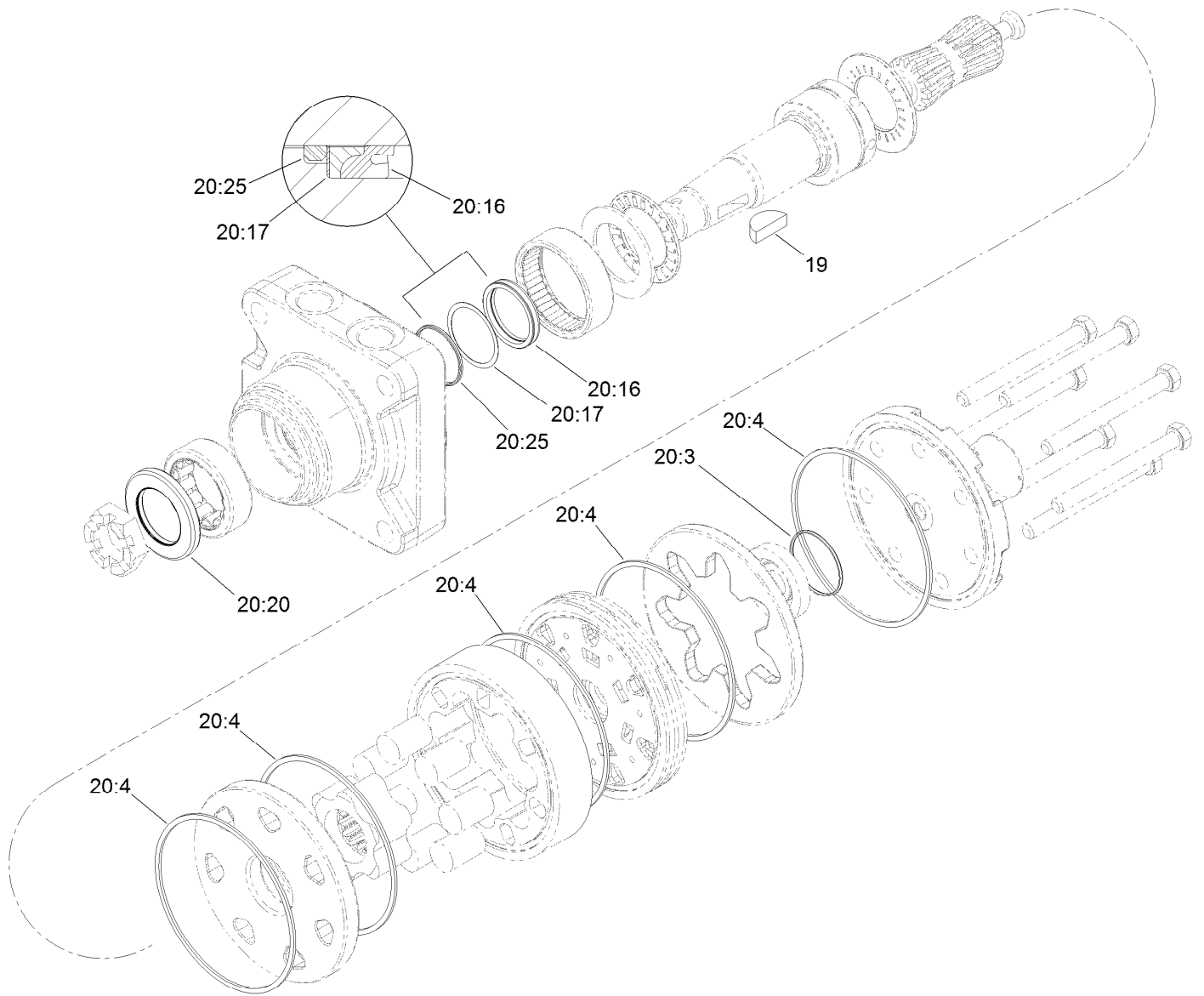


Hydraulic Motor Assembly No. 137-2459

Ref.	Part Number	Qty.	Description
19	3257-42	1	Key-Woodruff
20	110-8896	1	Seal Kit ●
20:3		1	Seal-Commutator, Vespel ■
20:4		6	Seal-Body, Buna ■
20:16		1	Seal-Shaft ■
20:17		1	Washer-Back Up ■
20:20		1	Seal-Dirt/Water ■
20:25		1	Ring-Back Up ■

● Not illustrated

■ Not serviced separately

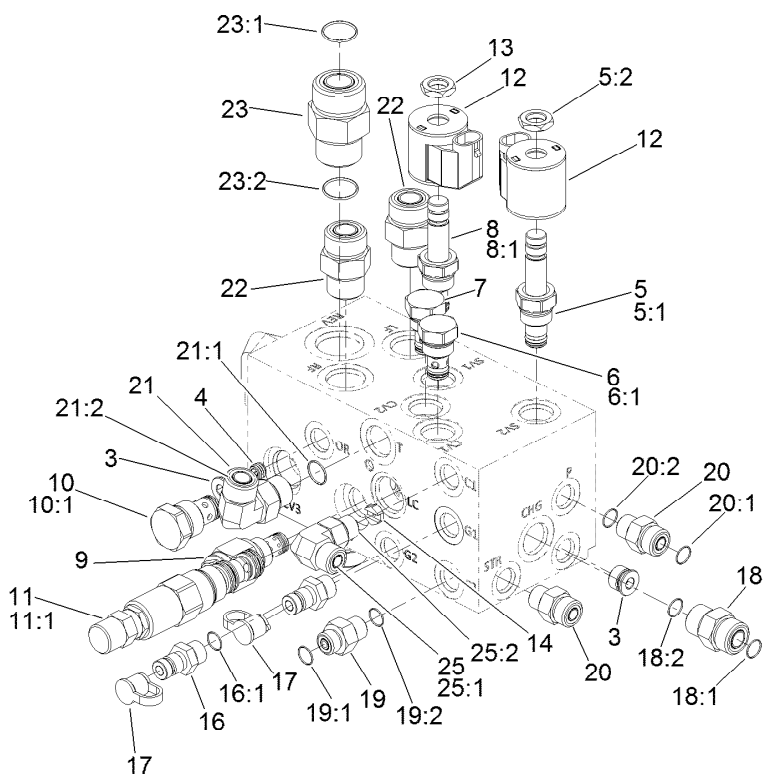
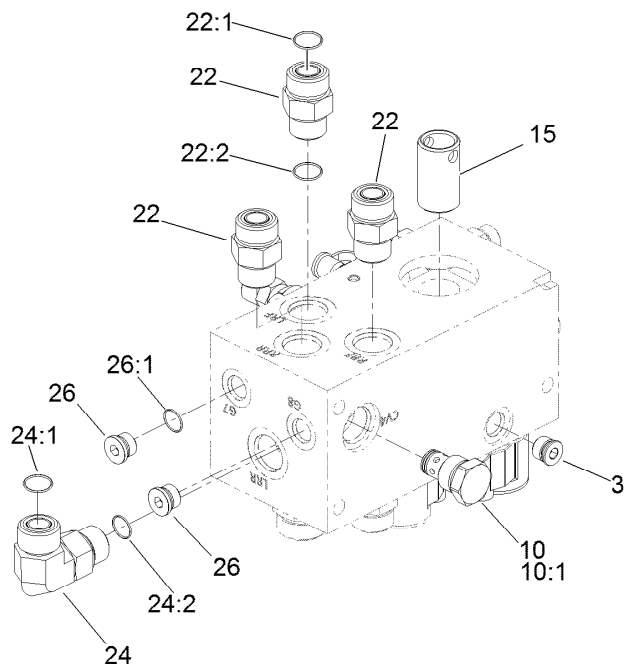


Hydraulic Motor Assembly No. 137-2479

Ref.	Part Number	Qty.	Description
19	3257-42	1	Key-Woodruff
20	110-8896	1	Seal Kit ●
20:3		1	Seal-Commutator, Vespel ■
20:4		6	Seal-Body, Buna ■
20:16		1	Seal-Shaft ■
20:17		1	Washer-Back Up ■
20:20		1	Seal-Dirt/Water ■
20:25		1	Ring-Back Up ■

● Not illustrated

■ Not serviced separately

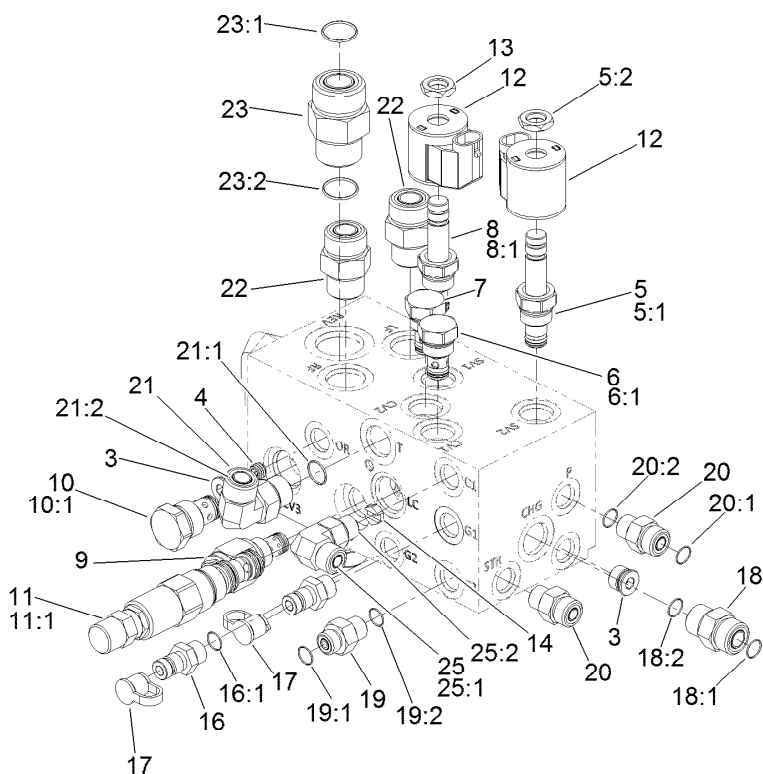
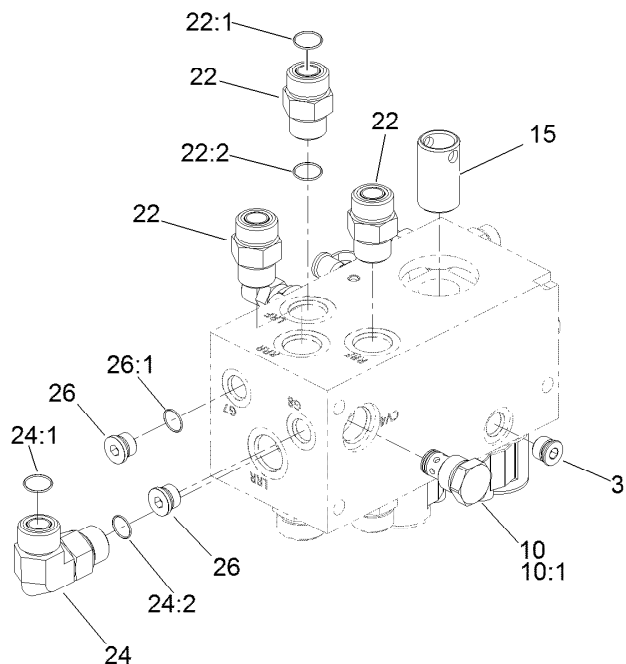


Steer/Lift Manifold Assembly No. 138-4489

Ref.	Part Number	Qty.	Description
3	112-9213	3	Plug
4	110-8883	1	Plug-Orifice (0.040)
5	112-9206	1	Solenoid Valve ASM
5:1	105-9156	1	Seal Kit
5:2	110-2634	1	Nut-Coil
6	114-2873	1	Check Valve ASM
6:1	105-9156	1	Seal Kit
7	139-1213	1	Valve-Check
8	120-6562	1	Valve-Solenoid
8:1	105-9156	1	Seal Kit
9	139-6298	1	Valve-Relief (Bi-Directional)
10	110-8881	2	Valve-Check
10:1	105-9159	1	Seal Kit ●
11	144-0501	1	Valve-Logic, 220 PSI (Adjustable)
11:1	119-2159	1	Seal Kit
12	110-0497	2	Coil-Solenoid
13	110-2634	2	Nut-Coil

Ref.	Part Number	Qty.	Description
14	139-6296	1	Orifice-Check 0.100 DIA
15	139-6297	1	Nipple-Filter
16	59-7410	2	Fitting-Diagnostic
16:1	237-42	1	O-Ring
17	354-79	2	Cap-Dust
18	340-4	1	Fitting-Straight
18:1	237-30	1	O-Ring
18:2	237-79	1	O-Ring
19	340-1	1	Fitting-Straight
19:1	237-21	1	O-Ring
19:2	237-42	1	O-Ring
20	340-2	2	Fitting-Straight
20:1	237-22	1	O-Ring
20:2	237-42	1	O-Ring
21	340-98	1	Fitting-Elbow, 90 DEG
21:1	237-79	1	O-Ring
21:2	237-30	1	O-Ring
22	340-7	5	Fitting-Straight

● Not illustrated

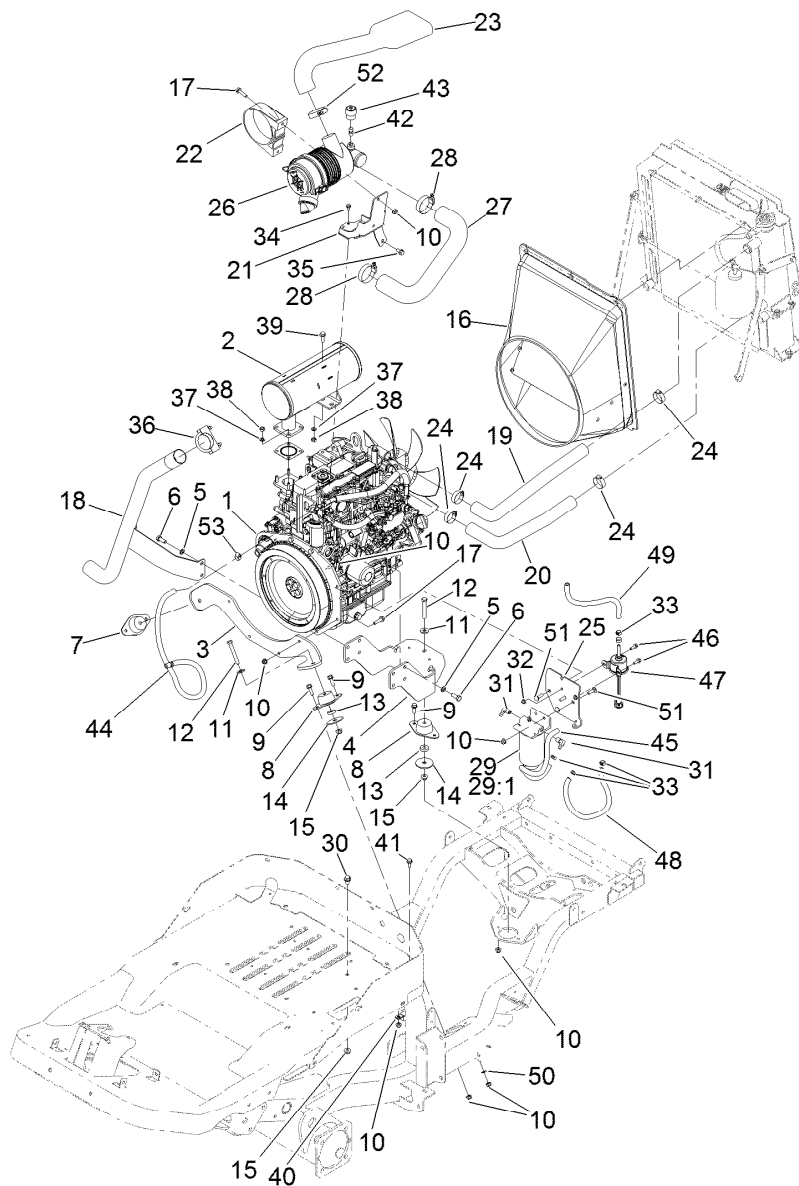


Steer/Lift Manifold Assembly No. 138-4489 (continued)

Ref.	Part Number	Qty.	Description
22:1	237-65	1	O-Ring
22:2	237-80	1	O-Ring
23	340-9	1	Fitting-STR
23:1	237-58	1	O-Ring
23:2	237-81	1	O-Ring
24	340-17	1	Fitting-Elbow, 90 DEG
24:1	237-65	1	O-Ring

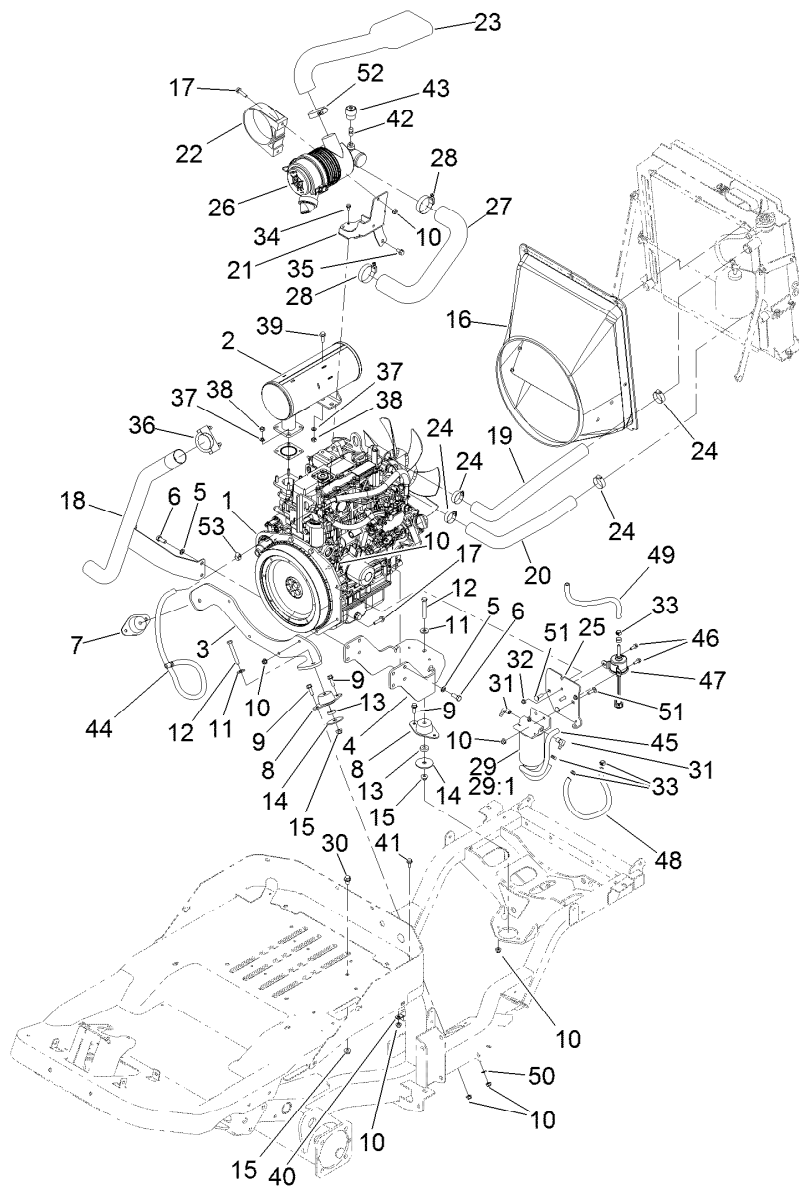
Ref.	Part Number	Qty.	Description
24:2	237-80	1	O-Ring
25	340-77	1	Fitting-Elbow, 90 DEG
25:1	237-22	1	O-Ring
25:2	237-42	1	O-Ring
26	353-989	2	Plug-Hex, Hollow
26:1	237-42	1	O-Ring

● Not illustrated



Engine, Air Cleaner and Exhaust Assembly

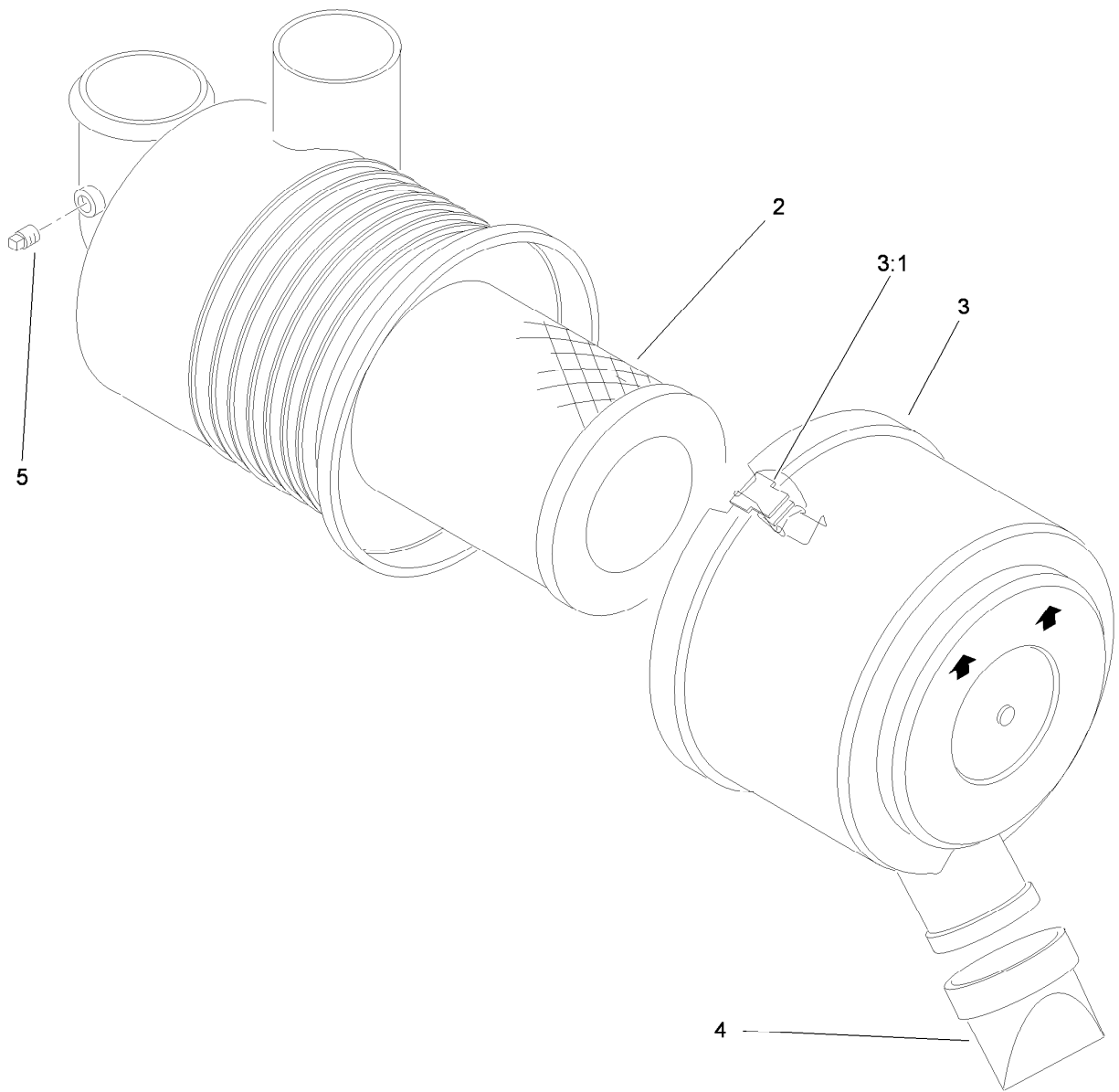
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	133-6570	1	Engine-Yanmar	22	95-5806	1	Bracket-Mounting, Air Cleaner
2	137-5882	1	Muffler	23	138-4460	1	Hose-Intake, Air Cleaner
3	138-4464-03	1	Mount-Engine, Front	24	2412-34	4	Clamp-Hose
4	138-0424-03	1	Mount-Engine, Rear	25	138-4472-03	1	Angle-Mount, Filter
5	48-9590	8	Washer-Lock	26	93-2190	1	Air Cleaner ASM
6	33115-025	8	Screw-HH	27	137-5881	1	Hose-Intake
7	139-0856	1	Mount-Engine	28	2412-92	2	Clamp-Hose
8	125-5244	2	Mount-Engine	29	110-9044	1	Separator-Filter
9	3234-29	6	Screw-HHF	29:1	110-9049	1	Filter-Spin On
10	104-8300	17	Nut-HF, NI	30	3234-9	1	Screw-HHF
11	80-6990	3	Washer-Hardened	31	353-781	2	Fitting-HYD, 90
12	323-13	3	Screw-HH	32	104-7201	2	Nut-HF
13	62-6660	3	Spacer	33	92-2379	5	Clamp-Hose
14	87-5100	3	Washer-Snubbing	34	33103-016	3	Screw-HHF
15	104-8301	4	Nut-HF, NI	35	33104-016	1	Screw-HHF
16	139-6279	1	Shroud - Fan ASM	36	18-2130	1	Clamp
17	3234-36	6	Screw-HHF	37	3253-4	6	Washer-Lock
18	137-5883	1	Tailpipe	38	33014-00	6	Nut-Hex
19	138-4493	1	Hose-Radiator, Upper	39	33104-025	2	Screw-HHF
20	138-4494	1	Hose-Radiator, Lower	40	120-1959	1	Clamp
21	138-4486-03	1	Bracket-Air Cleaner [black]				



Engine, Air Cleaner and Exhaust Assembly (continued)

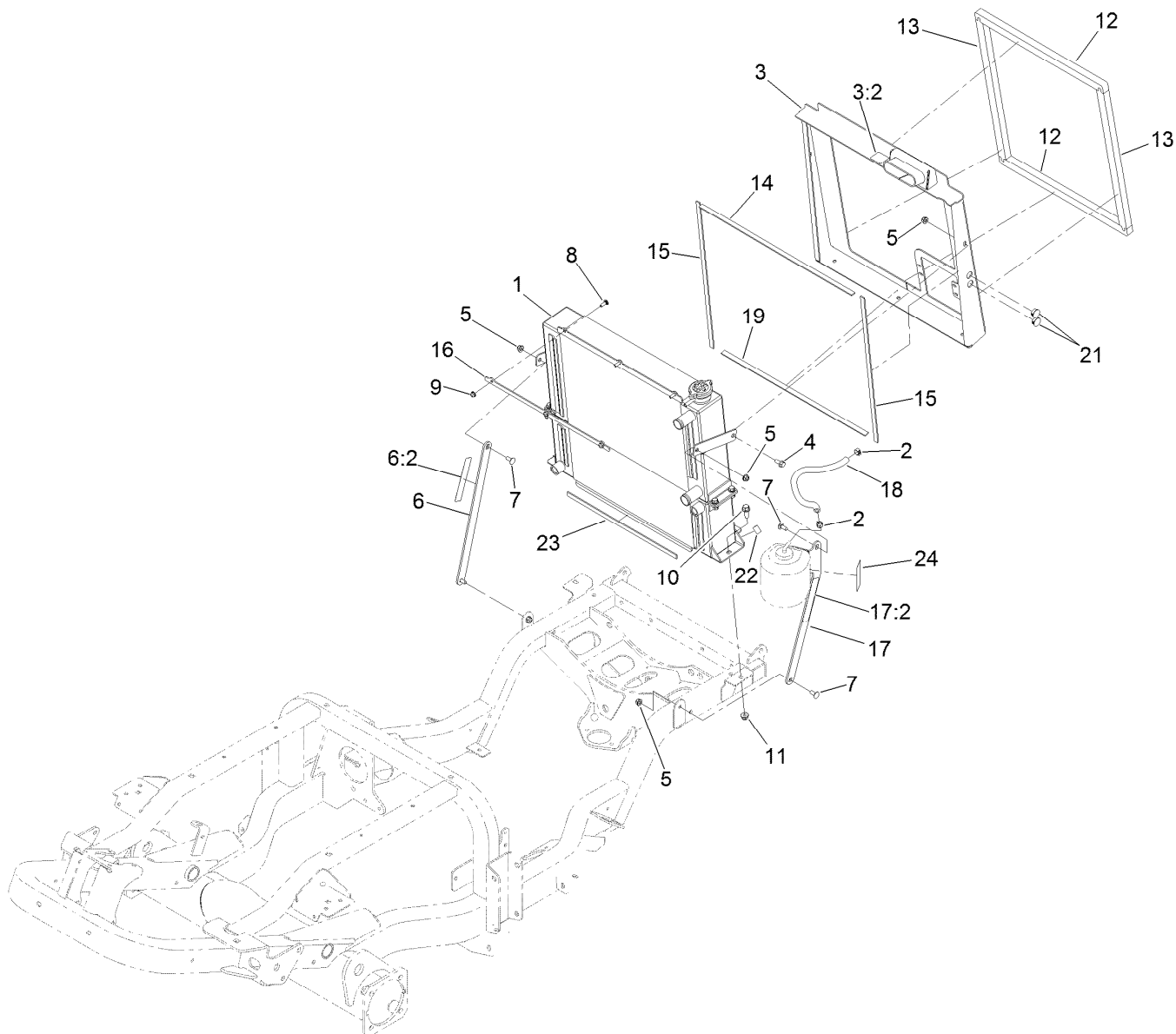
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
41	3234-47	1	Screw-HHF
42	94-1416	1	Adapter-Indicator
43	93-9164	1	Indicator-Mini
44	132-7563	1	Hose-Breather, Transmission
45	110-4112	1	Hose-Fuel
46	3234-4	2	Screw-HHF

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
47	121-5613	1	Pump-Fuel, Electric
48	110-4101	1	Hose-Fuel
49	110-4104	1	Hose-Fuel
50	3255-8	1	Washer-Lock
51	3230-2	4	Bolt-CARR
52	2412-130	1	Clamp-Hose
53	2412-108	1	Clamp-Worm



Air Cleaner Assembly No. 93-2190

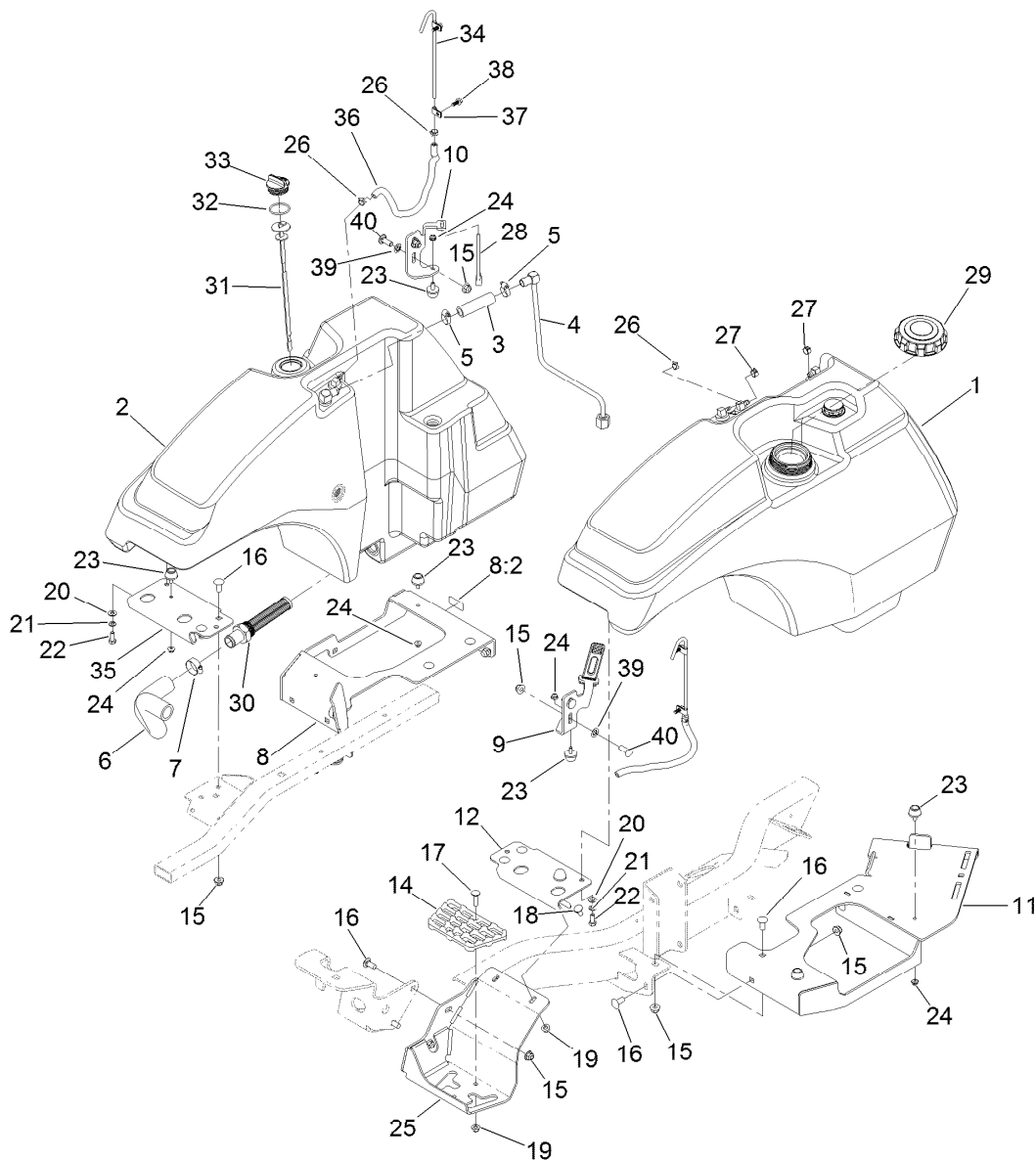
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	108-3811	1	Filter-Air
3	94-3652	1	Cover ASM
3:1	1-643283	2	Latch-Cleaner, Air
4	87-9400	1	Valve-Vacuator
5	285-17	1	Plug-Pipe



Radiator and Cooler Assembly

Ref.	Part Number	Qty.	Description
1	138-7420	1	Radiator/Oil Cooler ASM
2	92-2379	2	Clamp-Hose
3	139-6232	1	Shroud-Cooler ASM
3:2	115-8155	1	Decal-Warning
4	3234-47	2	Screw-HHF
5	104-8300	11	Nut-HF, NI
6	139-6229	1	Strap-Cooler
6:2	93-7272	1	Decal-Warning
7	3230-23	9	Bolt-CARR
8	1-807512	3	Bolt-CARR
9	104-7201	3	Nut-HF
10	3234-42	2	Screw-HHF
11	104-8301	2	Nut-HF, NI

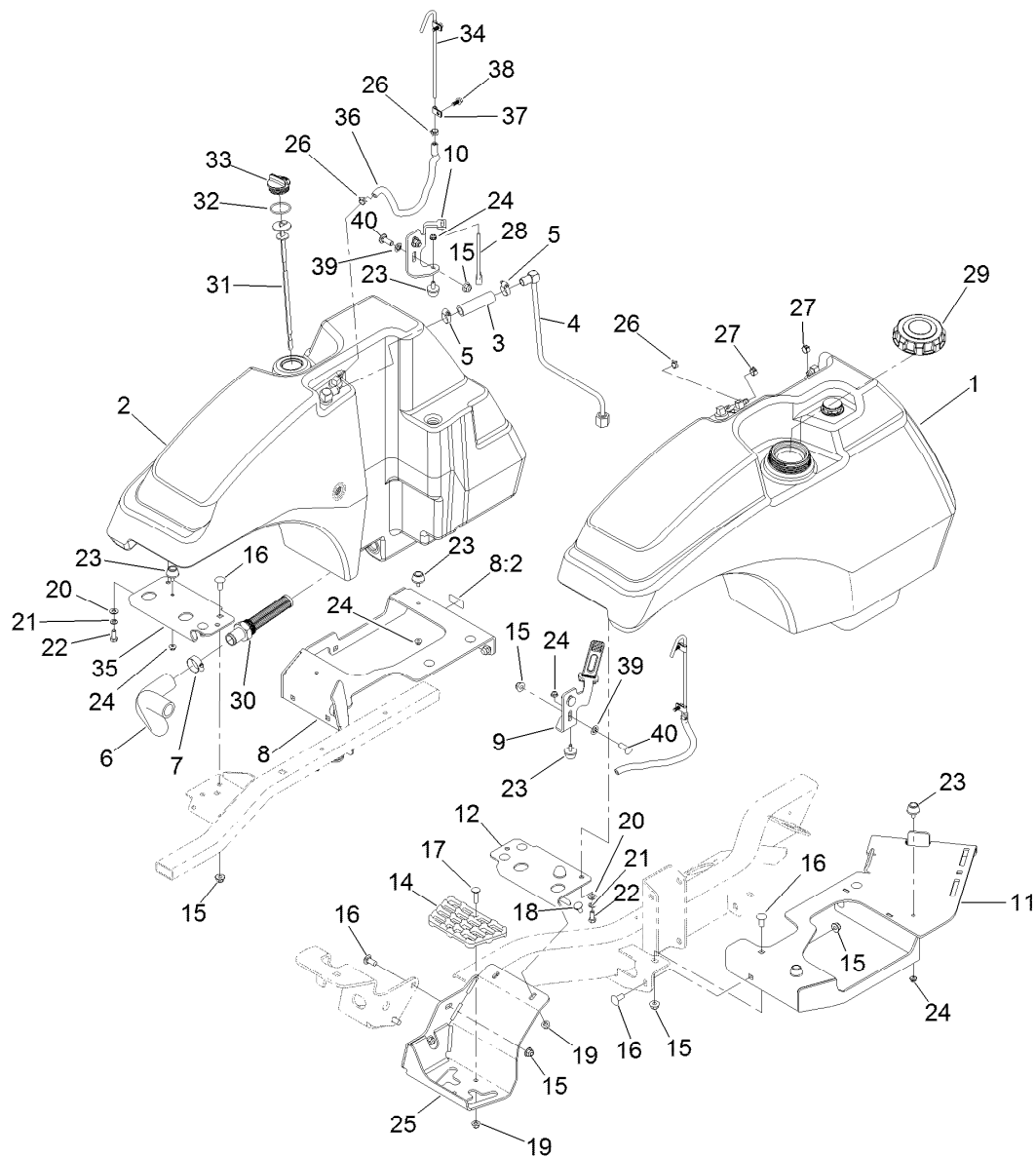
Ref.	Part Number	Qty.	Description
12	138-4410	2	Seal-Foam
13	138-4411	2	Seal-Foam
14	138-4453	1	Foam-Radiator
15	138-4454	2	Foam-Radiator, Side
16	138-4461-03	1	Bracket-Retainer, Shroud
17	139-6230	1	Bracket-Bottle Mount
17:2	93-7272	1	Decal-Warning
18	106-1126	1	Hose-Fuel
19	108-1393	1	Strip-Foam
21	130-8439	2	Plug-Dome
22	140-5841	2	Trim-Cooler
23	130-9182	1	Foam-Radiator, Short
24	144-0472	1	Decal-Coolant Level



Fuel and Hydraulic Tank Assembly

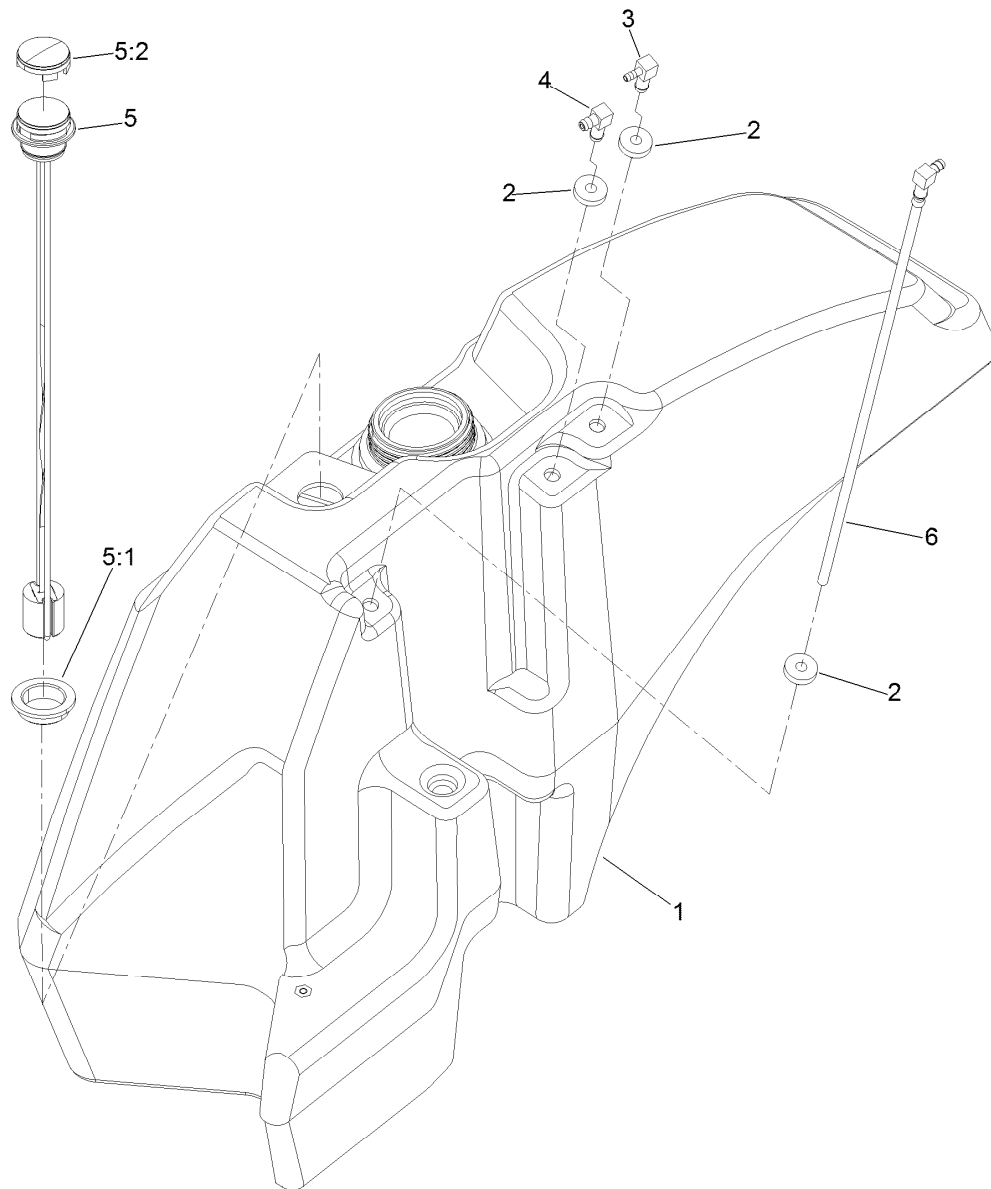
Ref.	Part Number	Qty.	Description
1	138-0291	1	Fuel Tank
2	138-4418	1	Hydraulics Tank ASM
3	114-4920	1	Hose
4	138-7392	1	Hydraulic Tube ASM
5	2412-119	2	Clamp-Hose, Worm Drive
6	138-7361	1	Hose-Suction
7	2412-34	1	Clamp-Hose
8	139-6228	1	Tank Support-Hydraulic
8:2	127-0392	1	Decal-Hot Surface
9	138-0441-03	1	Bracket-Tank Hold Down, LH
10	138-7315-03	1	Bracket-Tank Hold Down, RH
11	138-4404-03	1	Tray-Tank/Battery
12	138-7365-03	1	Bracket-Tank Mount, Front LH
14	126-4781	1	Step-Deck
15	104-8301	19	Nut-HF, NI
16	3231-27	15	Screw-CARR
17	3230-3	1	Screw-CARR
18	3230-23	2	Bolt-CARR

Ref.	Part Number	Qty.	Description
19	104-8300	3	Nut-HF, NI
20	3256-23	2	Washer-Plain
21	3253-4	2	Washer-Lock
22	322-3	2	Screw-HH
23	109-2365	8	Bumper-Rubber
24	104-7201	8	Nut-HF
25	139-0927-01	1	Bracket-Mount, Step
26	2412-98	4	Clamp-Hose
27	92-2379	2	Clamp-Hose
28	131-8402	2	Strap-Down, Hold
29	125-9171	1	Cap-Fuel
30	138-7499	1	Fitting-Strainer
31	138-7388	1	Dipstick
32	94-8166	1	O-Ring
33	93-7498	1	Plug-Plastic
34	139-6252	2	Tube-Vent
35	139-0940-03	1	Bracket-Tank Mount, Front RH
36	139-6253	2	Hose-Fuel
37	2412-72	4	Clip-Closed, Insulated
38	99-6810	4	Screw-HHF



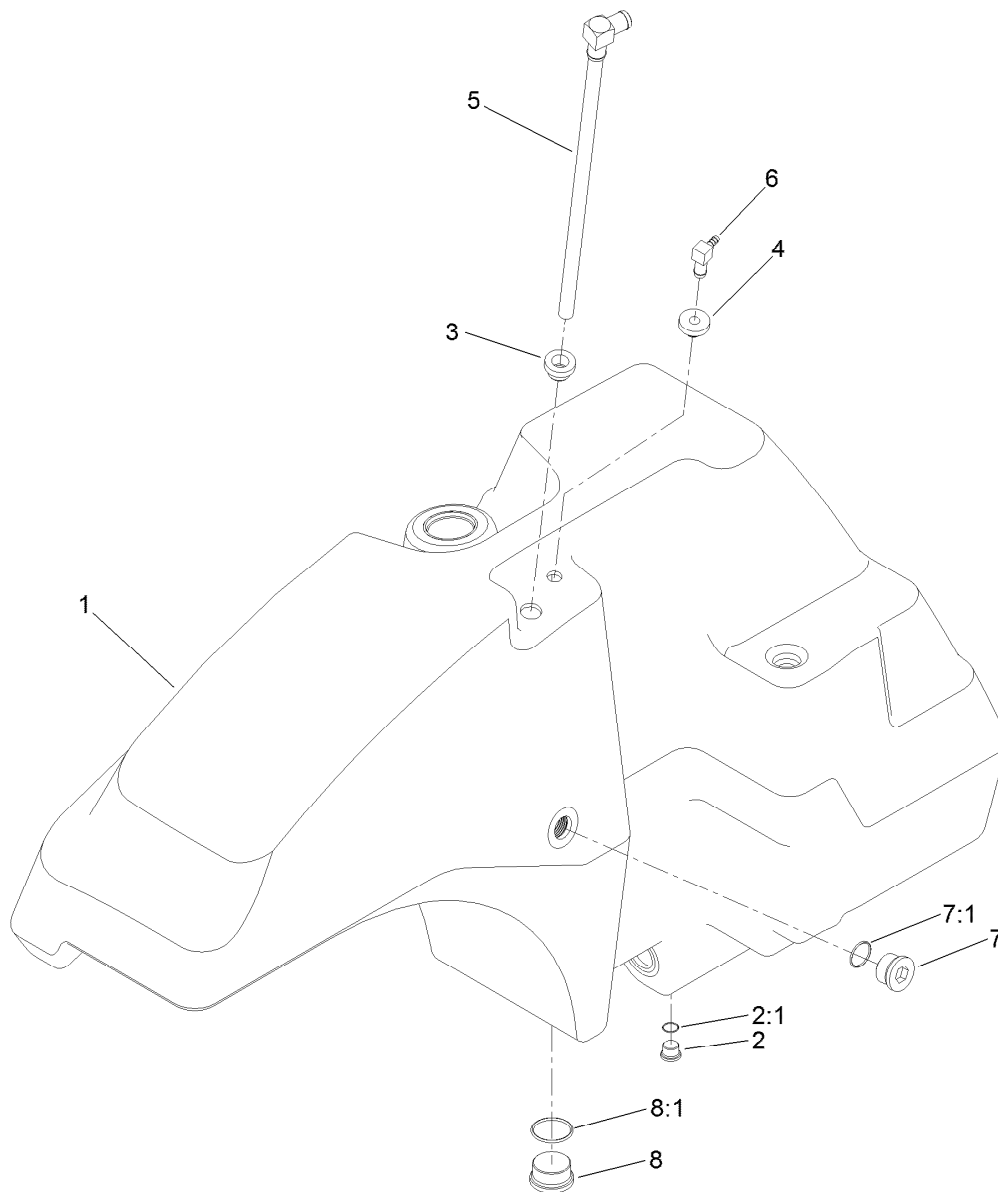
Fuel and Hydraulic Tank Assembly (continued)

Ref.	Part Number	Qty.	Description
39	107-3154	6	Nut-Push
40	3231-22	4	Screw-CARR



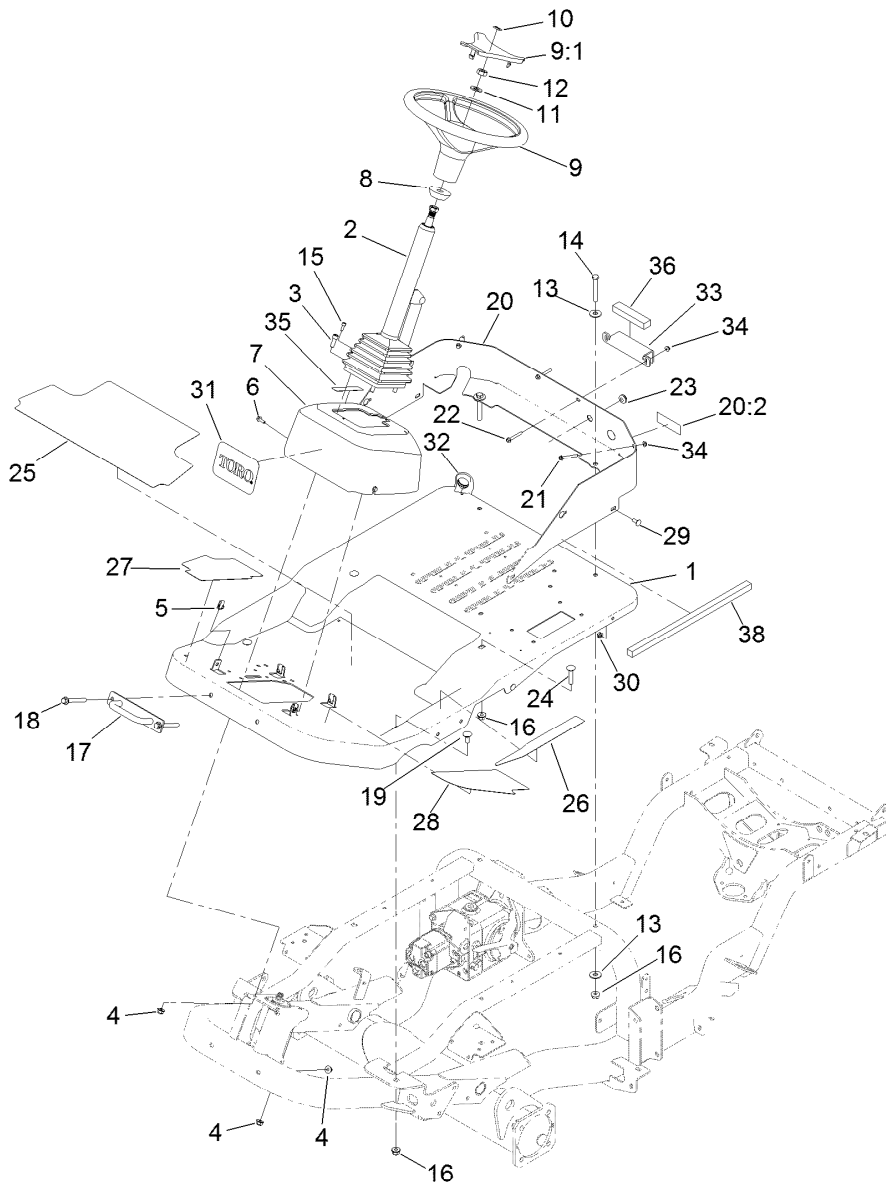
Fuel Tank Assembly No. 138-0291

Ref.	Part Number	Qty.	Description
1	138-7385	1	Fuel Tank W/Inserts ASM
2	46-6560	3	Bushing
3	104-5228	1	Fitting-Elbow, 90 DEG
4	46-6550	1	Fitting-Elbow, 90 DEG
5	139-0872	1	Gauge-Fuel
5:1	119-0508	1	Seal
5:2	117-8404	1	Dial-Gauge
6	138-7389	1	Pipe-Stand



Hydraulic Tank Assembly No. 138-4418

Ref.	Part Number	Qty.	Description
1	138-7386	1	Tank-Hydraulic W/Inserts
2	353-989	1	Plug-Hex, Hollow
2:1	237-42	1	O-Ring
3	104-0790	1	Bushing
4	46-6560	1	Bushing
5	138-7384	1	Tube-Drop
6	104-5228	1	Fitting-Elbow, 90 DEG
7	139-6333	1	Fitting-Plug
7:1	237-81	1	O-Ring
8	105-3921	1	Fitting-Plug
8:1	237-146	1	O-Ring

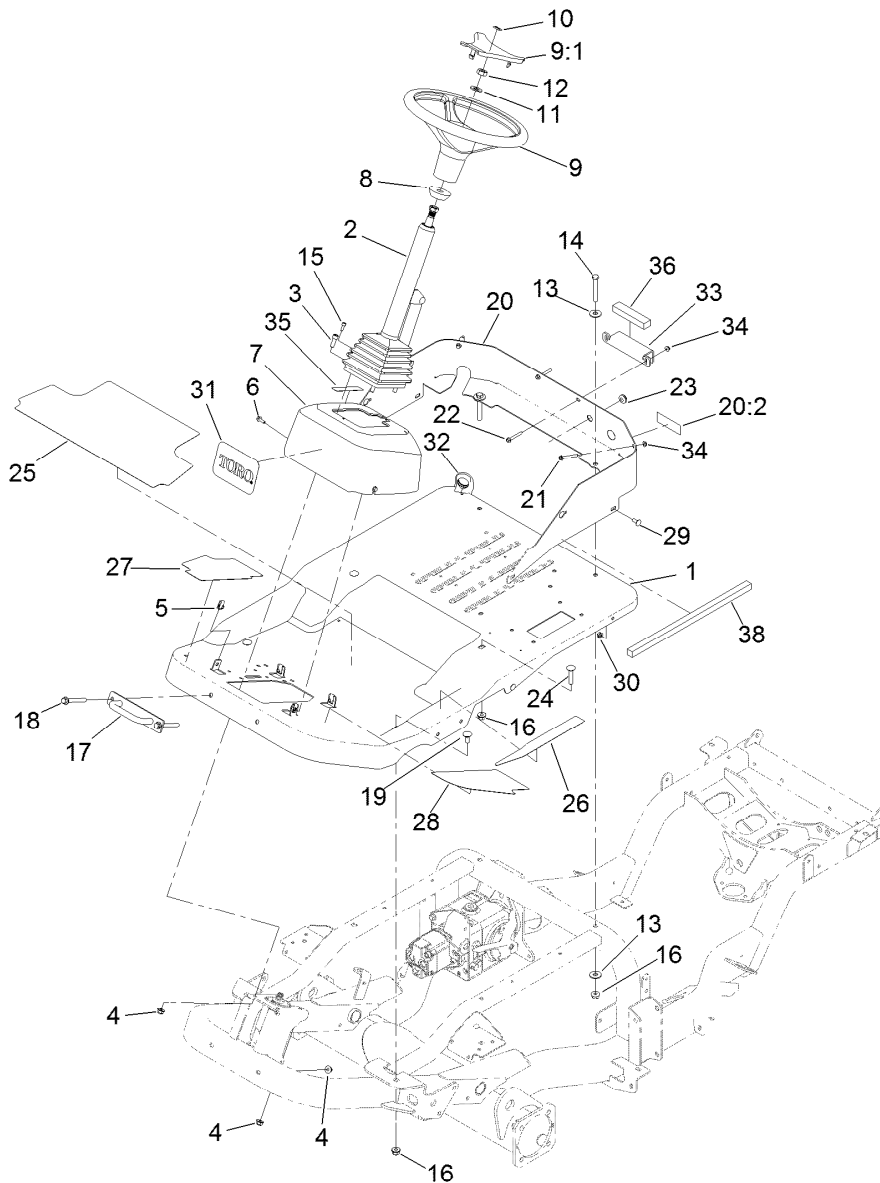


Platform, Steering and Console Assembly

Ref.	Part Number	Qty.	Description
1	138-0300SP	1	Platform-Stamped
2	139-0857	1	Column-Steering, Tilt
3	3274-7	4	Screw-HSH
4	104-8301	6	Nut-HF, NI
5	107069	4	Clip
6	99-6810	4	Screw-HHF
7	138-7494	1	Cover-Steering
8	93-5429	1	Collar-Foam
9	98-1471	1	Wheel-Steering
9:1	98-1468	1	Cover-Wheel, Steering ●
10	98-1459	1	Decal
11	3256-27	1	Washer-Flat
12	3296-33	1	Nut-Lock, NI
13	3256-40	4	Washer-Flat
14	324-12	2	Screw-HH
15	105-2409	4	Screw-HSH
16	114-8417	6	Nut-HF, NI
17	138-0288	1	Bracket-Down, Tie

Ref.	Part Number	Qty.	Description
18	3234-41	2	Screw-HHF
19	3232-1	2	Screw-CARR
20	139-6233	1	Plate-Firewall, Lower
20:2	132-1316	2	Decal-Danger, Belt
21	125-4287	2	Screw-HHF
22	3234-34	2	Screw-HHF
23	1-633630	1	Grommet
24	3232-5	2	Screw-CARR
25	139-0858	1	Tread-Foot, Main
26	139-0859	1	Tread-Foot, Side
27	139-0885	1	Tread-Foot, Front RH
28	139-0886	1	Tread-Foot, Front LH
29	3230-23	4	Bolt-CARR
30	104-8300	4	Nut-HF, NI
31	105-1217	1	Decal
32	139-1972	1	Plug-Harness, Firewall
33	139-2166-03	1	Bracket-Hood Support
34	104-7201	4	Nut-HF

● Not illustrated

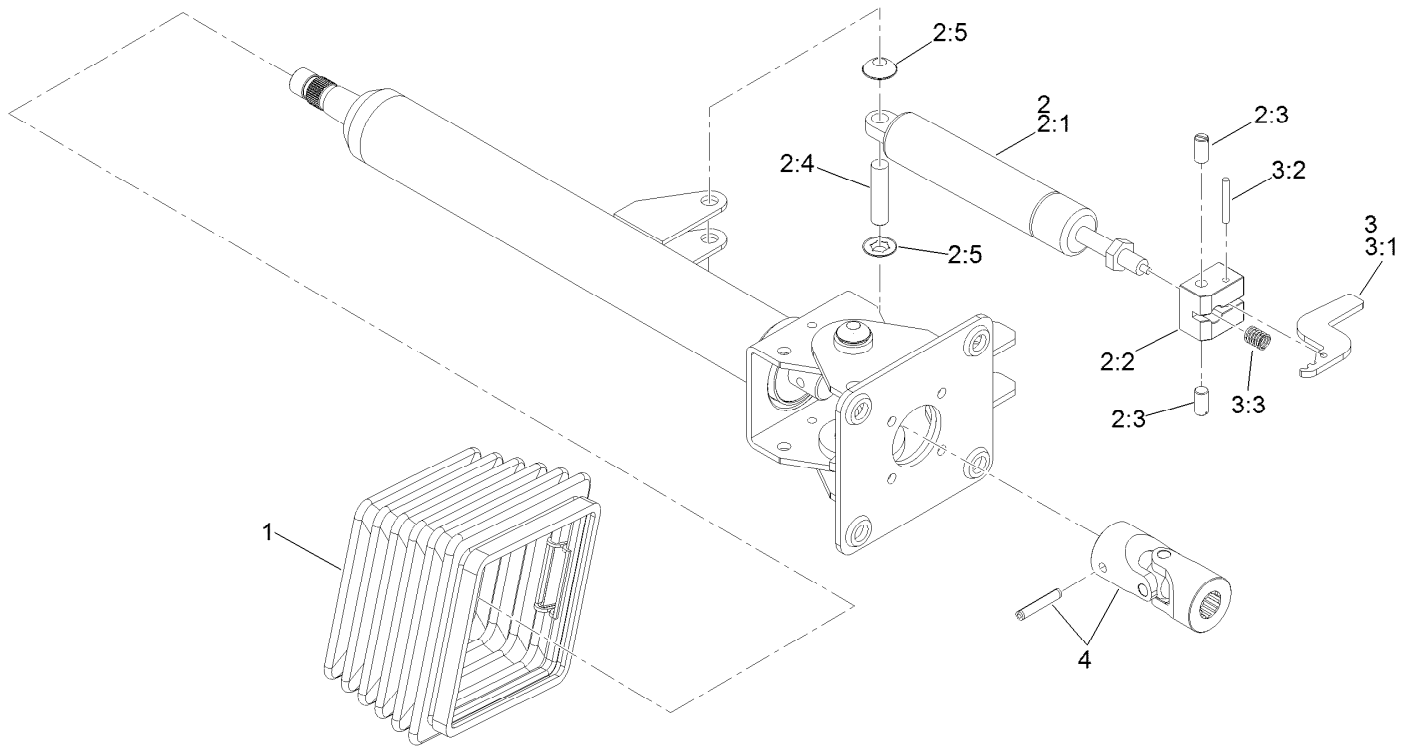


Platform, Steering and Console Assembly (continued)

Ref.	Part Number	Qty.	Description
35	140-1460	1	Decal-Traction Pedal

Ref.	Part Number	Qty.	Description
36	139-6202	1	Foam-Strip
38	139-6207	1	Foam-Strip

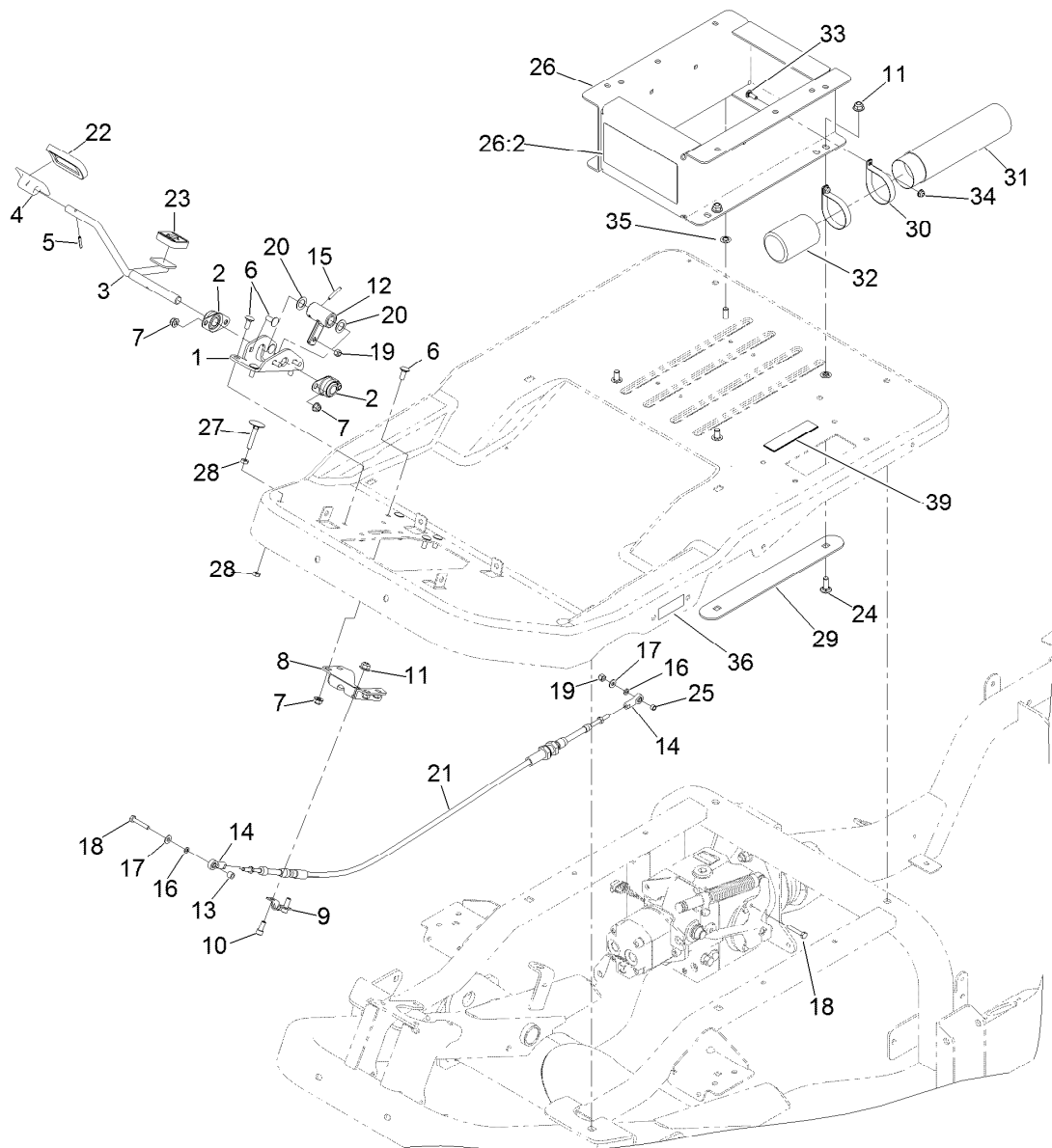
● Not illustrated



Steering Column Assembly No. 139-0857

Ref.	Part Number	Qty.	Description
1	110-6462	1	Bellows-Rubber
2	110-6463	1	Cylinder Service Kit
2:1		1	Cylinder-Gas ●
2:2		1	Block-Pedal ●
2:3		2	Bolt ●
2:4		1	Pin ●
2:5		2	Washer-Lock ●
3	136-4385	1	Pedal Service Kit
3:1		1	Pedal ●
3:2		1	Pin ●
3:3		1	Spring ●
4	120-6256	1	Universal Joint Kit

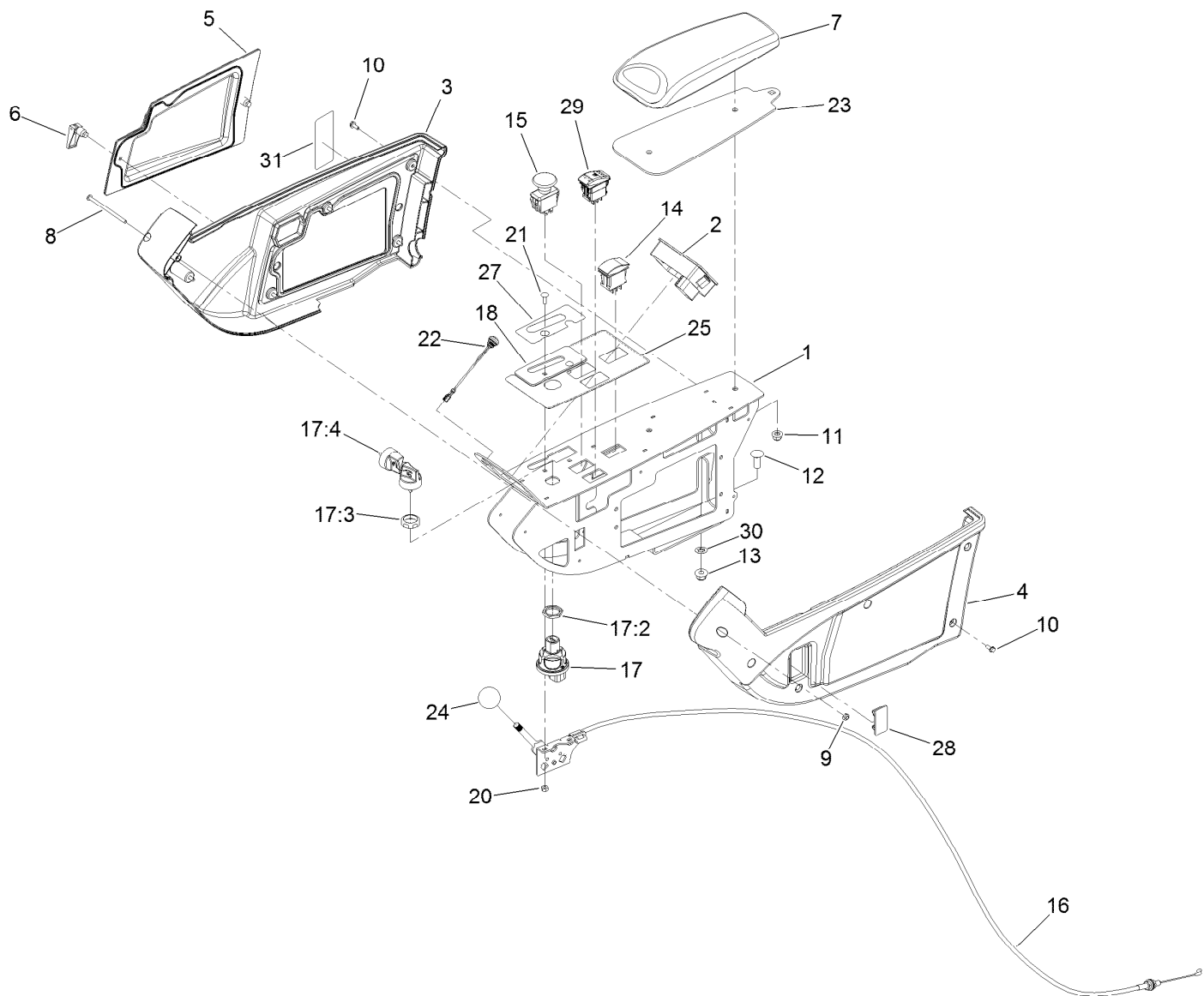
● Not serviced separately



Traction Pedal Assembly

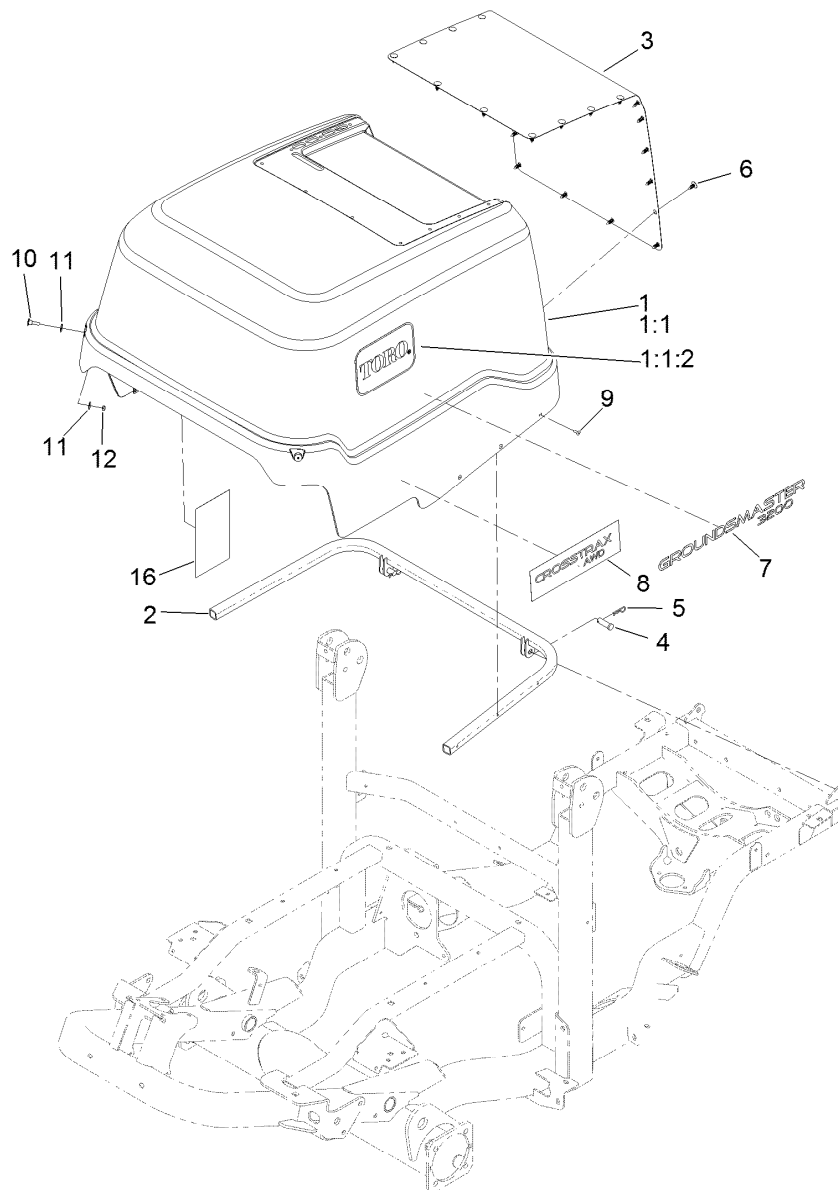
Ref.	Part Number	Qty.	Description
1	138-7477-01	1	Bracket-Pedal, Traction
2	256-236	2	Bearing-Mount, Flange
3	138-4594	1	Pedal-Traction
4	117-9507	1	Pedal-Accelerator
5	32121-45	1	Pin-Spring
6	3230-23	12	Bolt-CARR
7	104-8300	12	Nut-HF, NI
8	138-7446-01	1	Bracket-Cable, Traction
9	93-2092	1	Clamp-Cable
10	3274-10	2	Screw-HSH
11	104-8301	6	Nut-HF, NI
12	117-5199	1	Hub-Pedal, Traction
13	66-8010	1	Spacer
14	2411-41	2	Rod End-Ball Joint
15	32121-6	1	Pin-Roll, Slotted
16	33093-00	2	Washer-Flat
17	3256-22	2	Washer-Flat
18	321-9	2	Screw-HH
19	3296-42	2	Nut-Lock, NI

Ref.	Part Number	Qty.	Description
20	137-2601	2	Washer
21	137-2568	1	Traction-Cable
22	74-9100	1	Pad-Pedal, Forward
23	74-9110	1	Pad-Pedal, Reverse
24	3231-22	4	Screw-CARR
25	130-9691	1	Spacer
26	139-6221	1	Seat Box ASM
26:2	139-6215	1	Decal-Warning
27	115-8240	1	Screw-Elevator
28	3218-2	2	Nut-Jam
29	138-7422-01	2	Strip-Mount, Seat
30	107-1865	2	R-Clamp
31	104-7050	1	Tube-Manual
32	104-7048	1	Cap-Housing
33	1-807512	2	Bolt-CARR
34	104-7201	2	Nut-HF
35	107-3154	4	Nut-Push
36	106-9206	2	Decal-Torque, Wheel
39	133-8062	1	Decal-Arrestor, Spark



Control Console Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	133-6406-03	1	Panel	17	121-5159	1	Ignition Switch ASM
2	132-9751	1	Tdm 2001	17:2	121-5160	1	Nut-Hex
3	108-7605	1	Cover-RH	17:3	121-5161	1	Nut-Face
4	108-7604	1	Cover-LH	17:4	121-5162	1	Set-Key, Ignition
5	108-7616	1	Panel-Access	18	137-2510	1	Cover-Throttle, Lever
6	74-5950	2	Latch-Swell	20	3296-2	2	Nut-Lock, NI
7	131-9637	1	Armrest-Quick Find	21	1-807533	2	Bolt-CARR
8	3250-22	1	Screw-PPH	22	136-9678	1	Switch-Pushbutton
9	3296-12	1	Nut-Lock, NI	23	138-4548-03	1	Plate-Spacer, Console Pad
10	32144-112	10	Screw-HWH	24	1-603175	1	Knob-Ball
11	104-8300	2	Nut-HF, NI	25	138-7471	1	Decal-Console
12	3231-22	2	Screw-CARR	27	138-7473	1	Decal-Throttle
13	104-8301	2	Nut-HF, NI	28	99-7420	1	Plug-Hole
14	100-1535	1	Switch-Rocker, (On)-Off-(On)	29	110-0811	1	Switch-Rocker On-None-(On)
15	93-9999	1	Switch-PTO	30	107-3154	2	Nut-Push
16	138-4549	1	Cable-Throttle	31	140-3125	1	Decal-Fuse

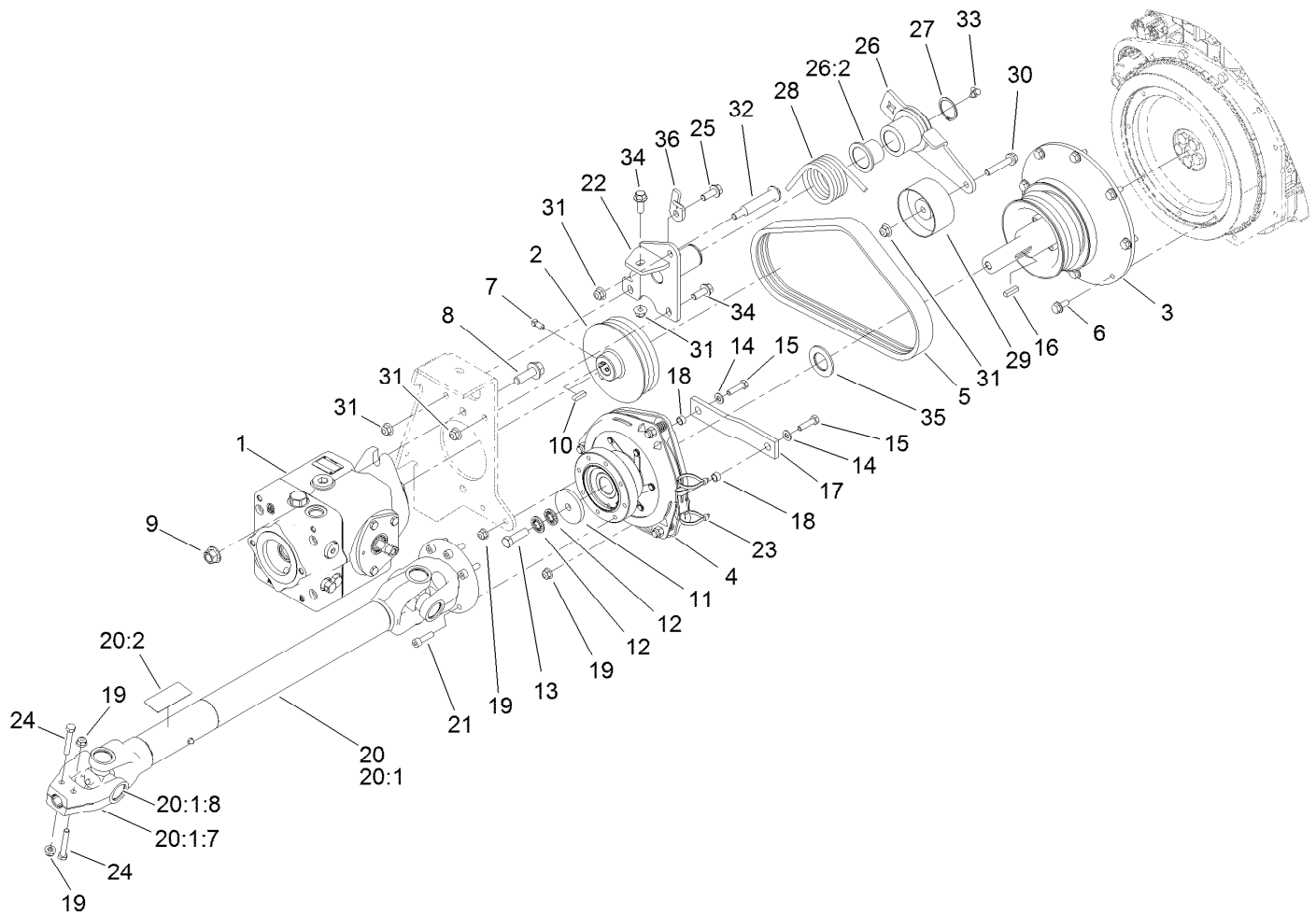


Hood Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	138-7330SP	1	Hood	5	3290-467	2	Pin-Hair
1:1		1	Hood ASM ■	6	117-2382	24	Plug-Plastic
1:1:2	62-7400	2	Decal	7	139-6151	2	Decal-Identification
1:2	139-6225	1	Tape-Heat, Hood Front ●	8	110-8859	2	Decal
1:3	139-6226	1	Tape-Heat, Hood Rear ●	9	114439	10	Rivet-Blind
1:4	139-6227	1	Tape-Heat, Hood Side ●	10	139-0855	2	Screw-Countersunk, Oval
2	138-7331-03	1	Support-Hood	11	3256-2	4	Washer-Flat
3	138-7474-03	1	Screen-Cooler	12	3296-56	2	Nut-Lock, NI
4	283-68	2	Pin-Clevis	16	139-6217	1	Decal-Service

● Not illustrated

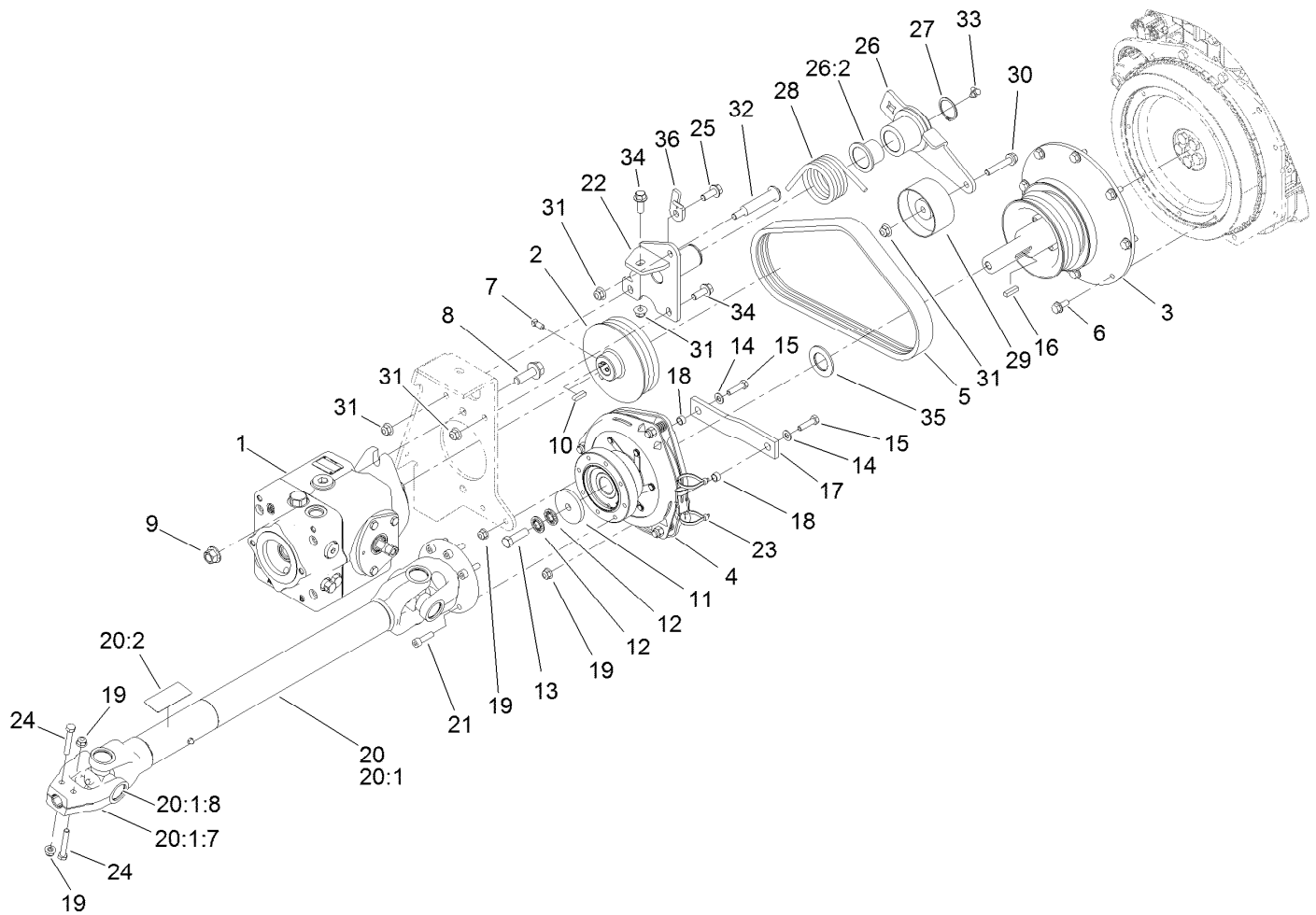
■ Not serviced separately



Hydraulic PTO Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	138-0305	1	Variable Piston Pump ASM	19	104-8300	5	Nut-HF, NI
2	139-6257	1	Pulley-3/3V	20	139-6292	1	Driveshaft ASM
3	139-6258	1	Stubshaft-3/3V	20:1		1	Shaft-Drive ●
4	139-6165	1	Clutch	20:1:7	144-0468	1	Yoke-End, Splined
5	139-6259	1	Belt-3/3V	20:1:8	144-0550	2	Bearing-Cross Joint
6	138-0690	8	Screw-HH	20:2	139-6304	1	Decal-Danger, Entanglement
7	1-803022	2	Screw-Set	21	144-0452	6	Screw-Hex Socket
8	100-6116	2	Screw-HHF	22	140-3091	1	Idler Pivot ASM
9	99-5107	2	Nut-Lock	23	3290-378	2	Tie-Cable
10	94-3645	1	Key	24	112-3305	2	Screw-HH
11	139-6238	1	Washer	25	3234-24	1	Screw-HHF
12	1-603610	2	Washer-Spring	26	140-3100	1	Idler Arm ASM
13	109-9761	1	Screw-HH	26:2	93-4510	2	Bushing-Caster
14	3256-23	2	Washer-Plain	27	32120-84	1	Ring-Snap, External
15	322-6	2	Screw-HH	28	140-3102	1	Spring-Torsion
16	1-807259	1	Key	29	140-3101	1	Pulley-Flat
17	139-6278	1	Strap-Clutch Stop	30	108-3742	1	Screw-HHF
18	65-9820	2	Spacer				

● Not serviced separately

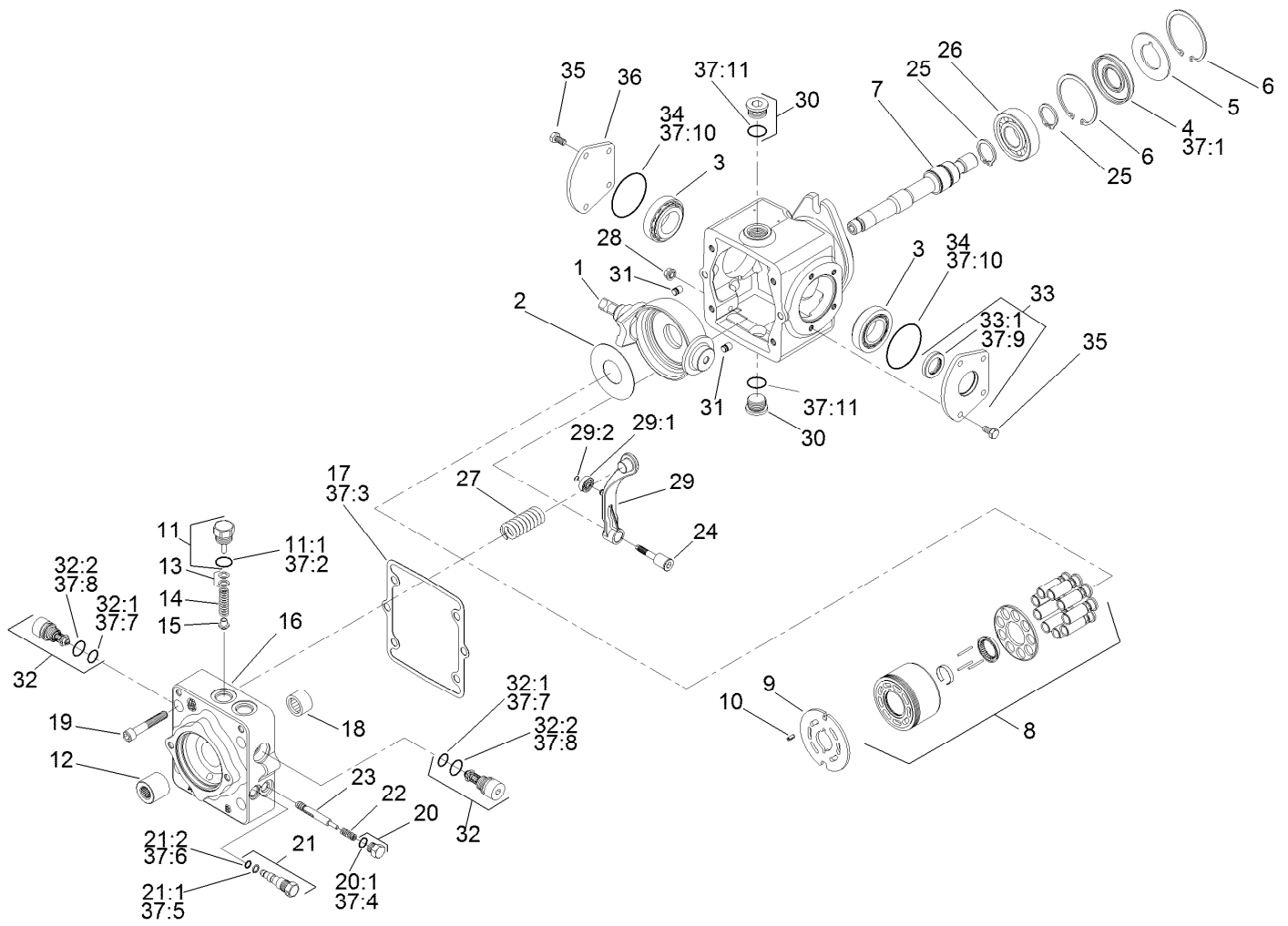


Hydraulic PTO Assembly (continued)

Ref.	Part Number	Qty.	Description
31	104-8301	5	Nut-HF, NI
32	112-3977	1	Bolt-Shoulder
33	302-40	1	Fitting-Grease, 90 DEG

Ref.	Part Number	Qty.	Description
34	3234-42	2	Screw-HHF
35	139-6239	1	Washer
36	144-0477	1	Tab-Spring Retainer

● Not serviced separately

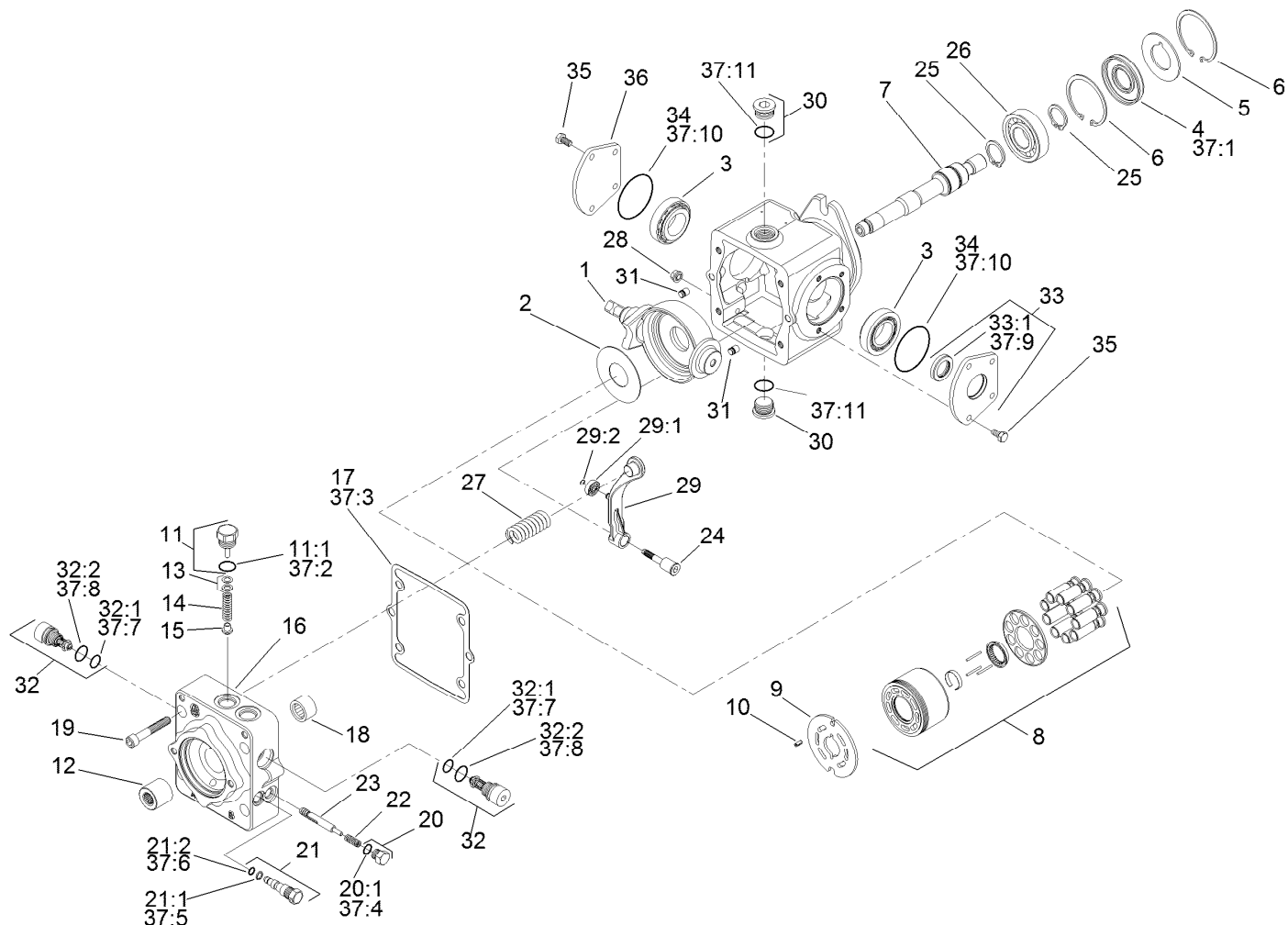


Variable Piston Pump Assembly No. 138-0305

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	140-3111	1	Plate-Swash	18	75-0500	1	Bearing-Needle
2	75-0400	1	Plate-Thrust	19	110-6489	4	Screw
3	110-6483	2	Bearing Kit	20	94-9415	2	Plug ASM
4	110-6471	1	Seal-Lip	20:1		1	O-Ring ■
5	95-4400	1	Washer-Backup	21	107-4364	1	Bypass Valve ASM
6	131-8616	2	Ring-Retaining	21:1	25-2630	1	Ring-Back Up
7	140-3113	1	Shaft	21:2	110-6498	1	O-Ring
8	110-6472	1	Cylinder Block Kit ASM	22	140-3116	2	Spring
9	140-3114	1	Plate-Valve, CW	23	110-6492	1	Spool-Loop, Flush
10	131-3800	1	Pin-Slotted	24	110-6493	1	Pivot-Return, Neutral
11	110-6486	1	Plug-Relief, Charge	25	125-5280	2	Ring-Retaining
11:1	28-3570	1	O-Ring	26	75-0460	1	Bearing-Ball
12	140-3122	1	Coupling	27	140-3117	1	Spring-Neutral Return
13	140-3115	1	Shim Kit	28	110-6496	1	Nut-Seal
14	110-6474	1	Spring	29	110-6497	1	Neutral Return Arm ASM
15	110-6475	1	Poppet	29:1	110-6494	1	Bearing-Cam
16	115-8087	1	Cap-End	29:2	110-3056	1	Ring-Retaining
17	110-6476	1	Gasket-Cap, End	30	69-3130	2	Plug

● Not illustrated

■ Not serviced separately



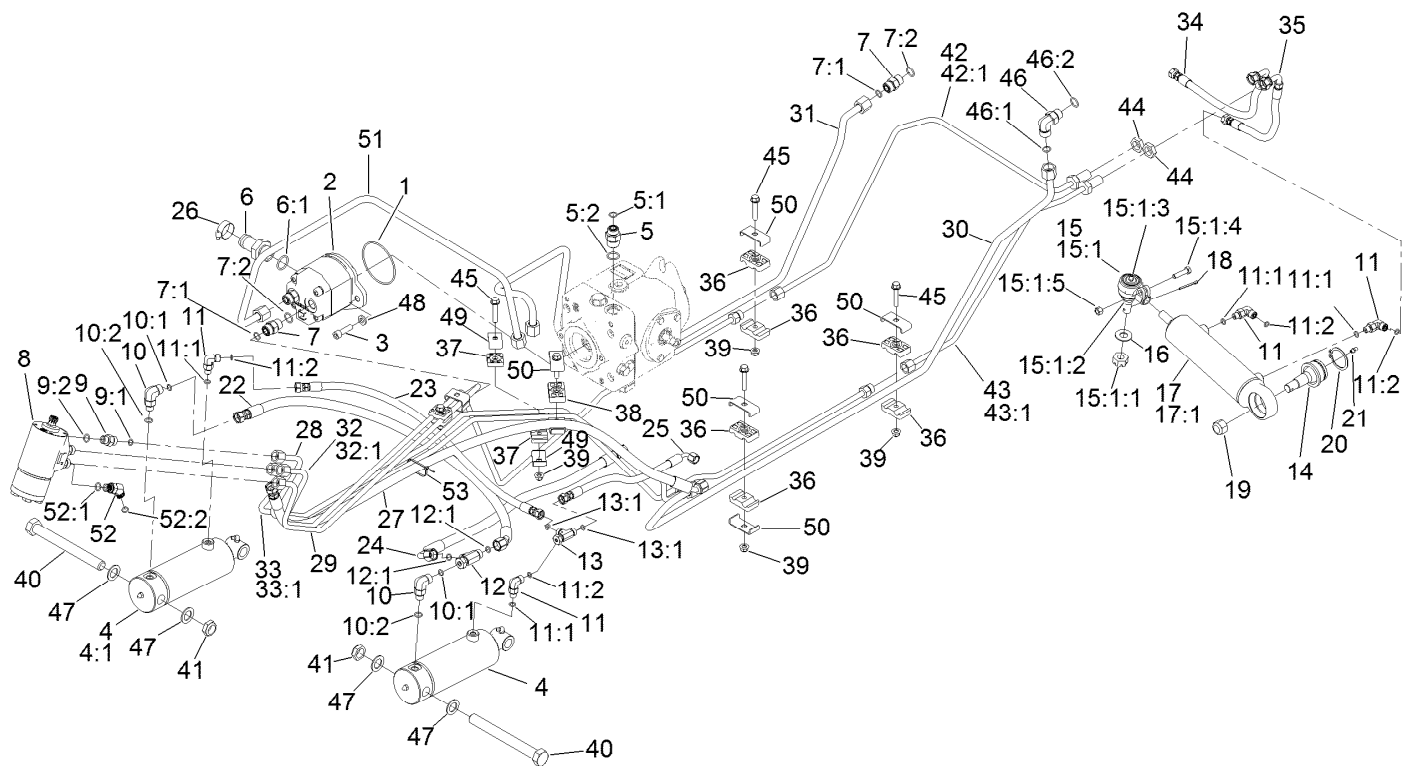
Variable Piston Pump Assembly No. 138-0305 (continued)

Ref.	Part Number	Qty.	Description
31	112-0158	2	Pin
32	110-6477	2	Valve-Relief
32:1	75-0240	1	O-Ring
32:2	84-0560	1	O-Ring
33	110-6499	1	Trunnion Cover ASM
33:1	110-6478	1	Seal-Lip
34	84-0430	2	O-Ring
35	112-0151	8	Screw
36	84-0440	1	Cover-Trunnion
37	110-6481	1	Seal Kit ●
37:1	110-6471	1	Seal-Lip

Ref.	Part Number	Qty.	Description
37:2	28-3570	1	O-Ring
37:3	110-6476	1	Gasket-Cap, End
37:4	131-8631	2	O-Ring
37:5	25-2630	1	Ring-Back Up
37:6	110-6498	1	O-Ring
37:7	75-0240	2	O-Ring
37:8	84-0560	2	O-Ring
37:9	110-6478	1	Seal-Lip
37:10	84-0430	2	O-Ring
37:11	131-8614	2	O-Ring

● Not illustrated

■ Not serviced separately

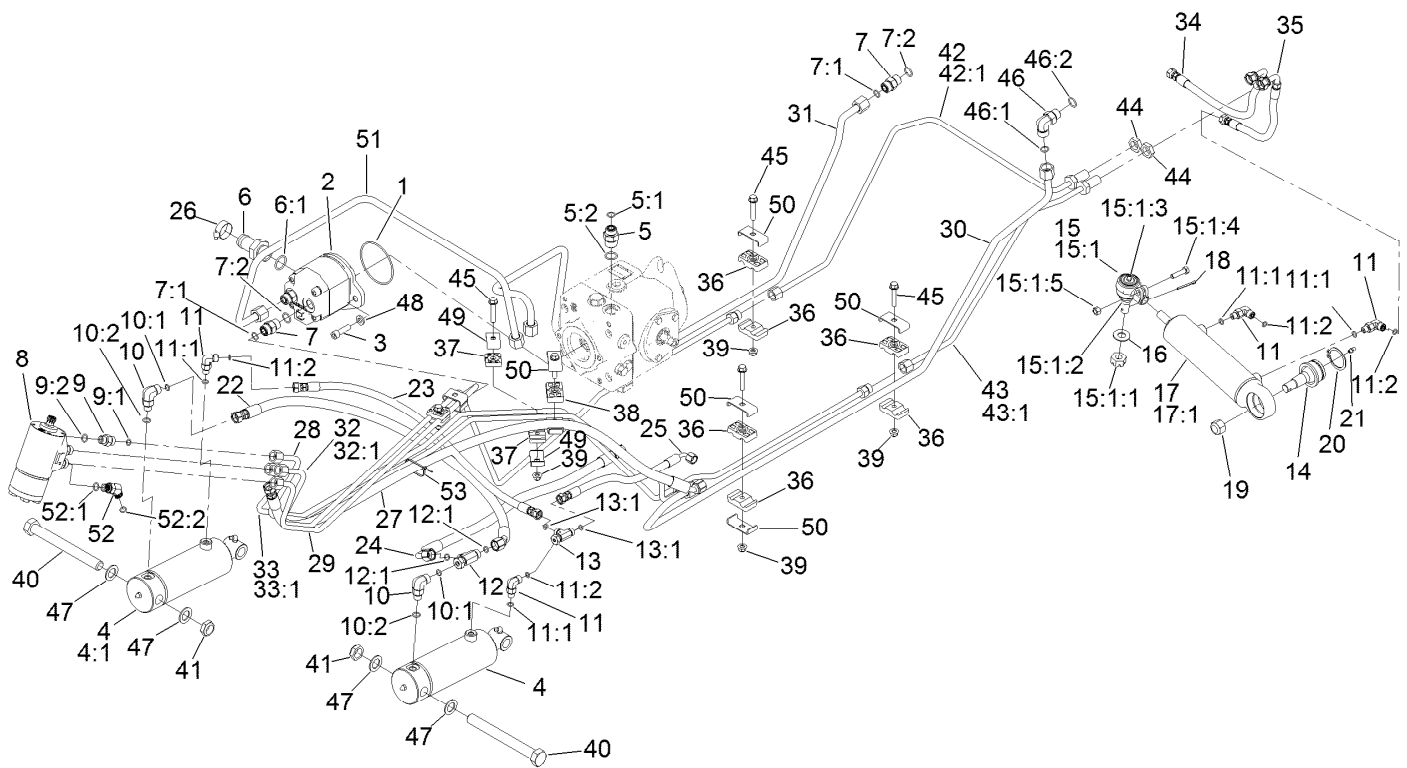


Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	237-161	1	O-Ring
2	138-0321	1	Pump-Gear
3	3274-1	2	Screw-HSH
4	139-0854	2	Cylinder-Hydraulic
4:1	140-3110	1	Seal Kit
5	340-6	1	Fitting-Straight
5:1	237-30	1	O-Ring
5:2	237-80	1	O-Ring
6	99-3017	1	Fitting
6:1	237-81	1	O-Ring
7	340-4	3	Fitting-Straight
7:1	237-30	1	O-Ring
7:2	237-79	1	O-Ring
8	114-8119	1	Steering Valve ASM
9	340-2	4	Fitting-Straight
9:1	237-22	1	O-Ring
9:2	237-42	1	O-Ring
10	340-77	2	Fitting-Elbow, 90 DEG

Ref.	Part Number	Qty.	Description
10:1	237-22	1	O-Ring
10:2	237-42	1	O-Ring
11	340-132	4	Fitting-Elbow, 90 DEG
11:1	237-78	1	O-Ring
11:2	237-21	1	O-Ring
12	340-115	1	Fitting-Tee
12:1	237-22	2	O-Ring
13	340-151	1	Fitting-Tee
13:1	237-21	2	O-Ring
14	106-6774	1	Joint-Ball
15	106-6895-03	1	Ball Joint ASM
15:1		1	Joint-Ball ●
15:1:1	32136-13	1	Nut-SHH
15:1:2	106-6896	1	Seal
15:1:3	302-5	1	Fitting-Grease
15:1:4	3210-7	1	Screw-HH
15:1:5	32152-5	1	Nut-Hex
16	69-8980	1	Washer

● Not serviced separately

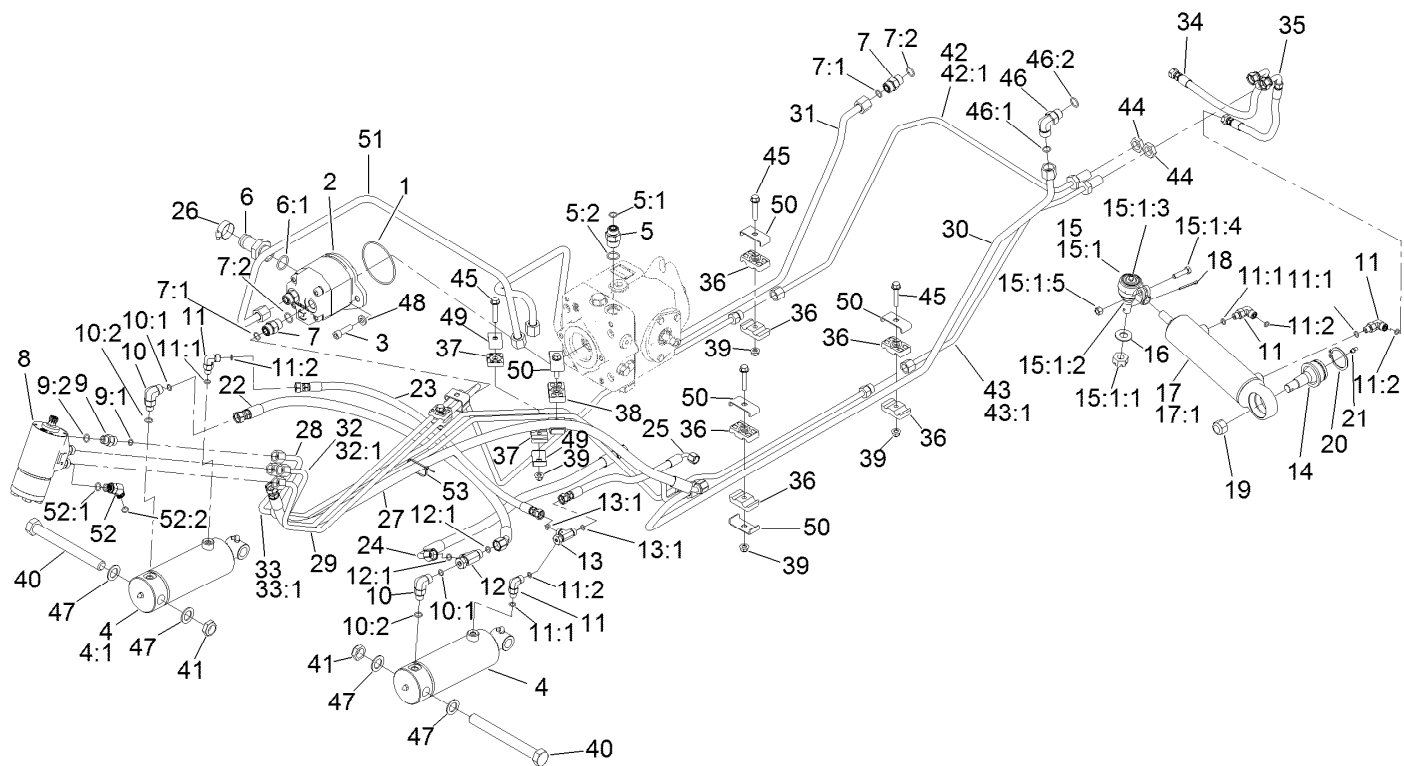


Hydraulic Assembly (continued)

Ref.	Part Number	Qty.	Description
17	139-6277	1	Steering Cylinder
17:1	140-3120	1	Seal-Kit
18	3272-12	1	Pin-Cotter
19	3220-6	2	Nut-Jam
20	32151-104	1	Ring-Retaining, External
21	302-5	1	Fitting-Grease
22	137-5844	1	Hose ASM
23	137-5845	1	Hose ASM
24	137-5846	1	Hose ASM
25	137-5847	1	Hose ASM
26	2412-34	1	Clamp-Hose
27	140-3097	1	Hose ASM
28	138-0331	1	Hydraulic Tube ASM
29	138-0332	1	Hydraulic Tube ASM
30	138-7448	1	Hydraulic Tube ASM
31	138-7447	1	Hydraulic Tube ASM
32	138-0333	1	Hydraulic Tube ASM
32:1	237-22	1	O-Ring

Ref.	Part Number	Qty.	Description
33	138-0336	1	Hydraulic Tube ASM
33:1	237-22	1	O-Ring
34	115-0383	1	Hose ASM
35	137-2584	1	Hose ASM
36	56-7972	8	Clamp-Tube
37	56-7973	4	Clamp-Tube
38	56-7970	2	Clamp-Tube
39	104-8300	7	Nut-HF, NI
40	328-23	2	Screw-HH
41	HDW02059	2	Nut-Hex
42	138-0343	1	Hydraulic Tube ASM
42:1	237-22	1	O-Ring
43	138-0344	1	Hydraulic Tube ASM
43:1	237-22	1	O-Ring
44	340-70	2	Nut-Lock
45	3230-5	7	Bolt-CARR
46	340-98	1	Fitting-Elbow, 90 DEG
46:1	237-79	1	O-Ring

● Not serviced separately

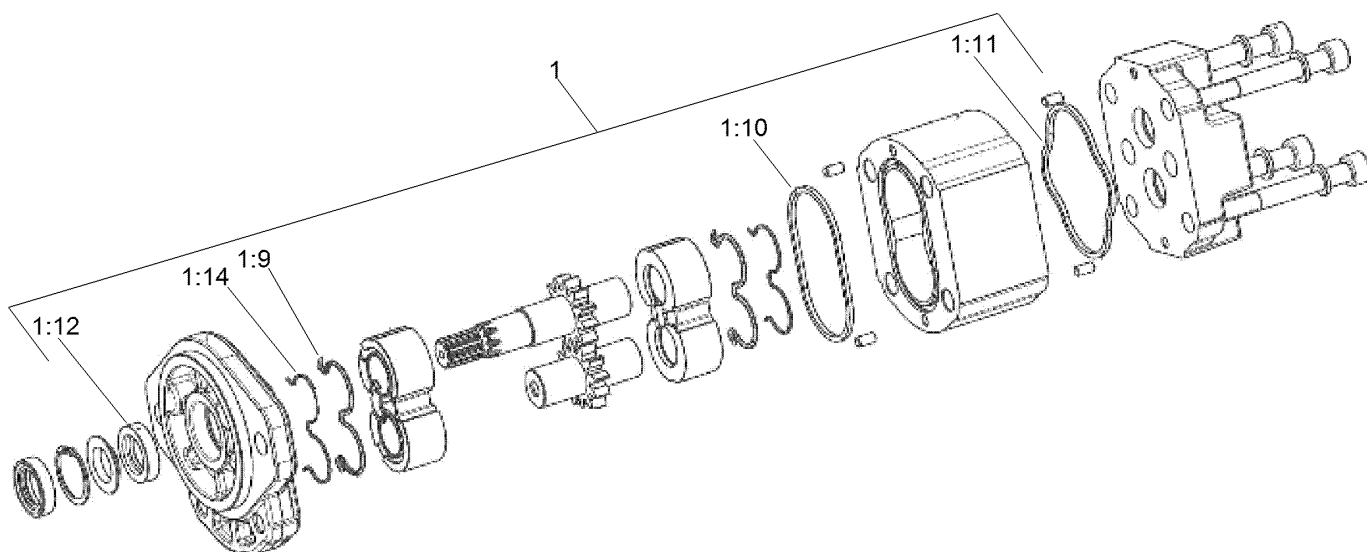


Hydraulic Assembly (continued)

Ref.	Part Number	Qty.	Description
46:2	237-30	1	O-Ring
47	126-7888	4	Washer-Nylon
48	139-6293	2	Washer
49	119-1418	4	Plate-Clamp, Short
50	119-1419	8	Plate-Clamp

Ref.	Part Number	Qty.	Description
51	138-0342	1	Hydraulic Tube ASM
52	340-87	1	Fitting-Elbow, 45 DEG
52:1	237-22	1	O-Ring
52:2	237-42	1	O-Ring
53	3290-378	1	Tie-Cable

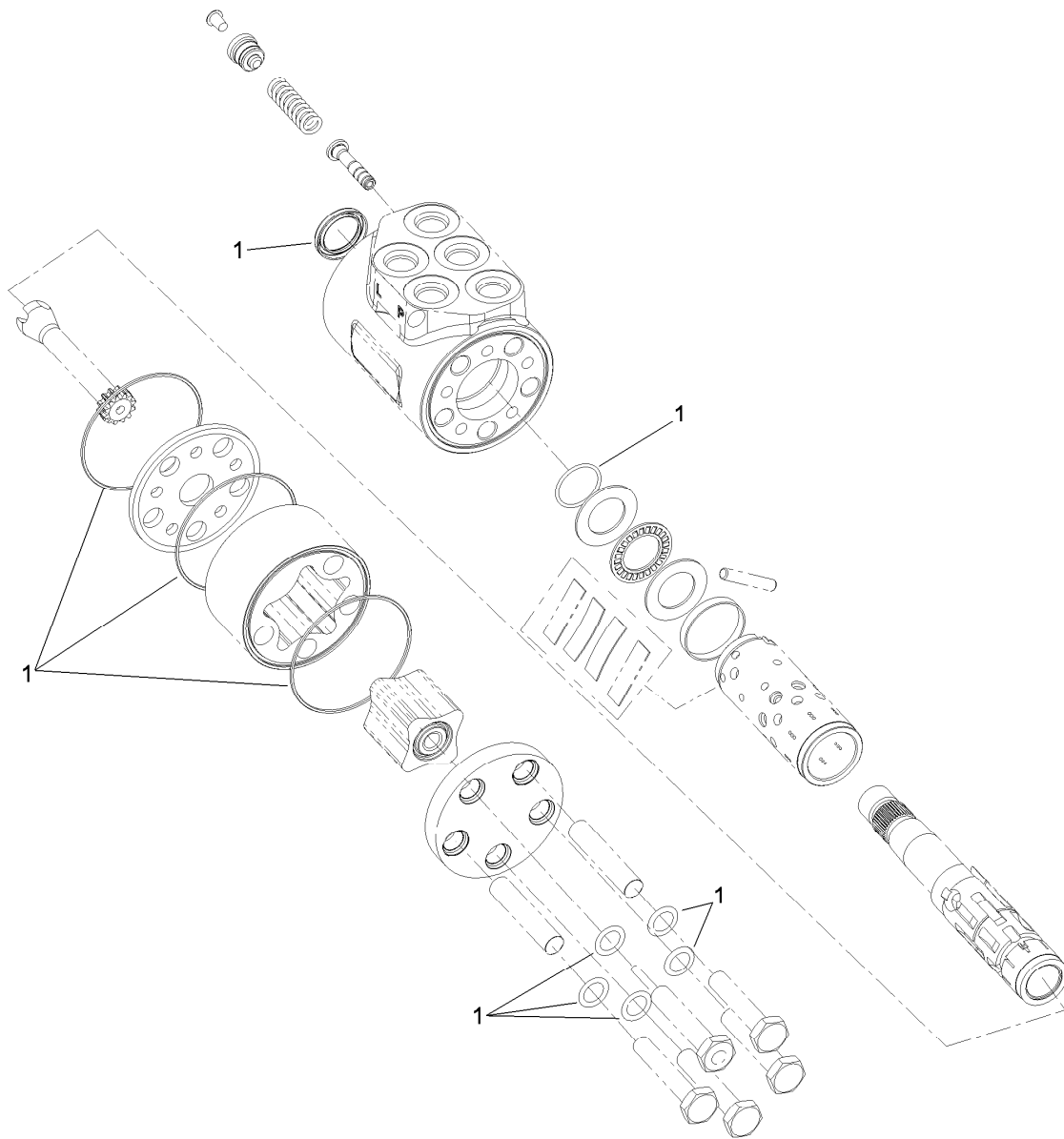
● Not serviced separately



Gear Pump Assembly No. 138-0321

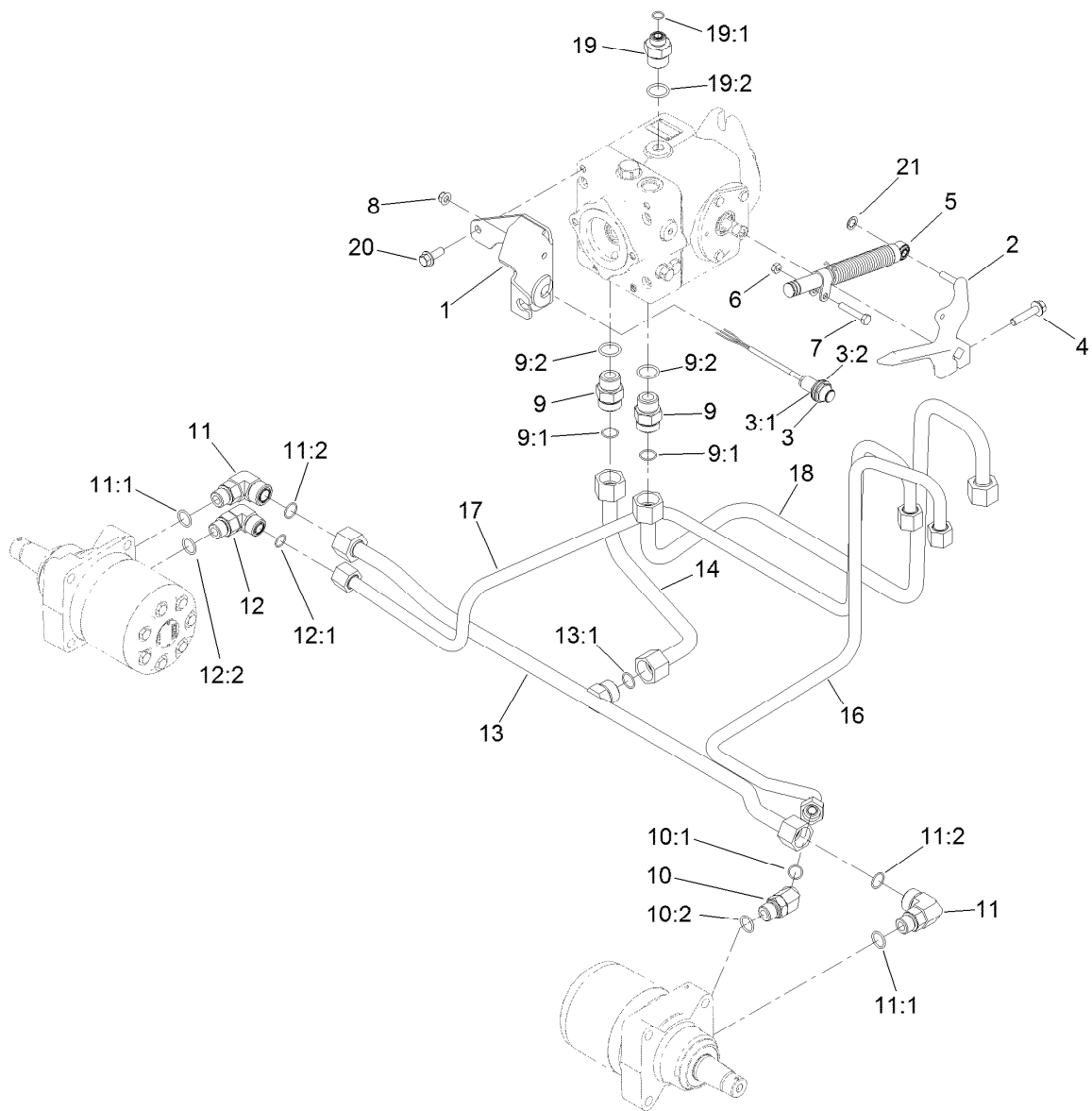
Ref.	Part Number	Qty.	Description
1	139-6299	1	Kit-Seal
1:9		1	Seal ●
1:10		1	Seal-Standard ●
1:11		1	Seal-Square ●
1:12		1	Seal-Shaft ●
1:14		1	Anti Extrusion ●

● Not serviced separately



Steering Valve Assembly No. 114-8119

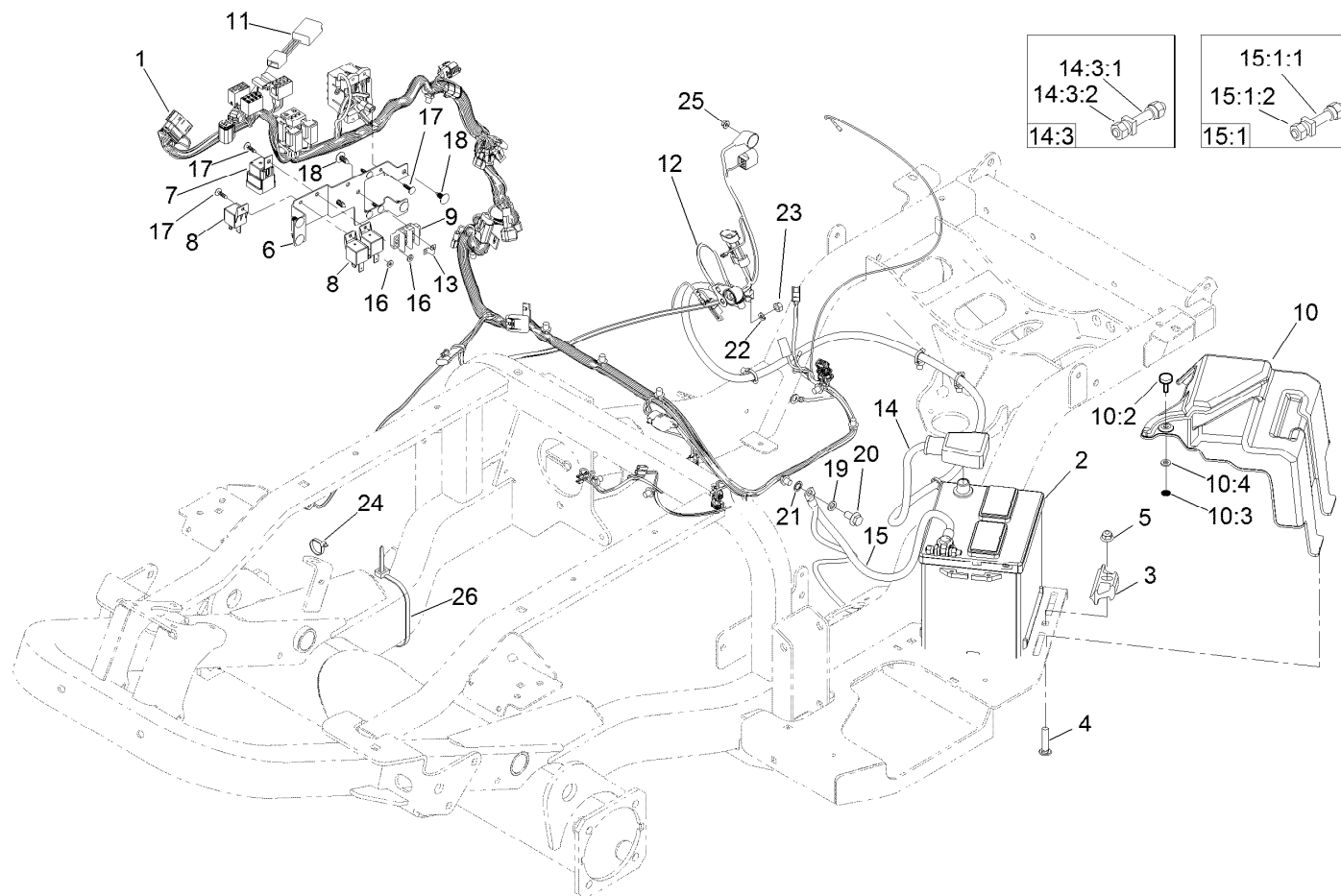
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-6716	1	Seal Kit



Traction Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	139-6195-03	1	Bracket-Support, Cable
2	138-6378	1	Lever-Pump
3	115-5300	1	Proximity Switch ASM
3:1	117-3207	2	Nut-Hex
3:2	117-3208	2	Washer-Lock, Internal Tooth
4	3234-19	1	Screw-HHF
5	138-4467	1	Damper
6	3218-2	1	Nut-Jam
7	322-10	1	Screw-HH
8	104-8300	1	Nut-HF, NI
9	340-9	2	Fitting-STR
9:1	237-58	1	O-Ring
9:2	237-81	1	O-Ring
10	340-14	1	Fitting-HYD, 45 DEG
10:1	237-65	1	O-Ring
10:2	237-80	1	O-Ring
11	340-16	2	Fitting-HYD, 90 DEG

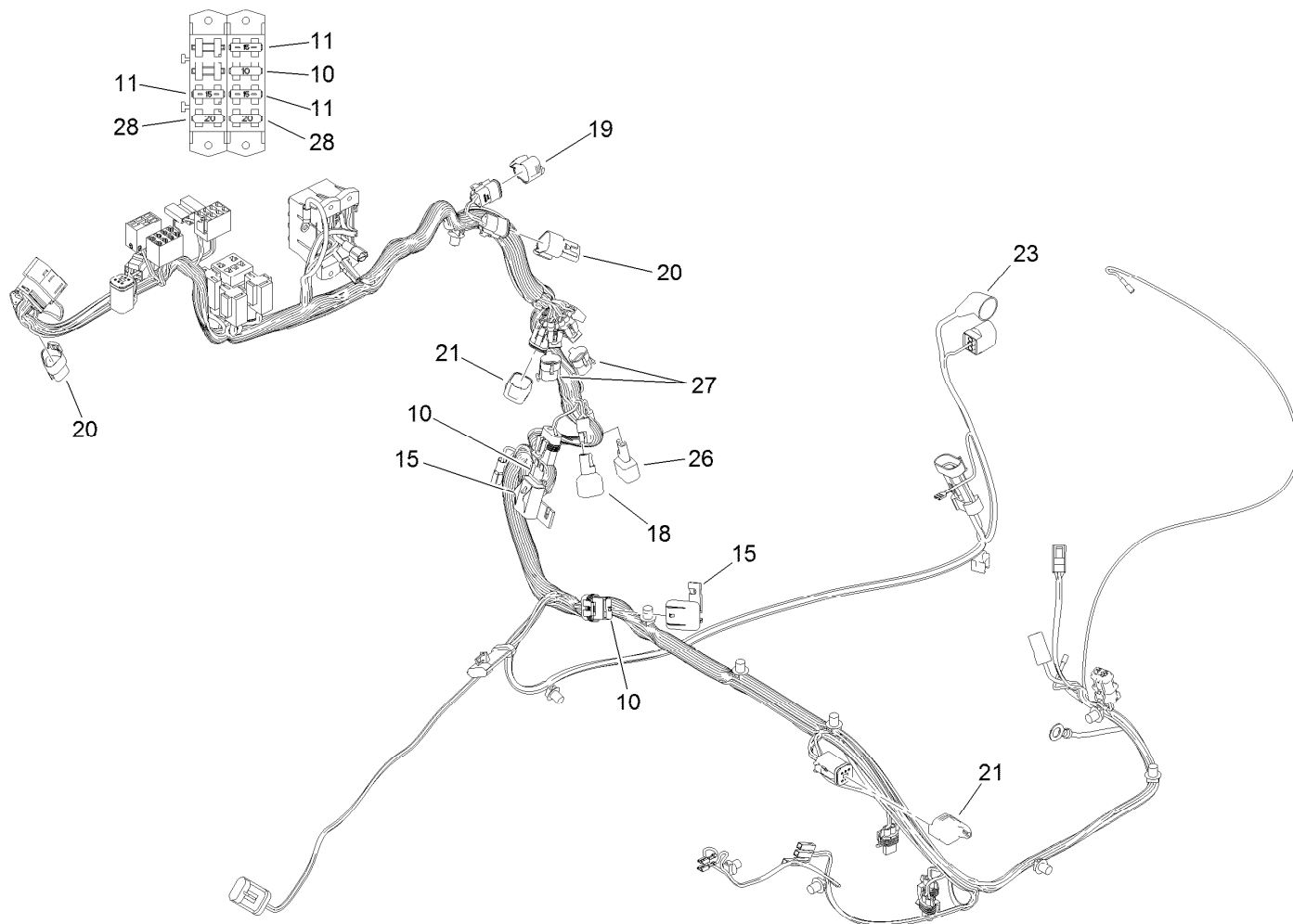
Ref.	Part Number	Qty.	Description
11:1	237-80	1	O-Ring
11:2	237-58	1	O-Ring
12	340-17	1	Fitting-Elbow, 90 DEG
12:1	237-65	1	O-Ring
12:2	237-80	1	O-Ring
13	138-0340	1	Hydraulic Tube ASM
13:1	237-58	1	O-Ring
14	138-0341	1	Hydraulic Tube ASM
16	138-0345	1	Hydraulic Tube ASM
17	138-0346	1	Hydraulic Tube ASM
18	138-0339	1	Hydraulic Tube ASM
19	100-4240	1	Fitting-STR
19:1	237-30	1	O-Ring
19:2	237-81	1	O-Ring
20	3234-42	2	Screw-HHF
21	32151-72	1	Ring-Retaining



Electrical Assembly

Ref.	Part Number	Qty.	Description
1	122-1657	1	Harness-Wire
2	106-5187	1	Battery, 525 CCA W/O Electrolyte
3	138-6335	1	Retainer-Battery
4	3231-29	1	Screw-CARR
5	104-8301	1	Nut-HF, NI
6	138-7467-03	1	Bracket-Electrical
7	99-7430	1	Relay-Mini
8	99-7435	3	Relay
9	42862	1	Block-Terminal, Ground
10	140-9010	1	Battery Cover ASM
10:2	140-9033	1	Knob-Stud
10:3	32115-15	1	Nut-Push
10:4	3256-22	1	Washer-Flat
11	134-1507	1	Timer
12	99-3441	1	Harness-Wire, Fusible Link
13	42863	1	Strip-Jumper
14	122-1275	1	Positive Battery Cable ASM
14:3	112-9921	1	Bolt ASM

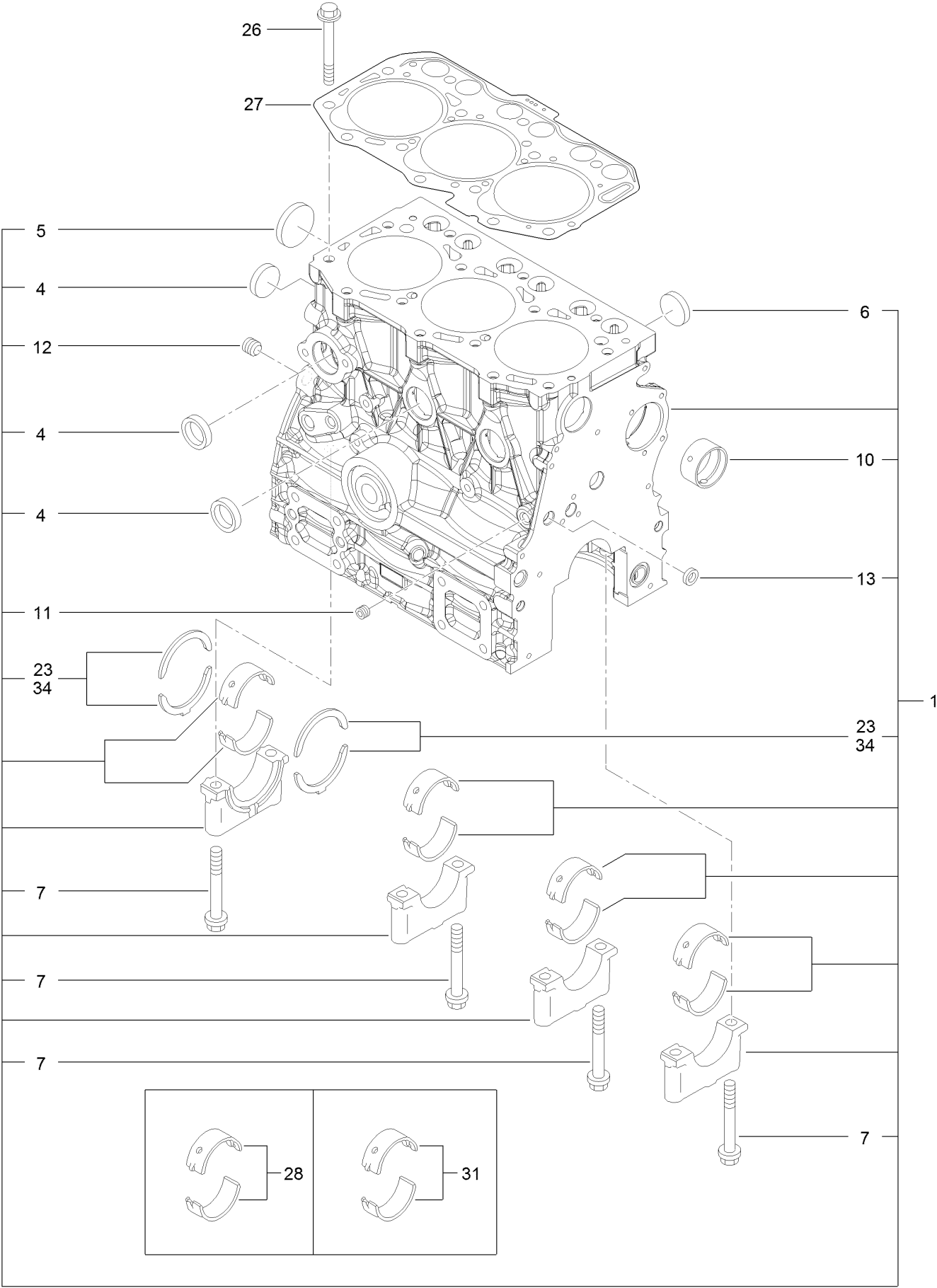
Ref.	Part Number	Qty.	Description
14:3:1	32180-107	1	Bolt-Clamp, Battery
14:3:2	32180-108	2	Nut-Clamp, Battery
15	122-1276	1	Negative Battery Cable ASM
15:1	112-9921	1	Bolt ASM
15:1:1	32180-107	1	Bolt-Clamp, Battery
15:1:2	32180-108	2	Nut-Clamp, Battery
16	3256-21	2	Washer-Flat
17	125-8067	2	Plug-Plastic
18	117-2382	8	Plug-Plastic
19	48-9590	1	Washer-Lock
20	33105-020	1	Screw-HHF
21	3254-6	1	Washer-Lock, Internal
22	3253-4	1	Washer-Lock
23	33014-00	1	Nut-Hex
24	3290-378	2	Tie-Cable
25	33003-00	1	Nut-HF
26	3290-379	1	Tie-Cable



Wire Harness Assembly No. 122-1657

Ref.	Part Number	Qty.	Description
10	218-578	3	Fuse-Blade, 10 Amp
11	109355	3	Fuse-Blade, 15 Amp
15	32180-019	2	Cover-Fuse, Single
18	108-9493	1	Diode-Tvs
19	32180-089	1	Cap-Plug, 3 Way
20	32180-043	2	Resistor-120 Ohm
21	32180-156	2	Cap-Plug, 6 Way
23	32180-017	1	Insulater-Terminal, Black
26	104-4022	1	Resistor-75 Ohm
27	32180-056	2	Cap
28	109101	2	Fuse-Blade, 20 Amp

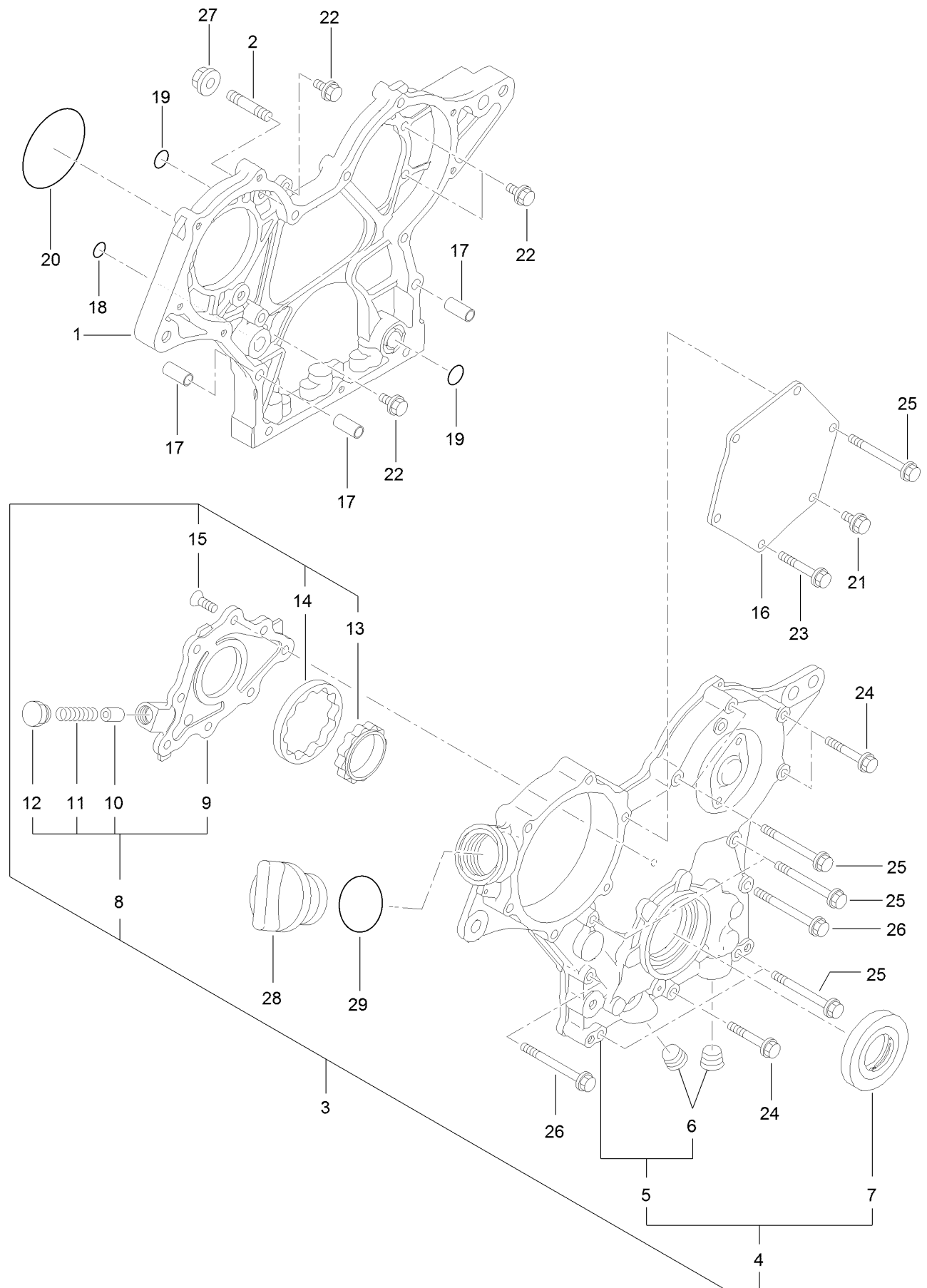
Cylinder Block Assembly



Cylinder Block Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4030	1	Cylinder Block ASM	13	125-7237	1	Plug
4	135-4031	4	Plug-Cup	23	135-4036	2	Thrust Bearing ASM
5	135-4032	1	Plug-Dish	26	135-4037	14	Bolt-Head, Cylinder
6	135-4033	3	Plug-Cup	27	135-4038	1	Head Gasket Set
7	135-4034	8	Bolt-Cap	28	135-4039	1	Main Bearing ASM
10	135-4035	1	Bushing-Camshaft	31	135-4040	2	Main Bearing ASM
11	125-6969	1	Plug	34	135-4041	2	Bearing-Thrust
12	125-6973	1	Plug				

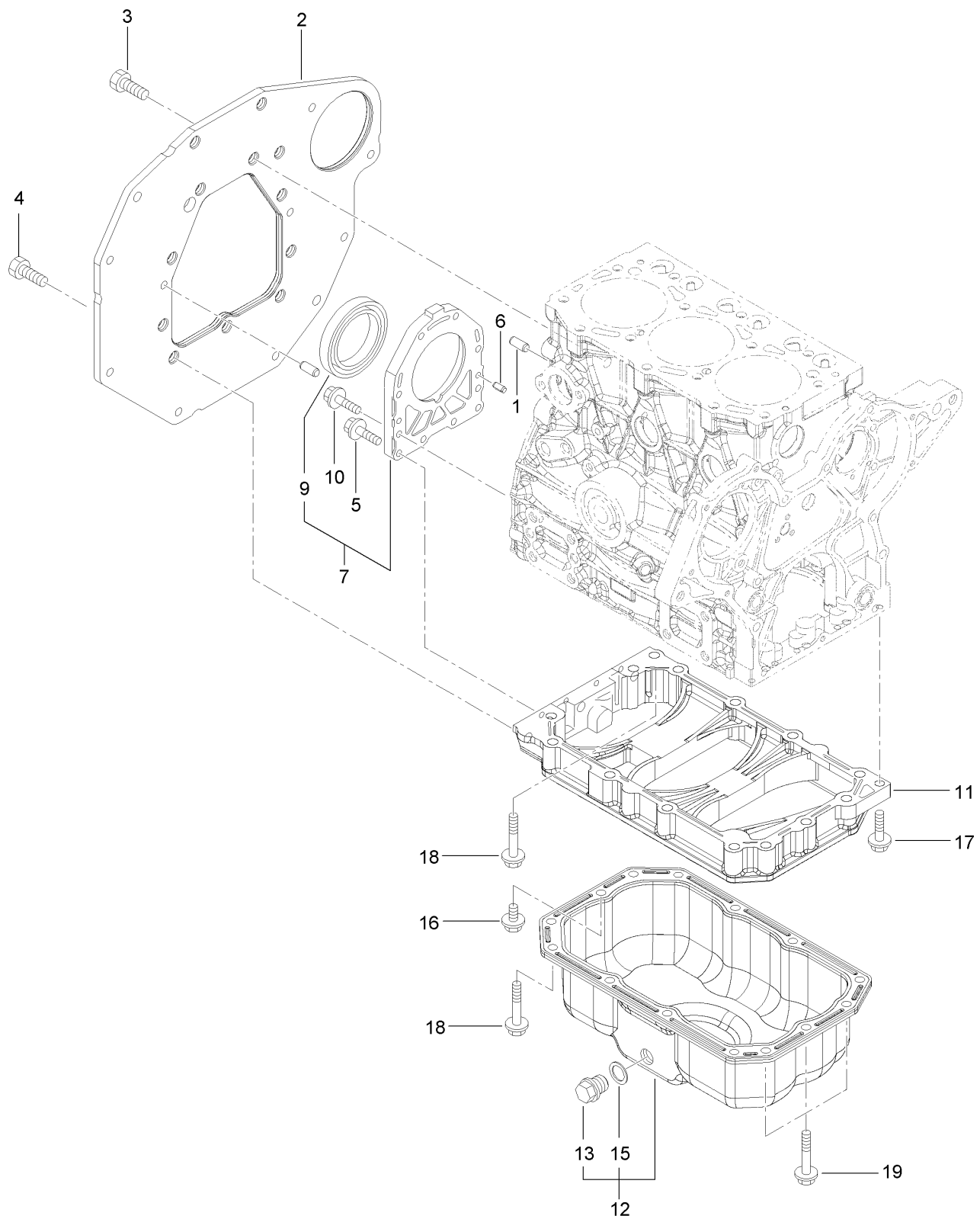
Gear Housing Assembly



Gear Housing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4042	1	Case-Gear	16	135-4056	1	Cover-Pump
2	135-4043	3	Bolt-Stud	17	135-4057	4	Dowel-Pipe
3	135-4044	1	Gear Case Cover ASM	18	127-2973	1	O-Ring
4	135-4045	1	Gear Case Cover ASM	19	135-4058	3	O-Ring
5	135-4046	1	Cover-Case, Gear	20	125-6957	1	O-Ring
6	133-6798	2	Plug	21	125-7206	1	Bolt
7	135-4047	1	Seal-Oil	22	125-7208	4	Bolt
8	135-4048	1	Cover ASM	23	125-7211	4	Bolt
9	135-4049	1	Cover-Pump	24	125-7211	3	Bolt
10	135-4050	1	Valve-Relief	25	135-4059	7	Bolt
11	135-4051	1	Spring	26	136-8257	2	Bolt
12	135-4052	1	Plug	27	125-7229	3	Nut
13	135-4053	1	Rotor-Inner	28	125-6972	1	Cover-Filler
14	135-4054	1	Rotor-Outer	29	125-7197	1	O-Ring
15	135-4055	8	Screw				

Mounting Flange and Oil Sump Assembly

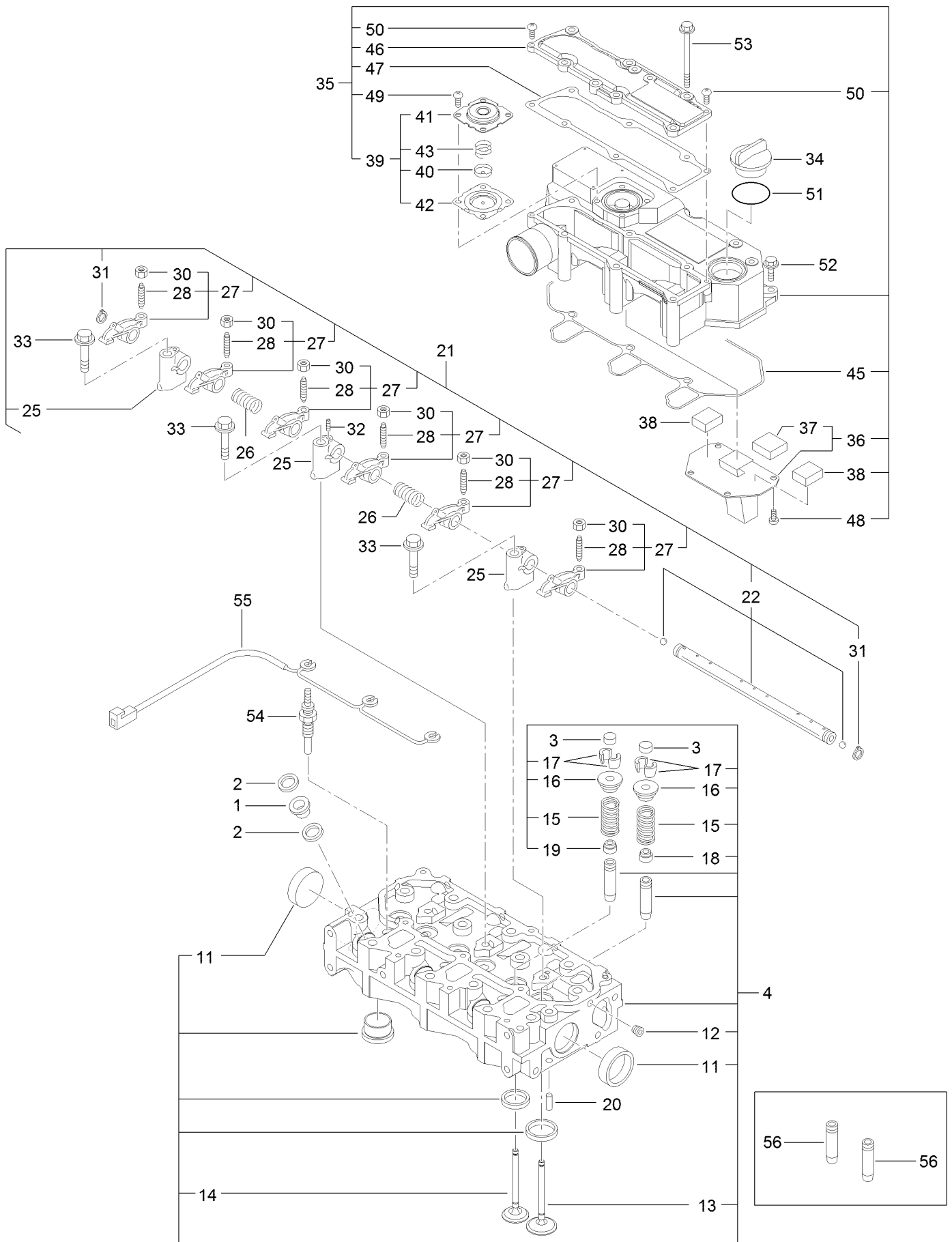


Mounting Flange and Oil Sump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-6995	2	Pin
2	140-7156	1	Flange-Mounting
3	140-7181	9	Bolt
4	125-7226	3	Bolt
5	140-7152	4	Bolt
6	135-4062	2	Pin-Parallel
7	140-7160	1	Case Oil Seal ASM
9	135-4064	1	Seal-Oil
10	135-4065	6	Bolt

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
11	135-4066	1	Spacer-Pan, Oil
12	134-1398	1	Oil Pan ASM
13	135-4068	1	Plug
15	136-8236	1	Washer-Seal
16	125-7212	1	Bolt
17	125-7216	1	Bolt
18	125-7219	11	Bolt
19	125-7220	3	Bolt

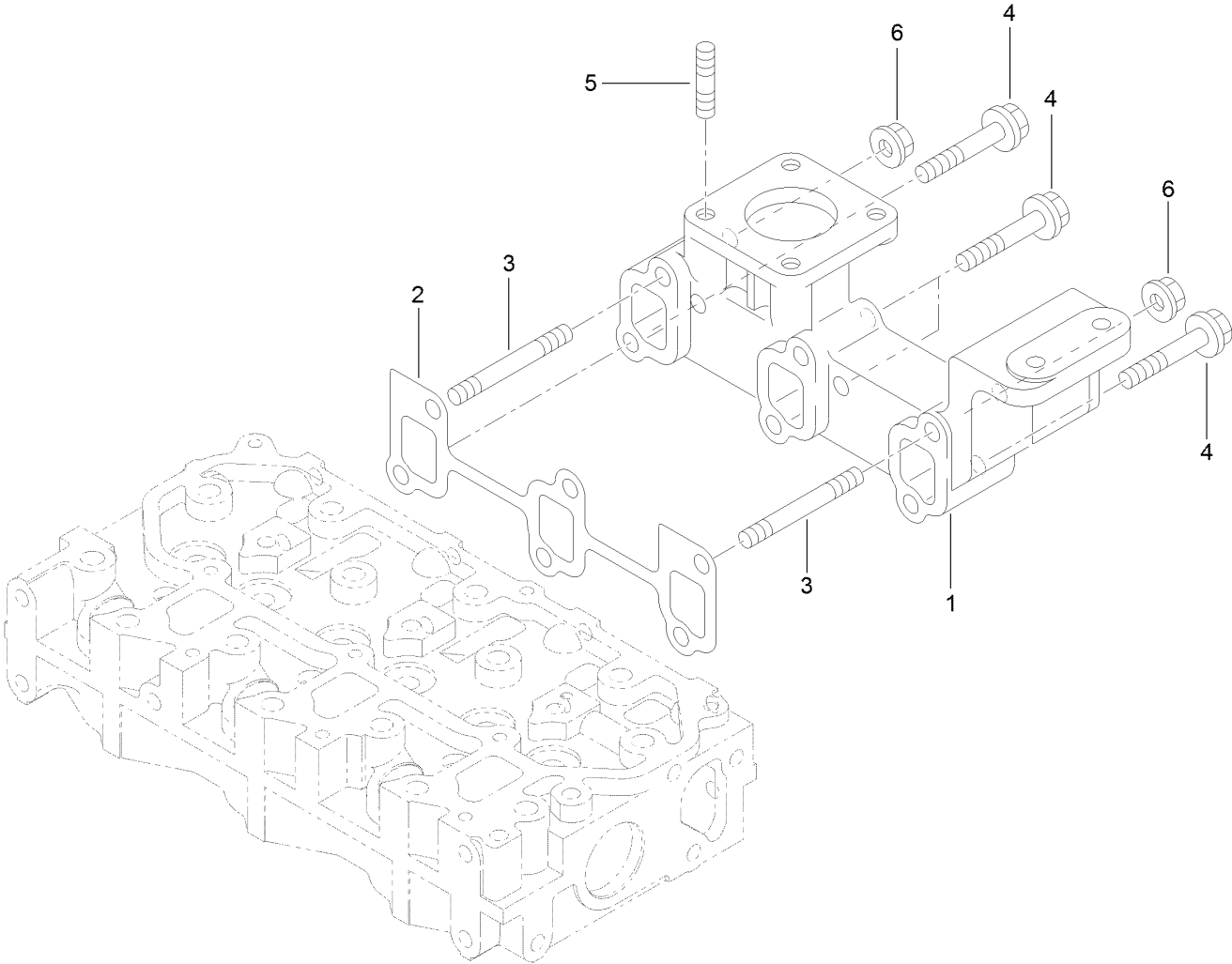
Cylinder Head and Cover Assembly



Cylinder Head and Cover Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4069	3	Protector-Nozzle	34	125-6972	1	Cover-Filler
2	135-4070	6	Gasket-Nozzle	35	134-1402	1	Cylinder Head Cover ASM
3	135-4071	6	Cap-Valve	36	135-4085	1	Plate-Baffle
4	134-4001	1	Cylinder Head ASM	37	135-4086	1	Baffle-Breather
11	135-4073	2	Plug-Cup	38	135-4086	2	Baffle-Breather
12	133-6797	1	Plug	39	135-4088	1	Diaphragm ASM
13	135-4074	3	Valve-Suction	40	135-4089	1	Plate-Diaphragm
14	135-4075	3	Valve-Exhaust	41	135-4090	1	Cover-Diaphragm
15	135-4076	6	Spring-Valve	42	135-4091	1	Diaphragm
16	125-7054	6	Retainer	43	135-4092	1	Spring-Diaphragm
17	125-6914	12	Cotter	45	135-4093	1	Gasket-Cover, Cylinder Head
18	125-6915	3	Seal-Stem, Valve	46	134-1401	1	Cover-Head, Cylinder
19	125-6916	3	Seal-Stem, Valve	47	135-4095	1	Gasket
20	125-7184	2	Pin-Spring	48	125-7186	4	Screw
21	135-4077	1	Rocker Support ASM	49	125-7186	4	Screw
22	135-4078	1	Rocker Shaft ASM	50	127-3168	2	Screw
25	135-4079	3	Support-Arm, Rocker	51	125-7197	1	O-Ring
26	135-4080	2	Spring-Rocker	52	125-7209	3	Bolt
27	135-4081	6	Rocker Arm ASM	53	135-4096	6	Bolt
28	125-7013	6	Screw-Adjust, Valve	54	135-4291	3	Plug-Glow
30	125-7014	6	Nut	55	134-1443	1	Connector-Plug, Glow
31	135-7082	2	Ring	56	125-6917	6	Guide
32	135-4083	1	Screw				
33	125-7218	3	Bolt				

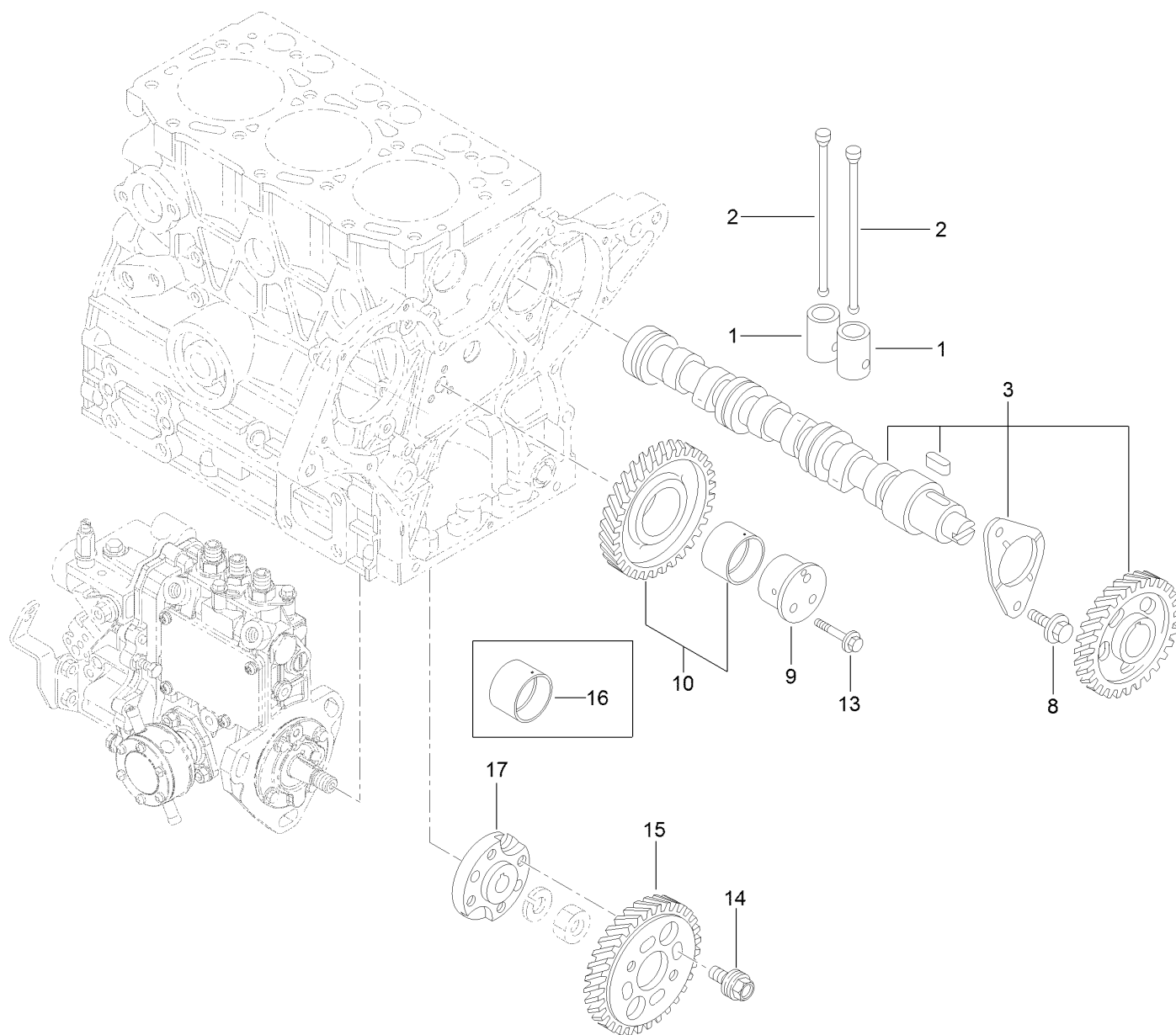
Exhaust Manifold Assembly



Exhaust Manifold Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-7161	1	Manifold-Exhaust	4	133-6714	4	Bolt
2	135-4107	1	Gasket-Manifold, Exhaust	5	125-6906	4	Stud
3	134-1404	2	Bolt-Stud	6	125-7229	2	Nut

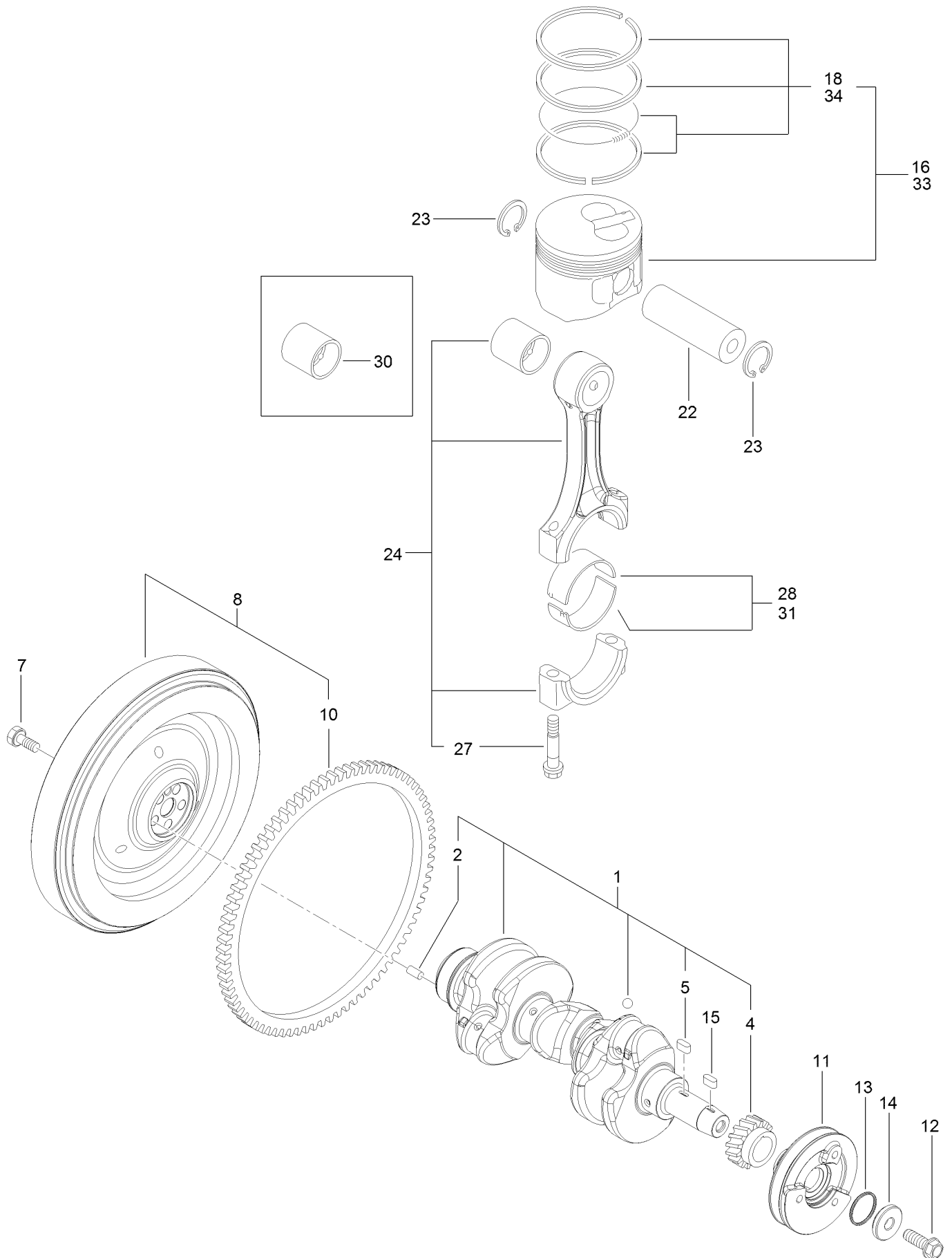
Camshaft and Driving Gear Assembly



Camshaft and Driving Gear Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4108	6	Tappet	13	135-4147	3	Bolt
2	135-4109	6	Push-Rod	14	125-7020	4	Bolt
3	135-4110	1	Camshaft ASM	15	135-4148	1	Gear-Pump
8	125-7206	2	Bolt	16	135-4149	1	Bushing-Gear, Idle
9	135-4145	1	Shaft-Idle	17	135-4150	1	Flange
10	135-4146	1	Idle Gear ASM				

Crankshaft and Piston Assembly

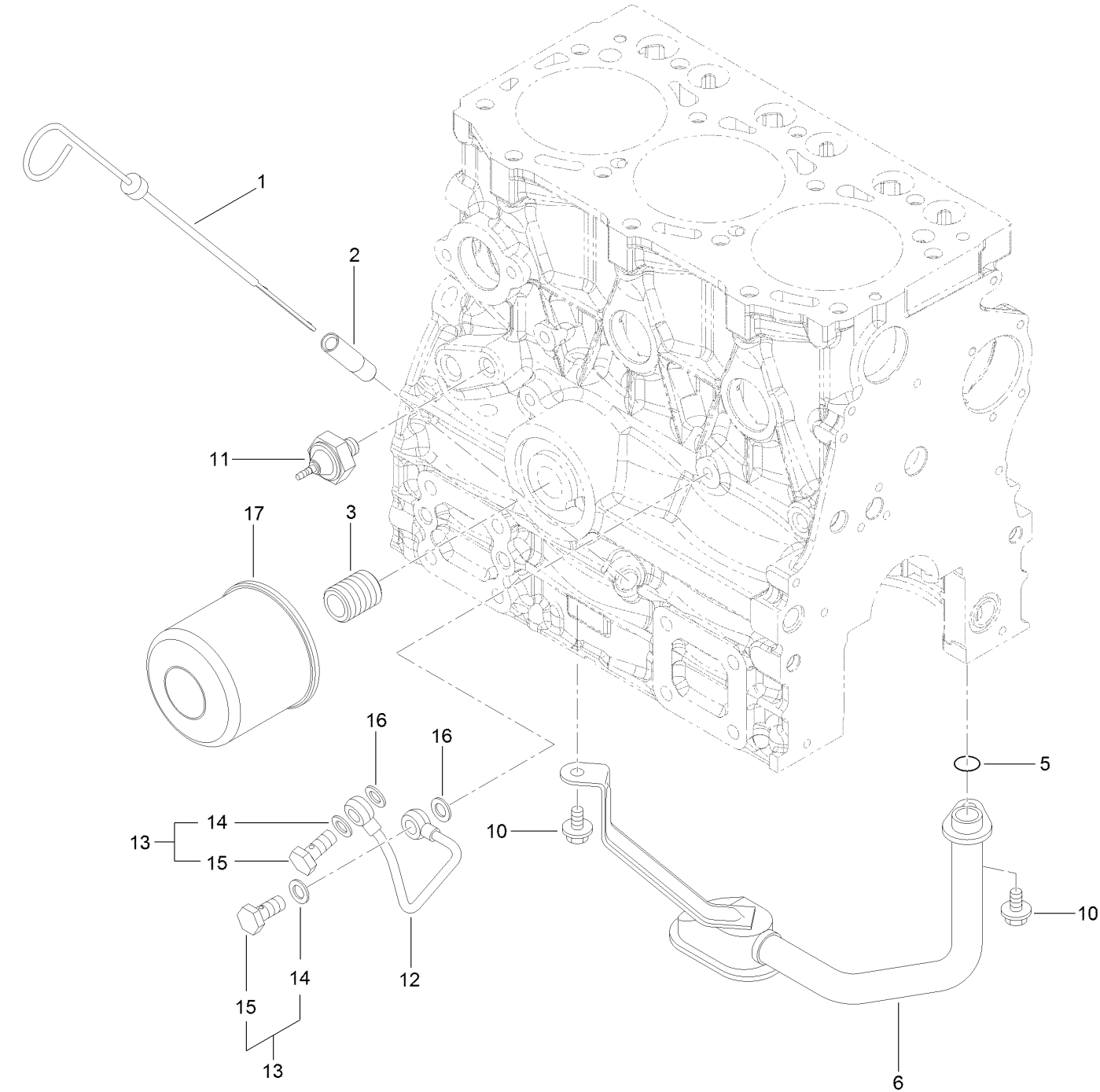


Crankshaft and Piston Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4152	1	Crankshaft ASM
2	125-6995	1	Pin
4	135-4153	1	Gear-Crankshaft
5	135-4154	1	Key
7	125-6951	5	Bolt
8	140-7164	1	Flywheel ASM
10	125-6943	1	Gear
11	135-4158	1	V-Pulley, Crankshaft
12	135-4159	1	Bolt-Flange
13	134-4004	1	Packing-Washer
14	135-4161	1	Washer
15	135-4154	1	Key

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
16	135-4163	3	Piston ASM
18	135-4164	3	Ring ASM
22	135-4165	3	Pin-Piston
23	135-4166	6	Ring
24	134-4005	3	Connecting Rod ASM
27	135-4168	6	Bolt-Rod, Connecting
28	135-4169	3	Bearing-Pin, Crank
30	134-4006	3	Bushing-Pin, Piston
31	135-4171	3	Bearing-Pin (0.25)
33	134-4007	3	Piston ASM (0.25 Os)
34	135-4173	3	Ring ASM

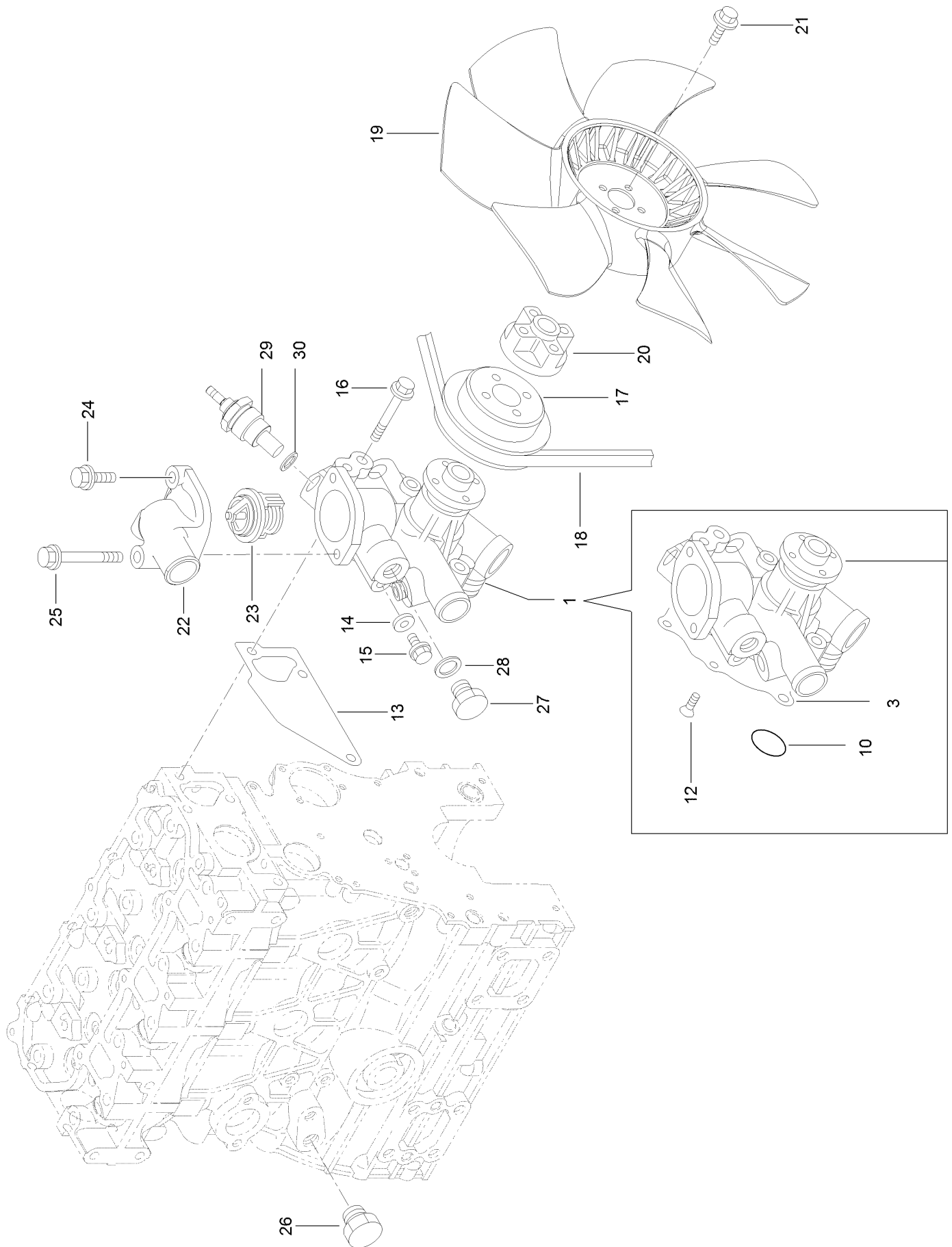
Lubrication and Oil System Assembly



Lubrication and Oil System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	134-1413	1	Dipstick	12	135-4182	1	Pipe-Oil
2	125-6954	1	Guide-Dipstick	13	125-6988	2	Joint Bolt ASM
3	134-4008	1	Stud	14	125-7174	2	Washer-Seal
5	135-4178	1	O-Ring	15	125-7194	2	Bolt-Joint
6	134-1414	1	Oil Inlet Pipe ASM	16	125-7174	2	Washer-Seal
10	125-7205	2	Bolt	17	135-4181	1	Filter-Oil, Engine
11	134-1377	1	Switch-Hydraulic				

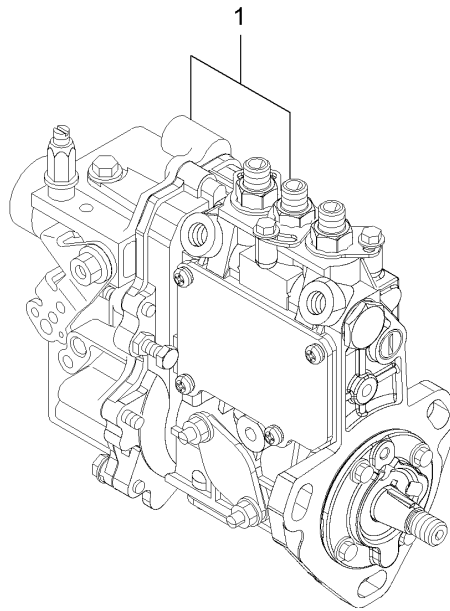
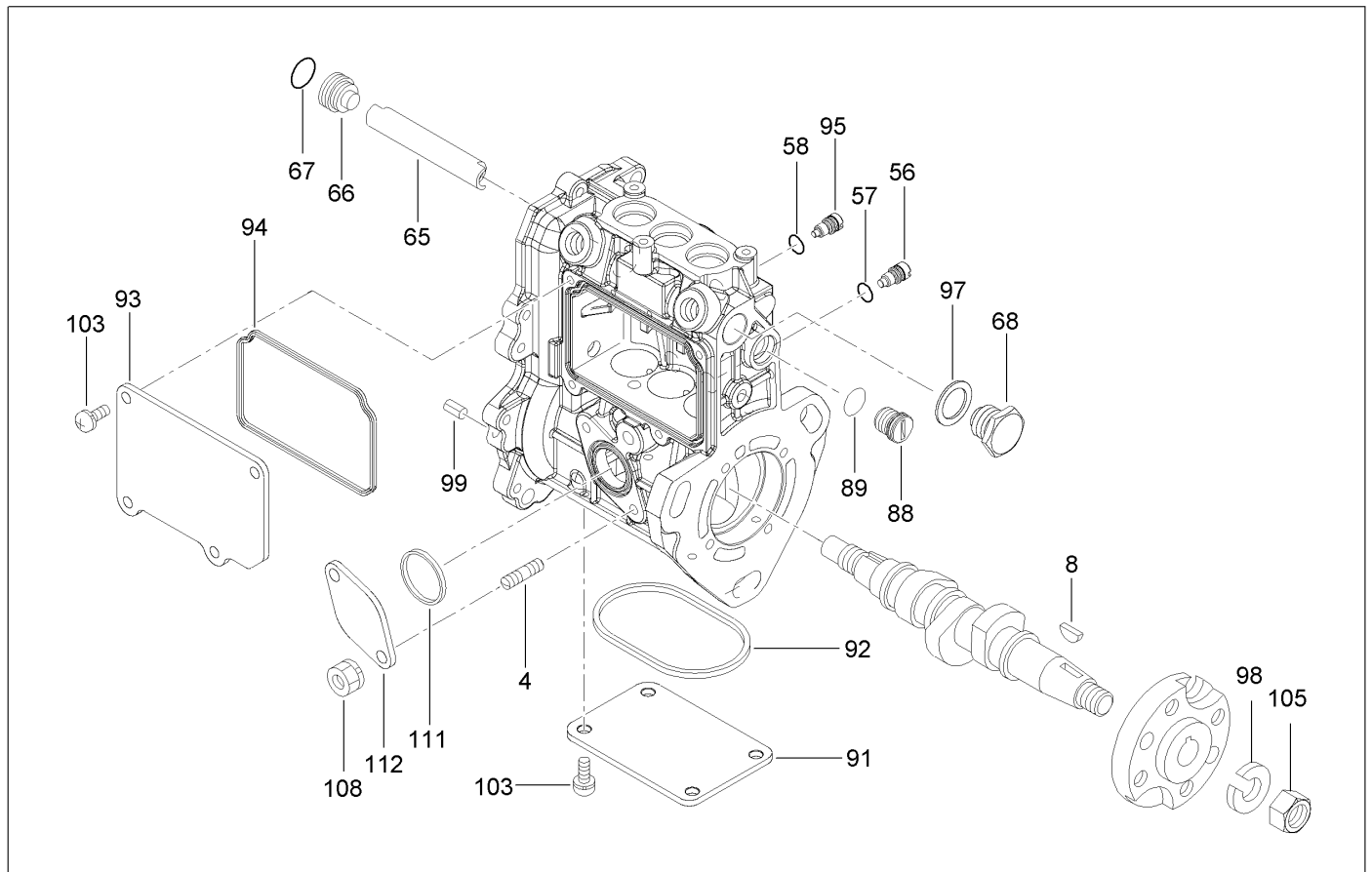
Cooling Water System Assembly



Cooling Water System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	134-4009	1	CW Pump ASM	20	131-2705	1	Spacer
3	135-4188	1	Gasket	21	131-2739	4	Bolt
10	135-4190	1	O-Ring	22	135-4199	1	Cover-Thermostat
12	133-2504	4	Screw	23	135-4200	1	Thermostat
13	135-4193	1	Gasket-Pump, Water	24	135-4201	1	Bolt
14	125-7192	1	Gasket	25	135-4202	1	Bolt
15	125-7212	1	Bolt	26	125-7171	1	Plug-Drain
16	125-7220	3	Bolt	27	125-6953	1	Plug
17	134-1417	1	V-Pulley	28	125-6979	1	Gasket
18	140-7179	1	V-Belt	29	134-3128	1	Sensor-Temperature
19	140-7157	1	Fan-Cooling	30	134-4010	1	Gasket

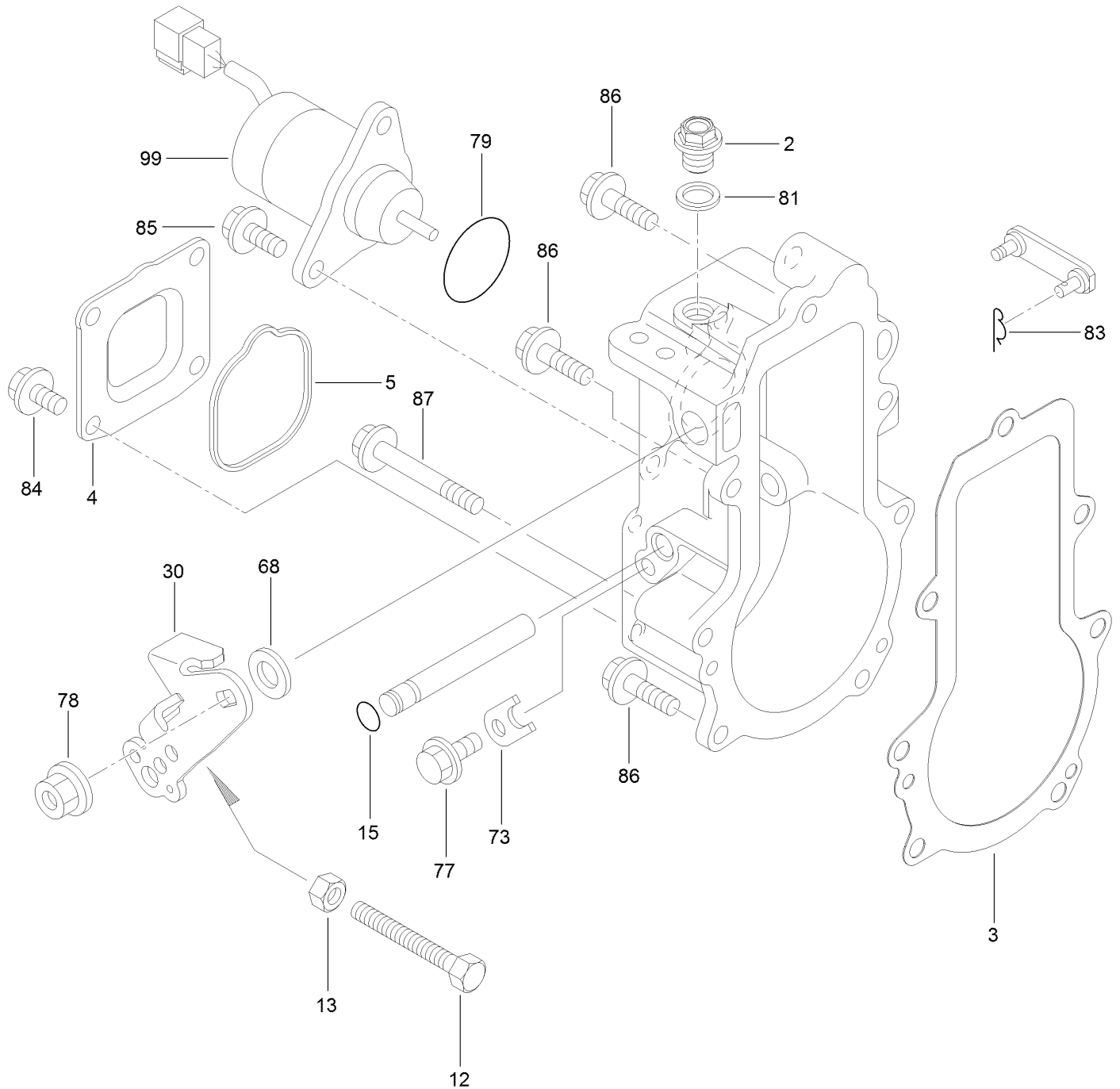
Fuel Injection Pump Assembly



Fuel Injection Pump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-7183	1	Fuel Injection Equipment ASM	91	135-4215	1	Cover
4	135-4205	2	Bolt-Stud	92	135-4216	1	Gasket
8	135-4206	1	Key-Feather, Woodruff	93	135-4217	1	Cover
56	125-7156	3	Stopper	94	135-4218	1	Gasket
57	135-4207	3	O-Ring	95	135-4219	1	Stopper-Rack
58	135-4207	1	O-Ring	97	136-8236	1	Washer-Seal
65	135-4209	1	Deflector	98	135-4220	1	Washer-Spring
66	135-4210	1	Plug-Deflector	99	125-7183	2	Pin-Spring
67	135-4211	1	O-Ring	103	135-4221	8	Screw
68	135-4212	1	Plug-Deflector	105	133-2506	1	Nut
88	135-4213	1	Plug-Rack	108	135-4222	2	Nut
89	135-4214	1	O-Ring	111	135-4223	1	Gasket
				112	135-4224	1	Cover-Pump

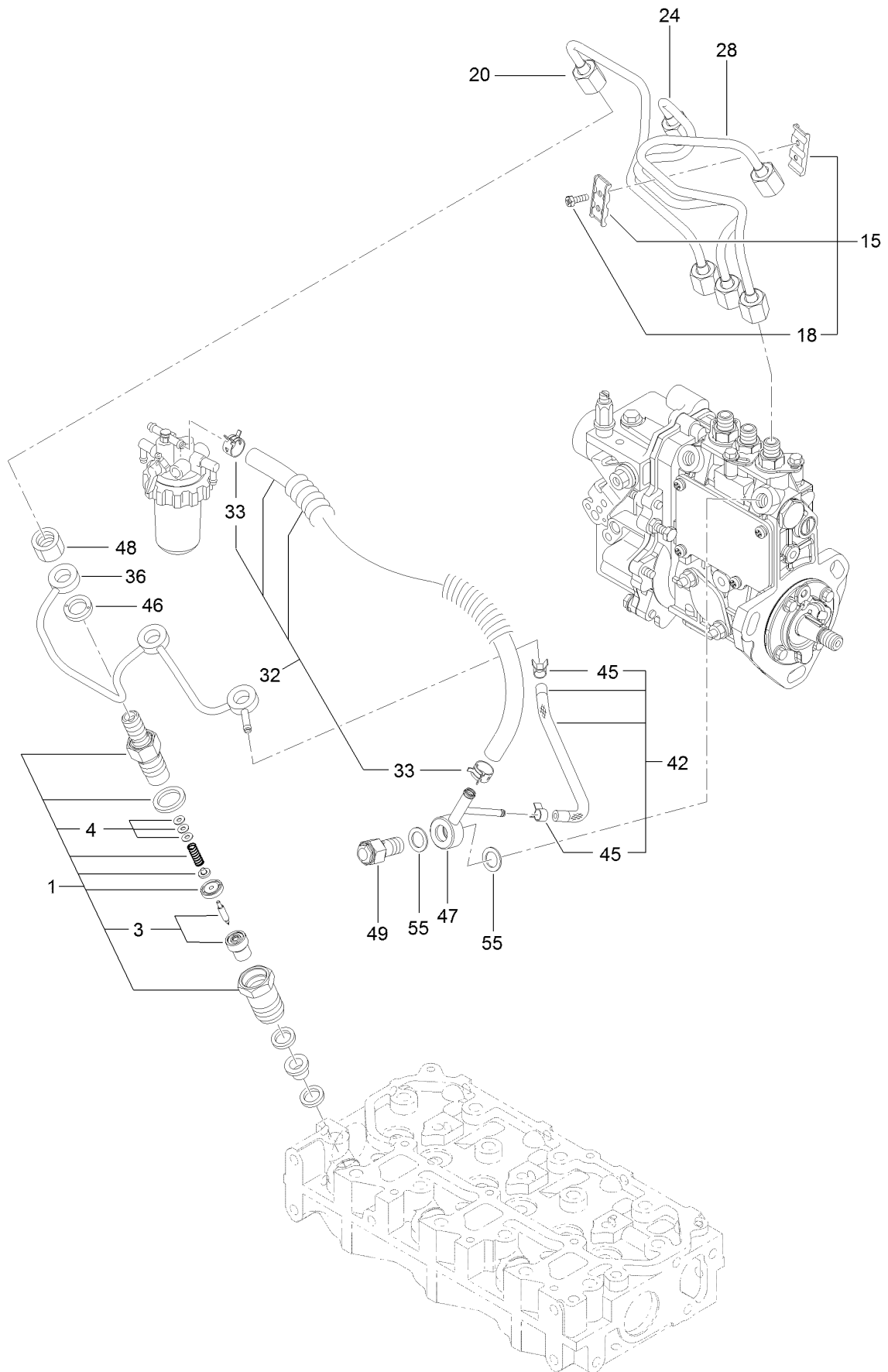
Governor Assembly



Governor Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	135-4226	1	Plug	77	125-7205	1	Bolt
3	135-4227	1	Gasket	78	134-4012	1	Nut-M8
4	140-7159	1	Cover-Case, Governor	79	134-1520	1	O-Ring
5	134-1435	1	Gasket	81	125-7175	1	Washer-Seal
12	134-4013	1	Bolt-Limit, Idle	83	134-1529	1	Pin
13	134-4014	1	Nut	84	125-7205	4	Bolt
15	135-4207	1	O-Ring	85	125-7207	2	Bolt
30	134-1385	1	Lever-Control	86	125-7209	4	Bolt
68	134-1518	1	Shim Set	87	136-8256	3	Bolt
73	134-1395	1	Stopper-Shaft	99	140-7172	1	Stop-Solenoid

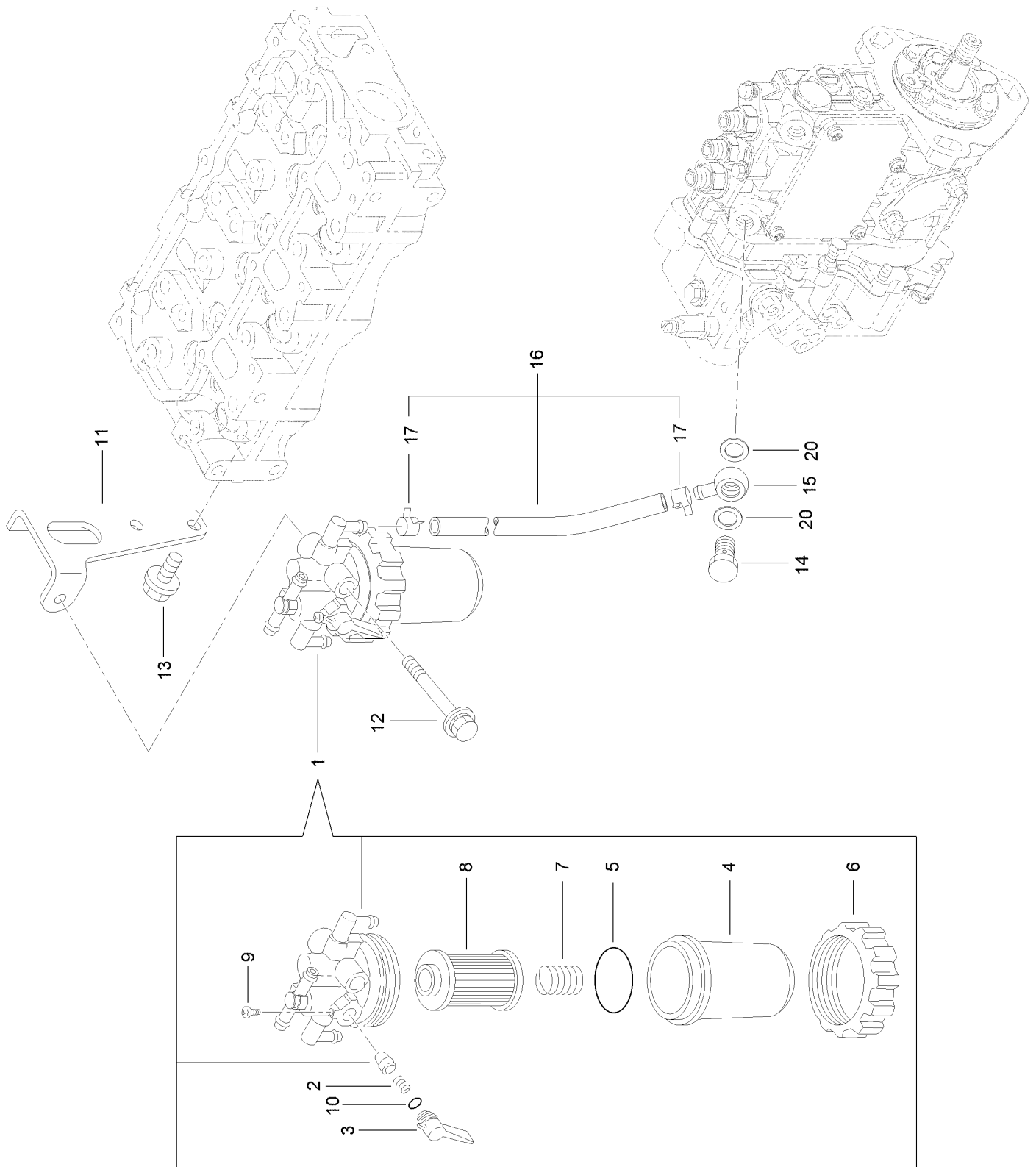
Fuel Injection Valve Assembly



Fuel Injection Valve Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4229	3	Nozzle ASM	33	140-7167	2	Clamp-Hose (11.5)
3	135-4230	3	Nozzle ASM	36	134-1431	1	Return Pipe ASM
4	135-4231	3	Adjusting Shim Set	42	140-7155	1	Fuel Pipe ASM
15	134-1488	1	Retainer-Pipe	45	125-6970	2	Clip
18	125-7027	2	Bolt	46	135-4237	3	Gasket
20	135-4233	1	Pipe ASM (Inj No1)	47	135-4239	1	Joint-Over Flow
24	135-4234	1	Pipe ASM (Inj No2)	48	135-4240	3	Nut-Nozzle
28	135-4235	1	Pipe ASM (Inj No3)	49	135-4241	1	Check Valve ASM
32	140-7154	1	Fuel Pipe ASM	55	125-7176	2	Washer-Seal

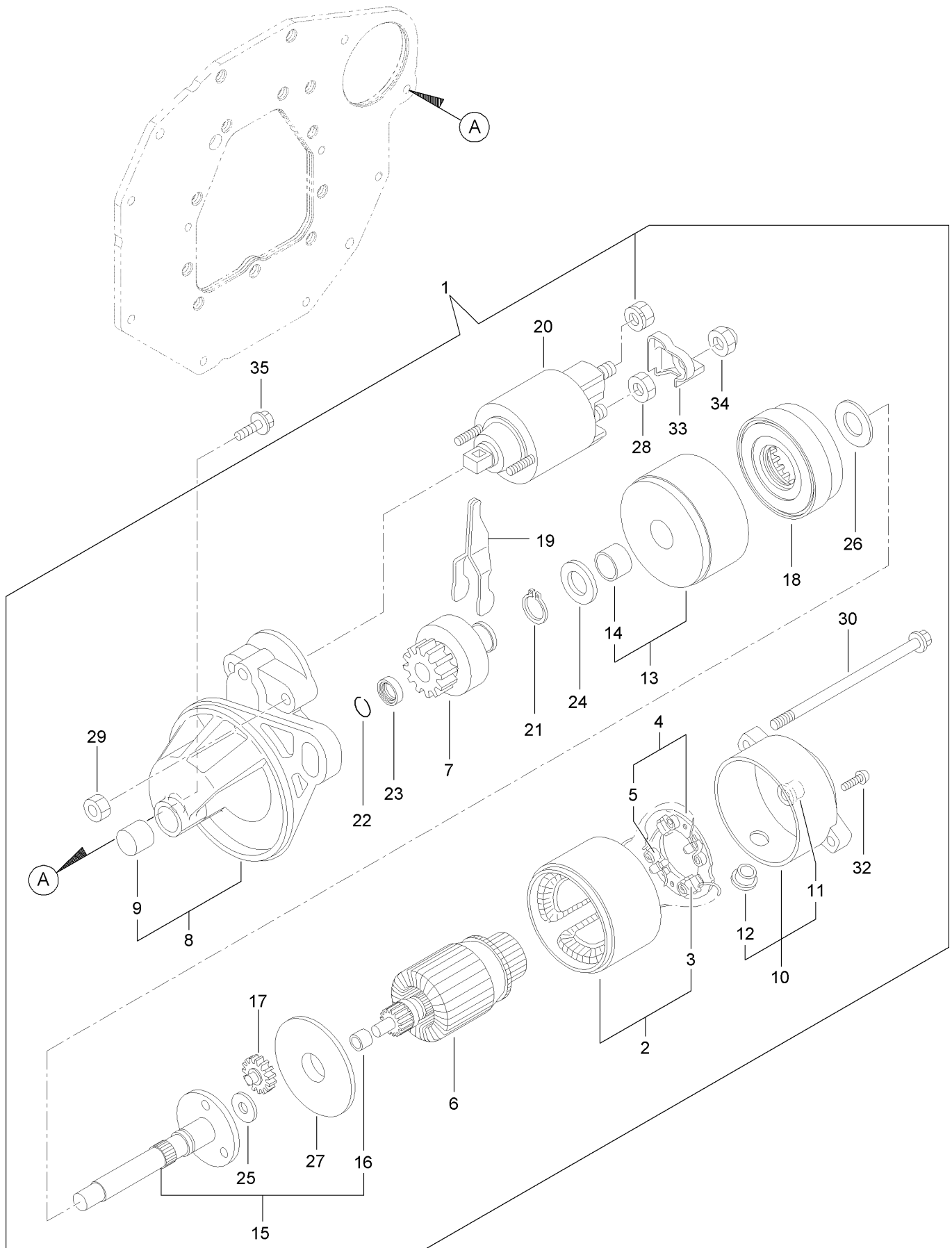
Fuel Pipe Assembly



Fuel Pipe Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	139-6234	1	Fuel Filter ASM	10	134-1535	1	O-Ring
2	134-1373	1	Spring-Valve, Fuel	11	140-7158	1	Bracket, Filter
3	134-1454	1	Lever-Fuel	12	140-7180	1	Bolt
4	134-1459	1	Cup-Strainer, Fuel	13	125-7214	2	Bolt
5	134-1371	1	O-Ring	14	135-4242	1	Bolt-Joint, Pipe
6	134-1376	1	Ring-Retaining, Cup	15	135-4243	1	Joint-Pipe
7	134-1458	1	Spring-Element	16	140-7153	1	Fuel Pipe ASM
8	134-3085	1	Element-Filter, Fuel	17	140-7167	2	Clamp-Hose (11.5)
9	134-1375	1	Screw-Pan	20	125-7176	2	Washer-Seal

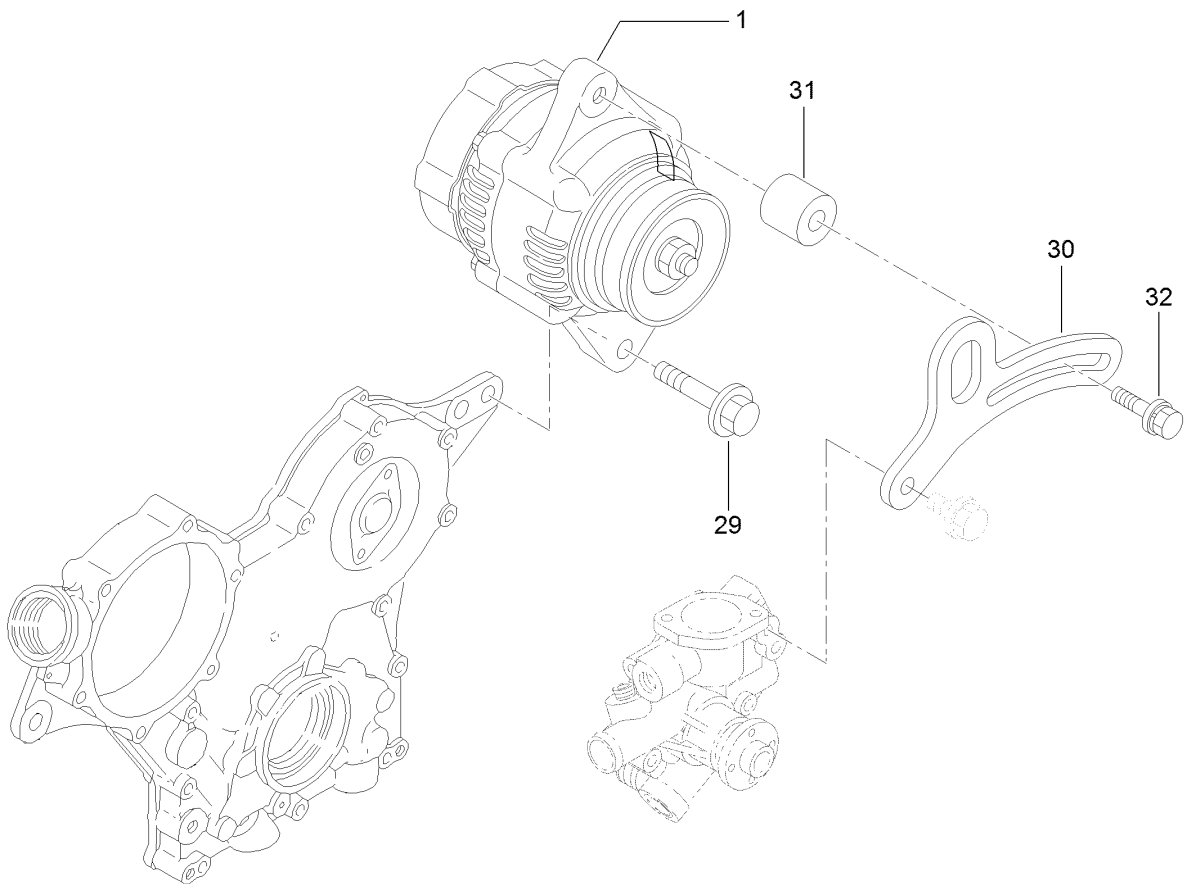
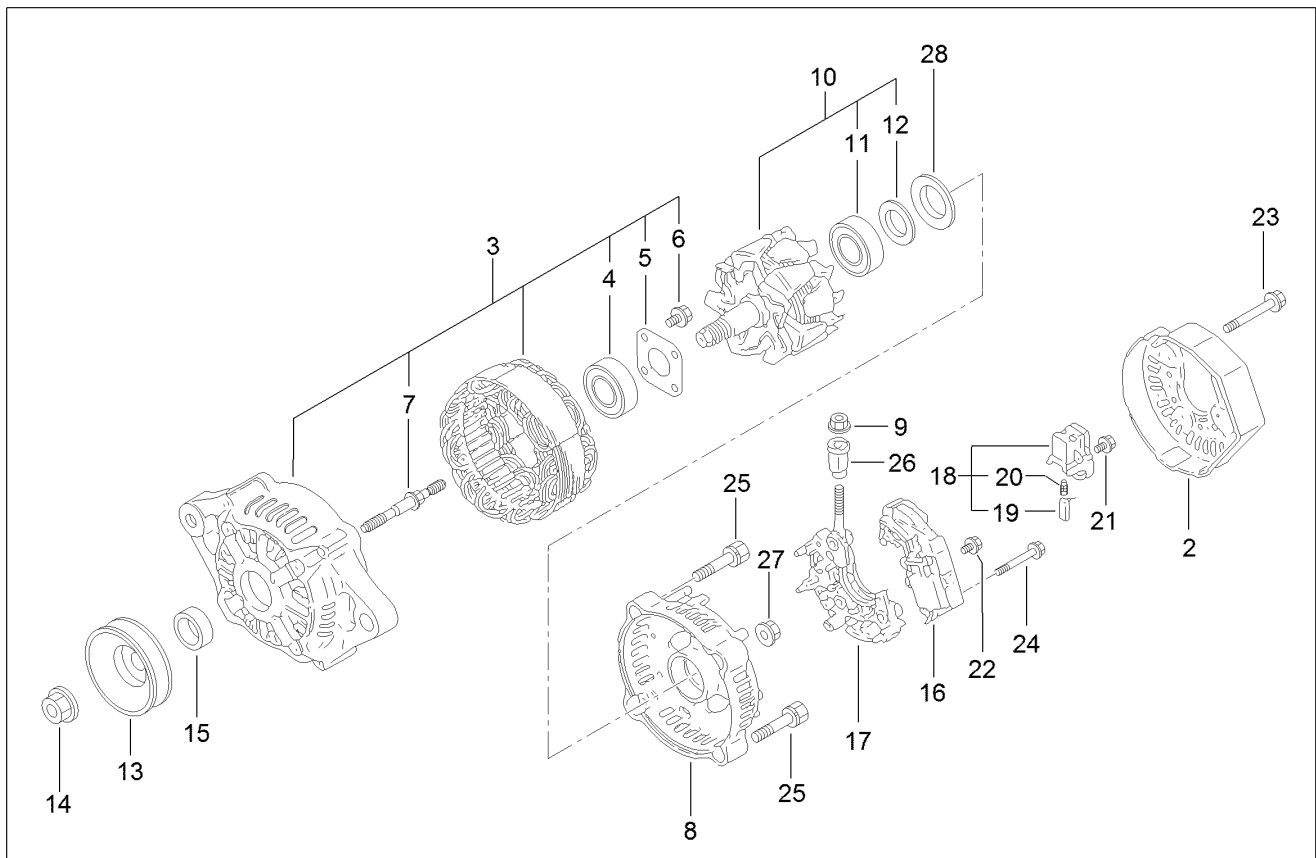
Starter Motor Assembly



Starter Motor Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-4244	1	Starter ASM	18	135-4261	1	Gear
2	135-4245	1	Yoke ASM	19	135-4262	1	Lever
3	135-4246	2	Starter Kit	20	135-4263	1	Switch ASM
4	135-4247	1	Holder ASM	21	135-4264	1	Ring
5	135-4248	4	Spring	22	135-4265	1	Ring
6	135-4249	1	Armature ASM	23	135-4266	1	Nut
7	135-4250	1	Clutch ASM	24	135-4267	1	Washer
8	135-4251	1	Housing ASM	25	135-4268	1	Washer
9	135-4252	1	Bearing-Needle	26	135-4269	1	Washer
10	135-4253	1	Frame ASM	27	135-4270	1	Plate
11	135-4254	1	Bearing	28	135-4271	1	Nut
12	135-4255	1	Cover	29	135-4272	2	Nut
13	135-4256	1	Bearing ASM	30	135-4273	2	Bolt-Through
14	135-4257	1	Bearing	32	135-4274	2	Screw
15	135-4258	1	Shaft ASM	33	135-4275	1	Cover-Terminal
16	135-4259	1	Bearing	34	135-4276	1	Nut
17	135-4260	3	Gear	35	133-2496	2	Bolt

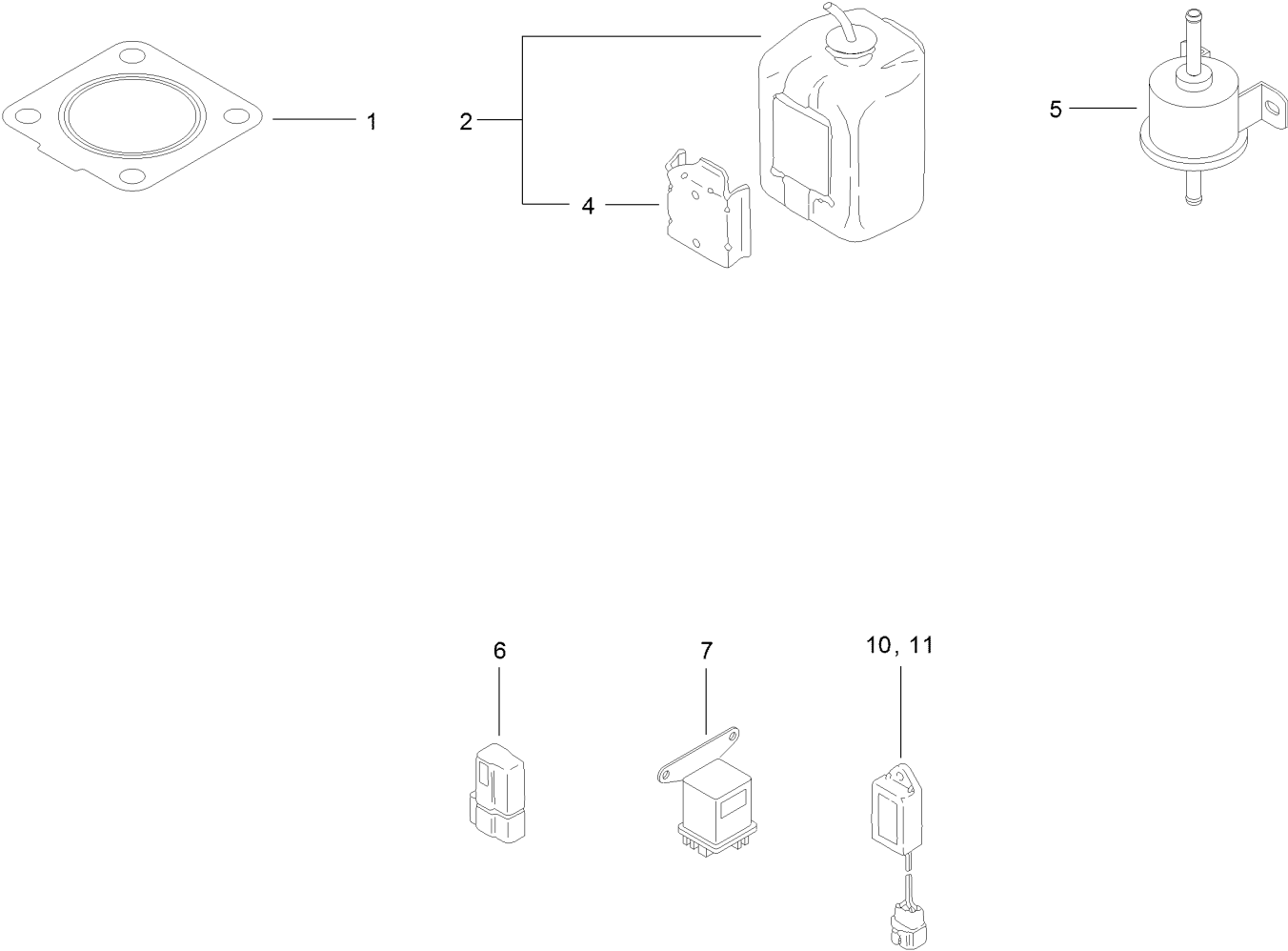
Generator Assembly



Generator Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-7162	1	Alternator (12V-40A)	17	127-2963	1	Holder
2	127-2999	1	Cover	18	127-2993	1	Holder
3	135-4025	1	Frame ASM	19	127-2956	2	Brush ASM
4	127-2958	1	Bearing-Ball	20	127-2964	2	Spring
5	127-2959	1	Plate-Retainer	21	127-2965	6	Screw
6	127-2960	4	Screw	22	127-2966	1	Screw
7	127-2961	2	Stud	23	127-2967	3	Bolt
8	140-7163	1	Rear Frame ASM	24	127-2968	2	Screw
9	127-3190	1	Nut	25	127-2969	2	Bolt
10	127-2951	1	Rotor ASM	26	127-2970	1	Bushing-Insulation
11	127-2983	1	Bearing-Ball	27	127-2971	2	Nut
12	127-2962	1	Cover	28	127-2972	1	Washer
13	127-2954	1	Pulley	29	135-4277	1	Bolt
14	127-2955	1	Nut	30	140-7151	1	Adjuster-Belt
15	127-2957	1	Collar	31	140-7166	1	Spacer-Adjuster
16	134-4018	1	Regulator ASM	32	125-7134	1	Bolt

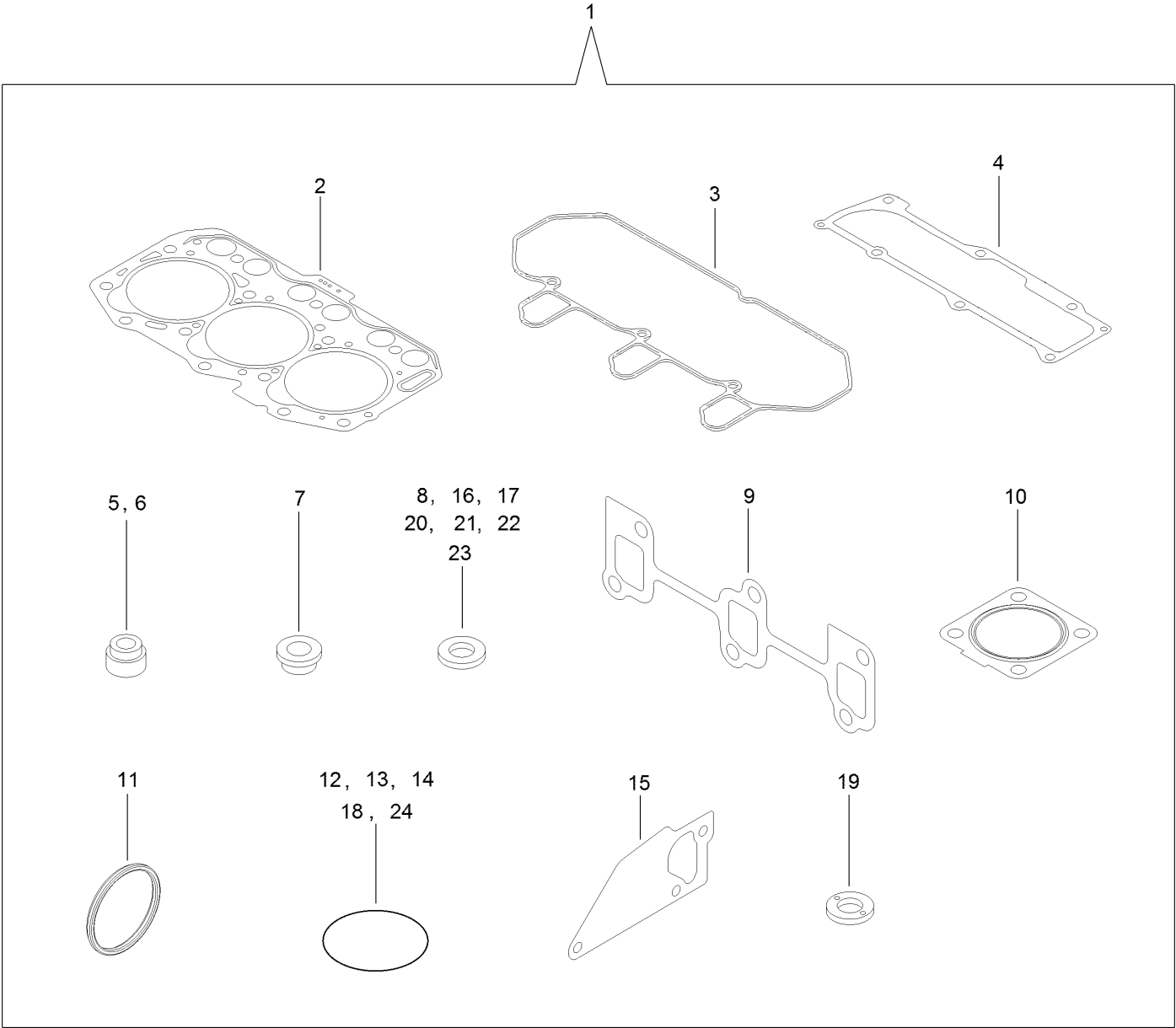
Accessory Assembly



Accessory Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	134-1383	1	Gasket-Silencer	6	134-1393	1	Diode
2	140-7185	1	Tank ASM	7	134-1394	1	Glow Relay ASM
4	140-7165	1	Bracket-Tank	10	134-1501	1	Timer
5	121-5613	1	Pump-Fuel, Electric	11	134-1507	1	Timer

Gasket Set



Gasket Set (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	140-7184	1	Gasket Set	13	135-4058	2	O-Ring
2	135-4038	1	Head Gasket Set	14	135-4178	1	O-Ring
3	135-4093	1	Gasket-Cover, Cylinder Head	15	135-4193	1	Gasket-Pump, Water
4	135-4095	1	Gasket	16	125-6979	1	Gasket
5	125-6915	3	Seal-Stem, Valve	17	134-4010	1	Gasket
6	125-6916	3	Seal-Stem, Valve	18	125-6957	1	O-Ring
7	135-4069	3	Protector-Nozzle	19	135-4237	3	Gasket
8	135-4070	6	Gasket-Nozzle	20	125-7174	4	Washer-Seal
9	135-4107	1	Gasket-Manifold, Exhaust	21	125-7176	4	Washer-Seal
10	134-1383	1	Gasket-Silencer	22	136-8236	1	Washer-Seal
11	134-4004	1	Packing-Washer	23	125-7192	1	Gasket
12	127-2973	1	O-Ring	24	125-7197	2	O-Ring

Attachments and Accessories

For 31901 Groundsmaster 3200 All-Wheel Drive Traction Unit

Product Name	Model/Part
Operator Cooling Fan	03247
Switch Panel	03248
Filter-Air	108-3811
Filter-Spin On	110-9049
Paint-Black Bottle	112-0176
Paint-Red Pen	112-0177
Paint-Red Bottle	112-0178
15-Pound Cast Weight.....	112-7059-01
42-Pound Weight.....	114-4096
Seat Cover (W/arm rest)	117-0095
Premium Synthetic Bio-Degradable Hydraulic Fluid (5 Gallon Pail)	119-2157
Premium Synthetic Bio-Degradable Hydraulic Fluid (55 Gallon Drum).....	119-2158
PX Hydraulic Fluid (5 Gal)	133-8086
PX Hydraulic Fluid (55 Gal).....	133-8087
Element-Filter, Fuel	134-3085
Filter-Oil, Engine.....	135-4181
Beacon Kit	138-2699
Work Lights Kit.....	138-2700
Wrench	138-6367
Storage Bag Kit.....	139-2020
SMV Kit.....	139-2339
Power Harness Kit	140-1559
Kit-Weight	144-0480
Plate-Weight, 25 LBS	144-0484
Plate-Weight, 25 LBS	144-0484-03
White Universal Sunshade	30669
Red Universal Sunshade	30671
Slope Sensor Kit.....	31952
CE Kit, Groundsmaster 3200 or 3300 Series Traction Unit.....	31953
CE Kit, Groundsmaster 3200 or 3300 Series 60in Side Discharge Rotary Mower.....	31957
CE Kit, Groundsmaster 3200 or 3300 Series 72in Side Discharge Rotary Mower.....	31958
CE Kit, Groundsmaster 3200 or 3300 Series 60in Rear Discharge Rotary Mower	31959
CE Kit, Groundsmaster 3200 or 3300 Series 72in Rear Discharge Rotary Mower	31960
Auxiliary HYD Kit	31966
60in SD Deck.....	31970
60in RD Deck.....	31971
72in SD Deck.....	31972
72in RD Deck.....	31973
60in RD Deck, T2	31974
72in RD Deck, T2	31975
Recycler Kit	31976
Recycler Kit, 60In/152cm RD	31977
Recycler Kit, 72In/183cm SD	31978
Recycler Kit, 72In/183cm RD	31979
Seat Assembly - Standard	31980
Seat Assembly - Mechanical Suspension	31981

Attachments and Accessories (continued)

Seat Assembly - Air Ride Suspension.....	31982
Storage Box Kit.....	31983
USB Charging Kit.....	31984
Recycler Kit 60in/152cm Rd T2.....	31985
Recycler Kit 72in/183cm Rd T2.....	31986
Cab-Winter, GM3000 Series.....	31990
Road Light Kit (North America).....	31991
Road Light Kit (EU).....	31992
Accessory Control Kit.....	31994
LED Beacon Kit.....	31996
LED Work-Light Kit (GM3200/3300, ROPS).....	31997
Hydraulic Hose Kit.....	31999
Toro Red 12oz Aerosol Can.....	361-10
Paint-spray, Toro Semi-gloss Black.....	361-9
Filter-Oil, Transmission.....	86-3010
Boss Plow, 5ft Straight Blade.....	MSC23345
Blade Crate (Snowplow), ATV Poly S.....	STB13567B



Count on it.