



38" Side Discharge Cutting Unit

Lawn & Garden Tractor

Model No. 78218-210000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number **6**, you receive all parts identified by reference numbers **6:1**, **6:2**, and **6:3**. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number **37** are indicated.

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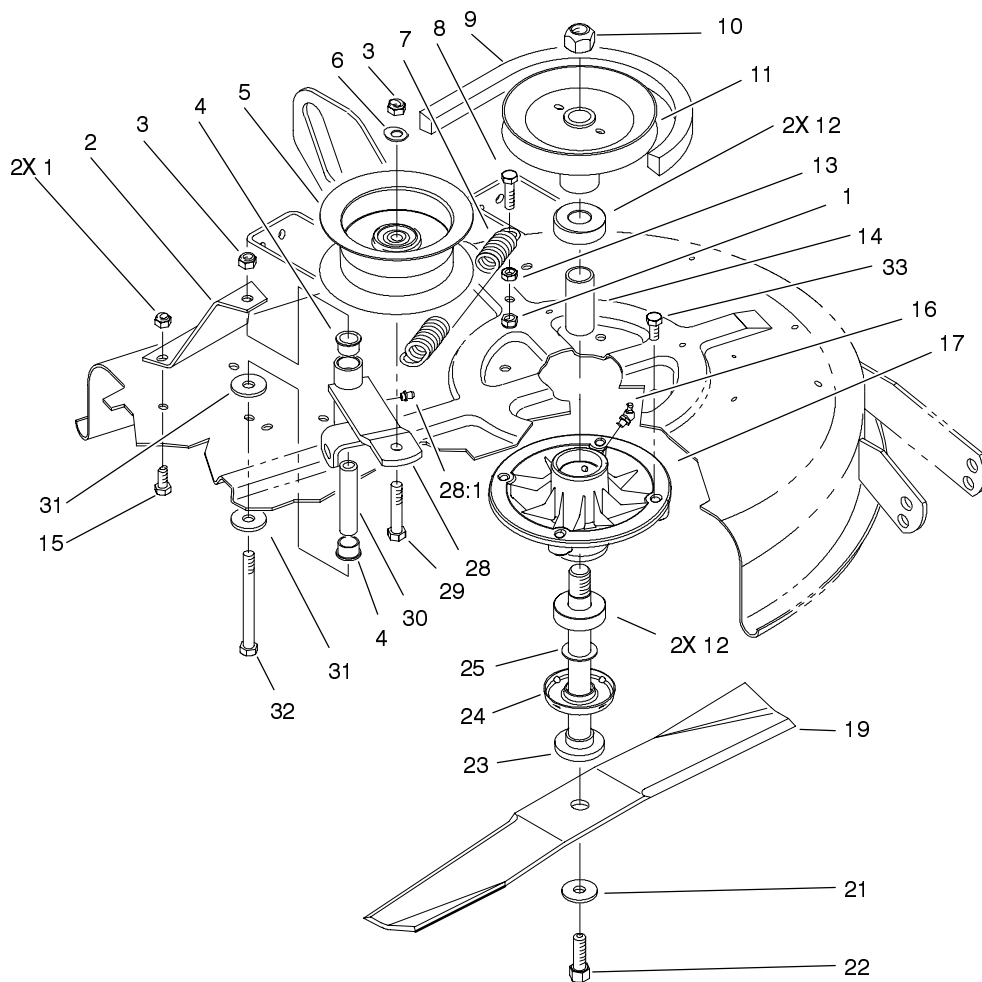
Accessories

Description	Model / Part No.	Description	Model / Part No.
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

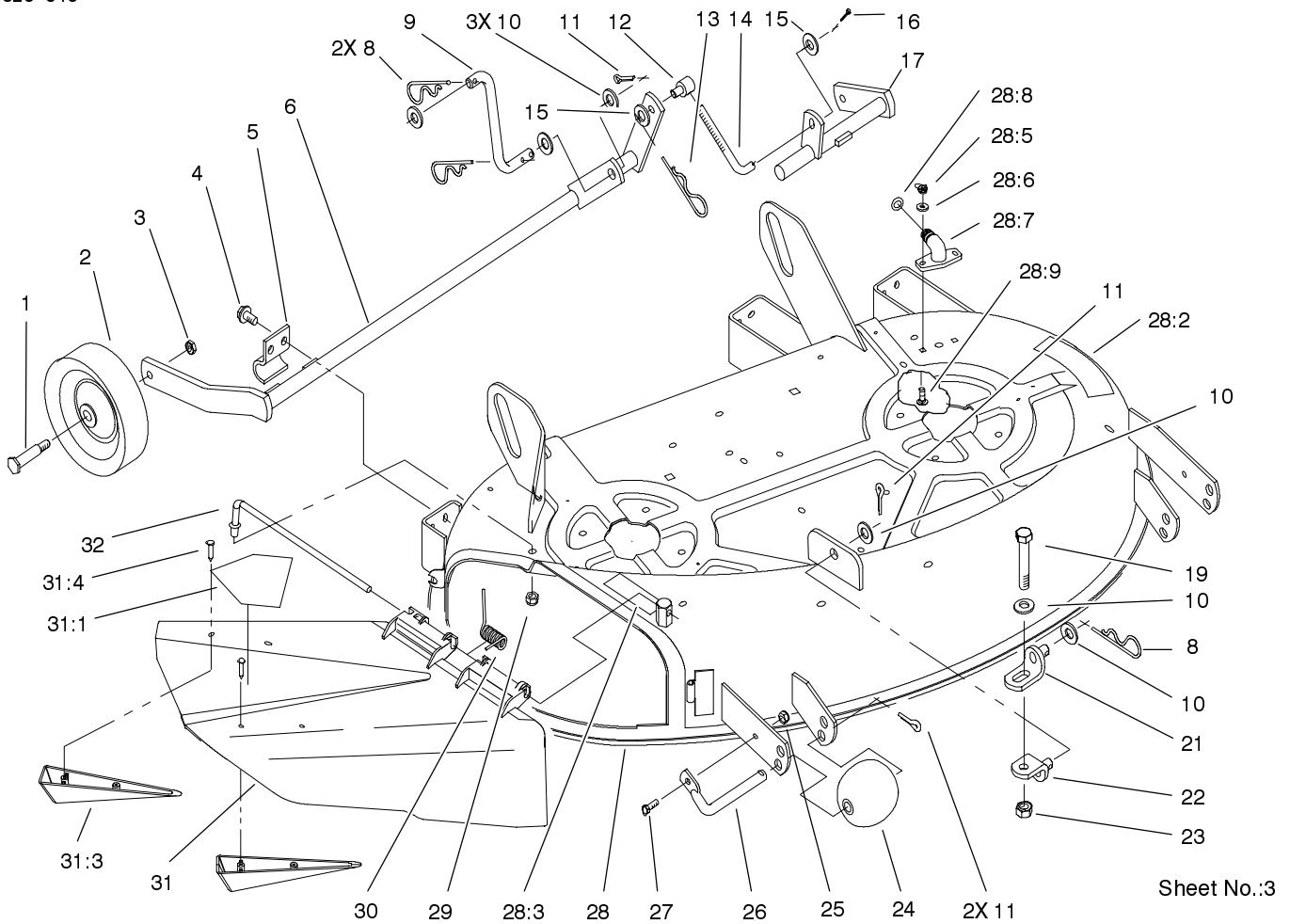
Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HYD	hydraulic
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	NI	nylon insert
FH	flat head	PPH	Phillips pan head
GA	gauge	PTH	Phillips truss head
HF	hex flange	PTO	power take off
HH	hex head	RH	right hand
HHF	hex head flange	SFH	slotted fillister head
HLH	hex lag head	SHH	slotted hex head
HJ	hex jam	SQH	square head
HOC	height-of-cut	SHWH	slotted hex washer head
HS	hex socket	SPH	slotted pan head
HSBH	hex socket button head	SRH	slotted round head
HSFH	hex socket flat head	STD	standard
HSR	hex socket head	TAP	self tapping
HWH	hex washer head	TTH	Torx truss head
HWHTF	hex washer head thread forming	WH	wing head



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Blade, Spindle And Pulley Assembly

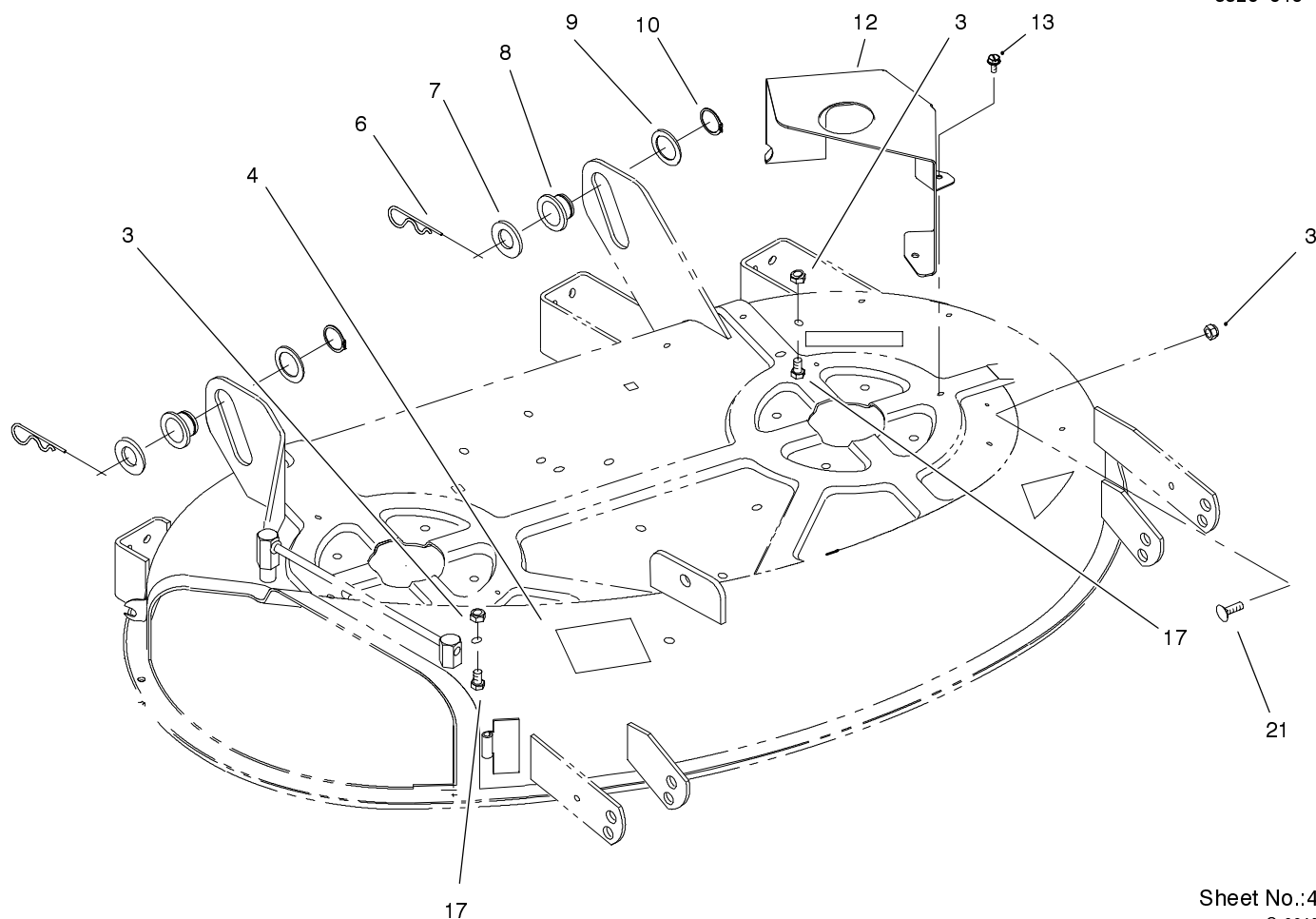
Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	3296-29	3	Nut-Lock	30	109950	1	Spacer
2	78-8091-03	1	Brace	31	2844	2	Washer
3	3296-39	2	Nut-Lock, NI	32	323-16	1	Screw-HH
4	109859	2	Bushing	33	32144-41	8	Screw-Tapite
5	92-7082	1	Pulley - Idler				
6	3256-24	1	Washer-Flat				
7	78-6210	1	Spring-Extension				
8	322-6	1	Screw-HH				
9	92-7066	1	V-Belt				
10	3219-6	2	Nut-Hex				
11	100-3546	2	Pulley				
12	109966	4	Bearing-Ball				
13	3217-6	1	Nut-Hex				
14	62-3661	2	Spacer-Bearing				
15	322-3	2	Screw-HH				
16	302-11	2	Fitting-Lube, 45 DEG				
17	100-3547	2	Housing-Spindle				
19	57-4700	2	Blade				
21	112843	2	Washer				
22	26-0671	2	Screw-Blade				
23	100-3548	2	Shaft-Spindle				
24	80-4360	2	Shield-Bearing				
25	80-4380	2	Spacer				
28	94-9795	1	Arm-Idler				
28:1	302-5	1	Fitting-Grease				
29	323-10	1	Screw-HH				



Cutting Unit Assembly

Ref. No.	Part No.	Qty.	Description
1	92-1057	2	Bolt-Shoulder
2	92-6959	2	Wheel
3	32146-2	2	Nut-Lock, NI
4	9267154	6	Screw
5	78-6400-03	3	Clamp
6	78-8011-03	1	Shaft - RH
8	9335064	3	Pin-Hair
9	78-8071	1	Link-Rear
10	3256-26	6	Washer-Flat
11	3272-21	4	Pin-Cotter
12	101161	1	Trunion
13	9335044	1	Pin-Hair
14	121010	1	Rod-Lift
15	3256-24	2	Washer-Flat
16	3272-6	1	Pin-Cotter
17	92-7073-03	1	Shaft - LH
19	325-13	1	Screw-HH
21	86-9240	1	Bracket-Lift, Lower
22	86-9250	1	Bracket-Lift, Upper
23	3218-5	1	Nut-Jam
24	29-4820	2	Roller
25	3296-42	2	Nut-Lock NI
26	118960-03	2	Shaft-Roller
27	321-4	2	Screw-HH
28	94-1579	1	Deck ASM
28:2	93-7009	1	Decal-Danger

Ref. No.	Part No.	Qty.	Description
28:3	93-7319	1	Decal - Danger
28:5	3296-16	2	Nut-Lock, NI
28:6	3256-1	2	Washer-Flat
28:7	95-2747	1	Fitting-Washout
28:8	46-6290	1	O-Ring
28:9	3229-1	2	Screw-CARR
29	3296-39	1	Nut-Lock, NI
30	57-6950	1	Spring
31	93-7695	1	Deflector ASM
31:1	93-7010	1	Decal - Danger
31:3	93-7696	2	Kicker
31:4	93-0231	4	Screw - PPH
32	95-1661	1	Rod - Pivot



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Covers Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
3	3296-29	3	Nut-Lock				
4	93-6679	1	Decal-Belt Routing				
6	9335074	2	Pin-Hair				
7	3256-28	2	Washer-Flat				
8	78-7340	2	Roller-Lift				
9	9202394	2	Washer				
10	32151-29	2	Ring-Snap, External				
12	78-6840-03	2	Cover-Belt				
13	32104-76	6	Screw				
17	322-1	2	Screw-HH				
21	3230-18	1	Screw-CARR				

Maintenance Record

[illegible]

Maintenance Record

[illegible]

