Form No. 3325–559

# Wheel Horse®

## 518xi Garden Tractor
## 520xi Garden Tractor
## 520xi Euro Garden Tractor

**Model No. 73471–210000001 and Up**
**Model No. 73542–210000001 and Up**
**Model No. 73570–210000001 and Up**

# Parts Catalog

### Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

#### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

#### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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# Accessories

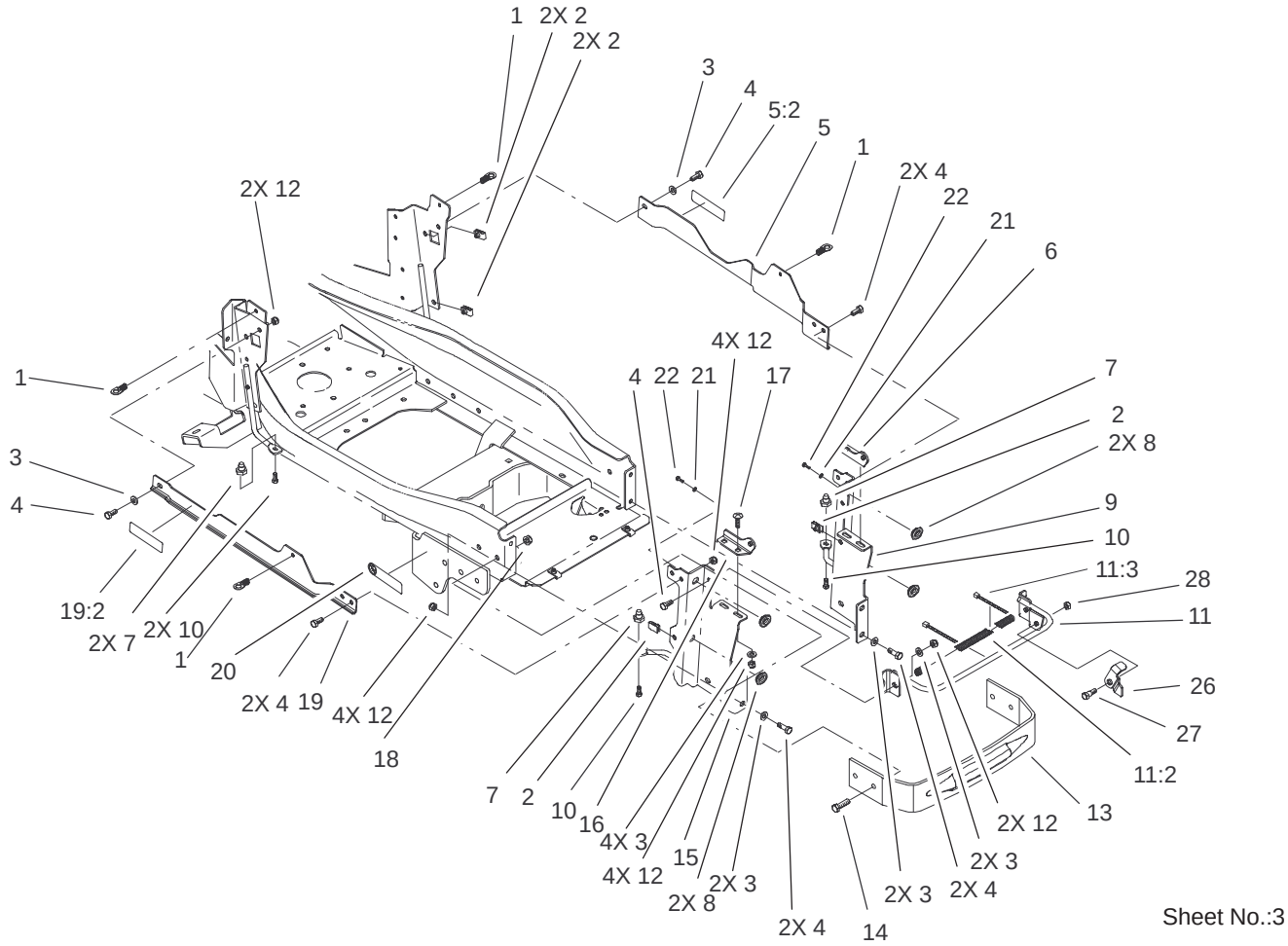
| Description | Model / Part No. |
|---|---|
| 42” Rear Discharge Mower (Model No. 73471 & 73542 Only) | 78353 |
| 42” Rear Discharge Low Cut Mower (Model No. 73570 Only) | 78442 |
| 44” Side Discharge Mower (Model No. 73471 & 73542 Only) | 78357 |
| 44” Side Discharge Low Cut Mower (Model No. 73570 Only) | 78444 |
| 48” Side Discharge Mower (Model No. 73471 & 73542 Only) | 78363 |
| 48” Side Discharge Low Cut Mower (Model No. 73570 Only) | 78448 |
| 52” Side Discharge Mower (Model No. 73471 & 73542 Only) | 78370 |
| 52” Side Discharge Low Cut Mower (Model No. 73570 Only) | 78452 |
| 60” Side Discharge Mower (Model No. 73471 & 73542 Only) | 78395 |
| 60” Side Discharge Low Cut Mower (Model No. 73570 Only) | 78469 |
| 36” Tiller* | 79375 |
| 50” Grader Blade* | 79356 |
| 42” Single Stage Snowthrower** | 79365 |
| 44” Two–Stage Snowthrower** | 79366 |
| 48” Snow/Dozer Blade** | 79355 |

** Requires 81115, * Requires 100–3390.

# Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

| Abbreviation | Meaning |
|---|---|
| AR | as required |
| ASM | assembly |
| CARR | carriage |
| DEG | degrees |
| FH | flat head |
| GA | gauge |
| HF | hex flange |
| HH | hex head |
| HHF | hex head flange |
| HLH | hex lag head |
| HJ | hex jam |
| HOC | height-of-cut |
| HS | hex socket |
| HSBH | hex socket button head |
| HSFH | hex socket flat head |
| HSH | hex socket head |
| HWH | hex washer head |
| HWHTF | hex washer head thread forming |
| HYD | hydraulic |
| INC | incorporated |
| LH | left hand |
| NI | nylon insert |
| PPH | Phillips pan head |
| PTH | Phillips truss head |
| PTO | power take off |
| RH | right hand |
| SFH | slotted fillister head |
| SHH | slotted hex head |
| SQH | square head |
| SHWH | slotted hex washer head |
| SPH | slotted pan head |
| SRH | slotted round head |
| STD | standard |
| TAP | self tapping |
| TTH | Torx truss head |
| WH | wing head |

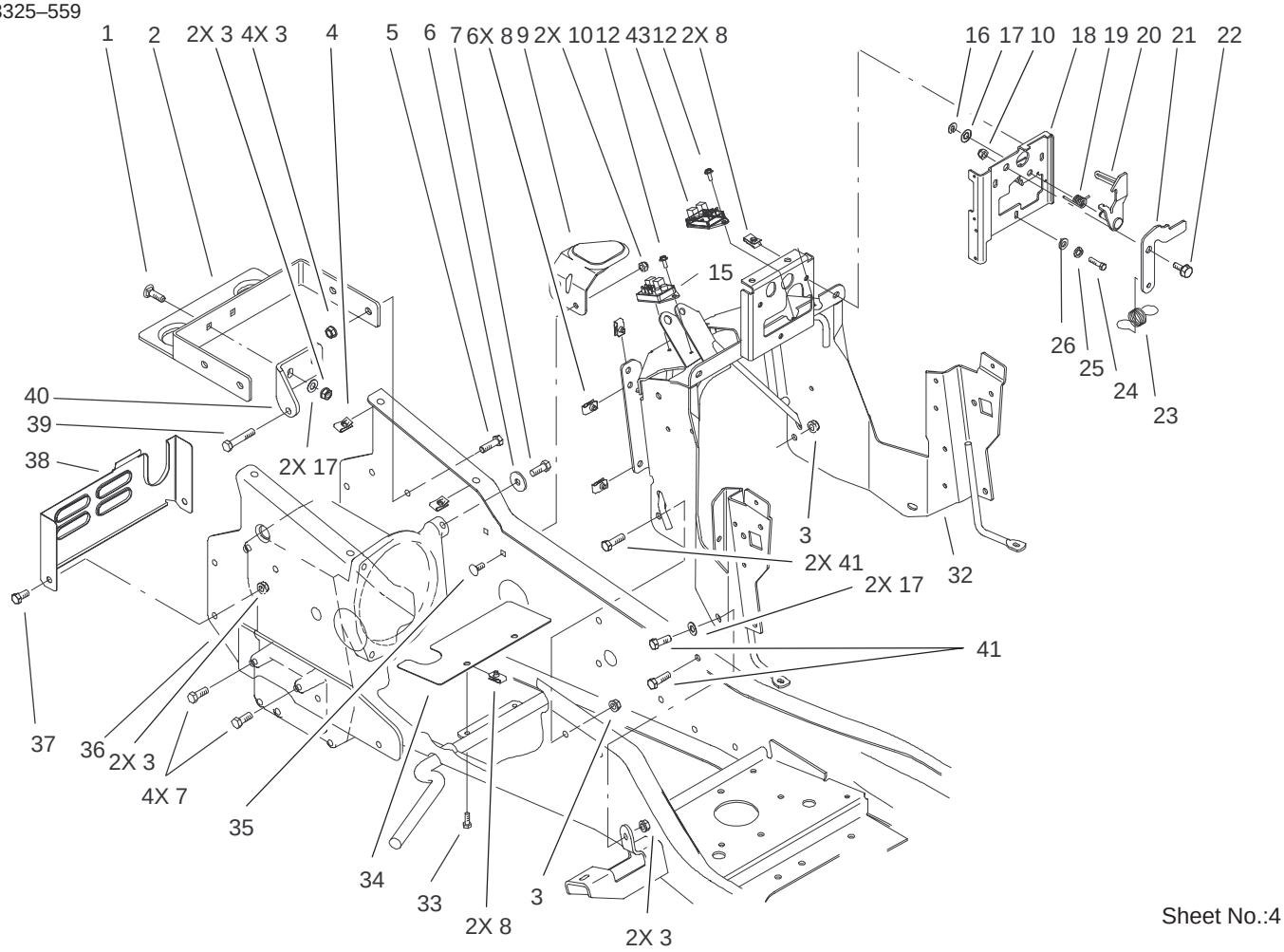



Sheet No.:3

# Bumper & Hood Support

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 95–4013 | 4 | Latch ASM |
| 2 | 107069 | 6 | Clip |
| 3 | 3256–23 | 12 | Washer–Flat |
| 4 | 322–3 | 12 | Screw–HH |
| 5 | 98–5064 | 1 | Support ASM (only on: 73471, 73542) |
| 5 | 98–5070 | 1 | Support ASM (only on: 73570) |
| 5:2 | 98–5015 | 1 | Decal – Warning (only on: 73570) |
| 5:2 | 98–5014 | 1 | Decal – Warning (only on: 73471, 73542) |
| 6 | 98–9026–03 | 1 | Bracket–Hinge, Lower LH |
| 7 | 95–3989 | 4 | Mount–Sidepanel |
| 8 | 94–7910 | 4 | Grommet |
| 9 | 95–4082–03 | 1 | Support–Hood LH |
| 10 | 46–8093 | 4 | Screw–Plastite |
| 11 | 99–5305 | 1 | Support–Hood ASM |
| 11:2 | 95–4258 | 1 | Cover – Brace |
| 11:3 | 614249 | 2 | Tie–Strap |
| 12 | 3296–29 | 16 | Nut–Lock |
| 13 | 94–2308–03 | 1 | Bumper – Frame |
| 14 | 323–7 | 4 | Screw–HH |
| 15 | 95–4081–03 | 1 | Support–Hood RH |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 16 | 98–9027–03 | 1 | Bracket–Hinge, Lower RH |
| 17 | 3230–16 | 4 | Screw–CARR |
| 18 | 3296–39 | 4 | Nut–Lock, NI |
| 19 | 99–5345 | 1 | Support ASM (only on: 73471, 73542) |
| 19 | 99–5344 | 1 | Support ASM (only on: 73570) |
| 19:2 | 98–5015 | 1 | Decal – Warning (only on: 73570) |
| 19:2 | 98–5014 | 1 | Decal – Warning (only on: 73471, 73542) |
| 20 | 92–8747 | 2 | Decal–Attach–A–Matic |
| 21 | 3256–61 | 2 | Washer–Flat (only on: 73570) |
| 22 | 32144–42 | 2 | Screw–Selftap (only on: 73570) |
| 26 | 98–9015 | 1 | Lever – Hood Prop |
| 27 | 37–8771 | 1 | Bolt–Shoulder |
| 28 | 3296–47 | 1 | Nut–Lock, NI |

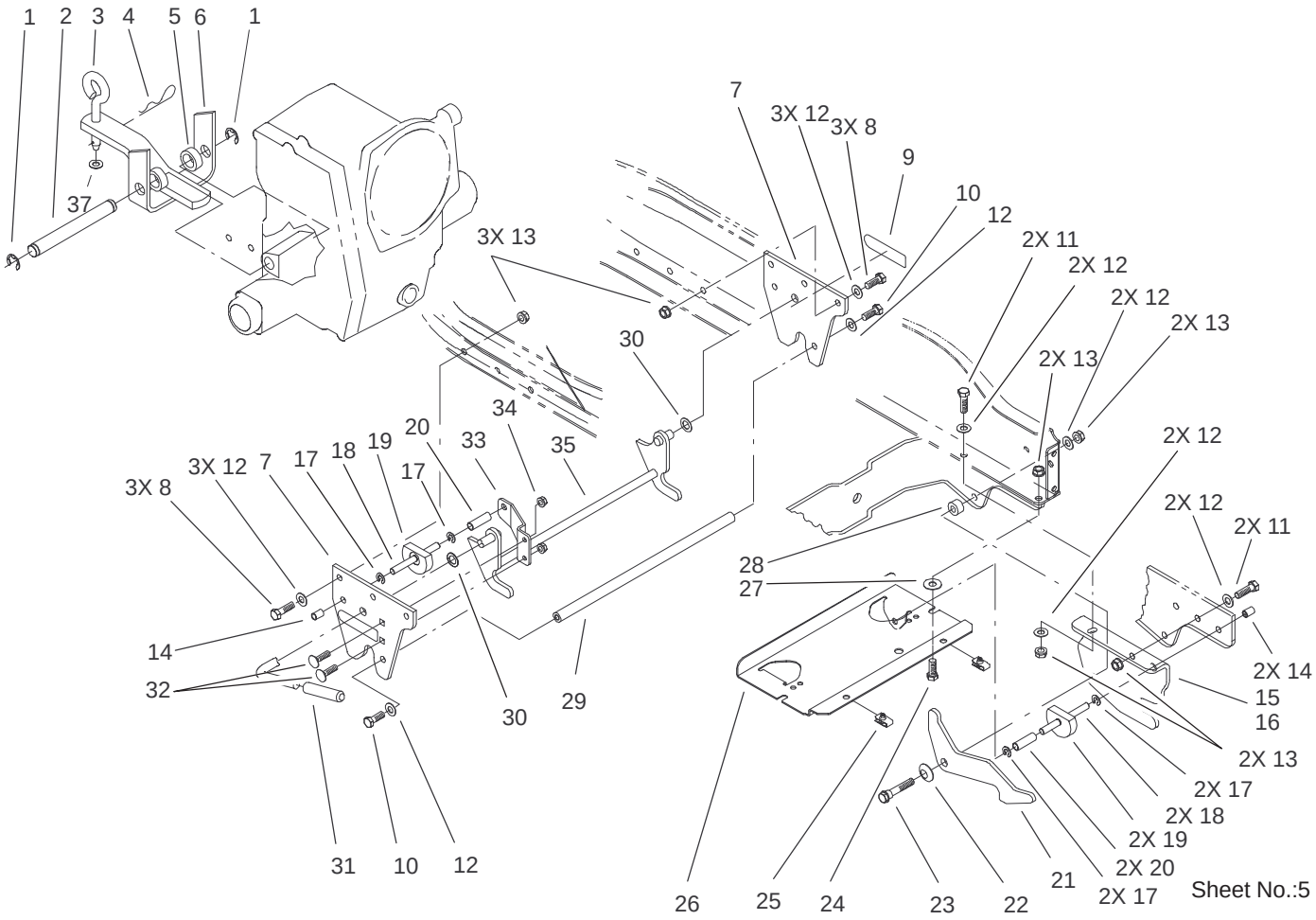



Sheet No.:4

# Steering Tower & Fuel Tank Supports Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 3231–25 | 2 | Screw–CARR |
| 2 | 94–7740–03 | 1 | Support–Gas Tank |
| 3 | 3296–39 | 12 | Nut–Lock, NI |
| 4 | 94–2413 | 4 | U–Nut |
| 5 | 323–7 | 4 | Screw–HH |
| 6 | 2844 | 1 | Washer |
| 7 | 3235–22 | 5 | Screw–HH |
| 8 | 107069 | 10 | Clip |
| 9 | 95–3961–03 | 1 | Support – Fuel Tank |
| 10 | 3296–29 | 3 | Nut–Lock |
| 12 | 12–5450 | 2 | Screw (only on: 73542, 73570) |
| 12 | 12–5450 | 1 | Screw (only on: 73471) |
| 15 | 99–3703 | 1 | Module–Cruise (only on: 73542, 73570) |
| 16 | 105797 | 1 | Ring–Retaining |
| 17 | 3256–24 | 5 | Washer–Flat |
| 18 | 95–3892–03 | 1 | Bracket – Latch |
| 19 | 95–4165 | 1 | Spring – Latch Lever |
| 20 | 95–3899 | 1 | Lever–Latch |
| 21 | 95–3900 | 1 | Latch – Tension Lever |
| 22 | 37–8771 | 1 | Bolt–Shoulder |
| 23 | 95–3895 | 1 | Spring – Latch Lever |
| 24 | 321–4 | 3 | Screw–HH |
| 25 | 3253–3 | 3 | Washer–Lock |

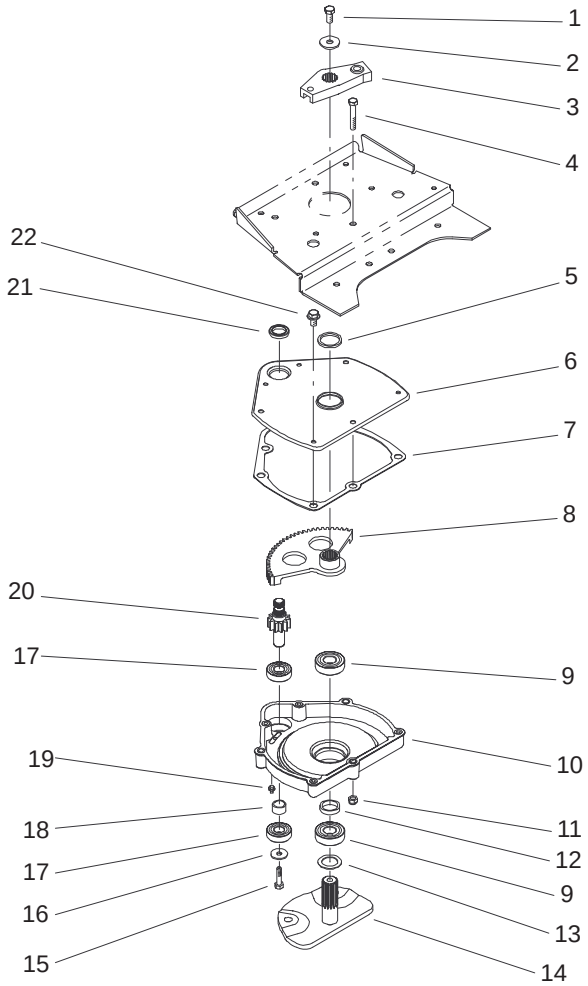
| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 26 | 3256–22 | 3 | Washer–Flat |
| 32 | 99–4441–03 | 1 | Tower ASM |
| 33 | 321–4 | 2 | Screw–HH |
| 34 | 95–4246 | 1 | Baffle – Fan |
| 35 | 3230–20 | 2 | Screw–CARR |
| 36 | 99–5306–03 | 1 | Frame |
| 37 | 323–4 | 2 | Screw–HH |
| 38 | 95–4005–03 | 1 | Cover – Rear |
| 39 | 94–7972 | 1 | Screw – HH |
| 40 | 94–7739–03 | 1 | Strap–Torque |
| 41 | 323–6 | 4 | Screw–HH |
| 43 | 99–3701 | 1 | Module–Clutch |




# Attach–A–Matic & Hitch Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 5618 | 2 | E–Ring |
| 2 | 105269 | 1 | Pin–Stationary Hitch |
| 3 | 106634 | 1 | Pin–Tool |
| 4 | 9335054 | 1 | Pin–Hair |
| 5 | 9791204 | 2 | Spacer |
| 6 | 98–8083–03 | 1 | Hitch |
| 7 | 94–2251–03 | 2 | Plate – Hitch |
| 8 | 323–44 | 6 | Screw–HH |
| 9 | 98–1632 | 2 | Decal – Attach–A–Matic |
| 10 | 3235–22 | 2 | Screw–HH |
| 11 | 323–7 | 4 | Screw–HH |
| 12 | 3256–24 | 16 | Washer–Flat |
| 13 | 3296–39 | 14 | Nut–Lock, NI |
| 14 | 105316 | 3 | Cap–Plunger Rod |
| 15 | 94–2230–03 | 1 | Hanger–RH |
| 16 | 94–2231–03 | 1 | Hanger – LH |
| 17 | 105797 | 6 | Ring–Retaining |
| 18 | 94–2256 | 3 | Rod – Lock |
| 19 | 94–2258 | 3 | Lock – Latch |
| 20 | 8616 | 3 | Spring |
| 21 | 94–7777 | 2 | Latch–Pulley Box |
| 22 | 3290–221 | 2 | Washer–Spring |
| 23 | 92–7674 | 2 | Bolt |
| 24 | 323–6 | 2 | Screw–HH |
| 25 | 107069 | 2 | Clip |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 26 | 94–2304–03 | 1 | Tray – Battery |
| 27 | 3–4685 | 2 | Washer–Top Thrust |
| 28 | 94–2233 | 2 | Spacer |
| 29 | 94–2475 | 1 | Rod – Spacer |
| 30 | 98–1629 | 2 | Washer |
| 31 | 9038 | 1 | Grip |
| 32 | 3230–2 | 2 | Screw–CARR |
| 33 | 94–7855–03 | 1 | Bracket–Mid Arm |
| 34 | 3296–29 | 2 | Nut–Lock |
| 35 | 94–2250–03 | 1 | Latch |
| 37 | 3256–26 | 1 | Washer–Flat |

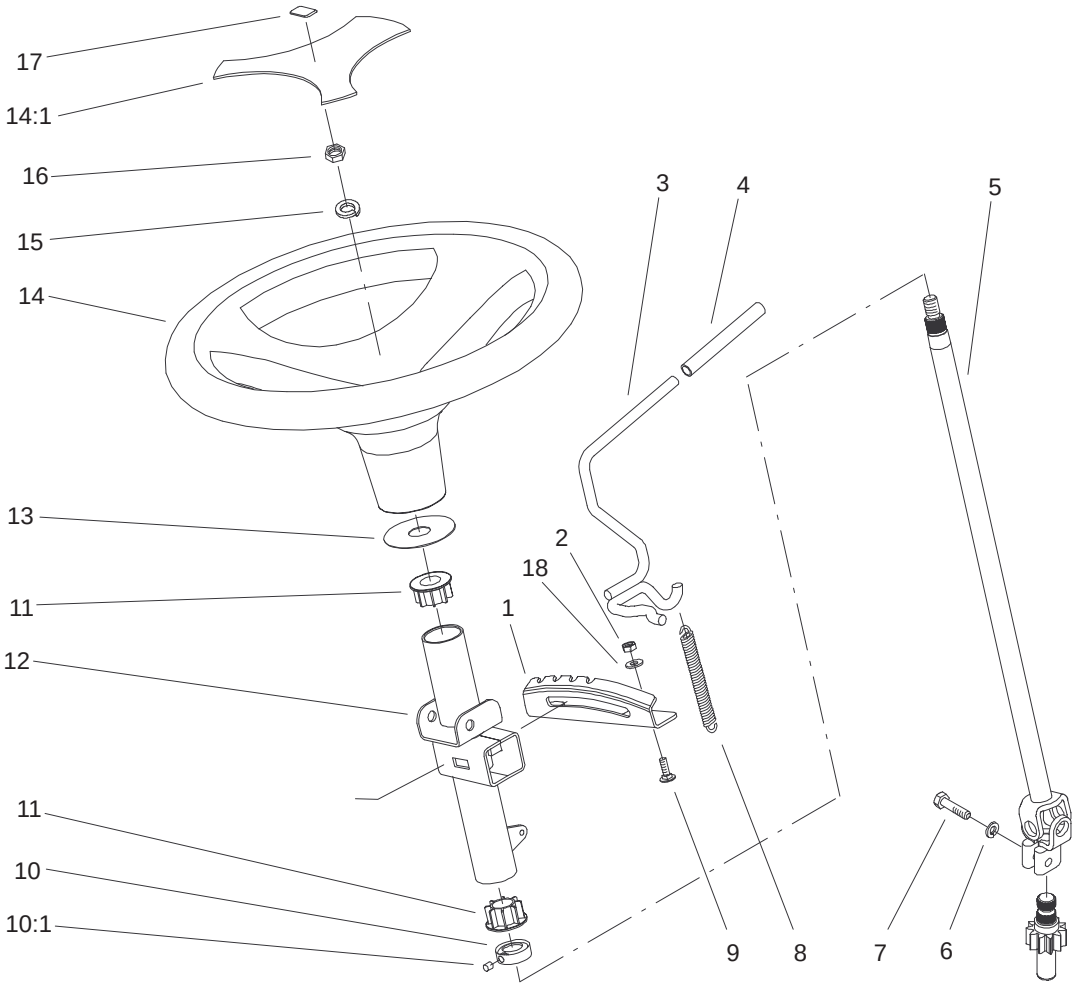



Sheet No.:6

# Power Steering Lower Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 98–3052 | 1 | Screw–Locking, Thread |
| 2 | 2844 | 1 | Washer |
| 3 | 94–2140 | 1 | Arm – Mech Strg Upper |
| 4 | 322–10 | 3 | Screw–HH |
| 5 | 103118 | 1 | Seal |
| 6 | 94–2134–03 | 1 | Cover – Steering Housing |
| 7 | 94–2135 | 1 | Gasket |
| 8 | 94–2137 | 1 | Gear–Sector |
| 9 | 251–82 | 2 | Bearing–Ball |
| 10 | 94–2133 | 1 | Hsg – Manual Strg |
| 11 | 3296–29 | 3 | Nut–Lock |
| 12 | 94–2218 | 1 | Spacer–Shaft, Output |
| 13 | 3256–42 | 1 | Washer–Flat |
| 14 | 94–2142–03 | 1 | Shaft–Sector |
| 15 | 98–3498 | 1 | Screw–HH |
| 16 | 3256–82 | 1 | Washer–Flat |
| 17 | 38–7820 | 2 | Bearing–Ball |
| 18 | 94–2217 | 1 | Spacer–Shaft, Input |
| 19 | 302–5 | 1 | Fitting–Grease |
| 20 | 94–2136 | 1 | Pinion – Input Shaft |
| 21 | 94–7856 | 1 | Seal – Oil |
| 22 | 32144–10 | 4 | Screw–HWH |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|

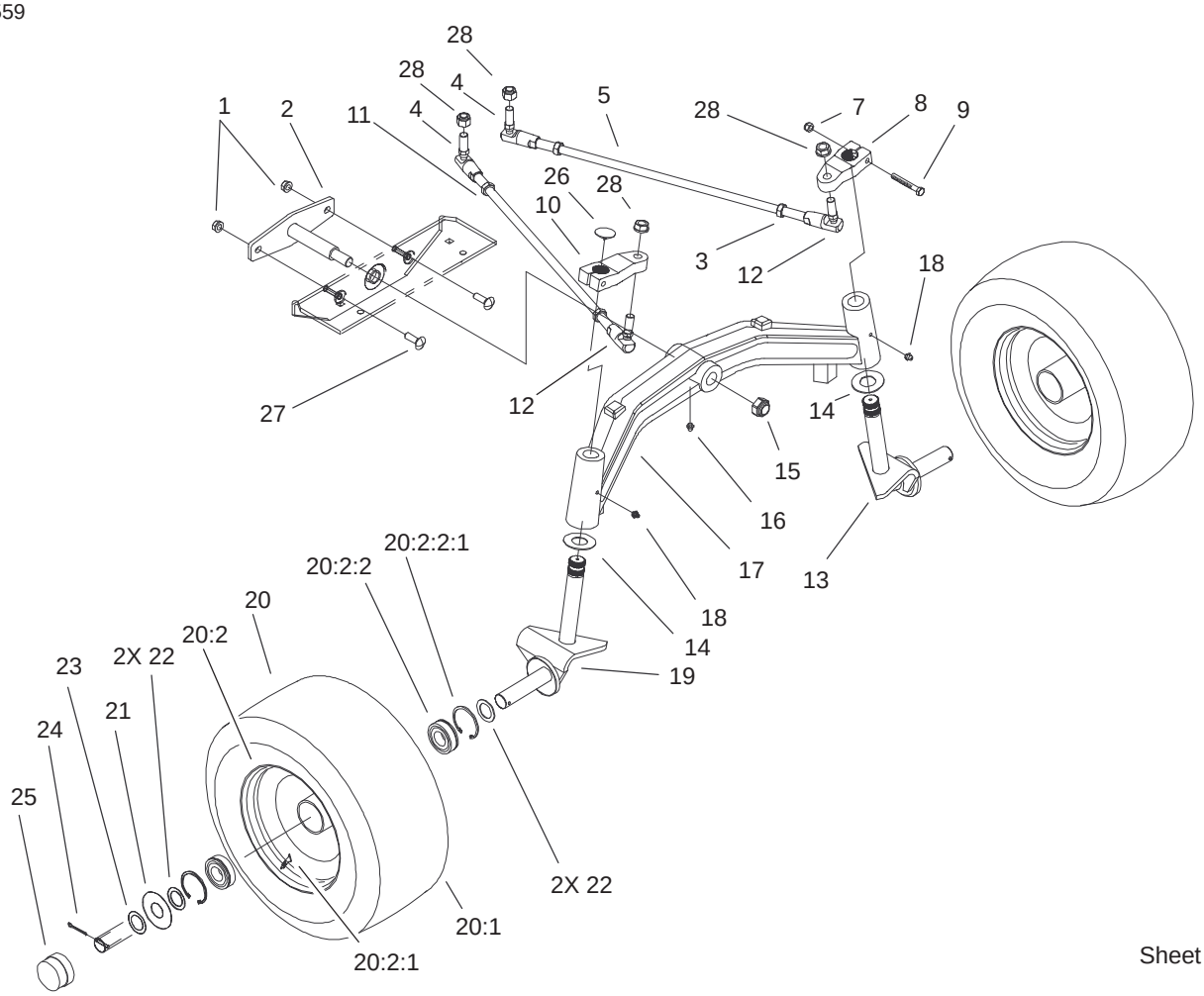



Sheet No.:7

# Power Steering & Tilt Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 94–2382 | 1 | Bracket – Detent |
| 2 | 3296–42 | 2 | Nut–Lock, NI |
| 3 | 95–3964 | 1 | Lever–Tilt |
| 4 | 92–6798 | 1 | Cap–Rod, Tilt |
| 5 | 94–2047 | 1 | Shaft – Steering |
| 6 | 3253–4 | 1 | Washer–Lock |
| 7 | 48–7730 | 1 | Screw–HH |
| 8 | 95–3805 | 1 | Spring |
| 9 | 3229–1 | 2 | Screw–CARR |
| 10 | 111383 | 1 | Collar |
| 10:1 | 3245–32 | 1 | Screw–HS |
| 11 | 93–1146 | 2 | Bushing–Upper, Steering |
| 12 | 94–2450–03 | 1 | Column–Manual |
| 13 | 94–2025 | 1 | Washer – Boot |
| 14 | 98–1471 | 1 | Wheel–Steering (only on: 73471) |
| 14 | 98–1474 | 1 | Wheel–Steering (only on: 73542, 73570) |
| 14:1 | 98–1468 | 1 | Cover–Wheel, Steering |
| 15 | 48–8070 | 1 | Washer–Lock |
| 16 | 3277–1 | 1 | Nut–Hex |
| 17 | 98–1459 | 1 | Decal–Toro |
| 18 | 3256–22 | 2 | Washer–Flat |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|



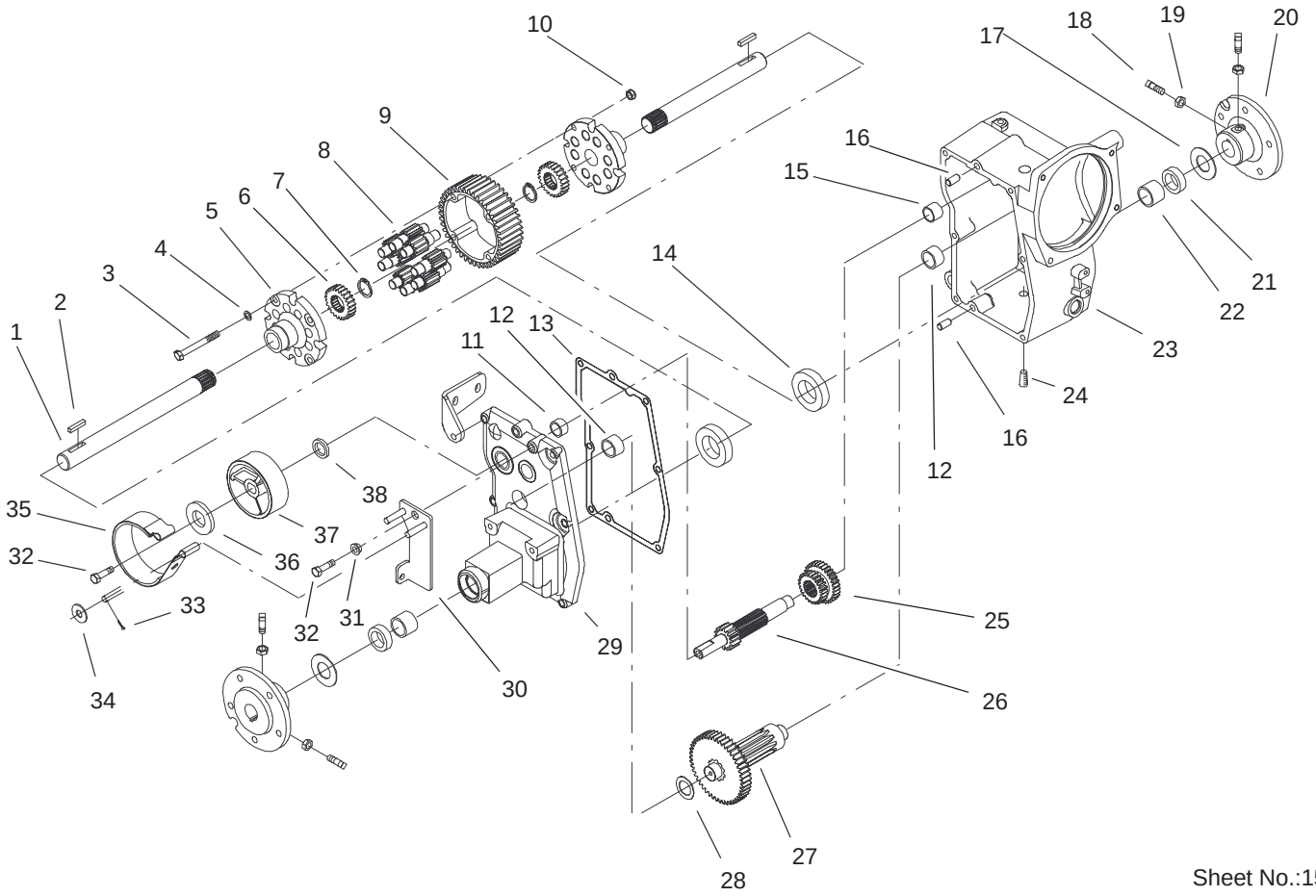

Sheet No.:14

# Tie Rods, Spindle & Front Axle Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 3296–39 | 2 | Nut–Lock, NI |
| 2 | 94–2205–03 | 1 | Pin–Pivot |
| 3 | 3220–5 | 2 | Nut–HJ |
| 4 | 94–2239 | 2 | Balljoint – LH Thread (only on: 73471) |
| 4 | 94–7539 | 2 | Balljoint – LH Thread (only on: 73542, 73570) |
| 5 | 100–1121 | 2 | Rod–Tie |
| 7 | 3296–29 | 2 | Nut–Lock |
| 8 | 94–2197 | 1 | Arm – Steering LH |
| 9 | 322–32 | 2 | Screw–HH |
| 10 | 94–2196 | 1 | Arm – Steering RH |
| 11 | 3220–12 | 2 | Nut–Jam, LH Thread |
| 12 | 98–8086 | 2 | Balljoint – RH Thread (only on: 73542, 73570) |
| 12 | 98–8087 | 2 | Balljoint – RH Thread (only on: 73471) |
| 13 | 94–7537–03 | 1 | Spindle–LH |
| 14 | 9548 | 2 | Washer–Thrust |
| 15 | 3296–61 | 1 | Nut–Lock |
| 16 | 302–5 | 1 | Fitting–Grease |
| 17 | 94–7568–03 | 1 | Axle–Front |
| 18 | 302–5 | 2 | Fitting–Grease |
| 19 | 94–7536–03 | 1 | Spindle–RH |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 20 | 99–3695 | 2 | Wheel & Tire ASM |
| 20:1 | 99–3696 | 1 | Tire |
| 20:2 | 94–7541 | 1 | Rim ASM |
| 20:2:1 | 5108 | 1 | Valve |
| 20:2:2 | 94–7538 | 2 | Bearing |
| 20:2:2:1 | 94–2053 | 1 | Ring–Snap |
| * | 112819 | 1 | Tube–Inner |
| 21 | 95–4060 | 2 | Washer – Wheel |
| 22 | 9202514 | 4 | Washer |
| 23 | 9202524 | 2 | Washer |
| 24 | 3272–18 | 2 | Pin–Cotter |
| 25 | 94–7871 | 2 | Cap–Dust |
| 26 | 98–1642 | 2 | Cap – Spindle |
| 27 | 3231–25 | 2 | Screw–CARR |
| 28 | 98–8089 | 4 | Nut–Lock |

* Not illustrated

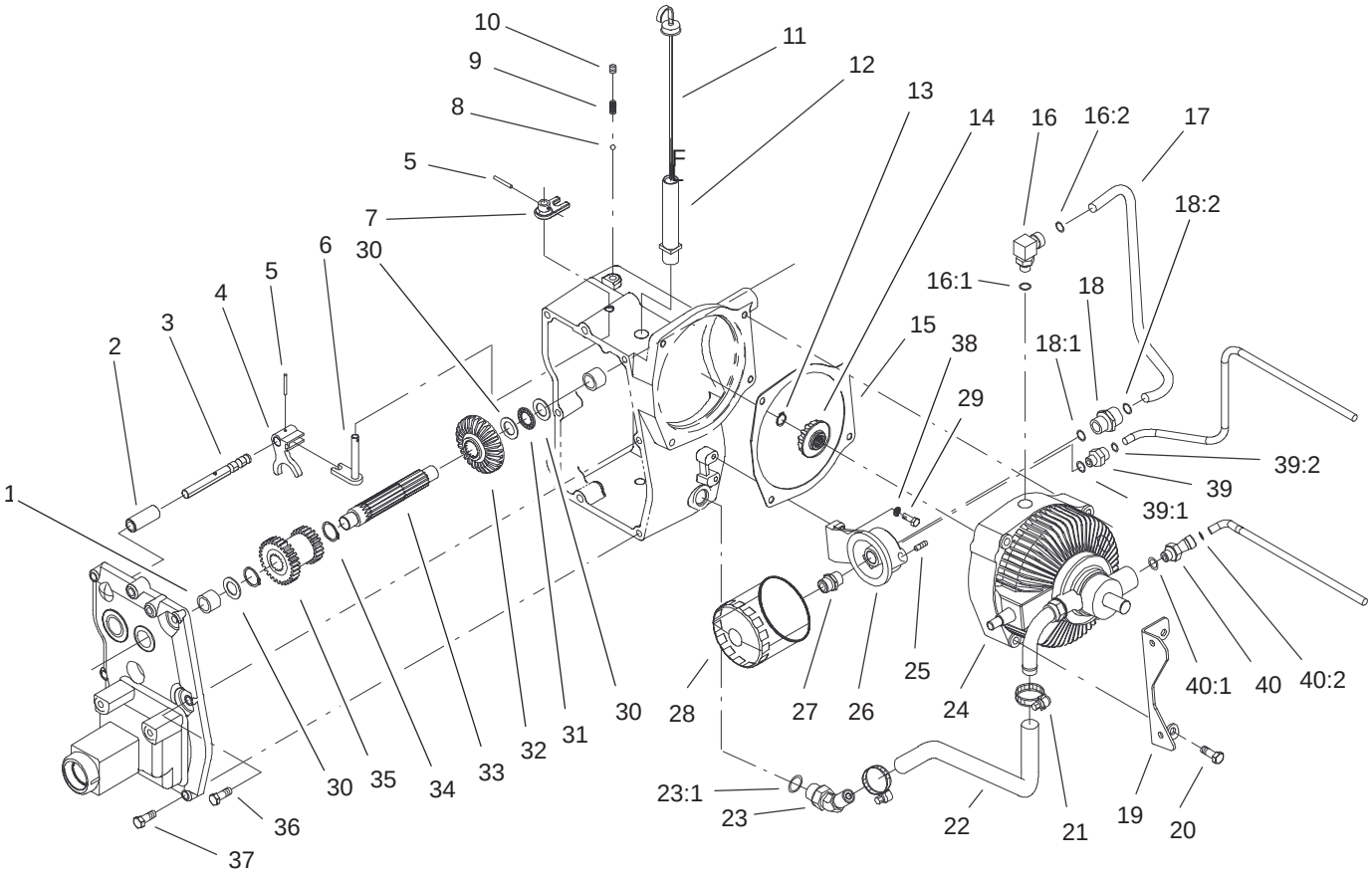



Sheet No.:15

# Hydro Transaxle Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 79–3340 | 2 | Axle–Rear |
| 2 | 79–3370 | 2 | Key |
| 3 | 911423 | 4 | Bolt–Hex |
| 4 | 107374 | 4 | Washer |
| 5 | 111196 | 2 | End Cap–Differential |
| 6 | 101889 | 2 | Gear–Axle Differential |
| 7 | 105876 | 2 | Ring–Snap |
| 8 | 101623 | 8 | Gear–Pinion 11t |
| 9 | 105061 | 1 | Gear–Differential Ring 43t |
| 10 | 108881 | 4 | Nut |
| 11 | 1540 | 1 | Bearing–Needle |
| 12 | 94–2021 | 2 | Bearing – Needle |
| 13 | 99–5334 | 1 | Gasket–Case |
| 14 | 111199 | 2 | Bearing–Ball |
| 15 | 1529 | 1 | Bearing–Needle |
| 16 | 108363 | 2 | Pin–Locating |
| 17 | 106826 | 2 | Washer–Thrust |
| 18 | 3243–5 | 4 | Screw–Set |
| 19 | 3218–3 | 4 | Nut–Jam |
| 20 | 105763–03 | 2 | Hub–Wheel |
| 21 | 6449 | 2 | Seal–Oil |
| 22 | 9416 | 2 | Bearing |
| 23 | 94–2001–03 | 1 | Case–LH, Trans |
| 24 | 99–8551 | 1 | Plug–Pipe |
| 25 | 94–2008 | 1 | Gear – Sliding |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 26 | 94–2007 | 1 | Shaft – Brake |
| 27 | 94–2006 | 1 | Gear ASM |
| 28 | 9547 | 1 | Washer–Thrust |
| 29 | 94–2002–03 | 1 | Case–RH, Trans |
| 30 | 94–2019–03 | 1 | Arm–Brake Pivot |
| 31 | 100309 | 1 | Cam–Spacer |
| 32 | 3235–22 | 2 | Screw–HH |
| 33 | 3272–6 | 2 | Pin–Cotter |
| 34 | 3256–24 | 2 | Washer–Flat |
| 35 | 94–2419 | 1 | Band – Brake |
| 36 | 2844 | 1 | Washer |
| 37 | 94–2009 | 1 | Drum – Brake |
| 38 | 253–44 | 1 | Seal–Oil |



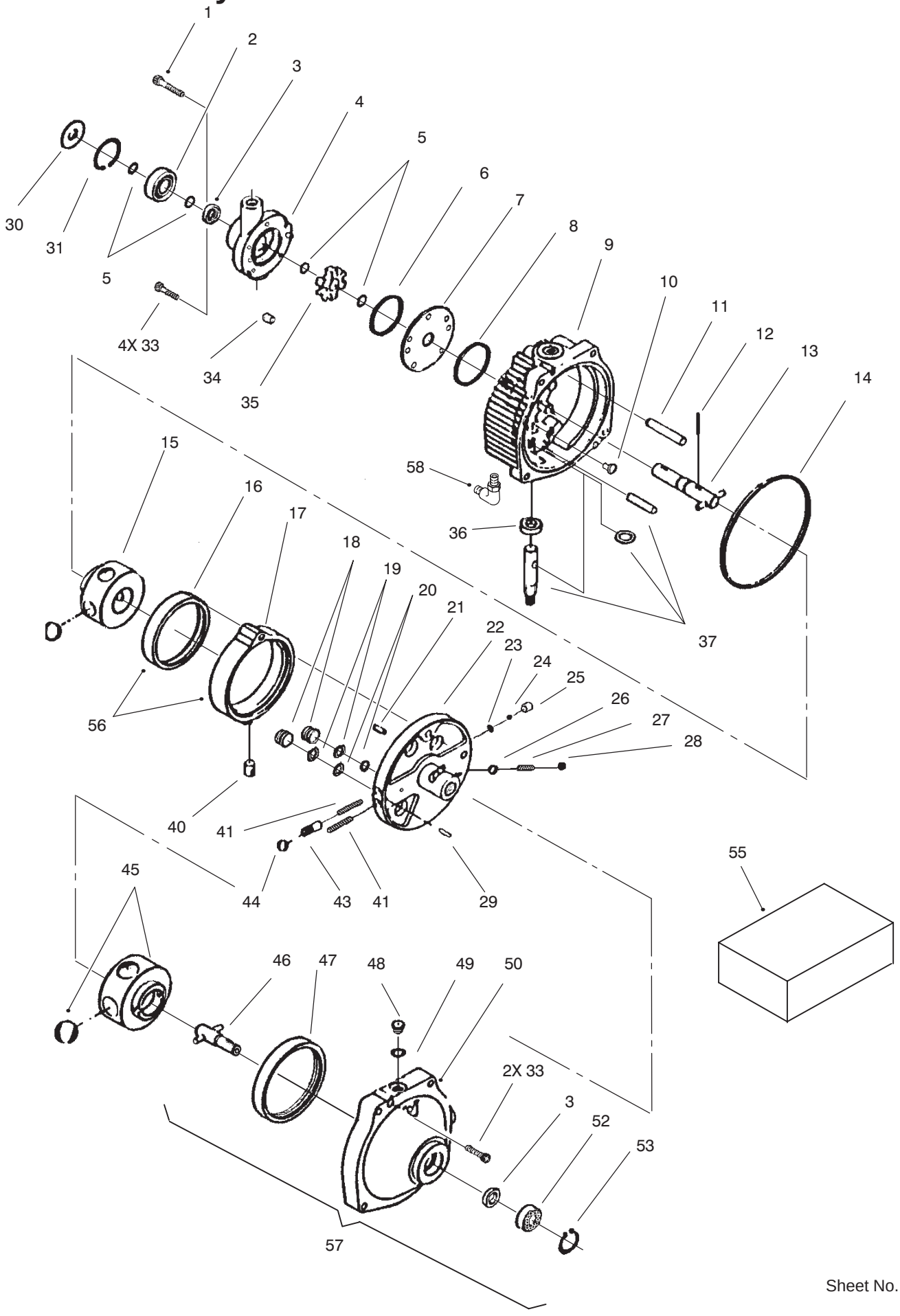

Sheet No.:16

# Hydro Trans Axle Assembly (cont.)

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 1529 | 2 | Bearing–Needle |
| 2 | 94–2014 | 1 | Tube – Shifter Rail |
| 3 | 94–2054 | 1 | Rail – Shift |
| 4 | 94–2015 | 1 | Fork – Hi/Lo Shift |
| 5 | 933154 | 2 | Pin–Roll |
| 6 | 94–2143 | 1 | Arm–Shifter |
| 7 | 94–7510 | 1 | Shift – Hi/Lo |
| 8 | 3517 | 1 | Ball–Detent |
| 9 | 94–2024 | 1 | Spring – Shift Detent |
| 10 | 3247–2 | 1 | Screw–Hex Socket Set |
| 11 | 94–7680–03 | 1 | Dipstick |
| 12 | 94–7559 | 1 | Tube – Dipstick |
| 13 | 32120–64 | 1 | Ring–Snap, External |
| 14 | 94–7565 | 1 | Pinion – Bevel |
| 15 | 702062 | 1 | Gasket–Trans |
| 16 | 94–7693 | 1 | Fitting 90° |
| 16:1 | 237–42 | 1 | O–Ring |
| 16:2 | 237–30 | 1 | O–Ring |
| 17 | 94–7969 | 1 | Tube – Hydraulic |
| 18 | 94–7694 | 1 | Fitting–Straight |
| 18:1 | 237–42 | 1 | O–Ring |
| 18:2 | 237–30 | 1 | O–Ring |
| 19 | 94–2148–03 | 1 | Plate–Support Bracket |
| 20 | 323–13 | 4 | Screw–HH |
| 21 | 2412–141 | 2 | Clamp–Drive, Worm |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 22 | 95–4133 | 1 | Hose – Suction |
| 23 | 94–7692 | 1 | Fitting – Hose |
| 23:1 | 237–80 | 1 | O–Ring |
| 24 | 94–2003 | 1 | Transmission – Hydro |
| 25 | 99–8551 | 1 | Plug–Pipe |
| 26 | 108323 | 1 | Base–Filter |
| 27 | 5991 | 1 | Fitting |
| 28 | 79–5270 | 1 | Oil Filter ASM |
| 29 | 321–5 | 2 | Screw–HH |
| 30 | 1535 | 3 | Washer–Thrust |
| 31 | 8571 | 1 | Bearing–Thrust |
| 32 | 94–7566 | 1 | Gear – Bevel |
| 33 | 94–2010 | 1 | Shaft – Input |
| 34 | 32151–29 | 2 | Ring–Snap, External |
| 35 | 94–2011 | 1 | Gear – Hi/Lo |
| 36 | 323–9 | 3 | Screw–HH |
| 37 | 323–8 | 2 | Screw–HH |
| 38 | 3253–3 | 2 | Washer–Lock |
| 39 | 95–4138 | 1 | Fitting–HYD. Straight |
| 39:1 | 237–22 | 1 | O–Ring |
| 39:2 | 237–42 | 1 | O–Ring |
| 40 | 95–4135 | 1 | Fitting – Hydraulic 45 |
| 40:1 | 237–42 | 1 | O–Ring |
| 40:2 | 237–22 | 1 | O–Ring |

# Hydro Transmission No. 94–2003

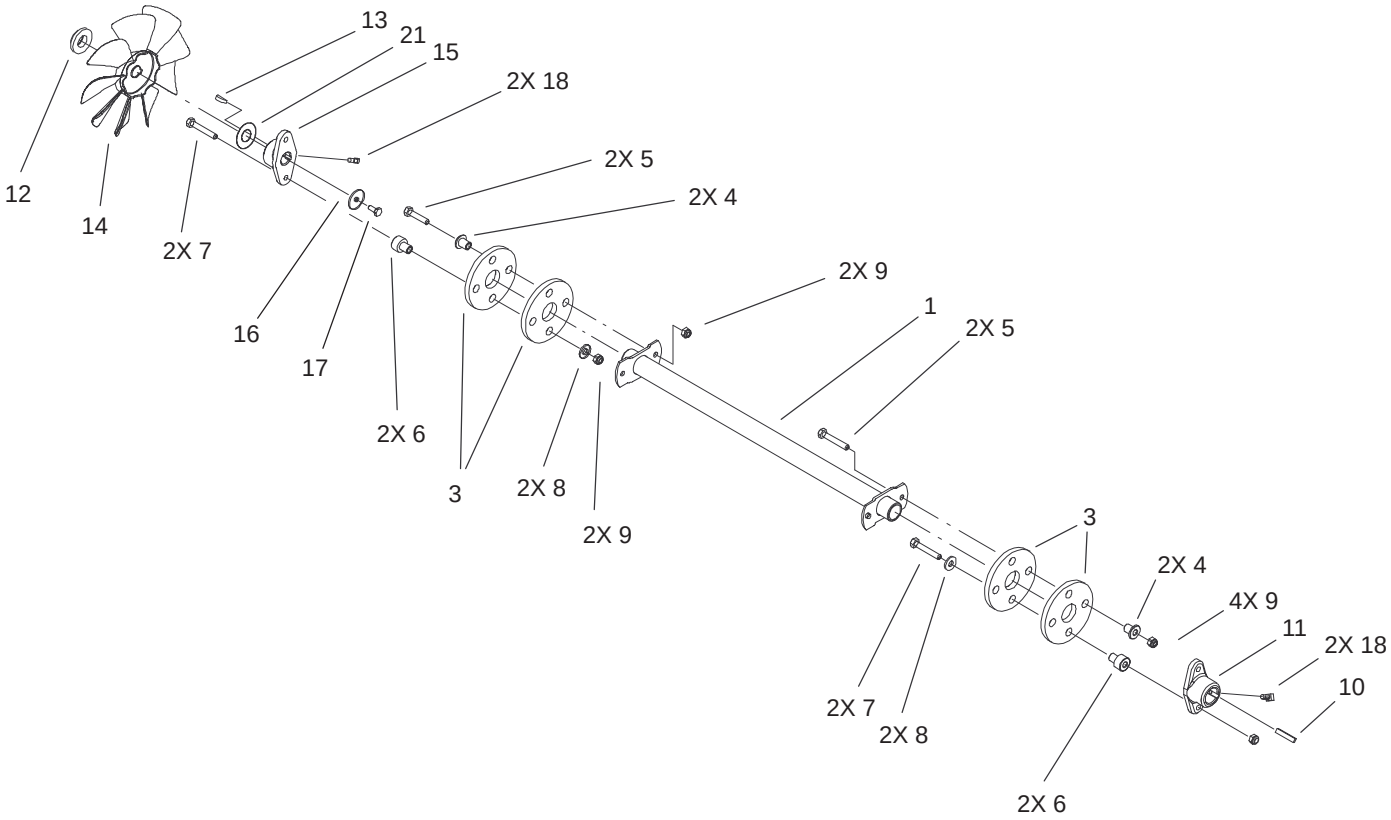



Sheet No.:A1

# Hydro Transmission No. 94–2003

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 56–2800 | 1 | Capscrew |
| 2 | 56–2810 | 1 | Bearing |
| 3 | 56–2820 | 2 | Oil Seal |
| 4 | 98–7377 | 1 | Pump Assembly |
| 5 | 56–3090 | 4 | Ring |
| 6 | 56–2850 | 1 | Seal |
| 7 | 56–2860 | 1 | Plate |
| 8 | 56–2870 | 1 | Seal |
| 9 | 112641 | 1 | Cover Sub ASM |
| 10 | 56–2880 | 2 | Button |
| 11 | 56–2890 | 1 | Pin |
| 12 | 56–2900 | 1 | Pin |
| 13 | 56–2910 | 1 | Shaft |
| 14 | 56–2920 | 1 | Seal |
| 15 | 56–2930 | 1 | Rotor |
| 16 | 113136 | 1 | Pump–Race |
| 17 | 93–9810 | 1 | Ring – Cam |
| 18 | 56–2950 | 2 | Piston |
| 19 | 56–2960 | 2 | Ring |
| 20 | 56–2970 | 2 | O–Ring |
| 21 | 56–2980 | 1 | Pin |
| 22 | 56–2990 | 1 | Pintle |
| 23 | 56–3000 | 2 | Ring |
| 24 | 56–3010 | 2 | Ball |
| 25 | 56–3020 | 2 | Body |
| 26 | 56–3030 | 1 | Ball |
| 27 | 56–3040 | 1 | Spring |
| 28 | 56–3050 | 1 | Plug |
| 29 | 56–3060 | 1 | Pin |
| 30 | 112652 | 1 | Shield–Grass |
| 31 | 112653 | 1 | Retaining–Ring |
| 33 | 56–3100 | 6 | Capscrew |
| 34 | 56–3110 | 6 | Roll |
| 35 | 56–3120 | 1 | Carrier |
| 36 | 56–3130 | 1 | Oil Seal |
| 37 | 56–3140 | 1 | Shaft Kit |
| 40 | 56–3170 | 1 | Insert |
| 41 | 56–3180 | 2 | Spring |
| 43 | 56–3200 | 2 | Body |
| 44 | 56–3210 | 2 | Ball |
| 45 | 56–3220 | 1 | Rotor |
| 46 | 56–3230 | 1 | Shaft |
| 47 | 56–3240 | 1 | Race |
| 48 | 56–3250 | 1 | Plug ASM |
| 49 | 56–3260 | 1 | O–Ring |
| 50 | 98–7379 | 1 | Body |
| 52 | 56–3280 | 1 | Bearing |
| 53 | 56–3290 | 1 | Ring |
| 55 | 56–3310 | 1 | Seal Kit |
| 56 | 56–2940 | 1 | Cam Ring ASM |
| 57 | 98–7380 | 1 | Body ASM |
| 58 | 98–7378 | 1 | Fitting – 90° Bent Tube |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|

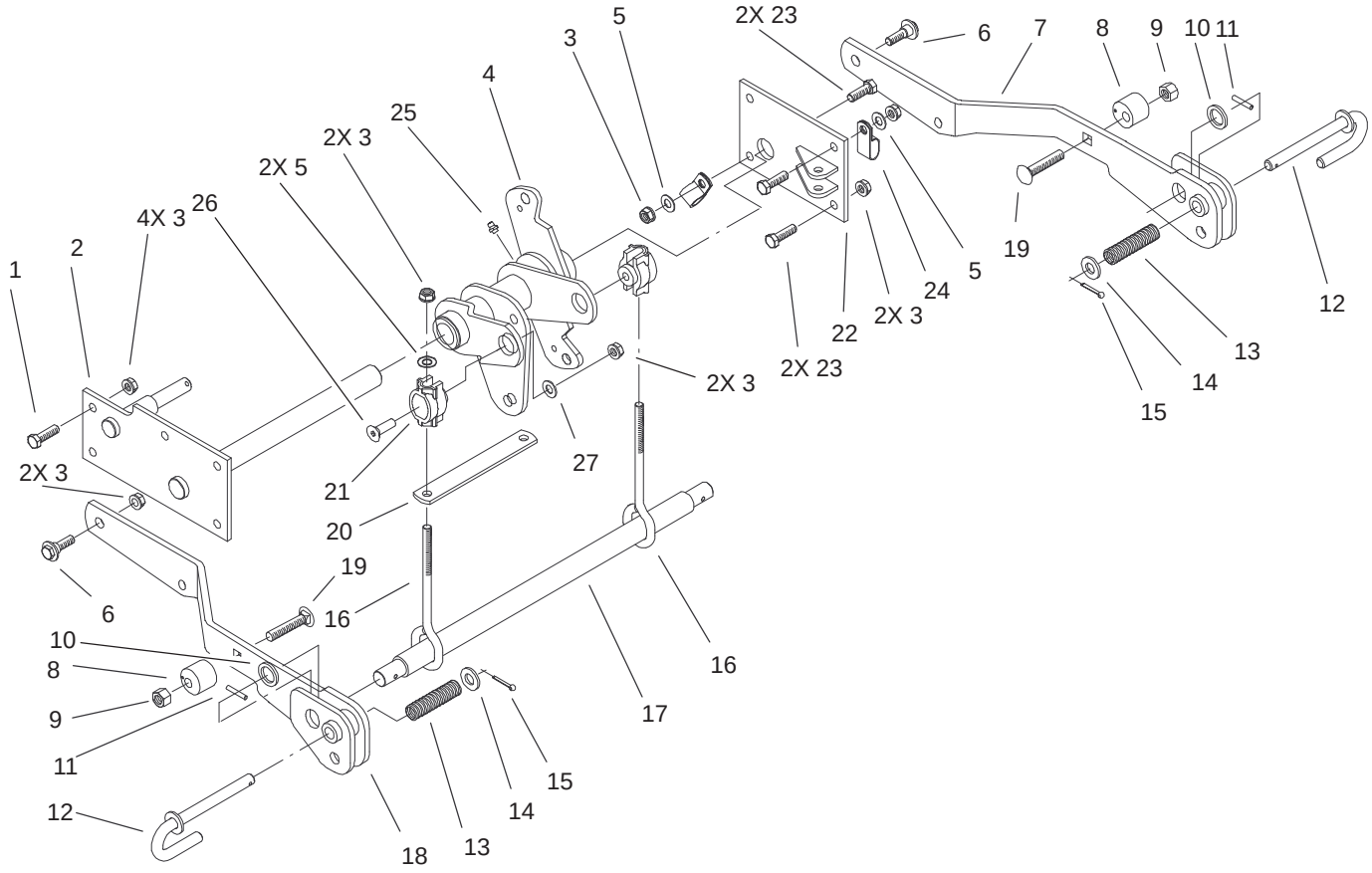



Sheet No.:17

# Drive Shaft Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 94–2373–03 | 1 | Shaft–Drive |
| 3 | 44–2230 | 4 | Coupling–Rubber |
| 4 | 71–4411 | 4 | Spacer |
| 5 | 322–7 | 4 | Screw–HH |
| 6 | 71–4410 | 4 | Spacer |
| 7 | 322–11 | 4 | Screw–HH |
| 8 | 3256–3 | 4 | Washer–Flat |
| 9 | 3296–29 | 8 | Nut–Lock |
| 10 | 94–2425 | 1 | Key – Square |
| 11 | 94–2059 | 1 | Hub |
| 12 | 94–2371 | 1 | Spacer – Fan |
| 13 | 937089 | 1 | Key |
| 14 | 95–4223 | 1 | Fan – Hydro |
| 15 | 99–4405 | 1 | Hub |
| 16 | 103995 | 1 | Washer |
| 17 | 94–7955 | 1 | Screw–HH |
| 18 | 94–7975 | 4 | Screw–Set |
| 21 | 99–2313 | 1 | Washer – Fan |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|

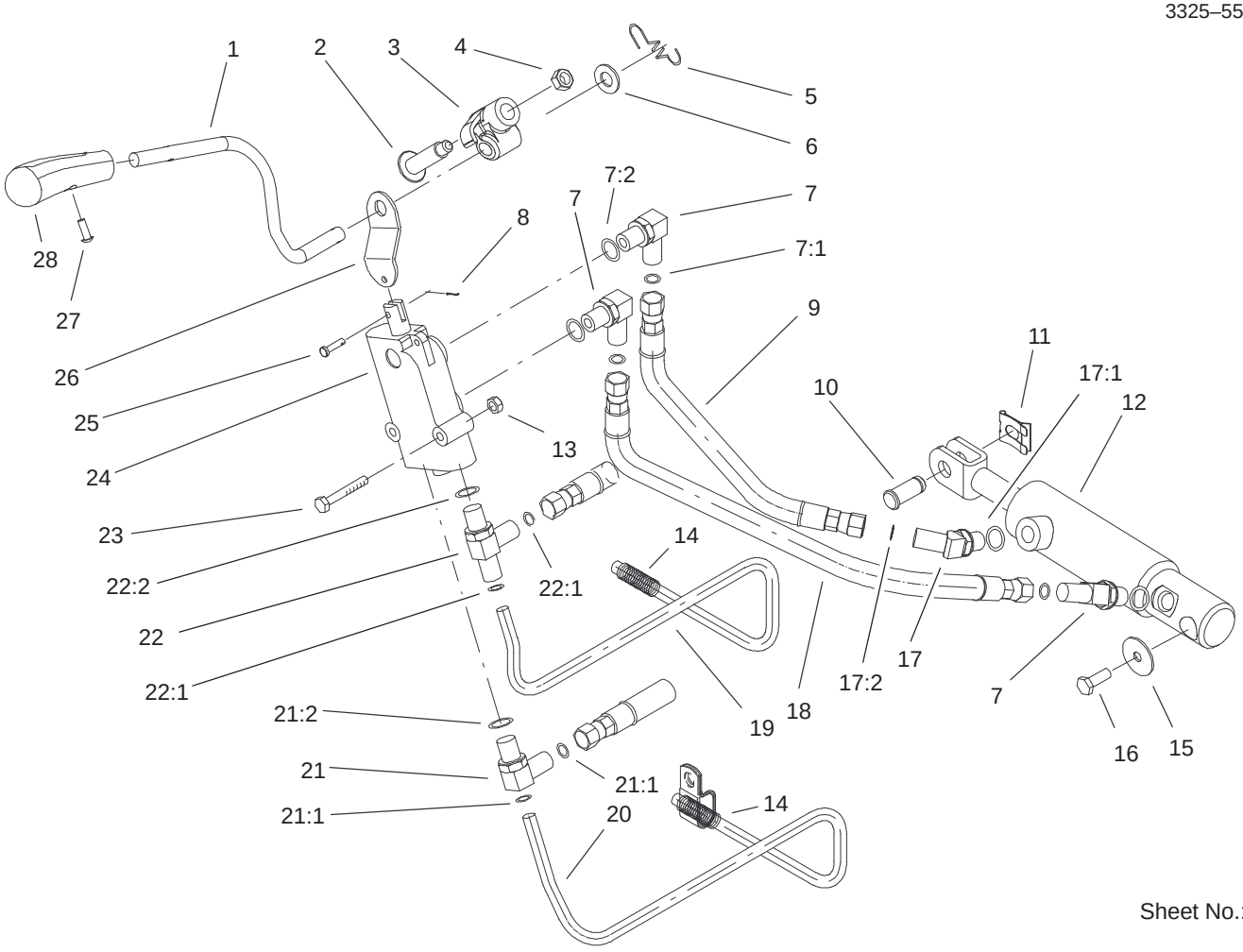



Sheet No.:18

# Hydro Lift Lower Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 323–7 | 5 | Screw–HH |
| 2 | 94–2263–03 | 1 | Support–Deck Lift |
| 3 | 3296–39 | 13 | Nut–Lock, NI |
| 4 | 99–4430 | 1 | Bellcrank And Bushing ASM |
| 5 | 3256–24 | 4 | Washer–Flat |
| 6 | 614672 | 2 | Bolt–Shoulder |
| 7 | 94–2279–03 | 1 | Arm–Lift LH |
| 8 | 94–2411 | 2 | Stop – Lift Adj |
| 9 | 3296–48 | 2 | Nut–Lock NI |
| 10 | 3256–28 | 2 | Washer–Flat |
| 11 | 32121–79 | 2 | Pin–Roll |
| 12 | 94–2301 | 2 | Pin – J |
| 13 | 95–4256 | 2 | Spring – Compression |
| 14 | 3256–26 | 2 | Washer–Flat |
| 15 | 3272–10 | 2 | Pin–Cotter |
| 16 | 104–5079 | 2 | Rod–Lift |
| 17 | 94–2277–03 | 1 | Bar – Lift |
| 18 | 94–2278–03 | 1 | Arm–Lift RH |
| 19 | 3232–5 | 2 | Screw–CARR |
| 20 | 94–7600–03 | 1 | Spacer–Strap |
| 21 | 99–2344 | 2 | Sleeve–Lift |
| 22 | 94–7578–03 | 1 | Plate – LH Support |
| 23 | 323–18 | 4 | Screw–HH |
| 24 | 98–1617 | 1 | Clamp–Tube |
| 25 | 302–5 | 1 | Fitting–Grease |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 26 | 99–8051 | 2 | Screw |
| 27 | 99–6496 | 2 | Washer–Flat |

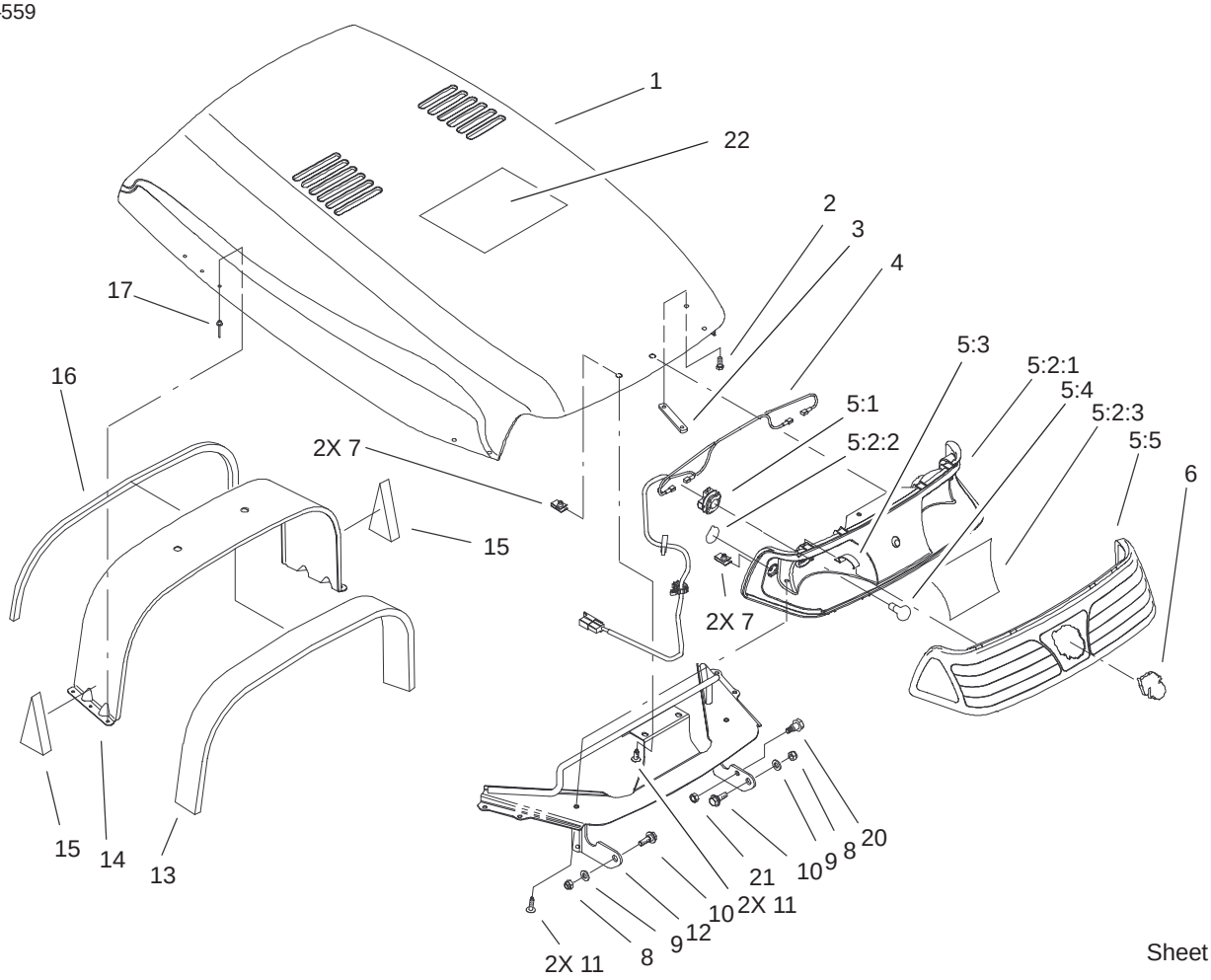



Sheet No.:19

# Hydro Lift Upper Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 94–7714 | 1 | Handle – Lift |
| 2 | 92–1099 | 1 | Bolt–Shoulder |
| 3 | 95–4168 | 1 | Trunnion – Lift Lever |
| 4 | 610358 | 1 | Nut–Jam, Locking |
| 5 | 95–4221 | 1 | Spring – Lift Extension |
| 6 | 95–4235 | 1 | Washer |
| 7 | 95–4141 | 3 | Fitting – Hydraulic 90 |
| 7:1 | 237–21 | 1 | O–Ring |
| 7:2 | 237–42 | 1 | O–Ring |
| 8 | 3272–1 | 1 | Pin–Cotter |
| 9 | 94–7945 | 1 | Hose ASM |
| 10 | 98–1639 | 1 | Pin–Clevis |
| 11 | 95–4064 | 1 | Clip–Pin |
| 12 | 94–2300 | 1 | Lift Cylinder ASM |
| 13 | 3296–42 | 2 | Nut–Lock, NI |
| 14 | 95–4258 | 2 | Cover – Brace |
| 15 | 3256–57 | 1 | Washer–Flat |
| 16 | 95–4245 | 1 | Screw – Thread Locking |
| 17 | 95–4136 | 1 | Fitting – Hydraulic 45 |
| 17:1 | 237–42 | 1 | O–Ring |
| 17:2 | 237–21 | 1 | O–Ring |
| 18 | 94–7944 | 1 | Hose ASM |
| 19 | 94–7970 | 1 | Tube – Hydraulic |
| 20 | 95–3806 | 1 | Tube – Hydraulic |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 21 | 95–4138 | 1 | Fitting–HYD. Straight |
| 21:1 | 237–22 | 1 | O–Ring |
| 21:2 | 237–42 | 1 | O–Ring |
| 22 | 95–4137 | 1 | Fitting – Hydraulic Long |
| 22:1 | 237–42 | 1 | O–Ring |
| 22:2 | 237–22 | 1 | O–Ring |
| 23 | 321–10 | 2 | Screw–HH |
| 24 | 94–2458 | 1 | Valve – Hydro Lift |
| 25 | 283–16 | 1 | Pin–Clevis |
| 26 | 98–1620 | 1 | Link – Lift |
| 27 | 95–4236 | 1 | Tscrew – PPH |
| 28 | 95–4106 | 1 | Knob – Lift (only on: 73570) |
| 28 | 94–2100 | 1 | Knob – Lift (only on: 73471, 73542) |



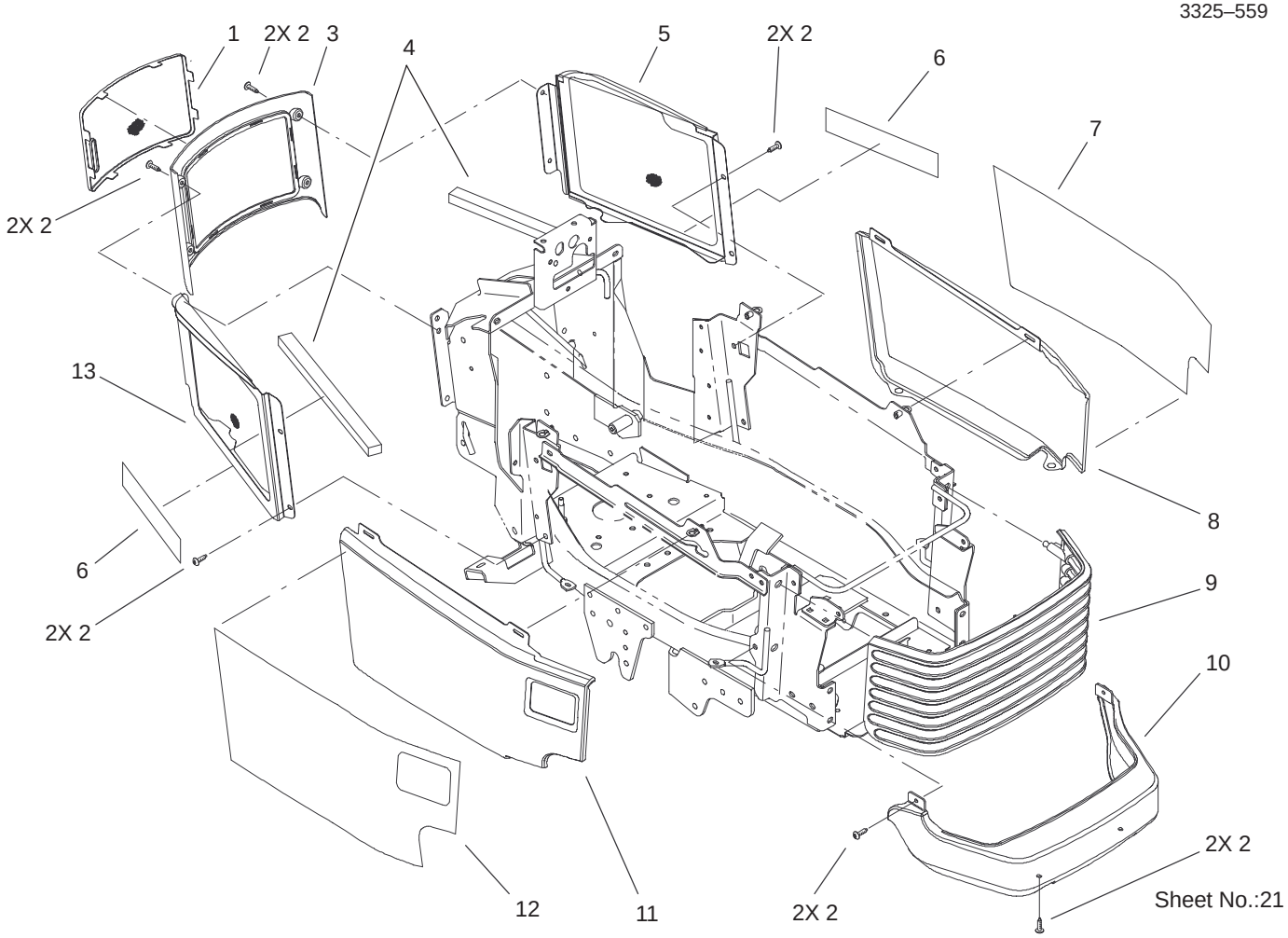

Sheet No.:20

# Hood & Headlight Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 98–7205 | 1 | Hood ASM |
| 2 | 63–8590 | 4 | Screw |
| 3 | 99–2323 | 2 | Plate–Nut |
| 4 | 95–0691 | 1 | Harness – Wire,Lights |
| *5 | 95–4166 | 1 | Headlight ASM |
| 5:1 | 98–3591 | 2 | Sealed Socket ASM |
| *5:2 | 98–7210 | 1 | Light Reflector ASM |
| 5:2:1 | 94–2098 | 1 | Reflector – Headlight |
| 5:2:2 | 98–1602 | 2 | Decal – Sidelight |
| 5:2:3 | 98–3597 | 1 | Decal–Headlight Reflector |
| 5:3 | 95–4129 | 4 | Clip – Retainer |
| 5:4 | 7228 | 2 | Bulb –No. 1156 |
| 5:5 | 94–2099 | 1 | Lens – Headlight |
| 6 | 95–4248 | 1 | Logo – Horsehead |
| 7 | 107069 | 4 | Clip |
| 8 | 3296–29 | 2 | Nut–Lock |
| 9 | 3256–23 | 2 | Washer–Flat |
| 10 | 27–0410 | 2 | Screw–Shoulder |
| 11 | 92–7020 | 4 | Screw–HH |
| 12 | 99–4962–03 | 1 | Bulkhead–Front |
| 13 | 95–4078 | 1 | Foam Seal–Rear |
| 14 | 95–3902–03 | 1 | Bulkhead–Rear |
| 15 | 95–4259 | 2 | Foam – Lower Bulkhead |
| 16 | 95–4233 | 1 | Foam – Tape |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 17 | 3269–12 | 6 | Rivet–Pop |
| 20 | 92–6986 | 1 | Bolt – Shoulder |
| 21 | 3296–47 | 1 | Nut–Lock, NI |
| 22 | 100–7304 | 1 | Decal (only on: 73471, 73542) |

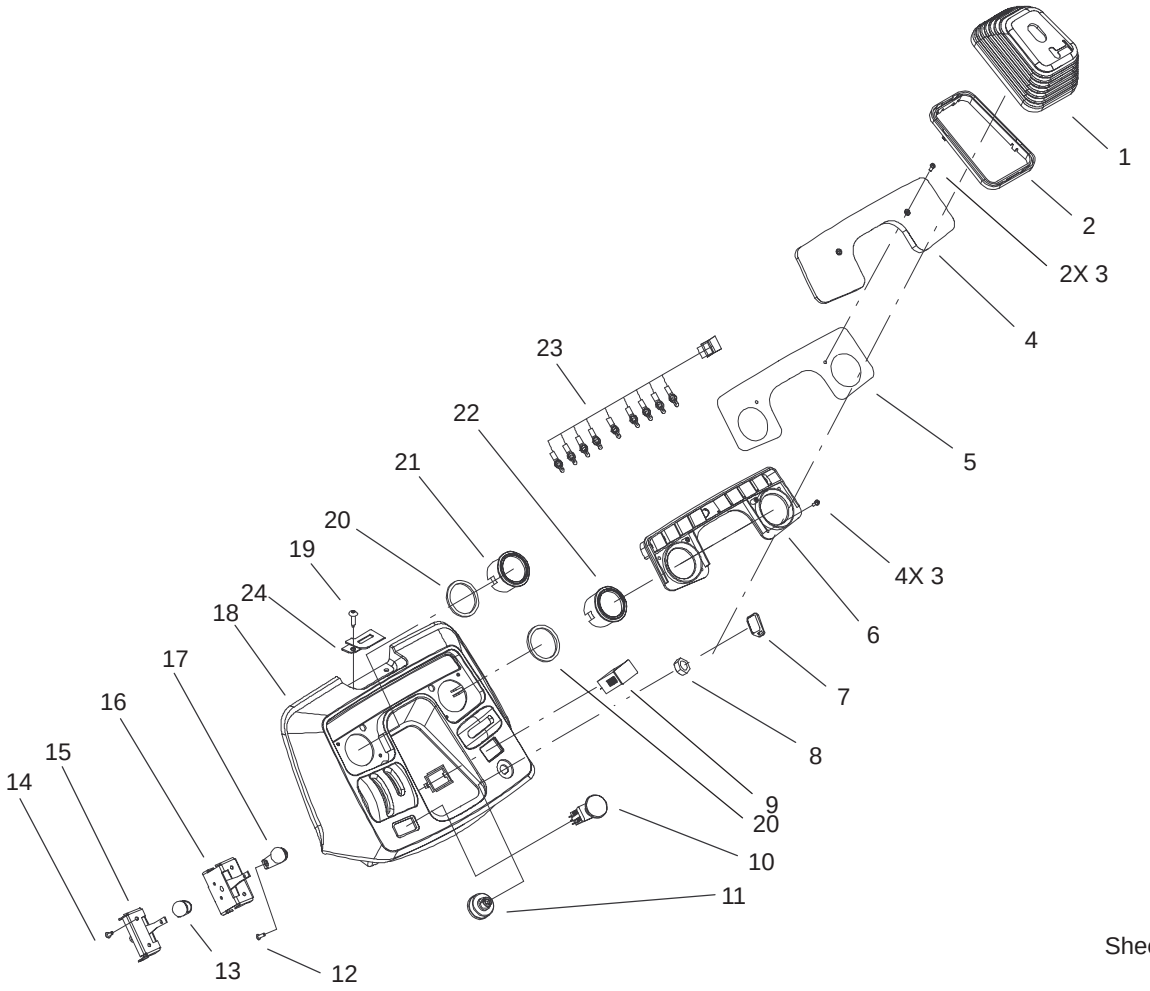
* Not illustrated




# Grill & Side Panels Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 98–8714–03 | 1 | Screen – Rear |
| 2 | 92–7020 | 12 | Screw–HH |
| 3 | 94–2093 | 1 | Cover – Rear |
| 4 | 95–4231 | 2 | Foam – Seal, Side Screen |
| 5 | 95–4114–03 | 1 | Cover–Side LH |
| 6 | 98–1603 | 2 | Decal – 18gt (only on: 73471) |
| 6 | 98–1604 | 2 | Decal – 20gt (only on: 73542, 73570) |
| 7 | 95–4260 | 1 | Decal – Hood LH |
| 8 | 94–2088–01 | 1 | Sidpnl–LH Hood |
| 9 | 94–2104 | 1 | Grill |
| 10 | 94–2103 | 1 | Cover – Bumper |
| 11 | 94–2087–01 | 1 | Sidepanel–RH Hood |
| 12 | 95–4261 | 1 | Decal – Hood RH |
| 13 | 95–4113–03 | 1 | Cover–RH Side |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|

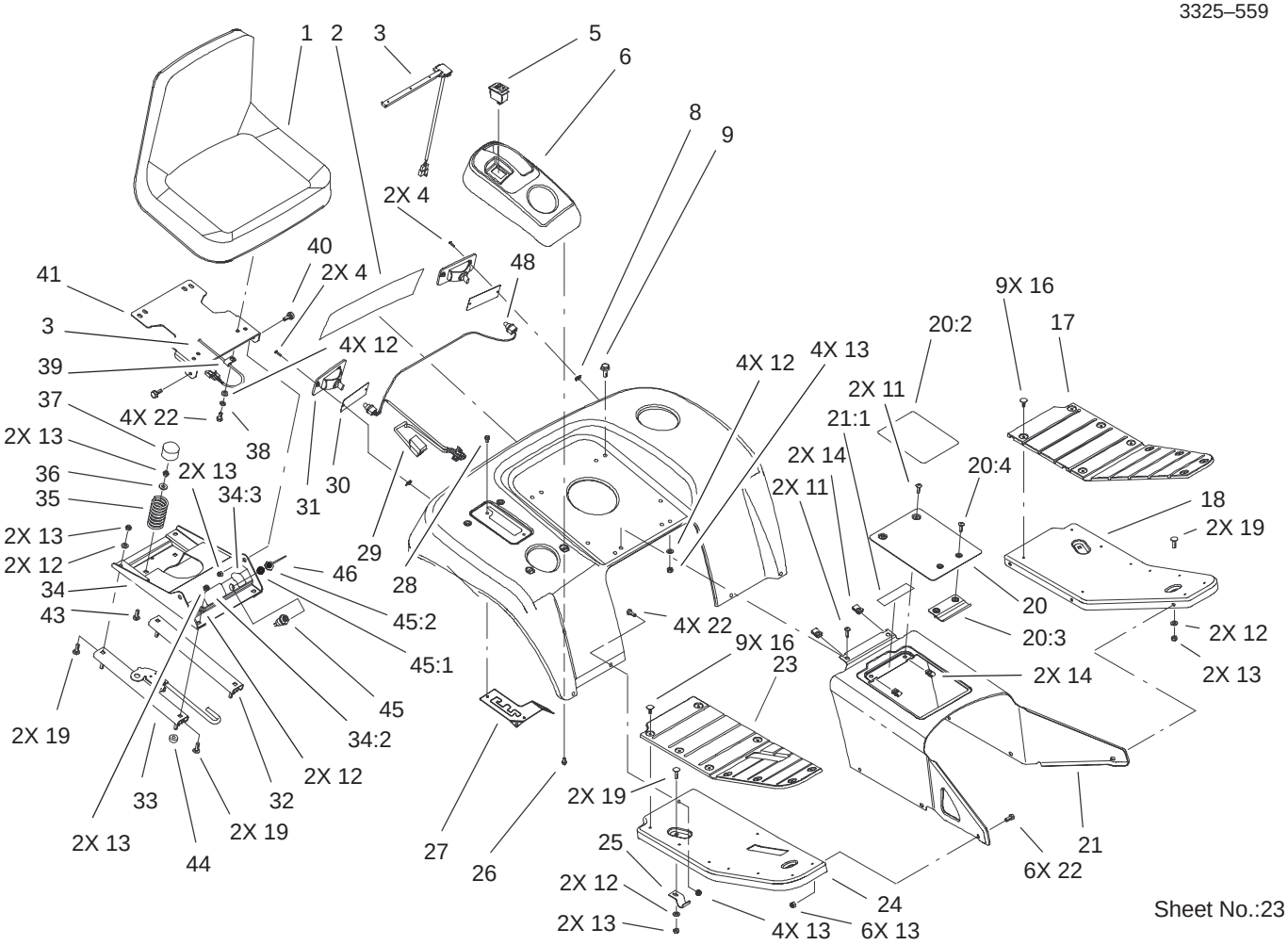



Sheet No.:22

# Dash Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 94–2102 | 1 | Boot – Steering |
| 2 | 95–3844 | 1 | Retainer – Boot |
| 3 | 95–4234 | 6 | Screw–Pan Hd |
| 4 | 95–3842 | 1 | Lens – Dash |
| 5 | 95–4071 | 1 | Decal – Dash Lens (only on: 73471) |
| 5 | 95–4072 | 1 | Decal – Dash Lens (only on: 73542, 73570) |
| 6 | 95–3843 | 1 | Housing–Light, Dash |
| 7 | 62–7770 | 1 | Key–Ignition |
| 8 | 700919 | 1 | Nut |
| 9 | 94–4208 | 1 | Hourmeter |
| 10 | 95–7489 | 1 | Switch – PTO |
| 11 | 92–6785 | 1 | Switch – Ignition |
| 12 | 95–4236 | 2 | Tscrew – PPH |
| 13 | 94–2121 | 1 | Knob – Throttle |
| 14 | 32144–32 | 4 | Screw |
| 15 | 95–4036 | 1 | Throttle Control ASM |
| 16 | 95–4035 | 1 | Choke Control ASM |
| 17 | 94–2122 | 1 | Knob – Choke |
| 18 | 94–2101 | 1 | Dash |
| 19 | 92–7020 | 4 | Screw–HH |
| 20 | 95–4238 | 2 | Gasket – Foam |
| 21 | 94–7616 | 1 | Gauge – Oil Temperature |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 22 | 95–3830 | 1 | Gauge–Fuel |
| 23 | 99–3719 | 1 | Harness–Light Khl 18 (only on: 73471) |
| 23 | 99–3720 | 1 | Harness–Light (only on: 73542, 73570) |
| 24 | 95–4287 | 1 | Guard – Latch (only on: 73570) |

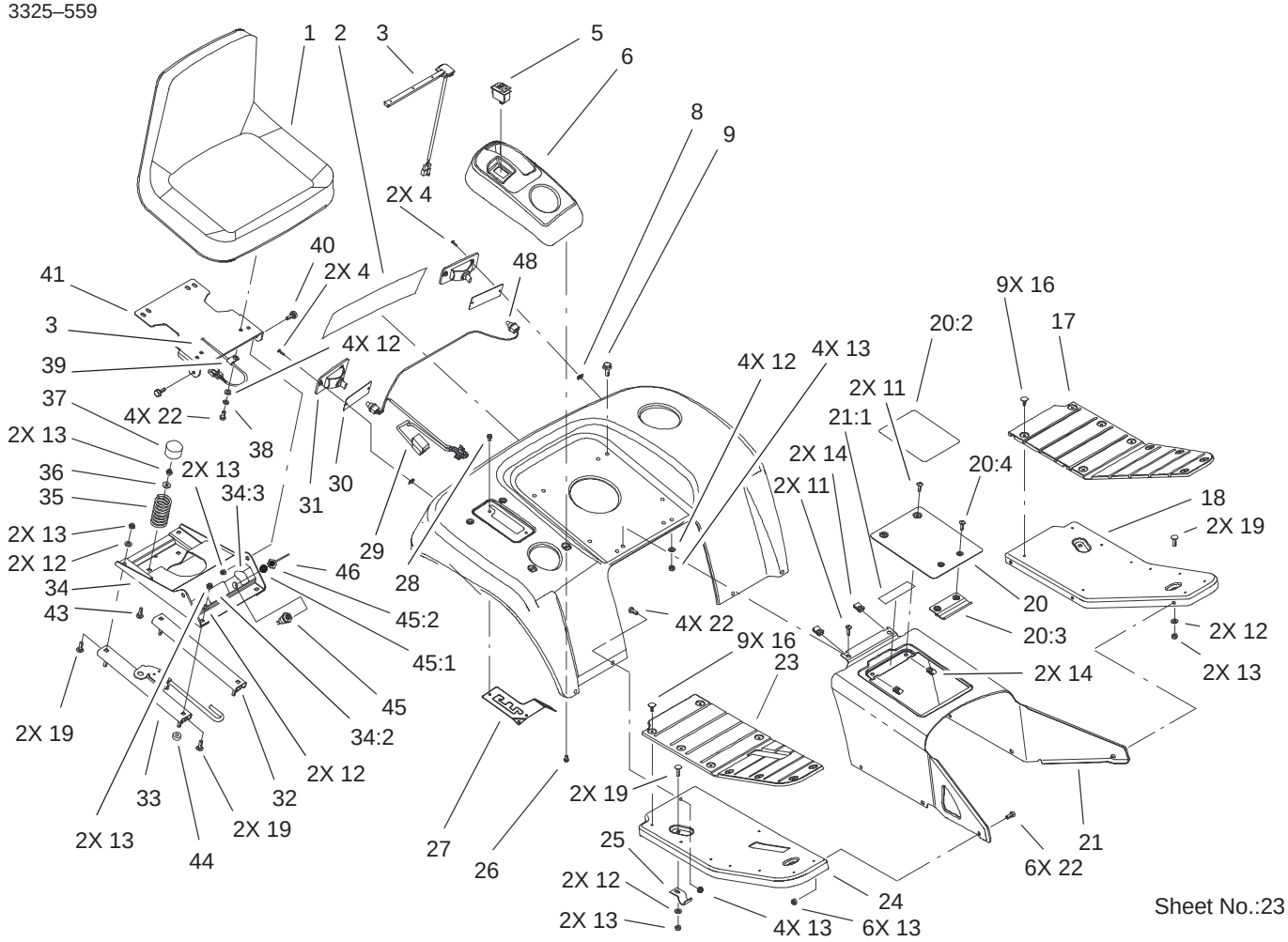



Sheet No.:23

# Fender, Footrest, & Seat Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 92–6511 | 1 | Seat V–511 (only on: 73471) |
| 1 | 94–3518 | 1 | Seat (only on: 73542, 73570) |
| 2 | 95–4262 | 1 | Decal – Fender |
| 3 | 38–1420 | 1 | Switch–Seat |
| 4 | 3250–29 | 4 | Screw–PPH |
| 5 | 94–7602 | 1 | Switch – Cruise (only on: 73542, 73570) |
| 6 | 95–4001 | 1 | Pod – Control 18 HP (only on: 73471) |
| 6 | 95–4000 | 1 | Pod – Control Int'l (only on: 73570) |
| 6 | 94–2120 | 1 | Pod – Control (only on: 73542) |
| 8 | 95–4115 | 4 | Nut – Speed |
| 9 | 3234–29 | 4 | Screw–HHF |
| 11 | 92–7020 | 4 | Screw–HH |
| 12 | 3256–23 | 16 | Washer–Flat |
| 13 | 3296–29 | 26 | Nut–Lock |
| 14 | 107069 | 4 | Clip |
| 16 | 3290–479 | 18 | Fastener–Panel |
| 17 | 94–2096 | 1 | Pad – LH Footrest |
| 18 | 94–2090–01 | 1 | Footrest – LH |
| 19 | 3230–16 | 8 | Screw–CARR |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 20 | 99–6089 | 1 | Cover/Decal ASM (only on: 73471, 73542) |
| 20 | 98–1623 | 1 | Tunnel Cover ASM (only on: 73570) |
| 20:2 | 98–1608 | 1 | Decal – Danger (only on: 73570) |
| 20:2 | 99–6090 | 1 | Decal–Danger (only on: 73471, 73542) |
| 20:3 | 95–4107 | 1 | Retainer – Cover |
| 20:4 | 94–4496 | 2 | Screw–PPH |
| 21 | 98–5025 | 1 | Tunnel ASM (only on: 73471, 73542) |
| 21 | 98–5058 | 1 | Tunnel ASM (only on: 73570) |
| 21:1 | 80–8760 | 1 | Decal – Danger (only on: 73471, 73542) |
| 21:1 | 98–5015 | 1 | Decal – Warning (only on: 73570) |
| 22 | 322–3 | 14 | Screw–HH |
| 23 | 94–2095 | 1 | Pad – RH Footrest |
| 24 | 94–2089–01 | 1 | Footrest – RH |
| 25 | 95–3858 | 2 | Bracket–Footrest |
| 26 | 32144–20 | 4 | Screw–Thread Forming |

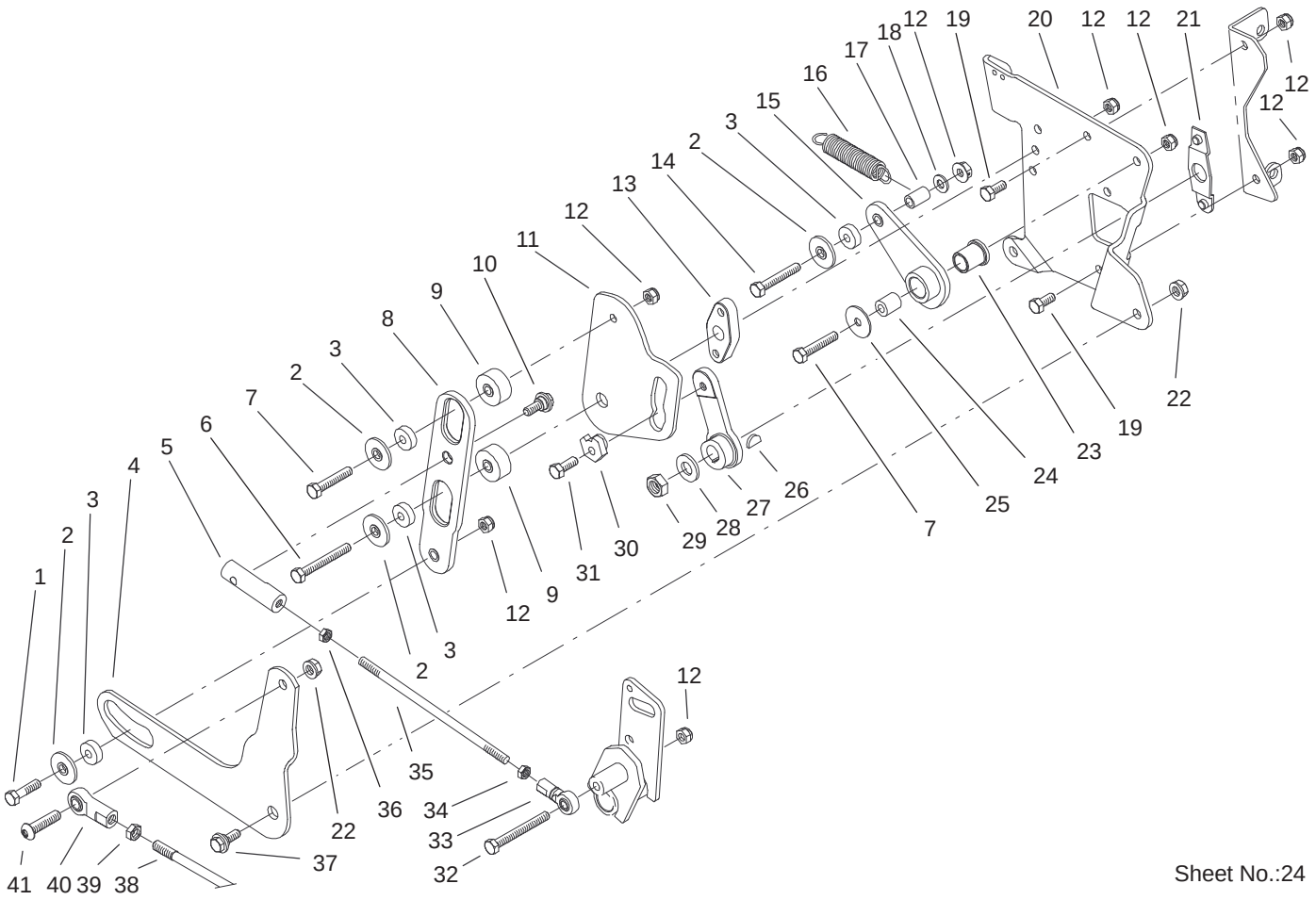



Sheet No.:23

# Fender, Footrest, & Seat Assembly (cont.)

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 27 | 98–8711–03 | 1 | Gate – Hi/Lo Shift |
| 28 | 32144–4 | 2 | Screw–HH |
| 29 | 99–3726 | 1 | Harness–Rear (only on: 73542, 73570) |
| 30 | 95–4123 | 2 | Gasket – Tail Light (only on: 73471) |
| 31 | 94–2124 | 2 | Lamp – Taillight (only on: 73542, 73570) |
| 31 | 95–4089 | 2 | Reflector (only on: 73471) |
| 32 | 94–2112 | 1 | Slide – Seat Slave |
| 33 | 94–2177 | 1 | Slide – Seat Latch |
| 34 | 104–5074 | 1 | Seat Base ASM, Intl Decal (only on: 73570) |
| 34 | 104–2495 | 1 | Seat Base ASM (only on: 73471, 73542) |
| 34:2 | 99–2985 | 1 | Decal–Danger (only on: 73471, 73542) |
| 34:2 | 99–2986 | 1 | Decal–Danger (only on: 73570) |
| 34:3 | 99–5340 | 1 | Decal–Switch (only on: 73570) |
| 34:3 | 99–5339 | 1 | Decal (only on: 73471, 73542) |
| 35 | 94–2106–03 | 2 | Spring – Compression |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 36 | 105503 | 2 | Bushing |
| 37 | 95–4242 | 2 | Cap – Seat Spring |
| 38 | 3253–4 | 4 | Washer–Lock |
| 39 | 98–2390 | 1 | Clamp – R |
| 40 | 37–8771 | 2 | Bolt–Shoulder |
| 41 | 104–4345–03 | 1 | Mount–Seat |
| 43 | 3230–22 | 2 | Screw–CARR |
| 44 | 4–2390 | 4 | Washer–Flat |
| 45 | 46–5780 | 1 | Switch–Starter |
| 45:1 | 3254–5 | 1 | Washer–Lock, Internal |
| 45:2 | 218–461 | 1 | Nut–HH |
| 46 | 62–7770 | 1 | Key–Ignition |
| 48 | 109045 | 2 | Light Bulb |

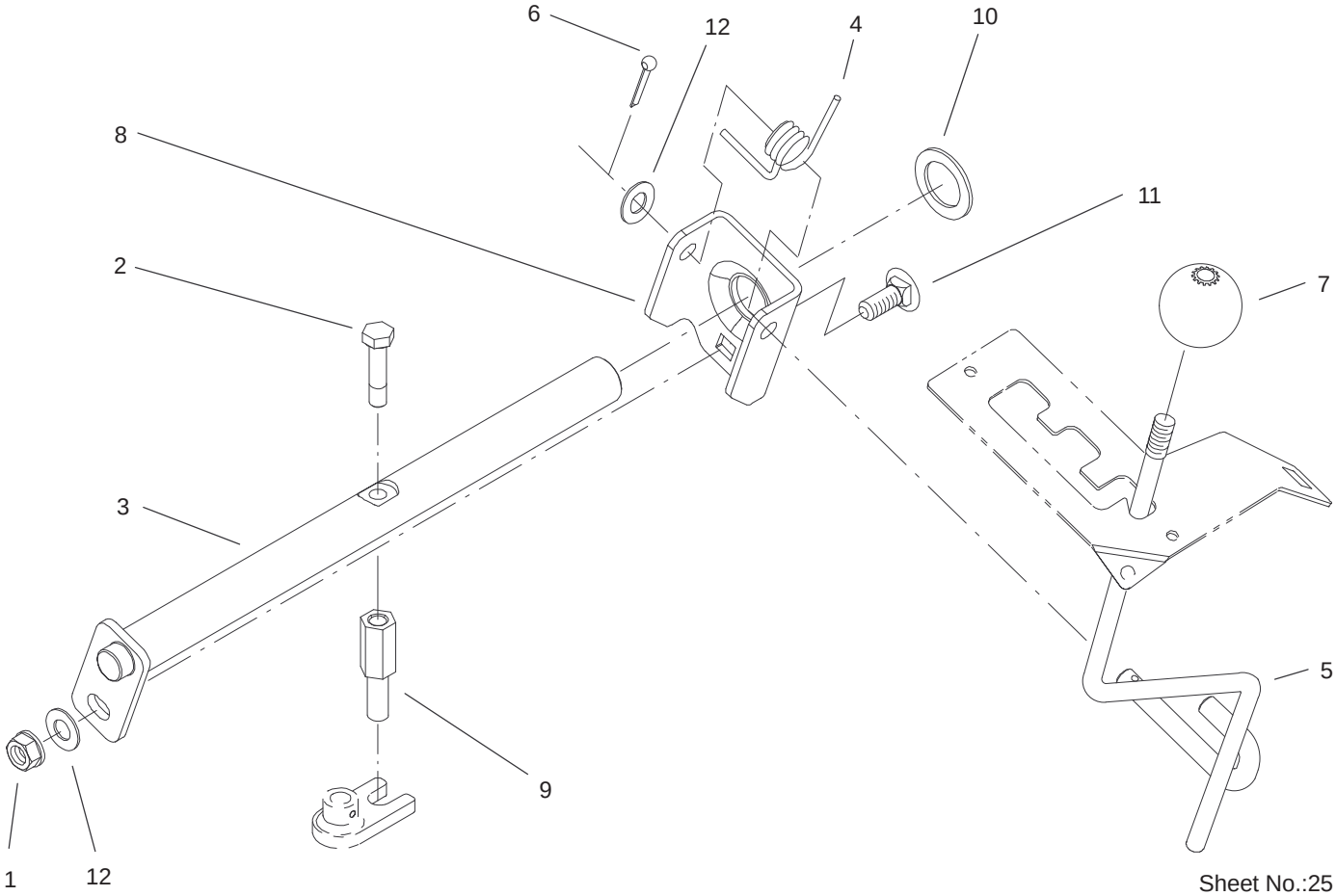



Sheet No.:24

# Smart Turn Rear Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 322–6 | 1 | Screw–HH |
| 2 | 94–2313 | 4 | Retainer – Bearing |
| 3 | 95–4185 | 4 | Bearing – Ball |
| 4 | 95–3801–03 | 1 | Slider–Lift |
| 5 | 94–7637 | 1 | End–Rod, RH |
| 6 | 322–12 | 1 | Screw–HH |
| 7 | 322–9 | 2 | Screw–HH |
| 8 | 94–2144 | 1 | Slider – Speed Control |
| 9 | 94–2169 | 2 | Standoff – Cam Plate |
| 10 | 94–7817 | 1 | Bolt – Shoulder |
| 11 | 94–2145 | 1 | Plate – Cam |
| 12 | 3296–29 | 8 | Nut–Lock |
| 13 | 94–2168 | 1 | Standoff – Slider |
| 14 | 322–10 | 1 | Screw–HH |
| 15 | 94–7586 | 1 | Arm–Return To Neutral |
| 16 | 63–1590 | 1 | Spring–Idler |
| 17 | 94–2309 | 1 | Standoff – Spring |
| 18 | 3256–23 | 1 | Washer–Flat |
| 19 | 322–3 | 2 | Screw–HH |
| 20 | 99–8053–03 | 1 | Plate–Control |
| 21 | 94–7814 | 1 | Locator–Control Plate |
| 22 | 108881 | 2 | Nut |
| 23 | 94–7913 | 1 | Bushing – Flanged |
| 24 | 94–7564 | 1 | Spacer |
| 25 | 3256–57 | 1 | Washer–Flat |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 26 | 3257–24 | 1 | Key–Woodruff |
| 27 | 94–7816 | 1 | Arm – Speed Control |
| 28 | 3256–26 | 1 | Washer–Flat |
| 29 | 3296–45 | 1 | Nut–Lock, NI |
| 30 | 94–2468 | 1 | Cam |
| 31 | 95–4245 | 1 | Screw – Thread Locking |
| 32 | 322–13 | 1 | Screw–HH |
| 33 | 94–7571 | 1 | End – RH Rod |
| 34 | 3220–20 | 1 | Nut–Jam |
| 35 | 94–2497 | 1 | Rod – Slider To Pivot |
| 36 | 3220–2 | 1 | Nut |
| 37 | 94–7582 | 1 | Bolt – Shoulder |
| 38 | 94–7500 | 1 | Rod–Lift |
| 39 | 3220–3 | 1 | Nut–Jam |
| 40 | 92–7008 | 1 | Rod End – Female |
| 41 | 95–3857 | 1 | Screw–Head, Button |

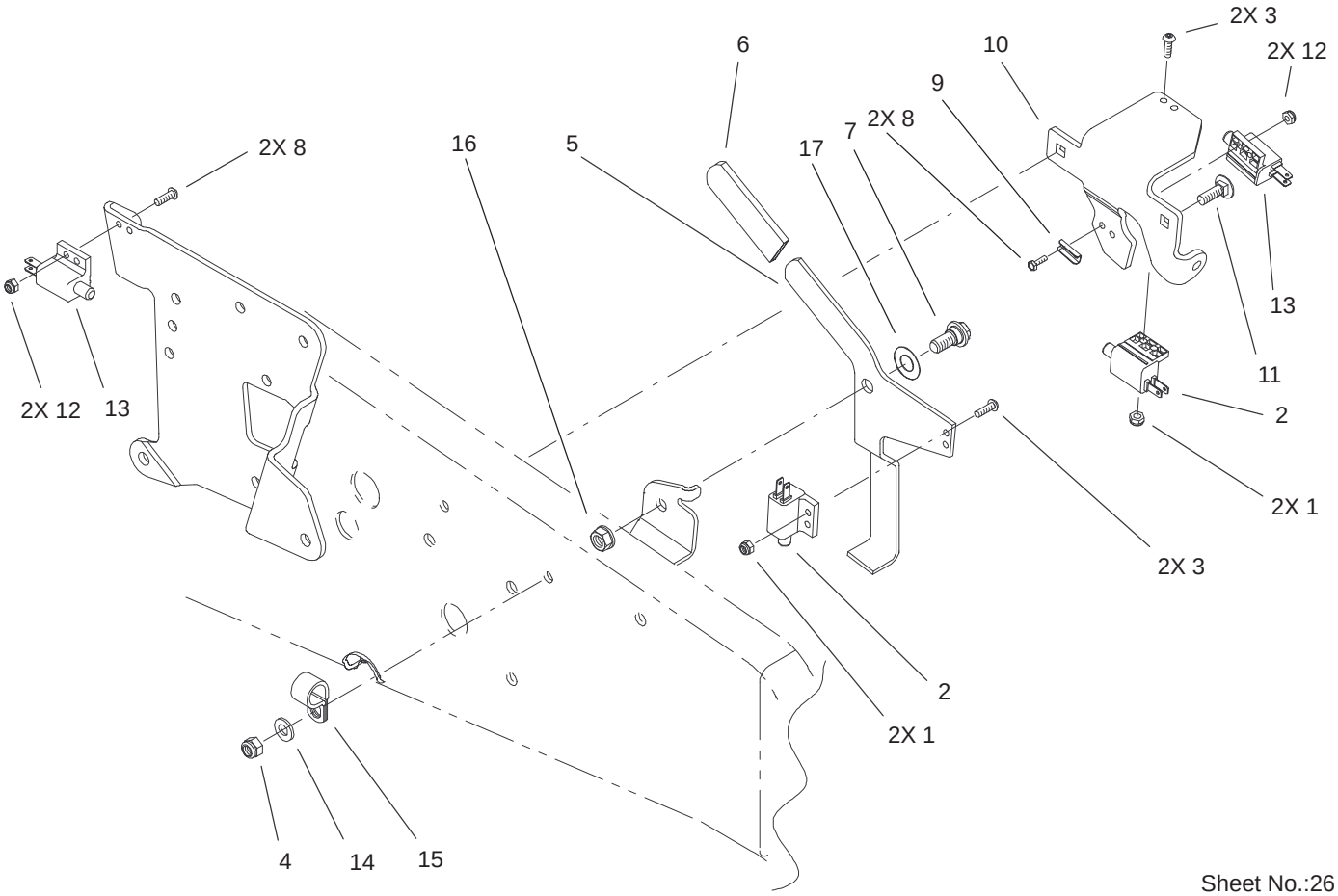



Sheet No.:25

# Hi–Lo Shift Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 3296–39 | 1 | Nut–Lock, NI |
| 2 | 99–4953 | 1 | Screw–Thread Locking |
| 3 | 99–4445 | 1 | Shift Rod ASM |
| 4 | 99–4446 | 1 | Spring–Torsion |
| 5 | 99–4448 | 1 | Lever–Shift |
| 6 | 3272–10 | 1 | Pin–Cotter |
| 7 | 95–4022 | 1 | Knob – Hi/Lo Shift |
| 8 | 99–4951 | 1 | Bracket–Pivot |
| 9 | 99–4952 | 1 | Rod–Shift Pivot |
| 10 | 99–4958 | 1 | Spacer–Shift |
| 11 | 3231–22 | 1 | Screw–CARR |
| 12 | 3256–24 | 2 | Washer–Flat |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|

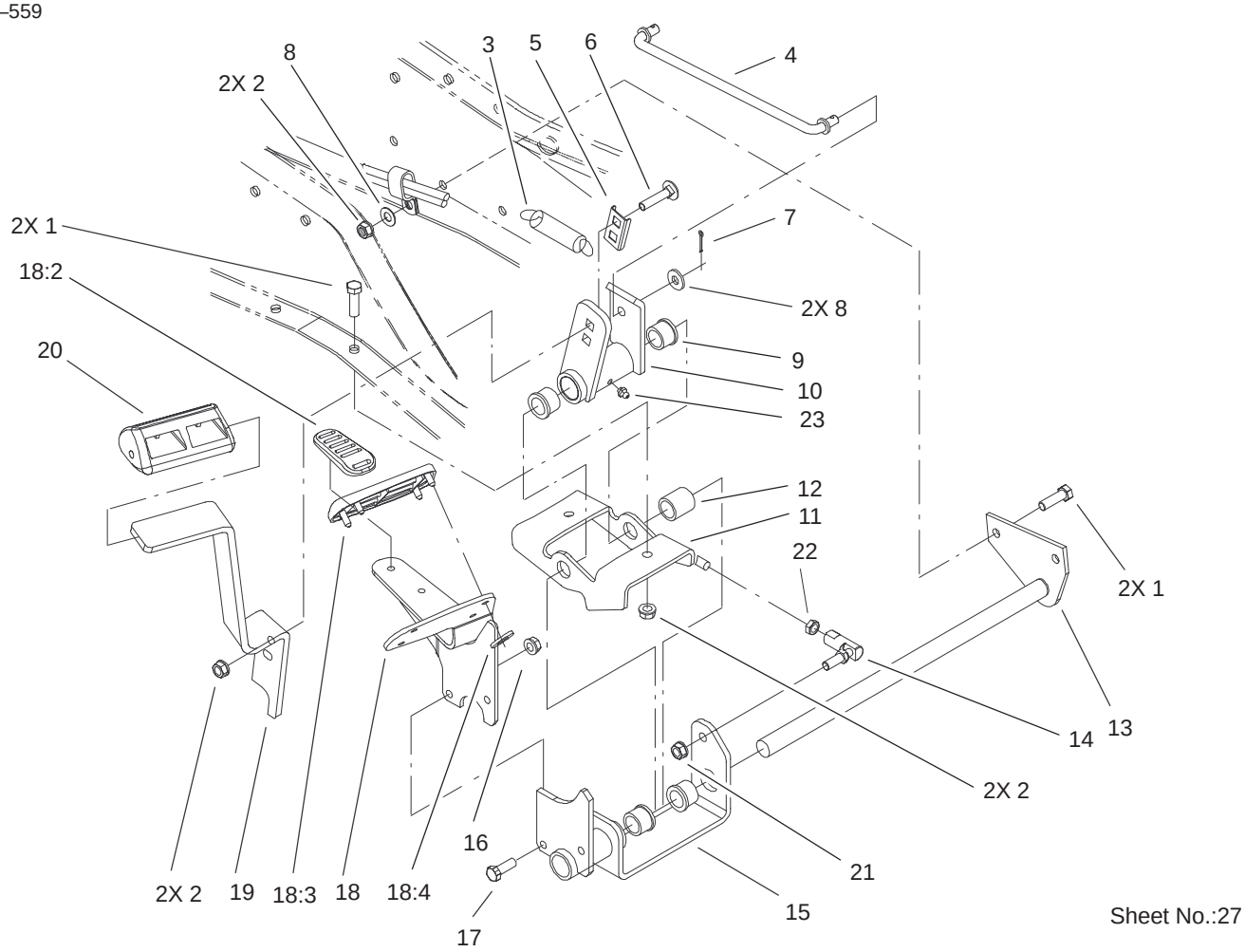



Sheet No.:26

# Parking Brake Upper Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 3296–2 | 4 | Nut–Lock (only on: 73542, 73570) |
| 1 | 3296–2 | 2 | Nut–Lock (only on: 73471) |
| 2 | 65–7410 | 2 | Switch – Single Pole (only on: 73542, 73570) |
| 2 | 65–7410 | 1 | Switch – Single Pole (only on: 73471) |
| 3 | 3274–14 | 2 | Screw–HSH (only on: 73471) |
| 3 | 3274–14 | 4 | Screw–HSH (only on: 73542, 73570) |
| 4 | 3296–29 | 2 | Nut–Lock |
| 5 | 94–2157–03 | 1 | Latch–Parking Brake |
| 6 | 102597 | 1 | Grip |
| 7 | 94–7582 | 1 | Bolt – Shoulder |
| 8 | 99–8128 | 4 | Screw |
| 9 | 94–7905 | 1 | Retainer–Screw |
| 10 | 94–7562–03 | 1 | Bracket – Switch |
| 11 | 3230–16 | 2 | Screw–CARR |
| 12 | 3296–1 | 4 | Nut–Lock NI |
| 13 | 95–1653 | 2 | Switch – Single Pole |
| 14 | 3256–23 | 1 | Washer–Flat |
| 15 | 98–2358 | 1 | Clamp – R |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 16 | 108881 | 1 | Nut |
| 17 | 98–3087 | 1 | Washer |

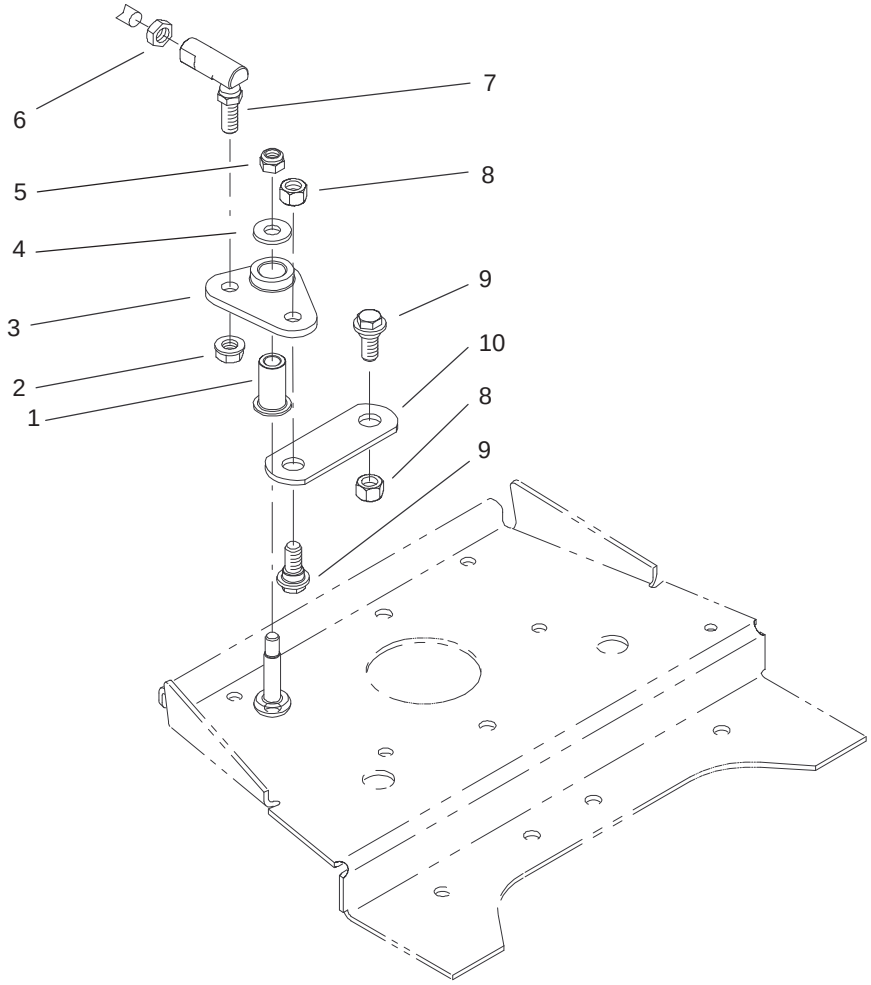



Sheet No.:27

# Hydro Controls Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 323–7 | 4 | Screw–HH |
| 2 | 3296–39 | 6 | Nut–Lock, NI |
| 3 | 63–1590 | 1 | Spring–Idler |
| 4 | 94–2499 | 1 | Rod–Pivot Plate To Pedal |
| 5 | 94–7818 | 1 | Retainer – Screw |
| 6 | 3231–25 | 2 | Screw–CARR |
| 7 | 3272–10 | 2 | Pin–Cotter |
| 8 | 3256–24 | 3 | Washer–Flat |
| 9 | 98–1636 | 4 | Bushing – Flange |
| 10 | 94–2351–03 | 1 | Bracket–Brake |
| 11 | 94–2343–03 | 1 | Bracket – Support |
| 12 | 94–7501 | 1 | Spacer – Pedal |
| 13 | 94–2345–03 | 1 | Shaft–Pivot |
| 14 | 94–7572 | 1 | End – RH Tie Rod |
| 15 | 94–2342–03 | 1 | Bracket–Foward/Reverse |
| 16 | 3296–29 | 2 | Nut–Lock |
| 17 | 322–5 | 2 | Screw–HH |
| 18 | 99–8050 | 1 | Hydro Pedal ASM |
| 18:2 | 98–9039 | 1 | Heel Pad–Hydro Pedal |
| 18:3 | 98–9040 | 1 | Toe Pad–Hydro Pedal |
| 18:4 | 32112–6 | 6 | Pushnut |
| 19 | 94–2352–03 | 1 | Pedal – Brake |
| 20 | 94–2123 | 1 | Pad – Brake Pedal |
| 21 | 3296–6 | 1 | Nut–Lock, NI |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 22 | 3220–3 | 1 | Nut–Jam |
| 23 | 302–5 | 1 | Fitting–Grease |

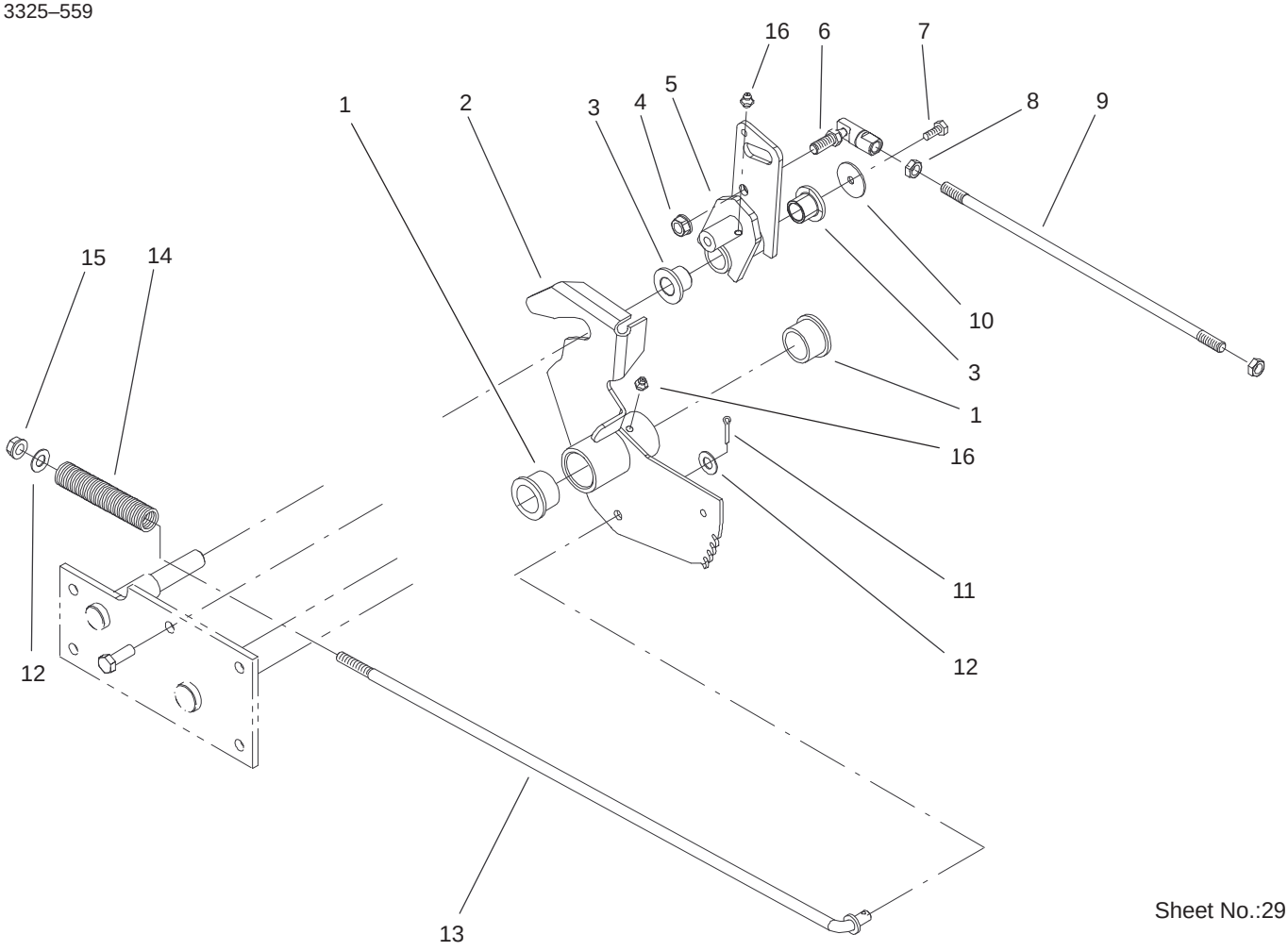



Sheet No.:28

# Smart Turn Front Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 94–7919 | 1 | Bushing |
| 2 | 3296–6 | 1 | Nut–Lock, NI |
| 3 | 94–7579 | 1 | Lever – Slow Down |
| 4 | 98–3499 | 1 | Washer – Flat |
| 5 | 3296–29 | 1 | Nut–Lock |
| 6 | 3220–16 | 1 | Nut–Jam, LH |
| 7 | 94–7573 | 1 | End – LH Tie Rod |
| 8 | 108881 | 2 | Nut |
| 9 | 94–7582 | 2 | Bolt – Shoulder |
| 10 | 94–2409 | 1 | Link–Slow Down |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|

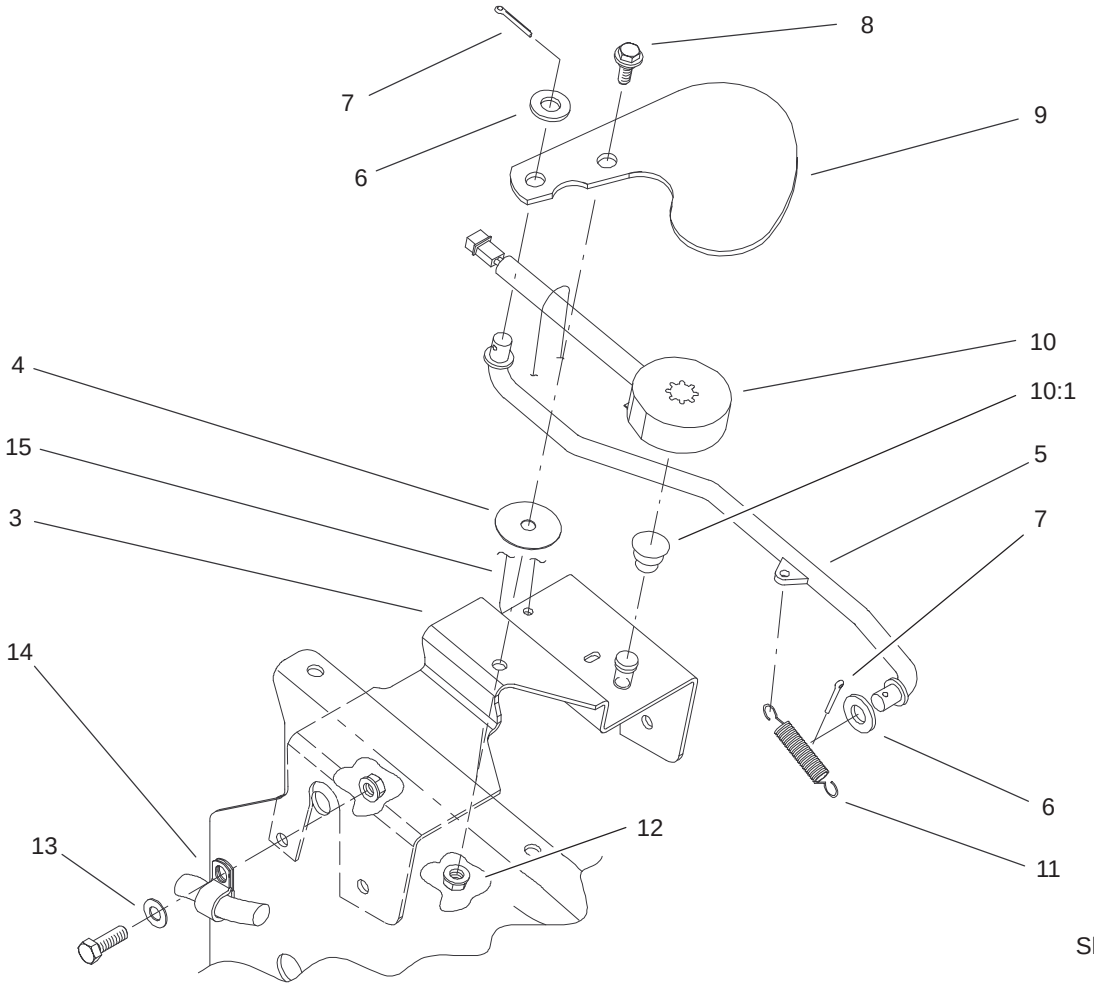



Sheet No.:29

# Parking Brake Lower Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 94–7574 | 2 | Bushing – Flanged |
| 2 | 94–2375–03 | 1 | Plate–Brake Pivot |
| 3 | 94–7569 | 2 | Bushing |
| 4 | 3296–6 | 1 | Nut–Lock, NI |
| 5 | 94–2488–03 | 1 | Pivot–Hydro |
| 6 | 94–7573 | 1 | End – LH Tie Rod |
| 7 | 94–7955 | 1 | Screw–HH |
| 8 | 3220–16 | 1 | Nut–Jam, LH |
| 9 | 94–2498 | 1 | Rod – Pivot To Pedal |
| 10 | 3256–55 | 1 | Washer–Flat |
| 11 | 3272–10 | 1 | Pin–Cotter |
| 12 | 3256–24 | 2 | Washer–Flat |
| 13 | 94–2393 | 1 | Rod – Brake |
| 14 | 94–7906 | 1 | Spring – Compression |
| 15 | 3296–39 | 1 | Nut–Lock, NI |
| 16 | 302–5 | 2 | Fitting–Grease |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|

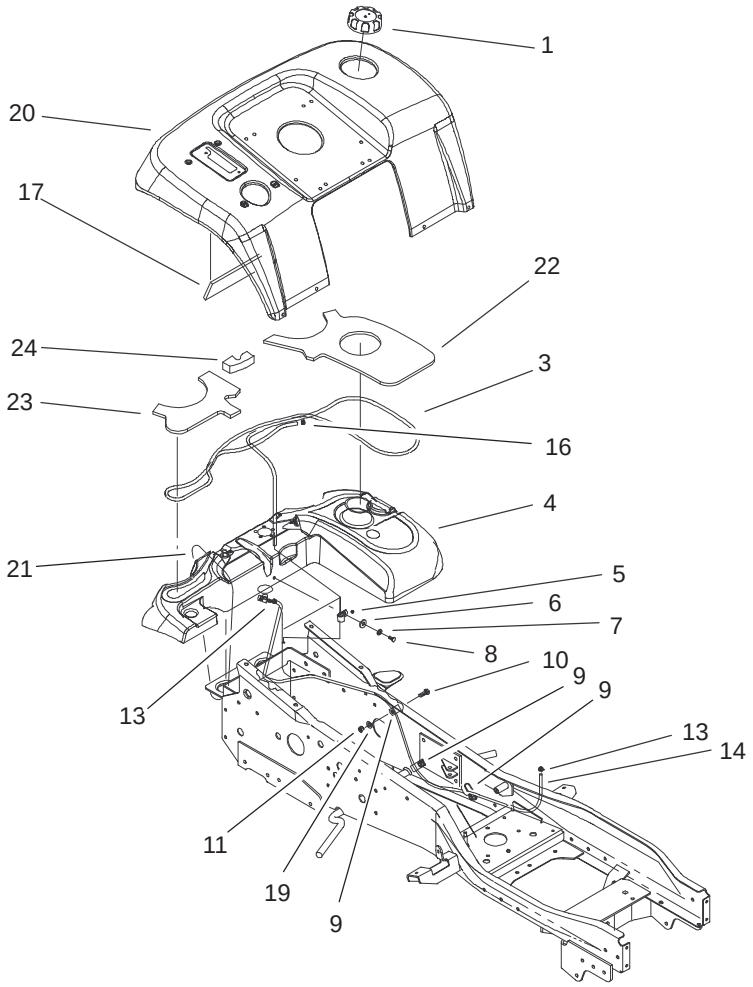



Sheet No.:30

# Cruise Control Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 3 | 99–6097–03 | 1 | Brkt–Cruise (only on: 73542, 73570) |
| 4 | 94–7575 | 1 | Spacer – Cruise (only on: 73542, 73570) |
| 5 | 94–7980 | 1 | Rod–Cruise Control (only on: 73542, 73570) |
| 6 | 3256–26 | 2 | Washer–Flat (only on: 73542, 73570) |
| 7 | 3272–10 | 2 | Pin–Cotter (only on: 73542, 73570) |
| 8 | 94–7582 | 1 | Bolt – Shoulder (only on: 73542, 73570) |
| 9 | 99–5309 | 1 | Plate – Magnet (only on: 73542, 73570) |
| 10 | 99–8090 | 1 | Magnet ASM (only on: 73542, 73570) |
| 10:1 | 93–6601 | 1 | Spring – Compression (only on: 73542, 73570) |
| 11 | 66–4160 | 1 | Spring–Upper Solenoid (only on: 73542, 73570) |
| 12 | 108881 | 1 | Nut (only on: 73542, 73570) |
| 13 | 3256–24 | 2 | Washer–Flat |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 14 | 98–2358 | 2 | Clamp – R |
| 15 | 614249 | 1 | Tie–Strap (only on: 73542, 73570) |

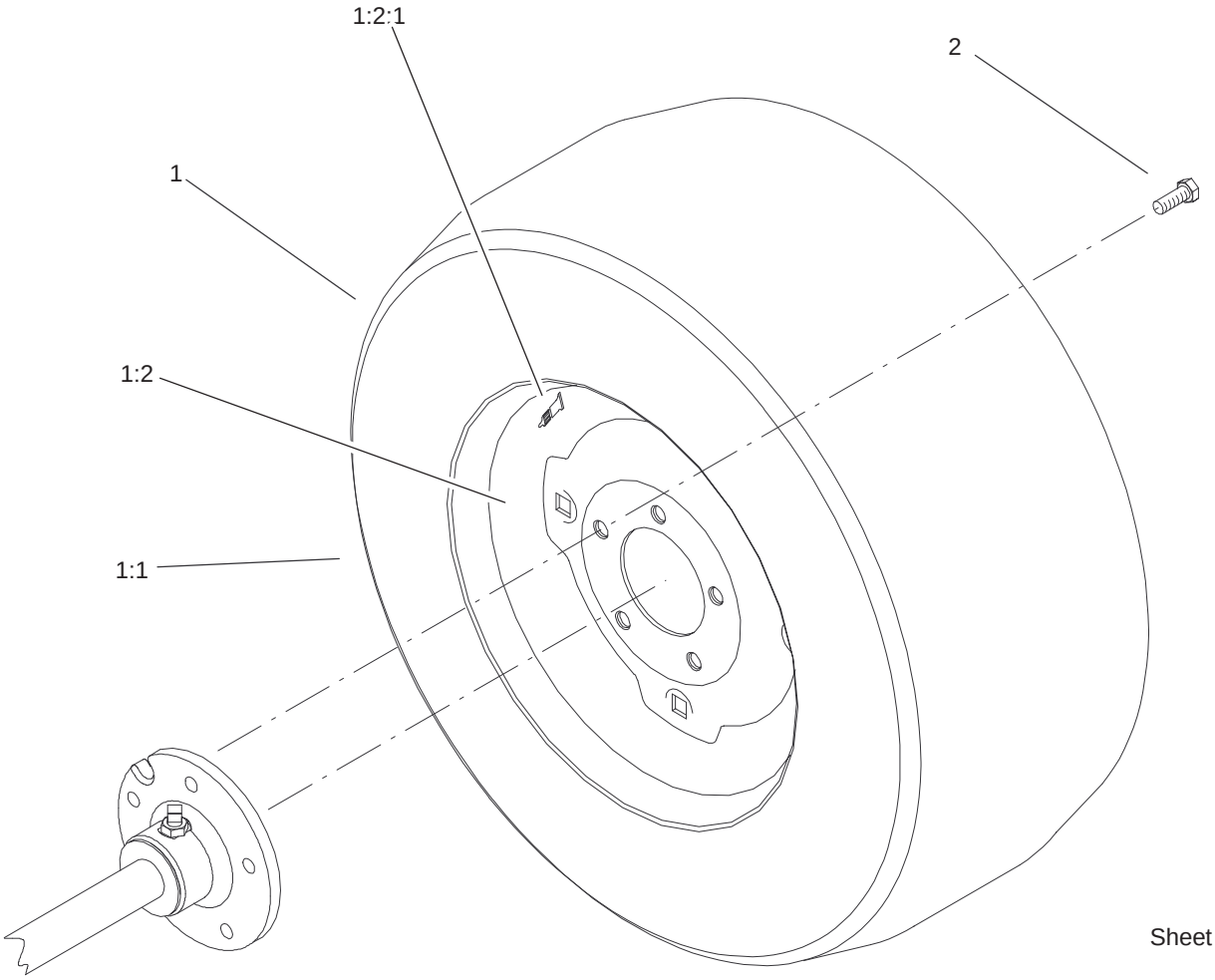



Sheet No.:31

# Fender & Fuel System Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 95–4192 | 1 | Unleaded Gas Cap ASM |
| 3 | 99–8553 | 1 | Hose–Vent |
| 4 | 99–6141 | 1 | Gas Tank ASM |
| 5 | 2412–94 | 1 | Clamp |
| 6 | 3256–22 | 1 | Washer–Flat |
| 7 | 3253–3 | 1 | Washer–Lock |
| 8 | 321–3 | 1 | Screw–HH |
| 9 | 98–1616 | 3 | Clamp–Tube |
| 10 | 323–6 | 1 | Screw–HH |
| 11 | 3296–39 | 1 | Nut–Lock, NI |
| 13 | 95–4271 | 2 | Clamp–Hose |
| 14 | 99–9680 | 1 | Hose–Fuel |
| 16 | 94–8189 | 1 | Clamp–Hose |
| 17 | 95–4157 | 1 | Foam – Tank Center |
| 19 | 3256–24 | 1 | Washer–Flat |
| 20 | 98–7208 | 1 | Rear Body ASM |
| 21 | 99–5901 | 1 | Tie–Cable |
| 22 | 99–6145 | 1 | Foam–Tank |
| 23 | 99–6146 | 1 | Foam–Tank |
| 24 | 99–6887 | 1 | Foam–Tank Top |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|



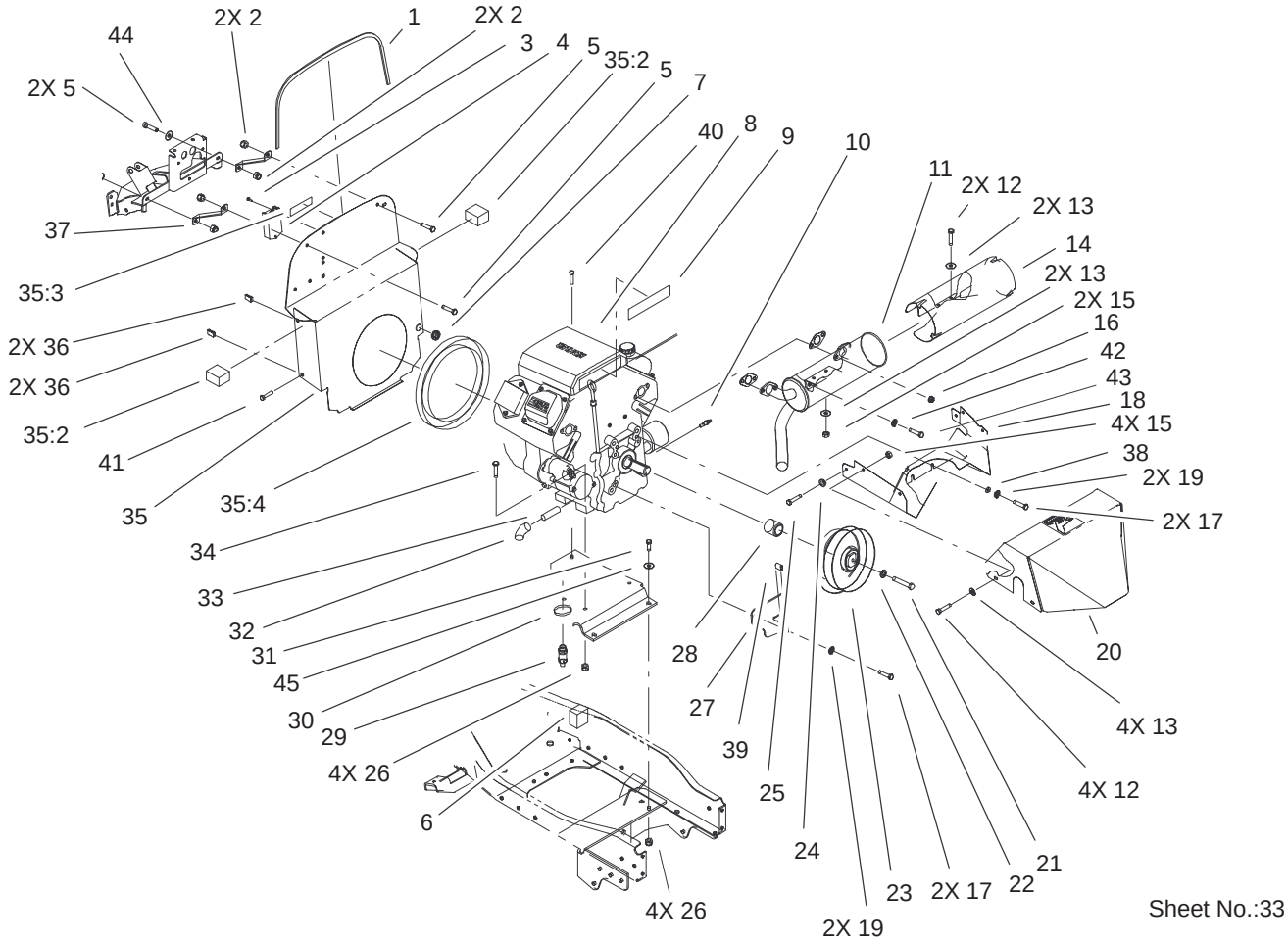

Sheet No.:32

# Wheel Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 99–3694 | 2 | Wheel & Tire ASM |
| 1:1 | 99–2334 | 1 | Tire |
| 1:2 | 110680 | 1 | Rim ASM |
| 1:2:1 | 5108 | 1 | Valve |
| * | 7007 | 1 | Tube–Inner |
| 2 | 83–2720 | 10 | Lug–Bolt |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|

* Not illustrated



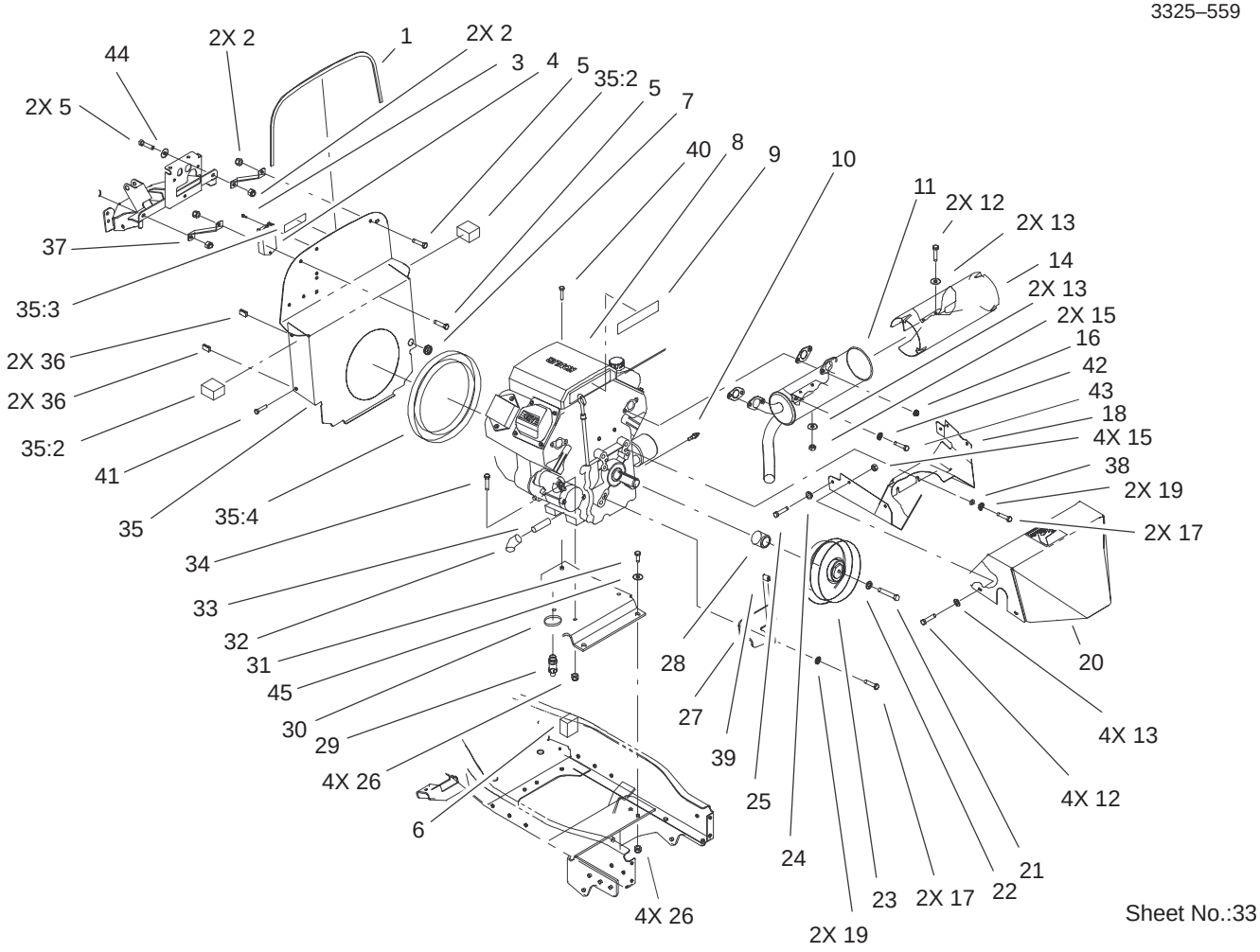

Sheet No.:33

# Air Cooled Engine Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 95–4125 | 1 | Trim – Lock, Bulkhead |
| 2 | 3296–29 | 4 | Nut–Lock |
| 3 | 12–5450 | 1 | Screw |
| 4 | 99–1933 | 1 | Module–Low Voltage |
| 5 | 322–3 | 4 | Screw–HH |
| 6 | 98–3086 | 2 | Seal–Foam, Side |
| 7 | 240–9 | 1 | Grommet |
| ☆8 | | 1 | Engine – 20hp Kohler Model Ch20s–Ps–64583 (only on: 73542, 73570) |
| ☆8 | | 1 | Engine – 18hp Kohler Model Ch18s–Ps–62579 (only on: 73471) |
| 9 | 98–3579 | 1 | Decal – 18 HP Engine (only on: 73471) |
| 9 | 98–3580 | 1 | Decal – 20 HP Engine (only on: 73542, 73570) |
| 10 | 94–7619 | 1 | Sender – Oil Temperature |
| 11 | 94–7558 | 1 | Muffler – Kohler |
| 12 | 321–3 | 6 | Screw–HH |
| 13 | 3256–22 | 8 | Washer–Flat |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 14 | 94–7560 | 1 | Reflector – Heat |
| 15 | 32152–4 | 6 | Nut–Conelock (only on: 73471, 73570) |
| 16 | 92–6780 | 4 | Nut–HF |
| 17 | 323–6 | 4 | Screw–HH |
| 18 | 94–7522–03 | 1 | Shrd–Muffler |
| 19 | 3253–5 | 4 | Washer–Lock |
| 20 | 94–7524–03 | 1 | Shroud–Muffler |
| 21 | 94–7973 | 1 | Screw–HH |
| 22 | 3256–25 | 1 | Washer–Flat |
| 23 | 94–2190 | 1 | Clutch – PTO |
| 24 | 3253–3 | 2 | Washer–Lock |
| 25 | 33113–008 | 2 | Screw–HH |
| 26 | 3296–39 | 8 | Nut–Lock, NI |
| 27 | 94–2356–03 | 1 | Clutch – Stop |
| 28 | 94–2068 | 1 | Spacer – Clutch |
| 29 | 92–6877 | 1 | Valve–Drain, Oil |
| 30 | 94–2199–03 | 1 | Plate – Engine |
| 31 | 323–7 | 3 | Screw–HH |
| 32 | 2811–16 | 1 | Elbow–90 Degree |
| 33 | 98–7200 | 1 | Nipple |
| 34 | 323–9 | 4 | Screw–HH |
| 35 | 98–5060 | 1 | Bulkhead ASM (only on: 73471, 73542) |

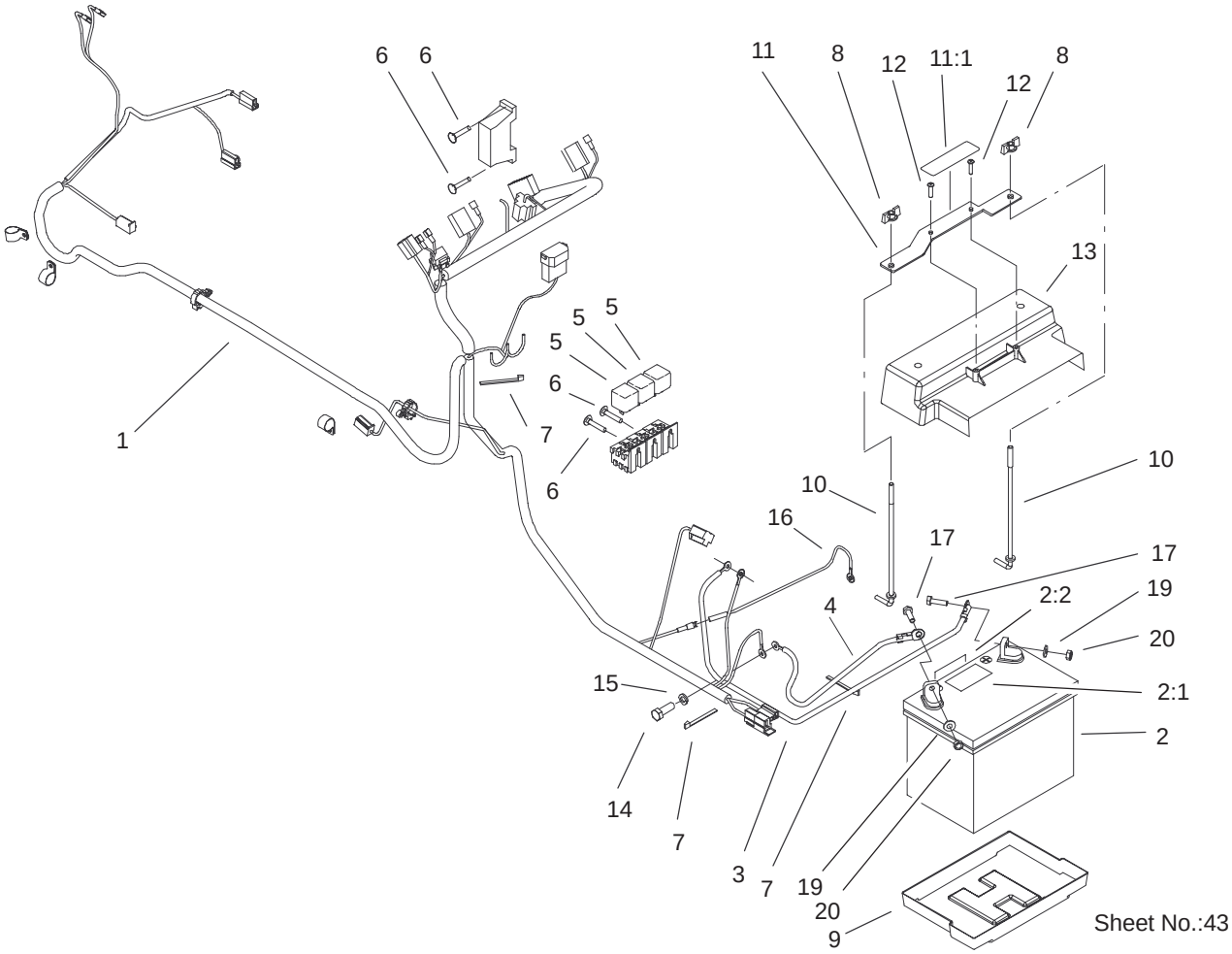
☆ Not serviced




# Air Cooled Engine Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 35 | 98–5062 | 1 | ASM –, Bulkhead W/Decal (only on: 73570) |
| 35:2 | 98–3086 | 2 | Seal–Foam, Side |
| 35:3 | 98–5012 | 1 | Decal – Warning (only on: 73471, 73542) |
| 35:3 | 98–5015 | 1 | Decal – Warning (only on: 73570) |
| 35:4 | 95–4104 | 1 | Seal–Foam |
| 36 | 107069 | 4 | Clip |
| 37 | 95–4117–03 | 2 | Bracket–Bulkhead |
| 38 | 3256–24 | 2 | Washer–Flat |
| 39 | 98–5023 | 1 | Bumper |
| 40 | 32144–109 | 1 | Screw |
| 41 | 92–7020 | 4 | Screw–HH |
| 42 | 3253–4 | 2 | Washer–Lock |
| 43 | 33104–020 | 2 | Screw–HHF |
| 44 | 3256–23 | 2 | Washer–Flat |
| 45 | 3256–24 | 2 | Washer–Flat |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|

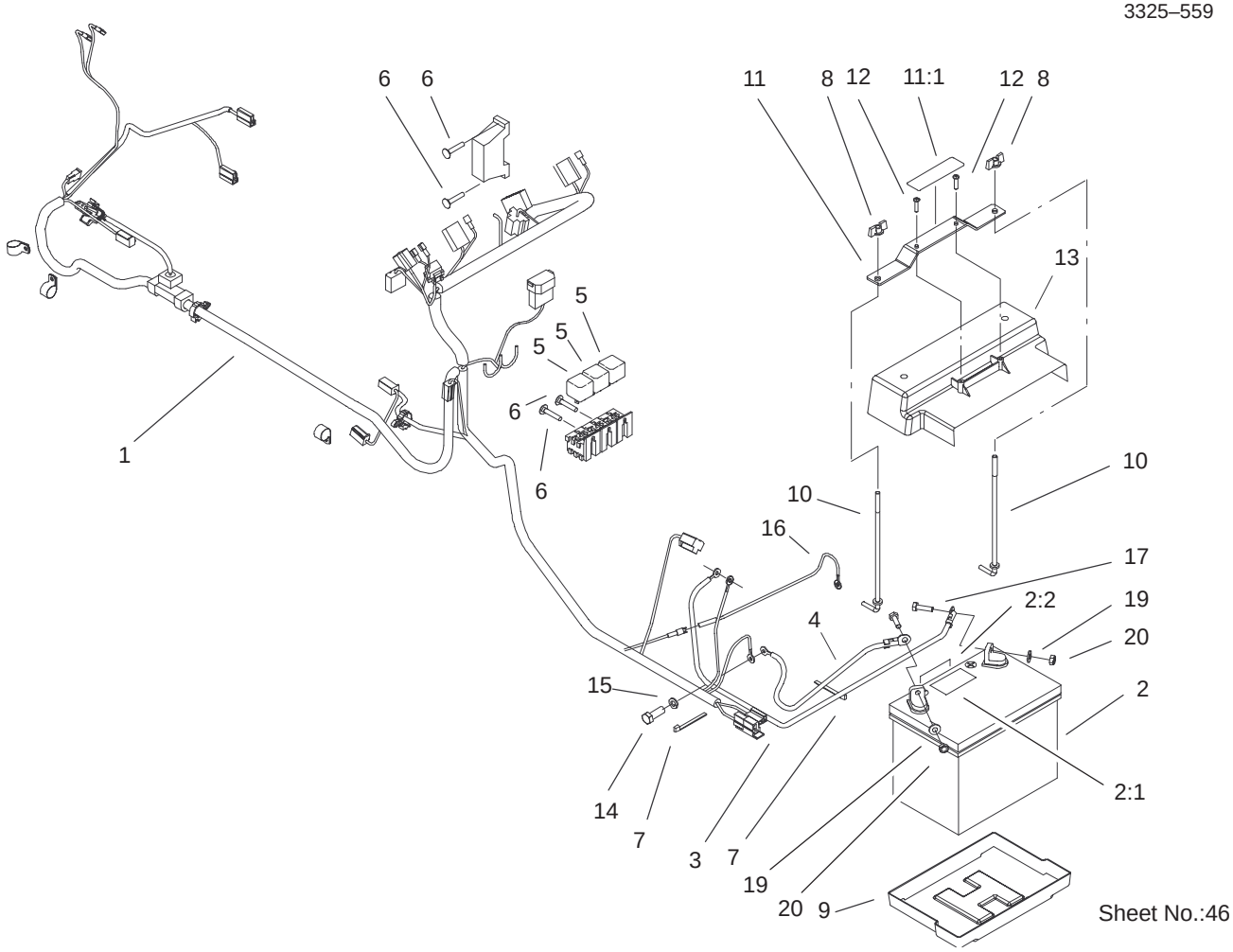



# Electrical 18HP Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 99–3722 | 1 | Wire Harness 18 HP (only on: 73471) |
| 2 | 104–2492 | 1 | Battery (only on: 73471) |
| 2:1 | 104–4163 | 1 | Decal–Battery (only on: 73471) |
| 2:2 | 104–5091 | 1 | Decal–Battery (only on: 73471) |
| 3 | 95–7854 | 1 | Cable–Battery, Red 27” (only on: 73471) |
| 4 | 95–7873 | 1 | Cable – Battery (only on: 73471) |
| 5 | 98–7249 | 3 | Relay (only on: 73471) |
| 6 | 12–5450 | 4 | Screw (only on: 73471) |
| 7 | 614249 | 3 | Tie–Strap (only on: 73471) |
| 8 | 32103–22 | 2 | Nut–Wing (only on: 73471) |
| 9 | 106948 | 1 | Tray–Battery (only on: 73471) |
| 10 | 95–4042 | 2 | Hook–Battery Retain (only on: 73471) |
| 11 | 98–5056 | 1 | Strap ASM (only on: 73471) |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 11:1 | 93–1265 | 1 | Decal–Surface, Hot (only on: 73471) |
| 12 | 94–4496 | 2 | Screw–PPH (only on: 73471) |
| 13 | 95–4044 | 1 | Shield – Battery (only on: 73471) |
| 14 | 33104–020 | 1 | Screw–HHF (only on: 73471) |
| 15 | 3253–4 | 1 | Washer–Lock (only on: 73471) |
| 16 | 98–1492 | 1 | Harness–Wire (only on: 73471) |
| 17 | 321–5 | 2 | Screw–HH (only on: 73471) |
| 19 | 3256–22 | 2 | Washer–Flat (only on: 73471) |
| 20 | 3296–42 | 2 | Nut–Lock, NI (only on: 73471) |
| * | 109102 | 1 | Fuse–25 Amp (only on: 73471) |
| * | 218–578 | 2 | Fuse–10 Amp (only on: 73471) |
| * | NN10277 | 1 | Fuse–30 Amp (only on: 73471) |

* Not illustrated



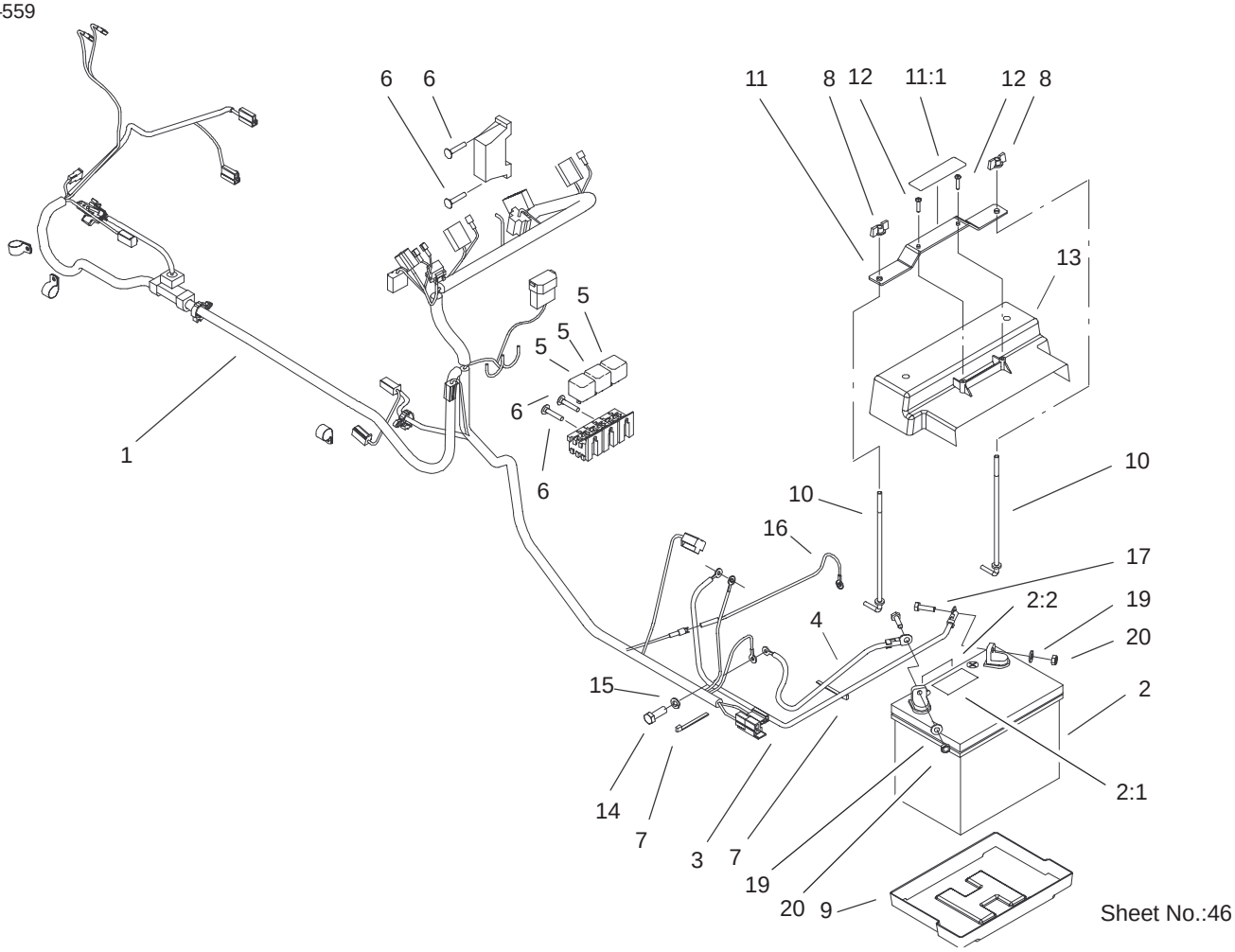

Sheet No.:46

# Electrical 22HP Assembly

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 1 | 99–3723 | 1 | Harness–Wire (only on: 73542, 73570) |
| 2 | 104–2492 | 1 | Battery (only on: 73542, 73570) |
| 2:1 | 104–4163 | 1 | Decal–Battery (only on: 73542, 73570) |
| 2:2 | 104–5091 | 1 | Decal–Battery (only on: 73542, 73570) |
| 3 | 95–7854 | 1 | Cable–Battery, Red 27” (only on: 73542, 73570) |
| 4 | 95–7873 | 1 | Cable – Battery (only on: 73542, 73570) |
| 5 | 98–7249 | 3 | Relay (only on: 73542, 73570) |
| 6 | 12–5450 | 4 | Screw (only on: 73542, 73570) |
| 7 | 614249 | 2 | Tie–Strap (only on: 73542, 73570) |
| 8 | 32103–22 | 2 | Nut–Wing (only on: 73542, 73570) |
| 9 | 106948 | 1 | Tray–Battery (only on: 73542, 73570) |
| 10 | 95–4042 | 2 | Hook–Battery Retain (only on: 73542, 73570) |

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| 11 | 98–5056 | 1 | Strap ASM (only on: 73542, 73570) |
| 11:1 | 93–1265 | 1 | Decal–Surface, Hot (only on: 73542, 73570) |
| 12 | 94–4496 | 2 | Screw–PPH (only on: 73542, 73570) |
| 13 | 95–4092 | 1 | Shield – Battery (only on: 73570) |
| 13 | 95–4044 | 1 | Shield – Battery (only on: 73542) |
| 14 | 33104–020 | 1 | Screw–HHF (only on: 73542, 73570) |
| 15 | 3253–4 | 1 | Washer–Lock (only on: 73542, 73570) |
| 16 | 98–1492 | 1 | Harness–Wire (only on: 73542, 73570) |
| 17 | 321–5 | 2 | Screw–HH (only on: 73542, 73570) |
| 19 | 3256–22 | 2 | Washer–Flat (only on: 73542, 73570) |
| 20 | 3296–42 | 2 | Nut–Lock, NI (only on: 73542, 73570) |
| * | NN10277 | 1 | Fuse–30 Amp (only on: 73542, 73570) |

* Not illustrated



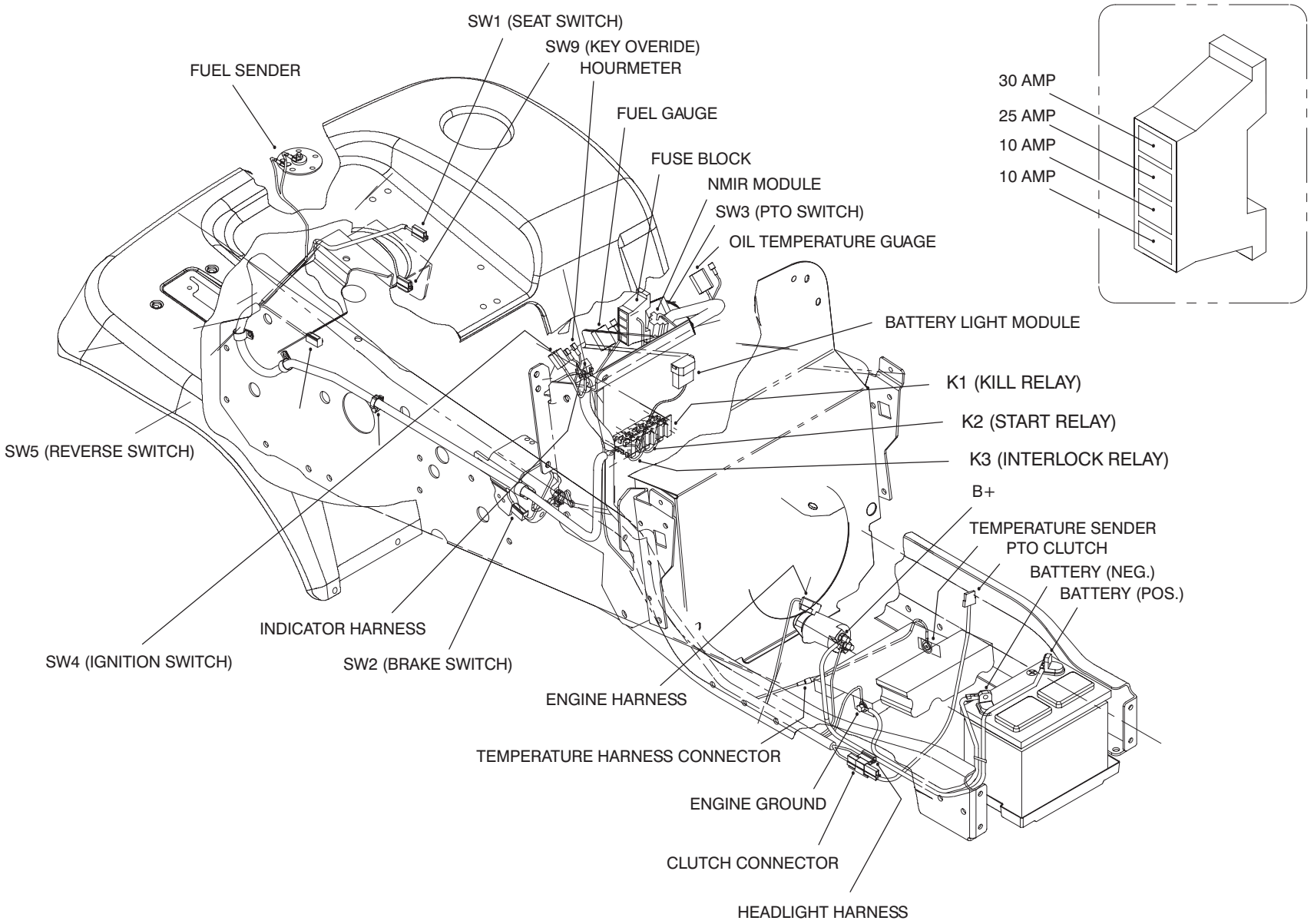

# Electrical 22HP Assembly (cont.)

| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|
| * | 218–578 | 2 | Fuse–,10 Amp (only on: 73542, 73570) |
| * | 109102 | 1 | Fuse–25 Amp (only on: 73542, 73570) |

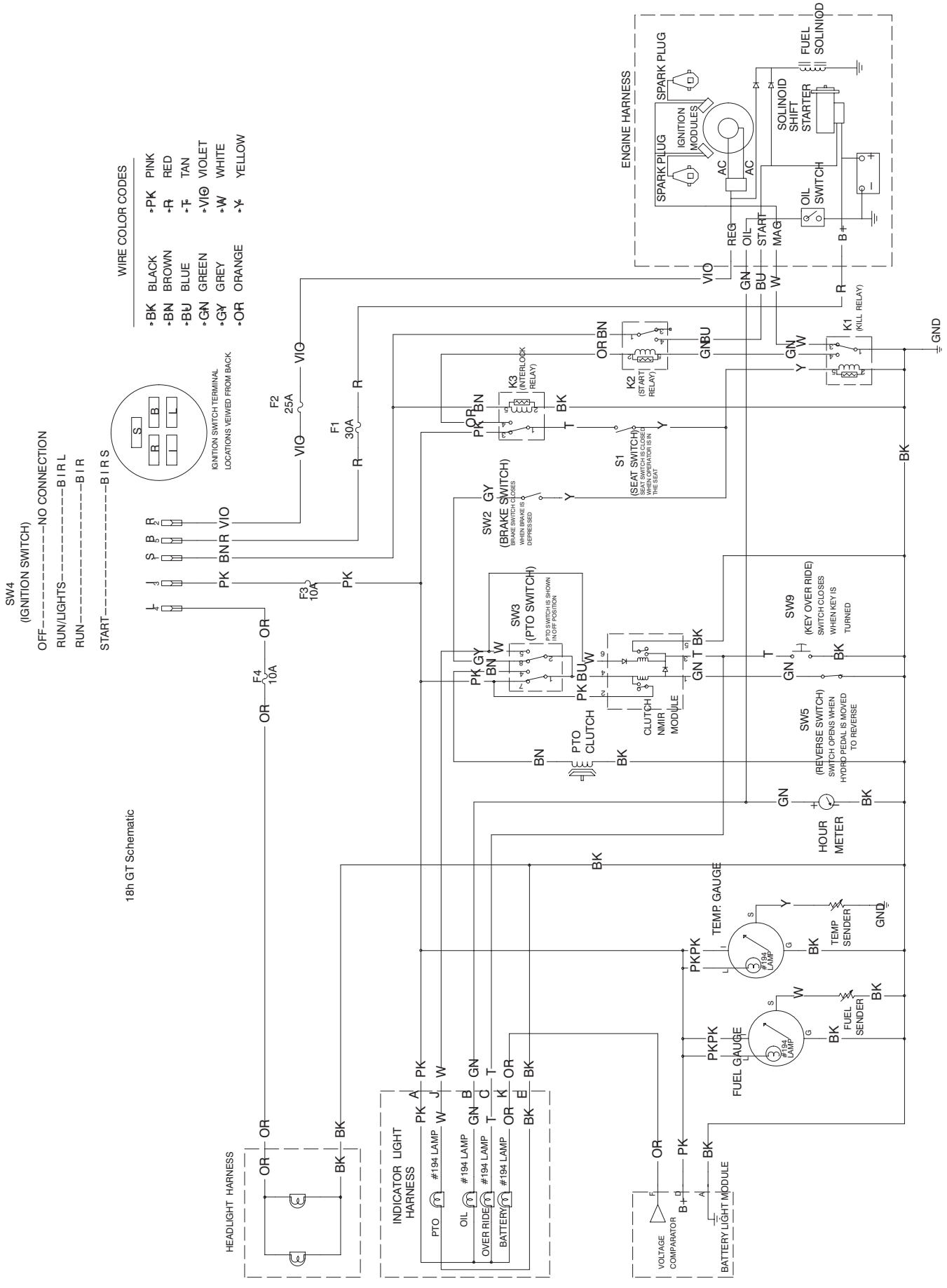
| Ref. No. | Part No. | Qty. | Description |
|---|---|---|---|

* Not illustrated

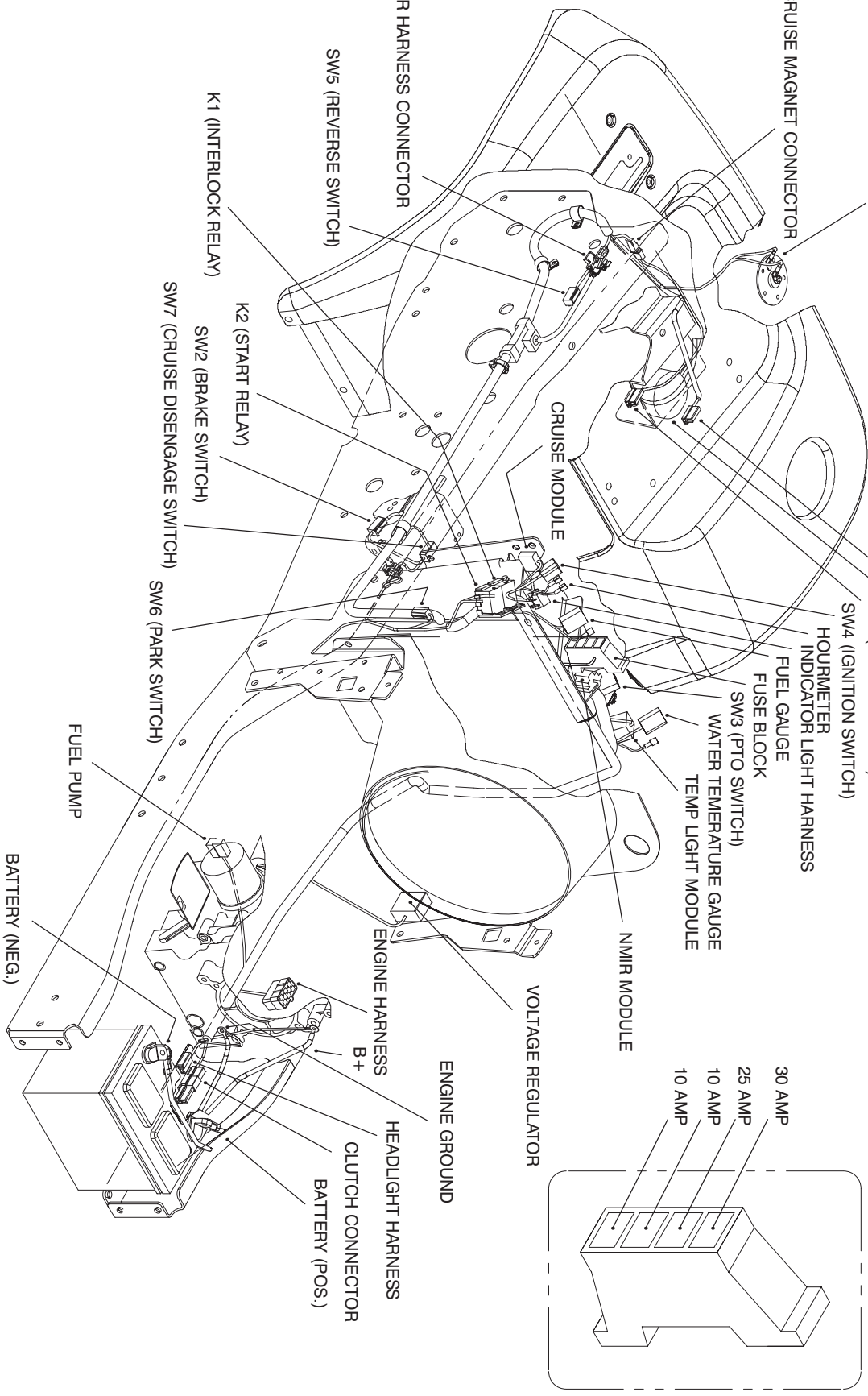
# Wiring Diagram 18HP



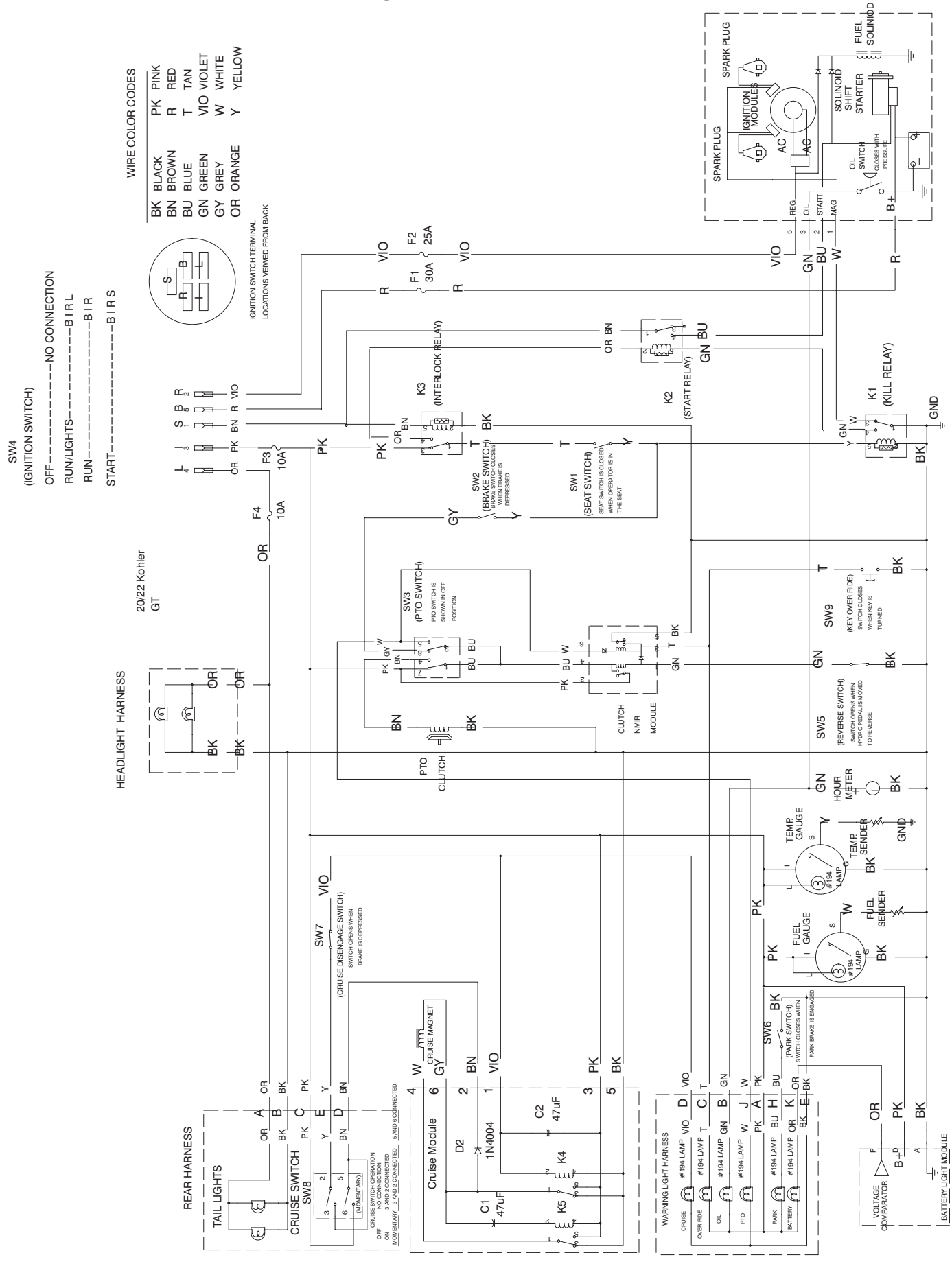
# Wiring Schematic 18HP

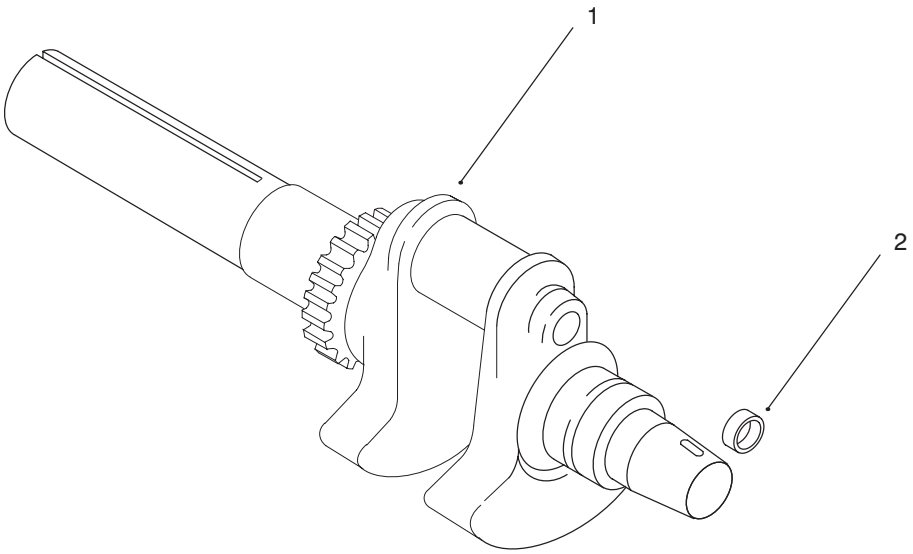


# Wiring Diagram 20HP



# Wiring Schematic 20HP



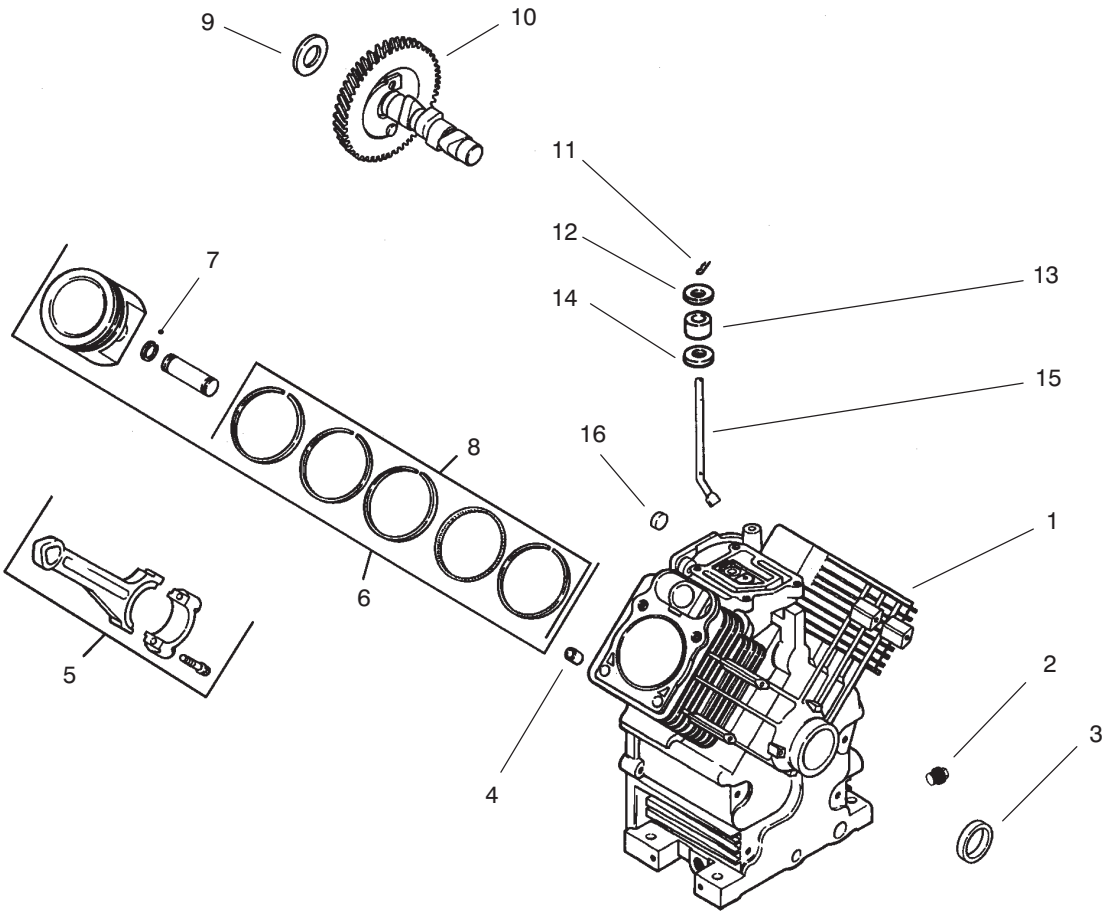



# Group 1 — Crankshaft (Model 73471 Only)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | 24 014 14 | Crankshaft | 2 |
| 2 | 52 139 09 | Plug, cup | 1 |

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|

**Obtain Parts From Your Local Kohler Dealer**
Kohler Engine #CH18S—62579

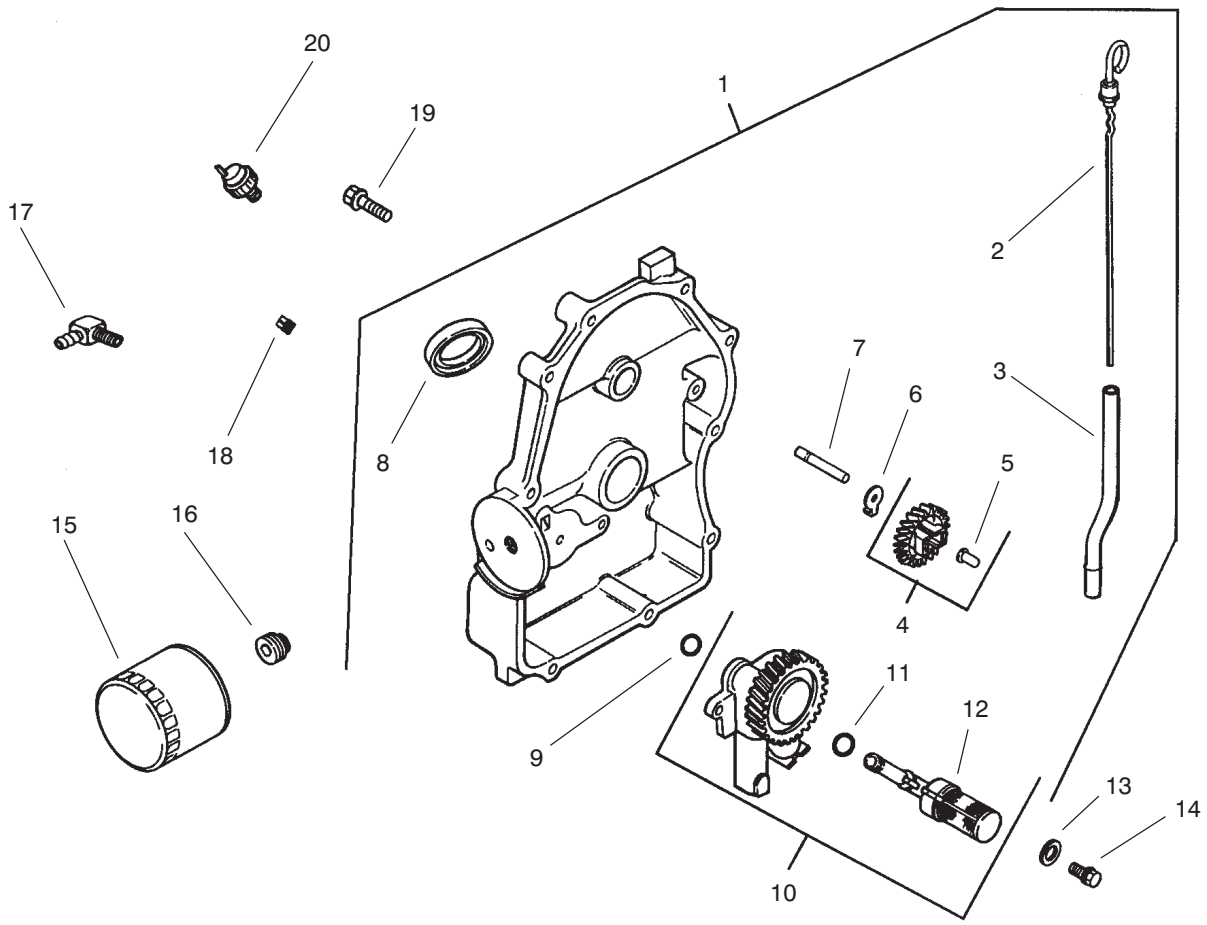



# Group 2 — Crankcase (Model 73471 Only)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | | Cylinder Block | 1 |
| | | (Use Miniblock 24 782 01) | 1 |
| 2 | X—75—10 | Plug, hex. head | 2 |
| 3 | 24 032 01 | Seal, oil front | 1 |
| 4 | 12 380 17 | Pin, dowel locating | 6 |
| 5 | 24 067 09 | Connecting Rod (Std.) | 2 |
| | 24 067 10 | Connecting Rod (.25) | 2 |
| 6 | 24 874 01 | Piston w/Ring Set (Std.) | 2 |
| | 24 874 02 | Piston w/Ring Set (.25) | 2 |
| | 24 874 03 | Piston w/Ring Set (.50) | 2 |
| 7 | 24 018 01 | Retainer, piston pin | 4 |
| 8 | 24 108 01 | Ring Set (Std.) | 2 |
| | 24 108 02 | Ring Set (.25) | 2 |
| | 24 108 03 | Ring Set (.50) | 2 |

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 9 | 12 422 09 | Shim, camshaft red | A/R |
| | 12 422 13 | Shim, camshaft black | A/R |
| | 12 422 07 | Shim, camshaft white | A/R |
| | 12 422 08 | Shim, camshaft blue | A/R |
| | 12 422 10 | Shim, camshaft yellow | A/R |
| | 12 422 11 | Shim, camshaft green | A/R |
| | 12 422 12 | Shim, camshaft gray | A/R |
| 10 | 24 012 05 | Camshaft | 1 |
| 11 | 12 380 04 | Pin, hitch | 1 |
| 12 | M—0631005 | Washer, flat | 1 |
| 13 | 12 032 01 | Seal, governor cross shaft | 1 |
| 14 | X—25—102 | Washer | 1 |
| 15 | 24 144 01 | Shaft, governor cross | 1 |
| 16 | 52 139 09 | Plug, cup | 1 |

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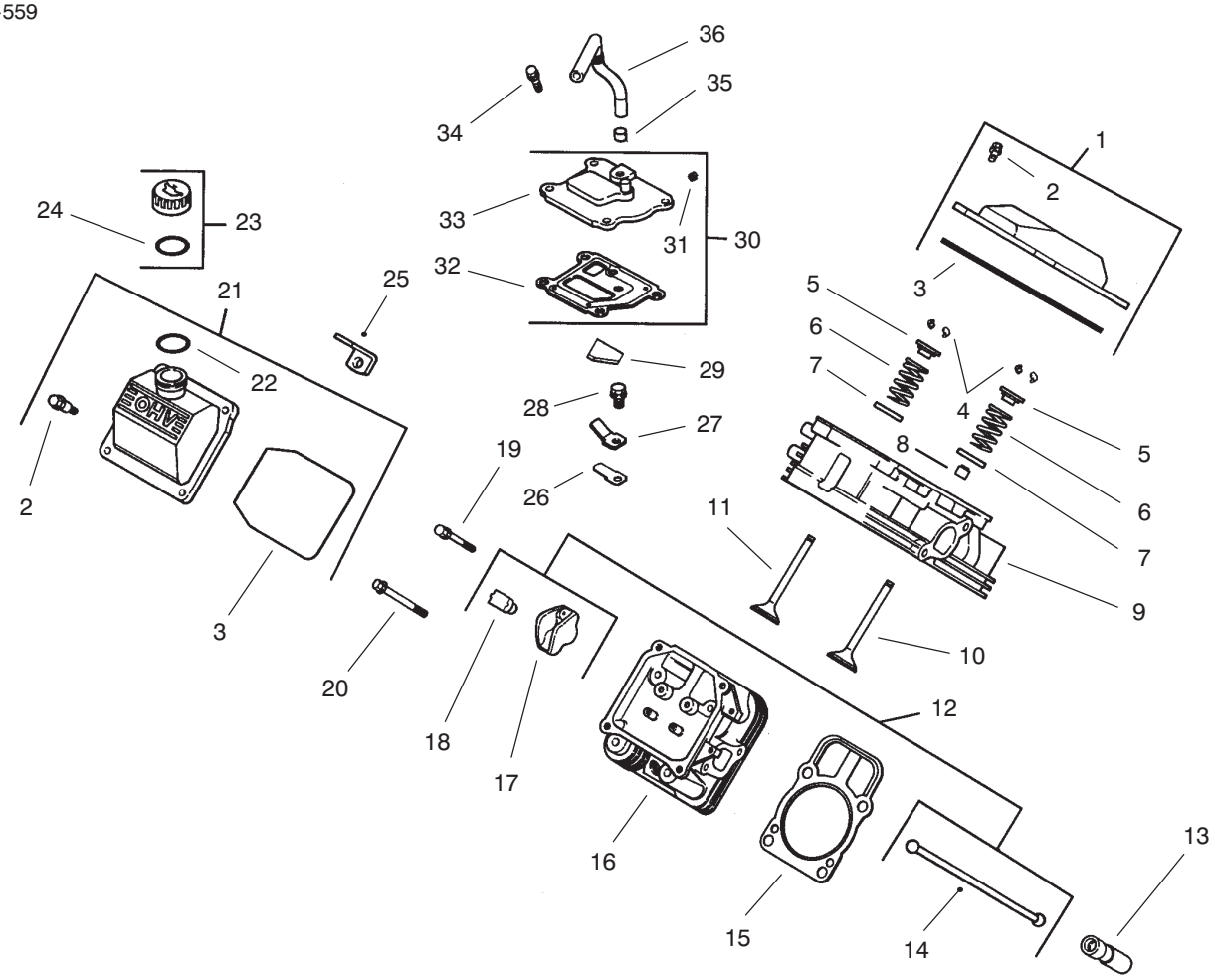



# Group 3 – Oil Pan Lubrication (Model 73471 Only)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | 54 009 01 | Plate, closure assembly (Includes 2–12) | 1 |
| 2 | 24 038 06 | Dipstick | 1 |
| 3 | 24 123 08 | Tube, dipstick | 1 |
| 4 | 24 043 12 | Kit, governor gear (Includes 5) | 1 |
| 5 | 12 380 01 | Pin, governor regulating | 1 |
| 6 | 52 448 02 | Tab, locking | 1 |
| 7 | 12 144 02 | Shaft, governor gear | 1 |
| 8 | 52 032 08 | Seal, oil (PTO end) | 1 |
| 9 | 24 153 08 | O–Ring | 1 |
| 10 | 24 393 10 | Oil pump assembly (Includes 11–12) | 1 |

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 11 | 24 153 01 | O–Ring, oil pick–up | 1 |
| 12 | 24 381 04 | Pick–up, oil | 1 |
| 13 | M–0631005 | Washer | 2 |
| 14 | M–0645025 | Screw, hex. flange | 2 |
| 15 | 12 050 01 | Filter, oil | 1 |
| 16 | 24 136 01 | Nipple, oil filter | 1 |
| 17 | 25 155 02 | Connector | 1 |
| 18 | X–75–23 | Plug, pipe | 1 |
| 19 | 24 086 16 | Screw, hex. flange | 10 |
| 20 | 52 099 06 | Switch, pressure | 1 |
| | | **Not Illustrated** | |
| | 25 113 05 | Decal, oil sentry | 1 |

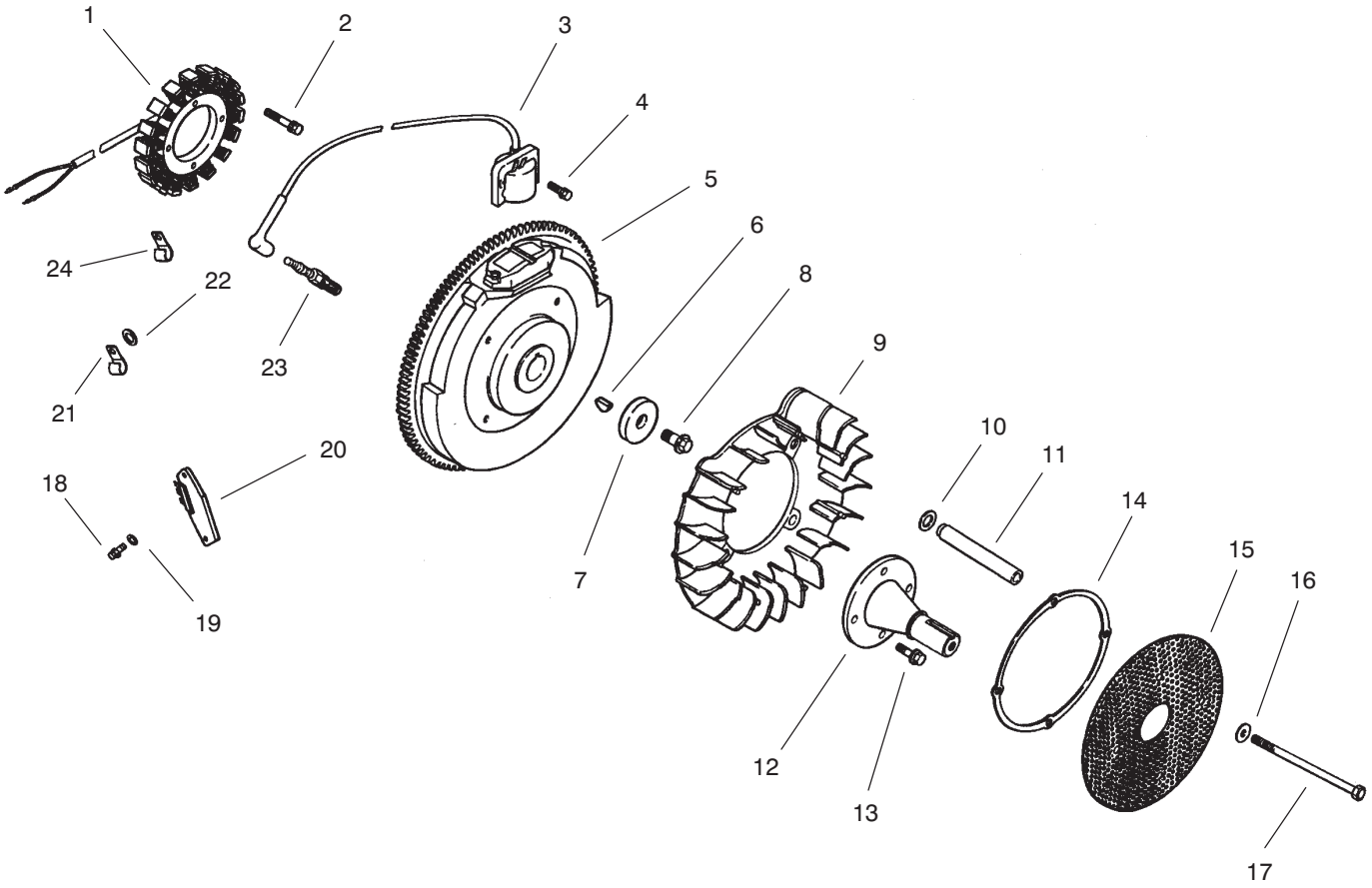
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# Group 4 — Head/Valve/Breather (Model 73471 Only)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | 24 755 74 | Kit, valve cover − plain (Includes 2−3) | 1 |
| 2 | 24 086 32 | Screw, shoulder | 4 |
| 3 | 24 153 16 | O−Ring, valve cover | 1 |
| 4 | 12 755 03 | Kit, retainer | 4 |
| 5 | 12 173 01 | Cap, valve spring | 4 |
| 6 | 24 089 02 | Spring, valve | 4 |
| 7 | 235011 | Retainer, spring | 4 |
| 8 | 24 032 05 | Seal, valve stem | 2 |
| 9 | 24 318 09 | Head assembly, #1 cylinder | 1 |
| 10 | 24 017 01 | Valve, intake ( Std.) | 2 |
| | 24 017 02 | Valve, intake (.25) | 2 |
| 11 | 24 016 01 | Valve, exhaust (Std.) | 2 |
| | 24 016 02 | Valve, exhaust (.25) | 2 |
| 12 | 24 755 66 | Kit, valve train (Includes 14,17,18) | 1 |
| 13 | 12 351 02 | Lifter, valve | 4 |
| 14 | 24 411 05 | Rod, push | 4 |
| 15 | 24 041 08 | Gasket, cylinder head | 2 |
| 16 | 24 318 10 | Head assembly, #2 cylinder | 1 |
| 17 | 25 186 01 | Arm, rocker | 4 |
| 18 | 24 599 01 | Pivot, rocker arm | 4 |
| 19 | M−0640034 | Screw, hex. flange | 4 |
| 20 | 12 086 16 | Screw, hex. flange | 8 |
| 21 | 24 755 75 | Kit, valve cover − oil fill (Includes 2,3,22) | 1 |
| 22 | 24 153 09 | O−Ring | 1 |
| 23 | 25 755 13 | Kit, oil fill cap (Includes 24) | 1 |
| 24 | 12 153 03 | O−Ring, oil fill cap | 1 |
| 25 | 24 445 01 | Strap, lifting | 1 |
| 26 | 24 402 03 | Reed, breather | 1 |
| 27 | 12 018 01 | Retainer, breather reed | 1 |
| 28 | M−0545010 | Screw, hex. flange | 1 |
| 29 | 24 050 01 | Filter, breather | 1 |
| 30 | 24 033 01 | Kit, breather (Includes 31−33) | 1 |
| 31 | X−75−23 | Plug, allen head | 1 |
| 32 | 24 041 23 | Gasket, breather | 1 |
| 33 | 24 096 02 | Cover, breather | 1 |
| 34 | M−0645020 | Screw, hex. flange | 4 |
| 35 | X−426−9 | Clamp, breather | 1 |
| 36 | 24 326 06 | Hose, breather | 1 |

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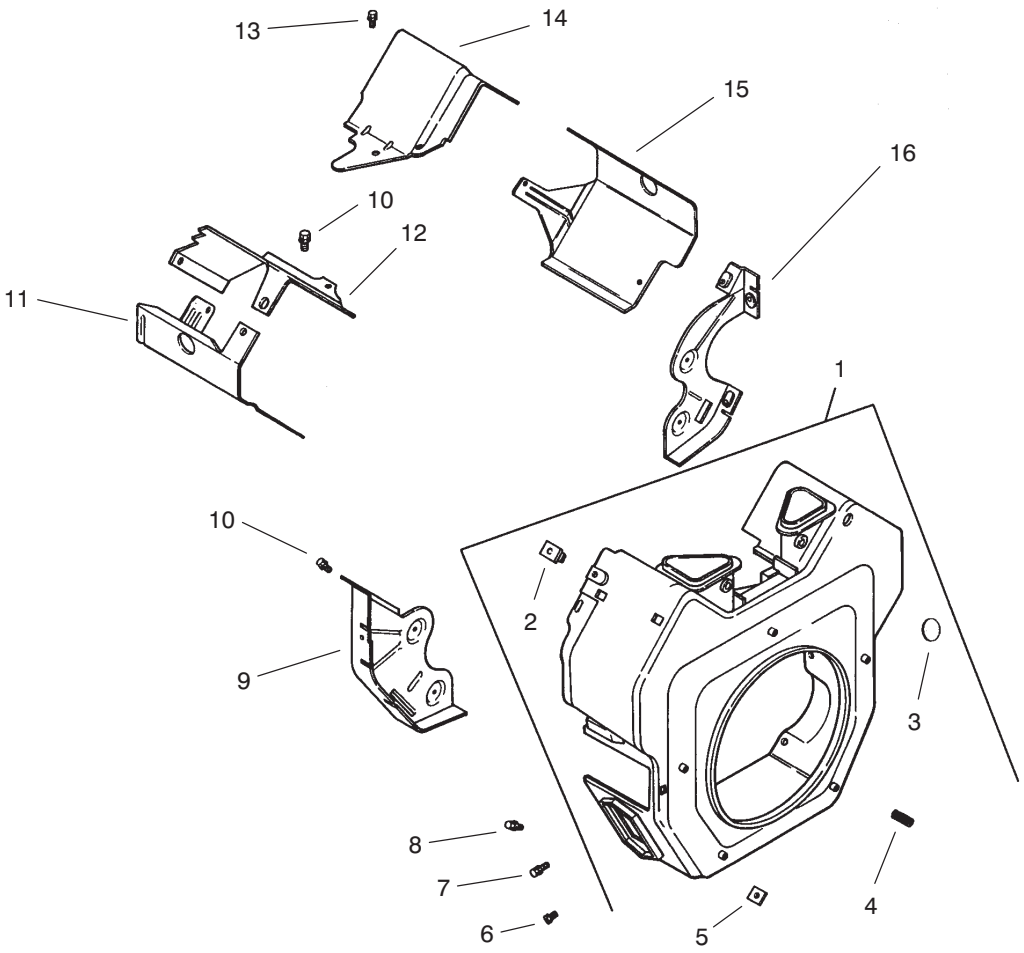



# Group 5 — Ignition/Electrical (Model 73471 Only)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | 24 085 03 | Kit, 15 amp stator (Incl. 24 126 71 bracket) | 1 |
| 2 | M—0548025 | Screw, hex. cap | 2 |
| 3 | 24 584 01 | Module, ignition | 2 |
| 4 | M—0545020 | Screw, hex. flange | 4 |
| 5 | 24 025 01 | Flywheel | 1 |
| 6 | X—42—15 | Key | 1 |
| 7 | 12 468 03 | Washer | 1 |
| 8 | 12 086 14 | Screw, hex. flange | 1 |
| 9 | 24 157 03 | Fan | 1 |
| 10 | 24 468 11 | Washer, sping | 4 |
| 11 | 24 112 14 | Spacer, grass screen | 4 |
| 12 | 24 144 25 | Shaft, front drive | 1 |
| 13 | M—0839025 | Screw, hex. flange | 4 |
| 14 | 24 141 06 | Ring, support | 1 |
| 15 | 24 162 22 | Screen, grass | 1 |
| 16 | X—25—53 | Washer, plain | 4 |
| 17 | M—0603100 | Screw, hex. cap | 4 |
| 18 | 24 086 18 | Screw, phillips head | 2 |
| 19 | X—25—92 | Washer | 2 |
| 20 | 25 403 03 | Rectifier—regulator 15 amp | 1 |
| 21 | 235173 | Clip, cable | 1 |
| 22 | X—25—63 | Washer | 1 |

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 23 | 12 132 02 | Spark Plug | 2 |
| 24 | 48 154 02 | Clip, cable | 1 |
| | | **Not Illustrated** | |
| | 25 518 28 | Lead, black, (4" — 18 gauge — insulated grip barrel eyelet terminals) | 1 |
| | 24 176 08 | Harness, wiring | 1 |
| | 24 176 49 | Harness, wiring (Includes 3 connectors) | 1 |
| | 236602 | Connector | 1 |
| | 15 155 01 | Connector | 1 |
| | 52 155 04 | Connector | 1 |
| | 24 126 71 | Bracket, stator wire | 1 |
| | 25 086 43 | Screw, set (adjusts grass scraper blade) | 1 |
| | X—22—11 | Washer, lock(for ground screw & wire) | 1 |
| | 41 155 03 | Connector | 1 |
| | 277563 | Connector | 1 |
| | X—67—3 | Screw (mounts 5 wire connector to baffle) | 2 |

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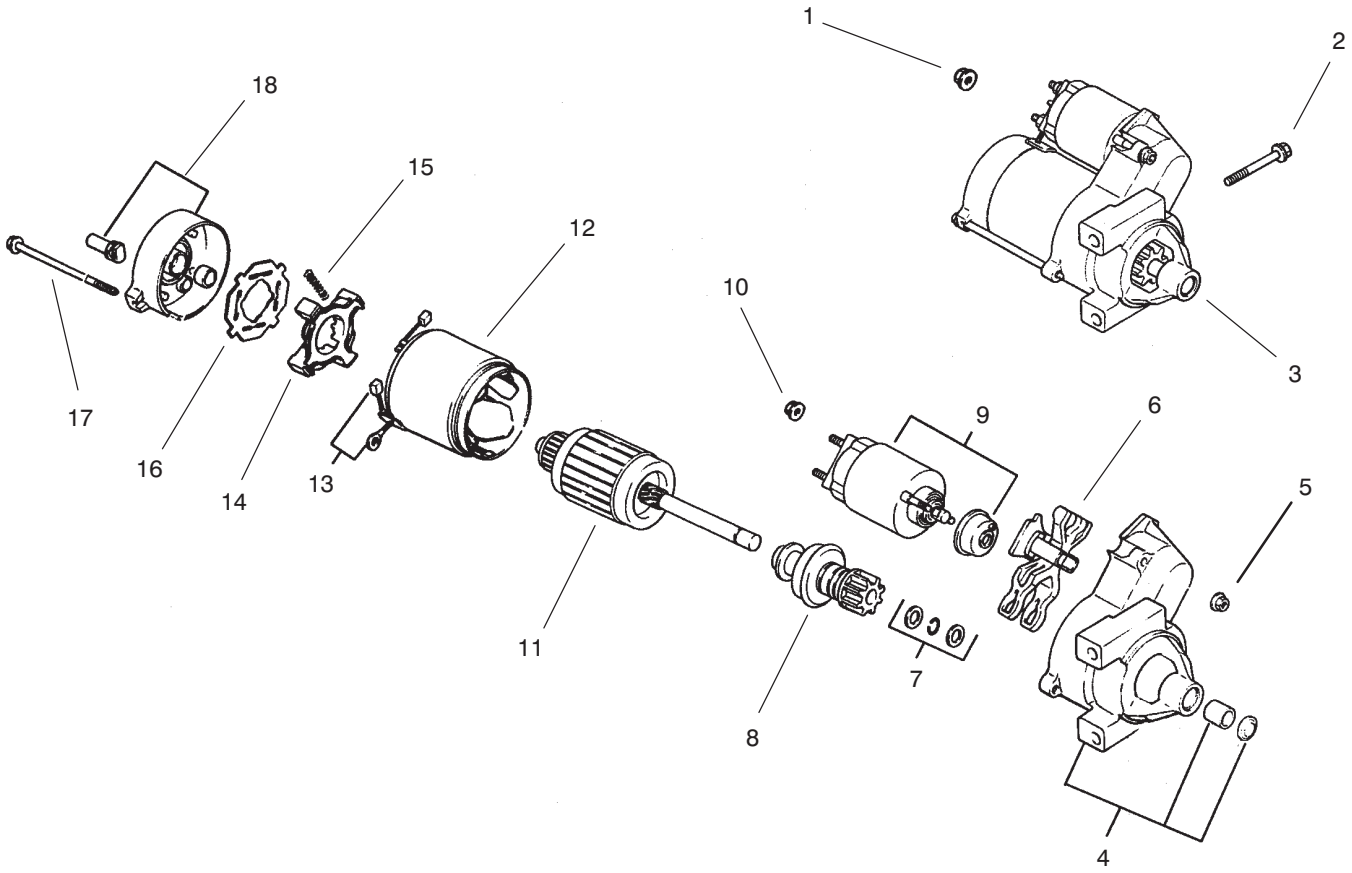



# Group 6 – Blower Housing & Baffles (Model 73471 Only)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | 24 027 83 | Housing, blower (Includes 2–5) | 1 |
| 2 | 24 100 02 | Nut, plastic | 2 |
| 3 | 24 755 90 | Kit, button plug | 1 |
| 4 | 24 086 43 | Screw, set | 1 |
| 5 | 24 100 01 | Nut, plastic | 2 |
| 6 | M–0551016 | Screw, hex. flange | 1 |
| 7 | M–0545016 | Screw, hex. flange | 5 |
| 8 | M–0545020 | Screw, hex. flange | 2 |
| 9 | 24 146 02 | Plate, backing – #2 side | 1 |

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 10 | M–0645016 | Screw, hex. flange | 6 |
| 11 | 24 063 20 | Baffle, cyl. barrel–#2 side | 1 |
| 12 | 24 063 17 | Baffle, valley – #2 side | 1 |
| 13 | M–0545010 | Screw, hex. flange | 2 |
| 14 | 24 063 24 | Baffle, valley – #1 side | 1 |
| 15 | 24 063 30 | Baffle, cyl. barrel–#1 side | 1 |
| 16 | 24 146 08 | Plate, backing – #1 side | 1 |
| | | **Not Illustrated** | 1 |
| | 24 113 11 | Decal, HP | 1 |

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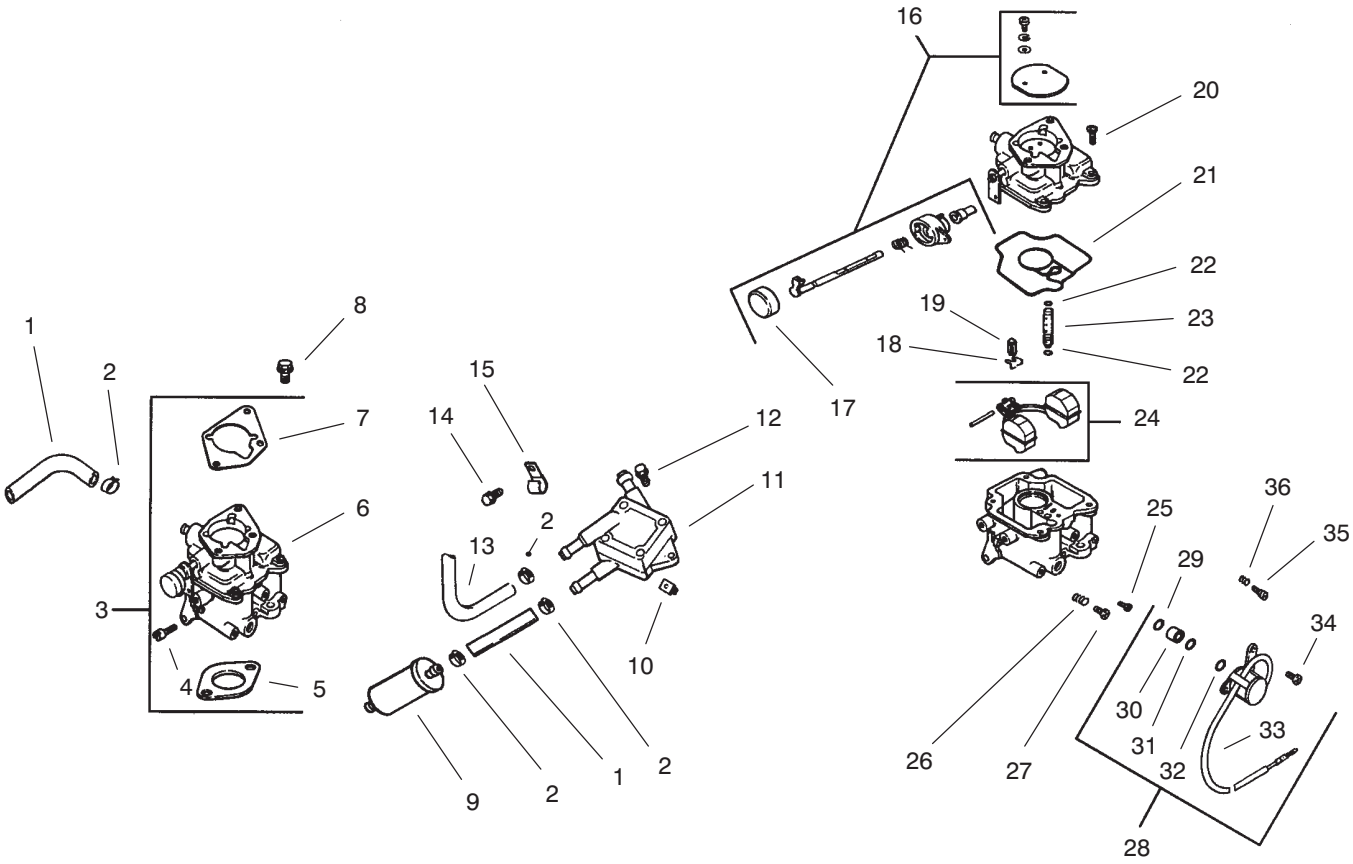



# Group 7 – Starting System (Model 73471 Only)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | M–0841080 | Nut, hex flange | 1 |
| 2 | M–0839080 | Screw, hex. flange | 2 |
| 3 | 24 098 01 | Starter, solenoid shift assembly (Incl. 4–18) | 1 |
| 4 | 24 081 04 | Drive, end cap | 1 |
| 5 | 52 100 10 | Nut, starter | 2 |
| 6 | 12 090 10 | Lever, starter drive | 1 |
| 7 | 24 755 84 | Kit, starter repair | 1 |
| 8 | 12 239 01 | Drive, pinion | 1 |
| 9 | 52 435 02 | Solenoid | 1 |

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 10 | 52 100 09 | Nut, starter | 1 |
| 11 | 12 170 04 | Armature, starter | 1 |
| 12 | 12 471 01 | Frame | 1 |
| 13 | 52 221 01 | Kit, brush & spring (Includes 15) | 1 |
| 14 | 52 323 03 | Holder, brush | 1 |
| 15 | 52 089 09 | Spring, brush | 4 |
| 16 | 52 168 01 | Insulator | 1 |
| 17 | 52 211 05 | Bolt, thru | 2 |
| 18 | 24 301 01 | Commutator, end cap | 1 |

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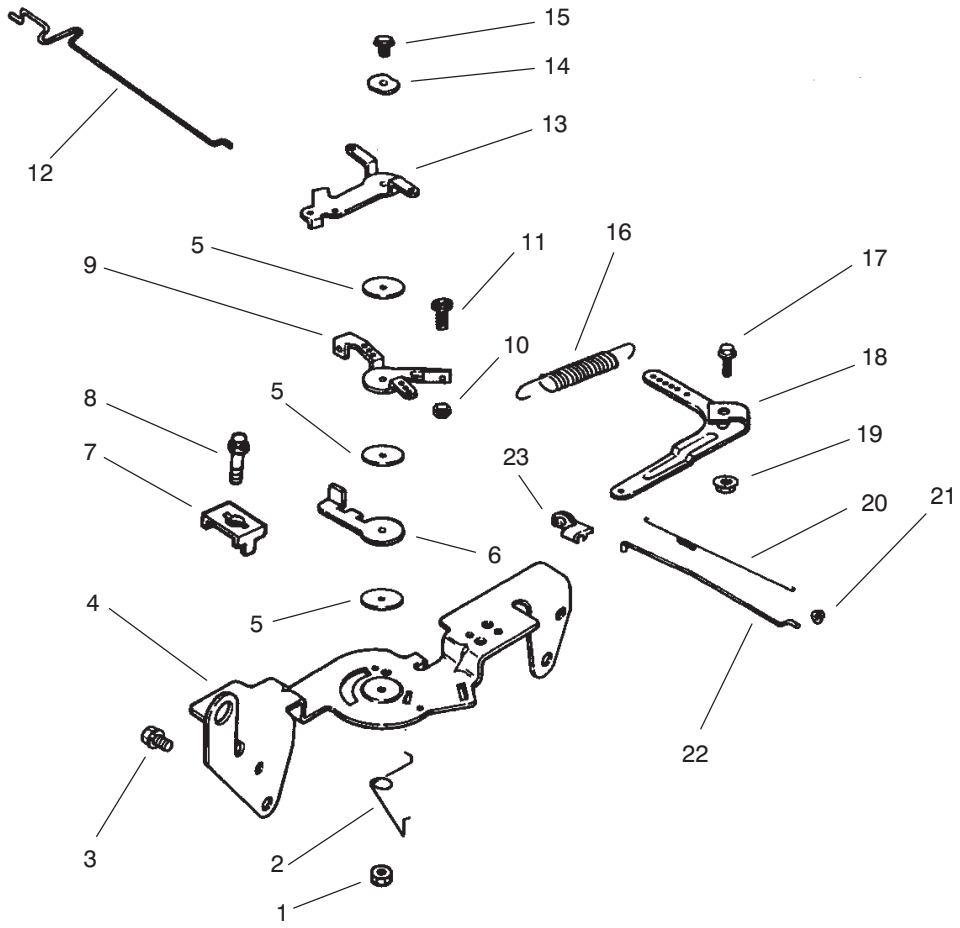



# Group 8 − Fuel System (Model 73471 Only)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | 25 353 10 | Line, fuel 9” | 2 |
| 2 | X−426−9 | Clamp, hose | 6 |
| 3 | 24 853 35 | Kit, carburetor w/gasket (Includes 4−7) | 1 |
| 4 | 24 086 05 | Screw, throttle stop | 1 |
| 5 | 24 041 06 | Gasket, air cleaner base | 1 |
| 6 | 24 053 32 | Carburetor assembly (Includes 16−36, carburetor repair kit 24 757 03) | 1 |
| 7 | 24 041 17 | Gasket, carburetor | 1 |
| 8 | M−0651030 | Screw, hex. flange | 2 |
| 9 | 24 050 02 | Filter, fuel | 1 |
| 10 | 24 100 01 | Nut, plastic | 2 |
| 11 | 24 393 04 | Pump, fuel − pulse | 1 |
| 12 | 24 086 12 | Screw, hex. cap | 2 |
| 13 | 24 353 04 | Line, fuel 17” | 1 |
| 14 | M−0650012 | Screw, hex. flange | 1 |
| 15 | 47 154 01 | Clip, cable | 1 |
| 16 | 24 757 07 | Kit, choke repair (Includes 17) | 1 |
| 17 | 24 173 02 | Cap, choke lever | 1 |
| 18 | 24 154 01 | Clip, inlet needle valve | 1 |

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 19 | 24 462 01 | Valve, inlet needle | 1 |
| 20 | 24 086 09 | Screw, carburetor body | 4 |
| 21 | 24 041 09 | Gasket, carburetor body | 1 |
| 22 | 24 153 02 | O−Ring, slow jet | 2 |
| 23 | 24 337 01 | Jet, slow | 1 |
| 24 | 24 757 02 | Kit, float repair | 1 |
| 25 | 24 337 02 | Jet, main | 1 |
| 26 | 24 089 10 | Spring, idle adjust screw | 1 |
| 27 | 24 086 10 | Screw, idle adjusting | 1 |
| 28 | 24 757 01 | Kit, solenoid (Includes 29−34) | 1 |
| 29 | 24 153 06 | O−Ring | 1 |
| 30 | 24 521 01 | Seat, solenoid | 1 |
| 31 | 24 153 05 | O−Ring | 1 |
| 32 | 24 153 04 | O−Ring | 1 |
| 33 | 24 435 01 | Solenoid | 1 |
| 34 | 24 086 07 | Screw, solenoid | 2 |
| 35 | 24 368 01 | Needle, idle | 1 |
| 36 | 24 089 11 | Spring, idle needle | |
| | | **Not Illustrated** | |
| | 24 757 03 | Kit, carburetor repair | 1 |

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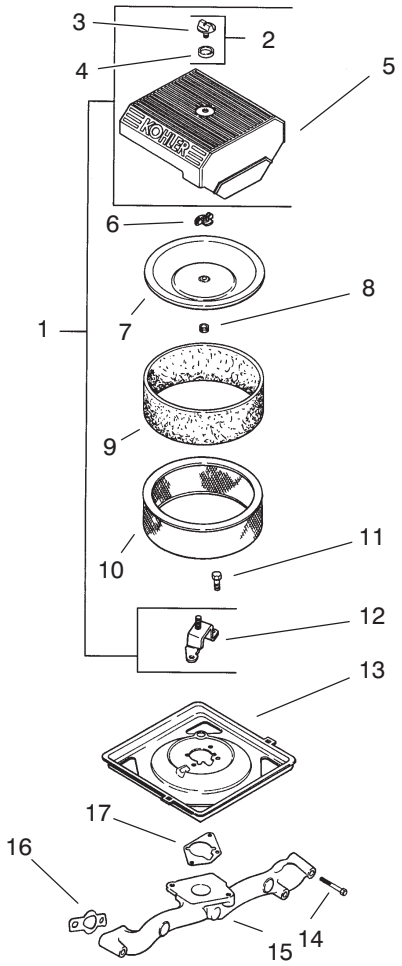



# Group 9 – Engine Controls (Model 73471 Only)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | M–0547050 | Nut, hex. lock | 1 |
| 2 | 24 089 03 | Spring, choke return | 1 |
| 3 | M–0645016 | Screw, hex. flange | 4 |
| 4 | 24 126 56 | Bracket, control | 1 |
| 5 | 24 468 01 | Washer | 3 |
| 6 | 24 090 07 | Lever, throttle actuator | 1 |
| 7 | 12 237 01 | Clamp, cable | 2 |
| 8 | M–0545016 | Screw, hex. flange | 2 |
| 9 | 24 090 03 | Lever, throttle control | 1 |
| 10 | M–0446030 | Nut, hex | 1 |
| 11 | M–0401030 | Screw, hex. cap | 1 |
| 12 | 24 079 02 | Linkage, choke | 1 |

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 13 | 24 090 05 | Lever, choke | 1 |
| 14 | 41 468 03 | Washer, spring | 1 |
| 15 | M–0545020 | Screw, hex. flange | 1 |
| 16 | 24 089 15 | Spring, governor | 1 |
| 17 | SM–0642025 | Screw, hex. flange | 1 |
| 18 | 24 090 14 | Lever, governor | 1 |
| 19 | M–0641060 | Nut, hex. flange | 1 |
| 20 | 24 089 01 | Spring, linkage | 1 |
| 21 | 25 158 08 | Bushing, linkage retaining | 1 |
| 22 | 24 079 01 | Linkage, throttle | 1 |
| 23 | 25 158 11 | Bushing, linkage retaining | 1 |

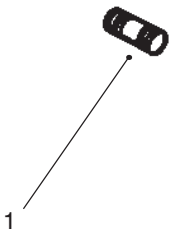
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# Group 10 — Air Filter (Model 73471 Only)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | 24 743 05 | Kit, air cleaner cover (Includes 2−5, 12) | 1 |
| 2 | 54 755 01 | Kit, knob with seal (Includes 3−4) | 1 |
| 3 | 25 341 03 | Knob, cover | 1 |
| 4 | 24 153 15 | Seal, air cleaner cover knob | 1 |
| 5 | 24 096 24 | Cover, air cleaner | 1 |
| 6 | 12 100 01 | Wing Nut | 1 |
| 7 | 24 096 01 | Cover, inner air cleaner | 1 |
| 8 | 24 032 03 | Seal, inner air cleaner | 1 |
| 9 | 24 083 02 | Precleaner, element | 1 |
| 10 | 47 083 03 | Element, air cleaner | 1 |
| 11 | M−0639016 | Screw, hex. flange | 3 |
| 12 | 24 126 21 | Bracket, air cleaner base | 1 |
| 13 | 24 094 03 | Base, air cleaner | 1 |
| 14 | M−0651055 | Screw, hex. flange | 4 |
| 15 | 24 164 14 | Manifold, intake | 1 |
| 16 | 24 041 01 | Gasket, intake manifold | 2 |
| 17 | 24 041 06 | Gasket, air cleaner base | 1 |

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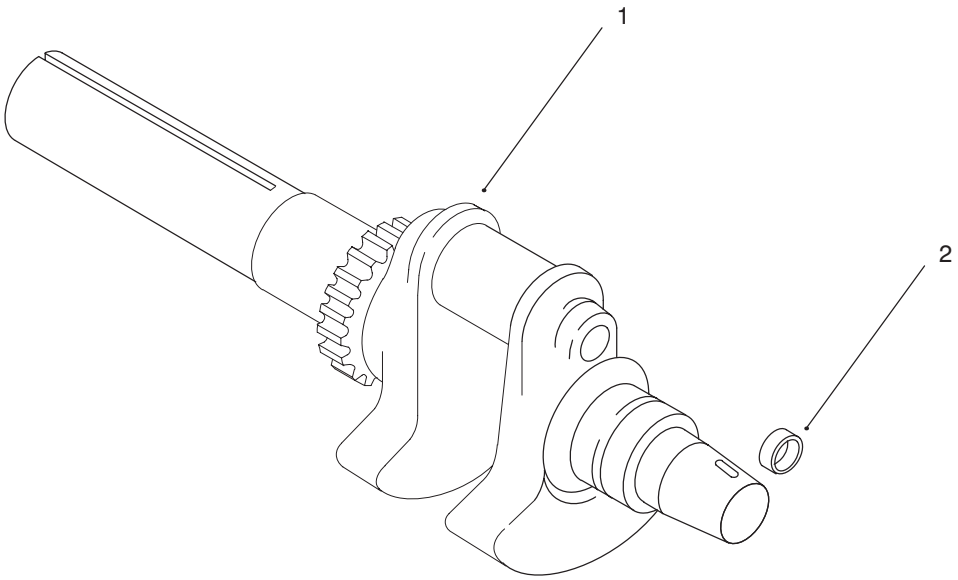



# Group 11 — Exhaust (Model 73471 Only)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | 25 072 04 | Stud | 4 |
| | | **Not Illustrated** | |
| | 24 782 01 | Miniblock | 1 |
| | 24 755 03 | Gasket Set | 1 |

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|

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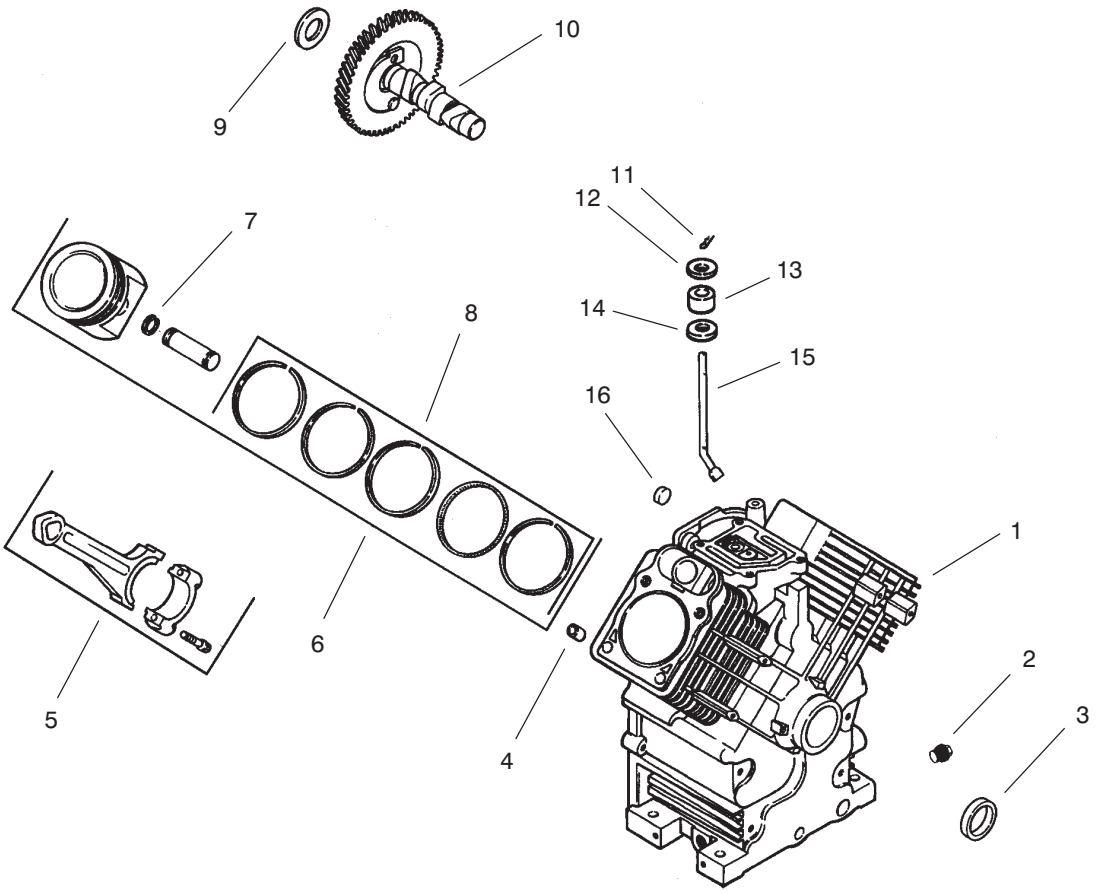



# Group 1 – Crankshaft (Model 73542 & 73570)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | 24 014 14 | Crankshaft (Includes 2) | 1 |
| 2 | 52 139 09 | Plug, cup | 1 |

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|

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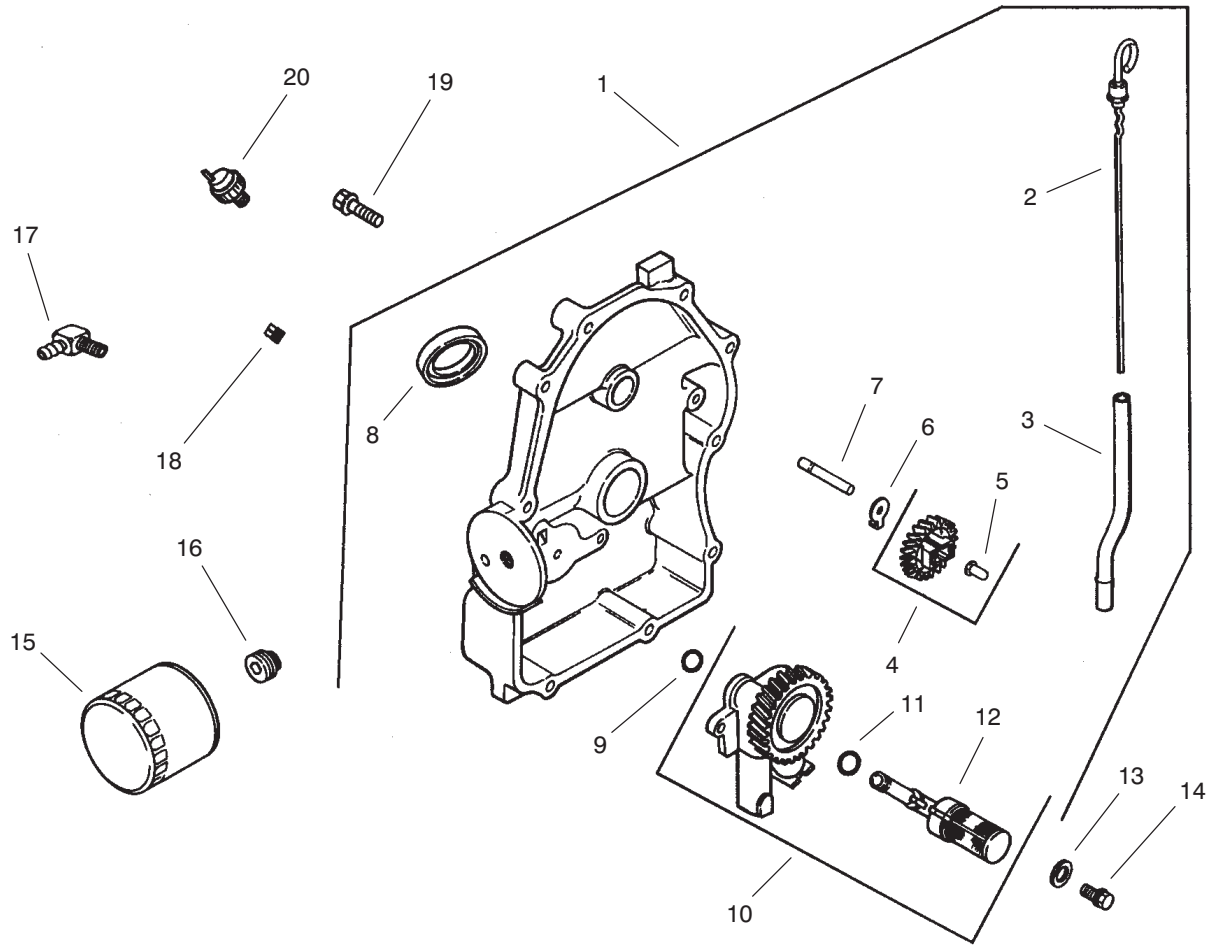



# Group 2 — Crankcase (Models 73542 & 73570)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | X—75—10 | Cylinder Block | 1 |
| | | (Use Miniblock 24 782 01) | 1 |
| 2 | 24 032 01 | Plug, hex. head | 2 |
| 3 | 12 380 17 | Seal, oil front | 1 |
| 4 | | Pin, dowel locating | 6 |
| 5 | 24 067 09 | Connecting Rod (Std.) | 2 |
| | 24 067 10 | Connecting Rod (.25) | 2 |
| 6 | 24 874 01 | Piston w/Ring Set (Std.) | 2 |
| | 24 874 02 | Piston w/Ring Set (.25) | 2 |
| | 24 874 03 | Piston w/Ring Set (.50) | 2 |
| 7 | 24 018 01 | Retainer, piston pin | 4 |
| 8 | 24 108 01 | Ring Set (Std.) | 2 |
| | 24 108 02 | Ring Set (.25) | 2 |
| | 24 108 03 | Ring Set (.50) | 2 |

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 9 | 12 422 09 | Shim, camshaft red | A/R |
| | 12 422 13 | Shim, camshaft black | A/R |
| | 12 422 07 | Shim, camshaft white | A/R |
| | 12 422 08 | Shim, camshaft blue | A/R |
| | 12 422 10 | Shim, camshaft yellow | A/R |
| | 12 422 11 | Shim, camshaft green | A/R |
| | 12 422 12 | Shim, camshaft gray | A/R |
| 10 | 24 012 05 | Camshaft | 1 |
| 11 | 12 380 04 | Pin, hitch | 1 |
| 12 | M—0631005 | Washer, flat | 1 |
| 13 | 12 032 01 | Seal, governor cross shaft | 1 |
| 14 | X—25—102 | Washer, plain | 1 |
| 15 | 24 144 01 | Shaft, governor cross | 1 |
| 16 | 52 139 09 | Plug, cup | 1 |

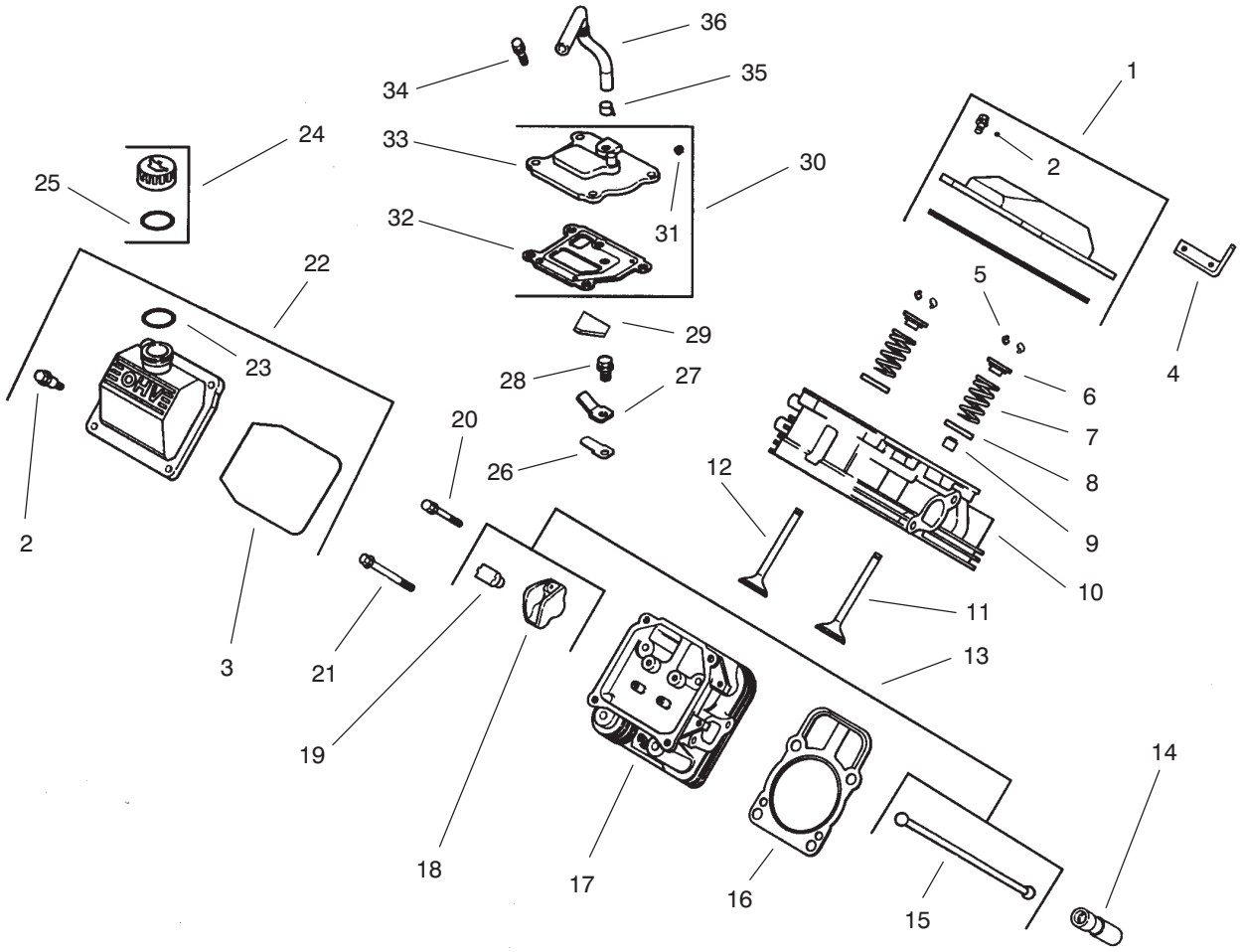
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# Group 3 – Oil Pan/Lubrication (Models 73542 & 73570)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | 54 009 01 | Plate, closure assembly (Includes 2–12) | 1 |
| 2 | 24 038 06 | Dipstick | 1 |
| 3 | 24 123 08 | Tube, dipstick | 1 |
| 4 | 24 043 12 | Kit, governor gear (Includes 5) | 1 |
| 5 | 12 380 01 | Pin, governor regulating | 1 |
| 6 | 52 448 02 | Tab, locking | 1 |
| 7 | 12 144 02 | Shaft, governor gear | 1 |
| 8 | 52 032 08 | Seal, oil (PTO end) | 1 |
| 9 | 24 153 08 | O–Ring | 1 |
| 10 | 24 393 10 | Oil pump assembly (Includes 11,12) | 1 |
| 11 | 24 153 01 | O–Ring, oil pick–up | 1 |
| 12 | 24 381 04 | Pick–up, oil | 1 |
| 13 | M–0631005 | Washer, plain | 2 |
| 14 | M–0645025 | Screw, hex. flange | 2 |
| 15 | 12 050 01 | Filter, oil | 1 |
| 16 | 24 136 01 | Nipple, oil filter | 1 |
| 17 | 25 155 02 | Connector | 1 |
| 18 | X–75–23 | Plug, pipe | 1 |
| 19 | 24 086 16 | Screw, hex. flange | 10 |
| 20 | 52 099 06 | Switch, pressure | 1 |
| | | **Not Illustrated** | |
| | 25 113 05 | Decal, oil sentry | 1 |

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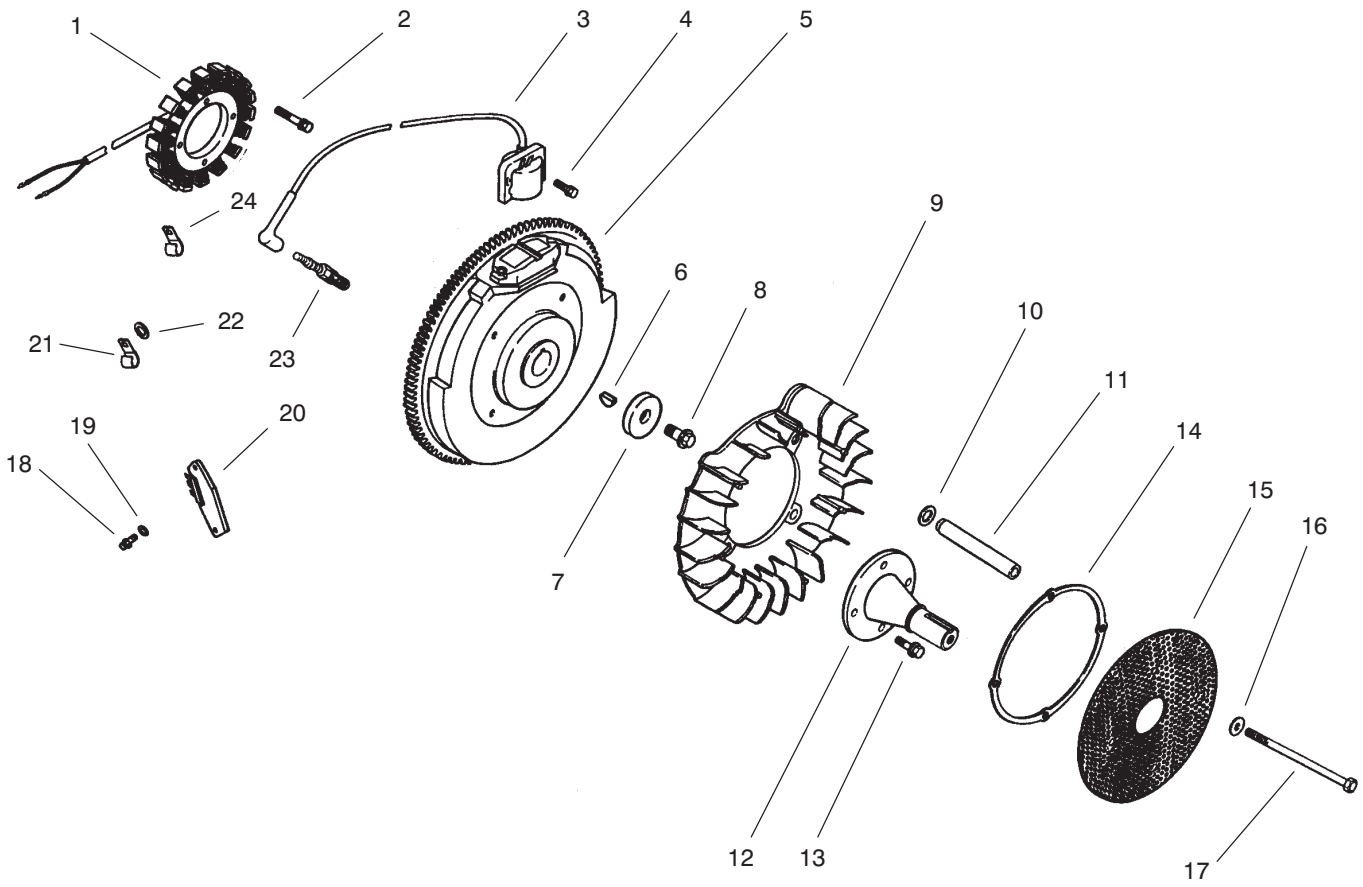



# Group 4 — Head/Valve/Breather (Models 73542 & 73570)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | 24 755 74 | Kit, valve cover — plain (Includes 2–3) | 1 |
| 2 | 24 086 32 | Screw, shoulder | 4 |
| 3 | 24 153 16 | O–Ring, valve cover | 1 |
| 4 | 24 445 01 | Strap, lifting | 1 |
| 5 | 12 755 03 | Kit, retainer | 4 |
| 6 | 12 173 01 | Cap, valve spring | 4 |
| 7 | 24 089 02 | Spring, valve | 4 |
| 8 | 235011 | Retainer, spring | 4 |
| 9 | 24 032 05 | Seal, valve stem | 2 |
| 10 | 24 318 09 | Head assembly, #1 cylinder | 1 |
| 11 | 24 017 01 | Valve, intake ( Std.) | 2 |
| | 24 017 02 | Valve, intake (.25) | 2 |
| 12 | 24 016 01 | Valve, exhaust (Std.) | 2 |
| | 24 016 02 | Valve, exhaust (.25) | 2 |
| 13 | 24 755 66 | Kit, valve train (Includes 15,18,19) | 1 |
| 14 | 12 351 02 | Lifter, valve | 4 |
| 15 | 24 411 05 | Rod, push | 4 |
| 16 | 24 041 08 | Gasket, cylinder head | 2 |
| 17 | 24 318 10 | Head assembly, #2 cylinder | 1 |

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 18 | 25 186 01 | Arm, rocker | 4 |
| 19 | 24 599 01 | Pivot, rocker arm | 4 |
| 20 | M–0640034 | Screw, hex. flange | 4 |
| 21 | 12 086 16 | Screw, hex. flange | 8 |
| 22 | 24 755 75 | Kit, valve cover — oil fill (Includes 2,3,23) | 1 |
| 23 | 24 153 09 | O–Ring | 1 |
| 24 | 25 755 13 | Kit, oil fill cap (Includes 25) | 1 |
| 25 | 12 153 03 | O–Ring, oil fill cap | 1 |
| 26 | 24 402 03 | Reed, breather | 1 |
| 27 | 12 018 01 | Retainer, breather reed | 1 |
| 28 | M–0545010 | Screw, hex. flange | 1 |
| 29 | 24 050 01 | Filter, breather | 1 |
| 30 | 24 033 01 | Kit, breather (Includes 31–33) | 1 |
| 31 | X–75–23 | Plug, allen head 1/8 pipe | 1 |
| 32 | 24 041 23 | Gasket, breather | 1 |
| 33 | 24 096 02 | Cover, breather | 1 |
| 34 | M–0645020 | Screw, hex. flange | 4 |
| 35 | X–426–9 | Clamp, breather | 1 |
| 36 | 24 326 06 | Hose, breather | 1 |

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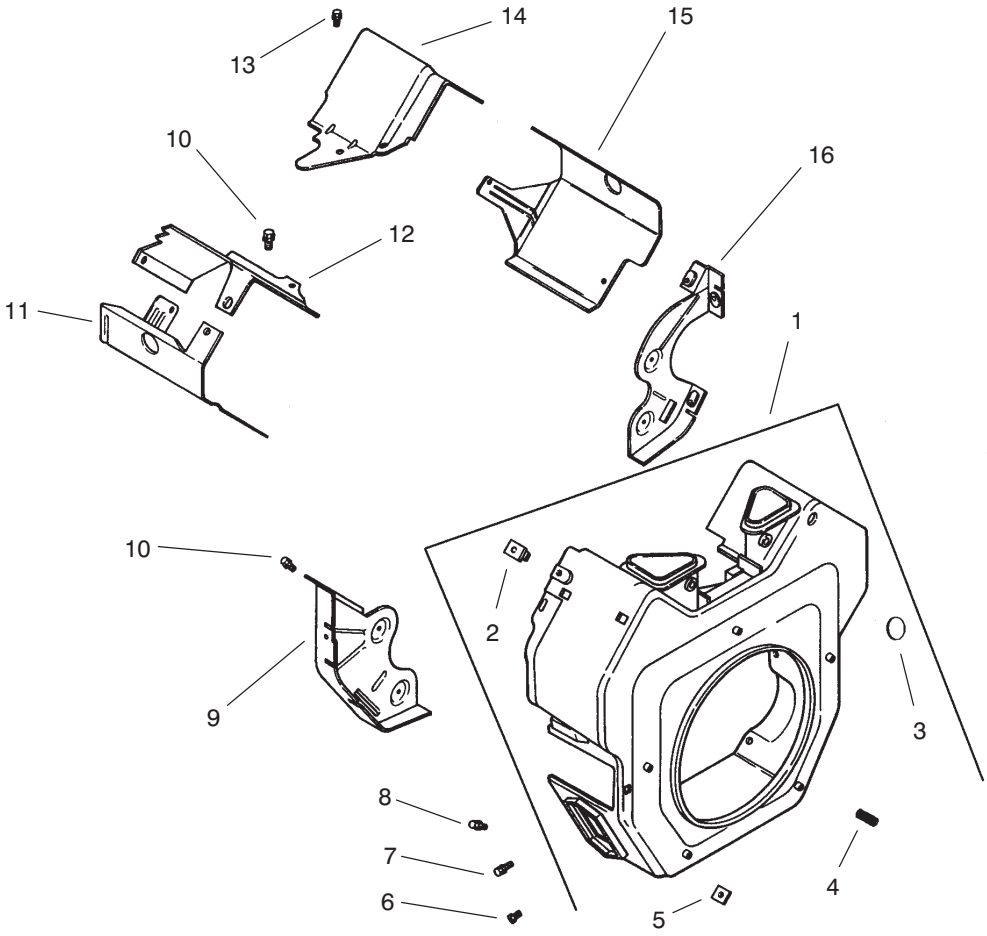



# Group 5 – Ignition/Electrical (Models 73542 & 73570)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | 54 755 09 | Kit, 15 amp stator (Incl. 24 126 71 bracket) | 1 |
| 2 | M–0548025 | Screw, hex. cap | 2 |
| 3 | 24 584 01 | Module, ignition | 2 |
| 4 | M–0545020 | Screw, hex. flange | 4 |
| 5 | 24 025 01 | Flywheel | 1 |
| 6 | X–42–15 | Key | 1 |
| 7 | 12 468 03 | Washer, plain | 1 |
| 8 | 12 086 14 | Screw, hex. flange | 1 |
| 9 | 24 157 03 | Fan | 1 |
| 10 | 24 468 11 | Washer, spring | 4 |
| 11 | 24 112 14 | Spacer, grass screen | 4 |
| 12 | 24 144 25 | Shaft, front drive | 1 |
| 13 | M–0839025 | Screw, hex. flange | 4 |
| 14 | 24 141 06 | Ring, support | 1 |
| 15 | 24 162 22 | Screen, grass | 1 |
| 16 | X–25–53 | Washer, plain | 4 |
| 17 | M–0603100 | Screw, hex. cap | 4 |
| 18 | 24 086 18 | Screw, phillips hd. | |
| 19 | X–25–92 | Washer, plain | 2 |
| 20 | 25 403 03 | Rectifier–regulator 15 amp | 1 |
| 21 | 235173 | Clip, cable | 1 |
| 22 | X–25–63 | Washer, plain | 1 |
| 23 | 12 132 02 | Spark Plug | 2 |

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 24 | 48 154 02 | Clip, cable | 1 |
| | | **Not Illustrated** | |
| | 25 518 28 | Lead, black, (4" – 18 gauge – insulated grip barrel eyelet terminals) | 1 |
| | 24 176 08 | Harness, wiring | 1 |
| | 24 176 49 | Harness, wiring (Includes 3 connectors) | 1 |
| | 236602 | Connector | 1 |
| | 15 155 01 | Connector | 1 |
| | 52 155 04 | Connector | 1 |
| | 24 126 71 | Bracket, stator wire | 1 |
| | 25 086 43 | Screw, set (adjusts grass scraper blade) | 1 |
| | X–22–11 | Washer, lock (for ground screw & wire) | 1 |
| | 41 155 03 | Connector | 1 |
| | 277563 | Connector | 1 |
| | X–67–3 | Screw (mounts 5 wire connector to baffle) | 2 |

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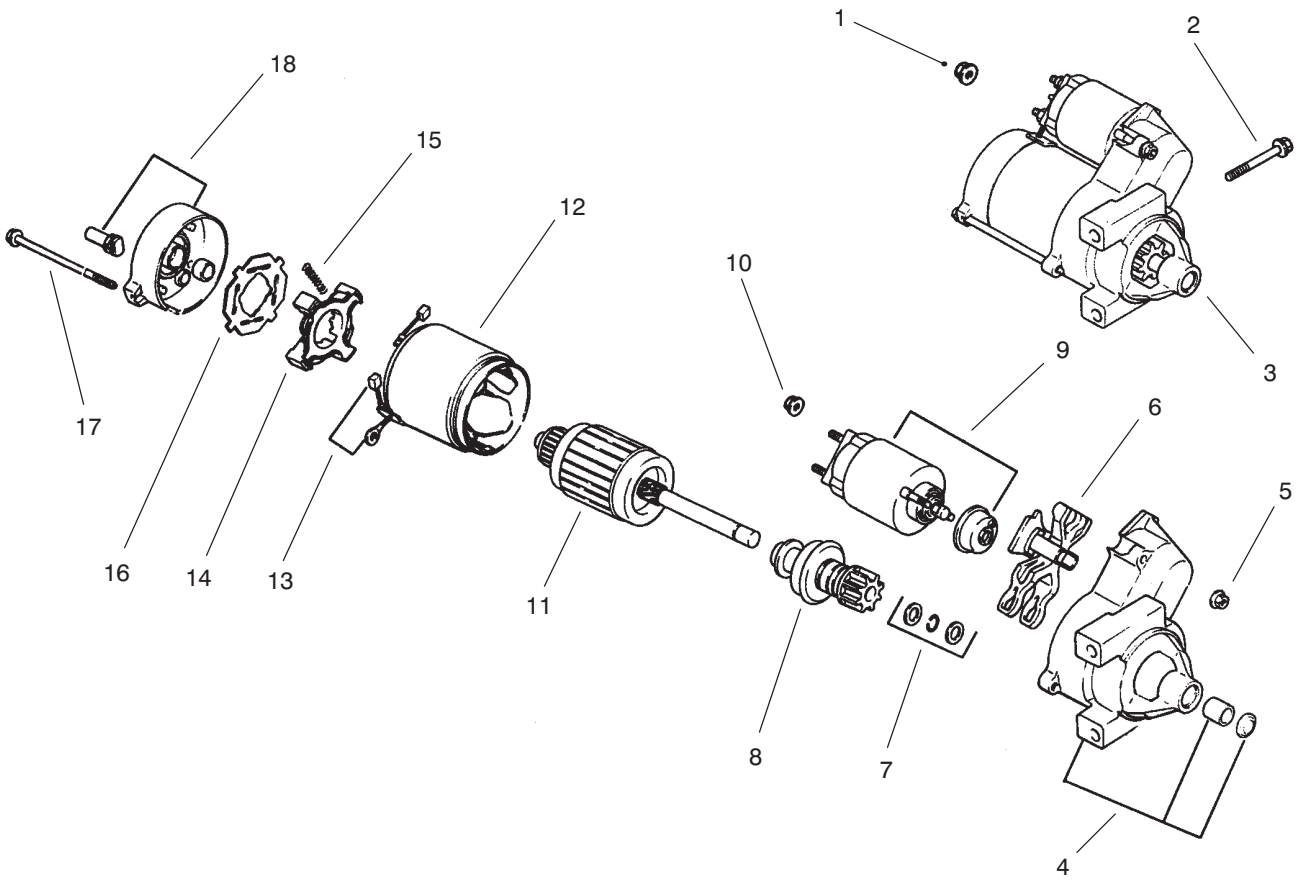



# Group 6 – Blower Housing & Baffles (Models 73542 & 73570)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | 24 027 86 | Housing, blower (Includes 2–5) | 1 |
| 2 | 24 100 02 | Nut, plastic | 2 |
| 3 | 24 755 90 | Kit, button plug | 1 |
| 4 | 24 086 43 | Screw, set | 1 |
| 5 | 24 100 01 | Nut, plastic | 2 |
| 6 | M–0551016 | Screw, hex. flange | 1 |
| 7 | M–0545016 | Screw, hex. flange | 5 |
| 8 | M–0545020 | Screw, hex. flange | 2 |
| 9 | 24 146 02 | Plate, backing – #2 side | 1 |

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 10 | M–0645016 | Screw, hex. flange | 6 |
| 11 | 24 063 20 | Baffle, cyl. barrel–#2 side | 1 |
| 12 | 24 063 17 | Baffle, valley – #2 side | 1 |
| 13 | M–0545010 | Screw, hex. flange | 2 |
| 14 | 24 063 24 | Baffle, valley – #1 side | 1 |
| 15 | 24 063 30 | Baffle, cyl. barrel–#1 side | 1 |
| 16 | 24 146 08 | Plate, backing – #1 side | 1 |
| | | **Not Illustrated** | |
| | 24 113 12 | Decal, HP | 1 |

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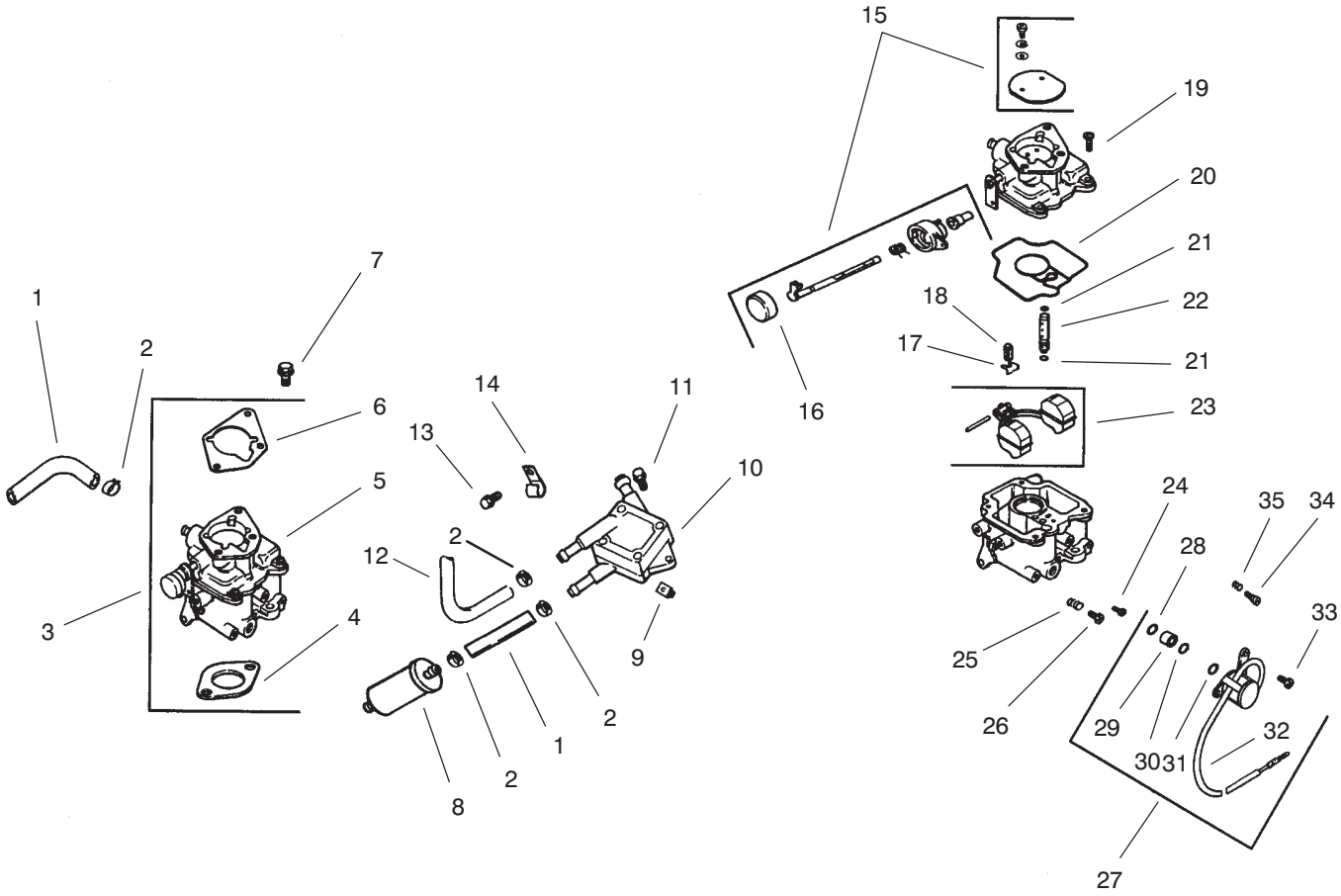



# Group 7 – Starting System (Models 73542 & 73570)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | M–0841080 | Nut, hex flange | 1 |
| 2 | M–0839080 | Screw, hex. flange | 2 |
| 3 | 24 098 01 | Starter, solenoid shift assembly (Incl. 4–18) | 1 |
| 4 | 24 081 04 | Drive, end cap | 1 |
| 5 | 52 100 10 | Nut, starter | 2 |
| 6 | 12 090 10 | Lever, starter drive | 1 |
| 7 | 24 755 84 | Kit, starter repair | 1 |
| 8 | 12 239 01 | Drive, pinion | 1 |
| 9 | 52 435 02 | Solenoid | 1 |

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 10 | 52 100 09 | Nut, starter | 1 |
| 11 | 12 170 04 | Armature, starter | 1 |
| 12 | 12 471 01 | Frame | 1 |
| 13 | 52 221 01 | Kit, brush & spring (Includes 15) | 1 |
| 14 | 52 323 03 | Holder, brush | 1 |
| 15 | 52 089 09 | Spring, brush | 4 |
| 16 | 52 168 01 | Insulator | 1 |
| 17 | 52 211 05 | Bolt, thru | 2 |
| 18 | 24 301 01 | Commutator, end cap | 1 |

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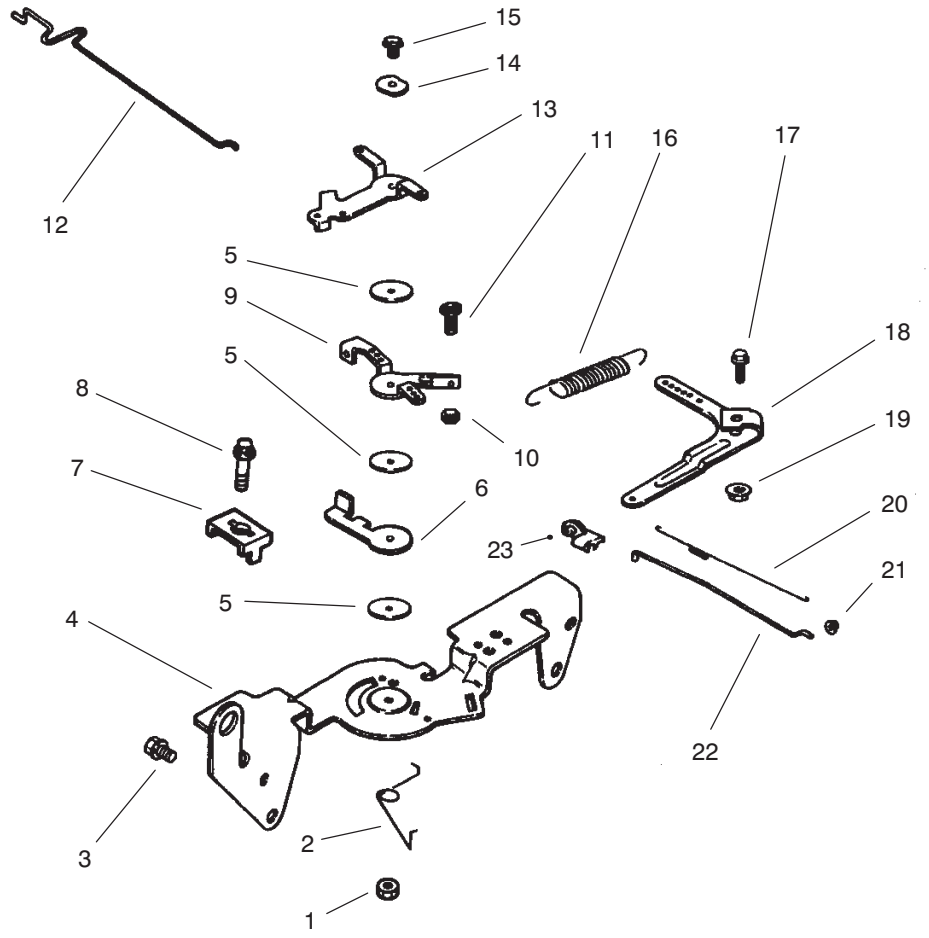



# Group 8 – Fuel System (Models 73542 & 73570)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | 25 353 10 | Line, fuel 9” | 2 |
| 2 | X–426–9 | Clamp, hose | 6 |
| 3 | 24 853 32 | Kit, carburetor w/gasket (Includes 4–6) | 1 |
| 4 | 24 041 06 | Gasket, air cleaner base | 1 |
| 5 | 24 053 32 | Carburetor assembly (Includes 15–35) | 1 |
| 6 | 24 041 17 | Gasket, carburetor | 1 |
| 7 | M–0651030 | Screw, hex. flange | 2 |
| 8 | 24 050 02 | Filter, fuel | 1 |
| 9 | 24 100 01 | Nut, plastic | 2 |
| 10 | 24 393 04 | Pump, fuel – pulse | 1 |
| 11 | 24 086 12 | Screw, hex. cap | 2 |
| 12 | 24 353 04 | Line, fuel 17” | 1 |
| 13 | M–0650012 | Screw, hex. flange | 1 |
| 14 | 47 154 01 | Clip, cable | 1 |
| 15 | 24 757 07 | Kit, choke repair (Includes 16) | 1 |
| 16 | 24 173 02 | Cap, choke lever | 1 |
| 17 | 24 154 01 | Clip, inlet needle valve | 1 |
| 18 | 24 462 01 | Valve, inlet needle | 1 |

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 19 | 24 086 09 | Screw, carburetor body | 4 |
| 20 | 24 041 09 | Gasket, carburetor body | 1 |
| 21 | 24 153 02 | O–Ring, slow jet | 2 |
| 22 | 24 337 01 | Jet, slow | 1 |
| 23 | 24 757 02 | Kit, float repair | 1 |
| 24 | 24 337 02 | Jet, main | 1 |
| 25 | 24 089 10 | Spring, idle adjust screw | 1 |
| 26 | 24 086 10 | Screw, idle adjusting | 1 |
| 27 | 24 757 01 | Kit, solenoid (Includes 28–33) | 1 |
| 28 | 24 153 06 | O–Ring | 1 |
| 29 | 24 521 01 | Seat, solenoid | 1 |
| 30 | 24 153 05 | O–Ring | 1 |
| 31 | 24 153 04 | O–Ring | 1 |
| 32 | 24 435 01 | Solenoid | 1 |
| 33 | 24 086 07 | Screw, solenoid | 2 |
| 34 | 24 368 01 | Needle, idle | 1 |
| 35 | 24 089 11 | Spring, idle needle | 1 |
| | | **Not Illustrated** | |
| | 24 757 03 | Kit, carburetor repair | 1 |

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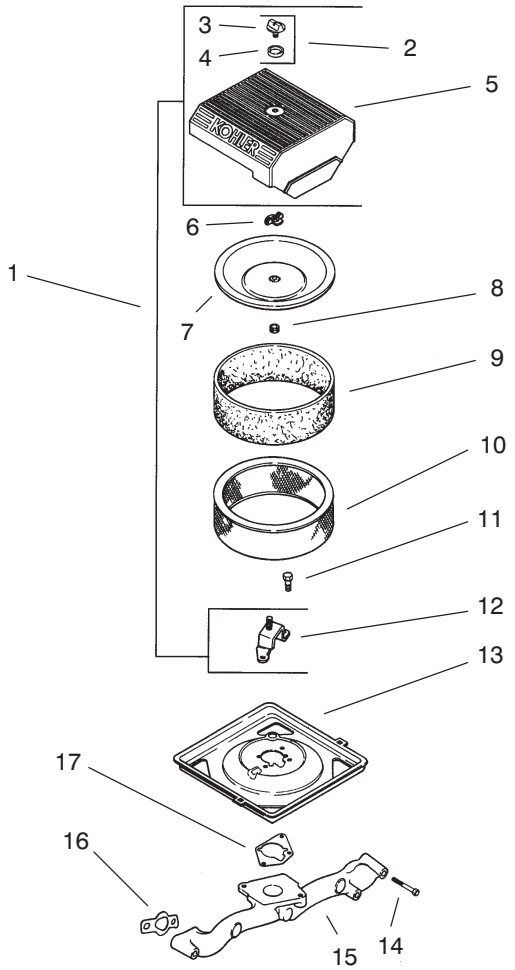



# Group 9 – Engine Controls (Models 73542 & 73570)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | M–0547050 | Nut, hex. lock | 1 |
| 2 | 24 089 03 | Spring, choke return | 1 |
| 3 | M–0645016 | Screw, hex. flange | 4 |
| 4 | 24 126 56 | Bracket, control | 3 |
| 6 | 24 090 07 | Lever, throttle actuator | 1 |
| 7 | 12 237 01 | Clamp, cable | 2 |
| 8 | M–0545016 | Screw, hex. flange (On: 73540 Only) | 2 |
| 8 | 98–7374 | Screw, torx (On: 73541 Only) | 2 |
| 9 | 24 090 03 | Lever, throttle control | 1 |
| 10 | M–0446030 | Nut, hex | 1 |
| 11 | M–0401030 | Screw, hex. cap | 1 |
| 12 | 24 079 02 | Linkage, choke | 1 |

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 13 | 24 090 05 | Lever, choke | 1 |
| 14 | 41 468 03 | Washer, spring | 1 |
| 15 | M–0545020 | Screw, hex. flange | 1 |
| 16 | 24 089 15 | Spring, governor | 1 |
| 17 | SM–0642025 | Screw, hex. flange | 1 |
| 18 | 24 090 14 | Lever, governor | 1 |
| 19 | M–0641060 | Nut, hex. flange | 1 |
| 20 | 24 089 01 | Spring, linkage | 1 |
| 21 | 25 158 08 | Bushing, linkage retaining | 1 |
| 22 | 24 079 01 | Linkage, throttle | 1 |
| 23 | 25 158 11 | Bushing, linkage retaining | 1 |

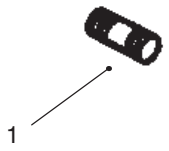
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# Group 10 — Air Intake (Models 73542 & 73570)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | 24 743 05 | Kit, air cleaner cover (Includes 2—5, 12) | 1 |
| 2 | 54 755 01 | Kit, knob with sea (Includes 3,4) | 1 |
| 3 | 25 341 03 | Knob, cover | 1 |
| 4 | 24 153 15 | Seal, air cleaner cover knob | 1 |
| 5 | 24 096 24 | Cover, air cleaner | 1 |
| 6 | 12 100 01 | Wing Nut | 1 |
| 7 | 24 096 01 | Cover, inner air cleaner | 1 |
| 8 | 24 032 03 | Seal, inner air cleaner | 1 |
| 9 | 24 083 02 | Precleaner, element | 1 |
| 10 | 47 083 03 | Element, air cleaner | 1 |
| 11 | M—0639016 | Screw, hex. flange | 3 |
| 12 | 24 126 21 | Bracket, air cleaner base | 1 |
| 13 | 24 094 03 | Base, air cleaner | 1 |
| 14 | M—0651055 | Screw, hex. flange | 4 |
| 15 | 24 164 14 | Manifold, intake | 1 |
| 16 | 24 041 01 | Gasket, intake manifold | 2 |
| 17 | 24 041 06 | Gasket, air cleaner base | 1 |

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# Group 11 — Exhaust (Models 73542 & 73570)

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| 1 | 25 072 04 | Stud | 4 |
| | | **Not Illustrated** | |
| | 24 782 01 | Miniblock | |
| | 24 755 03 | Gasket Set | |

| Ref. No. | Part No. | Description | No. Used |
|---|---|---|---|
| | | | |

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