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# Parts Catalog

## QuickGroom 550

Model No. 46400—Serial No. 321000001 and Up



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# Contents

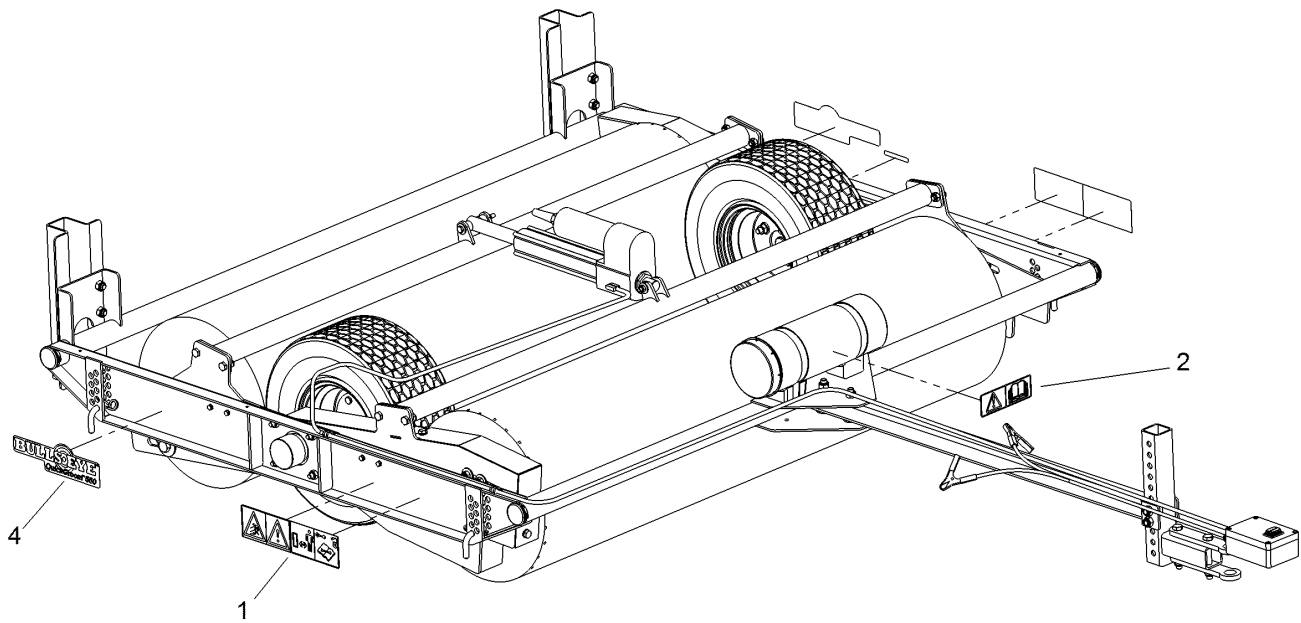
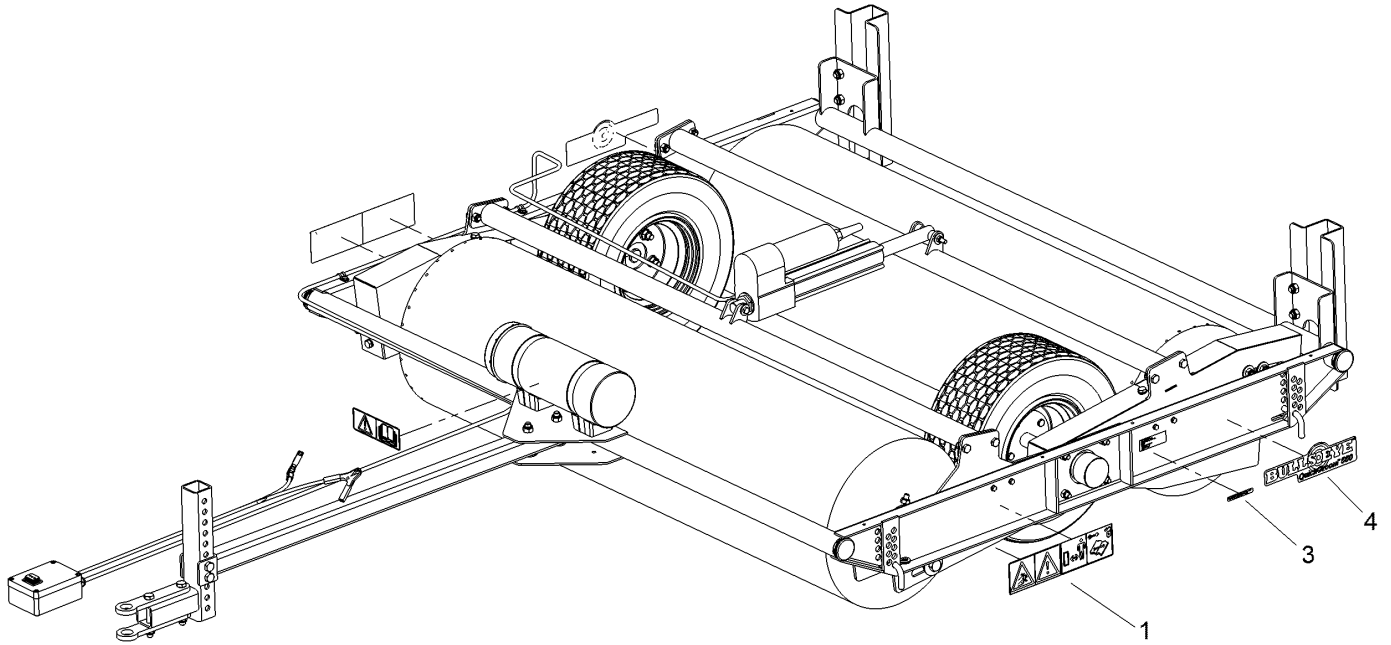
Decal Assembly ..... 4

Electrical and Drawbar Assembly ..... 6

Driveline Assembly..... 8

Wheel Assembly..... 10

# Decal Assembly

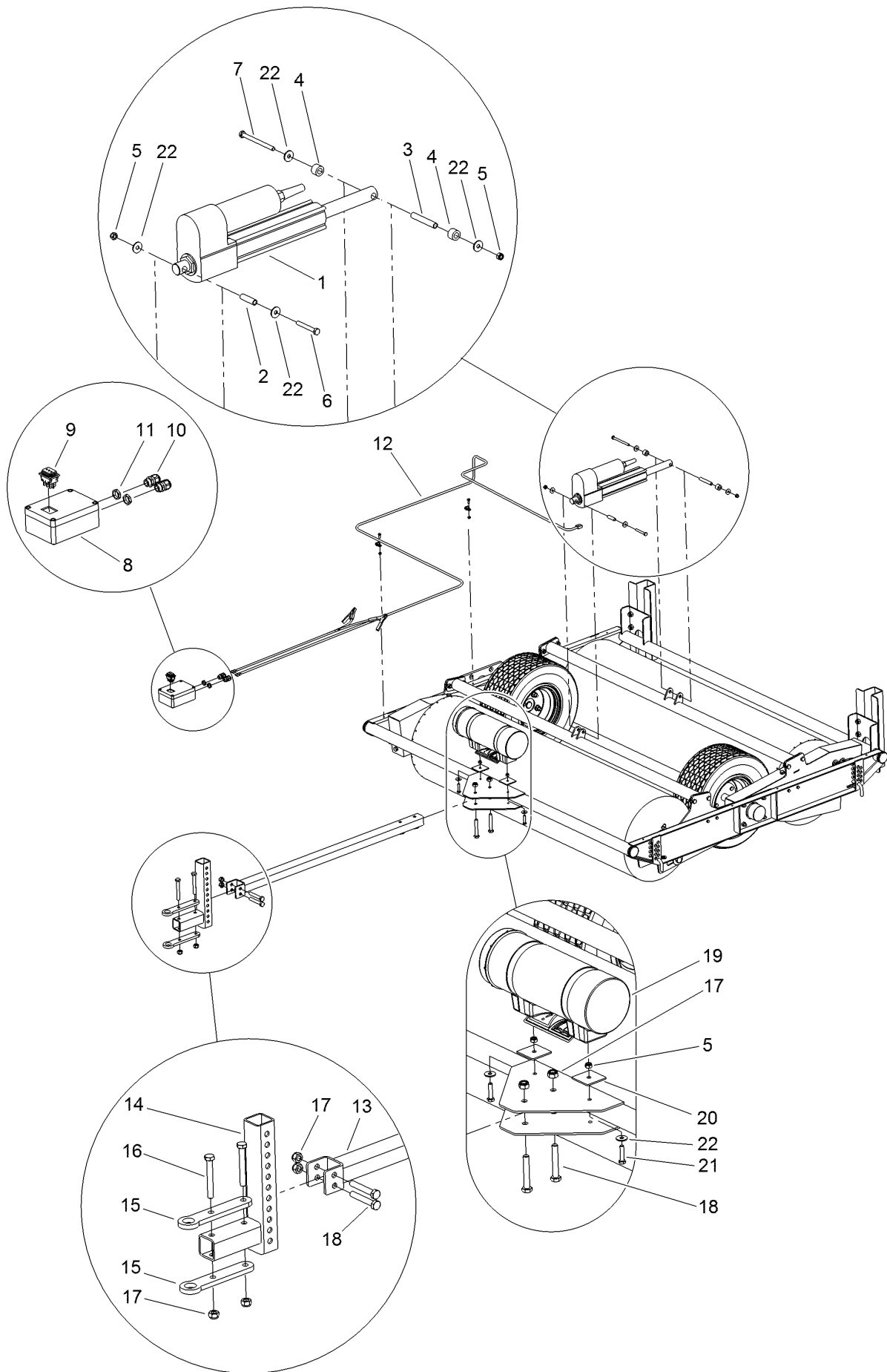


## Decal Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 144-7905           | 2           | Decal-Safety       |
| 2           | 105-0698           | 1           | Decal-Caution      |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   |
|-------------|--------------------|-------------|----------------------|
| 3           | 133-8061           | 1           | Decal-Warning        |
| 4           | 136-3652           | 2           | Decal-Quickgroom 550 |

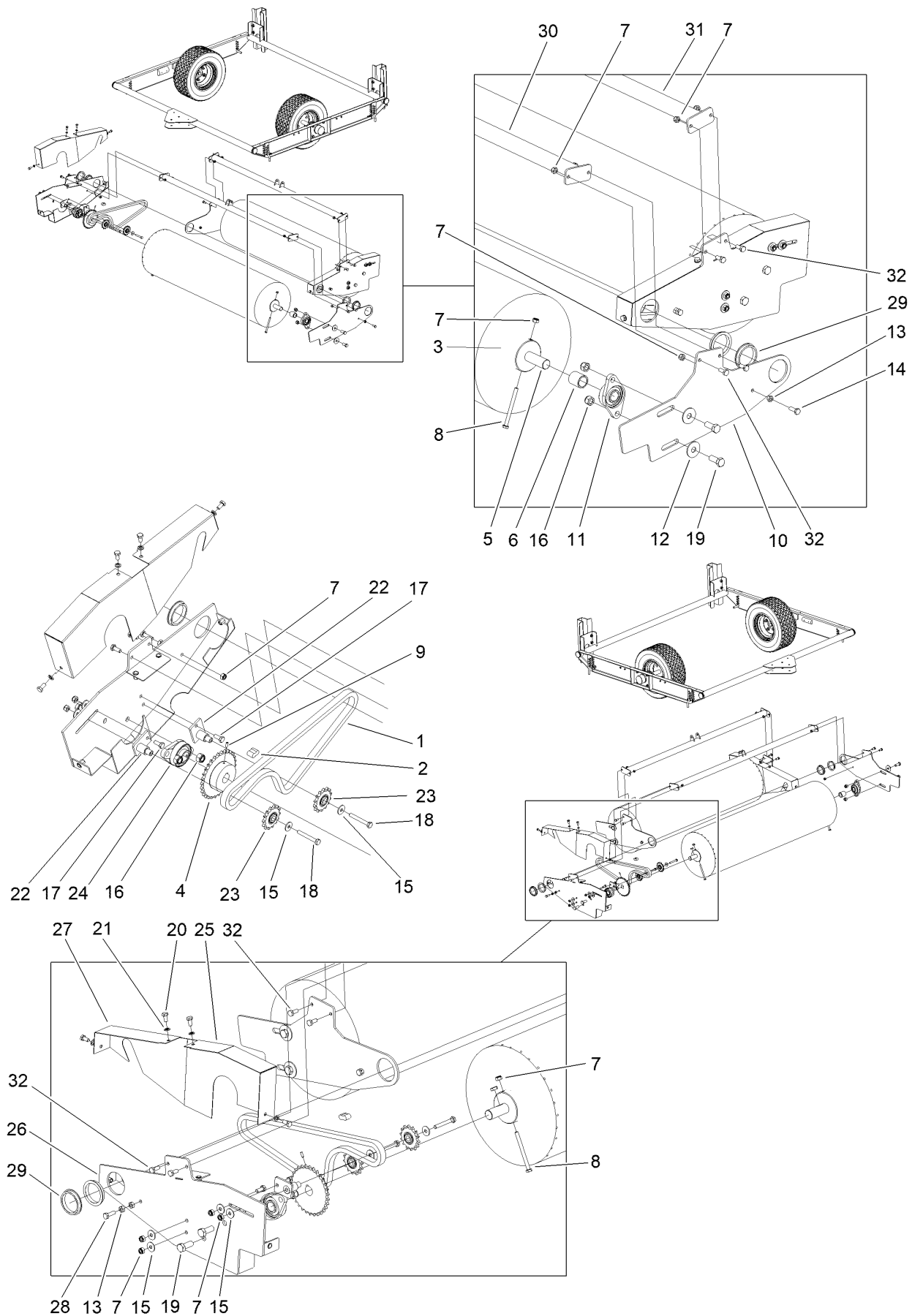
# Electrical and Drawbar Assembly



## Electrical and Drawbar Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>           | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         |
|-------------|--------------------|-------------|------------------------------|-------------|--------------------|-------------|----------------------------|
| 1           | 144-7733           | 1           | Electric Actuator            | 12          | 144-8122           | 1           | Cable For Actuator L-7750  |
| 2           | 144-8115           | 1           | Bushing Ø12 L-42             | 13          | 144-8123           | 1           | Draw Bar Tube              |
| 3           | 144-8116           | 1           | Bushing Ø12 L-74             | 14          | 144-8124           | 1           | Draw Bar Front             |
| 4           | 144-8117           | 2           | Bushing Ø22/12.5 L-15        | 15          | 144-8125           | 2           | Pull Eye                   |
| 5           | 144-7944           | 4           | Self Lock Nut M8 - ISO 10511 | 16          | 144-8126           | 2           | Bolt M12 X 90 - ISO 4014   |
| 6           | 144-8098           | 1           | Bolt M8 X 60 - ISO 4014      | 17          | 144-7705           | 6           | Nut, Self Locking - M 12   |
| 7           | 144-8118           | 1           | Bolt M8 X 100 - ISO 4014     | 18          | 144-8127           | 4           | Bolt M12 X 75 - ISO 4014   |
| 8           | 144-8119           | 1           | Case                         | 19          | 144-8128           | 1           | Toolbox Complete           |
| 9           | 144-7735           | 1           | Rocker Switch                | 20          | 144-8129           | 2           | Toolbox Contraplate        |
| 10          | 144-8120           | 2           | Cable Plug Ø8/M16X1.5        | 21          | 144-8130           | 2           | Bolt M8 X 35 - ISO 4017    |
| 11          | 144-8121           | 2           | Nut Cable Plug M16X1.5       | 22          | 144-8013           | 6           | Washer-Large M8 - Din 9021 |

# Driveline Assembly

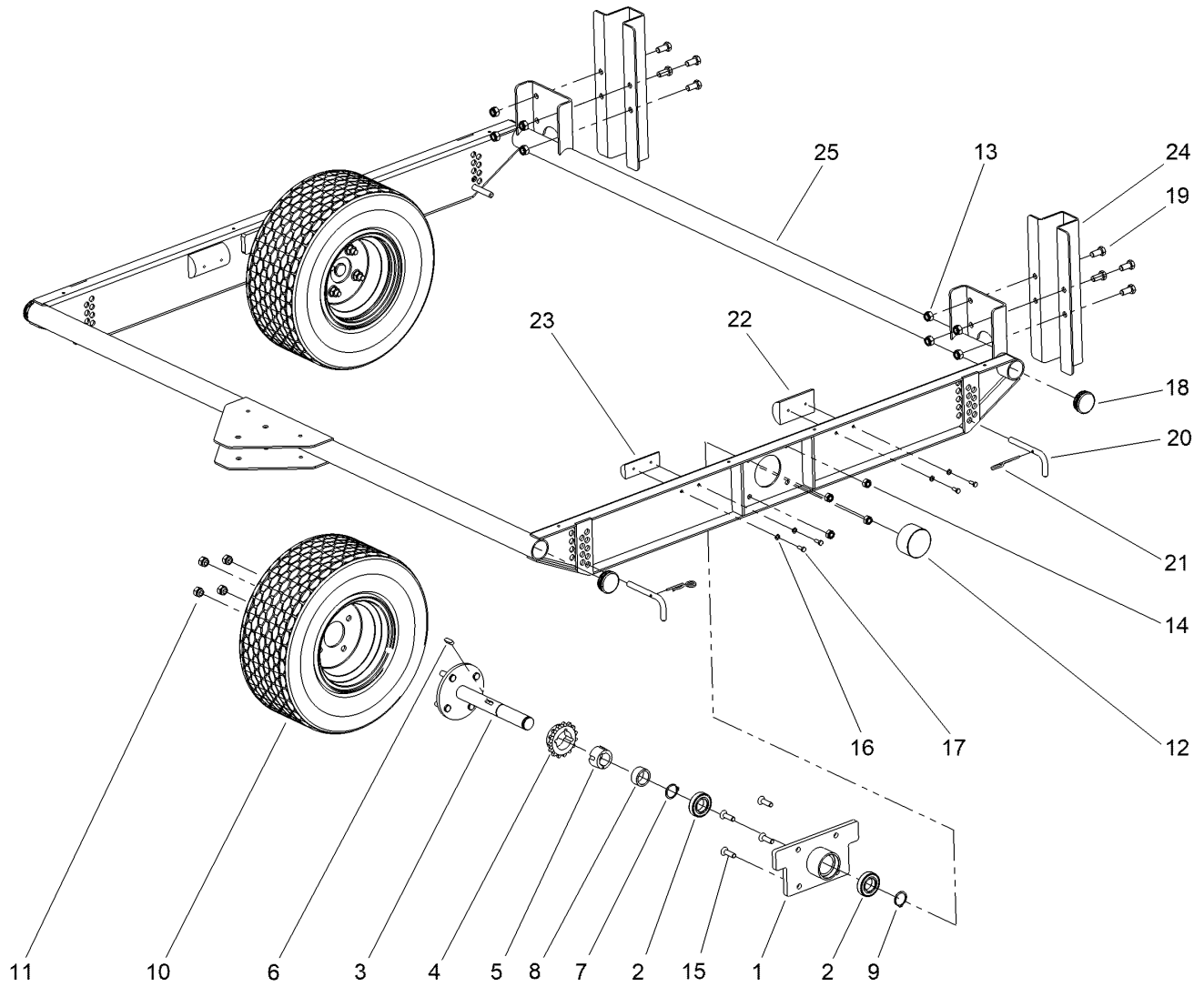




## Driveline Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                   | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                  |
|-------------|--------------------|-------------|--------------------------------------|-------------|--------------------|-------------|-------------------------------------|
| 1           | 144-8131           | 2           | Chain 5/8In. L-1445                  | 16          | 144-7951           | 8           | Nut, Self Lock M16 10.9 - ISO 10511 |
| 2           | 144-8132           | 2           | Chain Connector 5_8 Inch 10B Simplex | 17          | 144-7920           | 2           | Bolt M10 X 25 - ISO 4017            |
| 3           | 144-7736           | 2           | Brush                                | 18          | 144-8140           | 4           | Bolt M10 X 75 - ISO 4014            |
| 4           | 144-8133           | 2           | Sprocket 5/8In. Simplex Z-30         | 19          | 144-8141           | 8           | Bolt M16 X 40 - ISO 4017            |
| 5           | 144-8134           | 2           | Brush Axle                           | 20          | 144-7921           | 8           | Spring Washer M10 - Din 127         |
| 6           | 144-8135           | 2           | Distance Bushing Ø40/Ø31 L-44        | 21          | 144-8109           | 8           | Bolt M10 X 20 - ISO 4017            |
| 7           | 144-7717           | 20          | Nut, Self Locking - M 10             | 22          | 144-8142           | 2           | Spanner                             |
| 8           | 144-8136           | 2           | Bolt M10 X 120 - ISO 4014            | 23          | 144-8143           | 2           | Spanner 5/8 14T                     |
| 9           | 144-8137           | 2           | Set Screw M6 X 16 Din 913            | 24          | 144-7708           | 2           | Bearing Ucf1 206                    |
| 10          | 144-7791           | 2           | Swing Arm                            | 25          | 144-7792           | 1           | Cover Front                         |
| 11          | 144-7708           | 2           | Bearing Ucf1 206                     | 26          | 144-7793           | 2           | Swingarm Driven                     |
| 12          | 144-8138           | 4           | Large Washer M16 - Din 9021          | 27          | 144-7794           | 2           | Cover Back                          |
| 13          | 144-8139           | 4           | Nut M10 - Din 934                    | 28          | 144-7947           | 2           | Bolt M10 X 35 - ISO 4017            |
| 14          | 144-7768           | 2           | Bolt M 10 X 30                       | 29          | 144-8144           | 4           | Nylon Bushing Ø63/Ø72 L-12          |
| 15          | 144-7946           | 12          | Large Washer M10 - Din 9021          | 30          | 144-7795           | 1           | Cross Beam Front                    |
|             |                    |             |                                      | 31          | 144-8145           | 1           | Cross Beam Back Toro                |
|             |                    |             |                                      | 32          | 144-7920           | 8           | Bolt M10 X 25 - ISO 4017            |

# Wheel Assembly



## Wheel Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                         | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         |
|-------------|--------------------|-------------|--------------------------------------------|-------------|--------------------|-------------|----------------------------|
| 1           | 144-8146           | 2           | Axle Frame                                 | 13          | 144-7705           | 8           | Nut, Self Locking - M 12   |
| 2           | 144-8147           | 4           | Bearing 6006-Llu                           | 14          | 144-7717           | 8           | Nut, Self Locking - M 10   |
| 3           | 144-8148           | 2           | Wheel Axle                                 | 15          | 144-8157           | 8           | Bolt M10 X 35 - Din 7991   |
| 4           | 144-8149           | 2           | Sprocket Taperlock 5/8In. X<br>3/8In. Z-15 | 16          | 144-8158           | 8           | Spring Washer M6 - Din 127 |
| 5           | 144-8150           | 2           | Taperlock 1210 - 30Mm                      | 17          | 144-8159           | 8           | Bolt M6 X 16 - ISO 4017    |
| 6           | 144-8151           | 2           | Key 8X7X25 - Din 6885                      | 18          | 144-8160           | 4           | Round Tube End Insert      |
| 7           | 144-8152           | 2           | Circlip D-30 - Din 471                     | 19          | 144-7955           | 8           | Bolt M12 X 25 - ISO 4017   |
| 8           | 144-8153           | 2           | Distance Bushing Ø40/Ø31<br>L-18.6         | 20          | 144-8161           | 4           | Height Adjustment Pin      |
| 9           | 144-8152           | 2           | Circlip D-30 - Din 471                     | 21          | 144-8162           | 4           | R-Clip Round 3, Din 11024  |
| 10          | 144-8154           | 2           | Wheel 16 X 6.50                            | 22          | 144-8163           | 2           | Guide                      |
| 11          | 144-8155           | 8           | Wheel Nut M12X1.5                          | 23          | 144-8164           | 2           | Guide                      |
| 12          | 144-8156           | 2           | Flexicap Ø63.5 L-38                        | 24          | 144-7790           | 2           | U-Bracket                  |
|             |                    |             |                                            | 25          | 144-7789           | 1           | Frame Brush                |

